

- Describe criteria for doing additional walkdowns if the one-system walkdown (performed under the Configuration review) uncovers significant discrepancies.
- 4. Clarify differences between the Construction Verification program and the Configuration program.
- 5. Ensure the baseline drawing list includes, but is not limited to, the schematics, logic diagrams, and on-line system and control diagrams for Electrical and I&C diagrams. TVA should clarify which drawings are going to be deferred, and the duration of the deferral.
- 6. Provide a list of input and output documents.
- 7. Consider choosing a system for the Engineering Assurance review that, among other criteria,:
  - a. interfaces with vendor designs
  - b. is primarily a TVA design
  - c. is different than that reviewed under the Configuration review of the DBLVP, and
  - d. is different than the auxiliary feedwater system (reviewed during the Black & Veatch IDVP), unless justification is provided for reviewing that system.
- 8. Since certain elements of structures, systems, or components reviewed in other programs are not to be rereviewed under the DBLVP, describe how TVA will ensure that all deviations found (and determined acceptable-for-service under these other programs) will be factored into the overall analysis of these structures, systems, or components to assure there are no unacceptable compounding effects.

TVA indicated they would consider the staff's comments in finalizing the DBVLP plan and procedures.

Thomas J. Kenyon, Project Manager PWR Project Directorate #4 Division of PWR Licensing-A

Enclosure: As stated

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#### UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D. C. 20555

2 SEP 1085

Docket No. 50-390

Applicant: Tennessee Valley Authority

Facility: Watts Bar Nuclear Plant, Unit 1

SUBJECT: SUMMARY OF MEETING TO DISCUSS DESIGN BASELINE AND LICENSING VERIFICATION PROGRAM ON THE WATTS BAR NUCLEAR PLANT, UNIT 1

On August 21, 1986, representatives of TVA and the NRC met to discuss TVA's proposed Design Baseline and Licensing Verification Program (DBLVP) for the Watts Bar Nuclear Plant, Unit 1. Enclosure 1 is a list of attendees. Enclosure 2 is the agenda and TVA's slide presentation.

TVA began their presentation with an overview of the DBLVP, including the purpose, scope and approach to performing the program. TVA then explained the objectives of each of the five program areas (Licensing, Design Basis, Design, Construction, and Configuration), as described in the attached slide presentation. The applicant then made a presentation regarding the quality assurance surveillance over the program. The final presentation was a description of the Engineering Assurance technical audit plan for the DBLVP.

At the close of the meeting, TVA responded to the salient points of NRC's August 11, 1986 letter regarding the meeting. Mr. McDonald stated that the need for the program, as described in TVA's program description of the DBLVP, developed from the need to address issues raised by TVA evaluations, external reviews, NRC concerns, and employee concerns raised in TVA's employee concern programs. TVA stated the program plan for the DBLVP was submitted on August 19, 1986.

TVA stated that they intended to manage the program with TVA managers, primarily from Watts Bar. The applicant plans to utilize personnel from Sequoyah, if available, but their program will not impact Sequoyah restart efforts. TVA intends to utilize feedback from Sequoyah restart efforts to improve their program at Watts Bar, and visa-versa.

At the close of the meeting, the NRC staff requested TVA to provide dates for significant milestones in the program, and requested TVA to provide the NRC with its procedures for performing the DBLVP. TVA stated they expected a schedule to be assembled within four weeks.

The staff made the following recommendations/requests for clarification of the proposed DBLVP:

- 1. Describe the method for tracking resolution of issues raised by the program.
- 2. Identify how engineering requirements are being adequately implemented in design output documents. TVA should clarify G-spec applicability to output documents for each system and FSAR area.

- 3. Describe criteria for doing additional walkdowns if the one-system walkdown (performed under the Configuration review) uncovers significant discrepancies.
- 4. Clarify differences between the Construction Verification program and the Configuration program.
- 5. Ensure the baseline drawing list includes, but is not limited to, the schematics, logic diagrams, and on-line system and control diagrams for Electrical and I&C diagrams. TVA should clarify which drawings are going to be deferred, and the duration of the deferral.
- 6. Provide a list of input and output documents.
- 7. Consider choosing a system for the Engineering Assurance review that, among other criteria,:
  - a. interfaces with vendor designs
  - b. is primarily a TVA design
  - c. is different than that reviewed under the Configuration review of the DBLVP, and
  - d. is different than the auxiliary feedwater system (reviewed during the Black & Veatch IDVP), unless justification is provided for reviewing that system.
- 8. Since certain elements of structures, systems, or components reviewed in other programs are not to be rereviewed under the DBLVP, describe how TVA will ensure that all deviations found (and determined acceptable-for-service under these other programs) will be factored into the overall analysis of these structures, systems, or components to assure there are no unacceptable compounding effects.

