

SOUTHWEST RESEARCH INSTITUTE

Div 20 Work

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**CNWRA**  
**CONTROLLED**  
**COPY 601**

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Title of Analysis: Validation of LS-Dyna and ABAQUS/Explicit

Names of Individuals Performing Activity

PA Cox

Erick Sagebiel

AH Chowdhury

Chris Waldhart

Objectives: The objective is to validate features of LS-Dyna and ABAQUS/Explicit used in previous simulations by comparing the results of the test cases outlined in the initial validation document

Special Personnel Training or Qualification:

Knowledge of ABAQUS/Explicit and LS-Dyna and how they were used in previous simulations.

Equipment: Personal computers

U4 Jan

Chris Waldhart ; June 24, 2002

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Division 20 analyses - (June 24)

add behavior/differences noted in case 1.12 (tribology pressure, gravity case)

went to see if plasticity component is to blame

→ abaq-cl.12elastk.inp run to verify this

June 25, 2002 (SW)

Division 20 -

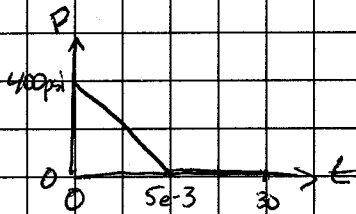
discovered error in model abaq-cl.11 → missing clamped BC

updated BC + rerun as abaq-cl.11b.inp

loads track reasonably well initially, but very slightly after significant yielding occurred

top 0° disp tracks w/in 5% or so

modify cl.11b so that load curve looks like



saved model as abaq-cl.11c.inp

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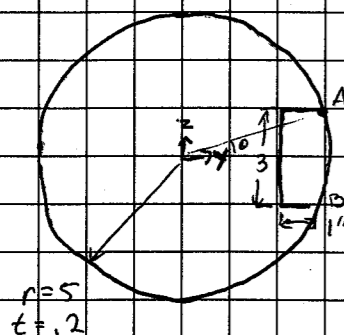
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June 29 2002 CJW

need to develop simple channel-cylinder interaction model for Case 2 geom  
Goal → 1) determine how to model contact between surface + edge of surface  
2) determine clearance issues at interface

model: c:\projects\cawra-abag-dyna-vr\case-2\channel\_cyl.ex



pt A define  $\theta$   $\theta = \sin^{-1}\left(\frac{1.5}{r}\right)$

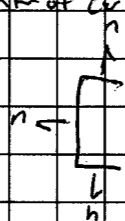
let  $r = 5$  (center of cylinder)

$\Rightarrow \theta = \sin^{-1}\left(\frac{1.5}{5}\right) = 17.4576^\circ$

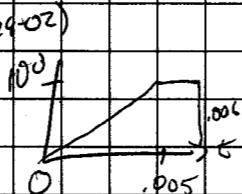
$A(x,y) = (r \cos \theta, r \sin \theta)$   
 $= 4.769696(4.769696, 1.5)$

$B = (4.769696, -1.5)$

models: cylinder → outward radially  
channel → out towards center of circle



BC: clamp line ( $x=0$ ) of both cyl + channel (case 6-29-02)  
move top of channel by 1" in +y direction  
apply 100 psi pressure to channel long form



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Result → BIG Problem

apparently Abaqus tries to adjust surfaces on Every contact surface  
- in this case my mesh gets extremely distorted

put in a call/email to Abaqus to see if they can help out here

July 25/26 2002 CJW

appears that for case 1, the primary variation in Dyna solns are largest w/ integration scheme - maybe not so much if # of pts  $\geq 5$

manipulation effect of the case (CJW 6-25-02)

convergence study on case 2.3b

- examine effect of # of int pts + int scheme on solution

- files located at D:\cawra-abag-dyna-validation\case-2\2-3\

model	int scheme	section pts	
c2.3b.inp	Simpson	5	← elset missing, didn't run
c2.3c.inp	Simpson	5	} disp are pretty much consistent converged
c2.3c.9.inp	Simpson	9	
c2.3c.5.gauss (CJW 6-15-02)	Gauss	5	

re-ran case c1.11b w/ Gauss integration

c1.11b → Simpson w/ 5 section pts

abag. c1.11b. gauss. inp → gauss integration w/ 5 pts

⇒ results agree much better w/ Dyna fully-integrated shell results

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Abaqus Shell Element

S4R is a general purpose shell that can approx thick shells that are shear flexible elements (Mindlin) or thin shells (Kirchhoff)

- bending strain approximate Koiter-Sanders shell theory
- thickness change as a fn of m-plane loading
- do not suffer from transverse shear locking or hourglassing

