

RAS 14227

U.S. NUCLEAR REGULATORY COMMISSION

In the Matter of AMERGEN ENERGY CO., LLC

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Nuclear

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ATTACHMENT 1
Design Analysis Cover Sheet
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USNRC

October 1, 2007 (10:45am)

OFFICE OF SECRETARY
RULEMAKINGS AND
ADJUDICATIONS STAFF

Design Analysis (Major Revision)		Last Page No. Attachment 5 page 20 of 20	
Analysis No.: 1	C-1302-187-E310-041	Revision: 2	0
Title: 3	Statistical Analysis of Drywell Vessel Sandbed Thickness Data 1992, 1994, 1996, and 2006		
EC/ECR No.: 4	06-01078	Revision: 5	0
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Unit No.: 8	1		
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SE-000243-002, Rev. 14	From		
ECR 02-01441, Rev. 0	From		
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Does this Design Analysis contain Unverified Assumptions? 17 Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> If yes, ATI/AR#: _____			
This Design Analysis SUPERCEDES: 18 In its entirety.			
Description of Revision (list affected pages for partials): 19 See Summary of Change page (attached).			
Preparer: 20	Peter Tamburro	<u>[Signature]</u>	12/11/06
Method of Review: 21	Detailed Review <input checked="" type="checkbox"/>	Alternate Calculations (attached) <input type="checkbox"/>	Testing <input type="checkbox"/>
Reviewer: 22	Stephen Leshnoff	<u>[Signature]</u>	12/11/06
Review Notes: 23	Independent review <input checked="" type="checkbox"/>	Peer review <input type="checkbox"/>	
The statistical analysis methods are comprehensive, thorough, and correct. The data was correctly captured. The analysis results are reasonable. The conclusions are correctly derived.			
Checker: Kevin Muggleston <u>[Signature]</u> 12/11/06			
(For External Analyses Only)			
External Approver: 24			
Exelon Reviewer: 25			
Is a Supplemental Review Required? 26 Yes <input checked="" type="checkbox"/> No <input checked="" type="checkbox"/> If yes, complete Attachment 3			
Exelon Approver: 27	F. H. RAY	<u>[Signature]</u>	12/15/06

* See APPENDIX 23 FOR NU-AA-1212 REVIEWS.

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C-1302-187-E310-041

TITLE

Statistical Analysis of Drywell Vessel Sandbed Thickness Data 1992, 1994, 1996, and 2006

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1.0 Purpose

The purpose of this calculation is to analyze the UT Inspection, which have been taken of the Drywell Vessel in the Sandbed Region for 1992, 1994, 1996, and 2006.

Specific objectives of this calculation are:

- 1) Determine the 1992, 1994, 1996, and 2006 mean thickness at each monitored location and compare them to acceptance criteria.
- 2) Determine the 1992, 1994, 1996, and 2006 thinnest recorded value at each monitored location and compare them to the appropriate acceptance criteria.
- 3) Statistically analyze measured thicknesses from 1992, 1994, 1996, and 2006 to determine if a statistically significant corrosion rate exists at each location,
- 4) If a statistically significant corrosion rate exists, provide a conservative projection to ensure future inspections are performed at conservative frequencies.
- 5) In addition this calculation will analyze the 106 UT data points collected in 1992 and again in 2006.

The conclusion of this calculation pertains to the Sandbed Region of the Drywell Vessel located above elevation 8' 11 1/4" which is not embedded in concrete on both sides.

Background

The inspections were performed at 19 separate locations (grids) located through-out the sandbed region. These inspections are performed from inside the drywell and are located at an elevation that corresponds to the sandbed region of the Drywell. These locations have been periodically inspected over time to determine corrosion rates. At least one grid is located in each of the 10 Drywell Sandbed Bays.

Twelve locations are each on a 6" by 6" area in which 49 separate UT readings are performed in a grid pattern on 1" centers. The grid pattern is located in the same location each time the inspection is performed within plus or minus 1/8 inch. Seven locations are each on a 1" by 6" area in which 7 separate UT readings are performed in a row pattern on 1" centers. The row pattern is located in the same location each time the inspection is performed within plus or minus 1/8 inch.

The grids with 49 readings correspond to bays that experienced the most identified corrosion prior to the repair in 1992.

In 1992, following the removal of the sand and corrosion byproducts from the sandbed region, the exterior of the Drywell Vessel was visually inspected from inside the sandbed. This inspection identified the thinnest local points in each of the 10 sandbed bays. These thinnest locations (approximately 115) were then UT inspected and documented with a single thickness value. These locations do not correspond with the 19 locations that were periodically monitored from inside the Drywell. These locations had not been re-inspected until 2006 when 106 were located and again UT inspected. These points were located using the 1992 NDE inspection data sheet maps. These UT readings were originally intended to provide a comparison to the acceptance criteria.

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2.0 Summary of Results

Review of the 1992, 1994, 1996, and 2006 UT inspection data for all grids show that these monitored locations are experiencing no observable corrosion. These locations correspond to areas of the Sandbed Region of the Drywell Vessel that were coated in 1992 and are above the internal concrete curb and floor.

This conclusion is based on statistical testing of the mean thicknesses measured in 1992, 1994, 1996, and 2006 at each location; a point-to-point comparison of the thinnest reading measured in 2006 at each location, and sensitivity studies which have identified the minimum statistically observable rate of corrosion that would have to be present in order to have 95 percent confidence.

All measured mean and local thicknesses meet the established design basis criteria.

Sensitivity studies have identified the rates, which would be statistically observable given the limited number of inspections (four since the sandbed has been coated) and the variance of the data at the most critical location (19A).

Projections based on assumed corrosion rates corresponding to the calculated minimum statistically observable rates are used to determine the required inspection frequencies to ensure that all locations will continue to meet design basis requirements until the next scheduled inspection.

A review of the 2006 UT inspection data of 106 external locations shows all the measured local thicknesses meet the established design basis criteria. Comparison of this new data to the existing 19 locations used for corrosion monitoring leads to the conclusion that the 19 monitoring locations provide a representative sample population of Drywell Vessel in the Sandbed (see section 7.3).

The term "No Observable Corrosion" is being defined as: having "No Statistically Significant Rate of Corrosion". The actual margins remaining have considered rates based on actual differences between UT readings, which represent insignificant changes to shell thicknesses. However, to take a much more conservative approach in determining acceptable inspection frequencies for each of the locations, a sensitivity study has been performed to develop the minimum rate of corrosion that would have to exist in order to conclude with a high confidence level that in fact corrosion does exist. For the sandbed region, this approach is conservative since it includes the large standard error associated with the pre-existing surface irregularities due to corrosion of the exterior shell prior to 1992. This minimum observable rate that is defined is not indicative of an actual corrosion rate. It should also be noted that the results of this approach are significantly influenced by the amount of data used, and that additional inspection will reduce the minimum observable rate. This has been proven based on the upper drywell analysis that proved that as additional data and time were considered the actual rate (which was less than 1 mil per year) became observable.

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The following table provides a breakdown of the location with the least amount of margin to the general criteria.

Table 1

Location ID	2006 Mean	Uniform Criteria	Delta	Margin Remaining
	(Inches)	(Inches)	(Inches)	Percentage
19A	0.8066	0.736	0.0706	9.6%

Evaluation of the mean thickness values of this location measured 1992, 1994, 1996 and 2006 shows that this location is experiencing negligible corrosion, approaching a rate of zero. However due to the limited amount of inspections this conclusion cannot be statistically confirmed with 95% confidence. Therefore the next inspection of this location shall be performed prior to the date in which the minimum statistically observable rate would drive the thickness to the minimum required thickness.

Table 2 - The following table provides a breakdown of the locations with the least amount of margin to local criteria.

Location ID	2006 Local Reading	Local Criteria	Delta	Margin Remaining
	(Inches)	(Inches)	(Inches)	Percentage
17D/13	0.648	0.490	0.158	32%
19A/4	0.648	0.490	0.158	32%

Evaluation of these individual values measured 1992, 1994, 1996 and 2006 shows that these points are experiencing negligible corrosion, approaching a rate of zero. However due to the limited amount of inspections this conclusion cannot be statistically confirmed with 95% confidence. Therefore the next inspection of this location shall be performed prior to the date in which the minimum statistically observable rate would drive the thickness to the minimum required thickness.

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2.1 Twelve Internal Locations with 49 Readings

Twelve, 49 point grid inspections have been performed in 1992, 1994, 1996 and 2006 after the sand was removed and the coating was applied in 1992. Analysis of the mean values and the thinnest 2006 reading at these locations indicate no observable corrosion during this period.

Table 3 Compilation of the 49 Point Grid Means Over Time

Location ID		Mean Thickness based on 1992 Inspections	Mean Thickness based on 1994 Inspections	Mean Thickness based on 1996 Inspections	2006 Mean	Uniform Criteria	Conclusions
		(Inches)	(Inches)	(Inches)	(Inches)	(Inches)	
9D		1.004	0.992	1.008	0.993	0.736	No observable corrosion
11A		0.825	0.820	0.830	0.822		No observable corrosion
11C	All	0.909	0.894	0.951	0.898		No observable corrosion
	Top	0.970	0.982	1.042	0.958		No observable corrosion
	Bottom	0.860	0.850	0.883	0.855		No observable corrosion
13A		0.858	0.837	0.853	0.846		No observable corrosion
13D	All	0.973	0.959	0.990	0.968		No observable corrosion
	Top	1.055	1.037	1.059	1.047		No observable corrosion
	Bottom	0.906	0.895	0.933	0.904		No observable corrosion
15D		1.058	1.053	1.066	1.053		No observable corrosion
17A	All	1.022	1.017	1.058	1.015		No observable corrosion
	Top	1.125	1.129	1.144	1.122		No observable corrosion
	Bottom	0.942	0.934	0.997	0.935		No observable corrosion
17D		0.817	0.810	0.848	0.818		No observable corrosion
17/19	All	0.983	0.970	0.980	0.969		No observable corrosion
	Top	0.976	0.963	0.967	0.964		No observable corrosion
	Bottom	0.989	0.975	0.990	0.972		No observable corrosion
19A		0.800	0.806	0.815	0.807	No observable corrosion	
19B		0.840	0.824	0.837	0.847	No observable corrosion	
19C		0.819	0.820	0.854	0.824	No observable corrosion	

Locations that were previously split in two groups are shown for consistency with previous calculations.

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Table 4 Compilation of the Lowest 2006 Reading in Each 49 Point Grid Over Time

Location ID/ Point	1992 Reading	1994 Reading	1996 Reading	Lowest 2006 Reading	Local Criteria	Conclusions
	(Inches)	(Inches)	(Inches)	(Inches)		
9D/ 15	0.763	0.770	0.776	0.751	0.490	No observable corrosion
11A/20	0.677	0.677	0.668	0.669		No observable corrosion
11C/5	0.776	NA	1.14	0.767		No observable corrosion
13A/18	0.761	0.752	0.774	0.746		No observable corrosion
13D/49	0.824	0.811	0.822	0.821		No observable corrosion
15D/42	0.980	0.903	0.940	0.922		No observable corrosion
17A/40	0.804	0.809	0.983	0.802		No observable corrosion
17D/13	0.648	0.646	0.693	0.648		No observable corrosion
17-19/35	0.914	0.906	0.935	0.901		No observable corrosion
19A/4	0.659	0.650	0.680	0.648		No observable corrosion
19B/34	0.743	0.716	0.745	0.731		No observable corrosion
19C/21	0.650	0.666	0.771	0.660		No observable corrosion

2.2 Seven Locations With 7 Readings

Seven, 7 point grid inspections have been performed in 1994, 1996 and 2006 after the sand was removed and the coating was applied in 1992.

Analysis of the mean values and the thinnest 2006 reading at these locations indicate no on going corrosion during this period. This conclusion is based on the statistical "F" test of the data over time.

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Table 5 Compilation of the 7 Point Grid Means Over Time

Location ID	Average Thickness based on 1992 Inspections	Average Thickness based on 1994 Inspections	Average Thickness based on 1996 Inspections	2006 Mean	Uniform Criteria	Conclusions
	(Inches)	(Inches)	(Inches)	(Inches)	(Inches)	
ID	1.121	1.101	1.151	1.122	0.736	No observable corrosion
3D	1.182	1.184	1.175	1.180		No observable corrosion
5D	1.182	1.168	1.173	1.185		No observable corrosion
7D	1.137	1.136	1.138	1.133		No observable corrosion
9A	1.157	1.157	1.155	1.154		No observable corrosion
13C	1.149	1.140	1.154	1.142		No observable corrosion
15A	1.133	1.114	1.127	1.121		No observable corrosion

Table 6 Compilation of the Lowest 2006 Reading in Each 7 Point Grid Over Time

Location ID/ Point	1992 Reading	1994 Reading	1996 Reading	Lowest 2006 Reading	Local Criteria	Corrosion
	(Inches)	(Inches)	(Inches)	(Inches)	(Inches)	
ID/1	0.889	0.879	0.881	0.881	0.490	No observable corrosion
3D/5	1.159	1.164	1.158	1.156		No observable corrosion
5D/1	1.164	1.163	1.163	1.174		No observable corrosion
7D/5	1.111	1.135	1.113	1.102		No observable corrosion
9A/7	1.133	1.132	1.127	1.130		No observable corrosion
13C/6	1.138	1.123	1.147	1.128		No observable corrosion
15A/7	1.083	1.040	1.100	1.049		No observable corrosion

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3.1 References

- 3.1 GPUN Safety Evaluation SE-000243-002, Rev. 14 "Drywell Steel Shell Plate Thickness Reduction at the Base Sand Cushion Entrenchment Region."
- 3.2 GPUN TDR 854, Rev. 0 "Drywell Corrosion Assessment"
- 3.3 GPUN TDR 851, Rev. 0 "Assessment of Oyster Creek Drywell Shell"
- 3.4 GPUN Installation Specification, IS-328227-004, Rev 13, "Functional Requirements for Drywell Containment Vessel Thickness Examination"
- 3.5 Applied Regression Analysis, 2nd Edition, N. R. Draper & H. Smith, John Wiley and Sons 1981
- 3.6 Statistical Concepts and Methods, G.K. Bhattacharyya & R.A. Johnson, John Wiley and Sons 1977
- 3.7 GPUN calculation C-1302-187-5300-005, Rev.0, "Statistical Analysis of Drywell Thickness Data Thru 12-31-88"
- 3.8 GPUN TDR 948, Rev. 1 "Statistical Analysis of Drywell Thickness Data"
- 3.9 Experimental Statistics, Mary Gobbons Natrella, John Wiley & Sons, 1966 Reprint (National Bureau of Standards Handbook 91)
- 3.10 Fundamental Concepts in the Design of Experiments, Charles C Hicks, Saunders College Publishing, Fort Worth, 1982
- 3.11 GPUN Calculation C-1302-187-5300-008, Rev.0, "Statistical Analysis of Drywell Thickness Data Thru 2-8-90"
- 3.12 GPUN Calculation C-1302-187-5300-011, Rev.1, "Statistical Analysis of Drywell Thickness Data Thru 4-24-90"
- 3.13 GPUN Calculation C-1302-187-5300-015, Rev.0, "Statistical Analysis of Drywell Thickness Data Thru March 1991"
- 3.14 GPUN Calculation C-1302-187-5300-017, Rev.0, "Statistical Analysis of Drywell Thickness Data Thru May 1991"
- 3.15 GPUN Calculation C-1302-187-5300-019, Rev.0, "Statistical Analysis of Drywell Thickness Data Thru November 1991"
- 3.16 GPUN Calculation C-1302-187-5300-020, Rev.0, "OCDW Projected Thickness Data Thru 11/02/91"
- 3.17 GPUN Calculation C-1302-187-5300-021, Rev.0, "Statistical Analysis of Drywell Thickness Data Thru May 1992"
- 3.18 GPUN Calculation C-1302-187-5300-022, Rev.0, "OCDW Projected Thickness Data Thru 5/31/92"
- 3.19 GPUN Calculation C-1302-187-5300-025, Rev.0, "Statistical Analysis of Drywell Thickness Data Thru December 1992"
- 3.20 GPUN Calculation C-1302-187-5300-024, Rev.0, "OCDW Projected Thickness Data Thru 12/8/92"
- 3.21 GPUN Calculation C-1302-187-5300-028, Rev.0, "OCDW Statistical Analysis of Drywell Thickness Data Thru September 1994"
- 3.22 GPUN Calculation C-1302-187-5300-030, Rev.0, "Statistical Analysis of Drywell Thickness Data Thru September 1996"

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3.23 Practical Statistics – “Mathcad Software Version 7.0 Reference Library, Published by Mathsoft, Inc. Cambridge

3.24 AmerGen Calculation C-1302-187-E310-037, Rev. 1 Statistical Analysis of Drywell Vessel Data.

3.25 AmerGen Calculation C-1302-187-5320-024, Rev. 1 OC Drywell Ext. UT Evaluation in Sandbed”

4.0 Assumptions

The statistical evaluation of the UT data to determine the corrosion rate at each location is based on the following assumptions:

4.1 Characterization of the scattering of the data over each grid is such that the thickness measurements are normally distributed. If the data is not normally distributed the grid is subdivided into normally distributed subdivisions.

4.2 Once the distribution of data is found to be close to normal, the mean value of the data points is the appropriate representation of the average condition.

4.3 A decrease in the mean value of the thickness over time is representative of the corrosion.

4.4 If corrosion does not exist, the mean value of the thickness will not vary with time except for random variations in the UT measurements

4.5 If corrosion is continuing at a constant rate, the mean thickness will decrease linearly with time. In this case, linear regression analysis can be used to fit the mean thickness values for a given zone to a straight line as a function of time. The corrosion rate is equal to the slope of the line.

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5.0 Design Inputs:

5.1 Drywell Vessel Thickness criteria has been previously established (reference C-1302-187-5320-024) as follows:

- 1) General Uniform Thickness - 0.736 inches or greater.
- 2) If an area is less than 0.736" thick then that area shall be greater than 0.693 inches thick and shall be no larger than 6" by 6" wide. C-1302-187-5320-024 has previously dispositioned an area of this magnitude in Bay 13.
- 3) If an area is less than 0.693" thick then that area shall be greater than 0.490" thick and shall be no larger than 2" in diameter. C-1302-187-5320-024 calculated an acceptance criterion of .479 inches however; this evaluation is conservatively using .490 inches, which is the original GE acceptance criterion. In addition, this calculation applied this acceptance criteria over an area up to 2 1/2" in diameter. Since the UT readings were taken on 1 inch centers and the transducer size is less than 0.5 inch these readings can be characterized as less than 2 inches in diameter.

5.2 Seven core samples approximately 2" in diameter were removed from the drywell vessel shell for analysis (reference 3.1). In these locations replacement plugs were installed. Four of these removed cores are in grid locations that are part of the sandbed monitoring program. Therefore the UT data from these points are not included in the calculation.

The following specific location/grid points have core bore plugs.

Bay Area	Points
11A	23, 24, 30, 31
17D	15, 16, 22, 23
19A	24, 25, 31, 32
19C	20, 26, 27, 33

5.3 Historical data sets for 1992, 1994, 1996, and 2006 have been collected and are provided in attachments 1, 2, 3, and 4.

5.4 The 106 UT data for 2006 and 1992 external inspections are provided in attachment 5.

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6.0 OVERALL APPROACH AND METHODOLOGY:

6.1 Definitions

6.1.1 A Normal Distribution has the following properties

- Characterized by a bell shaped curve centered on the mean.
- A value of that quantity is just as likely to lie above the mean as below it
- A value of that quantity is less likely to occur the farther it is from the mean
- Values to one side of the mean are of the same probability as values at the same distance on the other side of the mean

6.1.2 Mean thickness is the mean of valid points, which are normally distributed from the most recent UT measurements at a location.

6.1.3 Variance is the mean of the square of the difference between each data point value and the mean of the population.

6.1.4 Standard Deviation is the square root of the variance.

6.1.5 Standard Error is the standard deviation divided by the square root of the number of data points. Used to measure the dispersion in the distribution.

6.1.6 Skewness measures the relative positions of the mean, medium and mode of a distribution. In general when the skewness is close to zero, the mean, medium and mode are centered on the distribution. The closer skewness is to zero the more symmetrical the distribution. Normal distributions have skewness, which approach zero. Values with +/- 1.0 are indicative that the distribution is normally skewed.

6.6.9 Kurtosis measures the heaviness of a distribution tails. A normal distribution has a kurtosis, which approaches zero. Values with +/- 1.0 indicate that the distribution is normal.

6.1.8 Linear Regression is a linear relationship between two variables. A line with a slope and an intercept with the vertical axis can characterize the linear relationship. In this case the linear relationship is between time (which is the independent variable) and corrosion (which is the dependent variable).

6.1.9 F-Ratio is the ratio of explained variance to unexplained variance. The mean square regression (MSR) value provides an estimate of the variance explained by regression (a line with a slope). The mean square error (MSE) provides an estimate of the variance that is not explained by a straight line with a slope.

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An F-Ratio of greater than 1.0 occurs when the amount of corrosion that has occurred since the initial measurement is significant compared to the random variations, and four or more measurements have been taken. In these cases the computed corrosion rate more accurately reflects the actual corrosion rate, and there is a very high probability that the actual corrosion rate is the computed corrosion rate. The greater the F-Ratio then the lower the uncertainty in the corrosion rate (reference 3.22).

Where the F-Ratio of 1.0 or greater provides confidence in the historical corrosion rate, the F-Ratio should be 4 to 5 if the corrosion rate is to be used to predict the thickness in the future. To have a high degree of confidence in the predicted thickness, the ratio should be at least 8 or 9 (reference 3.22).

If the F-Ratio is less than 1 then no conclusions can be made that the means are best explained by a line with a slope.

6.1.10 Grand mean - when the F-Ratio test is less than 1.0 and/or the slope is positive this is the grand mean of all data.

6.1.11 Corrosion Rate - With three or more data sets and the F-Ratio test greater than 1.0 this is the slope of the regression line.

6.1.12 Upper and Lower 95% Confidence Interval - The upper and lower corrosion rate range for which there is 95% confidence that the actual rate lies within this range.

6.2 Methodology Background

In the mid 1980's a survey was performed of the Drywell Vessel at the Sandbed elevation. As a minimum at least one inspection location (also referred to as a grid) was selected for repeat inspection in each of the 10 Drywell Bays and permanently marked. This became the basis for the Drywell Thickness Monitoring Program in the Sandbed Region.

UT Inspection of locations with the most thinning (known at the time) consisted of 49 individual UT thickness readings in a 7 by 7 pattern spaced on 1 inch centers over a 6" by 6" area. These measurements were taken using a stainless steel template. The template was designed to ensure that the 7 by 7 grid is located in the same area with repeatability of a 1/16". The template has a grid pattern of 49 holes on 1 inches center that are large enough to fit the UT transducer. The sides of the template are notched to that it can be aligned with permanent field markings made at each inspection location.

Forty nine evenly spaced individual readings over a 6" by 6" area were originally selected in the mid 1980's based on statistical proof that a minimum number of 30 samples are necessary to characterize a entire population (the 6 " by 6" area) assuming the entire population is normally distributed (ref 3.7 and 3.8).

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The program then performed UT inspections over time at these same locations. The corrosion rates were developed using a standard regression analysis and establishment of the 95% confidence intervals enhanced to capture increasing variance depending on the projection of ongoing corrosion and the number of inspections. This methodology is based on the following references:

- 1) Applied Regression Analysis, Second Edition, N.R. Draper & H. Smith, John Wiley and Sons 1981
- 2) Statistical Concept and Methods, G.K. Bhattacharyya & R.A. Johnson, John Wiley and Sons 1977,
- 3) Experimental Statistics, Mary Gobbons Natrella, John Wiley and Sons 1966 (Reprint National Bureau of Standards Handbook 91)
- 4) Fundamental Concepts in the Design of Experiments, Charles C Hicks, Saunders College Publishing, Fort Worth, 1982

6.3 The UT measurements within scope of this monitoring program are performed in accordance with ref. 3.4. This specification involves taking UT measurements using a template with 49 holes laid out on a 6" by 6" grid with 1" between centers on both axes or in 7 locations, 7 holes in one row laid on 1" centers. All measurements are made in the same location within 1/8" (reference 3.4).

6.3 Each 49 point data set is evaluated for missing data. Invalid points are those that are declared invalid by the UT operator or are at plug locations.

6.3 The thinnest single location in each of the grids will be trended and compared to acceptance criteria.

6.4 Data that is not normally distributed will be compared to previous calculations. In several cases the data has shown significant wear patterns. For example the top 3 rows of grid 11C are much thicker than the bottom 4 rows. Past calculations has sub divided these grids into thicker and thinner subsets based on the patterns and determined if each subset is normally distributed. Normally distributed subsets are then analyzed separately. In this calculation the same grids are subdivided into subsets to ensure consistency to past calculations. In some cases (past and present) grids are not normally distributed due a few "outlying" thinner and thicker points. In these cases the outlying points are trended separately.

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6.5 Methodology

6.5.1 Test Matrix

To demonstrate the methodology a 49 member array will be generated using the Mathcad "rnorm" function. This function returns an array with a probability density which is normally distributed, where the size of the array ($No_{DataCells}$), the target mean (μ_{input}), and the target standard deviation (σ_{input}) are input.

The following will build a matrix of 49 points

$$No_{DataCells} := 49 \quad i := 0..No_{DataCells} - 1 \quad count := 7$$

The array "Cells" is generated by Mathcad with the target mean (μ_{input}) and standard deviation (σ_{input})

$$\mu_{input} := 775 \quad \sigma_{input} := 20 \quad Cells := rnorm(No_{DataCells}, \mu_{input}, \sigma_{input})$$

"Cells" is shown as a 7 by 7 matrix

$$Show_{matrix}(Cells, 7) = \begin{bmatrix} 766 & 761 & 766 & 756 & 741 & 776 & 773 \\ 786 & 819 & 791 & 795 & 792 & 793 & 788 \\ 754 & 776 & 760 & 789 & 771 & 762 & 761 \\ 765 & 786 & 770 & 777 & 800 & 761 & 775 \\ 797 & 793 & 717 & 732 & 779 & 763 & 751 \\ 777 & 790 & 781 & 775 & 760 & 767 & 762 \\ 772 & 795 & 779 & 785 & 790 & 775 & 781 \end{bmatrix}$$

The above test matrix will be used in sections 6.5.2 through 6.5.8

6.5.2 Mean and Standard Deviation

The actual mean and standard deviation are calculated for the matrix "Cells" by the Mathcad functions "mean" and "Stdev".

Therefore for the matrix generated in section 6.5.1

$$\mu_{actual} := mean(Cells) \quad \sigma_{actual} := Stdev(Cells)$$

$$\mu_{actual} = 774.104 \quad \sigma_{actual} = 18.258$$

Inspection shows that the actual mean and standard deviations are not the same as the target mean and target standard deviation which were input. This is expected since the "rnorm" function returns an array with a probability density which is normally distributed.

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6.5.3 Standard Error

The Standard Error is calculated using the following equation (reference 3.23).
For the matrix generated in section 6.5.1

$$\text{Standard error} := \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Standard error} = 2.578$$

6.5.4 Skewness

Skewness is calculated using the following equation (reference 3.23).

For the matrix generated in section 6.5.1

$$\text{Skewness} := \frac{(\text{No DataCells}) \cdot \overrightarrow{\sum (\text{Cells} - \mu_{\text{actual}})^3}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\sigma_{\text{actual}})^3} \quad \text{Skewness} = 0.354$$

A skewness value close to zero is indicative of a normal distribution (reference 3.22 and 3.23)

6.5 Kurtosis

Kurtosis is calculated using the following equation (reference 3.23).
For the matrix generated in section 6.5.1

$$\text{Kurtosis} := \frac{\text{No DataCells} \cdot (\text{No DataCells} + 1) \cdot \overrightarrow{\sum (\text{Cells} - \mu_{\text{actual}})^4}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3) \cdot (\sigma_{\text{actual}})^4} + \frac{3 \cdot (\text{No DataCells} - 1)^2}{(\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3)} \quad \text{Kurtosis} = 0.262$$

A Kurtosis value close to zero is indicative of a normal distribution (reference 3.23)

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6.5.6 Normal Probability Plot

An alternative method to determine whether a sample distribution approaches a normal distribution is by a normal probability plot (reference 3.22 and 3.23). In a normal plot, each data value is plotted against what its value would be if it actually came from a normal distribution. The expected normal values, called normal scores, and can be estimated by first calculating the rank scores of the sorted data. The Mathcad function "sorts" sorts the "Cells" array

$$j := 0.. \text{last}(\text{Cells}) \quad \text{srt} := \text{sort}(\text{Cells})$$

Then each data point is ranked. The array "rank" captures these rankings

$$r_j := j + 1 \quad \text{rank}_j := \frac{\sum_{i=1}^j \text{srt}_i}{\sum_{i=1}^{\text{rows}(\text{Cells})} \text{srt}_i}$$

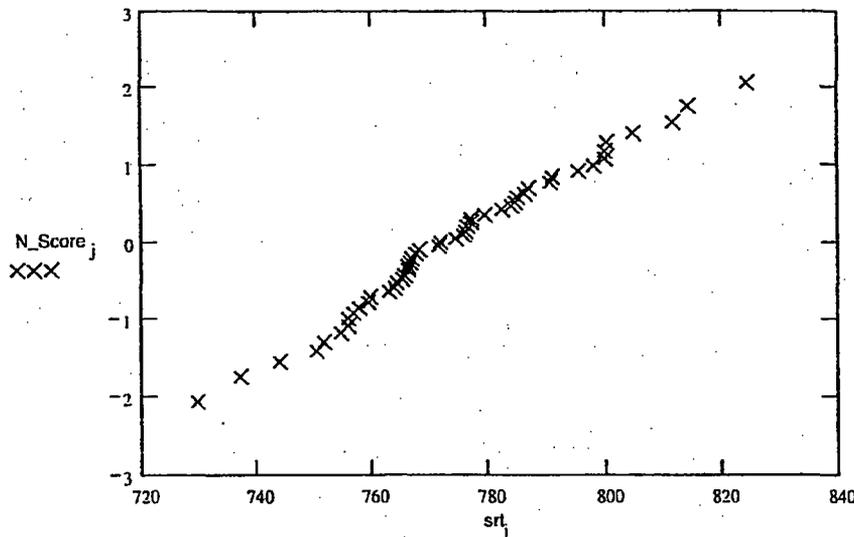
Each rank is proportioned into the "p" array. Then based on the proportion an estimate is calculated for the data point. The Van der Waerden's formula is used

$$p_j := \frac{\text{rank}_j}{\text{rows}(\text{Cells}) + 1}$$

The normal scores are the corresponding p th percentile points from the standard normal distribution:

$$x := 1 \quad \text{N_Score}_j := \text{root}[\text{cnorm}(x) - (p_j), x]$$

If a sample is normally distributed, the points of the "Normal Plot" will seem to form a nearly straight line. The plot below shows the "Normal Plot" for the matrix generated in section 6.5.1



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6.5.7 Upper and Lower Confidence Values

The Upper and Lower confidence values are calculated based on .05 degree of confidence α (reference 3.23).

$$\alpha := .05 \quad T\alpha := qt\left[\left(1 - \frac{\alpha}{2}\right), 48\right] \quad T\alpha = 2.011$$

Therefore for the matrix generated in section 6.1

$$\text{Lower } 95\% \text{Con} := \mu_{\text{actual}} - T\alpha \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Lower } 95\% \text{Con} = 767.726$$

$$\text{Upper } 95\% \text{Con} := \mu_{\text{actual}} + T\alpha \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Upper } 95\% \text{Con} = 778.094$$

These values represent a range on the calculated mean in which there is 95% confidence. In other words, if the 49 data points were collected 100 times the calculated mean in 95 of those 100 times would be within this range.

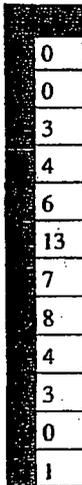
6.5.8 Graphical Representation

Below is the distribution of the "Cells" matrix generated in section 6.5.1 sorted in one half standard deviation increments (bins) within a range from minus 3 standard deviations to plus 3 standard deviations.

$$\text{Bins} := \text{Make bins}(\mu_{\text{actual}}, \sigma_{\text{actual}})$$

$$\text{Distribution} := \text{hist}(\text{Bins}, \text{Cells})$$

Distribution =



The mid points of the Bins are calculated

$$k := 0..11$$

$$\text{Midpoints}_k := \frac{(\text{Bins}_k + \text{Bins}_{k+1})}{2}$$

The Mathcad function pnorm calculates the normal distribution curve based on a given mean and standard deviation. The actual mean and standard deviation generated in section 6.5.2 are input. The resulting plot will provide a representation of the normally distribution corresponding the the actual mean and standard deviation.

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$$\text{normal_curve}_0 := \text{pnorm}(\text{Bins}_1, \mu_{\text{actual}}, \sigma_{\text{actual}})$$

$$\text{normal_curve}_k := \text{pnorm}(\text{Bins}_{k+1}, \mu_{\text{actual}}, \sigma_{\text{actual}}) - \text{pnorm}(\text{Bins}_k, \mu_{\text{actual}}, \sigma_{\text{actual}})$$

The normal curve is simply a proportion, which is multiplied by the number of "Cells" (49)

$$\text{normal_curve} := \text{No_DataCells} \cdot \text{normal_curve}$$

The following schematic shows: the actual distribution of the samples (the bars), the normal curve (solid line) based on the actual mean (μ_{actual}) and standard deviation (σ_{actual}), the kurtosis (Kurtosis), the skewness (Skewness), the number of data points (No DataCells), and the lower and upper 95% confidence values (Lower 95%Con, Upper 95%Con).

$\mu_{\text{actual}} = 772.91$

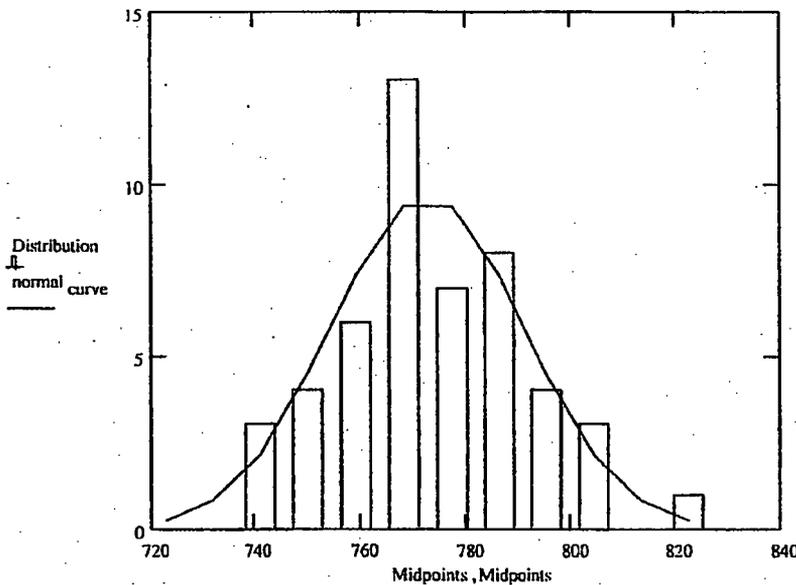
$\sigma_{\text{actual}} = 18.047$

Standard error = 2.578

Skewness = 0.354

Kurtosis = 0.262

No DataCells = 49



Lower 95%Con = 767.726

Upper 95%Con = 778.094

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6.5.9 General Summary of Corrosion Rate Assessment Methodology

This methodology develops a test to assess whether the trend of the means or individual points over time is indicative of corrosion. The statistical test consists of two parts. The first part is to determine if the data (either the means or individual points) is well characterized by a straight line determined by using standard linear regression modeling. The second part is a comparison of the linear regression through the data with a line defined by a prescribed slope and intercept. The slope represents the rate corrosion, and it is chosen to reflect acceptable limits. The intercept is determined by the thickness in 1992 (baseline) as the sand removal. The confidence level for the test will be 95%. The test will be referred to as the *F test for Corrosion*. If the *F test for Corrosion* shows that the prescribed line for corrosion is within the 95% confidence bounds determined by the linear regression on the data, then a statistical projection can be made to the year 2029.

If the *F test for Corrosion* shows that the prescribed line for corrosion is not acceptable within the 95% confidence bounds determined by the linear regression on the data, then a conservative approach will be used, and the regression will be utilized to determine an apparent corrosion rate to establish the next inspection frequency for that location.

Two sensitivity studies will be performed. The first will determine the minimum observable corrosion rate that may exist in the 49 point grid, given the observed standard deviations of the averages and the number of observations, which are 4 in this case. For this analysis, location 19A was chosen since it is the thinnest location of the 19 grids. The second study will determine the minimum observable corrosion rate that may exist at one point within a grid, given the observed standard error for the individual points and the number of observations, which is, again, 4 in this case. For this analysis, point 4 in grid 19A was chosen since it is one of the two individual points, which are the thinnest out of the 19 grids.

6.5.9.1 Appropriateness of the Regression Model for Corrosion

General corrosion rates of a carbon steel plate over long periods of time (i.e. years) can be approximated by a straight line with a slope over time (see assumptions 4.3, 4.4 and 4.4).

This assumption has been shown to be reasonable over the life of the monitoring program. Prior to 1992 sand removal from the sandbed, the regression model was shown to accurately calculate the actual corrosion rates (reference 3.7, 3.11 through 3.21) of the vessel in the sandbed and to provide reliable projections that were used to schedule the ultimate repair (the sand removal). In addition the regression model has been shown to detect very small corrosion rates of less than 1 mil per year in the upper elevations of the drywell. In this case it took up to ten inspections over an approximate 10 years to detect these minor rates (reference 3.2. 24).

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6.5.9.2 "F" Test Results for Corrosion

To illustrate a case in which the location is corroding, nine 49 point matrixes will be generated with input means which are descending over time at a rate of 2 mils per year. This will illustrate the case where the population is corroding at 2 mils per year with a 20 mil standard deviation.

The nine means, standard deviations of the following simulated dates are shown below

Dates_d :=

1993
1995
1996.5
1997
1999.4
2002
2004
2006
2008

d := 0..8

"d" is used as an index for the arrays

Rate := 2.0

$$\mu_{\text{input}_d} := 775 - (\text{Rate}) \cdot (\text{Dates}_d - \text{Dates}_0)$$

$$\sigma_{\text{input}_d} := 20 \quad \text{Cells}_d := \text{rnorm}(\text{No DataCells}, \mu_{\text{input}_d}, \sigma_{\text{input}_d})$$

$$\mu_{\text{actual}_d} := \text{mean}(\text{Cells}_d) \quad \sigma_{\text{actual}_d} := \text{Stdev}(\text{Cells}_d)$$

The resulting simulated means are

$$\mu_{\text{actual}} = \begin{bmatrix} 770.163 \\ 769.826 \\ 773.738 \\ 767.08 \\ 752.938 \\ 754.346 \\ 750.331 \\ 744.589 \\ 742.622 \end{bmatrix}$$

$$\sigma_{\text{actual}} = \begin{bmatrix} 20.964 \\ 20.197 \\ 19.8 \\ 19.57 \\ 17.368 \\ 20.289 \\ 16.007 \\ 24.804 \\ 20.188 \end{bmatrix}$$

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 1.997 \cdot 10^3 \\ 1.997 \cdot 10^3 \\ 1.999 \cdot 10^3 \\ 2.002 \cdot 10^3 \\ 2.004 \cdot 10^3 \\ 2.006 \cdot 10^3 \\ 2.008 \cdot 10^3 \end{bmatrix}$$

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The following function simply returns the number of means (No_of_means) which will be used later

$$\text{No_of_means} := \text{rows}(\mu_{\text{actual}}) \quad \text{No_of_means} = 9$$

The curve fit equation and model equation is defined for the function "yhat"

$$\text{yhat}(x, y) := \text{intercept}(x, y) + \text{slope}(x, y) \cdot x$$

The curve fit equation in which the date (Dates) is the independent variable and the measured mean thickness of the location (μ_{actual}) is the dependent variable, is then defined as the function "yhat". This function makes use of Mathcad function "intercept" which returns the intercept value of the "Best Fit" curve fit and the Mathcad function "slope" which returns the slope value of the "Best Fit" curve fit.

The Sum of Squared Error (SSE) is calculated as follows (reference 3.23). This is the variance between each actual value (mean or individual point) and what the value should be if it met the regression model.

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{actual}_i} - \text{yhat}(\text{Dates}, \mu_{\text{actual}})_i)^2 \quad \text{SSE} = 125.623$$

The Sum of Squared Residuals (SSR) is then calculated as follows (reference 3.23). This is the difference between what the value should be if it met the regression model and what the value should be if it met the grandmean model.

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{actual}})_i - \text{mean}(\mu_{\text{actual}}))^2 \quad \text{SSR} = 1.005 \cdot 10^3$$

Degrees of freedom associated with the sum of squares for residual error.

$$\text{DegreeFree}_{ss} := \text{No_of_means} - 2$$

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The degrees of freedom for the sum of squares due to regression;

$$\text{DegreeFree}_{reg} := 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{ss}} \quad \text{MSE} = 7.519$$

$$\text{Standard error} := \sqrt{\text{MSE}} \quad \text{Standard error} = 2.742$$

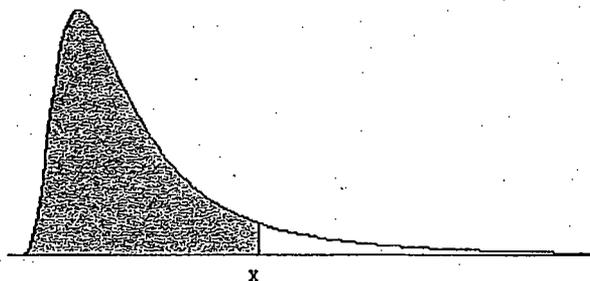
$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{reg}} \quad \text{MSR} = 741.797$$

The MSE is the variance estimate to the regression model. The MSR is an estimate for the difference between the regression model and the grandmean. The ratio of the two gives a measure of how well the data approaches a line with slope. The larger the ratio then the better the data is represented by the regression model. For example if the MSE was very large indicating that the values significantly vary from the regression model, then the ratio would approach zero and the hypothesis that there is slope is not satisfied. Another example would be if the MSE was very small indicating that the values are very close to the regression model, then the ratio would be very large and the hypothesis that there is slope is satisfied.

$$F_{\text{actual}} := \frac{\text{MSR}}{\text{MSE}}$$

This ratio F_{actual} is then compared to the "F" Distribution with the appropriate confidence factor. The Mathcad function pF computes cumulative probabilities for the "F distribution" with $d1, d2$ degrees of freedom at x confidence

Pictorially, $pF(x, d1, d2)$ computes the area of the region shaded below:



The confidence factor is set at 95%

Confidence := .95

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$$\alpha := 0.05 \quad F_{\text{critical}} := qF(\text{Confidence}, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}}) \quad F_{\text{critical}} = 5.591$$

The "F" ratio for 95% confidence is calculated:

$$F_{\text{ratio}} := \frac{F_{\text{actual}}}{F_{\text{critical}}} \quad F_{\text{ratio}} = 10.015 \quad \text{Standard error} = 4.236$$

The "F" ratio is greater than 1.0, therefore the regression model holds for the data. The curve fit for the nine means is best explained by a curve fit with a slope.

If the F ratio is less than 1.0 then no conclusions can be made with respect to how well the data satisfies a line without slope.

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6.9.3 Linear Regression with 95% Confidence Intervals

Using data generated in section 6.9.2 the curve fit for linear regression is calculated by the Mathcad functions "slope" and "intercept".

$$m_s := \text{slope}(\text{Dates}, \mu_{\text{actual}}) \quad y_b := \text{intercept}(\text{Dates}, \mu_{\text{actual}})$$

$$m_s = -2.159 \quad y_b = 5.077 \cdot 10^3$$

The predicted curve is calculated over time where "year predict" is time (independent variable), and "Thick predict" is thickness (dependent variable).

$$\text{Remaining PI}_{\text{life}} := 23 \quad f := 0.. \text{Remaining PI}_{\text{life}} - 1 \quad \text{year predict}_f := 1993 + f \cdot 2$$

$$\text{Thick predict} := m_s \cdot \text{year predict} + y_b$$

The 95% Confidence ("1- α_t ") curves are calculated as follows (reference 3.3)

$$\alpha_t := 0.05$$

$$\text{Thick actualmean} := \text{mean}(\text{Dates})$$

$$\text{sum} := \sum_d (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

$$\text{upper}_f := \text{Thick predict}_f +$$

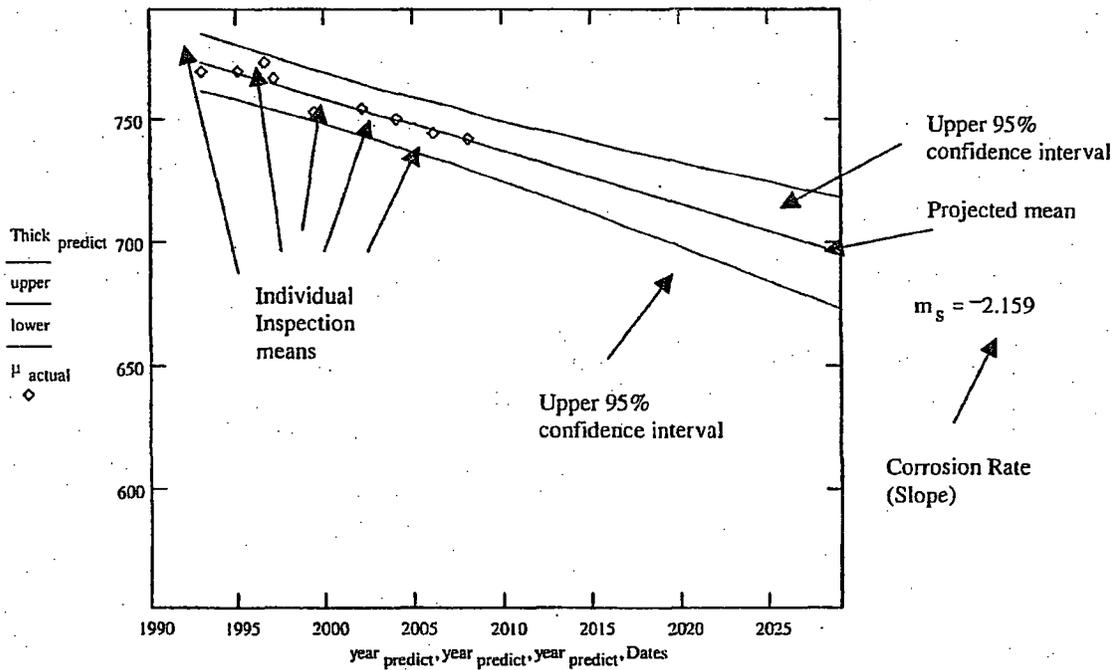
$$qt \left(1 - \frac{\alpha_t}{2}, \text{No_of means} - 2 \right) \cdot \text{Standard error} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year predict}_f - \text{Thick actualmean})^2}{\text{sum}}}$$

$$\text{lower}_f := \text{Thick predict}_f -$$

$$qt \left(1 - \frac{\alpha_t}{2}, \text{No_of means} - 2 \right) \cdot \text{Standard error} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year predict}_f - \text{Thick actualmean})^2}{\text{sum}}}$$

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Therefore the following is a plot of the curve fit of the data generated in section 6.9.2 and the Upper and Lower 95% confidence Intervals. The Upper and Lower 95% Confidence Intervals are the two curves shown below which bound the data points and the curve fit.



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6.9.4 Sensitivity Studies to Determine Observable Corrosion Rates

This sensitivity study will determine the minimum statistically observable corrosion rate that can exist in the 49 points grid given the observed standard deviations of the means and the number of observations which in this case is 4. This will be performed by running a series of simulations based on the results from the grid at location 19A.

This study will perform 10, 100 iteration runs for varying corrosion rates of 5, 6, 7, 8, and 9 mils per year.

The simulation will generate 49 points arrays using the Mathcad function "norm". The function "norm (m, u, SD)" - returns an array of "m" random numbers generated from a normal distribution with mean of "u" and a standard deviation of "SD".

Each iteration will generate 49 point arrays for the years 1992, 1994, 1996 and 2006.

The input to the 1992 array will be 49, the actual mean (800 mils) which was determined from the actual 1992, 19A data (reference appendix 10 page 10). and a standard deviation of 65 mils. This standard deviation is the average of the calculated standard deviations from the 1992, 1994, 1996 and 2006 data (see appendix 10 page 10). A simulated mean (for 1992) will then be calculated from the simulated 49 point array.

The input to the 1994 array will be 49, the value 800 minus the simulated rate (in mils per year) times 2 years (1994-1992) and a standard deviation of 65 mils. A simulated mean (for 1994) will then be calculated from the simulated 49 point array.

The input to the 1996 array will be 49, the value 800 minus the simulated rate (in mils per year) times 4 years (1996-1992) and a standard deviation of 65 mils. A simulated mean (for 1996) will then be calculated from the simulated 49 point array.

The input to the 2006 array will be 49, the value 800 minus the simulated rate (in mils per year) times 14 years (2006-1992) and a standard deviation of 65 mils. A simulated mean (for 2006) will then be calculated from the simulated 49 point array.

The four simulated means will then be tested for corrosion based on the methodology in section 6.5.9.2. The confidence factor for the test will be 95%. If the corrosion test is successful (the F Ratio is great than 1) then that iteration is considered a successful valid iteration.

100 iterations will be run 10 times at each of the input rates of 1, 2, 3, 4, and 5 mils per year. The resulting number of successful iterations (passes the corrosion test) will then be considered as probability of observing that rate given the 19A data.

For this case location 19A was chosen since it is the thinnest of the 19 grids.

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Appendix 10 shows the following data for location 19A

Year	Mean (mils)	Standard Deviation (mils)
1992	800	58.6
1994	806	69.3
1996	815	67.3
2006	807	62.4

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7.0 Calculation

7.1 Sandbed Locations with 49 Readings

7.1.1. Bay 9 location 9D December 1992 through Oct 2006

Refer to Appendix #1 for the complete calculation.

Four inspections have been performed at this location after the sand was removed and coating applied in 1992. The data collected in October 2006 is normally distributed. The mean of the 2006 data is 0.9825 inches, which meets the design basis uniform thickness requirements of 0.736". In order to be consistent with past calculations (ref. 3.20 3.21 and 3.22) this mean does not include point 15, which is thinnest point in the set.

The "F" Test results for Corrosion on the means shows as ratio of 0.029. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on an assumed rate of 6.9 mils per year shows that this location would not reach the minimum required thickness prior to the 2029.

In addition the apparent corrosion rate was determined using the regression model (even though it does not meet the F test for Corrosion). Based on the apparent rate the conclusion can be made that the location will not corrode to less than the minimum required thickness prior to 2029.

Point 15 is the thinnest reading of the 2006 data at 0.751 inches, which meets the design basis local thickness requirements of 0.490".

The "F" Test result for Corrosion on point 15 shows a ratio of 0.03. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this location would not reach the minimum required thickness prior to the 2029.

Additional calculation shows that for this point to corrode to less than the minimum required thickness by 2029 it would have to corrode at a rate of 10.8 mils per year which is not considered credible and would be observable.

7.1.2 Bay 11 location 11A December 1992 through Oct 2006

Refer to Appendix #2 for the complete calculation.

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Four inspections have been performed at this location after the sand was removed and coating applied in 1992. A plug lies within this location. Four points lie over the plug (see section 5.2). Therefore points 23, 24, 30, and 31 are eliminated from the corrosion rate evaluation.

The data collected in October 2006 is normally distributed after the four points that lie over the plug are eliminated. The mean of the 2006 data is 0.8215 inches, which meets the design basis uniform thickness requirements of 0.736".

The "F" Test for Corrosion on the means shows a ratio of 0.01. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on an assumed rate of 6.9 mils per year shows that this location would not reach the minimum required thickness prior to the 2018. Additional inspection will be required at this location prior to this year. It is expected that each added inspection will continue to reduce the uncertainties, which will eventually demonstrate that this location has sufficient margin to reach the full period of operation in 2029.

In addition the apparent corrosion rate was determined using the regression model (even though it does not meet the F test for Corrosion). Based on the apparent rate the conclusion can be made that the location will not corrode to less than the minimum required thickness prior to 2029.

Point 20 is the thinnest reading of the 2006 data at 0.669 inches, which meets the design basis local thickness requirements of 0.490".

The "F" Test result for Corrosion on point 20 shows a ratio of 0.09. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this location would not reach the minimum required thickness prior to the 2029.

Additional calculation shows that for this point to corrode to less than the minimum required thickness by 2029 it would have to corrode at a rate of 7.5 mils per year which is not considered credible and would be observable.

7.1.3 Bay 11 location 11C December 1992 through Oct 2006

Refer to Appendix #3 for the complete calculation.

Four inspections have been performed at this location after the sand was removed and coating applied in 1992. The data collected in October 2006 is not normally distributed. Removal of point number 5, which is much thinner, will result in a normal distribution,

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although slightly skewed. However past calculations (ref. 3.20, 3.21, and 3.22) have split this data and analyzed the top 3 rows and the bottom 4 row separately. This summary will only describe the evaluation of the entire 7 rows. Appendix 3 provides the results of the top 3 rows and the bottom 4 rows, which are consistent to the following conclusions. Point 1 was not collected due to an obstruction with the vent attachment weld.

The mean of the 2006 data is 0.8982 inches, which meets the design basis uniform thickness requirements of 0.736".

The "F" Test for Corrosion on the means shows a ratio of 0.02. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on an assumed rate of 6.9 mils per year shows that this location would not reach the minimum required thickness prior to the 2029.

In addition the apparent corrosion rate was determined using the regression model (even though it does not meet the F test for Corrosion). Based on the apparent rate the conclusion can be made that the location will not corrode to less than the minimum required thickness prior to 2029.

Point 43 was discounted from the 1992 data in the previous calculations (reference 3.20, 3.21 and 3.22) since it was 4.3 sigma from the mean in 1992. This same point was recorded as 0.860 inches in 1994, 0.917 inches in 1996 and 0.861 inches in 2006. Therefore it was also discounted from the 1992 mean in this calculation for consistency.

Point 5 is the thinnest reading of the 2006 data at 0.767 inches, which meets the design basis local thickness requirements of 0.490".

The "F" Test result for Corrosion on point 5 shows a ratio of 0.005. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this location would not reach the minimum required thickness prior to the 2029.

Additional calculation shows that for this point to corrode to less than the minimum required thickness by 2029 it would have to corrode at a rate of 11.5 mils per year which is not considered credible and would be observable.

7.1.4 Bay 13 location 13A December 1992 through Oct 2006

Refer to Appendix #4 for the complete calculation.

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Four inspections have been performed at this location after the sand was removed and coating applied in 1992. The data collected in October 2006 is approximately normally distributed. The Kurtosis indicates the distribution is slightly heavy around the mean. Point 5 is much thicker (1.046 inches) than the mean of grid. Therefore the conclusion was made that this distribution approaches normality.

The mean of the 2006 data is 0.8458 inches, which meets the design basis uniform thickness requirements of 0.736".

The "F" Test result for Corrosion on the means shows a ratio of 0.004. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on an assumed rate of 6.9 mils per year shows that this location would not reach the minimum required thickness prior to the 2020.

Additional inspection will be required at this location prior to this year. It is expected that each added inspection will continue to reduce the uncertainties, which will eventually demonstrate that this location has sufficient margin to reach the full period of operation in 2029.

In addition the apparent corrosion rate was determined using the regression model (even though it does not meet the F test for Corrosion). Based on the apparent rate the conclusion can be made that the location will not corrode to less than the minimum required thickness prior to 2029.

The calculated 1994 mean (837mils) in this calculation is different than the same mean calculated in 1994 (827.5 mils). This is because the 1994 mean calculation eliminated four points (4, 5, 6 and 7) from in the 1994 data (reference 3.21) since they were much thicker than the remaining 1994 data points. However the 1992 and 1996 calculation did not eliminate the same four points even though some of the four points were thicker than the 1992 and 1996 data sets. Review of the 2006 data show that these points are also thicker than the remaining points. Also the 2006 data with the four points included is normally distributed. Therefore the 1994 mean was recalculated in this calculation with the 4 points included.

The calculated 1996 mean (853 mils) in this calculation is different than the same mean calculated in 1996 (843.4 mils). Thorough review of the 1996 calculation ref (3.22) and the 1996 data indicates that the correct mean for the 1996 data is actually 853 mils and not 843.4 mils. Therefore it is concluded that the 1996 calculation mistakenly documented this value. Therefore this calculation uses 853 mils for the 1996 mean.

Point 19 is the thinnest reading of the 2006 data at 0.746 inches, which meets the design basis local thickness requirements of 0.490".

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The "F" Test result for Corrosion on point 19 shows a ratio of 0.044. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this location would not reach the minimum required thickness prior to the 2029.

Additional calculation shows that for this point to corrode to less than the minimum required thickness by 2029 it would have to corrode at a rate of 10.7 mils per year which is not considered credible and would be observable.

7.1.5 Bay 13 location 13D December 1992 through Oct 2006

Refer to Appendix #5 for the complete calculation.

Four inspections have been performed at this location after the sand was removed and coating applied in 1992. The data collected in October 2006 is normally distributed. However past calculations (ref 3.20, 3.21, and 3.22) have split this data and analyzed the top 3 rows and the bottom 4 row separately. This summary will only describe the evaluation of the entire 7 rows. Appendix 5 provides the results of the top 3 rows and the bottom 4 rows, which are consistent to the following conclusions.

The mean of the 2006 data is 0.9682 inches, which meets the design basis uniform thickness requirements of 0.736".

The "F" Test result for Corrosion on the means shows a ratio of 0.0005. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on an assumed rate of 6.9 mils per year shows that this location would not reach the minimum required thickness prior to the 2029.

In addition the apparent corrosion rate was determined using the regression model (even though it does not meet the F test for Corrosion). Based on the apparent rate the conclusion can be made that the location will not corrode to less then the minimum required thickness prior to 2029.

Point 49 is the thinnest reading of the 2006 data at 0.821 inches, which meets the design basis local thickness requirements of 0.490".

The "F" Test result for No Corrosion on point 49 shows a ratio of 1.64. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made

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that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this location would not reach the minimum required thickness prior to the 2029.

Additional calculation shows that for this point to corrode to less than the minimum required thickness by 2029 it would have to corrode at a rate of 13.8 mils per year which is not considered credible and would be observable.

7.1.6 Bay 15 location 15D December 1992 through Oct 2006

Refer to Appendix #6 for the complete calculation.

Four inspections have been performed at this location after the sand was removed and coating applied in 1992. The data collected in October 2006 is normally distributed. The mean of the 2006 data is 1.0531 inches, which meets the design basis uniform thickness requirements of 0.736".

The "F" Test result for Corrosion on the means shows a ratio of 0.012. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on an assumed rate of 6.9 mils per year shows that this location would not reach the minimum required thickness prior to the 2029.

In addition the apparent corrosion rate was determined using the regression model (even though it does not meet the F test for Corrosion). Based on the apparent rate the conclusion can be made that the location will not corrode to less than the minimum required thickness prior to 2029.

Point 42 is the thinnest reading of the 2006 data at 0.922 inches, which meets the design basis local thickness requirements of 0.490".

The "F" Test result for Corrosion on point 42 shows a ratio of 0.02. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this location would not reach the minimum required thickness prior to the 2029.

Additional calculation shows that for this point to corrode to less than the minimum required thickness by 2029 it would have to corrode at a rate of 18 mils per year which is not considered credible and would be observable.

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7.6.9 Bay 17 location 17A December 1992 through Oct 2006

Refer to Appendix #7 for the complete calculation.

Four inspections have been performed at this location after the sand was removed and coating applied in 1992. The data collected in October 2006 is not normally distributed. However past calculations (ref 3.20, 3.21, and 3.22) have split this data and analyzed the top 3 rows and the bottom 4 rows separately. These two sub sets are normally distributed. This summary will only describe the evaluation of the entire 7 rows. Appendix 7 provides the results of the top 3 rows and the bottom 4 rows, which are consistent to the following conclusions.

The mean of the 2006 data is 1.015 inches, which meets the design basis uniform thickness requirements of 0.736".

The "F" Test result for Corrosion on the means shows a ratio of 0.006. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this location would not reach the minimum required thickness prior to the 2029.

In addition the apparent corrosion rate was determined using the regression model (even though it does not meet the F test for Corrosion). Based on the apparent rate the conclusion can be made that the location will not corrode to less than the minimum required thickness prior to 2029.

Point 3 was discounted from the 1996 data in the 1996 calculation (reference 3.22) since it was significantly thinner (0.672 inches) than the remaining 1996 points. This same point was recorded as 1.158 inches in 1992, 1.158 inches in 1996, and 1.154 inches in 2006. Therefore it was discounted from the 1996 mean in this calculation for consistency.

Point 40 is the thinnest reading of the 2006 data at 0.802 inches, which meets the design basis local thickness requirements of 0.490".

The "F" Test result for Corrosion on point 40 shows a ratio of 0.002. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this location would not reach the minimum required thickness prior to the 2029.

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Additional calculation shows that for this point to corrode to less than the minimum required thickness by 2029 it would have to corrode at a rate of 13.0 mils per year which is not considered credible and would be observable.

7.1.8 Bay 17 location 17D December 1992 through Oct 2006

Refer to Appendix #8 for the complete calculation.

Four inspections have been performed at this location after the sand was removed and coating applied in 1992. A plug lies within this location. Four points lie over the plug (see section 5.2). Therefore points 15, 16, 22, and 23 are eliminated from the corrosion rate evaluation.

The data collected in October 2006 is normally distributed after the four points that lie over the plug are eliminated. The mean of the 2006 data is 0.8187 inches, which meets the design basis uniform thickness requirements of 0.736".

The calculated 1996 mean (848 mils) in this calculation is different than the same mean calculated in 1996 (845 mils). Thorough review of the 1996 calculation ref (3.22) and the 1996 data indicates that the correct mean for the 1996 data, when excluding points 15, 16, 22 and 23, is actually 848 mils and not 845 mils. Therefore it is concluded that the 1996 calculation mistakenly documented this value. Therefore this calculation uses 848 mils for the 1996 mean.

The "F" Test result for Corrosion on the means shows a ratio of 0.000007. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this location would not reach the minimum required thickness prior to the 2016. Additional inspection will be required at this location prior to this year. It is expected that each added inspection will continue to reduce the uncertainties, which will eventually demonstrate that this location has sufficient margin to reach the full period of operation in 2029.

In addition the apparent corrosion rate was determined using the regression model (even though it does not meet the F test for Corrosion). Based on the apparent rate the conclusion can be made that the location will not corrode to less than the minimum required thickness prior to 2029.

Point 14 is the thinnest reading of the 2006 data at 0.648 inches, which meets the design basis local thickness requirements of 0.490".

The "F" Test result for No Corrosion on point 14 shows a ratio of 3.3. The "F" Test result for Corrosion on point 14 shows a ratio of 0.001. Sensitivity studies show that given only

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four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this individual point would not reach the minimum required thickness prior to the 2016. Additional inspection will be required at this location prior to this year. It is expected that each added inspection will continue to reduce the uncertainties, which will eventually demonstrate that this location has sufficient margin to reach the full period of operation in 2029.

Additional calculation shows that for this point to corrode to less than the minimum required thickness by 2029 it would have to corrode at a rate of 6.6 mils per year which is not considered credible and would be observable.

7.1.9 Bay 17 location 17-19 December 1992 through Oct 2006

Refer to Appendix #9 for the complete calculation.

Four inspections have been performed at this location after the sand was removed and coating applied in 1992. The data collected in October 2006 is normally distributed. However past calculations (ref 3.20, 3.21, and 3.22) have split this data and analyzed the top 3 rows and the bottom 4 rows separately. This summary will only describe the evaluation of the entire 7 rows. Appendix 9 provides the results of the top 3 rows and the bottom 4 rows, which are consistent to the following conclusions.

The mean of the 2006 data is 0.969 inches, which meets the design basis uniform thickness requirements of 0.736".

The "F" Test result for Corrosion on the means shows a ratio of 0.068. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this location would not reach the minimum required thickness prior to the 2029.

In addition the apparent corrosion rate was determined using the regression model (even though it does not meet the F test for Corrosion). Based on the apparent rate the conclusion can be made that the location will not corrode to less then the minimum required thickness prior to 2029.

The calculated 1996 mean (990.14 mils) in this calculation is different that the same mean calculated in 1996 (991.4 mils). Thorough review of the 1996 calculation ref (3.22) and the 1996 data indicates that the correct mean for the 1996 data is actually 990.14 mils and not 991.4 mils. Therefore it is concluded that the 1996 calculation mistakenly documented this value. Therefore this calculation uses 990.14 mils for the 1996 mean.

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Point 35 is the thinnest reading of the 2006 data at 0.901 inches. Which meets the design basis local thickness requirements of 0.490".

The "F" Test result for Corrosion on point 35 shows a ratio of 0.02. The "F" Test result for Corrosion on point 14 shows a ratio of 0.001. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this location would not reach the minimum required thickness prior to the 2029.

Additional calculation shows that for this point to corrode to less than the minimum required thickness by 2029 it would have to corrode at a rate of 17 mils per year which is not considered credible and would be observable.

7.1.10 Bay 19 location 19A December 1992 through Oct 2006

Refer to Appendix #10 for the complete calculation.

Four inspections have been performed at this location after the sand was removed and coating applied in 1992. A plug lies within this location. Four points lie over the plug (see section 5.2). Therefore points 24, 25, 31, and 32 are eliminated from the corrosion rate evaluation.

The data collected in October 2006 is normally distributed after the four points that lie over the plug are eliminated. The mean of the 2006 data is 0.8066 inches, which meets the design basis uniform thickness requirements of 0.736". This mean is the thinnest of the 19 locations.

Evaluation of the mean thickness values of this location measured 1992, 1994, 1996 and 2006 shows that this location is experiencing negligible corrosion, approaching a rate of zero. However due to the limited amount of inspections this conclusion cannot be statistically confirmed with 95% confidence. Therefore the next inspection of this location shall be performed prior to the date in which the minimum statistically the statistically observable rate would drive the thickness to the minimum required thickness.

The "F" Test result for Corrosion on the means shows a ratio of 0.004. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this location would not reach the minimum required thickness prior to the 2016. Additional inspection will be required at this location prior to this year. It is expected that each added inspection will continue to

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reduce the uncertainties, which will eventually demonstrate that this location has sufficient margin to reach the full period of operation in 2029.

In addition the apparent corrosion rate was determined using the regression model (even though it does not meet the F test for Corrosion). Based on the apparent rate (which approaches zero) the conclusion can be made that the location will not corrode to less than the minimum required thickness prior to 2029.

Point 4 is the thinnest reading of the 2006 data at 0.648 inches, which meets the design basis local thickness requirements of 0.490".

The "F" Test result for Corrosion on point 4 shows a ratio of 0.02. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this point would not reach the minimum required thickness prior to the 2016. Additional inspection will be required at this location prior to this year. It is expected that each added inspection will continue to reduce the uncertainties, which will eventually demonstrate that this location has sufficient margin to reach the full period of operation in 2029.

Additional calculation shows that for this point to corrode to less than the minimum required thickness by 2029 it would have to corrode at a rate of 6.6 mils per year which is not considered credible and would be observable.

7.1.11 Bay 19 location 19B December 1992 through Oct 2006

Refer to Appendix #11 for the complete calculation.

Four inspections have been performed at this location after the sand was removed and the coating was applied in 1992. The data collected in October 2006 is normally distributed. The mean of the 2006 data is 0.8475 inches, which meets the design basis uniform thickness requirements of 0.736".

The "F" Test result for Corrosion on the means shows a ratio of 0.088. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this location would not reach the minimum required thickness prior to the 2022. Additional inspection will be required at this location prior to this year. It is expected that each added inspection will continue to reduce the uncertainties, which will eventually demonstrate that this location has sufficient margin to reach the full period of operation in 2029.

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In addition the apparent corrosion rate was determined using the regression model (even though it does not meet the F test for Corrosion). Based on the apparent rate the conclusion can be made that the location will not corrode to less than the minimum required thickness prior to 2029.

Point 34 is the thinnest reading of the 2006 data at 0.731 inches. Which meets the design basis local thickness requirements of 0.490".

The "F" Test result for Corrosion on point 34 shows a ratio of 0.001. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this location would not reach the minimum required thickness prior to the 2029.

Additional calculation shows that for this point to corrode to less than the minimum required thickness by 2029 it would have to corrode at a rate of 10.0 mils per year which is not considered credible and would be observable.

7.1.12 Bay 19 location 19C December 1992 through Oct 2006

Refer to Appendix #11 for the complete calculation.

Four inspections have been performed at this location after the sand was removed and coating applied in 1992. A plug lies within this location. Four points lie over the plug. Therefore points 20, 26, 27, and 33 are eliminated from the corrosion rate evaluation (see section 5.2).

The data collected in October 2006 is normally distributed after the four points that lie over the plug are eliminated. The mean of the 2006 data is 0.8238 inches, which meets the design basis uniform thickness requirements of 0.736".

The calculated 1996 mean (854 mils) in this calculation is different that the same mean calculated in 1996 (848 mils). Thorough review of the 1996 calculation ref (3.22) and the 1996 data indicates that the correct mean for the 1996 data is actually 854 mils and not 848 mils. Therefore it is concluded that the 1996 calculation mistakenly documented this value. Therefore this calculation uses 854 mils for the 1996 mean.

The "F" Test result for Corrosion on the means shows a ratio of 0.000007. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this location would not reach the minimum required thickness prior to the 2018. Additional

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inspection will be required at this location prior to this year. It is expected that each added inspection will continue to reduce the uncertainties, which will eventually demonstrate that this location has sufficient margin to reach the full period of operation in 2029.

In addition the apparent corrosion rate was determined using the regression model (even though it does not meet the F test for Corrosion). Based on the apparent rate the conclusion can be made that the location will not corrode to less than the minimum required thickness prior to 2029.

Point 4 is the thinnest reading of the 2006 data at 0.660 inches, which meets the design basis local thickness requirements of 0.490".

The "F" Test result for Corrosion on point 4 shows a ratio of 0.00007. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this location would not reach the minimum required thickness prior to the 2029.

Additional calculation shows that for this point to corrode to less than the minimum required thickness by 2029 it would have to corrode at a rate of 6.7 mils per year which is not considered credible and would be observable.

7.2 Sandbed Locations with 7 Readings

7.2.1 Bay 1 location 1D December 1992 through Oct 2006

Refer to Appendix #13 for the complete calculation.

Four inspections have been performed at this location after the sand was removed and coating applied in 1992. The data is not normally distributed. Eliminating point 1 which is significantly thinner than the remaining points results in a distribution, which is almost normal. This is consistent with previous data. Past calculations discounted the thinner point and calculated a mean of the remaining 6 points. The mean of the 2006 data is 1.122 inches, which meets the design basis uniform thickness requirements of 0.736".

The "F" Test result for Corrosion on the means shows a ratio of 0.001. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on an assumed rate of 6.9 mils per year shows that this location would not reach the minimum required thickness prior to the 2029.

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In addition the apparent corrosion rate was determined using the regression model (even though it does not meet the F test for Corrosion). Based on the apparent rate the conclusion can be made that the location will not corrode to less than the minimum required thickness prior to 2029.

The 1996 calculation (ref. 3.22) also eliminated point 7 from the mean calculation since it was significantly thinner than the values in for the same point in other years.

Point 1 is the thinnest reading of the 2006 data at 0.881 inches, which meets the design basis local thickness requirements of 0.490".

The "F" Test result for Corrosion on point 1 shows a ratio of 0.02. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this location would not reach the minimum required thickness prior to the 2029.

Additional calculation shows that for this point to corrode to less than the minimum required thickness by 2029 it would have to corrode at a rate of 16.3 mils per year which is not considered credible and would be observable.

7.2.2 Bay 3 location 3D December 1992 through Oct 2006

Refer to Appendix #14 for the complete calculation.

Four inspections have been performed at this location after the sand was removed and coating applied in 1992. The data is not normally distributed. The mean of the 2006 data is 1.18 inches. Which meets the design basis uniform thickness requirements of 0.736".

The "F" Test result for Corrosion on the means shows a ratio of 0.008. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on an assumed rate of 6.9 mils per year shows that this location would not reach the minimum required thickness prior to the 2029.

In addition the apparent corrosion rate was determined using the regression model (even though it does not meet the F test for Corrosion). Based on the apparent rate the conclusion can be made that the location will not corrode to less than the minimum required thickness prior to 2029.

The calculated 1996 mean (1175 mils) in this calculation is different than the same mean calculated in 1996 (1181 mils). This is because the 1996 mean calculation eliminated point 5 from in the 1996 data (reference 3.22). However the 1992 and 1996 calculation

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did not eliminate this point. Review of the 2006 data shows that the point 5 value is within 2 sigma of the grandmean. Therefore the 1996 mean was recalculated in this calculation with the point 5 included.

Point 5 is the thinnest reading of the 2006 data at 1.156 inches, which meets the design basis local thickness requirements of 0.490".

The "F" Test result for No Corrosion on point 5 shows a ratio of 0.08. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this location would not reach the minimum required thickness prior to the 2029.

Additional calculation shows that for this point to corrode to less than the minimum required thickness by 2029 it would have to corrode at a rate of 27.8 mils per year which is not considered credible and would be observable.

7.2.3 Bay 5 location 5D December 1992 through Oct 2006

Refer to Appendix #15 for the complete calculation.

Four inspections have been performed at this location after the sand was removed and coating applied in 1992. The data is not normally distributed. This is most likely due to the low number of data points. The mean of the 2006 data is 1.185 inches, which meets the design basis uniform thickness requirements of 0.736".

The "F" Test result for Corrosion on the means shows a ratio of 0.048. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on an assumed rate of 6.9 mils per year shows that this location would not reach the minimum required thickness prior to the 2029.

In addition the apparent corrosion rate was determined using the regression model (even though it does not meet the F test for Corrosion). Based on the apparent rate the conclusion can be made that the location will not corrode to less than the minimum required thickness prior to 2029.

Point 1 is the thinnest reading of the 2006 data at 1.174 inches, which meets the design basis local thickness requirements of 0.490".

The "F" Test for No Corrosion for point 1 shows a ratio of 0.037. The "F" test results of the 1992, 1994, 1996 and 2006 point 1 value show an "F" ratio of 0.925, which is an

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indication that a slope might exist for this point. Review of the individual readings for each year shows the following values in each year.

Year	Point 1 Value (inches)
1992	1.164
1994	1.163
1996	1.163
2006	1.174

The variance of 10 mils between 1992 and 2006 is well within the uncertainties of the instrumentation. The curve fit of the data indicates a slightly positive slope, which is not credible. Therefore it is concluded that this individual location, which was the thinnest location recorded in 2006 is not experiencing corrosion.

Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this location would not reach the minimum required thickness prior to the 2029.

Additional calculation shows that for this point to corrode to less than the minimum required thickness by 2029 it would have to corrode at a rate of 28.5 mils per year which is not considered credible and would be observable.

7.2.4 Bay 7 location 7D December 1992 through Oct 2006

Refer to Appendix #16 for the complete calculation.

Four inspections have been performed at this location after the sand was removed and coating applied in 1992. The data is normally distributed. The mean of the 2006 data is 1.113 inches. Which meets the design basis uniform thickness requirements of 0.736".

The "F" Test result for Corrosion on the means shows a ratio of 0.384. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on an assumed rate of 6.9 mils per year shows that this location would not reach the minimum required thickness prior to the 2029.

In addition the apparent corrosion rate was determined using the regression model (even though it does not meet the F test for Corrosion). Based on the apparent rate the conclusion can be made that the location will not corrode to less than the minimum required thickness prior to 2029.

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Point 5 is the thinnest reading of the 2006 data at 1.102 inches, which meets the design basis local thickness requirements of 0.490".

The "F" Test result for Corrosion on point 5 shows a ratio of 0.06. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this location would not reach the minimum required thickness prior to the 2029.

Additional calculation shows that for this point to corrode to less than the minimum required thickness by 2029 it would have to corrode at a rate of 25.5 mils per year which is not considered credible and would be observable.

7.2.5 Bay 9 location 9A December 1992 through Oct 2006

Refer to Appendix #17 for the complete calculation.

Four inspections have been performed at this location after the sand was removed and coating applied in 1992. The data is not normally distributed. This is most likely due to the low number of data points. The mean of the 2006 data is 1.154 inches, which meets the design basis uniform thickness requirements of 0.736".

The "F" Test result for Corrosion on the means shows a ratio of 0.231. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on an assumed rate of 6.9 mils per year shows that this location would not reach the minimum required thickness prior to the 2029.

In addition the apparent corrosion rate was determined using the regression model (even though it does not meet the F test for Corrosion). Based on the apparent rate the conclusion can be made that the location will not corrode to less than the minimum required thickness prior to 2029.

Point 7 is the thinnest reading of the 2006 data at 1.13 inches, which meets the design basis local thickness requirements of 0.490".

The "F" Test result for No Corrosion on point 7 shows a ratio of 0.26. The "F" Test result for Corrosion on point 7 shows a ratio of 0.02. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection

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based on this assumed rate shows that this location would not reach the minimum required thickness prior to the 2029.

Additional calculation shows that for this point to corrode to less than the minimum required thickness by 2029 it would have to corrode at a rate of 26.7 mils per year which is not considered credible and would be observable.

7.2.6. Bay 13 location 13 C December 1992 through Oct 2006

Refer to Appendix 18 for the complete calculation.

Four inspections have been performed at this location after the sand was removed and coating applied in 1992. The data is normally distributed but skewed. The mean of the 2006 data is 1.142 inches, which meets the design basis uniform thickness requirements of 0.736".

The "F" Test result for Corrosion on the means shows a ratio of 0.01. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on an assumed rate of 6.9 mils per year shows that this location would not reach the minimum required thickness prior to the 2029.

In addition the apparent corrosion rate was determined using the regression model (even though it does not meet the F test for Corrosion). Based on the apparent rate the conclusion can be made that the location will not corrode to less than the minimum required thickness prior to 2029.

Point 6 is the thinnest reading of the 2006 data at 1.128 inches, which meets the design basis local thickness requirements of 0.490".

The "F" Test result for Corrosion on point 6 shows a ratio of 0.00000087. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this location would not reach the minimum required thickness prior to the 2029.

Additional calculation shows that for this point to corrode to less than the minimum required thickness by 2029 it would have to corrode at a rate of 26.6 mils per year which is not considered credible and would be observable.

7.2.7 Bay 15 location 15A December 1992 through Oct 2006

Refer to Appendix 19 for the complete calculation.

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Four inspections have been performed at this location after the sand was removed and coating applied in 1992. The data is normally distributed. The mean of the 2006 data is 1.121 inches, which meets the design basis uniform thickness requirements of 0.736".

The "F" Test result for Corrosion on the means shows a ratio of 0.01. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on an assumed rate of 6.9 mils per year shows that this location would not reach the minimum required thickness prior to the 2029.

In addition the apparent corrosion rate was determined using the regression model (even though it does not meet the F test for Corrosion). Based on the apparent rate the conclusion can be made that the location will not corrode to less than the minimum required thickness prior to 2029.

Point 7 is the thinnest reading of the 2006 data at 1.049 inches, which meets the design basis local thickness requirements of 0.490".

The "F" Test result for No Corrosion on point 7 shows a ratio of 0.25. The "F" Test result for Corrosion on point 7 shows a ratio of 0.02. Sensitivity studies show that given only four inspections, a rate of 6.9 mils per year would be observed 95 times or more out of 100 iterations (see appendix 22). Therefore the conclusion is made that the mean rate for this location is less than the statistically observable rate of 6.9 mils per year. Projection based on this assumed rate shows that this location would not reach the minimum required thickness prior to the 2029.

Additional calculation shows that for this point to corrode to less than the minimum required thickness by 2029 it would have to corrode at a rate of 23.3 mils per year which is not considered credible and would be observable.

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7.3 External Inspections

7.3.1 Background

In 1992, following the removal of the sand from the sandbed region and the removal of corrosion byproducts, the Drywell Vessel was visually inspected from the sandbed, which is outside the Drywell Vessel. This inspection identified the thinnest locations in each of the 10 sandbed bays. These thinnest locations were then UT inspected. In many cases the areas had to be slightly grounded so that the UT probe could rest flat against the surface of the vessel. The thickness values and the locations of each reading, referenced from existing welds, were recorded on a series of NDE data sheets. At each location one UT reading was performed.

In 2006, 106 readings were taken of the external portion of the Drywell Vessel from within the former sandbed region. These locations were located using the 1992 NDE Inspection Data Sheet maps. These UT readings were compared to acceptance criteria. The data is provided in Attachment 5.

7.3.2 Results

(Refer to Appendix 20)

All 106 readings were greater than the acceptance criteria of 0.49 inches even when allowing for 20 mils tolerance in uncertainty. The minimum recorded value was 0.602 inches measured at point 7 in bay 13. This point was also the thinnest point recorded in 1992.

These readings were not intended for corrosion rate trending due to uncertainties and inconsistencies between the 1992 and 2006 UT readings. These include:

- a) The roughness of the inspected surfaces due to the previously corroded surface of the shell in the sandbed regions
- b) The different UT technologies between 1992 and 2006
- c) UT Equipment Instrument Uncertainties and
- d) The poor repeatability in attempting to inspect the exact same unmarked locations over time

The 2006 and 1992 data cannot be used for developing corrosion rates by performing regression analysis, which requires at least three similar inspections over time to develop acceptable confidence factors.

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7.3.3 Worst Case (Refer to Appendix 20)

To ensure a formal conservative evaluation, point to point comparisons were performed on all 106 points as follows.

For each reading the 2006 value was subtracted from the 1992 value and divided by 14 years (time between 1992 and 2006). Values that resulted in positive changes in metal thickness were discounted from the computation to maintain conservative results.

The resulting differences in UT readings based on point-to-point comparison vary between 0 and .0335 inches per year.

The minimum 2006 reading of all the areas was 0.602 (point 7 Bay 13) inches.

The maximum worst case localized difference between readings was found in a point-to-point comparison of point 2 in bay 17. The difference in thickness at this point equates to a rate of 0.0335 inches per year, which is not considered credible given the physical limitations of the UT inspections taken from the exterior surface. These limitations include the roughness of the inspected surfaces, the different UT technologies between the 1992 and 2006, UT Equipment Instrument Uncertainties, and the repeatability due to trying to locate the exact same location over time. In addition, this point is at an elevation where the inside surface is coated and accessible for visual inspection. During the 2006 visual inspections, no degraded coating or indication of corrosion has been identified on the exterior or interior drywell shell at this point location.

However even when considering a 0.0335 inches per year rate of change (recorded on a location that is 0.681 inches thick in 2006) and applying it on the thinnest location recorded in 2006 (0.602 inches in Bay 13 point 7) and applying 0.020 inch deduction for instrumentation uncertainty this location would only reduce to 0.515 inches by 2008, which still demonstrates margin compared to the acceptance criteria of 0.49 inches.

Repeat inspection of this location in 2008 will provide additional data to confirm the very conservative nature of the above evaluation.

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7.3.4 Comparison of the 2006 external data to the Bounding Internal Grid 19A

Inspection of internal grid 19A has concluded it to be the most critical of the monitored sandbed locations since it has the thinnest mean. This grid has a mean 0.8066 inches with a standard deviation of 0.0623 inches. The grid is normally distributed.

A normally distributed sample allows conclusion of the entire normally distributed population from which the sample is taken. For example, in a normally distributed population, approximately 95% of the population lies within approximately plus or minus two standard deviations of the mean; and approximately 99% of the population lies within approximately plus or minus three standard deviations of the mean.

The thinnest location of the entire sandbed region was found during the exterior inspections in 1992 and 2006. This spot (0.602" in 2006) was not in an area corresponding to the internal monitored locations. However comparison of this thinnest value to the mean, standard deviation, and thinnest individual reading (0.648 inches) for location 19A shows that the monitoring program provides a representative sample population of the thicknesses of the entire sand bed region.

For example the UT transducer head is approximately 0.428 inches in diameter. The Drywell Vessel in the sandbed has approximately 700 square feet of surface area. Therefore the actual population of the sandbed region available to the transducer is in excess of 70,000, 0.428" diameter areas.

Therefore in theory if one were to sample a population that is normally distributed, with a mean of 0.8066 inches, with a standard deviation of the 0.0623 inches, and the total population was 70,000, approximately 0.5% of the population would be less than 0.648 inches, approximately 0.05% of the population would be less than 0.602 inches, and 1.9×10^{-5} % of the population would be less than 0.49 inches.

This theoretical model is very conservative since the majority of the sandbed has been shown to be much thicker than the critical location in 19A. However this discussion bolsters the conclusion that the monitoring of the 19 internal locations, coupled with visual inspection of the sandbed external coating, will ensure the material condition of the Drywell Vessel in the sanded regions is maintained within design basis.

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7.4 Sensitivity of the Corrosion Test without the 1996 Data (Refer to appendix 21).

The mean thickness values for the 1996 data are consistently greater than the 1992 and 1994 data. This has called into the question the accuracy of the 1996 UT Inspections. As result, in 2006, the Oyster Creek NDE Group investigated several potential factors that could have caused the discrepancy. These potential variables included the potential failure by contractor personnel to clean off the inspected surface prior to the inspection and the potential that the UT unit was mistakenly placed on the "High Gain" setting. However the review did not confirm that these factors were the cause.

Never the less the question remains as to whether the 1996 data should be included in the analysis documented by this calculation.

Therefore a sensitivity study of the "Corrosion" test was performed and is documented in Appendix 21. The study selected locations where the 1996 means were at least 20 mils greater than the grandmean of the grid or subset. The grandmean is the mean of the 1992, 1994, 1996 and 2006 means. The "Corrosion" test was then performed on these grids with only the 1992, 1994 and 2006 data excluding the 1996 data. The results of the study are presented in appendix 21 and are summarized in the table below.

Location	Area	"F" Ratio with 1996 data	"F" Ratio without 1996 Data	Results
11C	All	0.004	0.00009	Negligible
	Top	0.012	0.000003	Negligible
	Bottom	0.002	0.01	Negligible
13D	Bottom	0.002	0.000002	Negligible
17A	All	0.006	0.001	Negligible
	Bottom	0.003	0.007	Negligible
17D	All	0.0001	0.002	Negligible
19C	All	0.0001	7.3	See Below
1D	All	0.047	0.02	Negligible

The study showed that for the "Corrosion" test, eliminating of the 1996 data results in negligible change to the "F" ratio (when compared to the criteria of 1.0); except for the 19C grid. In the 19C grid the F ratio increased significantly. However 19C the regression curve fit results in a very small positive slope, which is not credible. Even with the 1996 data the regression curve fit results in a very small positive slope.

Therefore based on these sensitivity studies it is concluded using the 1996 data will results in a negligible impact on the results of the "Corrosions Test" for Regression.

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7.5 Sensitivity Study to Determine the Statistically Observable Corrosion Rate with Only Four Inspections
(Refer to appendix 22).

The drywell vessel in the sandbed region is externally coated. The coating was inspected in 2006 and found to be in excellent condition. The surface inside the vessel corresponding to 19 monitored grids is internally coated. In addition, the atmosphere in the drywell is inerted with nitrogen. Therefore the actual corrosion rate on the vessel is expected to be significantly less than 1 mil per year, possibly approaching zero mils per year. However the limited number of inspections (4) and the high variance in the data (standard deviations of 60 to 100 mils) make it impossible to identify rates less than 1 mil per year at this time. The high variance is because the surface of the sandbed region on the exterior is rough due to the aggressive corrosion, which occurred prior to 1992.

For example, for sections of the drywell above the sandbed region, it took approximately 10 inspections over a period greater than 10 years to confirm with 95% confidence that corrosion rates (which were less than 1 mil per year) existed. These locations above the sandbed region have a variance, which is less than that for the sandbed region (a standard deviations of approximately 20 mils). This is because the external surface of the vessel above the sandbed region experienced a much less severe corrosion mechanism resulting in a more uniform surface.

Therefore based on the experience above the sandbed region and the greater variance in the sandbed region (3 to 4 times greater) it is not expected that these inspections will yield the expected rate (significantly less than 1 mil per year) with 95% confidence in only four inspections.

Therefore a sensitivity study was performed to determine the minimum statistically observable rates given the number of sandbed inspections and the calculated variance of the data. The methodology for the study is described in sections 6.9.4.

The study determined the minimum statistically observable corrosion rate based on the variance that can exist in the 49 point grids given the observed standard deviations and the number of observations (4). For this case grid 19A was chosen since it is the thinnest of the 19 grids.

This study performed 10 iterations of of 100 simulations each of varying corrossions rates of 5, 6, 7, 8, and 9 mils per year.

Each simulation generated 49 point arrays for 1992, 1994, 1996, and 2006. The arrays were generated using a random number generator, which simulates a normal distribution. The random number generator requires an input of the target mean value and an input for the target standard deviation.

The mean value input into the random number generator for to the 1992 array was the 1992 actual mean for location 19A (800 mils- reference appendix 10 page 10). The standard deviation

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input into the random number generator for all arrays was 65 mils (which is an average of the calculated standard deviations from the 1992, 1994, 1996 and 2006 data (see appendix 10 page 10). The random number generator then generated 49 point arrays based on a mean of 800 mils and a standard deviation of 65 mils.

The 1994 array was generated in the same manner except the input mean was the value of 800 minus the simulated rate (in mils per year) times 2 years (1994-1992). The 1996 array was generated in the same manner except the input mean was the value of 800 minus the simulated rate (in mils per year) times 4 years (1996-1992). The 2006 array was generated in the same manner except the input mean was the value of 800 minus the simulated rate (in mils per year) times 14 years (2006-1992).

These four simulated arrays were then tested for Corrosion per section 6.9.2. This procedure was repeated 100 times for each of the simulated corrosion rates of 5, 6, 7, 8, and 9 mils per year. Corrosion rates that successfully passed the Corrosion test 95 times or more out of 100 iterations are considered the statistically observable rate. Each set of 100 iterations was repeated 10 times. Finally a refined rate of 6.9 mils per year was simulated and passed the test in the ten, 100 iterations with 95% confidence.

Results were that a 49 point grid with a standard deviation of 65 mils experiencing a corrosion rate of 6.9 mils per year can be observed 95 or more times out of 100 simulations with 95% confidence. This is a potential minimum detectable corrosion rate. The actual detectable corrosion rate is analytically indeterminate at this time and, using engineering judgment, is probably close to zero. Applying the potential minimum detectable corrosion rate is conservative and optional. The result is a manageable condition.

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8.0 Software

This calculation does not use the same software that was used in earlier calculations (reference 3.20, 3.21, and 3.22). Previous sandbed related calculations utilized the GPUN mainframe computer and the "SAS" mainframe software. The Oyster Creek Plant was sold to AmerGen in the year 2000. The GPUN Main Frame was not available to AmerGen after the year 2002. Also the "SAS" software is mainframe based is difficult to maintain. An alternative PC based software, "MATHCAD", has been chosen to perform this calculation.

Although the software has been changed the overall methodology, with minor exceptions, is the same as in previous calculation. The minor exceptions are the statistical tests that determine whether the data is normally distributed. The Mathcad routines have been successfully used in previous calculations for Upper Drywell Elevations (reference 3.24).

In addition the Excel Software was used to evaluate the 106 external UT inspection data.

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9.0 Appendices

- Appendix #1 - Bay 9 location 9D December 1992 through Oct 2006
- Appendix #2 - Bay 11 location 11A December 1992 through Oct 2006
- Appendix #3 - Bay 11 location 11C December 1992 through Oct 2006
- Appendix #4 - Bay 13 location 13A December 1992 through Oct 2006
- Appendix #5 - Bay 13 location 13D December 1992 through Oct 2006
- Appendix #6 - Bay 15 location 15D December 1992 through Oct 2006
- Appendix #7 - Bay 17 location 17A December 1992 through Oct 2006
- Appendix #8 - Bay 17 location 17D December 1992 through Oct 2006
- Appendix #9 - Bay 17 location 17-19 December 1992 through Oct 2006
- Appendix #10 - Bay 19 location 19A December 1992 through Oct 2006
- Appendix #11 - Bay 19 location 19B December 1992 through Oct 2006
- Appendix #12 - Bay 19 location 19C December 1992 through Oct 2006
- Appendix #13 - Bay 1 location 1D December 1992 through Oct 2006
- Appendix #14 - Bay 3 location 3D December 1992 through Oct 2006
- Appendix #15 - Bay 5 location 5D December 1992 through Oct 2006
- Appendix #16 - Bay 7 location 7D December 1992 through Oct 2006
- Appendix #17 - Bay 9 location 9A December 1992 through Oct 2006
- Appendix 18 - Bay 13 location 13 C December 1992 through Oct 2006
- Appendix 19 - Bay 15 location 15A December 1992 through Oct 2006
- Appendix 20 - Review of the 2006 106 External UT inspections
- Appendix 21 - Sensitivity of the Corrosion Test with out the 1996 Data
- Appendix 22 - Sensitivity Studies to Determine Minimum Statistically Observable Corrosion Rates
- Appendix 23 - Independent Third Party Review of Calculation

Attachment 1- 1992 UT Data

Attachment 2- 1994 UT Data

Attachment 3- 1996 UT Data

Attachment 4- 2006 UT Data

Attachment 5- 1992 UT Data for First Inspections of Transition Elevations 23' 6" and 71' 6".

Appendix 1 - Sandbed 9D
October 2006 Data

The data shown below was collected on 10/18/06

```
page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB9D.txt")
```

```
Points 49 := showcells( page , 7 , 0 )
```

```
Points 49 =
```

1.005	1.056	0.985	1.133	1.132	1.136	1.101
0.896	0.927	1.067	1.037	0.974	1.077	1.069
0.751	0.883	0.975	1.071	1.033	1.105	1.123
0.885	0.993	0.949	0.984	0.995	1.022	1.041
0.98	0.968	0.936	0.942	0.88	0.927	0.998
0.96	0.869	0.976	0.987	0.967	0.965	0.949
0.968	0.967	0.963	1.004	0.947	0.892	0.943

```
Cells := convert(Points 49 , 7)
```

```
No DataCells := length( Cells )
```

The thinnest point is point 15 which is shown below

```
minpoint := min(Points 49)
```

```
minpoint = 0.751
```

```
Cells := deletezero cells( Cells , No DataCells )
```

```
No DataCells := length( Cells )
```

Mean and Standard Deviation

$$\mu_{\text{actual}} := \text{mean}(\text{Cells}) \quad \mu_{\text{actual}} = 987.612 \quad \sigma_{\text{actual}} := \text{Stdev}(\text{Cells}) \quad \sigma_{\text{actual}} = 78.292$$

Standard Error

$$\text{Standard error} := \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Standard error} = 11.185$$

Skewness

$$\text{Skewness} := \frac{(\text{No DataCells}) \cdot \overline{\sum (\text{Cells} - \mu_{\text{actual}})^3}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\sigma_{\text{actual}})^3} \quad \text{Skewness} = -0.141$$

Kurtosis

$$\text{Kurtosis} := \frac{\text{No DataCells} \cdot (\text{No DataCells} + 1) \cdot \overline{\sum (\text{Cells} - \mu_{\text{actual}})^4}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3) \cdot (\sigma_{\text{actual}})^4} \quad \text{Kurtosis} = 0.697$$

$$+ \frac{3 \cdot (\text{No DataCells} - 1)^2}{(\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3)}$$

Normal Probability Plot

$$j := 0.. \text{last}(\text{Cells}) \quad \text{srt} := \text{sort}(\text{Cells})$$

$$r_j := j + 1 \quad \text{rank}_j := \frac{\overline{\sum (\text{srt} = \text{srt}_j) \cdot r}}{\overline{\sum \text{srt} = \text{srt}_j}}$$

$$p_j := \frac{\text{rank}_j}{\text{rows}(\text{Cells}) + 1}$$

$$x := 1 \quad \text{N_Score}_j := \text{root}[\text{cnorm}(x) - (p_j), x]$$

Upper and Lower Confidence Values

The Upper and Lower confidence values are calculated based on .05 degree of confidence "α"

$$\alpha := .05 \quad T\alpha := qt\left[\left(1 - \frac{\alpha}{2}\right), 48\right] \quad T\alpha = 2.011$$

$$\text{Lower } 95\% \text{Con} := \mu_{\text{actual}} - T\alpha \cdot \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Lower } 95\% \text{Con}_1 = 965.124$$

$$\text{Upper } 95\% \text{Con} := \mu_{\text{actual}} + T\alpha \cdot \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Upper } 95\% \text{Con} = 1.01 \cdot 10^3$$

These values represent a range on the calculated mean in which there is 95% confidence.

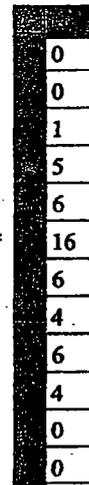
Graphical Representation

Distribution of the "Cells" data points are sorted in 1/2 standard deviation increments (bins) within +/- 3 standard deviations

$$\text{Bins} := \text{Make bins}(\mu_{\text{actual}}, \sigma_{\text{actual}})$$

$$\text{Distribution} := \text{hist}(\text{Bins}, \text{Cells})$$

Distribution =



The mid points of the Bins are calculated

$$k := 0..11 \quad \text{Midpoints}_k := \frac{(\text{Bins}_k + \text{Bins}_{k+1})}{2}$$

$$\text{normal curve}_0 := \text{pnorm}(\text{Bins}_1, \mu_{\text{actual}}, \sigma_{\text{actual}})$$

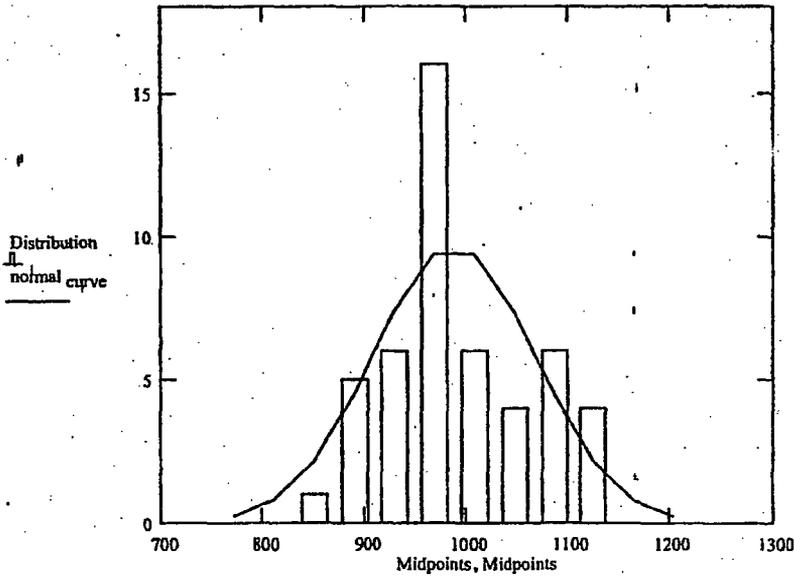
$$\text{normal curve}_k := \text{pnorm}(\text{Bins}_{k+1}, \mu_{\text{actual}}, \sigma_{\text{actual}}) - \text{pnorm}(\text{Bins}_k, \mu_{\text{actual}}, \sigma_{\text{actual}})$$

$$\text{normal curve} := \text{No DataCells} \cdot \text{normal curve}$$

Results For 9D

The following schematic shows: the the distribution of the samples, the normal curve based on the actual mean and standard deviation, the kurtosis, the skewness, the number of data points, and the the lower and upper 95% confidence values.

