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184th Meeting

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ADVISORY COMMITTEE ON NUCLEAR WASTE & MATERIALS

November 14, 2007

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This transcript has not been reviewed, corrected and edited and it may contain inaccuracies.

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UNITED STATES OF AMERICA
NUCLEAR REGULATORY COMMISSION

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ADVISORY COMMITTEE ON NUCLEAR WASTE AND
MATERIALS (ACNWM)

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184th MEETING

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VOLUME I

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WEDNESDAY,

NOVEMBER 14, 2007

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The Advisory Committee met at the
Nuclear Regulatory Commission, Two White Flint
North, Room T2B3, 11545 Rockville Pike,
Rockville, Maryland, at 1:00 p.m., Dr. Allen G.
Croff, Vice Chairman, presiding.

MEMBERS PRESENT:

- ALLEN G. CROFF, Vice Chair
- JAMES H. CLARKE, Member
- WILLIAM J. HINZE, Member
- RUTH F. WEINER, Member

1 NRC STAFF PRESENT:

2 DAVE DITTO

3 JOHN FLACK

4 ROD McCULLUM

5 EVERETT REDMUND II

6 TAE AHN

7 SHEENA WHALEY

8 ALBERT WONG

9 CHRIS JACOBS

10 TIANGING CAO

11 BAKR IBRAHIM

12 BRET LESLIE

13 MYSORE NATARASA

14 YONG KIM

15 MAHENDRA SHAH

16

17 ALSO PRESENT:

18 RAY CLARK

19 MAL KNAPP

20 NORM HENDERSON

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C-O-N-T-E-N-T-S

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AGENDA ITEM PAGE

Final Proposed Design for a Geologic
Repository at Yucca Mountain, Nevada 5

P R O C E E D I N G S

(1:02 p.m.)

VICE-CHAIR CROFF: The meeting will come to order.

This is the second day of the 184th meeting of the Advisory Committee on Nuclear Waste and Materials.

During today's meeting the committee will consider the following: final proposed design for a geologic repository at Yucca Mountain, Nevada; discussion of ACNW&M letter reports.

The meeting is being conducted in accordance with the provisions of the Federal Advisory Committee Act. Mike Lee is the designated federal official for today's session.

We have received no written comments or requests for time to make oral statements from members of the public regarding today's sessions.

Should anyone wish to address the committee, please make your wishes known to one of the committee staff.

It is requested that speakers use one of the microphones, identify themselves, and speak with sufficient clarity and volume so that they can be readily heard.

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1 events and seismic hazards associated with the design
2 of the preclosure facility.

3 We have heard from you last March, and
4 this is an update of that. So I think you can assume
5 that we're up to speed with where you were last March.

6 Otherwise, it's up to you. Thank you,
7 Paul.

8 MR. HARRINGTON: Okay, thank you.

9 I do have a number of slides that do
10 capture the design in March. I will go through those
11 quickly just as a reminder of what those facilities
12 are.

13 But one thing you'll see this time is a
14 set of cuts out of the actual engineering model. As
15 we go through here you'll see a series of color
16 graphic slides. The important thing is, those are not
17 cartoons that a draftsman came up with. This
18 information is loaded in the design model and these
19 are sections taken out of the design model to give an
20 understanding of where we are.

21 Another comment before I start: I noticed
22 the agenda for this, or the Federal Notice, referred
23 to this as the final design. It is for LA, but in DOE
24 speak, and I know we don't generally do DOE speak
25 here, we have a series of critical decisions to go

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1 through, and we do detail design after critical
2 decision #2.

3 We have not yet done critical decision #2.
4 We'll do that after submittal of the LA. We have to
5 have a design, a safety analysis included in that.
6 And we'll use the LA information as the basis for
7 that.

8 But we also have to do a fairly detailed
9 cost estimate to set the cost baseline for the
10 project. That hasn't been done yet; that's one of the
11 things that'll have to be done for CD2. So in our
12 parlance, we're still in preliminary design; we'll
13 advance to final design after the CD2, critical
14 decision #2, operation.

15 MEMBER HINZE: Thank you, and welcome;
16 we're happy to have you with us.

17 With that, Mike, are we ready?

18 Okay, we can go ahead and start. I'll
19 skip over that part. What I was going to do was
20 identify the various buildings.

21 This is a cut -- oh, actually, I'll just
22 get up and go do it.

23 VICE-CHAIR CROFF: You are going to have to
24 stay at the microphone.

25 MEMBER HINZE: Mike, that first building

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1 on the left that your finger is, the shadow is on
2 right now, that's the warehouse of nonnuclear receipt
3 facility.

4 I put this up just to give a sense of
5 perspective, probably much more than just a plan
6 drawing, of the -- thank you.

7 MEMBER HINZE: Can you give us North on
8 that, Paul?

9 MR. HARRINGTON: Yes, north is that way,
10 and that is the north portal there. This is the
11 warehouse and nonnuclear receipt facility. This is
12 where empty waste packages, empty TADs would come in.

13 That's the initial handling facility,
14 dedicated primarily to Navy spent nuclear fuel has the
15 option of the commercial, or of the high level waste.

16 That is the wet handling facility. That's
17 the first CRCF, cannister receipt and closure
18 facility. That's the receiving facility.

19 And then beyond here would be the next two
20 canister receipt and closure facilities, a series of
21 admin buildings, warehousing, the emergency diesel
22 generator facility. Let's see, that one was the low
23 level waste handling facility.

24 So I wanted to put that up there just to
25 give you a sense of the size of the structures,

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1 relative distance, that sort of thing.

2 Okay, a plan view that I don't think
3 conveys that quite as well as that other. This is
4 essentially as you've seen before. The aging pads are
5 off to the north there. Up there.

6 MEMBER WIENER: Can you put a scale, or
7 indicate a scale there?

8 MR. HARRINGTON: North to south is about 2-
9 1/2 miles.

10 MEMBER WIENER: Yes.

11 MR. HARRINGTON: Okay. Subsurface really
12 does not change. This is essentially what I've shown
13 you before.

14 The only thing we did, and I don't
15 remember if we had done it by last spring, is move
16 this panel one just a little bit to the south so we
17 wouldn't have to back up as we came from the north
18 ramp into that first panel one group.

19 There are now six drifts in that panel
20 one; used to be eight.

21 Waste handling functions, you may have
22 seen this before, simply the various waste forms
23 through the set of receiving and waste transfer
24 facilities, to either emplacement or aging.

25 The functional matrix of what forms go

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1 into which buildings. This is our assessment today of
2 what features are important to safety and not. The
3 preclosure safety analysis generally will conclude at
4 the end of this month and into December. Some of the
5 structural analyses, the fragility and the
6 convolutions will go until early February.

7 But based on the work that we have done
8 right now, that's what it looks like for those. And
9 that's essentially as you saw before.

10 Now you've seen that floor plan, but this
11 is the model cut. The main feature in this IHF, since
12 all it's doing is receiving a transportation cask with
13 either Navy canisters or high level waste, it'll move
14 that transportation cask over.

15 This is a shielder canister transfer
16 machine that will take that from the transportation
17 cask, put it into a waste package; the waste package
18 gets welded close, in an enclosure cell. Then down
19 ended, and put onto the PEV. I'm going to go through
20 this fairly quickly, to get them to what those
21 components are.

22 This process has not changed.

23 Wet handling facility, as you saw before
24 with the pool in the middle. Transportation casks
25 that do not have canisters in them are put into the

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1 pool for unloading.

2 If there is a nondisposable canister that
3 canister will be put into the pool, cut open, the fuel
4 assemblies removed, put into a TAD, drained, dried,
5 closed in this building, then the TAD is taken over to
6 CRCF for insertion into a waste package.

7 Waste packages are not loaded in the wet
8 handling facility.

9 The cut from the model showing the pool,
10 various handling components, cranes, for that process.

11 The CRCF, the main production facilities,
12 for transferring disposable canisters into waste
13 packages, the incoming transportation casks are here.

14 This has two lines. We changed in the
15 summer to an air pallette arrangement for moving the
16 transportation cask handling device from the unloading
17 area over to the unloading port.

18 That then required that we increase the
19 size of the air systems to support those air pallettes,
20 and that caused us to increase the electrical loads to
21 that building. So we enhanced the size of the switch
22 gear areas and that sort of stuff.

23 So the output is the same. There's the
24 down ending pallette, it's a waste package pallette.
25 Moves it over, lays it down for insertion into the

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1 transport and emplacement vehicle.

2 The basic process is unchanged. But the
3 - for a functional change from this past spring was
4 the adoption of the air pallette handling methodology.

5 It's the same as the Navy is using for
6 their system, up in Idaho.

7 The cut from the model showing that
8 progression of transportation casks being unloaded,
9 again using the shielded canister transfer machine,
10 into waste packages, closure cell, down ending, and
11 then out to emplacement.

12 The receipt facility is really as before.
13 All it does is receive a transportation cask; takes
14 canisters out of that; puts them into aging overpacks
15 for transport out to the aging TADs. When those come
16 back from the aging TADs, they'll go to a CRCF for
17 transfer into a waste package.

18 The section through there. Now, getting
19 to what are the components, I wanted to focus on those
20 that are not common out there. There's not a
21 precedent or an existing piece of hardware doing quite
22 all of the things that we need to do.

23 But these are weldings, they're
24 constructions. Cask handling cranes, certainly those
25 exist. Site transporters, the spent fuel transfer

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1 machine, the closure system for the TAD canisters, the
2 cutting system to open the nondisposable canisters,
3 those exist.

4 We'll go out with procurement specs and
5 buy available type of equipment for that. But the
6 cask transfer trolley to take the transportation cask
7 from its receiving area in the building to the
8 unloading port, then the canister transfer machine
9 itself, there are some out there now generally for
10 smaller canisters than we'll be looking at.

11 The waste package transfer trolley to take
12 the loaded waste package from where it gets loaded,
13 translated over to where it gets closed, down ended,
14 so that the waste package can be removed from it, put
15 into the TEV, and then finally the transport and
16 emplacement vehicle itself, we are coming up with
17 preliminary designs for those.

18 The next series of slides will go through
19 the progression of that design process and talk about
20 the products that we have developed for that. But we
21 will not do the final fabrication level detail of
22 those components. We'll bid those out to people who
23 do that kind of work as their core business.

24 But the Xs are intended to convey where
25 those components are found. The wet handling facility

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1 and the receipt facility, since they do not package
2 waste packages, they don't have the waste package
3 trolley or the TEV, but all of the facilities use the
4 trolleys and the canister transfer machines.

5 This is a cut from the model of the
6 transport and emplacement vehicle. It has a tongue
7 there that can extend and retract. It has shielding
8 across the bottom of it, so that when a waste package
9 is loaded in this it is completely shielded so that if
10 there are equipment failures, if we lose a bearing, if
11 we lose a motor, people can access it to do whatever
12 repairs are necessary to restore that to function.

13 Let's see, this is a rail-based unit;
14 that's as before.

15 This is the cask transfer trolley. The
16 transportation cask is upended by a crane off the
17 transportation conveyance, normally a rail car or
18 possibly a truck; upended, put into this. There's a
19 gate that closes so that it's entirely encapsulated or
20 restrained. This has an air pallette, which is to
21 say, it has a series of ports on the bottom of it that
22 when you run air into it will list it so that you can
23 translate it.

24 You can move heavy loads that way, and
25 there's no risk of dropping from a crane or other sort

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1 of movement. It simplifies it versus rail-type
2 motions. It keeps it lower. We're trying to keep the
3 center of gravity as low as possible, and preclude any
4 sort of drop event. So that's why we went with that
5 sort of arrangement.

6 Cask transfer machine: there are actually
7 a number of those out there. We have them down at
8 Savannah River for doing transfer of some of those
9 canisters. Even at Ft. St. Graham, we used a similar
10 machine for moving canisters into our facility. But
11 this one will have to be big enough to accommodate a
12 full sized TAD, not restricted to an 18 or 24-inch
13 diameter, but rather, the approximately 6-foot
14 diameter TAD.

15 So we have come up with the loadings, the
16 dimensions, the seismic analysis for that.

17 Here's the waste package transfer trolley.
18 This receives the waste package in the upright
19 orientation. It's moved into the port in the transfer
20 cell. The canister is loaded into it from that
21 shielded canister transfer machine on the previous
22 slide.

23 This then translates, this is rail mounted
24 because of the distances it has to go, and the
25 precision that we want to control it to. It's

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1 translated from the loading port over to the closure
2 port. And then the welding, the lids are installed,
3 the welding done, the nondestructive examination, the
4 helium backfilling, the testing, is all done in that
5 closure cell, and then this is further moved over, and
6 we have gone to a gear arrangement to control the
7 upending and down ending of that, similar to some
8 heavy industrial components that we had found that are
9 used for fabrication of heavy weldings.

10 This is in the down ended position with
11 the tongue extending from that, with the waste package
12 sitting on its pallette. AS the waste package is
13 moved from the transfer trolley to the TEV, there are
14 several feet of it that are exposed as it moves across
15 there. That will be the final inspection of that
16 waste package prior to emplacement.

17 This is the mechanical equipment envelope
18 sketch for that transfer trolley. This is to give a
19 sense, I put in some representative drawings here.
20 They are a little difficult, certainly, to see
21 detailed here. But what I was trying to get to was
22 the level of design that has been completed, that will
23 be used as the basis for the safety case that we'll
24 make in the license application.

25 So we have dimensioned it out, we have

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1 sized components in there. We have to get a level of
2 precision to support the fragility analysis to then
3 support the classification.

4 So all of these components as well as the
5 structures are being evaluated like this.

6 So this is an example of an MEE,
7 mechanical equipment envelope. Let's see.

8 What are the principal design codes for
9 the mechanical handling equipment? For the ones that
10 are currently out there, such as cranes, transporters,
11 transfer machine - that spent fuel transfer machine is
12 the one that's in the pool moving individual fuel
13 assemblies. All the reactors have them; it's nothing
14 new.

15 The TAD closure equipment, that exists.
16 DPC cutting, those are out there. So we'll simply
17 have that designed to the current consensus codes and
18 standards.

19 We use ASME NOG-1 for frames, handling
20 equipment.

21 However, the transfer trolleys don't have
22 consensus design codes and standards explicitly for
23 them. So we will use applicable portions of the crane
24 code, and of the ASIC Manual for Steel Construction
25 that addresses these stresses in welding components,

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1 and given that these trolleys and other components
2 that we're making are in essence large weldmans,
3 fabricated steel plate, structural members, wheels,
4 bearings, shafts.

5 We're going down to that piece/part level
6 in our analysis for the LA in the absence of existing
7 consensus codes and standards that actually address
8 those sorts of components.

9 Cask transfer machine, basically a crane.
10 We'll use NOG-1 for that. Then the TEV, we'll use the
11 applicable portions of NOG-1 and the steel
12 construction manual.

13 This is the design process, the next
14 several slides are kind of the progression of what
15 we've done for these components.

16 In the conceptual design one package from
17 year and a half ago approximately we had identified
18 the basic handling approach for the TAD-based
19 repository. So it had the components in there, what
20 it was we were relying on those components to do.

21 Also part of the CD1 package was the
22 preliminary hazards analysis. It's certainly not the
23 full blown preclosure safety analysis, but it was an
24 assessment of the hazards associated with that.
25 That's part of the DOE critical decision #1 set of

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1 products that are required for that decision to be
2 made.

3 So that identified what it was that we
4 were going to rely on from those components to prevent
5 or mitigate event sequences.

6 We then developed the conceptual design.
7 The CD1 was approval to go from conceptual design to
8 preliminary design. So the DOE term for the phase
9 that we had been in for the last year and a half or so
10 has been preliminary design.

11 We did that conceptual design captured
12 there, developed that concurrent with the ongoing
13 preclosure safety analysis. We developed block flow
14 diagrams to depict that. And this is an example of
15 block flow diagrams. It basically says, what is it
16 that this component has to do, the inputs, the
17 outputs.

18 We then developed the mechanical equipment
19 envelope drawings to, for structural design purposes,
20 found how big these components need to be. The waste
21 package trolley for example, large component. We're
22 taking a canister that weighs on the order of 60 tons
23 and putting it in a shielded overpack; the total
24 weight is around 200 tons; and we're having to
25 translate that and rotate that.

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1 So these are big components. So to do
2 facility design we needed to have some sense of just
3 how big is this thing; what are the loads. So that we
4 dimensionally size the structure to accommodate it,
5 and we have the right design loads then to do the
6 structural analysis for buildings.

7 So we develop process and instrumentation
8 drawings for those components to identify what
9 instrumentation, what controls, what interlocks they
10 need to have; developed then logic diagrams to show
11 how those interrelate.

12 And the next several series are those.
13 This is the mechanical equipment envelope for the
14 canister transfer machine giving dimensions. We get
15 masses out of that also.

16 This is the process and instrumentation
17 drawings showing various limits which is load sensors,
18 all the other position sensors, all the other
19 instrumentation we need to have on that component.

20 And then finally the logic diagrams for
21 how that instrumentation controls that component and
22 interfaces with the rest of the plant.

23 There is a CCCF, it's the control
24 facility. I may digress for a moment and talk about
25 the control logic.

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1 One of the questions that comes up is,
2 where does the equipment get controlled from? And the
3 answer is, it's local control. Yes, we'll have a
4 control room. But the enabling of an operation is not
5 going to happen from that remote control building.
6 It'll happen from local control stations in the
7 various structures.

8 The remote control facility can interrupt
9 an operation, but it isn't the permissive for that
10 operation.

11 We then did the mechanical handling design
12 reports on that conceptual design to provide the
13 confirmation of functional demonstration. And we're
14 doing now the fault trees, and fragility analyses.

15 I said before that that equipment doesn't
16 exist, so I'm not able to go to existing vendors and
17 have them either provide me information or do
18 fragility analyses. So we're having to work it up
19 essentially from first principles based on what we
20 know the equipment has to perform; our preliminary
21 design for that component; use that as the basis for
22 the reliability analyses.

23 In the future, as I said at the start,
24 we'll develop performance specs, and we'll provide
25 those to vendors for that type of equipment for the

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1 final detailed design and procurement. We won't have
2 our contractors try and do a detailed design for TE
3 release for example. We'll go to people who do that
4 sort of work as their primary business.

5 And they'll then do the detailed design,
6 and provide confirmatory analyses for what we have
7 included in the preclosure safety analysis.

8 Structural, principal design codes that
9 we're using are the ASCE standard 498, the ACI 349 is
10 the nominal power plant safety-related concrete spec;
11 and ANSI/AISC -690 for structural steel structures.

12 Where are we with the structural design?
13 We have set the facility configurations. We have
14 identified wall and slab thicknesses.

15 The first pass through there was really
16 based upon best estimate, best practice, expected
17 case. We chose wall thicknesses for example based on
18 our expectations as to what type of wall thickness,
19 what range, we would need to have in order to meet the
20 seismic loads, the other dynamic loads, provide
21 shielding, and then we did an analysis to see if that
22 selection worked.

23 And one of the things we found was that in
24 the IHF it didn't give us as much margin as we'd
25 wanted to have. So we actually redesigned the IHF, we

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1 beefed up the structure somewhat based on that first
2 2-D lump mass stick model results.

3 The other facilities did not require that.
4 We had the margin that we were looking for. But in
5 that IHF, that first analysis showed us that we needed
6 to beef the structure up, so we've done that.

7 Generally we are using the lump mass
8 multiple stick model as the first task through these
9 just for the purpose I talked about, to make sure that
10 we're there, and conservative.

11 Now the reason I say generally is, a few
12 of the structures that are relatively simply,
13 specifically the emergency diesel generator facility,
14 we didn't bother with the 2-D lump mass model. We
15 just went right to the 3-D finite element analysis
16 model.

17 But the point I want to convey is that
18 there is sufficient structural analysis to support our
19 fragility analyses, to give us the results that we
20 think we need for demonstrating the safety case.

21 So in the more complicated facilities,
22 that'll be based upon that 2-D lump mass model. And
23 I have some graphics to kind of show what that is.

