November 2, 1998

Tennessee Valley Authority ATTN: Mr. J. A. Scalice

Chief Nuclear Officer and Executive Vice President

6A Lookout Place 1101 Market Street Chattanooga, TN 37402-2801

SUBJECT:

MEETING SUMMARY - WATTS BAR - PLANT PERFORMANCE AND

ON-GOING SITE ACTIVITIES

Dear Mr. Scalice:

This refers to the open meeting that was conducted at your request at NRC Region II Office on October 28, 1998, for you to discuss recent Watts Bar Nuclear Plant and on-going site activities. A list of attendees and a copy of your presentation handout are enclosed.

It is our opinion that this meeting was beneficial in that it provided the NRC staff with a good overview of your perceived strengths, as well as existing challenges and plans for improvement.

In accordance with Section 2.790(a) of the NRC's "Rules of Practice," Part 2, Title 10, Code of Federal Regulations, a copy of this letter and its enclosures will be placed in the NRC Public Document Room.

Should you have any questions concerning this meeting, please contact us.

Sincerely,

(Original signed by Harold O. Christensen)

Harold O. Christensen, Chief Reactor Projects Branch 6 Division of Reactor Projects

Docket Nos. 50-390, 50-391

License No. NPF-90 and Construction

Permit No. CPPR-92

Enclosures:

1. List of Attendees

2. Licensee Presentation Handouts

cc w/encls:
Senior Vice President
Nuclear Operations
Tennessee Valley Authority
3B Lookout Place
1101 Market Street
Chattanooga, TN 37402-2801

cc w/encls continued: See page 2

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Jack A. Bailey, Vice President
Engineering and Technical Services
Tennessee Valley Authority
6A Lookout Place
1101 Market Street
Chattanooga, TN 37402-2801

Richard T. Purcell Site Vice President Watts Bar Nuclear Plant Tennessee Valley Authority P. O. Box 2000 Spring City, TN 37381

General Counsel Tennessee Valley Authority ET 10H 400 West Summit Hill Drive Knoxville, TN 37902

Raul R. Baron, General Manager Nuclear Assurance Tennessee Valley Authority 4J Blue Ridge 1101 Market Street Chattanooga, TN 37402-2801

Mark J. Burzynski, Manager Nuclear Licensing Tennessee Valley Authority 4J Blue Ridge 1101 Market Street Chattanooga, TN 37402-2801

Paul L. Pace, Manager Licensing Watts Bar Nuclear Plant Tennessee Valley Authority P. O. Box 2000 Spring City, TN 37381

William R. Lagergren, Plant Manager Watts Bar Nuclear Plant Tennessee Valley Authority P. O. Box 2000 Spring City, TN 37381

cc w/encls continued: See page 3

cc w/encls: Continued

County Executive Rhea County Courthouse Dayton, TN 37321

County Executive Meigs County Courthouse Decatur, TN 37322

Michael H. Mobley, Director Division of Radiological Health 3rd Floor, L and C Annex 401 Church Street Nashville, TN 37243-1532

#### Distribution w/encls:

L. R. Plisco, RII

A. P. Hodgdon, OGC

B. J. Keeling, GPA/CA

M. D. Tschiltz, OEDO

R. E. Martin, NRR

F. J. Hebdon, NRR

C. F. Smith, RII

E. D. Testa, RII

D. H. Thompson, RII

L. S. Mellen, RII

H. L. Whitener, RII

**PUBLIC** 

NRC Resident Inspector U.S. Nuclear Regulatory Commission 1260 Nuclear Plant Road Spring City, TN 37381

OFFICE	RII:DRP									ļ		<u> </u>	
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COPY?	YES NO	YES	NO	YES	NO	YES	NO	YES	NO	YES	NO	YES	NO