Data Distribution

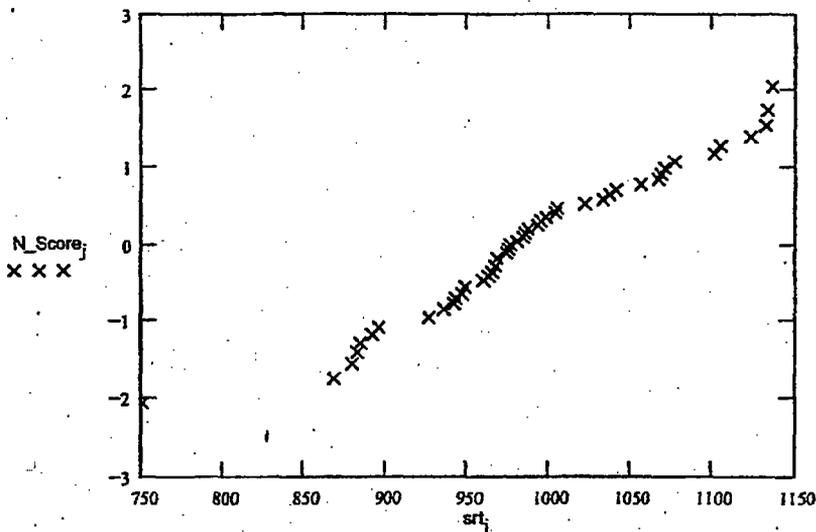


μ actual = 987.612
 σ actual = 78.292
 Standard error = 11.185
 Skewness = -0.14
 Kurtosis = 0.697

Lower 95%Con = 965.124

Upper 95%Con = $1.01 \cdot 10^3$

Normal Probability Plot



The distribution is normal

Data from . 1992 to 2006 is retrieved.

d := 0

For Dec 31 1992

page := READPRN("U:\MSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\DATA ONLY\SB9D.txt")

Points₄₉ := showcells(page, 7, 0)

Dates_d := Day_year(12, 8, 1992)

Data

Points₄₉ =

1.01	1.052	0.998	1.165	1.163	1.141	1.106
0.966	0.96	0.992	1.024	0.979	1.063	1.075
0.763	0.883	0.978	1.053	1.033	1.112	1.125
0.914	1.003	0.992	0.985	1	1.023	1.042
1.034	0.969	0.921	0.94	0.897	0.927	1.01
0.955	0.872	0.98	1.017	0.972	0.966	0.948
1.103	1.011	0.978	0.991	0.975	0.897	0.975

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

Pit_{15_d} := nnn₁₄

Pit₁₅ = 763

Cells := Zero_one(nnn, No DataCells, 15)

Cells := deletezero_cells(Cells, No DataCells)

No Cells := length(Cells)

μ_{measured_d} := mean(Cells) $\sigma_{\text{measured}_d}$:= Stdev(Cells)

Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

d := d + 1

For 1994

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\DATA ONLY\SB9D.txt")

Points₄₉ := showcells(page, 7, 0)

Dates_d := Day year(9, 14, 1994)

	Data						
Points ₄₉ =	1.005	1.053	0.995	1.132	1.095	1.141	1.112
	0.921	0.956	0.999	1.027	0.983	1.06	1.077
	0.77	0.884	0.986	1.086	1.049	1.119	1.112
	0.802	0.965	0.978	0.986	1.007	1.026	1.048
	0.969	0.967	0.98	0.94	0.894	0.929	0.977
	0.959	0.855	0.971	1.018	0.982	0.971	0.943
	0.943	0.968	0.945	0.991	0.977	0.899	0.932

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

No DataCells := length(nnn)

Pit_{15_d} := nnn₁₄

Cells := Zero one(nnn, No DataCells, 15)

Cells := deletezero cells(Cells, No DataCells)

No DataCells := length(Cells)

$\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ $\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

$\mu_{\text{measured}} = \begin{bmatrix} 1.004 \cdot 10^3 \\ 991.958 \end{bmatrix}$

For 1996

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1996 Data\sandbed\DATA ONLY\SB9D.txt")

Points₄₉ := showcells(page, 7, 0)Dates_d := Day year(9, 16, 1996)

	Data						
Points ₄₉ =	0.965	1.022	0.985	1.133	1.149	1.136	1.141
	0.878	0.978	1.073	1.021	0.992	1.095	1.116
	0.776	0.836	1.078	1.086	1.044	1.125	1.113
	0.944	0.967	1.011	0.998	1.004	1.102	1.083
	0.941	0.939	0.937	0.939	0.942	0.931	1.018
	1.018	1.018	1.018	1.058	1.029	0.966	0.952
	0.953	0.953	0.953	0.953	0.978	0.922	0.969

nnn := convert(Points₄₉, 7)Pit_{15_d} := nnn₁₄

No DataCells := length(nnn)

Cells := Zero one(nnn, No DataCells, 15)

Cells := deletezero cells(Cells, No DataCells)

No DataCells := length(Cells)

$$\mu_{\text{measured}_d} := \text{mean}(\text{Cells}) \quad \sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells}) \quad \text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$$

For 2006

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB9D.txt")

Points₄₉ := showcells(page, 7, 0)Dates_d := Day_year(9, 23, 2006)

Data

1.005	1.056	0.985	1.133	1.132	1.136	1.101
0.896	0.927	1.067	1.037	0.974	1.077	1.069
0.751	0.883	0.975	1.071	1.033	1.105	1.123
0.885	0.993	0.949	0.984	0.995	1.022	1.041
0.98	0.968	0.936	0.942	0.88	0.927	0.998
0.96	0.869	0.976	0.987	0.967	0.965	0.949
0.968	0.967	0.963	1.004	0.947	0.892	0.943

nnn := convert(Points₄₉, 7)Pit_{15_d} := nnn₁₄

No_DataCells := length(nnn)

Cells := Zero_one(nnn, No_DataCells, 15)

Cells := deletezero_cells(Cells, No_DataCells)

No_DataCells := length(Cells)

 $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$

Below are the results

$$\mu_{\text{measured}} = \begin{bmatrix} 1.004 \cdot 10^3 \\ 991.958 \\ 1.008 \cdot 10^3 \\ 992.542 \end{bmatrix} \quad \text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 1.997 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix} \quad \text{Standard error} = \begin{bmatrix} 10.029 \\ 10.432 \\ 10.56 \end{bmatrix}$$

$$\text{Pit}_{15} = \begin{bmatrix} 763 \\ 770 \\ 776 \\ 751 \end{bmatrix} \quad \sigma_{\text{measured}} = \begin{bmatrix} 70.202 \\ 72.276 \\ 73.163 \\ 71.022 \end{bmatrix} \quad \text{Pit}_{15} = \begin{bmatrix} 763 \\ 770 \\ 776 \\ 751 \end{bmatrix}$$

Total means := rows(μ_{measured}) Total means = 4

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{mean}(\mu_{\text{measured}}))^2 \quad \text{SST} = 192.385$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{yhat}(\text{Dates}, \mu_{\text{measured}})_i)^2$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{measured}})_i - \text{mean}(\mu_{\text{measured}}))^2$$

DegreeFree_{ss} := Total means - 2 DegreeFree_{reg} := 1 DegreeFree_{st} := Total means - 1

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{\text{ss}}} \quad \text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{\text{reg}}} \quad \text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{\text{st}}}$$

MSE = 75.83 MSR = 40.724 MST = 64.128

StGrand_err := $\sqrt{\text{MSE}}$

F Test for Corrosion

$\alpha := 0.05$ $F_{\text{actaul_reg}} := \frac{\text{MSR}}{\text{MSE}}$ $F_{\text{critical_reg}} := \text{qF}(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}})$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_reg}}}{F_{\text{critical_reg}}}$$

$F_{\text{ratio_reg}} = 0.029$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

The following will plot the results for the overall mean, the mean of thinner points, and the mean of thicker points

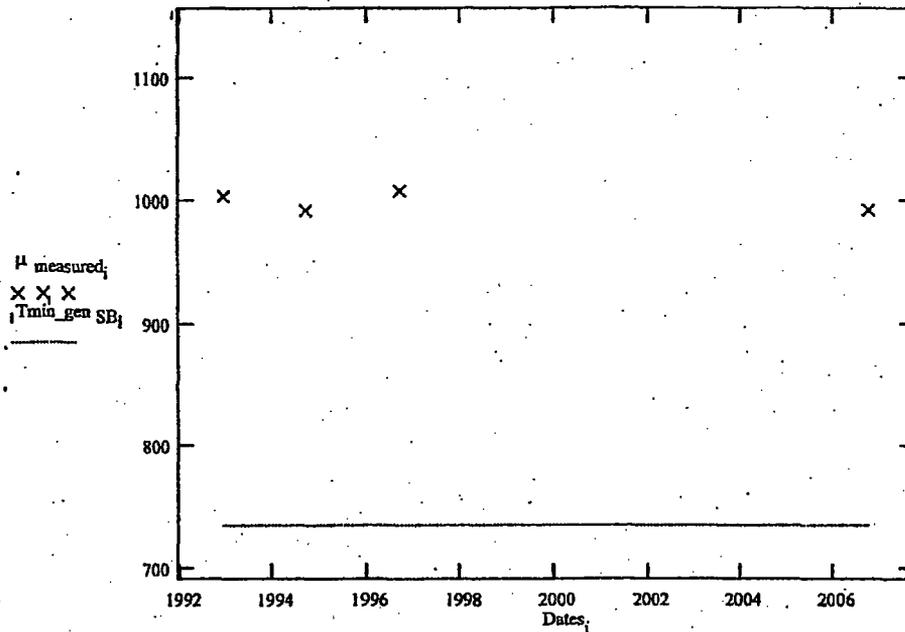
$$i := 0..Total\ means - 1$$

$$\mu_{grand\ measured}_i := mean(\mu_{measured})$$

$$\sigma_{grand\ measured} := Stdev(\mu_{measured})$$

$$GrandStandard\ error := \frac{\sigma_{grand\ measured}}{\sqrt{Total\ means}}$$

The minimum required thickness at this elevation is $Tmin_gen\ SB_1 := 736$ (Ref. 3.25)



$$\mu_{grand\ measured}_0 = 999.016$$

$$GrandStandard\ error = 4.004$$

The F Test indicates that the regression model does not hold for the data sets. However, the slopes and 95% Confidence curve is generated for this case.

$$m_s := \text{slope}(\text{Dates}, \mu_{\text{measured}})$$

$$y_b := \text{intercept}(\text{Dates}, \mu_{\text{measured}})$$

$$\alpha_t := 0.05 \quad k := 23 \quad f := 0..k-1 \quad \text{year}_{\text{predict}_f} := 1985 + f-2$$

$$\text{Thick}_{\text{predict}} := m_s \cdot \text{year}_{\text{predict}} + y_b$$

$$\text{Thick}_{\text{actualmean}} := \text{mean}(\text{Dates})$$

$$\text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

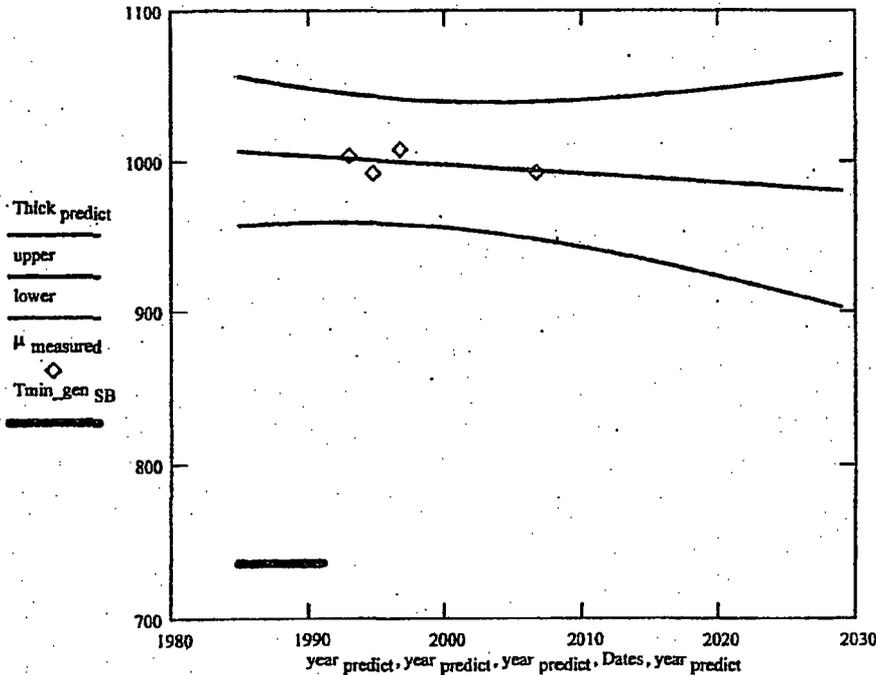
For the entire grid

$$\text{upper}_f := \text{Thick}_{\text{predict}_f} +$$

$$qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lower}_f := \text{Thick}_{\text{predict}_f} -$$

$$qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$



$$m_s = -0.597$$

The section below calculates what the postulated mean thickness would be if this grid were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated meanthickness} := \mu_{\text{measured}_3} - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated meanthickness} = 833.842$$

which is greater than

$$T_{\text{min_gen SB}_3} = 736$$

The following addresses the readings at the lowest single point

The F-Ratio is calculated for the point as follows

$$SST_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Pit}_{15_i} - \text{mean}(\text{Pit}_{15}))^2 \quad SST_{\text{point}} = 346$$

$$SSE_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Pit}_{15_i} - \text{yhat}(\text{Dates}, \text{Pit}_{15})_i)^2 \quad SSE_{\text{point}} = 167.47$$

$$SSR_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \text{Pit}_{15})_i - \text{mean}(\text{Pit}_{15}))^2 \quad SSR_{\text{point}} = 178.53$$

$$MSE_{\text{point}} := \frac{SSE_{\text{point}}}{\text{DegreeFree}_{ss}}$$

$$MSR_{\text{point}} := \frac{SSR_{\text{point}}}{\text{DegreeFree}_{reg}}$$

$$MST_{\text{point}} := \frac{SST_{\text{point}}}{\text{DegreeFree}_{st}}$$

$$MSE_{\text{point}} = 83.735$$

$$MSR_{\text{point}} = 178.53$$

$$MST_{\text{point}} = 115.333$$

$$StPit_{\text{err}} := \sqrt{MSE_{\text{point}}}$$

$$StPit_{\text{err}} = 9.151$$

F Test for Corrosion

$$F_{\text{actaul_Reg}} := \frac{MSR_{\text{point}}}{MSE_{\text{point}}}$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_Reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 0.115$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

Therefore this point is not experiencing corrosion

$$m_{\text{point}} := \text{slope}(\text{Dates}, \text{Pit}_{15}) \quad m_{\text{point}} = -1.251 \quad y_{\text{point}} := \text{intercept}(\text{Dates}, \text{Pit}_{15}) \quad y_{\text{point}} = 3.264 \cdot 10^3$$

The 95% Confidence curves are calculated

$$\text{Pit_curve} := m_{\text{point}} \cdot \text{year_predict} + y_{\text{point}}$$

$$\text{Pit_actualmean} := \text{mean}(\text{Dates})$$

$$\text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

$$\text{uppoin}_f := \text{Pit_curve}_f +$$

$$qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StPit_err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year_predict}_f - \text{Pit_actualmean})^2}{\text{sum}}}$$

$$\text{lopoint}_f := \text{Pit_curve}_f -$$

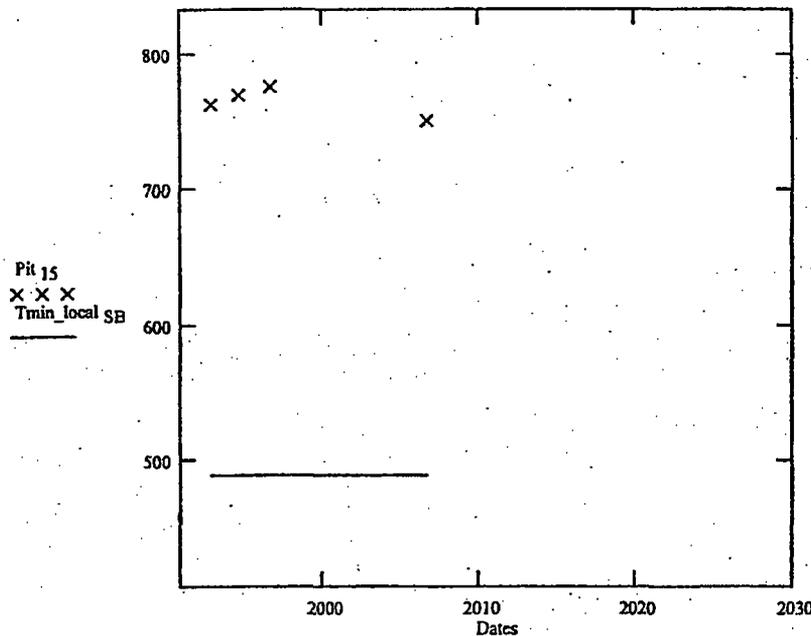
$$\left[qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StPit_err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year_predict}_f - \text{Pit_actualmean})^2}{\text{sum}}} \right]$$

local Tmin for this elevation in the Drywell

$$\text{Tmin_local SB}_f := 490$$

(Ref.3.25)

Curve Fit For Pit 15 Projected to Plant End Of Life



$$\text{lopoint}_{22} = 644.413$$

$$\text{year_predict}_{22} = 2.029 \cdot 10^3$$

Therefore based on regression model the above curve shows that this point will not corrode to below minimum required thickness by the plant end of life.

$$m_{\text{point}} := \text{slope}(\text{Dates}, \text{Pit } 15) \quad m_{\text{point}} = -1.251 \quad y_{\text{point}} := \text{intercept}(\text{Dates}, \text{Pit } 15) \quad y_{\text{point}} = 3.264 \cdot 10^3$$

The 95% Confidence curves are calculated,

$$\text{Pit curve} := m_{\text{point}} \cdot \text{year}_{\text{predict}} + y_{\text{point}}$$

$$\text{Pit actualmean} := \text{mean}(\text{Dates})$$

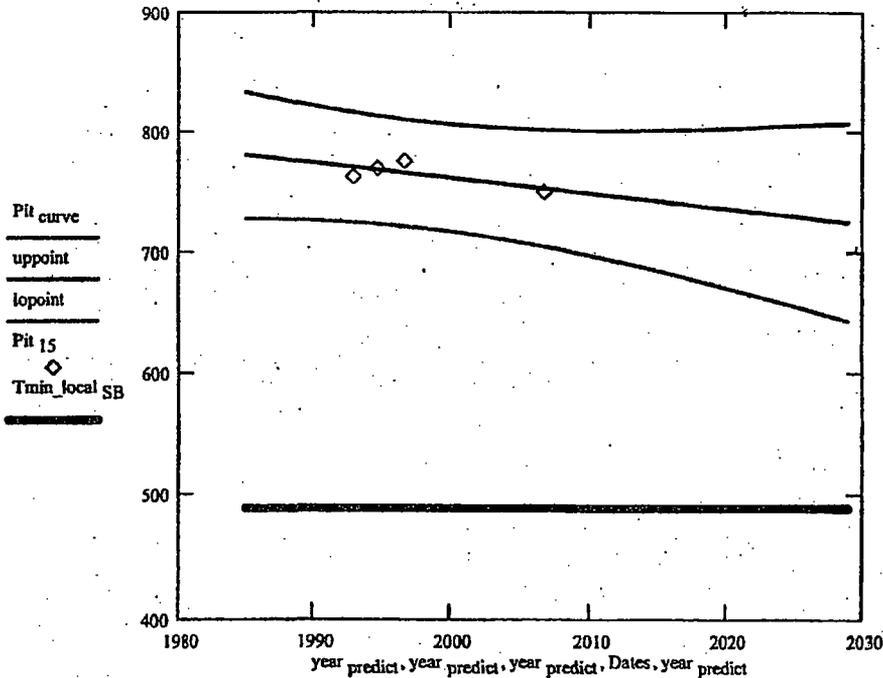
$$\text{sum} := \sum_i (\text{Dates}_i - \text{mean}(\text{Dates}))^2$$

$$\text{uppoint}_f := \text{Pit curve}_f +$$

$$+ qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StPit err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Pit actualmean})^2}{\text{sum}}}$$

$$\text{lopoint}_f := \text{Pit curve}_f -$$

$$- \left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StPit err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Pit actualmean})^2}{\text{sum}}} \right]$$



The section below calculates what the postulated individual thickness would be if this point were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated thickness} := \text{Pit}_{15_3} - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated thickness} = 592.3$$

which is greater than

$$\text{Tmin_local SB}_3 = 490$$

The section below calculates what the postulated corrosion rate necessary for the thinnest individual point to reach the local required thickness by 2029.

$$\text{minpoint} = 0.751$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

$$\text{Tmin_local SB}_{22} = 490$$

$$\text{required rate} := \frac{(1000 \cdot \text{minpoint} - \text{Tmin_local SB}_{22})}{(2005 - 2029)}$$

$$\text{required rate} = -10.875 \quad \text{mils per year}$$

Appendix 2 - Sand Bed Elevation Bay 11A

October 2006 Data on 10/18/06

```
page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB11A.txt")
```

```
Points 49 := showcells(page, 7, 0)
```

```
Points 49 =
```

0.905	0.832	0.829	0.803	0.83	0.812	0.737
0.797	0.825	0.834	0.822	0.858	0.783	0.795
0.72	0.766	0.858	0.731	0.762	0.669	0.764
0.739	1.047	1.057	0.806	0.761	0.821	0.849
0.843	1.09	1.104	0.879	0.879	0.854	0.817
0.741	0.897	0.818	0.89	0.907	0.833	0.826
0.875	0.869	0.923	0.886	0.871	0.81	0.842

```
Cells := convert(Points 49, 7)
```

```
No DataCells := length(Cells)
```

For this location point 23, 24, 30, and 31 are located on a plug (reference 3.22) and have been omitted from the overall mean calculation for his location.

```
Cells := Zero one(Cells, No DataCells, 23)
```

```
Cells := Zero one(Cells, No DataCells, 24)
```

```
Cells := Zero one(Cells, No DataCells, 30)
```

```
Cells := Zero one(Cells, No DataCells, 31)
```

```
Cells := deletezero cells(Cells, No DataCells)
```

The thinnest point at this location is point 20 and is shown below

```
minpoint := min(Points 49)
```

```
minpoint = 0.669
```

Mean and Standard Deviation $\mu_{\text{actual}} := \text{mean}(\text{Cells})$ $\mu_{\text{actual}} = 821.511$ $\sigma_{\text{actual}} := \text{Stdev}(\text{Cells})$ $\sigma_{\text{actual}} = 56.13$ **Standard Error**
$$\text{Standard error} := \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}}$$

Standard error = 8.019

Skewness
$$\text{Skewness} := \frac{(\text{No DataCells}) \cdot \overrightarrow{\Sigma (\text{Cells} - \mu_{\text{actual}})^3}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\sigma_{\text{actual}})^3}$$

Skewness = -0.456

Kurtosis
$$\text{Kurtosis} := \frac{\text{No DataCells} \cdot \overrightarrow{\Sigma (\text{Cells} - \mu_{\text{actual}})^4}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3) \cdot (\sigma_{\text{actual}})^4} + \frac{3 \cdot (\text{No DataCells} - 1)^2}{(\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3)}$$

Kurtosis = -0.272

Normal Probability Plot

In a normal plot, each data value is plotted against what its value would be if it actually came from a normal distribution. The expected normal values, called normal scores, and can be estimated by first calculating the rank scores of the sorted data.

$j := 0.. \text{last}(\text{Cells})$ $\text{srt} := \text{sort}(\text{Cells})$

Then each data point is ranked. The array rank captures these ranks

$$r_j := j + 1 \quad \text{rank}_j := \frac{\sum_{\text{srt}=\text{srt}_j}^{\rightarrow} r}{\sum_{\text{srt}=\text{srt}_j}^{\rightarrow}}$$

$$p_j := \frac{\text{rank}_j}{\text{rows}(\text{Cells}) + 1}$$

The normal scores are the corresponding p th percentile points from the standard normal distribution:

$$x := 1 \quad \text{N_Score}_j := \text{root}[\text{cnorm}(x) - (p_j), x]$$

Upper and Lower Confidence Values

The Upper and Lower confidence values are calculated based on .05 degree of confidence "α"

No DataCells := length(Cells)

α := .05 Tα := qt $\left(1 - \frac{\alpha}{2} \right)$, No DataCells Tα = 2.014

Lower 95%Con := μ actual - Tα $\frac{\sigma \text{ actual}}{\sqrt{\text{No DataCells}}}$ Lower 95%Con = 804.659

Upper 95%Con := μ actual + Tα $\frac{\sigma \text{ actual}}{\sqrt{\text{No DataCells}}}$ Upper 95%Con = 838.364

These values represent a range on the calculated mean in which there is 95% confidence.

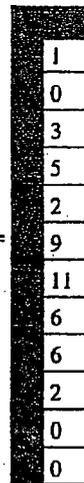
Graphical Representation

Distribution of the "Cells" data points are sorted in 1/2 standard deviation increments (bins) within +/- 3 standard deviations

Bins := Make bins(μ actual, σ actual)

Distribution := hist(Bins, Cells)

Distribution =



The mid points of the Bins are calculated

k := 0.. 11 Midpoints_k := $\frac{(\text{Bins}_k + \text{Bins}_{k+1})}{2}$

The Mathcad function pnorm calculates a portion of normal distribution curve based on a given mean and standard deviation

normal curve₀ := pnorm(Bins₁, μ actual, σ actual)

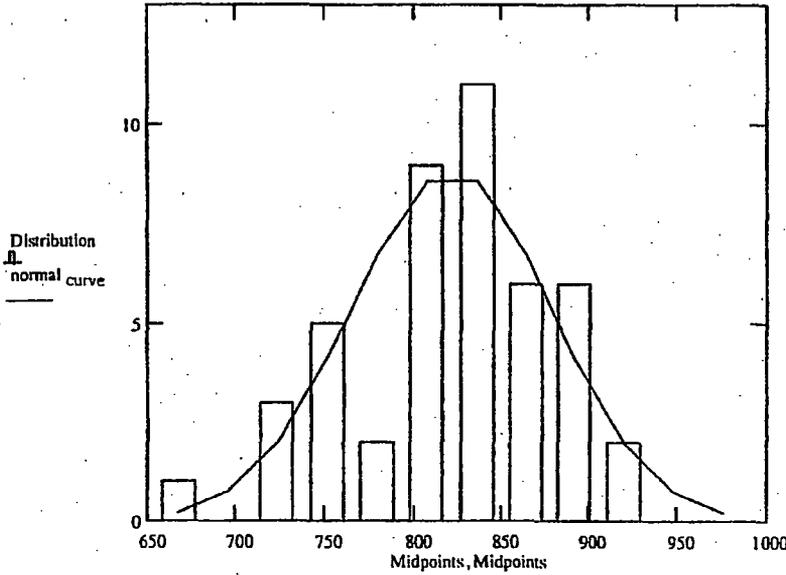
normal curve_k := pnorm(Bins_{k+1}, μ actual, σ actual) - pnorm(Bins_k, μ actual, σ actual)

normal curve := No DataCells · normal curve

Results For Elevation Sandbed elevation Location Oct. 2006

The following schematic shows: the the distribution of the samples, the normal curve based on the actual mean and standard deviation, the kurtosis, the skewness, the number of data points, and the the lower and upper 95% confidence values. Below is the Normal Plot for the data.

Data Distribution

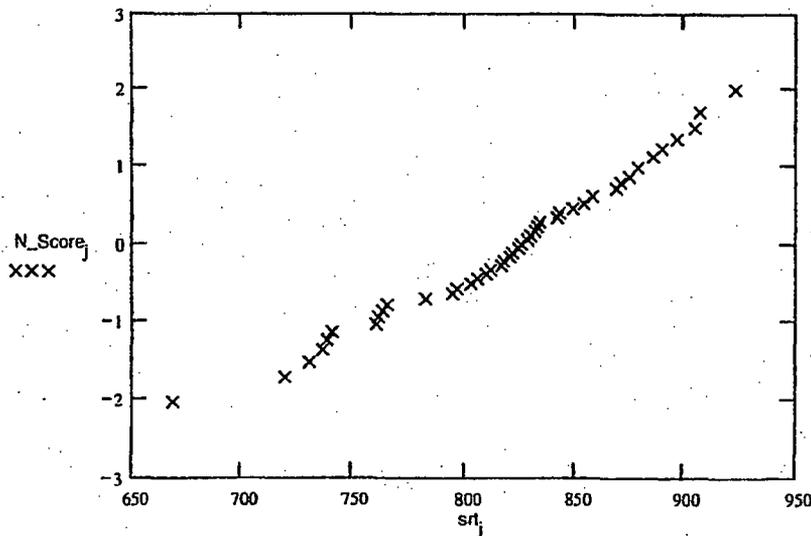


μ actual = 821.511
 σ actual = 56.13
 Standard error = 8.019
 Skewness = -0.456
 Kurtosis = -0.272

Lower 95%Con = 804.659

Upper 95%Con = 838.364

Normal Probability Plot



The Normal Probability Plot and the Kurtosis this data is normally distributed.

Sandbed Location 11A Trend

Data from the 1992, 1994 and 1996 is retrieved.

d := 0

For 1992.

Dates_d := Day_year(12, 8, 1992)

page := READPRN("U:\MSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\Data Only\SB11A.txt")

Points₄₉ := showcells(page, 7, 0)

Data

0.93	0.824	0.831	0.809	0.807	0.817	0.751
0.816	0.827	0.834	0.823	0.851	0.787	0.799
0.733	0.762	0.866	0.762	0.771	0.677	0.764
0.745	0.252	0.147	0.809	0.767	0.805	0.846
0.841	1.082	1.111	0.886	0.881	0.901	0.778
0.755	0.896	0.804	0.805	0.898	0.844	0.823
0.847	0.9	0.902	0.924	0.923	0.828	0.884

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

For this location point 23, 24, 30, and 31 are located on a plug (reference 3.22) and have been omitted from the overall mean calculation for his location.

nnn := Zero_one(nnn, No DataCells, 23)

nnn := Zero_one(nnn, No DataCells, 24)

nnn := Zero_one(nnn, No DataCells, 30)

nnn := Zero_one(nnn, No DataCells, 31)

Cells := deletezero_cells(nnn, No DataCells)

The thinnest point is captured

Point₂₀_d := Cells₁₉Point₂₀ = 677 $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$

$$\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$$

For 1994

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\Data Only\SB11A.txt")

Dates_d := Day year(9, 14, 1994)Points₄₉ := showcells(page, 7, 0)

Data

0.924	0.822	0.828	0.804	0.802	0.813	0.749
0.805	0.826	0.836	0.823	0.824	0.791	0.79
0.728	0.758	0.866	0.738	0.773	0.677	0.76
0.734	0.234	1.052	0.809	0.804	0.798	0.851
0.811	1.091	1.106	0.888	0.881	0.878	0.79
0.75	0.896	0.808	0.845	0.905	0.834	0.869
0.839	0.868	0.906	0.881	0.874	0.815	0.846

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

For this location point 23, 24, 30, and 31 are located on a plug (reference 3.22) and have been omitted from the overall mean calculation for his location.

nnn := Zero one(nnn, No DataCells, 23)

nnn := Zero one(nnn, No DataCells, 24)

nnn := Zero one(nnn, No DataCells, 30)

nnn := Zero one(nnn, No DataCells, 31)

Cells := deletezero cells(nnn, No DataCells)

The thinnest point is captured

Point 20_d := Cells₁₉ $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

For 1996

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1996 Data\sandbed\Data Only\SB11A.txt")

Dates_d := Day_year(9, 16, 1996)Points₄₉ := showcells(page, 7, 0)

Data

Points ₄₉ =	0.884	0.828	0.824	0.797	0.83	0.806	0.737
	0.787	0.856	0.83	0.827	0.834	0.845	0.788
	0.711	0.758	0.856	0.724	0.756	0.668	0.8
	0.828	0.828	1.043	0.843	0.851	0.815	0.814
	0.848	1.026	1.149	0.905	0.875	0.901	0.759
	0.79	0.941	0.809	0.892	0.904	0.802	0.8
	0.884	0.832	0.813	0.934	0.918	0.917	0.917

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

For this location point 23, 24, 30, and 31 are located on a plug (reference 3.22) and have been omitted from the overall mean calculation for his location.

nnn := Zero_one(nnn, No DataCells, 23)

nnn := Zero_one(nnn, No DataCells, 24)

nnn := Zero_one(nnn, No DataCells, 30)

nnn := Zero_one(nnn, No DataCells, 31)

Cells := deletezero_cells(nnn, No DataCells)

The thinnest point is captured

Point_{20_d} := Cells₁₉ $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

For 2006

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB11A.txt")

Dates_d := Day_year(10, 16, 2006)Points₄₉ := showcells(page, 7, 0)

Data

0.905	0.832	0.829	0.803	0.83	0.812	0.737
0.797	0.825	0.834	0.822	0.858	0.783	0.795
0.72	0.766	0.858	0.731	0.762	0.669	0.764
0.739	1.047	1.057	0.806	0.761	0.821	0.849
0.843	1.09	1.104	0.879	0.879	0.854	0.817
0.741	0.897	0.818	0.89	0.907	0.833	0.826
0.875	0.869	0.923	0.886	0.871	0.81	0.842

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

For this location point 23, 24, 30, and 31 are located on a plug (reference 3.22) and have been omitted from the overall mean calculation for his location.

nnn := Zero_one(nnn, No DataCells, 23)

nnn := Zero_one(nnn, No DataCells, 24)

nnn := Zero_one(nnn, No DataCells, 30)

nnn := Zero_one(nnn, No DataCells, 31)

Cells := deletezero_cells(nnn, No DataCells)

The thinnest point is captured

Point_{20_d} := Cells₁₉# measured_d := mean(Cells)σ measured_d := Stdev(Cells)Standard error_d := $\frac{\sigma \text{ measured}_d}{\sqrt{\text{No DataCells}}}$

Below are matrices which contain the Mean, Standard Deviation, Standard Error for each date.

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 1.997 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix}$$

$$\text{Point}_{20} = \begin{bmatrix} 677 \\ 677 \\ 668 \\ 669 \end{bmatrix}$$

$$\mu_{\text{measured}} = \begin{bmatrix} 825.178 \\ 820.378 \\ 829.733 \\ 821.511 \end{bmatrix}$$

$$\text{Standard error} = \begin{bmatrix} 8.176 \\ 7.669 \\ 8.698 \\ 8.019 \end{bmatrix}$$

$$\sigma_{\text{measured}} = \begin{bmatrix} 57.235 \\ 53.685 \\ 60.885 \\ 56.13 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu_{\text{measured}})$$

$$\text{Total means} = 4$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{mean}(\mu_{\text{measured}}))^2$$

$$\text{SST} = 53.413$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{yhat}(\text{Dates}, \mu_{\text{measured}})_i)^2$$

$$\text{SSE} = 48.771$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{measured}})_i - \text{mean}(\mu_{\text{measured}}))^2$$

$$\text{SSR} = 4.642$$

$$\text{DegreeFree}_{ss} := \text{Total means} - 2$$

$$\text{DegreeFree}_{reg} := 1$$

$$\text{DegreeFree}_{st} := \text{Total means} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{ss}}$$

$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{reg}}$$

$$\text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{st}}$$

$$\text{MSE} = 24.385$$

$$\text{MSR} = 4.642$$

$$\text{MST} = 17.804$$

$$\text{StGrand}_{err} := \sqrt{\text{MSE}}$$

$$\text{StGrand}_{err} = 4.938$$

F Test for Corrosion

$\alpha := 0.05$

$F_{\text{actaul_Reg}} := \frac{\text{MSR}}{\text{MSE}}$

$F_{\text{critical_reg}} := qF(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{SS}})$

$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_Reg}}}{F_{\text{critical_reg}}}$

$F_{\text{ratio_reg}} = 0.01$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean .

$i := 0.. \text{Total means} - 1$

$\mu_{\text{grand measured}_i} := \text{mean}(\mu_{\text{measured}})$

$\sigma_{\text{grand measured}} := \text{Stdev}(\mu_{\text{measured}})$

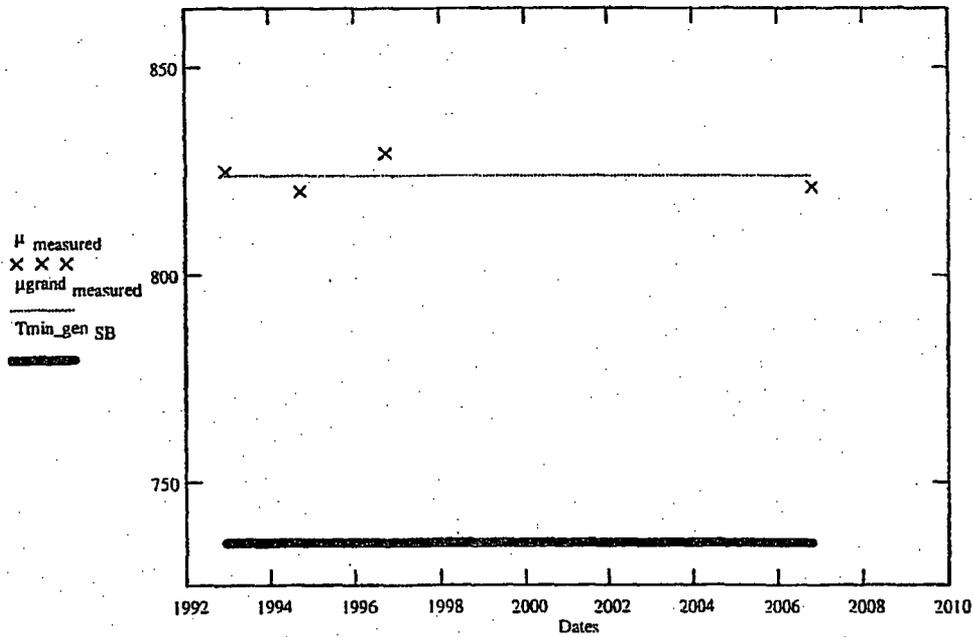
$\text{GrandStandard error}_0 := \frac{\sigma_{\text{grand measured}}}{\sqrt{\text{Total means}}}$

The minimum required thickness at this elevation is

$T_{\text{min_gen SB}_i} := 736$

(Ref. 3.25)

Plot of the grand mean and the actual means over time



$\mu_{\text{grand measured}_0} = 824.2$

$\text{GrandStandard error} = 2.11$

To conservatively address the location, the apparent corrosion rate will be calculated and compared to the minimum required wall thickness at this elevation

$$m_s := \text{slope}(\text{Dates}, \mu_{\text{measured}}) \quad m_s = -0.201 \quad y_b := \text{intercept}(\text{Dates}, \mu_{\text{measured}}) \quad y_b = 1.225 \cdot 10^3$$

The 95% Confidence curves are calculated

$$\alpha_t := 0.05 \quad k := 2029 - 1985 \quad f := 0..k - 1$$

$$\text{year}_{\text{predict}_f} := 1985 + f \cdot 2 \quad \text{Thick}_{\text{predict}} := m_s \cdot \text{year}_{\text{predict}} + y_b$$

$$\text{Thick}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

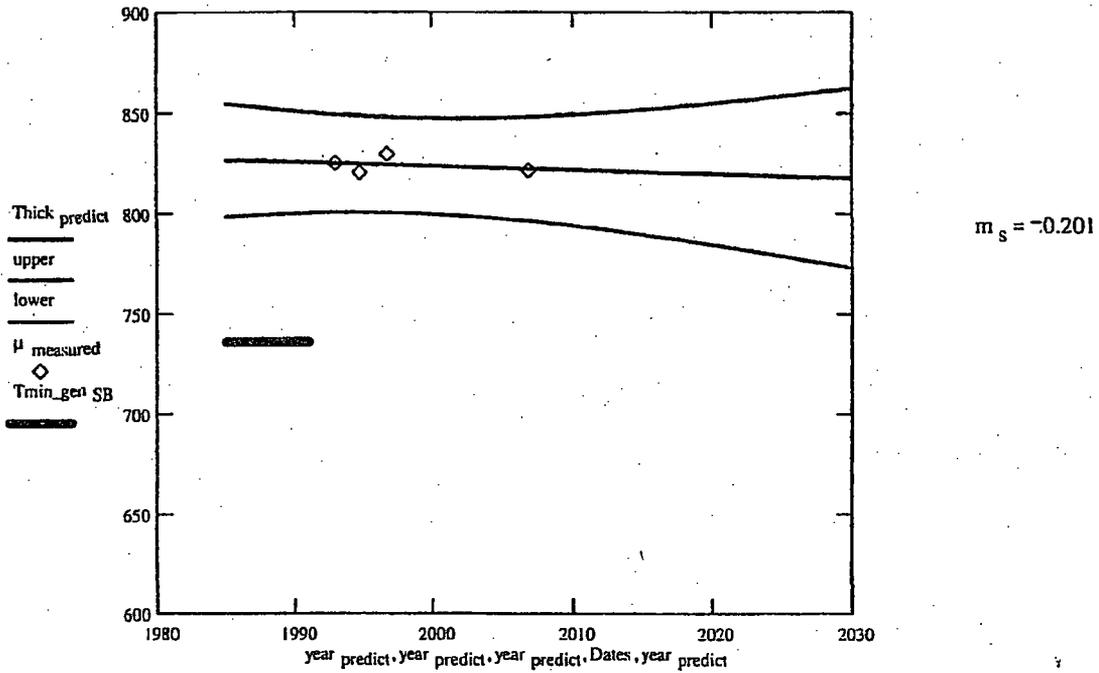
$$\text{upper}_f := \text{Thick}_{\text{predict}_f} +$$

$$+ \left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

$$\text{lower}_f := \text{Thick}_{\text{predict}_f} -$$

$$+ \left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

Location Curve Fit Projected to Plant End Of Life



Therefore even though F-ratio does not support the regression model the above curve shows that even at the lower 95% confidence band this location will not corrode to below Drywell Vessel Minimum required thickness by the plant end of life.

The section below calculates what the postulated mean thickness would be if this grid were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{min_observed} := 6.9$$

$$\text{Postulated}_{meanthickness} := \mu_{measured}_3 - \text{Rate}_{min_observed} \cdot (2018 - 2006)$$

$$\text{Postulated}_{meanthickness} = 738.711$$

which is greater than

$$\text{Tmin}_{gen} SB_3 = 736$$

The following addresses the readings at the lowest single point

$$\text{Point } 20_d := \text{Cells}_{19}$$

$$\text{SST}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point } 20_i - \text{mean}(\text{Point } 20))^2 \quad \text{SST}_{\text{point}} = 72.75$$

$$\text{SSE}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point } 20_i - \text{yhat}(\text{Dates}, \text{Point } 20)_i)^2 \quad \text{SSE}_{\text{point}} = 39.009$$

$$\text{SSR}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \text{Point } 20)_i - \text{mean}(\text{Point } 20))^2 \quad \text{SSR}_{\text{point}} = 33.741$$

$$\text{MSE}_{\text{point}} := \frac{\text{SSE}_{\text{point}}}{\text{DegreeFree}_{\text{ss}}}$$

$$\text{MSR}_{\text{point}} := \frac{\text{SSR}_{\text{point}}}{\text{DegreeFree}_{\text{reg}}}$$

$$\text{MST}_{\text{point}} := \frac{\text{SST}_{\text{point}}}{\text{DegreeFree}_{\text{st}}}$$

$$\text{MSE}_{\text{point}} = 19.505$$

$$\text{MSR}_{\text{point}} = 33.741$$

$$\text{MST}_{\text{point}} = 24.25$$

$$\text{StPoint}_{\text{err}} := \sqrt{\text{MSE}_{\text{point}}}$$

$$\text{StPoint}_{\text{err}} = 4.416$$

F Test for Corrosion

$$\text{F}_{\text{actaul_Reg}} := \frac{\text{MSR}_{\text{point}}}{\text{MSE}_{\text{point}}}$$

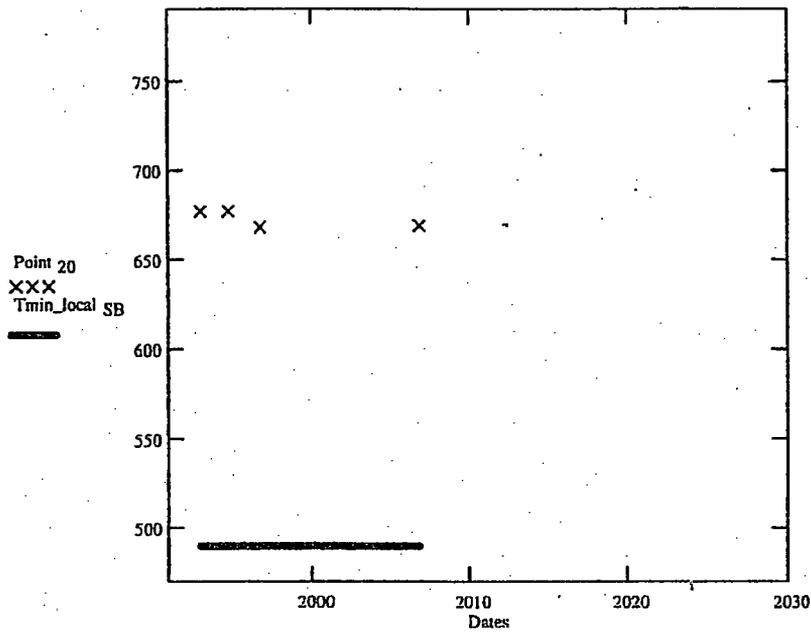
$$\text{F}_{\text{ratio_reg}} := \frac{\text{F}_{\text{actaul_Reg}}}{\text{F}_{\text{critical_reg}}}$$

$$\text{F}_{\text{ratio_reg}} = 0.093$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

Local Tmin for this elevation in the Drywell • Tmin_local SB_f := 490 (Ref. 3.25)

Curve Fit For Point 20 Projected to Plant End Of Life



Therefore based on regression model the above curve shows that this point will not corrode to below minimum required thickness by the plant end of life.

$$m_{\text{point}} := \text{slope}(\text{Dates}, \text{Point } 20) \quad m_{\text{point}} = -0.541 \quad y_{\text{point}} := \text{intercept}(\text{Dates}, \text{Point } 20) \quad y_{\text{point}} = 1.754 \cdot 10^3$$

The 95% Confidence curves are calculated

$$\text{Pit}_{\text{curve}} := m_{\text{point}} \cdot \text{year}_{\text{predict}} + y_{\text{point}}$$

$$\text{Pit}_{\text{actualmean}} := \text{mean}(\text{Dates})$$

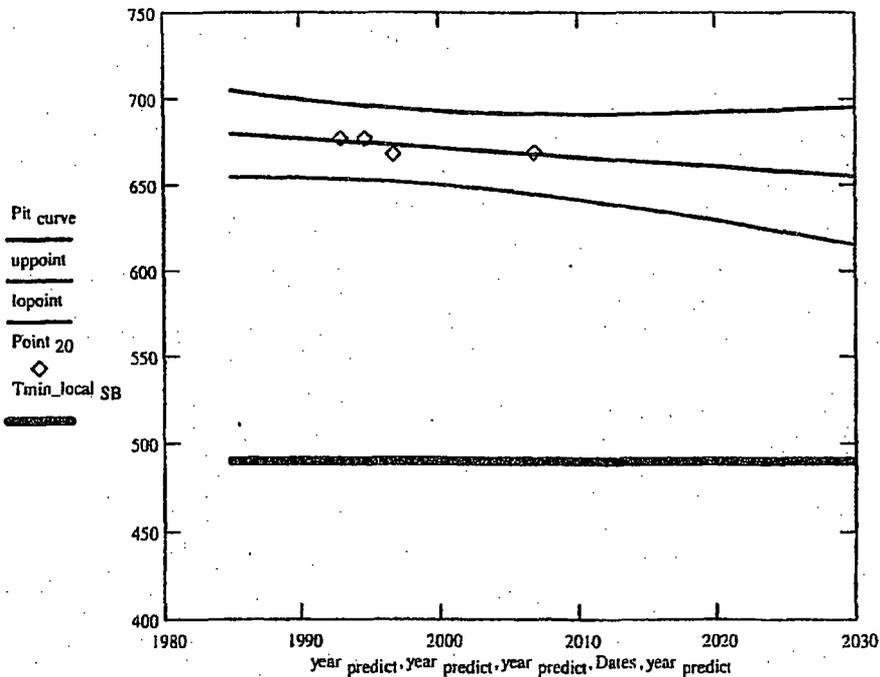
$$\text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

$$\text{uppoint}_f := \text{Pit}_{\text{curve}_f} +$$

$$+ qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StPoint err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Pit}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lopoint}_f := \text{Pit}_{\text{curve}_f} -$$

$$- \left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StPoint err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Pit}_{\text{actualmean}})^2}{\text{sum}}} \right]$$



The section below calculates what the postulated individual thickness would be if this point were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated thickness} := \text{Point}_{20_3} - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated thickness} = 510.3 \quad \text{which is greater than} \quad \text{Tmin_local}_{\text{SB}_3} = 490$$

The section below calculates what the postulated corrosion rate necessary for the thinnest individual point to reach the local required thickness by 2029.

$$\text{minpoint} = 0.669 \quad \text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3 \quad \text{Tmin_local}_{\text{SB}_{22}} = 490$$

$$\text{required rate.} := \frac{(1000 \cdot \text{minpoint} - \text{Tmin_local}_{\text{SB}_{22}})}{(2005 - 2029)} \quad \text{required rate.} = -7.458 \quad \text{mils per year}$$

Appendix 3 - Sandbed 11C

October 2006 Data

The data shown below was collected on 10/18/06

page := READPRN("U:\MSOFFICE\Drywell Program data\Oct 2006 Data\Sandbed\SB11C.txt")

Points 49 := showcells(page , 7 , 0)

Points 49 =

0	0.771	0.803	0.912	0.767	0.858	0.886
1.056	1.046	0.984	1.094	1.036	1.118	1.029
1.073	1.113	1.002	0.935	0.942	0.888	0.853
0.837	0.836	0.79	0.874	0.834	0.846	0.838
0.85	0.825	0.869	0.889	0.833	0.866	0.875
0.856	0.84	0.864	0.829	0.872	0.876	0.844
0.861	0.877	0.879	0.885	0.88	0.849	0.876

Cells := convert(Points 49, 7)

No DataCells := length(Cells)

Cells := deletezero cells(Cells, No DataCells)

No DataCells := length(Cells)

The thinnest point at this location is point 5 and is shown below

minpoint := min(Cells)

minpoint = 767

Mean and Standard Deviation

$$\mu_{\text{actual}} := \text{mean}(\text{Cells}) \quad \mu_{\text{actual}} = 898.25$$

$$\sigma_{\text{actual}} := \text{Stdev}(\text{Cells}) \quad \sigma_{\text{actual}} = 89.898$$

Standard Error

$$\text{Standard error} := \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}}$$

$$\text{Standard error} = 12.976$$

Skewness

$$\text{Skewness} := \frac{(\text{No DataCells}) \cdot \overrightarrow{\sum (\text{Cells} - \mu_{\text{actual}})^3}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\sigma_{\text{actual}})^3} \quad \text{Skewness} = 1.149$$

Kurtosis

$$\text{Kurtosis} := \frac{\text{No DataCells} \cdot (\text{No DataCells} + 1) \cdot \overrightarrow{\sum (\text{Cells} - \mu_{\text{actual}})^4}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3) \cdot (\sigma_{\text{actual}})^4} \quad \text{Kurtosis} = 0.406$$

$$+ \frac{3 \cdot (\text{No DataCells} - 1)^2}{(\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3)}$$

Normal Probability Plot

$$j := 0 \dots \text{last}(\text{Cells}) \quad \text{srt} := \text{sort}(\text{Cells})$$

$$r_j := j + 1 \quad \text{rank}_j := \frac{\overrightarrow{\sum (\text{srt} = \text{srt}_j) \cdot r}}{\overrightarrow{\sum \text{srt} = \text{srt}_j}}$$

$$p_j := \frac{\text{rank}_j}{\text{rows}(\text{Cells}) + 1}$$

$$x := 1 \quad \text{N_Score}_j := \text{root}[\text{cnorm}(x) - (p_j), x]$$

Upper and Lower Confidence Values

The Upper and Lower confidence values are calculated based on .05 degree of confidence " α "

$$\alpha := .05 \quad T\alpha := qt\left[\left(1 - \frac{\alpha}{2}\right), 48\right] \quad T\alpha = 2.011$$

$$\text{Lower } 95\% \text{Con} := \mu_{\text{actual}} - T\alpha \cdot \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Lower } 95\% \text{Con}_1 = 872.161$$

$$\text{Upper } 95\% \text{Con} := \mu_{\text{actual}} + T\alpha \cdot \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Upper } 95\% \text{Con} = 924.339$$

These values represent a range on the calculated mean in which there is 95% confidence.

Graphical Representation

Distribution of the "Cells" data points are sorted in 1/2 standard deviation increments (bins) within +/- 3 standard deviations

$$\text{Bins} := \text{Make bins}(\mu_{\text{actual}}, \sigma_{\text{actual}})$$

$$\text{Distribution} := \text{hist}(\text{Bins}, \text{Cells})$$

Distribution =

0
0
0
4
13
18
3
1
2
4
3
0

The mid points of the Bins are calculated

$$k := 0..11 \quad \text{Midpoints}_k := \frac{(\text{Bins}_k + \text{Bins}_{k+1})}{2}$$

$$\text{normal_curve}_0 := \text{pnorm}(\text{Bins}_1, \mu_{\text{actual}}, \sigma_{\text{actual}})$$

$$\text{normal_curve}_k := \text{pnorm}(\text{Bins}_{k+1}, \mu_{\text{actual}}, \sigma_{\text{actual}}) - \text{pnorm}(\text{Bins}_k, \mu_{\text{actual}}, \sigma_{\text{actual}})$$

$$\text{normal_curve} := \text{No DataCells} \cdot \text{normal_curve}$$

The two groups are named as follows:

StopCELL := 21.

low points := LOWROWS(Cells, No DataCells, StopCELL) high points := TOPROWS(Cells, 49, StopCELL)

Mean and Standard Deviation

$\mu_{\text{low actual}} := \text{mean}(\text{low points})$

$\sigma_{\text{low actual}} := \text{Stdev}(\text{low points})$

$\mu_{\text{high actual}} := \text{mean}(\text{high points})$

$\sigma_{\text{high actual}} := \text{Stdev}(\text{high points})$

Standard Error

Standard low error := $\frac{\sigma_{\text{low actual}}}{\sqrt{\text{length}(\text{low points})}}$

Standard high error := $\frac{\sigma_{\text{high actual}}}{\sqrt{\text{length}(\text{high points})}}$

Skewness

No low DataCells := length(low points)

Skewness low := $\frac{(\text{No low DataCells}) \cdot \overrightarrow{\sum (\text{low points} - \mu_{\text{low actual}})^3}}{(\text{No low DataCells} - 1) \cdot (\text{No low DataCells} - 2) \cdot (\sigma_{\text{low actual}})^3}$

No high DataCells := length(high points)

Skewness high := $\frac{(\text{No high DataCells}) \cdot \overrightarrow{\sum (\text{high points} - \mu_{\text{high actual}})^3}}{(\text{No high DataCells} - 1) \cdot (\text{No high DataCells} - 2) \cdot (\sigma_{\text{high actual}})^3}$

Kurtosis

$$\text{Kurtosis}_{\text{low}} := \frac{\text{Nolow DataCells} \cdot (\text{Nolow DataCells} + 1) \cdot \overline{\sum (\text{low points} - \mu_{\text{low actual}})^4}}{(\text{Nolow DataCells} - 1) \cdot (\text{Nolow DataCells} - 2) \cdot (\text{Nolow DataCells} - 3) \cdot (\sigma_{\text{low actual}})^4} + \frac{3 \cdot (\text{Nolow DataCells} - 1)^2}{(\text{Nolow DataCells} - 2) \cdot (\text{Nolow DataCells} - 3)}$$

$$\text{Kurtosis}_{\text{high}} := \frac{\text{Nohigh DataCells} \cdot (\text{Nohigh DataCells} + 1) \cdot \overline{\sum (\text{high points} - \mu_{\text{high actual}})^4}}{(\text{Nohigh DataCells} - 1) \cdot (\text{Nohigh DataCells} - 2) \cdot (\text{Nohigh DataCells} - 3) \cdot (\sigma_{\text{high actual}})^4} + \frac{3 \cdot (\text{Nohigh DataCells} - 1)^2}{(\text{Nohigh DataCells} - 2) \cdot (\text{Nohigh DataCells} - 3)}$$

Normal Probability Plot - Low points

$l := 0.. \text{last}(\text{low points})$ $\text{srt}_{\text{low}} := \text{sort}(\text{low points})$

$L_1 := l + 1$

$$\text{rank}_{\text{low}_1} := \frac{\overline{\sum (\text{srt}_{\text{low}} = \text{srt}_{\text{low}_1})} \cdot L}{\overline{\sum \text{srt}_{\text{low}} = \text{srt}_{\text{low}_1}}}$$

$$p_{\text{low}_1} := \frac{\text{rank}_{\text{low}_1}}{\text{rows}(\text{low points}) + 1}$$

$x := 1$ $N_Score_{\text{low}_1} := \text{root}[\text{cnorm}(x) - (p_{\text{low}_1}), x]$

Normal Probability Plot - High points

$h := 0.. \text{last}(\text{high points})$ $\text{srt}_{\text{high}} := \text{sort}(\text{high points})$

$H_h := h + 1$

$$\text{rank}_{\text{high}_h} := \frac{\overline{\sum (\text{srt}_{\text{high}} = \text{srt}_{\text{high}_h})} \cdot H}{\overline{\sum \text{srt}_{\text{high}} = \text{srt}_{\text{high}_h}}}$$

$$p_{\text{high}_h} := \frac{\text{rank}_{\text{high}_h}}{\text{rows}(\text{high points}) + 1}$$

$x := 1$ $N_Score_{\text{high}_h} := \text{root}[\text{cnorm}(x) - (p_{\text{high}_h}), x]$

Upper and Lower Confidence Values

$$\alpha := .05 \quad T\alpha := qt\left[\left(1 - \frac{\alpha}{2}\right), 48\right] \quad T\alpha = 2.011$$

$$\text{Lowerhigh } 95\% \text{Con} := \mu_{\text{high actual}} - T\alpha \cdot \frac{\sigma_{\text{high actual}}}{\sqrt{\text{Nohigh DataCells}}}$$

$$\text{Upperhigh } 95\% \text{Con} := \mu_{\text{high actual}} + T\alpha \cdot \frac{\sigma_{\text{high actual}}}{\sqrt{\text{Nohigh DataCells}}}$$

$$\text{Lowerlow } 95\% \text{Con} := \mu_{\text{low actual}} - T\alpha \cdot \frac{\sigma_{\text{low actual}}}{\sqrt{\text{Nolow DataCells}}}$$

$$\text{Upperlow } 95\% \text{Con} := \mu_{\text{low actual}} + T\alpha \cdot \frac{\sigma_{\text{low actual}}}{\sqrt{\text{Nolow DataCells}}}$$

Graphical Representation of Low Points

$$\text{Bins}_{\text{low}} := \text{Makc bins}(\mu_{\text{low actual}}, \sigma_{\text{low actual}})$$

$$\text{Distribution}_{\text{low}} := \text{hist}(\text{Bins}_{\text{low}}, \text{low points})$$

Distribution_{low} =

1
0
0
2
6
4
3
8
3
0
0
0

The mid points of the Bins are calculated

$$k := 0.. 11 \quad \text{Midpoints}_{\text{low}_k} := \frac{(\text{Bins}_{\text{low}_k} + \text{Bins}_{\text{low}_{k+1}})}{2}$$

$$\text{normallow curve}_0 := \text{pnorm}(\text{Bins}_{\text{low}_1}, \mu_{\text{low actual}}, \sigma_{\text{low actual}})$$

$$\text{normallow curve}_k := \text{pnorm}(\text{Bins}_{\text{low}_{k+1}}, \mu_{\text{low actual}}, \sigma_{\text{low actual}}) - \text{pnorm}(\text{Bins}_{\text{low}_k}, \mu_{\text{low actual}}, \sigma_{\text{low actual}})$$

$$\text{normallow curve} := \text{Nolow DataCells} \cdot \text{normallow curve}$$

Graphical Representation of High Points

$$\text{Bins}_{\text{high}} := \text{Make}_{\text{bins}}(\mu_{\text{high actual}}, \sigma_{\text{high actual}})$$

$$\text{Distribution}_{\text{high}} := \text{hist}(\text{Bins}_{\text{high}}, \text{high points})$$

Distribution_{high} =

0
0
2
2
4
3
2
4
4
0
0
0

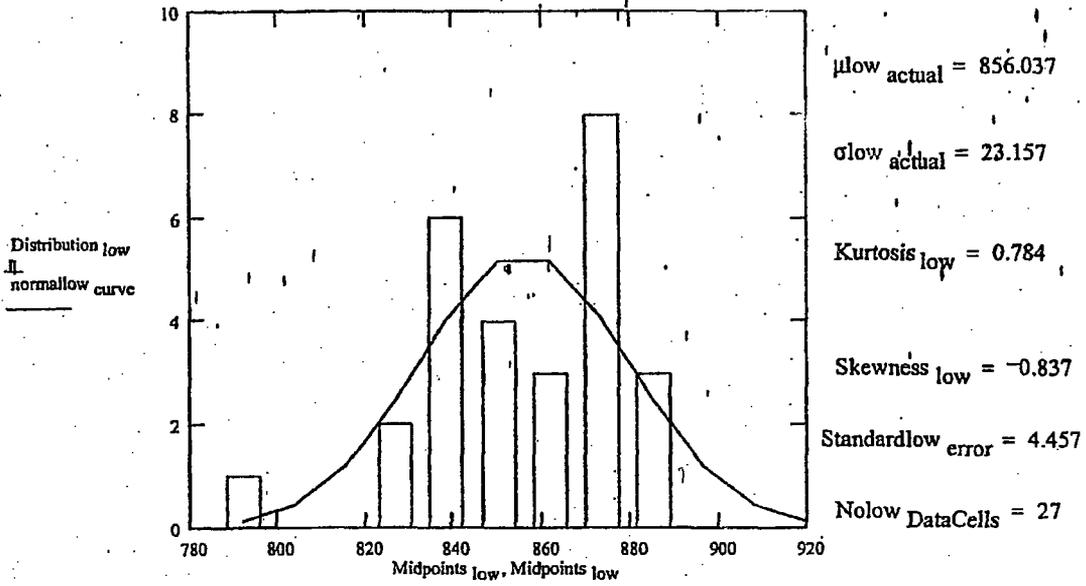
$$k := 0..11 \quad \text{Midpoints}_{\text{high}_k} := \frac{(\text{Bins}_{\text{high}_k} + \text{Bins}_{\text{high}_{k+1}})}{2}$$

$$\text{normalhigh curve}_0 := \text{pnorm}(\text{Bins}_{\text{high}_1}, \mu_{\text{high actual}}, \sigma_{\text{high actual}})$$

$$\text{normalhigh curve}_k := \text{pnorm}(\text{Bins}_{\text{high}_{k+1}}, \mu_{\text{high actual}}, \sigma_{\text{high actual}}) - \text{pnorm}(\text{Bins}_{\text{high}_k}, \mu_{\text{high actual}}, \sigma_{\text{high actual}})$$

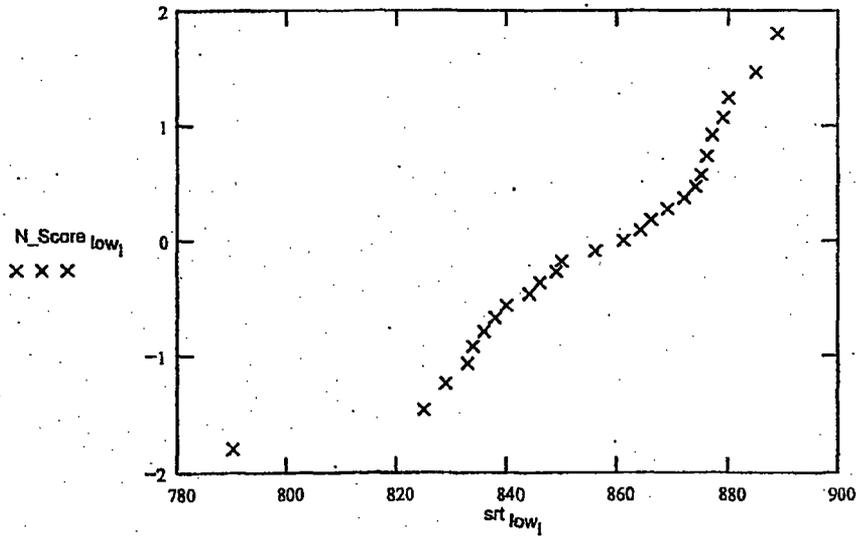
$$\text{normalhigh curve} := \text{Nohigh DataCells} \cdot \text{normalhigh curve}$$

Results For Sandbed 11C Thinner Points



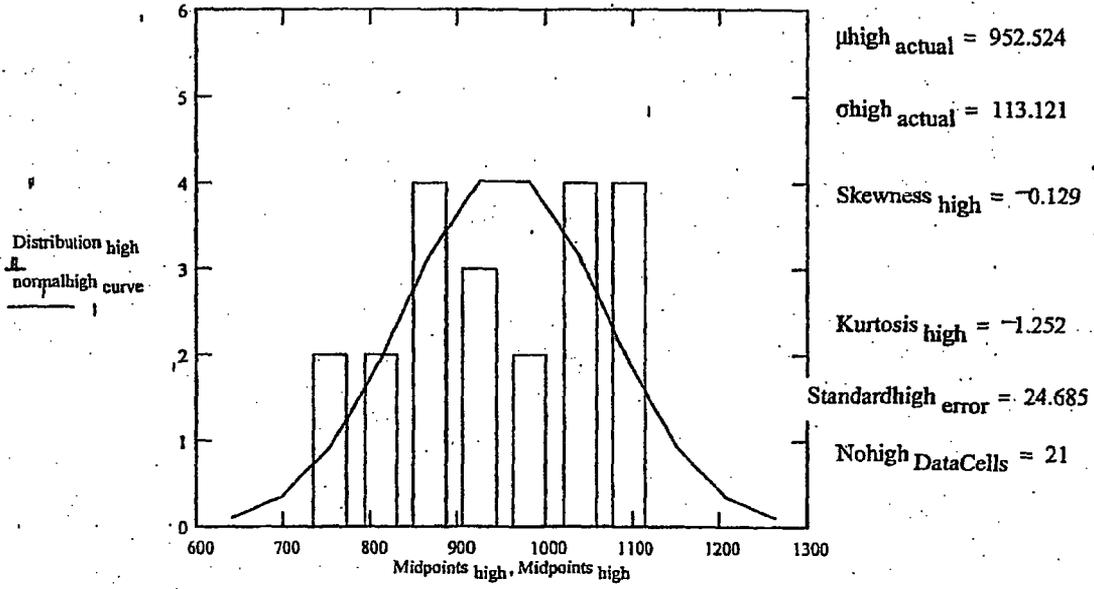
Lower low 95% Con = 847.076

Upper low 95% Con = 864.998

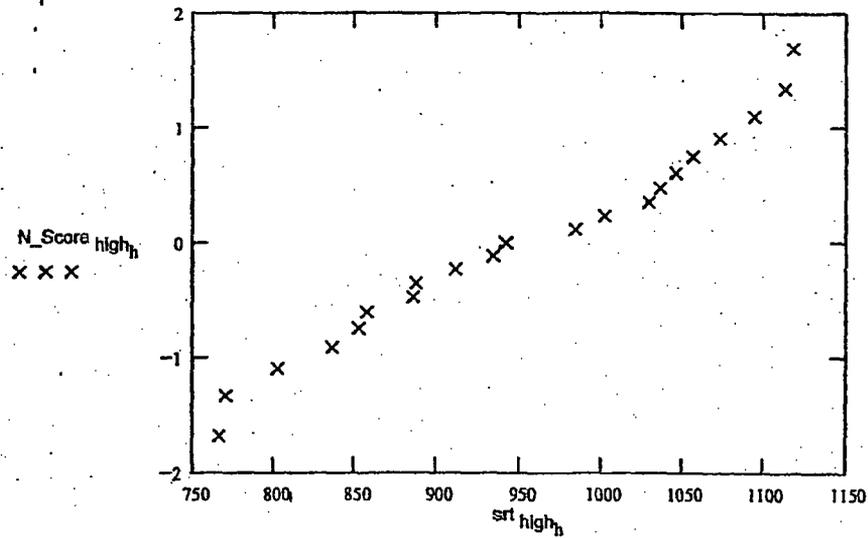


The above plots indicates that the thinner area is more normally distributed than the entire population.

Results Sandbed 11C Thicker Points



Lower 95%Con = 872.161 Upper 95%Con = 924.339



The above plots indicates that the thicker areas are normally distributed.

Sandbed 11C

Data from 1992 to 2006 is retrieved.

d := 0

For Dec 31 1992

page := READPRN("U:\MSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\DATA ONLY\SB11C.txt")

Points₄₉ := showcells(page, 7, 0)

Dates_d := Day year(12, 31, 1992)

Data

Points₄₉ =

0.941	0.839	0.806	0.917	0.776	0.86	0.926
1.105	1.044	0.997	0.975	1.076	1.12	1.045
1.091	1.175	1.018	0.942	0.94	0.874	0.896
0.847	0.845	0.794	0.833	0.838	0.838	0.87
0.845	0.829	0.863	0.87	0.85	0.85	0.827
0.941	0.817	0.858	0.839	0.876	0.879	0.854
0.603	0.893	0.905	0.901	0.913	0.877	0.845

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

nnn := Zero one(nnn, No DataCells, 43)

The thinnest point is captured

Point₅_d := nnn₄

Point₅ = 776

The two groups are named as follows:

StopCELL := 21

No Cells := length(Cells)

low points := LOWROWS(nnn, No Cells, StopCELL)

high points := TOPROWS(nnn, No Cells, StopCELL)

No lowCells := length(low points)

No highCells := length(high points)

Cells := deletezero cells(nnn, No Cells)

low points := deletezero cells(low points, No lowCells)

high points := deletezero cells(high points, No highCells)

μ measured_d := mean(Cells)

μ measured = 908.83

σ measured_d := Stdev(Cells)

Standard error_d := $\frac{\sigma \text{ measured}_d}{\sqrt{\text{No DataCells}}}$

μ high measured_d := mean(high points)

μ low measured_d := mean(low points)

σ high measured_d := Stdev(high points)

σ low measured_d := Stdev(low points)

Standard high error_d := $\frac{\sigma \text{ high measured}_d}{\sqrt{\text{length}(\text{high points})}}$

Standard low error_d := $\frac{\sigma \text{ low measured}_d}{\sqrt{\text{length}(\text{low points})}}$

For 1994

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\DATA ONLY\SB11C.txt")

Points₄₉ := showcells(page, 7, 0)Dates_d := Day year(9, 26, 1994)

Data

Points ₄₉ =	0	0	0	0	0	0.855	0.866
	0	0	1.042	1.095	1.036	1.093	1.032
	1.042	1.085	0.945	0.938	0.938	0.895	0.889
	0.836	0.846	0.795	0.828	0.833	0.843	0.869
	0.823	0.842	0.873	0.872	0.837	0.822	0.879
	0.855	0.836	0.862	0.824	0.872	0.857	0.823
	0.86	0.874	0.899	0.876	0.88	0.84	0.851

nnn := convert(Points₄₉, 7) No DataCells := length(nnn)

The thinnest point is captured

Point_{5_d} := nnn₄

The two groups are named as follows:

StopCELL := 21

No Cells := length(nnn)

low points := LOWROWS(nnn, No Cells, StopCELL)

high points := TOPROWS(nnn, No Cells, StopCELL)

No lowCells := length(low points)

No highCells := length(high points)

Cells := deletezero cells(nnn, No Cells)

low points := deletezero cells(low points, No lowCells)

high points := deletezero cells(high points, No highCells)

 $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$ $\mu_{\text{high measured}_d} := \text{mean}(\text{high points})$ $\mu_{\text{low measured}_d} := \text{mean}(\text{low points})$ $\sigma_{\text{high measured}_d} := \text{Stdev}(\text{high points})$ $\sigma_{\text{low measured}_d} := \text{Stdev}(\text{low points})$ Standard high error_d := $\frac{\sigma_{\text{high measured}_d}}{\sqrt{\text{length}(\text{high points})}}$ Standard low error_d := $\frac{\sigma_{\text{low measured}_d}}{\sqrt{\text{length}(\text{low points})}}$

For 1996

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1996 Data\sandbed\DATA ONLY\SB11C.txt")

Points₄₉ := showcells(page, 7, 0)Dates_d := Day year(9, 23, 1996)

Data

$$\text{Points}_{49} = \begin{bmatrix} 1.038 & 0.928 & 1.002 & 0.942 & 1.14 & 1.077 & 1.035 \\ 1.058 & 1.195 & 1.075 & 1.168 & 1.16 & 1.112 & 0.962 \\ 1.031 & 1.104 & 1.169 & 0.983 & 0.965 & 0.889 & 0.845 \\ 0.855 & 0.903 & 0.85 & 0.786 & 0.913 & 0.778 & 0.839 \\ 0.869 & 0.927 & 0.922 & 0.894 & 0.896 & 0.91 & 0.837 \\ 0.928 & 0.878 & 0.874 & 0.878 & 0.862 & 0.915 & 0.906 \\ 0.917 & 0.924 & 0.899 & 0.89 & 0.874 & 0.884 & 0.917 \end{bmatrix}$$
nnn := convert(Points₄₉, 7) No DataCells := length(nnn)

The thinnest point is captured

Point 5_d := nnn₄

The two groups are named as follows:

StopCELL := 21

No Cells := length(nnn)

low points := LOWROWS(nnn, No Cells, StopCELL)

high points := TOPROWS(nnn, No Cells, StopCELL)

No lowCells := length(low points)

No highCells := length(high points)

Cells := deletezero cells(nnn, No Cells)

low points := deletezero cells(low points, No lowCells)

high points := deletezero cells(high points, No highCells)

 $\mu_{\text{measured}_d} := \text{mean}(\text{Cells}) \quad \sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells}) \quad \text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$
 $\mu_{\text{high measured}_d} := \text{mean}(\text{high points})$ $\mu_{\text{low measured}_d} := \text{mean}(\text{low points})$ $\sigma_{\text{high measured}_d} := \text{Stdev}(\text{high points})$ $\sigma_{\text{low measured}_d} := \text{Stdev}(\text{low points})$
 $\text{Standard high error}_d := \frac{\sigma_{\text{high measured}_d}}{\sqrt{\text{length}(\text{high points})}}$
 $\text{Standard low error}_d := \frac{\sigma_{\text{low measured}_d}}{\sqrt{\text{length}(\text{low points})}}$

For 2006

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Oct 2006 Data\Sandbed\SB11C.txt")

Points₄₉ := showcells(page, 7, 0)Dates_d := Day_year(10, 18, 2006)

Data

0	0.771	0.803	0.912	0.767	0.858	0.886
1.056	1.046	0.984	1.094	1.036	1.118	1.029
1.073	1.113	1.002	0.935	0.942	0.888	0.853
0.837	0.836	0.79	0.874	0.834	0.846	0.838
0.85	0.825	0.869	0.889	0.833	0.866	0.875
0.856	0.84	0.864	0.829	0.872	0.876	0.844
0.861	0.877	0.879	0.885	0.88	0.849	0.876

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

The thinnest point is captured

Point_{5_d} := nnn₄

The two groups are named as follows:

StopCELL := 21

No Cells := length(nnn)

low points := LOWROWS(nnn, No Cells, StopCELL)

high points := TOPROWS(nnn, No Cells, StopCELL)

No lowCells := length(low points)

No highCells := length(high points)

Cells := deletezero cells(nnn, No Cells)

low points := deletezero cells(low points, No lowCells)

high points := deletezero cells(high points, No highCells)

$$\mu_{\text{measured}_d} := \text{mean}(\text{Cells}) \quad \sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells}) \quad \text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$$
 $\mu_{\text{high measured}_d} := \text{mean}(\text{high points})$ $\mu_{\text{low measured}_d} := \text{mean}(\text{low points})$ $\sigma_{\text{high measured}_d} := \text{Stdev}(\text{high points})$ $\sigma_{\text{low measured}_d} := \text{Stdev}(\text{low points})$

$$\text{Standard high error}_d := \frac{\sigma_{\text{high measured}_d}}{\sqrt{\text{length}(\text{high points})}}$$

$$\text{Standard low error}_d := \frac{\sigma_{\text{low measured}_d}}{\sqrt{\text{length}(\text{low points})}}$$

Below are the results

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 1.997 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix}$$

$$\text{Point } 5 = \begin{bmatrix} 776 \\ 0 \\ 1.14 \cdot 10^3 \\ 767 \end{bmatrix}$$

$$\text{Standard error} = \begin{bmatrix} 13.414 \\ 11.742 \\ 15.102 \\ 12.843 \end{bmatrix}$$

$$\mu_{\text{measured}} = \begin{bmatrix} 908.83 \\ 894.238 \\ 951.082 \\ 898.25 \end{bmatrix}$$

$$\sigma_{\text{measured}} = \begin{bmatrix} 93.897 \\ 82.191 \\ 105.715 \\ 89.898 \end{bmatrix}$$

$$\mu_{\text{high measured}} = \begin{bmatrix} 969.667 \\ 982.214 \\ 1.042 \cdot 10^3 \\ 958.3 \end{bmatrix}$$

$$\sigma_{\text{high measured}} = \begin{bmatrix} 109.211 \\ 87.424 \\ 98.251 \\ 112.838 \end{bmatrix}$$

$$\text{Standard high error} = \begin{bmatrix} 23.832 \\ 23.365 \\ 21.44 \\ 24.623 \end{bmatrix}$$

$$\mu_{\text{low measured}} = \begin{bmatrix} 859.692 \\ 850.25 \\ 883.036 \\ 855.357 \end{bmatrix}$$

$$\sigma_{\text{low measured}} = \begin{bmatrix} 32.576 \\ 23.629 \\ 38.902 \\ 23.008 \end{bmatrix}$$

$$\text{Standard low error} = \begin{bmatrix} 6.389 \\ 4.466 \\ 7.352 \\ 4.348 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu \text{ measured}) \quad \text{Total means} = 4$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu \text{ measured}_i - \text{mean}(\mu \text{ measured}))^2$$

$$\text{SST}_{\text{low}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{low measured}}_i - \text{mean}(\mu_{\text{low measured}}))^2$$

$$\text{SST}_{\text{high}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{high measured}}_i - \text{mean}(\mu_{\text{high measured}}))^2$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu \text{ measured}_i - \text{yhat}(\text{Dates}, \mu \text{ measured})_i)^2$$

$$\text{SSE}_{\text{low}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{low measured}}_i - \text{yhat}(\text{Dates}, \mu_{\text{low measured}})_i)^2$$

$$\text{SSE}_{\text{high}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{high measured}}_i - \text{yhat}(\text{Dates}, \mu_{\text{high measured}})_i)^2$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu \text{ measured})_i - \text{mean}(\mu \text{ measured}))^2$$

$$\text{SSR}_{\text{low}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{low measured}})_i - \text{mean}(\mu_{\text{low measured}}))^2$$

$$\text{SSR}_{\text{high}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{high measured}})_i - \text{mean}(\mu_{\text{high measured}}))^2$$

$$\text{DegreeFree}_{ss} := \text{Total means} - 2$$

$$\text{DegreeFree}_{reg} := 1$$

$$\text{DegreeFree}_{st} := \text{Total means} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{ss}}$$

$$\text{MSE}_{low} := \frac{\text{SSE}_{low}}{\text{DegreeFree}_{ss}}$$

$$\text{MSE}_{high} := \frac{\text{SSE}_{high}}{\text{DegreeFree}_{ss}}$$

$$\text{Standard error} := \sqrt{\text{MSE}}$$

$$\text{Standard lowerror} := \sqrt{\text{MSE}_{low}}$$

$$\text{Standard higherror} := \sqrt{\text{MSE}_{high}}$$

$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{reg}}$$

$$\text{MSR}_{low} := \frac{\text{SSR}_{low}}{\text{DegreeFree}_{reg}}$$

$$\text{MSR}_{high} := \frac{\text{SSR}_{high}}{\text{DegreeFree}_{reg}}$$

$$\text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{st}}$$

$$\text{MST}_{low} := \frac{\text{SST}_{low}}{\text{DegreeFree}_{st}}$$

$$\text{MST}_{high} := \frac{\text{SST}_{high}}{\text{DegreeFree}_{st}}$$

Test the means with all points

F Test for Corrosion

$$\alpha := 0.05$$

$$F_{\text{actaul_Reg}} := \frac{\text{MSR}}{\text{MSE}}$$

$$F_{\text{critical_reg}} := \text{qF}(1 - \alpha, \text{DegreeFree}_{reg}, \text{DegreeFree}_{ss})$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_Reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 4.446 \cdot 10^{-3}$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

the low points

F Test for Corrosion

$$F_{\text{actaul_Reg,low}} := \frac{MSR_{\text{low}}}{MSE_{\text{low}}}$$

$$F_{\text{critical_reg}} := qF(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}})$$

$$F_{\text{ratio_reg,low}} := \frac{F_{\text{actaul_Reg,low}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg,low}} = 1.892 \cdot 10^{-3}$$

The conclusion can not be made that the low points best fit the regression model. The figure below provides a trend of the data and the grandmean

Test the high points

F Test for Corrosion

$$F_{\text{actaul_Reg,high}} := \frac{MSR_{\text{high}}}{MSE_{\text{high}}}$$

$$F_{\text{critical_reg}} := qF(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}})$$

$$F_{\text{ratio_reg,high}} := \frac{F_{\text{actaul_Reg,high}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg,high}} = 0.012$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

Following will plot the results for the overall mean, the mean of thinner points, and the mean of thicker points.

$$i := 0.. \text{Total means} - 1$$

$$\mu_{\text{grand measured}_i} := \text{mean}(\mu_{\text{measured}_i})$$

$$\sigma_{\text{grand measured}} := \text{Stdev}(\mu_{\text{measured}})$$

$$\text{GrandStandard error} := \frac{\sigma_{\text{grand measured}}}{\sqrt{\text{Total means}}}$$

$$\sigma_{\text{grand lowmeasured}} := \text{Stdev}(\mu_{\text{low measured}})$$

$$\mu_{\text{lowgrand measured}_i} := \text{mean}(\mu_{\text{low measured}_i})$$

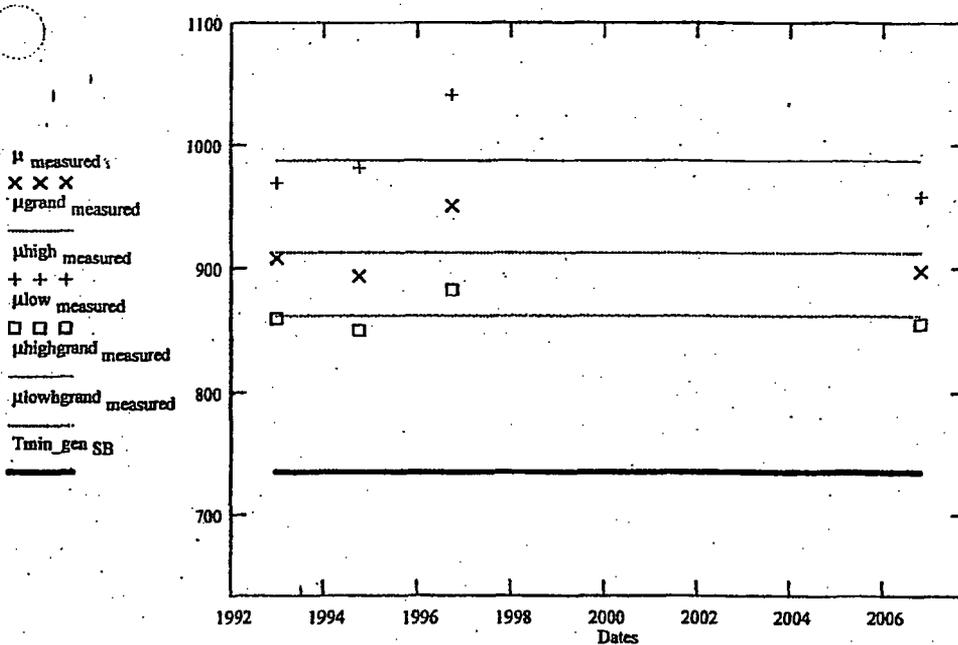
$$\text{GrandStandard lowerror} := \frac{\sigma_{\text{grand lowmeasured}}}{\sqrt{\text{Total means}}}$$

$$\sigma_{\text{grand highmeasured}} := \text{Stdev}(\mu_{\text{high measured}})$$

$$\mu_{\text{highgrand measured}_i} := \text{mean}(\mu_{\text{high measured}_i})$$

$$\text{GrandStandard higherror} := \frac{\sigma_{\text{grand highmeasured}}}{\sqrt{\text{Total means}}}$$

The minimum required thickness at this elevation is $T_{\text{min_gen SB}_i} := 736$ (Ref. 3.25)



$$\mu_{\text{grand measured}_0} = 913.1$$

$$\text{GrandStandard error} = 13.029$$

$$\text{mean}(\mu_{\text{low measured}}) = 862.084$$

$$\text{GrandStandard lowerror} = 7.246$$

$$\text{mean}(\mu_{\text{high measured}}) = 987.998$$

$$\text{GrandStandard higherror} = 18.59$$

The F Test indicates that the regression model does not hold for any of the data sets. However for conservatism the slopes and 95% confidence curves are generated for all three cases.

$$m_s := \text{slope}(\text{Dates}, \mu_{\text{measured}})$$

$$y_b := \text{intercept}(\text{Dates}, \mu_{\text{measured}})$$

$$m_{\text{low}} := \text{slope}(\text{Dates}, \mu_{\text{low measured}})$$

$$y_{\text{lowb}} := \text{intercept}(\text{Dates}, \mu_{\text{low measured}})$$

$$m_{\text{high}} := \text{slope}(\text{Dates}, \mu_{\text{high measured}})$$

$$y_{\text{highb}} := \text{intercept}(\text{Dates}, \mu_{\text{high measured}})$$

$$\alpha_t := 0.05 \quad k := 23 \quad f := 0..k - 1$$

$$\text{year}_{\text{predict}_t} := 1985 + f \cdot 2$$

$$\text{Thick}_{\text{predict}} := m_s \cdot \text{year}_{\text{predict}} + y_b$$

$$\text{Thick}_{\text{lowpredict}} := m_{\text{low}} \cdot \text{year}_{\text{predict}} + y_{\text{lowb}}$$

$$\text{Thick}_{\text{highpredict}} := m_{\text{high}} \cdot \text{year}_{\text{predict}} + y_{\text{highb}}$$

$$\text{Thick}_{\text{actualmean}} := \text{mean}(\text{Dates})$$

$$\text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

For the entire grid

$$\text{upper}_f := \text{Thick}_{\text{predict}_f} \dots$$

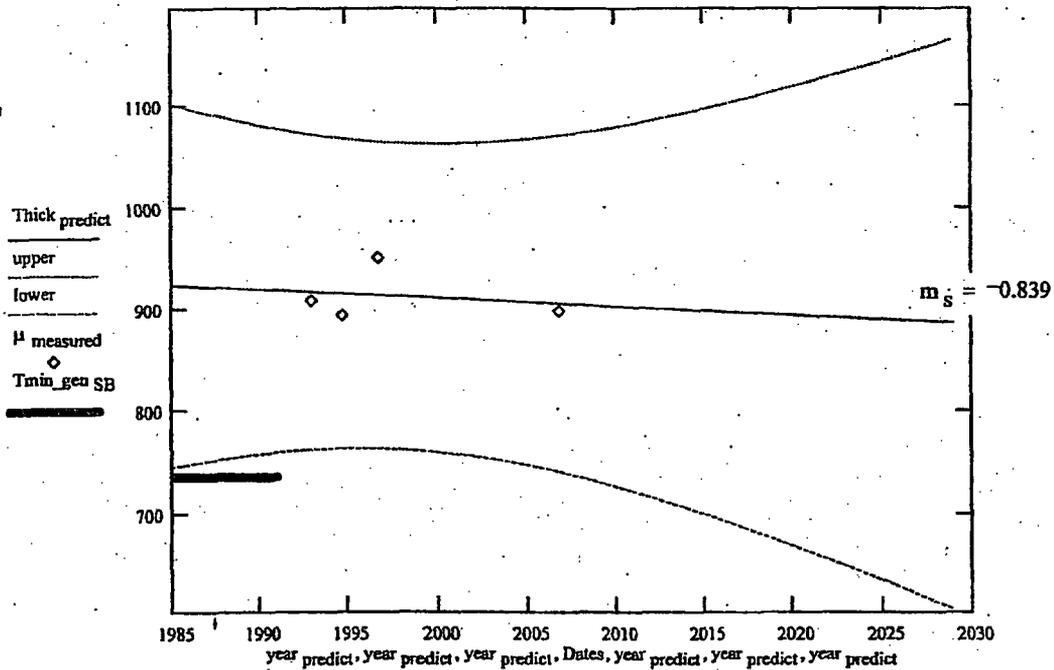
$$+ qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Standard error} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lower}_f := \text{Thick}_{\text{predict}_f} \dots$$

$$- \left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Standard error} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

General area Tmin for this elevation in the Drywell

(Ref. 3.25)



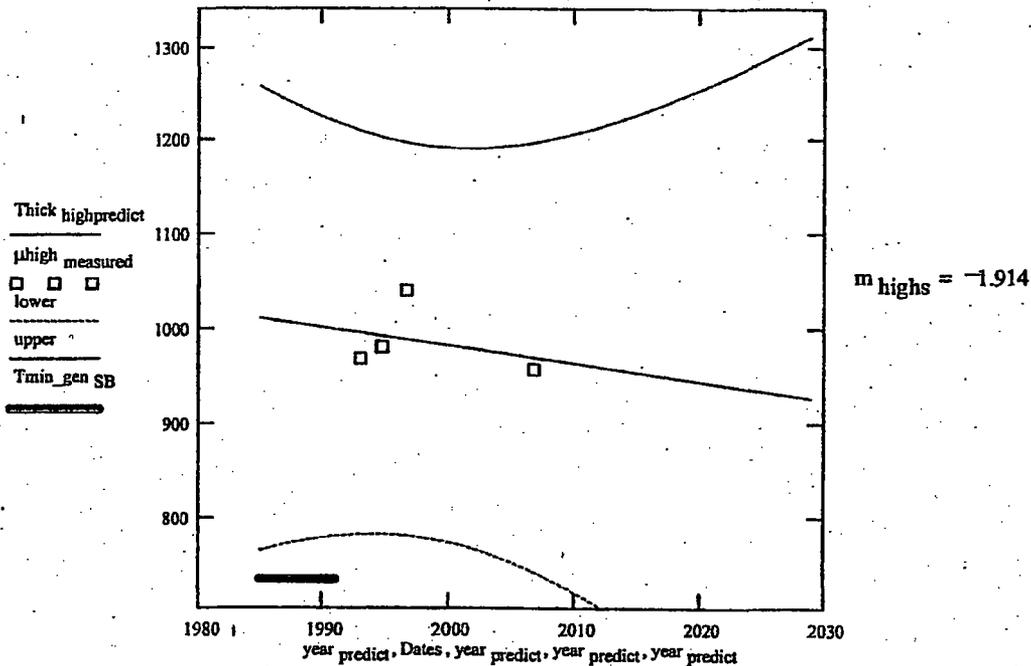
For the points which are thicker

$$\text{upper}_f := \text{Thick highpredict}_f \dots$$

$$+ \text{qt} \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Standard higherror} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year predict}_f - \text{Thick actualmean})^2}{\text{sum}}}$$

$$\text{lower}_f := \text{Thick highpredict}_f \dots$$

$$- \left[\text{qt} \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Standard higherror} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year predict}_f - \text{Thick actualmean})^2}{\text{sum}}} \right]$$



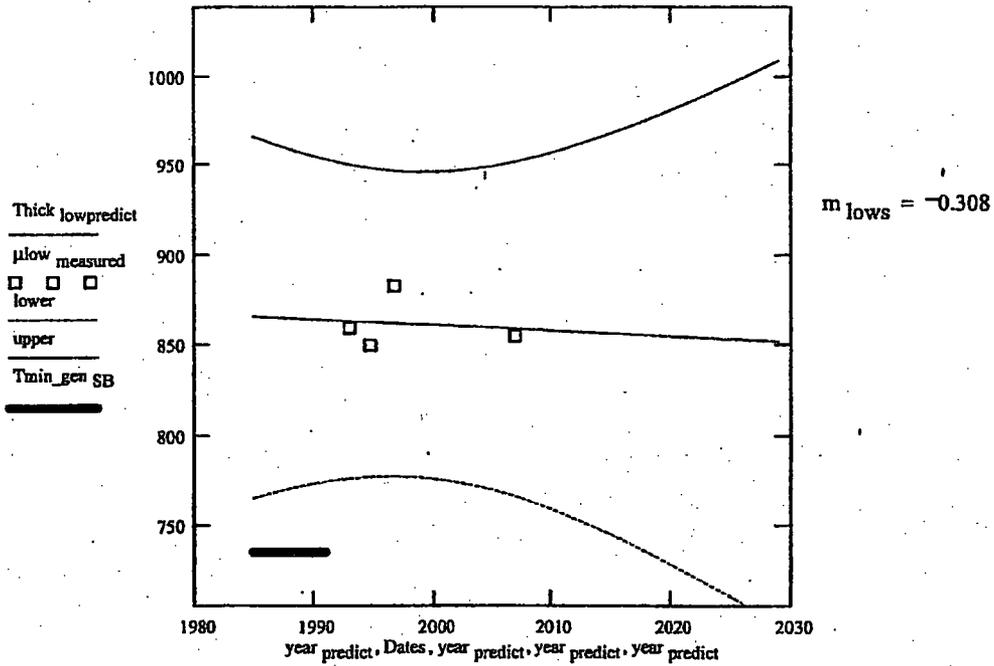
For the points which are thinner

$$\text{upper}_f := \text{Thick}_{\text{lowpredict}_f} +$$

$$+ qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Standard}_{\text{lowerror}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lower}_f := \text{Thick}_{\text{lowpredict}_f} -$$

$$- \left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Standard}_{\text{lowerror}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}} \right]$$



The section below calculates what the postulated mean thickness would be if this grid were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\min_observed} := 6.9$$

$$\text{Postulated}_{\text{meanthickness}} := \mu_{\text{measured}_3} - \text{Rate}_{\min_observed} \cdot (2029 - 2006)$$

$$\text{Postulated}_{\text{meanthickness}} = 739.55$$

which is greater than

$$\text{Tmin}_{\text{gen}} \text{SB}_3 = 736$$

The following addresses the readings at the lowest single point

$$\text{SST}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point}_5)_i - \text{mean}(\text{Point}_5))^2 \quad \text{SST}_{\text{point}} = 6.904 \cdot 10^5$$

$$\text{SSE}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point}_5)_i - \text{yhat}(\text{Dates}, \text{Point}_5)_i)^2 \quad \text{SSE}_{\text{point}} = 6.585 \cdot 10^5$$

$$\text{SSR}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \text{Point}_5)_i - \text{mean}(\text{Point}_5))^2 \quad \text{SSR}_{\text{point}} = 3.194 \cdot 10^4$$

$$\text{MSE}_{\text{point}} := \frac{\text{SSE}_{\text{point}}}{\text{DegreeFree}_{\text{ss}}}$$

$$\text{MSR}_{\text{point}} := \frac{\text{SSR}_{\text{point}}}{\text{DegreeFree}_{\text{reg}}}$$

$$\text{MST}_{\text{point}} := \frac{\text{SST}_{\text{point}}}{\text{DegreeFree}_{\text{st}}}$$

$$\text{StPit}_{\text{err}} := \sqrt{\text{MSE}_{\text{point}}}$$

$$\text{StPit}_{\text{err}} = 573.803$$

$$\text{MSE}_{\text{point}} = 3.292 \cdot 10^5$$

$$\text{MSR}_{\text{point}} = 3.194 \cdot 10^4$$

$$\text{MST}_{\text{point}} = 2.301 \cdot 10^5$$

F Test for Corrosion

$$\text{F}_{\text{actaul_Reg}} := \frac{\text{MSR}_{\text{point}}}{\text{MSE}_{\text{point}}}$$

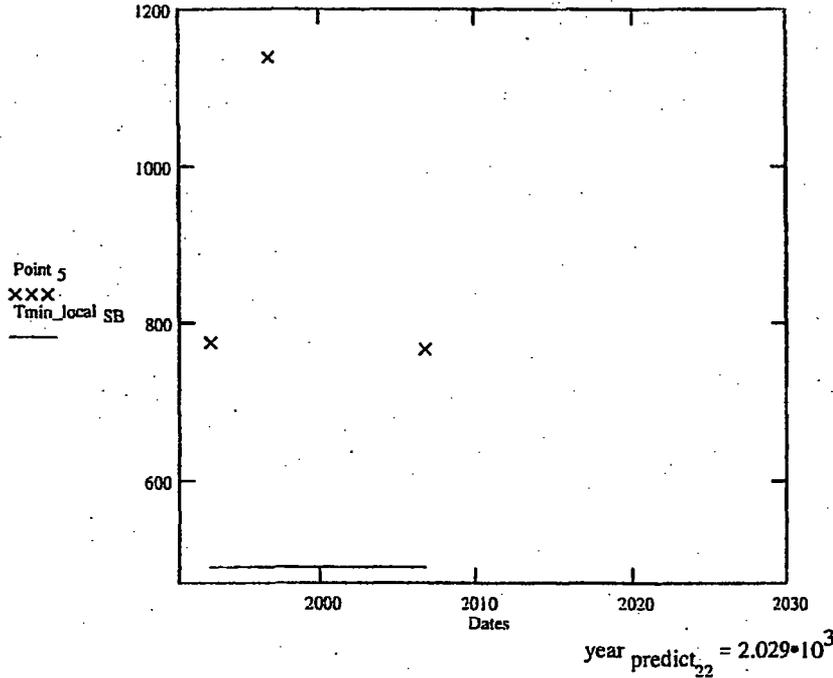
$$\text{F}_{\text{ratio_reg}} := \frac{\text{F}_{\text{actaul_Reg}}}{\text{F}_{\text{critical_reg}}}$$

$$\text{F}_{\text{ratio_reg}} = 5.241 \cdot 10^{-3}$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

Local Tmin for this elevation in the Drywell $T_{min_local\ SB_f} := 490$ (Ref. 3.25)

Curve Fit For Point 5 Projected to Plant End Of Life



The section below calculates what the postulated individual thickness would be if this point were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{min_observed} := 6.9$$

$$\text{Postulated thickness} := \text{Point } S_3 - \text{Rate}_{min_observed} \cdot (2029 - 2006)$$

$$\text{Postulated thickness} = 608.3 \quad \text{which is greater than} \quad T_{min_local\ SB_3} = 490$$

The section below calculates what the postulated corrosion rate necessary for the thinnest individual point to reach the local required thickness by 2029.

$$\text{minpoint} = 767 \quad \text{year}_{predict_{22}} = 2.029 \cdot 10^3 \quad T_{min_local\ SB_{22}} = 490$$

$$\text{required rate.} := \frac{(\text{minpoint} - T_{min_local\ SB_{22}})}{(2005 - 2029)} \quad \text{required rate.} = -11.542 \quad \text{mils per year}$$

Appendix 4 - Sand Bed Elevation Bay 13A

October 2006 Data

The data shown below was collected on 10/20/06.

page := READPRN("U:\MSOFFICE\Drywell Program data\Oct 2006 Data\Sandbed\SB13A.txt")

Points₄₉ := showcells(page, 7, 0)

Points₄₉ =

0.887	0.833	0.887	0.908	1.046	0.951	0.922
0.823	0.883	0.774	0.826	0.897	0.87	0.783
0.76	0.913	0.798	0.823	0.746	0.759	0.768
0.845	0.895	0.875	0.848	0.788	0.799	0.852
0.88	0.811	0.861	0.869	0.798	0.846	0.84
0.816	0.813	0.869	0.924	0.824	0.785	0.87
0.801	0.834	0.763	0.838	0.895	0.885	0.863

Cells := convert(Points₄₉, 7)

No_{DataCells} := length(Cells)

The thinnest point at this location is at point 15 shown below

minpoint := min(Points₄₉)

minpoint = 0.746

Cells := deletezero_{cells}(Cells, No_{DataCells})

Point 5 is much thicker than the mean of the rest of distribution. Therefore the distribution of the grid without this point will also be investigated:

Cells_{min5} := Cells

Cells_{min5} := 0

Cells_{min5} := deletezero_{cells}(Cells_{min5}, No_{DataCells})

No_{DataCells.min5} := length(Cells_{min5})

Mean and Standard Deviation

$$\mu_{\text{actual}} := \text{mean}(\text{Cells})$$

$$\mu_{\text{actual}} = 845.796$$

$$\sigma_{\text{actual}} := \text{Stdev}(\text{Cells})$$

$$\sigma_{\text{actual}} = 57.413$$

$$\mu_{\text{actual.min5}} := \text{mean}(\text{Cells}_{\text{min5}})$$

$$\sigma_{\text{actual.min5}} := \text{Stdev}(\text{Cells}_{\text{min5}})$$

Standard Error

$$\text{Standard error} := \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}}$$

$$\text{Standard error} = 8.202$$

$$\text{Standard error.min5} := \frac{\sigma_{\text{actual.min5}}}{\sqrt{\text{No DataCells.min5}}}$$

$$\text{Standard error.min5} = 7.211$$

Skewness

$$\text{Skewness} := \frac{(\text{No DataCells}) \cdot \sum (\text{Cells} - \mu_{\text{actual}})^3}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\sigma_{\text{actual}})^3} \quad \text{Skewness} = 0.745$$

$$\text{Skewness}_{\text{min5}} := \frac{(\text{No DataCells.min5}) \cdot \sum (\text{Cells}_{\text{min5}} - \mu_{\text{actual.min5}})^3}{(\text{No DataCells.min5} - 1) \cdot (\text{No DataCells.min5} - 2) \cdot (\sigma_{\text{actual.min5}})^3} \quad \text{Skewness}_{\text{min5}} = -0.011$$

Kurtosis

$$\text{Kurtosis} := \frac{\text{No DataCells} \cdot (\text{No DataCells} + 1) \cdot \sum (\text{Cells} - \mu_{\text{actual}})^4}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3) \cdot (\sigma_{\text{actual}})^4} + \frac{3 \cdot (\text{No DataCells} - 1)^2}{(\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3)} \quad \text{Kurtosis} = 1.696$$

$$\text{Kurtosis}_5 := \frac{\text{No DataCells.min5} \cdot (\text{No DataCells.min5} + 1) \cdot \sum (\text{Cells}_{\text{min5}} - \mu_{\text{actual.min5}})^4}{(\text{No DataCells.min5} - 1) \cdot (\text{No DataCells.min5} - 2) \cdot (\text{No DataCells.min5} - 3) \cdot (\sigma_{\text{actual.min5}})^4} + \frac{3 \cdot (\text{No DataCells.min5} - 1)^2}{(\text{No DataCells.min5} - 2) \cdot (\text{No DataCells.min5} - 3)} \quad \text{Kurtosis}_5 = -0.748$$

Normal Probability Plot

In a normal plot, each data value is plotted against what its value would be if it actually came from a normal distribution. The expected normal values, called normal scores, and can be estimated by first calculating the rank scores of the sorted data.

$j := 0.. \text{last}(\text{Cells})$ $\text{srt} := \text{sort}(\text{Cells})$

Then each data point is ranked. The array rank captures these ranks!

$$r_j := j + 1 \quad \text{rank}_j := \frac{\sum_{i=1}^r (\text{srt} = \text{srt}_j) \cdot r}{\sum \text{srt} = \text{srt}_j}$$

$$p_j := \frac{\text{rank}_j}{\text{rows}(\text{Cells}) + 1}$$

The normal scores are the corresponding p th percentile points from the standard normal distribution:

$$x := 1 \quad \text{N_Score}_j := \text{root}[\text{cnorm}(x) - (p_j), x]$$

Upper and Lower Confidence Values

The Upper and Lower confidence values are calculated based on .05 degree of confidence "α"

No DataCells := length(Cells)

α := .05 Tα := qt [(1 - $\frac{\alpha}{2}$), No DataCells] Tα = 2.01

Lower 95%Con := μ actual - Tα $\frac{\sigma \text{ actual}}{\sqrt{\text{No DataCells}}}$ Lower 95%Con = 829.314

Upper 95%Con := μ actual + Tα $\frac{\sigma \text{ actual}}{\sqrt{\text{No DataCells}}}$ Upper 95%Con = 862.278

These values represent a range on the calculated mean in which there is 95% confidence.