24 And in the simpler facilities, it's just
25 going right to the 3-D model.

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1 The ITS surface facilities are not
2 designed to a 3G value. They are designed to a 2000-
3 year return period, and those are the peak ground
4 accelerations. I think earlier I had used a value of
5 about .7 with you. That was an older value. And in
6 fact we are continuing to use the information that
7 we've gathered from some of the recent bore hole work
8 we've done. And that may come down a little bit more
9 in the future from those values.

10 But this is what we're designing to now.
11 If it does come down, then I simply have more margin
12 in my building.

13 Question obviously is where did the 3G
14 value come from? Let me talk a little bit more about
15 this.

16 We're doing three design bases value.
17 There's the DBGM-1 which is 1,000-year return period.
18 That's nominally for the non-ITF buildings.

19 We're using the design basis ground motion
20 two for the generally important to safety structures,
21 those values for all of the facilities.

22 We're also evaluating performance to what
23 we're referring to as the beyond ground motion design
24 basis, beyond DBGM. And that's a 10,000-year return
25 period. And that is around 1G.

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1 We're - when I say evaluating performance,
2 we're not looking for compliance with code-allowable
3 stresses for those. We're using that value for
4 determination of code-allowable stress compliance.

5 We are evaluating performance against the
6 beyond DBGGM value of around one.

7 For the aging system, when we were looking
8 at how to design that, stay within a licensed basis,
9 one of the issues was, what do we do with the tip
10 over? There was a lot of concern about have the
11 existing dry cask systems been designed, been analyzed
12 for tip over? We couldn't find any evidence that they
13 really had, and that there was any basis to have a
14 tipped over cannister be deemed acceptable.

15 We looked at various components to avoid
16 tip overs. One of them was bolting down the dry casks.
17 That's going to get workers dose, both to initially
18 bolt it down and then to remove it.

19 We looked at coming up with structures to
20 bridge across sets of dry cask, and that also is going
21 to involve worker dose to install and remove those.

22 As we were talking to the vendors, one of
23 them, at least one of them, had indicated that they
24 likely could design a dry cask system to resist
25 overturning in a seismic event that would be

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1 equivalent to a 1 in 500,000 year, or 500,000 year
2 return period.

3 Five hundred thousand years is the cutoff
4 point for beyond CAT-2 event sequences for that 50-
5 year aging facility.

6 So we had the choice of either coming up
7 with components to prevent tip over for a more
8 frequent than one in 500,000 year seismic event, and
9 then take worker dose on that. Or look at designing
10 a system that would not overturn in that seismic event
11 and avoid that worker dose.

12 And we chose the latter. That's why that
13 got into the performance spec. And we had at least
14 one vendor tell us that they thought that was doable.
15 I don't know that we have formally, or even
16 informally, heard back from others. I understand that
17 at your meeting a month ago that was one of the topics
18 of discussion.

19 We are not looking for the TADs to be
20 designed to code allowable stresses associated with a
21 3G ground motion. That's what that 500,000 year
22 return period event translates to. But we are looking
23 for precluding overturning of those dry casks in that
24 event.

25 We had for a time looked at, if they had

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1 turned over, if they were not capable of resisting
2 that, what would it take to upright them. We had a
3 field of potentially 2-1/2 thousand aging casks on
4 their sides, how long are they qualified for in that
5 configuration? How long is it going to take to get
6 out there and upright them, particularly when they
7 don't have shielding on the bottom of them; maybe
8 minimal shielding on the top. That did not seem like
9 a very prudent task to go down.

10 So given that there seems to be some sense
11 from at least some of the industry that designing
12 these to resist overturning for that ground motion
13 moves that event sequence out beyond CAT-2. So that's
14 why we did what we did there.

15 And if we want to stop and discuss that
16 anymore right now, I'd be glad to.

17 MEMBER HINZE: Let's pick it up.

18 MR. HARRINGTON: Okay.

19 So we did the lump mass model, confirmed
20 the reinforcing steel. As I said we had to enhance
21 the IHF then. Now we're doing additional analyses of
22 those to develop the fragility curves that we use as
23 the basis for convolution with the seismic hazard
24 curve to support the license application development.
25 That's for evaluation against the beyond design basis

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1 ground motion earthquake.

2 We have developed the seismic hazards
3 curve. That's being convolved with the fragility
4 curves to show that those IDF structures can perform
5 their functions in those event sequences.

6 There is a representation of what that
7 lump mass stick model looks like. A series of
8 diaphragms are taken, sheer walls. The diaphragms
9 represent the floors. This is the wall, typical wall
10 elevation. They do acknowledge the cutouts for doors
11 and other larger penetrations. Obviously not the
12 small pipe or cable tray or HVAC duct or those sorts
13 of things.

14 There is a form work drawing for concrete.
15 That indicates the forming for example for the floor
16 slabs that will have to be done. So we have
17 progressed to this, the stands for the fairly large
18 open spaces for form work for the slabs there.

19 Typical fragility curve for a structure.
20 This happens to be for the CRCF. At limit state A,
21 this is the high confidence of low probability of
22 failure. That's the no more than 1 percent
23 probability of that structure failing at that seismic
24 acceleration.

25 This is a preliminary hazards curve. We

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1 take those two curves and convolve them to find out
2 where the structure may be fragile in an area where
3 it's also subject to seismic ground motion that might
4 exercise that fragility.

5 So following the demonstration of the
6 adequacy of that design we'll go ahead and do
7 additional modeling of those structures via the finite
8 element analysis model.

9 In that we'll go ahead and detail the
10 reinforcing steel around doors, for example; rebar
11 around doors is not specifically modeled in the 2-D
12 lump mass model.

13 We'll use that to do it with the SSI, the
14 soil structure interaction, out of SASSI, and that
15 will be a basis for the final design.

16 This is just a representation of a finite
17 element analysis, model four, the CRCF.

18 Where are we? We had identified 1,318
19 products out of engineering, and preclosure safety
20 analysis that we needed to complete to support
21 development and submittal of the license application.

22 That includes structural drawings,
23 ventilation drawings, the instrumentation control, the
24 electrical power, all of the different products on the
25 design side, the mechanical equipment envelope

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1 drawings, the design bases reports, and then on the
2 preclosure safety analysis side, it's the whole sweep
3 of hazard identification, event sequence
4 identification, event sequence probabilities,
5 consequences, and then classification of components,
6 development of the Q list that comes out of that
7 process.

8 We believe that that will provide a basis
9 for compliance, for demonstration of compliance of the
10 safety case. We've said more than 95 percent of that
11 has been completed to date.

12 Our schedule really had the engineered
13 products completing in early November, now, and PCSA
14 completing in later November with the exception of
15 things that are left open yet, primarily the
16 completion of the hazards curves, the fragilities and
17 convolution of them, and the finalization of the
18 categorization products out of PCSA.

19 But the HVAC, the mechanical handling
20 equipment, the structural, virtually all of that is
21 complete now.

22 So the design will finish by next month,
23 and then the PCSA, that's the organization that is
24 doing the fragilities and convolutions finishes in
25 February.

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1 So I believe that's the end. So with that

2 -

3 MEMBER HINZE: Thank you very much, Paul.
4 You've been very busy the last six months.

5 MR. HARRINGTON: Yes, we have.

6 MEMBER HINZE: That's obvious.

7 What we'll do now is we'll ask the
8 committee if they have any questions, then we'll open
9 it up to the public and see if we can get a discussion
10 going.

11 I'll turn to Dr. Wiener first.

12 MEMBER WIENER: Thank you. I just have one
13 question because much of this not being a structural
14 engineered, much of this sounds good to me. But what
15 do I know?

16 Could you go to your slide #43, please?
17 That one.

18 What is the basis for that curve?

19 MR. HARRINGTON: Frankly I would have to
20 defer to our science folks. This is what we in
21 engineering have received from science. They have
22 done the characterization of the mountain. They have
23 developed the seismic curves that we then use in our
24 structural design.

25 I think you are asking the where-does-it-

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1 come-from, and I'm really not the one to answer that
2 question.

3 MEMBER WIENER: And is there somebody
4 here?

5 MR. HARRINGTON: No. No.

6 MEMBER HINZE: Buck, would you like to take
7 a shot at that?

8 MEMBER WIENER: You can come right up here,
9 and these microphones pick up.

10 MEMBER HINZE: State your name, your
11 affiliation, and then go for it.

12 MR. IBRAHIM: Bakr Ibrahim, NRC staff.
13 This hazard curve was developed from expected
14 situation which was done by DOE. You have a different
15 group in modeling. And seismic hazard analysis, and
16 collected some data at the site, and earthquake and
17 the faulting, and the characteristics of the site.
18 And between this expected illustration they developed
19 what we call the seismic hazard curve, and this is
20 exactly what it represents from the different data
21 they collected, and with the expert, then they
22 developed that.

23 MEMBER WIENER: So it was essentially
24 developed from expert elicitation?

25 MR. IBRAHIM: Exactly.

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1 MEMBER WIENER: Thank you.

2 MEMBER HINZE: But it incorporates the
3 local characteristics.

4 MR. IBRAHIM: Based on site
5 characterization. The experiment, there was a ground
6 motion experiment, and size modeling experiment. And
7 both of them gives their - and both -- and what they
8 come out with was a seismic hazard curve.

9 MR. HARRINGTON: Buck I would suggest that
10 that doesn't fully capture the amount of physical
11 examination of the site that we have done to use as
12 the basis for that.

13 There was certainly more than just expert
14 elicitation. All the bore holes, the trenching --

15 MR. IBRAHIM: Exactly. But this bore hole
16 and trenching came out after the development, because
17 they developed that for a hard rock site. Okay, a
18 different spot. And after that they have to do the
19 drilling and the core sampling and everything like
20 that, so they are going to do the substructure
21 interaction to see what exactly is the difference
22 between a hard rock and a soft rock, because most of
23 the structure may be on a soft clay. So you have to
24 know how is a quake propagated from the hard rock to
25 the soft rock, where is that site the building will be

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1 sitting on.

2 And as you know, you still collected some
3 data. And as you said, this one may go down because
4 the information you are collecting, it may affect what
5 is the result. Because this information was based on
6 19 - or 2001 or something like that. And now we are
7 moving also the bed. When you move the bed, you get
8 a different location, and you have to know what is the
9 characteristic of the soil and the structure under
10 this site.

11 MEMBER HINZE: Dr. Weiner, was your
12 question sort of to what geotechnical work did we do
13 to develop that? Or why it's that curve instead of
14 something that looks a little different?

15 MEMBER WIENER: No, the question was, how
16 did you come up with that curve, and that's very
17 helpful, thank you.

18 MEMBER HINZE: Any other questions?

19 VICE-CHAIR CROFF: Paul, can I take you
20 back to your slide #18? I wish this had slide
21 numbers on it. It's the one that of the canister
22 receipt loading facility process.

23 If I understood your description of it,
24 the transportation cask potentially containing a TAD
25 comes in from the right, gets put on a pallette, but

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1 then the canister, the TAD, gets lifted out of the
2 transportation cask, moved over and put into the
3 disposal package; is that roughly -

4 MR. HARRINGTON: Yes.

5 VICE-CHAIR CROFF: How far up off the floor
6 does the canister get lifted during that move?

7 MR. HARRINGTON: Well, the lift of the
8 canister proper is done inside here, so it gets
9 lifted, the height of the transportation cask, plus
10 another probably four or five feet, to clear the
11 thickness of the wall and also of the shield door on
12 the bottom of that canister transfer machine.

13 And then once it is lifted up there, the
14 shield door comes across the bottom. And then the
15 shield barrel is translated over from the
16 transportation cask to the waste package.

17 VICE-CHAIR CROFF: So we're on the order of
18 20 feet?

19 MR. HARRINGTON: Yes. Yes.

20 VICE-CHAIR CROFF: Okay, how does that
21 compare to the drop test or the drop requirements put
22 on the TAD? In the spec?

23 MR. HARRINGTON: The reason those drop
24 requirements are as low as they are is that this is
25 inside a shielded compliant area.

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1 We had the one-foot drop, I think that's
2 what you're referring to, because when that is taken
3 out to the aging TAD, we don't want to have a drop
4 that could potentially breach that canister outside of
5 this confinement area.

6 If we had tried to impose a 25-foot drop
7 requirement on TAD, we didn't think we'd have any
8 takers. It's not a good way to word it. We didn't
9 think that would be physically achievable for these
10 large TADs.

11 We do have drop requirements on that order
12 for the smaller waste canisters, we have some F
13 canisters. Those are physically smaller. They have
14 some of them have crush components on the bottom of
15 them. They can take that kind of drop, but a TAD we
16 didn't think practically speaking we'd be able to make
17 that case; nor since it's in the confinement area did
18 we need to.

19 But out on the aging pad, absent
20 confinement, we wanted to have that requirement.

21 VICE-CHAIR CROFF: Okay, thanks.

22 Dr. Clarke.

23 MEMBER CLARKE: Could you go forward a
24 couple of slides? Is this a new feature?

25 MR. HARRINGTON: This is redesigned. We

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1 had had that function before, and this simply takes
2 the transportation cask and is the vehicle for getting
3 it off of the transportation conveyance, rail car or
4 truck, over to the unloading port.

5 It looks different than it had before.
6 The main feature is the change from the railway system
7 that we had earlier to the air pallette that we have
8 now.

9 MEMBER CLARKE: I was going to ask, is
10 that older than '83, that crane transfer?

11 MR. HARRINGTON: Yes.

12 MEMBER CLARKE: So or course there's a
13 significant number of train transfers eliminated
14 through this?

15 MR. HARRINGTON: Yes, on the order of
16 10,000.

17 MEMBER CLARKE: Do you have an estimate of
18 the maximum number of transfers, assembly might
19 undergo --

20 MR. HARRINGTON: An individual assembly or
21 a canister?

22 MEMBER CLARKE: You can talk about
23 assemblies.

24 MR. HARRINGTON: That would be probably
25 two.

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1 MEMBER CLARKE: That's in the --

2 MR. HARRINGTON: Yes, that's in the pool.
3 And the reason I say that is, either a transportation
4 cask with bare assemblies, or a DPC, goes into the
5 pool, gets opened. There is a small amount of staging
6 ramp space in there that an assembly could be put
7 into, if not directly into the TAD, and then taken
8 from that rack to the TAD.

9 So just two moves and it's in the pool.
10 In the previous design we had four moves; doesn't
11 really matter what they are, we're not doing them
12 anymore.

13 MEMBER CLARKE: The other area of questions
14 I have, the basic question is, I find myself sometimes
15 wandering around in terms container, canister, cask,
16 waste package, I think there are probably a couple of
17 others. Waste package is the final product; that's
18 what goes into the systems, is that right?

19 MR. HARRINGTON: Yes.

20 MEMBER CLARKE: And the welding to close
21 the waste passages is very important, as I understand.
22 That will all be done, and the, all the waste packages
23 obviously will be welded together?

24 MR. HARRINGTON: Yes.

25 MEMBER CLARKE: Now on the TADs, the TADs

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1 come in from the facility. Is the welding of the TAD
2 done at the utility?

3 MR. HARRINGTON: Yes. If TADs are loaded
4 at the utility, then they would be sealed as part of
5 that loading process.

6 MEMBER CLARKE: And TADs are used for
7 assemblies that are mixed and matched at Yucca
8 Mountain, that welding would be done --MR. HARRINGTON:
9 Right. Everything that goes through the pool for
10 nondisposable transportation casks that we get, that
11 - those assemblies get put into a TAD in the pool so
12 the WHF, the wet handling facility, has the function
13 of drying and closing that TAD, so nominally 10
14 percent of the commercial fuel will be loaded into
15 TADs at the repository; the remaining 90 percent at
16 the utilities.

17 MEMBER CLARKE: That material is in the
18 DPCs now?

19 MR. HARRINGTON: Right.

20 MEMBER CLARKE: I think those were my
21 questions.

22 MEMBER HINZE: Paul, I have a few
23 questions. The first will be kind of a variety of
24 topics if I might.

25 A couple of months ago there was a

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1 newspaper release regarding a fault that ran
2 underneath the aging area.

3 I believe, I don't know that it was really
4 mentioned, but I believe that probably is the Bow
5 Ridge fault. And this was announced as some great new
6 discovery and had great impact.

7 Can you give us an idea of what's going on
8 there?

9 MR. HARRINGTON: Yes. As a result of the
10 additional bore holes that we've been doing, have been
11 doing over the last six or nine months, one of those
12 indicated that what we had thought was a splay I
13 believe of the Ghost Dance fault was in fact the
14 fault, and it came across part of where we had an
15 aging pad situated.

16 So we simply moved the aging pad. This
17 reflects that. Previously I think it was shifted a
18 little bit over to this side. But we moved the aging
19 pad just to get off of it.

20 MEMBER HINZE: Has that in any way been
21 incorporated into the seismic hazard curve, the
22 movement of that in proximity of the fault?

23 MR. HARRINGTON: I guess I don't know that
24 the seismic hazard curve is dependent upon that. It
25 may be; I just don't know. We are given the seismic

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1 hazard curve. We don't want to straddle the fault,
2 and sort of sheer on that. But the values that we're
3 using for the seismic design to my knowledge they are
4 not dependent on how far off of a fault I am. They
5 are simply the values that we use.

6 MEMBER HINZE: You have put in a lot of
7 drill holes. There's also a lot of space between the
8 drill holes.

9 Has there been any effort made to do -
10 hold the hole investigations to try to get some idea
11 of the material, the possibility of splays of that
12 fault between the drill holes?

13 MR. HARRINGTON: Yes, one of the issues has
14 been the consistency of information from holes. We
15 find out this sort of thing. We did find the one
16 fault there, but been believed to be elsewhere.

17 But I don't know of any other changes that
18 resulted from that. I believe that had been
19 confirmatory in nature, the kind of information that
20 we're finding.

21 MEMBER HINZE: At the last meeting in
22 March, when you were here, we had some questions about
23 the possibility of igneous activity during the
24 precolonial period. And what considerations were
25 being taken into account in the design. At that time

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1 one of the questions related to the possibility of
2 clogging the ventilation system; do you recall that we
3 discussed that?

4 And at that time I believe there was a
5 question of mine, if there was any provisions being
6 made to accommodate ash that might fall on the
7 repository clogging the ventilation system. Has any
8 of that been taken into account?

9 MR. HARRINGTON: Yes, there are prefilters
10 in the ventilation system.

11 MEMBER HINZE: And these are designed for
12 the ash?

13 MR. HARRINGTON: They would accommodate the
14 ash. I don't think they were in there specifically
15 for the ash.

16 MEMBER HINZE: You discussed - well, let me
17 ask you this question. Do you perform an accident
18 analysis, an overall accident analysis that occurs
19 within these structures? And if so what is
20 incorporated?

21 MR. HARRINGTON: Yes. The --

22 MEMBER HINZE: I didn't -- as part of the
23 presentation. And I just thought I'd ask.

24 MR. HARRINGTON: Well, the reason I'm
25 saying yes is, that's part of what the preclosure

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1 safety analysis has to get to is what can happen in
2 that building, it's likelihood, its consequences.

3 So we have approached that from several
4 different perspectives. We've done energy
5 evaluations. Is there electrical energy, is there
6 compressed gas, flammables.

7 So as part of the PCSA in identifying
8 hazards that would lead to event sequences, yes, we've
9 had to look at accidents. We've also had to look at
10 accidents from the perspective of reliabilities,
11 considering frame drop as a potential accident.

12 We've looked at available information from
13 industry as to history of drops of heavy loads; drops
14 from field handling machines; and factored that in.

15 We've also over the last probably year
16 focused on separating the human reliability part of
17 that from the equipment. A lot of that information
18 was simply the number of events that had happened
19 without really breaking them out, human versus
20 hardware, but to respond to a number of questions that
21 we've gotten, we'll go ahead and address the human
22 contribution to that also.

23 So to answer the question, have we
24 evaluated accidents -

25 MEMBER HINZE: You're deep into this at

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1 this time. In speaking about the wall thickness and
2 some of the other parameters you were talking about,
3 the necessity of evaluating the seismic hazard and the
4 radiation standard and the radiation - and I think you
5 mentioned some other things as well. I'm not certain
6 that I caught those.