OFFICIAL RECORD COPY

DOCUMENT NAME: G:\WB\MEETINGS\WBmtgsum

#### **LIST OF ATTENDEES**

Name
Title

NRC Staff

L. Plisco
Director, Division of Reactor Projects (DRP), Region II (RII)

C. Casto

Deputy Director, DRP, RII

V. McCree

Deputy Director, Division of Reactor Safety, RII

H.Christensen Branch Chief, Branch 6, DRP, RII

D. Rich Resident Inspector, Watts Bar, DRP. RII

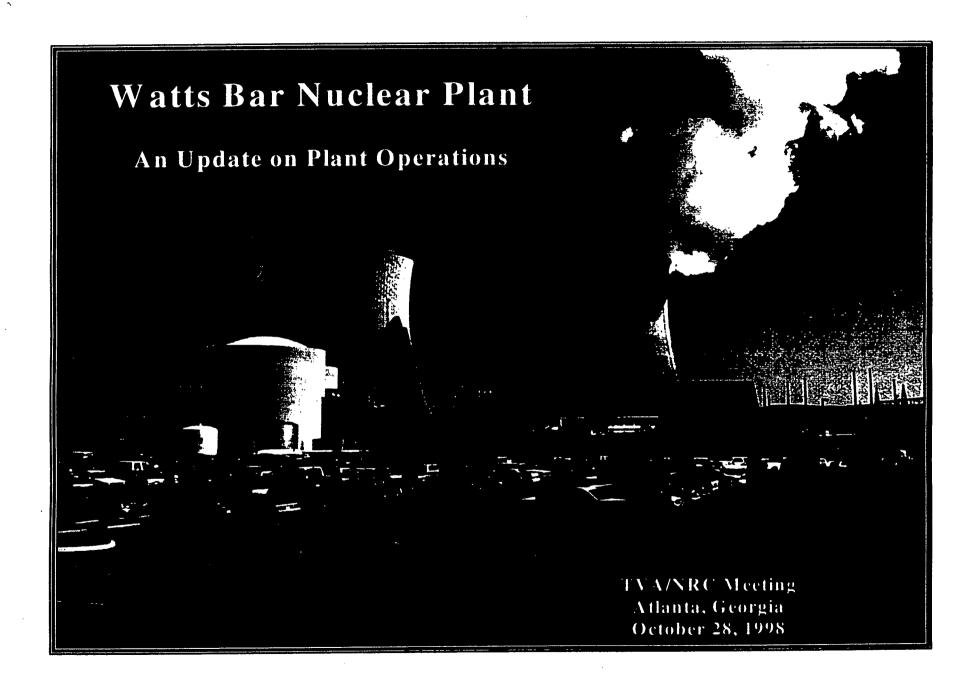
**TVA Staff** 

R. Purcell Site Vice President, Watts Bar D. Kulisek Manager. Operations

D. Kulisek Manager, Operations
B. Lagergren Plant Manager

J. Maddox Manager, Engineering and Materials

P. Pace Manager, Site Licensing



## **AGENDA**

• Introduction

**Rick Purcell** 

• Plant Performance

Bill Lagergren/

**Dave Kulisek** 

Ice Condenser

Jim Maddox

• Plant Systems

Jim Maddox

Security

R. Purcell

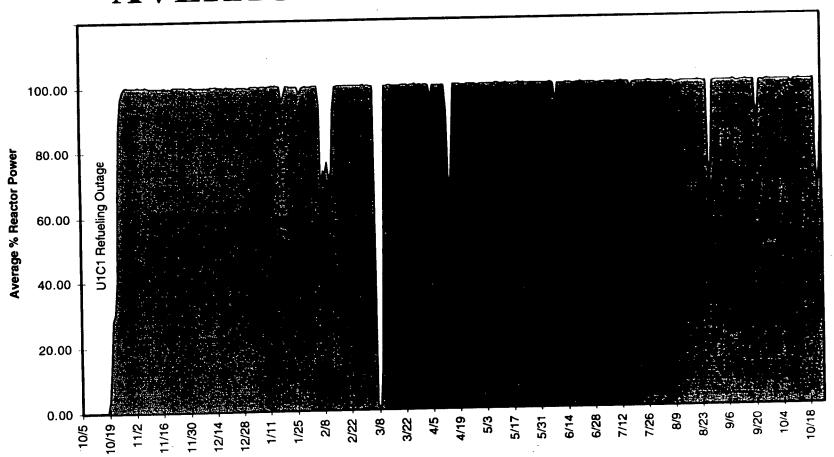
Safety Conscious/Work Environment