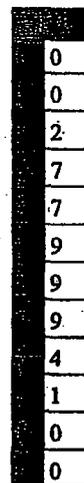
Graphical Representation

Distribution of the "Cells" data points are sorted in 1/2 standard deviation increments (bins) within +/- 3 standard deviations

Bins := Make bins (μ actual , σ actual)

Distribution := hist(Bins , Cells)

Distribution =



The mid points of the Bins are calculated

k := 0..11 Midpoints_k := $\frac{\text{Bins}_k + \text{Bins}_{k+1}}{2}$

The Mathcad function pnorm calculates a portion of normal distribution curve based on a given mean and standard deviation

normal curve₀ := pnorm (Bins₁ , μ actual , σ actual)

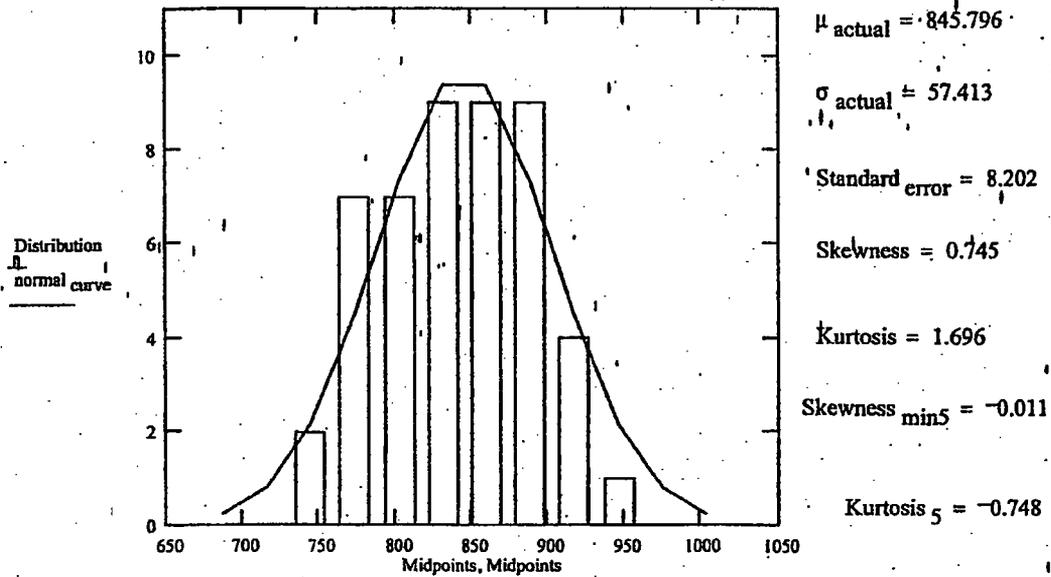
normal curve_k := pnorm (Bins_{k+1} , μ actual , σ actual) - pnorm (Bins_k , μ actual , σ actual)

normal curve := No DataCells · normal curve

Results For Elevation Sandbed elevation Location Oct. 2006

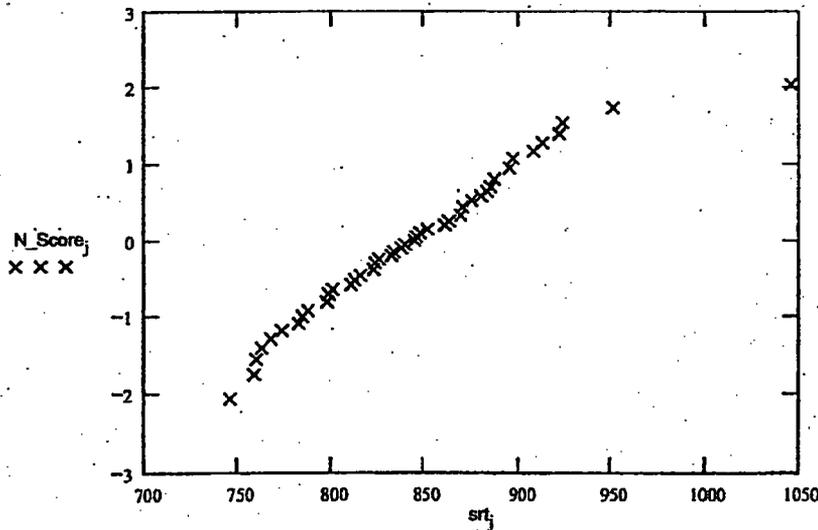
The following schematic shows: the the distribution of the samples, the normal curve based on the actual mean and standard deviation, the kurtosis, the skewness, the number of data points, and the the lower and upper 95% confidence values. Below is the Normal Plot for the data.

Data Distribution



Lower 95%Con = 829.314 Upper 95%Con = 862.278

Normal Probability Plot



This distribution is not normal when Point 5 (1.046 inch) is included. However when this point is excluded from the distribution the remaining grid is normal as illustrated by the Kurtosis and skewness values.

Sandbed Location 13A Trend

Data from the 1992, 1994 and 1996 is retrieved.

d := 0

For 1992

Dates_d := Day_year(12, 8, 1992)

page := READPRN("U:\MSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\Data Only\SB13A.txt")

Points₄₉ := showcells(page, 7, 0)**Data**

0.885	0.979	0.857	0.886	1.013	1.041	1.069
0.814	0.856	0.778	0.829	0.898	0.871	0.794
0.762	0.903	0.813	0.827	0.761	0.771	0.826
0.86	0.884	0.872	0.923	0.79	0.798	0.876
0.869	0.807	0.854	0.892	0.805	0.858	0.84
0.827	0.813	0.878	0.925	0.828	0.784	0.868
0.815	0.84	0.77	0.842	0.914	0.879	0.879

nnn := convert(Points₄₉, 7)

No_DataCells := length(nnn)

The thinnest point is captured

Point₁₈_d := nnn₁₈ Point₁₈ = 761

Cells := deletezero_cells(nnn, No_DataCells)

 $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No_DataCells}}}$

For 1994

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\Data Only\SB13A.txt")

Dates_d := Day_year(9, 14, 1994)Points₄₉ := showcells(page, 7, 0)

Data

0.869	0.842	0.856	0.845	1.019	0.987	0.926
0.805	0.826	0.771	0.823	0.858	0.847	0.79
0.745	0.896	0.803	0.764	0.752	0.764	0.819
0.851	0.873	0.861	0.853	0.787	0.793	0.845
0.868	0.793	0.849	0.877	0.799	0.847	0.83
0.822	0.798	0.866	0.918	0.825	0.775	0.843
0.84	0.834	0.762	0.793	0.879	0.865	0.862

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

The thinnest point is captured

Point₁₈_d := nnn₁₈

Cells := deletezero_cells(nnn, No DataCells)

 $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

For 1996

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1996 Data\sandbed\Data Only\SB13'A.txt")

Dates_d := Day year(9, 16, 1996)Points₄₉ := showcells(page, 7, 0)

Data

0.873	0.838	0.866	0.839	1.049	0.999	0.958
0.823	0.83	0.756	0.809	0.867	0.943	0.794
0.743	0.897	0.838	0.769	0.774	0.778	0.809
0.848	0.864	0.857	0.865	0.825	0.793	0.861
0.893	0.859	0.851	0.878	0.794	0.843	0.821
0.828	0.865	0.871	0.951	0.828	0.771	0.838
0.927	0.913	0.767	0.86	0.885	0.917	0.875

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

The thinnest point is captured

Point_{18_d} := nnn₁₈

Cells := deletezero cells(nnn, No DataCells)

$$\mu_{\text{measured}_d} := \text{mean}(\text{Cells}) \quad \sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells}) \quad \text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$$

For 2006

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Oct 2006 Data\Sandbed\SB13A.txt")

Dates_d := Day_year(10, 16, 2006)Points₄₉ := showcells(page, 7, 0)

	Data						
Points ₄₉ =	0.887	0.833	0.887	0.908	1.046	0.951	0.922
	0.823	0.883	0.774	0.826	0.897	0.87	0.783
	0.76	0.913	0.798	0.823	0.746	0.759	0.768
	0.845	0.895	0.875	0.848	0.788	0.799	0.852
	0.88	0.811	0.861	0.869	0.798	0.846	0.84
	0.816	0.813	0.869	0.924	0.824	0.785	0.87
	0.801	0.834	0.763	0.838	0.895	0.885	0.863

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

The thinnest point is captured

Point_{18_d} := nnn₁₈

Cells := deletezero_cells(nnn, No DataCells)

$$\mu_{\text{measured}_d} := \text{mean}(\text{Cells}) \quad \sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells}) \quad \text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$$

Below are matrices which contain the date when the data was collected, Mean, Standard Deviation, Standard Error for each date.

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 1.997 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix}$$

$$\text{Point 18} = \begin{bmatrix} 761 \\ 752 \\ 774 \\ 746 \end{bmatrix}$$

$$\mu_{\text{measured}_i} = \begin{bmatrix} 857.612 \\ 837.041 \\ 853.061 \\ 845.796 \end{bmatrix}$$

$$\text{Standard error} = \begin{bmatrix} 9.554 \\ 7.763 \\ 8.831 \\ 8.202 \end{bmatrix}$$

$$\sigma_{\text{measured}} = \begin{bmatrix} 66.876 \\ 54.344 \\ 61.819 \\ 57.413 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu_{\text{measured}})$$

$$\text{Total means} = 4$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{mean}(\mu_{\text{measured}}))^2 \quad \text{SST} = 242.403$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{yhat}(\text{Dates}, \mu_{\text{measured}})_i)^2 \quad \text{SSE} = 229.789$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{measured}})_i - \text{mean}(\mu_{\text{measured}}))^2 \quad \text{SSR} = 12.614$$

$$\text{DegreeFree}_{\text{ss}} := \text{Total means} - 2$$

$$\text{DegreeFree}_{\text{reg}} := 1$$

$$\text{DegreeFree}_{\text{st}} := \text{Total means} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{\text{ss}}}$$

$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{\text{reg}}}$$

$$\text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{\text{st}}}$$

$$\text{StGrand}_{\text{err}} := \sqrt{\text{MSE}}$$

$$\text{StGrand}_{\text{err}} = 10.719$$

F Test for Corrosion

$$\alpha := 0.05$$

$$F_{\text{actaul_Reg}} := \frac{\text{MSR}}{\text{MSE}}$$

$$F_{critical_reg} := qF(1 - \alpha, DegreeFree_{reg}, DegreeFree_{ss})$$

$$F_{ratio_reg} := \frac{F_{actual_Reg}}{F_{critical_reg}}$$

$$F_{ratio_reg} = 5.93 \cdot 10^{-3}$$

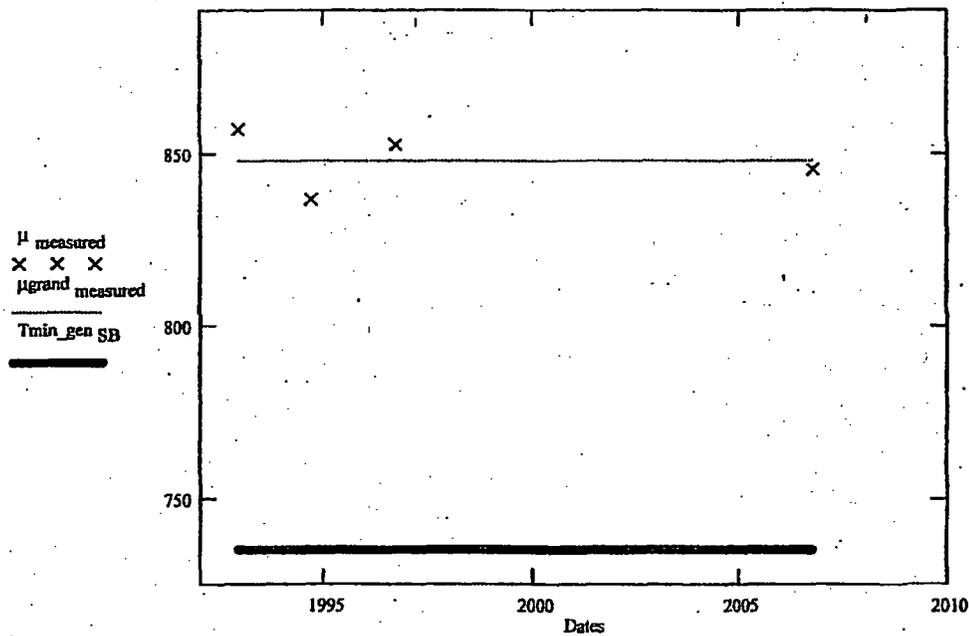
Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

$$i := 0..Total_means - 1 \quad \mu_{grand_measured}_i := mean(\mu_{measured})$$

$$\sigma_{grand_measured} := Stdev(\mu_{measured}) \quad GrandStandard_error_0 := \frac{\sigma_{grand_measured}}{\sqrt{Total_means}}$$

The minimum required thickness at this elevation is $Tmin_gen_{SB}_i := 736$ (Ref. 3.25)

Plot of the grand mean and the actual means over time



$$\mu_{grand_measured}_0 = 848.378$$

$$GrandStandard_error = 4.494$$

To conservatively address the location, the apparent corrosion rate is calculated and compared to the minimum required wall thickness at this elevation

$$m_s := \text{slope}(\text{Dates}, \mu_{\text{measured}}) \quad m_s = -0.331 \quad y_b := \text{intercept}(\text{Dates}, \mu_{\text{measured}}) \quad y_b = 1.509 \cdot 10^3$$

The 95% Confidence curves are calculated

$$\alpha_t := 0.05 \quad k := 2029 - 1985 \quad f := 0..k - 1$$

$$\text{year}_{\text{predict}_f} := 1985 + f \cdot 2 \quad \text{Thick}_{\text{predict}} := m_s \cdot \text{year}_{\text{predict}_f} + y_b$$

$$\text{Thick}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

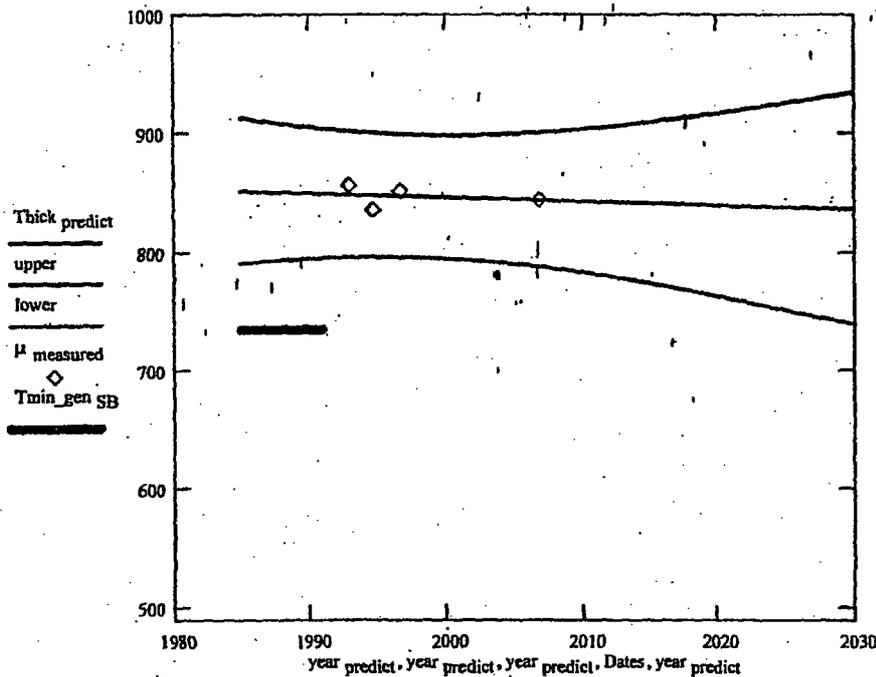
$$\text{upper}_f := \text{Thick}_{\text{predict}_f} +$$

$$\left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

$$\text{lower}_f := \text{Thick}_{\text{predict}_f} -$$

$$\left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

Location Curve Fit Projected to Plant End Of Life



Therefore even though F-ratio does not support the regression model the above curve shows that even at the lower 95% confidence band this location will not corrode to below Drywell Vessel Minimum required thickness by the plant end of life.

The section below calculates what the postulated mean thickness would be if this grid were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated}_{\text{meanthickness}} := \mu_{\text{measured}_3} - \text{Rate}_{\text{min_observed}} \cdot (2020 - 2006)$$

$$\text{Postulated}_{\text{meanthickness}} = 749.196$$

which is greater than

$$\text{Tmin_gen SB}_3 = 736$$

The following addresses the readings at the lowest single point

The F-Ratio is calculated for the point as follows

$$SST_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point}_{18_i} - \text{mean}(\text{Point}_{18}))^2 \quad SST_{\text{point}} = 444.75$$

$$SSE_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point}_{18_i} - \text{yhat}(\text{Dates}, \text{Point}_{18})_i)^2 \quad SSE_{\text{point}} = 317.009$$

$$SSR_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \text{Point}_{18})_i - \text{mean}(\text{Point}_{18}))^2 \quad SSR_{\text{point}} = 127.741$$

$$MSE_{\text{point}} := \frac{SSE_{\text{point}}}{\text{DegreeFree}_{ss}}$$

$$MSR_{\text{point}} := \frac{SSR_{\text{point}}}{\text{DegreeFree}_{reg}}$$

$$MST_{\text{point}} := \frac{SST_{\text{point}}}{\text{DegreeFree}_{st}}$$

$$MSE_{\text{point}} = 158.505$$

$$MSR_{\text{point}} = 127.741$$

$$MST_{\text{point}} = 148.25$$

$$St_{\text{Point err}} := \sqrt{MSE_{\text{point}}}$$

$$St_{\text{Point err}} = 12.59$$

F Test for Corrosion

$$F_{\text{actaul_Reg}} := \frac{MSR_{\text{point}}}{MSE_{\text{point}}}$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_Reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 0.044$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

$$m_{\text{point}} := \text{slope}(\text{Dates}, \text{Point } 18) \quad m_{\text{point}} = -1.053 \quad y_{\text{point}} := \text{intercept}(\text{Dates}, \text{Point } 18) \quad y_{\text{point}} = 2.861 \cdot 10^3$$

The 95% Confidence curves are calculated

$$\text{Point curve} := m_{\text{point}} \cdot \text{year predict} + y_{\text{point}}$$

$$\text{Point actualmean} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

$$\text{uppoint}_f := \text{Point curve}_f +$$

$$qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StPoint err} \cdot \sqrt{1 + \frac{1}{(d + 1)} + \frac{(\text{year predict}_f - \text{Point actualmean})^2}{\text{sum}}}$$

$$\text{lopoint}_f := \text{Point curve}_f -$$

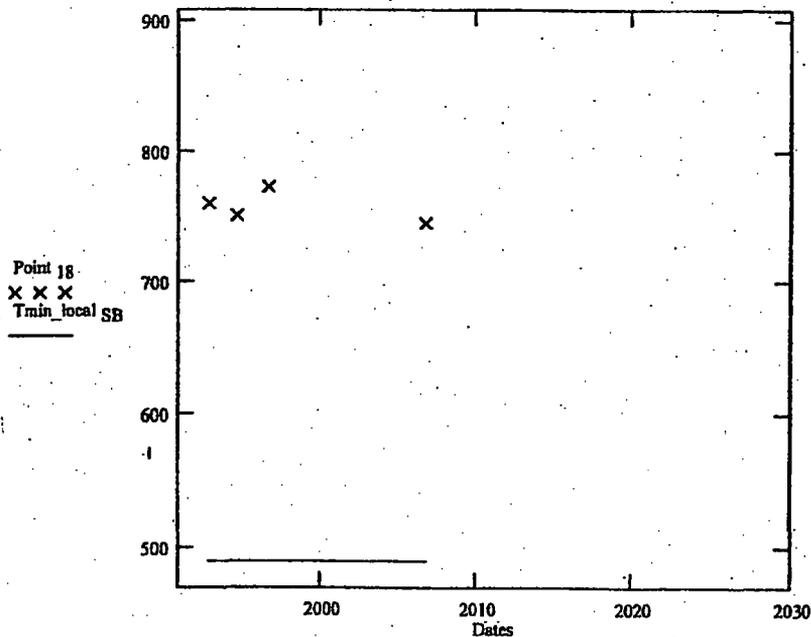
$$\left[qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StPoint err} \cdot \sqrt{1 + \frac{1}{(d + 1)} + \frac{(\text{year predict}_f - \text{Point actualmean})^2}{\text{sum}}} \right]$$

Local Tmin for this elevation in the Drywell

$$T_{\text{min_local}} \text{SB}_f := 490$$

(Ref. 3.25)

Curve Fit For Point 18 Projected to Plant End Of Life



$$\text{lopoint}_{22} = 613.676$$

$$\text{year predict}_{22} = 2.029 \cdot 10^3$$

The section below calculates what the postulated individual thickness would be if this point were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated thickness} := \text{Point}_{18_3} - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated thickness} = 587.3$$

which is greater than

$$\text{Tmin_local SB}_3 = 490$$

The section below calculates what the postulated corrosion rate necessary for the thinnest individual point to reach the local required thickness by 2029.

$$\text{minpoint} = 0.746$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

$$\text{Tmin_local SB}_{22} = 490$$

$$\text{required rate.} := \frac{(1000 \cdot \text{minpoint} - \text{Tmin_local SB}_{22})}{(2005 - 2029)}$$

$$\text{required rate.} = -10.667 \text{ mils per year}$$

pendix 5- Sandbed 13D
 2006 Data

data shown below was collected on 10/18/2006

page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB13C-D.txt")

Points₄₉ := showcells(page, 7, 0)

Points₄₉ =

1.114	1.117	1.132	1.083	1.068	1.106	1.119
0.95	1.041	0.999	1.061	1.007	1.117	1.1
0.986	0.95	0.837	0.833	0.949	1.088	1.085
1.005	0.977	0.878	0.851	0.911	0.958	0.997
0.96	0.907	0.874	0.874	0.915	0.916	0.905
0.944	0.947	0.897	0.887	0.92	0.865	0.892
0.996	0.939	0.929	0.958	0.944	0.832	0.821

Cells := convert(Points₄₉, 7)

No DataCells := length(Cells)

thinnest point at this location is point 49 shown below

minpoint := min(Points₄₉) minpoint = 0.821

Cells := deletezero cells(Cells, No DataCells)

No DataCells := length(Cells)

Mean and Standard Deviation

$$\mu_{\text{actual}} := \text{mean}(\text{Cells}) \quad \mu_{\text{actual}} = 968.184 \quad \sigma_{\text{actual}} := \text{Stdev}(\text{Cells}) \quad \sigma_{\text{actual}} = 90.136$$

Standard Error

$$\text{Standard error} := \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Standard error} = 12.877$$

Skewness

$$\text{Skewness} := \frac{(\text{No DataCells}) \cdot \sum (\text{Cells} - \mu_{\text{actual}})^3}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\sigma_{\text{actual}})^3} \quad \text{Skewness} = 0.342$$

Kurtosis

$$\text{Kurtosis} := \frac{\text{No DataCells} \cdot (\text{No DataCells} + 1) \cdot \sum (\text{Cells} - \mu_{\text{actual}})^4}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3) \cdot (\sigma_{\text{actual}})^4} + \frac{3 \cdot (\text{No DataCells} - 1)^2}{(\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3)} \quad \text{Kurtosis} = -0.964$$

Normal Probability Plot

$$j := 0.. \text{last}(\text{Cells}) \quad \text{srt} := \text{sort}(\text{Cells})$$

$$r_j := j + 1 \quad \text{rank}_j := \frac{\sum (\text{srt} = \text{srt}_j) \cdot r}{\sum \text{srt} = \text{srt}_j}$$

$$p_j := \frac{\text{rank}_j}{\text{rows}(\text{Cells}) + 1}$$

$$x := 1 \quad \text{N_Score}_j := \text{root}[\text{cnorm}(x) - (p_j), x]$$

Upper and Lower Confidence Values

Upper and Lower confidence values are calculated based on .05 degree of confidence " α "

$$\alpha := .05 \quad T\alpha := qt\left[\left(1 - \frac{\alpha}{2}\right), 48\right] \quad T\alpha = 2.011$$

$$\text{Lower } 95\% \text{Con} := \mu_{\text{actual}} - T\alpha \cdot \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Lower } 95\% \text{Con} = 942.294$$

$$\text{Upper } 95\% \text{Con} := \mu_{\text{actual}} + T\alpha \cdot \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Upper } 95\% \text{Con} = 994.074$$

These values represent a range on the calculated mean in which there is 95% confidence.

Physical Representation

Distribution of the "Cells" data points are sorted in 1/2 standard deviation increments (bins) within +/- 3 standard deviations



$$\text{Bins} := \text{Make bins}(\mu_{\text{actual}}, \sigma_{\text{actual}})$$

$$\text{Distribution} := \text{hist}(\text{Bins}, \text{Cells})$$

Distribution =

0
0
2
7
9
11
7
1
6
6
0
0

mid points of the Bins are calculated

$$k := 0..11 \quad \text{Midpoints}_k := \frac{(\text{Bins}_k + \text{Bins}_{k+1})}{2}$$

$$\text{normal curve}_0 := \text{pnorm}(\text{Bins}_1, \mu_{\text{actual}}, \sigma_{\text{actual}})$$

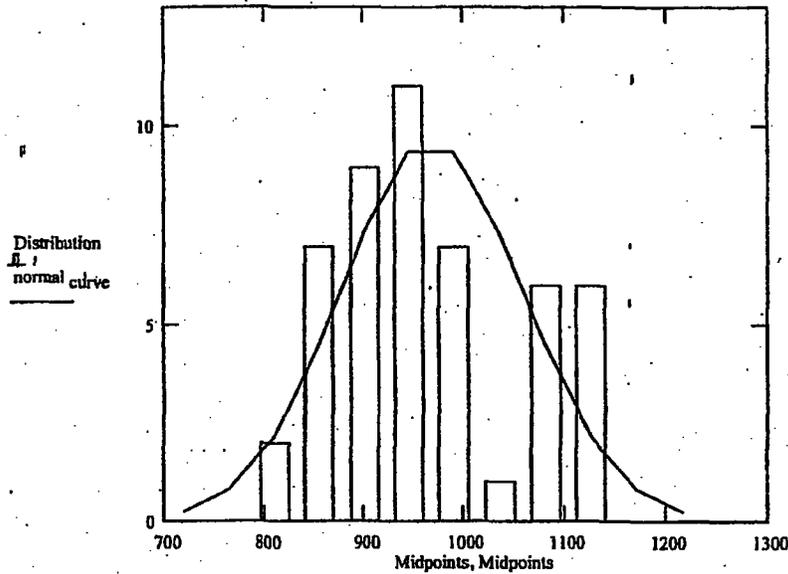
$$\text{normal curve}_k := \text{pnorm}(\text{Bins}_{k+1}, \mu_{\text{actual}}, \sigma_{\text{actual}}) - \text{pnorm}(\text{Bins}_k, \mu_{\text{actual}}, \sigma_{\text{actual}})$$

$$\text{curve} := \text{No DataCells} \cdot \text{normal curve}$$

Results For 13D

The following schematic shows: the the distribution of the samples, the normal curve based on the actual mean and standard deviation, the kurtosis, the skewness, the number of data points, and the the lower and upper 95% confidence values.

Data Distribution

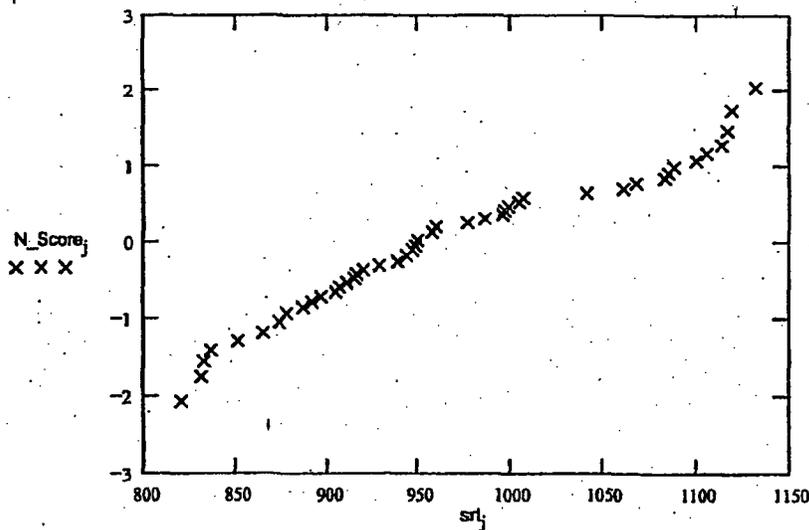


μ actual = 968.184
 σ actual = 90.136
 Standard error = 12.877
 Skewness = 0.342
 Kurtosis = -0.964

Lower 95%Con = 942.294

Upper 95%Con = 994.074

Normal Probability Plot



There is a slightly thinner area of 16 points near the center of this location. Past calculations (ref. 3.22) have split this area out as a separate groups and performed analysis on both groups. In order to be consistent with past calculations this data will be split in two groups and analyzed. The entire data set will also be evaluated.

The two groups are named as follows: Stoptop := 16 Botstar := 28

low points := LOWROWS(Cells, No DataCells, Botstar) high points := TOPROWS(Cells, 49, Stoptop)

No lowCells := length(low points) No lowCells = 21

high points := Add(Cells, No DataCells, 19, length(high points), high points)

high points := Add(Cells, No DataCells, 20, length(high points), high points)

high points := Add(Cells, No DataCells, 21, length(high points), high points)

high points := Add(Cells, No DataCells, 22, length(high points), high points)

high points := Add(Cells, No DataCells, 27, length(high points), high points)

high points := Add(Cells, No DataCells, 28, length(high points), high points)

length(high points) = 22

low points := Add(Cells, No DataCells, 17, length(low points), low points)

low points := Add(Cells, No DataCells, 18, length(low points), low points)

low points := Add(Cells, No DataCells, 23, length(low points), low points)

low points := Add(Cells, No DataCells, 24, length(low points), low points)

low points := Add(Cells, No DataCells, 25, length(low points), low points)

low points := Add(Cells, No DataCells, 26, length(low points), low points)

length(low points) = 27

Mean and Standard Deviation

$$\mu_{\text{low actual}} := \text{mean}(\text{low points})$$

$$\sigma_{\text{low actual}} := \text{Stdev}(\text{low points})$$

$$\mu_{\text{high actual}} := \text{mean}(\text{high points})$$

$$\sigma_{\text{high actual}} := \text{Stdev}(\text{high points})$$

Standard Error

$$\text{Standardlow error} := \frac{\sigma_{\text{low actual}}}{\sqrt{\text{length}(\text{low points})}}$$

$$\text{Standardhigh error} := \frac{\sigma_{\text{high actual}}}{\sqrt{\text{length}(\text{high points})}}$$

Skewness

$$\text{Nolow DataCells} := \text{length}(\text{low points})$$

$$\text{Skewness low} := \frac{(\text{Nolow DataCells}) \cdot \overrightarrow{\sum (\text{low points} - \mu_{\text{low actual}})^3}}{(\text{Nolow DataCells} - 1) \cdot (\text{Nolow DataCells} - 2) \cdot (\sigma_{\text{low actual}})^3}$$

$$\text{Nohigh DataCells} := \text{length}(\text{high points})$$

$$\text{Skewness high} := \frac{(\text{Nohigh DataCells}) \cdot \overrightarrow{\sum (\text{high points} - \mu_{\text{high actual}})^3}}{(\text{Nohigh DataCells} - 1) \cdot (\text{Nohigh DataCells} - 2) \cdot (\sigma_{\text{high actual}})^3}$$

Kurtosis

$$\text{Kurtosis}_{\text{low}} := \frac{\text{Nolow DataCells} \cdot (\text{Nolow DataCells} + 1) \cdot \overrightarrow{\Sigma(\text{low points} - \mu_{\text{low actual}})^4}}{(\text{Nolow DataCells} - 1) \cdot (\text{Nolow DataCells} - 2) \cdot (\text{Nolow DataCells} - 3) \cdot (\sigma_{\text{low actual}})^4} + \frac{3 \cdot (\text{Nolow DataCells} - 1)^2}{(\text{Nolow DataCells} - 2) \cdot (\text{Nolow DataCells} - 3)}$$

$$\text{Kurtosis}_{\text{high}} := \frac{\text{Nohigh DataCells} \cdot (\text{Nohigh DataCells} + 1) \cdot \overrightarrow{\Sigma(\text{high points} - \mu_{\text{high actual}})^4}}{(\text{Nohigh DataCells} - 1) \cdot (\text{Nohigh DataCells} - 2) \cdot (\text{Nohigh DataCells} - 3) \cdot (\sigma_{\text{high actual}})^4} + \frac{3 \cdot (\text{Nohigh DataCells} - 1)^2}{(\text{Nohigh DataCells} - 2) \cdot (\text{Nohigh DataCells} - 3)}$$

Normal Probability Plot - Low points

$$l := 0.. \text{last}(\text{low points}) \quad \text{srt}_{\text{low}} := \text{sort}(\text{low points})$$

$$L_1 := l + 1$$

$$\text{rank}_{\text{low}_1} := \frac{\overrightarrow{\Sigma(\text{srt}_{\text{low}} = \text{srt}_{\text{low}_1})} \cdot L}{\overrightarrow{\Sigma \text{srt}_{\text{low}} = \text{srt}_{\text{low}_1}}}$$

$$P_{\text{low}_1} := \frac{\text{rank}_{\text{low}_1}}{\text{rows}(\text{low points}) + 1}$$

$$x := 1 \quad \text{N_Score}_{\text{low}_1} := \text{root}[\text{cnorm}(x) - (P_{\text{low}_1}), x]$$

Normal Probability Plot - High points

$$h := 0.. \text{last}(\text{high points}) \quad \text{srt}_{\text{high}} := \text{sort}(\text{high points})$$

$$H_h := h + 1$$

$$\text{rank}_{\text{high}_h} := \frac{\overrightarrow{\Sigma(\text{srt}_{\text{high}} = \text{srt}_{\text{high}_h})} \cdot H}{\overrightarrow{\Sigma \text{srt}_{\text{high}} = \text{srt}_{\text{high}_h}}}$$

$$P_{\text{high}_h} := \frac{\text{rank}_{\text{high}_h}}{\text{rows}(\text{high points}) + 1}$$

$$x := 1 \quad \text{N_Score}_{\text{high}_h} := \text{root}[\text{cnorm}(x) - (P_{\text{high}_h}), x]$$

Upper and Lower Confidence Values

$$\alpha := .05 \quad T\alpha := qt\left[\left(1 - \frac{\alpha}{2}\right), 48\right] \quad T\alpha = 2.011$$

$$\text{Lowerhigh } 95\% \text{Con} := \mu_{\text{high actual}} - T\alpha \cdot \frac{\sigma_{\text{high actual}}}{\sqrt{N_{\text{high DataCells}}}}$$

$$\text{Upperhigh } 95\% \text{Con} := \mu_{\text{high actual}} + T\alpha \cdot \frac{\sigma_{\text{high actual}}}{\sqrt{N_{\text{high DataCells}}}}$$

$$\text{Lowerlow } 95\% \text{Con} := \mu_{\text{low actual}} - T\alpha \cdot \frac{\sigma_{\text{low actual}}}{\sqrt{N_{\text{low DataCells}}}}$$

$$\text{Upperlow } 95\% \text{Con} := \mu_{\text{low actual}} + T\alpha \cdot \frac{\sigma_{\text{low actual}}}{\sqrt{N_{\text{low DataCells}}}}$$

Graphical Representation of Low Points

$$\text{Bins}_{\text{low}} := \text{Make bins}(\mu_{\text{low actual}}, \sigma_{\text{low actual}})$$

$$\text{Distribution}_{\text{low}} := \text{hist}(\text{Bins}_{\text{low}}, \text{low points})$$

Distribution_{low} =

0
0
3
2
4
3
6
5
2
2
0
0

The mid points of the Bins are calculated

$$k := 0..11 \quad \text{Midpoints}_{\text{low}_k} := \frac{(\text{Bins}_{\text{low}_k} + \text{Bins}_{\text{low}_{k+1}})}{2}$$

$$\text{normallow curve}_0 := \text{pnorm}(\text{Bins}_{\text{low}_1}, \mu_{\text{low actual}}, \sigma_{\text{low actual}})$$

$$\text{normallow curve}_k := \text{pnorm}(\text{Bins}_{\text{low}_{k+1}}, \mu_{\text{low actual}}, \sigma_{\text{low actual}}) - \text{pnorm}(\text{Bins}_{\text{low}_k}, \mu_{\text{low actual}}, \sigma_{\text{low actual}})$$

$$\text{normallow curve} := N_{\text{low DataCells}} \cdot \text{normallow curve}$$

Graphical Representation of High Points

$$\text{Bins}_{\text{high}} := \text{Make_bins}(\mu_{\text{high actual}}, \sigma_{\text{high actual}})$$

$$\text{Distribution}_{\text{high}} := \text{hist}(\text{Bins}_{\text{high}}, \text{high points})$$

$$\text{Distribution}_{\text{high}} =$$

$$k := 0..11 \quad \text{Midpoints}_{\text{high}_k} := \frac{(\text{Bins}_{\text{high}_k} + \text{Bins}_{\text{high}_{k+1}})}{2}$$

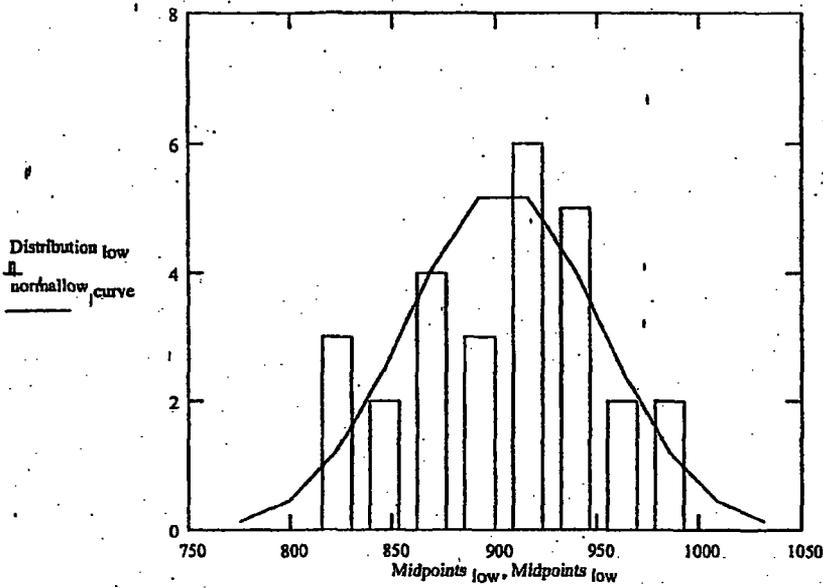
0
0
3
1
5
1
2
5
5
0
0
0

$$\text{normalhigh curve}_0 := \text{pnorm}(\text{Bins}_{\text{high}_1}, \mu_{\text{high actual}}, \sigma_{\text{high actual}})$$

$$\text{normalhigh curve}_k := \text{pnorm}(\text{Bins}_{\text{high}_{k+1}}, \mu_{\text{high actual}}, \sigma_{\text{high actual}}) - \text{pnorm}(\text{Bins}_{\text{high}_k}, \mu_{\text{high actual}}, \sigma_{\text{high actual}})$$

$$\text{normalhigh curve} := \text{Nohigh DataCells} \cdot \text{normalhigh curve}$$

Results For Sandbed Location 13D Thinner point



$\mu_{low\ actual} = 904.037$

$\sigma_{low\ actual} = 46.499$

Kurtosis_{low} = -0.672

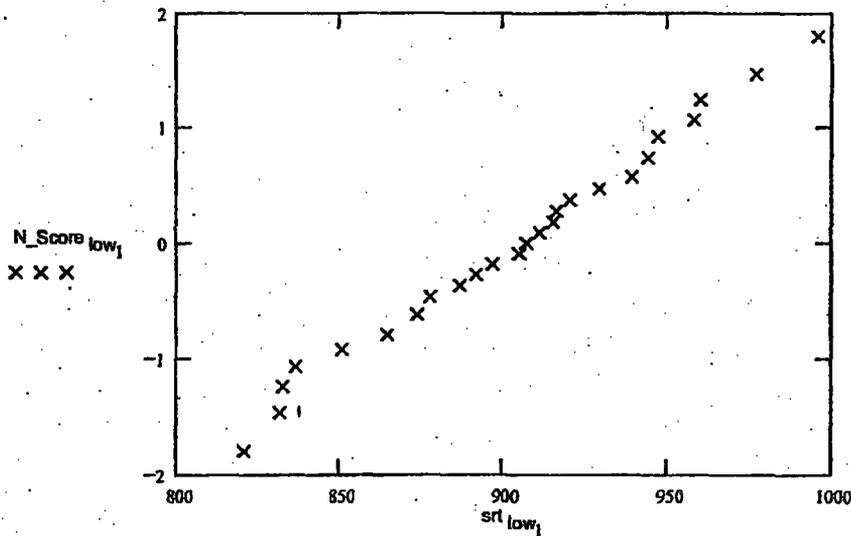
Skewness_{low} = -0.051

Standard_{low} error = 8.949

N_{low} DataCells = 27

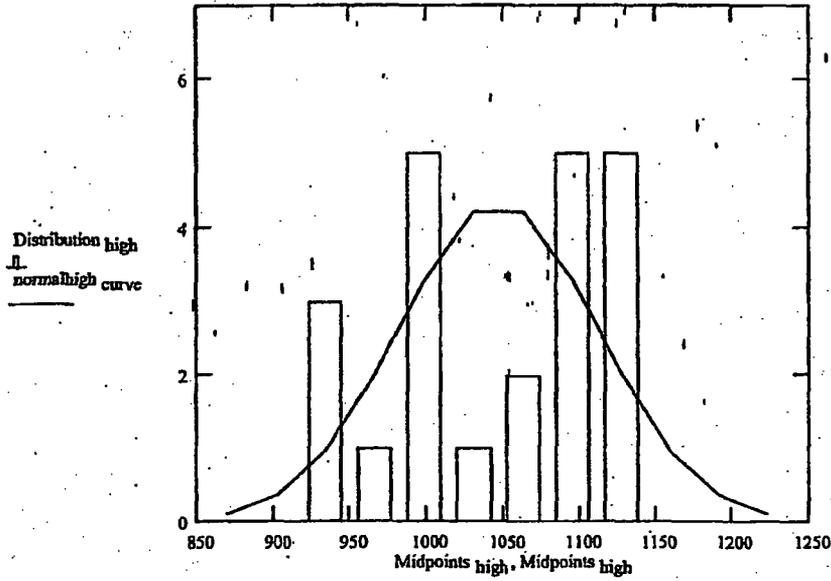
Lower_{low} 95%Con = 886.045

Upper_{low} 95%Con = 922.029



The above plots indicates that the thinner area is more normally distributed than the entire population.

Results For Sandbed Location 13D Thicker Points



$\mu_{high} \text{ actual} = 1.047 \cdot 10^3$

$\sigma_{high} \text{ actual} = 64.111$

Skewness high = -0.306

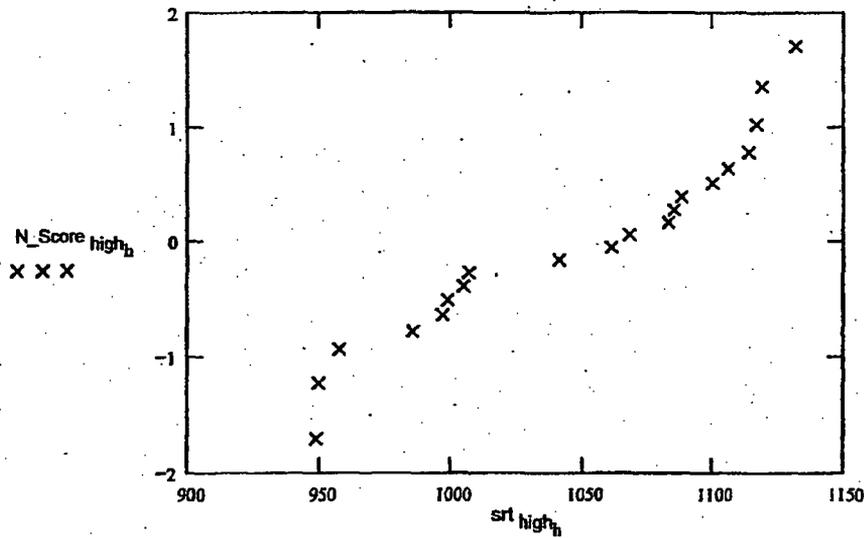
Kurtosis high = -1.467

Standard high error = 13.668

Nohigh DataCells = 22

Lower 95%Con = 942.294

Upper 95%Con = 994.074



The above plots indicates that the thicker areas are some what normally distributed.

Sandbed 13D

Data from 1992 to 2006 is retrieved.

d := 0

For Dec 31 1992

page := READPRN("U:\MSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\DATA ONLY\SB13C-D.txt")

Points₄₉ := showcells(page, 7, 0)Dates_a := Day year(12, 31, 1992)

Data

Points ₄₉ =	1.064	1.117	1.134	1.103	1.105	1.106	1.117
	0.949	1.081	1	1.054	1.151	1.118	1.121
	0.984	0.948	0.868	0.834	0.979	1.048	1.067
	0.963	0.98	0.893	0.855	0.913	0.981	1.012
	0.957	0.958	0.869	0.879	0.917	0.913	0.911
	0.963	0.948	0.895	0.88	0.915	0.862	0.905
	1.016	0.918	0.927	0.92	0.918	0.825	0.824

nnn := convert(Points₄₉, 7)

No Cells := length(nnn)

Point₄₉_d := nnn₄₈Point₄₉ = 824

The two groups are named as follows:

Botstar := 28

Stoptop := 16

low points := LOWROWS(nnn, No DataCells, Botstar) high points := TOPROWS(nnn, No DataCells, Stoptop)

high points := Add(nnn, No DataCells, 19, length(high points), high points)

high points := Add(nnn, No DataCells, 20, length(high points), high points)

high points := Add(nnn, No DataCells, 21, length(high points), high points)

high points := Add(nnn, No DataCells, 22, length(high points), high points)

high points := Add(nnn, No DataCells, 27, length(high points), high points)

high points := Add(nnn, No DataCells, 28, length(high points), high points)

low points := Add(nnn, No DataCells, 17, length(low points), low points)

low points := Add(nnn, No DataCells, 18, length(low points), low points)

low points := Add(nnn, No DataCells, 23, length(low points), low points)

low points := Add(nnn, No DataCells, 24, length(low points), low points)

low points := Add(nnn, No DataCells, 25, length(low points), low points)

low points := Add(nnn, No DataCells, 26, length(low points), low points)

Cells := deletezero cells(nnn, No Cells)

high points := deletezero cells(high points, length(high points))

low points := deletezero cells(low points, length(low points))

$\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$

Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

$\mu_{\text{high measured}_d} := \text{mean}(\text{high points})$

$\mu_{\text{low measured}_d} := \text{mean}(\text{low points})$

$\sigma_{\text{high measured}_d} := \text{Stdev}(\text{high points})$

$\sigma_{\text{low measured}_d} := \text{Stdev}(\text{low points})$

Standardhigh error_d := $\frac{\sigma_{\text{high measured}_d}}{\sqrt{\text{length}(\text{high points})}}$

Standardlow error_d := $\frac{\sigma_{\text{low measured}_d}}{\sqrt{\text{length}(\text{low points})}}$

d := d + 1

For 1994

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\DATA ONLY\SB13C-D.txt")

Points₄₉ := showcells(page, 7, 0)Dates_d := Day year(9, 26, 1994)

Data

1.1	1.114	1.11	1.078	1.062	1.103	1.113
0.944	1.075	0.995	1.015	1.003	1.112	1.125
0.977	0.941	0.834	0.827	0.992	1.033	1.028
0.943	0.973	0.879	0.847	0.915	0.974	0.986
0.951	0.911	0.871	0.873	0.923	0.903	0.889
0.938	0.942	0.894	0.875	0.915	0.859	0.877
0.956	0.911	0.922	0.924	0.918	0.825	0.811

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

Point₄₉_d := nnn₄₈

No Cells := length(nnn)

The two groups are named as follows:

Botstar := 28

Stoptop := 16

low points := LOWROWS(nnn, No DataCells, Botstar)

high points := TOPROWS(nnn, No DataCells, Stoptop)

high points := Add(nnn, No DataCells, 19, length(high points), high points)

high points := Add(nnn, No DataCells, 20, length(high points), high points)

high points := Add(nnn, No DataCells, 21, length(high points), high points)

high points := Add(nnn, No DataCells, 22, length(high points), high points)

high points := Add(nnn, No DataCells, 27, length(high points), high points)

high points := Add(nnn, No DataCells, 28, length(high points), high points)

low points := Add(nnn, No DataCells, 17, length(low points), low points)

low points := Add(nnn, No DataCells, 18, length(low points), low points)

low points := Add(nnn, No DataCells, 23, length(low points), low points)

low points := Add(nnn, No DataCells, 24, length(low points), low points)

low points := Add(nnn, No DataCells, 25, length(low points), low points)

low points := Add(nnn, No DataCells, 26, length(low points), low points)

Cells := deletezero cells(nnn, No Cells)

high points := deletezero cells(high points, length(high points))

low points := deletezero cells(low points, length(low points))

$\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ $\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

$\mu_{\text{high measured}_d} := \text{mean}(\text{high points})$

$\mu_{\text{low measured}_d} := \text{mean}(\text{low points})$

$\sigma_{\text{high measured}_d} := \text{Stdev}(\text{high points})$

$\sigma_{\text{low measured}_d} := \text{Stdev}(\text{low points})$

$\text{Standard high error}_d := \frac{\sigma_{\text{high measured}_d}}{\sqrt{\text{length}(\text{high points})}}$

$\text{Standard low error}_d := \frac{\sigma_{\text{low measured}_d}}{\sqrt{\text{length}(\text{low points})}}$

For 1996

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1996 Data\sandbed\DATA ONLY\SB13C-D.txt")

Points₄₉ := showcells(page, 7, 0)Dates_d := Day_year(9, 23, 1996)

	Data						
Points ₄₉ =	1.095	1.118	1.128	1.098	1.08	1.115	1.125
	1.035	1.069	0.996	1.057	1.008	1.131	1.105
	0.975	1.025	0.896	0.848	0.992	1.086	1.054
	1.015	0.987	0.966	1.032	0.942	0.968	1.03
	0.936	0.94	0.875	0.926	0.961	0.959	1.005
	0.965	0.94	0.988	0.937	0.912	0.868	0.932
	0.931	0.939	0.936	0.97	0.941	0.837	0.822

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

Point₄₉ := nnn₄₈

The two groups are named as follows:

StopCELL := 21

No Cells := length(nnn)

The two groups are named as follows:

Botstar := 28

Stoptop := 16

low points := LOWROWS(nnn, No DataCells, Botstar)

high points := TOPROWS(nnn, No DataCells, Stoptop)

high points := Add(nnn, No DataCells, 19, length(high points), high points)

high points := Add(nnn, No DataCells, 20, length(high points), high points)

high points := Add(nnn, No DataCells, 21, length(high points), high points)

high points := Add(nnn, No DataCells, 22, length(high points), high points)

high points := Add(nnn, No DataCells, 27, length(high points), high points)

high points := Add(nnn, No DataCells, 28, length(high points), high points)

low points := Add(nnn, No DataCells, 17, length(low points), low points)

low points := Add(nnn, No DataCells, 18, length(low points), low points)

low points := Add(nnn, No DataCells, 23, length(low points), low points)

low points := Add(nnn, No DataCells, 24, length(low points), low points)

low points := Add(nnn, No DataCells, 25, length(low points), low points)

low points := Add(nnn, No DataCells, 26, length(low points), low points)

Cells := deletezero cells(nnn, No Cells)

high points := deletezero cells(high points, length(high points))

low points := deletezero cells(low points, length(low points))

$\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ $\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

$\mu_{\text{high measured}_d} := \text{mean}(\text{high points})$

$\mu_{\text{low measured}_d} := \text{mean}(\text{low points})$

$\sigma_{\text{high measured}_d} := \text{Stdev}(\text{high points})$

$\sigma_{\text{low measured}_d} := \text{Stdev}(\text{low points})$

$\text{Standardhigh error}_d := \frac{\sigma_{\text{high measured}_d}}{\sqrt{\text{length}(\text{high points})}}$

$\text{Standardlow error}_d := \frac{\sigma_{\text{low measured}_d}}{\sqrt{\text{length}(\text{low points})}}$

For 2006

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB13C-D.txt")

Points₄₉ := showcells(page, 7, 0)Dates_d := Day_year(9, 23, 2006)

Data

1.114	1.117	1.132	1.083	1.068	1.106	1.119
0.95	1.041	0.999	1.061	1.007	1.117	1.1
0.986	0.95	0.837	0.833	0.949	1.088	1.085
1.005	0.977	0.878	0.851	0.911	0.958	0.997
0.96	0.907	0.874	0.874	0.915	0.916	0.905
0.944	0.947	0.897	0.887	0.92	0.865	0.892
0.996	0.939	0.929	0.958	0.944	0.832	0.821

nnn := convert(Points₄₉, 7)

No_DataCells := length(nnn)

Point₄₉_d := nnn₄₈

The two groups are named as follows:

Botstar := 28

Stoptop := 16

low_points := LOWROWS(nnn, No_DataCells, Botstar) high_points := TOPROWS(nnn, No_DataCells, Stoptop)

high_points := Add(nnn, No_DataCells, 19, length(high_points), high_points)

high_points := Add(nnn, No_DataCells, 20, length(high_points), high_points)

high_points := Add(nnn, No_DataCells, 21, length(high_points), high_points)

high_points := Add(nnn, No_DataCells, 22, length(high_points), high_points)

high_points := Add(nnn, No_DataCells, 27, length(high_points), high_points)

high_points := Add(nnn, No_DataCells, 28, length(high_points), high_points)

low_points := Add(nnn, No_DataCells, 17, length(low_points), low_points)

low_points := Add(nnn, No_DataCells, 18, length(low_points), low_points)

low points := Add (nm, No DataCells, 23, length (low points), low points)

low points := Add (nm, No DataCells, 24, length (low points), low points)

low points := Add (nm, No DataCells, 25, length (low points), low points)

low points := Add (nm, No DataCells, 26, length (low points), low points)

Cells := deletezero cells (nm, No Cells)

high points := deletezero cells (high points, length (high points))

low points := deletezero cells (low points, length (low points))

$\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ $\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

$\mu_{\text{high measured}_d} := \text{mean}(\text{high points})$

$\mu_{\text{low measured}_d} := \text{mean}(\text{low points})$

$\sigma_{\text{high measured}_d} := \text{Stdev}(\text{high points})$

$\sigma_{\text{low measured}_d} := \text{Stdev}(\text{low points})$

$\text{Standardhigh error}_d := \frac{\sigma_{\text{high measured}_d}}{\sqrt{\text{length}(\text{high points})}}$

$\text{Standardlow error}_d := \frac{\sigma_{\text{low measured}_d}}{\sqrt{\text{length}(\text{low points})}}$

Below are the results

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 1.997 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix}$$

$$\text{Point 49} = \begin{bmatrix} 824 \\ 811 \\ 822 \\ 821 \end{bmatrix}$$

$$\text{measured} = \begin{bmatrix} 972.755 \\ 958.898 \\ 989.714 \\ 968.184 \end{bmatrix}$$

$$\text{Standard error} = \begin{bmatrix} 13.307 \\ 12.681 \\ 11.589 \\ 12.877 \end{bmatrix}$$

$$\sigma_{\text{measured}} = \begin{bmatrix} 93.149 \\ 88.766 \\ 81.122 \\ 90.136 \end{bmatrix}$$

$$\text{high measured} = \begin{bmatrix} 1.055 \cdot 10^3 \\ 1.037 \cdot 10^3 \\ 1.059 \cdot 10^3 \\ 1.047 \cdot 10^3 \end{bmatrix}$$

$$\sigma_{\text{high measured}} = \begin{bmatrix} 66.239 \\ 63.573 \\ 52.578 \\ 64.111 \end{bmatrix}$$

$$\text{Standard high error} = \begin{bmatrix} 14.122 \\ 13.554 \\ 11.21 \\ 13.99 \end{bmatrix}$$

$$\text{low measured} = \begin{bmatrix} 906.037 \\ 894.926 \\ 933 \\ 904.037 \end{bmatrix}$$

$$\sigma_{\text{low measured}} = \begin{bmatrix} 46.682 \\ 42.624 \\ 49.767 \\ 46.499 \end{bmatrix}$$

$$\text{Standard low error} = \begin{bmatrix} 8.984 \\ 8.203 \\ 9.578 \\ 8.949 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu \text{ measured}) \quad \text{Total means} = 4$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu \text{ measured}_i - \text{mean}(\mu \text{ measured}))^2$$

$$\text{SST}_{\text{low}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{low measured}}_i - \text{mean}(\mu_{\text{low measured}}))^2$$

$$\text{SST}_{\text{high}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{high measured}}_i - \text{mean}(\mu_{\text{high measured}}))^2$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu \text{ measured}_i - \text{yhat}(\text{Dates}, \mu \text{ measured})_i)^2$$

$$\text{SSE}_{\text{low}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{low measured}}_i - \text{yhat}(\text{Dates}, \mu_{\text{low measured}})_i)^2$$

$$\text{SSE}_{\text{high}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{high measured}}_i - \text{yhat}(\text{Dates}, \mu_{\text{high measured}})_i)^2$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu \text{ measured})_i - \text{mean}(\mu \text{ measured}))^2$$

$$\text{SSR}_{\text{low}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{low measured}})_i - \text{mean}(\mu_{\text{low measured}}))^2$$

$$\text{SSR}_{\text{high}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{high measured}})_i - \text{mean}(\mu_{\text{high measured}}))^2$$

$$\text{DegreeFree}_{ss} := \text{Total}_{\text{means}} - 2$$

$$\text{DegreeFree}_{reg} := 1$$

$$\text{DegreeFree}_{st} := \text{Total}_{\text{means}} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{ss}}$$

$$\text{MSE}_{low} := \frac{\text{SSE}_{low}}{\text{DegreeFree}_{ss}}$$

$$\text{MSE}_{high} := \frac{\text{SSE}_{high}}{\text{DegreeFree}_{ss}}$$

$$\text{Standard}_{error} := \sqrt{\text{MSE}}$$

$$\text{Standard}_{lowerror} := \sqrt{\text{MSE}_{low}}$$

$$\text{Standard}_{higherror} := \sqrt{\text{MSE}_{high}}$$

$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{reg}}$$

$$\text{MSR}_{low} := \frac{\text{SSR}_{low}}{\text{DegreeFree}_{reg}}$$

$$\text{MSR}_{high} := \frac{\text{SSR}_{high}}{\text{DegreeFree}_{reg}}$$

$$\text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{st}}$$

$$\text{MST}_{low} := \frac{\text{SST}_{low}}{\text{DegreeFree}_{st}}$$

$$\text{MST}_{high} := \frac{\text{SST}_{high}}{\text{DegreeFree}_{st}}$$

Test the means with all points

F Test for Corrosion

$$\alpha := 0.05$$

$$F_{\text{actual_Reg}} := \frac{\text{MSR}}{\text{MSE}}$$

$$F_{\text{critical_reg}} := qF(1 - \alpha, \text{DegreeFree}_{reg}, \text{DegreeFree}_{ss})$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actual_Reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 5.244 \cdot 10^{-4}$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

Test the low points

F Test for Corrosion

$$F_{\text{actual_low}} := \frac{\text{MSR}_{low}}{\text{MSE}_{low}}$$

$$F_{\text{actual_reg,low}} = \frac{MSE_{\text{low}}}{MSE_{\text{high}}}$$

$$F_{\text{critical_reg}} := qF(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}})$$

$$F_{\text{ratio_reg,low}} := \frac{F_{\text{actual_reg,low}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg,low}} = 1.907 \cdot 10^{-4}$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

Test the high points

F Test for Corrosion

$$F_{\text{actual_reg,high}} := \frac{MSR_{\text{high}}}{MSE_{\text{high}}}$$

$$F_{\text{critical_reg}} := qF(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}})$$

$$F_{\text{ratio_reg,high}} := \frac{F_{\text{actual_reg,high}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg,high}} = 1.588 \cdot 10^{-3}$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

The following will plot the results for the overall mean, the mean of thinner points, and the mean of thicker points

$i := 0.. \text{Total means} - 1$

$\mu_{\text{grand measured}_i} := \text{mean}(\mu_{\text{measured}})$

$\sigma_{\text{grand measured}} := \text{Stdev}(\mu_{\text{measured}})$

$\text{GrandStandard error} := \frac{\sigma_{\text{grand measured}}}{\sqrt{\text{Total means}}}$

$\sigma_{\text{grand lowmeasured}} := \text{Stdev}(\mu_{\text{low measured}})$

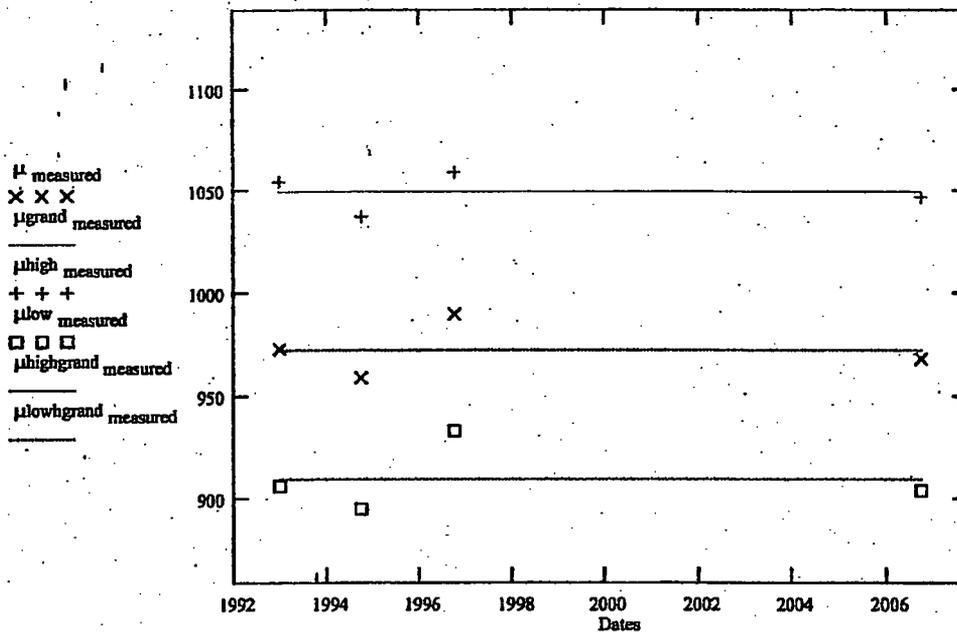
$\mu_{\text{lowgrand measured}_i} := \text{mean}(\mu_{\text{low measured}})$

$\text{GrandStandard lowerror} := \frac{\sigma_{\text{grand lowmeasured}}}{\sqrt{\text{Total means}}}$

$\sigma_{\text{grand highmeasured}} := \text{Stdev}(\mu_{\text{high measured}})$

$\mu_{\text{highgrand measured}_i} := \text{mean}(\mu_{\text{high measured}})$

$\text{GrandStandard higherror} := \frac{\sigma_{\text{grand highmeasured}}}{\sqrt{\text{Total means}}}$



$\mu_{\text{grand measured}_0} = 972.388$

$\text{GrandStandard error} = 6.455$

$\text{mean}(\mu_{\text{low measured}}) = 909.5$

$\text{GrandStandard lowerror} = 8.198$

$\text{mean}(\mu_{\text{high measured}}) = 1.05 \cdot 10^3$

$\text{GrandStandard higherror} = 4.793$

ist indicates that the regression model does not hold for any of the data sets. However, the slopes
d 95% Confidence curves are generated for all three cases.

$$m_s := \text{slope}(\text{Dates}, \mu_{\text{measured}})$$

$$y_b := \text{intercept}(\text{Dates}, \mu_{\text{measured}})$$

$$m_{\text{low}s} := \text{slope}(\text{Dates}, \mu_{\text{low measured}})$$

$$y_{\text{low}b} := \text{intercept}(\text{Dates}, \mu_{\text{low measured}})$$

$$m_{\text{high}s} := \text{slope}(\text{Dates}, \mu_{\text{high measured}})$$

$$y_{\text{high}b} := \text{intercept}(\text{Dates}, \mu_{\text{high measured}})$$

$$\alpha_t := 0.05 \quad k := 23 \quad f := 0..k - 1$$

$$\text{year}_{\text{predict}_f} := 1985 + f \cdot 2$$

$$\text{Thick}_{\text{predict}} := m_s \cdot \text{year}_{\text{predict}} + y_b$$

$$\text{Thick}_{\text{lowpredict}} := m_{\text{low}s} \cdot \text{year}_{\text{predict}} + y_{\text{low}b}$$

$$\text{Thick}_{\text{highpredict}} := m_{\text{high}s} \cdot \text{year}_{\text{predict}} + y_{\text{high}b}$$

$$\text{Thick}_{\text{actualmean}} := \text{mean}(\text{Dates})$$

$$\text{sum} := \sum_i (\text{Dates}_i - \text{mean}(\text{Dates}))^2$$

For the entire grid

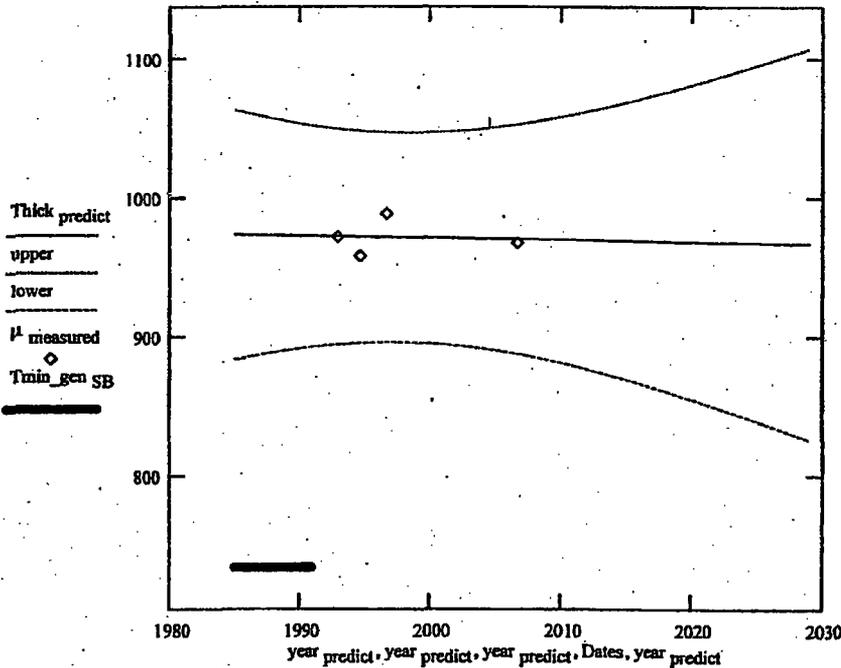
$$\text{upper}_f := \text{Thick}_{\text{predict}_f} +$$

$$+ qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Standard error} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lower}_f := \text{Thick}_{\text{predict}_f} -$$

$$\left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Standard error} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

minimum required thickness at this elevation is $T_{\text{min_gen SB}_i} := 736$ (Ref. 3.25)



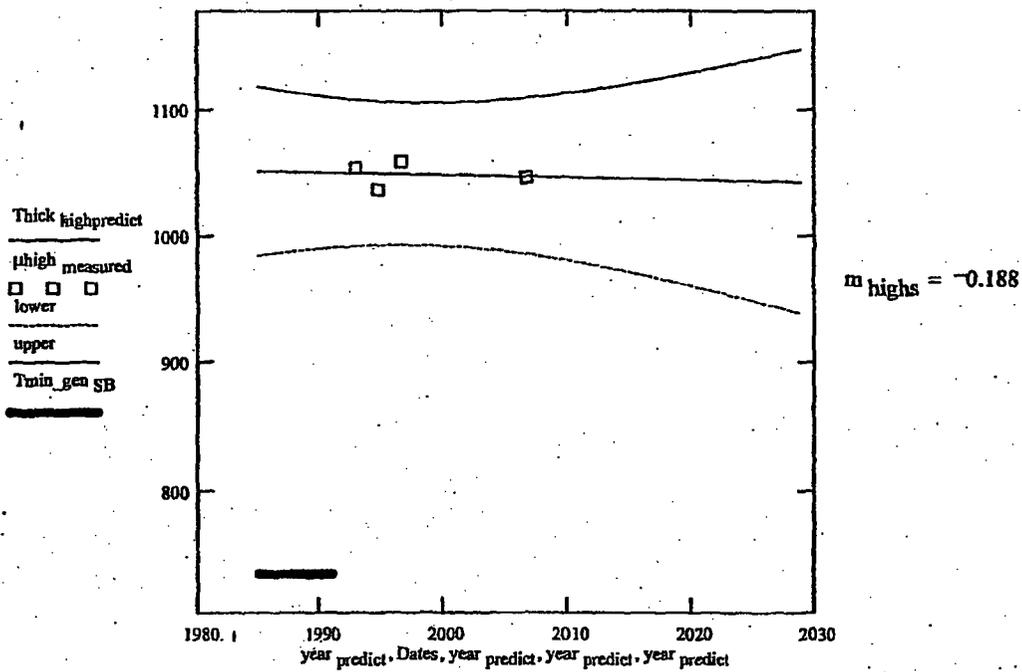
points which are thicker

upper_f := Thick highpredict_f -

$$+ qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Standard higherror} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year predict}_f - \text{Thick actualmean})^2}{\text{sum}}}$$

lower_f := Thick highpredict_f -

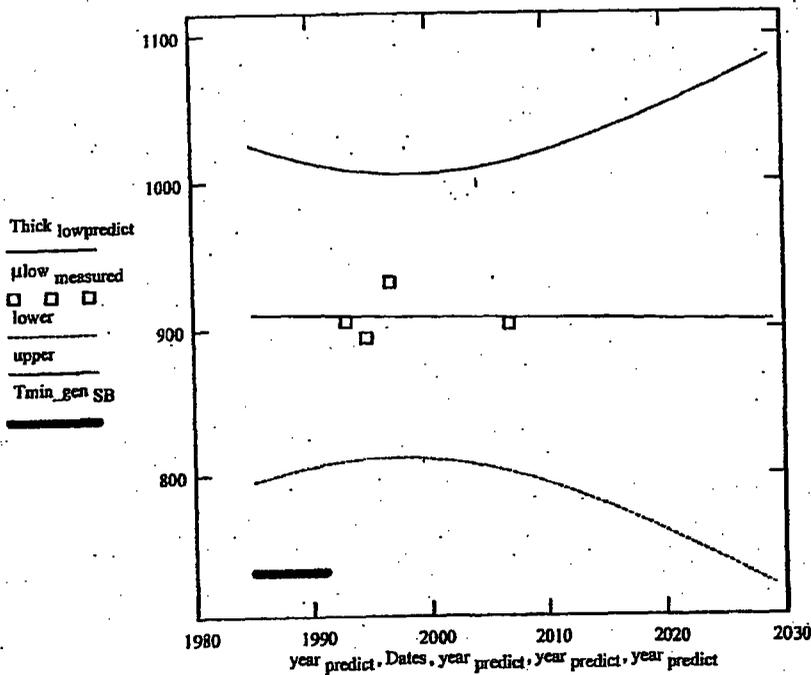
$$+ \left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Standard higherror} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year predict}_f - \text{Thick actualmean})^2}{\text{sum}}} \right]$$



For the points which are thinner

$$\text{upper}_f := \text{Thick lowpredict}_f + \left[\text{qt} \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Standard lowerror} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year predict}_f - \text{Thick actualmean})^2}{\text{sum}}} \right]$$

$$\text{lower}_f := \text{Thick lowpredict}_f - \left[\text{qt} \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Standard lowerror} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year predict}_f - \text{Thick actualmean})^2}{\text{sum}}} \right]$$



m lows = -0.112

The section below calculates what the postulated mean thickness would be if this grid were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated_meanthickness} := \mu_{\text{measured}_3} - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated_meanthickness} = 809.484 \quad \text{which is greater than} \quad \text{Tmin_gen SB}_3 = 736$$

following addresses the readings at the lowest single point

$$\text{point} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point}_{49_i} - \text{mean}(\text{Point}_{49}))^2 \quad \text{SST}_{\text{point}} = 101$$

$$\text{point} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point}_{49_i} - \text{yhat}(\text{Dates}, \text{Point}_{49})_i)^2 \quad \text{SSE}_{\text{point}} = 98.974$$

$$\text{point} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \text{Point}_{49})_i - \text{mean}(\text{Point}_{49}))^2 \quad \text{SSR}_{\text{point}} = 2.026$$

$$\text{ISE}_{\text{point}} := \frac{\text{SSE}_{\text{point}}}{\text{DegreeFree}_{\text{ss}}} \quad \text{MSR}_{\text{point}} := \frac{\text{SSR}_{\text{point}}}{\text{DegreeFree}_{\text{reg}}} \quad \text{MST}_{\text{point}} := \frac{\text{SST}_{\text{point}}}{\text{DegreeFree}_{\text{st}}}$$

$$\text{ISE}_{\text{point}} = 49.487 \quad \text{MSR}_{\text{point}} = 2.026 \quad \text{MST}_{\text{point}} = 33.667$$

$$\text{StPoint}_{\text{err}} := \sqrt{\text{MSE}_{\text{point}}} \quad \text{StPoint}_{\text{err}} = 7.035$$

F Test for Corrosion

$$F_{\text{actaul_Reg}} := \frac{\text{MSR}_{\text{point}}}{\text{MSE}_{\text{point}}}$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_Reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 2.212 \cdot 10^{-3}$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

Therefore this point is not experiencing corrosion

$$m_{\text{ponit}} := \text{slope}(\text{Dates}, \text{Point } 49) \quad m_{\text{ponit}} = 0.134 \quad y_{\text{ponit}} := \text{intercept}(\text{Dates}, \text{Point } 49) \quad y_{\text{ponit}} = 552.333$$

The 95% Confidence curves are calculated

$$\text{Point curve}_f := m_{\text{ponit}} \cdot \text{year}_{\text{predict}} + y_{\text{ponit}}$$

$$\text{Point actualmean} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

$$\text{upponit}_f := \text{Point curve}_f +$$

$$qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 1 \right) \cdot \text{StPoint err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Point actualmean})^2}{\text{sum}}}$$

$$\text{loponit}_f := \text{Point curve}_f -$$

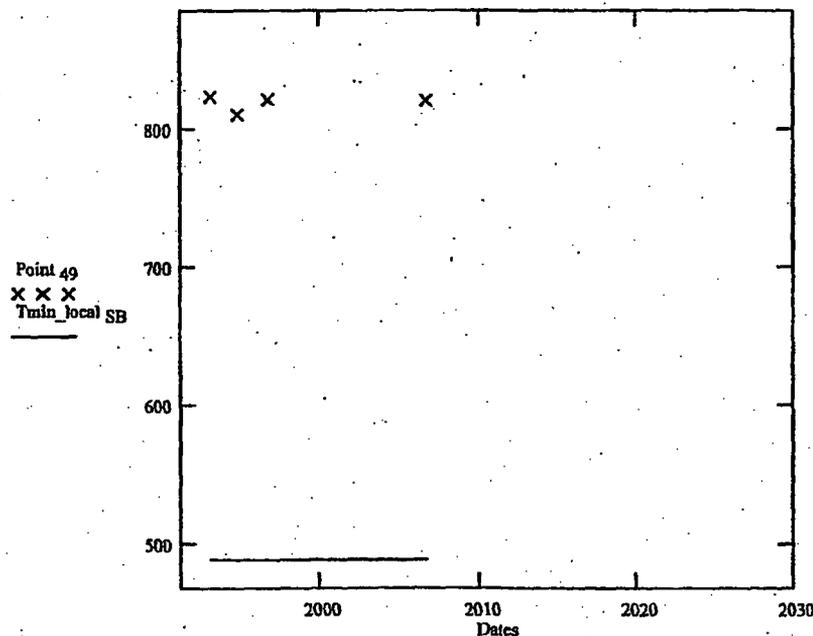
$$\left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StPoint err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Point actualmean})^2}{\text{sum}}} \right]$$

Local Tmin for this elevation in the Drywell

$$T_{\text{min_local SB}_f} := 490$$

(Ref. 3.25)

Curve Fit For Point 49 Projected to Plant End Of Life



$$\text{loponit}_{22} = 760.894$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

Therefore based on regression model the above curve shows that this point will not corrode to below minimum required thickness by the plant end of life.

The section below calculates what the postulated individual thickness would be if this point were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated thickness} := \text{Point}_{49_3} - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated thickness} = 662.3$$

which is greater than

$$\text{Tmin_local SB}_3 = 490$$

The section below calculates what the postulated corrosion rate necessary for the thinnest individual point to reach the local required thickness by 2029.

$$\text{minpoint} = 0.821$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

$$\text{Tmin_local SB}_{22} = 490$$

$$\text{required rate.} := \frac{(1000 - \text{minpoint} - \text{Tmin_local SB}_{22})}{(2005 - 2029)}$$

$$\text{required rate.} = -13.792 \text{ mils per year}$$

Appendix 6 - Sand Bed Elevation Bay 15D

October 2006 Data

The data shown below was collected on 10/18/06

```
page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB15D.txt")
```

```
Points 49 := showcells(page, 7, 0)
```

```
Points 49 =
```

1.133	1.133	1.133	1.141	1.145	1.145	1.144
1.094	1.109	1.087	1.142	1.129	1.119	1.131
1.04	1.026	1.043	1.081	1.095	1.085	1.096
0.978	0.948	0.975	1.029	1.03	1.096	1.068
0.976	0.969	0.977	1.069	1.013	1.067	1.041
0.93	0.979	1.031	1.037	1.017	1.059	1.051
0.922	0.972	0.996	1.031	1.005	1.033	1.052

```
Cells := convert(Points 49, 7)
```

```
No DataCells := length(Cells)
```

The thinnest point at this location is shown below

For this location the thinnest point is number 43 (reference 3.22).

```
minpoint := min(Points 49)
```

```
minpoint = 0.922
```

```
Cells := deletezero_cells(Cells, No DataCells)
```

Mean and Standard Deviation

$$\mu_{\text{actual}} := \text{mean}(\text{Cells}) \quad \mu_{\text{actual}} = 1.0531 \cdot 10^3 \quad \sigma_{\text{actual}} := \text{Stdev}(\text{Cells}) \quad \sigma_{\text{actual}} = 62.649$$

Standard Error

$$\text{Standard error} := \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Standard error} = 8.95$$

Skewness

$$\text{Skewness} := \frac{(\text{No DataCells}) \cdot \overline{\sum (\text{Cells} - \mu_{\text{actual}})^3}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\sigma_{\text{actual}})^3} \quad \text{Skewness} = -0.187$$

Kurtosis

$$\text{Kurtosis} := \frac{\text{No DataCells} \cdot \overline{\sum (\text{Cells} - \mu_{\text{actual}})^4}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3) \cdot (\sigma_{\text{actual}})^4} + \frac{3 \cdot (\text{No DataCells} - 1)^2}{(\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3)} \quad \text{Kurtosis} = -0.898$$

Normal Probability Plot

In a normal plot, each data value is plotted against what its value would be if it actually came from a normal distribution. The expected normal values, called normal scores, and can be estimated by first calculating the rank scores of the sorted data.

$j := 0.. \text{last}(\text{Cells})$ $\text{srt} := \text{sort}(\text{Cells})$

Then each data point is ranked. The array rank captures these ranks:

$$r_j := j + 1 \quad \text{rank}_j := \frac{\sum_{\text{srt}=\text{srt}_j}^{\rightarrow} r}{\sum_{\text{srt}=\text{srt}_j}^{\leftarrow} r}$$

$$p_j := \frac{\text{rank}_j}{\text{rows}(\text{Cells}) + 1}$$

The normal scores are the corresponding p th percentile points from the standard normal distribution:

$$x := 1 \quad \text{N_Score}_j := \text{root}[\text{cnorm}(x) - (p_j), x]$$

Upper and Lower Confidence Values

The Upper and Lower confidence values are calculated based on .05 degree of confidence " α "

$No_{DataCells} := length(Cells)$

$\alpha := .05 \quad T\alpha := qt\left(1 - \frac{\alpha}{2}, No_{DataCells}\right) \quad T\alpha = 2.01$

$Lower_{95\%Con} := \mu_{actual} - T\alpha \cdot \frac{\sigma_{actual}}{\sqrt{No_{DataCells}}} \quad Lower_{95\%Con} = 1.035 \cdot 10^3$

$Upper_{95\%Con} := \mu_{actual} + T\alpha \cdot \frac{\sigma_{actual}}{\sqrt{No_{DataCells}}} \quad Upper_{95\%Con} = 1.071 \cdot 10^3$

These values represent a range on the calculated mean in which there is 95% confidence.

Graphical Representation

Distribution of the "Cells" data points are sorted in 1/2 standard deviation increments (bins) within +/- 3 standard deviations

$Bins := Make_{bins}(\mu_{actual}, \sigma_{actual})$

$Distribution := hist(Bins, Cells)$

Distribution =

0
1
2
7
4
12
5
7
11
0
0
0

The mid points of the Bins are calculated

$k := 0.. 11 \quad Midpoints_k := \frac{(Bins_k + Bins_{k+1})}{2}$

The Mathcad function pnorm calculates a portion of normal distribution curve based on a given mean and standard deviation

$normal_{curve}_0 := pnorm(Bins_0, \mu_{actual}, \sigma_{actual})$

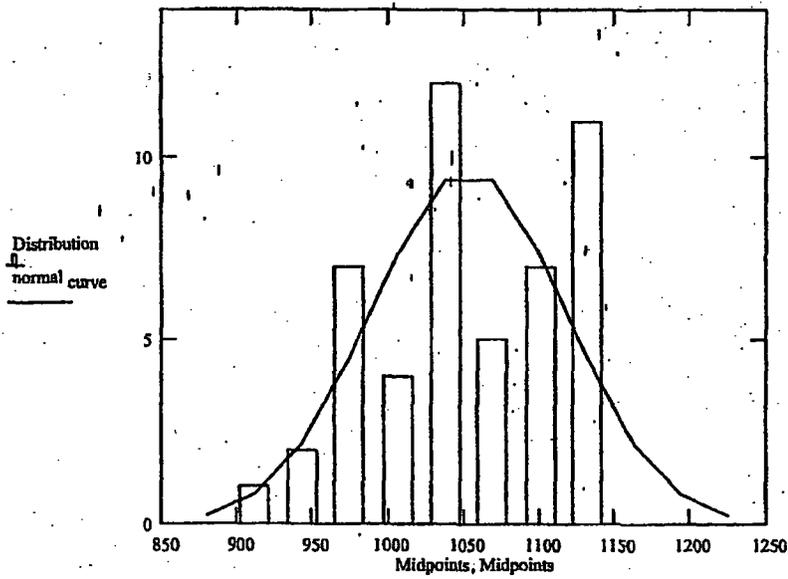
$normal_{curve}_k := pnorm(Bins_{k+1}, \mu_{actual}, \sigma_{actual}) - pnorm(Bins_k, \mu_{actual}, \sigma_{actual})$

$normal_{curve} := No_{DataCells} \cdot normal_{curve}$

Results For Elevation Sandbed elevation Location Oct. 2006

The following schematic shows: the the distribution of the samples, the normal curve based on the actual mean and standard deviation, the kurtosis, the skewness, the number of data points, and the the lower and upper 95% confidence values. Below is the Normal Plot for the data.

Data Distribution

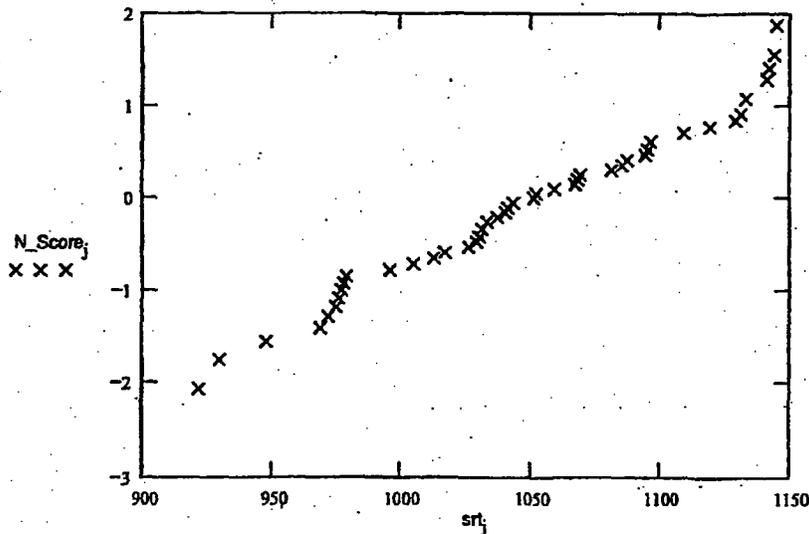


$\mu_{\text{actual}} = 1.053 \cdot 10^3$
 $\sigma_{\text{actual}} = 62.649$
 Standard error = 8.95
 Skewness = -0.187
 Kurtosis = -0.898

Lower 95%Con = $1.035 \cdot 10^3$

Upper 95%Con = $1.071 \cdot 10^3$

Normal Probability Plot



The Normal Probability Plot and the Kurtosis this data is normally distributed.

Sandbed Location 15D Trend

Data from the 1992, 1994 and 1996 is retrieved.

d := 0

For 1992

Dates_d := Day_year(12, 8, 1992)

page := READPRN("U:\MSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\Data Only\SB15D.txt")

Points₄₉ := showcells(page, 7, 0)

	Data						
Points ₄₉ =	1.131	1.133	1.133	1.141	1.145	1.134	1.142
	1.096	1.111	1.088	1.091	1.126	1.118	1.133
	1.066	1.031	1.048	1.067	1.094	1.079	1.09
	0.98	0.923	0.989	1.038	1.036	1.092	1.081
	0.99	0.985	0.894	1.054	1.048	1.065	1.091
	0.925	1.019	1.041	1.051	1.064	1.075	1.055
	0.98	0.958	0.991	1.036	1.027	1.074	1.069

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

point₄₂_d := nnn₄₂

point₄₂ = 980

Cells := deletezero_cells(nnn, No DataCells)

$\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$

Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

For 1994

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\Data Only\SB15D.txt")

Dates_d := Day year(9, 14, 1994)

Points₄₉ := showcells(page, 7, 0)

Data

Points ₄₉ =	1.126	1.132	1.133	1.14	1.142	1.131	1.14
	1.097	1.106	1.089	1.141	1.129	1.119	1.129
	1.063	1.025	1.046	1.067	1.096	1.08	1.097
	0.979	0.947	0.966	1.018	1.035	1.097	1.068
	0.973	0.971	1.001	1.05	1.05	1.066	1.029
	0.92	0.972	1.03	1.049	1.009	1.058	1.036
	0.903	0.958	1.013	1.031	1.004	1.052	1.076

nnn := convert(Points₄₉, 7) No DataCells := length(nnn)

point₄₂_d := nnn₄₂

Cells := deletezero cells(nnn, No DataCells)

$\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$

Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

For 1996

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1996 Data\sandbed\Data Only\SB15D.txt")

Dates_d := Day year(9, 16, 1996)Points₄₉ := showcells(page, 7, 0)

Data

1.134	1.128	1.13	1.136	1.143	1.13	1.146
1.089	1.105	1.09	1.145	1.13	1.124	1.136
1.071	1.027	1.049	1.062	1.128	1.08	1.095
0.982	0.959	1.01	1.069	1.061	1.128	1.128
0.989	0.987	1.016	1.052	1.032	1.074	1.09
0.945	0.972	1.031	1.062	1.064	1.07	1.07
0.94	0.968	0.984	1.048	1.034	1.076	1.114

nmn := convert(Points₄₉, 7)

No DataCells := length(nmn)

point₄₂_d := nmn₄₂

Cells := deletezero cells(nmn, No DataCells)

$$\mu_{\text{measured}_d} := \text{mean}(\text{Cells}) \quad \sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells}) \quad \text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$$

For 2006.

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB15D.txt")

Dates_d := Day_year(10, 16, 2006)

Points₄₉ := showcells(page, 7, 0)

Data

Points ₄₉ =	1.133	1.133	1.133	1.141	1.145	1.145	1.144
	1.094	1.109	1.087	1.142	1.129	1.119	1.131
	1.04	1.026	1.043	1.081	1.095	1.085	1.096
	0.978	0.948	0.975	1.029	1.03	1.096	1.068
	0.976	0.969	0.977	1.069	1.013	1.067	1.041
	0.93	0.979	1.031	1.037	1.017	1.059	1.051
	0.922	0.972	0.996	1.031	1.005	1.033	1.052

nmn := convert(Points₄₉, 7)

No DataCells := length(nmn)

point₄₂_d := nmn₄₂

Cells := deletezero_cells(nmn, No DataCells)

$\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

Below are matrices which contain the date when the data was collected, Mean, Standard Deviation, Standard Error for each date.

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 1.997 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix}$$

$$\text{point}_{42} = \begin{bmatrix} 980 \\ 903 \\ 940 \\ 922 \end{bmatrix}$$

$$\mu_{\text{measured}} = \begin{bmatrix} 1.0577 \cdot 10^3 \\ 1.0528 \cdot 10^3 \\ 1.066 \cdot 10^3 \\ 1.0531 \cdot 10^3 \end{bmatrix}$$

$$\text{Standard error} = \begin{bmatrix} 8.741 \\ 9.002 \\ 8.466 \\ 8.95 \end{bmatrix}$$

$$\sigma_{\text{measured}} = \begin{bmatrix} 61.188 \\ 63.017 \\ 59.263 \\ 62.649 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu_{\text{measured}})$$

$$\text{Total means} = 4$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{mean}(\mu_{\text{measured}}))^2 \quad \text{SST} = 113.004$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{yhat}(\text{Dates}, \mu_{\text{measured}})_i)^2 \quad \text{SSE} = 102.131$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{measured}})_i - \text{mean}(\mu_{\text{measured}}))^2 \quad \text{SSR} = 10.872$$

$$\text{DegreeFree}_{ss} := \text{Total means} - 2$$

$$\text{DegreeFree}_{reg} := 1$$

$$\text{DegreeFree}_{st} := \text{Total means} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{ss}}$$

$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{reg}}$$

$$\text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{st}}$$

$$\text{MSE} = 51.066$$

$$\text{MSR} = 10.872$$

$$\text{MST} = 37.668$$

$$\text{StGrand}_{err} := \sqrt{\text{MSE}}$$

$$\text{StGrand}_{err} = 7.146$$

F Test for Corrosion

$\alpha := 0.05$ $F_{\text{actual_reg}} := \frac{MSR}{MSE}$

$F_{\text{critical_reg}} := qF(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}})$

$F_{\text{ratio_reg}} := \frac{F_{\text{actual_reg}}}{F_{\text{critical_reg}}}$

$F_{\text{ratio_reg}} = 0.012$

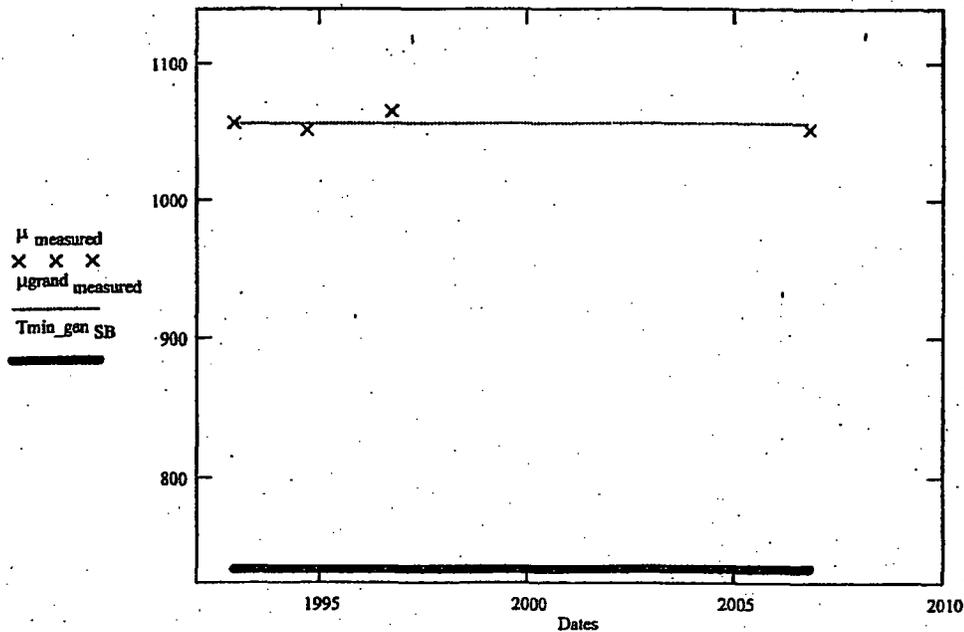
Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

$i := 0.. \text{Total_means} - 1$ $\mu_{\text{grand_measured}_i} := \text{mean}(\mu_{\text{measured}})$

$\sigma_{\text{grand_measured}} := \text{Stdev}(\mu_{\text{measured}})$ $\text{GrandStandard_error}_0 := \frac{\sigma_{\text{grand_measured}}}{\sqrt{\text{Total_means}}}$

The minimum required thickness at this elevation is $T_{\text{min_gen_SB}_i} := 736$ (Ref. 3.25)

Plot of the grand mean and the actual means over time



$\mu_{\text{grand_measured}_0} = 1.057 \cdot 10^3$ $\text{GrandStandard_error} = 3.069$

To conservatively address the location, the apparent corrosion rate is calculated and compared to the minimum required wall thickness at this elevation

$$m_s := \text{slope}(\text{Dates}, \mu_{\text{measured}}) \quad m_s = -0.307 \quad y_b := \text{intercept}(\text{Dates}, \mu_{\text{measured}}) \quad y_b = 1.671 \cdot 10^3$$

The 95% Confidence curves are calculated

$$\alpha_t := 0.05 \quad k := 2029 - 1985 \quad f := 0..k - 1$$

$$\text{year}_{\text{predict}_f} := 1985 + f \cdot 2 \quad \text{Thick}_{\text{predict}} := m_s \cdot \text{year}_{\text{predict}} + y_b$$

$$\text{Thick}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d + \text{mean}(\text{Dates}))^2$$

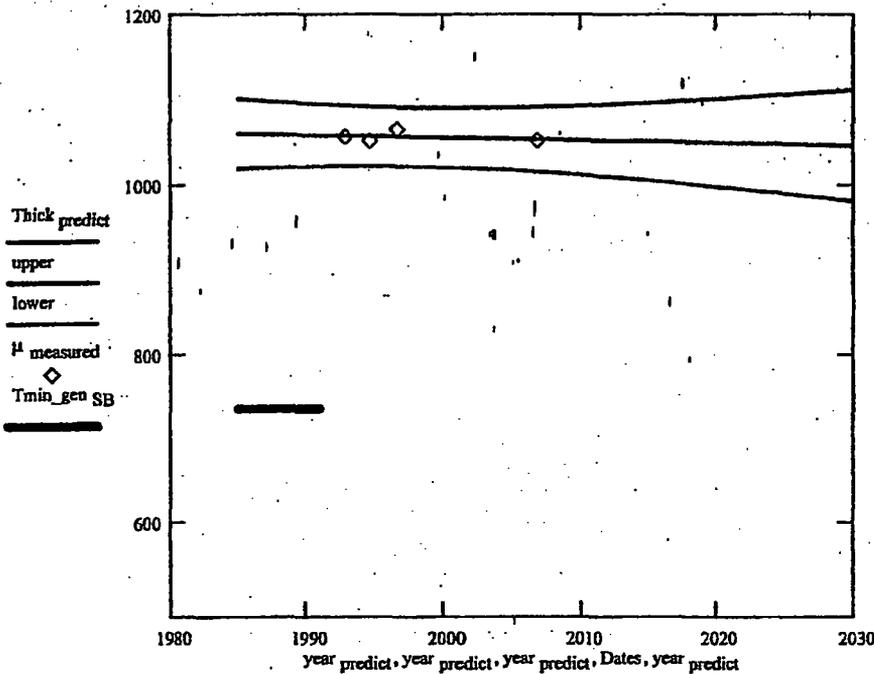
$$\text{upper}_f := \text{Thick}_{\text{predict}_f} +$$

$$+ qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lower}_f := \text{Thick}_{\text{predict}_f} -$$

$$- \left[qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

Location Curve Fit Projected to Plant End Of Life



$$m_s = -0.307$$

Therefore even though F-ratio does not support the regression model the above curve shows that even at the lower 95% confidence band this location will not corrode to below Drywell Vessel Minimum required thickness by the plant end of life.

The section below calculates what the postulated mean thickness would be if this grid were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated meanthickness} := \mu_{\text{measured}_3} - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated meanthickness} = 894.402$$

which is greater than

$$\text{Tmin_gen SB}_3 = 736$$

The following addresses the readings at the lowest single point

The F-Ratio is calculated for the point as follows

$$SST_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{point}_{42_i} - \text{mean}(\text{point}_{42}))^2 \quad SST_{\text{point}} = 3.237 \cdot 10^3$$

$$SSE_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{point}_{42_i} - \text{yhat}(\text{Dates}, \text{point}_{42}_i))^2 \quad SSE_{\text{point}} = 2.729 \cdot 10^3$$

$$SSR_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \text{point}_{42}_i) - \text{mean}(\text{point}_{42}))^2 \quad SSR_{\text{point}} = 508.213$$

$$MSE_{\text{point}} := \frac{SSE_{\text{point}}}{\text{DegreeFree}_{\text{ss}}}$$

$$MSR_{\text{point}} := \frac{SSR_{\text{point}}}{\text{DegreeFree}_{\text{reg}}}$$

$$MST_{\text{point}} := \frac{SST_{\text{point}}}{\text{DegreeFree}_{\text{st}}}$$

$$MSE_{\text{point}} = 1.364 \cdot 10^3$$

$$MSR_{\text{point}} = 508.213$$

$$MST_{\text{point}} = 1.079 \cdot 10^3$$

$$St_{\text{point_err}} := \sqrt{MSE_{\text{point}}}$$

$$St_{\text{point_err}} = 36.936$$

F Test for Corrosion

$$F_{\text{actaul_Reg}} := \frac{MSR_{\text{point}}}{MSE_{\text{point}}}$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_Reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 0.02$$

Therefore no conclusion can be made as to whether the data best fits the regression. The figure below provides a trend of the data and the grandmean

$$m_{\text{point}} := \text{slope}(\text{Dates}, \text{point}_{42}) \quad m_{\text{point}} = -2.1 \quad y_{\text{point}} := \text{intercept}(\text{Dates}, \text{point}_{42}) \quad y_{\text{point}} = 5.131 \cdot 10^3$$

The 95% Confidence curves are calculated

$$\text{point}_{\text{curve}} := m_{\text{point}} \cdot \text{year}_{\text{predict}} + y_{\text{point}}$$

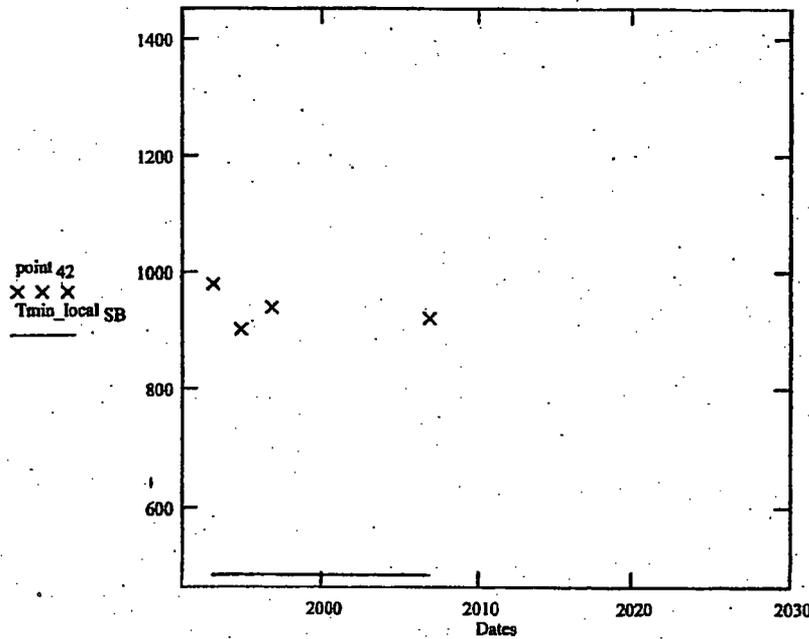
$$\text{point}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

$$\text{uppoint}_f := \text{point}_{\text{curve}_f} + \left[\text{qt} \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Stpoint}_{\text{err}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{point}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

$$\text{lopoint}_f := \text{point}_{\text{curve}_f} - \left[\text{qt} \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Stpoint}_{\text{err}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{point}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

Local Tmin for this elevation in the Drywell $T_{\text{min_local SB}_f} := 490$ (Ref. 3.25)

Curve Fit For point 42 Projected to Plant End Of Life



$$\text{lopoint}_{22} = 542.962$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

The section below calculates what the postulated individual thickness would be if this point were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated thickness} := \text{point}_{42_3} - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated thickness} = 763.3 \quad \text{which is greater than} \quad \text{Tmin_local}_{\text{SB}_3} = 490$$

The section below calculates what the postulated corrosion rate necessary for the thinnest individual point to reach the local required thickness by 2029.

$$\text{minpoint} = 0.922 \quad \text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3 \quad \text{Tmin_local}_{\text{SB}_{22}} = 490$$

$$\text{required rate.} := \frac{(1000 \cdot \text{minpoint} - \text{Tmin_local}_{\text{SB}_{22}})}{(2005 - 2029)} \quad \text{required rate.} = -18 \quad \text{mils per year}$$

Appendix 7 - Sandbed 17A
October 2006 Data

The data shown below was collected on 10/18/06

page := READPRN("U:\MSOFFICE\Drywell Program data\Oct 2006 Data\Sandbed\SB17A.txt")

Points₄₉ := showcells(page, 7, 0)

Points₄₉ =

1.11	1.149	1.154	1.138	1.13	1.17	1.169
1.121	1.159	1.114	1.144	1.134	1.148	1.123
1.068	1.073	1.111	1.114	1.094	1.083	1.053
0.976	0.991	0.98	1.03	1.046	0.994	0.95
0.962	0.926	0.909	0.95	0.869	0.938	0.967
0.903	0.956	0.891	0.835	0.802	0.95	0.963
0.954	0.972	0.877	0.89	0.875	0.891	0.945

Cells := convert(Points₄₉, 7)

No DataCells := length(Cells)

The thinnest point at this location is point 40 which shown below

minpoint := min(Points₄₉)

minpoint = 0.802

Cells := deletezero cells(Cells, No DataCells)

No DataCells := length(Cells)

Mean and Standard Deviation

$$\mu_{\text{actual}} := \text{mean}(\text{Cells}) \quad \mu_{\text{actual}} = 1.015 \cdot 10^3 \quad \sigma_{\text{actual}} := \text{Stdev}(\text{Cells}) \quad \sigma_{\text{actual}} = 104.378$$

$$\text{minpoint} = 0.802$$

Standard Error

$$\text{Standard error} := \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Standard error} = 14.911$$

Skewness

$$\text{Skewness} := \frac{(\text{No DataCells}) \cdot \sum (\text{Cells} - \mu_{\text{actual}})^3}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\sigma_{\text{actual}})^3} \quad \text{Skewness} = -0.073$$

Kurtosis

$$\text{Kurtosis} := \frac{\text{No DataCells} \cdot (\text{No DataCells} + 1) \cdot \sum (\text{Cells} - \mu_{\text{actual}})^4}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3) \cdot (\sigma_{\text{actual}})^4} + \frac{3 \cdot (\text{No DataCells} - 1)^2}{(\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3)} \quad \text{Kurtosis} = -1.266$$

Normal Probability Plot

$$j := 0 \dots \text{last}(\text{Cells}) \quad \text{srt} := \text{sort}(\text{Cells})$$

$$r_j := j + 1 \quad \text{rank}_j := \frac{\sum (\text{srt} = \text{srt}_j) \cdot r}{\sum \text{srt} = \text{srt}_j}$$

$$p_j := \frac{\text{rank}_j}{\text{rows}(\text{Cells}) + 1}$$

$$x := 1 \quad \text{N_Score}_j := \text{root}[\text{cnorm}(x) - (p_j), x]$$

Upper and Lower Confidence Values

The Upper and Lower confidence values are calculated based on .05 degree of confidence "α"

$$\alpha := .05 \quad T\alpha := qt\left[\left(1 - \frac{\alpha}{2}\right), 48\right] \quad T\alpha = 2.011$$

$$\text{Lower } 95\% \text{Con} := \mu_{\text{actual}} - T\alpha \cdot \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Lower } 95\% \text{Con}_1 = 985.346$$

$$\text{Upper } 95\% \text{Con} := \mu_{\text{actual}} + T\alpha \cdot \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Upper } 95\% \text{Con} = 1.045 \cdot 10^3$$

These values represent a range on the calculated mean in which there is 95% confidence.

