

WATTS BAR NUCLEAR

SPECIAL PERFORMANCE TEST PROCEDURE

SPT-039-01
REVISION 1

CO₂ ENCLOSURE DOOR FAN TESTING



SPT-039-01 /R1

Steph Lancel 12-2-94
Prepared by Date

[Signature] 12-2-94
Reviewed by Date
M. Bajate 12-2-94
Approved by Date

INFORMATION ONLY **OFFICIAL TEST COPY**

9506050017 950526
PDR ADOCK 05000390
Q PDR

INITIALS/DATE

6.1 CO₂ Protected Enclosure, U-1 Auxiliary Instrument Room

6.1.1 DETERMINE the dimensions of the enclosure by measurement of the following:

Height	<u>19'</u>	Ft.	<u>5 1/2</u>	in.
Length	<u>86</u>	Ft.	<u>2 1/2</u>	in.
Width	<u>42</u>	Ft.	<u>0</u>	in.

CM / 12-10-94

6.1.2 CALCULATE the room volume in Cubic Ft. as follows:

H 19' 5 1/2" x L 86' 2 1/2" x W 42' = 7046.2 Cu.Ft.

CM / 12-10-94

6.1.3 RECORD vendor calculations of the maximum developed head (in. W.C.) of the CO₂/air mixture column. (Using the measured room height, CO₂ System Design information, and previous concentration test results).

.078 in. W.C.

CM / 12-10-94

6.1.4 INSTALL the Door Fan Apparatus in the door which provides the most favorable relief area (i.e., Leaks which leave the room during pressurization can be readily returned to the Fan Apparatus through a return air path).

CM / 12-10-94

6.1.5 SEAL the Fan Apparatus completely in the door opening.

6.1.6 MANIPULATE the ~~following to simulate the~~ ^{equipment listed on Appendix 9.1 positions to simulate the required} condition immediately following CO₂ discharge into the protected area. ~~and RECORD specific~~ ^{actions or verifications in the Chronological} Log. ¹²⁻⁸⁻⁹⁴

~~A. Vent or exhaust fans OFF~~ ¹²⁻⁸⁻⁹⁴

~~B. Doors CLOSED or door opening SEALED with door fan Apparatus.~~ ¹²⁻⁸⁻⁹⁴

~~C. Dampers in AFTER DISCHARGE position per design.~~ ¹²⁻⁸⁻⁹⁴

OFFICIAL TEST COPY

INITIALS/DATE

6.1.7 RECORD the measured Pressure Differential across the door fan.

in. W.C. .006

CM / 12-10-94

6.1.8 IF the pressure measurement in Step 6.1.7 is 25% or more of the previously calculated column pressure using absolute values, DETERMINE the cause of the excessive static pressure and REDUCE to less than 25%.

CM / 12-10-94

6.1.9 OPEN Doors, Ventilation openings, etc. in the adjacent areas on each side, above and below the enclosure being tested to the maximum extent possible to provide a return air path for all leakage leaving the enclosure. Any adjacent areas in which a return air path cannot be established are to be evaluated by the Contractor.

CM / 12-10-94

6.1.10 UNSEAL Fan Apparatus and OPERATE fan in the De-pressurization mode. (CONTROL fan speed such that the absolute value of the pressure developed matches the calculated column pressure, adjusted for the previously measured static pressure, per the NFPA procedure).

CM / 12-10-94

NOTE: IF it is not possible to achieve sufficient pressure due to excessive leakage, either find the source of the leakage and seal, or, in the case of ventilation openings in the wall or ceiling slab, measure the opening (in²) and temporarily seal. When sufficient pressure is achieved continue to next step.

OFFICIAL TEST COPY

INITIALS/DATE

6.1.11 RECORD under DE-PRESSURIZATION mode the following;

- A. Diff. Press. Across Fan Opening (in. W.C.)
.090.
- B. Flow through Fan(s) CFM 1381.82
- C. Inside temperature 67.6 °F.
- D. Outside Temperature 70.0 °F.

CM / 12-10-94

6.1.12 REVERSE Fan position and PRESSURIZE enclosure. (CONTROL fan speed such that the absolute value of the pressure developed matches the calculated column pressure, adjusted for the previously measured static pressure, per NFPA Procedure).

CM / 12-10-94

6.1.13 RECORD the following Data while pressurizing the Enclosure.

- A. Diff. Press. Across Fan Opening. (in. W.C.)
.090.
- B. Flow through Fan(s) CFM 1440
- C. Inside temperature 68.8 °F.
- D. Outside temperature 67.8 °F.

CM / 12-10-94

NOTE: Steps 6.1.5 through 6.1.13 may be reperformed as necessary until acceptable results are obtained.

NOTE: IF the Retention time predicted for the minimum protected Height is less than the desired hold time, use the fan apparatus and a smoke pencil to find the leakage, and seal as necessary.

OFFICIAL TEST COPY

INITIALS/DATE

- 6.1.14 RECORD vendor calculation results of the equivalent leakage area (Sq. in.) using recorded data, and the retention time through use of the fan apparatus testing software, using the previously determined hold time and the minimum protected height.

Whole Room Leakage Area 277.2 Sq. in.
BCLA 138.6 Sq. in.

37.7 Retention Time (≥ 20 minutes)

CN03

[Signature]
12-10-94

CM / 12-10-94

- 6.1.15 REMOVE Door Fan Apparatus from doorway.

CM / 12-10-94

- 6.1.16 RETURN doors, fans, and dampers to NORMAL per Appendix 9.1

CN02

[Signature]
12-10-94

CM / 12-10-94

- 6.1.17 NOTIFY SOS that Door Fan Test in U-1 Auxiliary Instrument Room is COMPLETE.

CM / 12-10-94

OFFICIAL TEST COPY

INITIALS/DATE

6.2 CO₂ Protected Enclosure, U-2 Auxiliary Instrument Room

6.2.1 DETERMINE the dimensions of the enclosure by measurement of the following:

Height	<u>19</u>	Ft.	<u>6 1/2</u>	in.
Length	<u>92</u>	Ft.	<u>6</u>	in.
Width	<u>42</u>	Ft.	<u>0</u>	in.

[Signature] / 12/10/94

6.2.2 CALCULATE the room volume in Cubic Ft. as follows:

H 19' 6 1/2" x L 92' 6" x W 42 = 75,912.9 Cu.Ft.

[Signature] / 12/10/94

6.2.3 RECORD vendor calculations of the maximum developed head (in. W.C.) of the CO₂/air mixture column. (Using the measured room height, CO₂ System Design information, and previous concentration test results).

0.087 in. W.C.

[Signature] / 12/10/94

6.2.4 INSTALL the Door Fan Apparatus in the door which provides the most favorable relief area (i.e., Leaks which leave the room during pressurization can be readily returned to the Fan Apparatus through a return air path).