7 How did you integrate, how did you meld
8 these various requirements for seismic hazard, for
9 radiation, et cetera, into determining such things as
10 the wall thickness? Did you just take the maximum of
11 all of those? Or were they integrated in some other
12 fashion?

13 MR. HARRINGTON: Well, we chose a value
14 based on I'll use the term best practices, expected
15 outcomes, and then evaluated that to see if it would
16 give us the performance that we were looking for.

17 Back when we were first starting these
18 building designs, we looked at two feet, three feet,
19 four feet, six feet. And decided that based on
20 people's experience in designing these kinds of
21 structures, and looking at the loads, the seismic
22 accelerations for example that we were going to have
23 to subject that structure too; also looking at likely
24 needs for shielding; we chose four feet for example as
25 wall thicknesses for many of the areas. They are not

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1 all uniformly that dimension.

2 And then we plugged those into the
3 structural analysis, to see did we satisfy the loads
4 for seismic events. That really is the dominant
5 driver. Do we satisfy the loads for shielding? And
6 four feet, even for the design basis fuel, 80
7 gigawatt, 5 percent enrichment, 5-year out of core,
8 satisfies that.

9 So it wasn't trying to for every facility
10 determine the minimum thickness that might just
11 satisfy the margin that we were looking for, but
12 rather, for simplicity's sake, choosing a value,
13 standardizing on a value, demonstrating that that
14 would meet the margin that we want to have; and not
15 trying to go to three foot eight inches, just use some
16 standardization.

17 MEMBER HINZE: That's very helpful, because
18 this question of the thickness of the walls was very
19 prominent at our meeting last month, and I wanted to
20 get your insight into this.

21 Let me ask you how do you determine what
22 to evaluate with a convolution of a fragility curve
23 with the hazard curve? How do you determine what's
24 important to safety? And how quantitative is that?

25 MR. HARRINGTON: the determination of

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1 what's important for safety comes out of the
2 preclosure safety analysis, which is identifying what
3 system structures or components were having to credit
4 for prevention or mitigation of event sequences that
5 otherwise would exceed the performance objectives.

6 That is what has determined the closed
7 structures for the ones that are, are ITS, we're
8 relying on them for support of the capital handling
9 equipment, cranes, et cetera. We are relying on them,
10 except in IHF, for confinement. So that was the
11 determination of what was ITS.

12 The performance of the convolution , we
13 simply did the structural analysis of the structure to
14 determine the fragility of that structure, and then
15 got the seismic hazards curve from the science folks,
16 and we're having to do the convolution of those two.

17 Frankly, I have personally never done a
18 convolution in my life, so I can't really tell you how
19 to do that.

20 MEMBER HINZE: No problem. For one of
21 these buildings, how many convolutions do you have?
22 Ten? A thousand? Ten thousand? And I've heard
23 different numbers here. I'm just curious; what are we
24 talking about? How much of a problem is this?

25 MR. HARRINGTON: It's a problem that we're

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1 going to deal with and are dealing with. That's not
2 a helpful answer; I'm sorry.

3 I said I hadn't done convolutions.
4 Looking at that 2-D model, what I think that means is
5 that for every element that we design, we're having to
6 do that convolution.

7 So that may be a variable number of
8 convolutions for a structure. I can't imagine how you
9 could do it in only one or a very few numbers.

10 MEMBER HINZE: I understand, okay. That
11 was stretching the point. But 100, or 1,000 or
12 10,000, I'm just trying to get an order of magnitude.

13 MR. HARRINGTON: Oh, I don't know.

14 MEMBER HINZE: Let me ask, one of the - you
15 mentioned that you've used - or the role of ASCE for
16 a 98, nuclear facilities for structures. I wonder,
17 has there been any consideration of this new ASCE
18 standard, 4005, which defines this fragility seismic
19 hazard convolution? Is that being invoked here?

20 MR. HARRINGTON: I'm sorry, I don't know
21 that.

22 MEMBER HINZE: Okay. You mentioned that
23 the seismic hazard curve was still in a state of flux,
24 or progress?

25 MR. HARRINGTON: What I said is, we have a

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1 curve. And we are using that curve for current
2 design. And that that curve may change, may be
3 reduced a little bit based on the work that's going on
4 today.

5 If that does happen, that would simply
6 mean that I have more margin in my design. I'm not
7 going to go back and try to redesign this structure.
8 There is no expectation that it's going to go up and
9 reduce the margin that's in the structures now.

10 MEMBER HINZE: What's that work that is
11 going on?

12 MR. HARRINGTON: Oh, it's the data
13 reduction from the additional bore hole work that we
14 have - that we what a month ago finished the bore
15 holes, as many as we were able to do. The data
16 reduction from that is going on now. And what that
17 will potentially result in is a slight reduction in
18 the seismic acceleration values for the DBGM-1 and 2
19 values.

20 MEMBER HINZE: Is there anything in the
21 wind regarding looking at the accelerations associated
22 with a 500,000-year return period, a 3G? Is that
23 being revisited?

24 MR. HARRINGTON: Well, that would have,
25 this work that we're talking about now for the DBGM-1

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1 and 2, would potentially have an effect on the 500,000
2 year return period also.

3 MEMBER HINZE: Okay. Staff, I'm wondering
4 whether - Mike.

5 MR. LEE: I just have one comment, and then
6 a question, just to help Dr. Wiener out.

7 The seismic hazard curve is derived from
8 a probabilistic seismic hazard analysis that is based
9 on expert judgment in part, and that of course relies
10 on data.

11 And the PSHA provision if you will in the
12 review of nuclear regulatory facilities goes back to
13 as early as 1982 based on the recommendations of the
14 USGS. And the agency has adopted the PSHA standard
15 for nuclear power plants, as Dr. Hinze pointed out,
16 because that's subject to review right now at the
17 Vogtle Nuclear Power Plant. So the expert judgment,
18 PSHA based on expert judgment now has permeated
19 throughout review guides and all manner of NRC
20 requirements in the area of nuclear licensing. So
21 this isn't something that's new or unique; this is
22 standard practice today.

23 So in fact all former nuclear power plants
24 had to go through the IPEEE process, which looked at
25 expert judgments, probabilistic seismic hazard

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1 analyses, in light of existing designs and operations.

2 And I just wanted to make sure that both
3 you and members of the public here today understand
4 that this isn't a new requirement or anything like
5 that.

6 There may be some issues between staff and
7 DOE right now on fine tuning the geometry and things
8 like that.

9 MEMBER WIENER: No, you are reading much
10 more into this than the question. I just looked at
11 this and thought, where does this come from? Do you
12 have data? And that's fine, but thanks, that's very
13 helpful, Mike.

14 MR. HARRINGTON: Mike, the one comment I
15 would add to that is, yes, the other facilities are
16 having to do this for the structures. It's not clear
17 to me how far into mechanical components for example
18 they're having to go. And we certainly are.

19 MEMBER WIENER: That's also very good to
20 know.

21 MR. LEE: I just have one question, and
22 this is kind of a problem from our working group
23 meeting in October related to seismic event sequence.
24 The regulation in Part 63 requires a PCSA based on
25 seismic event sequence. Is that provision, without

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1 commenting on the acceptability of the regulation, is
2 this a workable engineering task for DOE in the
3 context of the preclosure facility design? I guess if
4 you want to fine tune it, Dr. Hinze, that question.

5 MR. HARRINGTON: Yes, that's workable. And
6 I'll elaborate on that a little.

7 MR. LEE: Please do; that's what I wanted
8 to hear.

9 MR. HARRINGTON: For the structures, it's
10 much more straightforward. Developing these fragility
11 curves, doing the convolution, it's simply work that
12 we have to do, and we're doing it.

13 For some of the components, though,
14 particularly where those components don't exist, and
15 we're not ourselves doing final design on that, as I
16 talked about earlier, that presents a little more of
17 a challenge.

18 So for things like the TEV, for the
19 trolleys, we're developing those designs to the extent
20 that we think we need to to support our performance of
21 the fragility analysis on them.

22 Ultimately, though, when we do buy those,
23 that'll be one of the things that the vendors will
24 have to perform and defend is those analyses on their
25 final design to show that they, as final design,

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1 satisfy those.

2 But there were other components out there
3 now that will come to a repository that have not been
4 designed under those rules, and that's probably the
5 area that will be most challenging to us.

6 We talk about receiving DPCs. It's been
7 made very clear to us that components that come to the
8 repository need to be evaluated under the repository
9 regulations.

10 So we are having to work with vendors, and
11 we will in the future, to get sufficient information
12 to support doing those sorts of analyses.

13 Potentially, we might be in a position
14 where components that have been found to be acceptable
15 elsewhere are not acceptable at the repository.

16 That would be a difficult position to be
17 in, so we'll do everything we can to get the
18 information, to support those sorts of things coming
19 to the repository, but that I think is probably the
20 biggest delta from where the rest of the industry is
21 now to where we need to go.

22 MR. LEE: And I'm sure if and when any
23 license application review takes place, the staff will
24 help you identify what those deltas are.

25 MR. HARRINGTON: I'm sure.

1 MEMBER HINZE: Dr. Wiener, another
2 question?

3 MEMBER WIENER: Yes, I did.

4 Could you go back to the slide that you
5 put up for Allen Croff, please, for a moment. And I
6 apologize for not - for taking more time. That one.

7 And the canister that the material comes
8 in on the right-hand side?

9 MR. HARRINGTON: Yes, it does. The
10 transportation cask comes in this side.

11 MEMBER WIENER: And the transportation cask
12 is horizontal on the vehicle; isn't it?

13 MR. HARRINGTON: Yes, you're looking at the
14 end of a transportation cask right now. It's in and
15 out of the -

16 MEMBER WIENER: So how often do you have to
17 turn it? Then it's turned to be vertical to take the
18 pad out?

19 MR. HARRINGTON: Yes, there is a crane that
20 will engage the lifting lugs on the transportation
21 cask, and in fact we'll have to reinstall those
22 lifting lugs.

23 And that is about the biggest dose
24 contributor in the whole repository operation is
25 having to manually access that transportation cask to

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1 reinstall the trunnion. So that's one of the things
2 we'll look at in the future for enhancements with
3 those vendors, is how can we simplify it.

4 But we have to reinstall lifting
5 trunnions, and then engage that with the overhead
6 crane, pick it up, move it sideways and then the
7 vertical orientation, into the open side of this
8 trolley, and then the gate will swing around and close
9 that so it can't fall out.

10 This then, the air supply gets energized
11 so that it can be translated underneath the lifting
12 port, there, and then the canister transfer machine
13 will go over above the transportation cask, reach down
14 inside, grapple the canister, pull it up into that
15 shielded canister transfer machine, and then translate
16 over, lower it down into the empty waste package
17 that's already been placed in the waste package
18 trolley, and the adjacent port, then that waste
19 package translates over to the closure area. That's
20 where the lid installation, welding, nondestructive
21 examination, backfilling with helium for corrosion
22 protection and thermal heat transfer to take place.

23 And then finally that trolley is moved
24 further out, lowered out into the horizontal position,
25 and the waste package on its pallette is moved from

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1 that trolley into the transport and placement vehicle.

2 MEMBER WIENER: Is the mechanism that takes
3 the TAD out of the horizontal transportation cask and
4 realigns it vertically, is that like your other
5 machine that turns the cask? What do you have that
6 does that?

7 MR. HARRINGTON: Okay, the TAD canisters
8 stay in the transportation cask until the
9 transportation cask is operated.

10 MEMBER WIENER: Oh. So you upright the
11 transportation cask?

12 MR. HARRINGTON: Right.

13 MEMBER WIENER: And you do that with a
14 mechanism with a trolley that is similar to the one
15 that goes the other way?

16 MR. HARRINGTON: No, that's done with that
17 overhead crane with the hooks engaging lifting
18 trunnion on the side of the transportation cask -

19 MEMBER WIENER: I see, and that turns
20 it?

21 MR. HARRINGTON: Yes, it'll upright it, and
22 then move it over to the trolley.

23 MEMBER WIENER: Thanks.

24 Have you done a probabilistic accident
25 analysis on that first step?

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1 MR. HARRINGTON: Yes. Yes.

2 All of these steps, that's what's
3 contained in the PHA; those are the event trees, the
4 fault trees, to determine the probabilities of
5 accidents at each of those points.

6 Reasons for that potential accident, is it
7 a equipment failure. Is it somebody put the wrong
8 trunnion or grapple or something else on. So that
9 really is the core of the PCSA work is understanding
10 what can go wrong; what is the probability of it going
11 wrong; what's the consequence of it going wrong.

12 MEMBER WIENER: Thank you.

13 MEMBER HINZE: Thank you.

14 With that I'll open it up to questions
15 from the audience and staff. John Flack.

16 MEMBER WIENER: There's a microphone right
17 here.

18 MR. FLACK: John Flack, ACW staff. My
19 questions relates to the five-rem as being the
20 criteria of offsite for that you are trying to meet in
21 these category two events.

22 Have you been pushing up against that
23 criteria at some point, in some scenario? And if so,
24 and if not even, what are the limiting scenarios? I
25 imagine it's a seismic event at some level at some

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1 return frequency that will be pushing you up against
2 that ceiling. I was curious about what that scenario
3 might be.

4 MR. HARRINGTON: A draft and breach of a
5 TAD as currently very conservatively modeled would
6 somewhat exceed that. And that's why we're trying
7 very hard to make sure that we don't have any breaches
8 of TADs. That's where the one-foot drop height for
9 the TAD, out on the aging pad comes from. It's where
10 the building confinement credit comes from.

11 Excluding that, no, we really don't have
12 anything that comes close to that.

13 MR. FLACK: Okay, and that would be a drop
14 during a seismic event?

15 MR. HARRINGTON: It could be, or just an
16 equipment drop.

17 MR. FLACK: The frequency of that would
18 probably be pretty much a seismic event, because
19 that's the one you need to treat in that sequence,
20 right? I mean that's the one that would end up being
21 probably - or it could be again a drop. But I was
22 just curious as to whether the seismic level or the
23 seismic event, the G value, has an impact on that
24 scenario, and what would it be about.

25 MR. HARRINGTON: Well, we're doing the

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1 design of the components, so that in a seismic event
2 it doesn't get dropped. It just freezes in place. So
3 we're trying to rule out dropping in a seismic event.

4 MR. FLACK: Up to what G level is that?

5 MR. HARRINGTON: That's to the analyzed
6 one, the design basis ground motion two.

7 MR. FLACK: Which is 5×10^{-4} ?

8 MR. HARRINGTON: No, no, that's the 2,000
9 year return period.

10 MR. FLACK: Oh, okay, up to that point.
11 Seismic events that exceed that value?

12 MR. HARRINGTON: Then we have to look at
13 consequences.

14 MR. FLACK: You haven't done those? What
15 I'm trying to understand is, the likelihood of the
16 seismic event occurring during that period of time,
17 and the consequences, and how one would then have to
18 go back and try to identify what equipment or margins
19 would have to be put in place to try to prevent that
20 kind of release under those circumstances.

21 MR. HARRINGTON: Well, that's part of
22 what's going into the equipment design now for that,
23 for the seismic event and the equipment will ensure
24 that it doesn't breach so we're not crowding those
25 limits.

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1 MR. FLACK: I understand that. I'm just
2 trying to understand at what G value you're designing
3 it to, and what margin you're putting on it to prevent
4 that kind of leaks at those very low frequencies?

5 MR. HARRINGTON: Well, we're designing it
6 to the DBGM-2 value of approximately .55, and we'll
7 evaluate performance beyond DGBM-2 at the 10,000 year
8 return period at around 1G.

9 MR. FLACK: And if that doesn't make it?

10 MR. HARRINGTON: Well, if it doesn't make
11 it then we would have to redesign.

12 MR. FLACK: You'd have to redesign?

13 MR. HARRINGTON: Yes, but so far it's
14 making it.

15 MR. FLACK: Okay, that was my question. So
16 far you've looked at it, and it is making it.

17 MR. HARRINGTON: Yes.

18 MEMBER HINZE: Thanks, John.

19 Rod, did you have a question?

20 MR. McCULLUM: If the committee would let
21 me come to a microphone.

22 MEMBER HINZE: Okay.

23 Identify yourself, Rob, if you would
24 please.

25 MR. McCULLUM: Sorry, Rob McCollum, Nuclear

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1 Energy Institute, and I appreciate the opportunity to
2 follow up on our discussion of last month.

3 On the seismic hazard, because I can see
4 where the 3G if you look up there, it does correspond
5 to about once in every 500,000 years, correct?

6 MR. HARRINGTON: Yes.

7 MR. McCULLUM: So your criteria was that
8 you didn't want to exclude tip over; it had to not
9 have a probability greater than that, correct?

10 MR. HARRINGTON: Yes.

11 MR. McCULLUM: So you were in essence
12 convolving a fragility and a hazards curve, or at
13 least prespecifying a fragility curve to the vendors
14 that you could convolve with this hazard curve to
15 assure that you would have to go below that point on
16 the curve; is that a good way of putting it?

17 MR. HARRINGTON: I would have put it a
18 little bit differently, and simply choosing a value
19 for the seismic acceleration. That would be beyond
20 Category 2.

21 I suppose you could say it your way too.

22 MR. McCULLUM: Right, so you're telling the
23 vendor that they must therefore meet that. So that
24 you are basically telling them in advance where the
25 fragility curve has to end up on the hazard curve.

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1 MR. HARRINGTON: I guess I'll say no. All
2 we want to do is make sure it doesn't tip over. Now
3 the fragility curve I think is going to be code
4 compliant. I don't need it to stay within design
5 basis allowable, for example. I'll treat that as the
6 same thing we're doing with the Yvonne design basis
7 evaluation for other structures.

8 But I do need to make sure it doesn't tip
9 over.

10 MR. McCULLUM: Okay, so you're got to that
11 point of tip over. Now in terms of the fragility of
12 all these other things, whether it's 10 or 10,000 or
13 some number in between, in those cases you are looking
14 strictly at whether or not it's going to be within
15 code allowances.

16 MR. HARRINGTON: For the DBGm-2 values,
17 those are to the code allowables.

18 For the beyond DBGm evaluation, that's not
19 within code allowable stresses. That - does this
20 thing fracture or not.

21 MR. McCULLUM: Okay, so that's analogous to
22 the does-it-tip-over?

23 MR. HARRINGTON: Yes.

24 MR. McCULLUM: So you have somewhere
25 between 10 and 10,000 more fragilities that you have

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1 to convolve with hazard curves.

2 Is there any possibility that for any of
3 those components or systems for the not-fracture, not
4 tip over scenario, that you would also end up at 3G?

5 MR. HARRINGTON: I would say no.

6 MR. McCULLUM: So all of those are going to
7 stay down at the DBMG-2 level?

8 MR. HARRINGTON: Yes. The only thing that
9 we were trying to move here was the tip over of these
10 dry casks. All of the structures are being evaluated
11 against the other values.

12 MR. McCULLUM: Even in the case of not
13 fracture, not fail this way, wanting to exclude an
14 event, if you're not going to have any other event
15 that you're going to want to exclude, then you start
16 doing that convolution with similar probability that
17 puts you at the same place on the curve.

18 MR. HARRINGTON: Not having any other
19 event, or a magma intrusion. There's an event that is
20 low probability also that we're excluding. So I
21 wouldn't say blanketly that this is the only event.
22 I mean there are lots of potential events that are
23 beyond Cat-2. That's the only point I think I'm
24 trying to make here is that if we can design this
25 component so that it's tip over is beyond Cat-2, it

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1 will then reside in beyond Cat-2 space just like many
2 other potential event sequences that have low
3 probability.

4 MR. McCULLUM: And do you have to go
5 through all of those convolutions of fragility before
6 you know what those are in -

7 MR. HARRINGTON: No, no, those are done
8 simply based on the probabilities. That's why earlier
9 when you said, aren't I in essence providing a
10 fragility curve to a vendor, I said no. To use
11 another example, why isn't that known, magma intrusion
12 during a preclosure period. That's a low probability
13 event, which is beyond Cat-2. I'm not relying on any
14 sort of fragility analysis. We're doing that strictly
15 on probability.

