

TECHNICAL SPECIFICATIONS

2.0 **LIMITING CONDITIONS FOR OPERATION**

2.7 Electrical Systems

Applicability

Applies to the availability of electrical power for the operation of plant components.

Objective

To define those conditions of electrical power availability necessary to provide for safe reactor operation and the continuing availability of engineered safety features.

Specifications

(1) Minimum Requirements

The reactor shall not be heated up or maintained at temperatures above 300°F unless the following electrical systems are operable:

- a. Unit auxiliary power transformers T1A-1 or -2 (4,160 V).
- b. House service transformers T1A-3 and 4 (4,160 V).
- c. 4,160 V engineered safety feature buses 1A3 and 1A4.
- d. 4,160 V/480 V Transformers T1B-3A, T1B-3B, T1B-3C, T1B-4A, T1B-4B, T1B-4C.
- e. 480 V distribution buses 1B3A, 1B3A-4A, 1B4A, 1B3B, 1B3B-4B, 1B4B, 1B3C, 1B3C-4C, 1B4C.
- f. MCC No. 3A1, 3B1, 3A2, 3C1, 3C2, 4A1, 4A2, 4C1 and 4C2.
- g. 125 V d-c buses No. 1 and 2 (Panels EE-8F and EE-8G).
- h. 125 V d-c distribution panels AI-41A and AI-41B.
- i. 120 V a-c instrument buses A, B, C, and D (Panels AI-40-A, B, C and D).
- j. Two (2) 125 V d-c bus No. 1 required inverters: (A and C), or (A and associated swing inverter), or (C and associated swing inverter) AND;

Two (2) 125 V d-c bus No. 2 required inverters: (B and D), or (B and associated swing inverter), or (D and associated swing inverter).
- k. Station batteries No. 1 and 2 (EE-8A and EE-8B) including one battery charger on each 125 V d-c bus No. 1 and 2 (EE-8F and EE-8G).
- l. Two emergency diesel generators (DG-1 and DG-2).
- m. One diesel fuel oil storage system containing a minimum volume of 16,000 gallons of diesel fuel in FO-1, and a minimum volume of 10,000 gallons of diesel fuel in FO-10.
- n. Lubricating oil inventory for each DG is \geq 500 gallons.
- o. Each required starting air receiver bank pressure is \geq 190 psig.

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2.7 Electrical Systems (Continued)

(2) Modification of Minimum Requirements

The minimum requirements may be modified to the extent that one of the following conditions will be allowed after the reactor coolant has been heated above 300°F. However, the reactor shall not be made critical unless all minimum requirements are met. If any of the provisions of these exceptions are violated, the reactor shall be placed in a hot shutdown condition within the following 12 hours. If the violation is not corrected within an additional 12 hours, the reactor shall be placed in a cold shutdown condition within an additional 24 hours.

- a. Both unit auxiliary power transformers T1A-1 and -2 (4.16 kV) may be inoperable for up to 24 hours provided the operability of both diesel generators is demonstrated immediately.
- b. Either house service transformer T1A-3 or T1A-4 (4.16kV) may be inoperable for up to 7 days provided the operability of the diesel generator associated with the inoperable transformer is immediately verified. The NRC Operations Center shall be notified by telephone within 4 hours after transformer inoperability. Continued operation beyond 7 days is permissible, provided a special report is submitted to the NRC within 48 hours after transformer inoperability pursuant to Section 5.9.3 of the Technical Specifications. The special report will outline the plans for restoration of transformer operability and the additional precautions to be taken while the transformer is out of service.
- c. Both house service transformers T1A-3 and T1A-4 (4.16kV) may be inoperable for up to 72 hours provided the operability of both diesel generators is immediately verified. The loss of the 161kV incoming line renders both transformers inoperable. The NRC Operations Center shall be notified by telephone within 4 hours after transformer inoperability. Continued operation beyond 72 hours is permissible, provided a special report is submitted to the NRC within 48 hours after both transformers' inoperability pursuant to Section 5.9.3 of the Technical Specifications. The special report will outline the plans for restoration of the transformers' operability and the additional precautions to be taken while the transformers are out of service.

