

TENNESSEE VALLEY AUTHORITY

CHATTANOOGA, TENNESSEE 37401  
400 Chestnut Street Tower II

February 15, 1985

Director of Nuclear Reactor Regulation  
Attention: Ms. E. Adensam, Chief  
Licensing Branch No. 4  
Division of Licensing  
U.S. Nuclear Regulatory Commission  
Washington, D.C. 20555

Dear Ms. Adensam:

In the Matter of the Application of ) Docket Nos. 50-390  
Tennessee Valley Authority 50-391

Enclosed are the results of the Watts Bar reduced ice weight analysis performed by Westinghouse Electric Corporation (Enclosure 1). Also, enclosed are corresponding FSAR revisions to be included in Amendment 55 (Enclosure 2).

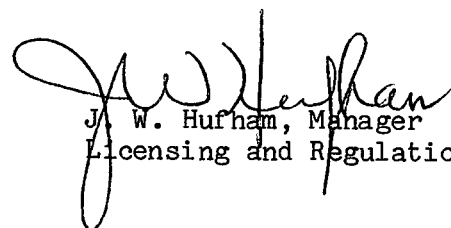
Please note that proposed revisions to the unit 1 draft Technical Specifications which reflect the results of the subject analysis were forwarded by TVA's letter dated January 30, 1985.

We request that this matter be reviewed expeditiously in order to ensure that the Technical Specifications will reflect the new values upon their issuance.

If you have any questions concerning this matter, please get in touch with D. B. Ellis at FTS 858-2681.

Very truly yours,

TENNESSEE VALLEY AUTHORITY

  
J. W. Hurham, Manager  
Licensing and Regulations

Sworn to and subscribed before me  
this 15th day of Feb. 1985.

Paulette W. White  
Notary Public

My Commission Expires 8-24-88

Enclosures (2)

cc: U.S. Nuclear Regulatory Commission (Enclosures)  
Region II  
Attn: Mr. J. Nelson Grace, Regional Administrator  
101 Marietta Street, NW, Suite 2900  
Atlanta, Georgia 30323

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PDR ADOCK 05000390  
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ENCLOSURE 1

WATTS BAR NUCLEAR PLANT  
RESULTS OF THE REDUCED ICE WEIGHT  
ANALYSIS PERFORMED BY WESTINGHOUSE

The following are the major input assumptions used in the LOTIC analysis for the pump suction pipe rupture case with the steam generators considered as an active heat source for the Watts Bar Nuclear Station Containment:

1. Minimum safeguards are employed in all calculations, e.g., one of two spray pumps and one of two spray heat exchangers; one of two RHR pumps and one of two RHR heat exchangers providing flow to the core; one of two safety injection pumps and one of two centrifugal charging pumps; and one of two air return fans.
2. A sensitivity study was performed varying the ice mass to determine the approximate minimum ice mass necessary. The study consisted of generating a pressure transient for five various ice masses.
  - A.  $2.45 \times 10^6$  lbs.
  - B.  $2.125 \times 10^6$  lbs.
  - C.  $2.085 \times 10^6$  lbs.
  - D.  $2.075 \times 10^6$  lbs.
  - E.  $2.062 \times 10^6$  lbs.
3. The blowdown, reflood, and post reflood mass and energy releases described in Section 6.2.1.3.6 of Watts Bar's FSAR were used.
4. Blowdown and post-blowdown ice condenser drain temperatures of 190°F and 130°F are used.
5. Nitrogen from the accumulators in the amount of 2218 lbs. is included in the calculations.
6. Nuclear service water temperature of 85°F is used on the spray heat exchanger and the component cooling heat exchanger.
7. The air return fan is effective, 10 minutes after the transient is initiated.

8. No maldistribution of steam flow to the ice bed is assumed.
9. No ice condenser bypass is assumed. (This assumption depletes the ice in the shortest time and is thus conservative).
10. The initial conditions in the Containment are a temperature of 100°F in the lower and dead-ended volumes and a temperature of 85°F in the upper volume. All volumes are at a pressure of 0.3 psig and a 10% relative humidity.
11. A spray pump flow of 4000 gpm is used to the upper compartment.
12. A residual spray (2000 gpm) is used starting 1 hour after the transient is initiated. The residual heat removal pump and spray pump take suction from the sump during recirculation.
13. Containment structural heat sink data is found in Table 1.
14. The operation of one Containment spray heat exchanger ( $UA = 2.446 \times 10^6$  Btu/hr-°F) for containment cooling and the operation of one RHR heat exchanger ( $UA = 1.61 \times 10^6$  Btu/hr-°F) for core cooling.
15. The air return fan returns air at a rate of 40,000 dfm from the upper to lower compartment.
16. An active sump volume of 51,000 ft<sup>3</sup> is used.
17. The pump flowrates vs. time given in Table 2 were used.
18. A power rating of 102% of Licensed Power (3425 Mwt) was used. With these assumptions, the heat removal capability of the Containment is sufficient to absorb the energy releases and still keep the maximum calculated pressure well below design.

**Results:**

A sensitivity to ice mass was performed based upon the above outlined assumptions, in conjunction with TVA's intent of determining the minimum ice mass with ice melt-out occurring after containment spray realignment. The initial conditions in the Containment are a temperature of 100°F.

A comprehensive plot Figure 21, illustrates the ice mass parameter study. All volumes are at a pressure of 0.3 psig and a 10% relative

The following outline details the results of this study:

1. Ice mass -  $2.45 \times 10^6$  lbs. (tech spec wt.  $2.722 \times 10^6$  lbs.)  
Peak pressure - 9.51 psig occurring at 11850.6 seconds  
Ice mass meltout occurs approximately at 4650 seconds

The following plots are provided:

- Figure 1 - containment pressure transient
- Figure 2 - upper and lower compartment temperature transients
- Figure 3 - active and inactive sump temperature transient
- Figure 4 - ice mass melt transient

2. Ice mass -  $2.125 \times 10^6$  lbs. (tech spec. wt.  $2.361 \times 10^6$  lbs)  
Peak pressure - 11.21 psig occurring at 3600.9 seconds  
Ice mass meltout occurs approximately 2990 seconds

The following plots are provided:

- Figure 5 - containment pressure transient
- Figure 6 - upper and lower compartment temperature transients
- Figure 7 - active and inactive sump temperature transient
- Figure 8 - ice mass melt transient

- 3.\* Ice mass -  $2.0825 \times 10^6$  lbs. (tech spec.wt.  $\times 10^6$  lbs)  
Peak pressure - 12.21 psig occurring at 2892.9 seconds  
Ice mass meltout occurs approximately at 2815 seconds.

The following plots are provided:

- Figure 9 - containment pressure transient  
Figure 10 - upper and lower compartment temperature transients  
Figure 11 - active and inactive sump temperature transient  
Figure 12 - ice mass melt transient

- 4.\* Ice mass -  $2.075 \times 10^6$  lbs. (tech spec. wt.  $2.305 \times 10^6$  lbs)  
Peak pressure - 12.74 psig occurring at 2893 seconds  
Ice mass meltout occurs approximately at 2765 seconds.

The following plots are provided:

- Figure 13 - containment pressure transient  
Figure 14 - upper and lower compartment temperature transient  
Figure 15 - active and inactive sump temperature transient  
Figure 16 - Ice mass melt transient

- 5.\* Ice mass -  $2.062 \times 10^6$  lbs. (tech spec.wt.  $2.291 \times 10^6$  lbs)  
Peak pressure - 13.45 psig occurring at 2893 seconds  
Ice mass meltout occurs approximately at 2716 seconds

- Figure 17, Containment pressure transients  
Figure 18, Upper and lower compartment temperature transients  
Figure 19, Active and inactive sump-temperature transient  
Figure 20, Ice mass melt transient

\*Case 3, 4 and 5 have double pressure peak.

TABLE 1

STRUCTURAL HEAT SINKS

A. Upper Compartment

	Area (ft <sup>2</sup> )	Thickness (ft)	
1. Operating Deck			
Slab 1	4880	1.1	Concrete
Slab 2	18280	.0005	Paint
		1.4	Concrete
Slab 3	760	.000125	Paint
		1.5	Concrete
Slab 4	3840	.0208	Stainless Steel
		1.5	Concrete

2. Shell & Misc.

Slab 5	56331	.000625	Paint
		.08	Steel

B. Lower Compartment

1. Operating Deck, Crane Wall, and Interior Concrete

Slab 6	31963	1.43	Concrete
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TABLE 1 (Continued)

STRUCTURAL HEAT SINKS

A. Upper Compartment

2. Operating Deck

Slab 7	2830	.00125	Paint
		1.0	Concrete
Slab 8	760	.0005	Paint
		1.75	Concrete

3. Interior Concrete & Stainless Steel

Slab 9	2270	.021	Stainless Steel
		2.0	Concrete

4. Floor\*

Slab 10	15921	.0005	Paint
		1.6	Concrete

5. Misc Steel

Slab 11	28500	.000625	Paint
		.066	Steel

C. Ice Condenser

1. Ice Baskets

Slab 12	180,628	0.00663	Steel
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TABLE 1 (Continued)

STRUCTURAL HEAT SINKS

A. Upper Compartment

2. Lattice Frames

Slab 13	76,650	0.0217	Steel
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3. Lower Support Structure

Slab 14	28,670	0.0267	Steel
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4. Ice Condenser Floor

Slab 15	3336	0.000833	Paint
		0.333	Concrete

5. Containment Wall Panels & Containment Shell

Slab 16	19,100	1.0	Steel & Insulation
		0.0625	Steel Shell

6. Crane Wall Panels and Crane Wall

Slab 17	13,055	1.0	Steel & Insulation
		1.0	Concrete

\*In contact with sump

TABLE 1 (Continued)

MATERIAL PROPERTY DATA

<u>Material</u>	<u>Thermal Conductivity</u> <u>Btu/hr-ft-°F</u>	<u>Volumetric</u> <u>Heat Capacity</u> <u>Btu/ft<sup>3</sup>-°F</u>
Paint on Steel	0.21	14.0
Paint on Concrete	0.083	28.4
Concrete	.8	28.8
Stainless Steel	9.4	56.4
Carbon Steel	26.0	56.4

TABLE 2

PUMP FLOWRATES VS TIME

<u>Time After Safeguards Initiation (Sec.)</u>	<u>SIS Flow To Core (GPM)</u>	<u>Spray Flow (GPM)</u>	<u>RHR Spray Flow (GPM)</u>
0	0	0	0
15	460	0	0
20	1065	0	0
Concrete 25	4853	0	0
Steamer 135	4853	4000	0
1768	4853	4000	0
1788	4853*	4000	0
1938	3788**	4000	0
2754	3788	4000	0
2774	3788	0	0
2894	3788	4000	0
3600	1078	4000	2000
END OF TRANSIENT	1078	4000	2000