• thickness change def  $t/t_0 = (A/A_0)^{-\frac{\nu}{1-\nu}}$  where  $\nu = 0.5$  for incompressible and  $\nu = 0$  then thickness doesn't change

• transverse shear treatment  
problem of shear locking goes away as  $t \rightarrow 0$   
use a Hu-Washizu

- 1<sup>st</sup> order transverse shear flexible theory  
• transverse shear strain is constant through the thickness  
• correction of 5/6 used for isotropic plates

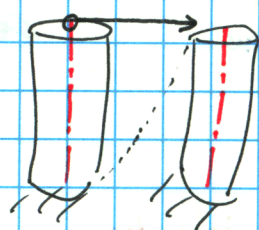
Aug 7, 2002 (JW)

Pre-Case 3 work

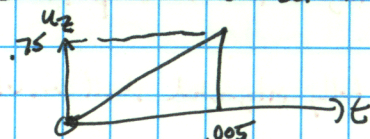
doing contact w/ 2 beams

beam properties

- .25" diameter (outer)
- .10" diameter (inner)



disp on node 2 in z direction



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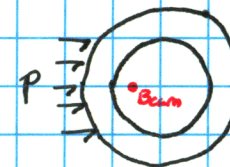
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Beam to Beam contact in Abaqus

beams can be used in contact analyses BUT they must be the SLAVE surface (insufficient info to define normals)  
as a result of this, there CAN NOT be beam to beam contact

Options:

1) modify case 3 to have 1 beam inside a cylinder



2) goto case 4

3) goto case 5

My opinion is that case 5 is easier and makes more sense as it is all solid elements (except for rigid block of cone) and doesn't have contact

actually, we probably should have started w/ solid elements as they don't involve all the assumptions that shell elements have

- this would/may have made to solve compression component "cleaner"

⇒ wait on Erick to review his stuff and he'll get back w/ me once it is finished

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Aug 8 2002 (JW)

modification to case 3 recognizing that beam-beam contact isn't possible  
Case 3.0b -> 1 beam inside 1 cylinder

elset 4 -> loading face (pressure loads)

nset 5 -> cylinder bore

nset 3 -> cyl top node

FE	t	p
0	500	600 (LW 8-8-02)
.005	250	300 (8-8-02)
.010	0	
1	0	

properties:

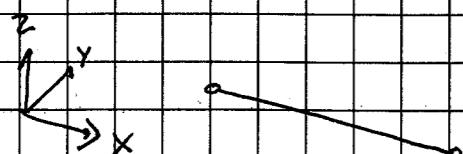
cylinder t = 0.20 in  
R = 2.9 in

beam OD = .25 in  
ID = .10 in

\* beam section, section = pipe, material = ,  
elset = ,  
r, t

r = .125 in  
t = ~~0.075~~ .075  
(LW 8-8-02)

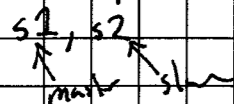
elastic plastic (sigma\_y = 45 ksi)



t vector goes from 0 to 1 in x dir  
n1 goes in y dir  
n2 goes in z dir

\* surface interaction

\* contact pair, interaction = , weight = 1.0



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called Abagus South Central [ 214-513-1600 ] to ask how to delete beam/shell contact in Abagus/Explicit

spoke w/ George Sorensen - not much heard wry  
(LW 8-8-02)

Aug 13, 2002 (JW)

modify properties on beam to r\_o = .125  
r\_i = .05

r\_o = .125  
t = r\_o - r\_i = .125 - .05 = .075

as per pg 6

shorten the spr to .004

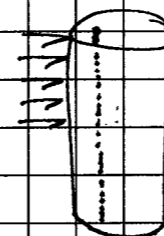
filename: case 3.0b.v2.inp

Aug 15, 2002 (JW)

case 5.0b -> double check load curve definition from base Excel spreadsheet  
looks like I missed some data pts -  
comp looks pretty good even w/ messed up loading

LS Dyna damping -> use mass weighted damping either by nodes or part  
use Rayleigh stiffness damping (unless between 0.01 and 0.25 suggested)  
C = alpha M + beta K  
use damping relative -> rigid body only

Case 3.0b



initial offset on when shell contacts beam

• see if Abagus can go to midplane of shell on contact  
• run model w/o beam contact => case 3.1a  
(Dyna runs don't appear to have diff shell responses even though  
the contact occurs 0.2" later in one of the models)  
time ends at .003 seconds

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Abaqus damping methods

provides Rayleigh damping for cases where <sup>energy needs to be dissipated</sup> ~~viscous damping~~