[Signature] / 12/10/94

6.2.5 SEAL the Fan Apparatus completely in the door opening.

6.2.6 MANIPULATE the ^{equipment listed on Appendix 9.1 to simulate the required partition} ~~following to simulate the~~ condition immediately following CO₂ discharge into the protected area, and ~~RECORD specific actions or verifications in the Chronological Log.~~ _{+ simulate the}

[Signature] / 12/10/94

[Signature] / 12/10/94

A. ~~Vent or exhaust fans OFF~~

B. ~~Doors CLOSED or door opening SEALED with door fan Apparatus.~~

C. ~~Dampers in AFTER DISCHARGE position per design.~~

OFFICIAL TEST COPY


INITIALS/DATE

- 6.2.7 RECORD the measured Pressure Differential across the door fan.

in. W.C. ~~0.029~~ 0.018 ¹²⁻¹⁰⁻⁹⁴

 / 12-10-94


- 6.2.8 IF the pressure measurement in Step 6.2.7 is 25% or more of the previously calculated column pressure using absolute values, DETERMINE the cause of the excessive static pressure and REDUCE to less than 25%.

 / 12/10/94
TDN
94
2198

- 6.2.9 OPEN Doors, Ventilation openings, etc. in the adjacent areas on each side, above and below the enclosure being tested to the maximum extent possible to provide a return air path for all leakage leaving the enclosure. Any adjacent areas in which a return air path cannot be established are to be evaluated by the Contractor.

 / 12/10/94

- 6.2.10 UNSEAL Fan Apparatus and OPERATE fan in the De-pressurization mode. (CONTROL fan speed such that the absolute value of the pressure developed matches the calculated column pressure, adjusted for the previously measured static pressure, per the NFPA procedure).

 / 12/10/94

NOTE: IF it is not possible to achieve sufficient pressure due to excessive leakage, either find the source of the leakage and seal, or, in the case of ventilation openings in the wall or ceiling slab, measure the opening (in²) and temporarily seal. When sufficient pressure is achieved continue to next step.

OFFICIAL TEST COPY

INITIALS/DATE

6.2.11 RECORD under DE-PRESSURIZATION mode the following;

- A. Diff. Press. Across Fan Opening (in. W.C.)
0.082.
- B. Flow through Fan(s) CFM 1572.73
- C. Inside temperature 64.8 °F.
- D. Outside Temperature 66.4 °F.

[Signature] / 11/11/94

6.2.12 REVERSE Fan position and PRESSURIZE enclosure. (CONTROL fan speed such that the absolute value of the pressure developed matches the calculated column pressure, adjusted for the previously measured static pressure, per NFPA Procedure).

[Signature] / 11/11/94

6.2.13 RECORD the following Data while pressurizing the Enclosure.

- A. Diff. Press. Across Fan Opening. (in. W.C.)
0.118.
- B. Flow through Fan(s). CFM 1232.73
- C. Inside temperature 66.4 °F.
- D. Outside temperature 66.0 °F.

[Signature] / 11/11/94

NOTE: Steps 6.2.5 through 6.2.13 may be reperformed as necessary until acceptable results are obtained.

NOTE: IF the Retention time predicted for the minimum protected Height is less than the desired hold time, use the fan apparatus and a smoke pencil to find the leakage, and seal as necessary.

OFFICIAL TEST COPY

INITIALS/DATE

- 6.2.14 RECORD vendor calculation results of the equivalent leakage area (Sq. in.) using recorded data, and the retention time through use of the fan apparatus testing software, using the previously determined hold time and the minimum protected height.

Whole Room Leakage Area 261.45 Sq. in.
BCLA 130.72 Sq. in.

37.7 Retention Time (≥ 20 minutes)

[Signature]
12.9.94
C2
03

- 6.2.15 REMOVE Door Fan Apparatus from doorway.

[Signature] / 14/10/94

- 6.2.16 RETURN doors, fans, and dampers to NORMAL per Appendix 9.1.

[Signature] / 14/10/94 C2
02
[Signature] / 14/10/94

- 6.2.17 NOTIFY SOS that Door Fan Test in U-2 Auxiliary Instrument Room is COMPLETE.

[Signature] / 14/10/94

OFFICIAL TEST COPY

INITIALS/DATE

6.10 CO₂ Protected Enclosure, Diesel Generator Room 1A-A

6.10.1 DETERMINE the dimensions of the enclosure by measurement of the following:

Height	<u>17</u>	Ft.	<u>0</u>	in.
Length	<u>78</u>	Ft.	<u>0</u>	in.
Width	<u>29</u>	Ft.	<u>0</u>	in.

[Signature] / 12/9/94

6.10.2 CALCULATE the room volume in Cubic Ft. as follows:

H 17 x L 78 x W 29 = 38,454 Cu.Ft.

[Signature] / 12/9/94

6.10.3 RECORD vendor calculations of the maximum developed head (in. W.C.) of the CO₂/air mixture column. (Using the measured room height, CO₂ System Design information, and previous concentration test results).

0.065 in. W.C.

[Signature] / 12/9/94

6.10.4 INSTALL the Door Fan Apparatus in the door which provides the most favorable relief area (i.e., Leaks which leave the room during pressurization can be readily returned to the Fan Apparatus through a return air path).

[Signature] / 12/9/94

6.10.5 SEAL the Fan Apparatus completely in the door opening.

[Signature] / 12/9/94 CN02

6.10.6 MANIPULATE the ~~following to simulate the~~ ^{equipment listed on Appendix 9.1 to the required position to} condition immediately following CO₂ discharge into the protected area. and ~~RECORD specific~~ ^{actions or verifications in the Chronological} ~~actions or verifications in the Chronological~~ ^{Log.} ~~Log.~~

~~A. Vent or exhaust fans OFF~~ ^{12/8/94}

~~B. Doors CLOSED or door opening SEALED with door fan Apparatus.~~ ^{12/9/94}

~~C. Dampers in AFTER DISCHARGE position per design.~~ ^{12/8/94}

OFFICIAL TEST COPY

INITIALS/DATE

- 6.10.7 RECORD the measured Pressure Differential across the door fan.

in. W.C. 0.002

[Signature] / 12/9/94

- 6.10.8 IF the pressure measurement in Step 6.10.7 is 25% or more of the previously calculated column pressure using absolute values, DETERMINE the cause of the excessive static pressure and REDUCE to less than 25%.

[Signature] / 12/9/94

- 6.10.9 OPEN Doors, Ventilation openings, etc. in the adjacent areas on each side, above and below the enclosure being tested to the maximum extent possible to provide a return air path for all leakage leaving the enclosure. Any adjacent areas in which a return air path cannot be established are to be evaluated by the Contractor.

[Signature] / 12/9/94

- 6.10.10 UNSEAL Fan Apparatus and OPERATE fan in the De-pressurization mode. (CONTROL fan speed such that the absolute value of the pressure developed matches the calculated column pressure, adjusted for the previously measured static pressure, per the NFPA procedure).

[Signature] / 12/9/94

NOTE: IF it is not possible to achieve sufficient pressure due to excessive leakage, either find the source of the leakage and seal, or, in the case of ventilation openings in the wall or ceiling slab, measure the opening (in²) and temporarily seal. When sufficient pressure is achieved continue to next step.