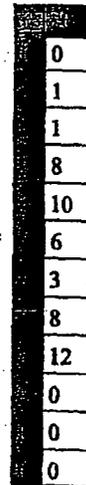
Graphical Representation

Distribution of the "Cells" data points are sorted in 1/2-standard deviation increments (bins) within +/- 3 standard deviations

$$\text{Bins} := \text{Make bins}(\mu_{\text{actual}}, \sigma_{\text{actual}})$$

$$\text{Distribution} := \text{hist}(\text{Bins}, \text{Cells})$$

Distribution =



The mid points of the Bins are calculated

$$k := 0..11 \quad \text{Midpoints}_k := \frac{(\text{Bins}_k + \text{Bins}_{k+1})}{2}$$

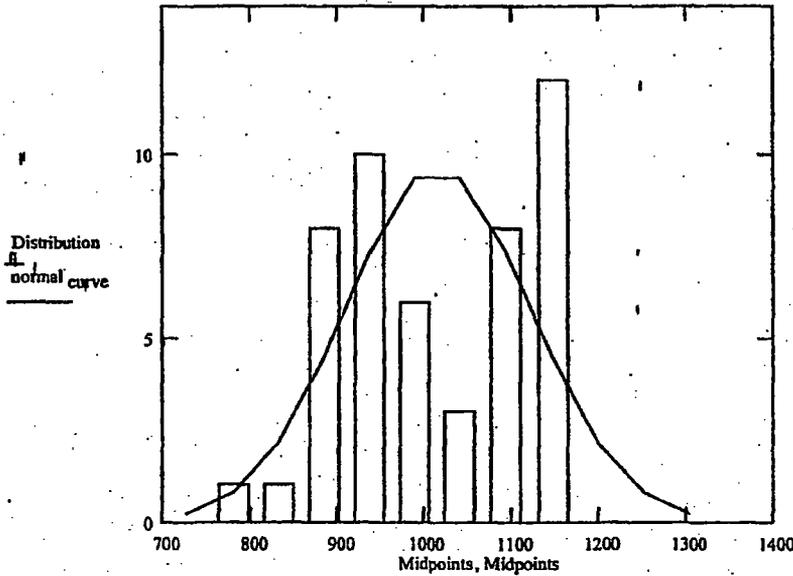
$$\text{normal curve}_0 := \text{pnorm}(\text{Bins}_1, \mu_{\text{actual}}, \sigma_{\text{actual}})$$

$$\text{normal curve}_k := \text{pnorm}(\text{Bins}_{k+1}, \mu_{\text{actual}}, \sigma_{\text{actual}}) - \text{pnorm}(\text{Bins}_k, \mu_{\text{actual}}, \sigma_{\text{actual}})$$

$$\text{normal curve} := \text{No DataCells} \cdot \text{normal curve}$$

Results For 17A - The following schematic shows: the the distribution of the samples, the normal curve based on the actual mean and standard deviation, the kurtosis, the skewness, the number of data points, and the the lower and upper 95% confidence values.

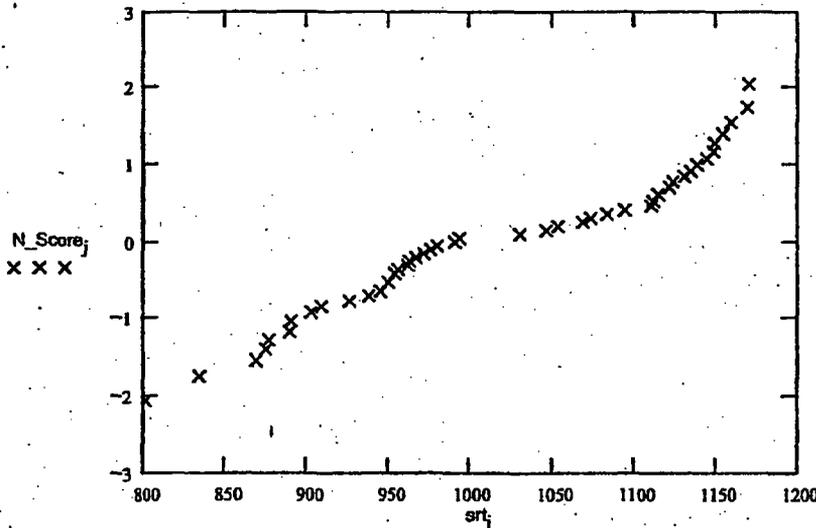
Data Distribution



$\mu_{\text{actual}} = 1.015 \cdot 10^3$
 $\sigma_{\text{actual}} = 104.378$
 Standard error = 14.911
 Skewness = -0.073
 Kurtosis = -1.266

Lower 95%Con = 985.346 Upper 95%Con = $1.045 \cdot 10^3$

Normal Probability Plot



The data is not normally distributed. Previous calculations have split this data set into the top 3 row and the bottom four rows. In order to be consistent with past calculations this data will be split in two groups and analyzed. The entire data set will also be evaluated.

The two groups are named as follows: $\text{StopCELL} := 21$

$\text{low points} := \text{LOWROWS}(\text{Cells}, \text{No DataCells}, \text{StopCELL})$, $\text{high points} := \text{TOPROWS}(\text{Cells}, 49, \text{StopCELL})$

Mean and Standard Deviation

$\mu_{\text{low actual}} := \text{mean}(\text{low points})$

$\sigma_{\text{low actual}} := \text{Stdev}(\text{low points})$

$\mu_{\text{high actual}} := \text{mean}(\text{high points})$

$\sigma_{\text{high actual}} := \text{Stdev}(\text{high points})$

Standard Error

$\text{Standardlow error} := \frac{\sigma_{\text{low actual}}}{\sqrt{\text{length}(\text{low points})}}$

$\text{Standardhigh error} := \frac{\sigma_{\text{high actual}}}{\sqrt{\text{length}(\text{high points})}}$

Skewness

$\text{Nolow DataCells} := \text{length}(\text{low points})$

$\text{Skewness low} := \frac{(\text{Nolow DataCells}) \cdot \sum (\text{low points} - \mu_{\text{low actual}})^3}{(\text{Nolow DataCells} - 1) \cdot (\text{Nolow DataCells} - 2) \cdot (\sigma_{\text{low actual}})^3}$

$\text{Nohigh DataCells} := \text{length}(\text{high points})$

$\text{Skewness high} := \frac{(\text{Nohigh DataCells}) \cdot \sum (\text{high points} - \mu_{\text{high actual}})^3}{(\text{Nohigh DataCells} - 1) \cdot (\text{Nohigh DataCells} - 2) \cdot (\sigma_{\text{high actual}})^3}$

Kurtosis

$$\text{Kurtosis}_{\text{low}} := \frac{\text{Nolow DataCells} \cdot (\text{Nolow DataCells} + 1) \cdot \overrightarrow{\sum (\text{low points} - \mu_{\text{low actual}})^4}}{(\text{Nolow DataCells} - 1) \cdot (\text{Nolow DataCells} - 2) \cdot (\text{Nolow DataCells} - 3) \cdot (\sigma_{\text{low actual}})^4} + \frac{3 \cdot (\text{Nolow DataCells} - 1)^2}{(\text{Nolow DataCells} - 2) \cdot (\text{Nolow DataCells} - 3)}$$

$$\text{Kurtosis}_{\text{high}} := \frac{\text{Nohigh DataCells} \cdot (\text{Nohigh DataCells} + 1) \cdot \overrightarrow{\sum (\text{high points} - \mu_{\text{high actual}})^4}}{(\text{Nohigh DataCells} - 1) \cdot (\text{Nohigh DataCells} - 2) \cdot (\text{Nohigh DataCells} - 3) \cdot (\sigma_{\text{high actual}})^4} + \frac{3 \cdot (\text{Nohigh DataCells} - 1)^2}{(\text{Nohigh DataCells} - 2) \cdot (\text{Nohigh DataCells} - 3)}$$

Normal Probability Plot - Low points

$l := 0.. \text{last}(\text{low points})$ $\text{srt}_{\text{low}} := \text{sort}(\text{low points})$

$L_1 := l + 1$

$$\text{rank}_{\text{low}_1} := \frac{\overrightarrow{\sum (\text{srt}_{\text{low}} = \text{srt}_{\text{low}_1})} \cdot L}{\overrightarrow{\sum \text{srt}_{\text{low}} = \text{srt}_{\text{low}_1}}}$$

$$P_{\text{low}_1} := \frac{\text{rank}_{\text{low}_1}}{\text{rows}(\text{low points}) + 1}$$

$x := 1$ $N_Score_{\text{low}_1} := \text{root}[\text{cnorm}(x) - (P_{\text{low}_1}) \cdot x]$

Normal Probability Plot - High points

$h := 0.. \text{last}(\text{high points})$ $\text{srt}_{\text{high}} := \text{sort}(\text{high points})$

$H_b := h + 1$

$$\text{rank}_{\text{high}_h} := \frac{\overrightarrow{\sum (\text{srt}_{\text{high}} = \text{srt}_{\text{high}_h})} \cdot H}{\overrightarrow{\sum \text{srt}_{\text{high}} = \text{srt}_{\text{high}_h}}}$$

$$P_{\text{high}_h} := \frac{\text{rank}_{\text{high}_h}}{\text{rows}(\text{high points}) + 1}$$

$x := 1$ $N_Score_{\text{high}_h} := \text{root}[\text{cnorm}(x) - (P_{\text{high}_h}) \cdot x]$

Upper and Lower Confidence Values

$$\alpha := .05 \quad T\alpha := qt\left(1 - \frac{\alpha}{2}, 48\right) \quad T\alpha = 2.011$$

$$\text{Lowerhigh } 95\% \text{Con} := \mu_{\text{high actual}} - T\alpha \frac{\sigma_{\text{high actual}}}{\sqrt{\text{Nohigh DataCells}}}$$

$$\text{Upperhigh } 95\% \text{Con} := \mu_{\text{high actual}} + T\alpha \frac{\sigma_{\text{high actual}}}{\sqrt{\text{Nohigh DataCells}}}$$

$$\text{Lowerlow } 95\% \text{Con} := \mu_{\text{low actual}} - T\alpha \frac{\sigma_{\text{low actual}}}{\sqrt{\text{Nolow DataCells}}}$$

$$\text{Upperlow } 95\% \text{Con} := \mu_{\text{low actual}} + T\alpha \frac{\sigma_{\text{low actual}}}{\sqrt{\text{Nolow DataCells}}}$$

Graphical Representation of Low Points

$$\text{Bins}_{\text{low}} := \text{Make bins}(\mu_{\text{low actual}}, \sigma_{\text{low actual}})$$

$$\text{Distribution}_{\text{low}} := \text{hist}(\text{Bins}_{\text{low}}, \text{low points})$$

Distribution_{low} =

0
1
1
3
4
2
9
5
1
2
0
0

The mid points of the Bins are calculated

$$k := 0..11 \quad \text{Midpoints}_{\text{low}_k} := \frac{(\text{Bins}_{\text{low}_k} + \text{Bins}_{\text{low}_{k+1}})}{2}$$

$$\text{normallow curve}_0 := \text{pnorm}(\text{Bins}_{\text{low}_1}, \mu_{\text{low actual}}, \sigma_{\text{low actual}})$$

$$\text{normallow curve}_k := \text{pnorm}(\text{Bins}_{\text{low}_{k+1}}, \mu_{\text{low actual}}, \sigma_{\text{low actual}}) - \text{pnorm}(\text{Bins}_{\text{low}_k}, \mu_{\text{low actual}}, \sigma_{\text{low actual}})$$

$$\text{normallow curve} := \text{Nolow DataCells} \cdot \text{normallow curve}$$

Graphical Representation of High Points

$$\text{Bins high} := \text{Make bins}(\mu_{\text{high actual}}, \sigma_{\text{high actual}})$$

$$\text{Distribution high} := \text{hist}(\text{Bins high}, \text{high points})$$

Distribution high =

0
1
1
2
1
5
4
4
3
0
0
0

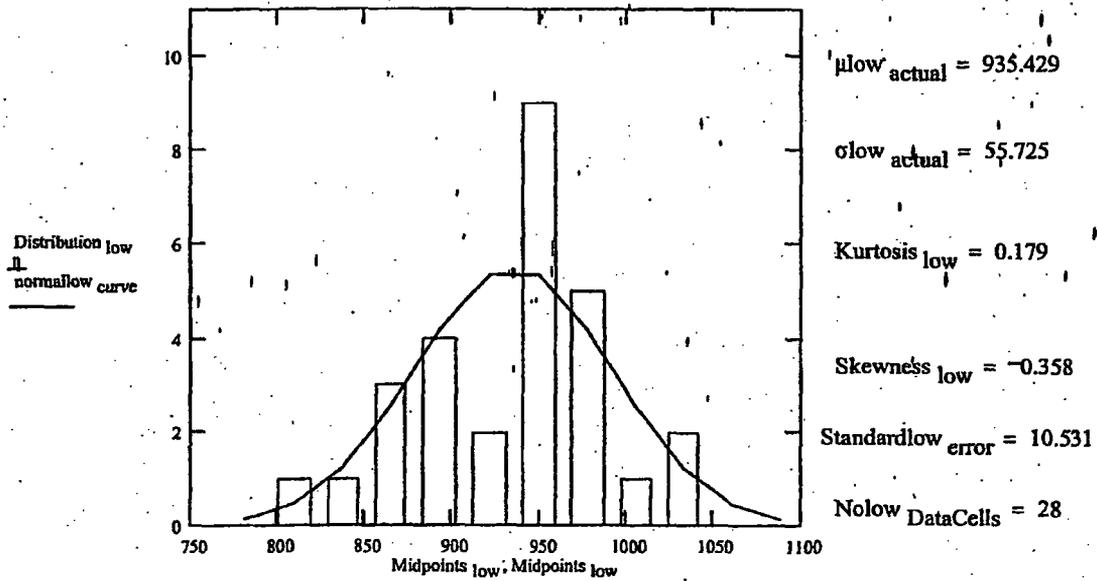
$$k := 0..11, \text{Midpoints high}_k := \frac{(\text{Bins high}_k + \text{Bins high}_{k+1})}{2}$$

$$\text{normalhigh curve}_0 := \text{pnorm}(\text{Bins high}_1, \mu_{\text{high actual}}, \sigma_{\text{high actual}})$$

$$\text{normalhigh curve}_k := \text{pnorm}(\text{Bins high}_{k+1}, \mu_{\text{high actual}}, \sigma_{\text{high actual}}) - \text{pnorm}(\text{Bins high}_k, \mu_{\text{high actual}}, \sigma_{\text{high actual}})$$

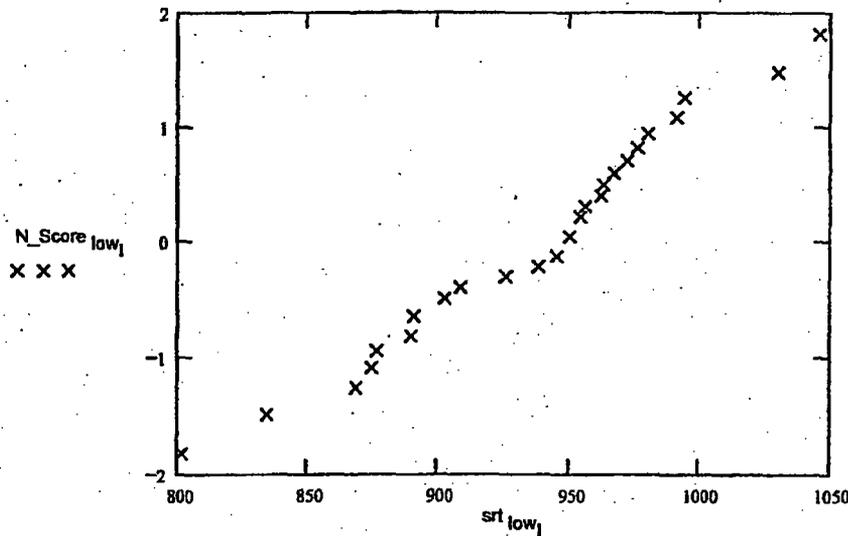
$$\text{normalhigh curve} := \text{Nohigh DataCells} \cdot \text{normalhigh curve}$$

Results For 17A Thinner Points



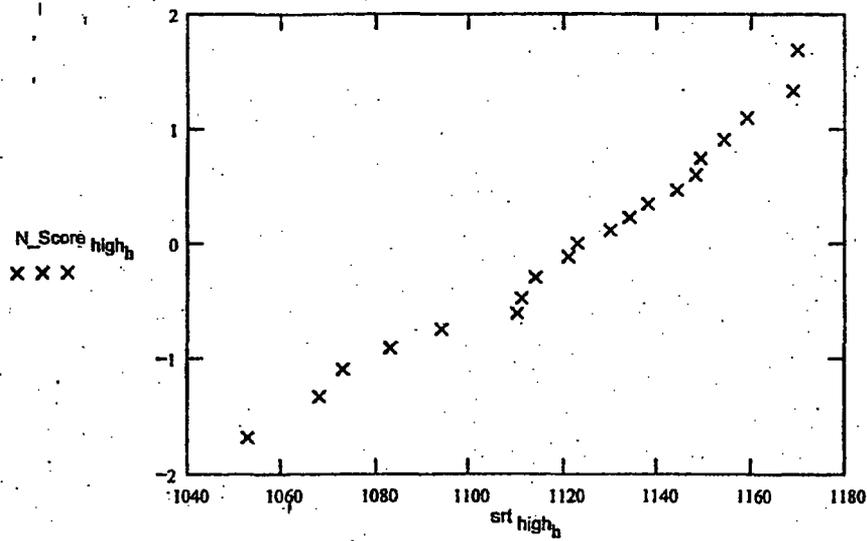
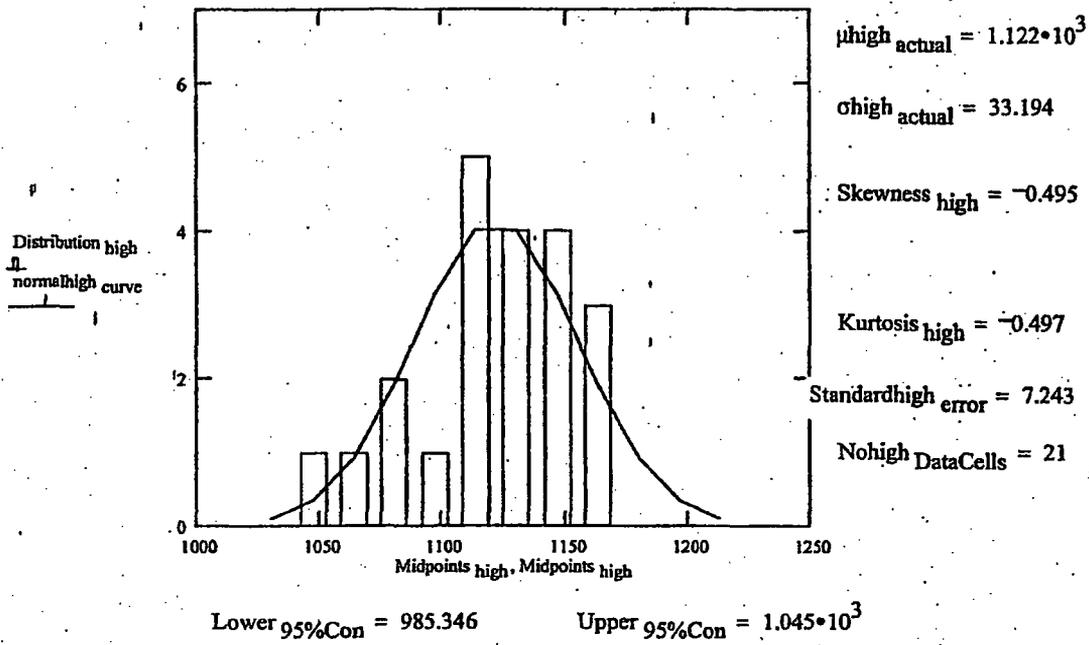
Lower low 95% Con = 914.254

Upper low 95% Con = 956.603



The above plots indicates that the thinner area is more normally distributed than the entire population.

Results For 17A Thicker Points



The above plots indicates that the thicker areas are normally distributed.

Data from 1992 to 2006 is retrieved.

d := 0

For Dec 31 1992

page := READPRN("U:\AMSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\DATA ONLY\SB17A.txt")

Points₄₉ := showcells(page, 7, 0)

Dates_d := Day year(12, 31, 1992)

Data

Points₄₉ =

1.159	1.153	1.158	1.138	1.127	1.169	1.167
1.121	1.155	1.121	1.143	1.125	1.151	1.121
1.071	1.095	1.112	1.115	1.097	1.07	1.053
1.02	0.995	0.977	1.012	1.048	1.029	0.951
0.976	0.919	0.881	0.935	0.871	0.936	0.964
0.866	0.961	0.892	0.822	0.804	0.946	0.991
0.934	0.97	0.923	0.925	0.871	0.952	0.986

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

nnn := Zero one(nnn, No DataCells, 43)

Point₄₀_d := nnn₃₉

Point₄₀ = 804

StopCELL := 21

No Cells := length(Cells)

The two groups are named as follows:

low points := LOWROWS(nnn, No Cells, StopCELL)

high points := TOPROWS(nnn, No Cells, StopCELL)

No lowCells := length(low points)

No highCells := length(high points)

Cells := deletezero cells(nnn, No Cells)

low points := deletezero cells(low points, No lowCells)

high points := deletezero cells(high points, No highCells)

μ_{measured_d} := mean(Cells) $\sigma_{\text{measured}_d}$:= Stdev(Cells)

Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

$\mu_{\text{high measured}_d}$:= mean(high points)

$\mu_{\text{low measured}_d}$:= mean(low points)

$\sigma_{\text{high measured}_d}$:= Stdev(high points)

$\sigma_{\text{low measured}_d}$:= Stdev(low points)

Standard high error_d := $\frac{\sigma_{\text{high measured}_d}}{\sqrt{\text{length(high points)}}$

Standard low error_d := $\frac{\sigma_{\text{low measured}_d}}{\sqrt{\text{length(low points)}}$

d := d + 1

For 1994 /

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\DATA ONLY\SB17A.txt")

Points₄₉ := showcells(page, 7, 0)

Dates_d := Day year(9, 26, 1994)

Data

Points ₄₉ =	1.163	1.146	1.158	1.141	1.136	1.168	1.172
	1.122	1.155	1.122	1.144	1.128	1.157	1.133
	1.121	1.088	1.108	1.116	1.102	1.071	1.055
	0.977	0.993	0.981	0.989	1.046	1.001	0.956
	0.962	0.914	0.869	0.942	0.877	0.938	0.962
	0.861	0.963	0.894	0.82	0.809	0.947	0.984
	0.927	0.97	0.866	0.895	0.893	0.956	0.953

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

Point₄₀_d := nnn₃₉

The two groups are named as follows:

StopCELL := 21

No Cells := length(nnn)

low points := LOWROWS(nnn, No Cells, StopCELL)

high points := TOPROWS(nnn, No Cells, StopCELL)

No lowCells := length(low points)

No highCells := length(high points)

Cells := deletezero cells(nnn, No Cells)

low points := deletezero cells(low points, No lowCells)

high points := deletezero cells(high points, No highCells)

$\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ $\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

$\mu_{\text{high measured}_d} := \text{mean}(\text{high points})$

$\mu_{\text{low measured}_d} := \text{mean}(\text{low points})$

$\sigma_{\text{high measured}_d} := \text{Stdev}(\text{high points})$

$\sigma_{\text{low measured}_d} := \text{Stdev}(\text{low points})$

$\text{Standard high error}_d := \frac{\sigma_{\text{high measured}_d}}{\sqrt{\text{length}(\text{high points})}}$

$\text{Standard low error}_d := \frac{\sigma_{\text{low measured}_d}}{\sqrt{\text{length}(\text{low points})}}$

For 1996

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1996 Data\sandbed\DATA ONLY\SB17A.txt")

Points₄₉ := showcells(page, 7, 0)

Dates_d := Day year(9, 23, 1996)

	Data						
Points ₄₉ =	1.162	0.973	0.672	1.143	1.163	1.171	1.172
	1.158	1.161	1.172	1.155	1.135	1.172	1.144
	1.084	1.102	1.174	1.189	1.187	1.172	1.093
	1.056	1.019	1.015	1.028	1.112	1.019	1.03
	0.985	0.961	1.109	0.997	0.929	0.938	1.029
	0.868	1.023	1.051	0.924	0.983	0.972	1.007
	0.931	1.006	1.005	0.963	0.912	0.985	1.056

nnn := convert(Points₄₉, 7)

Point₄₀_d := nnn₃₉

No Cells := length(nnn)

nnn := Zero one(nnn, No Cells, 3)

The two groups are named as follows:

Point 3 was eliminated from the 1996 data

StopCELL := 21

low points := LOWROWS(nnn, No Cells, StopCELL)

high points := TOPROWS(nnn, No Cells, StopCELL)

No lowCells := length(low points)

No highCells := length(high points)

Cells := deletzero cells(nnn, No Cells)

low points := deletzero cells(low points, No lowCells)

high points := deletzero cells(high points, No highCells)

$\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ $\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

$\mu_{\text{high measured}_d} := \text{mean}(\text{high points})$

$\mu_{\text{low measured}_d} := \text{mean}(\text{low points})$

$\sigma_{\text{high measured}_d} := \text{Stdev}(\text{high points})$

$\sigma_{\text{low measured}_d} := \text{Stdev}(\text{low points})$

$\text{Standard high error}_d := \frac{\sigma_{\text{high measured}_d}}{\sqrt{\text{length}(\text{high points})}}$

$\text{Standard low error}_d := \frac{\sigma_{\text{low measured}_d}}{\sqrt{\text{length}(\text{low points})}}$

For 2006

$d := d + 1$

page := READPRN("U:\MSOFFICE\Drywell Program data\Oct 2006 Data\Sandbed\SB17A.txt")

Points₄₉ := showcells(page, 7, 0)

Dates_d := Day_{year}(9, 23, 2006)

Data

Points₄₉ =

1.11	1.149	1.154	1.138	1.13	1.17	1.169
1.121	1.159	1.114	1.144	1.134	1.148	1.123
1.068	1.073	1.111	1.114	1.094	1.083	1.053
0.976	0.991	0.98	1.03	1.046	0.994	0.95
0.962	0.926	0.909	0.95	0.869	0.938	0.967
0.903	0.956	0.891	0.835	0.802	0.95	0.963
0.954	0.972	0.877	0.89	0.875	0.891	0.945

nnn := convert(Points₄₉, 7)

No_{DataCells} := length(nnn)

Point₄₀_d := nnn₃₉

The two groups are named as follows:

StopCELL := 21

No_{Cells} := length(nnn)

low_{points} := LOWROWS(nnn, No_{Cells}, StopCELL)

high_{points} := TOPROWS(nnn, No_{Cells}, StopCELL)

No_{lowCells} := length(low_{points})

No_{highCells} := length(high_{points})

Cells := deletezero_{cells}(nnn, No_{Cells})

low_{points} := deletezero_{cells}(low_{points}, No_{lowCells})

high_{points} := deletezero_{cells}(high_{points}, No_{highCells})

$\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ $\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

$\mu_{\text{high measured}_d} := \text{mean}(\text{high points})$

$\mu_{\text{low measured}_d} := \text{mean}(\text{low points})$

$\sigma_{\text{high measured}_d} := \text{Stdev}(\text{high points})$

$\sigma_{\text{low measured}_d} := \text{Stdev}(\text{low points})$

$\text{Standard high error}_d := \frac{\sigma_{\text{high measured}_d}}{\sqrt{\text{length}(\text{high points})}}$

$\text{Standard low error}_d := \frac{\sigma_{\text{low measured}_d}}{\sqrt{\text{length}(\text{low points})}}$

Below are the results

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 1.997 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix}$$

$$\text{Point } 40 = \begin{bmatrix} 804 \\ 809 \\ 983 \\ 802 \end{bmatrix}$$

$$\mu_{\text{measured}} = \begin{bmatrix} 1.022 \cdot 10^3 \\ 1.017 \cdot 10^3 \\ 1.058 \cdot 10^3 \\ 1.015 \cdot 10^3 \end{bmatrix}$$

$$\text{Standard error} = \begin{bmatrix} 14.971 \\ 15.472 \\ 12.949 \\ 14.911 \end{bmatrix}$$

$$\sigma_{\text{measured}} = \begin{bmatrix} 104.798 \\ 108.306 \\ 90.646 \\ 104.378 \end{bmatrix}$$

$$\mu_{\text{high measured}} = \begin{bmatrix} 1.125 \cdot 10^3 \\ 1.129 \cdot 10^3 \\ 1.144 \cdot 10^3 \\ 1.122 \cdot 10^3 \end{bmatrix}$$

$$\sigma_{\text{high measured}} = \begin{bmatrix} 33.118 \\ 31.283 \\ 49.851 \\ 33.194 \end{bmatrix}$$

$$\text{Standard high error} = \begin{bmatrix} 7.227 \\ 6.827 \\ 11.147 \\ 7.243 \end{bmatrix}$$

$$\mu_{\text{low measured}} = \begin{bmatrix} 941.593 \\ 933.75 \\ 996.893 \\ 935.429 \end{bmatrix}$$

$$\sigma_{\text{low measured}} = \begin{bmatrix} 61.37 \\ 56.659 \\ 56.487 \\ 55.725 \end{bmatrix}$$

$$\text{Standard low error} = \begin{bmatrix} 11.811 \\ 10.708 \\ 10.675 \\ 10.531 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu_{\text{measured}}) \quad \text{Total means} = 4$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{mean}(\mu_{\text{measured}}))^2$$

$$\text{SST}_{\text{low}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{low measured}_i} - \text{mean}(\mu_{\text{low measured}}))^2$$

$$\text{SST}_{\text{high}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{high measured}_i} - \text{mean}(\mu_{\text{high measured}}))^2$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{yhat}(\text{Dates}, \mu_{\text{measured}})_i)^2$$

$$\text{SSE}_{\text{low}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{low measured}_i} - \text{yhat}(\text{Dates}, \mu_{\text{low measured}})_i)^2$$

$$\text{SSE}_{\text{high}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{high measured}_i} - \text{yhat}(\text{Dates}, \mu_{\text{high measured}})_i)^2$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{measured}})_i - \text{mean}(\mu_{\text{measured}}))^2$$

$$\text{SSR}_{\text{low}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{low measured}})_i - \text{mean}(\mu_{\text{low measured}}))^2$$

$$\text{SSR}_{\text{high}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{high measured}})_i - \text{mean}(\mu_{\text{high measured}}))^2$$

$$\text{DegreeFree}_{ss} := \text{Total means} - 2$$

$$\text{DegreeFree}_{reg} := 1$$

$$\text{DegreeFree}_{st} := \text{Total means} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{ss}}$$

$$\text{MSE}_{low} := \frac{\text{SSE}_{low}}{\text{DegreeFree}_{ss}}$$

$$\text{MSE}_{high} := \frac{\text{SSE}_{high}}{\text{DegreeFree}_{ss}}$$

$$\text{Standard error} := \sqrt{\text{MSE}}$$

$$\text{Standard lowererror} := \sqrt{\text{MSE}_{low}}$$

$$\text{Standard highererror} := \sqrt{\text{MSE}_{high}}$$

$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{reg}}$$

$$\text{MSR}_{low} := \frac{\text{SSR}_{low}}{\text{DegreeFree}_{reg}}$$

$$\text{MSR}_{high} := \frac{\text{SSR}_{high}}{\text{DegreeFree}_{reg}}$$

$$\text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{st}}$$

$$\text{MST}_{low} := \frac{\text{SST}_{low}}{\text{DegreeFree}_{st}}$$

$$\text{MST}_{high} := \frac{\text{SST}_{high}}{\text{DegreeFree}_{st}}$$

Test the means with all points

F Test for Corrosion

$$\alpha := .05$$

$$F_{\text{actual_Reg}} := \frac{\text{MSR}}{\text{MSE}}$$

$$F_{\text{critical_reg}} := qF(1 - \alpha, \text{DegreeFree}_{reg}, \text{DegreeFree}_{ss})$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actual_Reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 5.616 \cdot 10^{-3}$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

Test the low points**F Test for Corrosion**

$$F_{\text{actaul_Reg,low}} := \frac{\text{MSR}_{\text{low}}}{\text{MSE}_{\text{low}}}$$

$$F_{\text{critical_reg}} := qF(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}})$$

$$F_{\text{ratio_reg,low}} := \frac{F_{\text{actaul_Reg,low}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg,low}} = 2.917 \cdot 10^{-3}$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

Test the high points**F Test for Corrosion**

$$F_{\text{actaul_Reg,high}} := \frac{\text{MSR}_{\text{high}}}{\text{MSE}_{\text{high}}}$$

$$F_{\text{critical_reg}} := qF(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}})$$

$$F_{\text{ratio_reg,high}} := \frac{F_{\text{actaul_Reg,high}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg,high}} = 0.013$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

The following will plot the results for the overall mean, the mean of thinner points, and the mean of thicker points

$$i := 0.. \text{Total means} - 1$$

$$\mu_{\text{grand measured}_i} := \text{mean}(\mu_{\text{measured}})$$

$$\sigma_{\text{grand measured}} := \text{Stdev}(\mu_{\text{measured}})$$

$$\text{GrandStandard error} := \frac{\sigma_{\text{grand measured}}}{\sqrt{\text{Total means}}}$$

$$\sigma_{\text{grand lowmeasured}} := \text{Stdev}(\mu_{\text{low measured}})$$

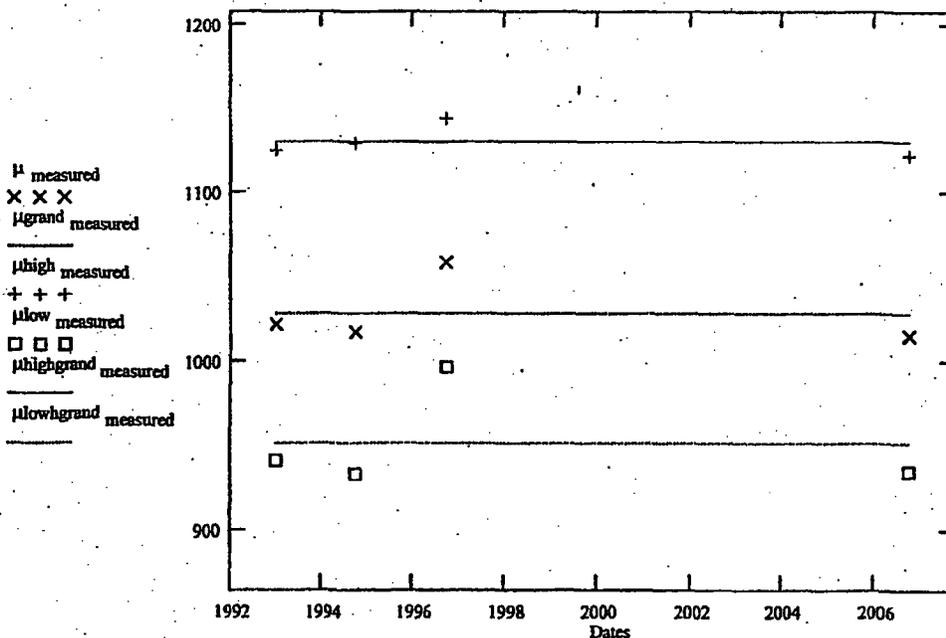
$$\mu_{\text{lowgrand measured}_i} := \text{mean}(\mu_{\text{low measured}})$$

$$\text{GrandStandard lowerror} := \frac{\sigma_{\text{grand lowmeasured}}}{\sqrt{\text{Total means}}}$$

$$\sigma_{\text{grand highmeasured}} := \text{Stdev}(\mu_{\text{high measured}})$$

$$\mu_{\text{highgrand measured}_i} := \text{mean}(\mu_{\text{high measured}})$$

$$\text{GrandStandard higherror} := \frac{\sigma_{\text{grand highmeasured}}}{\sqrt{\text{Total means}}}$$



$$\mu_{\text{grand measured}_0} = 1.028 \cdot 10^3$$

$$\text{GrandStandard error} = 10.111$$

$$\text{mean}(\mu_{\text{low measured}}) = 951.916$$

$$\text{GrandStandard lowerror} = 15.087$$

$$\text{mean}(\mu_{\text{high measured}}) = 1.13 \cdot 10^3$$

$$\text{GrandStandard higherror} = 4.948$$

The F Test indicates that the regression model does not hold for any of the data sets. However, the slopes and 95% Confidence curves are generated for all three cases.

$$m_s := \text{slope}(\text{Dates}, \mu_{\text{measured}}) \quad y_b := \text{intercept}(\text{Dates}, \mu_{\text{measured}})$$

$$m_{\text{low}s} := \text{slope}(\text{Dates}, \mu_{\text{low measured}}) \quad y_{\text{low}b} := \text{intercept}(\text{Dates}, \mu_{\text{low measured}})$$

$$m_{\text{high}s} := \text{slope}(\text{Dates}, \mu_{\text{high measured}}) \quad y_{\text{high}b} := \text{intercept}(\text{Dates}, \mu_{\text{high measured}})$$

$$\alpha'_t := 0.05 \quad k := 23 \quad f := 0..k - 1$$

$$\text{year}_{\text{predict}_f} := 1985 + f \cdot 2$$

$$\text{Thick}_{\text{predict}} := m_s \cdot \text{year}_{\text{predict}} + y_b$$

$$\text{Thick}_{\text{lowpredict}} := m_{\text{low}s} \cdot \text{year}_{\text{predict}} + y_{\text{low}b}$$

$$\text{Thick}_{\text{highpredict}} := m_{\text{high}s} \cdot \text{year}_{\text{predict}} + y_{\text{high}b}$$

$$\text{Thick}_{\text{actualmean}} := \text{mean}(\text{Dates})$$

$$\text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

For the entire grid

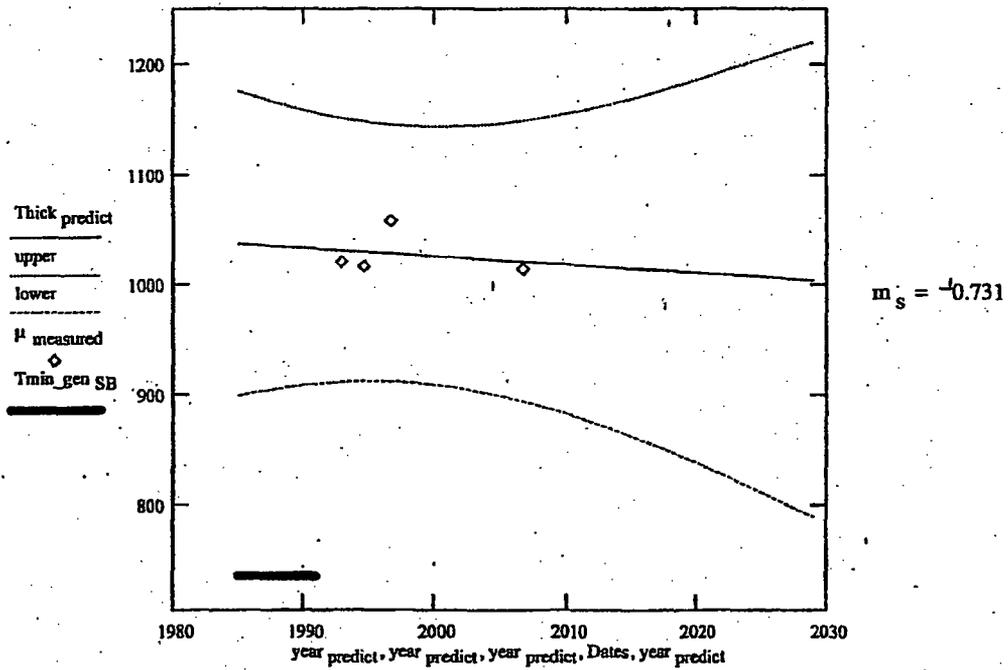
$$\text{upper}_f := \text{Thick}_{\text{predict}_f} +$$

$$+ qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Standard error} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lower}_f := \text{Thick}_{\text{predict}_f} -$$

$$- \left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Standard error} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

The minimum required thickness at this elevation is $T_{\text{min_gen_SB}} := 736$ (Ref. 3.25)



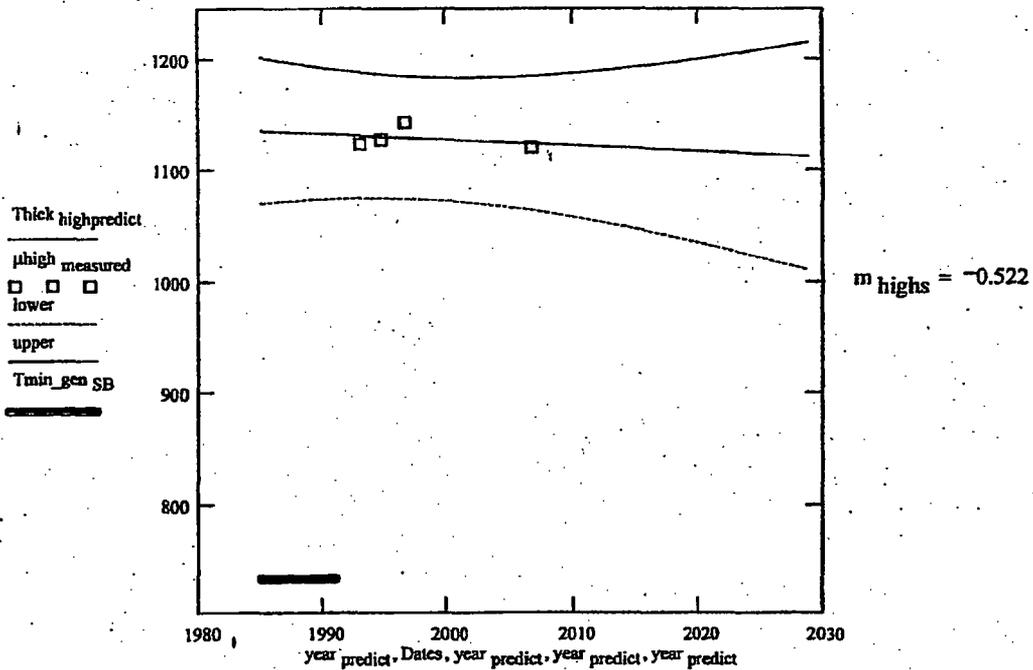
For the points which are thicker

$$\text{upper}_f := \text{Thick highpredict}_f \dots$$

$$+ qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Standard higherror} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year predict}_f - \text{Thick actualmean})^2}{\text{sum}}}$$

$$\text{lower}_f := \text{Thick highpredict}_f \dots$$

$$+ - \left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Standard higherror} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year predict}_f - \text{Thick actualmean})^2}{\text{sum}}} \right]$$



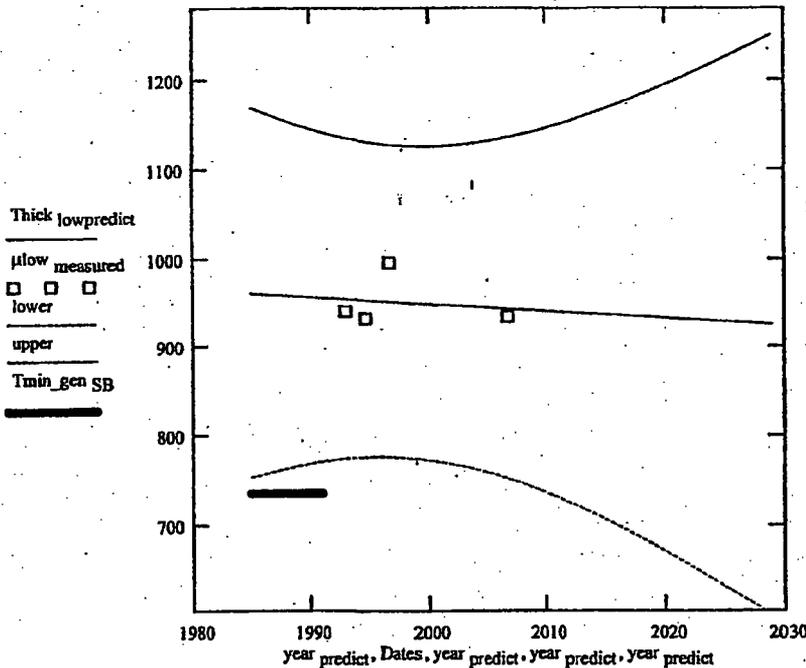
For the points which are thinner

$$\text{upper}_f := \text{Thick}_{\text{lowpredict}_f} +$$

$$+ qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Standard}_{\text{lowererror}} \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lower}_f := \text{Thick}_{\text{lowpredict}_f} -$$

$$\left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Standard}_{\text{lowererror}} \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}} \right]$$



The section below calculates what the postulated mean thickness would be if this grid were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated meanthickness} := \mu_{\text{measured}_3} - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated meanthickness} = 856.627$$

which is greater than

$$\text{Tmin_gen SB}_3 = 736$$

The following addresses the readings at the lowest single point

$$\text{SST}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point}_{40_i} - \text{mean}(\text{Point}_{40}))^2 \quad \text{SST}_{\text{point}} = 2.379 \cdot 10^4$$

$$\text{SSE}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point}_{40_i} - \text{yhat}(\text{Dates}, \text{Point}_{40}))^2 \quad \text{SSE}_{\text{point}} = 2.334 \cdot 10^4$$

$$\text{SSR}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \text{Point}_{40})_i - \text{mean}(\text{Point}_{40}))^2 \quad \text{SSR}_{\text{point}} = 445.558$$

$$\text{MSE}_{\text{point}} := \frac{\text{SSE}_{\text{point}}}{\text{DegreeFree}_{\text{ss}}}$$

$$\text{MSR}_{\text{point}} := \frac{\text{SSR}_{\text{point}}}{\text{DegreeFree}_{\text{reg}}}$$

$$\text{MST}_{\text{point}} := \frac{\text{SST}_{\text{point}}}{\text{DegreeFree}_{\text{st}}}$$

$$\text{StPoint}_{\text{err}} := \sqrt{\text{MSE}_{\text{point}}}$$

$$\text{StPoint}_{\text{err}} = 108.036$$

$$\text{MSE}_{\text{point}} = 1.167 \cdot 10^4$$

$$\text{MSR}_{\text{point}} = 445.558$$

$$\text{MST}_{\text{point}} = 7.93 \cdot 10^3$$

F Test for Corrosion

$$F_{\text{actaul_Reg}} := \frac{\text{MSR}_{\text{point}}}{\text{MSE}_{\text{point}}}$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_Reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 2.062 \cdot 10^{-3}$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

$$m_{\text{point}} := \text{slope}(\text{Dates}, \text{Point } 40) \quad m_{\text{point}} = -1.983 \quad y_{\text{point}} := \text{intercept}(\text{Dates}, \text{Point } 40) \quad y_{\text{point}} = 4.811 \cdot 10^3$$

The 95% Confidence curves are calculated

$$\text{Point}_{\text{curve}} := m_{\text{point}} \cdot \text{year}_{\text{predict}} + y_{\text{point}}$$

$$\text{Point}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum}' := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

$$\text{upper}_{\text{point}_f} := \text{Point}_{\text{curve}_f} +$$

$$qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 1, 2\right) \cdot \text{StPoint}_{\text{err}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Point}_{\text{actualmean}})^2}{\text{sum}'}}$$

$$\text{lower}_{\text{point}_f} := \text{Point}_{\text{curve}_f} -$$

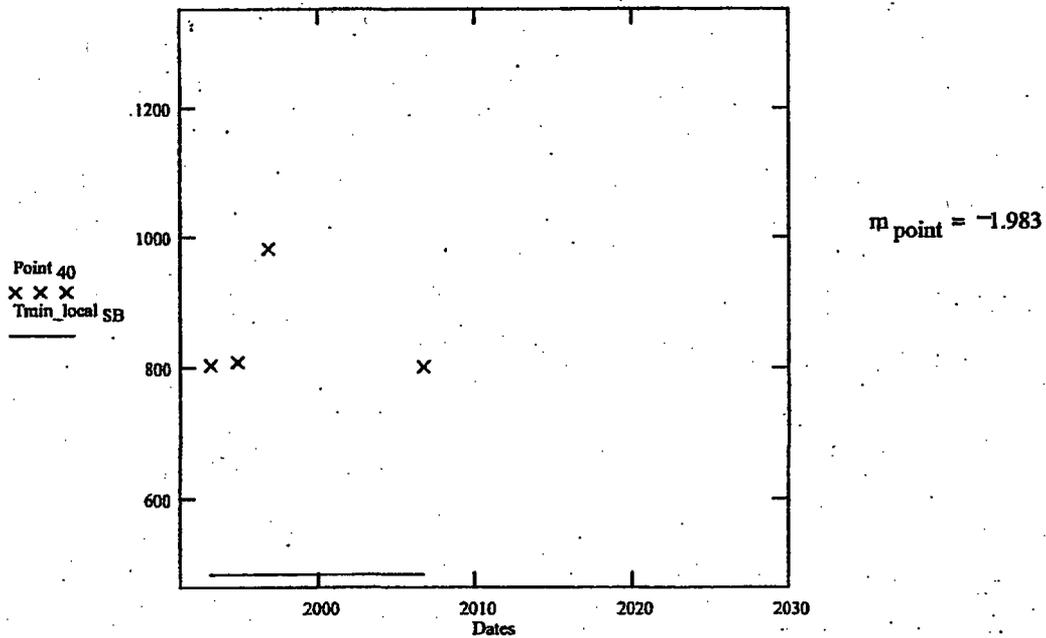
$$\left[qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StPoint}_{\text{err}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Point}_{\text{actualmean}})^2}{\text{sum}'}} \right]$$

Local Tmin for this elevation in the Drywell

$$T_{\text{min_local SB}} := 490$$

(Ref. 3.25)

Curve Fit For Point 40 Projected to Plant End Of Life



$$\text{lopoint}_{22} = -176.503$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

The section below calculates what the postulated individual thickness would be if this point were to corrode at a minimum observable rate of 1.7 mils per year (Appendix 22).

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated thickness} := \text{Point } 40_3 - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated thickness} = 643.3$$

which is greater than

$$\text{Tmin_local SB}_3 = 490$$

The section below calculates what the postulated corrosion rate necessary for the thinnest individual point to reach the local required thickness by 2029.

$$\text{minpoint} = 0.802$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

$$\text{Tmin_local SB}_{22} = 490$$

$$\text{required rate.} := \frac{(1000 - \text{minpoint} - \text{Tmin_local SB}_{22})}{(2005 - 2029)}$$

$$\text{required rate.} = -13$$

mils per year

Appendix 8 - Sand Bed Elevation Bay 17D

October 2006 Data

The data shown below was collected on 10/18/06.

```
page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB17D.txt")
```

```
Points 49 := showcells( page, 7, 0 )
```

```
Points 49 = [ 0.849 0.828 0.861 0.894 0.93 0.888 0.702
              0.806 0.802 0.717 0.806 0.736 0.756 0.648
              0.998 0.823 0.752 0.733 0.822 0.73 0.667
              1.072 1.074 0.742 0.812 0.812 0.803 0.791
              0.814 0.841 0.85 0.816 0.852 0.856 0.869
              0.792 0.829 0.888 0.846 0.888 0.855 0.8
              0.824 0.897 0.837 0.887 0.891 0.935 0.886 ]
```

```
Cells := convert(Points 49, 7)
```

```
No DataCells := length( Cells )
```

The thinnest point at this location is point 14 which is shown below

```
minpoint := min(Points 49)
```

```
minpoint = 0.648
```

For this location point 15, 16, 22, and 23 are over a plug (refer 3.22)

```
Cells := Zero one( Cells, No DataCells, 15)
```

```
Cells := Zero one( Cells, No DataCells, 16)
```

```
Cells := Zero one( Cells, No DataCells, 22)
```

```
Cells := Zero one( Cells, No DataCells, 23)
```

```
Cells := deletezero cells( Cells, No DataCells)
```

Mean and Standard Deviation

$$\mu_{\text{actual}} := \text{mean}(\text{Cells}) \quad \mu_{\text{actual}} = 818.6667 \quad \sigma_{\text{actual}} := \text{Stdev}(\text{Cells}) \quad \sigma_{\text{actual}} = 66.335$$

Standard Error

$$\text{minpoint} = 0.648$$

$$\text{Standard error} := \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Standard error} = 9.476$$

Skewness

$$\text{Skewness} := \frac{(\text{No DataCells}) \cdot \sum (\text{Cells} - \mu_{\text{actual}})^3}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\sigma_{\text{actual}})^3} \quad \text{Skewness} = -0.576$$

Kurtosis

$$\text{Kurtosis} := \frac{\text{No DataCells} \cdot (\text{No DataCells} + 1) \cdot \sum (\text{Cells} - \mu_{\text{actual}})^4}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3) \cdot (\sigma_{\text{actual}})^4} + \frac{3 \cdot (\text{No DataCells} - 1)^2}{(\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3)} \quad \text{Kurtosis} = -0.19$$

Normal Probability Plot

In a normal plot, each data value is plotted against what its value would be if it actually came from a normal distribution. The expected normal values, called normal scores, and can be estimated by first calculating the rank scores of the sorted data.

$$j := 0..last(Cells) \quad srt := sort(Cells)$$

Then each data point is ranked. The array rank captures these ranks:

$$r_j := j + 1 \quad rank_j := \frac{\sum_{srt = srt_j}^{\rightarrow} r}{\sum_{srt = srt_j}^{\rightarrow} 1}$$

$$p_j := \frac{rank_j}{rows(Cells) + 1}$$

The normal scores are the corresponding p th percentile points from the standard normal distribution:

$$x := 1 \quad N_Score_j := root[cnorm(x) - (p_j), x]$$

Upper and Lower Confidence Values

The Upper and Lower confidence values are calculated based on .05 degree of confidence "α"

No DataCells := length(Cells)

α := .05 Tα := qt $\left[\left(1 - \frac{\alpha}{2} \right), \text{No DataCells} \right]$ Tα = 2.014

Lower 95%Con := μ actual - Tα $\frac{\sigma \text{ actual}}{\sqrt{\text{No DataCells}}}$ Lower 95%Con = 798.75

Upper 95%Con := μ actual + Tα $\frac{\sigma \text{ actual}}{\sqrt{\text{No DataCells}}}$ Upper 95%Con = 838.583

These values represent a range on the calculated mean in which there is 95% confidence.

Graphical Representation

Distribution of the "Cells" data points are sorted in 1/2 standard deviation increments (bins) within +/- 3 standard deviations

Bins := Make bins (μ actual, σ actual)

Distribution := hist(Bins, Cells)

Distribution =

1
1
2
5
1
11
9
5
8
2
0
0

The mid points of the Bins are calculated

k := 0..11 Midpoints_k := $\frac{(\text{Bins}_k + \text{Bins}_{k+1})}{2}$

The Mathcad function pnorm calculates a portion of normal distribution curve based on a given mean and standard deviation

normal curve₀ := pnorm (Bins₁, μ actual, σ actual)

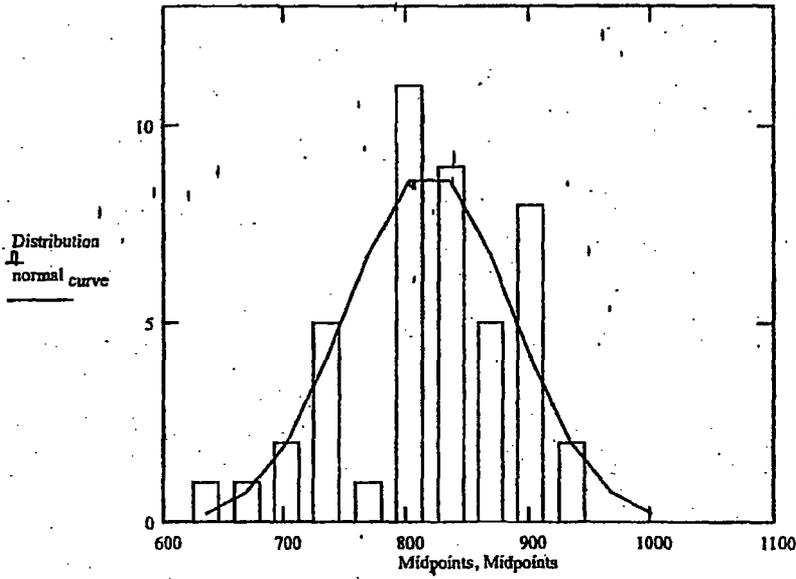
normal curve_k := pnorm (Bins_{k+1}, μ actual, σ actual) - pnorm (Bins_k, μ actual, σ actual)

normal curve := No DataCells · normal curve

Results For Elevation Sandbed Elevation Location Oct. 2006

The following schematic shows: the the distribution of the samples, the normal curve based on the actual mean and standard deviation, the kurtosis, the skewness, the number of data points, and the the lower and upper 95% confidence values. Below is the Normal Plot for the data.

Data Distribution

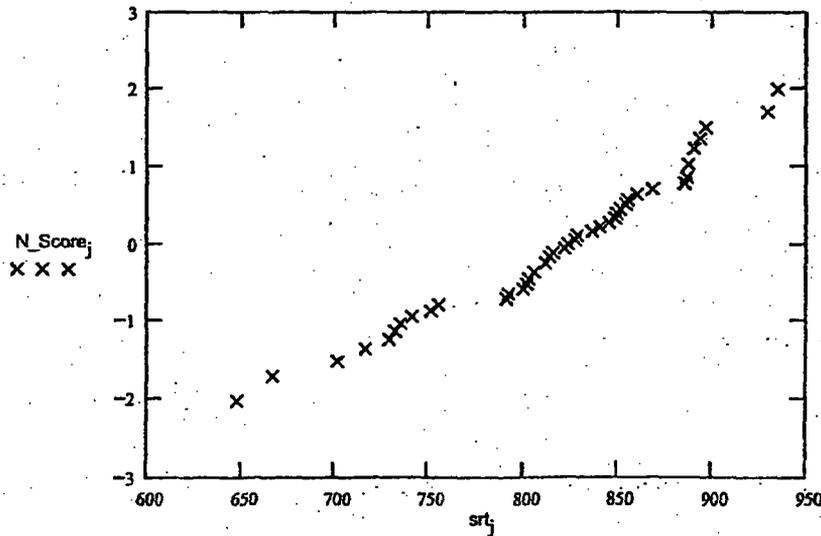


$\mu_{\text{actual}} = 818.667$
 $\sigma_{\text{actual}} = 66.335$
 Standard error = 9.476
 Skewness = -0.576
 Kurtosis = -0.19

Lower 95%Con = 798.75

Upper 95%Con = 838.583

Normal Probability Plot



The Normal Probability Plot and the Kurtosis this data is normally distributed.

Sandbed Location 17D Trend

Data from the 1992, 1994 and 1996 is retrieved.

d := 0.

For 1992

Dates_d := Day_year(12, 8, 1992)

page := READPRN("U:\MSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\Data Only\SB17D.txt")

Points₄₉ := showcells(page, 7, 0)

Data

Points₄₉ =

0.839	0.802	0.853	0.905	0.955	0.877	0.71
0.804	0.802	0.71	0.806	0.737	0.762	0.648
1.029	0.814	0.752	0.802	0.819	0.737	0.668
1.069	1.069	0.748	0.803	0.784	0.806	0.785
0.809	0.845	0.845	0.816	0.846	0.845	0.84
0.79	0.833	0.892	0.846	0.878	0.855	0.792
0.832	0.896	0.835	0.882	0.886	0.936	0.862

nnn := convert(Points₄₉, 7)

No_DataCells := length(nnn)

point₁₃_d := nnn₁₃

point₁₃ = 648

For this location point 15, 16, 22, and 23 are over a plug (refer 3.22)

nnn := Zero_one(nnn, No_DataCells, 15)

nnn := Zero_one(nnn, No_DataCells, 16)

nnn := Zero_one(nnn, No_DataCells, 22)

nnn := Zero_one(nnn, No_DataCells, 23)

Cells := deletezero_cells(nnn, No_DataCells)

μ_{measured_d} := mean(Cells) $\sigma_{\text{measured}_d}$:= Stdev(Cells)

$$\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No_DataCells}}}$$

For 1994

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\Data Only\SB17D.txt")

Dates_d := Day_year(9, 14, 1994)

Points_49 := showcells(page, 7, 0)

Data

$$\text{Points}_{49} = \begin{bmatrix} 0.797 & 0.815 & 0.853 & 0.887 & 0.925 & 0.878 & 0.696 \\ 0.807 & 0.806 & 0.698 & 0.802 & 0.729 & 0.734 & 0.646 \\ 1.008 & 0.243 & 0.749 & 0.741 & 0.816 & 0.735 & 0.662 \\ 1.068 & 1.066 & 0.739 & 0.812 & 0.772 & 0.793 & 0.785 \\ 0.804 & 0.836 & 0.838 & 0.794 & 0.853 & 0.828 & 0.842 \\ 0.79 & 0.825 & 0.885 & 0.847 & 0.872 & 0.853 & 0.795 \\ 0.827 & 0.899 & 0.826 & 0.863 & 0.922 & 0.934 & 0.835 \end{bmatrix}$$

nnn := convert(Points_49, 7) No_DataCells := length(nnn)

point_13_d := nnn_13

For this location point 15, 16, 22, and 23 are over a plug (refer 3.22)

nnn := Zero_one(nnn, No_DataCells, 15)

nnn := Zero_one(nnn, No_DataCells, 16)

nnn := Zero_one(nnn, No_DataCells, 22)

nnn := Zero_one(nnn, No_DataCells, 23)

Cells := deletezero_cells(nnn, No_DataCells)

$\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$

Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No_DataCells}}}$

For 1996

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1996 Data\sandbed\Data Only\SB17D.txt")

Dates_d := Day_year(9, 16, 1996)

Points₄₉ := showcells(page, 7, 0)

Data

Points ₄₉ =	0.88	0.895	0.896	0.909	0.88	0.845	0.746
	0.893	0.812	0.736	0.837	0.863	0.783	0.693
	0.775	1.038	0.767	0.808	0.774	0.813	0.807
	0.803	1.121	1.001	0.772	0.835	0.877	0.794
	0.786	0.787	0.839	0.88	0.849	0.892	0.867
	0.827	0.808	0.843	0.904	0.898	0.892	0.912
	0.883	0.859	0.864	0.82	0.892	0.962	0.979

nnn := convert(Points₄₉, 7)

No_DataCells := length(nnn)

point₁₃_d := nnn₁₃

For this location point 15, 16, 22, and 23 are over a plug (refer 3.22)

nnn := Zero_one(nnn, No_DataCells, 15)

nnn := Zero_one(nnn, No_DataCells, 16)

nnn := Zero_one(nnn, No_DataCells, 22)

nnn := Zero_one(nnn, No_DataCells, 23)

Cells := deletezero_cells(nnn, No_DataCells)

$$\mu_{\text{measured}_d} := \text{mean}(\text{Cells}) \quad \sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells}) \quad \text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No_DataCells}}}$$

For 2006

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB17D.txt")

Dates_d := Day year(10, 16, 2006)

Points₄₉ := showcells(page, 7, 0)

	Data						
Points ₄₉ =	0.849	0.828	0.861	0.894	0.93	0.888	0.702
	0.806	0.802	0.717	0.806	0.736	0.756	0.648
	0.998	0.823	0.752	0.733	0.822	0.73	0.667
	1.072	1.074	0.742	0.812	0.812	0.803	0.791
	0.814	0.841	0.85	0.816	0.852	0.856	0.869
	0.792	0.829	0.888	0.846	0.888	0.855	0.8
	0.824	0.897	0.837	0.887	0.891	0.935	0.886

nnn := convert(Points₄₉, 7)

point_{13_d} := nnn₁₃

For this location point 15, 16, 22, and 23 are over a plug (refer 3.22)

nnn := Zero one(nnn, No DataCells, 15)

nnn := Zero one(nnn, No DataCells, 16)

nnn := Zero one(nnn, No DataCells, 22)

nnn := Zero one(nnn, No DataCells, 23)

Cells := deletezero cells(nnn, No DataCells)

$\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ $\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

Below are matrices which contain the date when the data was collected, Mean, Standard Deviation, Standard Error for each date.

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 1.997 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix} \quad \text{point}_{13} = \begin{bmatrix} 648 \\ 646 \\ 693 \\ 648 \end{bmatrix}$$

$$\mu_{\text{measured}} = \begin{bmatrix} 817.2222 \\ 809.8889 \\ 847.9778 \\ 818.6667 \end{bmatrix} \quad \text{Standard error} = \begin{bmatrix} 9.214 \\ 9.448 \\ 8.983 \\ 9.476 \end{bmatrix} \quad \sigma_{\text{measured}} = \begin{bmatrix} 64.496 \\ 66.133 \\ 62.884 \\ 66.335 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu_{\text{measured}}) \quad \text{Total means} = 4$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{mean}(\mu_{\text{measured}}))^2 \quad \text{SST} = 847.181$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{yhat}(\text{Dates}, \mu_{\text{measured}})_i)^2 \quad \text{SSE} = 847.126$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{measured}})_i - \text{mean}(\mu_{\text{measured}}))^2 \quad \text{SSR} = 0.055$$

$$\text{DegreeFree}_{ss} := \text{Total means} - 2 \quad \text{DegreeFree}_{reg} := 1 \quad \text{DegreeFree}_{st} := \text{Total means} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{ss}} \quad \text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{reg}} \quad \text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{st}}$$

$$\text{MSE} = 423.563$$

$$\text{MSR} = 0.055$$

$$\text{MST} = 282.394$$

$$\text{StGrand}_{err} := \sqrt{\text{MSE}} \quad \text{StGrand}_{err} = 20.581$$

F-Test for Corrosion

$\alpha := 0.05$ $F_{\text{actaul_Reg}} := \frac{\text{MSR}}{\text{MSE}}$

$F_{\text{critical_reg}} := \text{qF}(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}})$

$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_Reg}}}{F_{\text{critical_reg}}}$

$F_{\text{ratio_reg}} = 6.985 \cdot 10^{-6}$

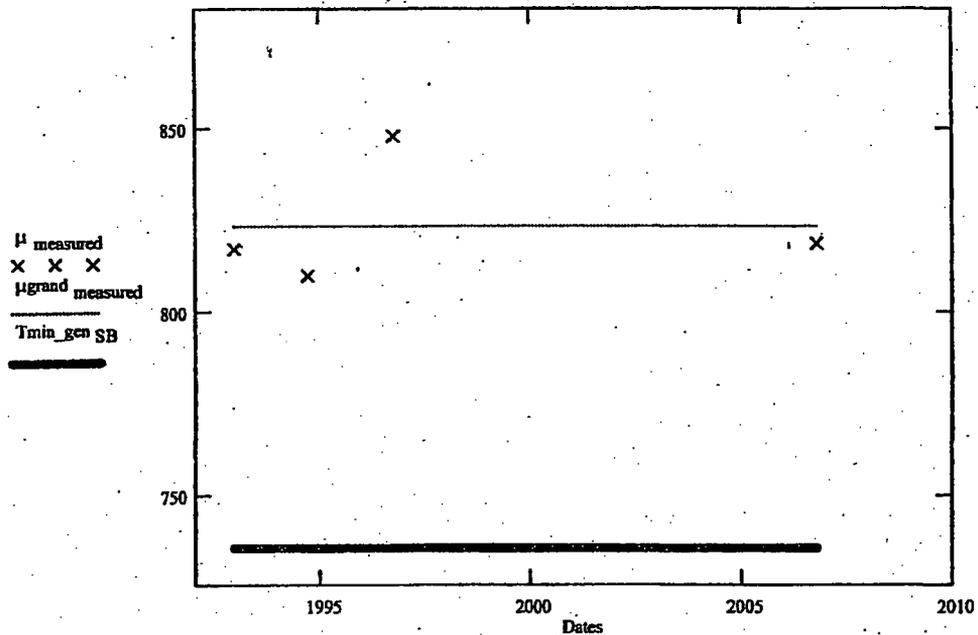
Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grand mean.

$\bar{x} := 0.. \text{Total means} - 1$ $\mu_{\text{grand measured}_i} := \text{mean}(\mu_{\text{measured}})$

$\sigma_{\text{grand measured}} := \text{Stdev}(\mu_{\text{measured}})$ $\text{GrandStandard error}_0 := \frac{\sigma_{\text{grand measured}}}{\sqrt{\text{Total means}}}$

The minimum required thickness at this elevation is $T_{\text{min_gen SB}_i} := 736$ (Ref. 3.25)

Plot of the grand mean and the actual means over time



$\mu_{\text{grand measured}_0} = 823.439$

$\text{GrandStandard error} = 8.402$

to conservatively address the location, the apparent corrosion rate is calculated and compared to the minimum required wall thickness at this elevation

$$m_s := \text{slope}(\text{Dates}, \mu_{\text{measured}}) \quad m_s = 0.022 \quad y_b := \text{intercept}(\text{Dates}, \mu_{\text{measured}}) \quad y_b = 779.89$$

The 95% Confidence curves are calculated

$$\alpha_t := 0.05 \quad k := 2029 - 1985 \quad f := 0..k - 1$$

$$\text{year}_{\text{predict}_f} := 1985 + f \cdot 2 \quad \text{Thick}_{\text{predict}} := m_s \cdot \text{year}_{\text{predict}} + y_b$$

$$\text{Thick}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

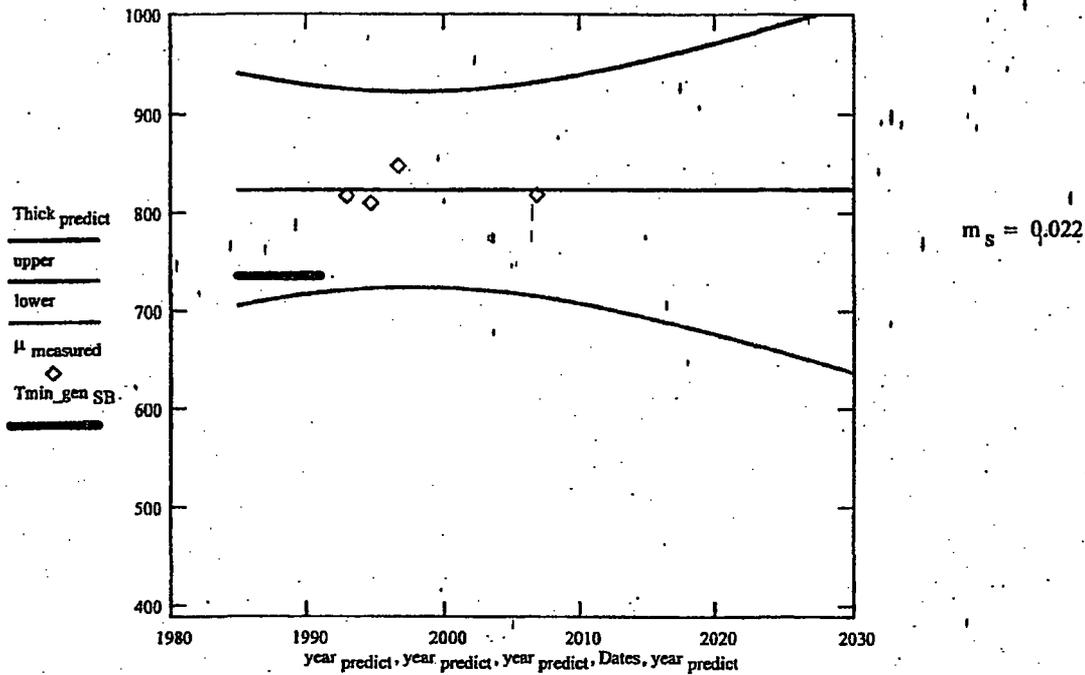
$$\text{upper}_f := \text{Thick}_{\text{predict}_f} +$$

$$qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d + 1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lower}_f := \text{Thick}_{\text{predict}_f} -$$

$$\left[qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d + 1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

Location Curve Fit Projected to Plant End Of Life



Therefore even though F-ratio does not support the regression model the above curve shows that even at the lower 95% confidence band this location will not corrode to below Drywell Vessel Minimum required thickness by the plant end of life.

The section below calculates what the postulated mean thickness would be if this grid were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated_meanthickness} := \mu_{\text{measured}_3} - \text{Rate}_{\text{min_observed}} \cdot (2016 - 2006)$$

$$\text{Postulated_meanthickness} = 749.667$$

which is greater than

$$\text{Tmin_gen SB}_3 = 736$$

The following addresses the readings at the lowest single point

The F-Ratio is calculated for the point as follows

$$SST_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{point}_{13_i} - \text{mean}(\text{point}_{13}))^2 \quad SST_{\text{point}} = 1.567 \cdot 10^3$$

$$SSE_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{point}_{13_i} - \text{yhat}(\text{Dates}, \text{point}_{13}_i))^2 \quad SSE_{\text{point}} = 1.551 \cdot 10^3$$

$$SSR_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \text{point}_{13}_i) - \text{mean}(\text{point}_{13}))^2 \quad SSR_{\text{point}} = 15.491$$

$$MSE_{\text{point}} := \frac{SSE_{\text{point}}}{\text{DegreeFree}_{ss}}$$

$$MSR_{\text{point}} := \frac{SSR_{\text{point}}}{\text{DegreeFree}_{reg}}$$

$$MST_{\text{point}} := \frac{SST_{\text{point}}}{\text{DegreeFree}_{st}}$$

$$St_{\text{point_err}} := \sqrt{MSE_{\text{point}}}$$

$$St_{\text{point_err}} = 27.85$$

$$MSE_{\text{point}} = 775.629$$

$$MSR_{\text{point}} = 15.491$$

$$MST_{\text{point}} = 522.25$$

F Test for Corrosion

$$F_{\text{actaul_Reg}} := \frac{MSR_{\text{point}}}{MSE_{\text{point}}}$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_Reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 1.079 \cdot 10^{-3}$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean.

$$m_{\text{point}} := \text{slope}(\text{Dates}, \text{point } 13) \quad m_{\text{point}} = -0.367 \quad y_{\text{point}} := \text{intercept}(\text{Dates}, \text{point } 13) \quad y_{\text{point}} = 1.391 \cdot 10^3$$

The 95% Confidence curves are calculated

$$\text{point}_{\text{curve}} := m_{\text{point}} \cdot \text{year}_{\text{predict}} + y_{\text{point}}$$

$$\text{point}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

$$\text{uppoint}_f := \text{point}_{\text{curve}_f} +$$

$$qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{Stpoint}_{\text{err}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{point}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lopoint}_f := \text{point}_{\text{curve}_f} -$$

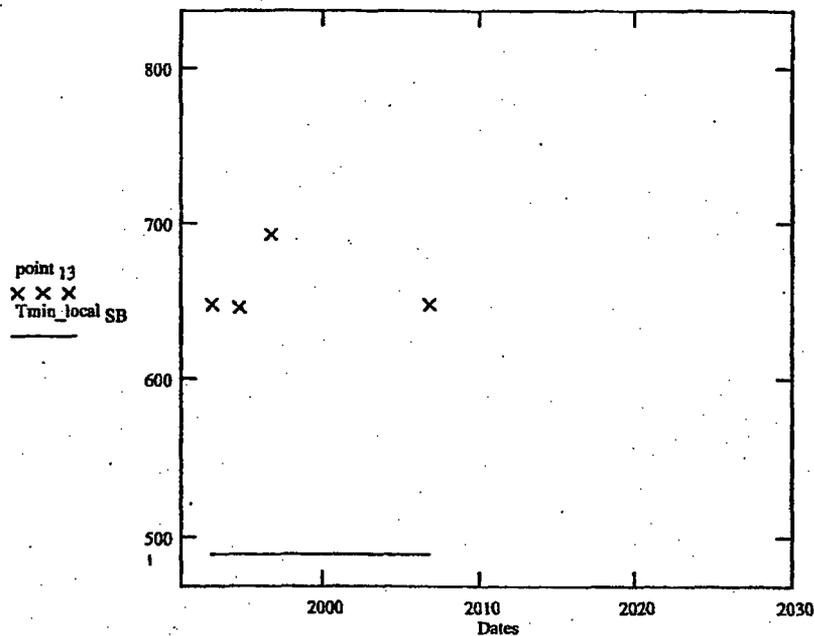
$$\left[qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{Stpoint}_{\text{err}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{point}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

Local Tmin for this elevation in the Drywell

$$\text{Tmin}_{\text{local SB}_f} := 490$$

(Ref. 3.25)

Curve Fit For Point 13 Projected to Plant End Of Life



$$\text{lopoint}_{22} = 400.182$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

The section below calculates what the postulated individual thickness would be if this point were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated thickness} := \text{point}_{13} - \text{Rate}_{\text{min_observed}} \cdot (2016 - 2006)$$

$$\text{Postulated thickness} = 579$$

which is greater than

$$\text{Tmin_local_SB}_3 = 490$$

The section below calculates what the postulated corrosion rate necessary for the thinnest individual point to reach the local required thickness by 2029.

$$\text{minpoint} = 0.648$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

$$\text{Tmin_local_SB}_{22} = 490$$

$$\text{required rate.} := \frac{(1000 \cdot \text{minpoint} - \text{Tmin_local_SB}_{22})}{(2005 - 2029)}$$

$$\text{required rate.} = -6.583 \text{ mils per year}$$

Appendix 9 - Sandbed 17-19
October 2006 Data

The data shown below was collected on 10/18/06

```
page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB17-19.txt")
```

```
Points 49 := showcells(page, 7, 0)
```

```
Points 49 = [ 0.969 0.962 0.945 0.931 0.965 0.96 0.928 ]
             [ 0.972 0.977 0.959 0.991 0.967 0.955 0.937 ]
             [ 0.968 0.974 1.004 0.987 0.982 0.996 0.924 ]
             [ 1.022 0.959 0.963 0.974 0.993 0.985 0.952 ]
             [ 0.96 0.962 0.951 0.95 0.943 0.982 0.901 ]
             [ 1.001 0.994 0.952 0.929 0.917 0.962 1.001 ]
             [ 0.995 1.019 1.012 0.995 1.009 0.946 1 ]
```

```
Cells := convert(Points 49, 7)
```

```
No DataCells := length(Cells)
```

The thinnest point at this location is point 35 and shown below

```
minpoint := min(Points 49)
```

```
minpoint = 0.901
```

```
Cells := deletezero_cells(Cells, No DataCells)
```

```
No DataCells := length(Cells)
```

Mean and Standard Deviation

$$\mu_{\text{actual}} := \text{mean}(\text{Cells}) \quad \mu_{\text{actual}} = 969.02 \quad \sigma_{\text{actual}} := \text{Stdev}(\text{Cells}) \quad \sigma_{\text{actual}} = 27.654$$

Standard Error

$$\text{Standard error} := \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Standard error} = 3.951$$

Skewness

$$\text{Skewness} := \frac{(\text{No DataCells}) \cdot \overrightarrow{\sum (\text{Cells} - \mu_{\text{actual}})^3}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\sigma_{\text{actual}})^3} \quad \text{Skewness} = -0.182$$

Kurtosis

$$\text{Kurtosis} := \frac{\text{No DataCells} \cdot (\text{No DataCells} + 1) \cdot \overrightarrow{\sum (\text{Cells} - \mu_{\text{actual}})^4}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3) \cdot (\sigma_{\text{actual}})^4} + \frac{3 \cdot (\text{No DataCells} - 1)^2}{(\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3)} \quad \text{Kurtosis} = -0.365$$

Normal Probability Plot

$$j := 0.. \text{last}(\text{Cells}) \quad \text{srt} := \text{sort}(\text{Cells})$$

$$r_j := j + 1 \quad \text{rank}_j := \frac{\overrightarrow{\sum (\text{srt} = \text{srt}_j)} \cdot r}{\overrightarrow{\sum \text{srt} = \text{srt}_j}}$$

$$p_j := \frac{\text{rank}_j}{\text{rows}(\text{Cells}) + 1}$$

$$x := 1 \quad \text{N_Score}_j := \text{root}[\text{cnorm}(x) - (p_j), x]$$

Upper and Lower Confidence Values

The Upper and Lower confidence values are calculated based on .05 degree of confidence "α"

$$\alpha := .05 \quad T\alpha := qt\left[\left(1 - \frac{\alpha}{2}\right), 48\right] \quad T\alpha = 2.011$$

$$\text{Lower } 95\% \text{Con} := \mu_{\text{actual}} - T\alpha \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Lower } 95\% \text{Con} = 961.077$$

$$\text{Upper } 95\% \text{Con} := \mu_{\text{actual}} + T\alpha \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Upper } 95\% \text{Con} = 976.963$$

These values represent a range on the calculated mean in which there is 95% confidence.

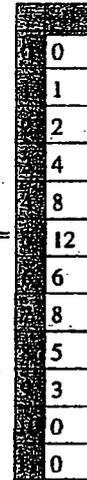
Graphical Representation

Distribution of the "Cells" data points are sorted in 1/2 standard deviation increments (bins) within +/- 3 standard deviations

$$\text{Bins} := \text{Make bins}(\mu_{\text{actual}}, \sigma_{\text{actual}})$$

$$\text{Distribution} := \text{hist}(\text{Bins}, \text{Cells})$$

Distribution =



The mid points of the Bins are calculated

$$k := 0.. 11 \quad \text{Midpoints}_k := \frac{(\text{Bins}_k + \text{Bins}_{k+1})}{2}$$

$$\text{normal_curve}_0 := \text{pnorm}(\text{Bins}_1, \mu_{\text{actual}}, \sigma_{\text{actual}})$$

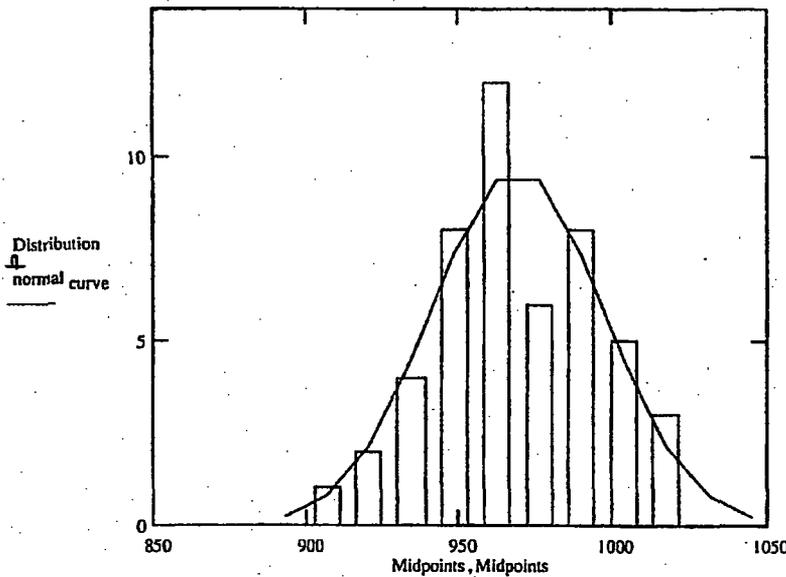
$$\text{normal_curve}_k := \text{pnorm}(\text{Bins}_{k+1}, \mu_{\text{actual}}, \sigma_{\text{actual}}) - \text{pnorm}(\text{Bins}_k, \mu_{\text{actual}}, \sigma_{\text{actual}})$$

$$\text{normal_curve} := \text{No DataCells} \cdot \text{normal_curve}$$

Results For Bay 17-19

The following schematic shows: the the distribution of the samples, the normal curve based on the actual mean and standard deviation, the kurtosis, the skewness, the number of data points, and the the lower and upper 95% confidence values.

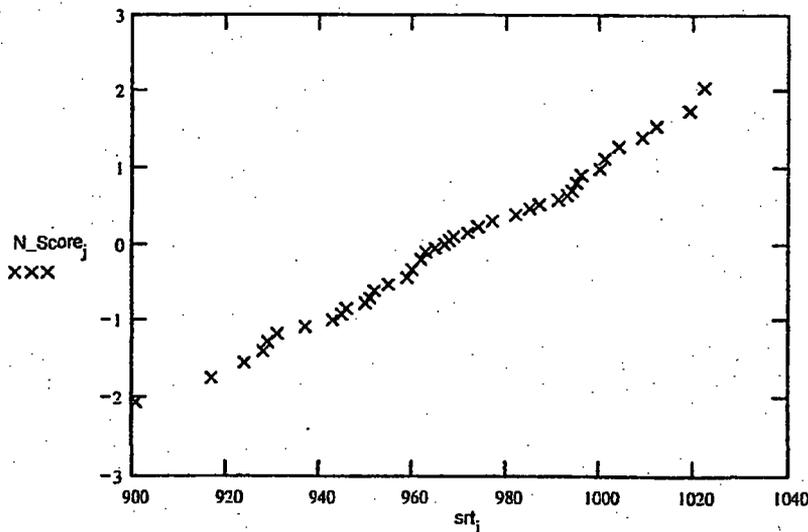
Data Distribution



μ actual = 969.02
 σ actual = 27.654
 Standard error = 3.951
 Skewness = -0.182
 Kurtosis = -0.365

Lower 95%Con = 961.077 Upper 95%Con = 976.963

Normal Probability Plot



This data (2006) is normally distributed. However, past calculations (ref. 3.22) have split this area out as a separate groups and performed analysis on both groups. In order to be consistent with past calculations this data will be split in two groups and analyzed. As well as the entire data set.

The two groups are named as follows: StopCELL :=21

low points :=LOWROWS(Cells, No DataCells, StopCELL) high points :=TOPROWS(Cells, 49, StopCELL)

Mean and Standard Deviation

$\mu_{\text{low actual}} := \text{mean}(\text{low points})$ $\sigma_{\text{low actual}} := \text{Stdev}(\text{low points})$

$\mu_{\text{high actual}} := \text{mean}(\text{high points})$ $\sigma_{\text{high actual}} := \text{Stdev}(\text{high points})$

Standard Error

Standardlow error := $\frac{\sigma_{\text{low actual}}}{\sqrt{\text{length}(\text{low points})}}$

Standardhigh error := $\frac{\sigma_{\text{high actual}}}{\sqrt{\text{length}(\text{high points})}}$

Skewness

Nolow DataCells := length(low points)

Skewness low := $\frac{(\text{Nolow DataCells}) \cdot \overrightarrow{\sum (\text{low points} - \mu_{\text{low actual}})^3}}{(\text{Nolow DataCells} - 1) \cdot (\text{Nolow DataCells} - 2) \cdot (\sigma_{\text{low actual}})^3}$

Nohigh DataCells := length(high points)

Skewness high := $\frac{(\text{Nohigh DataCells}) \cdot \overrightarrow{\sum (\text{high points} - \mu_{\text{high actual}})^3}}{(\text{Nohigh DataCells} - 1) \cdot (\text{Nohigh DataCells} - 2) \cdot (\sigma_{\text{high actual}})^3}$

Kurtosis

$$\text{Kurtosis}_{\text{low}} := \frac{\text{Nolow DataCells} \cdot (\text{Nolow DataCells} + 1) \cdot \overrightarrow{\sum (\text{low points} - \mu_{\text{low actual}})^4}}{(\text{Nolow DataCells} - 1) \cdot (\text{Nolow DataCells} - 2) \cdot (\text{Nolow DataCells} - 3) \cdot (\sigma_{\text{low actual}})^4} + \frac{3 \cdot (\text{Nolow DataCells} - 1)^2}{(\text{Nolow DataCells} - 2) \cdot (\text{Nolow DataCells} - 3)}$$

$$\text{Kurtosis}_{\text{high}} := \frac{\text{Nohigh DataCells} \cdot (\text{Nohigh DataCells} + 1) \cdot \overrightarrow{\sum (\text{high points} - \mu_{\text{high actual}})^4}}{(\text{Nohigh DataCells} - 1) \cdot (\text{Nohigh DataCells} - 2) \cdot (\text{Nohigh DataCells} - 3) \cdot (\sigma_{\text{high actual}})^4} + \frac{3 \cdot (\text{Nohigh DataCells} - 1)^2}{(\text{Nohigh DataCells} - 2) \cdot (\text{Nohigh DataCells} - 3)}$$

Normal Probability Plot - Low points

$i := 0.. \text{last}(\text{low points})$ $\text{srt}_{\text{low}} := \text{sort}(\text{low points})$

$L_i := i + 1$

$$\text{rank}_{\text{low}_i} := \frac{\overrightarrow{\sum (\text{srt}_{\text{low}} = \text{srt}_{\text{low}_i})} \cdot L}{\overrightarrow{\sum \text{srt}_{\text{low}} = \text{srt}_{\text{low}_i}}}$$

$$P_{\text{low}_i} := \frac{\text{rank}_{\text{low}_i}}{\text{rows}(\text{low points}) + 1}$$

$x := 1$ $\text{N_Score}_{\text{low}_i} := \text{root}[\text{cnorm}(x) - (P_{\text{low}_i}), x]$

Normal Probability Plot - High points

$h := 0.. \text{last}(\text{high points})$ $\text{srt}_{\text{high}} := \text{sort}(\text{high points})$

$H_h := h + 1$

$$\text{rank}_{\text{high}_h} := \frac{\overrightarrow{\sum (\text{srt}_{\text{high}} = \text{srt}_{\text{high}_h})} \cdot H}{\overrightarrow{\sum \text{srt}_{\text{high}} = \text{srt}_{\text{high}_h}}}$$

$$P_{\text{high}_h} := \frac{\text{rank}_{\text{high}_h}}{\text{rows}(\text{high points}) + 1}$$

$x := 1$ $\text{N_Score}_{\text{high}_h} := \text{root}[\text{cnorm}(x) - (P_{\text{high}_h}), x]$

Upper and Lower Confidence Values

$\alpha := .05$ $T\alpha := qt\left[\left(1 - \frac{\alpha}{2}\right), 48\right]$ $T\alpha = 2.011$

$Lowerhigh\ 95\%Con := \mu_{high\ actual} - T\alpha \frac{\sigma_{high\ actual}}{\sqrt{N_{high\ DataCells}}}$

$Upperhigh\ 95\%Con := \mu_{high\ actual} + T\alpha \frac{\sigma_{high\ actual}}{\sqrt{N_{high\ DataCells}}}$

$Lowerlow\ 95\%Con := \mu_{low\ actual} - T\alpha \frac{\sigma_{low\ actual}}{\sqrt{N_{low\ DataCells}}}$

$Upperlow\ 95\%Con := \mu_{low\ actual} + T\alpha \frac{\sigma_{low\ actual}}{\sqrt{N_{low\ DataCells}}}$

Graphical Representation of Low Points

$Bins_{low} := Make\ bins(\mu_{low\ actual}, \sigma_{low\ actual})$

$Distribution_{low} := hist(Bins_{low}, low\ points)$

Distribution_{low} =

0
1
1
1
6
5
3
7
3
1
0
0

The mid points of the Bins are calculated

$k := 0..11$ $Midpoints_{low_k} := \frac{(Bins_{low_k} + Bins_{low_{k+1}})}{2}$

$normallow\ curve_0 := pnorm(Bins_{low_1}, \mu_{low\ actual}, \sigma_{low\ actual})$

$normallow\ curve_k := pnorm(Bins_{low_{k+1}}, \mu_{low\ actual}, \sigma_{low\ actual}) - pnorm(Bins_{low_k}, \mu_{low\ actual}, \sigma_{low\ actual})$

$normallow\ curve := N_{low\ DataCells} \cdot normallow\ curve$

Graphical Representation of High Points

$Bins_{high} := Make_{bins}(\mu_{high\ actual}, \sigma_{high\ actual})$

$Distribution_{high} := hist(Bins_{high}, high\ points)$

Distribution_{high} =

0
0
3
1
1
4
6
2
3
1
0
0

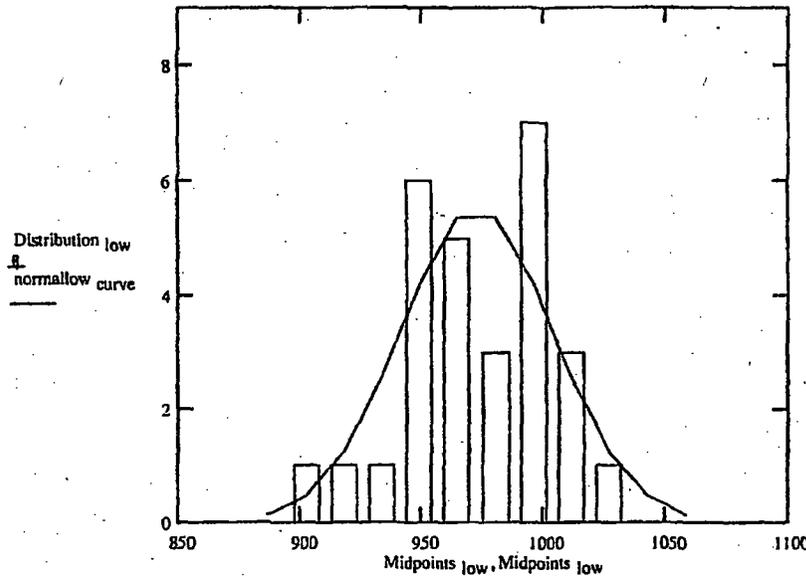
$k := 0..11$ $Midpoints_{high_k} := \frac{(Bins_{high_k} + Bins_{high_{k+1}})}{2}$

$normalhigh\ curve_0 := pnorm(Bins_{high_1}, \mu_{high\ actual}, \sigma_{high\ actual})$

$normalhigh\ curve_k := pnorm(Bins_{high_{k+1}}, \mu_{high\ actual}, \sigma_{high\ actual}) - pnorm(Bins_{high_k}, \mu_{high\ actual}, \sigma_{high\ actual})$

$normalhigh\ curve := Nohigh\ DataCells \cdot normalhigh\ curve$

Results For Sandbed Bay 17/19 thinner points



μ_{low} actual = 972.464

σ_{low} actual = 31.118

Kurtosis_{low} = -0.451

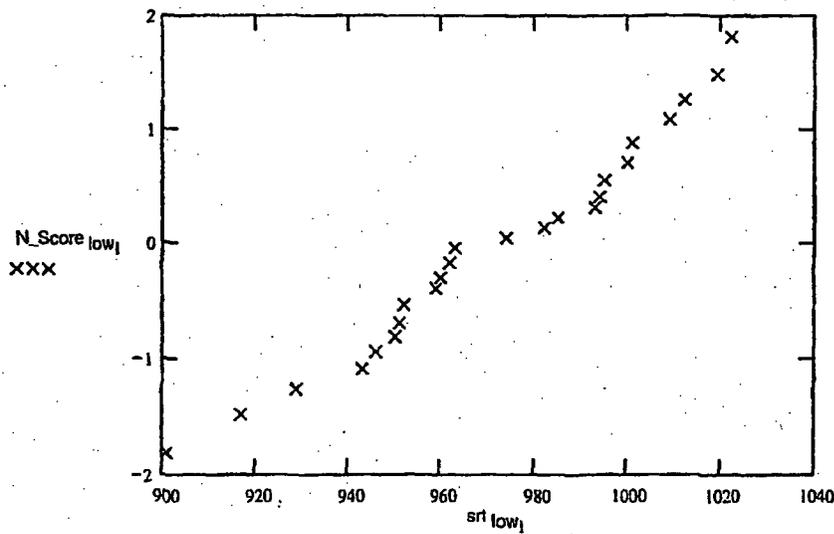
Skewness_{low} = -0.348

Standard_{low} error = 5.881

N_{low} DataCells = 28

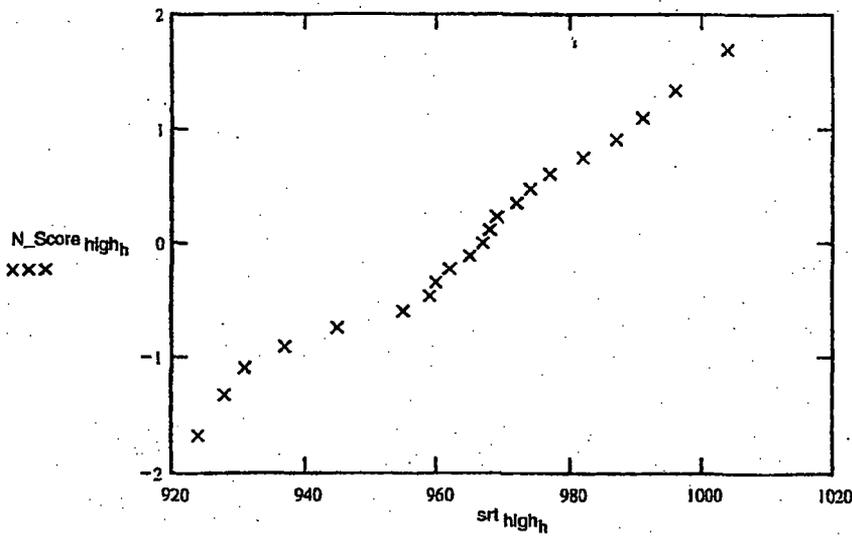
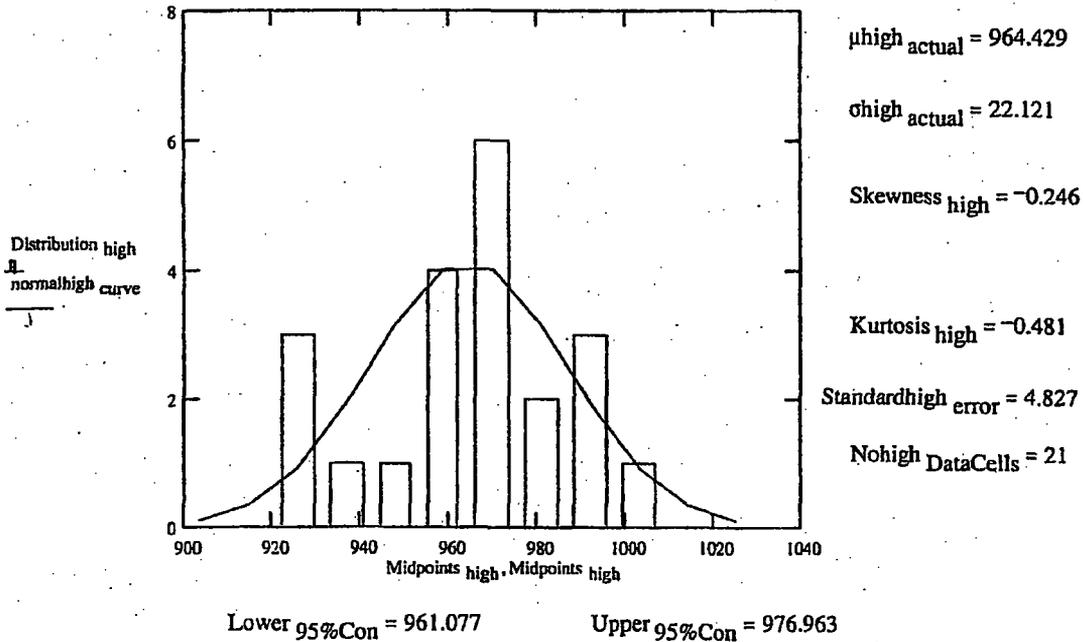
Lower_{low} 95%Con = 960.64

Upper_{low} 95%Con = 984.288



The above plots indicates that the thinner area is more normally distributed than the entire population.

Results For Sandbed Bay 17/19 thinner points



The above plots indicates that the thicker areas are normally distributed.