TVA indicated they would consider the staff's comments in finalizing the DBVLP plan and procedures.

Thomas J. Kenyon, Project Manager PWR Project Directorate #4 Division of PWR Licensing-A

Enclosure: As stated

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% Mr. S. A. White Tennessee Valley Authority

Watts Bar Nuclear Plant

#### cc:

Herbert S. Sanger, Jr., Esq. General Counsel Tennessee Valley Authority 400 West Summit Hill Drive, E 11B 33 Knoxville, Tennessee 37902

Mr. L. Tomasic Westinghouse Electric Corporation P.O. Box 355 Pittsburgh, Pennsylvania 15230

Mr. Ralph Shell Tennessee Valley Authority 5N156B Lookout Place Chattanooga, Tennessee 37408-2801

Mr. Donald L. Williams, Jr. Tennessee Valley Authority 400 West Summit Hill Drive, W10B85 Knoxville, Tennessee 37902

Resident Inspector/Watts Bar NPS c/o U.S. Nuclear Regulatory Commission Rt. 2 - Box 300 Spring City, Tennessee 37381

Regional Administrator, Region II U.S. Nuclear Regulatory Commission, 101 Marietta Street, N.W., Suite 2900 Atlanta, Georgia 30323

Mr. Ken Parr Tennessee Valley Authority 6N 143B Lookout Place Chattanooga, Tennessee 37402-2801

Mr. Mark J. Burzynski Tennessee Valley Authority Watts Bar NP P.O. Box 800 Spring City, Tennessee 37381

### MEETING SUMMARY DISTRIBUTION

Docket File NRC PDR L PDR NSIC PRC System PWR#4 Reading File M. Duncan OGC J. Partlow E. Jordan ACRS(10) TKenyon

NRC Participants B. J. Youngblood MShymlock J. Holonich S. Richardson AR 5029 C. Upright

- H. Thompson
- G. Imbro
- R. Architzel
- C. Tinkler J. Shapaker
- P. Gill
- R. Wessman
- B. Grimes
- R. Lobel

### bcc: Licensee & Service List

#### Enclosure 1

#### Watts Bar Nuclear Plant

#### Desgin Baseline and Licensing Verification Program

#### August 21, 1986 Meeting

ORGANIZATION

#### NAME

Glenn Ashley John McDonald R.E. Foley G. Toto Joe Holonich B.J. Youngblood Steve Richardson Milton Shymlock C.M. Upright Hugh L. Thompson Thomas J. Kenvon Gene Imbro Ralph Architzel J. Frederick Weinhold Gary W. Curtis Dick Parker Tony Capozzi Stevel Letourneau C.G. Tinkler Jon Shapaker Richard Lobel Paul Gill R. Wessman B. Grimes

TVA-WB Site Licensing TVA-WB Site Licensing TVA-WB Phase II Task Force **TVA-WB Site Director PWR#4** Licensing PWR#4 Licensing NRC TVA Project Staff NRC-Region II NRC TVA Project Staff NRC TVA Project Staff PWR#4 Licensing NRC/IE OAB NRC/IE QAB **TVA-DNE** Engineering Assurance TVA-DNE WBEP TVA WBN DNOA **TVA-DNE Engineering Assurance** Search Licensing NRC/NRR/PSB NRC/NRR/PSB NRC/NRR/RSB NRC/NRR/EISCB NRC TVA Project Staff NRC/IE

## WATTS BAR NUCLEAR PLANT

## DESIGN BASELINE AND LICENSING VERIFICATION PROGRAM

## AGENDA

A.	INTRODUCTION				
B.	PROGRAM OVERVIEW				
	1. Purpose				
	2. Scope				
	3. Approach				
	4. Areas				
C.	FIVE PROGRAM AREAS				
	1. Licensing				
	2. Design Basis				
	3. Design				
	4. Construction				
	5. Configuration				
D.	QUALITY ASSURANCE SURVEILLANCE				
E.	ENGINEERING ASSURANCE INDEPENDENT				