\*3788 gpm from sump

\*\*All flow from sump from this point until end of transient

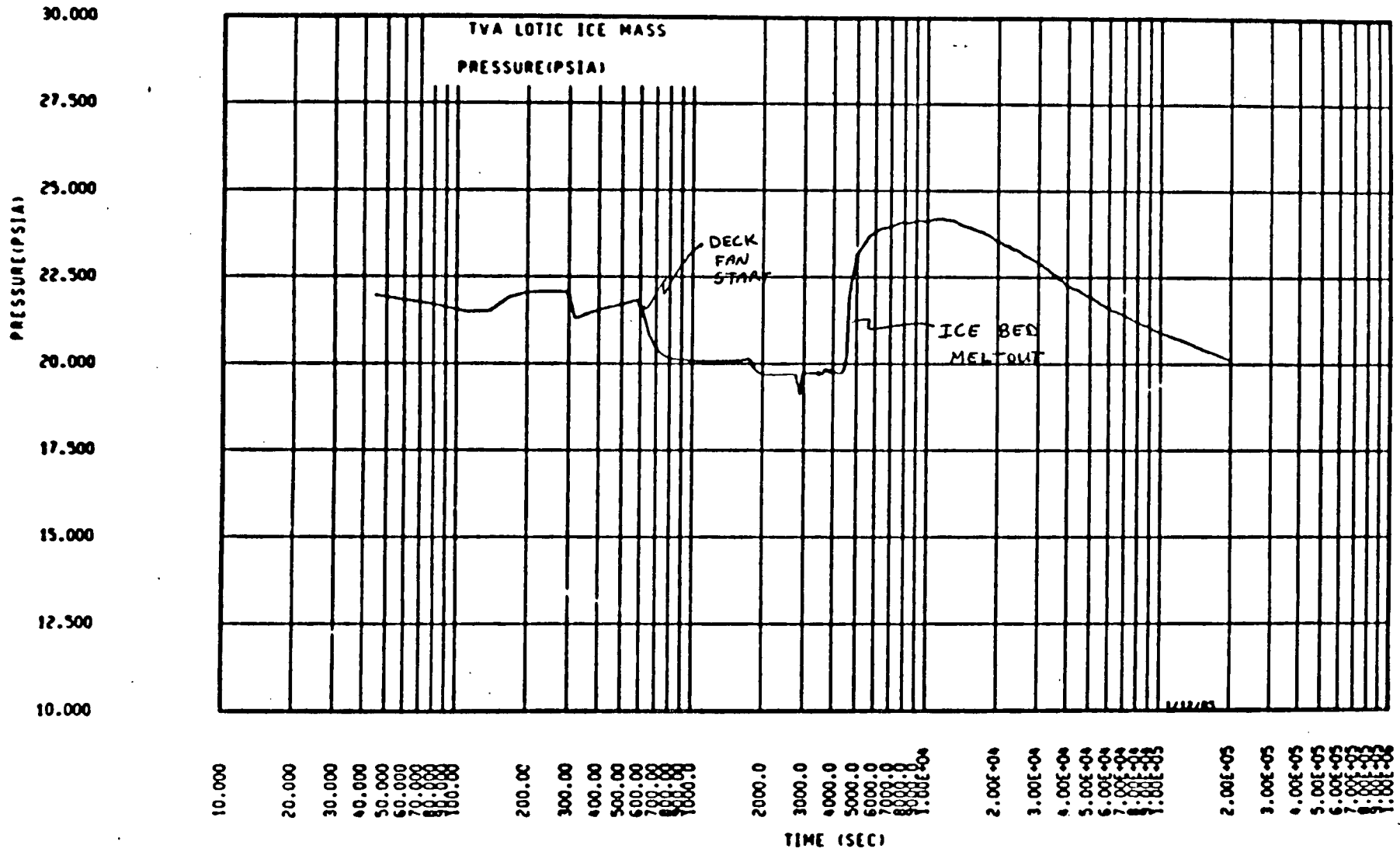


FIGURE 1

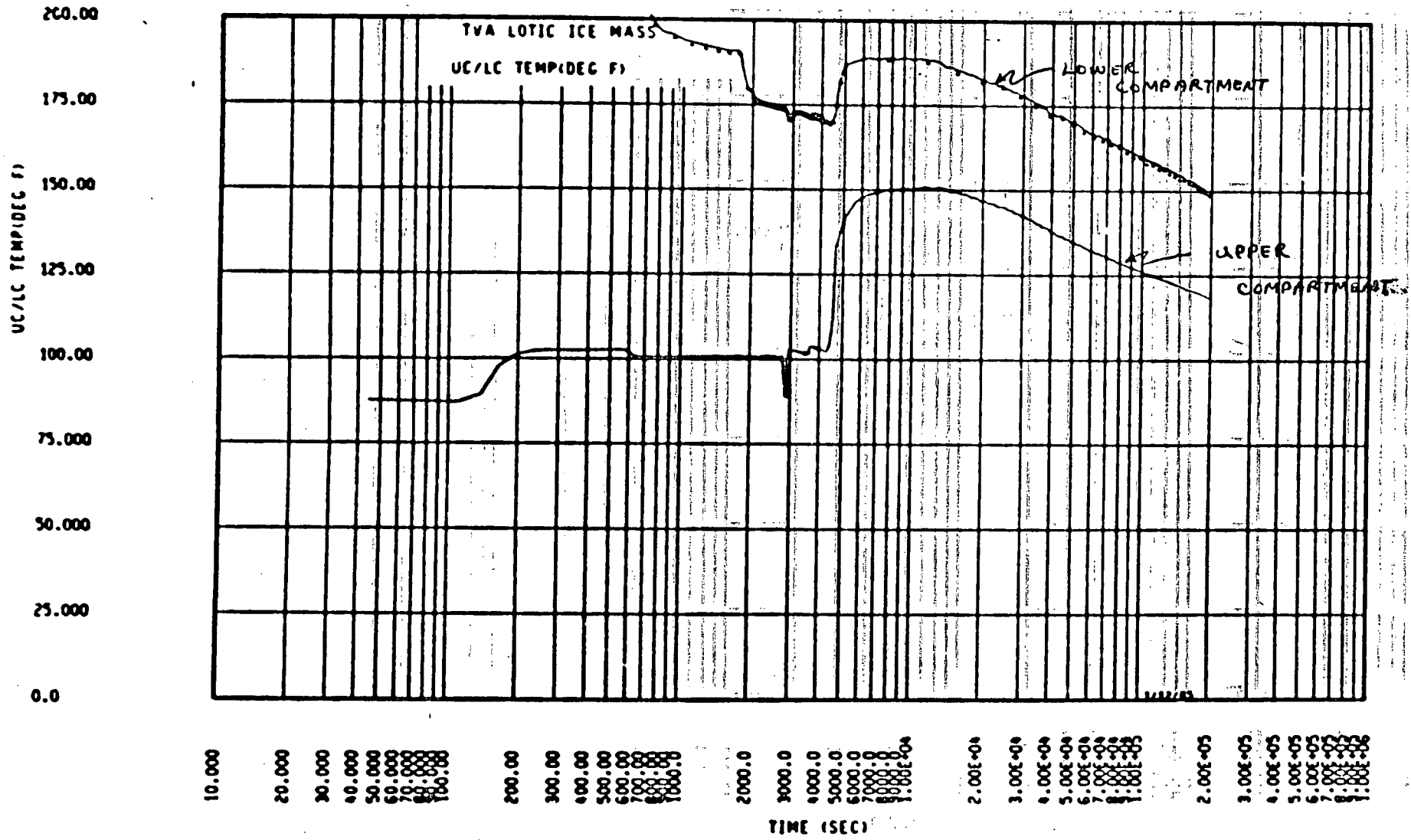


FIGURE 2

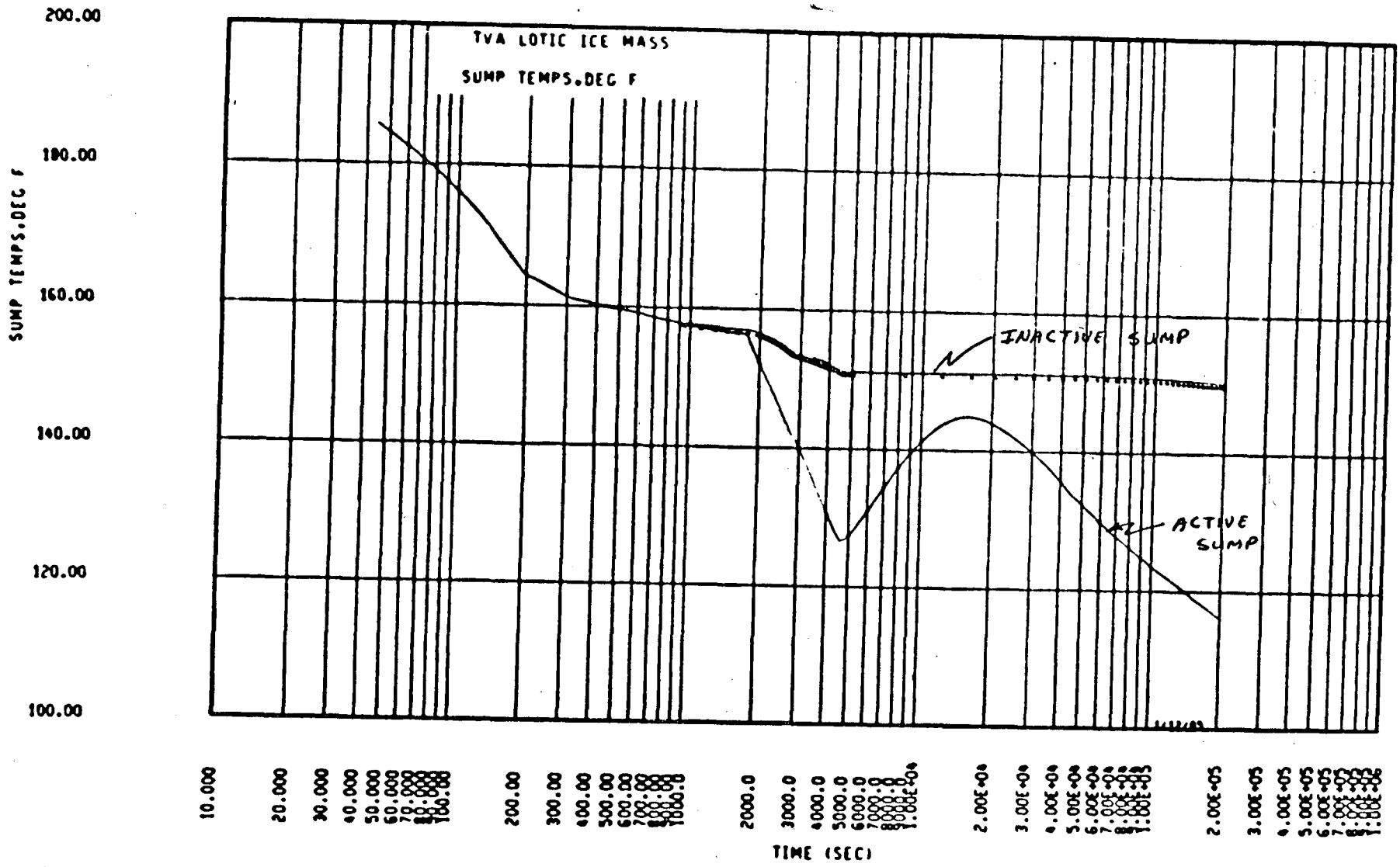


FIGURE 3

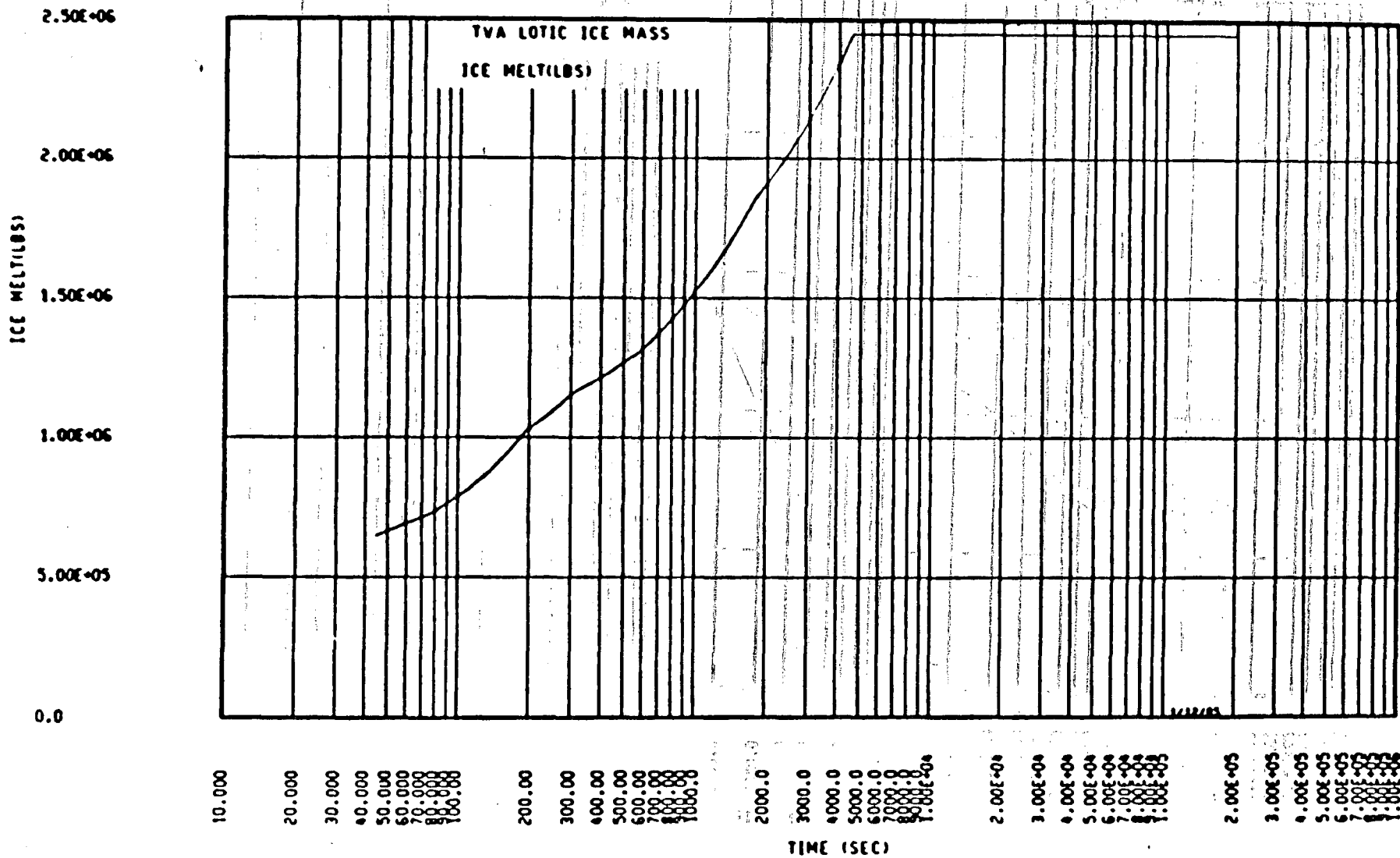


FIGURE 4

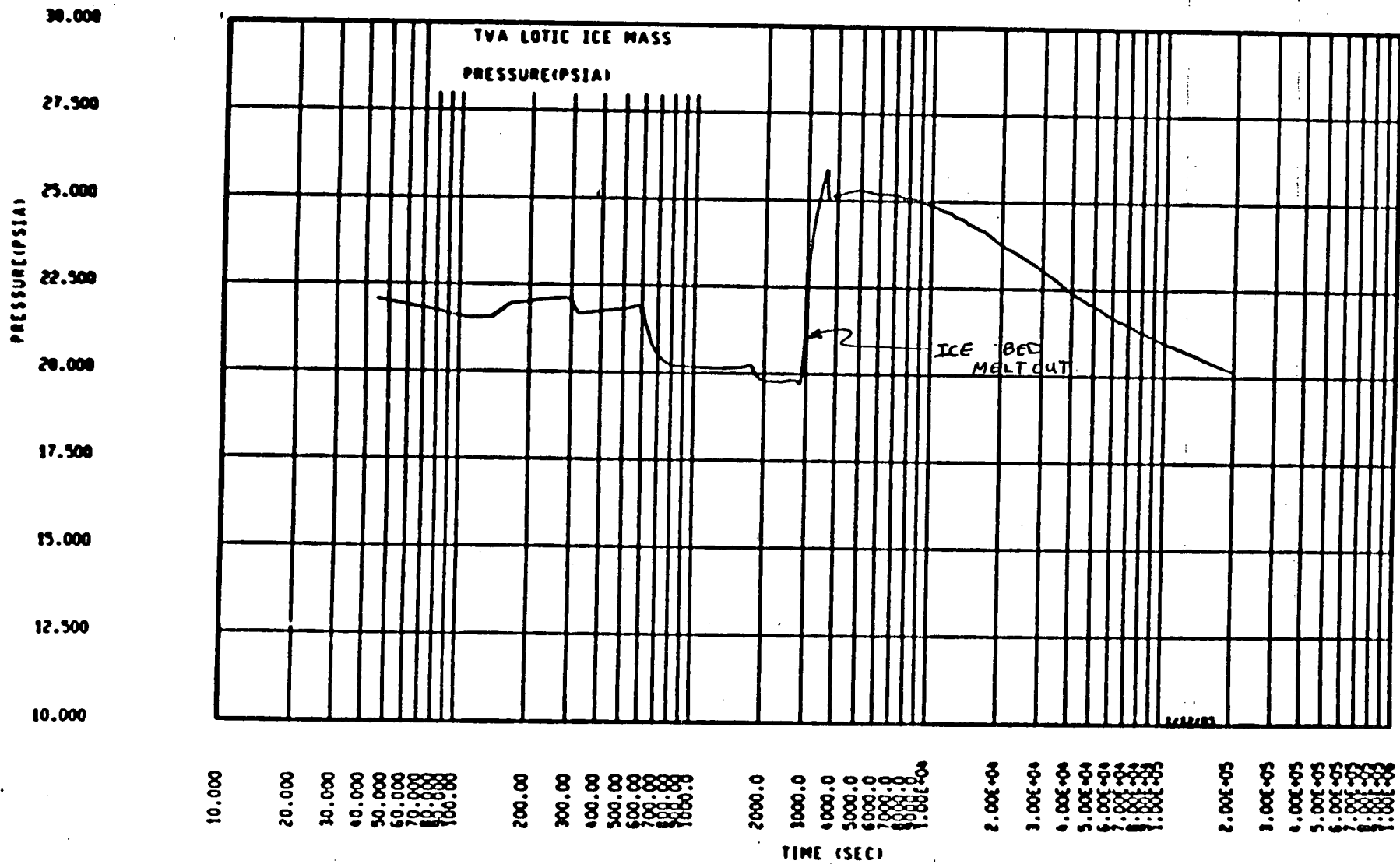


FIGURE 5



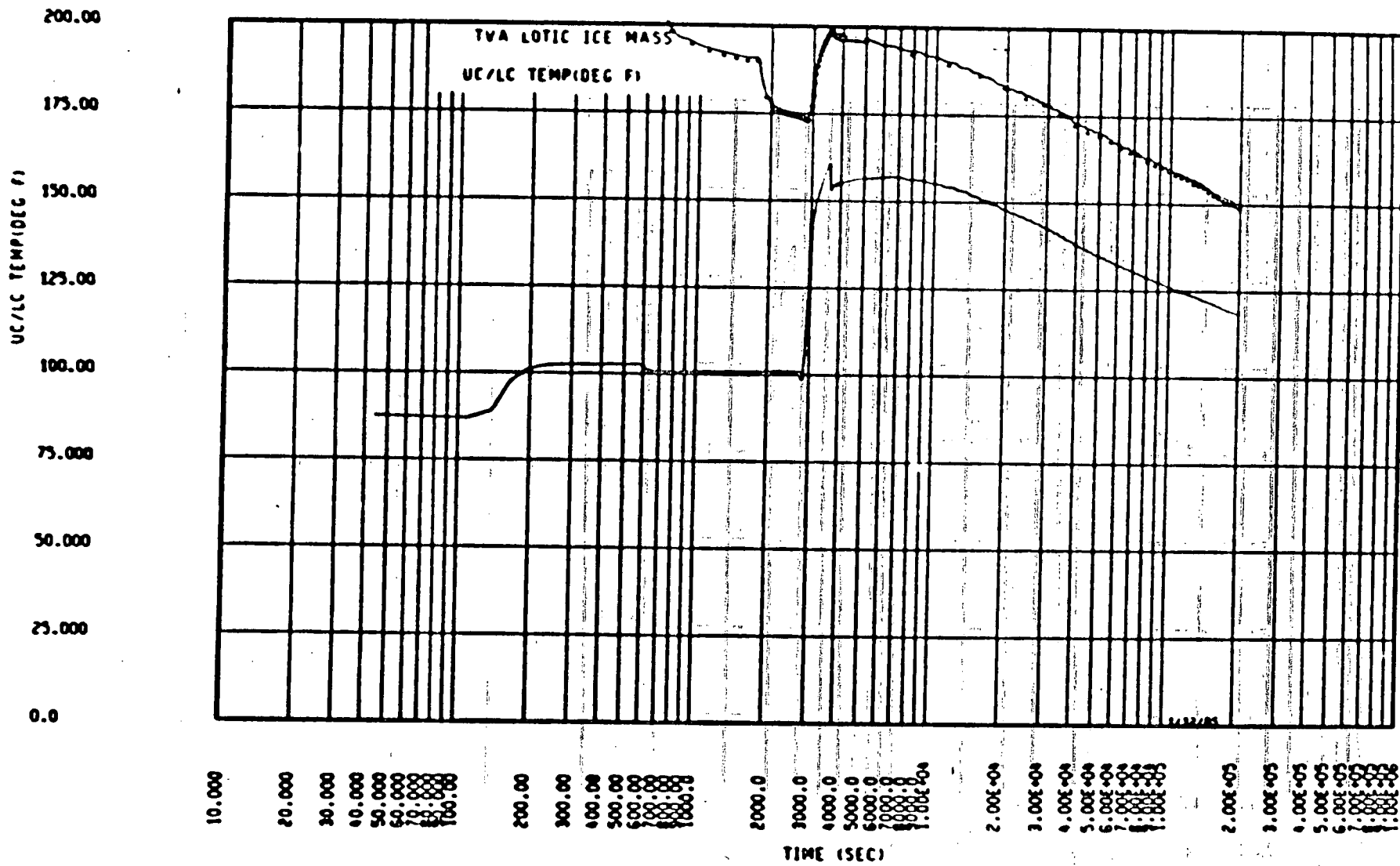


FIGURE 6

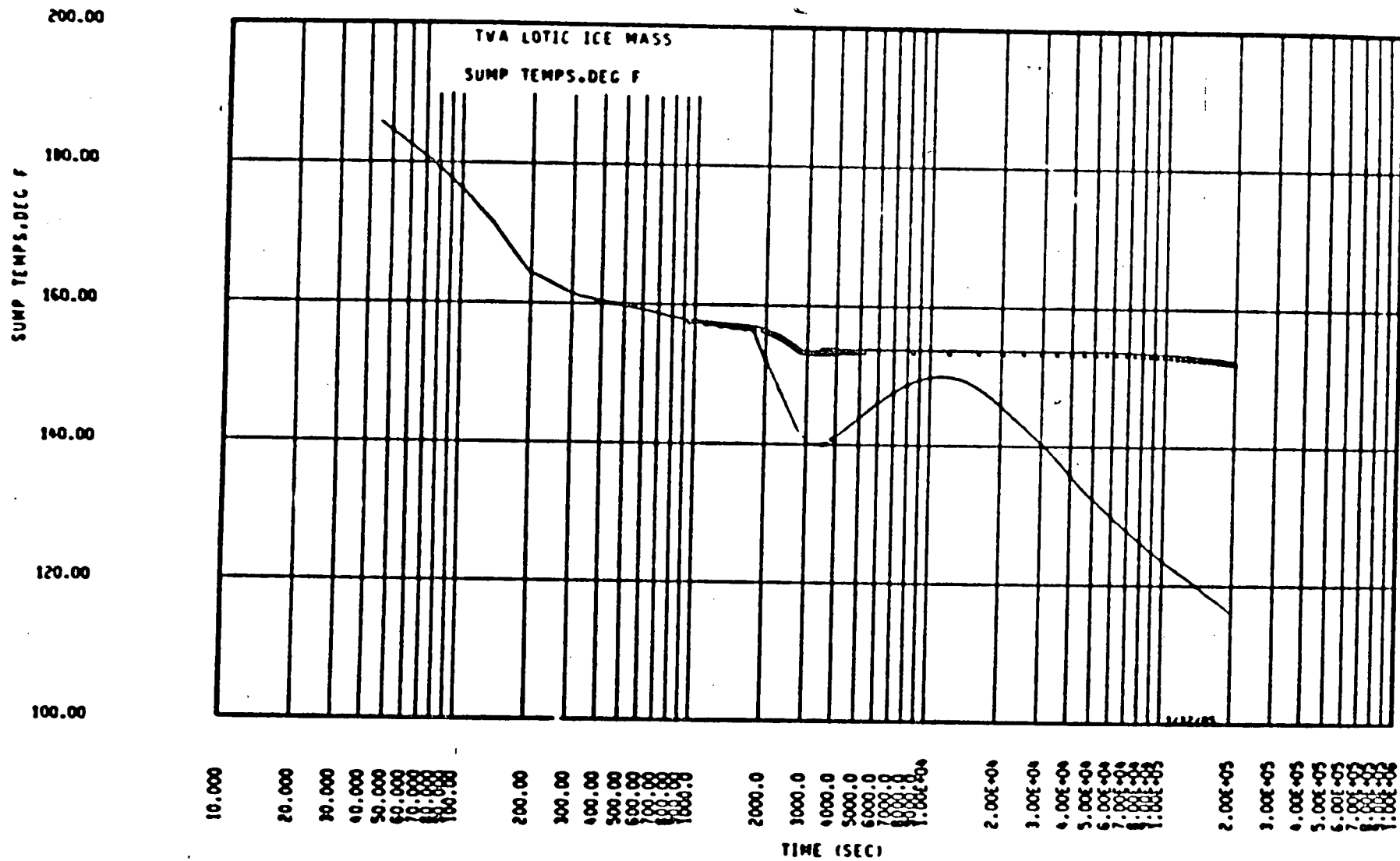


FIGURE 7

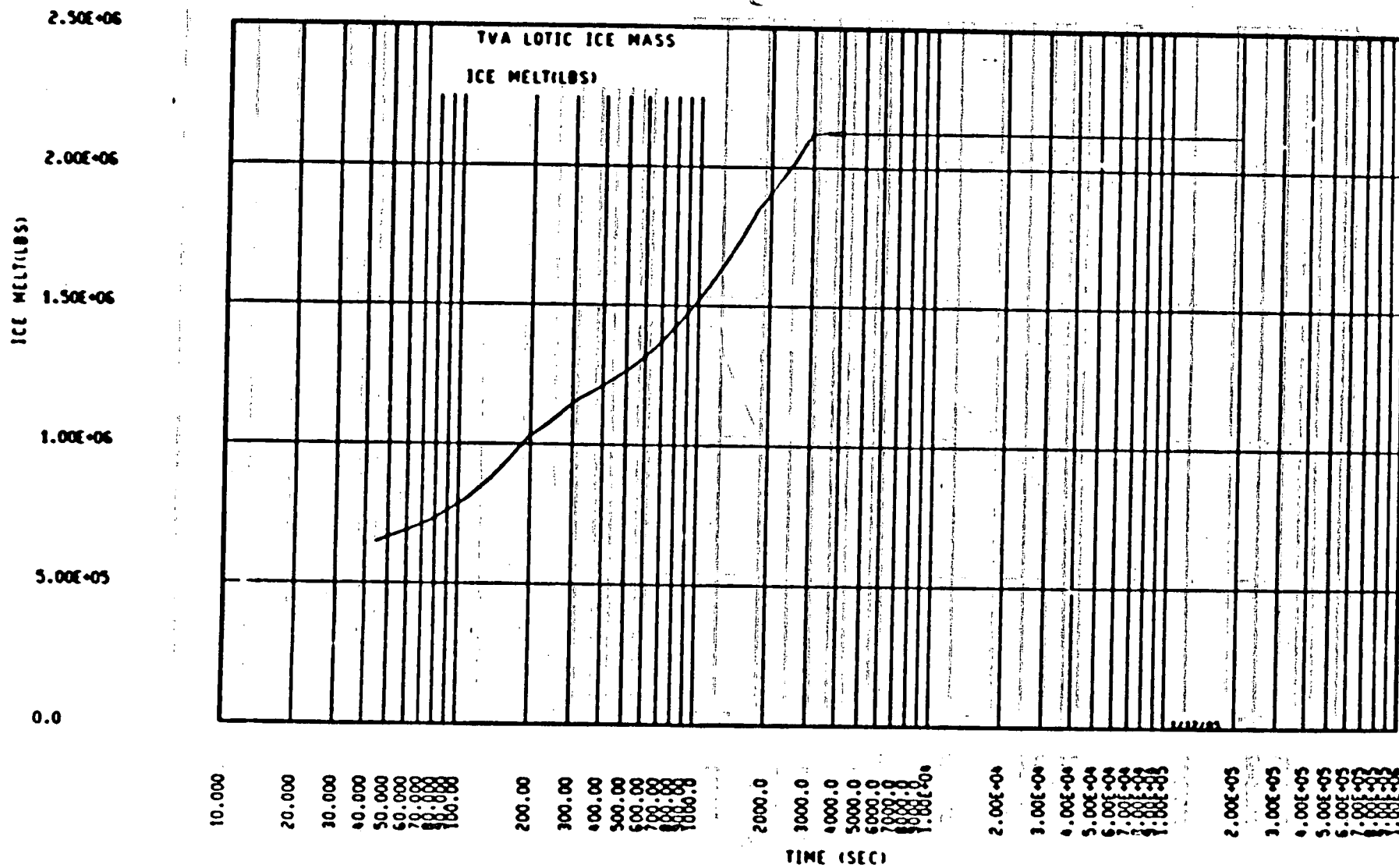


FIGURE 8

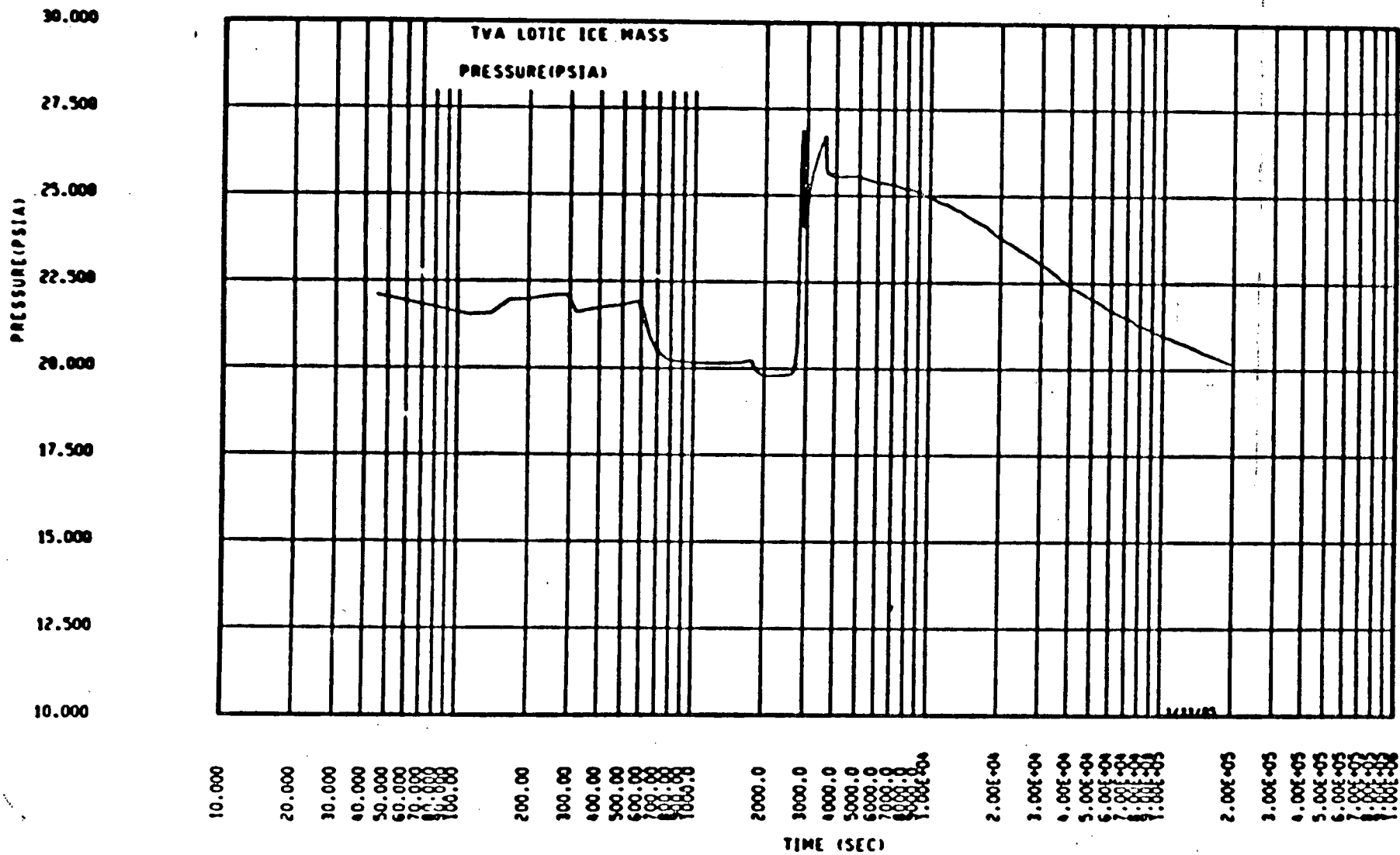


FIGURE 9

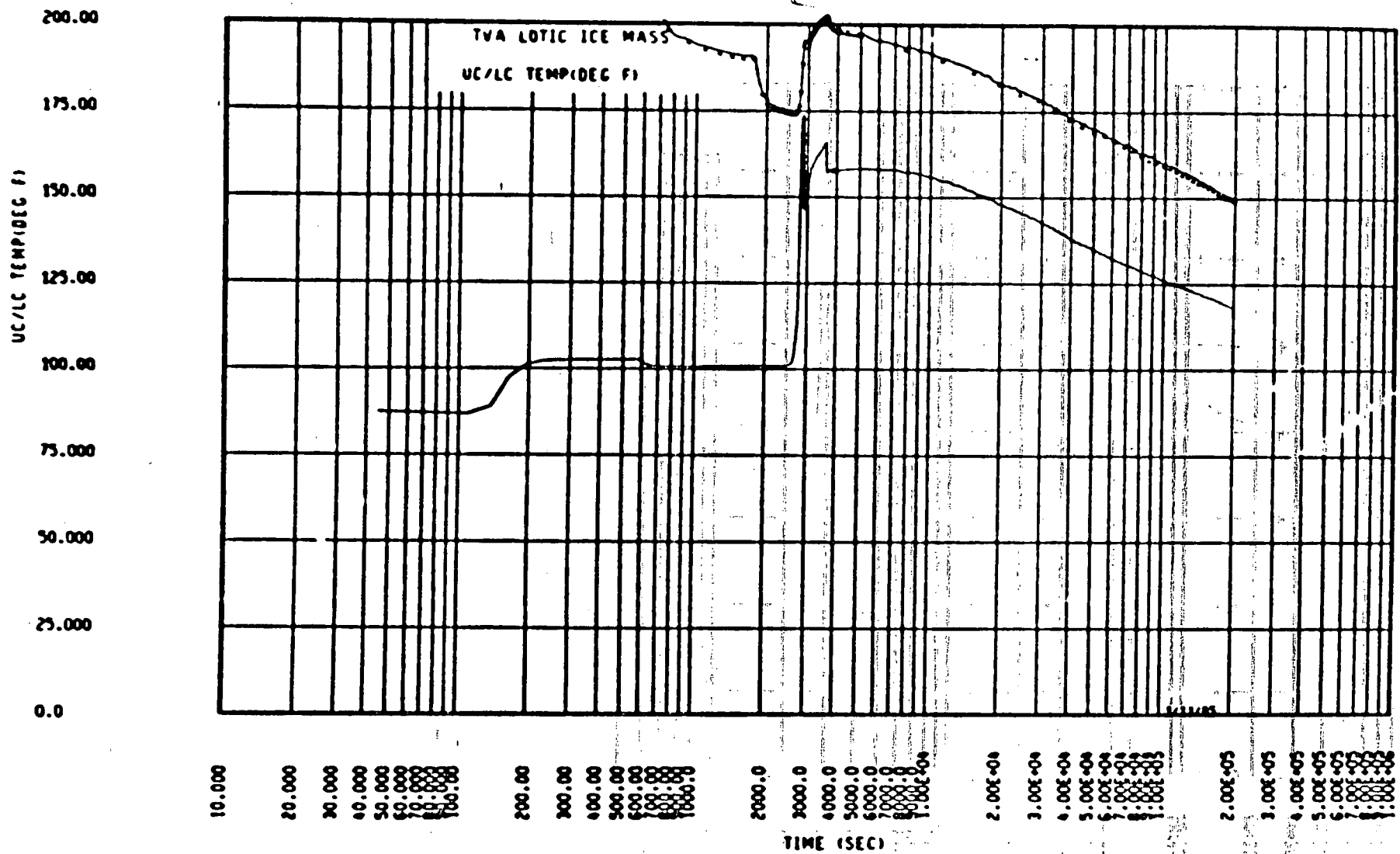


FIGURE 10

FIGURE 11

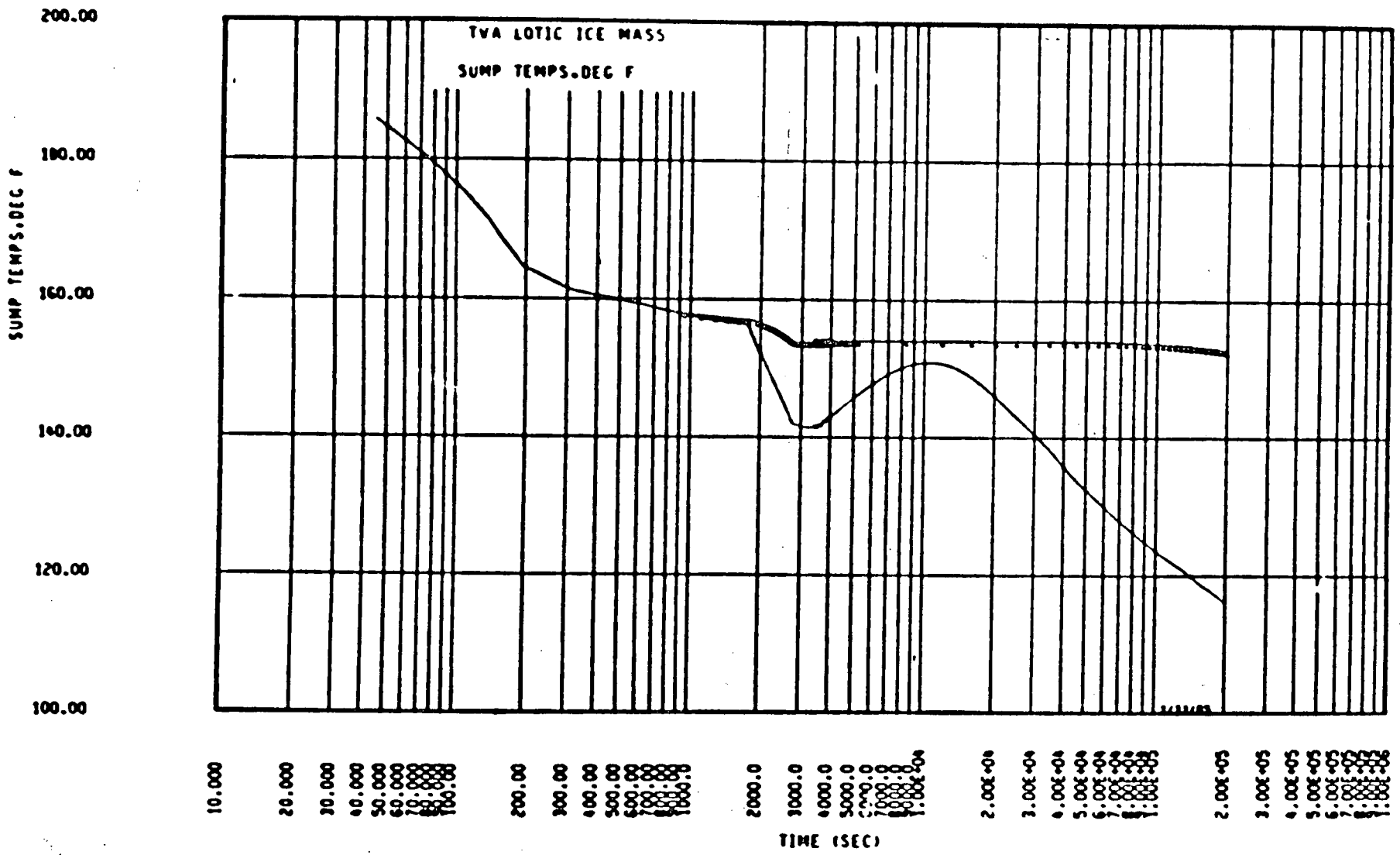


FIGURE 11

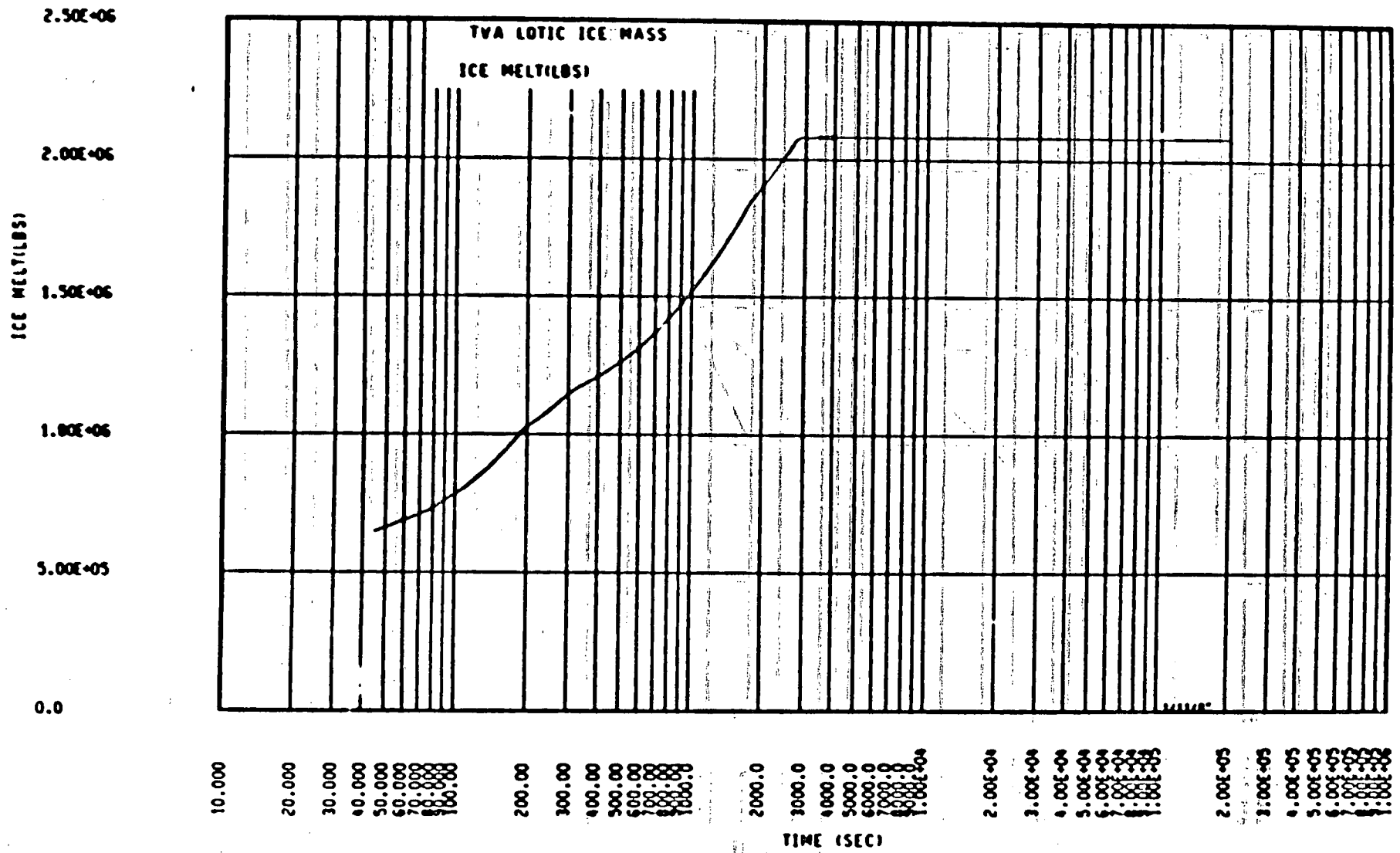


FIGURE 12

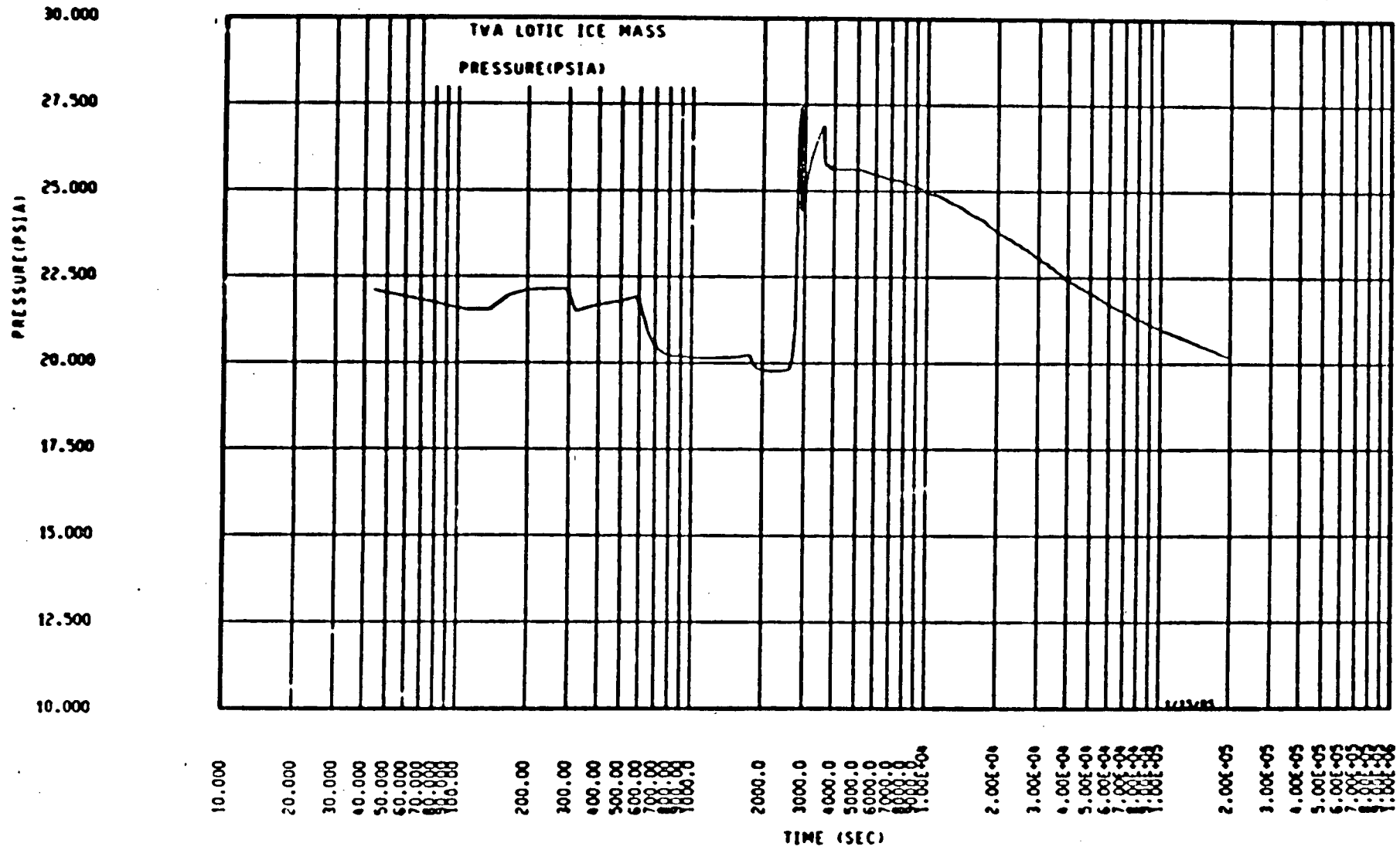


FIGURE 13



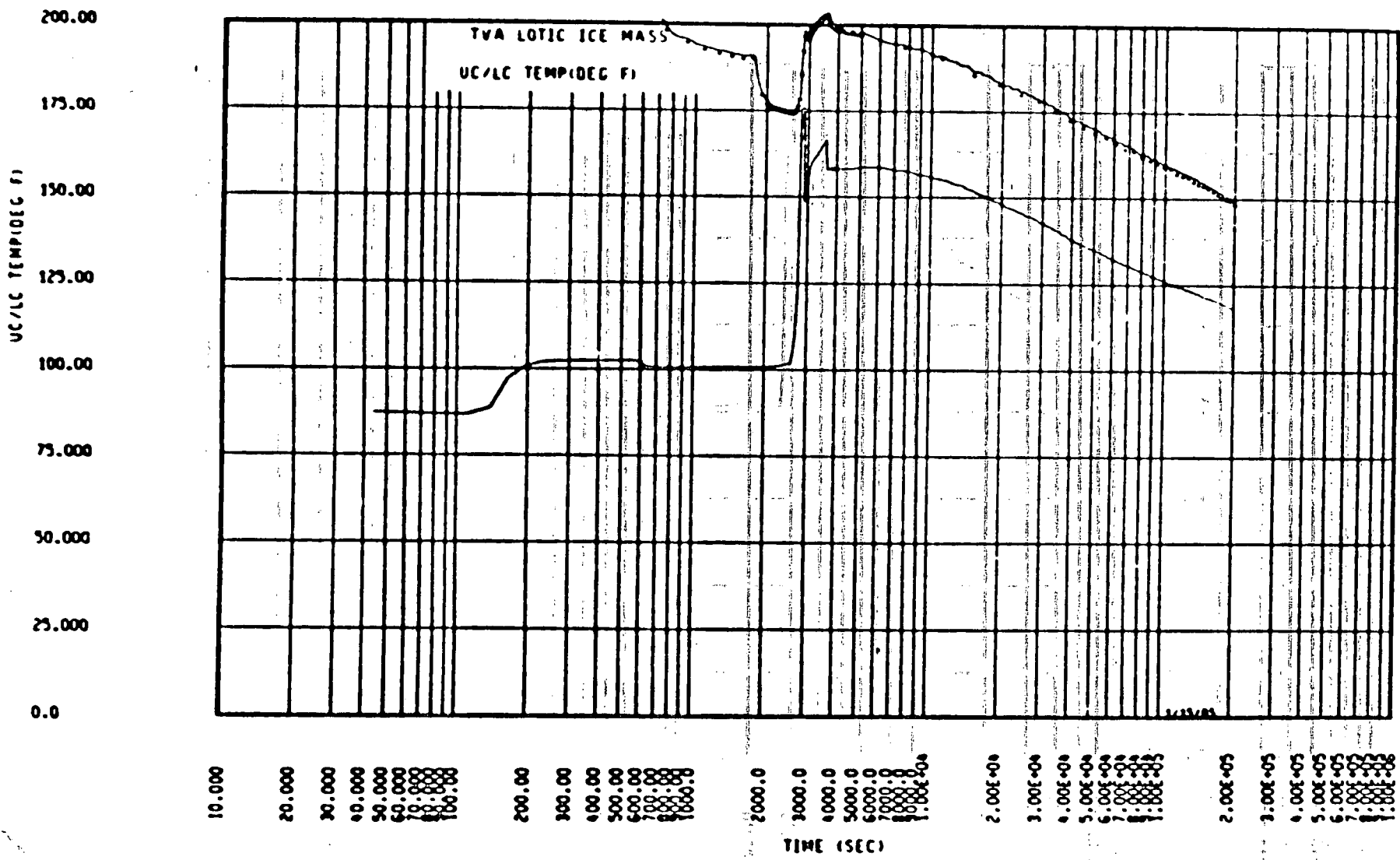


FIGURE 14

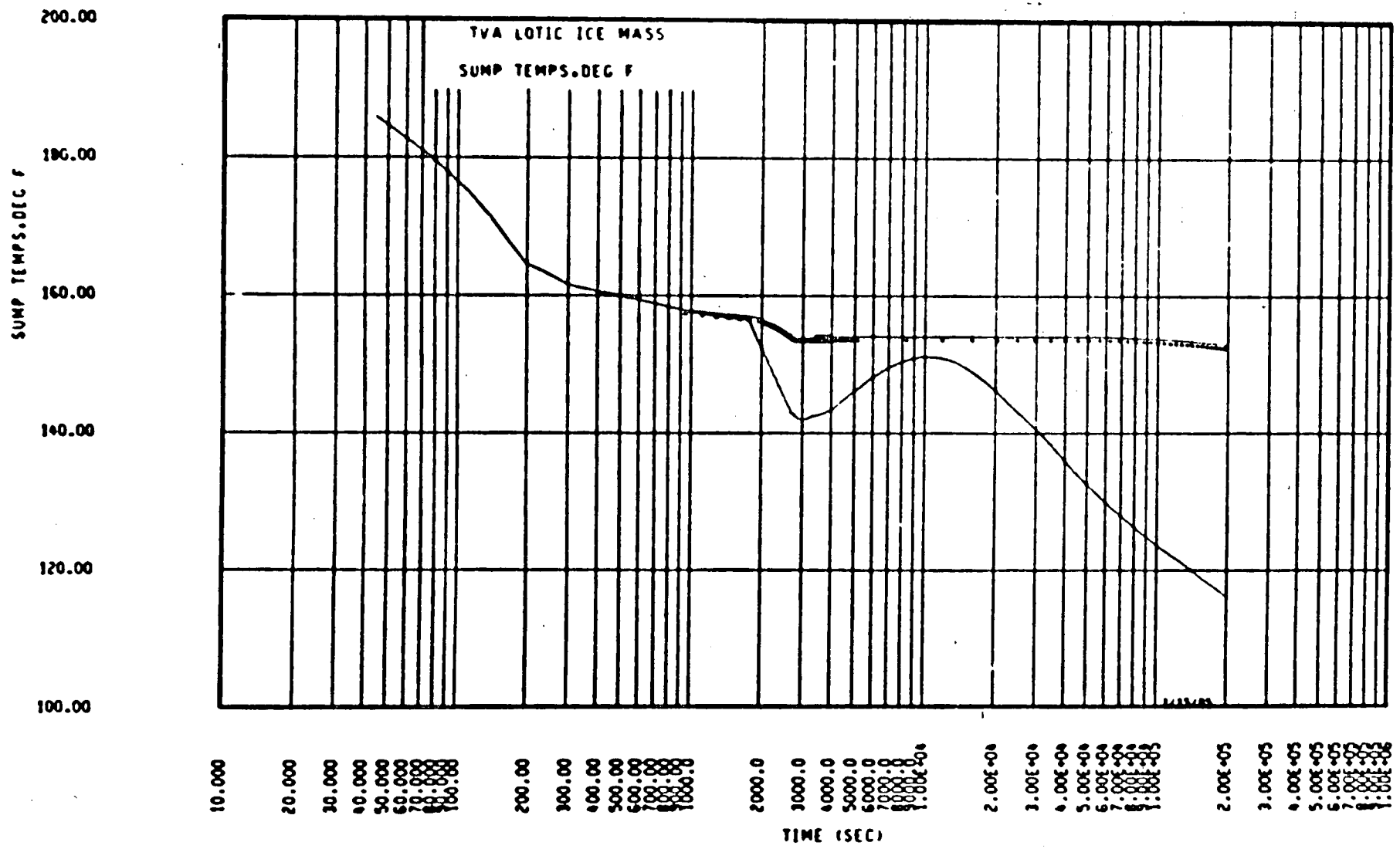


FIGURE 15

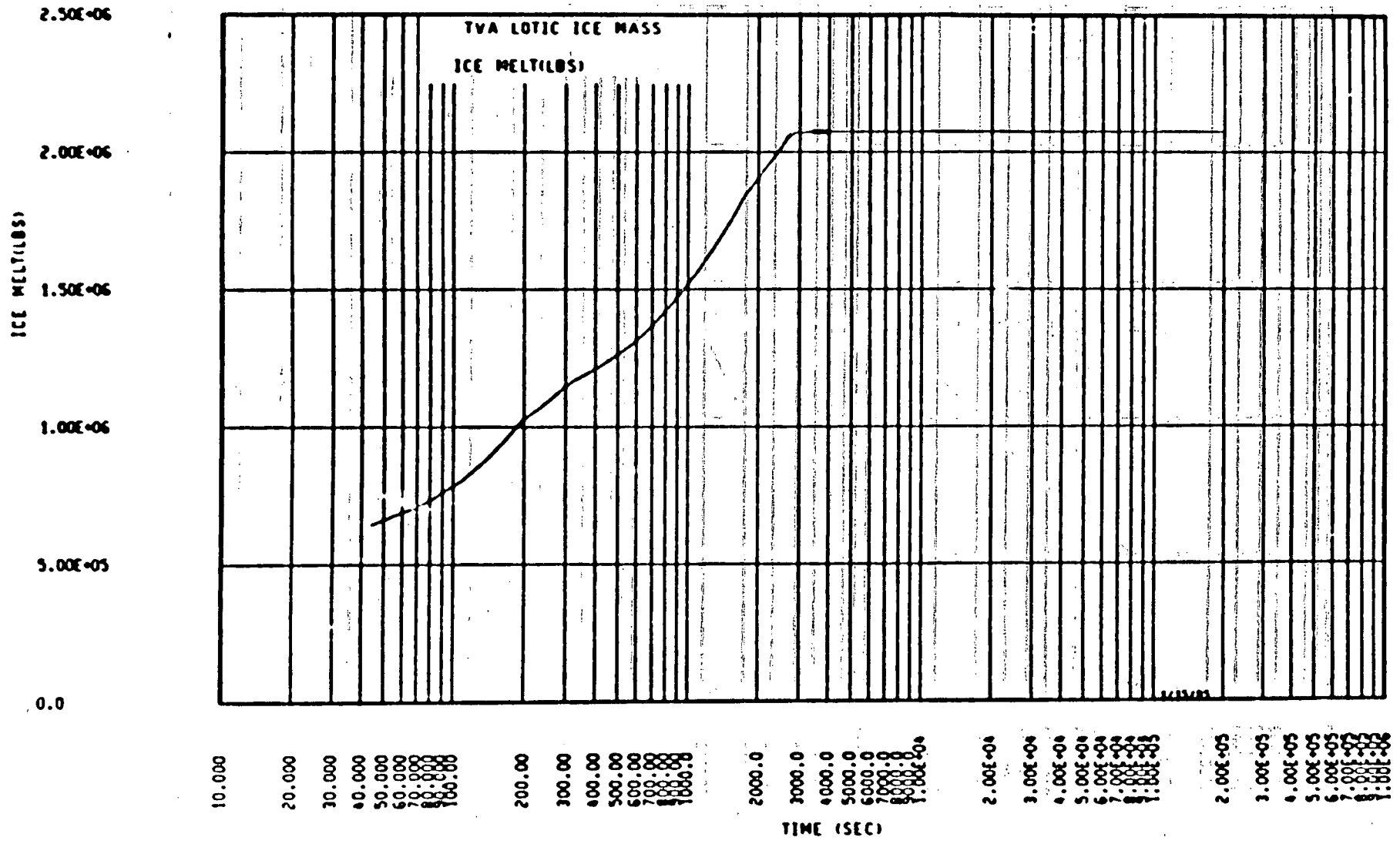


FIGURE 16

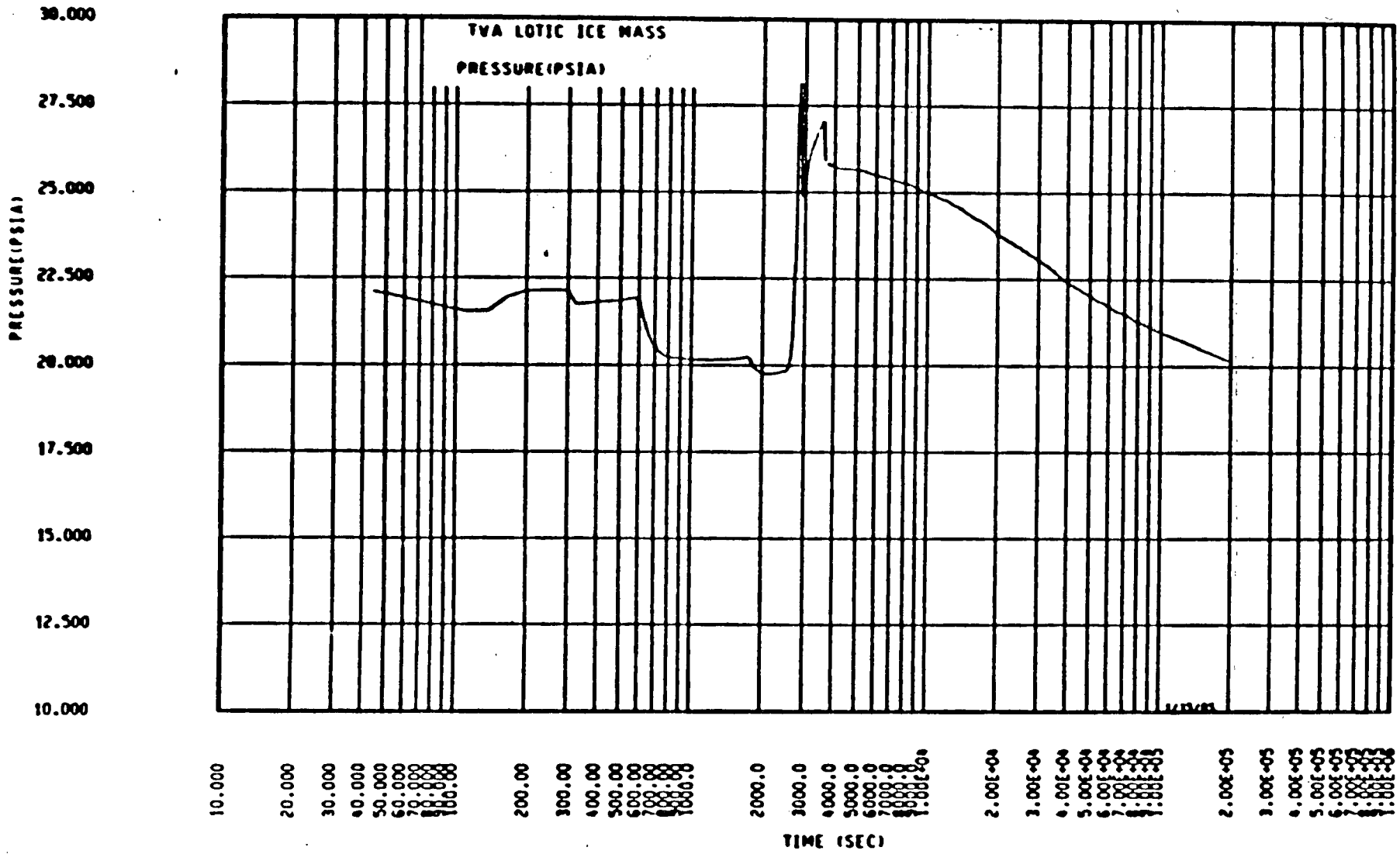


FIGURE 17

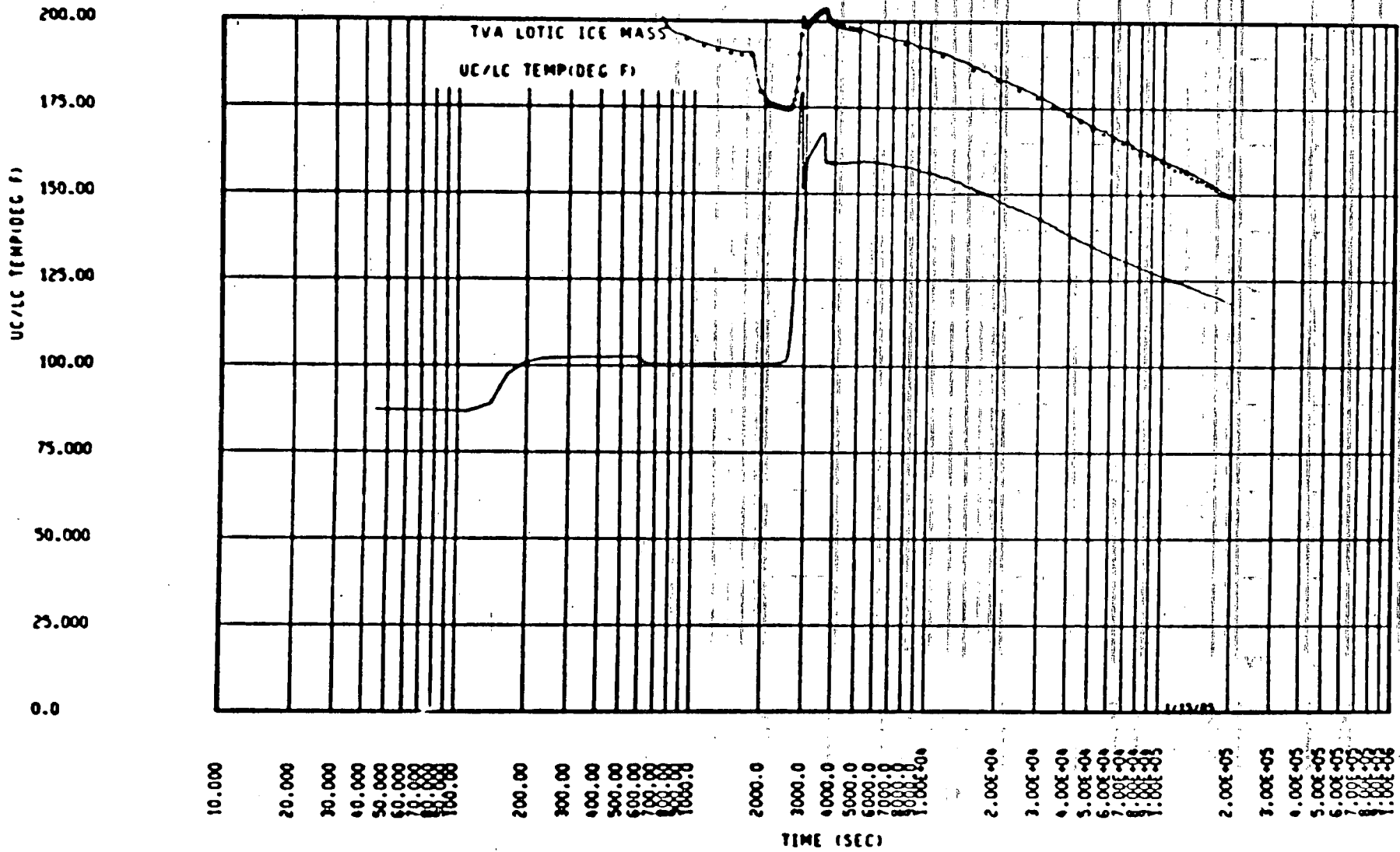


FIGURE 18

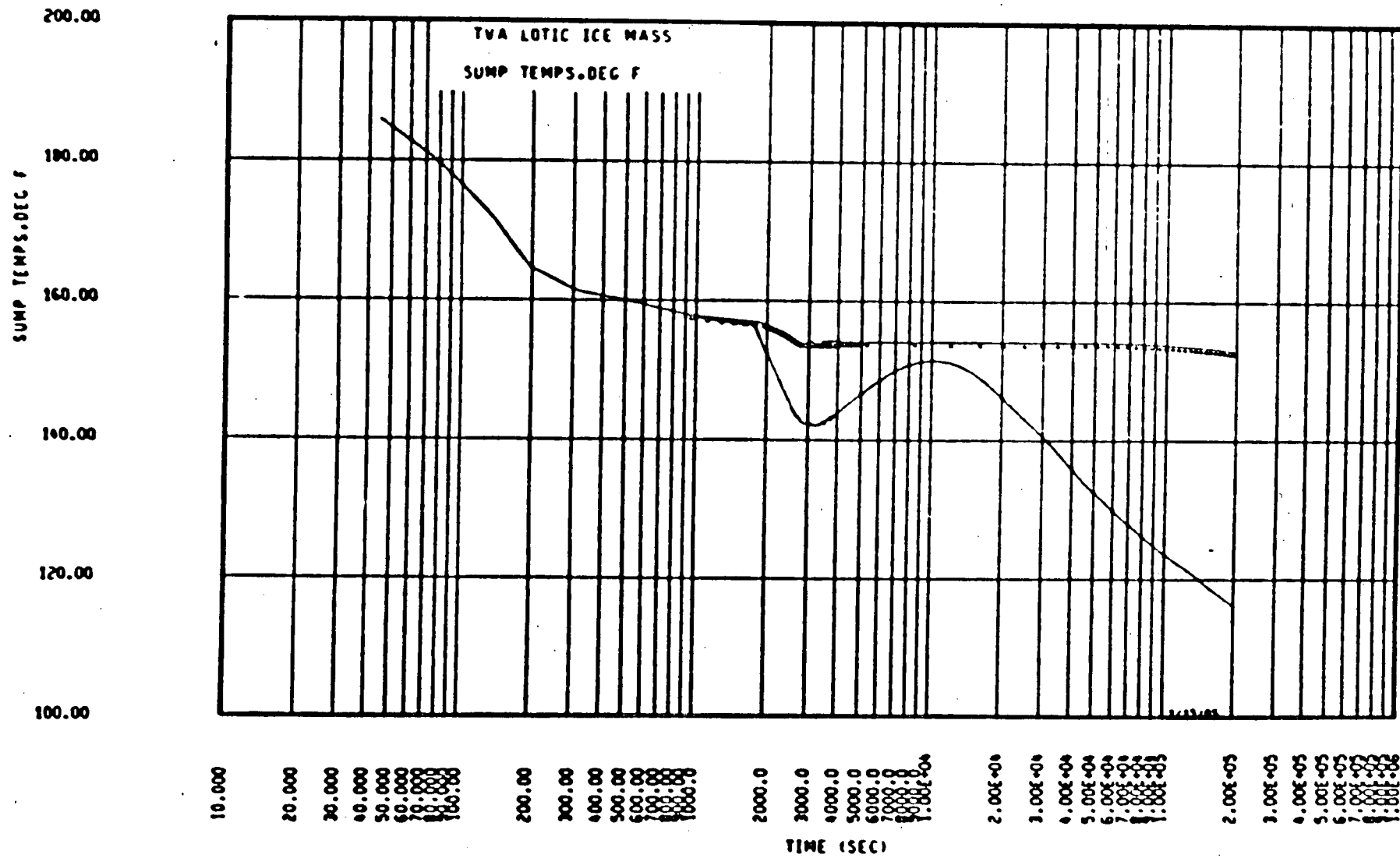


FIGURE 19

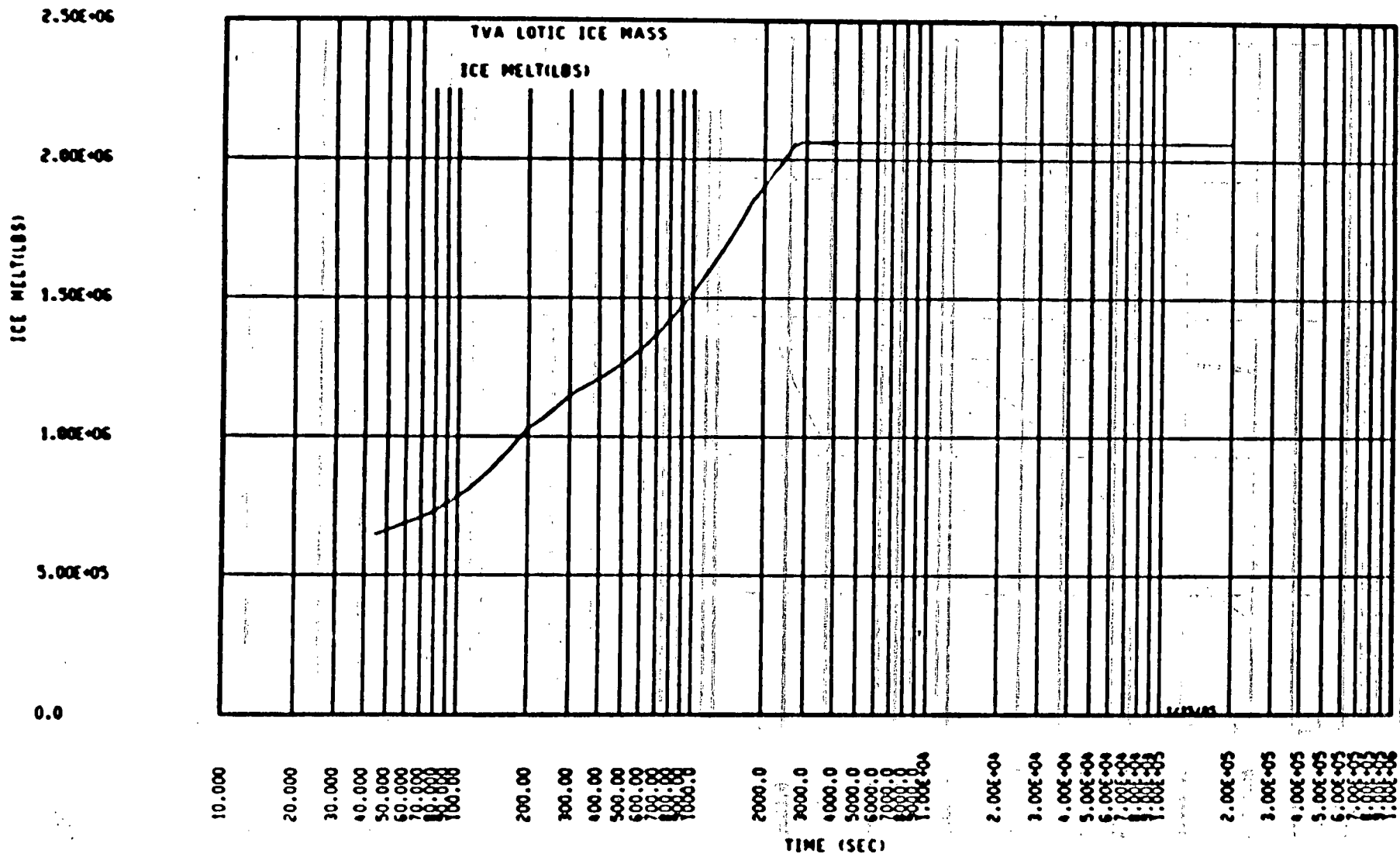


FIGURE 20

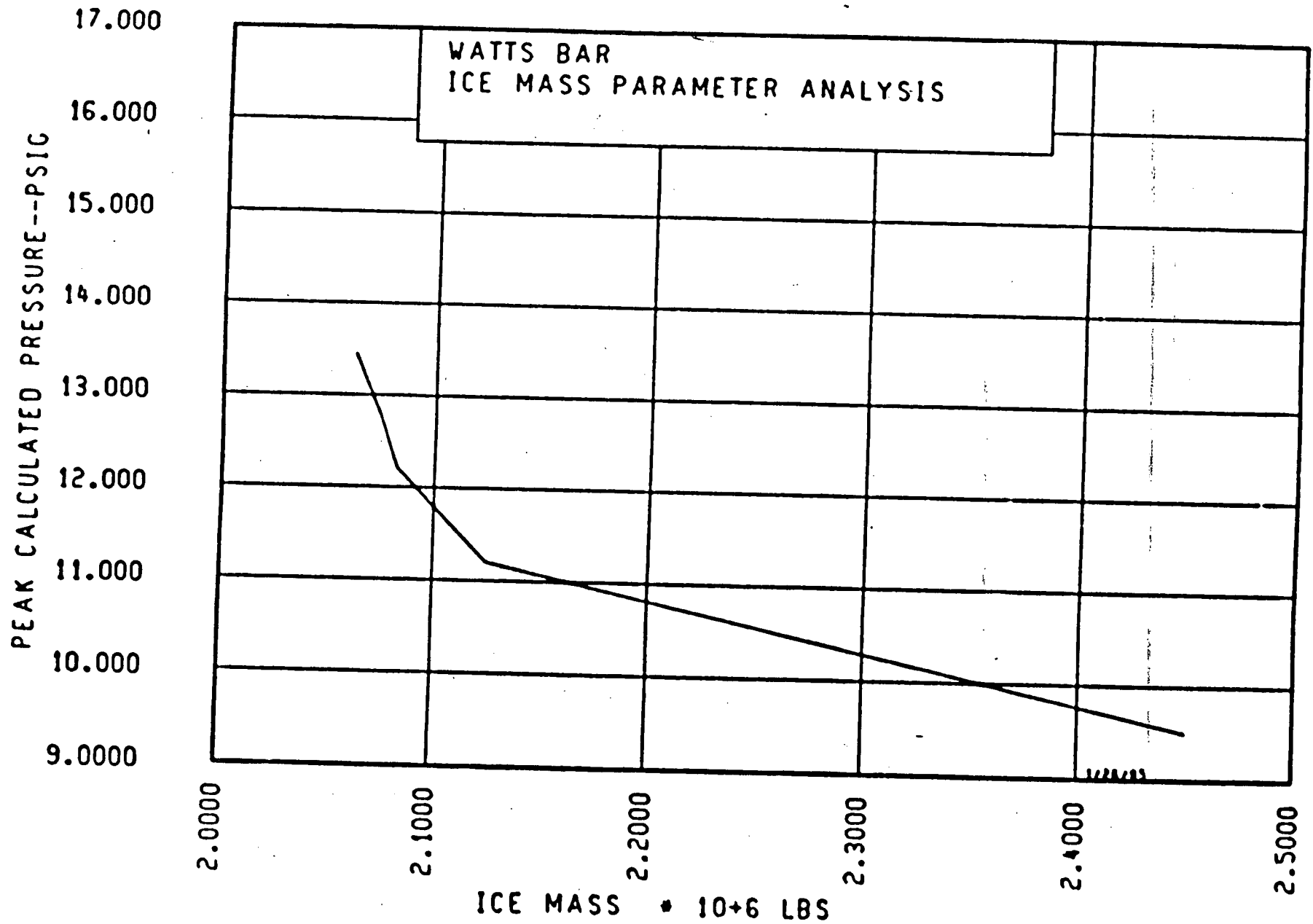


FIGURE 21



ENCLOSURE 2

WATTS BAR NUCLEAR PLANT

FSAR REVISIONS TO REFLECT THE RESULTS OF THE  
REDUCED ICE WEIGHT ANALYSIS

