

RAS 14223

U.S. NUCLEAR REGULATORY COMMISSION

In the Matter of AMERGEN ENERGY CO., LLC

Docket No. 50-0219-LR Official Exhibit No. 16

OFFERED by: Applicant/Licensee Intervenor _____

APPLICANT'S EXH. 16

Exelon

Nuclear

IDENTIFIED on 9/22/07 NRC Staff _____ Other _____

Action Taken: ADMITTED REJECTED WITHDRAWN

Witness/Panel N/A Reporter/Clerk _____

CC-AA-309-1001

Revision 2

Design Analysis (Major Revision)		Last Page No.: 1 of 184 <u>183</u>	
Analysis No.: 1	C-1302-187-5320-024	Revision: 2	<u>PT 3/28/07</u>
Title: 3	O.C. Drywell Ext. UT Evaluation in Sandbed		
EC/ECR No.: 4	06-01078	Revision: 5	0
Station(s): 7	Oyster Creek	Component(s): 14	
Unit No.: 8	1		
Discipline: 9	Mechanical		
Descrip. Code/Keyword: 10			
Safety/QA Class: 11	Q		
System Code: 12	187		
Structure: 13	Drywell		
CONTROLLED DOCUMENT REFERENCES 15			
Document No.:	From/To	Document No.:	From/To
GE Report Index 9-3	From		
GE Report Index 9-4	From		
GE Letter Report PC-0391407	From		
Is this Design Analysis Safeguards Information? 16 Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> If yes, see SY-AA-101-106			
Does this Design Analysis contain Unverified Assumptions? 17 Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> If yes, ATI/AR#: _____			
This Design Analysis SUPERCEDES: 18 <u>N/A</u> in its entirety.			
Description of Revision (list affected pages for partials): 19 See the Summary of Change Sheet, which is attached.			
Preparer: 20	Peter Tamburro	<u>P. A. Tamburro</u>	3/26/07
Method of Review: 21 Detailed Review <input checked="" type="checkbox"/> Alternate Calculations (attached) <input type="checkbox"/> Testing <input type="checkbox"/>			
Reviewer: 22	<u>JULIAN ABRAMOWICZ</u>	<u>[Signature]</u>	<u>3-28-07</u>
Review Notes: 23	Independent review <input checked="" type="checkbox"/> Peer review <input type="checkbox"/>		<u>5/18/07</u>
Calculation was reviewed for adequacy of methodology, new data entry accuracy, and spot checking of mathematical computations. A comparison with previous revision was made. Based on my review and successful resolution of technical comments, I find the calculation acceptable.			
(For External Analyses Only)			
External Approver: 24	<u>N/A</u>		
Exelon Reviewer: 25	<u>N/A</u>		
Is a Supplemental Review Required? 26 Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> If yes, complete Attachment 3			
Exelon Approver: 27	<u>E.H. RAY</u>	<u>[Signature]</u>	<u>5/18/07</u>

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October 1, 2007 (10:45pm)

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RULEMAKINGS AND
ADJUDICATIONS STAFF

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Template=SECY-028

SECY-02

TITLE O.C. Drywell Ext. UT Evaluation in Sandbed

REV	SUMMARY OF CHANGE	APPROVAL	DATE
2	<p>A complete revision to incorporate 2006 data of the same inspection locations. In addition the calculation section for each bay now includes a spatial evaluation of the data. Also the calculation section for each bay now includes an additional evaluation with respect to the amount of material that is less than 0.736" and its location with respect to the original calculated stress locations.</p> <p>Revision bars are not shown since revision 2 affects most poses of revision 1.</p>	<p><i>P. Tamburro</i> Pete Tamburro</p> <p><i>J. Abramovici</i> J Abramovici</p> <p><i>Howie Ray</i> Howie Ray</p>	<p>3/28/07</p> <p>3-28-07</p> <p>5/18/07</p>

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 3 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