F. CONCLUDING REMARKS

TECHNICAL REVIEW

J. McDonald

TVA

G. Curtis

G. Curtis

R. Parker

F. Weinhold

J. McDonald

### MEETING OBJECTIVES

- o To present WBN design baseline and licensing verification program
- o To obtain comments, questions from NRR, OIE, and Region II
- o To discuss information requested by NRC's August 11, 1986 letter

NRC August 11, 1986 Letter Salient Points

- o Need for program
- o Program submittal
- o Program Plan
  - Scope
  - Schedule
  - Methodology
  - Acceptance criteria
- o Resource Impact
  - TVA
  - NRC
- o Feedback from SQN

SQN and WBN Verification Programs are different because of differences in:

- o Design
- o Programs
- o Problem nature and timing
- o Licensing status



# WATTS BAR NUCLEAR PLANT DESIGN BASELINE & LICENSING VERIFICATION PROGRAM

### PROGRAM PURPOSE

- o Confirm that WBN licensing, design and construction activities have implemented requirements
- o Confirm that WBN Unit 1 is ready for power operation
- o Enhance programs to maintain licensing and design baselines
- NOTE: This program does not replace other TVA verification, evaluation, and corrective action programs.

## PROGRAM SCOPE

- o WBN Unit 1 and common
- o Docketed licensing commitments
- o Nuclear Safety Related structures, systems and components

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### PROGRAM APPROACH

- o Dedicated Program Manager within Division of Nuclear Engineering
- o Planned and proceduralized activities
- o Evaluate and build on SQN program experience
- o Define and implement verification techniques
- Acceptability based on licensing and/or engineering requirements
- TVA Corrective Action Systems to document and manage conditions adverse to quality
- o Establish licensing and design program enhancements
- o Quality Assurance Surveillance
- o Engineering Assurance Indepth Technical Audit

## PROGRAM AREAS

- o Licensing
- o Design Bases
- o Design
- o Construction
- o Configuration



- o Compile licensing commitments
- o Verify commitments are implemented in TVA documents
- o Reconcile verification results
- o Generate a commitment document matrix cross reference and maintain licensing documentation compatibility

LICENSING



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## DESIGN BASES AREA OBJECTIVES

• Compile licensing commitments and engineering requirements which affect plant design bases

- Verify that the plant design baseline captures appropriate licensing commitments
- o Ensure that the plant design baseline is adequately documented and will be maintained in design criteria and system descriptions



SAMPLE '