1. Minimum safeguards are employed in all calculations, e.g., one of two spray pumps and one of two spray heat exchangers; one of two RHR pumps and one of two RHR heat exchangers providing flow to the core; one of two safety injection pumps and one of two centrifugal charging pumps; and one of two air return fans.  
2.125
2. ~~2.45~~ x 10<sup>6</sup> lbs. of ice initially in the ice condenser which is at 15°F. (Technical Specification limit).
3. The blowdown, reflood, and post reflood mass and energy releases described in Section 6.2.1.3.6 were used.
4. Blowdown and post-blowdown ice condenser drain temperatures of 190°F and 130°F are used. (These numbers are based on Reference [21]).
5. Nitrogen from the accumulators in the amount of <sup>2218</sup>~~5942~~ lbs. is included in the calculations.
6. Nuclear service water temperature of 85°F is used on the spray heat exchanger and the component cooling heat exchanger.
7. The air return fan is effective, 10 minutes after the transient is initiated.
8. No maldistribution of steam flow to the ice bed is assumed.
9. No ice condenser bypass is assumed. (This assumption depletes the ice in the shortest time and is thus conservative).
10. The initial conditions in the Containment are a temperature of 100°F in the lower and dead-ended volumes and a temperature of 85°F in the upper volume. All volumes are at a pressure of 0.3 psig and a 10% relative humidity.