Table of Contents

Section	Page
1.0 PROBLEM STATEMENT:.....	4
2.0 SUMMARY OF RESULTS:.....	4
3.0 REFERENCE:.....	6
4.0 ASSUMPTIONS AND BASIC DATA:.....	6
5.0 DESIGN INPUTS:.....	8
6.0 METHODS OF ANALYSIS:.....	10
7.1 UT EVALUATION BAY #1:.....	20
7.3 UT EVALUATION BAY #3:.....	35
7.5 UT EVALUATION BAY #5:.....	40
7.7 UT EVALUATION BAY #7:.....	44
7.9 UT EVALUATION BAY #9:.....	48
7.11 UT EVALUATION BAY #11:.....	52
7.13 UT EVALUATION BAY #13:.....	56
7.15 UT EVALUATION BAY #15:.....	70
7.17 UT EVALUATION BAY #17:.....	80
7.19 UT EVALUATION BAY #19:.....	90

Appendix A: Summary Of Measurements Of Impressions Taken From Bay #13 (3 pages)

Appendix B: Buckling Capacity Evaluation For Varying Uniform Thickness Through The Whole Sandbed Region Of The Drywell (5 pages)

Appendix C: Pictures Showing Condition Of The Drywell In The Sandbed Region (9 pages)

Appendix D: 1992 NDE Inspection Sheets for the Drywell Sandbed Region (51 pages)

Appendix E: 2006 NDE Inspection Sheets for the Drywell Sandbed Region (10 pages)..

Appendix F - 1992 Letter Describing the Drywell Surfaces, Reference 3.6 (3 pages))

Appendix G - Figure 3-11 through 3-13 of GE Index Report 9.5 refer 3.4 (2 pages)

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 4 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

1.0 PROBLEM STATEMENT:

The purpose of this calculation is to evaluate the Ultrasonic Test (UT) thickness measurements taken in the sandbed region during the 14R outage (1992) in support of the O.C. drywell corrosion mitigation project. These measurements were taken from the outside of the shell. Access to the sandbed region was achieved by cutting ten holes completely through the shield wall from the torus room. These 1992 inspections began with visual inspections to identify the thinnest areas in each bay. UT measurements were then performed on the thinnest points within each area.

In October 2006 the majority of these areas were UT inspected a second time. The locations were found using the data sheets from the 1992 inspection.

In addition, revision 2 of this calculation develops representative areas and thicknesses for each bay.

This calculation is not intended to develop corrosion rates based on comparison of the 1992 and 2006 UT data. This is due to uncertainties and inconsistencies between the 1992 and 2006 external UT readings. Reference 3.8 provides an assessment of corrosion rates in the sandbed from 1992 to 2006 utilizing regularly monitored locations from inside the drywell. Reference 3.8 concludes that there were no observable corrosion rates in the sandbed between 1992 and 2006. Reference 3.8 also performs a "worst case" analysis of the external data reviewed in this calculation and concludes that even when assuming the worst apparent material loss (which is not credible), none of these locations would corrode to less the minimum require thickness prior to 2008, which is the next schedule inspection of these areas.

2.0 SUMMARY OF RESULTS:

This calculation demonstrates that the UT thickness measurements for all bays meet the required minimum uniform and local thicknesses.

This was performed by evaluating the UT measurements for each bay against acceptance criteria for general buckling, local buckling, and primary membrane plus bending stresses.

All UT measurements for bays 3, 5, 7, and 9 are all greater than the uniform acceptance criteria and therefore acceptable (see table 2-1).

All UT measurements for bays 11, 15, and 17 are all greater than the uniform acceptance criteria, except for one measurement in each bay. Further evaluation of these three areas show that they meet the local criteria and are therefore acceptable (see table 2-1).

All UT measurements for bays 1, 13 and 19 are evaluated using uniform and local criteria and found to be acceptable. The results are acceptable (see table 2-1).

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 5 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