2 factors are defined:  $\alpha_R$  = mass proportional damping  
 $\beta_R$  = stiffness proportional damping

$\alpha_R$  → damping forces caused by absolute velocities of nodes considered  
sort of like moving body through viscous "ether"  
units 1/time

$\beta_R$  → damping proportional to strain rate  
damping proportional to elastic material stiffness  
 $\sigma_{id} = [\beta_R D^{e^2}] \dot{\epsilon}$  where  $D^{e^2}$  is current elastic stiffness

generally speaking: mass prop damping damps out low freq <sup>response</sup> vibrations (SW 8-18-02)  
stiffness prop damping damps out high freq response

Aug 16, 2002 CJW

case 5 mass damping

file	$\alpha_R$ (1/sec)
case 5.1a	.0001
case 5.1b	.001
case 5.1c	.01
case 5.1d	.1
case 5.1e	1.0

case 5 stiffness damping

file	$\beta_R$ (sec)
case 5.1f	$7.5e-7$ (critical stable time increment from case 5.1a)
case 5.1g	$1.5e-6$
case 5.1h	$1.5e-5$

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Aug 20, 2002 CJW

case 3.1b → load curve definition

t	P
0.0	20
$5e-3$	10
$10e-3$	0
2	0

$\delta_{max} = .038"$   
time to run to 0.005 seconds

case 5 → run out to 1sec or so for mass / stiffness damping  
still elastic load run is "C"

$\frac{F}{k}$	$\frac{U_x}{k}$
.0007	.16
.0014	.32
.0021	

file	$\alpha_R$	$\beta_R$	$t_{end}$	← coarse model
case 5.1i	.01	0	1.00	
case 5.1j	0	0	1.00	
case 5.1k	0	$1.5e-6$	1.00	
case 5.1l	0	$7.5e-7$	1.00	

Aug 21, 2002 CJW

case 3.2 → motion in  $\hat{z}$  direction for base (email is incorrect)  
beam nodes → 7777 to 7807

modify  $\hat{z}$  coord on all nodes to be 0.0

mksc  $od = .40"$   
 $id = .20$

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modifications to case 5.1

need more data pts to define history response

- reduce step time to 0.25 sec (from 1.00)
- history output every .000025 sec (every 22 ms of time step - should be reasonable)

file	$\alpha_0$	$\beta_0$	$t$
case 5.1.j	0.0	0.0	0.25
case 5.1.i	.01	0.0	0.25
case 5.1.k	0.0	7.5e-7	0.25

Aug 23, 2002

if we could start over, what would I do...

1) element verification

start w/ simple model of a cylinder modeled by (confident that each answer is correct)

- i) solids
- ii) shell
- iii) beam

elastic material

prescribed motion at base or tip going through fairly large motions

2) material validation

start single element verification (shell, solid, beam)

- piecewise linear plasticity model
- kinematic hardening
- other

3) loading conditions

take models in 1 and apply various loading conditions individually

- pressure
- ax load
- gravity

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4) add plasticity models to (1) <sup>from (2)</sup>

5) add plasticity models from (2) to (3)

6) contact simulations

- solid to solid
- solid to shell
- solid to beam
- shell to beam
- shell to shell

CJW

Aug 23, 2002 CJW

Write up

case 2 - looks like we have large differences in sol'n

case 3.1.b - when we thin up the cylinder, get excellent solution

⇒ that is critical to our assessment of shell elements

case 2 →

- run case 5.1 w/ refined mesh out to ~ <sup>(CJW 8-23-02)</sup> 0.5 seconds

CJW

Aug 26, 2002

resubmitted fine vs.1 mesh (modified case 5.1 obj imp to impulse case)

↑

case 5.1 (CJW 8-26-02)

case 5.1 ref

CJW

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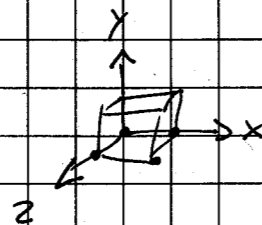
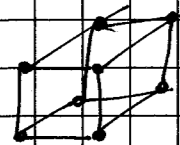
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Aug 28, 2002

what's left to do

material model explanation



	x	y	z	u <sub>x</sub>	u <sub>y</sub>	u <sub>z</sub>
1	0	0	0	0	0	0
2	1	0	0	0	0	0
3	1	0	1	0	0	0
4	0	0	1	0	0	0
5	0	1	0	0	δ <sub>y</sub>	0
6	1	1	0	0	δ <sub>y</sub>	0
7	1	1	1	0	δ <sub>y</sub>	0
8	0	1	1	0	δ <sub>y</sub>	0