R. Purcell

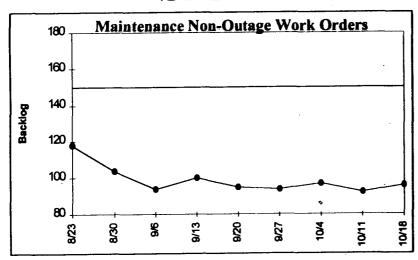
Conclusion

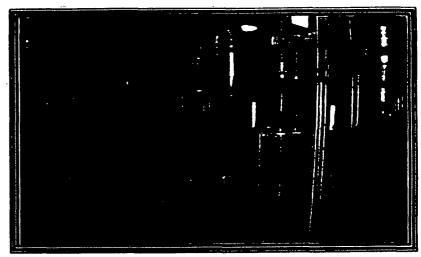
R. Purcell

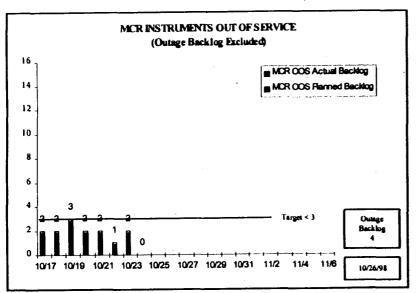
# WBN U1C2 AVERAGE % REACTOR POWER

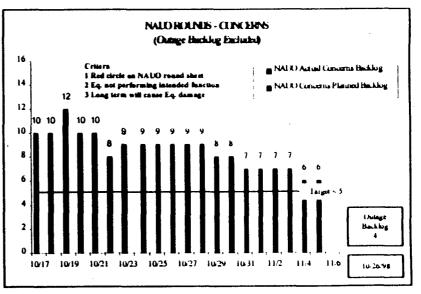


## SITE ATTENTION ITEMS



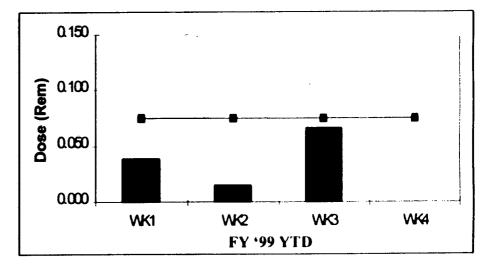


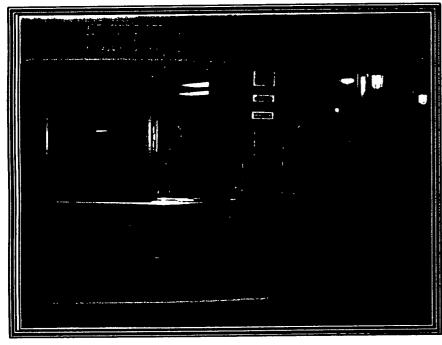


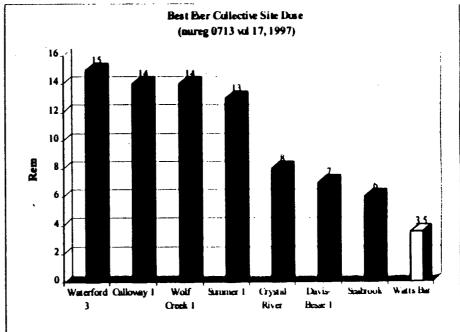


### SITE DOSE PERFORMANCE

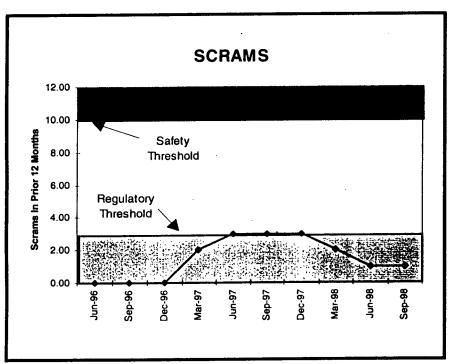
### **INDUSTRY LEADER**

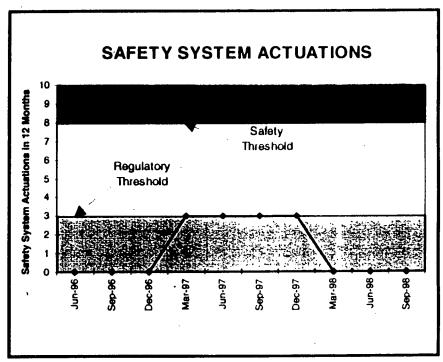




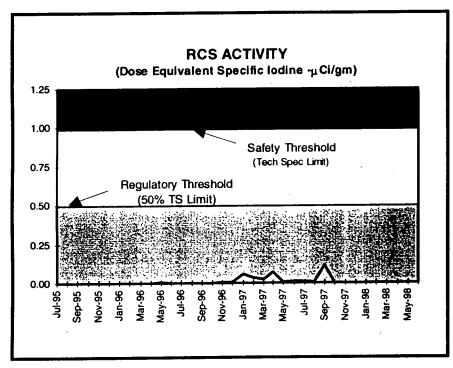


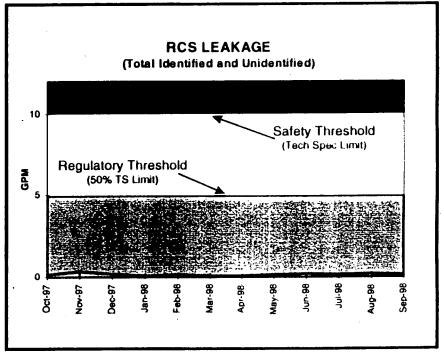
## **NEI INDICATORS**



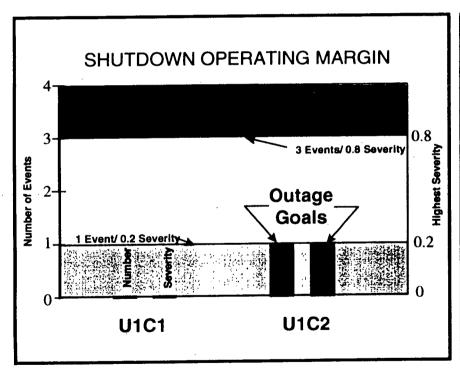


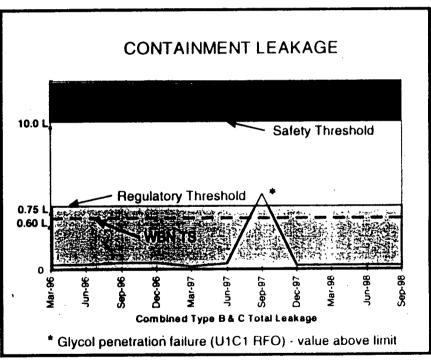
## **NEI INDICATORS**





## **NEI INDICATORS**





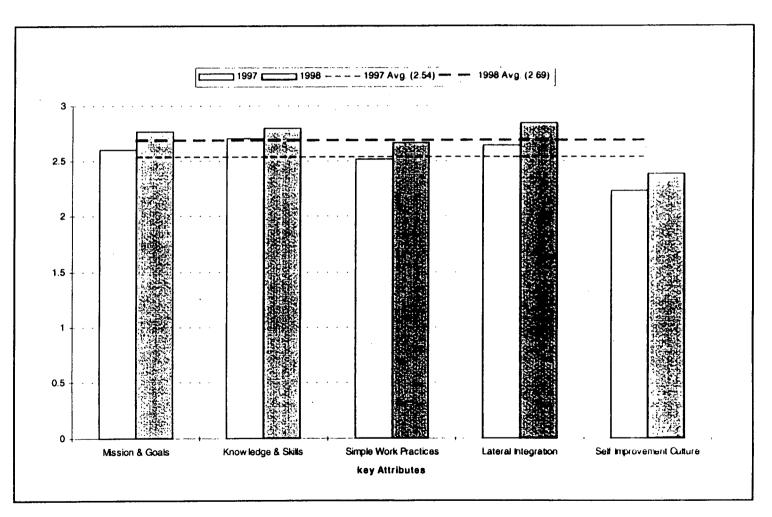
## Watts Bar Nuclear Plant FY99 Report - As of October 11, 1998 Corrective Action Program