TABLE (2-1) SUMMARY OF 1992 AND 2006 UT EVALUATIONS

Bay	UT Reading	UT Reading	UT Reading	UT Reading	UT Reading	UT Reading	UT Reading
1	0.736"	0.802"	0.636" Per Sec. 6.2	0.696" over a 36" by 36" Area	0.490"	0.665" (Area 3)	Yes
3	0.736"	0.865"	0.636" Per Sec. 6.2	NA - All readings were greater than 0.736"	0.490"	0.764" (Area 8)	Yes
5	0.736"	0.960"	0.636" Per Sec. 6.2	NA - All readings were greater than 0.736"	0.490"	0.880" (Area 5)	Yes
7	0.736"	0.995"	0.636" Per Sec. 6.2	NA - All readings were greater than 0.736"	0.490"	0.920" (Area 1)	Yes
9	0.736"	0.905"	0.636" Per Sec. 6.2	NA - All readings were greater than 0.736"	0.490"	0.781" (Area 8)	Yes
11	0.736"	0.783"	0.636" Per Sec. 6.2	0.747" over 2 1/2" diameter area	0.490"	0.700" (Area 1)	Yes
13	0.736"	0.786"	0.636" Per Sec. 6.2	0.658" over a 12" by 12" Area	0.490"	0.602" (Area 7)	Yes
15	0.736"	0.788"	0.636" Per Sec. 6.2	0.711" over a 12" by 12" Area	0.490"	0.711" (Area 1)	Yes
17	0.736"	0.892"	0.636" Per Sec. 6.2	0.663" over a 12" by 12" Area	0.490"	0.663" (Area 2)	Yes
19	0.736"	0.801"	0.636" Per Sec. 6.2	0.720" over a 36" by 36" Area	0.490"	0.712" (Area 11)	Yes

- Notes: 1) This value is the average of all Individual UT readings.
2) This value is the average of recorded thicknesses in a local area not greater than 36" by 36".
3) This value is the thinnest of all individual UT readings in that Bay.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 6 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

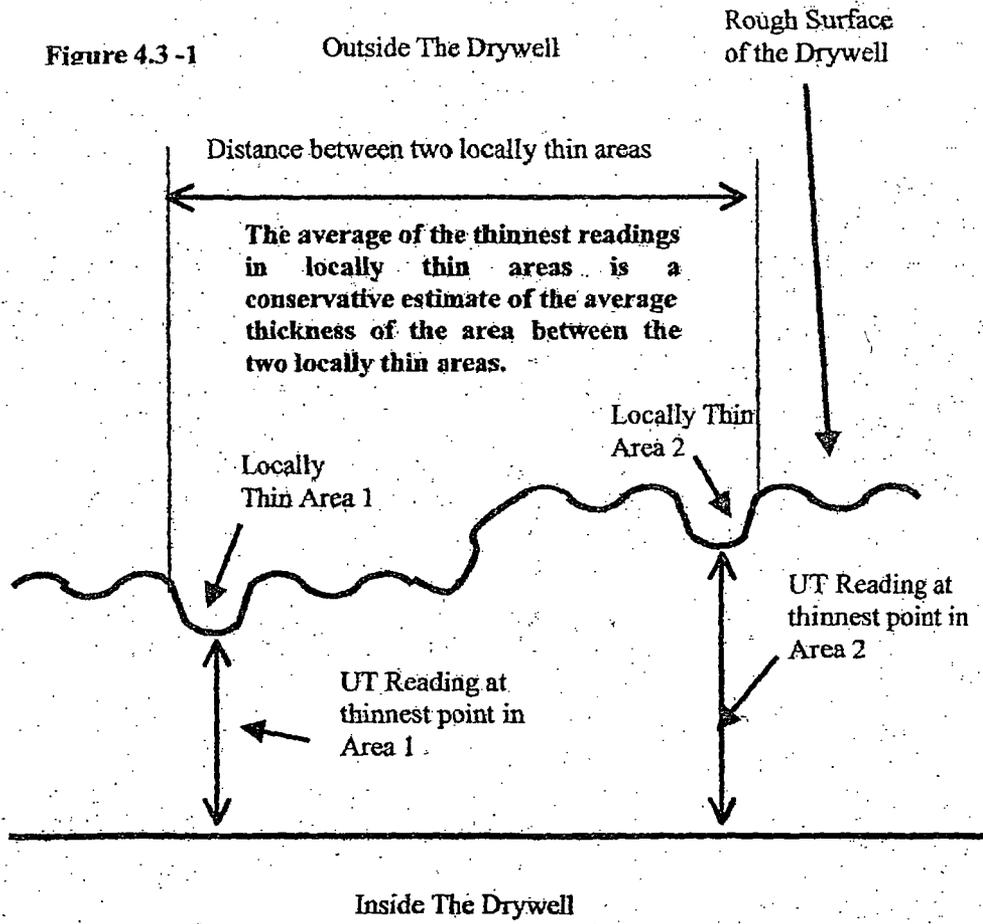
3.0 REFERENCE:

- 3.1 Drywell sandbed region pictures (Appendix C).
- 3.2 An ASME Section VIII Evaluation of the Oyster Creek Drywell for Without Sand Case Performed by GE – Part 1 Stress Analysis, Revision 0 dated February, 1991 Report 9-3.
- 3.3 An ASME Section VIII Evaluation of the Oyster Creek Drywell for Without Sand Case Performed by GE – Part 2 Stability Analysis, Revision 2 dated November, 1992 Report 9-4.
- 3.4 ASME Section III Subsection NE Class MC Components 1989.
- 3.5 GE letter report "Sandbed Local Thinning and Raising the Fixity Height Analysis (Line Items 1 and 2 In Contract PC-0391407)" dated December 11, 1992.
- 3.6 GPUN Memo 5320-93-020 From K. Whitmore to J. C. Flynn "Inspection of Drywell Sand Bed Region and Access Hole", Dated January 28, 1993.
- 3.7 Theory of Elastic Stability, by Stephen P. Timoshenko and James M. Gere, Second Edition, Engineering Societies Monographs, McGraw Hill Book Company, New York, 1961.
- 3.8 Calculation C-1302-187-E310-041, Rev. 0 Statistical Analysis of Drywell Vessel Sandbed Thickness Data 1992, 1994, 1996, and 2006.
- 3.9 TDR 1108 "Summary Report of Corrective Action Taken From Operating Cycle 12 through 14R.
- 3.10 ASME Section VIII, 1962 Edition.

4.0 ASSUMPTIONS AND BASIC DATA:

- 4.1 Raw UT measurements for each bay are presented in Appendix D and summarized in the body of calculation.
- 4.2 References 3.2, 3.3, and 3.5 have been design verified and are assumed correct.
- 4.3 The average of a series of thinnest UT readings within an area results in a conservative estimate of the average thickness of the area. This concept is illustrated in figure 4.3-1

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 7 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date



Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 8 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

5.0 DESIGN INPUTS:

- 5.1 Observations of the outside surface of the drywell shell indicate a rough surface with varying peaks and valleys. In order to characterize an average roughness representing the depth difference of peaks and valleys, two impressions were made 1992 at the two thinnest UT measurements for bay 13 using Epoxy putty.

Appendix A presents the calculation of the depth of surface roughness using the drywell shell impressions taken in the roughest bay. Two locations in bay 13 were selected since it is the roughest bay. Approximately 40 locations within the two impressions were measured for depth and the average plus one standard deviation was calculated. A value of 0.200 inch was used in this calculation as a conservative depth of uniform roughness for the entire outside surface of the drywell in the sandbed region. This is defined as T_{rough} .

- 5.2 Drywell Design Pressure = 44.0 psig, Oyster Creek, UFSAR Revision 13, Section 3.8.2.8, Page 3.8-61. Drywell Design Temperature = 292°F, Oyster Creek, UFSAR Revision 13, Table 3.11-1

- 5.3 The required sandbed shell thickness for the Design Pressure and Temperature is defined in paragraph ASME B&PV Code, Subsection NE; paragraph NE-3324.4, Spherical Shells, as:

$$t = \frac{PR}{2S - 0.2P} \quad \text{Where: } P = \text{Design Pressure}$$

R = Inside Radius of the Shell = 420 inches

S = Maximum Allowable Stress, SA 212 Grade B
= 19,300 psi (From ASME B&PV Code Section VIII
1962 Edition and Reference 3.2, Section 2.2)

- 5.4 Drywell Sandbed buckling design thickness is 0.736 inches. Taken from References 3.3, and 3.5.
- 5.5 Analytical design inputs are taken from References 3.3, 3.4, and 3.5.
- 5.6 The 1992 UT data is provided in appendix D.
- 5.7 The 2006 UT data is provided in Appendix E.
- 5.8 In 2006 Inspectors located the majority of the same areas by using the 1992 NDE Inspection Data Sheets. Since many of the inspected locations were ground down in 1992 to develop a smooth surface, the bulk of the locations could be found by observing small flat convex areas in contrast to surrounding the surfaces that were rough. The data is provided in Appendix E.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024.	Rev. No. 2	Sheet No. 9 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

These readings were not intended for corrosion rate trending due to uncertainties and inconsistencies between the 1992 and 2006 UT readings. These uncertainties include:

- a) The roughness of the inspected surfaces due to the previously corroded surface of the shell in the sandbed regions
- b) The different UT technologies between 1992 and 2006
- c) UT equipment instrument uncertainties and
- d) The poor repeatability in attempting to inspect the exact same unmarked locations over time

Never the less a conservative evaluation was performed in which the worst case difference between 2006 and 1992 values were evaluated to ensure that the next scheduled inspection is appropriate (reference 3.8).