11. A spray pump flow of 4000 gpm is used to the upper compartment. It should be noted that ~~since this analysis has been performed the diesel loading sequence for the containment sprays has changed. While the actuating signals remain the same the loading sequence has been modified such that the sprays will engage in 125 seconds instead of 45 seconds.~~ This modification was made to ensure that a frequency transient did not occur for a simultaneous LOCA and station blackout as desired by NRC Regulatory Guide 1.9, section C4. ~~The peak containment pressure will not change as a result of this modification since the containment sprays are not required for pressure suppression while ice remains in the ice condenser. Thus, the present analysis remains valid for the Watts Bar containment response to the design basis LOCA.~~

135

capability of the ECC system is given in Section 6.3.1 for this mode of operation.

13. Containment structural heat sink data is found in Table 6.2.1-1.

14. The operation of one Containment spray heat exchanger ( $UA = \overset{2.446}{\cancel{3.1}} \times 10^6$  Btu/hr-°F) for containment cooling and the operation of one RHR heat exchanger ( $UA = \overset{1.61}{\cancel{1.64}} \times 10^6$  Btu/hr-°F) for core cooling.

15. The air return fan returns air at a rate of 40,000 cfm from the upper to lower compartment.

16. An active sump volume of 51000 ft<sup>3</sup> is used.

17. The pump flowrates vs. time given in Table 6.2.1-2 were used.

18. *A power rating of 102% of licensed power (3425 MWT) was used.* With these assumptions, the heat removal capability of the Containment is sufficient to absorb the energy releases and still keep the maximum calculated pressure well below design.

The following plots are provided:

Figure 6.2.1-1, Containment pressure transient

Figure 6.2.1-2, Upper and lower compartment temperature transients

Figure 6.2.1-3, Active <sup>and inactive</sup> sump temperature transient

Figure 6.2.1-4, <sup>Ice melt transient</sup> ~~Inactive sump temperature transient~~

Tables 6.2.1-3 and 6.2.1-4 give energy accountings at various points in the transient.

As can be seen from Figure 6.2.1-1 the maximum calculated Containment pressure is <sup>3600.9</sup> ~~12.3~~ psig, occurring at approximately <sup>11.21</sup> ~~7000~~ seconds.

Also, a parameter study of the ice mass was performed. These results Structural Heat Removal are presented in Figure 6.2.1-4A

Provision is made in the Containment pressure analysis for heat storage in interior and exterior walls. Each wall is divided into a number of nodes. For each node, a conservation of energy equation expressed in finite difference forms accounts for transient conduction into and out of the node and temperature rise of the node. Table 6.2.1-1 is a summary of the Containment