OFFICIAL TEST COPY

INITIALS/DATE

6.10.11 RECORD under DE-PRESSURIZATION mode the following;

- A. Diff. Press. Across Fan Opening (in. W.C.)
0.062.
- B. Flow through Fan(s) CFM 518.4
- C. Inside temperature 72.4 °F.
- D. Outside Temperature 69.8 °F.

[Signature] / 12/9/94

6.10.12 REVERSE Fan position and PRESSURIZE enclosure. (CONTROL fan speed such that the absolute value of the pressure developed matches the calculated column pressure, adjusted for the previously measured static pressure, per NFPA Procedure).

[Signature] / 12/9/94

6.10.13 RECORD the following Data while pressurizing the Enclosure.

- A. Diff. Press. Across Fan Opening. (in. W.C.)
0.067.
- B. Flow through Fan(s). CFM 559.6
- C. Inside temperature 73.2 °F.
- D. Outside temperature 64.8 °F.

[Signature] / 12/9/94

NOTE: Steps 6.10.5 through 6.10.13 may be reperformed as necessary until acceptable results are obtained.

NOTE: IF the Retention time predicted for the minimum protected Height is less than the desired hold time, use the fan apparatus and a smoke pencil to find the leakage, and seal as necessary.

OFFICIAL TEST COPY

Whole Road Leakage Area 15,591.85 Sq. in.
BCLA 145.07 Sq. in.

6.10.16 RETURN doors, fans, and dampers to NORMAL per Appendix 9.1.

OFFICIAL TEST COPY

INITIALS/DATE

6.11 CO₂ Protected Enclosure, Diesel Generator
Room 1B-B

6.11.1 DETERMINE the dimensions of the enclosure by
measurement of the following:

Height	<u>17</u>	Ft.	<u>0</u>	in.
Length	<u>78</u>	Ft.	<u>0</u>	in.
Width	<u>29</u>	Ft.	<u>0</u>	in.

[Signature] 12/9/94

6.11.2 CALCULATE the room volume in Cubic Ft. as
follows:

H 17 x L 78 x W 29 = 38,454 Cu.Ft.

[Signature] 12/9/94

6.11.3 RECORD vendor calculations of the maximum
developed head (in. W.C.) of the CO₂/air
mixture column. (Using the measured room
height, CO₂ System Design information, and
previous concentration test results).

0.065 in. W.C.

[Signature] 12/9/94

6.11.4 INSTALL the Door Fan Apparatus in the door
which provides the most favorable relief area
(i.e., Leaks which leave the room during
pressurization can be readily returned to the
Fan Apparatus through a return air path).

[Signature] 12/9/94

6.11.5 SEAL the Fan Apparatus completely in the door
opening.

[Signature] 12/9/94

6.11.6 ~~MANIPULATE the following to simulate the~~
~~condition immediately following CO₂ discharge~~
~~into the protected area and RECORD specific~~
~~actions or verifications in the Chronological~~
~~Log.~~
simulate the *equipment listed on Appendix 9.1 to the required positions to*

[Signature] 12/9/94

~~A. Vent or exhaust fans OFF~~ 12-8-94

~~B. Doors CLOSED or door opening SEALED with door~~
~~fan Apparatus.~~ 12-8-94

~~C. Dampers in AFTER DISCHARGE position per~~
~~design.~~ 12-8-94

ORIGINAL TEST COPY

INITIALS/DATE

- 6.11.7 RECORD the measured Pressure Differential across the door fan.

in. W.C. 0.005

[Signature] / 12/9/94

- 6.11.8 IF the pressure measurement in Step 6.11.7 is 25% or more of the previously calculated column pressure using absolute values, DETERMINE the cause of the excessive static pressure and REDUCE to less than 25%.

[Signature] / 12/9/94

- 6.11.9 OPEN Doors, Ventilation openings, etc. in the adjacent areas on each side, above and below the enclosure being tested to the maximum extent possible to provide a return air path for all leakage leaving the enclosure. Any adjacent areas in which a return air path cannot be established are to be evaluated by the Contractor.

[Signature] / 12/9/94

- 6.11.10 UNSEAL Fan Apparatus and OPERATE fan in the De-pressurization mode. (CONTROL fan speed such that the absolute value of the pressure developed matches the calculated column pressure, adjusted for the previously measured static pressure, per the NFPA procedure).

[Signature] / 12/9/94

NOTE: IF it is not possible to achieve sufficient pressure due to excessive leakage, either find the source of the leakage and seal, or, in the case of ventilation openings in the wall or ceiling slab, measure the opening (in²) and temporarily seal. When sufficient pressure is achieved continue to next step.

OFFICIAL TEST COPY

INITIALS/DATE

- 6.11.11 RECORD under DE-PRESSURIZATION mode the following;
- A. Diff. Press. Across Fan Opening (in. W.C.)
0.06.
 - B. Flow through Fan(s) CFM 552.0
 - C. Inside temperature 70.4 °F.
 - D. Outside Temperature 71.8 °F.
- 6.11.12 REVERSE Fan position and PRESSURIZE enclosure. (CONTROL fan speed such that the absolute value of the pressure developed matches the calculated column pressure, adjusted for the previously measured static pressure, per NFPA Procedure).
- 6.11.13 RECORD the following Data while pressurizing the Enclosure.
- A. Diff. Press. Across Fan Opening. (in. W.C.)
0.07.
 - B. Flow through Fan(s). CFM 603.98
 - C. Inside temperature 72.0 °F.
 - D. Outside temperature 66.8 °F.

AW / 12/9/94

AW / 12/9/94

AW / 12/9/94

NOTE: Steps 6.11.5 through 6.11.13 may be reperformed as necessary until acceptable results are obtained.

NOTE: IF the Retention time predicted for the minimum protected Height is less than the desired hold time, use the fan apparatus and a smoke pencil to find the leakage, and seal as necessary.

OFFICIAL TEST COPY

INITIALS/DATE

- 6.11.14 RECORD vendor calculation results of the equivalent leakage area (Sq. in.) using recorded data, and the retention time through use of the fan apparatus testing software, using the previously determined hold time and the minimum protected height.

Whole Room Leakage Area 15,595.32 Sq. in.
BCLA 153.62 Sq. in.

17.0 Retention Time (≥ 10 minutes)

- 6.11.15 REMOVE Door Fan Apparatus from doorway.

- 6.11.16 RETURN doors, fans, and dampers to NORMAL, per Appendix 9.1.

- 6.11.17 NOTIFY SOS that Door Fan Test in Diesel Generator Room 1B-B is COMPLETE.

CN
03

12/9/94
CN 02

12/9/94

12/9/94

OFFICIAL TEST COPY

INITIALS/DATE

6.12 CO₂ Protected Enclosure, Diesel Generator Room 2A-A

6.12.1 DETERMINE the dimensions of the enclosure by measurement of the following:

Height	<u>17</u>	Ft.	<u>0</u>	in.
Length	<u>78</u>	Ft.	<u>0</u>	in.
Width	<u>29</u>	Ft.	<u>0</u>	in.

