

TO: All holders of DOE/ID-10175-9, Weld Evaluation Project Final Report

FROM: Department of Energy Weld Evaluation Project TVA Watts Bar Nuclear  
Plant Unit 1

ERRATA

Please make the following corrections to your copy of DOE/ID-10175-9

Page 2

- (a) First column, 13th line, add ":" after "summarize"
- (b) Second column, last paragraph, 3rd line from bottom; delete "fabrication and inspection", and 2nd line from bottom, change "codes" to "code"

Page 7

Second column (Subsection 3.2), last paragraph, 9th line; add new sentence between "...FSAR." and "In some instances..." "The basis for conclusions regarding compliance with these codes and standards were (a) inspection of recreatable attributes to the original construction inspection codes (using NCIG-01 for structural inspection as allowed within the provisions of the FSAR committed AWS D1.1 code) and (b) stress analysis for deviant conditions to the original construction codes."

Page 8

First column, last paragraph, 9th line; change "or" to "and"

Page 12

Second column,

(a) Ninth line; change ".1" to "9.1."

(b) Subsection 4.2.4

(b1) First paragraph, 6th line; add footnote "a" after "WBNP-1",  
replace "subsequently" with "As a result"

(b2) First paragraph, 8th line; replace 2nd "this" with "further"

(b3) First bullet, 3rd line; delete "the" before "Engineering", and  
add "a" after "or"

(b4) First bullet, 4th line; change "Programs" to "Program"

(c) add footnote "a" at bottom of page; "a. Report from F. C. Fogarty  
to R. E. Kosky "Heating, Ventilation, and air Conditioning Ducting  
Weld Quality Evaluation", FCF-114-87, October 30, 1987."

Page 13

Second column, Subsection 4.5, 5th line; change "results in" to  
"results sorted in"

Page 14

Second column, 5th line; delete "extremely"

Page 15

- (a) First column, Subsection 4.6.5, 3rd line; change "ASME/AWS" to "ASME and/or AWS"
- (b) Second column, starting at 1st line of Item 2, lines 3, 6 and 13; replace "rejectable" with "deviant"
- (c) Second column, Item 2, lines 7 and 14; replace "rejected for" with "with"
- (d) Second column, Item 2, lines 8 and 15; add "deviations" after "arc strikes"

Page 17

- (a) First column, 5th line; delete "and 2"
- (b) Second column, Item 3a, 2nd and 3rd line, delete "fabrication and inspection"
- (c) Second column, Item 4b, 4th and 5th line, delete "fabrication and inspection"