TABLE 6.2.1-1

STRUCTURAL HEAT SINKS

A. Upper Compartment

	<u>Area (ft<sup>2</sup>)</u>	<u>Thickness (ft)</u>	
1. Operating Deck			
<u>Slab 1</u>	4880	1.1	Concrete
<u>Slab 2</u>	18280	.0005	Paint
		1.4	Concrete
<u>Slab 3</u>	760	.00125	Paint
		1.5	<b>Concrete</b>
<u>Slab 4</u>	3840	.0208	Stainless Steel
		1.5	Concrete
2. Shell & Misc			
<u>Slab 5</u>	56331	.000625	Paint
		.08	Steel

B. Lower Compartment

1. Operating Deck, Crane Wall, and Interior			Concrete
<u>Slab 6</u>	31963	1.43	Concrete
2. Operating Deck			
<u>Slab 7</u>	2830	.00125	Paint
		1.0	Concrete
<u>Slab 8</u>	760	.0005	Paint
		1.75	Concrete
3. Interior Concrete & Stainless Steel			
<u>Slab 9</u>	2270	.021	Stainless Steel
		2.0	Concrete

TABLE 6.2.1-2  
PUMP FLOWRATES VS. TIME

<u>Time After Safeguards Initiation (Sec.)</u>	<u>SIS Flow To Core (GPM)</u>	<u>Spray Flow (GPM)</u>	<u>RHR Spray Flow (GPM)</u>
0	0	0	0
<del>10</del> 15	460	0	0
<del>15</del> 20	1065	0	0
<del>20</del> 25	4853	0	0
<del>45</del> 135	4853	4000	0
<del>1725</del> 1768	1065	4000	0
<del>2025</del> 1788	4853*	4000	0
<del>2085</del> 1938	3788**	4000	0
<del>2980</del> 2754	3788	4000	0
<del>3000</del> 2774	3788	0	0
<del>3080</del> 2894	3788	4000**	0
3600	1078	4000	2000 <del>X [Delete]</del>