[Signature] / 12-9-94

6.12.2 CALCULATE the room volume in Cubic Ft. as follows:

H 17 x L 78 x W 29 = 38454 Cu.Ft.

[Signature] / 12-9-94

6.12.3 RECORD vendor calculations of the maximum developed head (in. W.C.) of the CO₂/air mixture column. (Using the measured room height, CO₂ System Design information, and previous concentration test results).

0.065 in. W.C.

[Signature] / 12-9-94

6.12.4 INSTALL the Door Fan Apparatus in the door which provides the most favorable relief area (i.e., Leaks which leave the room during pressurization can be readily returned to the Fan Apparatus through a return air path).

[Signature] / 12-9-94

6.12.5 SEAL the Fan Apparatus completely in the door opening.

[Signature] / 12-9-94

6.12.6 ~~MANIPULATE the following to simulate the condition immediately following CO₂ discharge into the protected area. and RECORD specific actions or verifications in the Chronological Log.~~

simulate the

equipment listed on Appendix 9.1 to the required position to

[Signature] / 12-9-94 CN02

~~A. Vent or exhaust fans OFF~~ ✓ 12-9-94

~~B. Doors CLOSED or door opening SEALED with door fan Apparatus.~~

~~C. Dampers in AFTER DISCHARGE position per design~~

OFFICIAL TEST COPY

INITIALS/DATE

- 6.12.7 RECORD the measured Pressure Differential across the door fan.

in. W.C. 0.003

[Signature] / 12/9/94

- 6.12.8 IF the pressure measurement in Step 6.12.7 is 25% or more of the previously calculated column pressure using absolute values, DETERMINE the cause of the excessive static pressure and REDUCE to less than 25%.

[Signature] / 12/9/94

- 6.12.9 OPEN Doors, Ventilation openings, etc. in the adjacent areas on each side, above and below the enclosure being tested to the maximum extent possible to provide a return air path for all leakage leaving the enclosure. Any adjacent areas in which a return air path cannot be established are to be evaluated by the Contractor.

[Signature] / 12/9/94

- 6.12.10 UNSEAL Fan Apparatus and OPERATE fan in the De-pressurization mode. (CONTROL fan speed such that the absolute value of the pressure developed matches the calculated column pressure, adjusted for the previously measured static pressure, per the NFPA procedure).

[Signature] / 12/9/94

NOTE: IF it is not possible to achieve sufficient pressure due to excessive leakage, either find the source of the leakage and seal, or, in the case of ventilation openings in the wall or ceiling slab, measure the opening (in²) and temporarily seal. When sufficient pressure is achieved continue to next step.

OFFICIAL TEST COPY

INITIALS/DATE

- 6.12.11 RECORD under DE-PRESSURIZATION mode the following;
- A. Diff. Press. Across Fan Opening (in. W.C.)
0.062.
 - B. Flow through Fan(s) CFM 481.7
 - C. Inside temperature 79.0 °F.
 - D. Outside Temperature 73.6 °F.

[Signature] / 1/14/94

- 6.12.12 REVERSE Fan position and PRESSURIZE enclosure. (CONTROL fan speed such that the absolute value of the pressure developed matches the calculated column pressure, adjusted for the previously measured static pressure, per NFPA Procedure).

[Signature] / 1/14/94

- 6.12.13 RECORD the following Data while pressurizing the Enclosure.
- A. Diff. Press. Across Fan Opening. (in. W.C.)
0.068.
 - B. Flow through Fan(s). CFM 536.7
 - C. Inside temperature 79.8 °F.
 - D. Outside temperature 64.6 °F.

[Signature] / 1/14/94

NOTE: Steps 6.12.5 through 6.12.13 may be reperformed as necessary until acceptable results are obtained.

NOTE: IF the Retention time predicted for the minimum protected Height is less than the desired hold time, use the fan apparatus and a smoke pencil to find the leakage, and seal as necessary.

OFFICIAL TEST COPY

INITIALS/DATE

- 6.12.14 RECORD vendor calculation results of the equivalent leakage area (Sq. in.) using recorded data, and the retention time through use of the fan apparatus testing software, using the previously determined hold time and the minimum protected height.

Whole Room Leakage Area 15,582.03 Sq. in.
BCLA 137.71 Sq. in.

19.1 Retention Time (≥ 10 minutes)

[Signature] / 12/9/94 | CN 03

- 6.12.15 REMOVE Door Fan Apparatus from doorway.

[Signature] / 12/9/94

- 6.12.16 RETURN doors, fans, and dampers to NORMAL, per Appendix 9.1.

[Signature]

[Signature] / 12/9/94 | CN02

[Signature] / 12.9.94

- 6.12.17 NOTIFY SOS that Door Fan Test in Diesel Generator Room 2A-A is COMPLETE.

[Signature] / 12.9.94

OFFICIAL TEST COPY

INITIALS/DATE

6.13 CO₂ Protected Enclosure, Diesel Generator
Room 2B-B

6.13.1 DETERMINE the dimensions of the enclosure by
measurement of the following:

Height	<u>17</u>	Ft.	<u>0</u>	in.
Length	<u>78</u>	Ft.	<u>0</u>	in.
Width	<u>29</u>	Ft.	<u>0</u>	in.

[Signature] / 12.9.94

6.13.2 CALCULATE the room volume in Cubic Ft. as
follows:

H 17 x L 78 x W 29 = 38,454 Cu.Ft.

[Signature] / 12.9.94

6.13.3 RECORD vendor calculations of the maximum developed head
(in. W.C.) of the CO₂/air mixture column. (Using the
measured room height, CO₂ System Design information, and
previous concentration test results).

0.065 in. W.C.

[Signature] / 12.9.94

6.13.4 INSTALL the Door Fan Apparatus in the door
which provides the most favorable relief area
(i.e., Leaks which leave the room during
pressurization can be readily returned to the
Fan Apparatus through a return air path).

[Signature] / 12.9.94

6.13.5 SEAL the Fan Apparatus completely in the door
opening.

[Signature] / 12.9.94

6.13.6 MANIPULATE the ~~following to simulate the~~ ^{equipment listed on Appendix 9.1 to the required position to}
~~condition immediately following CO₂ discharge~~ ^{simulate the}
~~into the protected area, and RECORD specific~~
~~actions or verifications in the Chronological~~
~~Log.~~

[Signature] / 12.9.94

~~A. Vent or exhaust fans OFF~~

~~B. Doors CLOSED or door opening SEALED with door
fan Apparatus.~~


~~C. Dampers in AFTER DISCHARGE position per
design.~~

OFFICIAL TEST COPY


INITIALS/DATE

- 6.13.7 RECORD the measured Pressure-Differential across the door fan.


in. W.C. 0.002

 / 12.9.94

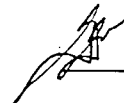
- 6.13.8 IF the pressure measurement in Step 6.13.7 is 25% or more of the previously calculated column pressure using absolute values, DETERMINE the cause of the excessive static pressure and REDUCE to less than 25%.

