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April 22, 1988

TO: All holders of DOE/ID-10175-8, Weld Evaluation Project Aggregate
Results of Weld Assessments

FROM: Department of Energy Weld Evaluation Project TVA Watts Bar Nuclear
Plant Unit 1

ERRATA

Please make the following corrections to your copy of DOE/ID-10175-8

Page iv

Contents,

- (a) Section 2; delete "QUALITY"
- (b) Subsection 2.2.2; change "Evaluations" to "Evaluation"
- (c) Subsection 2.4.2; change "Evaluations" to "Evaluation"

Page vi

Tables,

- (a) Table 1.; delete "quality"
- (b) Table 9.; change "Employee concern/quality indicator" to "Employee concerns/quality indicators"

Page 2

Second column, 12th line; delete "before engineering analysis"

Page 3

- (a) In the title of Section 2; delete "QUALITY"
- (b) First column, 3rd line; delete "appropriate"
- (c) In the title of Table 1; delete "quality"

Page 9

- (a) Second column, 3rd line; replace sentence "The Issue...TVA."^a with "The programmatic/administrative aspect of the issue of welder certification and associated subcategories has been addressed separately by the TVA."^a
- (b) Second column, 12th line; delete the 4th and 5th sentences of the paragraph "Components analyzed...MC" replace with "Components evaluated as requiring corrective action are included in the TVA corrective action plans."

Page 12

First column, Subsection 2.2.2.

- (a) Third paragraph; replace entire paragraph with "The programmatic/administrative aspect of the issue of Inspector certification/qualification and associated subcategories has been separately addressed by the TVA."^a

- (b) Fourth paragraph, 7th line; replace 3rd and 4th sentences starting with "Components analyzed...MC" with "Components evaluated as requiring corrective action are included in the TVA corrective action plans."

Page 15

- (a) First column, 10th line; replace sentence "The issue...TVA.^a" with "The programmatic/administrative and manufacturing/handling practice aspects of the issue of weld filler metal control and associated subcategories has been separately addressed by the TVA.^a"
- (b) Table 7, EC/QI column, Subcategory 4A, 5th line; change "IN-85-460-X04" with "IN-85-460-003"

Page 16

- (a) Subsection 2.4.2 title; change "Evaluations" to "Evaluation"
- (b) Second column, last paragraph;
- (b1) Second line; change "eight" to "nine"
- (b2) Sixth line; change "48" to "47", and "24" to "23"

Page 17

Table 8, add new last line; add "IN-85-455-X16....Concern voided, transferred to IN-85-455-002"

Page 18

- (a) In the title of Table 9; change "concern" and "indicator" to "concerns" and "indicators"
- (b) Table 9, Subcategory 5A.1, 8th line; delete "IN-85-455-X16....233...IE"

Page 19

Subcategory 5C.1,

- (a) Third line; change "226" to "236"
- (b) Fifth line; change "209" to "205"

Page 21

Second column, last paragraph; delete paragraph and replace with "The programmatic/administrative aspect of the issue of inadequate documentation and allegations of falsification and associated subcategories has been separately addressed by the TVA."^a

Page 23

Table 10, Applicability column,

- (a) Second line; change "WP-32-WBN" to "WP-46-WBN"
- (b) Twelfth line; change "WP-32-WBN" to "WP-46-WBN"

Page 24

Table 11, Subcategory 6B.

(a) Third line; change "X-85-076-001" to "EX-85-076-001"

(b) Third to last line; change "WI-85-018-005" to "WI-85-081-005"

Page 28

Table 12, Applicability column, ninth line; change "WP-32-WBN" to "WP-43-WBN"

Page 32

Second column, 3rd line; add "/" between "inspection" and "examination"

Page 33

Subsection 2.8.1,

(a) Tenth line; change "56" to "57"

(b) Fifteenth line; change "50" to "51"

Page 34

Table 14, Applicability column,

(a) First line; change "WP-32-WBN" to "WP-43-WBN"

(b) Third line; change "WP-32-WBN" to "WP-46-WBN"

Page 36

Table 15, Subcategory 80, new 2nd line; add "IN-86-184-002...233...IE"
before line starting "IN-86--184-004"

Page 37

First column, 18th line; change "nine" to "10"

Page 38

Table 16, Applicability column, 11th line; change "WP-32-WBN" to
"WP-46-WBN"

Page 44

(a) Sixteenth line, 2nd column; replace sentence "With the exception..." with "Eleven components were determined by the TVA to be unsuitable for service (UFS). One component was UFS because of a missing weld. Two components were UFS because of one or more deviant weld attributes. Seven components were UFS because of a deficiency on the design drawings (i.e. connecting plate envelope dimensions were not specified)."

(b) Eighteenth line, 2nd column; replace "Of the 11 AWS, 10" with
"These 10"

Pages 6, 10, 13, 15, 17, 22, 27, 33, and 37

1. Generic change associated with the following paragraphs, those paragraphs stating "Table (#)...methods of assessment." replace with "Table (#) lists the subcategories of CRV-(##), designates the assignment of ECs/QIs to the applicable subcategory(s), and lists the associated weld group and assessment method(s) used in the evaluation."

- (a) Page six, 2nd column, 1st paragraph, (CRV-01)
- (b) Page 10, 2nd column, last paragraph, (CRV-02)
- (c) Page 13, 2nd column, 2nd paragraph, (CRV-03)
- (d) Page 15, 2nd column, last paragraph, (CRV-04)
- (e) Page 17, 1st column, 2nd paragraph, (CRV-05)
- (f) Page 22, 2nd column, 3rd paragraph, (CRV-06)
- (g) Page 27, 2nd column, last paragraph of Subsection 2.7.1, (CRV-07)
- (h) Page 33, 1st column, last paragraph of Subsection 2.8.1, (CRV-08)
- (i) Page 37, 2nd column, last paragraph, (CRV-09)

Page 50

Second column, 8th line; move lines 8-21 to left as a paragraph separate from Subcategory #6