		Performance Indicators	Month			Year To Date				FY 98	FY 99	
£ 20	OBU UBO		Target	Month To Date	Trend	Target	Actual	Trend	Change	Goal	Goal	ğ
$\vdash$		PERs (Key Program Actions) % On Time/Total	96%	99%	不	96%	99%	个		96%	96%	A1
1 1		Schedule Performance	>95%	94.7%	$\overline{\Psi}$	>95%	94.7%	<b>+</b>		>95%	>95%	A2
		Backlog of PERs(Increasing/Decreasing for Site)	300	373	$\downarrow$	300	373	+		300	300	А3
		Human Performance Success Rate(A&B PERs/1000mhrs) *	TBD	0.12			ļ					A4
		Human Success Leading Indicator Rate(C&D PERs/1000mhrs)*	0.325	0.38	1							A5
1 - 1		Ratio of C+D PERs/ A+B PERs (Site)	>30:1	25:0	<b>1</b>	>30:1	25:0	1		15:1	>30.1	A6
7		Number of PERs Opened/Closed for Mo(Site)	TBD	25/41		TBD	25/41					A7
Growth	_	Number of extensions (site wide)	<30	12		<30	12	1			<30	A8
🚊	and	Quality of PER packages	>95%	100%	<b>1</b>	>95%	100%	个			>95%	A9
		Average age for Level A, B, C PERs (mths)	<4.5	5.254	<b>1</b>		<b> </b>	1			<4.5	A10
Sales	ellence Margin	Cycle time of program (Problem Identification to closure)(mmths)	TBD	2.945							TBD	A11
iö	<u> </u>	Percent of line identified PERs	80%	96%	<b>1</b>	80%	96%	1		80%	80%	A12
Continued		Site Identification Index as opposed to identified by NRC, INPO, NSRB	95%	100%	Λ.	95%	100%	<b>1</b>		95%	95%	A13
₫	ational Exc Regulatory	Self identification index by causing org:**								700	70%	A14
	<u> </u>	Operations	70%	80.8%	1	70%	80.8%	1		70%		A16
ĮŌĮ	ŽΞ	MTN and MODS	55%	59.3%	1 1	55%	59.3%	1		55%	55% 60%	A17
0	S B	Engineering	60%	76.2%	1	60% 75%	76.2%	<b>↑</b>		60% 75%	75%	A18
1 1	<u>ā</u> Œ	RADCHEM	75%	100%	<b>↑</b>		53.8%	1		65%	65%	A19
	ᅙ	Site Support	65%	53.8%		65%	53.8%			65%	05%	719
   	Operational Regulat											
		The second secon										

## SALP RATINGS VS CULTURE INDEX

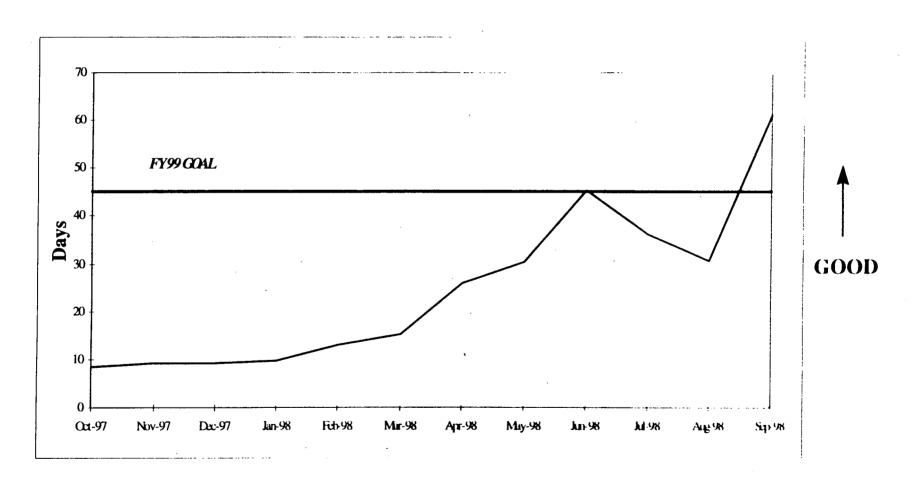
- WBN CULTURE INDEX (CI) COMPARED TO AVAILABLE DATA FROM 44 NUCLEAR PLANTS
- WBN 1997 CI=12.68 TYPICAL VALUES FOR AVERAGE SALP 1
   WBN 1998 CI=13.45 PLANTS
- IMPROVEMENT FROM 1997 TO 1998 OF 0.77 POSITIVE DIRECTION
- INDICATES WBN CULTURE COMPARES TO STRONG PLANTS; NOT QUITE AT SELF-SUSTAINING