Use curve from case 5 scaled by 0.3

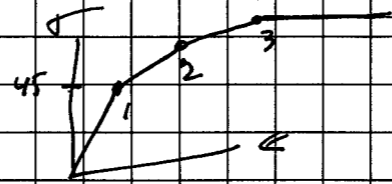
$$\delta_y(t) = .15 \sin(500t)$$

t defined by increments similar to 5.0a (same loads of 6a)

material model

- I) elastic perfectly plastic (same as before E=30e6 ν=.3333)
- II) elastic perfectly plastic σ<sub>y</sub> = 45000
- III) kinematic hardening

(σ <sub>y</sub> ) <sub>eq</sub>	ε <sub>avg</sub>
45000	45000/30e6
50000	.05
55000	.20



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need to convert stress/strain to true stress and logarithmic plastic strain

σ <sub>nom</sub>	ε <sub>nom</sub>	σ <sub>true</sub>	ε <sub>ln</sub> <sup>p</sup>
45000	45000/30e6	45067.5	0.0
50000	.05	52500	.0470
55000	.20	66000	.1801

$$\sigma_{true} = \sigma_{nom} (1 + \epsilon_{nom})$$

$$\epsilon_{ln}^p = \ln(1 + \epsilon_{nom}) - \frac{\sigma_{true}}{E}$$

CSW

Aug 29 2002

case 7 - material model tests on single shell element

case 7.1 - cyclic axial loading of elastic shell  
t=0.1  
scheme from from case 6 same  
same disp magnitude as in case 6  
top-node = node 2

case 7.2 - uniaxial extension w/ elastic, perfectly plastic material  
σ<sub>y</sub> = 45000 psi

case 7.3 - modify case 7.1 to apply cyclic rotation on nodes 2+4  
make rotation = 30° (θ = .5236 rad)

$$.5236 = .5 \sin(500t)$$

$$\frac{.5236}{.5} = 1.0472 \text{ scale applied to } t$$

case 7.4 - modify 7.2 with for x rotation on nodes 2+4

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5 case 7.5 - increase thickness in 7.3 to 0.2"  
apply same bending radius

case 7.6 - increase thickness in 7.4 to 0.1"  
apply same bending radius

10 case 7.7 - decrease thickness in 7.3 to .05"  
apply same bending radius

case 7.8 - decrease thickness in 7.4 to .05"  
apply same bending radius

CSW

15 Sept 4, 2002

modified amplitude on 7.4 to be 0.3 to match Eric (who wasn't sure where 1.0472  
had come from)  
also modified 7.6 + 7.8

CSW

Sept 11, 2002

Case 1 observe -> add fine step study

CSW

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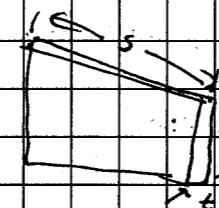
Sept 12, 2002

damping - target some 2 of critical damping w/ our inputs  
observe -> gives idea of scatter that may appear in between the 2 cases  
something we can use in the future when considering design constraints  
just keep going w/ case 4 as scoped out  
total package will be complete - everything covered

10 • check on spots welds on Case 2  
- give a shot again to see if we can get it going

• case 1 - finished

15 • case 3 - slightly sunny stuff + resonant  
update initial pattern  
might have poor aspect ratio



want  $t/5 \approx 1/5$  or so

25 when we want to  $t = 0.038$ , you get  $\frac{t}{5} = \frac{1}{5}$   
 $t = .2$ , you get  $\frac{t}{5} = 1$  } more cyl ind

double check case 1 to see what happens as aspect ratio  
changes towards  $\frac{1}{5}$  or so

30 • case 5 - calculate damping  
filter out high frequency

CSW

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Sept 16, 2002

case 2 - generating spot welds

spot welds:

- only defined at slave nodes for pure master-slave contact pair
- rotational effects not considered/transferred between bodies

how to do this

- define edge of C shell to be a nodal group: C-node

\* surface, name = cyl-mstr, type = element  
cylinder, sneg

\* surface, name = ~~C-node~~ C-slave, type = node (CSW 9-16-02)

C-node *this should be entire slave group (channel in this case)*

\* contact pair, weight = 1.0, interaction = spt-weld, mechanical <sup>constraint</sup> <sub>= kinematic (CSW 9-16-02)</sub>

cyl-mstr, C-slave

\* surface interaction, name = spt-weld

\* bond

C-node

file case.2\channel-cyl-ex-spt-weld.inp

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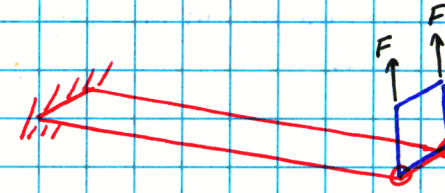
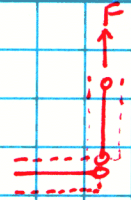
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Need to check spot weld implementation