END OF TRANSIENT	1078	4000	2000

\*3788 gpm from sump

\*\*All flow from sump from this point until end of transient

TABLE 6.2.1-3

ENERGY BALANCES

<u>Sink</u>	<u>Approx. End of Blowdown (Btu)</u>	<u>Approx. End of Reflood (Btu)(t=216 sec)</u>
* Ice Heat Removal	186 <del>185</del> ( $10^6$ )	298 ( $10^6$ )
* Structural Heat Sinks	20 <del>34.6</del> ( $10^6$ )	58 <del>59.8</del> ( $10^6$ )
* RHR Heat Exchanger Heat Removal	0	0
* Spray Heat Exchanger Heat Removal	0	0
Energy Content of Sump	170 <del>169</del> ( $10^6$ )	246 <del>245</del> ( $10^6$ )
Ice Melted	0.6 ( $10^6$ )	1.05 ( $10^6$ )
* Integrated energies, BTU		

TABLE 6.2.1-4

ENERGY BALANCES

<u>Sink</u>	Approx. Time of Ice Bed Melt Out (Btu) (t=4125)	Approx. Time of Peak Pressure (Btu) (t=6665.)
* Ice Heat Removal	557 <del>648</del> (10 <sup>6</sup> )	567 <del>648</del> (10 <sup>6</sup> )
* Structural Heat Sinks	71.4 <del>90.9</del> (10 <sup>6</sup> )	88.9 <del>146</del> (10 <sup>6</sup> )
* RHR Heat Exchanger Heat Removal	34.7 <del>65.0</del> (10 <sup>6</sup> )	48.5 <del>164</del> (10 <sup>6</sup> )
* Spray Heat Exchanger Heat Removal	20.9 <del>96.5</del> (10 <sup>6</sup> )	50.3 <del>278</del> (10 <sup>6</sup> )
Energy Content of Sumps	644 <del>621</del> (10 <sup>6</sup> )	611 <del>667</del> (10 <sup>6</sup> )
Ice Melted	2.125(10 <sup>6</sup> )	2.125(10 <sup>6</sup> )
* Integrated energies, BTU		