 / 12.9.94

- 6.13.9 OPEN Doors, Ventilation openings, etc. in the adjacent areas on each side, above and below the enclosure being tested to the maximum extent possible to provide a return air path for all leakage leaving the enclosure. Any adjacent areas in which a return air path cannot be established are to be evaluated by the Contractor.

 / 12.9.94

- 6.13.10 UNSEAL Fan Apparatus and OPERATE fan in the De-pressurization mode. (CONTROL fan speed such that the absolute value of the pressure developed matches the calculated column pressure, adjusted for the previously measured static pressure, per the NFPA procedure).

 / 12.9.94

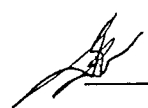
NOTE: IF it is not possible to achieve sufficient pressure due to excessive leakage, either find the source of the leakage and seal, or, in the case of ventilation openings in the wall or ceiling slab, measure the opening (in²) and temporarily seal. When sufficient pressure is achieved continue to next step.

OFFICIAL TEST COPY


INITIALS/DATE

6.13.11 RECORD under DE-PRESSURIZATION mode the following;

- A. Diff. Press. Across Fan Opening (in. W.C.)
0.063.
- B. Flow through Fan(s) CFM 1860
- C. Inside temperature 80.6 °F.
- D. Outside Temperature 71.0 °F.

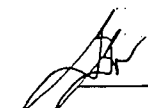
 11-9-94

6.13.12 REVERSE Fan position and PRESSURIZE enclosure. (CONTROL fan speed such that the absolute value of the pressure developed matches the calculated column pressure, adjusted for the previously measured static pressure, per NFPA Procedure).

 11-9-94

6.13.13 RECORD the following Data while pressurizing the Enclosure.

- A. Diff. Press. Across Fan Opening. (in. W.C.)
0.067.
- B. Flow through Fan(s). CFM 1790
- C. Inside temperature 80.0 °F.
- D. Outside temperature 68.2 °F.

 11-9-94

NOTE: Steps 6.13.5 through 6.13.13 may be reperformed as necessary until acceptable results are obtained.

NOTE: IF the Retention time predicted for the minimum protected Height is less than the desired hold time, use the fan apparatus and a smoke pencil to find the leakage, and seal as necessary.

OFFICIAL TEST COPY

INITIALS/DATE

- 6.13.14 RECORD vendor calculation results of the equivalent leakage area (Sq. in.) using recorded data, and the retention time through use of the fan apparatus testing software, using the previously determined hold time and the minimum protected height.

Whole Room Leakage Area = 15,593.59 Sq. in.
BCLA 146.9 Sq. in.

17.0 Retention Time (≥ 10 minutes)

[Signature] / 12/9/94 CN 03

- 6.13.15 REMOVE Door Fan Apparatus from doorway.

[Signature] / 12-9-94

- 6.13.16 RETURN doors, fans, and dampers to NORMAL, per Appendix 9.1.

[Signature] / 12-9-94 CN02
[Signature] / 12-9-94

- 6.13.17 NOTIFY SOS that Door Fan Test in Generator Room 2B-B is COMPLETE.

[Signature] / 12-9-94

OFFICIAL TEST COPY

ATTACHMENT 6

CO₂ CONCENTRATION TEST CHARTS

HGL NO. 88004

FACILITY TVA - Watts Bar

DATE 3/25/95

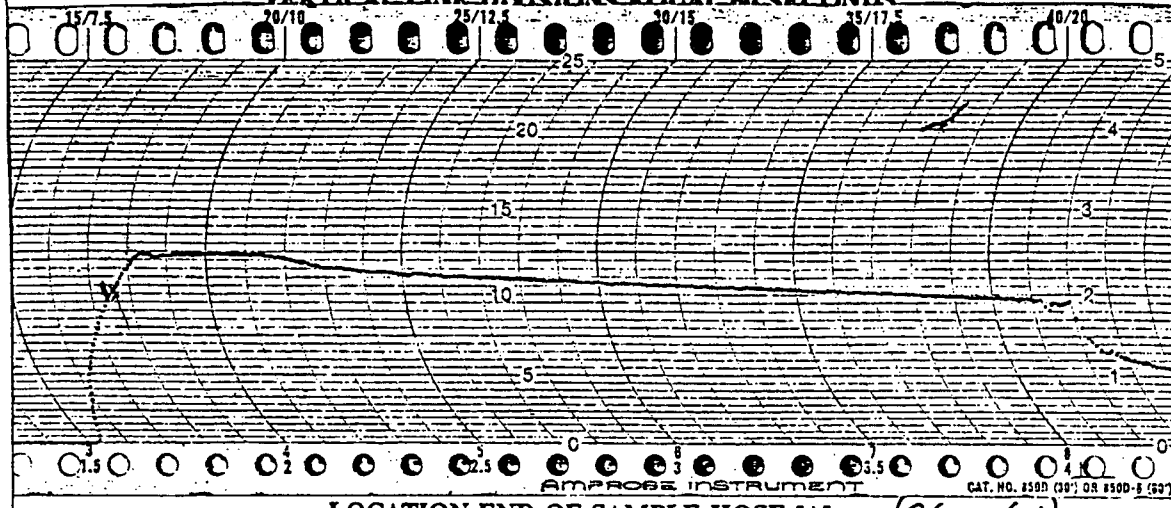
AREA TESTED Aux. Inst. Room - Unit 2

Test No. 2

VERTICAL LINE DIVISIONS EQUAL 60 SECONDS

CONCENTRATION
PERCENTAGES

100%
90%
80%
70%
60%
50%
40%
30%
20%
10%
0%



100%
90%
80%
70%
60%
50%
40%
30%
20%
10%
0%

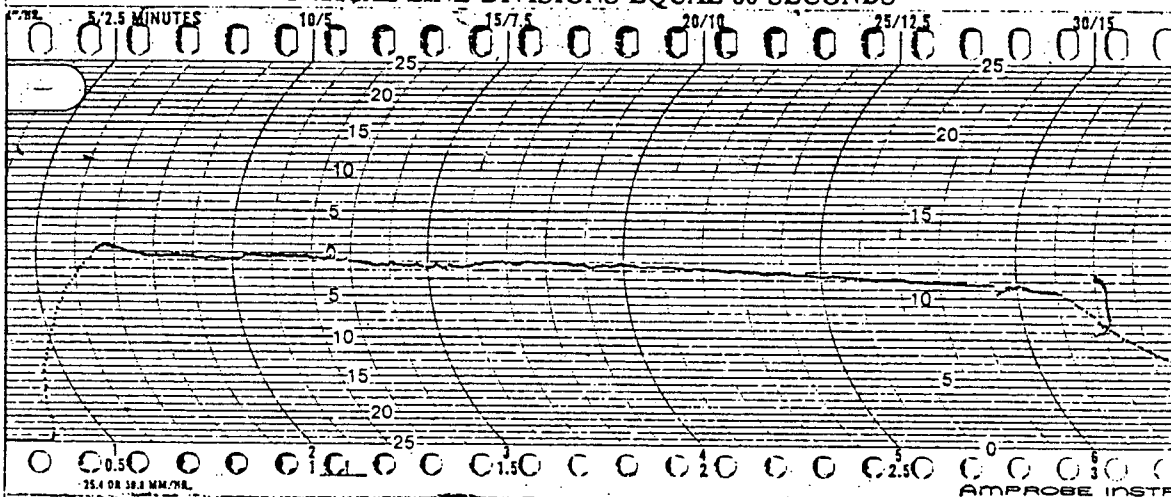
LOCATION END OF SAMPLE HOSE "A" (Channel 1)

DISTANCE FROM: NORTH WALL 6.92 FT.: EAST WALL - FT.: SOUTH WALL - FT.: WEST WALL 5.52 FT.