16 MR. McCULLUM: You're not providing a
17 fragility curve; you're providing a tip over curve.

18 MR. HARRINGTON: I need the vendors to
19 provide a confirmation that the component won't tip
20 over in that seismic motion.

21 MR. McCULLUM: And there aren't any other
22 components out there where you're going to end up with
23 a similar type of criteria when you go through all
24 these analyses and convolving curves?

25 MR. HARRINGTON: I don't think so. None

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1 that we've talked about, none that I know of.

2 MR. McCULLUM: Can I ask one more question.
3 Could you go back to slide #38?

4 MR. HARRINGTON: Which one was that?

5 MR. McCULLUM: It was six bullets,
6 structural design process.

7 The last bullet on there, if the history
8 of this was discussed in previous meetings when DOE
9 submitted a seismic design topical report, it was
10 rejected by NRC, and then that led to a series of
11 interactions that became ISG-1.

12 If it had not been for that series of
13 interactions, would you still be doing the sixth
14 bullet? Or would you have stopped up somewhere in the
15 marginal analysis above?

16 MR. HARRINGTON: We had felt that the
17 seismic margins assessment approach was sufficient.
18 But we got a response that said it's helpful, but it
19 doesn't demonstrate regulatory compliance, and
20 suggested another approach. So we are doing that
21 approach.

22 Irrespective of how we got there, I guess
23 I would simply focus on where we are.

24 MR. McCULLUM: Very helpful, thank you.

25 MEMBER HINZE: Yes, sir, please.

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1 MR. KIM: Yong Kim, structural engineer
2 from NMSS, high level waste program.

3 I have two questions for Paul. First
4 question is, in page 29, you mentioned that some
5 mechanical handle equipment such as TEV do not have a
6 consensus design code. Therefore they will be
7 designed to applicable codes.

8 And then P36 and then you will demonstrate
9 design by performing PCSA analysis, and such as
10 fragility analysis, et cetera.

11 My question to you is whether DOE has any
12 plan to demonstrate adequacy of design by performing
13 actual experimental test at the appropriate site.

14 MR. HARRINGTON: Certainly we will be doing
15 prototype testing. And we are currently prototype
16 developing the waste package closure system up at
17 Idaho, and some folks have gone up and seen that.

18 We have developed prototype waste
19 packages. EM has developed prototype canisters for
20 some of their waste forms, and has actually done
21 testing of them.

22 We will in the future develop some
23 prototype handling equipment like the TEV because of
24 the inability to directly access that readily when
25 it's in the emplacement. And I said that we build it

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1 shielded so that if there were a component failure, we
2 could access it to repair it.

3 And that works fine right up until the
4 point that you get into the emplacement group and
5 start driving down that. That'll be thermally hot and
6 radiologically hot.

7 So we want to make sure this equipment
8 works with a high reliability. So yes there will be
9 more prototype development that goes on in the future.

10 MR. KIM: Okay, thank you very much.

11 My second question is, on last slide, 46,
12 you indicate that more than 95 percent of design and
13 PCSA have been completed.

14 If I remember correctly in the last two
15 public meetings, one meeting in Las Vegas, September,
16 and second public meeting in October, in Rockville
17 office here, DOE staff indicate that 30 to 40 percent
18 design correction is done, and that will be submitted
19 in LA.

20 Now today you are making about 95 percent
21 completions. It seems to disconnect. Would you
22 clarify?

23 MR. HARRINGTON: Sure. And for those that
24 have the opportunity to hear the December NSC
25 management meeting, you'll hear that in a lot more

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1 detail; I'll get to talk to that.

2 The question is, what is 100 percent?
3 When we talk about 35 or 40 percent design complete,
4 that is of 100 percent of the design that will ever be
5 needed to be done to construct and start up this
6 facility.

7 So it's not simply the important safety
8 equipment. It is not simply the major design work
9 that we need to do to support preclosure safety
10 analysis.

11 It is the selection of the last nut or
12 bolt out there. To be a little more explicit in the
13 piping area for example, we've done piping and
14 instrumentation diagrams. They will show all of the
15 components on the facility. It shows the
16 instrumentation on them to a much greater degree than
17 has been the case in previous license applications.

18 We will have vents and drains in some
19 areas. We certainly have filter bypasses and all
20 those sorts of things that typically people wouldn't
21 have seen.

22 But P&ID says what the system is and how
23 it operates. To actually build it you then go create
24 piping isometric drawings that take physical sections
25 of the piping and lay it out, and that's done to the

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1 physical structure, meaning it shows the pipe chases,
2 it roots major sections of piping, and it shows every
3 component that goes into that piece of pipe, the Ls,
4 the reducers, the Ts, everything about that piece of
5 pipe that has to be built shows up on the isometric
6 drawing.

7 Then the fabricator creates spool sketches
8 where they will take an even smaller piece of pipe and
9 detail out that showing each weld that has to be made
10 to physically assemble that spool, shows where the
11 field wells are. There's a little extra length there
12 so it can be trimmed to fit.

13 That's the level of design that we're not
14 doing at this point that has no bearing on
15 identification of what the facility is, or what it's
16 operating basis or safety case is.

17 Structural, for example: We have the
18 structure laid out not just at a general arrangement
19 drawing level, but the rebar pattern is there; the
20 spacing; the bar sizing. But we have not detailed
21 embed plates now. We have not detailed the rebar
22 pattern around the HVAC penetrations. Nor do you
23 need that at this point.

24 So all of the non-ITS components, the
25 warehouses, the admin buildings, the parking lots, all

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1 of that stuff, the heavy equipment maintenance
2 facility, we have not detailed that. But 100 percent
3 design represents that.

4 Someone will have to have done every
5 structural connection; selected the plumbing fixtures
6 that go into it; located all of the electrical wiring
7 terminal strips; done the drawings that the
8 electricians are going to use to join wire A to wire
9 B. We haven't done that yet.

10 That's the delta between the 40 percent
11 design that Bob Sloga talked about a month or two ago,
12 versus what 100 percent design really represents.
13 This 95 percent is of those design and PSA products
14 that we believe necessary to support the license
15 applications.

16 MR. KIM: That's more than enough. Thanks.

17 MR. HARRINGTON: Okay.

18 MEMBER HINZE: Further compelling
19 questions?

20 MR. KNAPP: Malcolm Knapp. I represent
21 myself. Two quick questions.

22 I believe you said that a breach of the
23 TAD might result in a dose to a member of the public
24 greater than 5 REM. Do you have a number on that?

25 MR. HARRINGTON: I do, but it is very very

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1 conservative. We did not credit any retention within
2 the TAD itself, or confinement within the transport
3 vehicle.

4 We did not credit much in the way of
5 dispersion from the point of release to the site.

6 So I think all I'd want to say is that it
7 might exceed 5. But before we go public with a
8 number, I would want to have a much more realistic
9 number.

10 MR. KNAPP: Second question. You either
11 stated or I think implied the capacity of the aging
12 bed, in your earlier remarks.

13 Could you restate that please?

14 MR. HARRINGTON: I said 2-1/2 thousand dry
15 cask assemblies.

16 MR. KNAPP: Thank you.

17 MR. HARRINGTON: It's 21,000 MTHM times
18 about 8-1/2 per, about 2-1/2 thousand spots.

19 MR. KNAPP: Thank you very much.

20 MEMBER HINZE: Other questions?

21 MR. SHAH: Mahendra Shah, NRC staff. I
22 just wanted to respond to the questions about ASE
23 documents. ASE 4305 provides recommendations on
24 selecting a safe shut down earthquake performance
25 based, while ASE 498 provide guidelines on using that

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1 as a design basis, how to analyze a structure.

2 . So these two documents are quite
3 different, the scope is different. So I just wanted
4 to make sure.

5 MEMBER HINZE: Thank you, that's very
6 helpful.

7 MR. SHAH: That's it, thank you.

8 MR. VON TIESENHAUSEN: E. von Tiesenhausen,
9 Clark Count. I just have one really quick question.

10 Could you go to slide six? Rats. Thank
11 you, Paul.

12 While you are searching, you mentioned
13 that you finished as many bore holes as you were able
14 to do for the VSP data, and I believe that leaves
15 roughly 20 percent that were not finished.

16 And I just wondered, was there any area
17 that was disproportionately impacted by the lack of
18 that data?

19 MR. HARRINGTON: No. We got at least one
20 under every component, under every aging pad, under
21 every building. So going back several years to when
22 we had started - actually more than several - to when
23 we had started the bore hole program, at that time we
24 had fewer structures, in fact back at the site
25 recommendation, it was one big building; and the bore

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1 holes were done based on that set of structures and
2 their locations.

3 As we have shifted to a more modular
4 approach, and shifted to external aging, rather than
5 the pools that used to be in that SR design, obviously
6 spread out more, so this latest iteration of bore
7 holes was to go out to those new building footprints,
8 and we were looking for at least five under each
9 building, one at each of the corners, plus one in the
10 middle.

11 We did get at least one under each
12 building. I'm not sure where each of them were;
13 whether or not it was centered, or one of the corners.
14 But we did get at least one under each. And we are
15 looking a lot for consistency and finding it, other
16 than the fault that we found, a little bit away from
17 where we thought it was.

18 But other than that, yes, there's
19 consistency. So though each building may not have
20 many, there's consistency enough between them across
21 a fairly broad footprint that gives us comfort, or
22 think it makes us acceptable.

23 MEMBER WIENER: Can I ask one more?

24 MEMBER HINZE: Half of one.

25 MEMBER WIENER: Okay, half of one. It's a

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1 real short one.

2 Did I just understand you to say that if
3 there is a drop, a TAD drop, that a member of the
4 public could receive a dose in excess of 5 REMs? Is
5 that what you said? Did you hear that correct?

6 MR. HARRINGTON: Yes, you did. And I also
7 qualified it by saying that that was a very
8 conservative number that did not credit many
9 contributors that would reduce that.

10 MEMBER WIENER: Well, my question is, how
11 close is that member of the public to where the TAD is
12 dropping?

13 MR. HARRINGTON: It's about five miles.

14 MEMBER WIENER: And you're going to get a
15 dose of 5 REM five miles away?

16 MR. HARRINGTON: That's why I chose not to
17 give that number because there are many conservatisms
18 in there that are excessive, and I recognized that.
19 And I don't want to convey something that is not
20 realistic.

21 MEMBER WIENER: Thank you for that
22 explanation. Because I have a little bit of a problem
23 figuring out how that could happen.

24 MR. HARRINGTON: It is based on an
25 assumption that every rod in there breaches; that they

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1 all oxidize; that there is no retention in there.

2 MEMBER WIENER: And no dispersion?

3 MR. HARRINGTON: Nope, and that's somebody
4 just standing out there for, oh gosh, I think it's 24
5 hours.

6 So when you lay all of that together, it's
7 kind of like standing next to it, and it's all spilled
8 out on the parking lot.

9 Well, obviously that is not real.

10 MEMBER WIENER: Thank you.

11 MEMBER HINZE: If there are no compelling
12 questions, I will thank you for all of us. It's been
13 a very interesting, illuminating discussion and
14 presentation. We appreciate it very much.

15 MR. HARRINGTON: Okay, well, thank you.

16 MEMBER HINZE: Come back again, please.

17 And with that I will close the meeting.

18 (Whereupon at 2:48 the proceeding in the
19 above-entitled matter was adjourned.)

20

21

22

23

24

25

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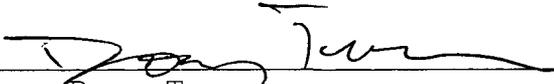
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CERTIFICATE

This is to certify that the attached proceedings
before the United States Nuclear Regulatory Commission
in the matter of:

Name of Proceeding: Advisory Committee on
Nuclear Waste & Materials
184th Meeting
Docket Number: n/a
Location: Rockville, MD

were held as herein appears, and that this is the
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U.S. Department of Energy



Status of Yucca Mountain Repository Design

Presented to:

Advisory Committee on Nuclear Waste and Materials

Presented by:

Paul Harrington

Director, Office of the Chief Engineer

Office of Civilian Radioactive Waste Management

U.S. Department of Energy

November 14, 2007

Rockville, Maryland

Acronyms

BWR	Boiling water reactor
CRCF	Canister receipt and closure facility
CSNF	Commercial spent nuclear fuel
HLW	High level radioactive waste
GROA	Geologic repository operations area
HEPA	High efficiency particulate air (filter)
IHF	Initial Handling Facility
ITS	Important to safety
MCO	Multi-canister overpack
PWR	Pressurized water reactor
RF	Receipt Facility
TAD	Transportation, aging, and disposal
WHF	Wet Handling Facility



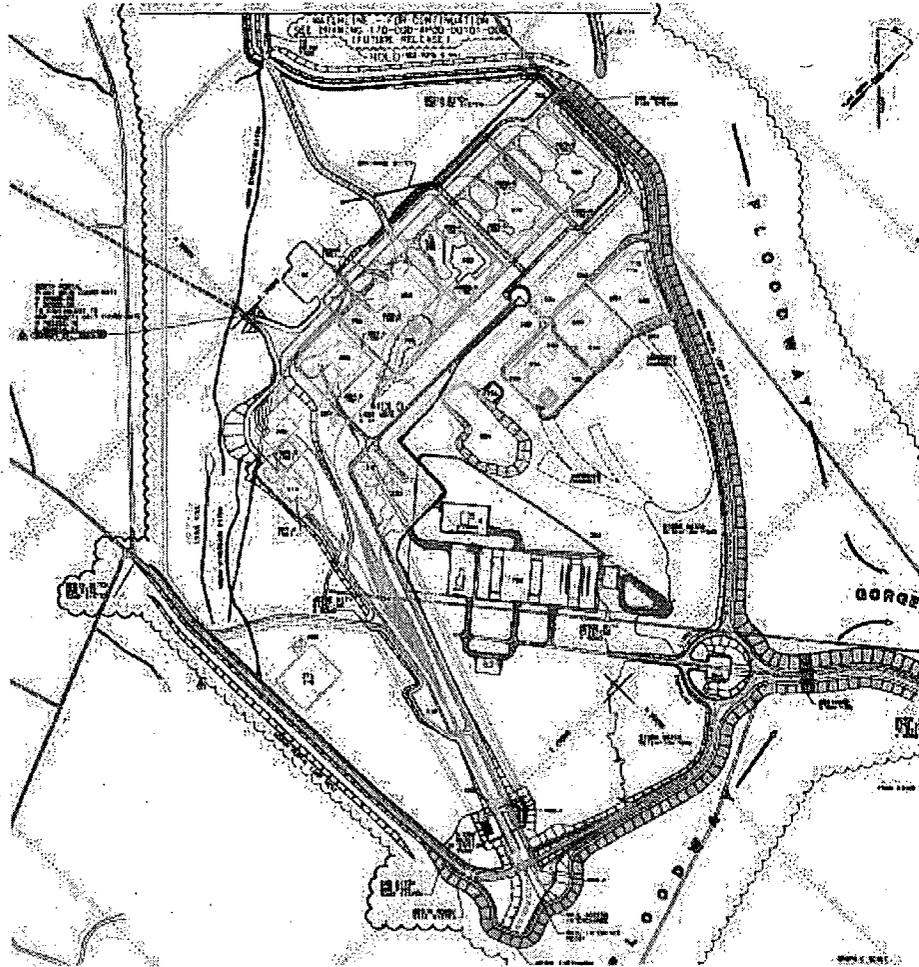
Site Overview



3D Repository Model Looking West



Site Overview



New Facilities

IHF - Initial Handling Facility

WHF - Wet Handling Facility

CRCF 1 - Canister Receipt and Closure Facility 1

CRCF 2 - Canister Receipt and Closure Facility 2

CRCF 3 - Canister Receipt and Closure Facility 3

RF - Receipt Facility

LLWF - Low Level Waste Facility

EDGF (26D) - Emergency Diesel Generator Facility

Previous Facilities

HEMF - Heavy Equipment Maintenance Facility

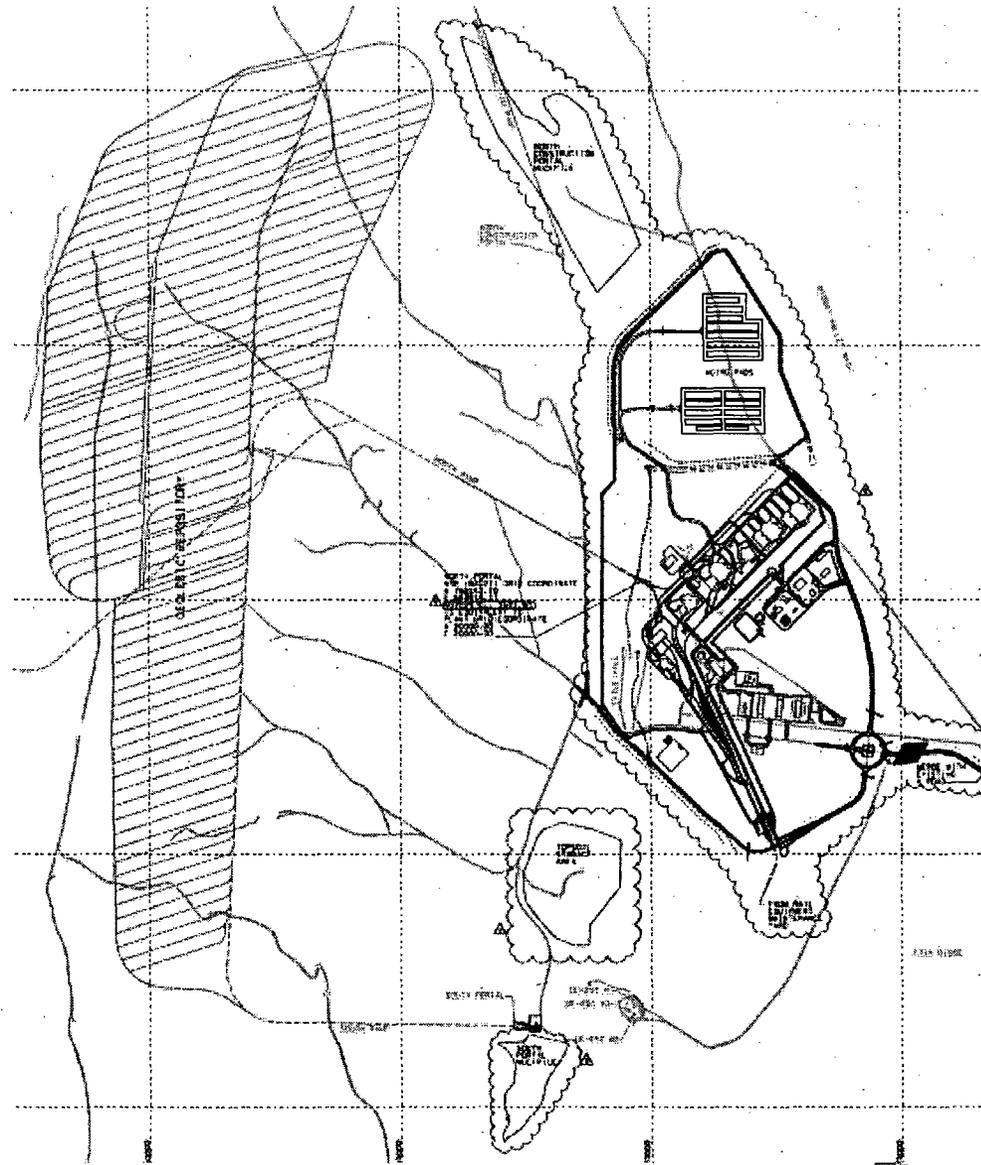
CCCF - Central Control Center Facility

WNNRF - Warehouse and Non-Nuclear Receipt Facility

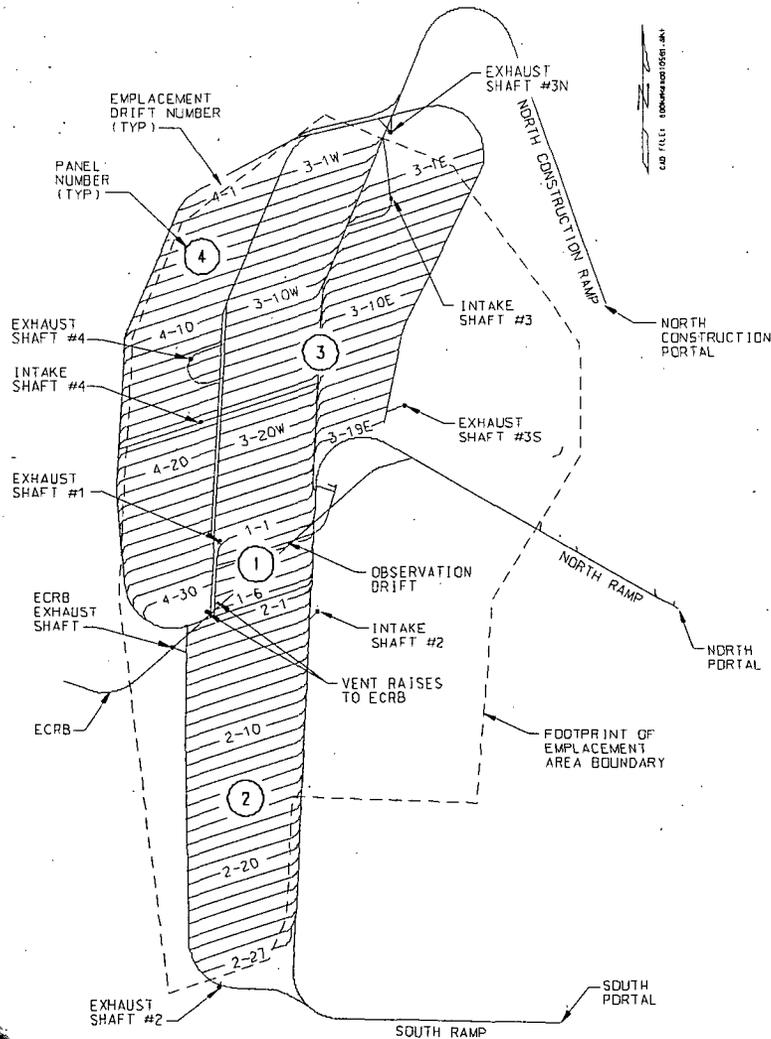
Utility, Security, and Administration Facilities