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 10 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

6.0 METHODS OF ANALYSIS:

Acceptance Criteria

The requirements of section 6.1 and 6.3 shall be met or the requirements of section 6.2 and 6.3 shall be met.

6.1 Sandbed General Uniform Wall Criteria:

Criteria: The Drywell Vessel in the Sandbed (between elevations 8' 11½" and 12' 3") shall have an average thickness greater than the uniform general thickness of 0.736" or meet the requirements of section 6.2.

This acceptance criteria is based upon GE Reports 9-3 and 9-4 (Ref. 3.2 & 3.3) as well as other GE studies (Ref. 3.5). The GE reports used a projected uniform thickness of 0.736 inches in the sandbed area. This area is defined to be from the bottom to top of the sandbed, i.e., El. 8'-11½" to El. 12'-3" and extending circumferentially one full bay.

Individual readings less than 0.736" may be acceptable as long as the average thicknesses for surrounding area is greater than 0.736" and there are no individual UT readings less than 0.490 inches. Areas up to 36" by 36" may be evaluated to the uniform criteria by averaging thinnest readings within the area.

Therefore, if all the UT measurements for thickness in one bay are greater than 0.736 inches the bay is evaluated to be acceptable. Also if the average thickness of adjoining readings (within an area as large as 36" by 36") is greater than 0.736" then that area is acceptable.

Also "Evaluation Thicknesses" calculated per section 6.4 may compared to the uniform acceptance criteria of 0.736".

Where the above evaluation methods cannot meet this acceptance criteria, a more detailed evaluation for local buckling shall be performed per section 6.2.

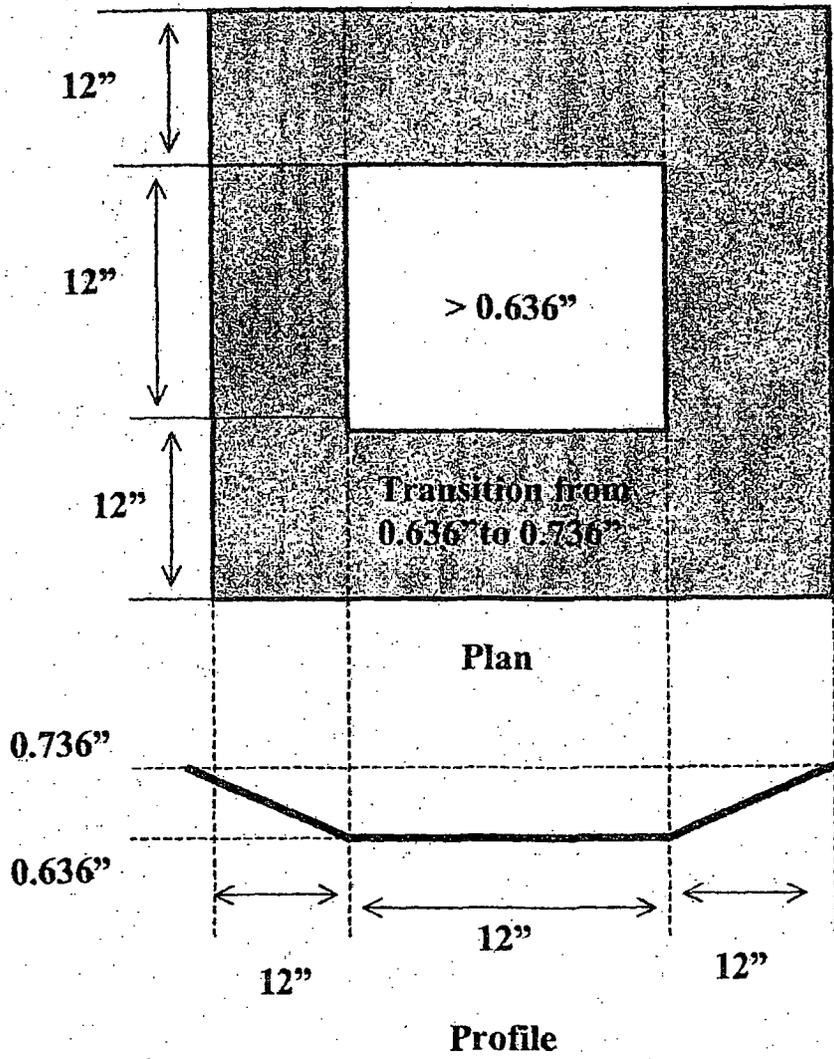
6.2 Local Wall Criteria For Buckling:

Criteria: An evaluated area for local buckling shall not be larger than 36" by 36" wide. The center of the area shall be no larger than 12" by 12" and shall be on average 0.636" thick or greater. The surrounding 36" by 36" area centered on 12" by 12" area shall be on average thicker than the transition from 0.636" to 0.736".

Subject O.C. Drywell Ext. UT Evaluation in Sandbed	Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 11 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici	Date

This criteria is schematically shown below.

Figure 6.2-1



Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 12 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

The studies in Reference 3.5 do not reflect actual drywell shell conditions but are used as assessment tools for areas of the sandbed region that have reduced thickness. The methodology used in these studies is provided in reference 3.5 with excerpts provided here. The studies contain a two-step eigenvalue formulation procedure to perform linear elastic buckling analysis of the drywell shell with local areas of reduced thickness. The first step is a static analysis of the structure with all the anticipated loads applied. The structural stiffness matrix, $[K]$, the stress stiffness matrix, $[S]$, and the applied stresses, $|\sigma_{ap}|$, developed and saved from this static analysis. A buckling pass is then run to solve for the lowest eigenvalue or load factor, λ , for the whole structure at which elastic buckling can occur. This load factor, or eigenvalue is a multiplier for the applied stress state or applied load at which the onset of elastic buckling will theoretically occur. All the applied stresses in the structure are scaled equally by the load factor.

This analysis technique is applied to the drywell pie slice finite element model, with a reduction in thickness of 0.200 inches (below the design buckling thickness of 0.736") in a local area of 12 x 12 inches in the sandbed region, tapering to the original thickness over an additional 12 inches, located to result in the largest reduction in load factor possible. This location is selected at the point of maximum deflection of the eigenvector shape associated with the lowest buckling load. The theoretical load factor / eigenvalue for this case was reduced by 9.5% from 6.14 to 5.56.

It should be noted that this reduction of 0.200 inches is over a 144 square inch area of the shell while the actual surface area including the tapering of the thickness is 36 by 36 inches or 1,296 square inch area with thicknesses that are below the 0.736 inch buckling design thickness. This additional tapered area and its reduced thicknesses also contributed to the 9.5% reduction in load factor.

In addition, a second buckling analysis was performed for a wall thickness reduction of 0.636 inches over the one square foot area. The results of this case reduced the load factor and theoretical buckling stress by 3.9% in Reference 3.5. The center of the thinned area was located close to the maximum displacement point in the buckling analysis with uniform thickness 0.736" as per Reference 3.5. The actual surface area including the tapering of the thickness is a 36 by 36 inch or 1,296 square inch area with thicknesses that are below the buckling design thickness. This additional tapered area and its reduced thicknesses also contribute to the 3.9% reduction in load factor stated previously. The total loss in volume, compared to the same area with a thickness of 0.736", is 72 cubic inches.