DISTANCE ABOVE: FLOOR 14.63 FT.: RAISED FLOOR - FT.: SUBFLOOR - FT.

HAZARD HEIGHT: FLOOR TO CEILING 19.5 FT.: UNDERFLOOR HEIGHT: - FT.

VERTICAL LINE DIVISIONS EQUAL 60 SECONDS



CONCENTRATION
PERCENTAGES

100%
90%
80%
70%
60%
50%
40%
30%
20%
10%
0%

100%
90%
80%
70%
60%
50%
40%
30%
20%
10%
0%

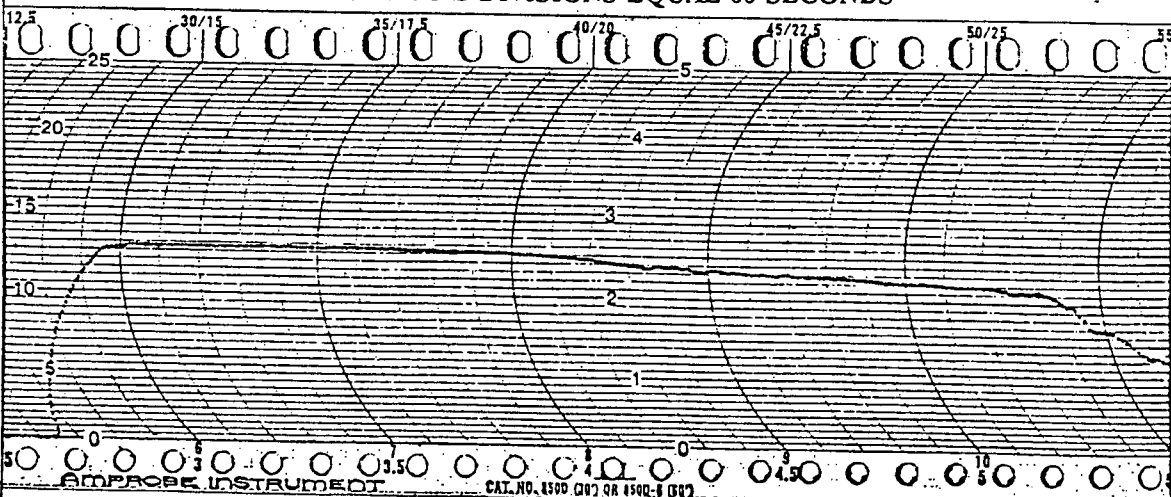
LOCATION END OF SAMPLE HOSE "B" (Channel 2)

DISTANCE FROM: NORTH WALL - FT.: EAST WALL 3.83 FT.: SOUTH WALL 2.75 FT.: WEST WALL - FT.

DISTANCE ABOVE: FLOOR 13.63 FT.: RAISED FLOOR - FT.: SUBFLOOR - FT.

HAZARD HEIGHT: FLOOR TO CEILING 19.5 FT.: UNDERFLOOR HEIGHT: - FT.

VERTICAL LINE DIVISIONS EQUAL 60 SECONDS



CONCENTRATION
PERCENTAGES

100%
90%
80%
70%
60%
50%
40%
30%
20%
10%
0%

100%
90%
80%
70%
60%
50%
40%
30%
20%
10%
0%

LOCATION END OF SAMPLE HOSE "C" (Channel 3)

DISTANCE FROM: NORTH WALL 7.72 FT.: EAST WALL - FT.: SOUTH WALL - FT.: WEST WALL 6.67 FT.

DISTANCE ABOVE: FLOOR 12.63 FT.: RAISED FLOOR - FT.: SUBFLOOR - FT.

HAZARD HEIGHT: FLOOR TO CEILING 19.5 FT.: UNDERFLOOR HEIGHT: - FT.

lettperm/test.frm

PROC. PTO 39-0/REV. 1

ATTACHMENT 9.1C

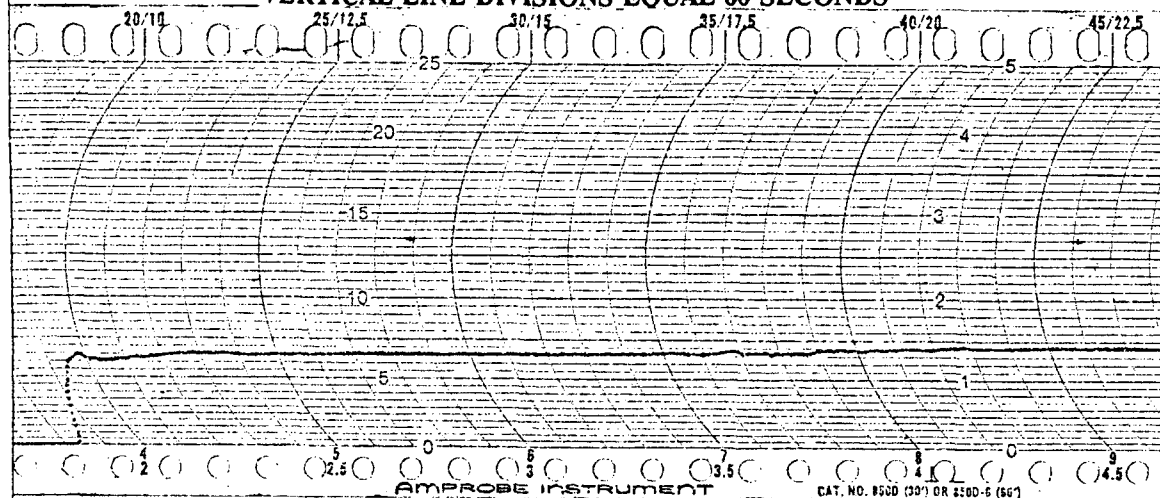
PAGE 6

HGI NO. 88007FACILITY TVA - Watts BarDATE 3/23/95AREA TESTED Aux. Inst. Room - Unit 2Test No. 1