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2.7 Electrical Systems (Continued)

- l. Island buses 1B3A-4A, 1B3B-4B, and 1B3C-4C may be inoperable for up to 8 hours provided there are no inoperable required safeguards components which are redundant to components on the inoperable bus(es).
 - m. Either one of the 125V d-c buses No. 1 or 2 (Panels EE-8F or EE-8G) may be inoperable for up to 8 hours.
 - n. Either one of the 125V d-c distribution panels AI-41A or AI-41B may be inoperable for up to 8 hours.
 - o. One of the required inverters may be inoperable for up to 24 hours provided the reactor protective and engineered safeguards systems instrument channels supplied by the remaining three required inverters are all operable and the 120V a-c instrument bus associated with the inoperable inverter is powered from its bypass source.
- (3) Modification of Minimum Requirements for Diesel Fuel Oil, Diesel Lube Oil, and Starting Air

The minimum requirements may be modified to the extent that any of the following conditions will be allowed after the reactor coolant has been heated above 300°F. However, the reactor shall not be made critical unless all minimum requirements are met.

- a. If the inventory of diesel fuel oil in FO-1 is less than 16,000 gallons and/or FO-10 is less than 10,000 gallons, but the combined inventory in FO-1 and FO-10 is greater than a 6 day supply (23,350 gallons), then restore the required inventory within 48 hours.
- b. If one or more diesel generators has lube oil inventory < 500 gallons and > 450 gallons, then restore the lube oil inventory to within limits within 48 hours.
- c. If the total particulates of fuel oil stored in FO-1 or FO-10 is not within limits, then restore fuel oil total particulates to within limits within 7 days.
- d. If the properties of new fuel oil stored in FO-1 or FO-10 is not within limits, then restore stored fuel oil properties to within limits within 30 days.
- e. If one or more diesel generators has the required starting air receiver bank with pressure < 190 psig and > 150 psig, then restore starting air receiver bank pressure to > 190 psig within 48 hours.
- f. If the Required Action and associated Completion Time of a, b, c, d or e are not met or one or more diesel generators have diesel fuel oil, lube oil, or a required starting air subsystem not within limits for reasons other than a, b, c, d, or e, then declare the associated DG inoperable immediately.

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2.7 Electrical Systems (Continued)

Basis

The electrical system equipment is arranged so that no single failure can inactivate enough engineered safeguards to jeopardize the plant safety. The 480 V safeguards are arranged on nine bus sections. The 4.16 kV safeguards are supplied from two buses.

The normal source of auxiliary power with the plant at power for the safeguards buses is from the house service power transformers being fed from the 161 Kv incoming line with on-site emergency power from either one of two diesel generators and off-site standby power via the unit auxiliary transformers.⁽¹⁾ The loss of the 161kV incoming line renders the house service transformers (T1A-3 and T1A-4) inoperable in that the transformers cannot supply power to the 4.16kV safeguards buses 1A3 and 1A4. Inoperability of the house service transformer(s) or loss of the 161kV incoming line is not reportable pursuant to 10 CFR 50.72 criteria; however, the NRC will be promptly notified of these events via the NRC Operations Center.

The two emergency diesel generators on site do not require offsite power for start up or operation.

Upon loss of normal and standby power sources, the 4.16 Kv buses 1A3 and 1A4 are energized from the diesel generators. Bus load shedding, transfer to the diesel generator and pickup of critical loads are carried out automatically.⁽²⁾

When the turbine generator is out of service for an extended period, the generator can be isolated by opening motor operated disconnect switch DS-T1 in the bus between the generator and the main transformer, allowing the main transformer and the unit auxiliary power transformers (T1A-1 and T1A-2) to be returned to service.⁽³⁾ The auxiliary power transformers are not considered inoperable during these normal plant startup/shutdown realignments.