# WBN SITE WIDE CULTURE KEY ATTRIBUTES

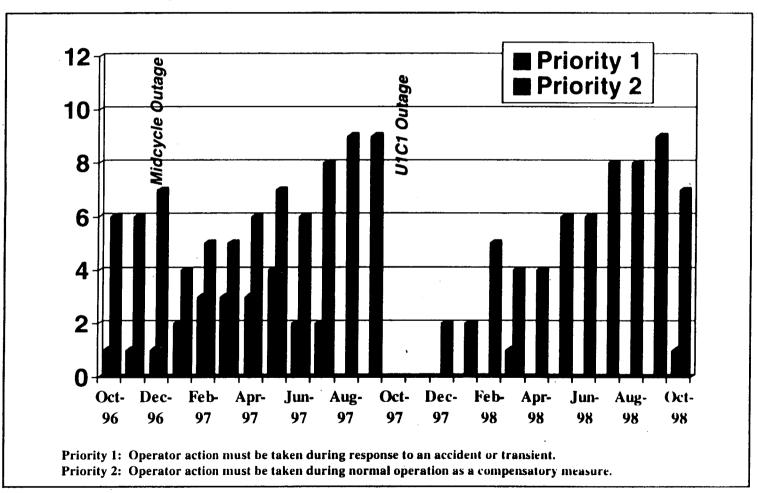


## **STATUS CONTROL**

#### SIX MONTH ROLLING AVERAGE OF DAYS BETWEEN STATUS CONTROL ERRORS

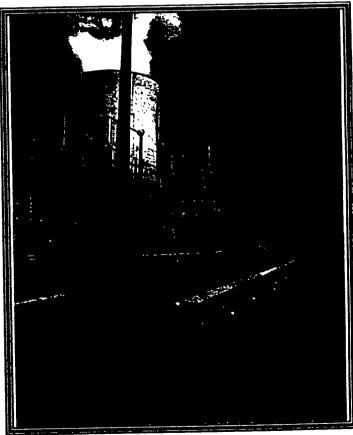


# OPERATOR WORK AROUND HISTORY



# **U1C2 REFUELING OUTAGE**

- Plant Material Condition Upgrades
  - Main Condenser/Gland Steam Condenser Retube
  - S/G Moisture Carryover Modification
  - Integrated Computer System
  - Piping Upgrades for Flow Accelerated Corrosion
- Material Condition Recovery
  - Clear All Operator Work-Arounds
  - Restore Plant Temporary Repairs
     (Fumanite, Catch Containments, etc.)
  - Clear Plant Temporary Alterations
- Projected Duration <45 Days



## ICE CONDENSER

- Comprehensive Self-assessment Performed
- Scope
  - Design Basis
  - Design Changes
  - Tech Spec / Surveillances
  - Maintenance Practices / Material Condition
  - Industry Operating Experience
- Team
  - Six member team representing WBN & SQN Engineering, Modifications and Corporate Engineering
  - Independent oversight by WBN & SQN QA

# ICE CONDENSER SELF ASSESSMENT RESULTS

### What We Do Well

- Continuity between Design Basis and Operation
- Good material condition of ice condenser
- Effective ice basket servicing plan
  - All baskets weighed at least once
  - Small number (34) of frozen baskets
- Staying current on industry issues
  - Interface with other Ice Condenser Plants
  - Ice Condenser Utility Group

# ICE CONDENSER SELF ASSESSMENT RESULTS

### **Areas for Additional Focus**

- Improve debris logging and tracking
- Improve evaluation criteria for detrimental damage of ice condenser components
- Improve training for ice basket servicing crews
- Improvements for better system operation
  - Top deck blanket tape
  - Top deck vent curtain position
  - Procedural enhancements
- Enhancements to FSAR / Design Basis Documents
- Boron Sampling Methodology