- 10" x 1" wide by 0.1" thick (1 elem)
- 1' x 1" wide (1 elem)

spot weld properties

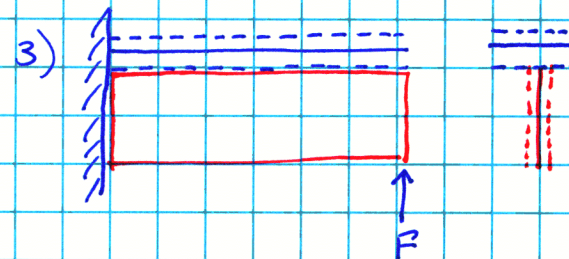
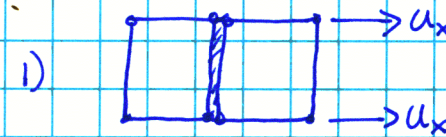
- $F_n = \frac{3}{10} F = 3.375$
- $F_s = \frac{9}{10} F = 3.375$
- $d_b = \text{bead size} = 0.0$
- $T_b = 1.0 \text{ sec}$

calc F:  $\sigma = \frac{(2F \cdot L)(\frac{1}{2})(0.1)}{\frac{1}{2}(1)(.1)^3}$

$\sigma = 45 \text{ ksi} \sim 45 \text{ ksi}$

$\Rightarrow F = 3.75 \text{ lbs}$

possible simplistic models to check out



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Oct 1, 2007

mesh refinement -

concern exists over the applicability of the use of shell elements in highly refined meshes  $\rightarrow$  element length  $\approx$  element thickness  
does this exceed good engineering approx?

Abaqus / Explicit

$\rightarrow \frac{K_{xx} l^2}{D_{\alpha\alpha}(x+\alpha)} > 100$  [limit on applicability]  
 $\alpha = 1, 2$  (not summed)

assumptions: linear elastic material

$\star \Rightarrow$   $K_{xx}$  = transverse shear stiffness  
 $l$  = characteristic length  $\neq$  element's characteristic length  
 $D_{\alpha\alpha}$  = section stiffness matrix

to determine required input

- 1) use \*General Section, Composite option
- 2) run datacheck analysis

mesh refinements to be examined

- 1) 10x20 mesh
- 2) 80x96 mesh
- 3) 160x192 mesh

Unit by 1/2

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new directory created

e: \cswra-abagus-dyna-validation\case-1\shell-validity-check\

cl\_10by20.inp

cl\_80by96.inp

cl\_160by192.inp

cl\_10by20 results

$(K_{xx})_{11} = 1.875 e 6$

$(K_{xx})_{22} = 1.875 e 6$

$D_{44} = 22494$

$D_{55} = 22494$

since  $l$  is a fn of model geometry only, focus on stiffness fact

$\frac{K_{xx}}{D_{\alpha\alpha}(x+\alpha)} = 83.4 > \frac{100}{l^2}$

$l > 1.095$  in ( $t = .2$  inches)

this ends up being a very thick cylinder  $D/t = 5.5$

$K+D$  values identical for 160x192 mesh

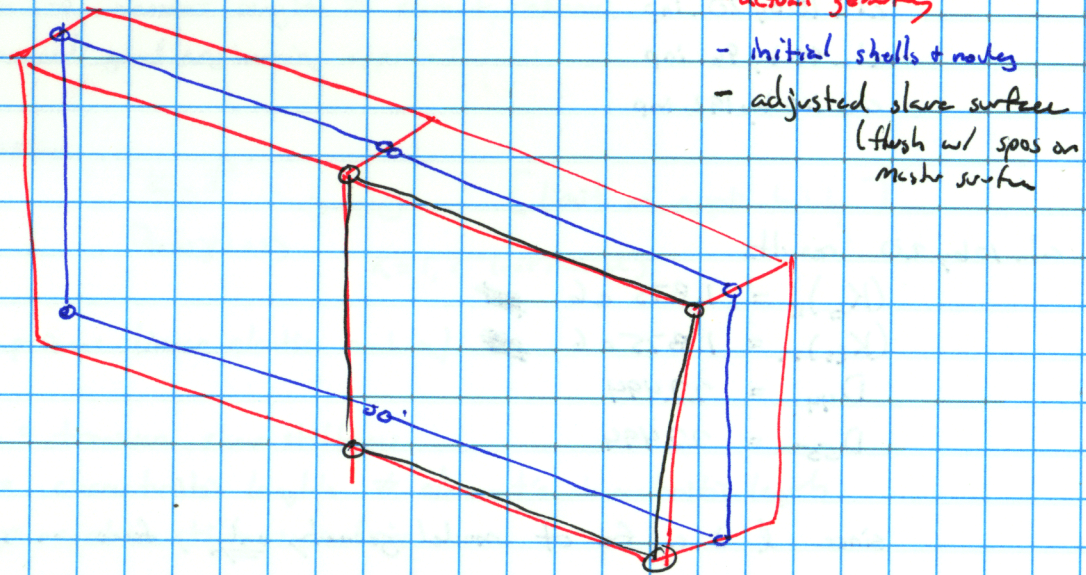
As anticipated validity of shell formulation is not affected by mesh discretization for elastic material