Site Overview



Subsurface Layout



● Panel numbers represent the proposed construction & emplacement sequence

● **Sequence:**

- 6 drifts in Panel 1
- 27 drifts in Panel 2
- 45 drifts in 3E & 3W
- 30 drifts in Panel 4

● **Total emplacement length available is approximately 41 miles (66 km)**



Waste Handling Functions



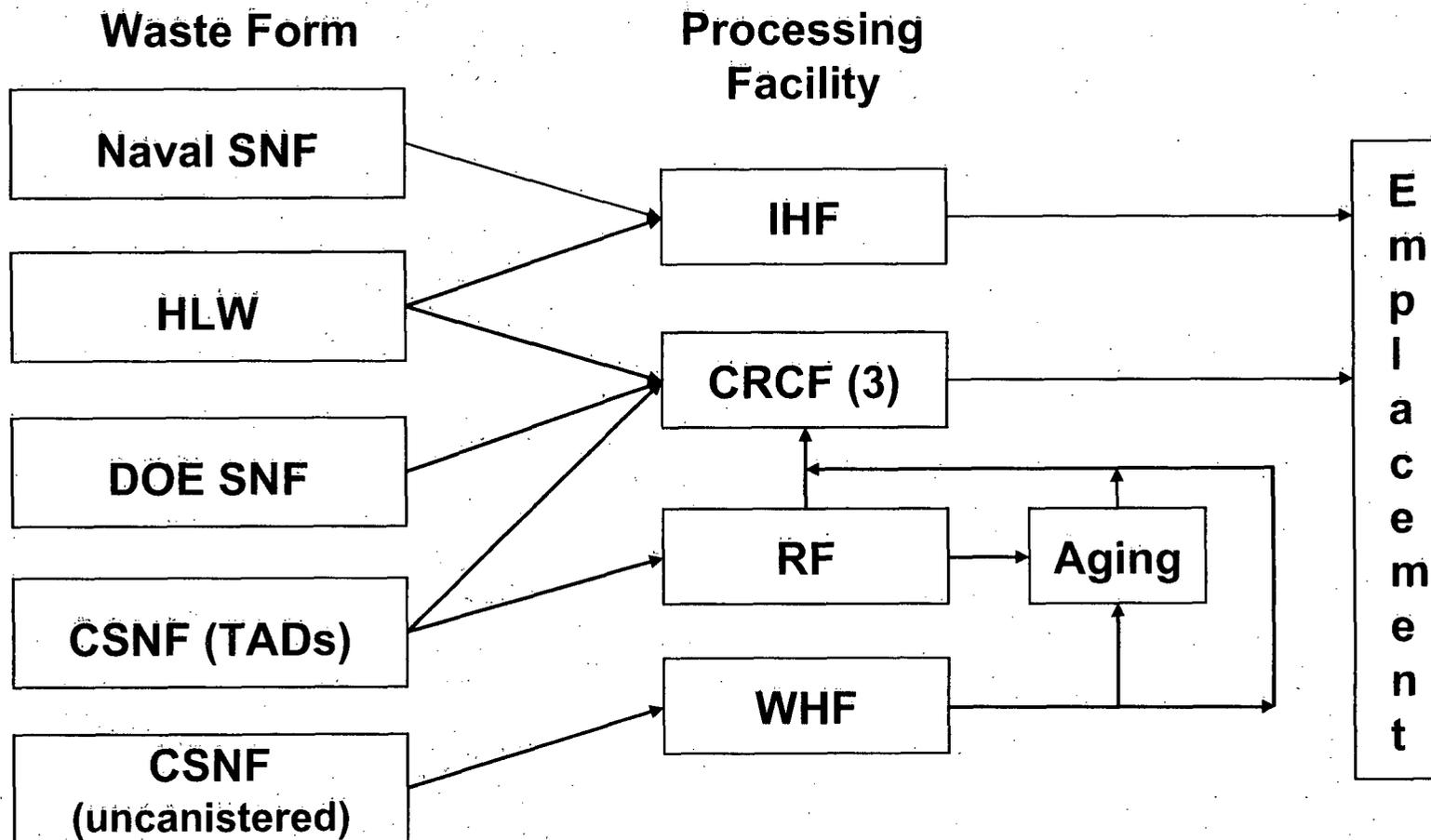
Functional Matrix

<i>Waste Forms</i>		<i>Facilities</i>			
		<i>Initial Handling Facility (IHF)</i>	<i>Canister Receipt and Closure Facility (CRCF)</i>	<i>Wet Handling Facility (WHF)</i>	<i>Receipt Facility (RF)</i>
HLW	Canister	X	X		
Naval SNF	Canister	X			
DOE SNF	Canister		X		
CSNF	Uncanistered			X	
CSNF	TAD		X	X	X
Phase 1					
Phase 2					
<i>Features</i>					
WP Loading and Closure		X	X		
ITS Seismic Structure		X	X	X	X
ITS Mechanical Handling		X	X	X	X
ITS Confinement			X	X	X
ITS HEPA Exhaust			X	X	X
ITS Emergency Power			X	X	X
Remediation Capability		Dry	Dry	Wet and Dry	Dry

Note: Phases 3 and 4 add CRCF-2 and CRCF-3, respectively

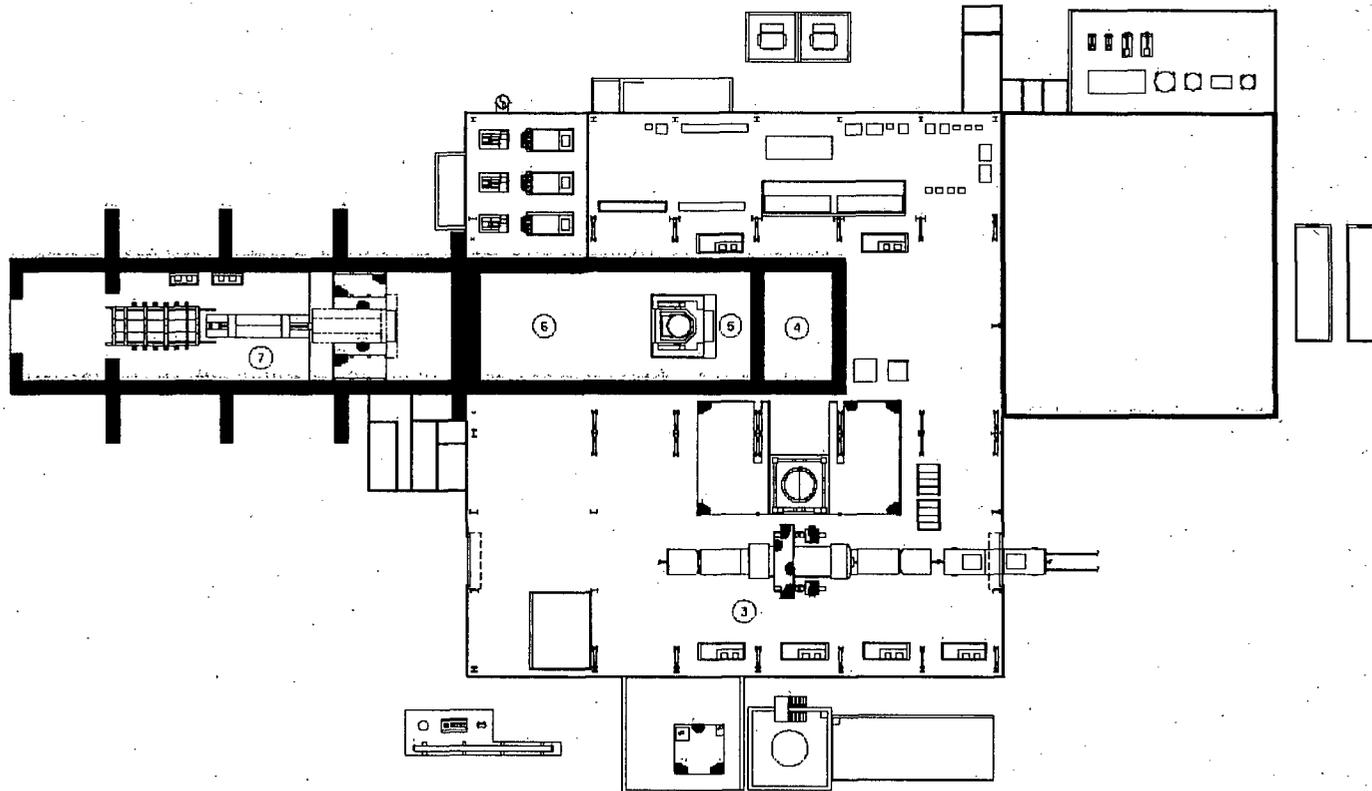


Waste Form Processing Overview



Waste Handling Facilities

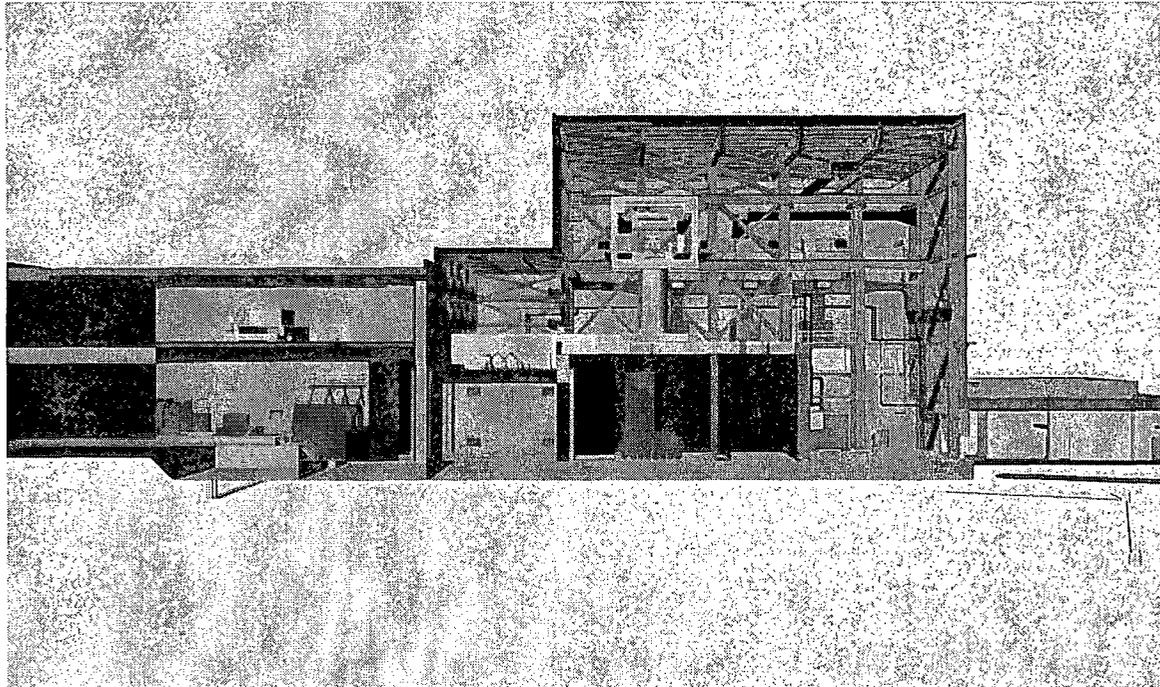




- ③ CASK PREPARATION
- ④ UNLOADING
- ⑤ LOADING
- ⑥ WP POSITIONING
- ⑦ WP LOADOUT

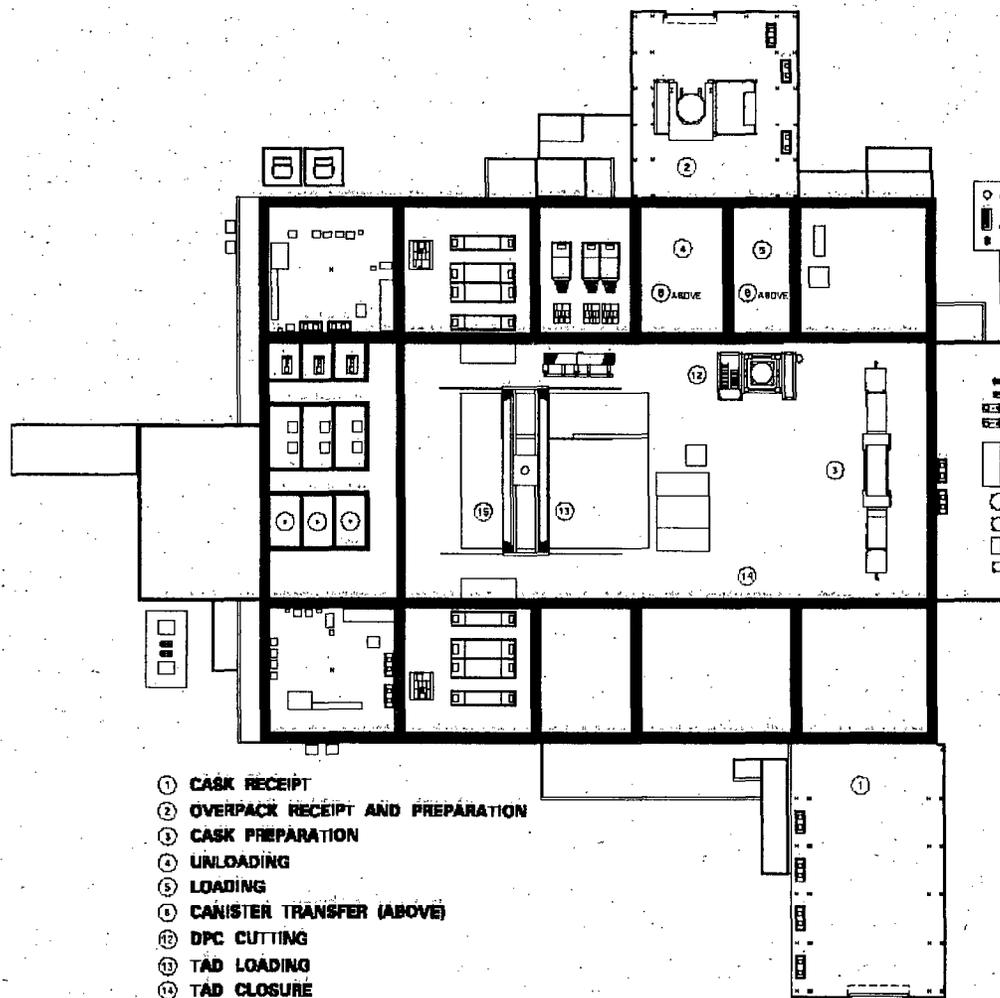
GROUND FLOOR PLAN
INITIAL HANDLING FACILITY





INITIAL HANDLING FACILITY SECTION

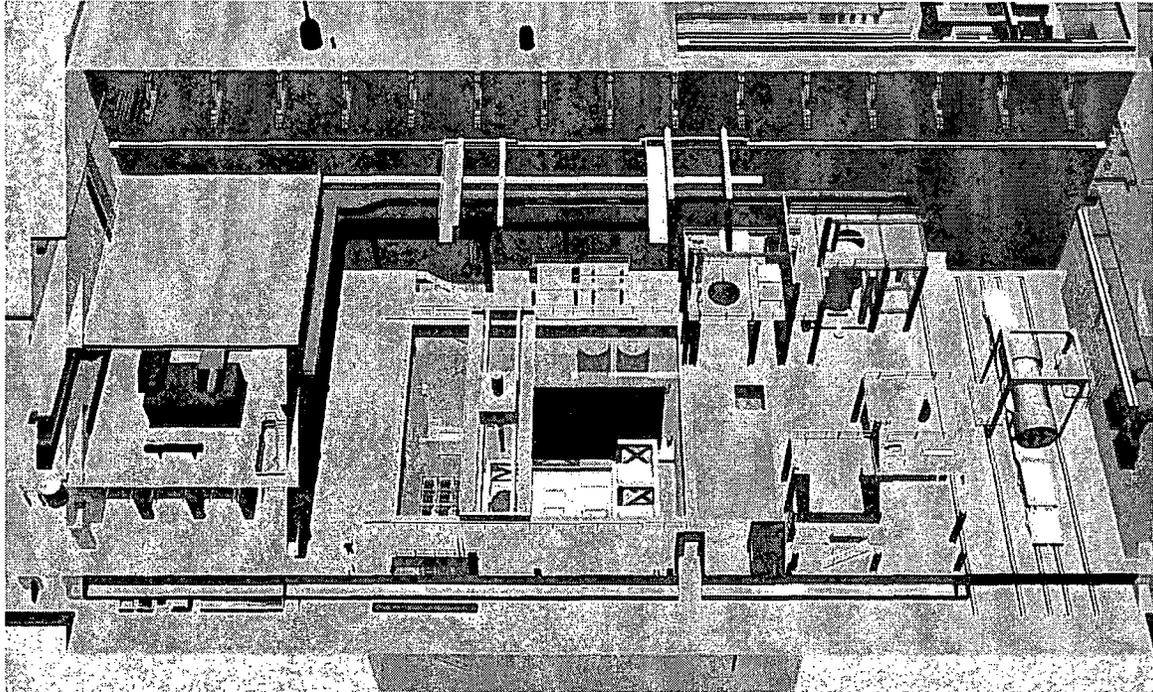




- ① CASK RECEIPT
- ② OVERPACK RECEIPT AND PREPARATION
- ③ CASK PREPARATION
- ④ UNLOADING
- ⑤ LOADING
- ⑦ CANISTER TRANSFER (ABOVE)
- ⑧ DPC CUTTING
- ⑩ TAD LOADING
- ⑫ TAD CLOSURE
- ⑮ CANISTER TRANSFER (ABOVE)