VERTICAL LINE DIVISIONS EQUAL 60 SECONDS

CARBON DIOXIDE
CONCENTRATION
PERCENTAGES

100%
90%
80%
70%
60%
50%
40%
30%
20%
10%
0%



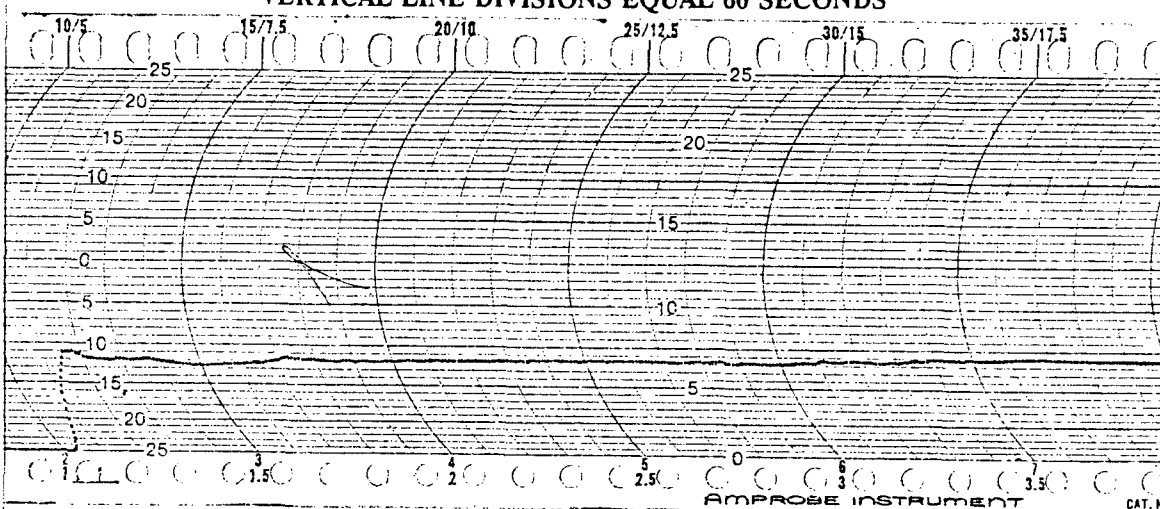
100%
90%
80%
70%
60%
50%
40%
30%
20%
10%
0%

LOCATION END OF SAMPLE HOSE "A" (Channel 1)DISTANCE FROM: NORTH WALL 16.42 FT.: EAST WALL - FT.: SOUTH WALL - FT.: WEST WALL 5.52 FT.DISTANCE ABOVE: FLOOR 14.63 FT.: RAISED FLOOR - FT.: SUBFLOOR - FT.HAZARD HEIGHT: FLOOR TO CEILING 19.5 FT.: UNDERFLOOR HEIGHT: - FT.

VERTICAL LINE DIVISIONS EQUAL 60 SECONDS

CARBON DIOXIDE
CONCENTRATION
PERCENTAGES

100%
90%
80%
70%
60%
50%
40%
30%
20%
10%
0%



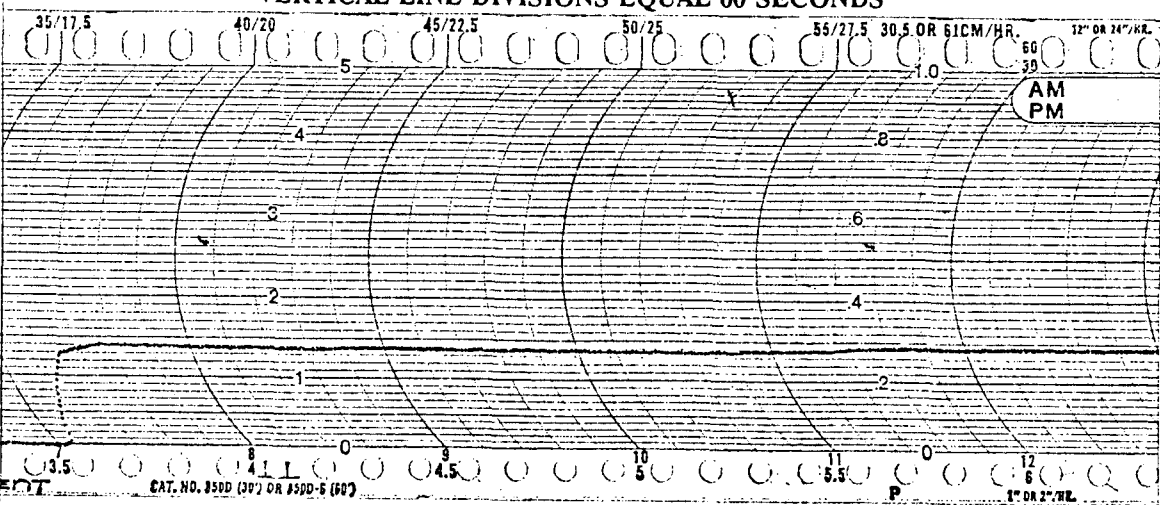
100%
90%
80%
70%
60%
50%
40%
30%
20%
10%
0%

LOCATION END OF SAMPLE HOSE "B" (Channel 2)DISTANCE FROM: NORTH WALL - FT.: EAST WALL 3.83 FT.: SOUTH WALL 2.25 FT.: WEST WALL - FT.DISTANCE ABOVE: FLOOR 3.63 FT.: RAISED FLOOR - FT.: SUBFLOOR - FT.HAZARD HEIGHT: FLOOR TO CEILING 19.5 FT.: UNDERFLOOR HEIGHT: - FT.

VERTICAL LINE DIVISIONS EQUAL 60 SECONDS

CARBON DIOXIDE
CONCENTRATION
PERCENTAGES

100%
90%
80%
70%
60%
50%
40%
30%
20%
10%
0%



100%
90%
80%
70%
60%
50%
40%
30%
20%
10%
0%

LOCATION END OF SAMPLE HOSE "C" (Channel 3)DISTANCE FROM: NORTH WALL 7.12 FT.: EAST WALL - FT.: SOUTH WALL - FT.: WEST WALL 46.67 FT.DISTANCE ABOVE: FLOOR 11.63 FT.: RAISED FLOOR - FT.: SUBFLOOR - FT.HAZARD HEIGHT: FLOOR TO CEILING 19.5 FT.: UNDERFLOOR HEIGHT: - FT.

lettperm\test.frm

PROC. PTIO 3 2-01 REV. 1

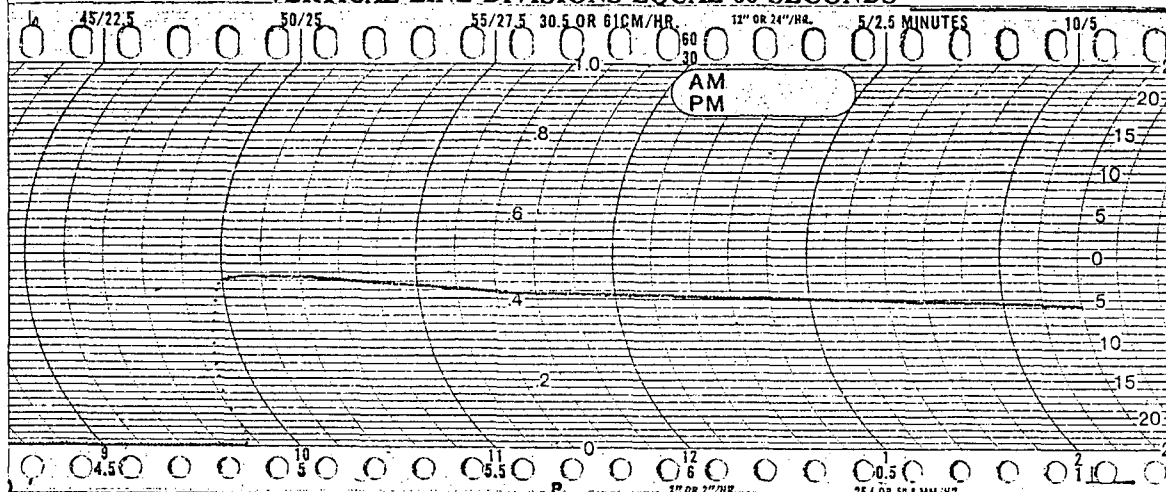
ATTACHMENT 9.16

PAGE 45

660

HGI NO. 88004DATE 3/3/95FACILITY TVA - Watts BarAREA TESTED D/G Room 2B-BTest No. 2