# SYSTEM STATUS WBN

2ND QTR FY98

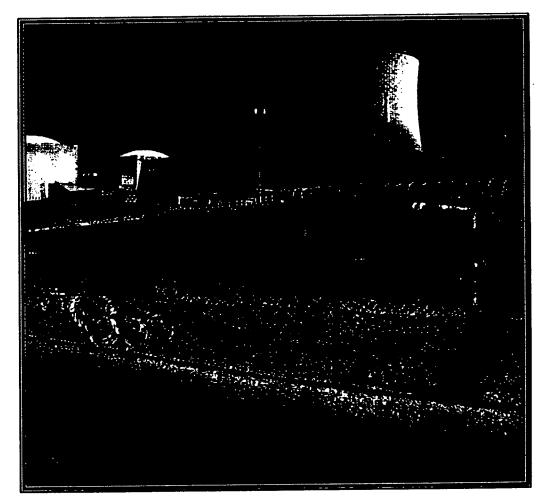
### SYSTEM COLOR RATING MATRIX

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C+ C+ C+ C+		G• G• G• FW5	G. G. WA G.		C• C C• C 3	67.	68,
	JB <sub>RA</sub> AFW	61 <sub>88</sub> ICE CONDENSER	62, CVCS & RCP SEALS	63 <sub>ma</sub> Si	65 <sub>4 s</sub> . EGT	ERCW	RCS
CAFETY	(AK2) WHITE ↔	(ax2) WHITE ←				(a)(2) WHITE ⇔	···· · GREEN
SAFETY	G♦ G♦ G♦ G♦	G• G• G G•	G			G+ C+ G+ G+	
GREEN	70 <sub>e</sub> CCS	72, . CSS	74 <sub>1.5</sub> RHR	82, <sub>s</sub> /18, D/G	83 <sub>:</sub> /268 . H2 CTRL - /	84, FLOOD MODE BORA'N	
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WHITE ⇔	502 <sub>o</sub> AUX CR						
	INSTRUMENT'N						
	(a)(2) WHITE ←>	STICLE STICLE	20 270 2W0 2WA	Po Po DVA IZMO E	WA 2WO 2WA GO	20 27A 2W0 2W0	( • · · · • · · ·
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1	MAIN STM	MAIN TURBINE	CONDENSATE	MFW	EXT STEAM	HTR DRAINS	GEN CLG
MWe	(a)(2) WHITE ↔	(a)(2) WHITE ↔	(A)(2) WHITE	(a)(2) WHITE ←>	(a)(2) WHITE ↔	(AID) YELLOW ←>	GREEN -
	MABMA BMO BMO		*•				
WHITE	46A <sub>o</sub> MFW CTRL	47, MAIN TURB CTRL	244,/68 <sub>0</sub> MAIN GEN				• • • •
	(a)(2) WHITE	(alt) YELLOW 👄	(a)(2) WHITE $\Leftrightarrow$				-
c. c. c. c.	G• G•	<b>č•</b>	C• C• G• G•		c G•	€• 5•	1=0 (+ 9+ 0
		02 <sub>0</sub> /211 <sub>4</sub> /262 <sub>4</sub>	203 <sub>a</sub> /205 <sub>a</sub> /212 <sub>k</sub> 480V SWGR	204/245/246, c SWITCHYARD	209/213/214/2 480V MTR C		228 EMERG
		5.9KV			tora GRi		on GREEN 4
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	235 <sub>c</sub> 120VAC VITAL	236 <sub>R</sub> 125VDC VITAL (a)(2) WHITE ⇔	237 120VAC INST GREEN < >	238 120VAC PREF GREEN <>	239 <sub>0</sub> 250VDC (a)(2) WHITE ↔	240 48VDC GREEN < >	241 120VAC COMPUTER
W + [Wo   Wo   Wo	235 <sub>c</sub> 120VAC VITAL  120VAC VITAL  121V 12V 12V 12V 12V  14 <sub>o</sub> COND DEMIN	G. G. G. G.  236 <sub>R</sub> 125VDC VITAL  (ARZ) WHITE ⇔  G. G. G. G.  15 <sub>0</sub> SGBD	237 120VAC INST GREEN ← > 2Y0 2W0 2W0 2W A 430 SAMPLING (ax2) WHITE ⇔	238 120VAC PREF GREEN <> 2W0 2W0 2W0 2W0 770 WASTE DISPOSAL (a)(2) WHITE	239 <sub>0</sub> 250VDC  (a)(2) WHITE ↔  (W+) (YA) (Y+) (Y+)  90 <sub>0</sub> RAD MON  (a)(1) YELLOW ↓	240 48VDC GREEN < >	241 120VAC COMPUTER GREEN ( >
RAD/CHEM	235c 120VAC VITAL 6007 GREEN ( ) 140 COND DEMIN 6027 YELLOW	G. G. G. G.  236 <sub>R</sub> 125VDC VITAL  (ARZ) WHITE ⇔  G. G. G. G.  15 <sub>0</sub> SGBD	237 120VAC INST GREEN ← > 2Y0   2W0   2W0   2W △ 430 SAMPLING (a)(2) WHITE ⇔ G0   2W0   2W0   2W0	238 120VAC PREF GREEN <> 2W0 2W0 2W0 2W0 770 WASTE DISPOSAL (a)(2) WHITE   G. G. G. G. G.	239 <sub>0</sub> 250VDC  (aX2) WHITE ←>  (WO   (YA   (YO   (YO )  90 <sub>0</sub> RAD MON  (aX1) YELLOW ↓  2WA   2	240 48VDC GREEN < >	241 120VAC COMPUTER GREEN ( >
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WY WY WY I WY RAD/CHEM WHITE ↓	235c 120VAC VITAL  AREA GREEN   140 COND DEMIN  AREA YELLOW  200 LUBE OIL  BARRE GREEN   AREA GR	G. G. G. G.  236 <sub>R</sub> 125VDC VITAL  (a)2) WHITE ⇔  G. G. G. G.  15 <sub>0</sub> SGBD  (a)10 GREEN ← >  2W6 12W6 12W6 12W6  24 <sub>0</sub> RAW CLG WTR	237 120VAC INST GREEN   2Y0   2W0   2W0   2W    430 SAMPLING (aX2) WHITE   CO 2W0   2W0   2W0    13 <sub>MA</sub> /26 <sub>0</sub> FIRE PROT (aX2) WHITE   GO GO 2WV   1Y0	238 120VAC PREF GREEN   2W0 2W0 2W0 2W0 770 WASTE DISPOSAL (a)(2) WHITE   G. G. G. G. CCW (c)(3) GREEN   EWO 2WO 2W0 2W0	239° 250VDC  (#K2) WHITE ←>  1W+   1Y Δ   1Y+   1Y+    90° RAD MON  (#H1) YELLOW ↓  2W Δ   2W+   W Δ   W Δ    VENTILATION  (#K2) WHITE ↓  WE   WE   Y+   Y+	240 48VDC GREEN < >  8YM EVO WANA 310. A/C & CREVS 10112 RED < >  EVO EWO EWO EWO EWO	241 120VAC COMPUTER GREEN < > 32 <sub>0e</sub> CTRL AIR (a)(2) WHITE <
RAD/CHEM WHITE U	235c 120VAC VITAL  120VAC VITAL  120VAC 2YO 2YO 140 COND DEMIN	G. G. G. G.  238 <sub>R</sub> 125VDC VITAL  (a)(2) WHITE ←>  G. G. G. G.  15 <sub>G</sub> SGBD  (a)(2) GREEN ←>  24 <sub>G</sub> RAW CLG WTR  (a)(2) WHITE ←>  G. G. G. G. G.  54 <sub>G</sub>	237 120VAC INST GREEN ← > 2Y0   2W0   2W0   2W0   430 SAMPLING (aX2) WHITE ← → 13 (aX2) WHITE ← → 14 (aX2) WHITE ↓ 60 G0 2W   1Y0 64 (882) WO   1Y0 64 (882) WO   1Y0	238 120VAC PREF GREEN < > 2W0 2W0 2W0 2W0 770 WASTE DISPOSAL (a)2) WHITE ⇔  G. G. G. G. CCW (a)2/3 GREEN < > 2W0 2W0 2W0 2W0 780	239° 250VDC  (a(2) WHITE ←>  (W+) (YA) (Y+) (Y+)  90° RAD MON  (a(1) YELLOW ↓  2WA) 2W+ WA 2WA  30° VENTILATION  (a(2) WHITE ↓  WO   W+)   Y+)  79	240 48VDC GREEN < >  810 48VDEW 9W 9W 310 A/C & CREVS 6811 RED < >  810	241 120VAC COMPUTER GREEN ( >>  GO GO GO GO .3200 CTRL AIR (a)(2) WHITE (C) 2WO 2WO 2WO 2WO 2  6000 M RUI