Data from 1992 to 2006 is retrieved.

d := 0

For Dec 31 1992

page := READPRN("U:\MSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\DATA ONLY\SB17-19.txt")

Points₄₉ := showcells(page, 7, 0)Dates_d := Day year(12, 31, 1992)

Data

$$\text{Points}_{49} = \begin{bmatrix} 0.958 & 1.007 & 0.954 & 0.934 & 0.959 & 0.957 & 0.964 \\ 0.982 & 0.977 & 0.968 & 0.992 & 0.96 & 1.001 & 0.969 \\ 0.978 & 0.975 & 1.004 & 0.985 & 0.984 & 1.03 & 0.959 \\ 1.01 & 0.958 & 0.957 & 0.979 & 0.991 & 0.985 & 0.956 \\ 0.968 & 0.963 & 0.992 & 0.947 & 0.979 & 0.997 & 0.914 \\ 1.045 & 1.012 & 0.968 & 0.974 & 0.958 & 0.97 & 0.994 \\ 1.034 & 1.038 & 1.039 & 1.005 & 1.056 & 0.99 & 1.004 \end{bmatrix}$$
nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

Point_{35_d} := nnn₃₄Point₃₅ = 914

The two groups are named as follows:

StopCELL := 21

No Cells := length(Cells)

low points := LOWROWS(nnn, No Cells, StopCELL)

high points := TOPROWS(nnn, No Cells, StopCELL)

No lowCells := length(low points)

No highCells := length(high points)

Cells := deletezero cells(nnn, No Cells)

low points := deletezero cells(low points, No lowCells)

high points := deletezero cells(high points, No highCells)

 $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ $\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$ $\mu_{\text{high measured}_d} := \text{mean}(\text{high points})$ $\mu_{\text{low measured}_d} := \text{mean}(\text{low points})$ $\sigma_{\text{high measured}_d} := \text{Stdev}(\text{high points})$ $\sigma_{\text{low measured}_d} := \text{Stdev}(\text{low points})$ $\text{Standard high error}_d := \frac{\sigma_{\text{high measured}_d}}{\sqrt{\text{length}(\text{high points})}}$ $\text{Standard low error}_d := \frac{\sigma_{\text{low measured}_d}}{\sqrt{\text{length}(\text{low points})}}$

d := d + 1

For 1994

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\DATA ONLY\SB17-19.txt")

Points₄₉ := showcells(page, 7, 0)Dates_d := Day year(9, 26, 1994)

Data

0.921	0.957	0.955	0.967	0.96	0.952	0.922
0.955	0.97	0.955	1.001	0.945	0.957	0.97
0.982	0.977	0.991	0.993	0.969	0.995	0.933
1.039	0.965	0.973	0.979	0.997	0.985	0.953
0.959	1.002	0.953	0.942	0.943	0.975	0.906
0.998	0.995	0.967	0.938	0.834	0.96	0.98
1.027	1.008	1.011	0.992	1.038	0.993	0.983

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

Point_{35_d} := nnn₃₄

The two groups are named as follows:

StopCELL := 21

No Cells := length(nnn)

low points := LOWROWS(nnn, No Cells, StopCELL)

high points := TOPROWS(nnn, No Cells, StopCELL)

No lowCells := length(low points)

No highCells := length(high points)

Cells := deletezero cells(nnn, No Cells)

low points := deletezero cells(low points, No lowCells)

high points := deletezero cells(high points, No highCells)

 $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$ $\mu_{\text{high measured}_d} := \text{mean}(\text{high points})$ $\mu_{\text{low measured}_d} := \text{mean}(\text{low points})$ $\sigma_{\text{high measured}_d} := \text{Stdev}(\text{high points})$ $\sigma_{\text{low measured}_d} := \text{Stdev}(\text{low points})$ Standard high error_d := $\frac{\sigma_{\text{high measured}_d}}{\sqrt{\text{length}(\text{high points})}}$ Standard low error_d := $\frac{\sigma_{\text{low measured}_d}}{\sqrt{\text{length}(\text{low points})}}$

For 1996

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1996 Data\sandbed\DATA ONLY\SB17-19.txt")

Points₄₉ := showcells(page, 7, 0)Dates_d := Day year(9, 23, 1996)

	Data						
Points ₄₉ =	0.945	0.945	0.948	0.953	0.944	0.962	0.924
	1.001	0.979	0.955	0.99	0.961	0.959	0.939
	0.99	0.972	1	1.012	1.016	0.994	0.926
	1.015	0.954	0.959	0.983	0.991	0.983	0.974
	0.991	0.966	0.954	0.949	0.997	1.024	0.935
	1.053	1.037	0.953	1.01	0.957	0.983	1.008
	1.028	1.043	1.003	0.989	1.033	0.943	1.009

nnn := convert(Points₄₉, 7)Point₃₅_d := nnn₃₄

The two groups are named as follows:

StopCELL := 21

No Cells := length(nnn)

low points := LOWROWS(nnn, No Cells, StopCELL)

high points := TOPROWS(nnn, No Cells, StopCELL)

No lowCells := length(low points)

No highCells := length(high points)

Cells := deletezero cells(nnn, No Cells)

low points := deletezero cells(low points, No lowCells)

high points := deletezero cells(high points, No highCells)

 $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$ $\mu_{\text{high measured}_d} := \text{mean}(\text{high points})$ $\mu_{\text{low measured}_d} := \text{mean}(\text{low points})$ $\sigma_{\text{high measured}_d} := \text{Stdev}(\text{high points})$ $\sigma_{\text{low measured}_d} := \text{Stdev}(\text{low points})$ Standard high error_d := $\frac{\sigma_{\text{high measured}_d}}{\sqrt{\text{length}(\text{high points})}}$ Standard low error_d := $\frac{\sigma_{\text{low measured}_d}}{\sqrt{\text{length}(\text{low points})}}$

For 2006

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB17-19.txt")

Points₄₉ := showcells(page, 7, 0)Dates_d := Day year(9, 23, 2006)

Data

$$\text{Points}_{49} = \begin{bmatrix} 0.969 & 0.962 & 0.945 & 0.931 & 0.965 & 0.96 & 0.928 \\ 0.972 & 0.977 & 0.959 & 0.991 & 0.967 & 0.955 & 0.937 \\ 0.968 & 0.974 & 1.004 & 0.987 & 0.982 & 0.996 & 0.924 \\ 1.022 & 0.959 & 0.963 & 0.974 & 0.993 & 0.985 & 0.952 \\ 0.96 & 0.962 & 0.951 & 0.95 & 0.943 & 0.982 & 0.901 \\ 1.001 & 0.994 & 0.952 & 0.929 & 0.917 & 0.962 & 1.001 \\ 0.995 & 1.019 & 1.012 & 0.995 & 1.009 & 0.946 & 1 \end{bmatrix}$$
nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

Point₃₅_d := nnn₃₄

The two groups are named as follows:

StopCELL := 21

No Cells := length(nnn)

low points := LOWROWS(nnn, No Cells, StopCELL)

high points := TOPROWS(nnn, No Cells, StopCELL)

No lowCells := length(low points)

No highCells := length(high points)

Cells := deletezero cells(nnn, No Cells)

low points := deletezero cells(low points, No lowCells)

high points := deletezero cells(high points, No highCells)

 $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$ $\mu_{\text{high measured}_d} := \text{mean}(\text{high points})$ $\mu_{\text{low measured}_d} := \text{mean}(\text{low points})$ $\sigma_{\text{high measured}_d} := \text{Stdev}(\text{high points})$ $\sigma_{\text{low measured}_d} := \text{Stdev}(\text{low points})$ Standard high error_d := $\frac{\sigma_{\text{high measured}_d}}{\sqrt{\text{length}(\text{high points})}}$ Standard low error_d := $\frac{\sigma_{\text{low measured}_d}}{\sqrt{\text{length}(\text{low points})}}$

Below are the results

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 1.997 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix}$$

$$\mu_{\text{measured}} = \begin{bmatrix} 983.265 \\ 969.837 \\ 980.388 \\ 969.02 \end{bmatrix}$$

$$\text{Point } 35 = \begin{bmatrix} 914 \\ 906 \\ 935 \\ 901 \end{bmatrix}$$

$$\sigma_{\text{measured}} = \begin{bmatrix} 29.423 \\ 34.58 \\ 32.516 \\ 27.654 \end{bmatrix}$$

$$\text{Standard error} = \begin{bmatrix} 4.203 \\ 4.94 \\ 4.645 \\ 3.951 \end{bmatrix}$$

$$\mu_{\text{high measured}} = \begin{bmatrix} 976.048 \\ 963.19 \\ 967.381 \\ 964.429 \end{bmatrix}$$

$$\sigma_{\text{high measured}} = \begin{bmatrix} 22.083 \\ 22.272 \\ 27.623 \\ 22.121 \end{bmatrix}$$

$$\text{Standard high error} = \begin{bmatrix} 4.819 \\ 4.86 \\ 6.028 \\ 4.827 \end{bmatrix}$$

$$\mu_{\text{low measured}} = \begin{bmatrix} 988.679 \\ 974.821 \\ 990.143 \\ 972.464 \end{bmatrix}$$

$$\sigma_{\text{low measured}} = \begin{bmatrix} 33.27 \\ 41.21 \\ 32.926 \\ 31.118 \end{bmatrix}$$

$$\text{Standard low error} = \begin{bmatrix} 6.287 \\ 7.788 \\ 6.222 \\ 5.881 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu \text{ measured})$$

$$\text{Total means} = 4$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu \text{ measured}_i - \text{mean}(\mu \text{ measured}))^2$$

$$\text{SST}_{\text{low}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{low measured}}_i - \text{mean}(\mu_{\text{low measured}}))^2$$

$$\text{SST}_{\text{high}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{high measured}}_i - \text{mean}(\mu_{\text{high measured}}))^2$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu \text{ measured}_i - \text{yhat}(\text{Dates}, \mu \text{ measured})_i)^2$$

$$\text{SSE}_{\text{low}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{low measured}}_i - \text{yhat}(\text{Dates}, \mu_{\text{low measured}})_i)^2$$

$$\text{SSE}_{\text{high}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{high measured}}_i - \text{yhat}(\text{Dates}, \mu_{\text{high measured}})_i)^2$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu \text{ measured})_i - \text{mean}(\mu \text{ measured}))^2$$

$$\text{SSR}_{\text{low}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{low measured}})_i - \text{mean}(\mu_{\text{low measured}}))^2$$

$$\text{SSR}_{\text{high}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{high measured}})_i - \text{mean}(\mu_{\text{high measured}}))^2$$

$$\text{DegreeFree}_{ss} := \text{Total means} - 2$$

$$\text{DegreeFree}_{reg} := 1$$

$$\text{DegreeFree}_{st} := \text{Total means} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{ss}}$$

$$\text{MSE}_{low} := \frac{\text{SSE}_{low}}{\text{DegreeFree}_{ss}}$$

$$\text{MSE}_{high} := \frac{\text{SSE}_{high}}{\text{DegreeFree}_{ss}}$$

$$\text{Standard}_{error} := \sqrt{\text{MSE}}$$

$$\text{Standard}_{lowererror} := \sqrt{\text{MSE}_{low}}$$

$$\text{Standard}_{higherror} := \sqrt{\text{MSE}_{high}}$$

$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{reg}}$$

$$\text{MSR}_{low} := \frac{\text{SSR}_{low}}{\text{DegreeFree}_{reg}}$$

$$\text{MSR}_{high} := \frac{\text{SSR}_{high}}{\text{DegreeFree}_{reg}}$$

$$\text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{st}}$$

$$\text{MST}_{low} := \frac{\text{SST}_{low}}{\text{DegreeFree}_{st}}$$

$$\text{MST}_{high} := \frac{\text{SST}_{high}}{\text{DegreeFree}_{st}}$$

Test the means with all points

F Test for Corrosion

$$\alpha := 0.05$$

$$F_{\text{actaul_Reg}} := \frac{\text{MSR}}{\text{MSE}}$$

$$F_{\text{critical_reg}} := qF(1 - \alpha, \text{DegreeFree}_{reg}, \text{DegreeFree}_{ss})$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_Reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 0.068$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

Test the low points**F Test for Corrosion**

$$F_{\text{actaul_Reg.low}} := \frac{\text{MSR}_{\text{low}}}{\text{MSE}_{\text{low}}}$$

$$F_{\text{critical_reg}} := qF(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}})$$

$$F_{\text{ratio_reg.low}} := \frac{F_{\text{actaul_Reg.low}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg.low}} = 0.066$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

Test the high points**F Test for Corrosion**

$$F_{\text{actaul_Reg.high}} := \frac{\text{MSR}_{\text{high}}}{\text{MSE}_{\text{high}}}$$

$$F_{\text{critical_reg}} := qF(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}})$$

$$F_{\text{ratio_reg.high}} := \frac{F_{\text{actaul_Reg.high}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg.high}} = 0.039$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean.

The following will plot the results for the overall mean, the mean of thinner points, and the mean of thicker points

$$i := 0.. \text{Total means} - 1$$

$$\mu_{\text{grand measured}_i} := \text{mean}(\mu_{\text{measured}})$$

$$\sigma_{\text{grand measured}} := \text{Stdev}(\mu_{\text{measured}})$$

$$\text{GrandStandard error} := \frac{\sigma_{\text{grand measured}}}{\sqrt{\text{Total means}}}$$

$$\sigma_{\text{grand lowmeasured}} := \text{Stdev}(\mu_{\text{low measured}})$$

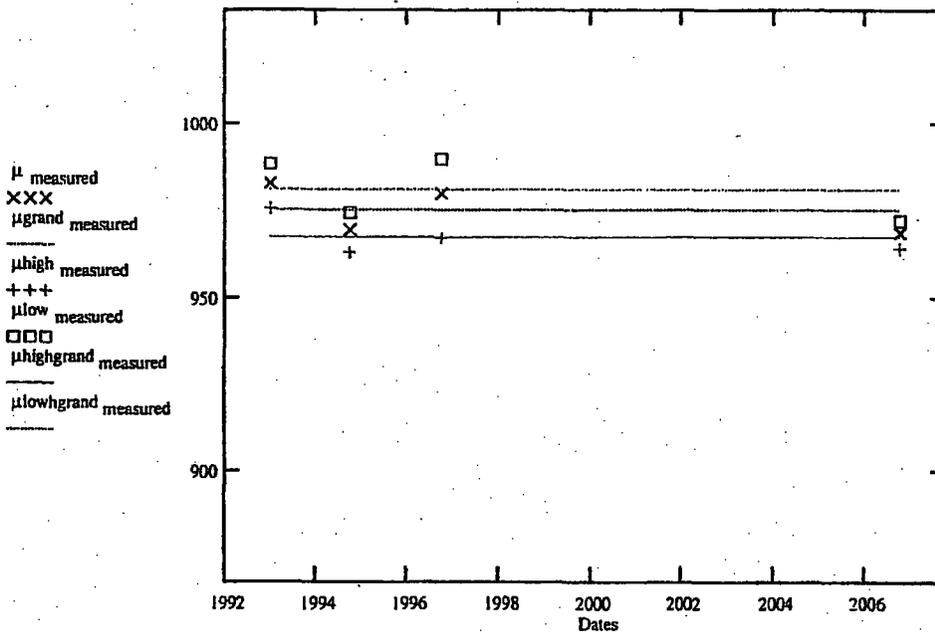
$$\mu_{\text{lowgrand measured}_i} := \text{mean}(\mu_{\text{low measured}})$$

$$\text{GrandStandard lowerror} := \frac{\sigma_{\text{grand lowmeasured}}}{\sqrt{\text{Total means}}}$$

$$\sigma_{\text{grand highmeasured}} := \text{Stdev}(\mu_{\text{high measured}})$$

$$\mu_{\text{highgrand measured}_i} := \text{mean}(\mu_{\text{high measured}})$$

$$\text{GrandStandard higherror} := \frac{\sigma_{\text{grand highmeasured}}}{\sqrt{\text{Total means}}}$$



$$\mu_{\text{grand measured}_0} = 975.628$$

$$\text{GrandStandard error} = 3.631$$

$$\text{mean}(\mu_{\text{low measured}}) = 981.527$$

$$\text{GrandStandard lowerror} = 4.587$$

$$\text{mean}(\mu_{\text{high measured}}) = 967.762$$

$$\text{GrandStandard higherror} = 2.898$$

The F Test indicates that the regression model does not hold for any of the data sets. However, the slopes and 95% Confidence curves are generated for all three cases.

$$m_s := \text{slope}(\text{Dates}, \mu_{\text{measured}})$$

$$y_b := \text{intercept}(\text{Dates}, \mu_{\text{measured}})$$

$$m_{\text{low}s} := \text{slope}(\text{Dates}, \mu_{\text{low measured}})$$

$$y_{\text{low}b} := \text{intercept}(\text{Dates}, \mu_{\text{low measured}})$$

$$m_{\text{high}s} := \text{slope}(\text{Dates}, \mu_{\text{high measured}})$$

$$y_{\text{high}b} := \text{intercept}(\text{Dates}, \mu_{\text{high measured}})$$

$$\alpha_f := 0.05 \quad k := 23 \quad f := 0..k-1$$

$$\text{year}_{\text{predict}_f} := 1985 + f \cdot 2$$

$$\text{Thick}_{\text{predict}} := m_s \cdot \text{year}_{\text{predict}} + y_b$$

$$\text{Thick}_{\text{lowpredict}} := m_{\text{low}s} \cdot \text{year}_{\text{predict}} + y_{\text{low}b}$$

$$\text{Thick}_{\text{highpredict}} := m_{\text{high}s} \cdot \text{year}_{\text{predict}} + y_{\text{high}b}$$

$$\text{Thick}_{\text{actualmean}} := \text{mean}(\text{Dates})$$

$$\text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

For the entire grid

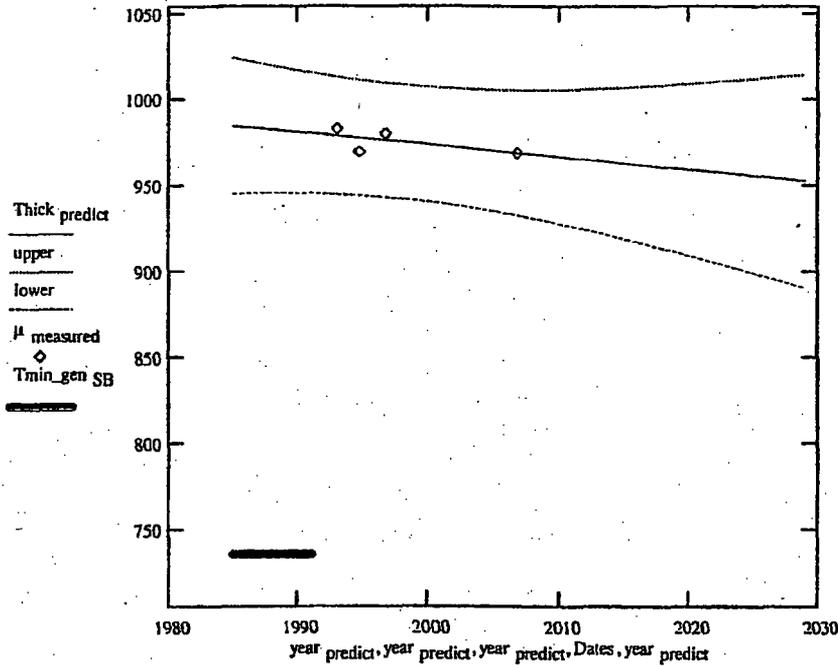
$$\text{upper}_f := \text{Thick}_{\text{predict}_f} +$$

$$+ qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Standard error} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lower}_f := \text{Thick}_{\text{predict}_f} -$$

$$- \left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Standard error} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

The minimum required thickness at this elevation is $\text{Tmin_gen}_{SB_1} := 736$ (Ref. 3.25)



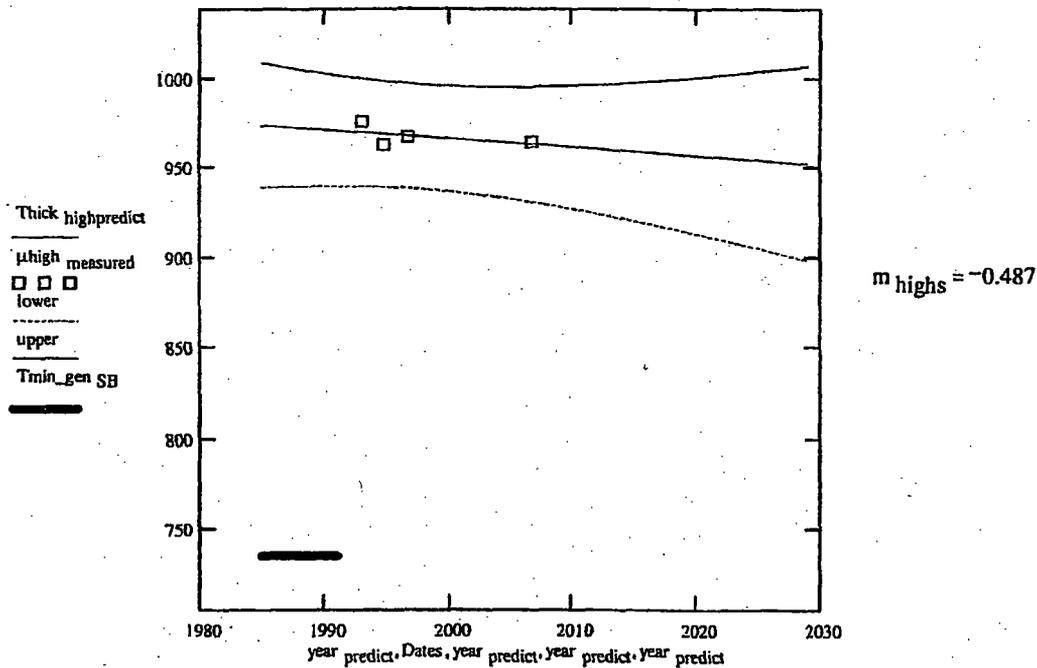
ie points which are thicker

upper_f := Thick highpredict_f ...

$$+ qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Standard higherror} \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year predict}_f - \text{Thick actualmean})^2}{\text{sum}}}$$

lower_f := Thick highpredict_f ...

$$- \left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{Standard higherror} \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year predict}_f - \text{Thick actualmean})^2}{\text{sum}}} \right]$$



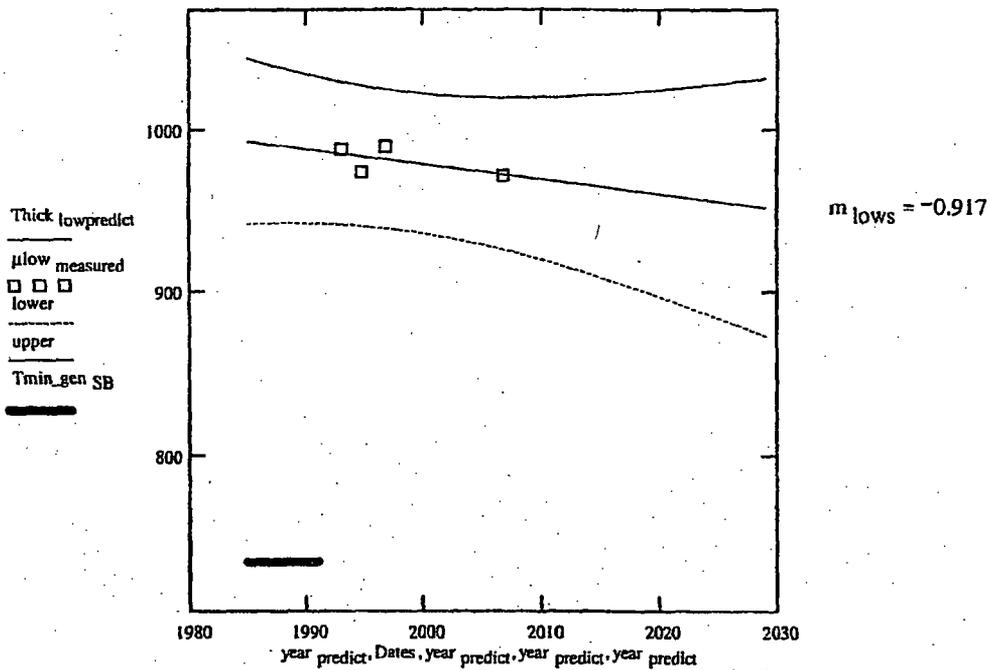
the points which are thinner

$$\text{upper}_f := \text{Thick}_{\text{lowpredict}_f} +$$

$$+ \text{qt} \left(1 - \frac{\alpha_t}{2}, \text{Total}_{\text{means}} - 2 \right) \cdot \text{Standard}_{\text{lowerror}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lower}_f := \text{Thick}_{\text{lowpredict}_f} -$$

$$\left[\text{qt} \left(1 - \frac{\alpha_t}{2}, \text{Total}_{\text{means}} - 2 \right) \cdot \text{Standard}_{\text{lowerror}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}} \right]$$



The section below calculates what the postulated mean thickness would be if this grid were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated meanthickness} := \mu_{\text{measured}_3} - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated meanthickness} = 810.32$$

which is greater than

$$\text{Tmin_gen}_{\text{SB}_3} = 736$$

The following addresses the readings at the lowest single point

$$\text{SST}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point}_{35_i} - \text{mean}(\text{Point}_{35}))^2 \quad \text{SST}_{\text{point}} = 674$$

$$\text{SSE}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point}_{35_i} - \text{yhat}(\text{Dates}, \text{Point}_{35}_i))^2 \quad \text{SSE}_{\text{point}} = 559.156$$

$$\text{SSR}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \text{Point}_{35}_i) - \text{mean}(\text{Point}_{35}))^2 \quad \text{SSR}_{\text{point}} = 114.844$$

$$\text{MSE}_{\text{point}} := \frac{\text{SSE}_{\text{point}}}{\text{DegreeFree}_{\text{ss}}} \quad \text{MSR}_{\text{point}} := \frac{\text{SSR}_{\text{point}}}{\text{DegreeFree}_{\text{reg}}} \quad \text{MST}_{\text{point}} := \frac{\text{SST}_{\text{point}}}{\text{DegreeFree}_{\text{st}}}$$

$$\text{StPoint}_{\text{err}} := \sqrt{\text{MSE}_{\text{point}}} \quad \text{StPoint}_{\text{err}} = 16.721$$

$$\text{MSE}_{\text{point}} = 279.578 \quad \text{MSR}_{\text{point}} = 114.844 \quad \text{MST}_{\text{point}} = 224.667$$

F Test for Corrosion

$$\text{F}_{\text{actaul_Reg}} := \frac{\text{MSR}_{\text{point}}}{\text{MSE}_{\text{point}}}$$

$$\text{F}_{\text{ratio_reg}} := \frac{\text{F}_{\text{actaul_Reg}}}{\text{F}_{\text{critical_reg}}}$$

$$\text{F}_{\text{ratio_reg}} = 0.022$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

$$m_{\text{point}} := \text{slope}(\text{Dates}, \text{Point } 35) \quad m_{\text{point}} = -1.007 \quad y_{\text{point}} := \text{intercept}(\text{Dates}, \text{Point } 35) \quad y_{\text{point}} = 2.925 \cdot 10^3$$

The 95% Confidence curves are calculated

$$\text{Point curve} := m_{\text{point}} \cdot \text{year predict} + y_{\text{point}}$$

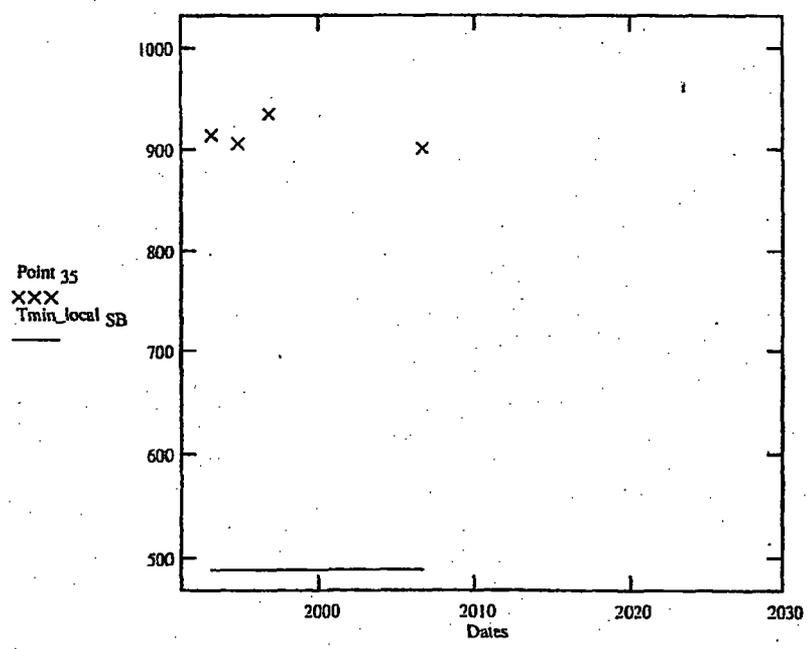
$$\text{Point actualmean} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

$$\text{uppoint}_f := \text{Point curve}_f + \left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StPoint err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year predict}_f - \text{Point actualmean})^2}{\text{sum}}} \right]$$

$$\text{lopoint}_f := \text{Point curve}_f - \left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StPoint err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year predict}_f - \text{Point actualmean})^2}{\text{sum}}} \right]$$

Local Tmin for this elevation in the Drywell $T_{\text{min_local SB}_f} := 490$ (Ref. 3.25)

Curve Fit For Point 35 Projected to Plant End Of Life



$$\text{lopoint}_{22} = 733.369 \quad \text{year predict}_{22} = 2.029 \cdot 10^3$$

The section below calculates what the postulated individual thickness would be if this point were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated thickness} := \text{Point}_{35_0} - \text{Rate}_{\text{min_observed}} (2029 - 2006)$$

$$\text{Postulated thickness} = 755.3 \quad \text{which is greater than} \quad \text{Tmin_local SB}_3 = 490$$

The section below calculates what the postulated corrosion rate necessary for the thinnest individual point to reach the local required thickness by 2029.

$$\text{minpoint} = 0.901$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

$$\text{Tmin_local SB}_{22} = 490$$

$$\text{required rate.} := \frac{(1000 \cdot \text{minpoint} - \text{Tmin_local SB}_{22})}{(2005 - 2029)}$$

$$\text{required rate.} = -17.125 \quad \text{mils per year}$$

Appendix 10 - Sand Bed Elevation Bay 19A

October 2006 Data

The data shown below was collected on 10/18/06.

page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB19A.txt")

Points₄₉ := showcells(page, 7, 0)

Points₄₉ =

0.692	0.788	0.743	0.648	0.699	0.702	0.735
0.807	0.774	0.845	0.736	0.747	0.724	0.773
0.813	0.812	0.892	0.885	0.861	0.792	0.806
0.916	0.883	0.805	1.179	0.808	0.777	0.766
0.873	0.904	0.842	1.16	0.801	0.752	0.878
0.844	0.768	0.834	0.858	0.851	0.834	0.867
0.865	0.803	0.793	0.844	0.878	0.817	0.808

Cells := convert(Points₄₉, 7)

No DataCells := length(Cells)

The thinnest point at this location is point 4 which shown below

minpoint := min(Points₄₉)

minpoint = 0.648

For this location point 24, 25, 31, and 32 are over a plug (refer 3.22)

Cells := Zero_{one}(Cells, No DataCells, 24)

Cells := Zero_{one}(Cells, No DataCells, 25)

Cells := Zero_{one}(Cells, No DataCells, 31)

Cells := Zero_{one}(Cells, No DataCells, 32)

Cells := deletezero_{cells}(Cells, No DataCells)

Mean and Standard Deviation

$$\mu_{\text{actual}} := \text{mean}(\text{Cells}) \quad \mu_{\text{actual}} = 806.5778 \quad \sigma_{\text{actual}} := \text{Stdev}(\text{Cells}) \quad \sigma_{\text{actual}} = 62.384$$

Standard Error

$$\text{minpoint} = 0.648$$

$$\text{Standard error} := \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Standard error} = 8.912$$

Skewness

$$\text{Skewness} := \frac{(\text{No DataCells}) \cdot \overrightarrow{\sum (\text{Cells} - \mu_{\text{actual}})^3}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\sigma_{\text{actual}})^3} \quad \text{Skewness} = -0.377$$

Kurtosis

$$\text{Kurtosis} := \frac{\text{No DataCells} \cdot \overrightarrow{\sum (\text{Cells} - \mu_{\text{actual}})^4}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3) \cdot (\sigma_{\text{actual}})^4} \quad \text{Kurtosis} = -0.572$$

$$+ \frac{3 \cdot (\text{No DataCells} - 1)^2}{(\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3)}$$

Normal Probability Plot

In a normal plot, each data value is plotted against what its value would be if it actually came from a normal distribution. The expected normal values, called normal scores, and can be estimated by first calculating the rank scores of the sorted data.

$$j := 0 \dots \text{last}(\text{Cells}) \quad \text{srt} := \text{sort}(\text{Cells})$$

Then each data point is ranked. The array rank captures these ranks:

$$r_j := j + 1 \quad \text{rank}_j := \frac{\sum_{\text{srt} = \text{srt}_j}^{\rightarrow} \cdot r}{\sum_{\text{srt} = \text{srt}_j}^{\rightarrow}}$$

$$p_j := \frac{\text{rank}_j}{\text{rows}(\text{Cells}) + 1}$$

The normal scores are the corresponding p th percentile points from the standard normal distribution:

$$x := 1 \quad \text{N_Score}_j := \text{root}[\text{cnorm}(x) - (p_j), x]$$

Upper and Lower Confidence Values

The Upper and Lower confidence values are calculated based on .05 degree of confidence " α "

$$\text{No DataCells} := \text{length}(\text{Cells})$$

$$\alpha := .05 \quad T\alpha := \text{qt}\left[\left(1 - \frac{\alpha}{2}\right), \text{No DataCells}\right] \quad T\alpha = 2.014$$

$$\text{Lower 95\%Con} := \mu_{\text{actual}} - T\alpha \cdot \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Lower 95\%Con} = 787.847$$

$$\text{Upper 95\%Con} := \mu_{\text{actual}} + T\alpha \cdot \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Upper 95\%Con} = 825.308$$

These values represent a range on the calculated mean in which there is 95% confidence.

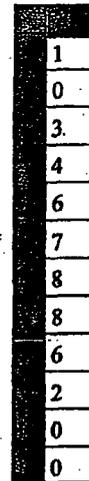
Graphical Representation

Distribution of the "Cells" data points are sorted in 1/2 standard deviation increments (bins) within +/- 3 standard deviations

$$\text{Bins} := \text{Make bins}(\mu_{\text{actual}}, \sigma_{\text{actual}})$$

$$\text{Distribution} := \text{hist}(\text{Bins}, \text{Cells})$$

Distribution =



The mid points of the Bins are calculated

$$k := 0..11 \quad \text{Midpoints}_k := \frac{(\text{Bins}_k + \text{Bins}_{k+1})}{2}$$

The Mathcad function pnorm calculates a portion of normal distribution curve based on a given mean and standard deviation

$$\text{normal curve}_0 := \text{pnorm}(\text{Bins}_1, \mu_{\text{actual}}, \sigma_{\text{actual}})$$

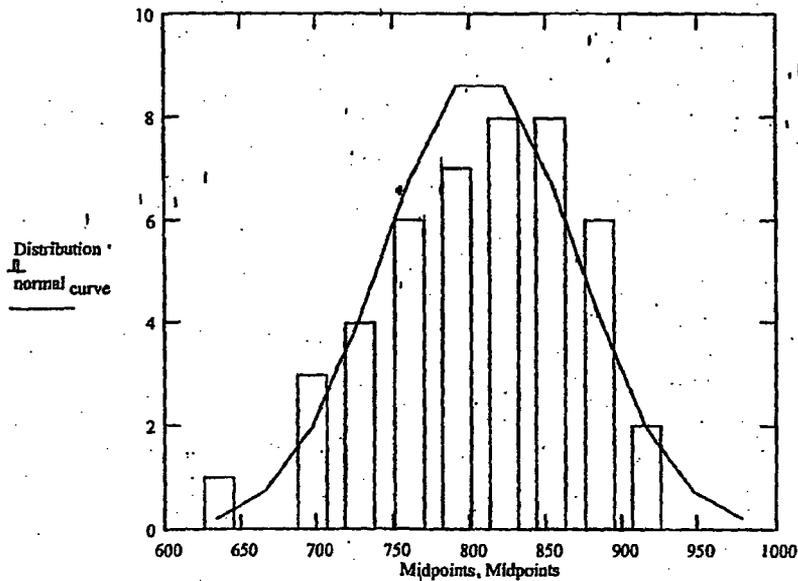
$$\text{normal curve}_k := \text{pnorm}(\text{Bins}_{k+1}, \mu_{\text{actual}}, \sigma_{\text{actual}}) - \text{pnorm}(\text{Bins}_k, \mu_{\text{actual}}, \sigma_{\text{actual}})$$

$$\text{normal curve} := \text{No DataCells} \cdot \text{normal curve}$$

Results For Elevation Sandbed elevation Location Oct. 2006

The following schematic shows: the the distribution of the samples, the normal curve based on the actual mean and standard deviation, the kurtosis, the skewness, the number of data points, and the the lower and upper 95% confidence values. Below is the Normal Plot for the data.

Data Distribution

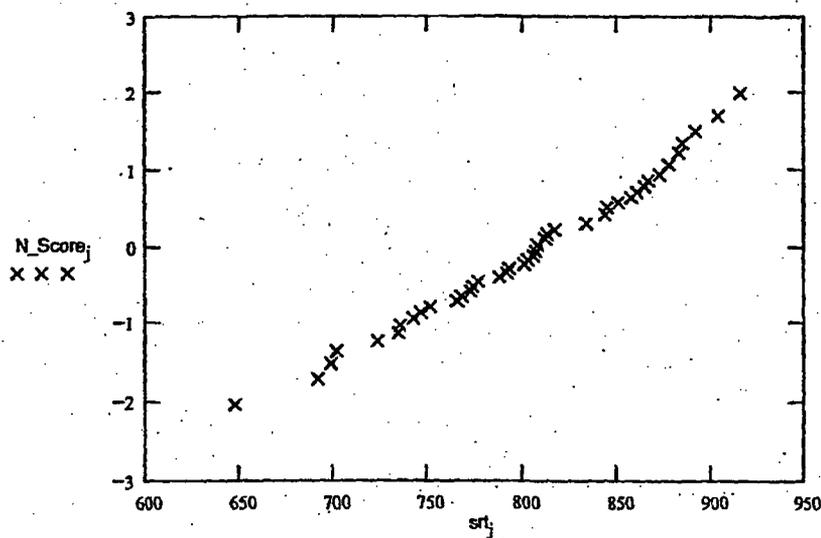


$\mu_{\text{actual}} = 806.578$
 $\sigma_{\text{actual}} = 62.384$
 Standard error = 8.912
 Skewness = -0.377
 Kurtosis = -0.572

Lower 95%Con = 787.847

Upper 95%Con = 825.308

Normal Probability Plot



The Normal Probability Plot and the Kurtosis this data is normally distributed.

Sandbed Location 19A Trend

d := 0

For 1992

Dates_d := Day_year(12, 8, 1992)

page := READPRN("U:\MSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\Data Only\SB19A.txt")

Points₄₉ := showcells(page, 7, 0)

	Data						
Points ₄₉ =	0.681	0.781	0.749	0.659	0.729	0.694	0.731
	0.81	0.778	0.82	0.759	0.747	0.723	0.773
	0.776	0.8	0.888	0.755	0.771	0.809	0.806
	0.886	0.888	0.803	1.077	0.794	0.772	0.762
	0.872	0.864	0.273	1.16	0.796	0.751	0.859
	0.859	0.766	0.844	0.848	0.859	0.894	0.85
	0.864	0.802	0.803	0.844	0.882	0.818	0.792

nnn := convert(Points₄₉, 7)

No_DataCells := length(nnn)

Point₄_d := nnn₃

Point₄ = 659

For this location point 24, 25, 31, and 32 are over a plug (refer 3.22)

nnn := Zero_one(nnn, No_DataCells, 24)

nnn := Zero_one(nnn, No_DataCells, 25)

nnn := Zero_one(nnn, No_DataCells, 31)

nnn := Zero_one(nnn, No_DataCells, 32)

Cells := .deletezero_cpls(nnn, No_DataCells)

μ_{measured_d} := mean(Cells) $\sigma_{\text{measured}_d}$:= Stdev(Cells)

$$\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No_DataCells}}}$$

For 1994

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\Data Only\SB19A.txt")

Dates_d := Day year(9, 14, 1994)

Points₄₉ := showcells(page, 7, 0)

Data

Points ₄₉ =	0.679	0.808	0.748	0.65	0.722	0.696	0.727
	0.778	0.767	0.82	0.739	0.743	0.723	0.766
	0.77	0.794	0.885	0.756	0.706	0.833	0.785
	0.889	0.9	0.266	1.143	0.795	0.771	0.759
	0.868	0.862	0.253	1.161	0.793	0.763	0.861
	0.945	0.767	0.814	0.87	0.852	0.88	0.857
	0.888	0.799	0.808	0.847	0.88	0.854	0.975

nnn := convert(Points₄₉, 7) No DataCells := length(nnn)

Point_{4_d} := nnn₃

For this location point 24, 25, 31, and 32 are over a plug (refer 3.22)

nnn := Zero one(nnn, No DataCells, 24)

nnn := Zero one(nnn, No DataCells, 25)

nnn := Zero one(nnn, No DataCells, 31)

nnn := Zero one(nnn, No DataCells, 32)

Cells := deletezero cells(nnn, No DataCells)

μ_{measured_d} := mean(Cells)

$\sigma_{\text{measured}_d}$:= Stdev(Cells)

Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

For 1996

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1996 Data\sandbed\Data Only\SB19A.txt")

Dates_d := Day year(9, 16, 1996)Points₄₉ := showcells(page, 7, 0)

Data

0.657	0.781	0.734	0.68	0.722	0.719	0.745
0.779	0.83	0.875	0.779	0.762	0.755	0.769
0.821	0.788	0.906	0.786	0.793	0.815	0.805
0.892	0.889	0.898	1.159	0.789	0.713	0.833
0.876	0.906	0.833	1.159	0.795	0.762	0.864
0.944	0.779	0.84	0.857	0.865	0.809	0.85
0.924	0.83	0.889	0.866	0.925	0.872	0.801

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

Point_{4_d} := nnn₃

For this location point 15, 16, 22, and 23 are over a plug (refer 3.22)

nnn := Zero one(nnn, No DataCells, 24)

nnn := Zero one(nnn, No DataCells, 25)

nnn := Zero one(nnn, No DataCells, 31)

nnn := Zero one(nnn, No DataCells, 32)

Cells := deletezero cells(nnn, No DataCells)

 $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

For 2006.

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB19A.txt")

Dates_d := Day_year(10, 16, 2006)Points₄₉ := showcells(page, 7, 0)

	Data						
Points ₄₉ =	0.692	0.788	0.743	0.648	0.699	0.702	0.735
	0.807	0.774	0.845	0.736	0.747	0.724	0.773
	0.813	0.812	0.892	0.885	0.861	0.792	0.806
	0.916	0.883	0.805	1.179	0.808	0.777	0.766
	0.873	0.904	0.842	1.16	0.801	0.752	0.878
	0.844	0.768	0.834	0.858	0.851	0.834	0.867
	0.865	0.803	0.793	0.844	0.878	0.817	0.808

nnn := convert(Points₄₉, 7)Point_{4_d} := nnn₃

For this location point 15, 16, 22, and 23 are over a plug (refer 3.22)

nnn := Zero_one(nnn, No_DataCells, 24)

nnn := Zero_one(nnn, No_DataCells, 25)

nnn := Zero_one(nnn, No_DataCells, 31)

nnn := Zero_one(nnn, No_DataCells, 32)

Cells := deletezero_cells(nnn, No_DataCells)

$$\mu_{\text{measured}_d} := \text{mean}(\text{Cells}) \quad \sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells}) \quad \text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No_DataCells}}}$$

Below are matrices which contain the date when the data was collected, Mean, Standard Deviation, Standard Error for each date.

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 1.997 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix}$$

$$\text{Point}_4 = \begin{bmatrix} 659 \\ 650 \\ 680 \\ 648 \end{bmatrix}$$

$$\sigma_{\text{measured}} = \begin{bmatrix} 58.564 \\ 69.319 \\ 67.305 \\ 62.384 \end{bmatrix}$$

$$\mu_{\text{measured}} = \begin{bmatrix} 800.1778 \\ 806.2667 \\ 814.9111 \\ 806.5778 \end{bmatrix}$$

$$\text{Standard error} = \begin{bmatrix} 8.366 \\ 9.903 \\ 9.615 \\ 8.912 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu_{\text{measured}})$$

$$\text{Total means} = 4$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{mean}(\mu_{\text{measured}}))^2 \quad \text{SST} = 109.843$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{yhat}(\text{Dates}, \mu_{\text{measured}})_i)^2 \quad \text{SSE} = 105.245$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{measured}})_i - \text{mean}(\mu_{\text{measured}}))^2 \quad \text{SSR} = 4.598$$

$$\text{DegreeFree}_{\text{ss}} := \text{Total means} - 2$$

$$\text{DegreeFree}_{\text{reg}} := 1$$

$$\text{DegreeFree}_{\text{st}} := \text{Total means} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{\text{ss}}}$$

$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{\text{reg}}}$$

$$\text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{\text{st}}}$$

$$\text{MSE} = 52.623$$

$$\text{MSR} = 4.598$$

$$\text{MST} = 36.614$$

$$\text{StGrand}_{\text{err}} := \sqrt{\text{MSE}}$$

$$\text{StGrand}_{\text{err}} = 7.254$$

F Test for Corrosion

$$\alpha := 0.05$$

$$F_{\text{actual_Reg}} := \frac{\text{MSR}}{\text{MSE}}$$

$$F_{critical_reg} := qF(1 - \alpha, DegreeFree_{reg}, DegreeFree_{ss})$$

$$F_{ratio_reg} := \frac{F_{actaul_Reg}}{F_{critical_reg}}$$

$$F_{ratio_reg} = 4.72 \cdot 10^{-3}$$

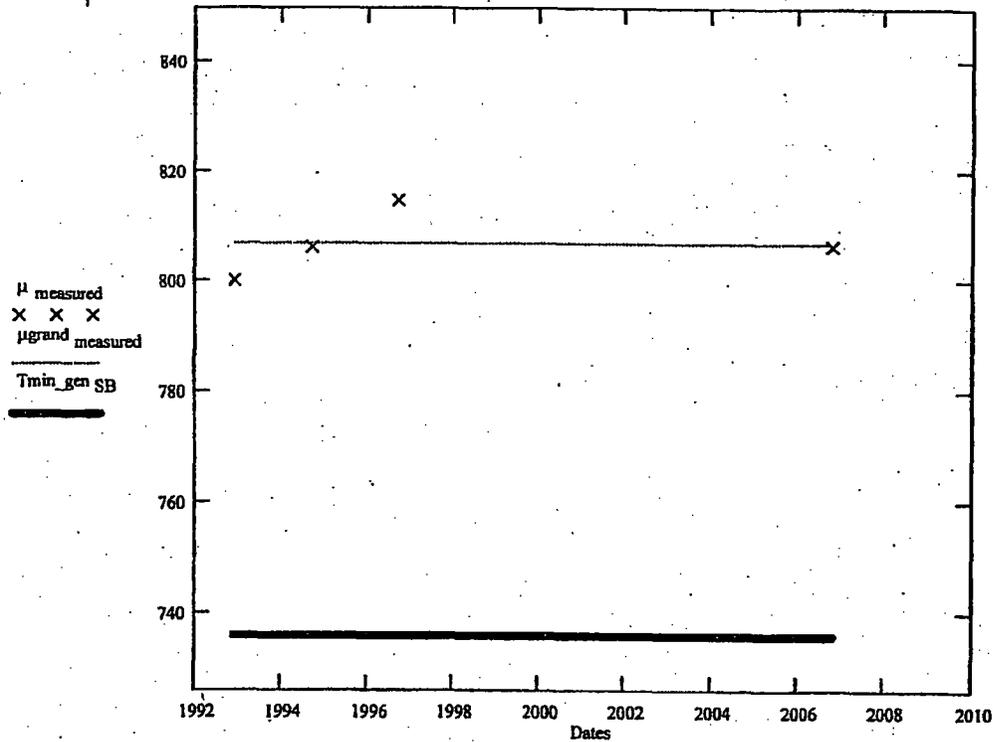
Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

$$i := 0..Ttotal_means - 1 \quad \mu_{grand_measured}_i := \text{mean}(\mu_{measured})$$

$$\sigma_{grand_measured} := \text{Stdev}(\mu_{measured}) \quad \text{GrandStandard_error}_0 := \frac{\sigma_{grand_measured}}{\sqrt{Ttotal_means}}$$

The minimum required thickness at this elevation is $Tmin_gen_SB_i := 736$ (Ref. 3.25)

Plot of the grand mean and the actual means over time



$$\mu_{grand_measured}_0 = 806.983$$

$$\text{GrandStandard_error} = 3.025$$

To conservatively address the location, the apparent corrosion rate is calculated and compared to the minimum required wall thickness at this elevation

$$m_s := \text{slope}(\text{Dates}, \mu_{\text{measured}}) \quad m_s = 0.2 \quad y_b := \text{intercept}(\text{Dates}, \mu_{\text{measured}}) \quad y_b = 407.976$$

The 95% Confidence curves are calculated

$$\alpha_t := 0.05 \quad k := 2029 - 1985 \quad f := 0..k - 1$$

$$\text{year}_{\text{predict}_f} := 1985 + f \cdot 2 \quad \text{Thick}_{\text{predict}_f} := m_s \cdot \text{year}_{\text{predict}_f} + y_b$$

$$\text{Thick}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_i - \text{mean}(\text{Dates}))^2$$

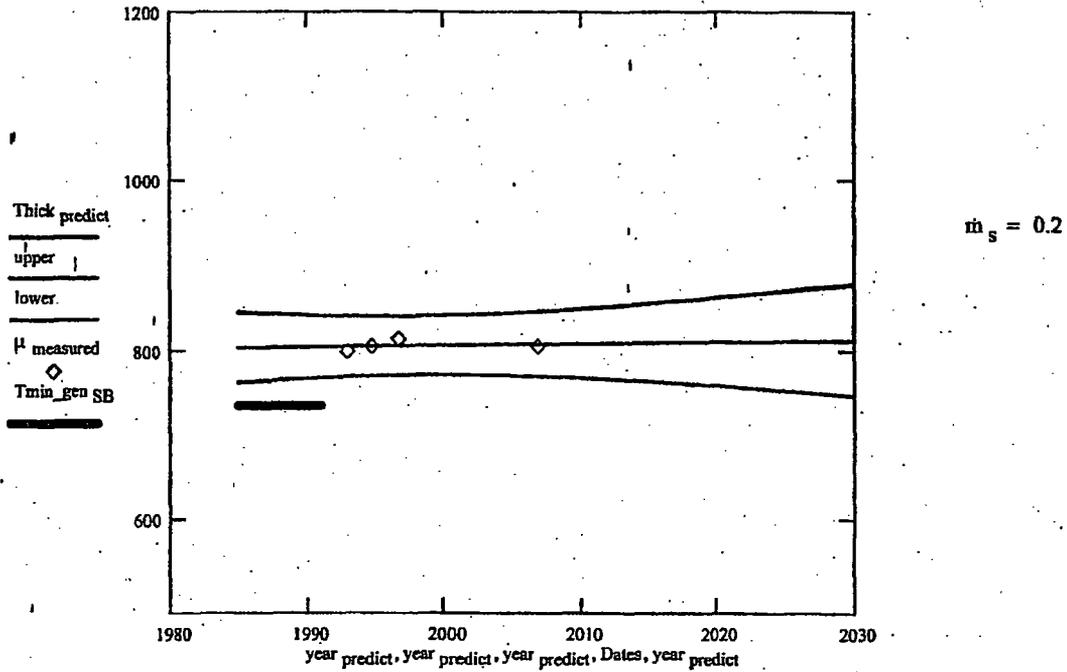
$$\text{upper}_f := \text{Thick}_{\text{predict}_f} +$$

$$+ \left[\text{qt} \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

$$\text{lower}_f := \text{Thick}_{\text{predict}_f} -$$

$$\left[\text{qt} \left(\frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

Location Curve Fit Projected to Plant End Of Life



Therefore even though F-ratio does not support the regression model the above curve shows that even at the lower 95% confidence band this location will not corrode to below Drywell Vessel Minimum required thickness by the plant end of life.

The section below calculates what the postulated mean thickness would be if it corrode at a minimum observable rate of LATER mils per year.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated thickness}_{\text{in2008}} := \mu_{\text{measured}_3} - \text{Rate}_{\text{min_observed}} \cdot (2008 - 2006)$$

$$\text{Postulated thickness}_{\text{in2008}} = 792.778 \quad \text{which is greater than} \quad \text{Tmin_gen SB}_3 = 736$$

The section below calculates what the postulated mean thickness would be if this grid were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated_meanthickness} := \mu_{\text{measured}_3} - \text{Rate}_{\text{min_observed}} \cdot (2016 - 2006)$$

$$\text{Postulated_meanthickness} = 737.578$$

which is greater than

$$\text{Tmin}_{\text{gen SB}_3} = 736$$

The following addresses the readings at the lowest single point

The F-Ratio is calculated for the point as follows

$$SST_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point}_{4_i} - \text{mean}(\text{Point}_4))^2 \quad SST_{\text{point}} = 642.75$$

$$SSE_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point}_{4_i} - \text{yhat}(\text{Dates}, \text{Point}_4)_i)^2 \quad SSE_{\text{point}} = 566.21$$

$$SSR_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \text{Point}_4)_i - \text{mean}(\text{Point}_4))^2 \quad SSR_{\text{point}} = 76.54$$

$$MSE_{\text{point}} := \frac{SSE_{\text{point}}}{\text{DegreeFree}_{ss}} \quad MSR_{\text{point}} := \frac{SSR_{\text{point}}}{\text{DegreeFree}_{reg}} \quad MST_{\text{point}} := \frac{SST_{\text{point}}}{\text{DegreeFree}_{st}}$$

$$MSE_{\text{point}} = 283.105$$

$$MSR_{\text{point}} = 76.54$$

$$MST_{\text{point}} = 214.25$$

$$StPoint_{\text{err}} := \sqrt{MSE_{\text{point}}}$$

$$StPoint_{\text{err}} = 16.826$$

F Test for Corrosion

$$F_{\text{actual_Reg}} := \frac{MSR_{\text{point}}}{MSE_{\text{point}}}$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actual_Reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 0.015$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

$$m_{\text{point}} := \text{slope}(\text{Dates}, \text{Point}_4) \quad m_{\text{point}} = -0.815 \quad y_{\text{point}} := \text{intercept}(\text{Dates}, \text{Point}_4) \quad y_{\text{point}} = 2.287 \cdot 10^3$$

The 95% Confidence curves are calculated

$$\text{Point}_{\text{curve}} := m_{\text{point}} \cdot \text{year}_{\text{predict}} + y_{\text{point}}$$

$$\text{Point}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

$$\text{upper}_{\text{point}_f} := \text{Point}_{\text{curve}_f} +$$

$$qt \left(1 - \frac{\alpha_t}{2}, \text{Total}_{\text{means}} - 2 \right) \cdot \text{StPoint}_{\text{err}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Point}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lower}_{\text{point}_f} := \text{Point}_{\text{curve}_f} -$$

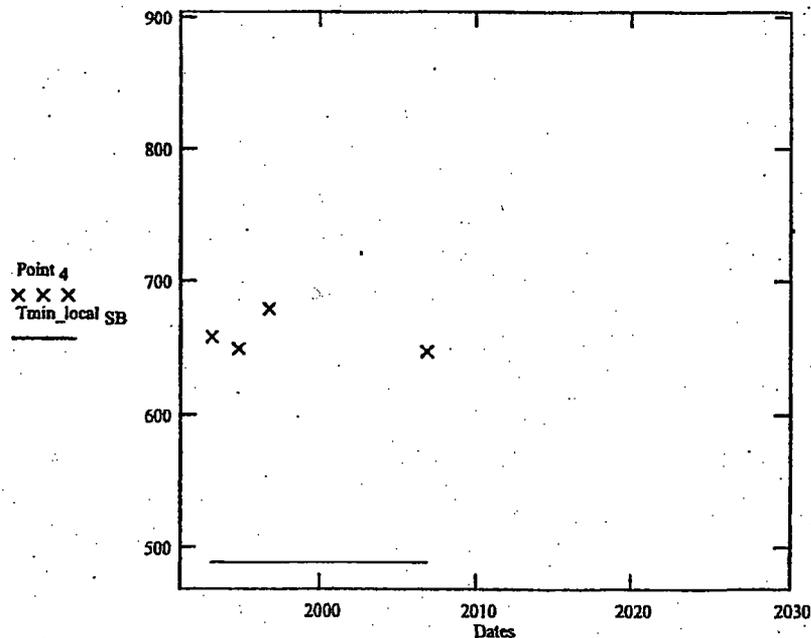
$$qt \left(1 - \frac{\alpha_t}{2}, \text{Total}_{\text{means}} - 2 \right) \cdot \text{StPoint}_{\text{err}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Point}_{\text{actualmean}})^2}{\text{sum}}}$$

Local Tmin for this elevation in the Drywell

$$T_{\text{min_local SB}_f} := 490$$

(Ref. 3.25)

Curve Fit For Point 4 Projected to Plant End Of Life



$$\text{lower}_{\text{point}_{22}} = 484.514$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

The section below calculates what the postulated individual thickness would be if this point were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated thickness}_{\text{in2008}} := \text{Point}_{4_3} - \text{Rate}_{\text{min_observed}} \cdot (2016 - 2006)$$

$$\text{Postulated thickness}_{\text{in2008}} = 579 \quad \text{which is greater than} \quad \text{Tmin_local SB}_3 = 490$$

The section below calculates what the postulated corrosion rate necessary for the thinnest individual point to reach the local required thickness by 2029.

$$\text{minpoint} = 0.648 \quad \text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3 \quad \text{Tmin_local SB}_{22} = 490$$

$$\text{required rate.} := \frac{(1000 \cdot \text{minpoint} - \text{Tmin_local SB}_{22})}{(2005 - 2029)} \quad \text{required rate.} = -6.583 \quad \text{mils per year}$$

Appendix 11 - Sand Bed Elevation Bay 19B

October 2006 Data

The data shown below was collected on 10/18/06

```
page := READPRN( "U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB19B.txt" )
```

```
Points 49 := showcells( page , 7 , 0 )
```

```
Points 49 = [ 0.865 0.862 0.872 0.932 0.947 0.992 0.802
              0.842 0.883 0.78 0.84 0.915 0.778 0.866
              0.861 0.906 0.838 0.898 0.974 0.93 0.834
              0.869 0.883 0.807 0.801 0.766 0.834 0.774
              0.811 0.77 0.785 0.788 0.799 0.731 0.778
              0.828 0.787 0.885 0.891 0.934 0.834 0.738
              0.872 0.822 0.904 0.828 0.843 0.875 0.871 ]
```

```
Cells := convert( Points 49 , 7 )
```

```
No DataCells := length( Cells )
```

```
Cells := deletezero_cells( Cells , No DataCells )
```

The thinnest point at this location is point 34 which is shown below

```
minpoint := min( Points 49 )
minpoint = 0.731
```

Mean and Standard Deviation

$$\mu_{\text{actual}} := \text{mean}(\text{Cells}) \quad \mu_{\text{actual}} = 847.449 \quad \sigma_{\text{actual}} := \text{Stdev}(\text{Cells}) \quad \sigma_{\text{actual}} = 59.933$$

Standard Error

$$\text{Standard error} := \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Standard error} = 8.562$$

Skewness

$$\text{Skewness} := \frac{(\text{No DataCells}) \cdot \overline{\sum (\text{Cells} - \mu_{\text{actual}})^3}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\sigma_{\text{actual}})^3} \quad \text{Skewness} = 0.26$$

Kurtosis

$$\text{Kurtosis} := \frac{\text{No DataCells} \cdot (\text{No DataCells} + 1) \cdot \overline{\sum (\text{Cells} - \mu_{\text{actual}})^4}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3) \cdot (\sigma_{\text{actual}})^4} \quad \text{Kurtosis} = -0.325$$

$$+ \frac{3 \cdot (\text{No DataCells} - 1)^2}{(\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3)}$$

Normal Probability Plot

In a normal plot, each data value is plotted against what its value would be if it actually came from a normal distribution. The expected normal values, called normal scores, and can be estimated by first calculating the rank scores of the sorted data.

$$j := 0.. \text{last}(\text{Cells}) \quad \text{srt} := \text{sort}(\text{Cells})$$

Then each data point is ranked. The array rank captures these ranks:

$$r_j := j + 1 \quad \text{rank}_j := \frac{\sum_{\text{srt}=\text{srt}_j}^{\text{srt}=\text{srt}_j} r}{\sum_{\text{srt}=\text{srt}_j}^{\text{srt}=\text{srt}_j} 1}$$

$$p_j := \frac{\text{rank}_j}{\text{rows}(\text{Cells}) + 1}$$

The normal scores are the corresponding p th percentile points from the standard normal distribution:

$$x := 1 \quad \text{N_Score}_j := \text{root}[\text{cnorm}(x) - (p_j), x]$$

Upper and Lower Confidence Values

The Upper and Lower confidence values are calculated based on .05 degree of confidence "q"

No DataCells := length(Cells)

$$\alpha := .05 \quad T\alpha := qt\left[\left(1 - \frac{\alpha}{2}\right), \text{No DataCells}\right] \quad T\alpha = 2.01$$

$$\text{Lower } 95\% \text{Con} := \mu_{\text{actual}} - T\alpha \cdot \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Lower } 95\% \text{Con} = 830.243$$

$$\text{Upper } 95\% \text{Con} := \mu_{\text{actual}} + T\alpha \cdot \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Upper } 95\% \text{Con} = 864.655$$

These values represent a range on the calculated mean in which there is 95% confidence.

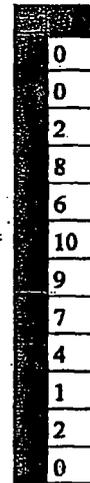
Graphical Representation

Distribution of the "Cells" data points are sorted in 1/2 standard deviation increments (bins) within +/- 3 standard deviations

$$\text{Bins} := \text{Make bins}(\mu_{\text{actual}}, \sigma_{\text{actual}})$$

$$\text{Distribution} := \text{hist}(\text{Bins}, \text{Cells})$$

Distribution =



The mid points of the Bins are calculated

$$k := 0..11 \quad \text{Midpoints}_k := \frac{(\text{Bins}_k + \text{Bins}_{k+1})}{2}$$

The Mathcad function pnorm calculates a portion of normal distribution curve based on a given mean and standard deviation

$$\text{normal curve}_0 := \text{pnorm}(\text{Bins}_1, \mu_{\text{actual}}, \sigma_{\text{actual}})$$

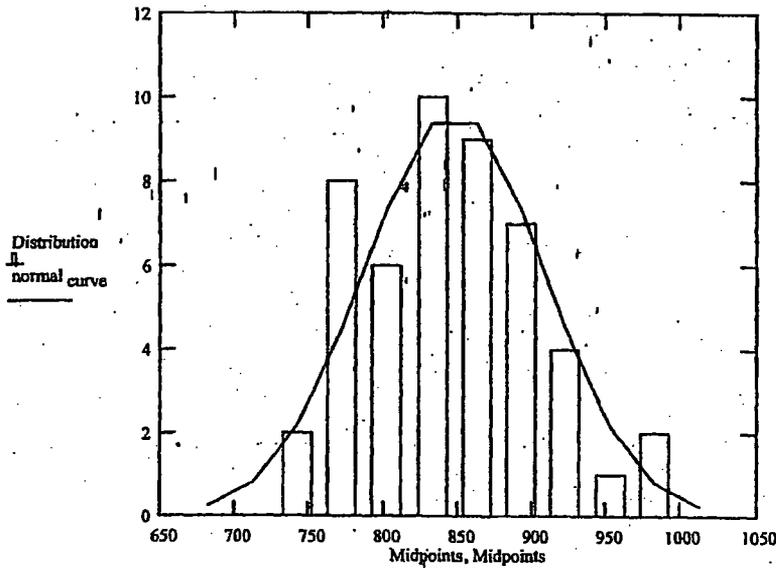
$$\text{normal curve}_k := \text{pnorm}(\text{Bins}_{k+1}, \mu_{\text{actual}}, \sigma_{\text{actual}}) - \text{pnorm}(\text{Bins}_k, \mu_{\text{actual}}, \sigma_{\text{actual}})$$

$$\text{normal curve} := \text{No DataCells} \cdot \text{normal curve}$$

Results For Elevation Sandbed elevation Location Oct. 2006

The following schematic shows: the the distribution of the samples, the normal curve based on the actual mean and standard deviation, the kurtosis, the skewness, the number of data points, and the the lower and upper 95% confidence values. Below is the Normal Plot for the data.

Data Distribution

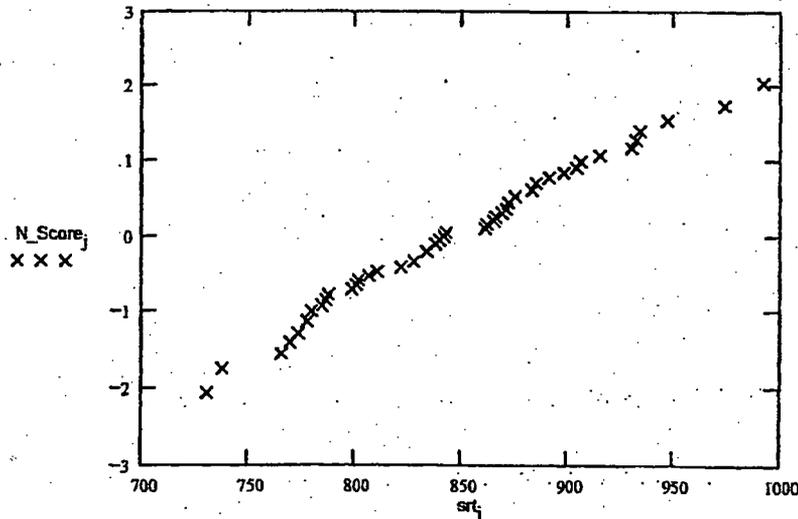


μ actual = 847.449
 σ actual = 59.933
 Standard error = 8.562
 Skewness = 0.26
 Kurtosis = -0.325

Lower 95%Con = 830.243

Upper 95%Con = 864.655

Normal Probability Plot



The Normal Probability Plot and the Kurtosis this data is normally distributed.

Sandbed Location 19B Trend

d := 0

For 1992

Dates_d := Day_year(12, 8, 1992)

page := READPRN("U:\MSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\Data Only\SB19B.txt")

Points₄₉ := showcells(page, 7, 0)

Data

0.868	0.834	0.829	0.925	0.914	0.998	0.823
0.832	0.819	0.778	0.838	0.905	0.796	0.824
0.865	0.867	0.821	0.879	0.915	0.85	0.876
0.892	0.821	0.809	0.834	0.761	0.765	0.748
0.795	0.766	0.814	0.783	0.827	0.743	0.685
0.825	0.839	0.887	0.889	0.933	0.828	0.732
0.872	0.803	0.92	0.82	0.845	0.943	0.906

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

Cells := deletezero cells(nnn, No DataCells)

Point₃₄_d := Cells₃₃Point₃₄ = 743 $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

For 1994

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\Data Only\SB19B.txt")

Dates_d := Day year(9, 14, 1994)Points₄₉ := showcells(page, 7, 0)

Data

0.864	0.831	0.831	0.918	0.897	0.868	0.796
0.829	0.816	0.775	0.834	0.857	0.77	0.827
0.866	0.866	0.819	0.85	0.914	0.847	0.801
0.811	0.815	0.75	0.845	0.752	0.769	0.754
0.782	0.764	0.783	0.778	0.807	0.716	0.689
0.825	0.785	0.883	0.888	0.931	0.818	0.745
0.863	0.817	0.93	0.821	0.853	0.893	0.843

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

Cells := deletezero cells(nnn, No DataCells)

Point₃₄_d := Cells₃₃ $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

For 1996

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1996 Data\sandbed\Data Only\SB19B.txt")

Dates_d := Day year(9, 16, 1996)Points₄₉ := showcells(page, 7, 0)

Data

0.91	0.834	0.843	0.964	0.91	0.793	0.788
0.835	0.821	0.777	0.848	0.916	0.776	0.83
0.933	0.882	0.818	0.898	0.912	0.845	0.803
0.754	0.826	0.795	0.796	0.713	0.744	0.83
0.795	0.759	0.749	0.862	0.766	0.745	0.755
0.862	0.877	0.907	0.852	0.916	0.836	0.758
0.87	0.825	0.933	0.795	0.832	1.017	0.927

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

Cells := deletezero cells(nnn, No DataCells)

Point₃₄_d := Cells₃₃

$$\mu_{\text{measured}_d} := \text{mean}(\text{Cells}) \quad \sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells}) \quad \text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$$

For 2006

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB19B.txt")

Dates_d := Day year(10, 16, 2006)

Points₄₉ := showcells(page, 7, 0)

Data

Points ₄₉ =	0.865	0.862	0.872	0.932	0.947	0.992	0.802
	0.842	0.883	0.78	0.84	0.915	0.778	0.866
	0.861	0.906	0.838	0.898	0.974	0.93	0.834
	0.869	0.883	0.807	0.801	0.766	0.834	0.774
	0.811	0.77	0.785	0.788	0.799	0.731	0.778
	0.828	0.787	0.885	0.891	0.934	0.834	0.738
	0.872	0.822	0.904	0.828	0.843	0.875	0.871

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

Cells := deletezero cells(nnn, No DataCells)

Point₃₄_d := Cells₃₃

$$\mu_{\text{measured}_d} := \text{mean}(\text{Cells}) \quad \sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells}) \quad \text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$$

Below are matrices which contain the date when the data was collected, Mean, Standard Deviation, Standard Error for each date.

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 1.997 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix}$$

$$\text{Point}_{34} = \begin{bmatrix} 743 \\ 716 \\ 745 \\ 731 \end{bmatrix}$$

$$\mu_{\text{measured}} = \begin{bmatrix} 839.612 \\ 824.204 \\ 837.388 \\ 847.449 \end{bmatrix}$$

$$\text{Standard error} = \begin{bmatrix} 8.719 \\ 7.792 \\ 9.469 \\ 8.562 \end{bmatrix}$$

$$\sigma_{\text{measured}} = \begin{bmatrix} 61.035 \\ 54.542 \\ 66.28 \\ 59.933 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu_{\text{measured}})$$

$$\text{Total means} = 4$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{mean}(\mu_{\text{measured}}))^2 \quad \text{SST} = 279.784$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{yhat}(\text{Dates}, \mu_{\text{measured}})_i)^2 \quad \text{SSE} = 153.92$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{measured}})_i - \text{mean}(\mu_{\text{measured}}))^2 \quad \text{SSR} = 125.865$$

$$\text{DegreeFree}_{\text{ss}} := \text{Total means} - 2$$

$$\text{DegreeFree}_{\text{reg}} := 1$$

$$\text{DegreeFree}_{\text{st}} := \text{Total means} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{\text{ss}}}$$

$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{\text{reg}}}$$

$$\text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{\text{st}}}$$

$$\text{MSE} = 76.96$$

$$\text{MSR} = 125.865$$

$$\text{MST} = 93.261$$

$$\text{StGrand}_{\text{err}} := \sqrt{\text{MSE}}$$

$$\text{StGrand}_{\text{err}} = 8.773$$

F Test for Corrosion

$\alpha := 0.05$

$F_{\text{actaul_Reg}} := \frac{\text{MSR}}{\text{MSE}}$

$F_{\text{critical_reg}} := \text{qF}(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}})$

$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_Reg}}}{F_{\text{critical_reg}}}$

$F_{\text{ratio_reg}} = 0.088$

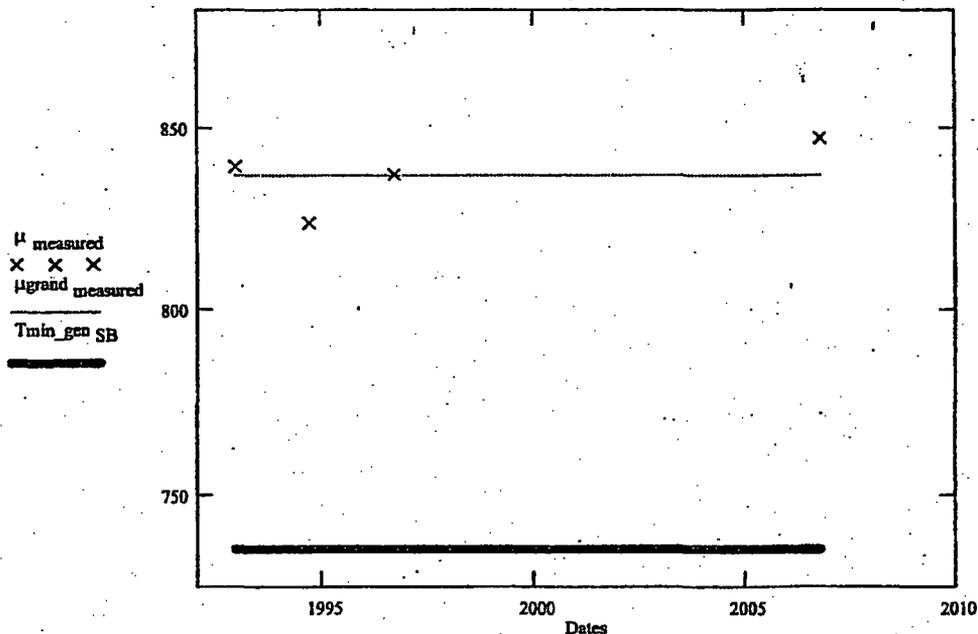
Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

$i := 0.. \text{Total means} - 1$ $\mu_{\text{grand measured}_i} := \text{mean}(\mu_{\text{measured}})$

$\sigma_{\text{grand measured}} := \text{Stdev}(\mu_{\text{measured}})$ $\text{GrandStandard error}_0 := \frac{\sigma_{\text{grand measured}}}{\sqrt{\text{Total means}}}$

The minimum required thickness at this elevation is $T_{\text{min_gen SB}_i} := 736$ (Ref. 3.25)

Plot of the grand mean and the actual means over time.



$\mu_{\text{grand measured}_0} = 837.163$

$\text{GrandStandard error} = 4.829$

To conservatively address the location, the apparent corrosion rate is calculated and compared to the minimum required wall thickness at this elevation

$$m_s := \text{slope}(\text{Dates}, \mu_{\text{measured}}) \quad m_s = 1.045 \quad y_b := \text{intercept}(\text{Dates}, \mu_{\text{measured}}) \quad y_b = -1.25 \cdot 10^3$$

The 95% Confidence curves are calculated

$$\alpha_t := 0.05 \quad k := 2029 - 1985 \quad f := 0..k - 1$$

$$\text{year}_{\text{predict}_f} := 1985 + f \cdot 2 \quad \text{Thick}_{\text{predict}} := m_s \cdot \text{year}_{\text{predict}} + y_b$$

$$\text{Thick}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_i - \text{mean}(\text{Dates}))^2$$

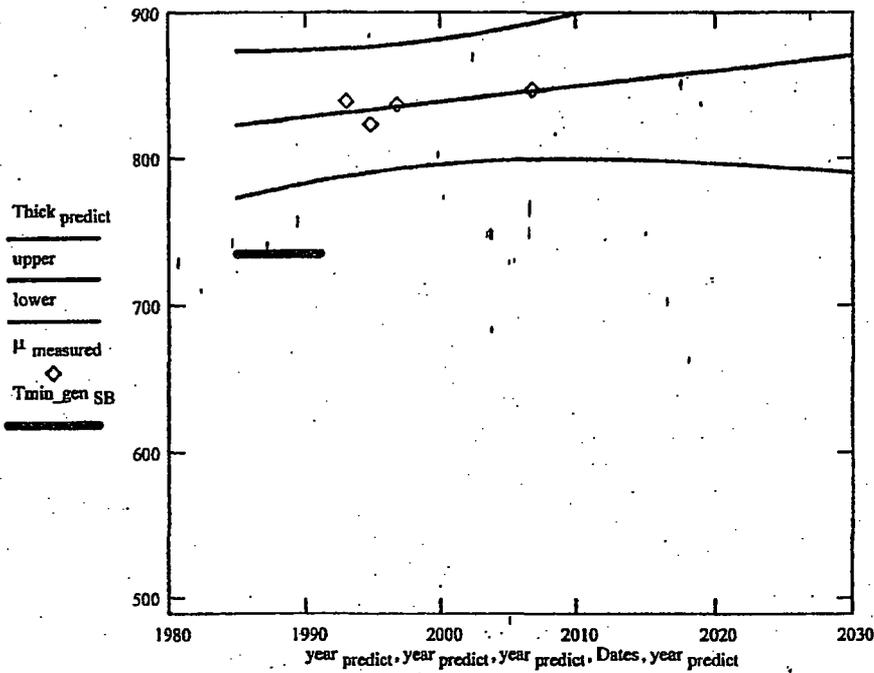
$$\text{upper}_f := \text{Thick}_{\text{predict}_f} +$$

$$qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StGrand}_{\text{err}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lower}_f := \text{Thick}_{\text{predict}_f} -$$

$$qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StGrand}_{\text{err}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$

Location Curve Fit Projected to Plant End Of Life



Therefore even though F-ratio does not support the regression model the above curve shows that even at the lower 95% confidence band this location will not corrode to below Drywell Vessel Minimum required thickness by the plant end of life.

The section below calculates what the postulated mean thickness would be if this grid were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated_meanthickness} := \mu_{\text{measured}_3} - \text{Rate}_{\text{min_observed}} \cdot (2022 - 2006)$$

$$\text{Postulated_meanthickness} = 737.049$$

which is greater than

$$\text{Tmin_gen SB}_3 = 736$$

The following addresses the readings at the lowest single point

$$SST_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point}_{34_i} - \text{mean}(\text{Point}_{34}))^2 \quad SST_{\text{point}} = 534.75$$

$$SSE_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point}_{34_i} - \text{yhat}(\text{Dates}, \text{Point}_{34}_i))^2 \quad SSE_{\text{point}} = 528.414$$

$$SSR_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \text{Point}_{34}_i) - \text{mean}(\text{Point}_{34}))^2 \quad SSR_{\text{point}} = 6.336$$

$$MSE_{\text{point}} := \frac{SSE_{\text{point}}}{\text{DegreeFree}_{ss}}$$

$$MSR_{\text{point}} := \frac{SSR_{\text{point}}}{\text{DegreeFree}_{reg}}$$

$$MST_{\text{point}} := \frac{SST_{\text{point}}}{\text{DegreeFree}_{st}}$$

$$MSE_{\text{point}} = 264.207$$

$$MSR_{\text{point}} = 6.336$$

$$MST_{\text{point}} = 178.25$$

$$StPoint_{\text{err}} := \sqrt{MSE_{\text{point}}}$$

$$StPoint_{\text{err}} = 16.254$$

F Test for Corrosion

$$F_{\text{actaul_Reg}} := \frac{MSR_{\text{point}}}{MSE_{\text{point}}}$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_Reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 1.295 \cdot 10^{-3}$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

$$m_{\text{point}} := \text{slope}(\text{Dates}, \text{Point } 34) \quad m_{\text{point}} = -0.234 \quad y_{\text{point}} := \text{intercept}(\text{Dates}, \text{Point } 34) \quad y_{\text{point}} = 1.202 \cdot 10^3$$

The 95% Confidence curves are calculated

$$\text{Point curve} := m_{\text{point}} \cdot \text{year}_{\text{predict}} + y_{\text{point}}$$

$$\text{Point actualmean} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

$$\text{uppoint}_f := \text{Point curve}_f +$$

$$qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StPoint err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}}_f - \text{Point actualmean})^2}{\text{sum}}}$$

$$\text{lopoint}_f := \text{Point curve}_f -$$

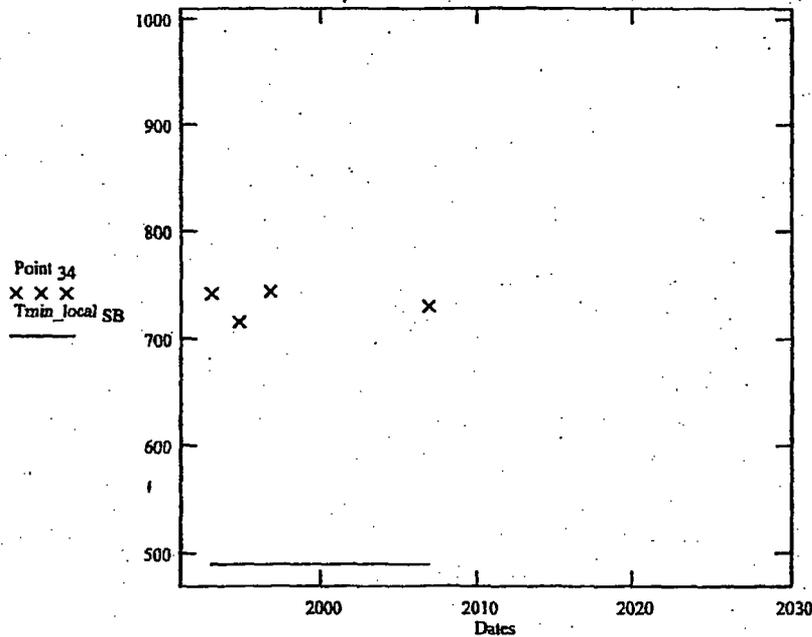
$$\left[qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StPoint err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}}_f - \text{Point actualmean})^2}{\text{sum}}} \right]$$

Local Tmin for this elevation in the Drywell

$$T_{\text{min_local SB}} := 490$$

(Ref. 3.25)

Curve Fit For Point 34 Projected to Plant End Of Life



$$\text{lopoint}_{22} = 582.2$$

$$\text{year}_{\text{predict}}_{22} = 2.029 \cdot 10^3$$

The section below calculates what the postulated individual thickness would be if this point were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated thickness} := \text{Point } 34_3 - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated thickness} = 572.3$$

which is greater than

$$T_{\text{min_local SB}_3} = 490$$

The section below calculates what the postulated corrosion rate necessary for the thinnest individual point to reach the local required thickness by 2029.

$$\text{minpoint} = 0.731$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

$$T_{\text{min_local SB}_{22}} = 490$$

$$\text{required rate.} := \frac{(1000 \cdot \text{minpoint} - T_{\text{min_local SB}_{22}})}{(2005 - 2029)}$$

$$\text{required rate.} = -10.042 \quad \text{mils per year}$$

Appendix 12 - Sand Bed Elevation Bay 19C

October 2006 Data

The data shown below was collected on 10/18/06

```
page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB19C.txt")
Points 49 := showcells(page, 7, 0)
```

0.809	0.768	0.862	1.059	0.968	0.961	0.92
0.679	0.745	0.695	0.814	0.766	0.865	0.845
0.816	0.775	0.87	0.871	0.863	0	0.896
0.791	0.66	0.715	0.793	1.151	1.164	0.918
0.851	0.781	0.733	0.762	0.862	0.787	0.796
0.866	0.83	0.88	0.757	0.867	0.75	0.753
0.801	0.794	0.852	0.841	0.901	0.906	0.84

```
Cells := convert(Points 49, 7)
```

```
No DataCells := length(Cells)
```

For this location no points were identified (reference 3.22).

For this location point 20, 26, 27, and 33 are over a plug (refer 3.22)

```
Cells := Zero_one(Cells, No DataCells, 20)
```

```
Cells := Zero_one(Cells, No DataCells, 26)
```

```
Cells := Zero_one(Cells, No DataCells, 27)
```

```
Cells := Zero_one(Cells, No DataCells, 33)
```

```
Cells := deletezero_cells(Cells, No DataCells)
```

Point 30 is the thinnest

```
minpoint := min(Cells)
```

```
minpoint = 660
```

Mean and Standard Deviation

$$\mu_{\text{actual}} := \text{mean}(\text{Cells}) \quad \mu_{\text{actual}} = 823.822 \quad \sigma_{\text{actual}} := \text{Stdev}(\text{Cells}) \quad \sigma_{\text{actual}} = 79.123$$

Standard Error

$$\text{Standard error} := \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Standard error} = 11.303$$

Skewness

$$\text{Skewness} := \frac{(\text{No DataCells}) \cdot \overrightarrow{\Sigma (\text{Cells} - \mu_{\text{actual}})^3}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\sigma_{\text{actual}})^3} \quad \text{Skewness} = 0.366$$

Kurtosis

$$\text{Kurtosis} := \frac{\text{No DataCells} \cdot (\text{No DataCells} + 1) \cdot \overrightarrow{\Sigma (\text{Cells} - \mu_{\text{actual}})^4}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3) \cdot (\sigma_{\text{actual}})^4} + \frac{3 \cdot (\text{No DataCells} - 1)^2}{(\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3)} \quad \text{Kurtosis} = 0.393$$

Normal Probability Plot

In a normal plot, each data value is plotted against what its value would be if it actually came from a normal distribution. The expected normal values, called normal scores, and can be estimated by first calculating the rank scores of the sorted data.

$j := 0..last(Cells)$ $srt := sort(Cells)$

Then each data point is ranked. The array rank captures these ranks,

$$r_j := j + 1 \quad rank_j := \frac{\sum_{srt = srt_j}^{\rightarrow} r}{\sum_{srt = srt_j}^{\rightarrow} srt}$$

$$p_j := \frac{rank_j}{rows(Cells) + 1}$$

The normal scores are the corresponding p th percentile points from the standard normal distribution:

$$x := 1 \quad N_Score_j := root[cnorm(x) - (p_j), x]$$

Upper and Lower Confidence Values

The Upper and Lower confidence values are calculated based on .05 degree of confidence " α "

$$\text{No_DataCells} := \text{length}(\text{Cells})$$

$$\alpha := .05 \quad T\alpha := \text{qt}\left[\left(1 - \frac{\alpha}{2}\right), \text{No_DataCells}\right] \quad T\alpha = 2.014$$

$$\text{Lower 95\%Con} := \mu_{\text{actual}} - T\alpha \cdot \frac{\sigma_{\text{actual}}}{\sqrt{\text{No_DataCells}}} \quad \text{Lower 95\%Con} = 800.066$$

$$\text{Upper 95\%Con} := \mu_{\text{actual}} + T\alpha \cdot \frac{\sigma_{\text{actual}}}{\sqrt{\text{No_DataCells}}} \quad \text{Upper 95\%Con} = 847.578$$

These values represent a range on the calculated mean in which there is 95% confidence.

Graphical Representation

Distribution of the "Cells" data points are sorted in 1/2 standard deviation increments (bins) within +/- 3 standard deviations

$$\text{Bins} := \text{Make_bins}(\mu_{\text{actual}}, \sigma_{\text{actual}})$$

$$\text{Distribution} := \text{hist}(\text{Bins}, \text{Cells})$$

Distribution =

0
1
2
2
9
9
8
8
3
2
0
1

The mid points of the Bins are calculated

$$k := 0..11 \quad \text{Midpoints}_k := \frac{(\text{Bins}_k + \text{Bins}_{k+1})}{2}$$

The Mathcad function pnorm calculates a portion of normal distribution curve based on a given mean and standard deviation

$$\text{normal_curve}_0 := \text{pnorm}(\text{Bins}_1, \mu_{\text{actual}}, \sigma_{\text{actual}})$$

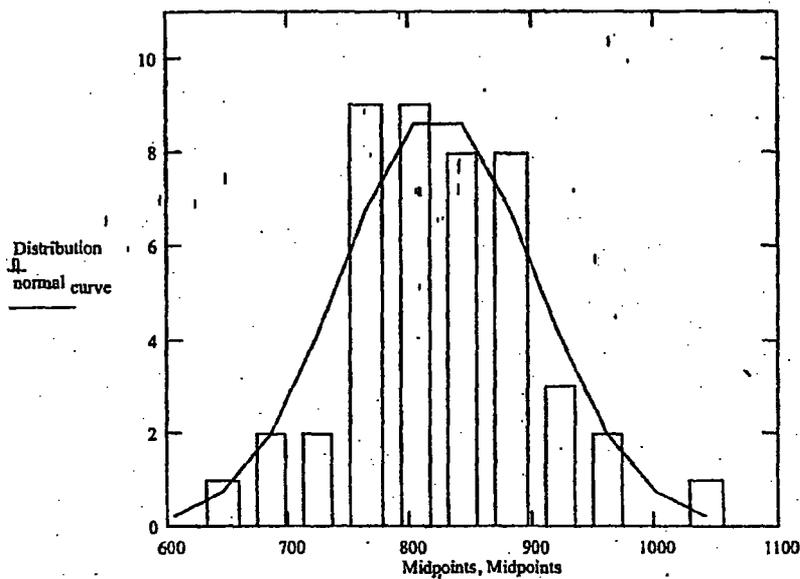
$$\text{normal_curve}_k := \text{pnorm}(\text{Bins}_{k+1}, \mu_{\text{actual}}, \sigma_{\text{actual}}) - \text{pnorm}(\text{Bins}_k, \mu_{\text{actual}}, \sigma_{\text{actual}})$$

$$\text{normal_curve} := \text{No_DataCells} \cdot \text{normal_curve}$$

Results For Elevation Sandbed elevation Location Oct. 2006

The following schematic shows: the the distribution of the samples, the normal curve based on the actual mean and standard deviation, the kurtosis, the skewness, the number of data points, and the the lower and upper 95% confidence values. Below is the Normal Plot for the data.

Data Distribution

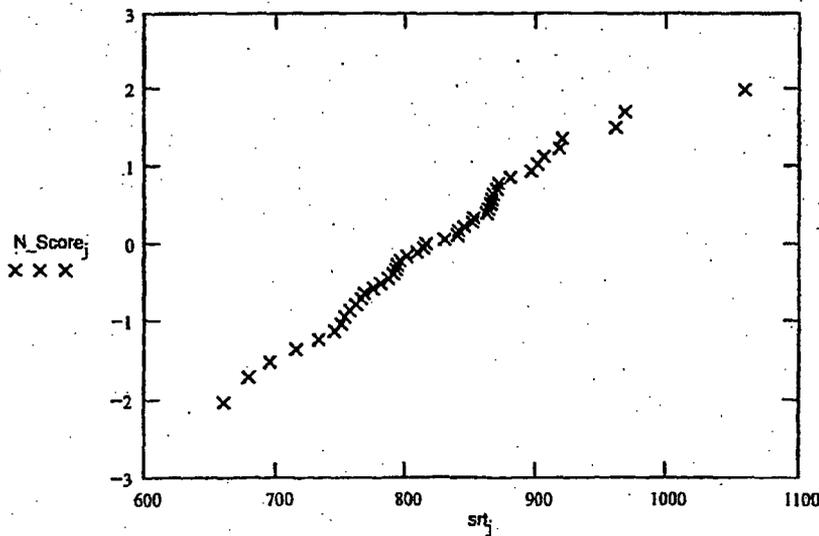


μ actual = 823.822
 σ actual = 79.123
 Standard error = 11.303
 Skewness = 0.366
 Kurtosis = 0.393

Lower 95%Con = 800.066

Upper 95%Con = 847.578

Normal Probability Plot



The Normal Probability Plot and the Kurtosis this data is normally distributed.

Sandbed Location 19C Trend

Data from the 1992, 1994 and 1996 is retrieved.

d := 0

For 1992

Dates_d := Day year(12, 8, 1992)

page := READPRN("U:\MSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\Data Only\SB19C.txt")

Points₄₉ := showcells(page, 7, 0)

Data

0.822	0.757	0.792	0.994	0.922	0.979	0.931
0.683	0.716	0.693	0.797	0.753	0.887	0.838
0.815	0.744	0.879	0.859	0.856	0.222	0.888
0.785	0.65	0.713	0.766	1.147	1.152	0.907
0.839	0.782	0.732	0.762	0.859	0.791	0.838
0.867	0.833	0.88	0.756	0.852	0.736	0.752
0.835	0.861	0.889	0.842	0.896	0.884	0.809

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

For this location point 20, 26, 27, and 33 are over a plug (refer 3.22)

nnn := Zero one(nnn, No DataCells, 20)

nnn := Zero one(nnn, No DataCells, 26)

nnn := Zero one(nnn, No DataCells, 27)

nnn := Zero one(nnn, No DataCells, 33)

Cells := deletezero cells(nnn, No DataCells)

minpoint := min(Cells) minpoint = 650

Point₂₁_d := Cells_{Point 21} = 650 $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

For 1994

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\Data Only\SB19C.txt")

Dates_d := Day year(9, 14, 1994)Points₄₉ := showcells(page, 7, 0)

Data

0.816	0.757	0.82	0.979	0.904	0.952	0.917
0.677	0.738	0.694	0.798	0.762	0.897	0.831
0.813	0.736	0.876	0.855	0.838	0.221	0.884
0.787	0.666	0.718	0.762	1.153	1.149	0.906
0.841	0.782	0.734	0.764	0.856	0.787	0.834
0.871	0.832	0.886	0.766	0.867	0.735	0.748
0.836	0.853	0.892	0.851	0.9	0.902	0.831

nnn := convert(Points₄₉, 7) No DataCells := length(nnn)

For this location point 20, 26, 27, and 33 are over a plug (refer 3.22)

nnn := Zero one(nnn, No DataCells, 20)

nnn := Zero one(nnn, No DataCells, 26)

nnn := Zero one(nnn, No DataCells, 27)

nnn := Zero one(nnn, No DataCells, 33)

Cells := deletezero cells(nnn, No DataCells)

Point 21_d := Cells₂₁ $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

For 1996

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1996 Data\sandbed\Data Only\SB19C.txt")

Dates_d := Day_year(9, 16, 1996)Points₄₉ := showcells(page, 7, 0)

Data

0.949	0.836	0.892	1.11	1.017	0.998	0.935
0.85	0.701	0.752	0.781	0.755	0.944	0.866
0.857	0.8	0.889	0.861	0.907	0.918	0.945
0.876	0.771	0.75	0.862	1.141	0.895	0.916
0.744	0.802	0.772	0.758	0.87	0.867	0.845
0.886	0.851	0.876	0.791	0.871	0.728	0.742
0.854	0.854	0.905	0.839	0.926	0.856	0.834

nmn := convert(Points₄₉, 7)

No_DataCells := length(nmn)

For this location point 20, 26, 27, and 33 are over a plug (refer 3.22)

nmn := Zero_one(nmn, No_DataCells, 20)

nmn := Zero_one(nmn, No_DataCells, 26)

nmn := Zero_one(nmn, No_DataCells, 27)

nmn := Zero_one(nmn, No_DataCells, 33)

Cells := deletezero_cells(nmn, No_DataCells)

Point_{21_d} := Cells₂₁

$$\mu_{\text{measured}_d} := \text{mean}(\text{Cells}) \quad \sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells}) \quad \text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No_DataCells}_d}}$$

For 2006

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB19C.txt")

Dates_d := Day year(10, 16, 2006)Points₄₉ := showcells(page, 7, 0)

Data

0.809	0.768	0.862	1.059	0.968	0.961	0.92
0.679	0.745	0.695	0.814	0.766	0.865	0.845
0.816	0.775	0.87	0.871	0.863	0	0.896
0.791	0.66	0.715	0.793	1.151	1.164	0.918
0.851	0.781	0.733	0.762	0.862	0.787	0.796
0.866	0.83	0.88	0.757	0.867	0.75	0.753
0.801	0.794	0.852	0.841	0.901	0.906	0.84

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

For this location point 20, 26, 27, and 33 are over a plug (refer 3.22)

nnn := Zero_{one}(nnn, No DataCells, 20)nnn := Zero_{one}(nnn, No DataCells, 26)nnn := Zero_{one}(nnn, No DataCells, 27)nnn := Zero_{one}(nnn, No DataCells, 33)Cells := deletzero_{cells}(nnn, No DataCells)Point_{21_d} := Cells₂₁ $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard_{error}_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

Below are matrices which contain the date when the data was collected, Mean, Standard Deviation, Standard Error for each date.

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 1.997 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix} \quad \text{Point}_{21} = \begin{bmatrix} 650 \\ 666 \\ 771 \\ 660 \end{bmatrix} \quad \sigma_{\text{measured}} = \begin{bmatrix} 77.068 \\ 73.396 \\ 82.35 \\ 79.123 \end{bmatrix}$$

$$\mu_{\text{measured}} = \begin{bmatrix} 819.156 \\ 819.889 \\ 853.8 \\ 823.822 \end{bmatrix} \quad \text{Standard error} = \begin{bmatrix} 11.01 \\ 10.485 \\ 11.764 \\ 11.303 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu_{\text{measured}}) \quad \text{Total means} = 4$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{mean}(\mu_{\text{measured}}))^2 \quad \text{SST} = 821.664$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{yhat}(\text{Dates}, \mu_{\text{measured}})_i)^2 \quad \text{SSE} = 821.61$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{measured}})_i - \text{mean}(\mu_{\text{measured}}))^2 \quad \text{SSR} = 0.054$$

$$\text{DegreeFree}_{\text{ss}} := \text{Total means} - 2 \quad \text{DegreeFree}_{\text{reg}} := 1 \quad \text{DegreeFree}_{\text{st}} := \text{Total means} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{\text{ss}}} \\ \text{MSE} = 410.805$$

$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{\text{reg}}} \\ \text{MSR} = 0.054$$

$$\text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{\text{st}}} \\ \text{MST} = 273.888$$

$$\text{StGrand}_{\text{err}} := \sqrt{\text{MSE}}$$

$$\text{StGrand}_{\text{err}} = 20.268$$

F Test for Corrosion

$$\alpha := 0.05 \quad F_{\text{actaul_reg}} := \frac{\text{MSR}}{\text{MSE}} \quad F_{\text{critical_reg}} := \text{qF}(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}})$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_reg}}}{F_{\text{critical_reg}}} \quad F_{\text{ratio_reg}} = 7.076 \cdot 10^{-6}$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

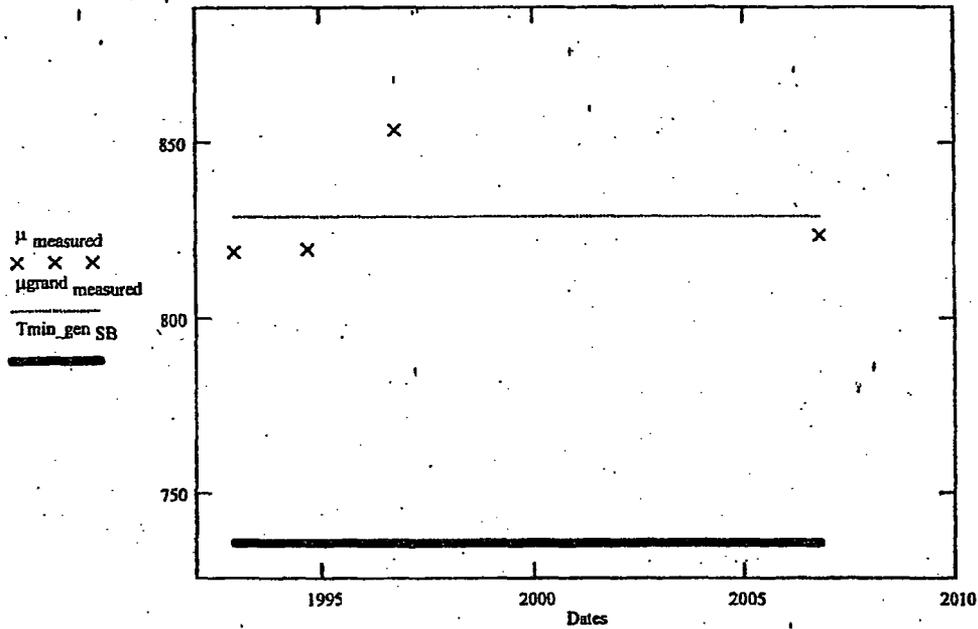
Therefore the curve fit of the means does not have a slope and the grandmean is an accurate measure of the thickness at this location.

$$i := 0.. \text{Total means} - 1 \quad \mu_{\text{grand measured}_i} := \text{mean}(\mu_{\text{measured}})$$

$$\sigma_{\text{grand measured}} := \text{Stdev}(\mu_{\text{measured}}), \quad \text{GrandStandard error}_0 := \frac{\sigma_{\text{grand measured}}}{\sqrt{\text{Total means}}}$$

The minimum required thickness at this elevation is $T_{\text{min_gen SB}} := 736$ (Ref. 3.25)

Plot of the grand-mean and the actual means over time



$$\mu_{\text{grand measured}_0} = 829.167$$

$$\text{GrandStandard error} = 8.275$$

To conservatively address the location, the apparent corrosion rate is calculated and compared to the minimum required wall thickness at this elevation

$$m_s := \text{slope}(\text{Dates}, \mu_{\text{measured}}) \quad m_s = 0.022 \quad y_b := \text{intercept}(\text{Dates}, \mu_{\text{measured}}) \quad y_b = 786.002$$

The 95% Confidence curves are calculated

$$\alpha_t := 0.05 \quad k := 2029 - 1985 \quad f := 0..k - 1$$

$$\text{year}_{\text{predict}_f} := 1985 + f \cdot 2 \quad \text{Thick}_{\text{predict}} := m_s \cdot \text{year}_{\text{predict}_f} + y_b$$

$$\text{Thick}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

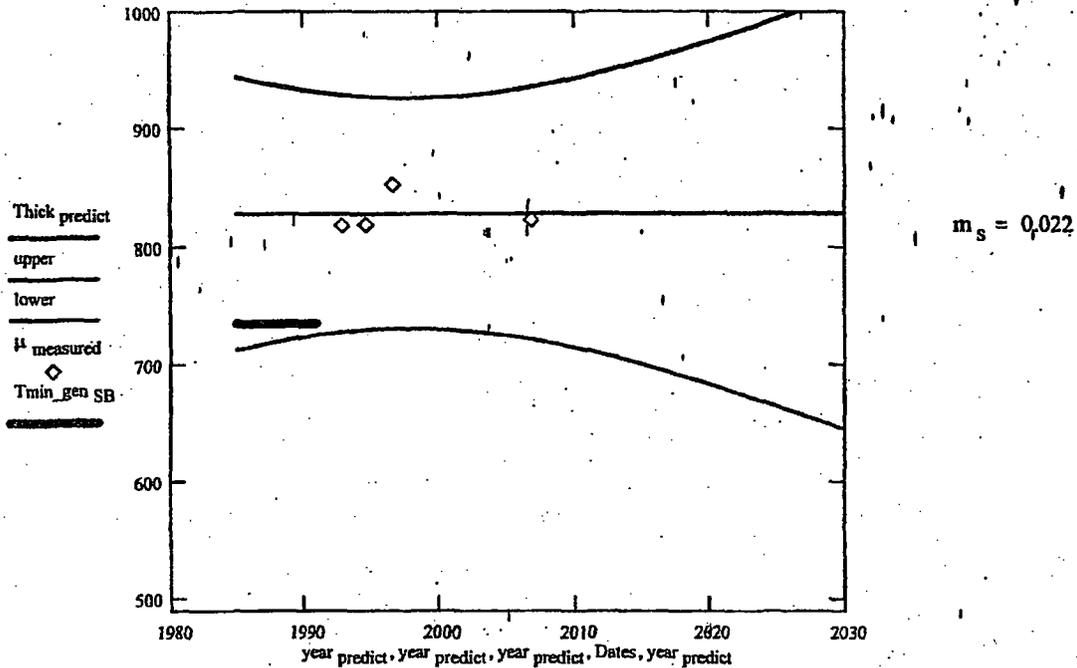
$$\text{upper}_f := \text{Thick}_{\text{predict}_f} +$$

$$+ \left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

$$\text{lower}_f := \text{Thick}_{\text{predict}_f} -$$

$$\left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

Location Curve Fit Projected to Plant End Of Life



Therefore even though F-ratio does not support the regression model the above curve shows that even at the lower 95% confidence band this location will not corrode to below Drywell Vessel Minimum required thickness by the plant end of life.