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spot weld work

looking at 8.0 (2 elements w/ spot weld joint + axial tension) there is an offset problem



- actual geometry
- initial shells & nodes
- adjusted slave surface (flush w/ spots on master surface)

case 8.0b.inp

- offset master element nodes to SPOS surface (hopefully get everything in a line after adjustment)
- define master nodes to be a SPOS geometrically
- offset el1 to SPOS

• aligns 2 spot weld surfaces (sort of) but the loaded nodes are no longer in line

case 8.0c also has issues

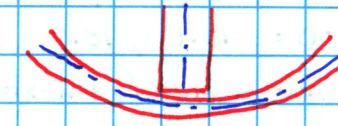
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need to call Abagus

- can I perform a spot weld analysis for the case where I have a shell perpendicular to another



CSW

Oct 2, 2002

add large <sup>mass</sup> damping factor to case 5  
 $\alpha_R = 314.0$

⇒ case 5.1m.inp

base time increment =  $7.4623e-7$

total analysis time = 0.25

10000 pts output ⇒ time interval = .000025

executed w/ double precision solution

email sent to Abagus regarding spot weld concerns - waiting reply

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Thick vs Thin Shell Solutions

make a ring with inner diameter following geometry

- height = 1.0"  $t = 0.5, 1.0, .05, .1, .5, 1.0$
- ID = 10.0" (30 mm approx) OD = 10.1, 10.2, 11, 12

elastic:  $E = 30 \times 10^6$   
 $\nu = .333$

apply an internal pressure in slab manner (quasi-static)

compare solution to hand calc

- focus on stress variation through thickness
- focus on strain variation through thickness

directory = thick - thin - shell

model	t	$\bar{r} (= \frac{1}{2}(ID+t))$	$\frac{OD}{ID}$
tts_1	.05	5.025	202
tts_2	.1	5.05	102
tts_3	.5	5.25	22
tts_4	1.0	5.50	12

need to model closed pipe

- may have issues w/ single element axially if go to equivalent line load for thrust
- put hemispheres on model to "accurately" capture thrust loads
- make model 4 elements axially on cylindrical part

estimated pressure  
 $\sigma = 50000$

tts\_1  $\rightarrow P = 498 \text{ psi}$  500 psi  
tts\_2  $\rightarrow P = 1000$   
tts\_3  $\rightarrow P = 5000$   
tts\_4  $\rightarrow P = 10000$

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need to redo the model

- make nodes on inner surface
- outer normal
- offset = Snes

$\Rightarrow$  only need to change t on shell section for 4 models

Oct 3, 2002

run tts\_3 w/ plasticity (no strain hardening)

$\sigma_y = 50000 \text{ psi}$   $E = 30 \times 10^6$

$t_{max} = .015$

temp  $w_{max} = \text{unchanged}$

tts\_3 plasticity insp  $\leftarrow$  input deck

yield stress too high (forgot  $\sigma_x$  tension component)

$\sigma_y = \frac{\sqrt{3}}{2} \sigma_y^{out} (\text{von mises}) = 43300 \text{ psi}$

speed up analysis

$t_{max} = .0025$

real press @ .006 sec

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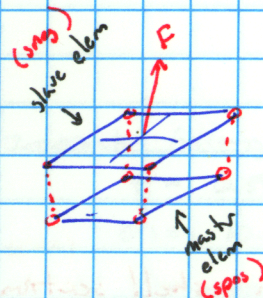
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Oct 4, 2002 Case 8.0 model



o spot welds

t = .50"