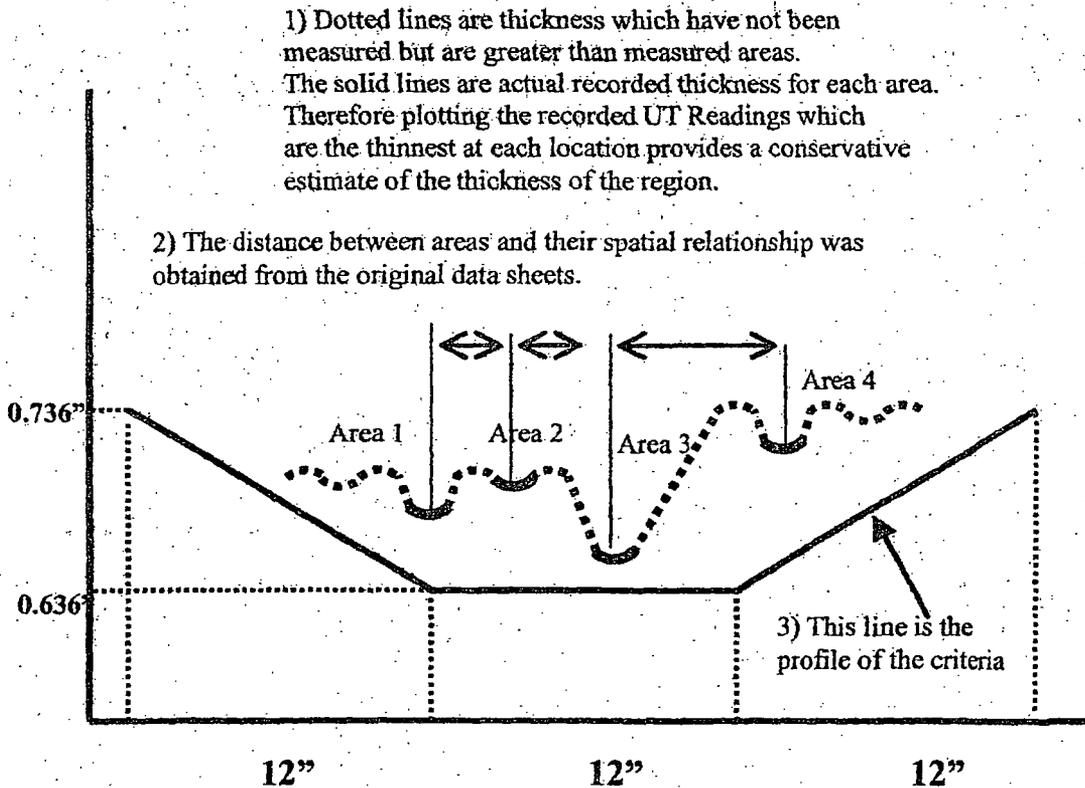
For this calculation only the second case, which is more conservative, is to be used as acceptance criteria.

Actual individual thicknesses readings within the 12" by 12" area may be less than 0.636" as long as the individual readings are greater than 0.490" (section 6.3) and the average thickness over the entire 12" by 12" area is greater than 0.636". The same rationale is applicable to the transition region outside the 12" by 12" area.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 13 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

The actual UT readings and their spatial relationship will be compared to the acceptance criteria by plotting the profile of the areas and the recorded thicknesses overlaid on the criteria. This concept is shown on figure 6.2-2. Profiles will be developed in two directions, one in the vertical direction and the second in the horizontal direction.

Figure 6.2 -2



Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 14 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

6.2.1 Correction for the Location of the Locally Thin Area.

The above criteria based on a 36" by 36" area was developed from sensitivity studies (reference 3.5) using the original ANSYS model which modeled the Drywell Vessel. The sensitivity studies placed the 36" by 36" grid on the area of the model that had the highest buckling stresses. This area is located between the centerlines of the vent lines. Areas below the vent lines had less compressive stresses. Therefore locally thin areas located under a vent lines will have more margin than the same locally thin areas located between the centerline of the vent lines.

This is shown in figure 3-11 and 3-13 of the original GE study (reference 3.4). These figures show the calculated compressive stresses from the original finite element modeling of the Drywell Vessel for the bounding case. In particular, figure 3-13 shows that the circumferential stresses in the bounding case vary from approximately 4300 to 5400 psi under the vent line to approximately 6500 psi at the centerline between the vent lines). Therefore it is concluded that there is at least 20% additional margin in areas that are below the centerlines of the vent line. These figures are attached in Appendix G.

6.2.2 Cumulative Effect of Locally Thin Area To Buckling

All inspected locations with UT measurements below 0.736 inches have been determined to be in isolated locations less than 2½ inches in diameter.

The effect of these very local wall thickness areas on the buckling of the shell requires some discussion of the buckling mechanism in a shell of revolution under an applied axial and lateral pressure load.