RAD/CHEM WHITE U WA WA WO WO	235c 120VAC VITAL  120VAC VITA	238 <sub>R</sub> 125VDC VITAL  (a)X2) WHITE ⇔  G. G. G. G.  15 <sub>0</sub> SGBD  (a)X2 GREEN ← >  2100 (2000	237 120VAC INST GREEN ⟨ > 2Y•   2W•   2W•   2W•   43° SAMPLING (a (2) WHITE ⇔ 13 ma/26° FIRE PROT (a (2) WHITE ↓ 6° G° 2W   1Y• 64°/88 me/304° CNTMT INTEG	238 120VAC PREF GREEN <> 2000   2000   2000   2000 770   WASTE DISPOSAL (a)(2) WHITE  G. G. G. G. 270   CCW (a)(3) GREEN <> 2000   2000	239° 250VDC  (a(2) WHITE ←>  (W+) (YA) (Y+) (Y+)  90° RAD MON  (a(1) YELLOW ↓  2WA) 2W+ WA 2WA  30° VENTILATION  (a(2) WHITE ↓  WO   W+)   Y+)  79	240 48VDC GREEN < >  8YM EVO WANA 310. A/C & CREVS 10112 RED < >  EVO EWO EWO EWO EWO	241 120VAC COMPUTER GREEN   320c CTRL AIR (a)(2) WHITE   200 200 200 1200 1200 1200 1200 1200
WY WO WO WO WO RAD/CHEM WHITE U	235c 120VAC VITAL  BREEN COND DEMIN  COND DEMIN  COND DEMIN  COND DEMIN  COND DEMIN  COND COND  CON	G. G. G. G.  238 <sub>R</sub> 125VDC VITAL  (a)(2) WHITE ←>  G. G. G. G.  15 <sub>G</sub> SGBD  (a)(2) GREEN ←>  24 <sub>G</sub> RAW CLG WTR  (a)(2) WHITE ←>  G. G. G. G.  54 <sub>G</sub> INJ WTR  (a)(4) GREEN ←>	237 120VAC INST GREEN ← > 2Y0   2W0   2W0   2W0   430 SAMPLING (aX2) WHITE ← → 13 (aX2) WHITE ← → 14 (aX2) WHITE ↓ 60 G0 2W   1Y0 64 (882) WO   1Y0 64 (882) WO   1Y0	238 120VAC PREF GREEN ← > 2W0   2W0   2W0   2W0 77° WASTE DISPOSAL (ax2) WHITE ←> CCW (ax2) GREEN ← > 27° CCW (ax2) GREEN ← > 2W0   2W0   2W0   2W0 78° SFP CLG (ax2) WHITE ↓	239° 250VDC  (ax2) WHITE ←>  (W+   Y =   Y +	240 48VDC GREEN <> 310. A/C & GREVS 6011 RED <> EWG EWG EWG EWG 810 PRIM M/U WTF (a)(2) WHITE <>	241 120VAC COMPUTER GREEN < > 320c CTRL AIR (aX2) WHITE <  2W0 2W0 2W0 2  6000 M RUL STRUCTURE (aX2) WHITE <
WY WO WO WO WO RAD/CHEM WHITE U	235c 120VAC VITAL  120VAC VITA	G. G. G. G.  238 <sub>R</sub> 125VDC VITAL  (a)2) WHITE ←>  G. G. G. G.  15 <sub>G</sub> SGBD  (a)103 GREEN ←>  24 <sub>G</sub> RAW CLG WTR  (a)2) WHITE ←>  G. G. G. G. G.  INJ WTR  (a)123 GREEN ←>	237 120VAC INST GREEN ⟨ > 2Y•   2W•   2W•   2W•   43° SAMPLING (a (2) WHITE ⇔ 13 ma/26° FIRE PROT (a (2) WHITE ↓ 6° G° 2W   1Y• 64°/88 me/304° CNTMT INTEG	238 120VAC PREF GREEN < > 2W0   2W0   2W0   2W0 770 WASTE DISPOSAL (ax2) WHITE ←> CCW (ax2) GREEN < > 270 CCW (ax2) GREEN < > 2W0   2W0   2W0   2W0  FP CLG (ax2) WHITE ↓  PREVIO	239° 250VDC  (ax2) WHITE   90° RAD MON  (ax1) YELLOW   2WA 2:W+ WA WA  30° VENTILATION  (ax2) WHITE   79 FUEL HANDL'G  YELLOW   OUS 4 QUARTERS (C	240 48VDC GREEN <> 310 A/C & CREVS EDIT RED <> EWO 12WO 12WO 12WO 810 PRIM MU WITE (a)(2) WHITE   CLEST ON LEFT)  STORMAGE RULE gam OF 22 (12) RATING/GOOD  12 (2) RATING/GOOD 12 (2) RATING/GOOD 12 (2) RATING/GOOD 12 (2) RATING/GOOD 12 (2) RATING/GOOD 12 (2) RATING/GOOD 12 (2) RATING/GOOD 12 (2) RATING/GOOD 12 (2) RATING/GOOD 12 (2) RATING/GOOD 12 (2) RATING/GOOD 12 (2) RATING/GOOD	241 120VAC COMPUTER GREEN < >  3200 CTRL AIR (a)(2) WHITE ← 200 2W0 2W0 2W0 2 6000 M RUL STRUCTURI (a)(2) WHITE ← (a)(2) WHITE ← (a)(2) WHITE ← (a)(3) WHITE ← (b)(4)(4)(4)(5)(5)(6)(6)(6)(6)(6)(6)(6)(6)(6)(6)(6)(6)(6)
WY WO WO WO WO RAD/CHEM WHITE U	235c 120VAC VITAL  DEC GREEN   140 COND DEMIN  COND DE	G. G. G. G.  238 <sub>R</sub> 125VDC VITAL  (a)2) WHITE ←>  G. G. G. G.  15 <sub>G</sub> SGBD  (a)103 GREEN ←>  24 <sub>G</sub> RAW CLG WTR  (a)2) WHITE ←>  G. G. G. G. G.  INJ WTR  (a)123 GREEN ←>	237 120VAC INST GREEN ⟨ > 2Y•   2W•   2W•   2W•   43° SAMPLING (a (2) WHITE ⇔ 13 ma/26° FIRE PROT (a (2) WHITE ↓ 6° G° 2W   1Y• 64°/88 me/304° CNTMT INTEG	238 120VAC PREF GREEN < > 2W0 2W0 2W0 2W0 2W0 770 WASTE DISPOSAL (a)(2) WHITE  G. G. G. G. 270 CCW (a)(2) GREEN < > 2W0 2W0 2W0 2W0 780 SFP CLG (a)(2) WHITE  PREVIO	239° 250VDC  (ax2) WHITE   90° RAD MON  (ax1) YELLOW   2WA 2:W+ WA WA  30° VENTILATION  (ax2) WHITE   79 FUEL HANDL'G  YELLOW   OUS 4 QUARTERS (C	240 48VDC GREEN <> 310. A/C & CREVS 2W6 2W6 2W6 2W6 2W6 2W6 2W6 2W6 PRIM M/U WTF (a)(2) WHITE   DLDEST ON LEFT) 6 WTENAMCE M/LE (a)(3) ANTHORNO MLY 1: (a)(1) AN	241 120VAC COMPUTER GREEN < >  320c CTRL AIR (ax2) WHITE <  200 200 200 200 2  600 M RUL STRUCTURI (ax2) WHITE <  60 20 20 14 14 15 15 15 15 15 15 15 15 15 15 15 15 15