normal + shear failure force on spot welds = 0.2 1.0 lbs

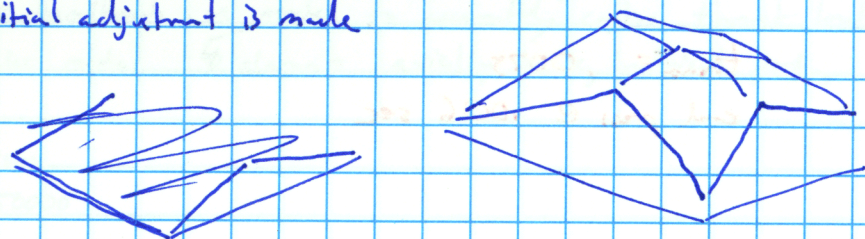
applied force F

t	F
0	0
1	4.10
2	4.10

total duration completed = 1.5 seconds

problem w/ spot welds

the use of ~~node~~ nodal contact pairs instead of surfaces w/ shell elements results in formation of a tent like structure after initial adjustment is made



need to modify model some what

Signature and disclosure form for page 24.

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modifications made to 8.0.1.inp

- move slave element nodes flush w/ top of master element
  - offset reference plane using SNEG
  - increase spot weld strength to 10000 lbs (from 1)
- repeat analysis → get larger deformations

remove for time being

delete - want to be able to track plate chirp after failure

model second time to failure

modify amp on (0,0) (1,4.10) modify the scale to 1.00

modified shear force in spot weld and got "good" answer (separation when applied load = 4 x F\_normal for spot weld)

8.0.2 → go to shear condition (apply Fy) (1.0 Fshear) (10-4-02)

CJW

Signature and disclosure form for page 25.

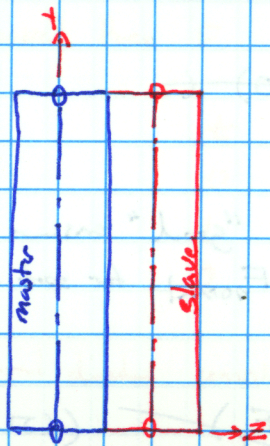


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Oct 7, 2002

unresolved issues w/ spot weld adjustments in v6.2  
need to determine how adjustments are made

Case	Z <sub>master</sub>	adjustment of slave nodes	adjustment ↓ my theoretical shift
full offset (no overlap)	0.0	.15	.25
no offset (centerline flush)	0.5	.35	.25
full offset (no overlap, SNEG side)	0.0	.85	.75



Abaqus will automatically move slave nodes to free surface of master element  
why doesn't this appear to be the case?

looks like it thinks the master shell is 0.70" thick not the 0.5" input

if I change both shell thicknesses to ~~0.3~~ 0.3", keep the center of master el @ Z=0, the adjustment is 0.25" when it should be

$$0.5 \text{ (slave node)} - \frac{1}{2}(0.5) \text{ (master pos surface)} = .35$$

keeping ↑ unchanged, I made SNEG ref surface adjustment → 0.75"

"should have been" →  $0.5 - (-\frac{1}{2})(.3) = .65$

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for Z=0 on master elc

± shell	ref surface	adjustments
0.5	pos	.25
0.3	neg	.75

± shell	master elem ref surface	Abaqus	my
0.5	pos	.15	.25
0.5	neg	.85	.75
0.3	pos	.25	.35
0.3	neg	.75	.65

in each case, the Abaqus adjustment was  
0.1" < my prediction on pos side  
0.1" > my prediction on neg side



send summary off to Abaqus again to see if they have any suggestions  
( hotline@ abaqus-sc.com @ 7:01 am 10-7-02 )

→ the culprit was the bead size was set to 0.1"  
if this was set to 0.0, everything would be fine I believe

other modifications

- 1) make slave surface the entire shell elements (not just corner nodes)
  - 2) try setting d<sub>0</sub> = 0.0 (might adjust that but)
  - 3) time to failure = 0.0 seconds
- } complete summary on next page

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Oct 8, 2002

case 8.0.inp

elastic (30e6, 0.333)

surface-surface contact w/ slave corner nodes spot welded

$$F_n = 1.0 \text{ lbs}$$

$$F_s = 1,000,000$$

$$d_0 = 0.0$$

$$T_f = 0.0$$

z force at center of slave elements

$$t \quad F$$

$$0 \quad 0$$

$$1.0 \quad 4.10$$

$$2.0 \quad 4.10$$

analysis run to 1.2 seconds

case 8.1.inp (shear loading)

modify 8.0.inp so that

$$\rightarrow F_n = 10,000,000 \text{ lbs}$$

$$F_s = 1.0 \text{ lbs}$$

z force becomes positive y force

case 8.2.inp (normal + shear)

modify 8.1.inp so that

$$F_n = F_s = 1.0 \text{ lbs}$$

$$F_{\text{applied force in } y+z \text{ directions}} = 2.828 \quad \left( = \frac{4}{\sqrt{2}} \right)$$