The section below calculates what the postulated mean thickness would be if this grid were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated}_{\text{meanthickness}} := \mu_{\text{measured}_3} - \text{Rate}_{\text{min_observed}} \cdot (2018 - 2006)$$

$$\text{Postulated}_{\text{meanthickness}} = .741.022$$

which is greater than

$$\text{Tmin_gen}_{\text{SB}_3} = 736$$

The following addresses the readings at the lowest single point

$$SST_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point } 21_i - \text{mean}(\text{Point } 21))^2 \quad SST_{\text{point}} = 9.595 \cdot 10^3$$

$$SSE_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point } 21_i - \text{yhat}(\text{Dates}, \text{Point } 21)_i)^2 \quad SSE_{\text{point}} = 9.525 \cdot 10^3$$

$$SSR_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \text{Point } 21)_i - \text{mean}(\text{Point } 21))^2 \quad SSR_{\text{point}} = 69.399$$

$$MSE_{\text{point}} := \frac{SSE_{\text{point}}}{\text{DegreeFree}_{ss}}$$

$$MSR_{\text{point}} := \frac{SSR_{\text{point}}}{\text{DegreeFree}_{reg}}$$

$$MST_{\text{point}} := \frac{SST_{\text{point}}}{\text{DegreeFree}_{st}}$$

$$MSE_{\text{point}} = 4.763 \cdot 10^3$$

$$MSR_{\text{point}} = 69.399$$

$$MST_{\text{point}} = 3.198 \cdot 10^3$$

$$St_{\text{Point err}} := \sqrt{MSE_{\text{point}}}$$

$$St_{\text{Point err}} = 69.012$$

F Test for Corrosion

$$F_{\text{actaul_Reg}} := \frac{MSR_{\text{point}}}{MSE_{\text{point}}}$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_Reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 7.871 \cdot 10^{-4}$$

The conclusion can be made that the mean best fits the grandmean model. The grandmean ratio is greater than one. The figure below provides a trend of the data and the grandmean

$$m_{\text{point}} := \text{slope}(\text{Dates}, \text{Point}_{21}) \quad m_{\text{point}} = -0.776 \quad y_{\text{point}} := \text{intercept}(\text{Dates}, \text{Point}_{21}) \quad y_{\text{point}} = 2.237 \cdot 10^3$$

The 95% Confidence curves are calculated

$$\text{Point}_{\text{curve}} := m_{\text{point}} \cdot \text{year}_{\text{predict}} + y_{\text{point}}$$

$$\text{Point}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

$$\text{uppoint}_f := \text{Point}_{\text{curve}_f} +$$

$$qt\left(1 - \frac{\alpha_t}{2}, \text{Total}_{\text{means}} - 2\right) \cdot \text{StPoint}_{\text{err}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Point}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lopoint}_f := \text{Point}_{\text{curve}_f} -$$

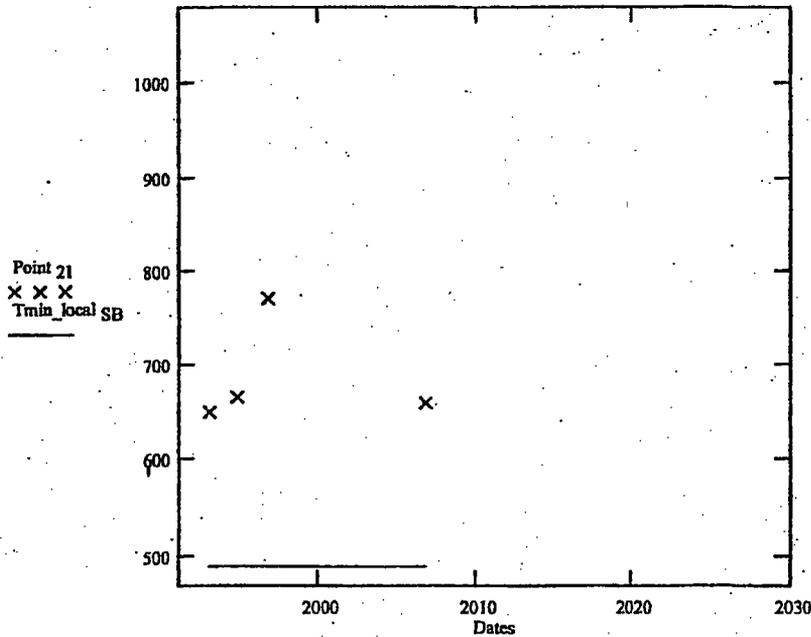
$$\left[qt\left(1 - \frac{\alpha_t}{2}, \text{Total}_{\text{means}} - 2\right) \cdot \text{StPoint}_{\text{err}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Point}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

Local Tmin for this elevation in the Drywell

$$\text{Tmin}_{\text{local}} \text{SB}_f := 490$$

(Ref. 2.35)

Curve Fit For Point 21 Projected to Plant End Of Life



$$m_{\text{point}} = -0.776$$

$$\text{lopoint}_{22} = 50.16$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

The section below calculates what the postulated individual thickness would be if this point were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated thickness} := \text{Point}_{21_3} - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated thickness} = 501.3$$

which is greater than

$$\text{Tmin_local}_{\text{SB}_3} = 490$$

The section below calculates what the postulated corrosion rate necessary for the thinnest individual point to reach the local required thickness by 2029.

$$\text{minpoint} = 650$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

$$\text{Tmin_local}_{\text{SB}_{22}} = 490$$

$$\text{required rate.} := \frac{(\text{minpoint} - \text{Tmin_local}_{\text{SB}_{22}})}{(2005 - 2029)}$$

$$\text{required rate.} = -6.667 \quad \text{mils per year}$$

Appendix 13 - Sand Bed Elevation Bay 1D**October 2006 Data**

The data shown below was collected on 10/18/06.

```
page := READPRN( "U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB1D.txt" )
```

```
Points_7 := show7cells( page, 1, 7, 0 )
```

```
Points_7 = [ 0.881 1.156 1.104 1.124 1.134 1.093 1.122 ]
```

```
Cells := convert( Points_7, 7, 1 ) No_DataCells := length( Cells )
```

```
Cells := Zero_one( Cells, No_DataCells, 1 )
```

```
Cells := deletezero_cells( Cells, No_DataCells )
```

The thinnest point at this location is shown
below

```
minpoint := min( Points_7 )
```

```
minpoint = 0.881
```

Mean and Standard Deviation

$$\mu_{\text{actual}} := \text{mean}(\text{Cells}) \quad \mu_{\text{actual}} = 1.122 \cdot 10^3 \quad \sigma_{\text{actual}} := \text{Stdev}(\text{Cells}) \quad \sigma_{\text{actual}} = 22.221$$

Standard Error

$$\text{Standard error} := \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Standard error} = 8.399$$

Skewness

$$\text{Skewness} := \frac{(\text{No DataCells}) \cdot \overrightarrow{\sum (\text{Cells} - \mu_{\text{actual}})^3}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\sigma_{\text{actual}})^3} \quad \text{Skewness} = 0.204$$

Kurtosis

$$\text{Kurtosis} := \frac{\text{No DataCells} \cdot (\text{No DataCells} + 1) \cdot \overrightarrow{\sum (\text{Cells} - \mu_{\text{actual}})^4}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3) \cdot (\sigma_{\text{actual}})^4} + \frac{3 \cdot (\text{No DataCells} - 1)^2}{(\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3)} \quad \text{Kurtosis} = -1.261$$

Normal Probability Plot

In a normal plot, each data value is plotted against what its value would be if it actually came from a normal distribution. The expected normal values, called normal scores, and can be estimated by first calculating the rank scores of the sorted data.

$j := 0.. \text{last}(\text{Cells})$ $\text{srt} := \text{sort}(\text{Cells})$

Then each data point is ranked. The array rank captures these ranks:

$$r_j := j + 1 \quad \text{rank}_j := \frac{\sum_{\text{srt} = \text{srt}_j}^{\rightarrow} r}{\sum_{\text{srt} = \text{srt}_j}^{\rightarrow} 1}$$

$$p_j := \frac{\text{rank}_j}{\text{rows}(\text{Cells}) + 1}$$

The normal scores are the corresponding p th percentile points from the standard normal distribution:

$$x := 1 \quad \text{N_Score}_j := \text{root}[\text{cnorm}(x) - (p_j), x]$$

Upper and Lower Confidence Values

The Upper and Lower confidence values are calculated based on .05 degree of confidence "α"

No DataCells := length(Cells)

α := .05 Tα := qt $\left[\left(1 - \frac{\alpha}{2} \right); \text{No DataCells} \right]$ Tα = 2.447

Lower 95%Con := μ actual - Tα $\frac{\sigma \text{ actual}}{\sqrt{\text{No DataCells}}}$ Lower 95%Con = 1.1 • 10³

Upper 95%Con := μ actual + Tα $\frac{\sigma \text{ actual}}{\sqrt{\text{No DataCells}}}$ Upper 95%Con = 1.144 • 10³

These values represent a range on the calculated mean in which there is 95% confidence.

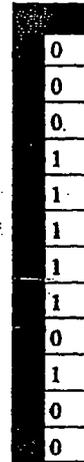
Graphical Representation

Distribution of the "Cells" data points are sorted in 1/2 standard deviation increments (bins) within +/- 3 standard deviations

Bins := Make bins(μ actual, σ actual)

Distribution := hist(Bins, Cells)

Distribution =



The mid points of the Bins are calculated

k := 0..11 Midpoints_k := $\frac{(\text{Bins}_k + \text{Bins}_{k+1})}{2}$

The Mathcad function pnorm calculates a portion of normal distribution curve based on a given mean and standard deviation

normal curve₀ := pnorm(Bins₁, μ actual, σ actual)

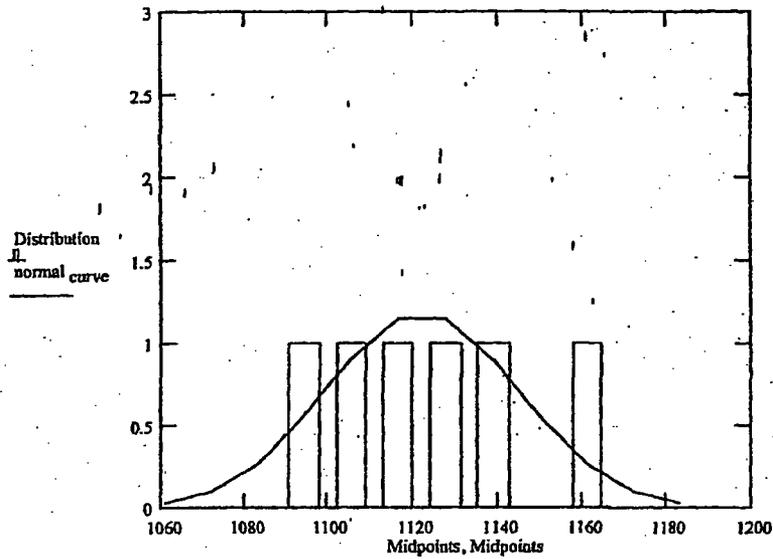
normal curve_k := pnorm(Bins_{k+1}, μ actual, σ actual) - pnorm(Bins_k, μ actual, σ actual)

normal curve := No DataCells · normal curve

Results For Elevation Sandbed elevation Location Oct. 2006

The following schematic shows: the the distribution of the samples, the normal curve based on the actual mean and standard deviation, the kurtosis, the skewness, the number of data points, and the the lower and upper 95% confidence values. Below is the Normal Plot for the data.

Data Distribution



$\mu_{\text{actual}} = 1.122 \cdot 10^3$

$\sigma_{\text{actual}} = 22.221$

Standard error = 8.399

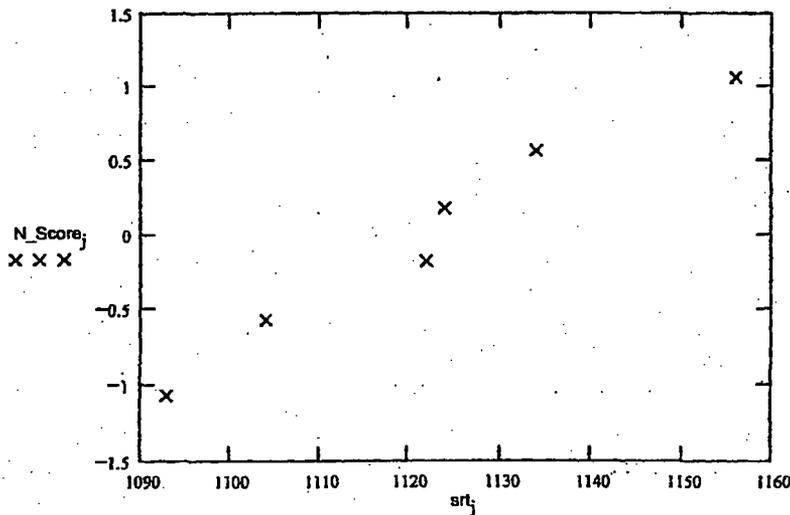
Skewness = 0.204

Kurtosis = -1.261

Lower 95%Con = $1.1 \cdot 10^3$

Upper 95%Con = $1.144 \cdot 10^3$

Normal Probability Plot



The Normal Probability Plot and the Kurtosis this data is normally distributed.

Sandbed Location 1D Trend

d := 0

For 1992

Dates_d := Day year(12, 8, 1992)

page := READPRN("U:\AMSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\Data Only\SB1D.txt")

Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [0.889 1.138 1.112 1.114 1.132 1.103 1.126]nnn := convert(Points₇, 7, 1) No DataCells := length(nnn)Point₁_d := Points₇₀

nnn := Zero one(nnn, No DataCells + 1)

Cells := deletezero cells(nnn, No DataCells)

Point₁ = 0.889 $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ $\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

For 1994

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\Data Only\SB1D.txt")

Dates_d := Day year(9, 14, 1994)Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [0.879 1.054 1.105 1.119 1.124 1.088 1.118]nnn := con7vert(Points₇, 7, 1)

No DataCells := length(nnn)

Point_{1_d} := Points_{7_0}

nnn := Zero one(nnn, No DataCells, 1)

Cells := deletezero_cells(nnn, No DataCells)

 $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ $\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

For 1996

 $d := d + 1$

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1996 Data\sandbed\Data Only\SB1D.txt")

Dates_d := Day_year(9, 16, 1996)Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [0.881 1.103 1.178 1.146 1.194 1.134 0.881]nnn := convert(Points₇, 7, 1)

No_DataCells := length(nnn)

Point_{1_d} := Points_{7_0}

nnn := Zero_one(nnn, No_DataCells, 1)

nnn := Zero_one(nnn, No_DataCells, 7)

Cells := deletezero_cells(nnn, No_DataCells)

$$\mu_{\text{measured}_d} := \text{mean}(\text{Cells}) \quad \sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells}) \quad \text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No_DataCells}}}$$

For 2006.

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB1D.txt")

Dates_d := Day_year(10, 16, 2006)

Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [0.881 1.156 1.104 1.124 1.134 1.093 1.122]

nnn := con7vert(Points₇, 7, 1) No DataCells := length(nnn)

Point₁_d := Points₇₀

nnn := Zero_one(nnn, No DataCells, 1)

Cells := deletezero_cells(nnn, No DataCells)

Point₁ = $\begin{bmatrix} 0.889 \\ 0.879 \\ 0.881 \\ 0.881 \end{bmatrix}$

$\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ $\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

Below are matrices which contain the date when the data was collected, Mean, Standard Deviation, Standard Error for each date.

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 1.997 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix}$$

$$\text{Point}_1 = \begin{bmatrix} 0.889 \\ 0.879 \\ 0.881 \\ 0.881 \end{bmatrix}$$

$$\mu_{\text{measured}} = \begin{bmatrix} 1.12083 \cdot 10^3 \\ 1.10133 \cdot 10^3 \\ 1.151 \cdot 10^3 \\ 1.12217 \cdot 10^3 \end{bmatrix}$$

$$\text{Standard error} = \begin{bmatrix} 5.039 \\ 10.05 \\ 13.622 \\ 8.399 \end{bmatrix}$$

$$\sigma_{\text{measured}} = \begin{bmatrix} 13.333 \\ 26.591 \\ 36.042 \\ 22.221 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu_{\text{measured}})$$

$$\text{Total means} = 4$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{mean}(\mu_{\text{measured}}))^2$$

$$\text{SST} = 1.256 \cdot 10^3$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{yhat}(\text{Dates}, \mu_{\text{measured}})_i)^2$$

$$\text{SSE} = 1.242 \cdot 10^3$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{measured}})_i - \text{mean}(\mu_{\text{measured}}))^2$$

$$\text{SSR} = 13.63$$

$$\text{DegreeFree}_{ss} := \text{Total means} - 2$$

$$\text{DegreeFree}_{reg} := 1$$

$$\text{DegreeFree}_{st} := \text{Total means} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{ss}}$$

$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{reg}}$$

$$\text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{st}}$$

$$\text{MSE} = 621.213$$

$$\text{MSR} = 13.63$$

$$\text{MST} = 418.685$$

$$\text{StGrand}_{err} := \sqrt{\text{MSE}}$$

$$\text{StGrand}_{err} = 24.924$$

F Test for Corrosion

$\alpha := 0.05$

$F_{\text{actual_reg}} := \frac{MSR}{MSE}$

$F_{\text{critical_reg}} := qF(1 - \alpha, \text{DegreeFree_reg}, \text{DegreeFree_ss})$

$F_{\text{ratio_reg}} := \frac{F_{\text{actual_reg}}}{F_{\text{critical_reg}}}$

$F_{\text{ratio_reg}} = 1.185 \cdot 10^{-3}$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grand mean

$i := 0.. \text{Total_means} - 1$

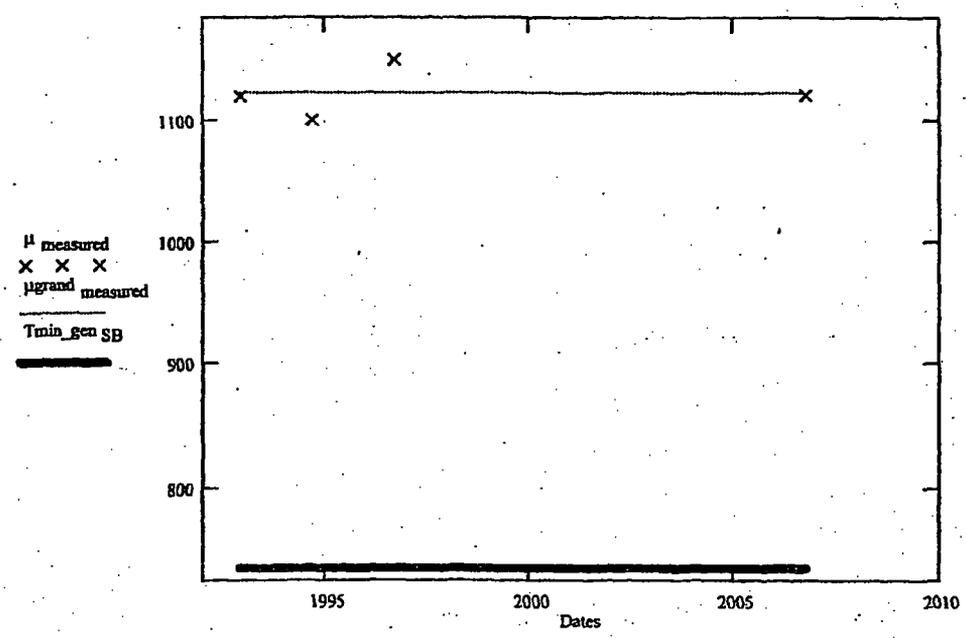
$\mu_{\text{grand_measured}_i} := \text{mean}(\mu_{\text{measured}})$

$\sigma_{\text{grand_measured}} := \text{Stdev}(\mu_{\text{measured}})$

$\text{GrandStandard_error}_0 := \frac{\sigma_{\text{grand_measured}}}{\sqrt{\text{Total_means}}}$

The minimum required thickness at this elevation is $T_{\text{min_gen_SB}_i} := 736$ (Ref. 2.35)

Plot of the grand mean and the actual means over time



$\mu_{\text{grand}} = 1.124 \cdot 10^3$

$\text{GrandStandard} = 10.231$

To conservatively address the location, the apparent corrosion rate is calculated and compared to the minimum required wall thickness at this elevation

$$m_s := \text{slope}(\text{Dates}, \mu_{\text{measured}}) \quad m_s = 0.344 \quad y_b := \text{intercept}(\text{Dates}, \mu_{\text{measured}}) \quad y_b = 436.885$$

The 95% Confidence curves are calculated

$$\alpha_t := 0.05 \quad k := 2029 - 1985 \quad f := 0.05 \cdot k - 1$$

$$\text{year}_{\text{predict}_f} := 1985 + f \cdot 2 \quad \text{Thick}_{\text{predict}} := m_s \cdot \text{year}_{\text{predict}_f} + y_b$$

$$\text{Thick}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

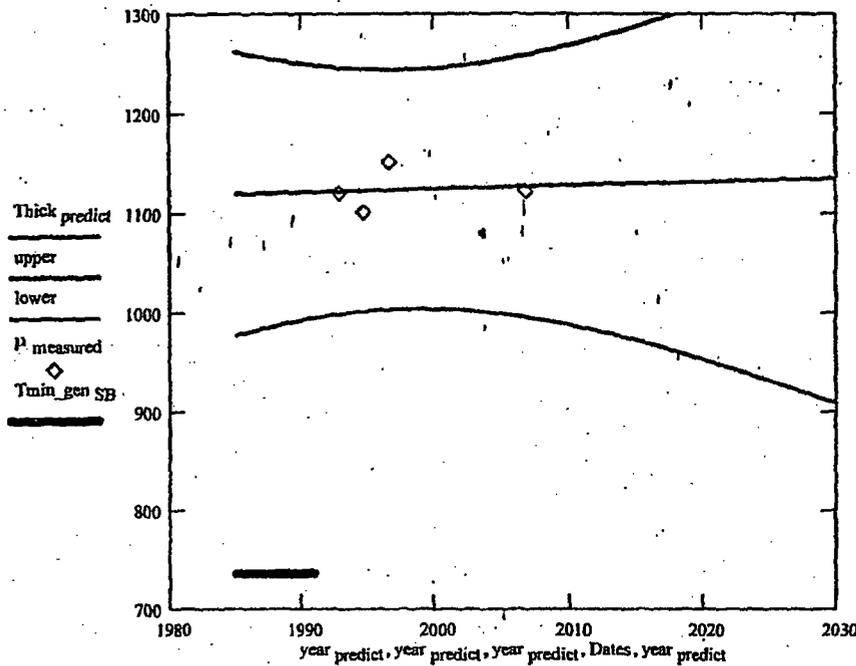
$$\text{upper}_f := \text{Thick}_{\text{predict}_f} +$$

$$qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lower}_f := \text{Thick}_{\text{predict}_f} -$$

$$\left[qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

Location Curve Fit Projected to Plant End Of Life



$$m_s = 0.344$$

Therefore even though F-ratio does not support the regression model the above curve shows that even at the lower 95% confidence band this location will not corrode to below Drywell Vessel Minimum required thickness by the plant end of life.

The section below calculates what the postulated mean thickness would be if this grid were to corrode at a minimum observable rate observed in appendix 22.

$$Rate_{min_observed} := 6.9$$

$$Postulated\ meanthickness := \mu_{measured_3} - Rate_{min_observed} \cdot (2029 - 2006)$$

$$Postulated\ meanthickness = 963.467$$

which is greater than

$$T_{min_gen\ SB_3} = 736$$

The following addresses the readings at the lowest single point

$$SST_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point}_{1_i} - \text{mean}(\text{Point}_1))^2 \quad SST_{\text{point}} = 5.9 \cdot 10^{-5}$$

$$SSE_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point}_{1_i} - \text{yhat}(\text{Dates}, \text{Point}_1)_i)^2 \quad SSE_{\text{point}} = 4.977 \cdot 10^{-5}$$

$$SSR_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \text{Point}_1)_i - \text{mean}(\text{Point}_1))^2 \quad SSR_{\text{point}} = 9.234 \cdot 10^{-6}$$

$$MSE_{\text{point}} := \frac{SSE_{\text{point}}}{\text{DegreeFree}_{ss}} \quad MSR_{\text{point}} := \frac{SSR_{\text{point}}}{\text{DegreeFree}_{reg}} \quad MST_{\text{point}} := \frac{SST_{\text{point}}}{\text{DegreeFree}_{st}}$$

$$MSE_{\text{point}} = 2.488 \cdot 10^{-5} \quad MSR_{\text{point}} = 9.234 \cdot 10^{-6} \quad MST_{\text{point}} = 1.967 \cdot 10^{-5}$$

$$StPoint_{\text{err}} := \sqrt{MSE_{\text{point}}} \quad StPoint_{\text{err}} = 4.988 \cdot 10^{-3}$$

F Test for Corrosion

$$F_{\text{actaul_Reg}} := \frac{MSR_{\text{point}}}{MSE_{\text{point}}}$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_Reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 0.02$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

$$m_{point} := \text{slope}(\text{Dates}, \text{Point}_1) \quad m_{point} = -2.83 \cdot 10^{-4} \quad y_{point} := \text{intercept}(\text{Dates}, \text{Point}_1) \quad y_{point} = 1.448$$

$$\text{Point}_{curve} := m_{point} \cdot \text{year}_{predict} + y_{point}$$

$$\text{Point}_{actualmean} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

$$\text{uppoint}_f := \text{Point}_{curve}_f +$$

$$+ qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StPoint}_{err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{predict}_f - \text{Point}_{actualmean})^2}{\text{sum}}}$$

$$\text{lopoint}_f := \text{Point}_{curve}_f -$$

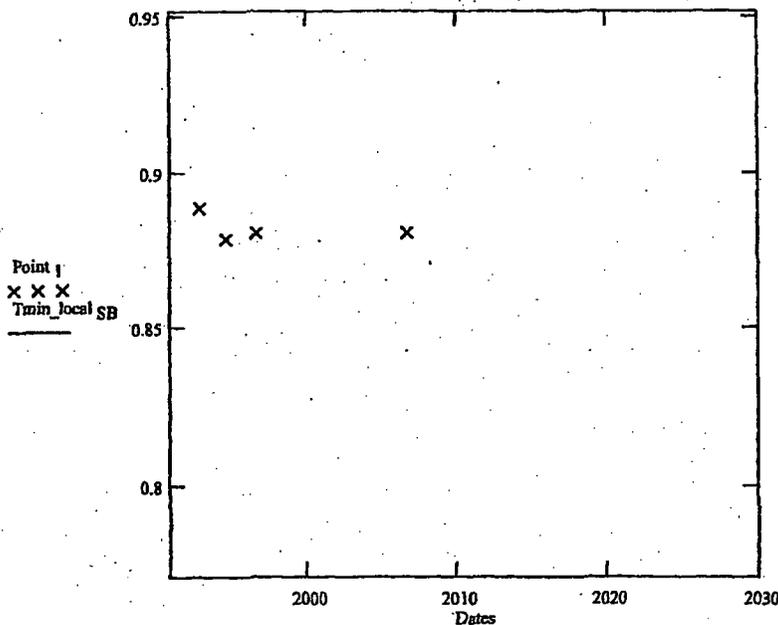
$$- \left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StPoint}_{err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{predict}_f - \text{Point}_{actualmean})^2}{\text{sum}}} \right]$$

Local Tmin for this elevation in the Drywell

$$\text{Tmin}_{local SB_f} := 490$$

(Ref. 3.25)

Curve Fit For Point 1 Projected to Plant End Of Life



$$\text{lopoint}_{22} = 0.829$$

$$\text{year}_{predict}_{22} = 2.029 \cdot 10^3$$

The section below calculates what the postulated individual thickness would be if this point were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated thickness} := \text{Point}_3 \cdot 1000 - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated thickness} = 722.3$$

which is greater than

$$\text{Tmin_local SB}_3 = 490$$

The section below calculates what the postulated corrosion rate necessary for the thinnest individual point to reach the local required thickness by 2029.

$$\text{minpoint} = 0.881$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

$$\text{Tmin_local SB}_{22} = 490$$

$$\text{required}_{\text{rate}} := \frac{(1000 \cdot \text{minpoint} - \text{Tmin_local SB}_{22})}{(2005 - 2029)}$$

$$\text{required}_{\text{rate}} = -16.292 \text{ mils per year}$$

Appendix 14 - Sand Bed Elevation Bay 3D

October 2006 Data

The data shown below was collected on 10/18/06.

```
page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB3D.txt")
```

```
Points 7 := show7cells(page, 1, 7, 0)
```

```
Points 7 = [ 1.199 1.189 1.187 1.173 1.156 1.187 1.166 ]
```

```
Cells := con7vert(Points 7, 7, 1 No DataCells := length(Cells))
```

```
Cells := deletezero cells(Cells, No DataCells)
```

The thinnest point at this location is shown
below

```
minpoint := min(Points 7)
```

```
minpoint = 1.156
```

Mean and Standard Deviation

$$\mu_{\text{actual}} := \text{mean}(\text{Cells}) \quad \mu_{\text{actual}} = 1.18 \cdot 10^3 \quad \sigma_{\text{actual}} := \text{Stdev}(\text{Cells}) \quad \sigma_{\text{actual}} = 15.054$$

Standard Error

$$\text{Standard error} := \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Standard error} = 5.69$$

Skewness

$$\text{Skewness} := \frac{(\text{No DataCells}) \cdot \sum (\text{Cells} - \mu_{\text{actual}})^3}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\sigma_{\text{actual}})^3} \quad \text{Skewness} = -0.471$$

Kurtosis

$$\text{Kurtosis} := \frac{\text{No DataCells} \cdot (\text{No DataCells} + 1) \cdot \sum (\text{Cells} - \mu_{\text{actual}})^4}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3) \cdot (\sigma_{\text{actual}})^4} + \frac{3 \cdot (\text{No DataCells} - 1)^2}{(\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3)} \quad \text{Kurtosis} = -0.848$$

Normal Probability Plot

In a normal plot, each data value is plotted against what its value would be if it actually came from a normal distribution. The expected normal values, called normal scores, can be estimated by first calculating the rank scores of the sorted data.

$$j := 0.. \text{last}(\text{Cells}) \quad \text{srt} := \text{sort}(\text{Cells})$$

Then each data point is ranked. The array rank captures these ranks

$$r_j := j + 1 \quad \text{rank}_j := \frac{\sum_{\text{srt} = \text{srt}_j}^{\rightarrow} r}{\sum_{\text{srt} = \text{srt}_j}^{\rightarrow} 1}$$

$$p_j := \frac{\text{rank}_j}{\text{rows}(\text{Cells}) + 1}$$

The normal scores are the corresponding p th percentile points from the standard normal distribution:

$$x := 1 \quad \text{N_Score}_j := \text{root}[\text{cnorm}(x) - (p_j), x]$$

Upper and Lower Confidence Values

The Upper and Lower confidence values are calculated based on .05 degree of confidence " α ".

No DataCells := length(Cells)

$\alpha := .05$ $T\alpha := qt\left(1 - \frac{\alpha}{2}, \text{No DataCells}\right)$ $T\alpha = 2.365$

Lower 95%Con := $\mu_{\text{actual}} - T\alpha \cdot \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}}$ Lower 95%Con = $1.166 \cdot 10^3$

Upper 95%Con := $\mu_{\text{actual}} + T\alpha \cdot \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}}$ Upper 95%Con = $1.193 \cdot 10^3$

These values represent a range on the calculated mean in which there is 95% confidence.

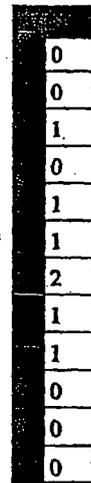
Graphical Representation

Distribution of the "Cells" data points are sorted in 1/2 standard deviation increments (bins) within +/- 3 standard deviations

Bins := Make bins($\mu_{\text{actual}}, \sigma_{\text{actual}}$)

Distribution := hist(Bins, Cells)

Distribution =



The mid points of the Bins are calculated

$k := 0..11$ $\text{Midpoints}_k := \frac{(\text{Bins}_k + \text{Bins}_{k+1})}{2}$

The Mathcad function pnorm calculates a portion of normal distribution curve based on a given mean and standard deviation.

normal curve₀ := pnorm($\text{Bins}_1, \mu_{\text{actual}}, \sigma_{\text{actual}}$)

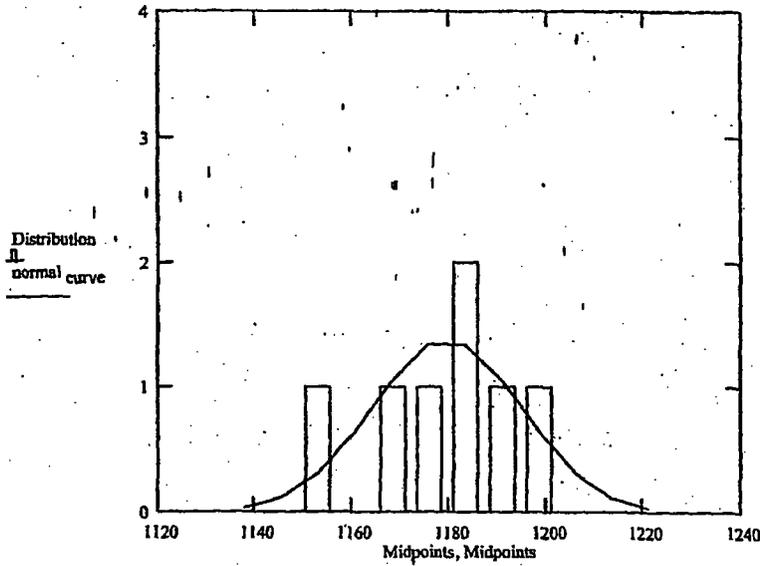
normal curve_k := pnorm($\text{Bins}_{k+1}, \mu_{\text{actual}}, \sigma_{\text{actual}}$) - pnorm($\text{Bins}_k, \mu_{\text{actual}}, \sigma_{\text{actual}}$)

normal curve := No DataCells · normal curve

Results For Elevation Sandbed elevation Location Oct. 2006

The following schematic shows: the the distribution of the samples, the normal curve based on the actual mean and standard deviation, the kurtosis, the skewness, the number of data points, and the the lower and upper 95% confidence values. Below is the Normal Plot for the data.

Data Distribution

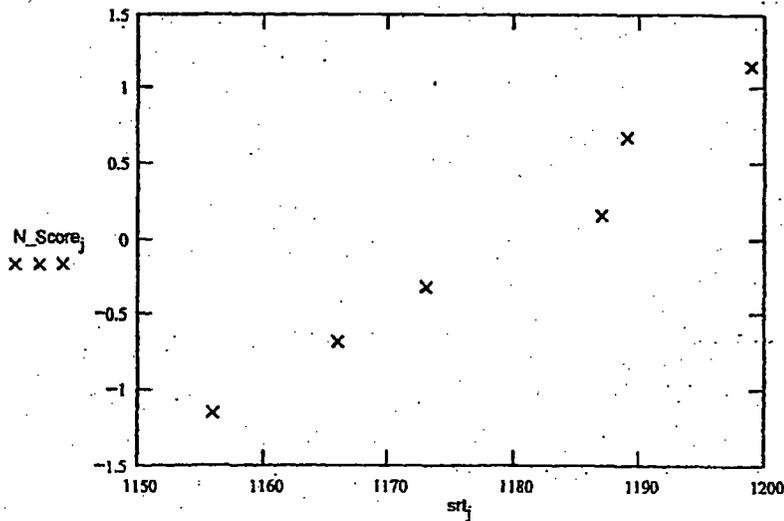


$\mu_{\text{actual}} = 1.18 \cdot 10^3$
 $\sigma_{\text{actual}} = 15.054$
 Standard error = 5.69
 Skewness = -0.471
 Kurtosis = -0.848

Lower 95%Con = $1.166 \cdot 10^3$

Upper 95%Con = $1.193 \cdot 10^3$

Normal Probability Plot



The Normal Probability Plot and the Kurtosis this data is normally distributed.

Sandbed Location 3D Trend

d := 0

For 1992

Dates_d := Day_year(12, 8, 1992)

page := READPRN("U:\MSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\Data Only\SB3D.txt")

Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [1.198 1.191 1.191 1.184 1.159 1.182 1.169]nnn := convert(Points₇, 7, 1) No_DataCells := length(nnn)Cells := deletezero cells(nnn, No_DataCells) Point₅_d := Cells₄ $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No_DataCells}}}$

For 1994

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\Data Only\SB3D.txt")

Dates_d := Day_year(9, 14, 1994)Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [1.194 1.194 1.191 1.194 1.164 1.184 1.168]nnn := con7vert(Points₇, 7, 1)

No DataCells := length(nnn)

Cells := deletezero_cells(nnn, No DataCells)

Point S_d := Cells₄ $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

For 1996

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1996 Data\sandbed\Data Only\SB3D.txt")

Dates_d := Day year(9, 16, 1996)Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [1.194 1.192 1.181 1.139 1.158 1.185 1.173]nnn := convert(Points₇, 7, 1)

No DataCells := length(nnn)

Cells := deletezero cells(nnn, No DataCells)

Point₅_d := Cells₄

$$\mu_{\text{measured}_d} := \text{mean}(\text{Cells}) \quad \sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells}) \quad \text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$$

For 2006.

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB3D.txt")

Dates_d := Day year(10, 16, 2006)Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [1.199 1.189 1.187 1.173 1.156 1.187 1.166]nmn := con7vert(Points₇, 7, 1)

No DataCells := length(nmn)

Cells := deletezero cells(nmn, No DataCells)

Point_{5_d} := Cells₄

$$\mu_{\text{measured}_d} := \text{mean}(\text{Cells}) \quad \sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells}) \quad \text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$$

Below are matrices which contain the date when the data was collected, Mean, Standard Deviation, Standard Error for each date.

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 1.997 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix}$$

$$\text{Point } \sigma = \begin{bmatrix} 1.159 \cdot 10^3 \\ 1.164 \cdot 10^3 \\ 1.158 \cdot 10^3 \\ 1.156 \cdot 10^3 \end{bmatrix}$$

$$\mu_{\text{measured}} = \begin{bmatrix} 1.182 \cdot 10^3 \\ 1.184 \cdot 10^3 \\ 1.175 \cdot 10^3 \\ 1.18 \cdot 10^3 \end{bmatrix}$$

$$\text{Standard error} = \begin{bmatrix} 5.164 \\ 4.891 \\ 7.518 \\ 5.69 \end{bmatrix}$$

$$\sigma_{\text{measured}} = \begin{bmatrix} 13.663 \\ 12.941 \\ 19.89 \\ 15.054 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu_{\text{measured}})$$

$$\text{Total means} = 4$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{mean}(\mu_{\text{measured}}))^2 \quad \text{SST} = 50.796$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{yhat}(\text{Dates}, \mu_{\text{measured}})_i)^2 \quad \text{SSE} = 47.157$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{measured}})_i - \text{mean}(\mu_{\text{measured}}))^2 \quad \text{SSR} = 3.639$$

$$\text{DegreeFree}_{ss} := \text{Total means} - 2$$

$$\text{DegreeFree}_{reg} := 1$$

$$\text{DegreeFree}_{st} := \text{Total means} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{ss}}$$

$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{reg}}$$

$$\text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{st}}$$

$$\text{MSE} = 23.578$$

$$\text{MSR} = 3.639$$

$$\text{MST} = 16.932$$

$$\text{StGrand}_{err} := \sqrt{\text{MSE}}$$

$$\text{StGrand}_{err} = 4.856$$

F Test for Corrosion

$$\alpha := 0.05$$

$$F_{\text{actual_reg}} := \frac{\text{MSR}}{\text{MSE}}$$

$$F_{\text{critical_reg}} := \text{qF}(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}})$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actual_reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 8.337 \cdot 10^{-3}$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

$$i := 0.. \text{Total means} - 1$$

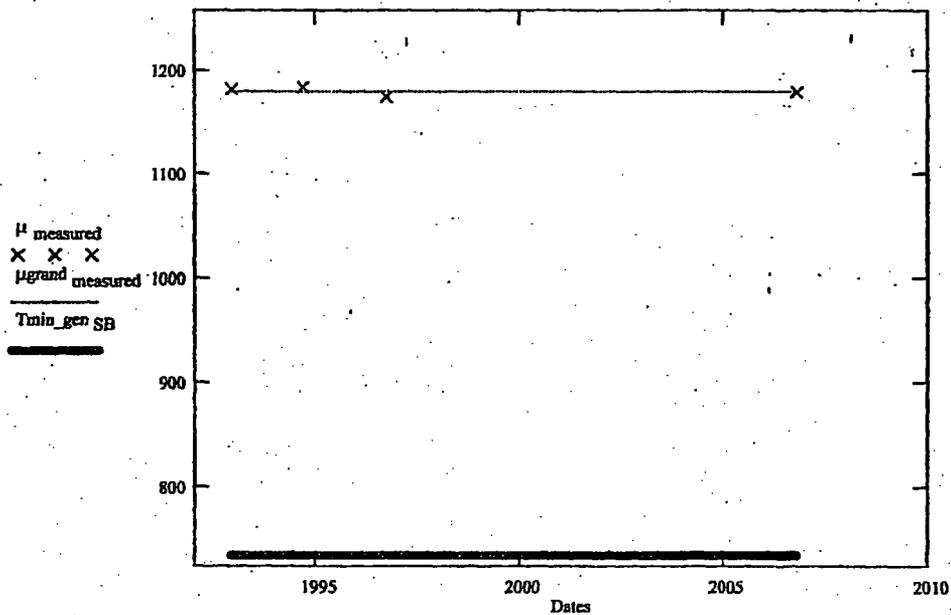
$$\mu_{\text{grand measured}_i} := \text{mean}(\mu_{\text{measured}})$$

$$\sigma_{\text{grand measured}} := \text{Stdev}(\mu_{\text{measured}})$$

$$\text{GrandStandard error}_0 := \frac{\sigma_{\text{grand measured}}}{\sqrt{\text{Total means}}}$$

The minimum required thickness at this elevation is $T_{\text{min_gen SB}} := 736$ (Ref. 3.25)

Plot of the grand mean and the actual means over time



$$\mu_{\text{grand measured}_0} = 1.18 \cdot 10^3$$

$$\text{GrandStandard error} = 2.057$$

To conservatively address the location, the apparent corrosion rate is calculated and compared to the minimum required wall thickness at this elevation

$$m_s := \text{slope}(\text{Dates}, \mu_{\text{measured}}) \quad m_s = -0.178 \quad y_b := \text{intercept}(\text{Dates}, \mu_{\text{measured}}) \quad y_b = 1.535 \cdot 10^3$$

The 95% Confidence curves are calculated

$$\alpha_t := 0.05 \quad k := 2029 - 1985 \quad f := 0..k - 1$$

$$\text{year}_{\text{predict}_f} := 1985 + f \cdot 2 \quad \text{Thick}_{\text{predict}} := m_s \cdot \text{year}_{\text{predict}} + y_b$$

$$\text{Thick}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_i - \text{mean}(\text{Dates}))^2$$

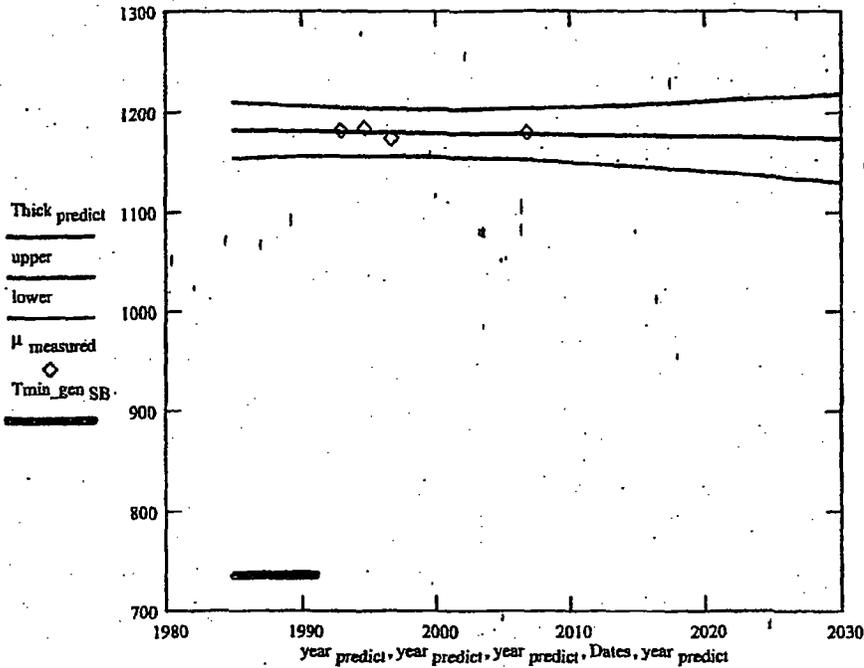
$$\text{upper}_f := \text{Thick}_{\text{predict}_f} +$$

$$+ \text{qt}\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lower}_f := \text{Thick}_{\text{predict}_f} -$$

$$- \left[\text{qt}\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

Location Curve Fit Projected to Plant End Of Life



Therefore even though F-ratio does not support the regression model the above curve shows that even at the lower 95% confidence band this location will not corrode to below Drywell Vessel Minimum required thickness by the plant end of life.

The section below calculates what the postulated mean thickness would be if this grid were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated meanthickness} := \mu_{\text{measured}_3} - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated meanthickness} = 1.021 \cdot 10^3$$

which is greater than

$$\text{Tmin_gen SB}_3 = 736$$

The following addresses the readings at the lowest single point

$$\text{Point}_5 := \text{Cells}_4$$

$$\text{SST}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point}_5 - \text{mean}(\text{Point}_5))^2$$

$$\text{SST}_{\text{point}} = 34.75$$

$$\text{SSE}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point}_5 - \text{yhat}(\text{Dates}, \text{Point}_5))^2$$

$$\text{SSE}_{\text{point}} = 19.917$$

$$\text{SSR}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \text{Point}_5) - \text{mean}(\text{Point}_5))^2$$

$$\text{SSR}_{\text{point}} = 14.833$$

$$\text{MSE}_{\text{point}} := \frac{\text{SSE}_{\text{point}}}{\text{DegreeFree}_{\text{ss}}}$$

$$\text{MSR}_{\text{point}} := \frac{\text{SSR}_{\text{point}}}{\text{DegreeFree}_{\text{reg}}}$$

$$\text{MST}_{\text{point}} := \frac{\text{SST}_{\text{point}}}{\text{DegreeFree}_{\text{st}}}$$

$$\text{MSE}_{\text{point}} = 9.959$$

$$\text{MSR}_{\text{point}} = 14.833$$

$$\text{MST}_{\text{point}} = 11.583$$

$$\text{StPoint}_{\text{err}} := \sqrt{\text{MSE}_{\text{point}}}$$

$$\text{StPoint}_{\text{err}} = 3.156$$

F Test for Corrosion

$$\text{F}_{\text{actual_Reg}} := \frac{\text{MSR}_{\text{point}}}{\text{MSE}_{\text{point}}}$$

$$\text{F}_{\text{ratio_reg}} := \frac{\text{F}_{\text{actual_Reg}}}{\text{F}_{\text{critical_reg}}}$$

$$\text{F}_{\text{ratio_reg}} = 0.08$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

$$m_{\text{point}} := \text{slope}(\text{Dates}, \text{Point}_5) \quad m_{\text{point}} = -0.359 \quad y_{\text{point}} := \text{intercept}(\text{Dates}, \text{Point}_5) \quad y_{\text{point}} = 1.876 \cdot 10^3$$

The 95% Confidence curves are calculated

$$\text{Point}_{\text{curve}} := m_{\text{point}} \cdot \text{year}_{\text{predict}} + y_{\text{point}}$$

$$\text{Point}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_i - \text{mean}(\text{Dates}))^2$$

$$\text{uppoint}_f := \text{Point}_{\text{curve}_f} +$$

$$qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StPoint}_{\text{err}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Point}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lopoint}_f := \text{Point}_{\text{curve}_f} -$$

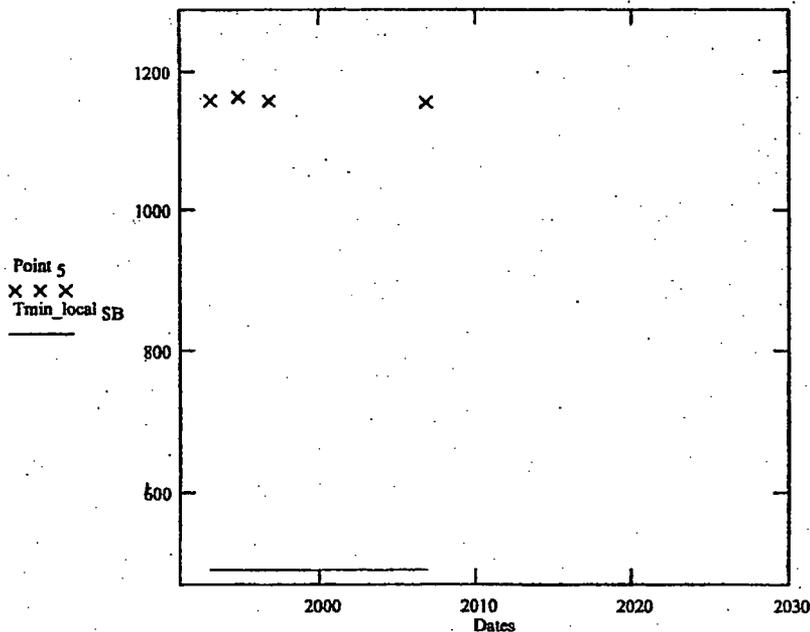
$$\left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StPoint}_{\text{err}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Point}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

Local Tmin for this elevation in the Drywell

$$\text{Tmin}_{\text{local SB}_f} := 490$$

(Ref. 3.25)

Curve Fit For Point 5 Projected to Plant End Of Life



$$\text{lopoint}_{22} = 1.12 \cdot 10^3$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

The section below calculates what the postulated individual thickness would be if this point were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated thickness} := \text{Point } S_3 - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated thickness} = 997.3$$

which is greater than

$$\text{Tmin_local } SB_3 = 490$$

The section below calculates what the postulated corrosion rate necessary for the thinnest individual point to reach the local required thickness by 2029.

$$\text{minpoint} = 1.156$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

$$\text{Tmin_local } SB_{22} = 490$$

$$\text{required rate.} := \frac{(1000 \cdot \text{minpoint} - \text{Tmin_local } SB_{22})}{(2005 - 2029)}$$

$$\text{required rate.} = -27.75 \quad \text{mils per year}$$

Appendix 15 - Sand Bed Elevation Bay 5D

October 2006 Data

The data shown below was collected on 10/18/06.

```
page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB5D.txt")
```

```
Points7 := show7cells(page, 1, 7, 0)
```

```
Points7 = [ 1.174 1.191 1.186 1.187 1.187 1.184 1.184 ]
```

```
Cells := con7vert(Points7, 7, 1, No DataCells) := length(Cells)
```

```
Cells := deletezero_cells(Cells, No DataCells)
```

The thinnest point is at point 1 at this location is shown below

```
minpoint := min(Points7)
```

```
minpoint = 1.174
```

Mean and Standard Deviation

$$\mu_{\text{actual}} := \text{mean}(\text{Cells}) \quad \mu_{\text{actual}} = 1.185 \cdot 10^3 \quad \sigma_{\text{actual}} := \text{Stdev}(\text{Cells}) \quad \sigma_{\text{actual}} = 5.282$$

Standard Error

$$\text{Standard error} := \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Standard error} = 1.997$$

Skewness

$$\text{Skewness} := \frac{(\text{No DataCells}) \cdot \sum (\text{Cells} - \mu_{\text{actual}})^3}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\sigma_{\text{actual}})^3} \quad \text{Skewness} = -1.514$$

Kurtosis

$$\text{Kurtosis} := \frac{\text{No DataCells} \cdot (\text{No DataCells} + 1) \cdot \sum (\text{Cells} - \mu_{\text{actual}})^4}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3) \cdot (\sigma_{\text{actual}})^4} + \frac{3 \cdot (\text{No DataCells} - 1)^2}{(\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3)} \quad \text{Kurtosis} = 3.468$$

Normal Probability Plot

In a normal plot, each data value is plotted against what its value would be if it actually came from a normal distribution. The expected normal values, called normal scores, and can be estimated by first calculating the rank scores of the sorted data.

$j := 0.. \text{last}(\text{Cells})$ $\text{srt} := \text{sort}(\text{Cells})$

Then each data point is ranked. The array rank captures these ranks.

$$r_j := j + 1 \quad \text{rank}_j := \frac{\sum_{i=1}^j (\text{srt} = \text{srt}_i) \cdot r_i}{\sum_{i=1}^j \text{srt}_i}$$

$$p_j := \frac{\text{rank}_j}{\text{rows}(\text{Cells}) + 1}$$

The normal scores are the corresponding p th percentile points from the standard normal distribution:

$$x := 1 \quad \text{N_Score}_j := \text{root}[\text{cnorm}(x) - (p_j), x]$$

Upper and Lower Confidence Values

The Upper and Lower confidence values are calculated based on .05 degree of confidence " α "

$$\text{No_DataCells} := \text{length}(\text{Cells})$$

$$\alpha := .05 \quad T\alpha := \text{qt}\left(\left(1 - \frac{\alpha}{2}\right), \text{No_DataCells}\right) \quad T\alpha = 2.365$$

$$\text{Lower } 95\% \text{Con} := \mu_{\text{actual}} - T\alpha \cdot \frac{\sigma_{\text{actual}}}{\sqrt{\text{No_DataCells}}} \quad \text{Lower } 95\% \text{Con} = 1.18 \cdot 10^3$$

$$\text{Upper } 95\% \text{Con} := \mu_{\text{actual}} + T\alpha \cdot \frac{\sigma_{\text{actual}}}{\sqrt{\text{No_DataCells}}} \quad \text{Upper } 95\% \text{Con} = 1.189 \cdot 10^3$$

These values represent a range on the calculated mean in which there is 95% confidence.

Graphical Representation

Distribution of the "Cells" data points are sorted in 1/2 standard deviation increments (bins) within +/- 3 standard deviations

$$\text{Bins} := \text{Make_bins}(\mu_{\text{actual}}, \sigma_{\text{actual}})$$

$$\text{Distribution} := \text{hist}(\text{Bins}, \text{Cells})$$

Distribution =

0
1
0
0
0
2
3
0
1
0
0
0

The mid points of the Bins are calculated

$$k := 0..11 \quad \text{Midpoints}_k := \frac{(\text{Bins}_k + \text{Bins}_{k+1})}{2}$$

The Mathcad function pnorm calculates a portion of normal distribution curve based on a given mean and standard deviation

$$\text{normal_curve}_0 := \text{pnorm}(\text{Bins}_1, \mu_{\text{actual}}, \sigma_{\text{actual}})$$

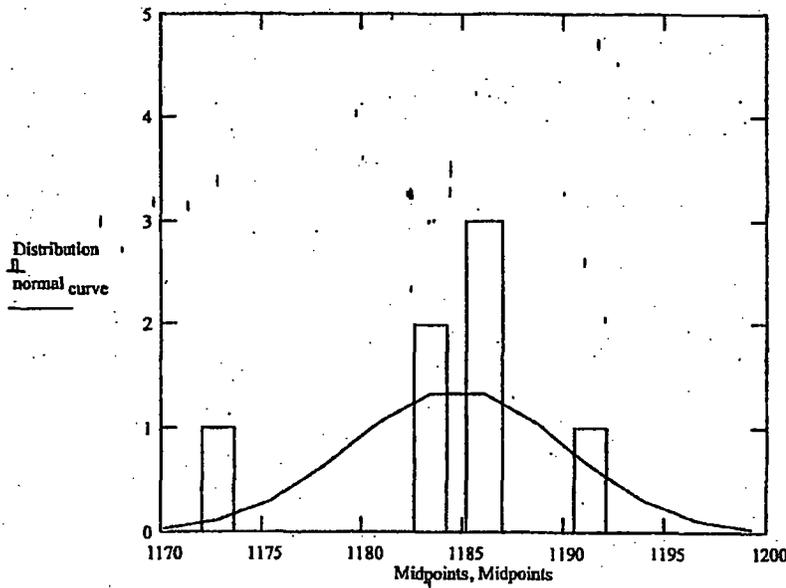
$$\text{normal_curve}_k := \text{pnorm}(\text{Bins}_{k+1}, \mu_{\text{actual}}, \sigma_{\text{actual}}) - \text{pnorm}(\text{Bins}_k, \mu_{\text{actual}}, \sigma_{\text{actual}})$$

$$\text{normal_curve} := \text{No_DataCells} \cdot \text{normal_curve}$$

Results For Elevation Sandbed elevation Location Oct. 2006

The following schematic shows: the the distribution of the samples, the normal curve based on the actual mean and standard deviation, the kurtosis, the skewness, the number of data points, and the the lower and upper 95% confidence values. Below is the Normal Plot for the data.

Data Distribution

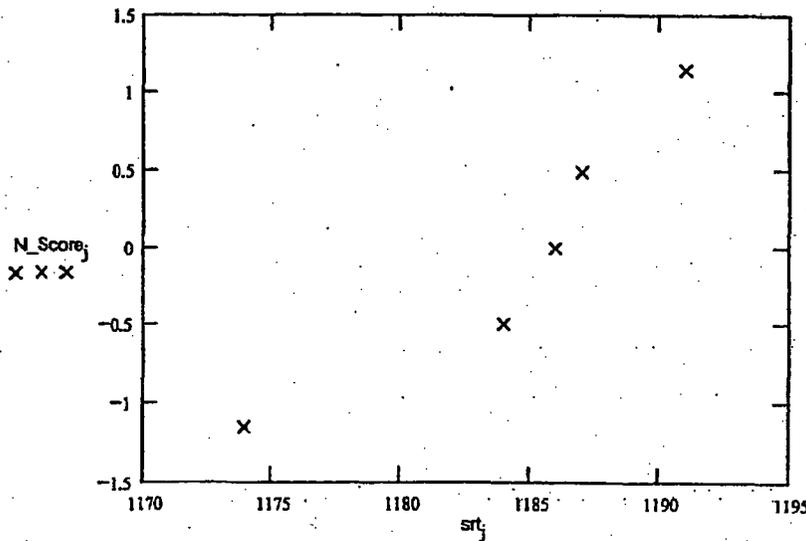


$\mu_{actual} = 1.185 \cdot 10^3$
 $\sigma_{actual} = 5.282$
 Standard error = 1.997
 Skewness = -1.514
 Kurtosis = 3.468

Lower 95%Con = $1.18 \cdot 10^3$

Upper 95%Con = $1.189 \cdot 10^3$

Normal Probability Plot



The Normal Probability Plot and the Kurtosis this data is normally distributed.

Sandbed Location 5D Trend

d := 0

For 1992

Dates_d := Day_year(12, 8, 1992)

page := READPRN("U:\MSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\Data Only\SB5D.txt")

Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [1.164 1.22 1.167 1.185 1.183 1.174 1.178]nnn := con7vert(Points₇, 7, 1) No DataCells := length(nnn)

Cells := deletézero cells(nnn, No DataCells)

Point₁_d := Cells₀Point₁ = 1.164 • 10⁻² $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

For 1994

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\Data Only\SB5D.txt")

Dates_d := Day year(9, 14, 1994)Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [1.163 1.172 1.155 1.174 1.171 1.171 1.173]nnn := con7vert(Points₇, 7, 1)

No DataCells := length(nnn)

Cells := deletezero cells(nnn, No DataCells)

Point₁_d := Cells₀ $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$; $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

For 1996

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1996 Data\sandbed\Data Only\SBSD.txt")

Dates_d := Day_year(9, 16, 1996)Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [1.163 1.18 1.168 1.178 1.174 1.17 1.175]nmn := con7vert(Points₇, 7, 1)

No DataCells := length(nmn)

Cells := deletezero_cells(nmn, No DataCells)

Point_{1_d} := Cells₀

$$\mu_{\text{measured}_d} := \text{mean}(\text{Cells}) \quad \sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells}) \quad \text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$$

For 2006

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB5D.txt")

Dates_d := Day_year(10, 16, 2006)Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ := [1.174 1.191 1.186 1.187 1.187 1.184 1.184]nmn := con7vert(Points₇, 7, 1)

No_DataCells := length(nmn)

Cells := deletezero_cells(nmn, No_DataCells)

Point_{1_d} := Cells₀

$$\mu_{\text{measured}_d} := \text{mean}(\text{Cells}) \quad \sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells}) \quad \text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No_DataCells}}}$$

Below are matrices which contain the date when the data was collected, Mean, Standard Deviation, Standard Error for each date.

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 1.997 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix}$$

$$\text{Point}_1 = \begin{bmatrix} 1.164 \cdot 10^3 \\ 1.163 \cdot 10^3 \\ 1.163 \cdot 10^3 \\ 1.174 \cdot 10^3 \end{bmatrix}$$

$$\mu_{\text{measured}} = \begin{bmatrix} 1.182 \cdot 10^3 \\ 1.168 \cdot 10^3 \\ 1.173 \cdot 10^3 \\ 1.185 \cdot 10^3 \end{bmatrix}$$

$$\text{Standard error} = \begin{bmatrix} 7.04 \\ 2.617 \\ 2.245 \\ 1.997 \end{bmatrix}$$

$$\sigma_{\text{measured}} = \begin{bmatrix} 18.627 \\ 6.925 \\ 5.94 \\ 5.282 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu_{\text{measured}})$$

$$\text{Total means} = 4$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{mean}(\mu_{\text{measured}}))^2 \quad \text{SST} = 173.362$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{yhat}(\text{Dates}, \mu_{\text{measured}})_i)^2 \quad \text{SSE} = 119.919$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{measured}})_i - \text{mean}(\mu_{\text{measured}}))^2 \quad \text{SSR} = 53.443$$

$$\text{DegreeFree}_{\text{ss}} := \text{Total means} - 2$$

$$\text{DegreeFree}_{\text{reg}} := 1$$

$$\text{DegreeFree}_{\text{st}} := \text{Total means} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{\text{ss}}}$$

$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{\text{reg}}}$$

$$\text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{\text{st}}}$$

$$\text{MSE} = 59.96$$

$$\text{MSR} = 53.443$$

$$\text{MST} = 57.787$$

$$\text{StGrand}_{\text{err}} := \sqrt{\text{MSE}}$$

$$\text{StGrand}_{\text{err}} = 7.743$$

F Test for Corrosion

$$\alpha := 0.05 \quad F_{\text{actual_reg}} := \frac{\text{MSR}}{\text{MSE}}$$

$$F_{\text{critical_reg}} := \text{qF}(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}})$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actual_reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 0.048$$

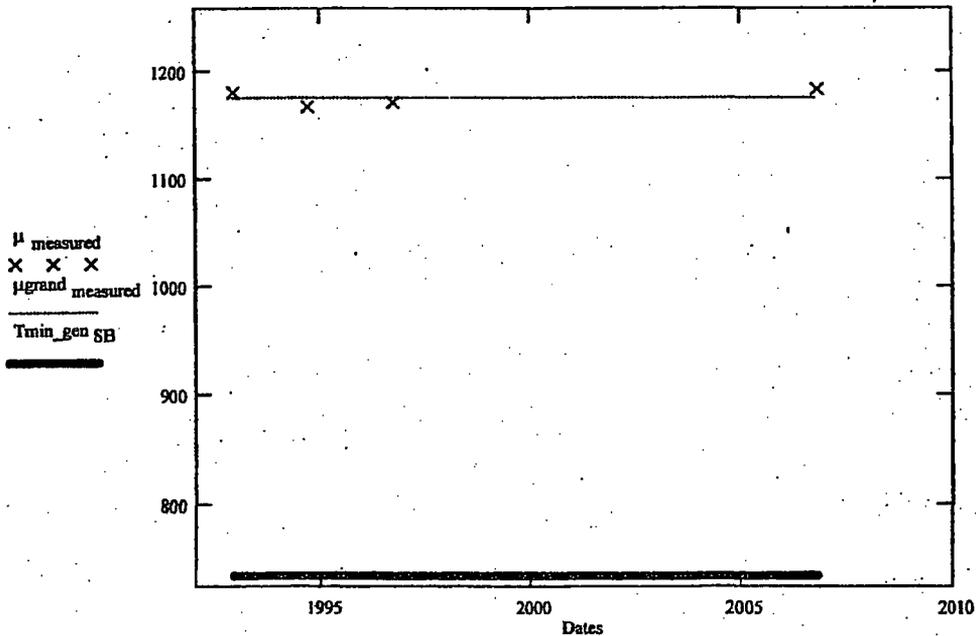
Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

$$i := 0.. \text{Total_means} - 1 \quad \mu_{\text{grand_measured}_i} := \text{mean}(\mu_{\text{measured}})$$

$$\sigma_{\text{grand_measured}} := \text{Stdev}(\mu_{\text{measured}}) \quad \text{GrandStandard_error}_0 := \frac{\sigma_{\text{grand_measured}}}{\sqrt{\text{Total_means}}}$$

The minimum required thickness at this elevation is $T_{\text{min_gen SB}_i} := 736$ (Ref. 3.25)

Plot of the grand mean and the actual means over time



$$\mu_{\text{grand_measured}_0} = 1.177 \cdot 10^3 \quad \text{GrandStandard_error} = 3.801$$

To conservatively address the location, the apparent corrosion rate is calculated and compared to the minimum required wall thickness at this elevation

$$m_s := \text{slope}(\text{Dates}, \mu_{\text{measured}}) \quad m_s = 0.681 \quad y_b := \text{intercept}(\text{Dates}, \mu_{\text{measured}}) \quad y_b = -183.458$$

The 95% Confidence curves are calculated

$$\alpha_t := 0.05 \quad k := 2029 - 1985 \quad f := 0.2 \cdot k - 1$$

$$\text{year}_{\text{predict}_f} := 1985 + f \cdot 2 \quad \text{Thick}_{\text{predict}} := m_s \cdot \text{year}_{\text{predict}} + y_b$$

$$\text{Thick}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_i - \text{mean}(\text{Dates}))^2$$

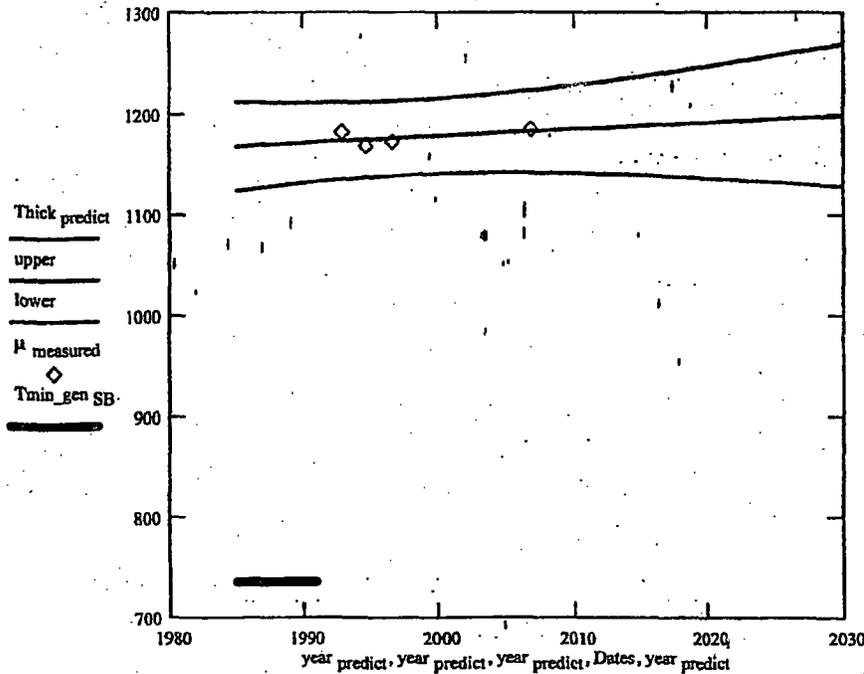
$$\text{upper}_f := \text{Thick}_{\text{predict}_f} +$$

$$qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lower}_f := \text{Thick}_{\text{predict}_f} -$$

$$\left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

Location Curve Fit Projected to Plant End Of Life



Therefore even though F-ratio does not support the regression model the above curve shows that even at the lower 95% confidence band this location will not corrode to below Drywell Vessel Minimum required thickness by the plant end of life.

The section below calculates what the postulated mean thickness would be if this grid were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated meanthickness} := \mu_{\text{measured}_3} - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated meanthickness} = 1.026 \cdot 10^3$$

which is greater than

$$\text{Tmin_gen SB}_3 = 736$$

The following addresses the readings at the lowest single point

$$\text{Point } 1_d := \text{Cells}_0$$

$$\text{SST}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point } 1_i - \text{mean}(\text{Point } 1))^2 \quad \text{SST}_{\text{point}} = 86$$

$$\text{SSE}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point } 1_i - \text{yhat}(\text{Dates}, \text{Point } 1)_i)^2 \quad \text{SSE}_{\text{point}} = 8.99$$

$$\text{SSR}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \text{Point } 1)_i - \text{mean}(\text{Point } 1))^2 \quad \text{SSR}_{\text{point}} = 77.01$$

$$\text{MSE}_{\text{point}} := \frac{\text{SSE}_{\text{point}}}{\text{DegreeFree}_{\text{ss}}}$$

$$\text{MSR}_{\text{point}} := \frac{\text{SSR}_{\text{point}}}{\text{DegreeFree}_{\text{reg}}}$$

$$\text{MST}_{\text{point}} := \frac{\text{SST}_{\text{point}}}{\text{DegreeFree}_{\text{st}}}$$

$$\text{MSE}_{\text{point}} = 4.495$$

$$\text{MSR}_{\text{point}} = 77.01$$

$$\text{MST}_{\text{point}} = 28.667$$

$$\text{StPoint}_{\text{err}} := \sqrt{\text{MSE}_{\text{point}}}$$

$$\text{StPoint}_{\text{err}} = 2.12$$

F Test for Corrosion

$$F_{\text{actaul_Reg}} := \frac{\text{MSR}_{\text{point}}}{\text{MSE}_{\text{point}}}$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_Reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 0.925$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean and the apparent rate which is positive which is not credible.

$$m_{\text{point}} := \text{slope}(\text{Dates}, \text{Point}_1) \quad m_{\text{point}} = 0.817 \quad y_{\text{point}} := \text{intercept}(\text{Dates}, \text{Point}_1) \quad y_{\text{point}} = -466.893$$

The 95% Confidence curves are calculated

$$\text{Point}_{\text{curve}} := m_{\text{point}} \cdot \text{year}_{\text{predict}} + y_{\text{point}}$$

$$\text{Point}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_i - \text{mean}(\text{Dates}))^2$$

$$\text{uppoint}_f := \text{Point}_{\text{curve}_f} +$$

$$qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StPoint}_{\text{err}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Point}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lopoint}_f := \text{Point}_{\text{curve}_f} -$$

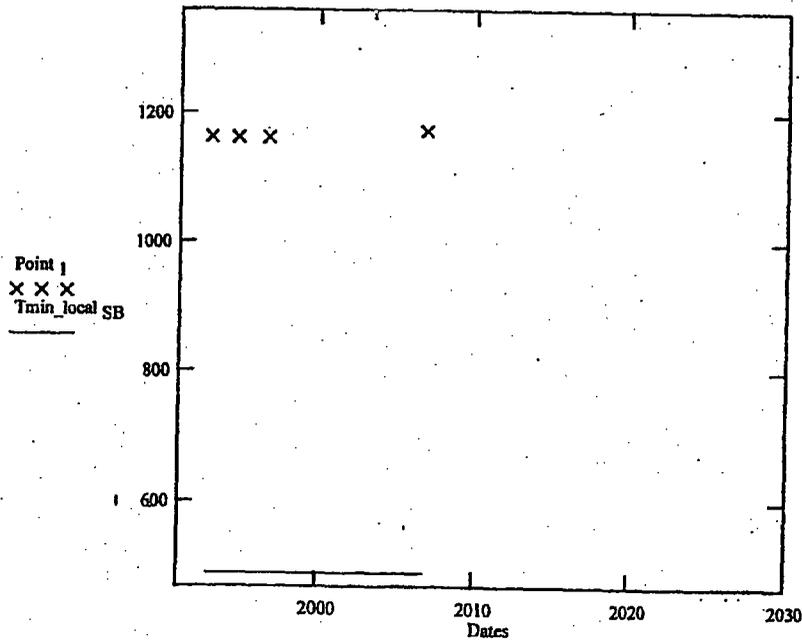
$$qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StPoint}_{\text{err}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Point}_{\text{actualmean}})^2}{\text{sum}}}$$

Local Tmin for this elevation in the Drywell

$$\text{Tmin}_{\text{local SB}_f} := 490$$

(Ref. 3.25)

Curve Fit For Point 1 Projected to Plant End Of Life



$$\text{lopoint}_{22} = 1.173 \cdot 10^3$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

The section below calculates what the postulated individual thickness would be if this point were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated thickness}_{\text{in}} := \text{Point}_{13} - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated thickness}_{\text{in}} = 1.015 \cdot 10^3 \quad \text{which is greater than} \quad \text{Tmin_local SB}_3 = 490$$

The section below calculates what the postulated corrosion rate necessary for the thinnest individual point to reach the local required thickness by 2029.

$$\text{minpoint} = 1.174$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

$$\text{Tmin_local SB}_{22} = 490$$

$$\text{required rate.} := \frac{(1000 \cdot \text{minpoint} - \text{Tmin_local SB}_{22})}{(2005 - 2029)}$$

$$\text{required rate.} = -28.5 \quad \text{mils per year}$$

Appendix 16 - Sand Bed Elevation Bay 7D**October 2006 Data**

The data shown below was collected on 10/18/06.

```
page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB7D.txt")
```

```
Points_7 := show7cells(page, 1, 7, 0)
```

```
Points_7 = [ 1.144 1.147 1.147 1.138 1.102 1.135 1.116 ]
```

```
Cells := convert(Points_7, 1 NoDataCells := length(Cells))
```

```
Cells := deletezero_cells(Cells, NoDataCells)
```

The thinnest point at this location is shown
below

```
minpoint := min(Points_7)
```

```
minpoint = 1.102
```

Mean and Standard Deviation

$$\mu_{\text{actual}} := \text{mean}(\text{Cells}) \quad \mu_{\text{actual}} = 1.133 \cdot 10^3 \quad \sigma_{\text{actual}} := \text{Stdev}(\text{Cells}) \quad \sigma_{\text{actual}} = 17.279$$

Standard Error

$$\text{Standard error} := \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Standard error} = 6.531$$

Skewness

$$\text{Skewness} := \frac{(\text{No DataCells}) \cdot \overline{\sum (\text{Cells} - \mu_{\text{actual}})^3}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\sigma_{\text{actual}})^3} \quad \text{Skewness} = -1.186$$

Kurtosis

$$\text{Kurtosis} := \frac{\text{No DataCells} \cdot (\text{No DataCells} + 1) \cdot \overline{\sum (\text{Cells} - \mu_{\text{actual}})^4}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3) \cdot (\sigma_{\text{actual}})^4} + \frac{3 \cdot (\text{No DataCells} - 1)^2}{(\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3)} \quad \text{Kurtosis} = 0.193$$

Normal Probability Plot

In a normal plot, each data value is plotted against what its value would be if it actually came from a normal distribution. The expected normal values, called normal scores, and can be estimated by first calculating the rank scores of the sorted data.

$$j := 0.. \text{last}(\text{Cells}) \quad \text{srt} := \text{sort}(\text{Cells})$$

Then each data point is ranked. The array rank captures these ranks:

$$r_j := j + 1 \quad \text{rank}_j := \frac{\sum_{\text{srt} = \text{srt}_j}^{\rightarrow} r}{\sum_{\text{srt} = \text{srt}_j}^{\rightarrow} 1}$$

$$p_j := \frac{\text{rank}_j}{\text{rows}(\text{Cells}) + 1}$$

The normal scores are the corresponding p th percentile points from the standard normal distribution:

$$x := 1 \quad \text{N_Score}_j := \text{root}[\text{cnorm}(x) - (p_j), x]$$

Upper and Lower Confidence Values

The Upper and Lower confidence values are calculated based on .05 degree of confidence " α "

No DataCells := length(Cells)

$$\alpha := .05 \quad T\alpha := qt\left[\left(1 - \frac{\alpha}{2}\right), \text{No DataCells}\right] \quad T\alpha = 2.365$$

$$\text{Lower } 95\% \text{Con} := \mu_{\text{actual}} - T\alpha \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Lower } 95\% \text{Con} = 1.117 \cdot 10^3$$

$$\text{Upper } 95\% \text{Con} := \mu_{\text{actual}} + T\alpha \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Upper } 95\% \text{Con} = 1.148 \cdot 10^3$$

These values represent a range on the calculated mean in which there is 95% confidence.

Graphical Representation

Distribution of the "Cells" data points are sorted in 1/2 standard deviation increments (bins) within +/- 3 standard deviations

Bins := Make bins(μ_{actual} , σ_{actual})

Distribution := hist(Bins, Cells)

Distribution =

0
0
1
0
1
0
2
3
0
0
0
0

The mid points of the Bins are calculated

$$k := 0..11 \quad \text{Midpoints}_k := \frac{(\text{Bins}_k + \text{Bins}_{k+1})}{2}$$

The Mathcad function pnorm calculates a portion of normal distribution curve based on a given mean and standard deviation

normal curve₀ := pnorm(Bins₁, μ_{actual} , σ_{actual})

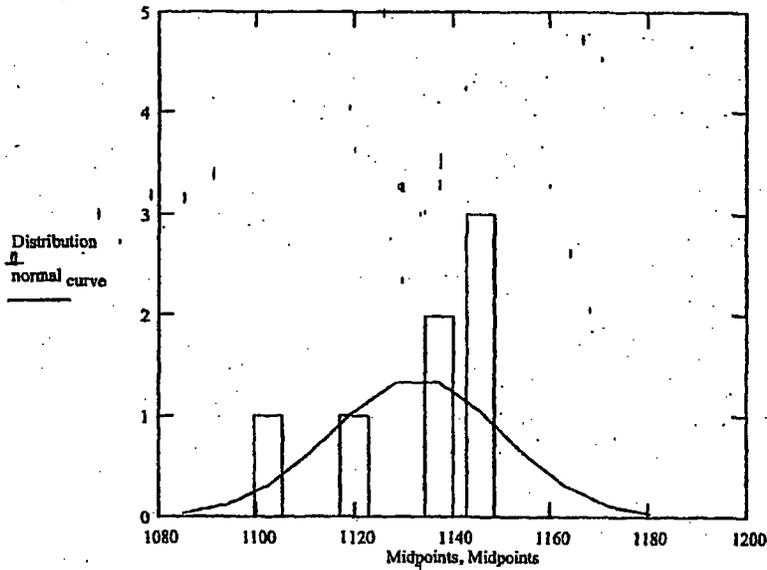
normal curve_k := pnorm(Bins_{k+1}, μ_{actual} , σ_{actual}) - pnorm(Bins_k, μ_{actual} , σ_{actual})

normal curve := No DataCells · normal curve

Results For Elevation Sandbed elevation Location Oct. 2006

The following schematic shows: the the distribution of the samples, the normal curve based on the actual mean and standard deviation, the kurtosis, the skewness, the number of data points, and the the lower and upper 95% confidence values. Below is the Normal Plot for the data.

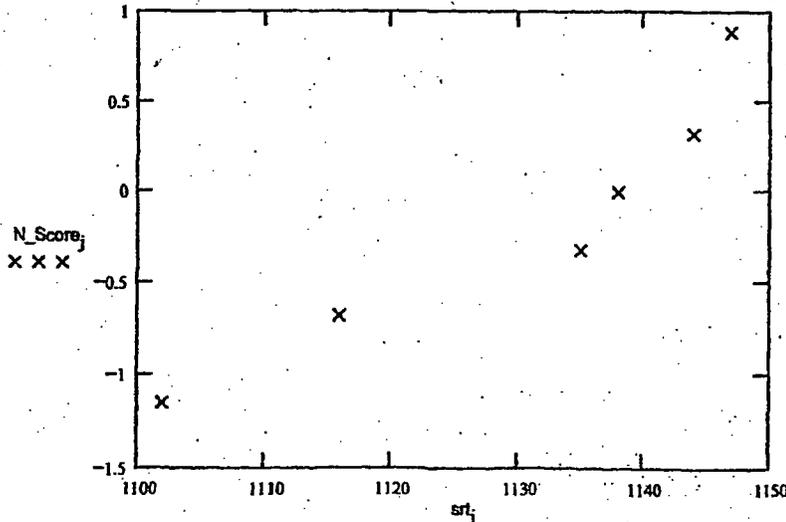
Data Distribution



$\mu_{actual} = 1.133 \cdot 10^3$
 $\sigma_{actual} = 17.279$
 Standard error = 6.531
 Skewness = -1.186
 Kurtosis = 0.193

Lower 95%Con = $1.117 \cdot 10^3$ Upper 95%Con = $1.148 \cdot 10^3$

Normal Probability Plot



The Normal Probability Plot and the Kurtosis this data is normally distributed.

Sandbed Location 7D Trend

d := 0

For 1992

Dates_d := Day_year(12, 8, 1992)

page := READPRN("U:\MSOFFICEDrywell Program data\Dec. 1992 Data\sandbed\Data Only\SB7D.txt")

Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [1.147 1.149 1.15 1.15 1.111 1.127 1.122]nnn := con7vert(Points₇, 7, 1) No DataCells := length(nnn)

Cells := deletezero_cells(nnn, No DataCells)

Point_{5_d} := Cells₄Point₅ = 1.111 • 10³ $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

For 1994

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\Data Only\SB7D.txt")

Dates_d := Day_year(9, 14, 1994)Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [1.143 1.146 1.137 1.146 1.135 1.134 1.113]nnn := con7vert(Points₇, 7, 1)
No DataCells := length(nnn)

Cells := deletezero_cells(nnn, No DataCells)

Point_{5_d} := Cells₄ $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ $\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

For 1996

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1996 Data\sandbed\Data Only\SB7D.txt")

Dates_d := Day_year(9, 16, 1996)Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [1.152 1.15 1.146 1.15 1.113 1.126 1.126]nnn := convert(Points₇, 7, 1)

No DataCells := length(nnn)

Cells := deletezero cells(nnn, No DataCells)

Point_{5_d} := Cells₄

$$\mu_{\text{measured}_d} := \text{mean}(\text{Cells}) \quad \sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells}) \quad \text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$$

For 2006

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB7D.txt")

Dates_d := Day_year(10, 16, 2006)Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [1.144 1.147 1.147 1.138 1.102 1.135 1.116]nnn := con7vert(Points₇, 7, 1)

No DataCells := length(nnn)

Cells := deletezero_cells(nnn, No DataCells)

Point_{5_d} := Cells₄

$$\mu_{\text{measured}_d} := \text{mean}(\text{Cells}) \quad \sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells}) \quad \text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$$

Below are matrices which contain the date when the data was collected, Mean, Standard Deviation, Standard Error for each date.

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 1.997 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix}$$

$$\text{Point } \sigma = \begin{bmatrix} 1.111 \cdot 10^3 \\ 1.135 \cdot 10^3 \\ 1.113 \cdot 10^3 \\ 1.102 \cdot 10^3 \end{bmatrix}$$

$$\mu_{\text{measured}} = \begin{bmatrix} 1.137 \cdot 10^3 \\ 1.136 \cdot 10^3 \\ 1.138 \cdot 10^3 \\ 1.133 \cdot 10^3 \end{bmatrix}$$

$$\text{Standard error} = \begin{bmatrix} 6.137 \\ 4.319 \\ 5.902 \\ 6.531 \end{bmatrix}$$

$$\sigma_{\text{measured}} = \begin{bmatrix} 16.236 \\ 11.427 \\ 15.616 \\ 17.279 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu_{\text{measured}})$$

$$\text{Total means} = 4$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{mean}(\mu_{\text{measured}}))^2 \quad \text{SST} = 13.592$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{yhat}(\text{Dates}, \mu_{\text{measured}})_i)^2 \quad \text{SSE} = 2.987$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{measured}})_i - \text{mean}(\mu_{\text{measured}}))^2 \quad \text{SSR} = 10.605$$

$$\text{DegreeFree}_{\text{ss}} := \text{Total means} - 2$$

$$\text{DegreeFree}_{\text{reg}} := 1$$

$$\text{DegreeFree}_{\text{st}} := \text{Total means} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{\text{ss}}}$$

$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{\text{reg}}}$$

$$\text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{\text{st}}}$$

$$\text{MSE} = 1.494$$

$$\text{MSR} = 10.605$$

$$\text{MST} = 4.531$$

$$\text{StGrand}_{\text{err}} := \sqrt{\text{MSE}}$$

$$\text{StGrand}_{\text{err}} = 1.222$$

F Test for Corrosion

$$\alpha := 0.05$$

$$F_{\text{actaul_Reg}} := \frac{MSR}{MSE}$$

$$F_{\text{critical_reg}} := qF(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_s)$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_Reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 0.384$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

$$i := 0.. \text{Total means} - 1$$

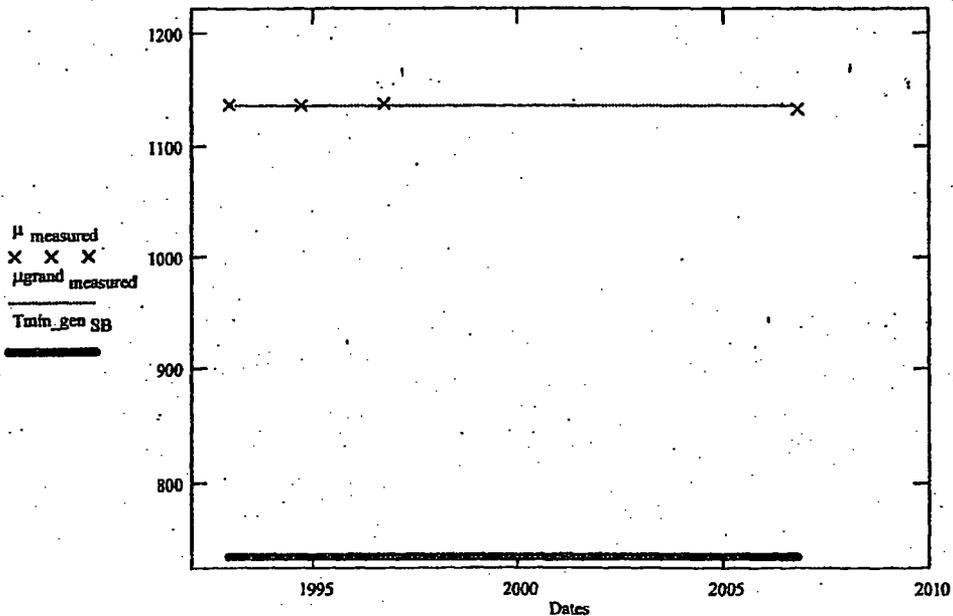
$$\mu_{\text{grand measured}_i} := \text{mean}(\mu_{\text{measured}})$$

$$\sigma_{\text{grand measured}} := \text{Stdev}(\mu_{\text{measured}})$$

$$\text{GrandStandard error}_0 := \frac{\sigma_{\text{grand measured}}}{\sqrt{\text{Total means}}}$$

The minimum required thickness at this elevation is $T_{\text{min_gen SB}_i} := 736$ (Ref. 3.25)

Plot of the grand mean and the actual means over time



$$\mu_{\text{grand measured}_0} = 1.136 \cdot 10^3$$

$$\text{GrandStandard error} = 1.064$$

To conservatively address the location, the apparent corrosion rate is calculated and compared to the minimum required wall thickness at this elevation

$$m_s := \text{slope}(\text{Dates}, \mu_{\text{measured}}) \quad m_s = -0.303 \quad y_b := \text{intercept}(\text{Dates}, \mu_{\text{measured}}) \quad y_b = 1.742 \cdot 10^3$$

The 95% Confidence curves are calculated

$$\alpha_t := 0.05 \quad k := 2029 - 1985 \quad f := 0..k - 1$$

$$\text{year}_{\text{predict}_f} := 1985 + f \cdot 2 \quad \text{Thick}_{\text{predict}} := m_s \cdot \text{year}_{\text{predict}} + y_b$$

$$\text{Thick}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

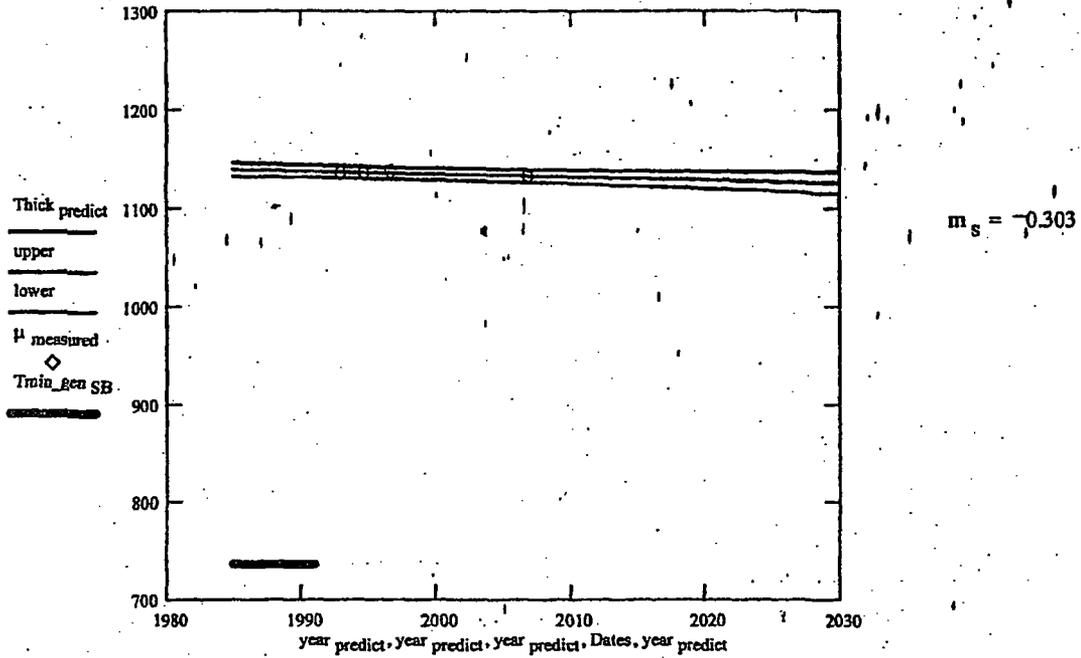
$$\text{upper}_f := \text{Thick}_{\text{predict}_f} +$$

$$qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lower}_f := \text{Thick}_{\text{predict}_f} -$$

$$\left[qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

Location Curve Fit Projected to Plant End Of Life



Therefore even though F-ratio does not support the regression model the above curve shows that even at the lower 95% confidence band this location will not corrode to below Drywell Vessel Minimum required thickness by the plant end of life.

The section below calculates what the postulated mean thickness would be if this grid were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated}_{\text{meanthickness}} := \mu_{\text{measured}_3} - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated}_{\text{meanthickness}} = 974.014$$

which is greater than

$$T_{\text{min_gen SB}_3} = 736$$

The following addresses the readings at the lowest single point

$$SST_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point}_5)_i - \text{mean}(\text{Point}_5))^2 \quad SST_{\text{point}} = 588.75$$

$$SSE_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point}_5)_i - \text{yhat}(\text{Dates}, \text{Point}_5)_i)^2 \quad SSE_{\text{point}} = 374.474$$

$$SSR_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \text{Point}_5)_i - \text{mean}(\text{Point}_5))^2 \quad SSR_{\text{point}} = 214.276$$

$$MSE_{\text{point}} := \frac{SSE_{\text{point}}}{\text{DegreeFree}_{ss}} \quad MSR_{\text{point}} := \frac{SSR_{\text{point}}}{\text{DegreeFree}_{reg}} \quad MST_{\text{point}} := \frac{SST_{\text{point}}}{\text{DegreeFree}_{st}}$$

$$MSE_{\text{point}} = 187.237 \quad MSR_{\text{point}} = 214.276 \quad MST_{\text{point}} = 196.25$$

$$StPoint_{\text{err}} := \sqrt{MSE_{\text{point}}} \quad StPoint_{\text{err}} = 13.683$$

F Test for Corrosion

$$F_{\text{actaul_Reg}} := \frac{MSR_{\text{point}}}{MSE_{\text{point}}}$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_Reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 0.062$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

$$m_{\text{point}} := \text{slope}(\text{Dates}, \text{Point}_5) \quad m_{\text{point}} = -1.363 \quad y_{\text{point}} := \text{intercept}(\text{Dates}, \text{Point}_5) \quad y_{\text{point}} = 3.839 \cdot 10^3$$

The 95% Confidence curves are calculated

$$\text{Point}_{\text{curve}} := m_{\text{point}} \cdot \text{year}_{\text{predict}} + y_{\text{point}}$$

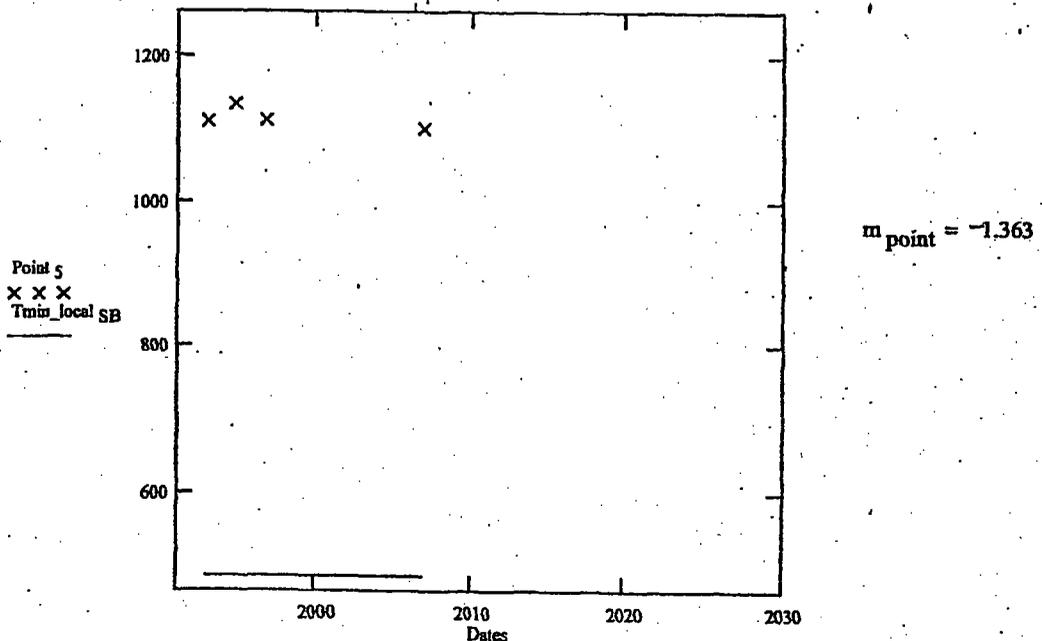
$$\text{Point}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

$$\text{uppoint}_f := \text{Point}_{\text{curve}_f} + \text{qt}\left(1 - \frac{\alpha_t}{2}, \text{Total}_{\text{means}} - 2\right) \cdot \text{StPoint}_{\text{err}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Point}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lopoint}_f := \text{Point}_{\text{curve}_f} - \left[\text{qt}\left(1 - \frac{\alpha_t}{2}, \text{Total}_{\text{means}} - 2\right) \cdot \text{StPoint}_{\text{err}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Point}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

Local Tmin for this elevation in the Drywell $T_{\text{min_local SB}_f} := 490$ (Ref. 3.25)

Curve Fit For Point 5 Projected to Plant End Of Life



$$\text{lopoint}_{22} = 951.274$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

The section below calculates what the postulated individual thickness would be if this point were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated thickness}_{\text{in}} := \text{Point}_{5_3} - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated thickness}_{\text{in}} = 943.3$$

which is greater than

$$\text{Tmin_local}_{\text{SB}_3} = 490$$

The section below calculates what the postulated corrosion rate necessary for the thinnest individual point to reach the local required thickness by 2029.

$$\text{minpoint} = 1.102$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

$$\text{Tmin_local}_{\text{SB}_{22}} = 490$$

$$\text{required rate.} := \frac{(1000 \cdot \text{minpoint} - \text{Tmin_local}_{\text{SB}_{22}})}{(2005 - 2029)}$$

$$\text{required rate.} = -25.5 \quad \text{mils per year}$$

Appendix 17 - Sand Bed Elevation Bay 9A**October 2006 Data**

The data shown below was collected on 10/18/06.

```
page := READPRN("U:\AMSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB9A.txt")
```

```
Points 7 := show7cells(page, 1, 7, 0)
```

```
Points 7 = [ 1.158 1.159 1.162 1.159 1.159 1.153 1.13 ]
```

```
Cells := convert(Points 7, 7, 1 No DataCells := length(Cells)
```

```
Cells := deletezero cells(Cells, No DataCells)
```

The thinnest point at this location is shown below

```
minpoint := min(Points 7)
```

```
minpoint = 1.13
```

Mean and Standard Deviation

$$\mu_{\text{actual}} := \text{mean}(\text{Cells}) \quad \mu_{\text{actual}} = 1.154 \cdot 10^3 \quad \sigma_{\text{actual}} := \text{Stdev}(\text{Cells}) \quad \sigma_{\text{actual}} = 11.041$$

Standard Error

$$\text{Standard error} := \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Standard error} = 4.173$$

Skewness

$$\text{Skewness} := \frac{(\text{No DataCells}) \cdot \overrightarrow{\Sigma(\text{Cells} - \mu_{\text{actual}})^3}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\sigma_{\text{actual}})^3} \quad \text{Skewness} = -2.341$$

Kurtosis

$$\text{Kurtosis} := \frac{\text{No DataCells} \cdot (\text{No DataCells} + 1) \cdot \overrightarrow{\Sigma(\text{Cells} - \mu_{\text{actual}})^4}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3) \cdot (\sigma_{\text{actual}})^4} + \frac{3 \cdot (\text{No DataCells} - 1)^2}{(\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3)} \quad \text{Kurtosis} = 5.687$$

Normal Probability Plot

In a normal plot, each data value is plotted against what its value would be if it actually came from a normal distribution. The expected normal values, called normal scores, and can be estimated by first calculating the rank scores of the sorted data.

$$j := 0.. \text{last}(\text{Cells}) \quad \text{srt} := \text{sort}(\text{Cells})$$

Then each data point is ranked. The array rank captures these ranks:

$$r_j := j + 1 \quad \text{rank}_j := \frac{\sum_{i=1}^{\text{srt}_j} \text{srt}_i}{\sum_{i=1}^{\text{srt}_j} \text{srt}_i} \cdot r$$

$$p_j := \frac{\text{rank}_j}{\text{rows}(\text{Cells}) + 1}$$

The normal scores are the corresponding p th percentile points from the standard normal distribution:

$$x := 1 \quad \text{N_Score}_j := \text{root}[\text{cnorm}(x) - (p_j), x]$$

Upper and Lower Confidence Values

The Upper and Lower confidence values are calculated based on .05 degree of confidence " α "

$No_{DataCells} := length(Cells)$

$\alpha := .05$ $T\alpha := qt\left(1 - \frac{\alpha}{2}, No_{DataCells}\right)$ $T\alpha = 2.365$

$Lower_{95\%Con} := \mu_{actual} - T\alpha \cdot \frac{\sigma_{actual}}{\sqrt{No_{DataCells}}}$ $Lower_{95\%Con} = 1.144 \cdot 10^3$

$Upper_{95\%Con} := \mu_{actual} + T\alpha \cdot \frac{\sigma_{actual}}{\sqrt{No_{DataCells}}}$ $Upper_{95\%Con} = 1.164 \cdot 10^3$

These values represent a range on the calculated mean in which there is 95% confidence.

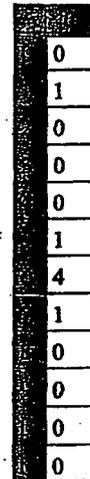
Graphical Representation

Distribution of the "Cells" data points are sorted in 1/2 standard deviation increments (bins) within +/- 3 standard deviations

$Bins := Make_{bins}(\mu_{actual}, \sigma_{actual})$

$Distribution := hist(Bins, Cells)$

Distribution =



The mid points of the Bins are calculated

$k := 0..11$ $Midpoints_k := \frac{(Bins_k + Bins_{k+1})}{2}$

The Mathcad function pnorm calculates a portion of normal distribution curve based on a given mean and standard deviation

$normal_{curve}_0 := pnorm(Bins_1, \mu_{actual}, \sigma_{actual})$

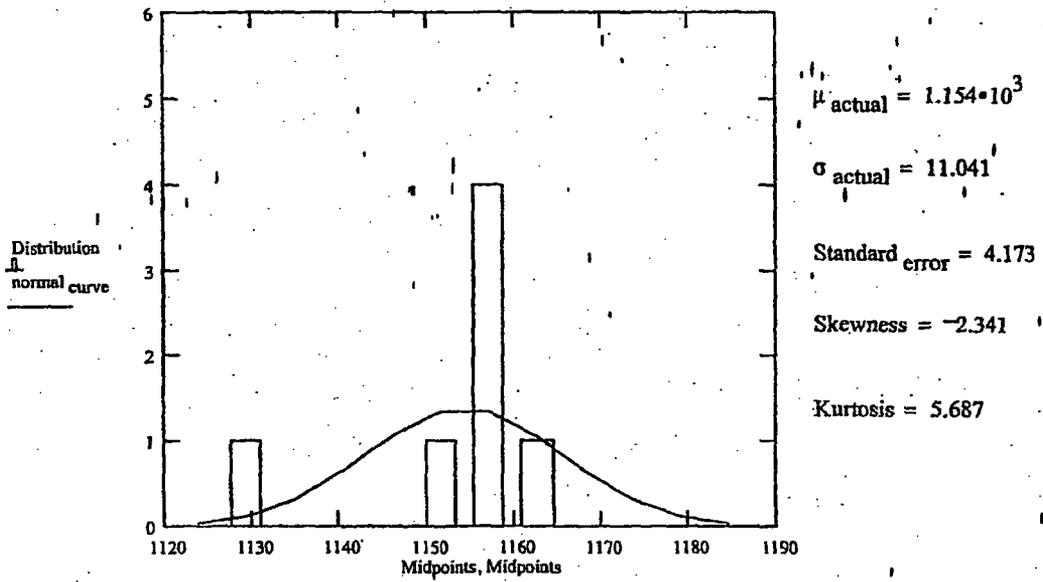
$normal_{curve}_k := pnorm(Bins_{k+1}, \mu_{actual}, \sigma_{actual}) - pnorm(Bins_k, \mu_{actual}, \sigma_{actual})$

$normal_{curve} := No_{DataCells} \cdot normal_{curve}$

Results For Elevation Sandbed elevation Location Oct. 2006

The following schematic shows: the the distribution of the samples, the normal curve based on the actual mean and standard deviation, the kurtosis, the skewness, the number of data points, and the the lower and upper 95% confidence values. Below is the Normal Plot for the data.