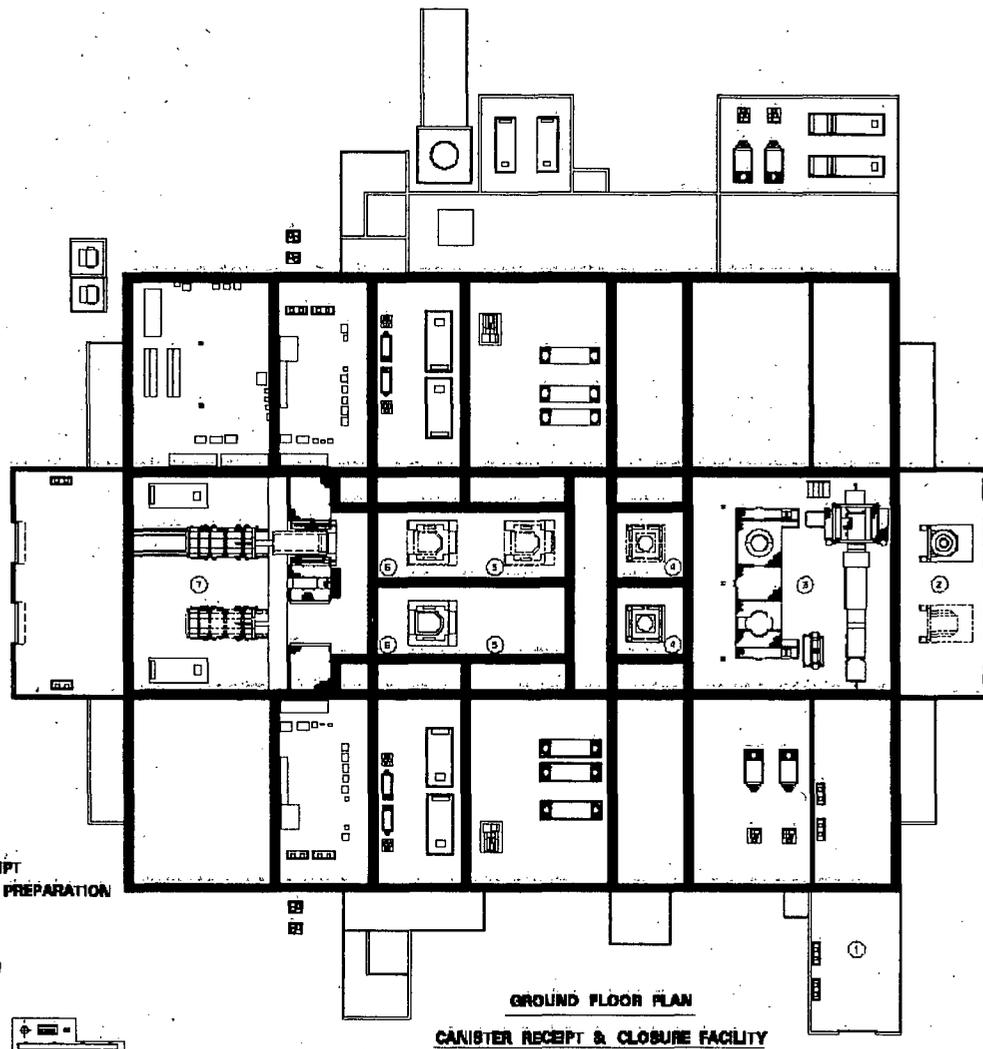
GROUND FLOOR PLAN
WET HANDLING FACILITY





WET HANDLING FACILITY POOL ROOM

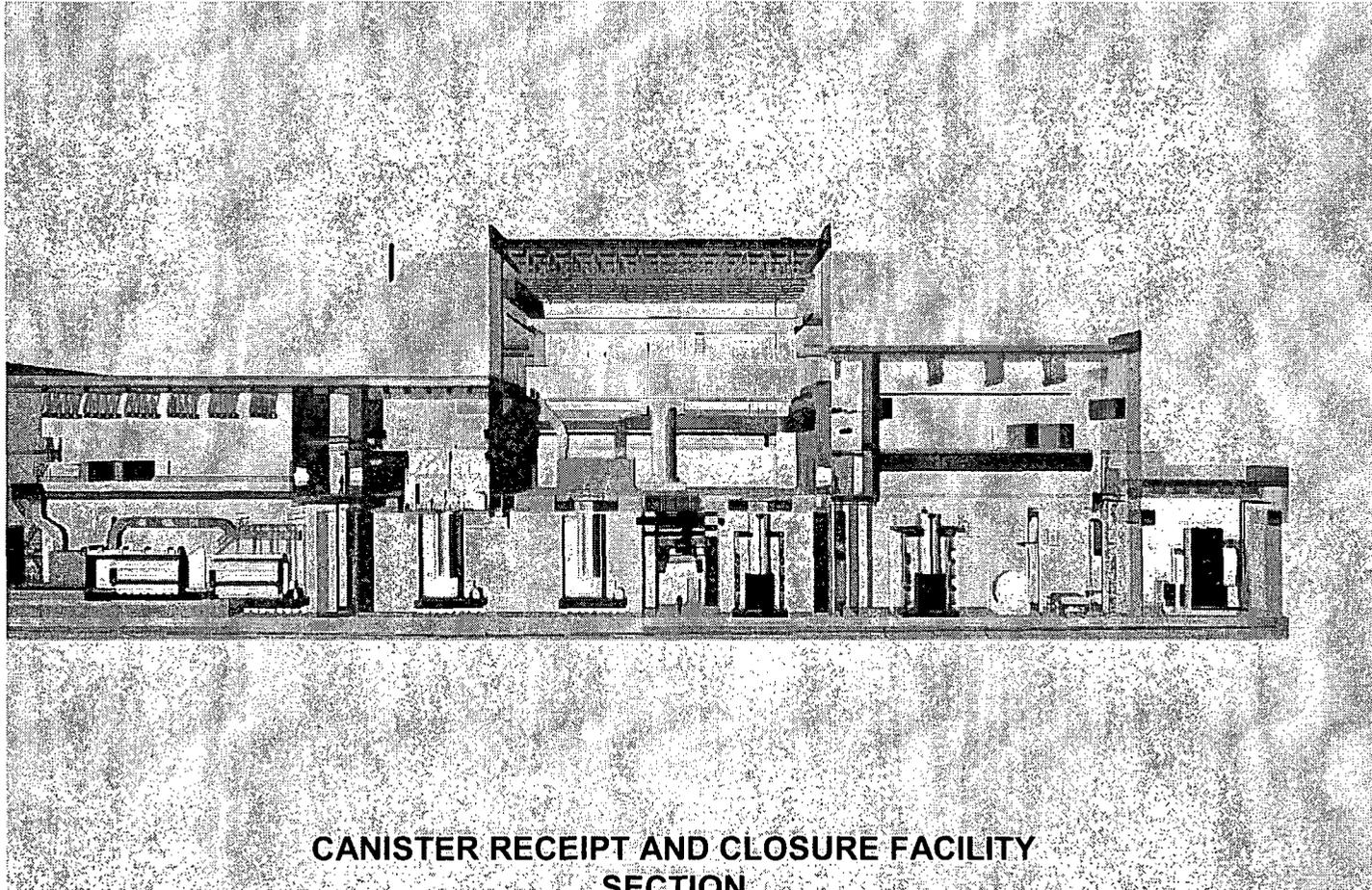




- ① CASK RECEIPT
- ② OVERPACK RECEIPT
- ③ CASK/OVERPACK PREPARATION
- ④ UNLOADING
- ⑤ LOADING
- ⑥ WP POSITIONING
- ⑦ WP LOADOUT

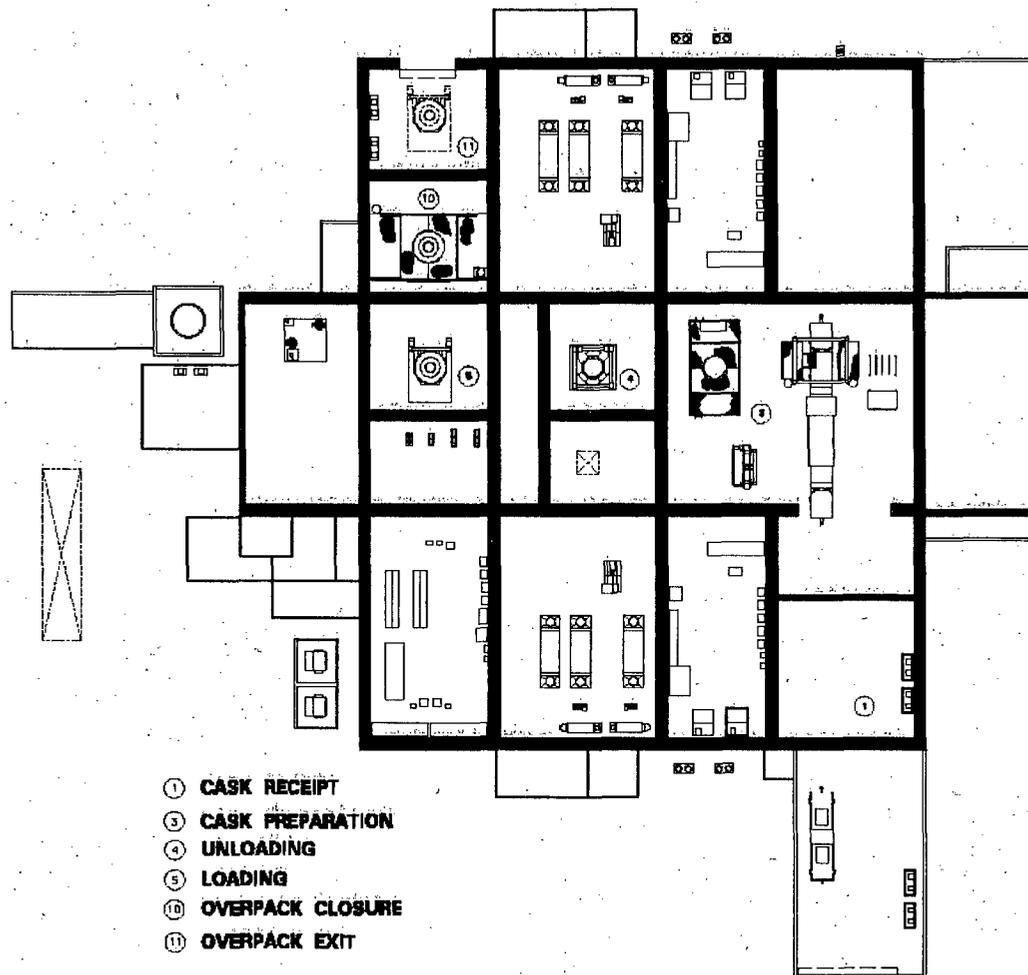
GROUND FLOOR PLAN
CANISTER RECEIPT & CLOSURE FACILITY





CANISTER RECEIPT AND CLOSURE FACILITY
SECTION



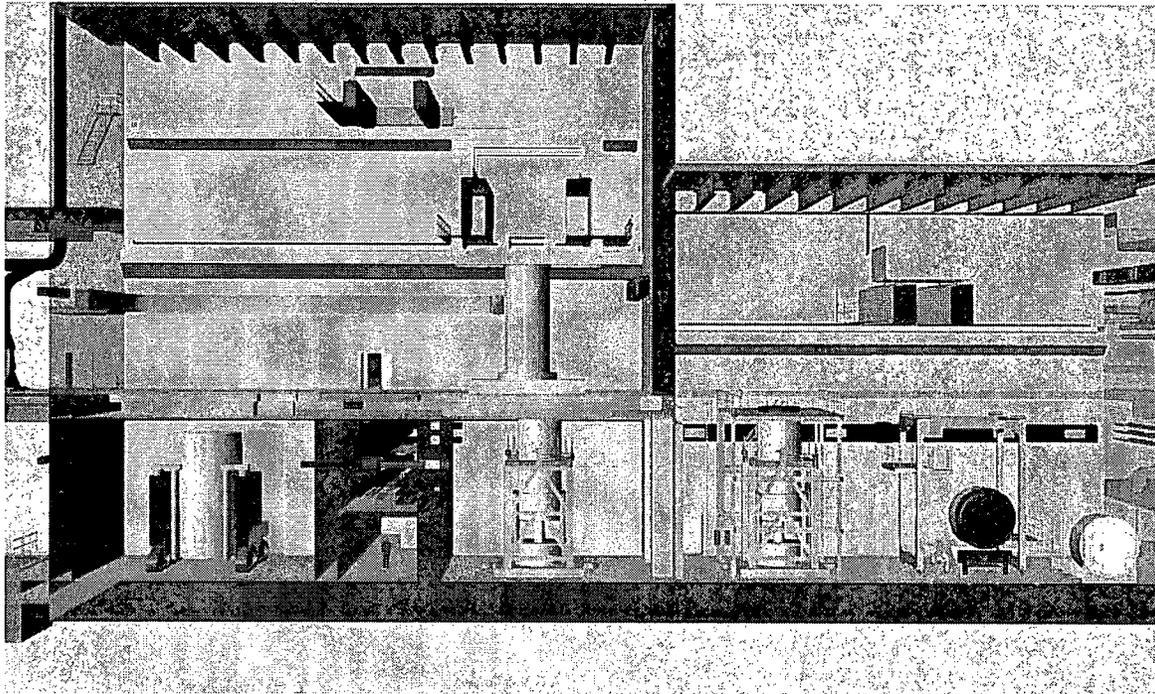


- ① CASK RECEIPT
- ② CASK PREPARATION
- ③ UNLOADING
- ④ LOADING
- ⑤ OVERPACK CLOSURE
- ⑥ OVERPACK EXIT

GROUND FLOOR PLAN

RECEIPT FACILITY





RECEIPT FACILITY SECTION

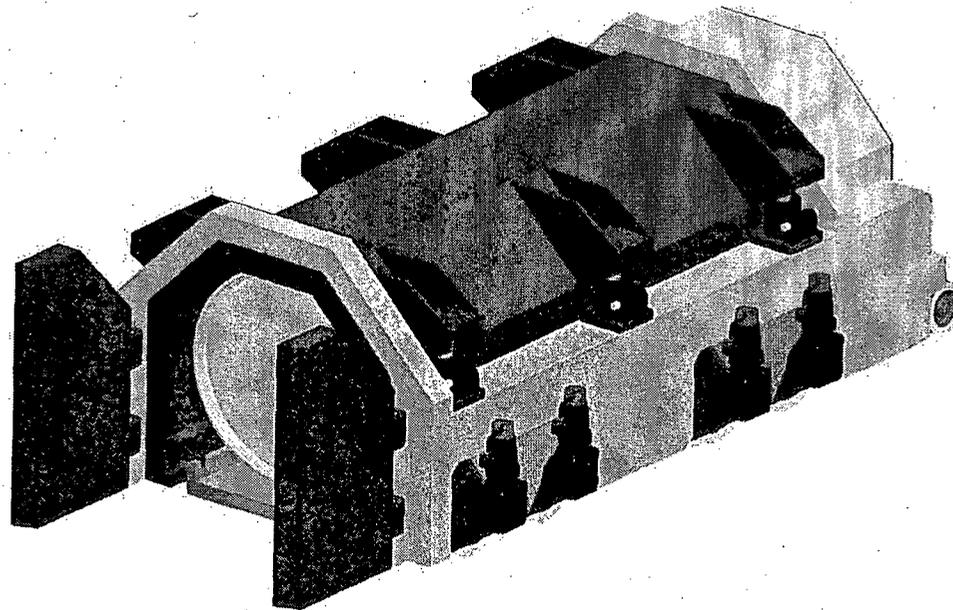


Commonality of Waste Handling Equipment

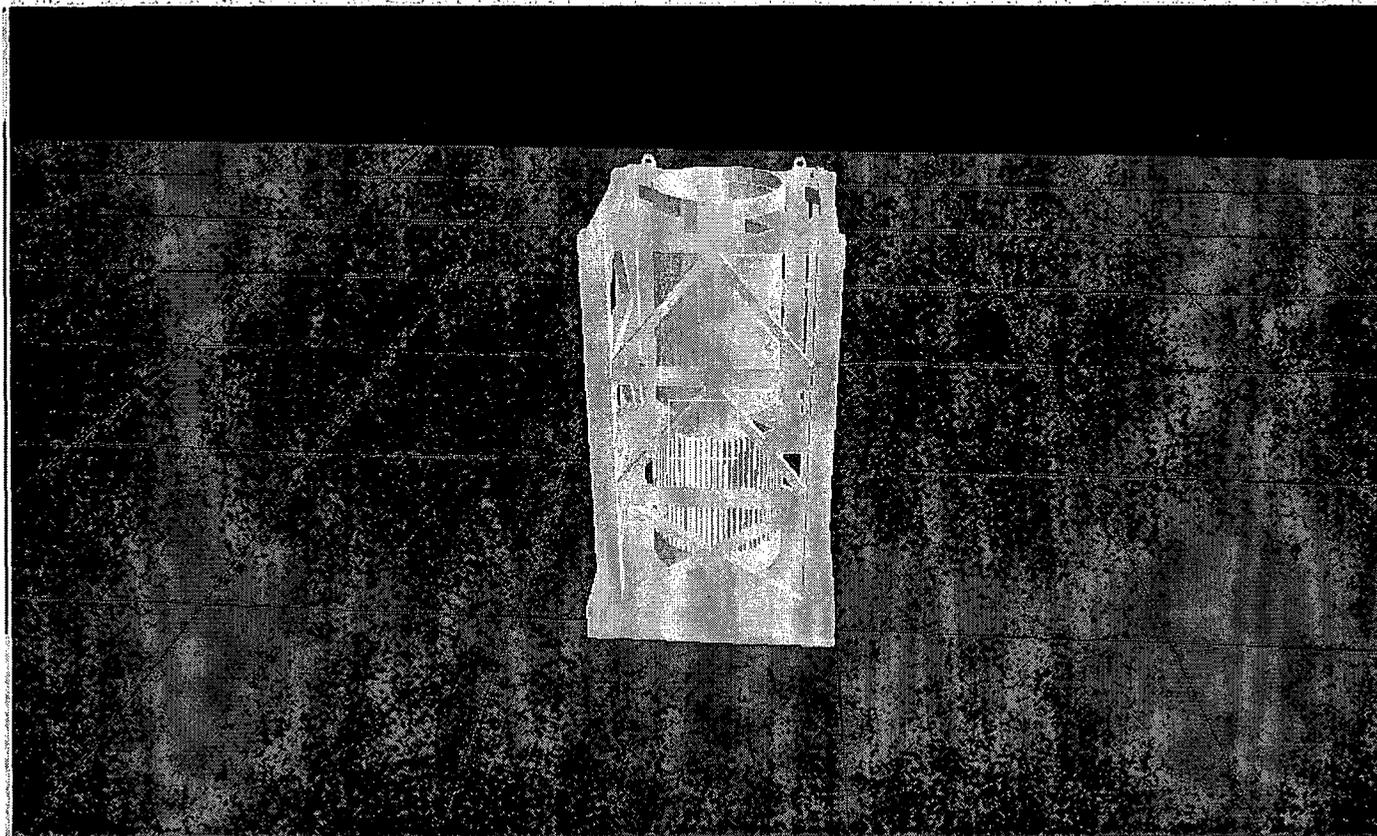
	<i>Facilities</i>			
	Initial Handling Facility (IHF)	Canister Receipt and Closure Facility (CRCF)	Wet Handling Facility (WHF)	Receipt Facility (RF)
Mechanical Handling Equipment				
Cask Handling Crane	X	X	X	X
Cask Transfer Trolley	X	X	X	X
Canister Transfer Machine	X	X	X	X
Waste Package Transfer Trolley	X	X		
Transport and Emplacement Vehicle	X	X		
Site Transporter		X	X	X
Spent Fuel Transfer Machine			X	
TAD Closure			X	
DPC Cutting			X	