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C/R Data Sheet

(1) C/R No		()	)) OT1	IC No.
(3) Topic		, (2		15 NO
(120 spaces)			·····	
(4) System No.		(5) THA Charles		
(6) Structure		(3) IVA Should C	hange	This Commitment? //
1. Aux Bldg.		Charle White		· · · · · · · · · · · · · · · · · · ·
2. Containment	1	1. Check Valves		15. Batteries/Chargers
3. Control Bldg		2. Control Valves		16. Cables
4. Cooling Tower Lift		3. Cranes		17. Circuit Breakers
5 Diorol Con Plda	r.s	4. Dampers	·	18. Computers
6 EPCU D C		5. Ducts		19. Control Cabinets
7 Tataba D M		6. Fans		20. Diesel Generators
7. Intake P.S.	[	7. Heaters		21. Fusor
o. Reactor Bldg.		8. Heat Exchangers		22 Instruments
9. lurbine Bldg.	I	9. Isolation Valves		
		10. Piping	<u> </u>	24 Webene
		11. Piping Supports	·	25. Penetrationa —
10. Demineralizer Bldg.		L2. Pumps		
11. Hypochlorite Bldg.		13. Tanks	<u> </u>	26. Relays
12. Water Treatment Bldg	. —	A Turbinge	·	27. Switch gear
	··· ·	ter internes		28. Transformers
29. Air Compressor		7. Dryers	·	AS Deserve a
30. Annunciators	3	8. Electrical Isolatore		45. Frocess Control Cabs
31. Barriers	7	9. Gates		40. Keactor Fuel
32. Cathode Ray Tubes	4	0 Generatora		47. Reactor Vessel
33. Chillers		1 Venderibet		48. Safety-Relief Valves
34. Control Panels		2 Losis City		49. Sense Lines
35. Control Rods/Drive	4	2. Logic Cabinets	-	50. Steam Generators
36. Doors	4	J. LOCAI Instru. Panels	·	51. Strainers
	4	4. Orifices		52. Traveling Screens
(8) Source of gun				•
(9) General Design Crite	eria Subjec	ts		
1. Access/Egress	1	7. I&C		10 p
2. Anchorage	18	B. Installation		32. Power Generation
3. Auxiliary Power		9. Insulation		33. QA
<ol> <li>Classification</li> </ol>		) Itabtine	· ,	34. Radiation
5. Communications			<b></b> .	35. Radiation Waste
6. Containment	21	Nationance		36. Refueling
7. Control/Instr. Power	24	. nateriais		37. Regulatory Compliance
8. Design Basis Evente	23	. Mech. Components		38. Seismic
9. Design of Structure	24	. Missiles		39. Separation
10. Flec 'Recovery	25	. Noise		40. Single Feilung
11 FO	26	• Operation		Al Site
, 17 Fina	27	<ul> <li>Penetrations</li> </ul>		
13 Flood-	28	. Pipe Break		42. System interactions
LJ. PLOODS	29	. Piping Analysia	· `	4J. lesting
14. Hazards	30	Plant Dischannen		44. Tech. Spec's
IS. HVAC	31	Plant Securit		45. Tornado
16. Human Factors		· rianc security		46. Vibration
-			•	47. Water Chemistry
18. Appendix "R"	50	Insta Association		
9. Aux Control	30	mistr. Accuracies,		51. Main Control Room
•		Setpoint		52. Station Blackout
10) Affected Systems				
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## DESIGN AREA OBJECTIVES

- o Obtain confidence through selective sampling of elements in safety related systems that design baseline requirements have been properly translated into design output documents used by construction and operations
- Evaluate any areas of inadequate or improper design and develop needed corrective actions

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ETC.

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DESIGN



## CONSTRUCTION AREA OBJECTIVES

o Obtain confidence through selective sampling of elements in safety related systems that design requirements have been satisfactorily implemented in the plant TVA

• Evaluate any areas of improper or inadequate construction and develop needed corrective actions

, .			CONSTRUCT	ION			TVA
۶ ۲		MEC	HANICAL EL	EMENTS,		<b>,</b> .	
		Residual Reat	Reactor Coolser	Cool Line IL.	Chemical and	Essential Raw	-108 Water.
V/	ALVES & OPERATORS						
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ATTRIBUTES	Idnet./Marking Tapes/Adhesives Pipe Clearance Pipe Bending Insulation 0 0						
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ETC.

# CONSTRUCTION



### CONFIGURATION AREA OBJECTIVES

- o Define a Plant Modification Package (PMP) program which will ensure that design changes include appropriate revisions to affected licensing and design documents.
- Define a single set of Baseline Drawings which will reflect the functional/operational as-built condition of the plant. The PMP program will ensure that these drawings are maintained up-to-date.
- Review the "as-designed" and "as-constructed" drawing's to be baselined, perform an engineering evaluation of the differences, and produce a complete set of Baseline Drawings.
- o Obtain confidence in the accuracy of the Baseline Drawings by verifying that they reflect the as-built configuration. This will be verified by the walkdown of one safety related system.

CONFIGURATION







The program manager and his organization will interface with the existing organizations to accomplish the work required by this program.