2990

3600.9

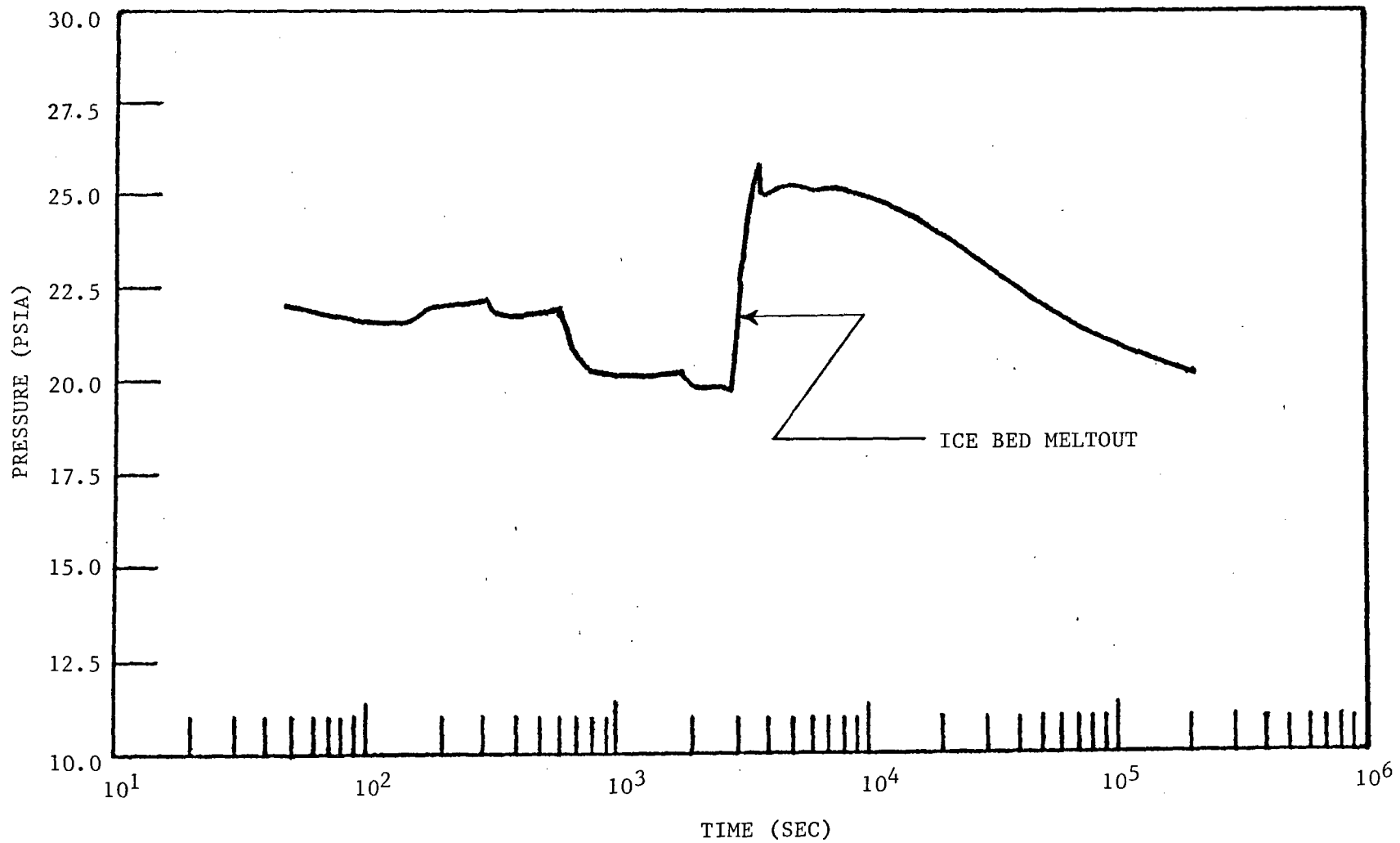


FIGURE 6.2.1-1. PRESSURE VS. TIME



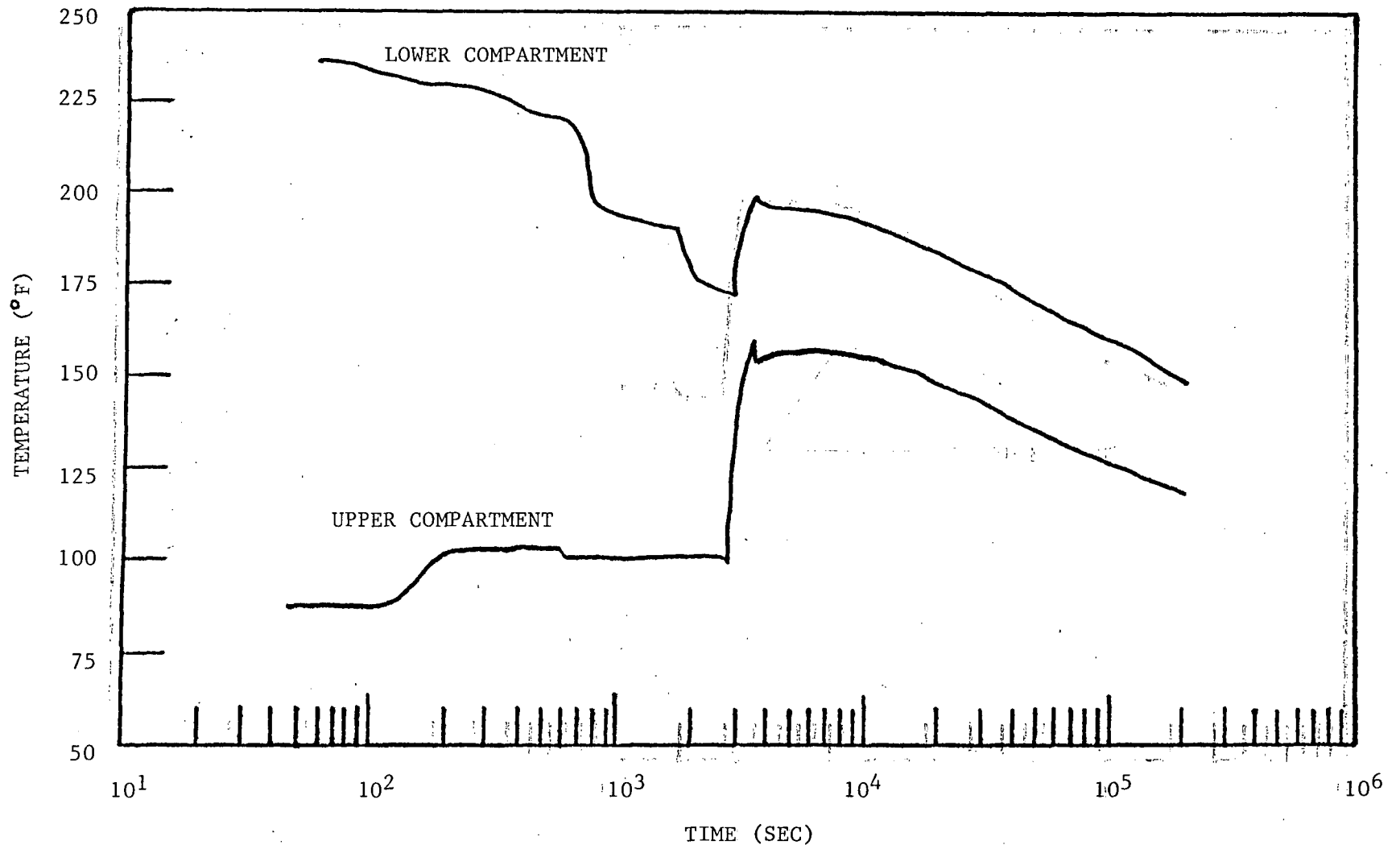


FIGURE 6.2.1-2. TEMPERATURE VS. TIME

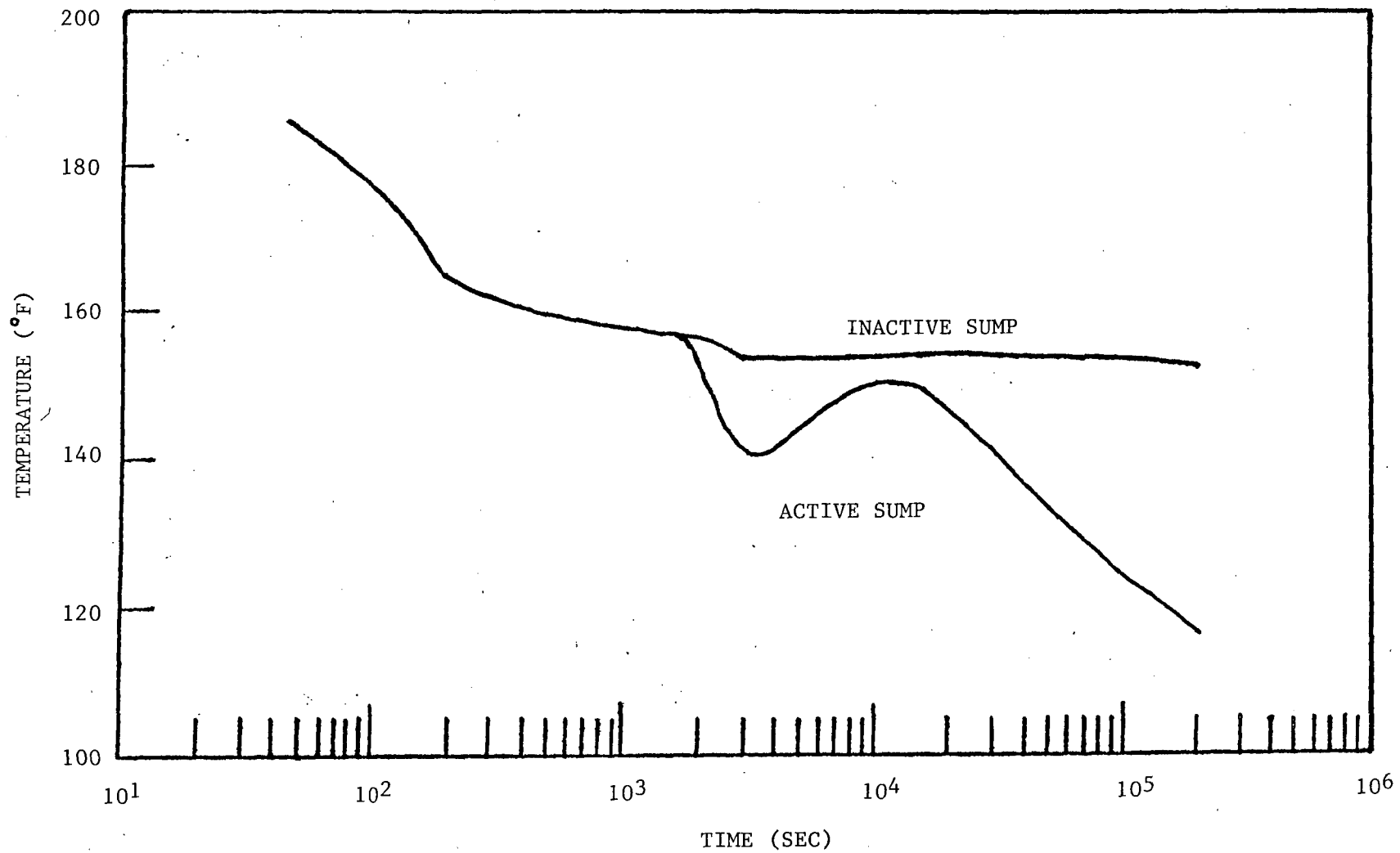


FIGURE 6.2.1-3. ACTIVE AND INACTIVE SUMP TEMPERATURE TRANSIENTS

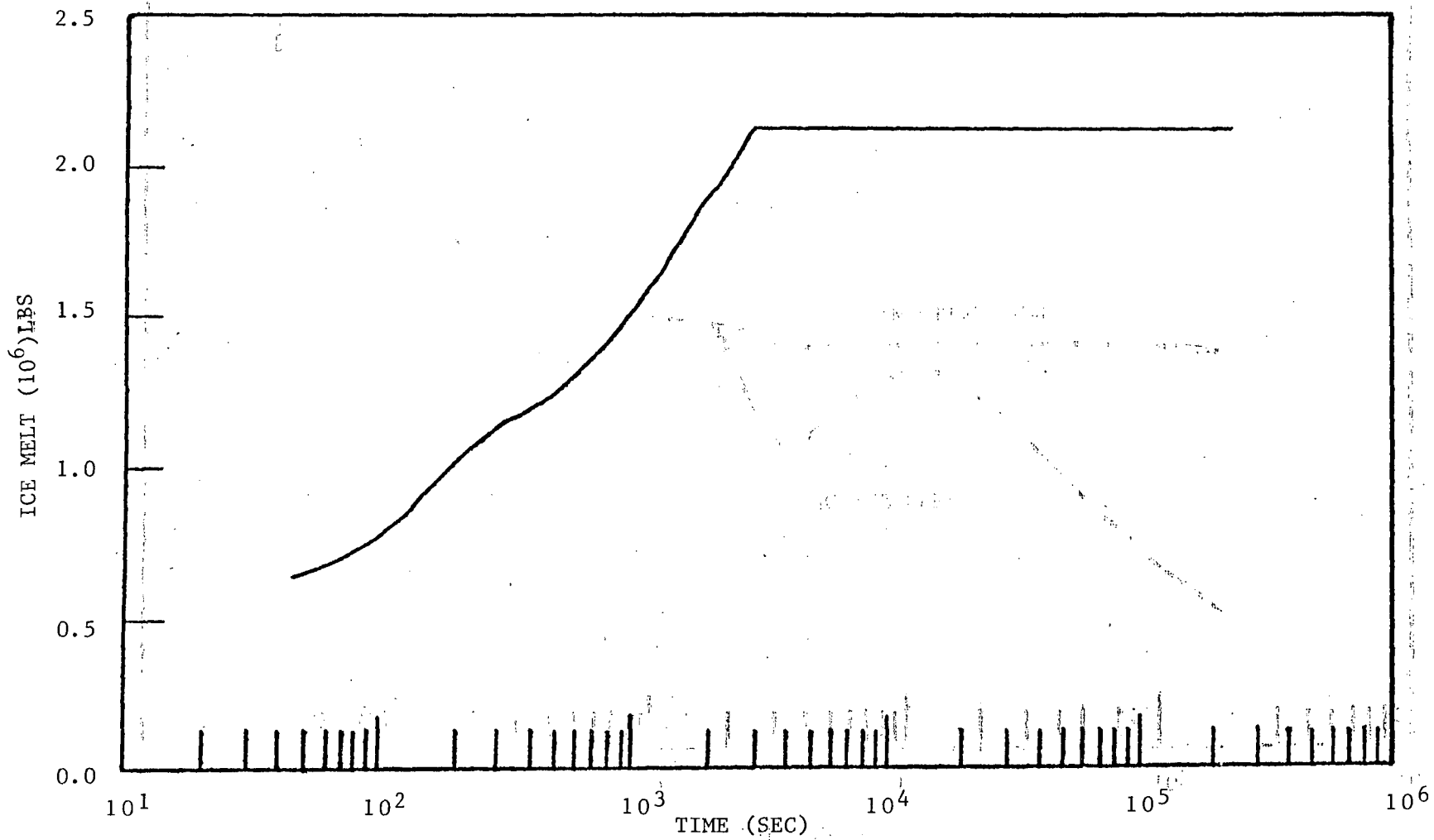


FIGURE 6.2.1-4. ICE MELT TRANSIENT

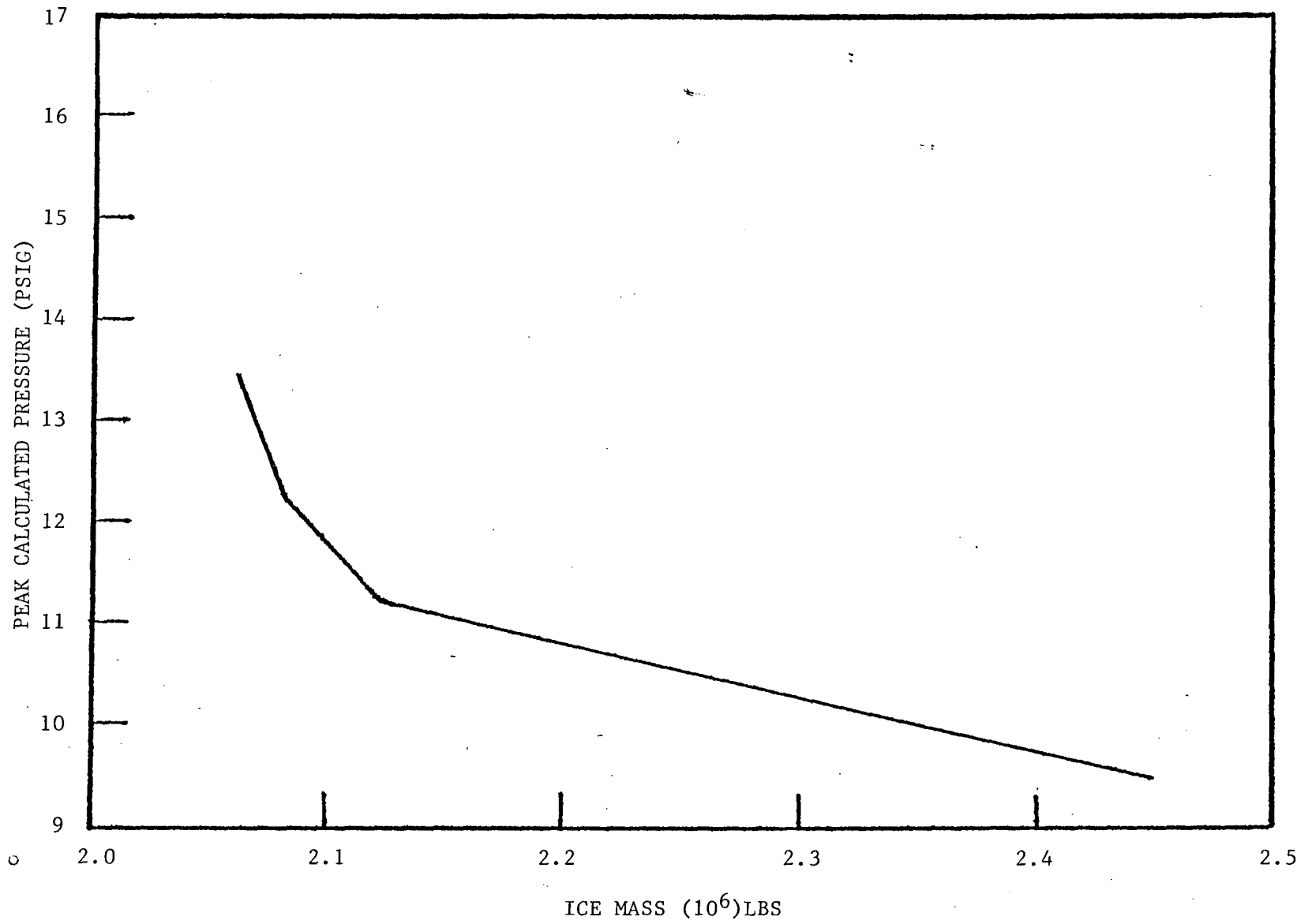


FIGURE 6.2.1-4A. ICE MASS VS. PRESSURE