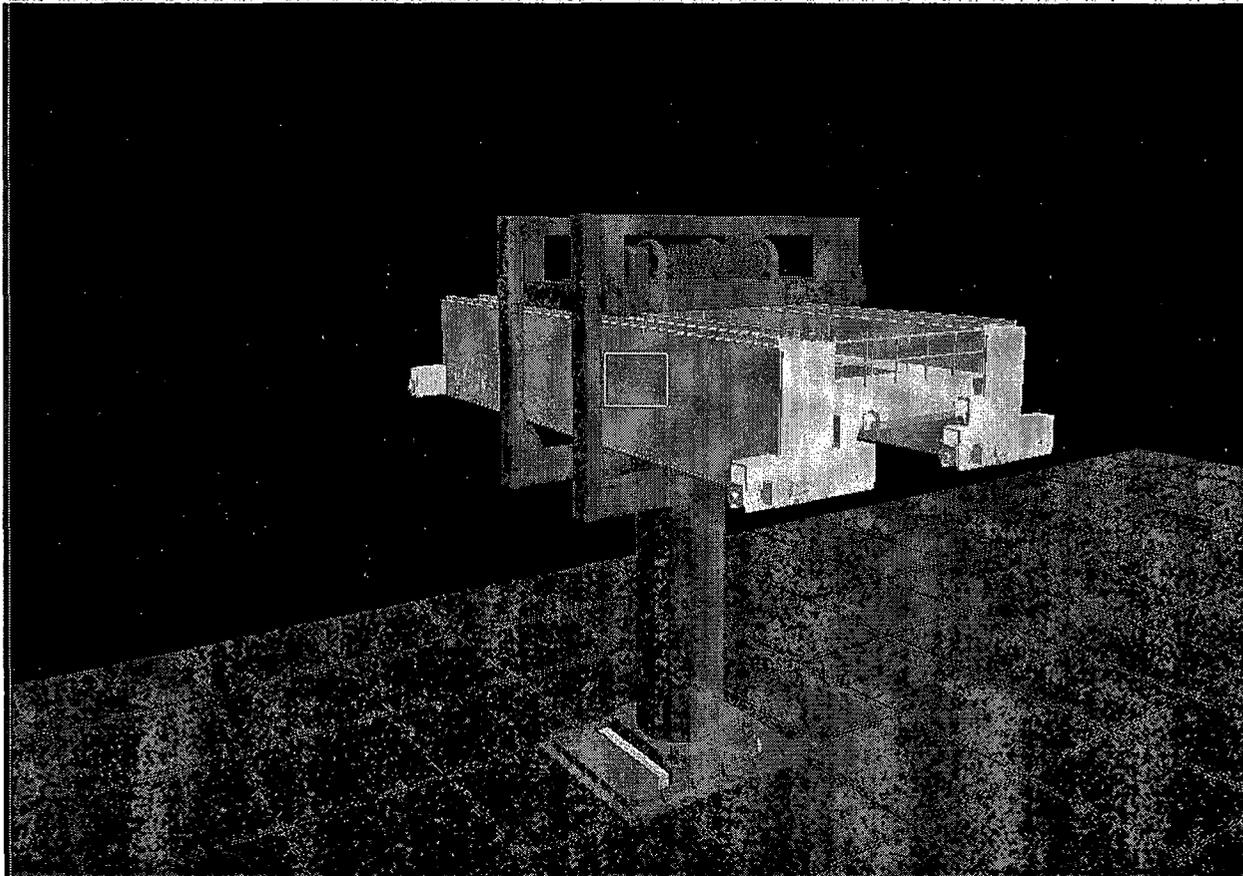
Transport and Emplacement Vehicle



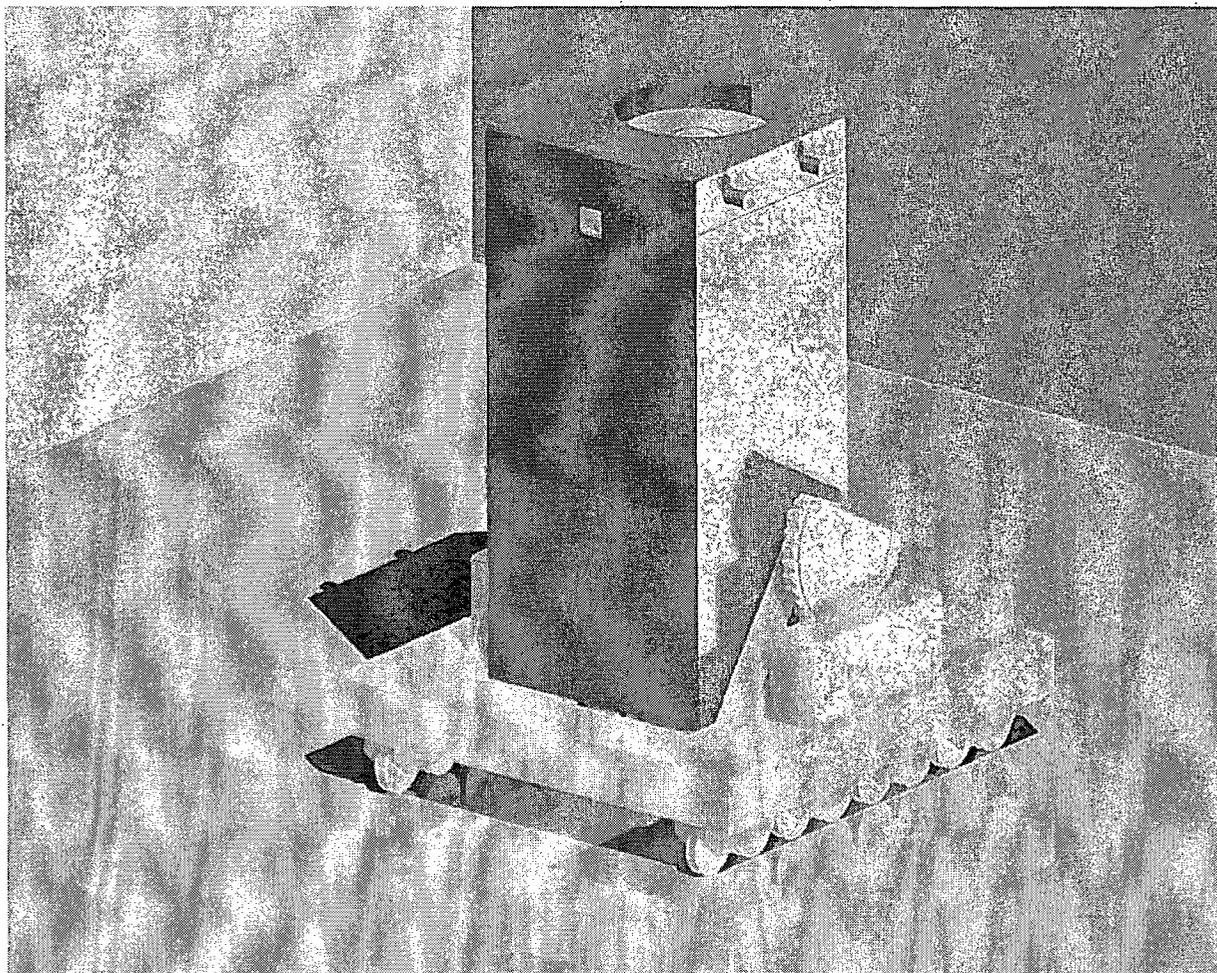
Cask Transfer Trolley



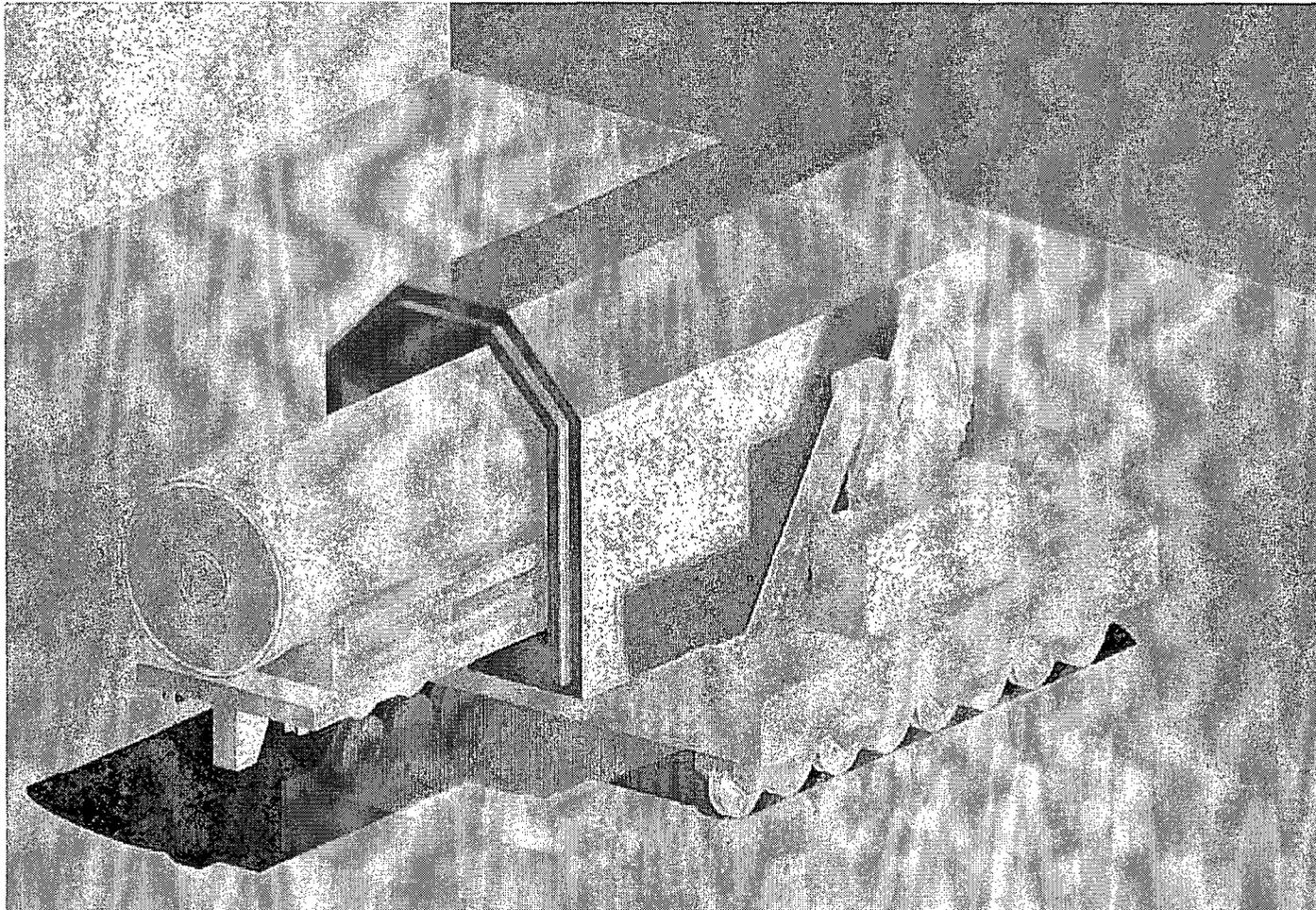
Canister Transfer Machine



Waste Package Transfer Trolley



Waste Package Transfer Trolley



Mechanical Handling Equipment Principal Design Codes

- **Cask handling cranes, site transporters, the spent fuel transfer machine, TAD closure equipment and DPC cutting equipment are currently in use at commercial nuclear plants and will be designed to the consensus codes and standards for the type of equipment. For example, the cask handling cranes and spent fuel transfer machine will be designed to ASME NOG-1**



Mechanical Handling Equipment Principal Design Codes

- The cask transfer trolley and the waste package transfer trolley do not have a consensus design code and therefore will be designed to the applicable portions of ASME NOG-1 and AISC *Manual of Steel Construction*
- The canister transfer machine is essentially a crane and will be designed to ASME NOG-1
- The transport and emplacement vehicle does not have a consensus design code and therefore will be designed to the applicable portions of ASME NOG-1, and AISC *Manual of Steel Construction*



Design Process for ITS Mechanical Handling Equipment

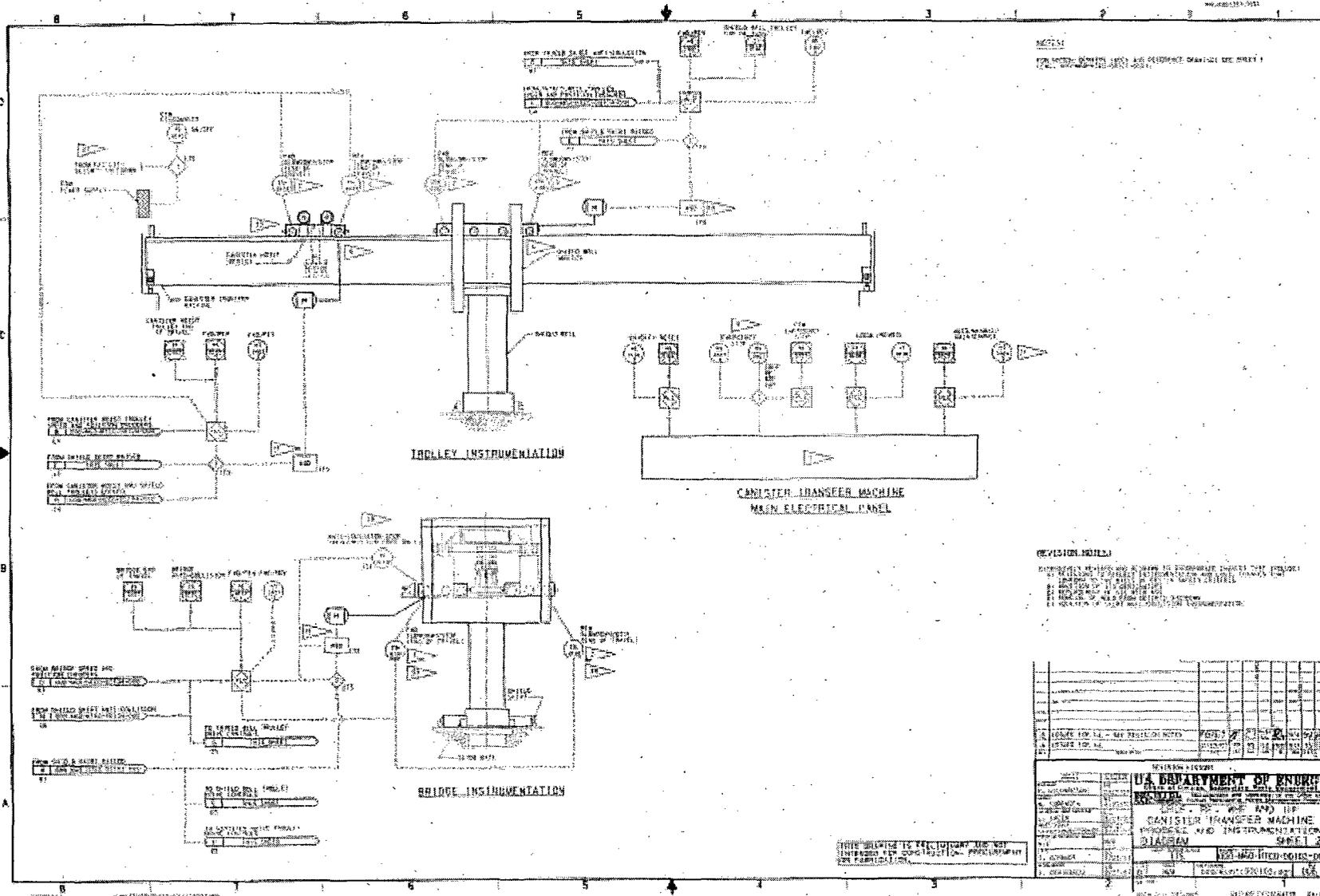
- **The Conceptual Design Report (part of the CD-1 package) identified the basic handling concept and arrangement of the nuclear facilities**
- **The Preliminary Hazards Analysis (also part of the CD-1 package) identified functions of structures, systems and components that will be relied upon to prevent or mitigate event sequences**
- **A conceptual design for the equipment was developed concurrent with ongoing PCSA assessment of the evolving design**
- **Block flow diagrams were developed to depict the handling process**



Design Process for ITS Mechanical Handling Equipment

- **Mechanical equipment envelope drawings were developed to bound the expected size of the equipment for utilization in the 3-D model development and to identify interface requirements**
- **Process and instrumentation diagrams were developed to identify the controls, instrumentation and interlocks for the equipment**
- **Logic diagrams were developed to identify how the controls and interlocks interact**





REVISIONS

DATE: 10/15/64 BY: [Signature]

DESCRIPTION: [Text]

NO.	DATE	BY	DESCRIPTION
1	10/15/64	[Signature]	INITIAL DESIGN
2	11/10/64	[Signature]	REVISED FOR CONSTRUCTION
3	12/15/64	[Signature]	REVISED FOR CONSTRUCTION
4	01/15/65	[Signature]	REVISED FOR CONSTRUCTION
5	02/15/65	[Signature]	REVISED FOR CONSTRUCTION
6	03/15/65	[Signature]	REVISED FOR CONSTRUCTION
7	04/15/65	[Signature]	REVISED FOR CONSTRUCTION
8	05/15/65	[Signature]	REVISED FOR CONSTRUCTION
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13	10/15/65	[Signature]	REVISED FOR CONSTRUCTION
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15	12/15/65	[Signature]	REVISED FOR CONSTRUCTION

U.S. DEPARTMENT OF ENERGY

OFFICE OF CIVILIAN RADIOACTIVE WASTE MANAGEMENT

CANISTER TRANSFER MACHINE

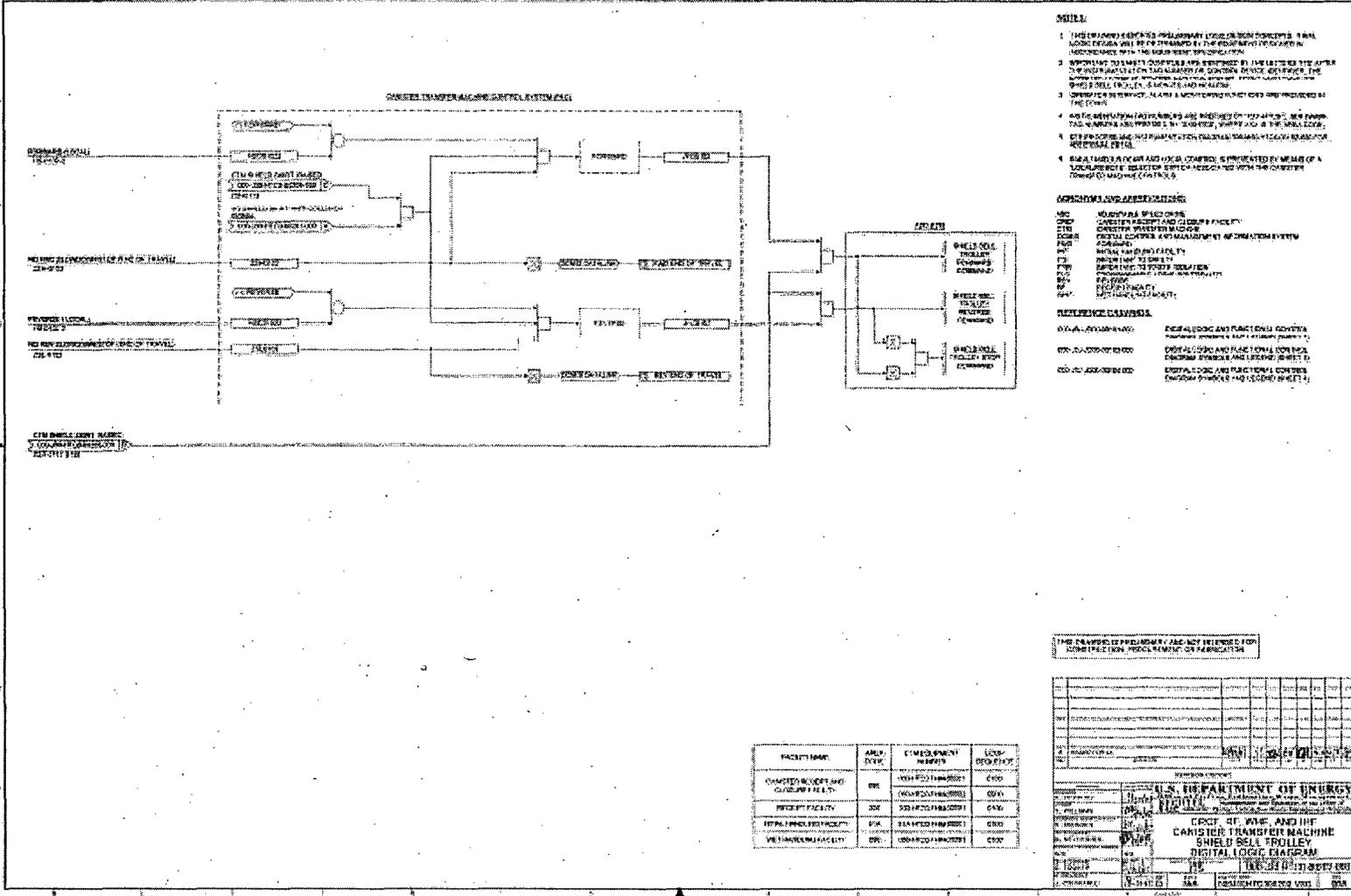
INSTRUMENT AND INSTRUMENTATION

DIAGRAM

SHEET 2

100-100-1000-1000





Design Process for ITS Mechanical Handling Equipment

- **A mechanical handling design report was developed for the conceptual design to demonstrate that the equipment can be expected to perform the functions relied upon by the preclosure safety analysis**
- **Fragility analyses and fault trees are being developed for the conceptual design to demonstrate the expected reliability of the equipment meets the reliability used in the preclosure safety analysis**
- **A performance specification will be prepared to procure the equipment**
- **The selected vendor will prepare the detail design of the equipment including analyses to confirm the equipment is bounded by the parameters used in the preclosure safety analysis**