CJW

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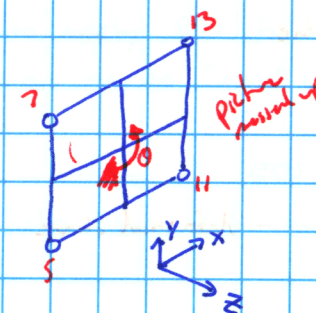
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Oct 9<sup>th</sup>, 2002

want to "unzip" our spot weld model

-current analyses (8.0, 8.1, + 8.2) have all welds fail at same time



0 spot welds

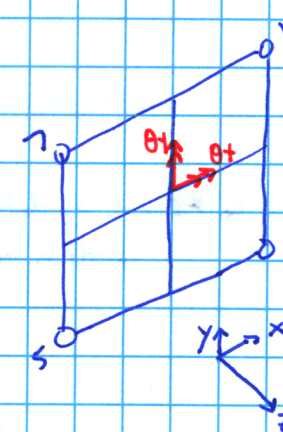
0 net rotation about diagonal

$$\theta_x = \theta_y = 0$$

let  $\theta_x = \theta_y = .1745$  rad (10 degrees)

save as 8.3 and rerun

[baseline model is 8.2]



slack state

11-13-5-7

much too high applied rotation:

make it .01745 rad

up normal/shear strength to 10 lbs

final version of 8.3  $\rightarrow$

.01745 rad about x+y axes

1000 lbs normal + shear spot weld strength

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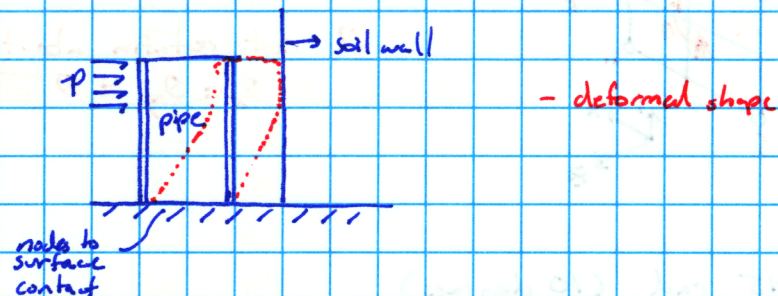
CJW  
(10/9/02)

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Oct 10, 2002

features in case 4 - thin walled pipe filled w/ concrete impacting soil wall

- concrete material properties of eqn of state tabulated computer mat model
- soil properties
- contact surface? Abaqus doesn't have this
- semi-infinite elements



what is an equation of state + how can it be applied to concrete?

Oct 11

EOS

linear  $U_s + U_p$  Hugoniot Form  

$$P_H = \frac{\rho_0 c_0^2 z}{(1 - sz)^2}$$
 $c_0$  and  $s$  define linear shock velocity  $U_s$  and particle velocity  $U_p$

$$U_s = c_0 + s U_p$$

$$\rho_0 c_0^2 = \text{bulk modulus @ small strains} = K = \frac{E}{3(1-2\nu)}$$

$$z = \frac{1 - \frac{P_H}{\rho_0}}{s} = \text{nominal volumetric strain} = \epsilon_{vol}$$

not clear - start over

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possible test that might help

"Cracking in reinforced concrete flexural members" Shock and Vibration Digest vol 31 no 5 (94-9) by Rao

-no luck

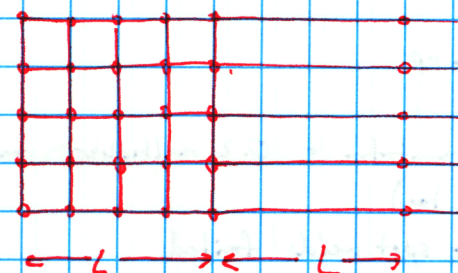
everything appears to focus on apply EOS to materials that change state (solid-liquid-gas) really doesn't strike me as an "easy" way to model concrete at all

Abaqus does allow for a combination of EOS ~~and etc~~ (define only hydrostatic pressure component) and elastic shear deformation & a plasticity option (Mises or Johnson-Cook plasticity)

Oct 11, 2002

semi-infinite elements

semi-infinite direction →



If needed the \*Ncopy, Pole command can be used (explicit user manual 2.1.1)



might have to use a script to define these elements?

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