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**NOV 25 1992**

U.S. Nuclear Regulatory Commission  
ATTN: Document Control Desk  
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Gentlemen:

In the Matter of the Application of ) Docket Nos. 50-390  
Tennessee Valley Authority ) 50-391

WATTS BAR NUCLEAR PLANT (WBN) UNITS 1 AND 2 - DEFICIENCIES IN BOX ANCHORS AND HANGER LUGS - WBRD-50-390/81-39, WBRD-50-391/81-38 - FINAL REPORT CLARIFICATION

The purpose of this letter is to clarify TVA's January 29, 1982 10 CFR 50.55(e) final report. In that letter, TVA described a condition where welders certified for welding on thin (<3/4-inch) wall material performed welding on 7/8-inch material. TVA's report indicated in part that "the project will ensure that all new welders certified onsite are certified to "heavy wall" requirements." WBN continues to administer the shielded metal arc "heavy wall" qualification test for steamfitter, boilermaker, and ironworker craftsmen as a general rule. Other craft (i.e., electricians, sheetmetal welders, carpenters, and machinists) were not meant to be included in the heavy wall program. Based on improvements in the control of the welding program, including welder verification attributes, WBN does not consider it necessary to certify other craft welders to "heavy wall" requirements.

If you have any questions with this clarification, please telephone P. L. Pace at (615) 365-1824.

Very truly yours,

William J. Museler

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