Structural Principal Design Codes

- **ASCE Standard 4-98: *Seismic Analysis of Nuclear Structures***
- **ACI-349-01: *Nuclear Safety Related Concrete Structures***
- **ANSI/AISC N-690-1994: *Steel Safety Related Structures for Nuclear Facilities***

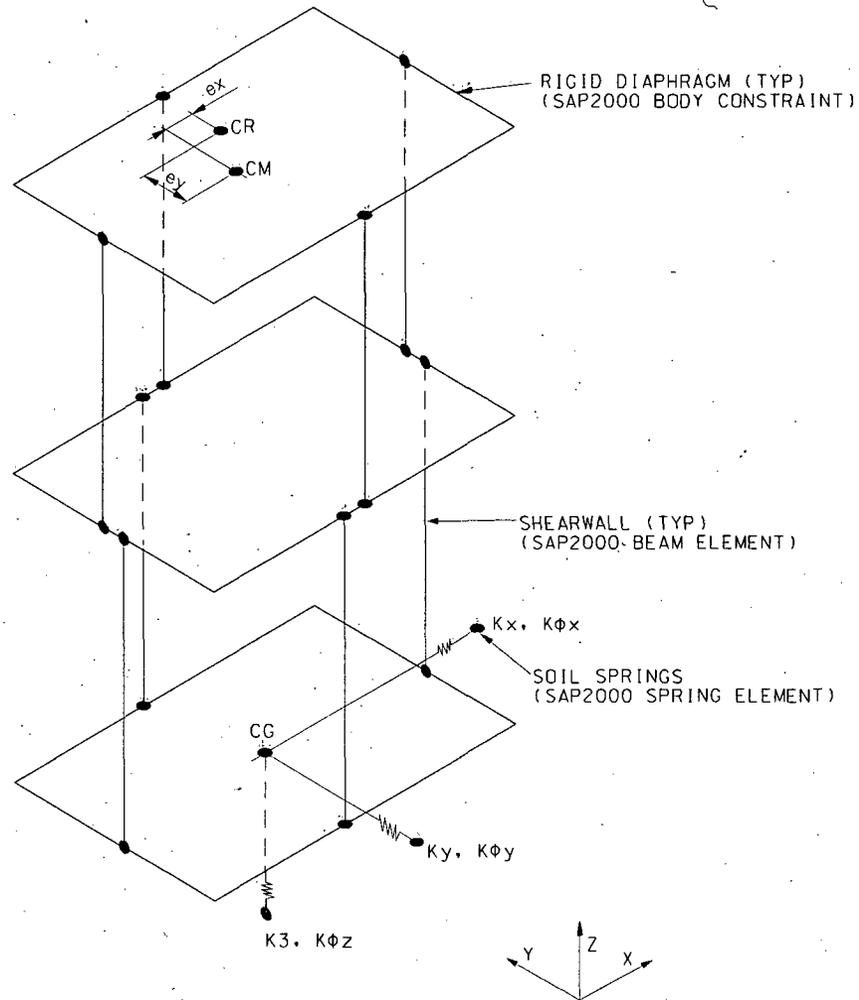


Structural Design Process

- The facility configuration is set, wall and slab thicknesses have been estimated, and major equipment loads have been identified
- A lumped mass multiple stick model with appropriate soil springs and damping values has been developed and analyzed with appropriate load cases
- The ITS surface structures, systems and components are designed for the 2,000 year return period earthquake (5×10^{-4} MAPE) with a horizontal PGA of 0.58g and vertical PGA of 0.52g
- Results of the lumped mass multiple stick model analysis confirm the concrete wall and slab thicknesses and determine the reinforcing steel requirements
- Additional analyses of the lumped mass multiple stick model are being performed to determine a fragility curve to demonstrate design margin to evaluate the facility against beyond design basis ground motion earthquakes
- A seismic hazards curve has been developed and is combined with the facility fragility curves to demonstrate the ITS structures can perform their ITS functions for all Category 1 and 2 event sequences



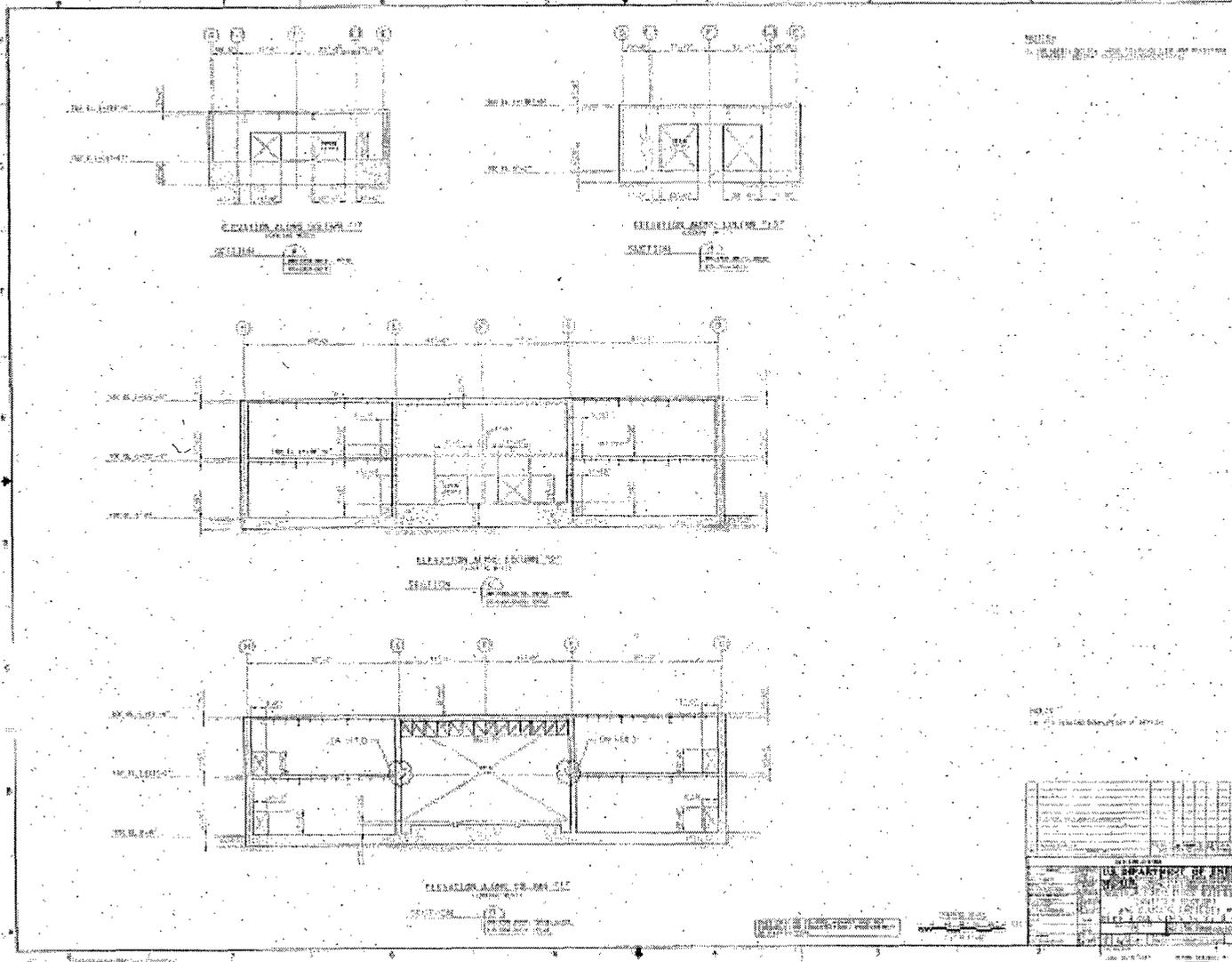
Lumped Mass Multiple Stick Model Schematic



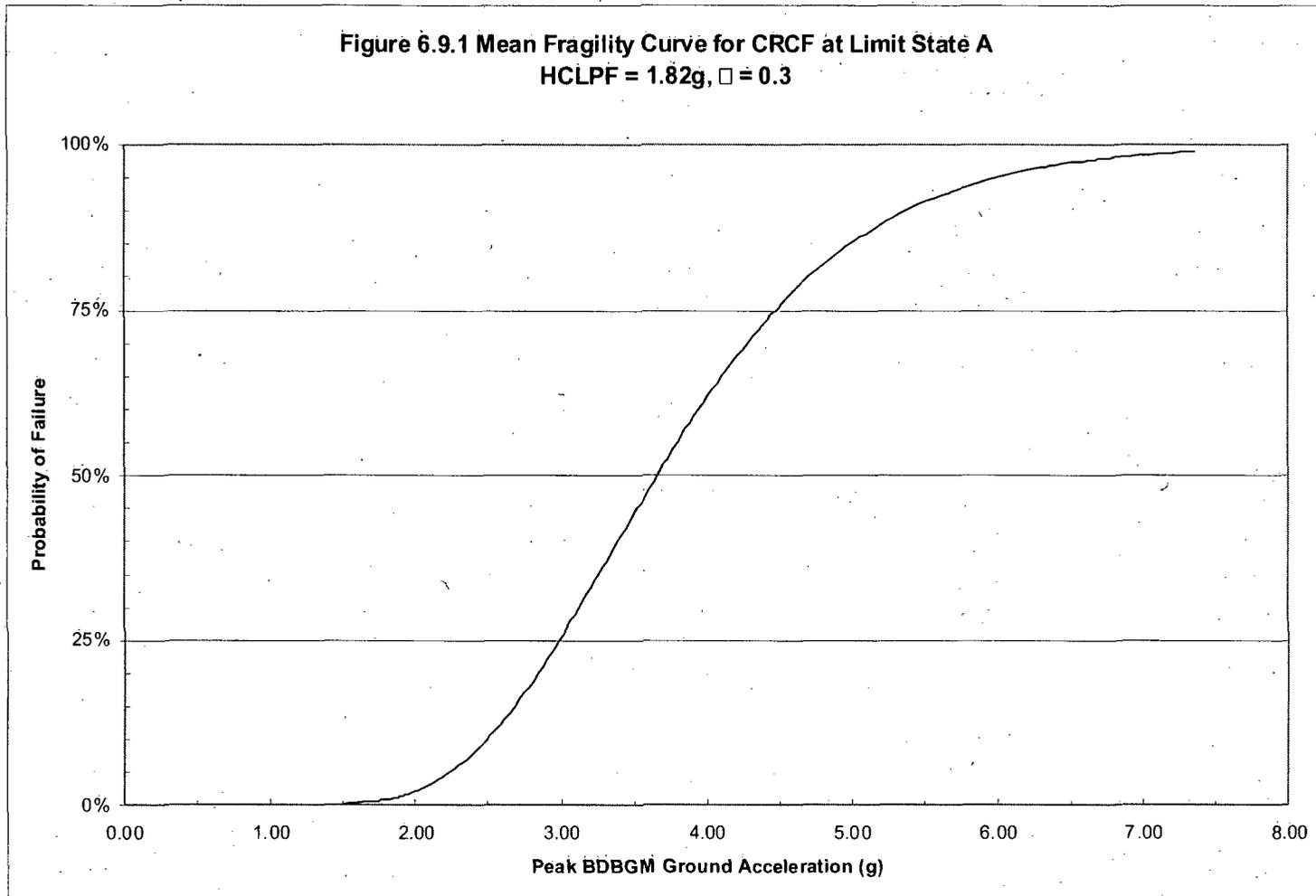
CR:Center of Rigidity
CM:Center of Mass
CG:Center of Gravity



CRCF Concrete Forming Document

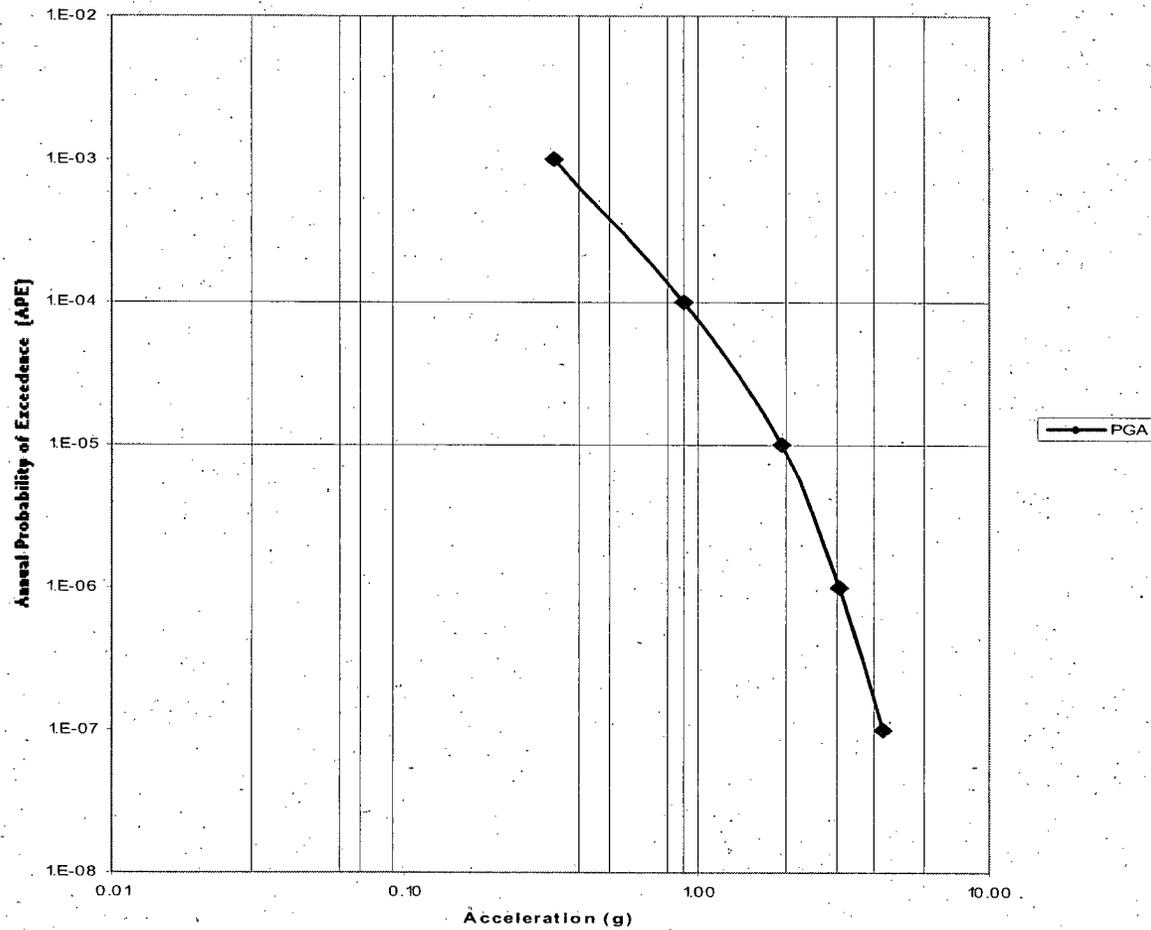


Typical Fragility Curve



Preliminary Seismic Hazards Curve

SEISMIC HAZARD CURVE (HORIZONTAL)

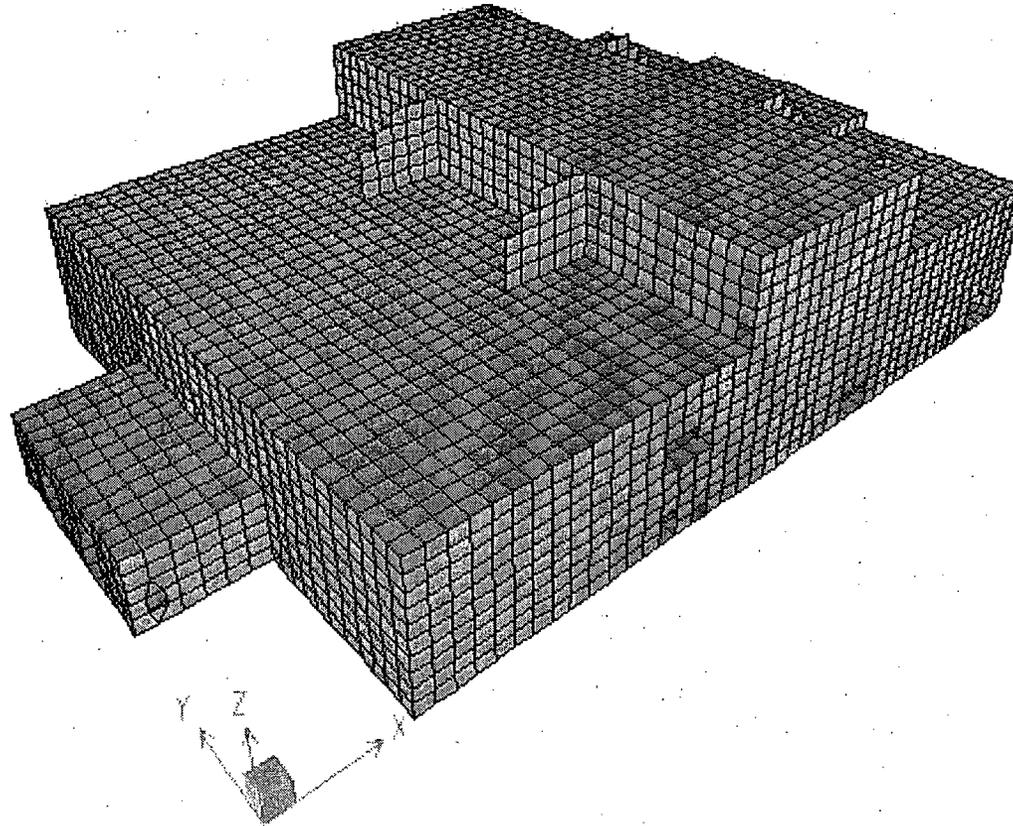


Structural Design Process

- **Following the demonstration of the adequacy of the structural design, additional modeling of the ITS structures is performed**
- **A finite element model of each ITS facility is developed including soil-structure interaction generated using SASSI software**
- **The model will be used as a tool to complete the detailed design of the facilities**



CRCF Finite Element Model



Design and PCSA Status

- A total of 1,318 products (calculations, drawings, and reports) are being developed by design and PCSA to support the 71 sections of the License Application
- These products provide a level of detail that is sufficient to demonstrate the safety case for the repository and to allow the NRC to complete its safety evaluation for the repository
- More than 95 percent of the design and PCSA products have been completed to date
- Design products will be completed by December 2007
- PCSA products will be completed by February 2008