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## QUALITY ASSURANCE SURVEILLANCE

TVA

OF THE

## WATTS BAR DESIGN BASELINE AND LICENSING VERIFICATION PROGRAM

### SURVEILLANCE TEAM

- o Headed by Senior Quality Manager
- o Dedicated effort for life of program
- o Team size currently planned at 6 to 8 evaluators
- o Training
  - Auditor or INPO Observation Training
  - Procedures applicable to activity being surveyed

DESIGN BASELINE & LICENSING VERIFICATION SURVEILLANCE SCHEDULE

TVA

### EXAMPLE OF SCHEDULING METHOD



\* - Surveillance Activity
# - Program Activity

<u>EXAMPLE</u> SURVEILLANCE CHECKLIST

Surve	illance Number:			P	age	<u> </u>	_ 0	f <u>2</u>
Prepai	red by: Approved by:	<u></u>				<u> </u>	_	
	CHECKLIST ITEM	(1 A	)	( ) [	)	(2 N	) IA	(2) NC
1.	Verify that XYZ Co. Instruction 0060-593-PI-1, "Design Criteria Identification and Documentation," was issued and implemented during XYZ Co.'s review.	(	)	(	, ,	(	)	()
II.	Verify that XYZ Co. project team members were trained to the instruction controlling the activity.	(	)	(	)	(	)	()
III.	Verify that the following documents have been received and are being reviewed by XYZ Co.: (Reference: B45 860730 251)	(	)		)	(	)	()
	<ul> <li>a. WBN FSAR</li> <li>b. SER (including supplements)</li> <li>c. NRC-NRR request for additional information (TVA response)</li> <li>d. 10CFR50-55(e) reports (final)</li> <li>e. TVA response to NRC-OIE violations/deviations/infractions</li> <li>f. TVA response to NRC-OIE Bulletins</li> <li>g. TVA response to NRC COA/show- cause letters</li> <li>h. Meeting notes on TVA meetings with NRC, ACRS, AEC, or ASLB</li> <li>i. LER (none issued on WBN)</li> <li>j. TMI "Blue Book" and "Green Book"</li> <li>k. TVA Nuclear Performance Plan</li> </ul>							
For a	selected sample of documentation:							
IV.	Verify that the responsibility assignments are documented using the Commitment Document Assignment (CDA) sheet. (XYZ Co. Project Instruction 0060-593-PI-1, para. 3.1.1)	(	)	(	)	(	)	()
۷.	Verify that all documentation provided by TVA was recorded on a CDA sheet as either a commitment/requirement or N/A. (XYZ Co. Project Instruction 0060-593-PI-1, para. 3.1.1)	(	)	(	<b>)</b>	(	)	<b>( )</b>

PQA-SIL-6.1 Revision O Attachment 2 Page 1 of 1 TVA

#### SURVEILLANCE OBSERVATION FORM

SURVEILLANCE NO	OBSERVATION No.	DATE:
OBSERVATION:		
ACTIONS:		
		•
	× .	

DATE TO BE COMPLETED:	
RESPONSIBLE MANAGER:	DATE:
EVALUATOR:	DATE:
OBSERVATION CLOSED BY:	DATE:

VERIFICATION COMMENTS:

T	V
E	7

PQA-SIL-6.1 Revision 0 Attachment 1 Page 1 of 3

Page \_\_\_\_ of \_\_\_\_

#### SURVEILLANCE REPORT

Title:

Surveillance Report No.:\_\_\_\_\_

Report Category:\_\_\_\_\_

Performance Dates: \_\_\_\_\_ to \_\_\_\_\_

Surveillance Participants: <u>Name</u><u>Organization</u>

Personnel Contacted:

NameOrganization(List individuals contactedduring the course of thesurveillance. Add asteriskfor responsible manager)

#### SURVEILLANCE BRIEF

#### SCOPE

(Briefly describe the purpose and scope of the review.)

#### SURVEILLANCE RESULTS SUMMARY

(Summarize your conclusions.)

Prepared by:

Date:

## ENGINEERING ASSURANCE TECHNICAL AUDIT

TVA

## FOR THE

# WATTS BAR DESIGN BASELINE AND LICENSING VERIFICATION

PROGRAM

PURPOSE OF EA TECHNICAL AUDIT FOR WBN:

- EVALUATE THE TECHNICAL ADEQUACY AND QUALITY OF DESIGNS USED IN CONSTRUCTING THE PLANT
- EVALUATE THE CONTROL OF THE DESIGN PROCESS
- PROVIDE ADDED ASSURANCE OF TECHNICAL ACCEPTABILITY OF DESIGN BASELINE AND LICENSING VERIFICATION PROGRAM RESULTS