Minimum requirements are implemented prior to raising the RCS temperature above 300°F to assure availability of engineered safety features.

The time allowed to repair an inoperable inverter is based upon engineering judgement, taking into consideration the time required to repair an inverter and the additional risk to which the unit is exposed because of the inverter inoperability. In the event of inverter failure, the load on the inverter is automatically transferred to its safety related bypass source. The associated 120 V a-c instrument bus is considered OPERABLE when it is being powered from its bypass source and during the short time it takes to manually or automatically transfer between sources.

Swing inverter EE-8T is associated with inverters A and C. Swing inverter EE-8U is associated with inverters B and D. A swing inverter can take the place of either of its associated inverters. An inverter is required if it is one from the combination of inverters used to satisfy Specification 2.7(1)j. If at least four safety related inverters are OPERABLE and supplying 120 V a-c instrument buses A, B, C, and D in a combination that satisfies Specification 2.7(1)j, the non-required inverter(s) may be inoperable or out-of-service indefinitely.

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2.7 **Electrical Systems** (Continued)

Equipment served by 4.16 kV and 480 V auxiliary buses and MCC's is arranged so that loss of an entire 4.16 kV bus does not compromise safety of the plant during DBA conditions. For example, if 4.16 kV bus 1A3 is lost, two raw water pumps, one low pressure safety injection pump, two high pressure safety injection pumps, one auxiliary feedwater pump, two component cooling water pumps, one containment spray pump and two containment air fans are lost. This leaves two raw water pumps, one low pressure safety injection pump, one high pressure safety injection pump, one component cooling water pump, one containment spray pumps and two containment air fans which is more than sufficient to control containment pressure below the design value during the DBA.

Each diesel generator has sufficient capacity to start and run at design load required by engineered safety features equipment. The safety features operated from one diesel generator can adequately cool the core for any loss of coolant accident and also maintain the containment pressure within the design value. The engine base tank capacity of 550 gallons on each diesel provides 3 hours running time (worst case loading) before transfer of fuel oil from the 18,000 gallon capacity emergency diesel generator fuel oil storage tank FO-1 is mandatory. Two fuel oil transfer pumps per diesel, with each being powered from the associated diesel, are available for transferring fuel oil from FO-1 to the day tanks. The minimum diesel fuel oil inventory available to the diesel generators from the emergency diesel generator fuel oil storage tank FO-1 is maintained to assure the operation of either: 1) one diesel generator at full rated design capacity for at least 3.6 days, or 2) one diesel generator at post accident load conditions for a minimum of 4.5 days.

A minimum amount of diesel fuel oil is reserved in the auxiliary boiler fuel oil storage tank FO-10 for transfer to the emergency diesel generator fuel oil storage tank in the event of an emergency to extend the fuel supply for diesel generator operation to 7 days. Methods of transfer of the fuel oil from this tank to FO-1 have been established and procedures have been developed so that the transfer can be made in a timely manner without adversely impacting diesel generator operation. Therefore, a minimum diesel fuel oil inventory available to the diesel generators from the total on-site diesel fuel oil storage capacity is maintained to assure the operation of one diesel generator at the required post accident loads for 7 days. The fuel inventory is allowed below the 7 day supply, but above a 6 day supply, for a period of 48 hours. This restriction allows sufficient time for obtaining the requisite replacement volume and performing the analyses required prior to addition of fuel oil to the tank. A period of 48 hours is considered sufficient to complete restoration of the required level prior to initiating a plant shutdown as required by Specification 2.7(3). This period is acceptable based on the remaining capacity (more than 6 days), the fact that procedures are in place to obtain replenishment, and the low probability of an event during this brief period.

Additional supplies of diesel fuel oil are available in the Omaha area and from nearby terminals. Ample facilities exist to assure deliveries to the site within 24 hours.

