

830 Power Building  
TENNESSEE VALLEY AUTHORITY  
CHAFFANCOGA, TENNESSEE 37401

OCT 22 1976

50-390

Mr. Norman C. Moseley, Director  
Office of Inspection and Enforcement  
U.S. Nuclear Regulatory Commission  
Region II - Suite 818  
230 Peachtree Street, NW.  
Atlanta, Georgia 30303

Dear Mr. Moseley:

WATTS BAR NUCLEAR PLANT - REPORTABLE DEFICIENCY - BRISTOL STEEL  
AND IRON WORKS - CHANGED OR RELOCATION OF PIECE MARKS AND MATERIAL  
ID NUMBERS WITHOUT DOCUMENTATION AND DISCREPANCIES BETWEEN WELDER  
ID ON PIECES AND FABRICATION TRAVELERS

The subject deficiency was initially reported to NRC-OIE Region II,  
Inspector V. L. Brownlee, on September 20, 1976, in accordance with  
10 CFR 50.55(e).

Enclosed is our first interim report. Our next report will be  
submitted by December 20, 1976.

Very truly yours,

*J. E. Gilleland*

J. E. Gilleland  
Assistant Manager of Power

Enclosure

CC: Dr. Ernst Volgenau, Director (Enclosure)  
Office of Inspection and Enforcement  
U.S. Nuclear Regulatory Commission  
Washington, DC 20555

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WATTS BAR NUCLEAR PLANT  
REPORTABLE DEFICIENCY  
BRISTOL STEEL AND IRON WORKS

CHANGE OR RELOCATION OF PIECE MARKS AND MATERIAL ID NUMBERS  
WITHOUT DOCUMENTATION AND DISCREPANCIES BETWEEN WELDER  
ID ON PIECES AND FABRICATION TRAVELERS

On September 16, 1976, TVA wrote a nonconformance report (NCR) noting that for some of the work on the subject contract, listed on attachment B to the NCR, piece marks and material ID numbers had been changed or relocated without documentation and welders' ID's stenciled on various pieces do not agree with the ID's recorded on the fabrication travelers.

TVA's plan for disposition of this NCR is to handle the disposition of affected pieces on a case-by-case basis and check each piece and its concomitant documentation to determine acceptability or further disposition.

A continual investigation will be made to determine the extent of this problem and should other pieces be found with like problems, disposition will be as stated above.