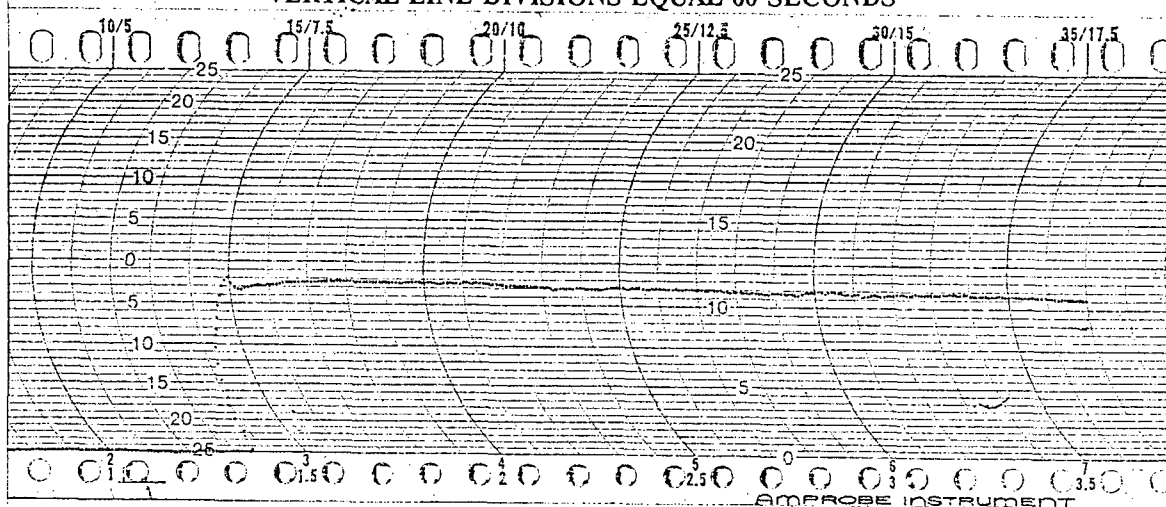
VERTICAL LINE DIVISIONS EQUAL 60 SECONDS



LOCATION END OF SAMPLE HOSE "A" (Channel 1)

DISTANCE FROM: NORTH WALL — FT.: EAST WALL — FT.: SOUTH WALL 11.25 FT.: WEST WALL 11.25 FT.DISTANCE ABOVE: FLOOR 10.75 FT.: RAISED FLOOR — FT.: SUBFLOOR — FT.HAZARD HEIGHT: FLOOR TO CEILING 17.0 FT.: UNDERFLOOR HEIGHT: — FT.

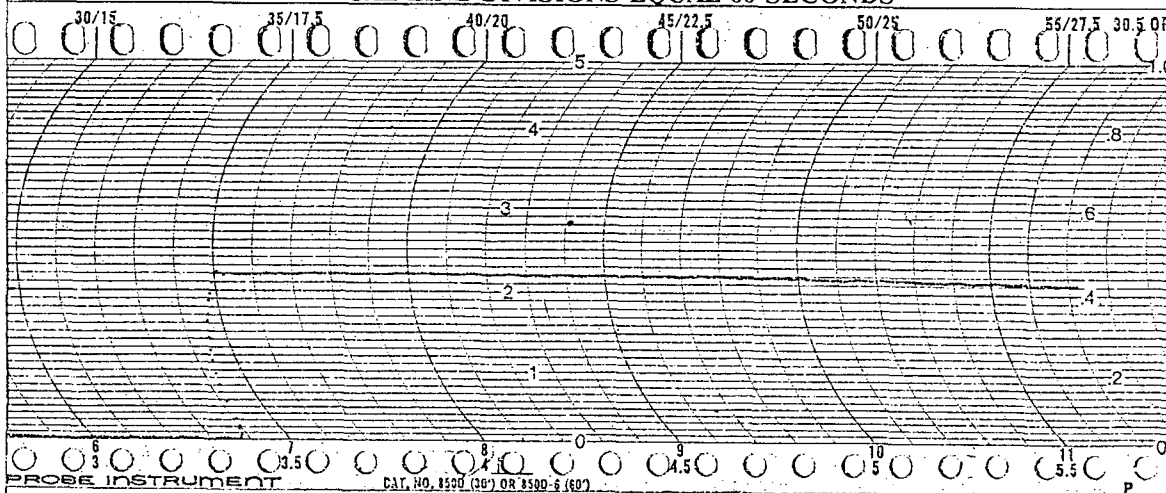
VERTICAL LINE DIVISIONS EQUAL 60 SECONDS



LOCATION END OF SAMPLE HOSE "B" (Channel 2)

DISTANCE FROM: NORTH WALL 34.25 FT.: EAST WALL 6.42 FT.: SOUTH WALL — FT.: WEST WALL — FT.DISTANCE ABOVE: FLOOR 11.75 FT.: RAISED FLOOR — FT.: SUBFLOOR — FT.HAZARD HEIGHT: FLOOR TO CEILING 17.0 FT.: UNDERFLOOR HEIGHT: — FT.

VERTICAL LINE DIVISIONS EQUAL 60 SECONDS



LOCATION END OF SAMPLE HOSE "C" (Channel 3)

DISTANCE FROM: NORTH WALL — FT.: EAST WALL — FT.: SOUTH WALL 38.75 FT.: WEST WALL 12.5 FT.DISTANCE ABOVE: FLOOR 12.75 FT.: RAISED FLOOR — FT.: SUBFLOOR — FT.HAZARD HEIGHT: FLOOR TO CEILING 17.0 FT.: UNDERFLOOR HEIGHT: — FT.

ENCLOSURE 2
WATTS BAR NUCLEAR PLANT (WBN)
REPLY TO REQUEST FOR ADDITIONAL INFORMATION

COMMITMENT

1. TVA will revise the system design description for the CO₂ system supplying the auxiliary instrument rooms (Units 1 and 2) to include a minimum soak time. The soak time will be to maintain CO₂ concentration greater than 45% for at least 15 minutes. The revision will be completed by June 30, 1995.