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2.7 Electrical Systems (Continued)

One battery charger on each battery shall be operating so that the batteries will always be at full charge; this ensures that adequate d-c power will be available for all emergency uses. Each battery has one battery charger permanently connected with a third charger capable of being connected to either battery bus. The chargers are each rated for 400 amperes at 130 volts. Following a DBA the batteries and the chargers will handle all required loads. Each of the reactor protective channels instrumentation channels is supplied by one of the safety-related a-c instrument buses. The removal of one of the safety-related a-c instrument buses is permitted as the 2-of-4 logic may be manually changed to a 2-of-3 logic without compromising safety.

The engineered safeguards instrument channels use safety-related a-c instrument buses (one redundant bus for each channel) and d-c buses (one redundant bus for each logic circuit). The removal of one of the safety-related a-c instrument buses is permitted as the two of four logic automatically becomes a two of three logic.

Required engineered safeguards components, as described in Specification 2.7(2), refers to components required to be operable by other Limiting Conditions for Operation within these Technical Specifications. If no other LCO requires a particular ESF component to be operable, then its redundant component is also not required to be operable due to this specification. As an example, Specification 2.3 requires that safety injection pumps be operable prior to the reactor being made critical, and Specification 2.7 applies when the RCS is above 300°F. If the RCS is above 300°F but the reactor is not critical, then no safety injection pumps are required to be operable.

The DG lubrication system is designed to provide sufficient lubrication to permit proper operation of its associated DG under all loading conditions. The system is required to circulate the lube oil to the diesel engine working surfaces and to remove excess heat generated by friction during operation. The onsite storage in addition to the engine oil sump is sufficient to ensure 7 days of continuous operation. This supply is sufficient supply to allow the operator to replenish lube oil from outside sources. With lube oil inventory < 500 gallons, sufficient lubricating oil to support 7 days of continuous DG operation at full load conditions may not be available. However, the Condition is restricted to lube oil volume reductions that maintain at least a 6 day supply. This restriction allows sufficient time to obtain the requisite replacement volume. A period of 48 hours is considered sufficient to complete restoration of the required volume prior to declaring the DG inoperable. This period is acceptable based on the remaining capacity (> 6 days), the low rate of usage, the fact that procedures will be initiated to obtain replenishment, and the low probability of an event during this brief period.

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2.7 **Electrical Systems** (Continued)

For proper operation of the standby DGs, it is necessary to ensure the proper quality of the fuel oil. FCS has a Diesel Fuel Oil Testing Program which includes proper fuel oil quality. This program includes purchasing, receipt testing of new fuel oil, and periodic analyses of the stored fuel oil. FCS is not committed to the fuel analysis portion of Regulatory Guide 1.137 (Ref. 4) or ANSI N195-1976 (Ref. 5); however, these standards were utilized as guidance in the development of the Diesel Fuel Oil testing program. The fuel oil properties governed by these Surveillance Requirements are the water and sediment content, the kinematic viscosity, specific gravity (or API gravity), and impurity level. TS 2.7(3)c is entered as a result of a failure to meet the acceptance criterion of Table 3-5, Item 9c. Normally, trending of particulate levels allows sufficient time to correct high particulate levels prior to reaching the limit of acceptability. Poor sample procedures (bottom sampling), contaminated sampling equipment, and errors in laboratory analysis can produce failures that do not follow a trend. Since the presence of particulates does not mean failure of the fuel oil to burn properly in the diesel engine, and particulate concentration is unlikely to change significantly between Surveillance intervals, and proper engine performance has been recently demonstrated (within 31 days), it is prudent to allow a brief period prior to declaring the associated DG inoperable. The 7 day Completion Time allows for further evaluation, resampling, and re-analysis of the DG fuel oil.