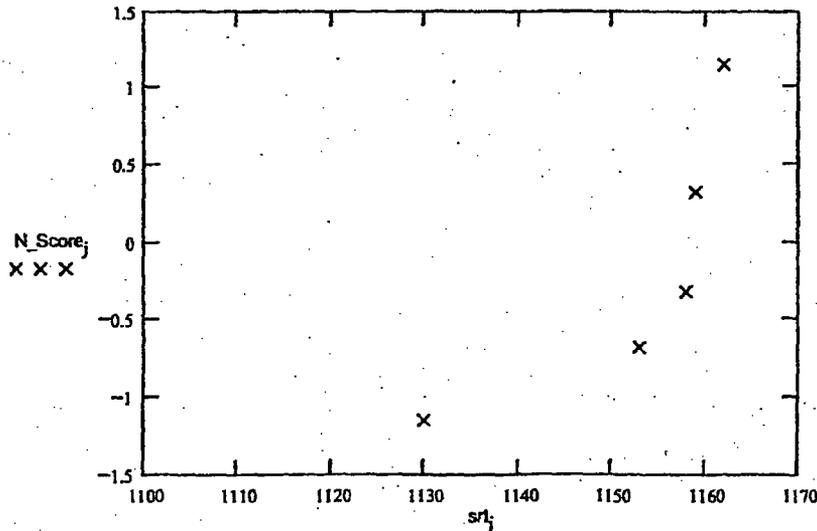
Data Distribution



Lower 95%Con = $1.144 \cdot 10^3$

Upper 95%Con = $1.164 \cdot 10^3$

Normal Probability Plot



Sandbed Location 9A Trend

d := 0

For 1992

Dates_d := Day_{year}(12, 8, 1992)

page := READPRN("U:\MSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\Data Only\SB9A.txt")

Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [1.162 1.161 1.164 1.162 1.161 1.157 1.133]nnn := con7vert(Points₇, 7, 1) No DataCells := length(nnn)

Cells := deletezero cells(nnn, No DataCells)

Point₇_d := Cells₆Point₇ = 1.133 · 10³ $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ $\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

For 1994

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\Data Only\SB9A.txt")

Dates_d := Day year(9, 14, 1994)Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [1.162 1.164 1.168 1.163 1.157 1.155 1.132]nnn := con7vert(Points₇, 7, 1)

No_DataCells := length(nnn)

Cells := deletezero cells(nnn, No_DataCells)

Point₇_d := Cells₆ $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ $\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No_DataCells}}}$

For 1996

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1996 Data\sandbed\Data Only\SB9A.txt")

Dates_d := Day year(9, 16, 1996)Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [1.163 1.161 1.162 1.159 1.159 1.153 1.127]nnn := con7vert(Points₇, 7, 1)

No DataCells := length(nnn)

Cells := deletezero cells(nnn, No DataCells)

Point₇_d := Cells₆

$$\mu_{\text{measured}_d} := \text{mean}(\text{Cells}) \quad \sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells}) \quad \text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No. DataCells}}}$$

For 2006

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB9A.txt")

Dates_d := Day year(10, 16, 2006)Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [1.158 1.159 1.162 1.159 1.159 1.153 1.13]nmm := convert(Points₇, 7, 1)

No DataCells := length(nmm)

Cells := deletezero cells(nmm, No DataCells)

Point₇_d := Cells₆ $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

Below are matrices which contain the date when the data was collected, Mean, Standard Deviation, Standard Error for each date.

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 1.997 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix}$$

$$\text{Point } \gamma = \begin{bmatrix} 1.133 \cdot 10^3 \\ 1.132 \cdot 10^3 \\ 1.127 \cdot 10^3 \\ 1.13 \cdot 10^3 \end{bmatrix}$$

$$\mu_{\text{measured}} = \begin{bmatrix} 1.157 \cdot 10^3 \\ 1.157 \cdot 10^3 \\ 1.155 \cdot 10^3 \\ 1.154 \cdot 10^3 \end{bmatrix}$$

$$\text{Standard error} = \begin{bmatrix} 4.102 \\ 4.524 \\ 4.803 \\ 4.173 \end{bmatrix}$$

$$\sigma_{\text{measured}} = \begin{bmatrix} 10.854 \\ 11.968 \\ 12.707 \\ 11.041 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu_{\text{measured}})$$

$$\text{Total means} = 4$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{mean}(\mu_{\text{measured}}))^2 \quad \text{SST} = 7.158$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{yhat}(\text{Dates}, \mu_{\text{measured}})_i)^2 \quad \text{SSE} = 2.28$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{measured}})_i - \text{mean}(\mu_{\text{measured}}))^2 \quad \text{SSR} = 4.878$$

$$\text{DegreeFree}_{\text{ss}} := \text{Total means} - 2$$

$$\text{DegreeFree}_{\text{reg}} := 1$$

$$\text{DegreeFree}_{\text{st}} := \text{Total means} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{\text{ss}}}$$

$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{\text{reg}}}$$

$$\text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{\text{st}}}$$

$$\text{MSE} = 1.14$$

$$\text{MSR} = 4.878$$

$$\text{MST} = 2.386$$

$$\text{StGrand}_{\text{err}} := \sqrt{\text{MSE}}$$

$$\text{StGrand}_{\text{err}} = 1.068$$

F Test for Corrosion

$$\alpha := 0.05$$

$$F_{\text{actual_reg}} := \frac{\text{MSR}}{\text{MSE}}$$

$$F_{\text{critical_reg}} := \text{qF}(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}})$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actual_reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 0.231$$

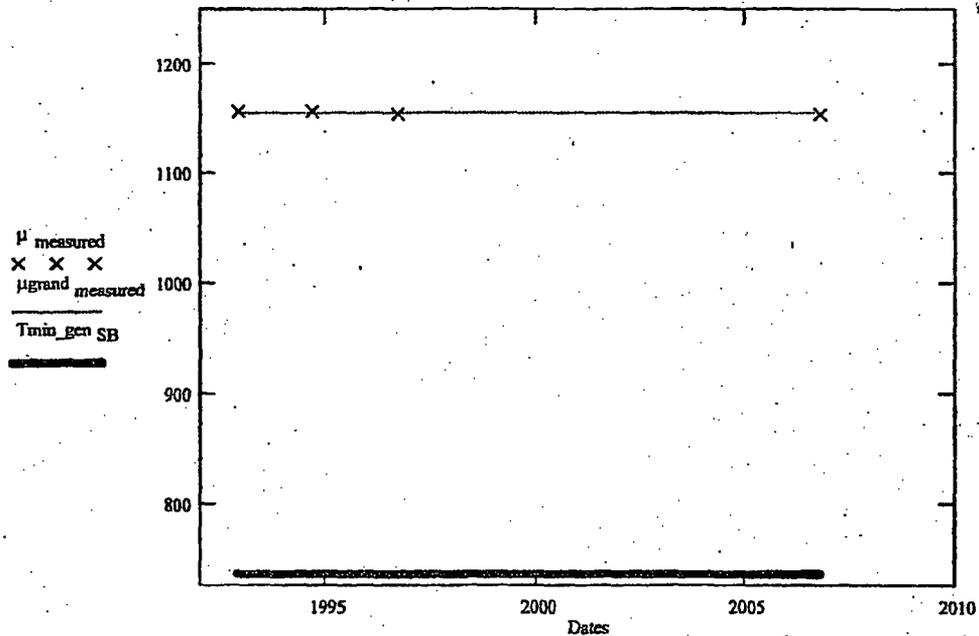
Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

$$i := 0.. \text{Total means} - 1 \quad \mu_{\text{grand measured}_i} := \text{mean}(\mu_{\text{measured}})$$

$$\sigma_{\text{grand measured}} := \text{Stdev}(\mu_{\text{measured}}) \quad \text{GrandStandard error}_0 := \frac{\sigma_{\text{grand measured}}}{\sqrt{\text{Total means}}}$$

The minimum required thickness at this elevation is $T_{\text{min_gen SB}_i} := 736$ (Ref. 3.25)

Plot of the grand mean and the actual means over time



$$\mu_{\text{grand measured}_0} = 1.156 \cdot 10^3$$

$$\text{GrandStandard error} = 0.772$$

To conservatively address the location, the apparent corrosion rate is calculated and compared to the minimum required wall thickness at this elevation

$$m_s := \text{slope}(\text{Dates}, \mu_{\text{measured}}) \quad m_s = -0.206 \quad y_b := \text{intercept}(\text{Dates}, \mu_{\text{measured}}) \quad y_b = 1.567 \cdot 10^{-3}$$

The 95% Confidence curves are calculated

$$\alpha_t := 0.05 \quad k := 2029 - 1985 \quad f := 0..k - 1$$

$$\text{year}_{\text{predict}_f} := 1985 + f \cdot 2 \quad \text{Thick}_{\text{predict}} := m_s \cdot \text{year}_{\text{predict}} + y_b$$

$$\text{Thick}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

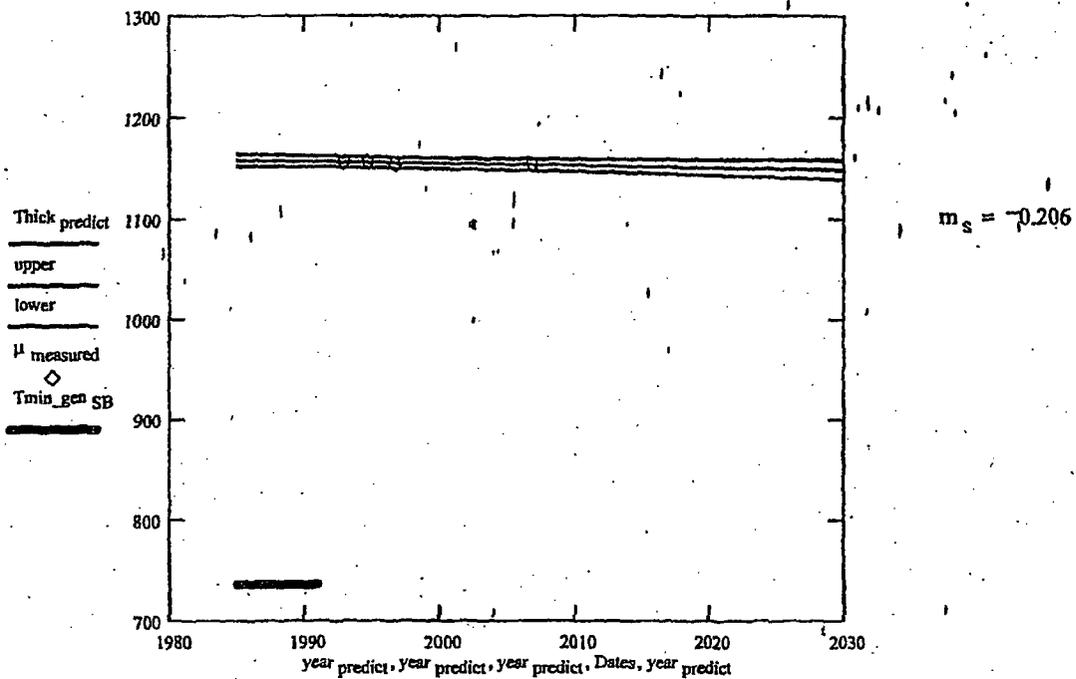
$$\text{upper}_f := \text{Thick}_{\text{predict}_f} +$$

$$+ \text{qt}\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lower}_f := \text{Thick}_{\text{predict}_f} -$$

$$- \text{qt}\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$

Location Curve Fit Projected to Plant End Of Life



Therefore even though F-ratio does not support the regression model the above curve shows that even at the lower 95% confidence band this location will not corrode to below Drywell Vessel Minimum required thickness by the plant end of life.

The section below calculates what the postulated mean thickness would be if this grid were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated meanthickness} := \mu_{\text{measured}_3} - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated meanthickness} = 995.586$$

which is greater than

$$\text{Tmin_gen SB}_3 = 736$$

The following addresses the readings at the lowest single point

$$\text{SST}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point}_{7_i} - \text{mean}(\text{Point}_7))^2 \quad \text{SST}_{\text{point}} = 21$$

$$\text{SSE}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point}_{7_i} - \text{yhat}(\text{Dates}, \text{Point}_7)_i)^2 \quad \text{SSE}_{\text{point}} = 18.349$$

$$\text{SSR}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \text{Point}_7)_i - \text{mean}(\text{Point}_7))^2 \quad \text{SSR}_{\text{point}} = 2.651$$

$$\text{MSE}_{\text{point}} := \frac{\text{SSE}_{\text{point}}}{\text{DegreeFree}_{\text{ss}}}$$

$$\text{MSR}_{\text{point}} := \frac{\text{SSR}_{\text{point}}}{\text{DegreeFree}_{\text{reg}}}$$

$$\text{MST}_{\text{point}} := \frac{\text{SST}_{\text{point}}}{\text{DegreeFree}_{\text{st}}}$$

$$\text{MSE}_{\text{point}} = 9.175$$

$$\text{MSR}_{\text{point}} = 2.651$$

$$\text{MST}_{\text{point}} = 7$$

$$\text{StPoint}_{\text{err}} := \sqrt{\text{MSE}_{\text{point}}}$$

$$\text{StPoint}_{\text{err}} = 3.029$$

F Test for Corrosion

$$\text{F}_{\text{actaul_Reg}} := \frac{\text{MSR}_{\text{point}}}{\text{MSE}_{\text{point}}}$$

$$\text{F}_{\text{ratio_reg}} := \frac{\text{F}_{\text{actaul_Reg}}}{\text{F}_{\text{critical_reg}}}$$

$$\text{F}_{\text{ratio_reg}} = 0.016$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

$$m_{\text{point}} := \text{slope}(\text{Dates}, \text{Point } 7) \quad m_{\text{point}} = -0.152 \quad y_{\text{point}} := \text{intercept}(\text{Dates}, \text{Point } 7) \quad y_{\text{point}} = 1.433 \cdot 10^3$$

The 95% Confidence curves are calculated

$$\text{Point curve}_f := m_{\text{point}} \cdot \text{year}_{\text{predict}} + y_{\text{point}}$$

$$\text{Point actualmean} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

$$\text{uppoint}_f := \text{Point curve}_f +$$

$$qt\left(1 - \frac{\alpha_f}{2}, \text{Total means} - 2\right) \cdot \text{StPoint err} \cdot \sqrt{1 + \frac{1}{(d + 1)} + \frac{(\text{year}_{\text{predict}}_f - \text{Point actualmean})^2}{\text{sum}}}$$

$$\text{lopoint}_f := \text{Point curve}_f -$$

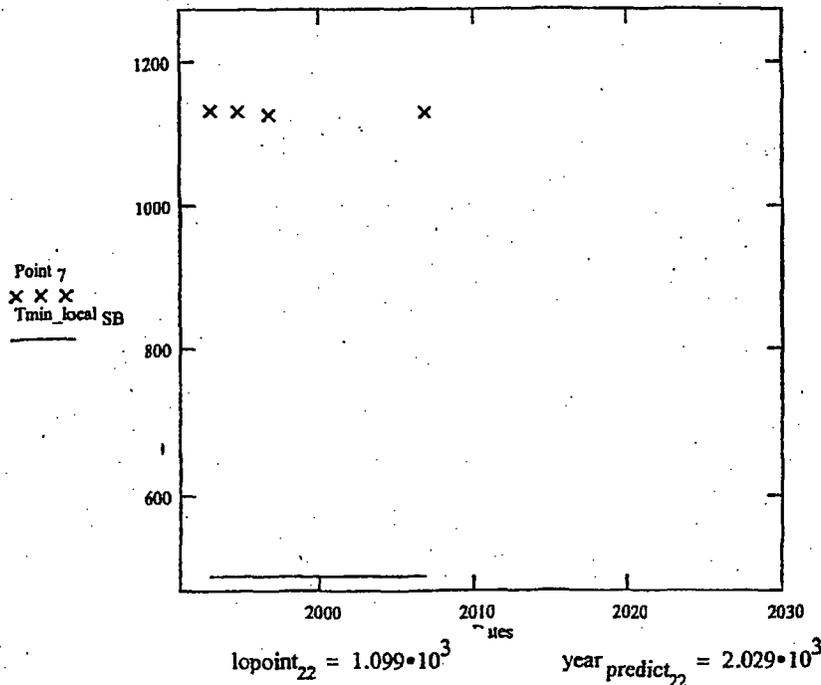
$$\left[qt\left(1 - \frac{\alpha_f}{2}, \text{Total means} - 2\right) \cdot \text{StPoint err} \cdot \sqrt{1 + \frac{1}{(d + 1)} + \frac{(\text{year}_{\text{predict}}_f - \text{Point actualmean})^2}{\text{sum}}} \right]$$

Local Tmin for this elevation in the Drywell

$$T_{\text{min_local SB}}_f := 490$$

(Ref. 3.25)

Curve Fit For Point 7 Projected to Plant End Of Life



The section below calculates what the postulated individual thickness would be if this point were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated thickness} := \text{Point}_{7_3} - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated thickness} = 971.3 \quad \text{which is greater than} \quad \text{Tmin_local SB}_3 = 490$$

The section below calculates what the postulated corrosion rate necessary for the thinnest individual point to reach the local required thickness by 2029.

$$\text{minpoint} = 1.13$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

$$\text{Tmin_local SB}_{22} = 490$$

$$\text{required rate.} := \frac{(1000 - \text{minpoint} - \text{Tmin_local SB}_{22})}{(2005 - 2029)}$$

$$\text{required rate.} = -26.667 \quad \text{mils per year}$$

Appendix 18 - Sand Bed Elevation Bay 13C**October 2006 Data**

The data shown below was collected on 10/18/06.

```
page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB13c.txt")
```

```
Points 7 := show7cells(page, 1, 7, 0)
```

```
Points 7 = [ 1.146 1.148 1.148 1.149 1.144 1.128 1.134 ]
```

```
Cells := con7vert(Points 7, 7, 1) NoDataCells := length(Cells)
```

```
Cells := deletezero_cells(Cells, NoDataCells)
```

The thinnest point at this location is shown below

```
minpoint := min(Points 7)
```

```
minpoint = 1.128
```

Mean and Standard Deviation

$$\mu_{\text{actual}} := \text{mean}(\text{Cells}) \quad \mu_{\text{actual}} = 1.142 \cdot 10^3 \quad \sigma_{\text{actual}} := \text{Stdev}(\text{Cells}) \quad \sigma_{\text{actual}} = 8.162$$

Standard Error

$$\text{Standard error} := \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Standard error} = 3.085$$

Skewness

$$\text{Skewness} := \frac{(\text{No DataCells}) \cdot \overrightarrow{\Sigma(\text{Cells} - \mu_{\text{actual}})^3}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\sigma_{\text{actual}})^3} \quad \text{Skewness} = -1.255$$

Kurtosis

$$\text{Kurtosis} := \frac{\text{No DataCells} \cdot (\text{No DataCells} + 1) \cdot \overrightarrow{\Sigma(\text{Cells} - \mu_{\text{actual}})^4}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3) \cdot (\sigma_{\text{actual}})^4} \quad \text{Kurtosis} = 0.104$$

$$+ \frac{3 \cdot (\text{No DataCells} - 1)^2}{(\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3)}$$

Normal Probability Plot

In a normal plot, each data value is plotted against what its value would be if it actually came from a normal distribution. The expected normal values, called normal scores, and can be estimated by first calculating the rank scores of the sorted data.

$j := 0.. \text{last}(\text{Cells})$ $\text{srt} := \text{sort}(\text{Cells})$

Then each data point is ranked. The array rank captures these ranks

$$r_j := j + 1 \quad \text{rank}_j := \frac{\sum_{i=1}^{\text{rank}_j} \text{srt}_i}{\sum_{i=1}^{\text{rank}_j} \text{srt}_i}$$

$$p_j := \frac{\text{rank}_j}{\text{rows}(\text{Cells}) + 1}$$

The normal scores are the corresponding p th percentile points from the standard normal distribution:

$$x := 1 \quad \text{N_Score}_j := \text{root}[\text{cnorm}(x) - (p_j), x]$$

Upper and Lower Confidence Values

The Upper and Lower confidence values are calculated based on .05 degree of confidence "α"

No DataCells := length(Cells)

α := .05 Tα := qt $\left[\left(1 - \frac{\alpha}{2} \right), \text{No DataCells} \right]$ Tα = 2.365

Lower 95%Con := μ actual - Tα $\frac{\sigma \text{ actual}}{\sqrt{\text{No DataCells}}}$ Lower 95%Con = 1.135 • 10³

Upper 95%Con := μ actual + Tα $\frac{\sigma \text{ actual}}{\sqrt{\text{No DataCells}}}$ Upper 95%Con = 1.15 • 10³

These values represent a range on the calculated mean in which there is 95% confidence.

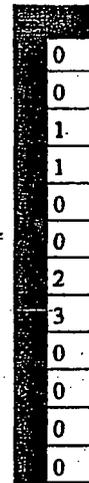
Graphical Representation

Distribution of the "Cells" data points are sorted in 1/2 standard deviation increments (bins) within +/- 3 standard deviations

Bins := Make bins (μ actual , σ actual)

Distribution := hist(Bins , Cells)

Distribution =



The mid points of the Bins are calculated

k := 0.. 11 Midpoints_k := $\frac{(\text{Bins}_k + \text{Bins}_{k+1})}{2}$

The Mathcad function pnorm calculates a portion of normal distribution curve based on a given mean and standard deviation

normal curve₀ := pnorm (Bins₁ , μ actual , σ actual)

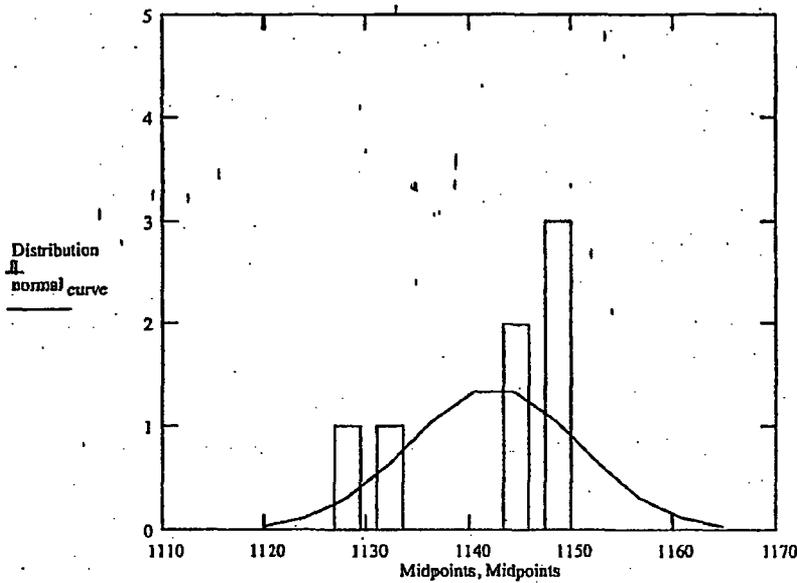
normal curve_k := pnorm (Bins_{k+1} , μ actual , σ actual) - pnorm (Bins_k , μ actual , σ actual)

normal curve := No DataCells • normal curve

Results For Elevation Sandbed elevation Location Oct. 2006

The following schematic shows: the the distribution of the samples, the normal curve based on the actual mean and standard deviation, the kurtosis, the skewness, the number of data points, and the the lower and upper 95% confidence values. Below is the Normal Plot for the data.

Data Distribution

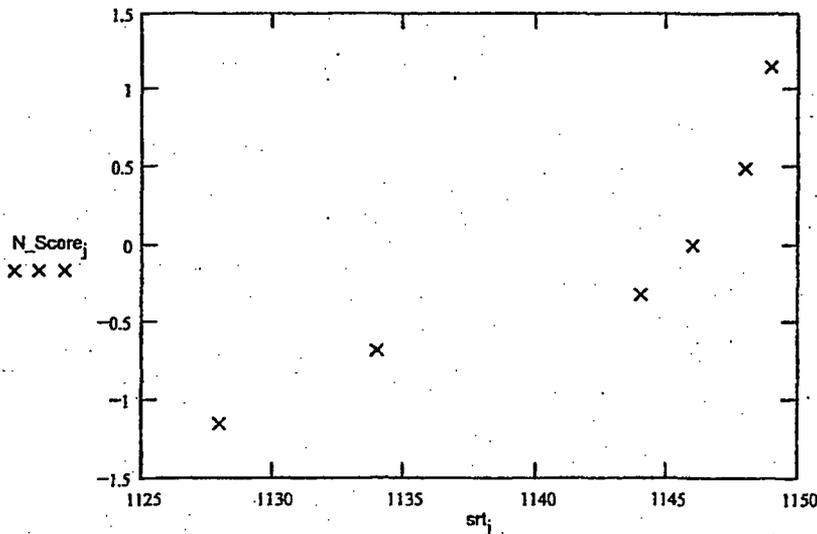


$\mu_{\text{actual}} = 1.142 \cdot 10^3$
 $\sigma_{\text{actual}} = 8.162$
 Standard error = 3.085
 Skewness = -1.255
 Kurtosis = 0.104

Lower 95%Con = $1.135 \cdot 10^3$

Upper 95%Con = $1.15 \cdot 10^3$

Normal Probability Plot



The Normal Probability Plot and the Kurtosis this data is normally distributed.

Sandbed Location 13C Trend

d := 0

For 1992

Dates_d := Day year(12, 8, 1992)

page := READPRN("U:\MSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\Data Only\SB13C.txt")

Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [1.148 1.151 1.151 1.153 1.149 1.138 1.152]nmn := con7vert(Points₇, 7, 1) No DataCells := length(nmn)

Cells := deletezero cells(nmn, No DataCells)

point_{6_d} := Cells₅point₆ = 1.138 • 10³ $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ $\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

For 1994

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\Data Only\SB13C.txt")

Dates_d := Day_{year}(9, 14, 1994)Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [1.147 1.147 1.146 1.147 1.128 1.123 1.139]nnn := con7vert(Points₇, 7, 1)

No DataCells := length(nnn)

Cells := deletezero_cells(nnn, No DataCells)

point₆_d := Cells₅ $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ $\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

For 1996

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1996 Data\sandbed\Data Only\SB13C.txt")

Dates_d := Day year(9, 16, 1996)Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [1.157 1.151 1.157 1.169 1.156 1.147 1.143]nnn := con7vert(Points₇, 7, 1)

No DataCells := length(nnn)

Cells := deletezero cells(nnn, No DataCells)

point_{6d} := Cells₅

$$\mu_{\text{measured}_d} := \text{mean}(\text{Cells}) \quad \sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells}) \quad \text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$$

For 2006

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB13C.txt")

Dates_d := Day_year(10, 16, 2006)Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [1.146 1.148 1.148 1.149 1.144 1.128 1.134]nmn := convert(Points₇, 7, 1)

No_DataCells := length(nmn)

Cells := deletezero_cells(nmn, No_DataCells)

point_{6_d} := Cells₅

$$\mu_{\text{measured}_d} := \text{mean}(\text{Cells}) \quad \sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells}) \quad \text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No_DataCells}}}$$

Below are matrices which contain the date when the data was collected, Mean, Standard Deviation, Standard Error for each date.

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 1.997 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix}$$

$$\text{point}_6 = \begin{bmatrix} 1.138 \cdot 10^3 \\ 1.123 \cdot 10^3 \\ 1.147 \cdot 10^3 \\ 1.128 \cdot 10^3 \end{bmatrix}$$

$$\mu_{\text{measured}} = \begin{bmatrix} 1.149 \cdot 10^3 \\ 1.14 \cdot 10^3 \\ 1.154 \cdot 10^3 \\ 1.142 \cdot 10^3 \end{bmatrix}$$

$$\text{Standard error} = \begin{bmatrix} 1.92 \\ 3.829 \\ 3.183 \\ 3.085 \end{bmatrix}$$

$$\sigma_{\text{measured}} = \begin{bmatrix} 5.08 \\ 10.13 \\ 8.42 \\ 8.162 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu_{\text{measured}})$$

$$\text{Total means} = 4$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{mean}(\mu_{\text{measured}}))^2$$

$$\text{SST} = 130.571$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{yhat}(\text{Dates}, \mu_{\text{measured}})_i)^2$$

$$\text{SSE} = 119.869$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{measured}})_i - \text{mean}(\mu_{\text{measured}}))^2$$

$$\text{SSR} = 10.702$$

$$\text{DegreeFree}_{ss} := \text{Total means} - 2$$

$$\text{DegreeFree}_{reg} := 1$$

$$\text{DegreeFree}_{st} := \text{Total means} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{ss}}$$

$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{reg}}$$

$$\text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{st}}$$

$$\text{MSE} = 59.935$$

$$\text{MSR} = 10.702$$

$$\text{MST} = 43.524$$

$$\text{StGrand}_{err} := \sqrt{\text{MSE}}$$

$$\text{StGrand}_{err} = 7.742$$

F Test for Corrosion

$d := 0.05$

$F_{actaul_Reg} := \frac{MSR}{MSE}$

$F_{critical_reg} := qF(1 - \alpha, DegreeFree_{reg}, DegreeFree_{ss})$

$F_{ratio_reg} := \frac{F_{actaul_Reg}}{F_{critical_reg}}$

$F_{ratio_reg} = 9.646 \cdot 10^{-3}$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

$i := 0.. Total\ means - 1$

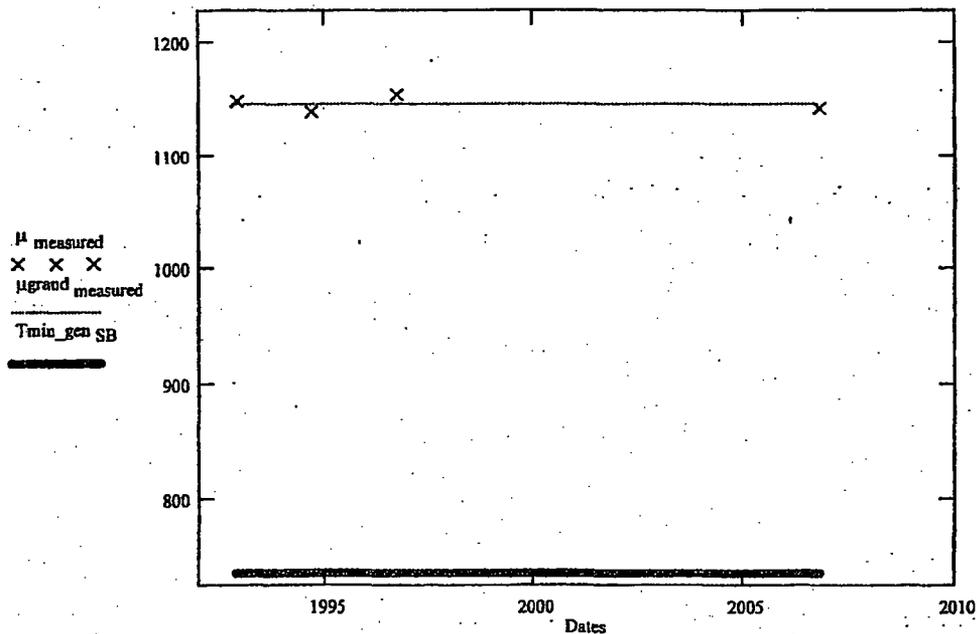
$\mu_{grand\ measured}_i := mean(\mu_{measured})$

$\sigma_{grand\ measured} := Stdev(\mu_{measured})$

$GrandStandard\ error_0 := \frac{\sigma_{grand\ measured}}{\sqrt{Total\ means}}$

The minimum required thickness at this elevation is $Tmin_gen_{SB}_i := 736$ (Ref. 3.25)

Plot of the grand mean and the actual means over time



$\mu_{grand\ measured}_0 = 1.146 \cdot 10^3$

$GrandStandard\ error = 3.299$

To conservatively address the location, the apparent corrosion rate is calculated and compared to the minimum required wall thickness at this elevation

$$m_s := \text{slope}(\text{Dates}, \mu_{\text{measured}}) \quad m_s = -0.305 \quad y_b := \text{intercept}(\text{Dates}, \mu_{\text{measured}}) \quad y_b = 1.755 \cdot 10^3$$

The 95% Confidence curves are calculated

$$\alpha_t := 0.05 \quad k := 2029 - 1985 \quad f := 0..k - 1$$

$$\text{year}_{\text{predict}_f} := 1985 + f \cdot 2 \quad \text{Thick}_{\text{predict}} := m_s \cdot \text{year}_{\text{predict}_f} + y_b$$

$$\text{Thick}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

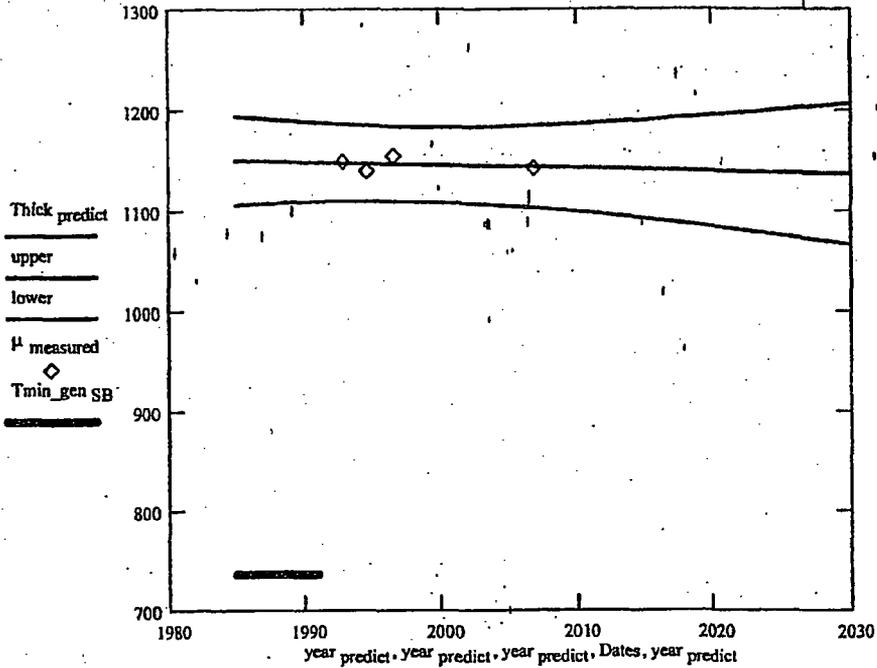
$$\text{upper}_f := \text{Thick}_{\text{predict}_f} +$$

$$qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lower}_f := \text{Thick}_{\text{predict}_f} -$$

$$qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$

Location Curve Fit Projected to Plant End Of Life.



Therefore even though F-ratio does not support the regression model the above curve shows that even at the lower 95% confidence band this location will not corrode to below Drywell Vessel Minimum required thickness by the plant end of life.

The section below calculates what the postulated mean thickness would be if this grid were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated}_{\text{meanthickness}} := \mu_{\text{measured}_3} - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated}_{\text{meanthickness}} = 983.729$$

which is greater than

$$\text{Tmin_gen}_{\text{SB}_3} = 736$$

The following addresses the readings at the lowest single point

$$\text{point}_6 := \text{Cells}_6$$

$$\text{SST}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{point}_6 - \text{mean}(\text{point}_6))^2 \quad \text{SST}_{\text{point}} = 297$$

$$\text{SSE}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{point}_6 - \text{yhat}(\text{Dates}, \text{point}_6))^2 \quad \text{SSE}_{\text{point}} = 296.998$$

$$\text{SSR}_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \text{point}_6) - \text{mean}(\text{point}_6))^2 \quad \text{SSR}_{\text{point}} = 2.289 \cdot 10^{-3}$$

$$\text{MSE}_{\text{point}} := \frac{\text{SSE}_{\text{point}}}{\text{DegreeFree}_{\text{ss}}}$$

$$\text{MSR}_{\text{point}} := \frac{\text{SSR}_{\text{point}}}{\text{DegreeFree}_{\text{reg}}}$$

$$\text{MST}_{\text{point}} := \frac{\text{SST}_{\text{point}}}{\text{DegreeFree}_{\text{st}}}$$

$$\text{MSE}_{\text{point}} = 148.499$$

$$\text{MSR}_{\text{point}} = 2.289 \cdot 10^{-3}$$

$$\text{MST}_{\text{point}} = 99$$

$$\text{Stpoint}_{\text{err}} := \sqrt{\text{MSE}_{\text{point}}}$$

$$\text{Stpoint}_{\text{err}} = 12.186$$

F Test for Corrosion

$$F_{\text{actaul_Reg}} := \frac{\text{MSR}_{\text{point}}}{\text{MSE}_{\text{point}}}$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_Reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 8.327 \cdot 10^{-7}$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

$$m_{\text{point}} := \text{slope}(\text{Dates}, \text{point}_6) \quad m_{\text{point}} = 4.456 \cdot 10^{-7} \quad y_{\text{point}} := \text{intercept}(\text{Dates}, \text{point}_6) \quad y_{\text{point}} = 1.127 \cdot 10^3$$

The 95% Confidence curves are calculated

$$\text{point}_{\text{curve}} := m_{\text{point}} \cdot \text{year}_{\text{predict}} + y_{\text{point}}$$

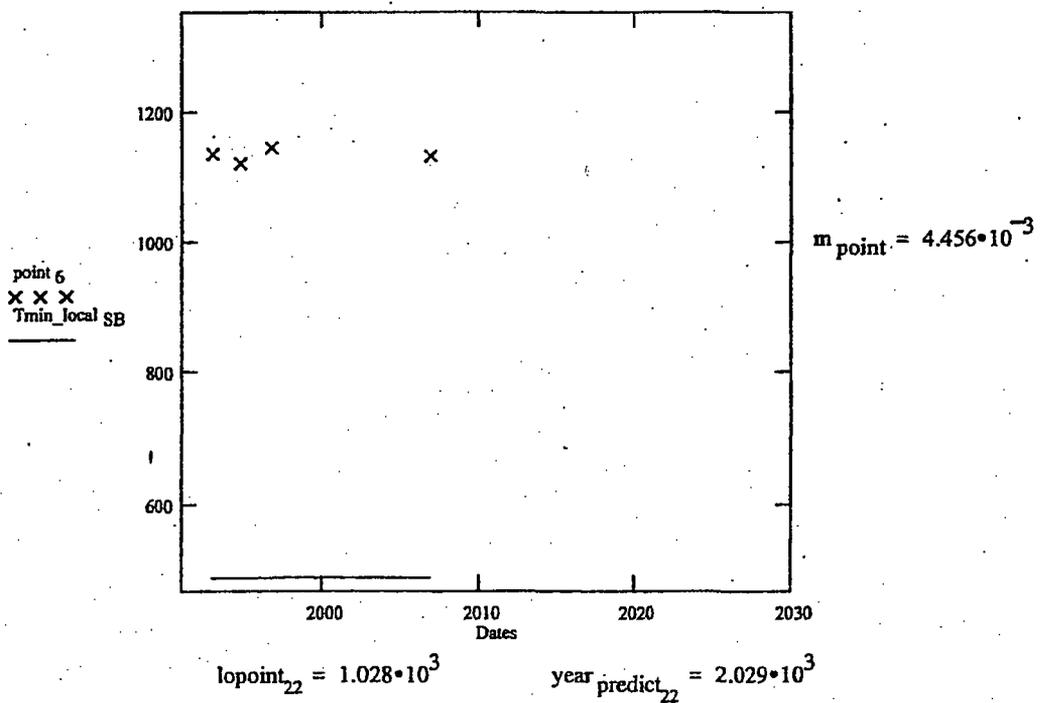
$$\text{point}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

$$\begin{aligned} \text{uppoint}_f &:= \text{point}_{\text{curve}_f} \dots \\ &+ qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{Stpoint}_{\text{err}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{point}_{\text{actualmean}})^2}{\text{sum}}} \end{aligned}$$

$$\begin{aligned} \text{lopoint}_f &:= \text{point}_{\text{curve}_f} \dots \\ &- \left[qt\left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2\right) \cdot \text{Stpoint}_{\text{err}} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{point}_{\text{actualmean}})^2}{\text{sum}}} \right] \end{aligned}$$

Local Tmin for this elevation in the Drywell $T_{\text{min_local SB}_f} := 490$ (Ref. 3.25)

Curve Fit For Point 6 Projected to Plant End Of Life



The section below calculates what the postulated individual thickness would be if this point were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated thickness} := \text{point}_{6_3} - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated thickness} = 975.3$$

which is greater than

$$\text{Tmin_local}_{\text{SB}_3} = 490$$

The section below calculates what the postulated corrosion rate necessary for the thinnest individual point to reach the local required thickness by 2029.

$$\text{minpoint} = 1.128$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

$$\text{Tmin_local}_{\text{SB}_{22}} = 490$$

$$\text{required rate.} := \frac{(1000 \cdot \text{minpoint} - \text{Tmin_local}_{\text{SB}_{22}})}{(2005 - 2029)}$$

$$\text{required rate.} = -26.583 \quad \text{mils per year}$$

Appendix 19 - Sand Bed Elevation Bay 15A

October 2006 Data

The data shown below was collected on 10/18/06.

```
page := READPRN( "U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB15A.txt" )
```

```
Points 7 := show7cells( page , 1 , 7 , 0 )
```

```
Points 7 = [ 1.18 1.129 1.136 1.129 1.146 1.077 1.049 ]
```

```
Cells := con7vert( Points 7 , 7 , 1 ) No DataCells := length( Cells )
```

```
Cells := deletezero cells( Cells , No DataCells )
```

The thinnest point at this location is shown below

```
minpoint := min( Points 7 ) minpoint = 1.049
```

Mean and Standard Deviation

$$\mu_{\text{actual}} := \text{mean}(\text{Cells}) \quad \mu_{\text{actual}} = 1.121 \cdot 10^3 \quad \sigma_{\text{actual}} := \text{Stdev}(\text{Cells}) \quad \sigma_{\text{actual}} = 43.93$$

Standard Error

$$\text{Standard error} := \frac{\sigma_{\text{actual}}}{\sqrt{\text{No DataCells}}} \quad \text{Standard error} = 16.604$$

Skewness

$$\text{Skewness} := \frac{(\text{No DataCells}) \cdot \overline{\Sigma (\text{Cells} - \mu_{\text{actual}})^3}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\sigma_{\text{actual}})^3} \quad \text{Skewness} = -0.628$$

Kurtosis

$$\text{Kurtosis} := \frac{\text{No DataCells} \cdot (\text{No DataCells} + 1) \cdot \overline{\Sigma (\text{Cells} - \mu_{\text{actual}})^4}}{(\text{No DataCells} - 1) \cdot (\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3) \cdot (\sigma_{\text{actual}})^4} + \frac{3 \cdot (\text{No DataCells} - 1)^2}{(\text{No DataCells} - 2) \cdot (\text{No DataCells} - 3)} \quad \text{Kurtosis} = -4.623 \cdot 10^{-3}$$

Normal Probability Plot

In a normal plot, each data value is plotted against what its value would be if it actually came from a normal distribution. The expected normal values, called normal scores, and can be estimated by first calculating the rank scores of the sorted data.

$$j := 0.. \text{last}(\text{Cells}) \quad \text{srt} := \text{sort}(\text{Cells})$$

Then each data point is ranked. The array rank captures these ranks'

$$r_j := j + 1 \quad \text{rank}_j := \frac{\sum_{\text{srt}=\text{srt}_j}^{\text{srt}=\text{srt}_j} r}{\sum_{\text{srt}=\text{srt}_j}^{\text{srt}=\text{srt}_j} 1}$$

$$p_j := \frac{\text{rank}_j}{\text{rows}(\text{Cells}) + 1}$$

The normal scores are the corresponding p th percentile points from the standard normal distribution:

$$x := 1 \quad \text{N_Score}_j := \text{root}[\text{cnorm}(x) - (p_j), x]$$

Upper and Lower Confidence Values

The Upper and Lower confidence values are calculated based on .05 degree of confidence " α "

$No_DataCells := length(Cells)$

$\alpha := .05$ $T\alpha := qt\left[\left(1 - \frac{\alpha}{2}\right), No_DataCells\right]$ $T\alpha = 2.365$

$Lower\ 95\%Con := \mu_{actual} - T\alpha \cdot \frac{\sigma_{actual}}{\sqrt{No_DataCells}}$ $Lower\ 95\%Con = 1.082 \cdot 10^3$

$Upper\ 95\%Con := \mu_{actual} + T\alpha \cdot \frac{\sigma_{actual}}{\sqrt{No_DataCells}}$ $Upper\ 95\%Con = 1.16 \cdot 10^3$

These values represent a range on the calculated mean in which there is 95% confidence.

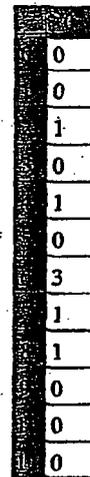
Graphical Representation

Distribution of the "Cells" data points are sorted in 1/2 standard deviation increments (bins) within +/- 3 standard deviations

$Bins := Make\ bins(\mu_{actual}, \sigma_{actual})$

$Distribution := hist(Bins, Cells)$

Distribution =



The mid points of the Bins are calculated

$k := 0..11$ $Midpoints_k := \frac{(Bins_k + Bins_{k+1})}{2}$

The Mathcad function pnorm calculates a portion of normal distribution curve based on a given mean and standard deviation

$normal_curve_0 := pnorm(Bins_1, \mu_{actual}, \sigma_{actual})$

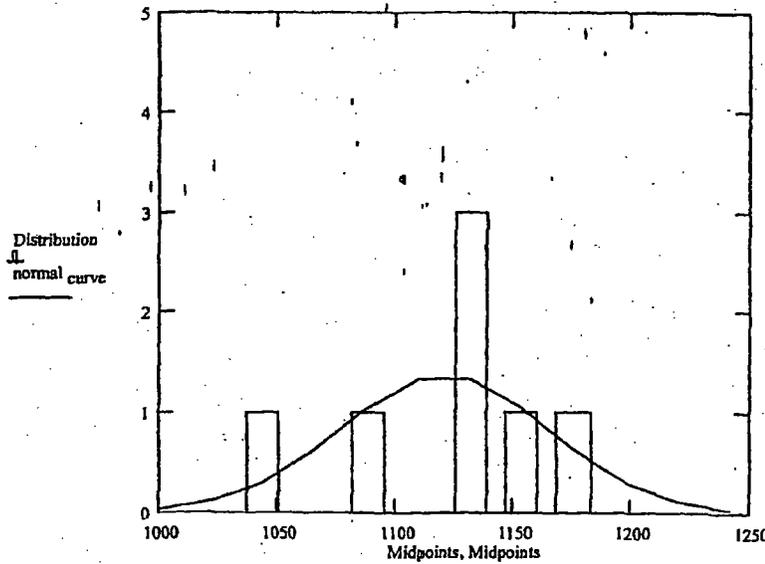
$normal_curve_k := pnorm(Bins_{k+1}, \mu_{actual}, \sigma_{actual}) - pnorm(Bins_k, \mu_{actual}, \sigma_{actual})$

$normal_curve := No_DataCells \cdot normal_curve$

Results For Elevation Sandbed elevation Location Oct. 2006

The following schematic shows: the the distribution of the samples, the normal curve based on the actual mean and standard deviation, the kurtosis, the skewness, the number of data points, and the the lower and upper 95% confidence values. Below is the Normal Plot for the data.

Data Distribution

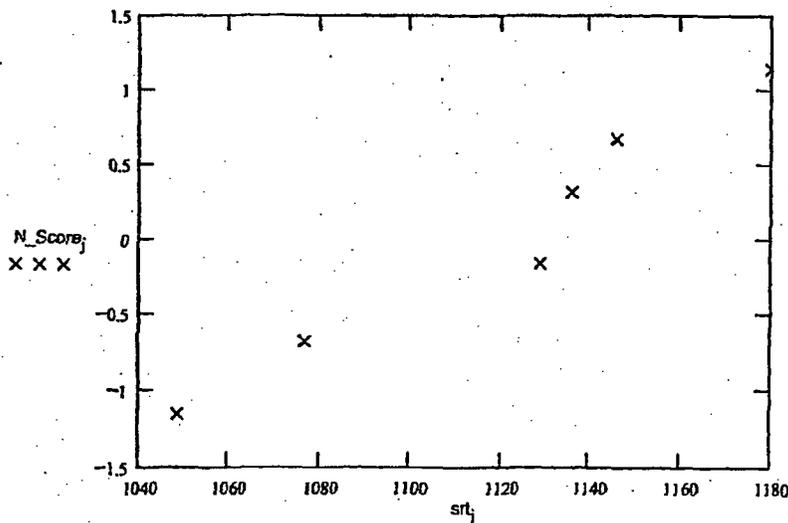


$\mu_{\text{actual}} = 1.121 \cdot 10^3$
 $\sigma_{\text{actual}} = 43.93$
 Standard error = 16.604
 Skewness = -0.628
 Kurtosis = $-4.623 \cdot 10^{-3}$

Lower 95%Con = $1.082 \cdot 10^3$

Upper 95%Con = $1.16 \cdot 10^3$

Normal Probability Plot



The Normal Probability Plot and the Kurtosis this data is normally distributed.

Sandbed Location 15A Trend

Data from the 1992, 1994 and 1996 (ref calcs) is retrieved Point 19.

d := 0

For 1992

Dates_d := Day_year(12, 8, 1992)

page := READPRN("U:\MSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\Data Only\SB15A.txt")

Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [1.139 1.145 1.166 1.162 1.136 1.102 1.083]nnn := con7vert(Points₇, 7, 1) No DataCells := length(nnn)

Cells := deletezero_cells(nnn, No DataCells)

Point_{7d} := Cells₆Point₇ = 1.083 · 10³μ_{measured_d} := mean(Cells) σ_{measured_d} := Stdev(Cells)Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

For 1994

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\Data Only\SB15A.txt")

Dates_d := Day_year(9, 14, 1994)Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [1.142 1.142 1.14 1.134 1.138 1.064 1.04]nnn := con7vert(Points₇, 7, 1) No DataCells := length(nnn)Cells := deletezero_cells(nnn, No DataCells) Point_{7d} := Cells₆Point₇ = $\begin{bmatrix} 1.083 \cdot 10^3 \\ \dots \\ 1.04 \cdot 10^3 \end{bmatrix}$ μ_{measured_d} := mean(Cells) σ_{measured_d} := Stdev(Cells)Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

For 1996

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1996 Data\sandbed\Data Only\SB15A.txt")

Dates_d := Day_year(9, 16, 1996)Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [1.141 1.152 1.136 1.132 1.152 1.076 1.1]nnn := con7vert(Points₇, 7, 1) No_DataCells := length(nnn)Cells := deletezero_cells(nnn, No_DataCells) Point_{7_d} := Cells₆

$$\text{Point } 7 = \begin{bmatrix} 1.083 \cdot 10^3 \\ 1.04 \cdot 10^3 \\ 1.1 \cdot 10^3 \end{bmatrix}$$

$$\mu_{\text{measured}_d} := \text{mean}(\text{Cells}) \quad \sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells}) \quad \text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No_DataCells}}}$$

For 2006

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB15A.txt")

Dates_d := Day_year(10, 16, 2006)Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [1.18 1.129 1.136 1.129 1.146 1.077 1.049]nnn := con7vert(Points₇, 7, 1) No_DataCells := length(nnn)

Cells := deletezero_cells(nnn, No_DataCells)

Point_{7_d} := Cells₆

$$\mu_{\text{measured}_d} := \text{mean}(\text{Cells}) \quad \sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells}) \quad \text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No_DataCells}}}$$

Below are matrices which contain the date when the data was collected, Mean, Standard Deviation, Standard Error for each date.

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 1.997 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix}$$

$$\text{Point } \gamma = \begin{bmatrix} 1.083 \cdot 10^3 \\ 1.04 \cdot 10^3 \\ 1.1 \cdot 10^3 \\ 1.049 \cdot 10^3 \end{bmatrix}$$

$$\mu_{\text{measured}} = \begin{bmatrix} 1.133 \cdot 10^3 \\ 1.114 \cdot 10^3 \\ 1.127 \cdot 10^3 \\ 1.121 \cdot 10^3 \end{bmatrix}$$

$$\text{Standard error} = \begin{bmatrix} 11.526 \\ 16.327 \\ 10.781 \\ 16.604 \end{bmatrix}$$

$$\sigma_{\text{measured}} = \begin{bmatrix} 30.494 \\ 43.196 \\ 28.525 \\ 43.93 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu_{\text{measured}})$$

$$\text{Total means} = 4$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{mean}(\mu_{\text{measured}}))^2 \quad \text{SST} = 199.388$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{yhat}(\text{Dates}, \mu_{\text{measured}})_i)^2 \quad \text{SSE} = 180.532$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{measured}})_i - \text{mean}(\mu_{\text{measured}}))^2 \quad \text{SSR} = 18.856$$

$$\text{DegreeFree}_{\text{ss}} := \text{Total means} - 2$$

$$\text{DegreeFree}_{\text{reg}} := 1$$

$$\text{DegreeFree}_{\text{st}} := \text{Total means} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{\text{ss}}}$$

$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{\text{reg}}}$$

$$\text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{\text{st}}}$$

$$\text{MSE} = 90.266$$

$$\text{MSR} = 18.856$$

$$\text{MST} = 66.463$$

$$\text{StGrand}_{\text{err}} := \sqrt{\text{MSE}}$$

$$\text{StGrand}_{\text{err}} = 9.501$$

F Test for Corrosion

$\alpha := 0.05$

$F_{\text{actual_reg}} := \frac{\text{MSR}}{\text{MSE}}$

$F_{\text{critical_reg}} := \text{qF}(1 - \alpha, \text{DegreeFree_reg}, \text{DegreeFree_ss})$

$F_{\text{ratio_reg}} := \frac{F_{\text{actual_reg}}}{F_{\text{critical_reg}}}$

$F_{\text{ratio_reg}} = 0.011$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

$i := 0.. \text{Total means} - 1$

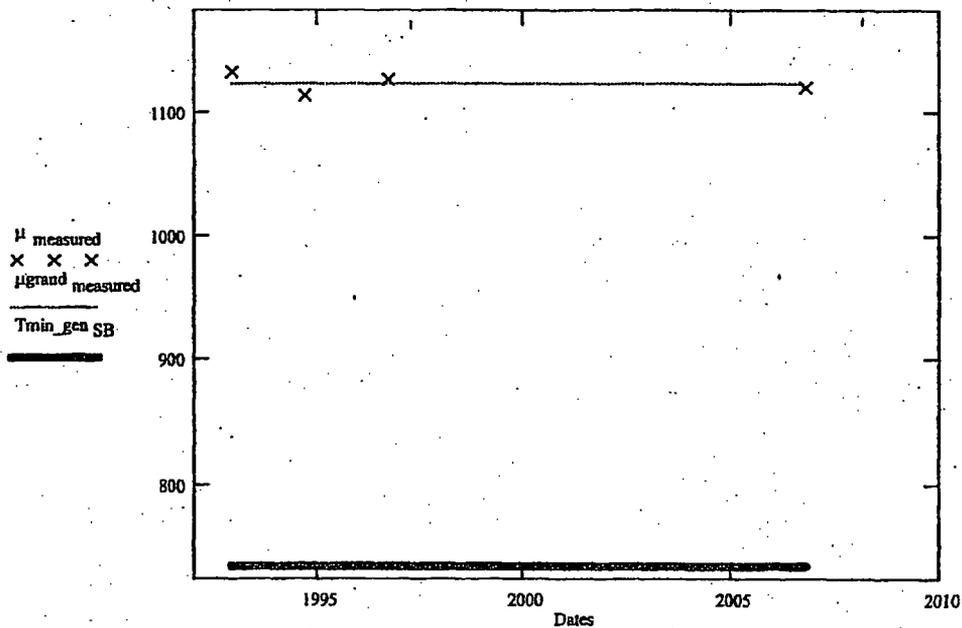
$\mu_{\text{grand_measured}} := \text{mean}(\mu_{\text{measured}})$

$\sigma_{\text{grand_measured}} := \text{Stdev}(\mu_{\text{measured}})$

$\text{GrandStandard error}_0 := \frac{\sigma_{\text{grand_measured}}}{\sqrt{\text{Total means}}}$

The minimum required thickness at this elevation is $T_{\text{min_gen SB}} := 736$ (Ref. 3.25)

Plot of the grand mean and the actual means over time



$\mu_{\text{grand_measured}}_0 = 1.124 \cdot 10^3$

$\text{GrandStandard error} = 4.076$

To conservatively address the location, the apparent corrosion rate is calculated and compared to the minimum required wall thickness at this elevation

$$m_s := \text{slope}(\text{Dates}, \mu_{\text{measured}}) \quad m_s = -0.404 \quad y_b := \text{intercept}(\text{Dates}, \mu_{\text{measured}}) \quad y_b = 1.932 \cdot 10^3$$

The 95% Confidence curves are calculated

$$\alpha_t := 0.05 \quad k := 2029 - 1985 \quad f := 0..k - 1$$

$$\text{year}_{\text{predict}_f} := 1985 + f \cdot 2 \quad \text{Thick}_{\text{predict}} := m_s \cdot \text{year}_{\text{predict}} + y_b$$

$$\text{Thick}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d + \text{mean}(\text{Dates}))^2$$

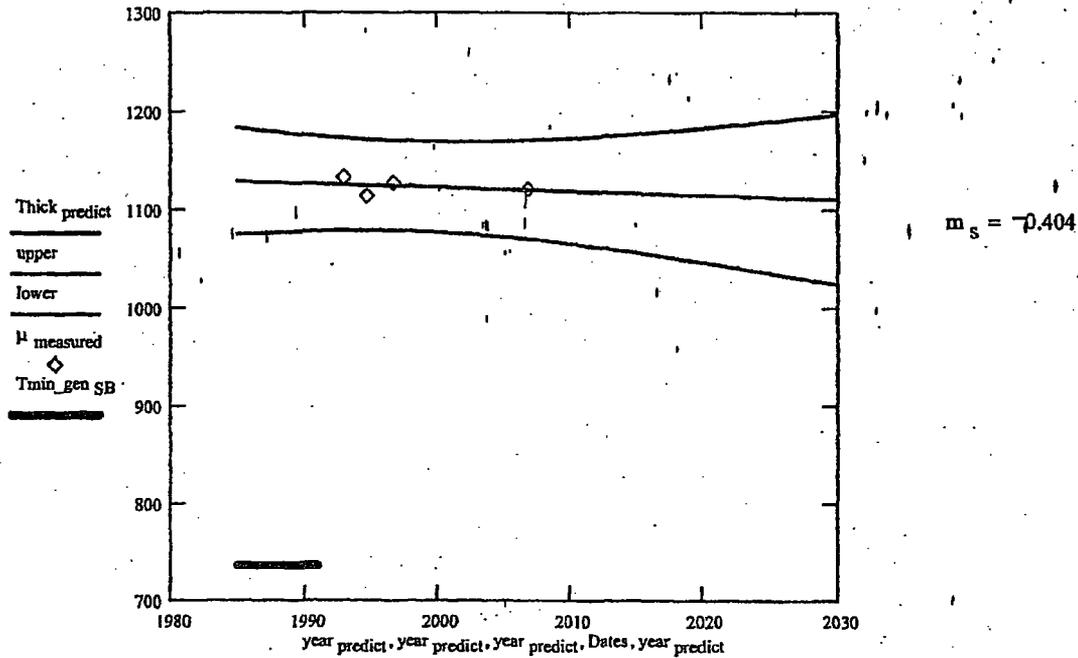
$$\text{upper}_f := \text{Thick}_{\text{predict}_f} +$$

$$qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lower}_f := \text{Thick}_{\text{predict}_f} -$$

$$\left[qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

Location Curve Fit Projected to Plant End Of Life



Therefore even though F-ratio does not support the regression model the above curve shows that even at the lower 95% confidence band this location will not corrode to below Drywell Vessel Minimum required thickness by the plant end of life.

The section below calculates what the postulated mean thickness would be if this grid were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated meanthickness} := \mu_{\text{measured}_3} - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated meanthickness} = 962.157$$

which is greater than

$$\text{Tmin_gen SB}_3 = 736$$

The following addresses the readings at the lowest single point

$$SST_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point } \gamma_i - \text{mean}(\text{Point } \gamma))^2 \quad SST_{\text{point}} = 2.394 \cdot 10^3$$

$$SSE_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{Point } \gamma_i - \text{yhat}(\text{Dates}, \text{Point } \gamma_i))^2 \quad SSE_{\text{point}} = 2.074 \cdot 10^3$$

$$SSR_{\text{point}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \text{Point } \gamma_i) - \text{mean}(\text{Point } \gamma))^2 \quad SSR_{\text{point}} = 319.786$$

$$MSE_{\text{point}} := \frac{SSE_{\text{point}}}{\text{DegreeFree}_{ss}}$$

$$MSR_{\text{point}} := \frac{SSR_{\text{point}}}{\text{DegreeFree}_{reg}}$$

$$MST_{\text{point}} := \frac{SST_{\text{point}}}{\text{DegreeFree}_{st}}$$

$$MSE_{\text{point}} = 1.037 \cdot 10^3$$

$$MSR_{\text{point}} = 319.786$$

$$MST_{\text{point}} = 798$$

$$StPoint_{\text{err}} := \sqrt{MSE_{\text{point}}}$$

$$StPoint_{\text{err}} = 32.204$$

F Test for Corrosion

$$F_{\text{actaul_Reg}} := \frac{MSR_{\text{point}}}{MSE_{\text{point}}}$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_Reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 0.017$$

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

$$m_{\text{point}} := \text{slope}(\text{Dates}, \text{Point}_7) \quad m_{\text{point}} = -1.666 \quad y_{\text{point}} := \text{intercept}(\text{Dates}, \text{Point}_7) \quad y_{\text{point}} = 4.395 \cdot 10^3$$

The 95% Confidence curves are calculated

$$\text{Point}_{\text{curve}} := m_{\text{point}} \cdot \text{year}_{\text{predict}} + y_{\text{point}}$$

$$\text{Point}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

$$\text{uppoint}_f := \text{Point}_{\text{curve}_f} +$$

$$qt\left(1 - \frac{\alpha_t}{2}, \text{Total}_{\text{means}} - 2\right) \cdot \text{StPoint}_{\text{err}_f} \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Point}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lopoint}_f := \text{Point}_{\text{curve}_f} -$$

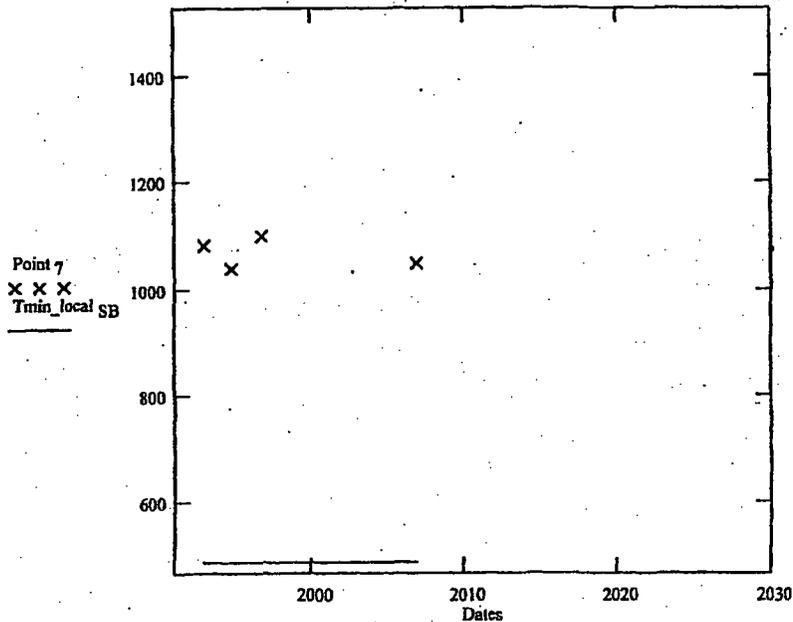
$$\left[qt\left(1 - \frac{\alpha_t}{2}, \text{Total}_{\text{means}} - 2\right) \cdot \text{StPoint}_{\text{err}_f} \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Point}_{\text{actualmean}})^2}{\text{sum}}} \right]$$

Local Tmin for this elevation in the Drywell

$$\text{Tmin}_{\text{local SB}_f} := 490$$

(Ref. 3.25)

Curve Fit For Point 19 Projected to Plant End Of Life



$$\text{lopoint}_{22} = 730.25$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

The section below calculates what the postulated individual thickness would be if this point were to corrode at a minimum observable rate observed in appendix 22.

$$\text{Rate}_{\text{min_observed}} := 6.9$$

$$\text{Postulated thickness} := \text{Point } 7_3 - \text{Rate}_{\text{min_observed}} \cdot (2029 - 2006)$$

$$\text{Postulated thickness} = 890.3$$

which is greater than

$$\text{Tmin_local SB}_3 = 490$$

The section below calculates what the postulated corrosion rate necessary for the thinnest individual point to reach the local required thickness by 2029.

$$\text{minpoint} = 1.049$$

$$\text{year}_{\text{predict}_{22}} = 2.029 \cdot 10^3$$

$$\text{Tmin_local SB}_{22} = 490$$

$$\text{required rate.} := \frac{(1000 \cdot \text{minpoint} - \text{Tmin_local SB}_{22})}{(2005 - 2029)}$$

$$\text{required rate.} = -23.292 \quad \text{mils per year}$$

Bays	Number of Points Specified	Data Reviewed			Data Point Sat	Comments
		No further action	Data under Review	IR		
1	23		23	0	23	
3	8		8	0	8	
5	8		8	0	8	
7	7		5	0	5	
9	10		10	0	10	
11	8		8	0	8	
13	19		15	0	15	
15	11		10	0	10	
17	11		10	0	10	
19	10		9	0	9	
Total	115		106		106	

Highest rate 0.0335

Thinnest reading 0.602

Projected thickness in 2008 based on the above corrosion rate and a 20 uncertainty 0.515

BAY 1

Point	Less than 0.736 in		Under Inside Concrete	Under Inside Floor	Under Wetted Concrete	1992 value	Criteria	NDE Data Sheet	2006			Non Sat
	Vertical	Horizontal							Value	Delta	Sat	
1 Yes	D16	R30	Yes			0.72	0.598	1R21LR-022	0.71	0.010	Yes	
2 Yes	D22	R17	Yes			0.716	0.598	1R21LR-022	0.69	0.028	Yes	
3 Yes	D23	L3	Yes			0.705	0.598	1R21LR-022	0.665	0.040	Yes	
4	D24	L33	Yes			0.76	0.598	1R21LR-022	0.738	0.022	Yes	
5 Yes	D24	L45	Yes			0.71	0.598	1R21LR-022	0.68	0.030	Yes	
6	D48	R16	Yes	Yes	Yes	0.76	0.598	1R21LR-022	0.731	0.029	Yes	
7 Yes	D39	R5	Yes	Yes	Yes	0.7	0.598	1R21LR-022	0.669	0.031	Yes	
8	D48	R0	Yes	Yes	Yes	0.805	0.598	1R21LR-022	0.783	0.022	Yes	
9	D38	L38	Yes	Yes		0.805	0.598	1R21LR-022	0.754	0.051	Yes	
10	D18	R23	Yes			0.839	0.598	1R21LR-022	0.824	0.015	Yes	
11 Yes	D23	R12				0.714	0.598	1R21LR-022	0.711	0.003	Yes	
12 Yes	D24	L5				0.724	0.598	1R21LR-022	0.722	0.002	Yes	
13	D24	L40				0.792	0.598	1R21LR-022	0.719	0.073	Yes	
14	D2	R35				1.147	0.598	1R21LR-022	1.157	-0.010	Yes	
15	D8	L51				1.156	0.598	1R21LR-022	1.16	-0.004	Yes	
16	D50	R40	Yes	Yes	Yes	0.796	0.598	1R21LR-022	0.795	0.001	Yes	
17	D48	R16	Yes	Yes	Yes	0.86	0.598	1R21LR-022	0.846	0.014	Yes	
18	D38	L2	Yes	Yes		0.917	0.598	1R21LR-022	0.899	0.018	Yes	
19	D38	L24	Yes	Yes		0.89	0.598	1R21LR-022	0.865	0.025	Yes	
20	D18	R13				0.965	0.598	1R21LR-022	0.912	0.053	Yes	
21 Yes	D24	R15				0.728	0.598	1R21LR-022	0.712	0.014	Yes	
22	D32	R13	Yes	Yes		0.852	0.598	1R21LR-022	0.854	-0.002	Yes	
23	D48	R15	Yes	Yes	Yes	0.85	0.598	1R21LR-022	0.828	0.022	Yes	

Data obtained from
NDE Data Sheets 92-072-12 page 1 of 1
NDE Data Sheets 92-072-18 page 1 of 1
NDE Data Sheets 92-072-19 page 1 of 1

0.021

Max Delta 0.073

Rate 0.005

Min 2006 Thickness Value 0.665

BAY 3

Point	Less than 0.736 in 1992	Vertical	Horizontal	Under Inside Concrete	Under Inside Floor	Under Wetted Concrete	1992 value	Criteria	NDE Data sheet	2006 Value	Delta	Sat	Non Sat
1		D5	R63				0.795		0.598 92-072-14 page 1 of 1	0.795	0.000	Yes	
2		D9	R50				1		0.598 92-072-14 page 1 of 1	0.999	0.001	Yes	
3		D9	R33				0.857		0.598 92-072-14 page 1 of 1	0.85	0.007	Yes	
4		D13	L5				0.898		0.598 92-072-14 page 1 of 1	0.903	-0.005	Yes	
5		D15	L8	Yes			0.823		0.598 92-072-14 page 1 of 1	0.819	0.004	Yes	
6		D15	L58	Yes			0.968		0.598 92-072-14 page 1 of 1	0.972	-0.004	Yes	
7		D17	R4 *1	Yes			0.826		0.598 92-072-14 page 1 of 1	0.816	0.010	Yes	
8		D24	L6 *1	Yes			0.78		0.598 92-072-14 page 1 of 1	0.764	0.016	Yes	

Data obtained from
NDE Data Sheets 92-072-14 page 1 of 1
*1 - estimated from data sheet 92-072 page 6 of 9

0.004

Max Delta 0.016

Rate 0.000

Min 2006 Thickness Value 0.764

BAY 5

Point	Less than 0.738 in 1992	Vertical	Horizontal	Under Inside Concrete	Under Inside Floor	Under Wetted Concrete	1992 value Criteria	NDE Data sheet	2008 Value	Delta	Sat	Non Sat
1		D40	R13 *1	Yes	Yes	Yes	0.97	0.598 1R21LR-019	0.948	0.022	Yes	
2		D42	R3 *1	Yes	Yes	Yes	1.04	0.598 1R21LR-019	0.955	0.085	Yes	
3		D44	R10 *1	Yes	Yes	Yes	1.02	0.598 1R21LR-019	0.989	0.031	Yes	
4		D44	R/L7 *1 *2	Yes	Yes	Yes	0.97	0.598 1R21LR-019	0.948	0.022	Yes	
5		D46	R/L11 *1 *2	Yes	Yes	Yes	0.89	0.598 1R21LR-019	0.88	0.010	Yes	
6		D44	L4	Yes	Yes	Yes	1.06	0.598 1R21LR-019	0.981	0.079	Yes	
7		D48	L24	Yes	Yes	Yes	0.99	0.598 1R21LR-019	0.974	0.016	Yes	
8		D48	L28	Yes	Yes	Yes	1.01	0.598 1R21LR-019	1.007	0.003	Yes	

0.034

Data obtained from
NDE Data Sheets 92-072-16 page 1 of 1

Max Delta 0.085

*1 - Reference off the weld 62" to the right of the centerline of the bay.

Rate 0.006

*2 The original data sheet is not clear as to whether this point is to the right or left of the weld.
Therefore NDE shall verify this dimension.

Min 2008 Thickness Value 0.88

BAY 7

Point	Less than 0.736 In 1992	Vertical	Horizontal	Under Inside Concrete	Under Inside Floor	Under Wetted Concrete	1992 value	Criteria	NDE Data sheet	2008 Value	Delta	Sat	Non Sat
1		D21	R39	Yes			0.92		0.598 92-072-20 Page 1 fo 1	Not Located			
2		D21	R32	Yes			1.016		0.598 92-072-20 Page 1 fo 2	Not Located			
3		D10	R20				0.984		0.598 92-072-20 Page 1 fo 3	0.964	0.020	Yes	
4		D10	R10				1.04		0.598 92-072-20 Page 1 fo 4	1.04	0.000	Yes	
5		D21	L6	Yes			1.03		0.598 92-072-20 Page 1 fo 5	1.003	0.027	Yes	
6		D10	L23	Yes			1.045		0.598 92-072-20 Page 1 fo 6	1.023	0.022	Yes	
7		D21	L12				1		0.598 92-072-20 Page 1 fo 7	1.003	-0.003	Yes	

Data obtained from
NDE Data Sheets 92-072-20 page 1 of 1

0.013

Max Delta 0.027

Rate 0.00193

Min 2008 Thickness Value_ 0.984

BAY 9

Point	Less than 0.736 In 1992	Vertical	Horizontal	Under Inside Concrete	Under Inside Floor	Under Wetted Concrete	1992 value Criteria	NDE Data sheet	2006 Value	Delta	Sat	Non Sat
1		D21	R32	Yes			0.96	0.598 92-072-22 Page 1 fo 1	0.968	-0.008	Yes	
2		D12	R17				0.94	0.598 92-072-22 Page 1 fo 2	0.934	0.006	Yes	
3		D18	R8	Yes			0.994	0.598 92-072-22 Page 1 fo 3	0.989	0.005	Yes	
4		D21	R17	Yes			1.02	0.598 92-072-22 Page 1 fo 4	1.016	0.004	Yes	
5		D36	L4	Yes	Yes		0.985	0.598 92-072-22 Page 1 fo 5	0.964	0.021	Yes	
6		D16	L30	Yes			0.82	0.598 92-072-22 Page 1 fo 6	0.802	0.018	Yes	
7		D18	L35*	Yes			0.825	0.598 92-072-22 Page 1 fo 7	0.82	0.005	Yes	
8		D22	L45*	Yes	Yes	Yes	0.791	0.598 92-072-22 Page 1 fo 8	0.781	0.010	Yes	
9		D15	L53				0.832	0.598 92-072-22 Page 1 fo 9	0.823	0.009	Yes	
10		D32	L8	Yes			0.98	0.598 92-072-22 Page 1 fo 10	0.955	0.025	Yes	

Data obtained from
NDE Data Sheets 92-072-22 page 1 of 1

* estimated from data sheet 92-072-09 page 1 of 1

Max Delta 0.025

Rate 0.00179

Min 2006 Thickness Value 0.781

BAY 11

Point	Less than 0.738 In 1992	Vertical	Horizontal	Under Inside Concrete	Under Inside Floor	Under Wetted Concrete	1992 value Criteria	NDE Data sheet	2006 Value	Delta	Sat	Non Sat
1	Yes	D20	R29	Yes			0.705	0.598 92-072-10 page 1 of 1	0.7	0.005	Yes	
2		D25	R32	Yes			0.77	0.598 92-072-10 page 1 of 1	0.76	0.010	Yes	
3		D21	L4	Yes			0.832	0.598 92-072-10 page 1 of 2	0.83	0.002	Yes	
4		D24	L6	Yes			0.755	0.598 92-072-10 page 1 of 3	0.751	0.004	Yes	
5		D32	L14	Yes	Yes		0.831	0.598 92-072-10 page 1 of 4	0.823	0.008	Yes	
6		D27	L22	Yes	Yes		0.8	0.598 92-072-10 page 1 of 5	0.756	0.044	Yes	
7		D31	R20	Yes	Yes		0.831	0.598 92-072-10 page 1 of 6	0.817	0.014	Yes	
8		D40	R13	Yes	Yes	Yes	0.85	0.598 92-072-10 page 1 of 7	0.825	0.025	Yes	

Data obtained from
NDE Data Sheets 92-072-10 page 1 of 1

0.014

Max Delta 0.044

Rate 0.00314

Min 2006 Thickness Value 0.7

BAY 13

Point	Less than 0.736 in 1992	Vertical	Horizontal	Under Inside Concrete	Under Inside Floor	Under Wetted Concrete	1992 value Criteria	NDE Data sheet	2006 Value	Delta	Sat	Non Sat
1	Yes	U1	R45				0.672	0.598 92-072-24 page 1 of 2	Not Located			
2	Yes	U1	R38				0.729	0.598 92-072-24 page 1 of 3	Not Located			
3		D21	R48	Yes			0.941	0.598 92-072-24 page 1 of 4	0.923	0.018	Yes	
4		D12	R36	Yes			0.915	0.598 92-072-24 page 1 of 5	0.873	0.042	Yes	
5	Yes	D21	R6	Yes			0.718	0.598 92-072-24 page 1 of 6	0.708	0.010	Yes	
6	Yes	D24	L8	Yes			0.655	0.598 92-072-24 page 1 of 7	0.658	-0.003	Yes	
7	Yes	D17	L23	Yes			0.618	0.598 92-072-24 page 1 of 8	0.602	0.016	Yes	
8	Yes	D24	L20	Yes			0.718	0.598 92-072-24 page 1 of 9	0.704	0.014	Yes	
9		D28	R41	Yes	Yes		0.924	0.598 92-072-24 page 1 of 10	0.915	0.009	Yes	
10	Yes	D28	R12	Yes	Yes		0.728	0.598 92-072-24 page 1 of 11	0.741	-0.013	Yes	
11	Yes	D28	L15	Yes	Yes		0.685	0.598 92-072-24 page 1 of 12	0.669	0.016	Yes	
12		D28	L23				0.885	0.598 92-072-24 page 1 of 13	0.886	-0.001	Yes	
13		D18	D40				0.932	0.598 92-072-24 page 1 of 14	0.814	0.118	Yes	
14		D18	R8				0.868	0.598 92-072-24 page 1 of 15	0.87	-0.002	Yes	
15	Yes	D20	L9				0.683	0.598 92-072-24 page 1 of 16	0.666	0.017	Yes	
16		D20	L29				0.829	0.598 92-072-24 page 1 of 17	0.814	0.015	Yes	
17		D9	R38				0.807	0.598 92-072-24 page 1 of 18 Not Locate				
18		D22	R38				0.625	0.598 92-072-24 page 1 of 19 Not Locate				
19		D37	R38	Yes			0.912	0.598 92-072-24 page 1 of 20	0.916	-0.004	Yes	

0.017

Max Delta 0.118

Rate 0.00843

Min 2006 Thickness Value 0.602

Data obtained from
NDE Data Sheets 92-072-24 page 1 of 2

OCLR00027879

BAY 15

Point	Less than 0.736 in 1992	Vertical	Horizontal	Under Inside Concrete	Under Inside Floor	Under Wetted Concrete	1992 value	Criteria	NDE Data Sheet	2006 Value	Delta	Sat	Non Sat
1		D12	R26				0.786	0.598	1R21LR-015	0.779	0.007	Yes	
2		D22	R24	Yes			0.829	0.598	1R21LR-015	0.798	-0.031	Yes	
3		D33	R17	Yes	Yes		0.932	0.598	1R21LR-015	0.935	-0.003	Yes	
4		D33	R7	Yes			0.795	0.598	1R21LR-015	0.791	0.004	Yes	
5		D26	L3	Yes	Yes		0.85	0.598	1R21LR-015	0.855	-0.005	Yes	
6		D6	L8				0.794	0.598	1R21LR-015	0.787	0.007	Yes	
7		D24	L17	Yes			0.808	0.598	1R21LR-015	0.805	0.003	Yes	
8		D24	L36	Yes			0.77	0.598	1R21LR-015	0.76	0.010	Yes	
9 Yes		D36	L40	Yes	Yes		0.722	0.598	1R21LR-015	0.749	-0.027	Yes	
10		D24	L48	Yes			0.86	0.598	1R21LR-015	0.852	0.008	Yes	
11		D24	L65	Yes			0.825	0.598	1R21LR-015	0.843	-0.018	Yes	

0.002

Max Delta 0.031

Rate 0.00221

Min 2006 Thickness Value 0.749

Data obtained from
NDE Data Sheets 92-072-21 page 1 of 1

BAY 17

Point	Less than 0.736 in 1992	Vertical	Horizontal	Under Inside Concrete	Under Inside Floor	Under Wetted Concrete	1992 value	Criteria	NDE Data sheet	2006 Value	Delta	Sat	Non Sat
1		D30	R52	Yes			0.918	0.598	1R21LR-021	0.909	0.007	Yes	
2		D12	R42				1.15	0.598	1R21LR-021	0.681	0.469	Yes	
3		D32	R28	Yes	Yes		0.898	0.598	1R21LR-021	0.894	0.004	Yes	
4		D52	R30	Yes	Yes	Yes	0.951	0.598	1R21LR-021	0.963	-0.012	Yes	
5		D36	R12	Yes	Yes		0.913	0.598	1R21LR-021	0.822	0.091	Yes	
6		D52	L6	Yes	Yes	Yes	0.992	0.598	1R21LR-021	0.909	0.083	Yes	
7		D38	L28	Yes	Yes		0.97	0.598	1R21LR-021	0.97	0.000	Yes	
8		D52	L40	Yes	Yes	Yes	0.99	0.598	1R21LR-021	0.96	0.030	Yes	
9	Yes	D27	R30	Yes			0.72	0.598	1R21LR-021	0.97	-0.250	Yes	
10		D26	R11	Yes			0.83	0.598	1R21LR-021	0.844	-0.014	Yes	
11		D21	R12	Yes			0.76	0.598	1R21LR-021	Not Located			

Data obtained from
NDE Data Sheets 92-072-08 page 1 of 1

0.041

Max Delta 0.469

Rate 0.03350

Min 2006 Thickness Value 0.681

BAY 19

Point	Less than 0.736 in 1992	Vertical	Horizontal	Under Inside Concrete	Under Inside Floor	Under Wetted Concrete	1992 value	Criteria	NDE Data sheet	2006 Value	Delta	Sat	Non Sat
1		D30	R70	Yes				0.932	0.598 1R21LR-020	0.904	0.028	Yes	
2		D52	R66	Yes	Yes	Yes		0.924	0.598 1R21LR-020	0.921	0.003	Yes	
3		D33	R49	Yes	Yes			0.955	0.598 1R21LR-020	0.932	0.023	Yes	
4		D32	R11	Yes	Yes			0.94	0.598 1R21LR-020	Not Located			
5		D53	R2	Yes	Yes	Yes		0.95	0.598 1R21LR-020	0.932	0.018	Yes	
6		D52	L65	Yes	Yes	Yes		0.86	0.598 1R21LR-020	Not Located			
7		D39	L12	Yes	Yes	Yes		0.969	0.598 1R21LR-020	0.891	0.078	Yes	
8		D16	R63	Yes				0.793	0.598 1R21LR-020	0.745		Yes	
9		D18	R12	Yes				0.776	0.598 1R21LR-020	0.78	-0.004	Yes	
10		D19	R0	Yes				0.79	0.598 1R21LR-020	0.791	-0.001	Yes	
11		D20	L18				N/A		0.598 1R21LR-020	0.738		Yes	

Data obtained from
NDE Data Sheets 92-072-05 page 1 of 1
NDE Data Sheets 92-072-07 page 1 of 1

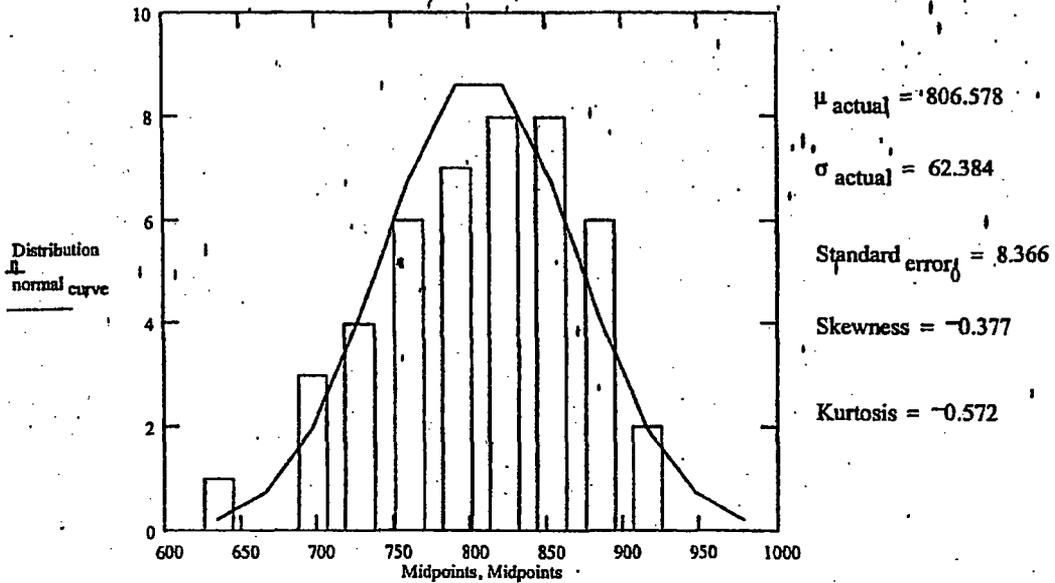
0.021

Max Delta 0.078

Rate 0.00557

Min 2006 Thickness Value 0.738

Internal Grid 19A 2006 Data Distribution



Assuming a normal distribution shown above over the the entire population, the percentage of the population with a local area less than 0.648 inches is estimated below.

$$100 \cdot \text{pnorm}(648, \mu_{\text{actual}}, \sigma_{\text{actual}}) = 0.55115 \text{ Percent}$$

Assuming a normal distribution shown above over the the entire population, the percentage of the population with a local area less than 0.602 inches is estimated below.

$$100 \cdot \text{pnorm}(602, \mu_{\text{actual}}, \sigma_{\text{actual}}) = 0.052026 \text{ Percent}$$

Assuming a normal distribution shown above over the the entire population, the percentage of the population with a local area less than 0.490 inches is estimated below.

$$100 \cdot \text{pnorm}(490, \mu_{\text{actual}}, \sigma_{\text{actual}}) = 1.940824 \cdot 10^{-5} \text{ Percent}$$

Appendix 21 - Location 11C Sensitivity Study without 1996 data
 The data shown below was collected on 10/18/06

Sandbed 11C

d := 0

For Dec 31 1992

page := READPRN("U:\MSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\DATA ONLY\SB11C.txt")

Points₄₉ := showcells(page, 7, 0)

Dates_d := Day_{year}(12, 31, 1992)

Data

Points₄₉ =

0.941	0.839	0.806	0.917	0.776	0.86	0.926
1.105	1.044	0.997	0.975	1.076	1.12	1.045
1.091	1.175	1.018	0.942	0.94	0.874	0.896
0.847	0.845	0.794	0.833	0.838	0.838	0.87
0.845	0.829	0.863	0.87	0.85	0.85	0.827
0.941	0.817	0.858	0.839	0.876	0.879	0.854
0.603	0.893	0.905	0.901	0.913	0.877	0.845

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

nnn := Zero_{one}(nnn, No DataCells, 43)

The thinnest point is captured

Point₅_d := nnn₄

Point₅ = 776

The two groups are named as follows:

StopCELL := 21

No Cells := length(Cells)

low points := LOWROWS(nnn, No Cells, StopCELL)

high points := TOPROWS(nnn, No Cells, StopCELL)

No lowCells := length(low points)

No highCells := length(high points)

Cells := deletezero_{cells}(nnn, No Cells)

low points := deletezero_{cells}(low points, No lowCells)

high points := deletezero_{cells}(high points, No highCells)

μ_{measured_d} := mean(Cells)

μ_{measured} = 908.83

σ_{measured_d} := Stdev(Cells)

Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

μ_{high measured_d} := mean(high points)

μ_{low measured_d} := mean(low points)

σ_{high measured_d} := Stdev(high points)

σ_{low measured_d} := Stdev(low points)

Standard high error_d := $\frac{\sigma_{\text{high measured}_d}}{\sqrt{\text{length}(\text{high points})}}$

Standard low error_d := $\frac{\sigma_{\text{low measured}_d}}{\sqrt{\text{length}(\text{low points})}}$

For 1994

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\DATA ONLY\SB11C.txt")

Points₄₉ := showcells(page, 7, 0)Dates_d := Day_year(9, 26, 1994)

Data

Points ₄₉ =	0	0	0	0	0	0.855	0.866
	0	0	1.042	1.095	1.036	1.093	1.032
	1.042	1.085	0.945	0.938	0.938	0.895	0.889
	0.836	0.846	0.795	0.828	0.833	0.843	0.869
	0.823	0.842	0.873	0.872	0.837	0.822	0.879
	0.855	0.836	0.862	0.824	0.872	0.857	0.823
	0.86	0.874	0.899	0.876	0.88	0.84	0.851

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

The thinnest point is captured

Point₅_d := nnn₄

The two groups are named as follows:

StopCELL := 21

No Cells := length(nnn)

low points := LOWROWS(nnn, No Cells, StopCELL)

high points := TOPROWS(nnn, No Cells, StopCELL)

No lowCells := length(low points)

No highCells := length(high points)

Cells := deletezero cells(nnn, No Cells)

low points := deletezero cells(low points, No lowCells)

high points := deletezero cells(high points, No highCells)

 $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$ $\mu_{\text{high measured}_d} := \text{mean}(\text{high points})$ $\mu_{\text{low measured}_d} := \text{mean}(\text{low points})$ $\sigma_{\text{high measured}_d} := \text{Stdev}(\text{high points})$ $\sigma_{\text{low measured}_d} := \text{Stdev}(\text{low points})$ Standard high error_d := $\frac{\sigma_{\text{high measured}_d}}{\sqrt{\text{length}(\text{high points})}}$ Standard low error_d := $\frac{\sigma_{\text{low measured}_d}}{\sqrt{\text{length}(\text{low points})}}$

For 2006

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Oct 2006 Data\Sandbed\SB11C.txt")

Points₄₉ := showcells(page, 7, 0)Dates_d := Day_year(10, 18, 2006)

Data

$$\text{Points}_{49} = \begin{bmatrix} 0 & 0.771 & 0.803 & 0.912 & 0.767 & 0.858 & 0.886 \\ 1.056 & 1.046 & 0.984 & 1.094 & 1.036 & 1.118 & 1.029 \\ 1.073 & 1.113 & 1.002 & 0.935 & 0.942 & 0.888 & 0.853 \\ 0.837 & 0.836 & 0.79 & 0.874 & 0.834 & 0.846 & 0.838 \\ 0.85 & 0.825 & 0.869 & 0.889 & 0.833 & 0.866 & 0.875 \\ 0.856 & 0.84 & 0.864 & 0.829 & 0.872 & 0.876 & 0.844 \\ 0.861 & 0.877 & 0.879 & 0.885 & 0.88 & 0.849 & 0.876 \end{bmatrix}$$
nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

The thinnest point is captured

Point_{5_d} := nnn₄

The two groups are named as follows:

StopCELL := 21

No Cells := length(nnn)

low points := LOWROWS(nnn, No Cells, StopCELL)

high points := TOPROWS(nnn, No Cells, StopCELL)

No lowCells := length(low points)

No highCells := length(high points)

Cells := deletezero cells(nnn, No Cells)

low points := deletezero cells(low points, No lowCells)

high points := deletezero cells(high points, No highCells)

 $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ $\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$ $\mu_{\text{high measured}_d} := \text{mean}(\text{high points})$ $\mu_{\text{low measured}_d} := \text{mean}(\text{low points})$ $\sigma_{\text{high measured}_d} := \text{Stdev}(\text{high points})$ $\sigma_{\text{low measured}_d} := \text{Stdev}(\text{low points})$ $\text{Standard high error}_d := \frac{\sigma_{\text{high measured}_d}}{\sqrt{\text{length}(\text{high points})}}$ $\text{Standard low error}_d := \frac{\sigma_{\text{low measured}_d}}{\sqrt{\text{length}(\text{low points})}}$

Below are the results

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix}$$

$$\text{Point}_5 = \begin{bmatrix} 776 \\ 0 \\ 767 \end{bmatrix}$$

$$\mu_{\text{measured}} = \begin{bmatrix} 908.83 \\ 894.238 \\ 898.25 \end{bmatrix}$$

$$\text{Standard error} = \begin{bmatrix} 13.414 \\ 11.742 \\ 12.843 \end{bmatrix}$$

$$\sigma_{\text{measured}} = \begin{bmatrix} 93.897 \\ 82.191 \\ 89.898 \end{bmatrix}$$

$$\mu_{\text{high measured}} = \begin{bmatrix} 969.667 \\ 982.214 \\ 958.3 \end{bmatrix}$$

$$\sigma_{\text{high measured}} = \begin{bmatrix} 109.211 \\ 87.424 \\ 112.838 \end{bmatrix}$$

$$\text{Standard high error} = \begin{bmatrix} 23.832 \\ 23.365 \\ 24.623 \end{bmatrix}$$

$$\mu_{\text{low measured}} = \begin{bmatrix} 859.692 \\ 850.25 \\ 855.357 \end{bmatrix}$$

$$\sigma_{\text{low measured}} = \begin{bmatrix} 32.576 \\ 23.629 \\ 23.008 \end{bmatrix}$$

$$\text{Standard low error} = \begin{bmatrix} 6.389 \\ 4.466 \\ 4.348 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu \text{ measured})$$

$$\text{Total means} = 3$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu \text{ measured}_i - \text{mean}(\mu \text{ measured}))^2$$

$$\text{SST}_{\text{low}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{low measured}}_i - \text{mean}(\mu_{\text{low measured}}))^2$$

$$\text{SST}_{\text{high}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{high measured}}_i - \text{mean}(\mu_{\text{high measured}}))^2$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu \text{ measured}_i - \text{yhat}(\text{Dates}, \mu \text{ measured})_i)^2$$

$$\text{SSE}_{\text{low}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{low measured}}_i - \text{yhat}(\text{Dates}, \mu_{\text{low measured}})_i)^2$$

$$\text{SSE}_{\text{high}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{high measured}}_i - \text{yhat}(\text{Dates}, \mu_{\text{high measured}})_i)^2$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu \text{ measured})_i - \text{mean}(\mu \text{ measured}))^2$$

$$\text{SSR}_{\text{low}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{low measured}})_i - \text{mean}(\mu_{\text{low measured}}))^2$$

$$\text{SSR}_{\text{high}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{high measured}})_i - \text{mean}(\mu_{\text{high measured}}))^2$$

$$\text{DegreeFree}_{\text{ss}} := \text{Total means} - 2$$

$$\text{DegreeFree}_{\text{reg}} := 1$$

$$\text{DegreeFree}_{\text{st}} := \text{Total means} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{ss}}$$

$$\text{MSE}_{low} := \frac{\text{SSE}_{low}}{\text{DegreeFree}_{ss}}$$

$$\text{MSE}_{high} := \frac{\text{SSE}_{high}}{\text{DegreeFree}_{ss}}$$

$$\text{Standard error} := \sqrt{\text{MSE}}$$

$$\text{Standard low error} := \sqrt{\text{MSE}_{low}}$$

$$\text{Standard high error} := \sqrt{\text{MSE}_{high}}$$

$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{reg}}$$

$$\text{MSR}_{low} := \frac{\text{SSR}_{low}}{\text{DegreeFree}_{reg}}$$

$$\text{MSR}_{high} := \frac{\text{SSR}_{high}}{\text{DegreeFree}_{reg}}$$

$$\text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{st}}$$

$$\text{MST}_{low} := \frac{\text{SST}_{low}}{\text{DegreeFree}_{st}}$$

$$\text{MST}_{high} := \frac{\text{SST}_{high}}{\text{DegreeFree}_{st}}$$

Test the means with all points

F Test for Corrosion

$$\alpha := 0.05 \quad F_{\text{actual_reg}} := \frac{\text{MSR}}{\text{MSE}}$$

$$F_{\text{critical_reg}} := qF(1 - \alpha, \text{DegreeFree}_{reg}, \text{DegreeFree}_{ss})$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actual_reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 9.322 \cdot 10^{-4}$$

Test the low points

F Test for Corrosion

$$F_{\text{actaul_Reg,low}} := \frac{\text{MSR}_{\text{low}}}{\text{MSE}_{\text{low}}}$$

$$F_{\text{critical_reg}} := qF(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}})$$

$$F_{\text{ratio_reg,low}} := \frac{F_{\text{actaul_Reg,low}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg,low}} = 2.929 \cdot 10^{-5}$$

Test the high points

F Test for Corrosion

$$F_{\text{actaul_Reg,high}} := \frac{\text{MSR}_{\text{high}}}{\text{MSE}_{\text{high}}}$$

$$F_{\text{critical_reg}} := qF(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}})$$

$$F_{\text{ratio_reg,high}} := \frac{F_{\text{actaul_Reg,high}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg,high}} = 9.952 \cdot 10^{-3}$$

Appendix 21 - Location 13D Sensitivity Study without 1996 data
The data shown below was collected on 10/18/06

Sandbed 13D

Data from . 1992 to 2006 is retrieved.

d := 0

For Dec 31 1992

page := READPRN("U:\MSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\DATA ONLY\SB13C-D.txt")

Points₄₉ := showcells(page, 7, 0)Dates_d := Day year(12, 31, 1992)**Data**

Points ₄₉ =	1.064	1.117	1.134	1.103	1.105	1.106	1.117
	0.949	1.081	1	1.054	1.151	1.118	1.121
	0.984	0.948	0.868	0.834	0.979	1.048	1.067
	0.963	0.98	0.893	0.855	0.913	0.981	1.012
	0.957	0.958	0.869	0.879	0.917	0.913	0.911
	0.963	0.948	0.895	0.88	0.915	0.862	0.905
	1.016	0.918	0.927	0.92	0.918	0.825	0.824

nnn := convert(Points₄₉, 7)

No Cells := length(nnn)

Point₄₉_d := nnn₄₈Point₄₉ = 824

The two groups are named as follows:

Botstar := 28

Stoptop := 16

low points := LOWROWS(nnn, No DataCells, Botstar)

high points := TOPROWS(nnn, No DataCells, Stoptop)

high points := Add(nnn, No DataCells, 19, length(high points), high points)

high points := Add(nnn, No DataCells, 20, length(high points), high points)

high points := Add(nnn, No DataCells, 21, length(high points), high points)

high points := Add(nnn, No DataCells, 22, length(high points), high points)

high points := Add(nnn, No DataCells, 27, length(high points), high points)

high points := Add(nnn, No DataCells, 28, length(high points), high points)

low points := Add(nnn, No DataCells, 17, length(low points), low points)

low points := Add(nnn, No DataCells, 18, length(low points), low points)

low points := Add(nnn, No DataCells, 23, length(low points), low points)

low points := Add(nnn, No DataCells, 24, length(low points), low points)

low points := Add(nnn, No DataCells, 25, length(low points), low points)

low points := Add(nnn, No DataCells, 26, length(low points), low points)

Cells := deletezero cells(nnn, No Cells)

high points := deletezero cells(high points, length(high points))

low points := deletezero cells(low points, length(low points))

$\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$

$\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

$\mu_{\text{high measured}_d} := \text{mean}(\text{high points})$

$\mu_{\text{low measured}_d} := \text{mean}(\text{low points})$

$\sigma_{\text{high measured}_d} := \text{Stdev}(\text{high points})$

$\sigma_{\text{low measured}_d} := \text{Stdev}(\text{low points})$

$\text{Standardhigh error}_d := \frac{\sigma_{\text{high measured}_d}}{\sqrt{\text{length}(\text{high points})}}$

$\text{Standardlow error}_d := \frac{\sigma_{\text{low measured}_d}}{\sqrt{\text{length}(\text{low points})}}$

d := d + 1

For 1994

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\DATA ONLY\SB13C-D.txt")

Points₄₉ := showcells(page, 7, 0)Dates_d := Day year(9, 26, 1994)

Data

1.1	1.114	1.11	1.078	1.062	1.103	1.113
0.944	1.075	0.995	1.015	1.003	1.112	1.125
0.977	0.941	0.834	0.827	0.992	1.033	1.028
0.943	0.973	0.879	0.847	0.915	0.974	0.986
0.951	0.911	0.871	0.873	0.923	0.903	0.889
0.938	0.942	0.894	0.875	0.915	0.859	0.877
0.956	0.911	0.922	0.924	0.918	0.825	0.811

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

Point₄₉_d := nnn₄₈

No Cells := length(nnn)

The two groups are named as follows:

Botstar := 28

Stoptop := 16

low points := LOWROWS(nnn, No DataCells, Botstar)

high points := TOPROWS(nnn, No DataCells, Stoptop)

high points := Add(nnn, No DataCells, 19, length(high points), high points)

high points := Add(nnn, No DataCells, 20, length(high points), high points)

high points := Add(nnn, No DataCells, 21, length(high points), high points)

high points := Add(nnn, No DataCells, 22, length(high points), high points)

high points := Add(nnn, No DataCells, 27, length(high points), high points)

high points := Add(nnn, No DataCells, 28, length(high points), high points)

low points := Add(nnn, No DataCells, 17, length(low points), low points)

low points := Add(nnn, No DataCells, 18, length(low points), low points)

low points := Add(nnn, No DataCells, 23, length(low points), low points)

low points := Add(nnn, No DataCells, 24, length(low points), low points)

low points := Add(nnn, No DataCells, 25, length(low points), low points)

low points := Add(nnn, No DataCells, 26, length(low points), low points)

Cells := deletezero cells(nnn, No Cells)

high points := deletezero cells(high points, length(high points))

low points := deletezero cells(low points, length(low points))

$\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ $\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

$\mu_{\text{high measured}_d} := \text{mean}(\text{high points})$

$\sigma_{\text{high measured}_d} := \text{Stdev}(\text{high points})$

$\text{Standard high error}_d := \frac{\sigma_{\text{high measured}_d}}{\sqrt{\text{length}(\text{high points})}}$

$\mu_{\text{low measured}_d} := \text{mean}(\text{low points})$

$\sigma_{\text{low measured}_d} := \text{Stdev}(\text{low points})$

$\text{Standard low error}_d := \frac{\sigma_{\text{low measured}_d}}{\sqrt{\text{length}(\text{low points})}}$

For 2006

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB13C-D.txt")

Points₄₉ := showcells(page, 7, 0)Dates_d := Day year(9, 23, 2006)

Data

1.114	1.117	1.132	1.083	1.068	1.106	1.119
0.95	1.041	0.999	1.061	1.007	1.117	1.1
0.986	0.95	0.837	0.833	0.949	1.088	1.085
1.005	0.977	0.878	0.851	0.911	0.958	0.997
0.96	0.907	0.874	0.874	0.915	0.916	0.905
0.944	0.947	0.897	0.887	0.92	0.865	0.892
0.996	0.939	0.929	0.958	0.944	0.832	0.821

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

Point₄₉_d := nnn₄₈

The two groups are named as follows: Botstar := 28

Stoptop := 16

low points := LOWROWS(nnn, No DataCells, Botstar) high points := TOPROWS(nnn, No DataCells, Stoptop)

high points := Add(nnn, No DataCells, 19, length(high points), high points)

high points := Add(nnn, No DataCells, 20, length(high points), high points)

high points := Add(nnn, No DataCells, 21, length(high points), high points)

high points := Add(nnn, No DataCells, 22, length(high points), high points)

high points := Add(nnn, No DataCells, 27, length(high points), high points)

high points := Add(nnn, No DataCells, 28, length(high points), high points)

low points := Add(nnn, No DataCells, 17, length(low points), low points)

low points := Add(nnn, No DataCells, 18, length(low points), low points)

low points := Add(nnn, No DataCells, 23, length(low points), low points)

low points := Add(nnn, No DataCells, 24, length(low points), low points)

low points := Add(nnn, No DataCells, 25, length(low points), low points)

low points := Add(nnn, No DataCells, 26, length(low points), low points)

Cells := deletezero cells(nnn, No Cells)

high points := deletezero cells(high points, length(high points))

low points := deletezero cells(low points, length(low points))

$\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ $\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

$\mu_{\text{high measured}_d} := \text{mean}(\text{high points})$

$\mu_{\text{low measured}_d} := \text{mean}(\text{low points})$

$\sigma_{\text{high measured}_d} := \text{Stdev}(\text{high points})$

$\sigma_{\text{low measured}_d} := \text{Stdev}(\text{low points})$

$\text{Standard high error}_d := \frac{\sigma_{\text{high measured}_d}}{\sqrt{\text{length}(\text{high points})}}$

$\text{Standard low error}_d := \frac{\sigma_{\text{low measured}_d}}{\sqrt{\text{length}(\text{low points})}}$