## SECURITY IMPROVEMENT AREAS

### Hardware Improvements

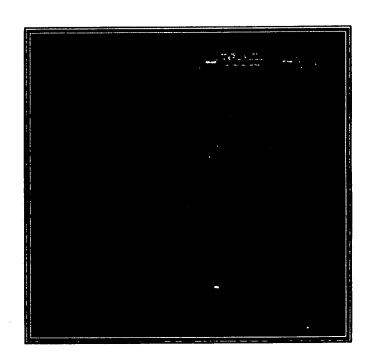
- Metal Detectors
- X-Ray Machines
- Close Circuit Television
   (Cameras and Monitors)
- Microwave Intrusion
   Detection System



## SECURITY IMPROVEMENT AREAS

### Security Response Strategy Improvements

- Improved Communication System
- Installed Delay/Engagement Fencing
- Hardened Firing Positions and Some Security Barriers
- Revised Strategy Timelines and Target Sets

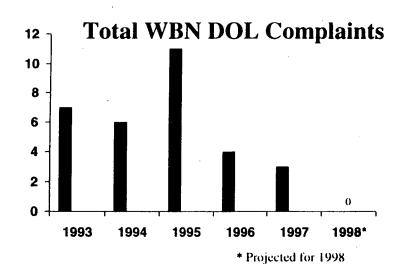


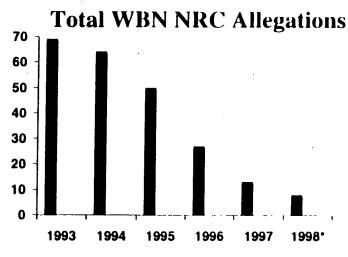
## SECURITY PROGRAM IMPROVEMENTS

- Site Security Manager Position Established
- Site Security System Engineer Assigned
- Preventative Maintenance Program Enhanced
- Tracking and Trending Program Enhanced

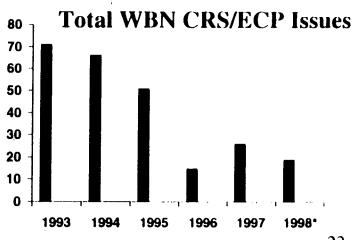
# SAFETY CONSCIOUS WORK ENVIRONMENT - INITIATIVES

- Continued emphasis on finding and fixing problems through Corrective Action Program
- "Do What's Right" training for WBN employees
- STAR 7 training for all WBN employees
- Periodic communications by Site Vice President
- Concerns Resolution monthly status reports
- New Posters describing Concerns Resolution Program
- New brochure to assist employees in solving problems
- Safety Conscious Work Environment articles in monthly site newsletter
- Concerns Resolution home page on Watts Bar's web site





\* Projected for 1998





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