APPROACH TO IN-DEPTH TECHNICAL AUDIT

O AUDIT PLAN TO BE ISSUED FOR THE ENGINEERING ASSURANCE REVIEW

- O DETAILED CHECKLISTS USED TO PERFORM REVIEW
- O APPROPRIATE SAMPLE OF WORK FROM EVERY AREA OF ACTIVITY
- O IMMEDIATE NOTIFICATION OF CONCERNS/PROBLEMS TO PROJECT VIA ACTION ITEMS
- O IN-PROCESS RESOLUTION OF CONCERNS/PROBLEMS

## DISTINCTION BETWEEN PROGRAM/TECHNICAL AUDITS

TYPE OF AUDIT

PROGRAM

1 4 4

PRIMARY FOCUS PROCEDURES CONTROLS REVIEW AND APPROVALS DOCUMENTATION

IN-DEPTH TECHNICAL

DESIGN CONSISTENCY TECHNICAL ADEQUACY

TECHNICAL AUDITS MORE CRITICALLY AND THOROUGHLY EVALUATE THE TECHNICAL ASPECTS OF THE ENGINEERING PROCESS AND ITS PRODUCTS

IN-DEPTH TECHNICAL AUDIT FOR WBN PROJECT

o DESIGN REVIEW OF TWO SYSTEMS (VERTICAL SLICE REVIEW)

TVA

– FLUID SYSTEM

1. 1. 1.

- ELECTRICAL SYSTEM

O MULTIDISCIPLINE TEAM OF SENIOR EXPERIENCED ENGINEERS

## SYSTEM SELECTION CRITERIA

- O PERFORMS SAFETY-RELATED FUNCTIONS
- O CONTAINS MULTIDISCIPLINE INPUTS AND INVOLVEMENTS
- O INTERFACES WITH OTHER SYSTEMS
- O HAS DIFFERENT MODES OF OPERATION

### AUDIT TEAM

- O LED BY ENGINEERING ASSURANCE
- O CONSISTS OF SENIOR ENGINEERS WITH EXPERIENCE IN EACH OF THE TECHNICAL DISCIPLINES BEING REVIEWED

- O AUDIT TEAM PERSONNEL ARE INDEPENDENT OF ANY DIRECT RESPONSIBILITY FOR PERFORMANCE OF THE ACTIVITIES BEING AUDITED
- O TEAM EXPERIENCE FROM SQN OVERSIGHT REVIEW WILL BE UTILIZED

### ACTION ITEMS

o ACTION ITEMS ISSUED AS SOON AS PROBLEMS IDENTIFIED.

o PROJECT RESPONSES WILL INCLUDE:

- CAUSE - CORRECTIVE ACTION

- EXTENT - PREVENTIVE ACTION

O RESPONSES WILL PROVIDE BASIS FOR:

- FULL EVALUATION OF ACTIONS TAKEN ON THE SPECIFIC ITEM

TVA

- MONITORING OVERALL QUALITY PERFORMANCE

### FINAL

TVA

### ENGINEERING ASSURANCE REPORT

- O DETAILED DISCUSSION OF ALL ACTION ITEMS
- O INDEPENDENT ASSESSMENT
  - ADEQUACY OF DESIGNS USED IN CONTRUCTING THE PLANT
  - ADEQUACY AND EFFECTIVENESS OF DESIGN PROCESS
  - ADEQUACY OF PROJECT RESULTS FROM BASELINE PROGRAM
- o UNRESOLVED FINDINGS
- o CONCLUSION/RECOMMENDATIONS
- O ISSUED EXPEDITIOUSLY UPON COMPLETION OF ENGINEERING ASSURANCE REVIEWS
- O MADE AVAILABLE FOR NRC REVIEW



SCHEDULE FOR IN-DEPTH TECHNICAL AUDIT

- O TO BE INITIATED WHEN BASELINE VERIFICATION PROGRAM 50-60% COMPLETE.
- O AUDIT WILL CONSIDER THE RESULTS OF THE WBN EA/QA SURVEILLANCE ALREADY COMPLETED.



- 3. Describe criteria for doing additional walkdowns if the one-system walkdown (performed under the Configuration review) uncovers significant discrepancies.
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Thomas J. Kenyon, Project Manager PWR Project Directorate #4 Division of PWR Licensing-A

Enclosure: As stated

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BJYoundblood /86