Below are the results

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix}$$

$$\text{Point 49} = \begin{bmatrix} 824 \\ 811 \\ 821 \end{bmatrix}$$

$$\text{Standard error} = \begin{bmatrix} 13.307 \\ 12.681 \\ 12.877 \end{bmatrix}$$

$$\mu_{\text{measured}} = \begin{bmatrix} 972.755 \\ 958.898 \\ 968.184 \end{bmatrix}$$

$$\sigma_{\text{measured}} = \begin{bmatrix} 93.149 \\ 88.766 \\ 90.136 \end{bmatrix}$$

$$\mu_{\text{high measured}} = \begin{bmatrix} 1.055 \cdot 10^3 \\ 1.037 \cdot 10^3 \\ 1.047 \cdot 10^3 \end{bmatrix}$$

$$\sigma_{\text{high measured}} = \begin{bmatrix} 66.239 \\ 63.573 \\ 64.111 \end{bmatrix}$$

$$\text{Standard high error} = \begin{bmatrix} 14.122 \\ 13.554 \\ 13.99 \end{bmatrix}$$

$$\mu_{\text{low measured}} = \begin{bmatrix} 906.037 \\ 894.926 \\ 904.037 \end{bmatrix}$$

$$\sigma_{\text{low measured}} = \begin{bmatrix} 46.682 \\ 42.624 \\ 46.499 \end{bmatrix}$$

$$\text{Standard low error} = \begin{bmatrix} 8.984 \\ 8.203 \\ 8.949 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu \text{ measured}) \quad \text{Total means} = 3$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu \text{ measured}_i - \text{mean}(\mu \text{ measured}))^2$$

$$\text{SST}_{\text{low}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{low measured}}_i - \text{mean}(\mu_{\text{low measured}}))^2$$

$$\text{SST}_{\text{high}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{high measured}}_i - \text{mean}(\mu_{\text{high measured}}))^2$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu \text{ measured}_i - \text{yhat}(\text{Dates}, \mu \text{ measured})_i)^2$$

$$\text{SSE}_{\text{low}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{low measured}}_i - \text{yhat}(\text{Dates}, \mu_{\text{low measured}})_i)^2$$

$$\text{SSE}_{\text{high}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{high measured}}_i - \text{yhat}(\text{Dates}, \mu_{\text{high measured}})_i)^2$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu \text{ measured})_i - \text{mean}(\mu \text{ measured}))^2$$

$$\text{SSR}_{\text{low}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{low measured}})_i - \text{mean}(\mu_{\text{low measured}}))^2$$

$$\text{SSR}_{\text{high}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{high measured}})_i - \text{mean}(\mu_{\text{high measured}}))^2$$

$$\sum_{i=0}^{n-1} (y_i - \bar{y})^2 = \sum_{i=0}^{n-1} (y_i - \mu)^2 - n(\bar{y} - \mu)^2$$

$$\text{DegreeFree}_{ss} := \text{Total}_{\text{means}} - 2$$

$$\text{DegreeFree}_{reg} := 1$$

$$\text{DegreeFree}_{st} := \text{Total}_{\text{means}} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{ss}}$$

$$\text{MSE}_{low} := \frac{\text{SSE}_{low}}{\text{DegreeFree}_{ss}}$$

$$\text{MSE}_{high} := \frac{\text{SSE}_{high}}{\text{DegreeFree}_{ss}}$$

$$\text{Standard error} := \sqrt{\text{MSE}}$$

$$\text{Standard lowerror} := \sqrt{\text{MSE}_{low}}$$

$$\text{Standard higherror} := \sqrt{\text{MSE}_{high}}$$

$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{reg}}$$

$$\text{MSR}_{low} := \frac{\text{SSR}_{low}}{\text{DegreeFree}_{reg}}$$

$$\text{MSR}_{high} := \frac{\text{SSR}_{high}}{\text{DegreeFree}_{reg}}$$

$$\text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{st}}$$

$$\text{MST}_{low} := \frac{\text{SST}_{low}}{\text{DegreeFree}_{st}}$$

$$\text{MST}_{high} := \frac{\text{SST}_{high}}{\text{DegreeFree}_{st}}$$

Test the means with all points

F Test for Corrosion

$$\alpha := 0.05 \quad F_{\text{actaul_Reg}} := \frac{\text{MSR}}{\text{MSE}}$$

$$F_{\text{critical_reg}} := \text{qF}(1 - \alpha, \text{DegreeFree}_{reg}, \text{DegreeFree}_{ss})$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_Reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 3.736 \cdot 10^{-5}$$

Test the low points

F Test for Corrosion

$$F_{\text{actaul_reg,low}} := \frac{\text{MSR}_{\text{low}}}{\text{MSE}_{\text{low}}}$$

$$F_{\text{critical_reg}} := qF(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}})$$

$$F_{\text{ratio_reg,low}} := \frac{F_{\text{actaul_reg,low}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg,low}} = 3.63 \cdot 10^{-4}$$

Test the high points

F Test for Corrosion

$$F_{\text{actaul_reg,high}} := \frac{\text{MSR}_{\text{high}}}{\text{MSE}_{\text{high}}}$$

$$F_{\text{critical_reg}} := qF(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}})$$

$$F_{\text{ratio_reg,high}} := \frac{F_{\text{actaul_reg,high}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg,high}} = 2.024 \cdot 10^{-5}$$

Appendix 21 - Location 17A Sensitivity Study without 1996 data d:=0
The data shown below was collected on 10/18/06

For Dec 31 1992

page := READPRN("U:\MSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\DATA ONLY\SB17A.txt")

Points₄₉ := showcells(page, 7, 0)

Dates_d := Day_year(12, 31, 1992)

Data

$$\text{Points}_{49} = \begin{bmatrix} 1.159 & 1.153 & 1.158 & 1.138 & 1.127 & 1.169 & 1.167 \\ 1.121 & 1.155 & 1.121 & 1.143 & 1.125 & 1.151 & 1.12 \\ 1.071 & 1.095 & 1.112 & 1.115 & 1.097 & 1.07 & 1.053 \\ 1.02 & 0.995 & 0.977 & 1.012 & 1.048 & 1.029 & 0.951 \\ 0.976 & 0.919 & 0.881 & 0.935 & 0.871 & 0.936 & 0.964 \\ 0.866 & 0.961 & 0.892 & 0.822 & 0.804 & 0.946 & 0.991 \\ 0.934 & 0.97 & 0.923 & 0.925 & 0.871 & 0.952 & 0.986 \end{bmatrix}$$

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

nnn := Zero_one(nnn, No DataCells, 43)

Point₄₀ := nnn₃₉

Point₄₀ = 804

The two groups are named as follows:

StopCELL := 21

No Cells := length(Cells)

low points := LOWROWS(nnn, No Cells, StopCELL)

high points := TOPROWS(nnn, No Cells, StopCELL)

No lowCells := length(low points)

No highCells := length(high points)

Cells := deletezero_cells(nnn, No Cells)

low points := deletezero_cells(low points, No lowCells)

high points := deletezero_cells(high points, No highCells)

$\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$

$\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$

$\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

$\mu_{\text{high measured}_d} := \text{mean}(\text{high points})$

$\mu_{\text{low measured}_d} := \text{mean}(\text{low points})$

$\sigma_{\text{high measured}_d} := \text{Stdev}(\text{high points})$

$\sigma_{\text{low measured}_d} := \text{Stdev}(\text{low points})$

$\text{Standard high error}_d := \frac{\sigma_{\text{high measured}_d}}{\sqrt{\text{length}(\text{high points})}}$

$\text{Standard low error}_d := \frac{\sigma_{\text{low measured}_d}}{\sqrt{\text{length}(\text{low points})}}$

d := d + 1

For 1994

page := READPRN("U:\AMSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\DATA ONLY\SB17A.txt")

Points₄₉ := showcells(page, 7, 0)

Dates_d := Day year(9, 26, 1994)

Data

Points₄₉ =

1.163	1.146	1.158	1.141	1.136	1.168	1.172
1.122	1.155	1.122	1.144	1.128	1.157	1.133
1.121	1.088	1.108	1.116	1.102	1.071	1.055
0.977	0.993	0.981	0.989	1.046	1.001	0.956
0.962	0.914	0.869	0.942	0.877	0.938	0.962
0.861	0.963	0.894	0.82	0.809	0.947	0.984
0.927	0.97	0.866	0.895	0.893	0.956	0.953

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

Point₄₀_d := nnn₃₉

The two groups are named as follows:

StopCELL := 21

No Cells := length(nnn)

low points := LOWROWS(nnn, No Cells, StopCELL)

high points := TOPROWS(nnn, No Cells, StopCELL)

No lowCells := length(low points)

No highCells := length(high points)

Cells := deletezero cells(nnn, No Cells)

low points := deletezero cells(low points, No lowCells)

high points := deletezero cells(high points, No highCells)

μ measured_d := mean(Cells)

σ measured_d := Stdev(Cells)

Standard error_d := $\frac{\sigma \text{ measured}_d}{\sqrt{\text{No DataCells}}}$

μ high measured_d := mean(high points)

μ low measured_d := mean(low points)

σ high measured_d := Stdev(high points)

σ low measured_d := Stdev(low points)

Standard high error_d := $\frac{\sigma \text{ high measured}_d}{\sqrt{\text{length}(\text{high points})}}$

Standard low error_d := $\frac{\sigma \text{ low measured}_d}{\sqrt{\text{length}(\text{low points})}}$

For 2006

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Oct 2006 Data\Sandbed\SB17A.txt")

Points₄₉ := showcells(page, 7, 0)

Dates_d := Day_year(9, 23, 2006)

Data

$$\text{Points}_{49} = \begin{bmatrix} 1.11 & 1.149 & 1.154 & 1.138 & 1.13 & 1.17 & 1.169 \\ 1.121 & 1.159 & 1.114 & 1.144 & 1.134 & 1.148 & 1.123 \\ 1.068 & 1.073 & 1.111 & 1.114 & 1.094 & 1.083 & 1.053 \\ 0.976 & 0.991 & 0.98 & 1.03 & 1.046 & 0.994 & 0.95 \\ 0.962 & 0.926 & 0.909 & 0.95 & 0.869 & 0.938 & 0.967 \\ 0.903 & 0.956 & 0.891 & 0.835 & 0.802 & 0.95 & 0.963 \\ 0.954 & 0.972 & 0.877 & 0.89 & 0.875 & 0.891 & 0.945 \end{bmatrix}$$

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

Point₄₀_d := nnn₃₉

The two groups are named as follows:

StopCELL := 21

No Cells := length(nnn)

low points := LOWROWS(nnn, No Cells, StopCELL)

high points := TOPROWS(nnn, No Cells, StopCELL)

No lowCells := length(low points)

No highCells := length(high points)

Cells := deletezero cells(nnn, No Cells)

low points := deletezero cells(low points, No lowCells)

high points := deletezero cells(high points, No highCells)

$\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ $\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

$\mu_{\text{high measured}_d} := \text{mean}(\text{high points})$

$\mu_{\text{low measured}_d} := \text{mean}(\text{low points})$

$\sigma_{\text{high measured}_d} := \text{Stdev}(\text{high points})$

$\sigma_{\text{low measured}_d} := \text{Stdev}(\text{low points})$

$\text{Standardhigh error}_d := \frac{\sigma_{\text{high measured}_d}}{\sqrt{\text{length}(\text{high points})}}$

$\text{Standardlow error}_d := \frac{\sigma_{\text{low measured}_d}}{\sqrt{\text{length}(\text{low points})}}$

Below are the results

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix}$$

$$\text{Point}_{40} = \begin{bmatrix} 804 \\ 809 \\ 802 \end{bmatrix}$$

$$\mu_{\text{measured}} = \begin{bmatrix} 1.022 \cdot 10^3 \\ 1.017 \cdot 10^3 \\ 1.015 \cdot 10^3 \end{bmatrix}$$

$$\text{Standard error} = \begin{bmatrix} 14.971 \\ 15.472 \\ 14.911 \end{bmatrix}$$

$$\sigma_{\text{measured}} = \begin{bmatrix} 104.798 \\ 108.306 \\ 104.378 \end{bmatrix}$$

$$\mu_{\text{high measured}} = \begin{bmatrix} 1.125 \cdot 10^3 \\ 1.129 \cdot 10^3 \\ 1.122 \cdot 10^3 \end{bmatrix}$$

$$\sigma_{\text{high measured}} = \begin{bmatrix} 33.118 \\ 31.283 \\ 33.194 \end{bmatrix}$$

$$\text{Standard high error} = \begin{bmatrix} 7.227 \\ 6.827 \\ 7.243 \end{bmatrix}$$

$$\mu_{\text{low measured}} = \begin{bmatrix} 941.593 \\ 933.75 \\ 935.429 \end{bmatrix}$$

$$\sigma_{\text{low measured}} = \begin{bmatrix} 61.37 \\ 56.659 \\ 55.725 \end{bmatrix}$$

$$\text{Standard low error} = \begin{bmatrix} 11.811 \\ 10.708 \\ 10.531 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu \text{ measured}) \quad \text{Total means} = 3$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu \text{ measured}_i - \text{mean}(\mu \text{ measured}))^2$$

$$\text{SST}_{\text{low}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{low measured}}_i - \text{mean}(\mu_{\text{low measured}}))^2$$

$$\text{SST}_{\text{high}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{high measured}}_i - \text{mean}(\mu_{\text{high measured}}))^2$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu \text{ measured}_i - \text{yhat}(\text{Dates}, \mu \text{ measured})_i)^2$$

$$\text{SSE}_{\text{low}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{low measured}}_i - \text{yhat}(\text{Dates}, \mu_{\text{low measured}})_i)^2$$

$$\text{SSE}_{\text{high}} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{high measured}}_i - \text{yhat}(\text{Dates}, \mu_{\text{high measured}})_i)^2$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu \text{ measured})_i - \text{mean}(\mu \text{ measured}))^2$$

$\text{last}(\text{Dates})$

$$SSR_{low} := \sum_{i=0}^{last(Dates)} \left(\text{yhat}(\text{Dates}, \mu_{low \text{ measured}})_i - \text{mean}(\mu_{low \text{ measured}}) \right)^2$$

$$SSR_{high} := \sum_{i=0}^{last(Dates)} \left(\text{yhat}(\text{Dates}, \mu_{high \text{ measured}})_i - \text{mean}(\mu_{high \text{ measured}}) \right)^2$$

$$\text{DegreeFree}_{ss} := \text{Total means} - 2$$

$$\text{DegreeFree}_{reg} := 1$$

$$\text{DegreeFree}_{st} := \text{Total means} - 1$$

$$MSE := \frac{SSE}{\text{DegreeFree}_{ss}}$$

$$MSE_{low} := \frac{SSE_{low}}{\text{DegreeFree}_{ss}}$$

$$MSE_{high} := \frac{SSE_{high}}{\text{DegreeFree}_{ss}}$$

$$\text{Standard error} := \sqrt{MSE}$$

$$\text{Standard lowererror} := \sqrt{MSE_{low}}$$

$$\text{Standard highererror} := \sqrt{MSE_{high}}$$

$$MSR := \frac{SSR}{\text{DegreeFree}_{reg}}$$

$$MSR_{low} := \frac{SSR_{low}}{\text{DegreeFree}_{reg}}$$

$$MSR_{high} := \frac{SSR_{high}}{\text{DegreeFree}_{reg}}$$

$$MST := \frac{SST}{\text{DegreeFree}_{st}}$$

$$MST_{low} := \frac{SST_{low}}{\text{DegreeFree}_{st}}$$

$$MST_{high} := \frac{SST_{high}}{\text{DegreeFree}_{st}}$$

Test the means with all points

F Test for No Corrosion

F Test for Corrosion

$$F_{\text{actaul_Gradnmean}} := \frac{MST}{MSR}$$

$$\alpha := 0.05$$

$$F_{\text{actaul_Reg}} := \frac{MSR}{MSE}$$

$$F_{\text{critical_GM}} := qF(1 - \alpha, \text{DegreeFree}_{reg}, \text{DegreeFree}_{st})$$

$$F_{\text{critical_reg}} := qF(1 - \alpha, \text{DegreeFree}_{reg}, \text{DegreeFree}_{ss})$$

$$F_{\text{ratio_GM}} := \frac{F_{\text{actaul_Gradnmean}}}{F_{\text{critical_GM}}}$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_Reg}}}{F_{\text{critical_reg}}}$$

$$F_{ratio_GM} = 0.04$$

$$F_{ratio_reg} = 0.012$$

Therefore no conclusion can be made as to whether the data best fits the regression model or the grandmean model. However the grandmean ratio is significantly greater than the regression ratio indicating a line without a slope may be the a better fit. The figure below provides a trend of the data and the grandmean

Test the low points

F Test for No Corrosion

$$F_{actaul_Grandmean.low} := \frac{MST_{low}}{MSR_{low}}$$

$$F_{critical_GM} := qF(1 - \alpha, DegreeFree_{reg}, DegreeFree_{st})$$

$$F_{ratio_GM.low} := \frac{F_{actaul_Grandmean.low}}{F_{critical_GM}}$$

$$F_{ratio_GM.low} = 0.152$$

F Test for Corrosion

$$F_{actaul_Reg.low} := \frac{MSR_{low}}{MSE_{low}}$$

$$F_{critical_reg} := qF(1 - \alpha, DegreeFree_{reg}, DegreeFree_{ss})$$

$$F_{ratio_reg.low} := \frac{F_{actaul_Reg.low}}{F_{critical_reg}}$$

$$F_{ratio_reg.low} = 1.34 \cdot 10^{-3}$$

The conclusion can be made that the low points best fit the grandmean model. The grandmean ratio is greater than one. The figure below provides a trend of the data and the grandmean

Test the high points

F Test for No Corrosion

$$F_{actaul_Grandmean.high} := \frac{MST_{high}}{MSR_{high}}$$

$$F_{critical_GM} := qF(1 - \alpha, DegreeFree_{reg}, DegreeFree_{st})$$

$$F_{ratio_GM.high} := \frac{F_{actaul_Grandmean.high}}{F_{critical_GM}}$$

$$F_{ratio_GM.high} = 0.049$$

F Test for Corrosion

$$F_{actaul_Reg.high} := \frac{MSR_{high}}{MSE_{high}}$$

$$F_{critical_reg} := qF(1 - \alpha, DegreeFree_{reg}, DegreeFree_{ss})$$

$$F_{ratio_reg.high} := \frac{F_{actaul_Reg.high}}{F_{critical_reg}}$$

$$F_{ratio_reg.high} = 7.492 \cdot 10^{-3}$$

Therefore no conclusion can be made as to whether the data best fits the regression model or the grandmean model. However the grandmean ratio is significantly greater than the regression ratio indicating a line without a slope may be the a better fit. The figure below provides a trend of the data and the grandmean

Appendix 21 - Location 17D Sensitivity Study without 1996 data
 The data shown below was collected on 10/18/06

d := 0

For 1992

Dates_d := Day year(12, 8, 1992)

page := READPRN("U:\MSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\Data Only\SB17D.txt")

Points₄₉ := showcells(page, 7, 0)

Data

Points₄₉ =

0.839	0.802	0.853	0.905	0.955	0.877	0.71
0.804	0.802	0.71	0.806	0.737	0.762	0.648
1.029	0.814	0.752	0.802	0.819	0.737	0.668
1.069	1.069	0.748	0.803	0.784	0.806	0.785
0.809	0.845	0.845	0.816	0.846	0.845	0.84
0.79	0.833	0.892	0.846	0.878	0.855	0.792
0.832	0.896	0.835	0.882	0.886	0.936	0.862

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

point₁₃_d := nnn₁₃

point₁₃ = 648

For this location point 15, 16, 22, and 23 are over a plug (refer 3.22)

nnn := Zero one(nnn, No DataCells, 15)

nnn := Zero one(nnn, No DataCells, 16)

nnn := Zero one(nnn, No DataCells, 22)

nnn := Zero one(nnn, No DataCells, 23)

Cells := deletezero cells(nnn, No DataCells)

μ measured_d := mean(Cells) σ measured_d := Stdev(Cells)

$$\text{Standard error}_d := \frac{\sigma \text{ measured}_d}{\sqrt{\text{No DataCells}}}$$

For 1994

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\Data Only\SB17D.txt")

Dates_d := Day year(9, 14, 1994)

Points₄₉ := showcells(page, 7, 0)

Data

$$\text{Points}_{49} = \begin{bmatrix} 0.797 & 0.815 & 0.853 & 0.887 & 0.925 & 0.878 & 0.696 \\ 0.807 & 0.806 & 0.698 & 0.802 & 0.729 & 0.734 & 0.646 \\ 1.008 & 0.243 & 0.749 & 0.741 & 0.816 & 0.735 & 0.662 \\ 1.068 & 1.066 & 0.739 & 0.812 & 0.772 & 0.793 & 0.785 \\ 0.804 & 0.836 & 0.838 & 0.794 & 0.853 & 0.828 & 0.842 \\ 0.79 & 0.825 & 0.885 & 0.847 & 0.872 & 0.853 & 0.795 \\ 0.827 & 0.899 & 0.826 & 0.863 & 0.922 & 0.934 & 0.835 \end{bmatrix}$$

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

point_{13_d} := nnn₁₃

For this location point 15, 16, 22, and 23 are over a plug (refer 3.22)

nnn := Zero one(nnn, No DataCells, 15)

nnn := Zero one(nnn, No DataCells, 16)

nnn := Zero one(nnn, No DataCells, 22)

nnn := Zero one(nnn, No DataCells, 23)

Cells := deletezero cells(nnn, No DataCells)

μ measured_d := mean(Cells)

σ measured_d := Stdev(Cells)

Standard error_d := $\frac{\sigma \text{ measured}_d}{\sqrt{\text{No DataCells}}}$

For 2006

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB17D.txt")

Dates_d := Day year(10, 16, 2006)

Points₄₉ := showcells(page, 7, 0)

Data

Points ₄₉ =	0.849	0.828	0.861	0.894	0.93	0.888	0.702
	0.806	0.802	0.717	0.806	0.736	0.756	0.648
	0.998	0.823	0.752	0.733	0.822	0.73	0.667
	1.072	1.074	0.742	0.812	0.812	0.803	0.791
	0.814	0.841	0.85	0.816	0.852	0.856	0.869
	0.792	0.829	0.888	0.846	0.888	0.855	0.8
	0.824	0.897	0.837	0.887	0.891	0.935	0.886

nnn := convert(Points₄₉, 7)

point_{13_d} := nnn₁₃

For this location point 15, 16, 22, and 23 are over a plug (refer 3.22)

nnn := Zero one(nnn, No DataCells, 15)

nnn := Zero one(nnn, No DataCells, 16)

nnn := Zero one(nnn, No DataCells, 22)

nnn := Zero one(nnn, No DataCells, 23)

Cells := deletezero cells(nnn, No DataCells)

μ measured_d := mean(Cells)

σ measured_d := Stdev(Cells)

Standard error_d := $\frac{\sigma \text{ measured}_d}{\sqrt{\text{No DataCells}}}$

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Below are matrices which contain the date when the data was collected, Mean, Standard Deviation, Standard Error for each date.

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix}$$

$$\text{point}_{13} = \begin{bmatrix} .648 \\ .646 \\ .648 \end{bmatrix}$$

$$\mu_{\text{measured}} = \begin{bmatrix} 817.2222 \\ 809.8889 \\ 818.6667 \end{bmatrix}$$

$$\text{Standard error} = \begin{bmatrix} 9.214 \\ 9.448 \\ 9.476 \end{bmatrix}$$

$$\sigma_{\text{measured}} = \begin{bmatrix} 64.496 \\ 66.133 \\ 66.335 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu_{\text{measured}})$$

$$\text{Total means} = 3$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{mean}(\mu_{\text{measured}}))^2$$

$$\text{SST} = 44.305$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{yhat}(\text{Dates}, \mu_{\text{measured}})_i)^2$$

$$\text{SSE} = 31.795$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{measured}})_i - \text{mean}(\mu_{\text{measured}}))^2$$

$$\text{SSR} = 12.51$$

$$\text{DegreeFree}_{ss} := \text{Total means} - 2$$

$$\text{DegreeFree}_{reg} := 1$$

$$\text{DegreeFree}_{st} := \text{Total means} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{ss}}$$

$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{reg}}$$

$$\text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{st}}$$

MSE = 31.795

MSR = 12.51

MST = 22.152

StGrand_err := $\sqrt{\text{MSE}}$

StGrand_err = 5.639

F Test for Corrosion

$\alpha := 0.05$

$F_{\text{actaul_reg}} := \frac{\text{MSR}}{\text{MSE}}$

$F_{\text{critical_reg}} := \text{qF}(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}})$

$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_reg}}}{F_{\text{critical_reg}}}$

$F_{\text{ratio_reg}} = 2.437 \cdot 10^{-3}$

Appendix 21 - Location 19C Sensitivity Study without 1996 data
The data shown below was collected on 10/18/06

d := 0

Data from the 1992, 1994 and 1996 is retrieved.

Dates_d := Day_year(12, 8, 1992)

page := READPRN("U:\MSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\Data Only\SB19C.txt")

Points₄₉ := showcells(page, 7, 0)

For 1992

Data

Points ₄₉ =	0.822	0.757	0.792	0.994	0.922	0.979	0.931
	0.683	0.716	0.693	0.797	0.753	0.887	0.838
	0.815	0.744	0.879	0.859	0.856	0.222	0.888
	0.785	0.65	0.713	0.766	1.147	1.152	0.907
	0.839	0.782	0.732	0.762	0.859	0.791	0.838
	0.867	0.833	0.88	0.756	0.852	0.736	0.752
	0.835	0.861	0.889	0.842	0.896	0.884	0.809

nnn := convert(Points₄₉, 7)

No_DataCells := length(nnn)

For this location point 20, 26, 27, and 33 are over a plug (refer 3.22)

nnn := Zero_one(nnn, No_DataCells, 20)

nnn := Zero_one(nnn, No_DataCells, 26)

nnn := Zero_one(nnn, No_DataCells, 27)

nnn := Zero_one(nnn, No_DataCells, 33)

Cells := deletezero_cells(nnn, No_DataCells)

minpoint := min(Cells)

minpoint = 650

Point_{21_d} := Cells₂₁ Point₂₁ = 650

μ_{measured_d} := mean(Cells)

$\sigma_{\text{measured}_d}$:= Stdev(Cells)

Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No_DataCells}}}$

For 1994

d := d + 1

page := READPRN("U:\AMSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\Data Only\ASB19C.txt")

Dates_d := Day_year(9, 14, 1994)Points₄₉ := showcells(page, 7, 0)

Data

0.816	0.757	0.82	0.979	0.904	0.952	0.917
0.677	0.738	0.694	0.798	0.762	0.897	0.831
0.813	0.736	0.876	0.855	0.838	0.221	0.884
0.787	0.666	0.718	0.762	1.153	1.149	0.906
0.841	0.782	0.734	0.764	0.856	0.787	0.834
0.871	0.832	0.886	0.766	0.867	0.735	0.748
0.836	0.853	0.892	0.851	0.9	0.902	0.831

nnn := convert(Points₄₉, 7)

No_DataCells := length(nnn)

For this location point 20, 26, 27, and 33 are over a plug (refer 3.22)

nnn := Zero_one(nnn, No_DataCells, 20)

nnn := Zero_one(nnn, No_DataCells, 26)

nnn := Zero_one(nnn, No_DataCells, 27)

nnn := Zero_one(nnn, No_DataCells, 33)

Cells := deletezero_cells(nnn, No_DataCells)

Point_{21_d} := Cells₂₁ $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No_DataCells}}}$

For 2006

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB19C.txt")

Dates_d := Day_year(10,16,2006)Points₄₉ := showcells(page, 7, 0)

Data

0.809	0.768	0.862	1.059	0.968	0.961	0.92
0.679	0.745	0.695	0.814	0.766	0.865	0.845
0.816	0.775	0.87	0.871	0.863	0	0.896
0.791	0.66	0.715	0.793	1.151	1.164	0.918
0.851	0.781	0.733	0.762	0.862	0.787	0.796
0.866	0.83	0.88	0.757	0.867	0.75	0.753
0.801	0.794	0.852	0.841	0.901	0.906	0.84

nnn := convert(Points₄₉, 7)

No DataCells := length(nnn)

For this location point 20, 26, 27, and 33 are over a plug (refer 3.22)

nnn := Zero_one(nnn, No DataCells, 20)

nnn := Zero_one(nnn, No DataCells, 26)

nnn := Zero_one(nnn, No DataCells, 27)

nnn := Zero_one(nnn, No DataCells, 33)

Cells := deletezero_cells(nnn, No DataCells)

Point_{21_d} := Cells₂₁ $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d := $\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No DataCells}}}$

Below are matrices which contain the date when the data was collected, Mean, Standard Deviation, Standard Error for each date.

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix}$$

$$\text{Point}_{21} = \begin{bmatrix} 650 \\ 666 \\ 660 \end{bmatrix}$$

$$\mu_{\text{measured}} = \begin{bmatrix} 819.156 \\ 819.889 \\ 823.822 \end{bmatrix}$$

$$\text{Standard error} = \begin{bmatrix} 11.01 \\ 10.485 \\ 11.303 \end{bmatrix}$$

$$\sigma_{\text{measured}} = \begin{bmatrix} 77.068 \\ 73.396 \\ 79.123 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu_{\text{measured}})$$

$$\text{Total means} = 3$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{mean}(\mu_{\text{measured}}))^2$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{yhat}(\text{Dates}, \mu_{\text{measured}})_i)^2$$

$$\text{SSE} = 0.011$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{measured}})_i - \text{mean}(\mu_{\text{measured}}))^2$$

$$\text{SSR} = 12.585$$

$$\text{DegreeFree}_{ss} := \text{Total means} - 2$$

$$\text{DegreeFree}_{reg} := 1$$

$$\text{DegreeFree}_{st} := \text{Total means} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{ss}}$$

$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{reg}}$$

$$\text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{st}}$$

$$\text{MSE} = 0.011$$

$$\text{MSR} = 12.585$$

$$\text{MST} = 6.298$$

$$\text{StGrand}_{err} := \sqrt{\text{MSE}}$$

$$\text{StGrand}_{err} = 0.104$$

Below are matrices which contain the date when the data was collected, Mean, Standard Deviation, Standard Error for each date.

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix}$$

$$\text{Point}_{21} = \begin{bmatrix} 650 \\ 666 \\ 660 \end{bmatrix}$$

$$\mu_{\text{measured}} = \begin{bmatrix} 819.156 \\ 819.889 \\ 823.822 \end{bmatrix}$$

$$\text{Standard error} = \begin{bmatrix} 11.01 \\ 10.485 \\ 11.303 \end{bmatrix}$$

$$\sigma_{\text{measured}} = \begin{bmatrix} 77.068 \\ 73.396 \\ 79.123 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu_{\text{measured}})$$

$$\text{Total means} = 3$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{mean}(\mu_{\text{measured}}))^2$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{yhat}(\text{Dates}, \mu_{\text{measured}})_i)^2$$

$$\text{SSE} = 0.011$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{measured}})_i - \text{mean}(\mu_{\text{measured}}))^2$$

$$\text{SSR} = 12.585$$

$$\text{DegreeFree}_{ss} := \text{Total means} - 2$$

$$\text{DegreeFree}_{reg} := 1$$

$$\text{DegreeFree}_{st} := \text{Total means} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{ss}}$$

$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{reg}}$$

$$\text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{st}}$$

$$\text{MSE} = 0.011$$

$$\text{MSR} = 12.585$$

$$\text{MST} = 6.298$$

$$\text{StGrand}_{err} := \sqrt{\text{MSE}}$$

$$\text{StGrand}_{err} = 0.104$$

F Test for Corrosion

$\alpha := 0.05$ $F_{\text{actaul_Reg}} := \frac{MSR}{MSE}$

$F_{\text{critical_reg}} := qF(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}})$

$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_Reg}}}{F_{\text{critical_reg}}}$

$F_{\text{ratio_reg}} = 7.263$

The conclusion can be made that the mean best fits the grandmean model.

Therefore no conclusion can be made as to whether the data best fits the regression model. The figure below provides a trend of the data and the grandmean

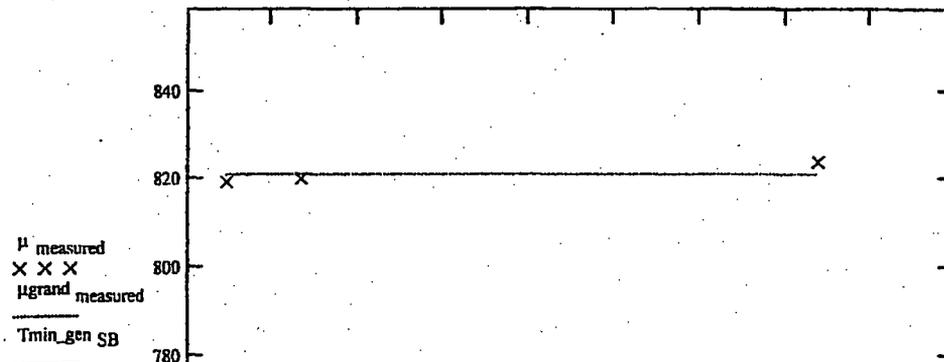
Therefore the curve fit of the means does not have a slope and the grandmean is an accurate measure of the thickness at this location

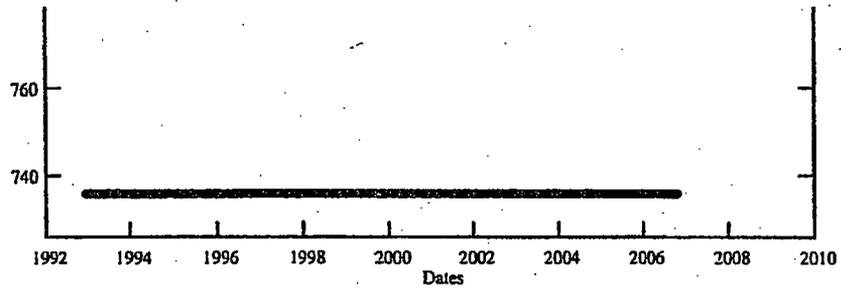
$i := 0.. \text{Total means} - 1$ $\mu_{\text{grand measured}_i} := \text{mean}(\mu_{\text{measured}})$

$\sigma_{\text{grand measured}} := \text{Stdev}(\mu_{\text{measured}})$ $\text{GrandStandard error}_0 := \frac{\sigma_{\text{grand measured}}}{\sqrt{\text{Total means}}}$

The minimum required thickness at this elevation is $T_{\text{min_gen SB}_1} := 736$ (Ref. 3.25)

Plot of the grand mean and the actual means over time





$\mu_{\text{grand measured}_0} = 820.956$

GrandStandard error = 1.449

To conservatively address the location, the apparent corrosion rate is calculated and compared to the minimum required wall thickness at this elevation

$$m_s := \text{slope}(\text{Dates}, \mu_{\text{measured}}) \quad m_s = 0.333 \quad y_b := \text{intercept}(\text{Dates}, \mu_{\text{measured}}) \quad y_b = 156.275$$

The 95% Confidence curves are calculated

$$\alpha_t := 0.05 \quad k := 2029 - 1985 \quad f := 0..k-1$$

$$\text{year}_{\text{predict}_f} := 1985 + f \cdot 2 \quad \text{Thick}_{\text{predict}} := m_s \cdot \text{year}_{\text{predict}_f} + y_b$$

$$\text{Thick}_{\text{actualmean}} := \text{mean}(\text{Dates}) \quad \text{sum} := \sum_i (\text{Dates}_d - \text{mean}(\text{Dates}))^2$$

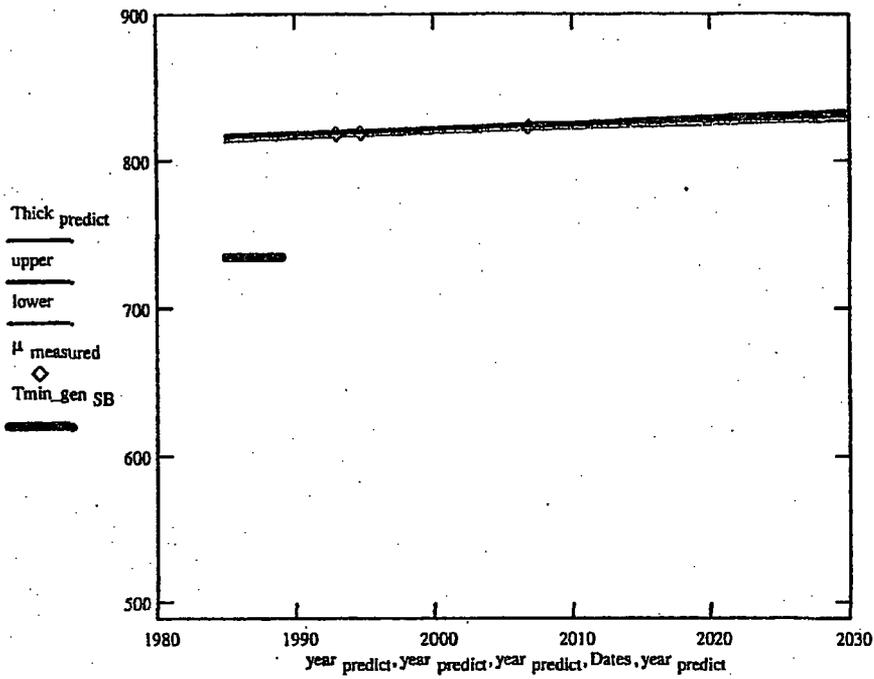
$$\text{upper}_f := \text{Thick}_{\text{predict}_f} +$$

$$qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$

$$\text{lower}_f := \text{Thick}_{\text{predict}_f} -$$

$$qt \left(1 - \frac{\alpha_t}{2}, \text{Total means} - 2 \right) \cdot \text{StGrand err} \cdot \sqrt{1 + \frac{1}{(d+1)} + \frac{(\text{year}_{\text{predict}_f} - \text{Thick}_{\text{actualmean}})^2}{\text{sum}}}$$

Location Curve Fit Projected to Plant End Of Life



Therefore even though F-ratio does not support the regression model the above curve shows that even at the lower 95% confidence band this location will not corrode to below Drywell Vessel Minimum required thickness by the plant end of life.

Appendix 21 - Location 1D Sensitivity Study without 1996 data
 The data shown below was collected on 10/18/06

d := 0

For 1992

Dates_d := Day_year(12, 8, 1992)

page := READPRN("U:\MSOFFICE\Drywell Program data\Dec. 1992 Data\sandbed\Data Only\SB1D.txt")

Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [0.889 1.138 1.112 1.114 1.132 1.103 1.126]nnn := con7vert(Points₇, 7, 1)

No_DataCells := length(nnn)

Point_{1_d} := Points_{7_0}

nnn := Zero_one(nnn, No_DataCells, 1)

Cells := deletezero_cells(nnn, No_DataCells)

Point₁ = 0.889 $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$

$$\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No_DataCells}}}$$

For 1994

d := d + 1

page := READPRN("U:\AMSOFFICE\Drywell Program data\Sept.1994 Data\sandbed\Data Only\SB1D.txt")

Dates_d := Day_year(9, 14, 1994)Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [0.879 1.054 1.105 1.119 1.124 1.088 1.118]nnn := con7vert(Points₇, 7, 1)

No_DataCells := length(nnn)

Point₁_d := Points₇₀

nnn := Zero_one(nnn, No_DataCells, 1)

Cells := deletezero_cells(nnn, No_DataCells)

 $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ $\text{Standard error}_d := \frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No_DataCells}}}$

For 2006

d := d + 1

page := READPRN("U:\MSOFFICE\Drywell Program data\OCT 2006 Data\Sandbed\SB1D.txt")

Dates_d := Day_year(10, 16, 2006)Points₇ := show7cells(page, 1, 7, 0)

Data

Points₇ = [0.881 1.156 1.104 1.124 1.134 1.093 1.122]nnn := con7vert(Points₇, 7, 1)

No_DataCells := length(nnn)

Point₁_d := Points₇₀

nnn := Zero_one(nnn, No_DataCells, 0)

Cells := deletezero_cells(nnn, No_DataCells)

Point₁ =
$$\begin{bmatrix} 0.889 \\ 0.879 \\ 0.881 \end{bmatrix}$$
 $\mu_{\text{measured}_d} := \text{mean}(\text{Cells})$ $\sigma_{\text{measured}_d} := \text{Stdev}(\text{Cells})$ Standard error_d :=
$$\frac{\sigma_{\text{measured}_d}}{\sqrt{\text{No_DataCells}}}$$

Below are matrices which contain the date when the data was collected, Mean, Standard Deviation, Standard Error for each date.

$$\text{Dates} = \begin{bmatrix} 1.993 \cdot 10^3 \\ 1.995 \cdot 10^3 \\ 2.007 \cdot 10^3 \end{bmatrix}$$

$$\text{Point}_1 = \begin{bmatrix} 0.889 \\ 0.879 \\ 0.881 \end{bmatrix}$$

$$\mu_{\text{measured}} = \begin{bmatrix} 1.12083 \cdot 10^3 \\ 1.10133 \cdot 10^3 \\ 1.08771 \cdot 10^3 \end{bmatrix}$$

$$\text{Standard error} = \begin{bmatrix} 5.039 \\ 10.05 \\ 35.295 \end{bmatrix}$$

$$\sigma_{\text{measured}} = \begin{bmatrix} 13.333 \\ 26.591 \\ 93.382 \end{bmatrix}$$

$$\text{Total means} := \text{rows}(\mu_{\text{measured}})$$

$$\text{Total means} = 3$$

$$\text{SST} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{mean}(\mu_{\text{measured}}))^2$$

$$\text{SSE} := \sum_{i=0}^{\text{last}(\text{Dates})} (\mu_{\text{measured}_i} - \text{yhat}(\text{Dates}, \mu_{\text{measured}})_i)^2$$

$$\text{SSE} = 131.284$$

$$\text{SSR} := \sum_{i=0}^{\text{last}(\text{Dates})} (\text{yhat}(\text{Dates}, \mu_{\text{measured}})_i - \text{mean}(\mu_{\text{measured}}))^2$$

$$\text{SSR} = 422.916$$

$$\text{DegreeFree}_{ss} := \text{Total means} - 2$$

$$\text{DegreeFree}_{reg} := 1$$

$$\text{DegreeFree}_{st} := \text{Total means} - 1$$

$$\text{MSE} := \frac{\text{SSE}}{\text{DegreeFree}_{ss}}$$

$$\text{MSR} := \frac{\text{SSR}}{\text{DegreeFree}_{reg}}$$

$$\text{MST} := \frac{\text{SST}}{\text{DegreeFree}_{st}}$$

$$\text{MSE} = 131.284$$

$$\text{MSR} = 422.916$$

$$\text{MST} = 277.1$$

$$\text{StGrand}_{err} := \sqrt{\text{MSE}}$$

$$\text{StGrand}_{err} = 11.458$$

F Test for Corrosion

$$\alpha := 0.05$$

$$F_{\text{actaul_Reg}} := \frac{\text{MSR}}{\text{MSE}}$$

$$F_{\text{critical_reg}} := qF(1 - \alpha, \text{DegreeFree}_{\text{reg}}, \text{DegreeFree}_{\text{ss}})$$

$$F_{\text{ratio_reg}} := \frac{F_{\text{actaul_Reg}}}{F_{\text{critical_reg}}}$$

$$F_{\text{ratio_reg}} = 0.02$$

The following Mathcad Program (Iterate means) is used to perform the simulation for successful corrosion test for the mean rates.

```

rate means(Target Rate, μ 1992, σ input, Total means, It) :=
i ← 0
Successful Ftest ← 0
while i < It
  DegreeFree se ← Total means - 2
  DegreeFree reg ← 1
  Date0 ← 1992
  Date1 ← 1994
  Date2 ← 1996
  Date3 ← 2006
  Confidence ← 0.95
  F critical ← qF(Confidence, DegreeFree reg, DegreeFree se)
  j ← 0
  for observe 0.. Total means - 1
    [ μ inj ← μ 1992 - [(Target Rate) · (Datej - Date0)] ]
    Cellsj ← rnorm(49, μ inj, σ input)
    μ testj ← mean(Cellsj)
    j ← j + 1
  last(Date)
  SSE ← ∑k=0last(Date) (μ testk - yhat(Date, μ test)k)2
  last(Date)
  SSR ← ∑k=0last(Date) (yhat(Date, μ test)k - mean(μ test))2
  MSE ←  $\frac{SSE}{\text{DegreeFree se}}$ 
  MSR ←  $\frac{SSR}{\text{DegreeFree reg}}$ 
  F actual ←  $\frac{MSR}{MSE}$ 
  F ratio ←  $\frac{F actual}{F critical}$ 
  m1 ← slope(Date, μ test)
  (Successful Ftest ← Successful Ftest + 1) if F ratio > 1
  i ← i + 1
Successful Ftest

```

function required the following inputs: the target corrosion rate (Target Rate), the 1992 calculated mean (μ_{1992}), the target standard deviation (σ_{input}), the number of inspections (Total means) and the number of iteration (It).

For each iteration

The function generates 49 point arrays using the Mathcad function "norm". The function "norm(49, μ_{in} , σ_{input})" - returns an array of "49" random numbers generated from a normal distribution with mean of " μ_{in} " and a standard deviation of " σ_{input} ".

Each iteration will generate 49 point arrays for the years 1992, 1994, 1996 and 2006.

The input to the 1992 array will be 49, the actual mean (800 mils) which was determined from the actual 1992, 19A data (reference appendix 10 page 10), and a target standard deviation of σ_{input} (65 mils). This target standard deviation is the average of the calculated standard deviations from the 1992, 1994, 1996 and 2006 data (see appendix 10 page 10). A simulated mean (for 1992) will then be calculated from the simulated 49 point array.

The input to the 1994 array will be 49, the valve μ_{1992} minus the target rate (in mils per year) times 2 (years; 1994-1992) and a standard deviation of 65 mils. A simulated mean (for 1994) will then be calculated from the simulated 49 point array.

The input to the 1996 array will be 49, the valve μ_{1992} minus the target rate (in mils per year) times 4 (years; 1996-1992) and a standard deviation of 65 mils. A simulated mean (for 1996) will then be calculated from the simulated 49 point array.

The input to the 2006 array will be 49, the valve μ_{1992} minus the target rate (in mils per year) times 14 (years; 2006-1992) and a standard deviation of 65 mils. A simulated mean (for 2006) will then be calculated from the simulated 49 point array.

The four simulated means are tested for corrosion based on the methodology in section 6.5.9.2. The confidence factor for the test will be 95%. If the corrosion test is successful (the F Ratio is great than 1) then that iteration is be consider a successful valid iteration and the term $\text{Successful } F_{\text{test}}$ is increased by 1.

End of iteration

100 iterations are run at each of the input rates of 5, 6, 7, 8, and 9 mils per year. The resulting number of successful (passes the corrosion test) iterations will then be considered as probability of observing that rate given the 19A data.

The following Mathcad Program ($\text{run_10_time}(\text{times, rate, } \sigma_{\text{input}}, \text{dates, It, tolerance})$) runs the Iterate means program 10 times and returns an array (Sim) which documents the number of successful "F test" in each of the 10, 100 iteration simulations.

```

Runs(Target Rate,  $\mu_{1992}$ ,  $\sigma_{\text{input}}$ , Inspections, It) :=
| Goodtest ← 0
| j ← 0
| for test ∈ 0..9
|   | xx ← Iterate means(Target Rate,  $\mu_{1992}$ ,  $\sigma_{\text{input}}$ , Inspections, It)
|   | Goodtestj ← xx
|   | j ← j + 1
| Goodtest

```

The results of the simulations are shown below using the following inputs

$\mu_{1992} := 800$ $\sigma_{input} := 65$ Inspections := 4 Iterations := 100

The simulation for 5 mils per year is input below Target Rate := 5.

$Runs(\text{Target Rate}, \mu_{1992}, \sigma_{input}, \text{Inspections}, \text{Iterations}) =$

77
73
78
85
79
84
86
73
80
89

The simulation for 6 mils per year is input below Target Rate := 6.

$Runs(\text{Target Rate}, \mu_{1992}, \sigma_{input}, \text{Inspections}, \text{Iterations}) =$

89
92
92
93
93
93
89
90
94
93

The simulation for 7 mils per year is input below Target Rate := 7.

$Runs(\text{Target Rate}, \mu_{1992}, \sigma_{input}, \text{Inspections}, \text{Iterations}) =$

98
95
97
96
97
98
97
97
97
96

The simulation for 8 mils per year is input below

Target Rate := 8.

Runs(Target Rate, μ 1992, σ input, Inspections, Iterations) =

99
99
96
99
99
98
98
98
99
99

The simulation for 9 mils per year is input below

Target Rate := 9.

Runs(Target Rate, μ 1992, σ input, Inspections, Iterations) =

100
99
100
99
100
100
99
100
100
98
100

Therefore the observable rate that passes the corrosion test more that 95 times in 100 iterations approaches 7 mils per year. Defining a more precise rate of 6.9 mils per year satisfies the tests.

The simulation for 6.9 mils per year is input below

Target Rate := 6.9

Runs(Target Rate, μ 1992, σ input, Inspections, Iterations) =

95
97
100
96
96
96
95
94
96
97



C-1302-187-E310-041

Rev 0

Appendix 23

Page 1 of 3

December 12, 2006

Mr. Francis H. Ray
AmerGen Energy Company, LLC
Oyster Creek Nuclear Generating Station
U.S. Route #9
Forked River, New Jersey 08731-0388

Subject: Oyster Creek NGS Independent Technical Review of Drywall Thickness Monitoring Program Ultrasonic Test Results

References : (a) AmerGen Calculation C-1302-187-E310-041, "Statistical Analysis of Drywell Vessel Sandbed Thickness Data 1992, 1994, 1996 and 2006," Revision 0, December 8, 2006

(b) AmerGen Calculation C-1302-187-E310-037, "Statistical Analysis of Drywell Vessel Thickness Data," Revision 3, December 11, 2006

Dear Mr. Ray:

In accordance with your request, MPR has performed a detailed technical review of the reference calculations that cover the statistical evaluation of Oyster Creek drywell ultrasonic thickness measurements taken over the period from 1990 to 2006. The calculations report the current mean thickness and projected corrosion rate of ultrasonic test locations in the sandbed region and in areas at higher elevations.

Based on our review of the two calculations, we conclude the following:

- AmerGen has shown that all areas of the drywell monitored by ultrasonic test meet minimum wall thickness requirements with margin.
- In areas of the drywell demonstrating statistically significant corrosion rates, the observed rates are small, less than 1 mil per year.
- Methods used by AmerGen to estimate corrosion rates in areas with limited statistics and no observable corrosion (in a statistical sense) are very conservative, and the required inspection intervals based on these rates are conservative.
- All inputs to the calculations are accurate, assumptions are conservative, and results are used correctly.

Mr. Francis H. Ray

- 2 -

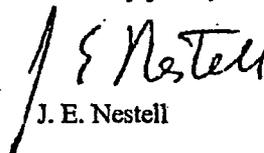
December 12, 2006

We note that the calculations could be made less conservative and observed corrosion rates could be estimated more accurately if individual locations in each grid array used for ultrasonic testing are tracked separately over time, rather than tracking the mean thickness over time for each array. Corrosion rates at individual locations could then be determined, and an average rate computed for the array of data. Upper bound rate data could also be determined. These refinements should be incorporated in future statistical evaluations of the ultrasonic test data.

Finally, we note that ultrasonic testing of wall thickness in the sandbed area above the concrete floor inside the drywell is probably not necessary, since the drywell can be examined both inside and outside for evidence of coating failure or corrosion. If no evidence of coating failure or corrosion is observed, ultrasonic tests are redundant.

Overall, we concur that the reference calculations are complete and conservative. Please call if you have any questions or comments on this letter.

Sincerely yours,


J. E. Nestell

cc: Pete Tamburo, Oyster Creek

C-1302-187-E310-041

Rev. 0

Appendix 20

Page 2 of 2

OCLR00027932

D. Gary Harlow, Ph.D.
149 W. Langhorne Ave.
Bethlehem, PA 18017
610-758-4127 (office)
610-758-6224 (fax)
dgh0@lehigh.edu

December 15, 2006

Mr. Peter Tamburro
Exelon Corporation

Dear Pete:

I have reviewed the methodology described in section 6.5.9.4 and Appendix 12 of AmerGen Cal caution C-1302-187-E310-037 Rev.3. I find the methodology consistent with standard statistical methods. The conclusions based on the methodology are accurate and reasonable.

I have also reviewed the methodology described section 6.5.9.4, section 7.5, and Appendix 22 of AmerGen Cal caution C-1302-187-E310-041 Rev.0. I find the methodology consistent with standard statistical methods. The conclusions based on the methodology are accurate and reasonable.

Sincerely,



D.G. Harlow
Professor of Mechanical Engineering and Mechanics

C-1302-187-E310-041
Rev. 0

Appendix 23

Page 3 of 3

Component: D/W LINER
 Location: INSIDE CONTAINMENT

Data Sheet No.: <u>91-119-08</u>	Rev. <u>N/A</u>
Drawing No.: <u>N/A</u>	Rev. <u>N/A</u>

DRAWING

16654321

ELEV. 13 BAY 9D

	A	B	C	D	E	F	G
1	1.010	1.052	0.998	1.165	1.163	1.141	1.106
2	0.966	0.960	0.992	1.024	0.979	1.063	1.075
3	0.763	0.883	0.978	1.053	1.033	1.112	1.125
4	0.914	1.003	0.992	0.985	0.100	1.023	1.042
5	1.034	0.969	0.921	0.940	0.897	0.927	1.010
6	0.955	0.872	0.980	1.017	0.972	0.966	0.948
7	1.103	1.011	0.978	0.991	0.975	0.897	0.975

16654321

ELEV. 13 BAY 11A

	A	B	C	D	E	F	G
1	0.930	0.824	0.831	0.809	0.807	0.817	0.751
2	0.816	0.827	0.834	0.823	0.851	0.787	0.799
3	0.733	0.762	0.866	0.762	0.771	0.677	0.764
4	0.745	0.253	0.147	0.809	0.767	0.805	0.846
5	0.841	1.082	1.111	0.886	0.881	0.901	0.778
6	0.755	0.896	0.804	0.805	0.898	0.844	0.823
7	0.847	0.900	0.902	0.924	0.923	0.828	0.884

16654321

ELEV. 13 BAY 11C

	A	B	C	D	E	F	G
1	0.941	0.839	0.806	0.917	0.776	0.860	0.926
2	1.105	1.044	0.997	0.975	1.076	1.120	1.045
3	1.091	1.175	1.018	0.942	0.940	0.874	0.896
4	0.847	0.845	0.794	0.833	0.838	0.838	0.870
5	0.845	0.829	0.863	0.870	0.850	0.850	0.827
6	0.941	0.817	0.858	0.839	0.876	0.879	0.854
7	0.603	0.893	0.905	0.901	0.913	0.877	0.845

16654321

ELEV. 13 BAY 13A

	A	B	C	D	E	F	G
1	0.885	0.979	0.857	0.886	1.013	1.041	1.069
2	0.814	0.856	0.778	0.829	0.898	0.871	0.794
3	0.762	0.903	0.813	0.827	0.761	0.771	0.826
4	0.860	0.884	0.872	0.923	0.790	0.798	0.876
5	0.869	0.807	0.854	0.892	0.805	0.858	0.840
6	0.827	0.813	0.878	0.925	0.828	0.784	0.868
7	0.815	0.840	0.770	0.842	0.914	0.879	0.879

FORM 8130-CLAF-720008 (12-83)

Prepared by: STAN McCAULEY

Reviewed by: [Signature]

Level: III

Date: 12/1/92

Title: NDE / 151

Page 2 of 5

NDE Request No.: 91-119

Date: 12-8-92

GP Nuclear

Oyster Creek - DC

C-1307-187-E310-041

Sketch Form

Component: D/W LINEAR
 Location: INSIDE CONTAINMENT

ATTACHMENT 1
 PAGE 2 OF

Data Sheet No.:	91-719-08
Drawing No.:	N/A
Rev.:	N/A

DRAWING

ELEV. 13 BAY 13D

	A	B	C	D	E	F	G
1	1.064	1.117	1.134	1.103	1.105	1.106	1.117
2	0.949	1.081	1.000	1.054	1.151	1.118	1.121
3	0.984	0.948	0.868	0.834	0.979	1.048	1.067
4	0.963	0.980	0.893	0.855	0.913	0.981	1.012
5	0.957	0.958	0.869	0.879	0.917	0.913	0.911
6	0.963	0.948	0.895	0.880	0.915	0.862	0.905
7	1.016	0.918	0.927	0.920	0.918	0.825	0.824

ELEV. 13 BAY 15D

	A	B	C	D	E	F	G
1	1.131	1.133	1.133	1.141	1.145	1.134	1.142
2	1.096	1.111	1.088	1.091	1.126	1.118	1.133
3	1.066	1.031	1.048	1.067	1.094	1.079	1.090
4	0.980	0.923	0.989	1.038	1.036	1.092	1.081
5	0.990	0.985	0.894	1.054	1.048	1.065	1.091
6	0.924	1.019	1.041	1.051	1.064	1.075	1.055
7	0.980	0.958	0.991	1.036	1.027	1.074	1.069

ELEV. 13 BAY 17A

	A	B	C	D	E	F	G
1	1.159	1.153	1.158	1.138	1.127	1.169	1.167
2	1.121	1.155	1.121	1.143	1.125	1.151	1.120
3	1.071	1.095	1.112	1.115	1.097	1.070	1.053
4	1.020	0.995	0.977	1.012	1.048	1.029	0.951
5	0.976	0.919	0.881	0.935	0.871	0.936	0.964
6	0.866	0.961	0.892	0.822	0.804	0.946	0.991
7	0.934	0.970	0.923	0.925	0.871	0.952	0.986

ELEV. 13 BAY 17D

	A	B	C	D	E	F	G
1	0.839	0.802	0.853	0.905	0.955	0.877	0.710
2	0.804	0.802	0.710	0.806	0.737	0.762	0.648
3	1.029	0.814	0.752	0.802	0.819	0.737	0.658
4	1.069	1.069	0.748	0.803	0.784	0.806	0.785
5	0.809	0.845	0.845	0.816	0.846	0.845	0.840
6	0.790	0.833	0.892	0.846	0.878	0.855	0.792
7	0.832	0.896	0.835	0.882	0.886	0.936	0.862

FORM 6130-QAF-720108 (12-88)

Prepared by: <u>STAN McCAULLEY</u>	Title: <u>NDE / 151</u>	Date: <u>12-8-92</u>
Reviewed by: <u>Paul Vadman</u>	Level: <u>III</u>	Date: <u>12/11/92</u>
	Page <u>3</u> of <u>5</u>	NDE Request No. <u>91-119</u>

OCLR00027935

Oyster Creek - CC

Sketch Form

C-1307-187-E310-041

ATTACHMENT 1

PAGE 2 OF

Data Sheet No.: 91-119-08

Drawing No.: N/A Rev. N/A

Component: D/W LINER
 Location: INSIDE CONTAINMENT
DRAWING

ELEV. 13 BAY 19A Contact

	A	B	C	D	E	F	G
1 inch	0.958	1.007	0.954	0.934	0.959	0.957	0.964
	0.982	0.977	0.968	0.992	0.960	1.001	0.969
	0.978	0.975	1.004	0.985	0.984	1.030	0.959
	1.010	0.958	0.957	0.979	0.991	0.985	0.956
	0.968	0.963	0.992	0.947	0.979	0.997	0.914
	1.045	1.012	0.968	0.974	0.958	0.970	0.994
	1.034	1.038	1.039	1.005	1.056	0.990	1.004

ELEV. 13 BAY 19A

	A	B	C	D	E	F	G
1 inch	0.681	0.781	0.749	0.659	0.729	0.694	0.731
	0.810	0.778	0.820	0.759	0.747	0.723	0.773
	0.776	0.800	0.888	0.755	0.771	0.809	0.806
	0.886	0.888	0.803	1.077	0.794	0.772	0.762
	0.872	0.864	0.273	1.160	0.796	0.751	0.859
	0.859	0.766	0.844	0.848	0.859	0.894	0.850
	0.884	0.802	0.803	0.844	0.882	0.818	0.792

ELEV. 13 BAY 19B

	A	B	C	D	E	F	G
1 inch	0.868	0.834	0.829	0.925	0.914	0.998	0.823
	0.832	0.819	0.778	0.838	0.905	0.796	0.824
	0.865	0.867	0.821	0.879	0.915	0.850	0.876
	0.892	0.821	0.809	0.834	0.761	0.765	0.748
	0.795	0.766	0.814	0.783	0.827	0.743	0.685
	0.825	0.839	0.887	0.889	0.933	0.828	0.732
	0.872	0.803	0.920	0.820	0.845	0.943	0.906

ELEV. 13 BAY 19C

	A	B	C	D	E	F	G
1 inch	0.822	0.757	0.792	0.994	0.922	0.979	0.931
	0.683	0.716	0.693	0.797	0.753	0.887	0.838
	0.815	0.744	0.879	0.859	0.856	0.222	0.888
	0.785	0.650	0.713	0.766	1.147	1.152	0.907
	0.839	0.782	0.732	0.762	0.859	0.791	0.838
	0.867	0.833	0.880	0.756	0.852	0.736	0.752
	0.835	0.861	0.889	0.842	0.896	0.884	0.809

FORM 6130-QAP-720008 (12-83)

Prepared by: <u>Stan McCauley</u>	Title: <u>NDE/ISE</u>	Date: <u>12-8-92</u>
Reviewed by: <u>Pat Redman</u>	Level: <u>II</u>	Date: <u>12/1/92</u>
	Page <u>4</u> of <u>5</u>	NDE Request No.: <u>91-119</u>

OCLR00027936



Oyster Creek - OC

Sketch Form

Component: 1/4" LINER
Location: INSIDE CONTAINMENT

C-1307-187-E310-041

ATTACHMENT L

PAGE 5 OF 5

Date Sheet No.: <u>91-119-08</u>	
Drawing No.: <u>1/A</u>	Rev. <u>1/A</u>

DRAWING

ELEV. II
STRIP-1D
A B C D E F G
/ 0.899 1.138 1.112 1.144 1.132 1.103 1.126

ELEV. II
STRIP-3D
A B C D E F G
/ 1.198 1.191 1.191 1.184 1.159 1.182 1.169

ELEV. II
STRIP-5D
A B C D E F G
/ 1.164 1.220 1.167 1.185 1.183 1.174 1.178

ELEV. II
STRIP-7D
A B C D E F G
/ 1.147 1.149 1.150 1.150 1.111 1.127 1.122

ELEV. II
STRIP 9A
A B C D E F G
/ 1.162 1.161 1.164 1.162 1.161 1.157 1.133

ELEV. II
STRIP 13C
A B C D E F G
/ 1.148 1.151 1.151 1.153 1.149 1.138 1.152

ELEV. II
STRIP 15A
A B C D E F G
/ 1.139 1.145 1.166 1.162 1.136 1.102 1.083

FORM 8130-0AF57200DS (12-83)

Prepared by: SPAN MCCAULEY Title: NDE/ISI Date: 12-8-92
 Reviewed by: [Signature] Level: III Date: 12/11/92 Page 5 of 5 NDE Request No.: 91-119

OC L R 00027937

Oyster Creek - QC

C-1307-187-E310-041

Sketch Form

ATTACHMENT 2
PAGE 2 OF 4

91-119-12
N/A Rev. N/A

Component: D/W LINER
Location: ELEVATION 13' INSIDE CONTAINMENT

DRAWING

BAY-9D ✓

	A	B	C	D	E	F	G
1-	1.005	1.053	0.995	1.132	1.095	1.141	1.112
2-	0.921	0.956	0.999	1.027	0.983	1.060	1.077
3-	0.770	0.884	0.986	1.086	1.049	1.119	1.112
4-	0.802	0.965	0.978	0.986	1.007	1.026	1.048
5-	0.969	0.967	0.980	0.940	0.894	0.929	0.977
6-	0.959	0.855	0.971	1.018	0.982	0.971	0.943
7-	0.943	0.968	0.945	0.991	0.977	0.899	0.932

BAY-11A ✓

	A	B	C	D	E	F	G
1-	0.924	0.822	0.828	0.804	0.802	0.813	0.749
2-	0.805	0.826	0.836	0.823	0.824	0.791	0.790
3-	0.728	0.758	0.866	0.738	0.773	0.677	0.760
4-	0.734	0.234	1.052	0.809	0.804	0.798	0.851
5-	0.811	1.091	1.106	0.888	0.881	0.878	0.790
6-	0.750	0.896	0.808	0.845	0.905	0.834	0.869
7-	0.839	0.868	0.906	0.881	0.874	0.815	0.846

PLUG

BAY-11C ✓

	A	B	C	D	E	F	G
1-	EMPTY	EMPTY	EMPTY	EMPTY	EMPTY	0.855	0.886
2-	EMPTY	EMPTY	1.042	1.095	1.036	1.093	1.032
3-	1.042	1.085	0.945	0.938	0.938	0.895	0.889
4-	0.836	0.846	0.795	0.828	0.833	0.843	0.869
5-	0.823	0.842	0.873	0.872	0.837	0.822	0.879
6-	0.855	0.836	0.862	0.824	0.872	0.857	0.823
7-	0.860	0.874	0.899	0.876	0.880	0.840	0.851

BAY-13A ✓

	A	B	C	D	E	F	G
1-	0.869	0.842	0.856	0.845	1.019	0.987	0.926
2-	0.805	0.826	0.771	0.823	0.858	0.847	0.790
3-	0.745	0.896	0.803	0.764	0.752	0.764	0.819
4-	0.851	0.873	0.861	0.853	0.787	0.793	0.845
5-	0.868	0.793	0.849	0.877	0.799	0.847	0.830
6-	0.822	0.798	0.866	0.918	0.825	0.775	0.843
7-	0.840	0.834	0.762	0.793	0.879	0.865	0.862

BAY-13D ✓

	A	B	C	D	E	F	G
1-	1.100	1.114	1.110	1.078	1.062	1.103	1.113
2-	0.944	1.075	0.995	1.015	1.003	1.112	1.125
3-	0.977	0.941	0.834	0.827	0.992	1.033	1.028
4-	0.943	0.973	0.879	0.847	0.915	0.974	0.986
5-	0.951	0.911	0.871	0.873	0.923	0.903	0.899
6-	0.938	0.942	0.894	0.875	0.915	0.859	0.877
7-	0.956	0.911	0.922	0.924	0.918	0.825	0.811

BAY-15D ✓

	A	B	C	D	E	F	G
1-	1.126	1.132	1.133	1.140	1.142	1.131	1.140
2-	1.097	1.106	1.089	1.141	1.129	1.119	1.129
3-	1.063	1.025	1.046	1.067	1.096	1.080	1.097
4-	0.979	0.947	0.966	1.018	1.035	1.097	1.068
5-	0.973	0.971	1.001	1.050	1.050	1.066	1.029
6-	0.920	0.972	1.030	1.049	1.009	1.058	1.036
7-	0.903	0.958	1.013	1.031	1.004	1.052	1.076

Prepared by: E.P. SPECHT *Pat. G. Specht*

Title: L-2

Date: 9-14-94

Reviewed by: *[Signature]*

Level: II

Date: 9/17/94

Page 2 of 4

NDE Request No. 91-119

FORM 6130-OAP-7200.06 (12-83)

OCLR00027938

OC TMI OTHER

ATTACHMENT 2
PAGE 3 OF 4

ch Form (with grid)

Component: D/W LINER

91-119-12

Location: ELEVATION-13' INSIDE CONTAINMENT

N/A Rev.: N/A

Drawing

BAY-17A ✓

	A	B	C	D	E	F	G
1-	1.163	1.146	1.158	1.141	1.136	1.168	1.172
2-	1.122	1.155	1.122	1.144	1.128	1.157	1.133
3-	1.121	1.088	1.108	1.116	1.102	1.071	1.055
4-	0.977	0.993	0.981	0.989	1.046	1.001	0.956
5-	0.962	0.914	0.869	0.942	0.877	0.938	0.962
6-	0.861	0.963	0.894	0.820	0.809	0.947	0.984
7-	0.927	0.970	0.866	0.895	0.893	0.956	0.953

BAY-19A ✓

	A	B	C	D	E	F	G
1-	0.679	0.808	0.748	0.650	0.722	0.696	0.727
2-	0.778	0.767	0.820	0.739	0.743	0.723	0.766
3-	0.770	0.794	0.885	0.756	0.796	0.833	0.785
4-	0.889	0.900	0.266	1.143	0.795	0.771	0.759
5-	0.868	0.862	0.253	1.161	0.793	0.763	0.861
6-	0.945	0.767	0.814	0.870	0.852	0.880	0.857
7-	0.888	0.799	0.808	0.847	0.880	0.854	0.975

BAY-17D ✓

	A	B	C	D	E	F	G
1-	0.797	0.815	0.853	0.887	0.925	0.878	0.696
2-	0.807	0.806	0.698	0.802	0.729	0.734	0.646
3-	1.008	0.243	0.749	0.741	0.816	0.735	0.662
4-	1.068	1.066	0.739	0.812	0.772	0.793	0.785
5-	0.804	0.836	0.838	0.794	0.853	0.828	0.842
6-	0.790	0.825	0.885	0.847	0.872	0.853	0.795
7-	0.827	0.899	0.826	0.863	0.922	0.934	0.835

PLUG
BAY-19B

	A	B	C	D	E	F	G
1-	0.864	0.831	0.831	0.918	0.897	0.868	0.796
2-	0.829	0.816	0.775	0.834	0.857	0.770	0.827
3-	0.866	0.866	0.819	0.850	0.914	0.847	0.801
4-	0.811	0.815	0.750	0.845	0.752	0.769	0.754
5-	0.782	0.764	0.783	0.778	0.807	0.716	0.689
6-	0.825	0.785	0.883	0.888	0.931	0.818	0.745
7-	0.863	0.817	0.930	0.821	0.853	0.893	0.843

PLUG
17-19 CUTOUT ✓

	A	B	C	D	E	F	G
1-	0.921	0.957	0.955	0.967	0.960	0.952	0.922
2-	0.955	0.970	0.955	1.001	0.945	0.957	0.970
3-	0.982	0.977	0.991	0.993	0.969	0.995	0.933
4-	1.039	0.965	0.973	0.979	0.997	0.985	0.953
5-	0.959	1.002	0.953	0.942	0.943	0.975	0.906
6-	0.998	0.995	0.967	0.938	0.834	0.960	0.980
7-	1.027	1.008	1.011	0.992	1.038	0.993	0.983

BAY-19C ✓

	A	B	C	D	E	F	G
1-	0.816	0.757	0.820	0.979	0.904	0.952	0.917
2-	0.677	0.738	0.694	0.798	0.762	0.897	0.831
3-	0.813	0.736	0.876	0.855	0.838	0.221	0.884
4-	0.787	0.666	0.718	0.762	1.153	1.149	0.906
5-	0.841	0.782	0.734	0.764	0.856	0.787	0.834
6-	0.871	0.832	0.886	0.766	0.867	0.735	0.748
7-	0.836	0.853	0.892	0.851	0.900	0.902	0.831

M6130-QAP-7200.06 (12-83)

OCLR00027939

Prepared by: R.P. SPECHT *[Signature]*

Title: L-II

Date: 9-14-94

Reviewed by: *[Signature]*

Level: III

Date: 9/17/94

Page 3 of 4

NDE Request No.: 91-119

OC TMI OTHER _____

Sketch Form (with grid)

Component: <u>D/W LINER</u>		Data Sheet No.: <u>91-119-12</u>	
Location: <u>ELEVATION 11' INSIDE CONTAINMENT</u>		Drawing No.: <u>N/A</u>	Rev.: <u>N/A</u>

<p style="text-align: center;"><u>STRIP-1D</u> ✓</p> <table style="width:100%; border-collapse: collapse;"> <tr><td style="text-align: center;">A</td><td style="text-align: center;">B</td><td style="text-align: center;">C</td><td style="text-align: center;">D</td><td style="text-align: center;">E</td><td style="text-align: center;">F</td><td style="text-align: center;">G</td></tr> <tr><td colspan="7">-----</td></tr> <tr><td>4-</td><td>0.879</td><td>1.054</td><td>1.105</td><td>1.119</td><td>1.124</td><td>1.088 1.118</td></tr> </table> <p style="text-align: center;"><u>STRIP-3D</u> ✓</p> <table style="width:100%; border-collapse: collapse;"> <tr><td style="text-align: center;">A</td><td style="text-align: center;">B</td><td style="text-align: center;">C</td><td style="text-align: center;">D</td><td style="text-align: center;">E</td><td style="text-align: center;">F</td><td style="text-align: center;">G</td></tr> <tr><td colspan="7">-----</td></tr> <tr><td>4-</td><td>1.194</td><td>1.194</td><td>1.191</td><td>1.194</td><td>1.164</td><td>1.184 1.168</td></tr> </table> <p style="text-align: center;"><u>STRIP-5D</u> ✓</p> <table style="width:100%; border-collapse: collapse;"> <tr><td style="text-align: center;">A</td><td style="text-align: center;">B</td><td style="text-align: center;">C</td><td style="text-align: center;">D</td><td style="text-align: center;">E</td><td style="text-align: center;">F</td><td style="text-align: center;">G</td></tr> <tr><td colspan="7">-----</td></tr> <tr><td>4-</td><td>1.163</td><td>1.172</td><td>1.155</td><td>1.174</td><td>1.171</td><td>1.171 1.173</td></tr> </table> <p style="text-align: center;"><u>STRIP-7D</u> ✓</p> <table style="width:100%; border-collapse: collapse;"> <tr><td style="text-align: center;">A</td><td style="text-align: center;">B</td><td style="text-align: center;">C</td><td style="text-align: center;">D</td><td style="text-align: center;">E</td><td style="text-align: center;">F</td><td style="text-align: center;">G</td></tr> <tr><td colspan="7">-----</td></tr> <tr><td>4-</td><td>1.143</td><td>1.146</td><td>1.137</td><td>1.146</td><td>1.135</td><td>1.134 1.113</td></tr> </table>	A	B	C	D	E	F	G	-----							4-	0.879	1.054	1.105	1.119	1.124	1.088 1.118	A	B	C	D	E	F	G	-----							4-	1.194	1.194	1.191	1.194	1.164	1.184 1.168	A	B	C	D	E	F	G	-----							4-	1.163	1.172	1.155	1.174	1.171	1.171 1.173	A	B	C	D	E	F	G	-----							4-	1.143	1.146	1.137	1.146	1.135	1.134 1.113	<p style="text-align: center;"><u>STRIP-9A</u></p> <table style="width:100%; border-collapse: collapse;"> <tr><td style="text-align: center;">A</td><td style="text-align: center;">B</td><td style="text-align: center;">C</td><td style="text-align: center;">D</td><td style="text-align: center;">E</td><td style="text-align: center;">F</td><td style="text-align: center;">G</td></tr> <tr><td colspan="7">-----</td></tr> <tr><td>4-</td><td>1.162</td><td>1.164</td><td>1.168</td><td>1.163</td><td>1.157</td><td>1.155 1.132</td></tr> </table> <p style="text-align: center;"><u>STRIP-13C</u></p> <table style="width:100%; border-collapse: collapse;"> <tr><td style="text-align: center;">A</td><td style="text-align: center;">B</td><td style="text-align: center;">C</td><td style="text-align: center;">D</td><td style="text-align: center;">E</td><td style="text-align: center;">F</td><td style="text-align: center;">G</td></tr> <tr><td colspan="7">-----</td></tr> <tr><td>4-</td><td>1.147</td><td>1.147</td><td>1.146</td><td>1.147</td><td>1.128</td><td>1.123 1.139</td></tr> </table> <p style="text-align: center;"><u>STRIP-15A</u> ✓</p> <table style="width:100%; border-collapse: collapse;"> <tr><td style="text-align: center;">A</td><td style="text-align: center;">B</td><td style="text-align: center;">C</td><td style="text-align: center;">D</td><td style="text-align: center;">E</td><td style="text-align: center;">F</td><td style="text-align: center;">G</td></tr> <tr><td colspan="7">-----</td></tr> <tr><td>4-</td><td>1.142</td><td>1.142</td><td>1.140</td><td>1.134</td><td>1.138</td><td>1.064 1.040</td></tr> </table>	A	B	C	D	E	F	G	-----							4-	1.162	1.164	1.168	1.163	1.157	1.155 1.132	A	B	C	D	E	F	G	-----							4-	1.147	1.147	1.146	1.147	1.128	1.123 1.139	A	B	C	D	E	F	G	-----							4-	1.142	1.142	1.140	1.134	1.138	1.064 1.040
A	B	C	D	E	F	G																																																																																																																																														

4-	0.879	1.054	1.105	1.119	1.124	1.088 1.118																																																																																																																																														
A	B	C	D	E	F	G																																																																																																																																														

4-	1.194	1.194	1.191	1.194	1.164	1.184 1.168																																																																																																																																														
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4-	1.163	1.172	1.155	1.174	1.171	1.171 1.173																																																																																																																																														
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4-	1.143	1.146	1.137	1.146	1.135	1.134 1.113																																																																																																																																														
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4-	1.162	1.164	1.168	1.163	1.157	1.155 1.132																																																																																																																																														
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4-	1.147	1.147	1.146	1.147	1.128	1.123 1.139																																																																																																																																														
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4-	1.142	1.142	1.140	1.134	1.138	1.064 1.040																																																																																																																																														

Prepared by: <u>R.P. SPECHT</u> <i>R.P. Specht</i>	Title: <u>L-11</u>	Date: <u>9-14-94</u>
Reviewed by: _____	Level: _____	Date: _____
Page <u>4</u> of <u>4</u>		NDE Request No.: <u>91-119</u>

C-1307-187-E310-041
ATTACHMENT 2
PAGE 4 OF 4

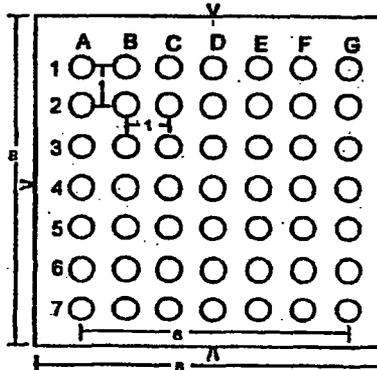
RM6130-QAP-7200.06 (12-83)

OCLR00027940

General Electric		Ultrasonic Thickness Measurement Data Sheet		File Name:	N/A				
Oyster Creek				Date:	10/18/2006				
Refueling Outage -	1R21			UT Procedure:	ER-AA-335-004				
Page 1 of	5			Specification:	IS-328227-004				
Examiner:	Matt Wilson <i>[Signature]</i>	Level:	II	Instrument Type:	Panametrics 37DL Plus				
Examiner:	Leslie Richter <i>[Signature]</i>	Level:	II	Instrument No:	031125408				
Transducer Type:	DV 506	Serial #:	072561	Size:	0.438"	Freq:	5 Mhz	Angle:	0°
Transducer Cable Type:	Panametrics	Length:	5'	Couplant:	Soundsafe	Batch No:	19620		
Calibration Block Type:	C/S Step Wedge	Block Number:	CAL-STEP-088						
SYSTEM CALIBRATION									
INSTRUMENT SETTINGS		Initial Cal. Time	Calibration Checks		Final Cal. Time				
Coarse Range:	2.0"	10:00	See Data	See Data	14:32				
Coarse Delay:	N/A	Calibrated Sweep Range = 0.300" Inches to 1.500" Inches							
Delay Calib:	N/A	Thermometer:	246647	Comp. Temp:	72°	Block Temp:	81°		
Range Calib:	N/A	W/O Number:	R2090917						
Instrument Freq.	N/A	Total Crew Dose	Drywell Containment Vessel Thickness Examination.						
Gain:	67 db	mr	Internal UT Inspections.						

C-1307-187-E310-041
ATTACHMENT 4
PAGE 1 OF 5

Template aligned to V Stamps.
 Thickness readings taken at holes located in template.



Location ID	9D			Bay	9	Elev.	11' 3"	
	A	B	C	D	E	F	G	
1	1.005	1.056	0.985	1.133	1.132	1.136	1.101	
2	0.896	0.927	1.067	1.037	0.974	1.077	1.069	
3	0.751	0.883	0.975	1.071	1.033	1.105	1.123	
4	0.885	0.993	0.949	0.984	0.995	1.022	1.041	
5	0.980	0.968	0.936	0.842	0.880	0.927	0.998	Calibration Check: 10:15
6	0.860	0.869	0.976	0.987	0.987	0.965	0.949	Tscr. AVG.
7	0.868	0.967	0.963	1.004	0.947	0.892	0.943	.628 0.988

Location ID	11A			Bay	11	Elev.	11' 3"	
	A	B	C	D	E	F	G	
1	0.905	0.832	0.829	0.803	0.830	0.812	0.737	
2	0.797	0.825	0.834	0.822	0.858	0.783	0.795	
3	0.720	0.765	0.858	0.731	0.762	0.669	0.764	
4	0.739	1.047	1.057	0.806	0.781	0.821	0.849	
5	0.843	1.090	1.104	0.879	0.879	0.854	0.817	Calibration Check: 10:32
6	0.741	0.897	0.818	0.890	0.907	0.833	0.826	Tscr. AVG.
7	0.875	0.869	0.923	0.886	0.871	0.810	0.842	.628 0.846

COMMENTS:
 Core Plug located at C04, C05, B04, B05.

COMMENTS: File Specific Comments located to right of readings.
 Location ID 11C: The following template holes were painted onto the plate using the template. The readings were then taken with the template removed. This was done due to the Drywell Vent Attachment weld obstructing the template. Row 1 A through G, Row 2 A through C, Row 7 C through D.

Exon 1 II M. Wilson 10-20-06

Reviewed by: Lee Stone *[Signature]* Level II Date 10/18/2006

General Electric	Ultrasonic Thickness Measurement Data Sheet	File Name:	N/A
Oyster Creek		Date:	10/18/2006
Refueling Outage - 1R21		UT Procedure:	ER-AA-335-004
Page 2 of 5		Grid Procedure:	IS-328227-004

Location ID		11C			Bay	11	Elev.	11' 3"	Calibration Check: 10:46	
	A	B	C	D	E	F	G			
1	OBST.	0.771	0.803	0.912	0.767	0.868	0.886	COMMENTS: A01 obstructed due to D.W Vent attachment weld. B01 reading taken adjacent to D.W. attachment weld. See Comments above.		
2	1.056	1.046	0.984	1.094	1.036	1.118	1.029			
3	1.073	1.113	1.002	0.936	0.942	0.888	0.853			
4	0.837	0.836	0.790	0.874	0.834	0.846	0.838			
5	0.860	0.826	0.869	0.869	0.833	0.866	0.876			
6	0.866	0.840	0.864	0.829	0.872	0.876	0.844			
7	0.861	0.877	0.879	0.886	0.880	0.849	0.876			
								Tscr.	AVG.	
								.628	0.898	

Location ID		13A			Bay	13	Elev.	11' 3"	Calibration Check: 11:02	
	A	B	C	D	E	F	G			
1	0.887	0.833	0.887	0.908	1.046	0.951	0.922			
2	0.823	0.883	0.774	0.826	0.897	0.870	0.783			
3	0.760	0.913	0.798	0.823	0.746	0.759	0.768			
4	0.845	0.895	0.875	0.848	0.788	0.799	0.852			
5	0.880	0.811	0.861	0.869	0.798	0.846	0.840			
6	0.816	0.813	0.889	0.924	0.824	0.785	0.870	Tscr.	AVG.	
7	0.801	0.834	0.763	0.838	0.896	0.886	0.863	.628	0.846	

Location ID		13D			Bay	13	Elev.	11' 3"	Calibration Check: 11:16	
	A	B	C	D	E	F	G			
1	1.114	1.117	1.132	1.083	1.068	1.106	1.119			
2	0.960	1.041	0.999	1.061	1.007	1.117	1.100			
3	0.986	0.960	0.837	0.833	0.949	1.088	1.086			
4	1.005	0.977	0.878	0.861	0.911	0.968	0.997			
5	0.960	0.907	0.874	0.874	0.916	0.916	0.906			
6	0.844	0.947	0.897	0.887	0.920	0.865	0.892	Tscr.	AVG.	
7	0.996	0.939	0.929	0.968	0.944	0.832	0.821	.628	0.968	

Location ID		16D			Bay	16	Elev.	11' 3"	Calibration Check: 11:30	
	A	B	C	D	E	F	G			
1	1.133	1.133	1.133	1.141	1.146	1.146	1.144			
2	1.084	1.108	1.087	1.142	1.129	1.119	1.131			
3	1.040	1.026	1.043	1.081	1.095	1.085	1.096			
4	0.978	0.948	0.976	1.029	1.030	1.096	1.068			
5	0.976	0.969	0.977	1.069	1.013	1.067	1.041			
6	0.930	0.979	1.031	1.037	1.017	1.069	1.051	Tscr.	AVG.	
7	0.922	0.972	0.996	1.031	1.006	1.033	1.062	.628	1.054	

Location ID		17A			Bay	17	Elev.	11' 3"	Calibration Check: 11:43	
	A	B	C	D	E	F	G			
1	1.110	1.149	1.164	1.138	1.130	1.170	1.169			
2	1.121	1.169	1.114	1.144	1.134	1.148	1.123			
3	1.068	1.073	1.111	1.114	1.094	1.083	1.063			
4	0.976	0.991	0.980	1.030	1.046	0.994	0.960			
5	0.962	0.926	0.909	0.960	0.869	0.938	0.967			
6	0.903	0.866	0.891	0.836	0.802	0.960	0.963	Tscr.	AVG.	
7	0.964	0.972	0.877	0.890	0.876	0.891	0.946	.628	1.016	

C-1307-187-E310-041
ATTACHMENT 4
PAGE 2 OF 1

MW 10-20-06

Examined by <u>Matt Wilson</u>	Level <u>II</u>	Date <u>10/18/2006</u>
Examined by <u>Leslie Richter</u>	Level <u>II</u>	Date <u>10/18/2006</u>
Reviewed by: <u>Lee Stone</u>	Level <u>II</u>	Date <u>10/18/2006</u>

General Electric	Ultrasonic Thickness Measurement Data Sheet	File Name:	N/A
Oyster Creek		Date:	10/18/2008
Refueling Outage - 1R21		UT Procedure:	ER-AA-335-004
Page 3 of 5		Specification:	IS-328227-004

Location ID	17D							Bay	17	Elev.	11' 3"	Calibration Check: 11:59
	A	B	C	D	E	F	G					COMMENTS:
1	0.849	0.828	0.861	0.894	0.930	0.888	0.702					Core Plug located at A03, A04 and B03, B04.
2	0.806	0.802	0.717	0.806	0.736	0.756	0.648					
3	0.998	0.823	0.752	0.733	0.822	0.730	0.667					
4	1.072	1.074	0.742	0.812	0.812	0.803	0.791					
5	0.814	0.841	0.850	0.816	0.862	0.856	0.869					
6	0.792	0.829	0.888	0.848	0.888	0.855	0.800					
7	0.824	0.897	0.837	0.887	0.891	0.835	0.886					
										Tscr.	AVG.	
										.628	0.969	

Location ID	17/19							Bay	17	Elev.	11' 3"	Call
	A	B	C	D	E	F	G					
1	0.969	0.962	0.945	0.931	0.965	0.960	0.928					
2	0.972	0.977	0.959	0.991	0.967	0.955	0.937					
3	0.968	0.974	1.004	0.987	0.982	0.986	0.924					
4	1.022	0.969	0.963	0.974	0.993	0.985	0.952					
5	0.960	0.962	0.951	0.960	0.943	0.982	0.901					
6	1.001	0.994	0.952	0.929	0.917	0.962	1.001					
7	0.995	1.018	1.012	0.995	1.009	0.946	1.000					
										Tscr.	AVG.	
										.628	0.969	

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Location ID	19A							Bay	19	Elev.	11' 3"	Calibration Check: 12:26
	A	B	C	D	E	F	G					COMMENTS:
1	0.892	0.788	0.743	0.648	0.699	0.702	0.735					Core Plug located at D04, D05, and C04, C05.
2	0.807	0.774	0.845	0.736	0.747	0.724	0.773					
3	0.813	0.812	0.892	0.885	0.861	0.792	0.806					
4	0.916	0.883	0.806	1.179	0.808	0.777	0.766					
5	0.873	0.904	0.842	1.160	0.801	0.752	0.878					
6	0.844	0.768	0.834	0.858	0.851	0.834	0.867					
7	0.865	0.803	0.783	0.844	0.878	0.817	0.808					
										Tscr.	AVG.	
										.628	0.822	

Location ID	19B							Bay	19	Elev.	11' 3"	Calibration Check: 12:39
	A	B	C	D	E	F	G					
1	0.865	0.862	0.872	0.932	0.947	0.992	0.802					
2	0.842	0.883	0.780	0.840	0.916	0.778	0.868					
3	0.861	0.906	0.838	0.898	0.974	0.930	0.834					
4	0.869	0.883	0.807	0.801	0.766	0.834	0.774					
5	0.811	0.770	0.785	0.788	0.799	0.731	0.778					
6	0.828	0.787	0.885	0.891	0.934	0.834	0.738					
7	0.872	0.822	0.904	0.828	0.843	0.876	0.871					
										Tscr.	AVG.	
										.628	0.847	

Location ID	19C							Bay	19	Elev.	11' 3"	Calibration Check: 12:53
	A	B	C	D	E	F	G					COMMENTS:
1	0.809	0.768	0.862	1.059	0.968	0.961	0.920					Core Plug located at F03, F04, G03, G04. F03 obstructed due to surface condition. A01-A07 taken on Vertical Weld.
2	0.679	0.745	0.695	0.814	0.766	0.865	0.845					
3	0.816	0.775	0.870	0.871	0.863	Obst.	0.896					
4	0.791	0.660	0.715	0.793	1.151	1.164	0.918					
5	0.851	0.781	0.733	0.762	0.862	0.787	0.796					
6	0.866	0.830	0.880	0.757	0.867	0.750	0.753					
7	0.801	0.794	0.852	0.841	0.901	0.908	0.840					
										Tscr.	AVG.	
										.628	0.839	

MM 10-26-06

Examined by <u>Matt Wilson</u>	Level <u>II</u>	Date <u>10/18/2006</u>
Examined by <u>Leslie Richter</u>	Level <u>II</u>	Date <u>10/18/2006</u>
Reviewed by <u>Lee Stone</u>	Level <u>II</u>	Date <u>10/18/2006</u>

General Electric	Ultrasonic Thickness Measurement Data Sheet	File Name:	N/A
Oyster Creek		Date:	10/18/2006
Refueling Outage - 1R21		UT Procedure:	ER-AA-335-004
Page 4 of 5		Specification:	IS-328227-004

Location ID	1D			Bay	1	Elev.	11' 3"	Calibration Check: 13:05	
	A	B	C	D	E	F	G		
1	0.881	1.156	1.104	1.124	1.134	1.093	1.122		
								Tscr.	AVG.
								.628	1.088

Location ID	3D			Bay	3	Elev.	11' 3"	Calibration Check: 13:14	
	A	B	C	D	E	F	G		
1	1.199	1.189	1.187	1.173	1.156	1.187	1.166		
								Tscr.	AVG.
								.628	1.180

Location ID	5D			Bay		Elev.	11' 3"	Calibration Check: 13:23	
	A	B	C	D	E	F	G		
1	1.174	1.191	1.186	1.187	1.187	1.184	1.184		
								Tscr.	AVG.
								.628	1.186

Location ID	7D			Bay	7	Elev.	11' 3"	Calibration Check: 13:31	
	A	B	C	D	E	F	G		
1	1.144	1.147	1.147	1.138	1.102	1.135	1.116		
								Tscr.	AVG.
								.628	1.133

Location ID	9A			Bay	9	Elev.	11' 3"	Calibration Check: 13:40	
	A	B	C	D	E	F	G		
1	1.158	1.159	1.162	1.159	1.159	1.153	1.130		
								Tscr.	AVG.
								.628	1.164

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MW 10-20-06

Examined by Matt Wilson
 Examined by Leslie Richter
 Reviewed by: Lee Stone

Level II Date 10/18/2006
 Level II Date 10/18/2006
 Level II Date 10/18/2006

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General Electric	Ultrasonic Thickness Measurement Data Sheet	File Name:	N/A
Oyster Creek		Date:	10/18/2006
Refueling Outage - 1R21		UT Procedure:	ER-AA-335-004
Page 5 of 5		Specification:	IS-328227-004

Location ID	13C			Bay	13	Elev.	11' 3"	Calibration Check: 13:48	
	A	B	C	D	E	F	G		
1	1.146	1.148	1.148	1.149	1.144	1.128	1.134		
								Tscr.	AVG.
								.628	1.142

Location ID	16A			Bay	15	Elev.		Calibration Check: 14:00	
	A	B	C	D	E	F	G		
1	1.180	1.129	1.136	1.129	1.146	1.077	1.049		
								Tscr.	AVG.
								.628	1.121

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MW 10-20-06

Examined by Matt Wilson

Examined by Leslie Richter

Reviewed by: Lee Stone



Level II

Level II

Level II

Date 10/18/2006

Date 10/18/2006

Date 10/18/2006

LAY 1

Point	Vertical	Horizontal	1992 value	2006 Value	Comments
1	D16	R27	0.720	0.710	
2	D22	R17	0.716	0.690	
3	D23	L3	0.705	0.665	
4	D24	L33	0.760	0.738	Very Rough Surface
5	D24	L45	0.710	0.680	
6	D48	R19	0.760	0.731	
7	D39	R7	0.700	0.669	
8	D48	R0	0.805	0.783	
9	D36	L38	0.805	0.754	
10	D16	R23	0.839	0.824	
11	D23	R12	0.714	0.711	
12	D24	L5	0.724	0.722	
13	D24	L40	0.792	0.719	
14	D2	R35	1.147	1.157	
15	D8	L51	1.156	1.160	
16	D50	R40	0.798	0.795	
17	D40	R16	0.860	0.846	
18	D38	L2	0.917	0.899	
19	D38	L24	0.890	0.865	
20	D18	R13	0.965	0.912	
21	D24	R15	0.726	0.712	
22	D32	R13	0.852	0.854	
23	D48	R15	0.850	0.828	

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Data obtained from
 NDE Data Sheets 92-072-12 page 1 of 1
 NDE Data Sheets 92-072-18 page 1 of 1
 NDE Data Sheets 92-072-19 page 1 of 1
 All horizontal measurements taken 13" to the right of the centerline of the reinforcement ring (Boss).
 All vertical measurements taken from bottom of vent nozzle at the 13" reference line.
 Surface roughness prohibited characterization of all readings.

Note: Per discussion with Engineering, single point readings were taken in lieu of 6, based on surface curvature.

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 7/10/05 L III 10-22-06

OCLR00027947

BAY 3

	Point	Vertical	Horizontal	1992 value	2006 Value	Comments
	1	D16	R63	0.795	0.795	N/A
	2	D18	R48	1	0.999	
	3	D17	R33	0.857	0.850	
	4	D13	L5	0.898	0.903	
	5	D25	L8	0.823	0.819	
	6	D15	L56	0.968	0.972	
	7	D29	R4	0.826	0.816	
	8	D34	L4	0.78	0.764	

Data obtained from

NDE Data Sheets 92-072-14 page 1 of 1

Note: Per discussion with Engineering, single point readings were taken in lieu of 6, based on surface curvature.

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 MM 2 III 10-22-06

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MMH 10-22-06

BAY 5

	Point	Vertical	Horizontal	1992 value	2006 Value	Comments
*	1	D38	R12	0.97	0.948	up .97 dn .97
*	2	D38	R7	1.04	0.955	Rough surface - up .99 dn .99
*	3	D42	R10	1.02	0.989	up 1.0 dn 1.04
*	4	D41	L7	0.97	0.948	Rough surface, also dished
*	5	D42	L11	0.89	0.88	Rough surface
**	6	D47	R5	1.06	0.981	up 1.018 dn 1.014
**	7	D48	L18	0.99	0.974	Rough surface left .99 right N/A
**	8	D46	L31	1.01	1.007	Rough surface

Note: up, dn, left & right readings were taken 1/8" from recorded 2006 value reading.

Rough surface limited taking additional readings. Reference above.

* =Vertical and horizontal measurements taken from top of coating on long seam 62" to right

** =Vertical and horizontal measurements taken from bottom of nozzle at 6 o'clock position

Reference NDE Data Sheets 92-072-16 page 1 of 1

1 - Reference off the weld 62" to the right of the centerline of the bay.

2 The original data sheet is not clear as to whether this point is to the right or left of the weld.
Therefore NDE shall verify this dimension.

Note: per discussion with Engineering, single point readings were taken in lieu of 6, based on surface curvature.



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BAY 7

	Point	Vertical	Horizontal	1992 value	2006 Value	Comments
	1	D21	R39	0.92	N/A	Could not locate area
	2	D21	R32	1.016	N/A	Could not locate area
	3	D10	R20	0.984	0.964	up/dn ranged from 0.956 to 0.980
	4	D10	R10	1.04	1.04	N/A
	5	D21	L6	1.03	1.003	up/dn ranged from 1.000 to 1.049
	6	D10	L23	1.045	1.023	up/dn ranged from 1.020 to 1.052
	7	D21	L12	1	1.003	up/dn ranged from 1.002 to 1.026

Data obtained from
 NDE Data Sheets 92-072-20 page 1 of 1
 Note: up, dn readings were taken 1/8" from recorded 2006 value reading.

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du Stone 10-19-2006

OCLR00027953

BAY 9

	Point	Vertical	Horizontal	1992 value	2006 Value	Comments
	1	D29	R32	0.96	0.968	N/A
	2	D18	R17	0.94	0.934	
	3	D20	R8	0.994	0.989	
	4	D27	R15	1.02	1.016	
	5	D35	L5	0.985	0.964	
	6	D13	L30	0.82	0.802	
	7	D16	L35	0.825	0.82	
	8	D21	L38	0.791	0.781	
	9	D20	L53	0.832	0.823	
	10	D30	L8	0.98	0.955	

Data obtained from
NDE Data Sheets 92-072-22 page 1 of 1

Note: per discussion with Engineering, single point readings were taken in lieu of 6, based on surface curvature.

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24412 III
10-22-06

OCLR00027955

BAY 11

Point	Vertical	Horizontal	1992 value	2006 Value	Comments
1	D20	R29	0.705	0.700	N/A
2	D25	R32	0.77	0.760	
3	D21	L4	0.832	0.830	
4	D24	L6	0.755	0.751	
5	D32	L14	0.831	0.823	
6	D27	L22	0.8	0.756	
7	D31	R20	0.831	0.817	
8	D40	R13	0.85	0.825	

Data obtained from
NDE Data Sheets 92-072-10 page 1 of 1

Note: per discussion with Engineering, single point readings were taken in lieu of 6, based on surface curvature.

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BAY 13

	Point	Vertical	Horizontal	1992 value	2006 Value	Comments
	1	U1	R45	0.672	N/A	Could not locate area
	2	U1	R38	0.729	N/A	Could not locate area
	3	D21	R48	0.941	0.923	
	4	D12	R36	0.915	0.873	
	5	D21	R6	0.718	0.708	
	6	D24	L8	0.655	0.658	
	7	D17	L23	0.618	0.602	
	8	D24	L20	0.718	0.704	
	9	D28	R41	0.924	0.915	
	10	D28	R12	0.728	0.741	
	11	D28	L15	0.685	0.669	
	12	D28	L23	0.885	0.886	
	13	D18	D40	0.932	0.814	
	14	D18	R8	0.868	0.870	
	15	D20	L9	0.683	0.666	
	16	D20	L29	0.829	0.814	
	17	D9	R38	0.807	N/A	Could not locate area
	18	D22	R38	0.825	N/A	Could not locate area
	19	D37	R38	0.912	0.916	

Data obtained from
 NDE Data Sheets 92-072-24 page 1 of 2
 Note: per discussion with Engineering, single point readings were taken in lieu of 6, based
 on surface curvature.

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Handwritten: 1821LR-00-R3 2 of 2

BAY 15

	Point	Vertical	Horizontal	1992 value	2006 Value	Comments
	1	D12	R26	0.786	0.779	0.711 to 0.779
	2	D22	R21	0.829	0.798	0.777 to 0.798
	3	D33	R17	0.932	0.935	
	4	D30	R7	0.795	0.791	
	5	D26	L3	0.85	0.855	0.817 to 0.855
	6	D6	L8	0.794	0.787	0.715 to 0.787
	7	D26	L18	0.808	0.805	
	8	D20	L36	0.77	0.760	
	9	D36	L44	0.722	0.749	0.720 to 0.749
	10	D24	L48	0.86	0.852	0.837 to 0.852
	11	D24	L65	0.825	0.843	0.798 to 0.843

Data obtained from
NDE Data Sheets 92-072-21 page 1 of 1.

Note: scanned 0.25" area around recorded 2006 value number - see comments for ranges.

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 By: J. Miller 10-22-06

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BAY 17

Note: measurement from vent pipe CL to floor 60"

Point	Vertical	Horizontal	1992 value	2006 Value	Comments
1	D12	R50	0.916	0.909	
2	D9	R40	1.150	0.681	up .705 dn .663
3	D16	R26	0.898	0.894	
4	D34	R24	0.951	0.963	
5	D6	R20	0.913	0.822	
6	D17	R7	0.992	0.909	
7	D18	L14	0.970	0.970	
8	D34	L46	0.990	0.960	
9	D21	L29	0.720	0.970	
10	D3	L2	0.830	0.844	
11	N/A	N/A	N/A	N/A	

Note: Down measurements taken from bottom of boss which is 18" below vent line.
Locations 8,9, & 3 look to be un-prepped flat areas of the original surface.
 All left, right measurements taken from 8" left of liner long seam
 Data obtained from
 NDE Data Sheets 92-072-08 page 1 of 1

Note: Per discussion with Engineering, single point readings were taken in lieu of 6, based on surface curvature.

Matthew E. Wilson 10-19-2006

Report 1R2112-018
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 Pg. 2 of 2
 Date: 10/22/06

BAY 19

Point	Vertical	Horizontal	1992 value	2006 Value	Comments
1	D30	R60	0.932	0.904	up .897 dn .867
2	D52	R58	0.924	0.921	up .850 dn .907
3	D33	R40	0.955	0.932	up .894 dn .905
4	D32	R11	0.94	N/A	Could not locate area
5	D31	R3	0.95	0.932	up .883 dn .897
6	D52	L65	0.86	N/A	Could not locate area
7	D54	L10	0.969	0.891	up .821 dn .912
8	D16	R64	0.793/0.953 ***	0.745	up .721 dn .747
9	D18	R12	0.776	0.780	up .728 dn .745
10	D19	R0	0.79	0.791	up .736 dn .846
11	20D	L18	N/A	0.738	up .738 dn .712

Data obtained from

NDE Data Sheets 92-072-05 page 1 of 1

NDE Data Sheets 92-072-07 page 1 of 1

Note: Per discussion with Engineering, single point readings were taken in lieu of 6; based on surface curvature.

*** - This value is not clear from the original datasheet -NDE to verify this value.

Note: per discussion with Engineering, single point readings were taken in lieu of 6; based on surface curvature.

Matthew E. Wilson 10/22/06

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