With the new fuel oil properties defined in the Bases for Table 3-5, Item 9c not within the required limits, a period of 30 days is allowed for restoring the stored fuel oil properties. This period provides sufficient time to test the stored fuel oil to determine that the new fuel oil, when mixed with previously stored fuel oil, remains acceptable, or restore the stored fuel oil properties. This restoration may involve feed and bleed procedures, filtering, or combinations of these procedures. Even if a DG start and load was required during this time interval and the fuel oil properties were outside limits, there is a high likelihood that the DG would still be capable of performing its intended function.

Each DG has two starting air subsystems (primary and secondary), each with adequate capacity for five successive start attempts of the DG without recharging the air start receivers. Either subsystem can fulfill the function of starting the DG, however the requirements of TS 3.7(1)a.i must be met for the required starting air subsystem. With starting air receiver bank pressure < 190 psig, sufficient capacity for five successive DG start attempts does not exist. However, as long as the receiver bank pressure is > 150 psig, there is adequate capacity for at least one start attempt, and the DG can be considered OPERABLE while the air receiver bank pressure is restored to the required limit. A period of 48 hours is considered sufficient to complete restoration to the required pressure prior to declaring the DG inoperable. This period is acceptable based on the remaining air start capacity, the fact that most DG starts are accomplished on the first attempt, and the low probability of an event during this brief period.

References

- (1) USAR, Section 8.3.1.2
- (2) USAR, Section 8.4.1
- (3) USAR, Section 8.2.2
- (4) Regulatory Guide 1.137
- (5) ANSI N195-1976

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3.0 **SURVEILLANCE REQUIREMENTS**

3.7 Emergency Power System Periodic Tests (Continued)

- d. During refueling shutdowns the correct function of all D.C. emergency transfer switches shall be demonstrated by manual transfer of normal D.C. supply breakers at the 125 volt D.C. distribution panels.

(3) Emergency Lighting

The correct functioning of the emergency lighting system required for plant safe shutdown shall be verified at least once each year.

(4) 13.8 kV Transmission Line

The 13.8 kV transmission line will be energized and loaded to minimum shutdown requirements on a refueling frequency.

(5) Required Safety Related Inverters

The correct inverter output (voltage, frequency, and alignment to required 120 V a-c instrument buses) shall be verified weekly.

Basis

The emergency power system provides power requirements for the engineered safety features in the event of a DBA. Each of the two diesel generators is capable of supplying minimum required safety feature equipment from independent buses. This redundancy is a factor in establishing testing intervals. The monthly tests specified will demonstrate operability and load capacity of each diesel generator. These tests are conducted to meet the objectives of NRC Generic Letter 84-15 regarding the issue of reductions in cold fast starts. For this reason, the test verifying a 10 second start will be conducted from ambient conditions once per 184 days for each diesel. Other monthly tests will allow for manufacturer's recommended warm-up to reduce the mechanical stress and wear on the diesel engines. The fuel supply and various controls are continuously monitored and alarmed for off-normal conditions. Automatic starting on loss of off-site power and automatic load shedding, diesel connection, and loading will be verified on a refueling frequency. At the same intervals, capability will be verified for manual emergency control of these functions from the diesel and switch-gear rooms.

Considering system redundancy, the specified testing intervals for the station batteries should be adequate to detect and correct any malfunction before it can result in system malfunction. Batteries will deteriorate with time, but precipitous failure is extremely unlikely. The surveillance specified is that which has been demonstrated over the years to provide an indication of a cell becoming unserviceable long before it fails.

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3.0 **SURVEILLANCE REQUIREMENTS**

3.7 Emergency Power System Periodic Tests (Continued)

Surveillance of the required safety related inverters verifies that they are functioning properly with the 120 V a-c buses energized from the inverter. The verification of proper voltage and frequency output ensures that the required power is readily available for the instrumentation connected to the 120 V a-c buses. The weekly frequency takes into account the redundant capability of the inverters and other indications available in the control room that alert the operator to inverter malfunctions.

References

- (1) USAR, Section 7.3.4.2
- (2) USAR, Section 8.4.1
- (3) USAR, Section 8.3.4
- (4) USAR, Section 8.4.2