To begin the discussion we will describe the buckling of a simply supported cylindrical shell under the influence of lateral external pressure and axial load. As described in Chapter 11 of Reference 3.7, thin cylindrical shells buckle in lobes in both the axial and circumferential directions. These lobes are defined as half wavelengths of Sinusoidal functions. The functions are governed by the radius, thickness and length of the cylinder. If we look at a specific thin walled cylindrical shell both the length and radius would be essentially constants and if the thickness was reduced locally then this reduction would have to be significant and over a majority of the lobe so that the compressive stress in the lobe would exceed the critical buckling stress under the applied loads, thereby causing the shell to buckle locally. This is demonstrated in Reference 3.5 where a 12 x 12 square inch section of the drywell sandbed region is reduced by 100 mils and a local buckle occurred in the finite element eigenvalue extraction analysis of the drywell.

Now reviewing the stability analyses provided in both References 3.3 and 3.5 and recognizing that the finite elements in the sandbed region of the model are 3" x 3", it is clear that the circumferential buckling lobes for the drywell are substantially larger than the 2 ½ inch diameter very local wall areas. This combined with the local reinforcement surrounding these local areas

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 15 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

and the spherical shell being close to the constraint provided by the concrete supporting structure indicates that these areas will have no impact on the buckling margins in the shell.

It is also clear from Reference 3.5 that for the first case a uniform reduction in thickness of 27% over a one square foot area followed by a transition zone would only create a 9.5% reduction in the load factor and theoretical buckling load of the drywell. Although this reduction of 27% is only over a 144 square inch area of the shell, the actual surface area including the transition zone to the 0.736 inch buckling design thickness is a 36 inch by 36 inch or 1,296 square inch area. This area of reduced thickness was located in the portion of the sandbed considered most susceptible to buckling, the midpoint of a bay between two vents.

In addition, a second case was performed (Reference 3.5) for a wall thickness reduction of 13.5% or a thickness of 0.636 inches over a one square foot area followed by a transition zone from 0.636 inches to 0.736 inches. Again, although this reduction from 0.736 inches to 0.636 inches is over a 144 square inch area of the shell, while the actual surface area including the transition zone to the buckling design thickness is a 36 inch by 36 inch or a 1,296 square inch area. This second buckling analysis resulted in a 3.9% reduction in the load factor. The total loss in volume, compared to the same area with a thickness of 0.736", is 72 cubic inches.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 16 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

6.3 Very Local Wall Criteria – Primary Membrane Plus Bending

Criteria: An individual UT reading shall be greater than 0.490”.

The required sandbed shell thickness for the Design Pressure and Temperature is defined in paragraph ASME B&PV Code, Subsection NE, paragraph NE-3324.4, Spherical Shells, as:

$$t = \frac{PR}{2S - 0.2P} \text{ Where: } P = \text{Design Pressure}$$

R = Inside Radius of the Shell = 420 inches

S = Maximum Allowable Stress, SA 212 Grade B
= 19,300 psi (From ASME B&PV Code Section VIII
1962 Edition and Reference 3.2, Section 2.2)

Substituting values in the equation we have:

$$t = \frac{(44.0\text{psig})(420.0")}{2(19,300\text{psi}) - 0.2(44.0\text{psig})} = 0.4789 \text{ inches}$$

This acceptance criteria for primary membrane plus bending stresses is based on ASME B&PV Code, Section III, Subsection NE, Class MC Components, Paragraphs NE-3213.2 Gross Structural Discontinuity, NE-3213.10 Local Primary Membrane Stress, NE-3332.1 Openings not Requiring Reinforcement, NE-3332.2 Required Area of Reinforcement and NE-3335.1 Reinforcement of Multiple Openings.

The use of Paragraph NE-3332.1 is limited by the requirements of Paragraphs NE-3213.2 and NE-3213.10. In particular NE-3213.10 limits the meridional distance between openings without reinforcement to $2.5\sqrt{Rt}$. Also Paragraph NE-3335.1 only applies to openings in shells that are closer than 2 times their average diameter.

The implication of these paragraphs is that shell failures from primary stresses produced by design pressure cannot occur provided openings in shells have sufficient reinforcement. The current design pressure of 44 psig for the drywell requires a thickness of 0.479 inches in the sandbed region of the drywell. Therefore, the requirements for primary membrane plus bending stresses, specified by the above code sections are not required for very local wall thickness as long as all measured thickness are greater than 0.479 inches evaluation presented in the calculation. In summary 0.479 inches can be considered the uniform general criteria for primary membrane plus bending stresses and there are no proximity requirements as long as all UT readings are greater than 0.479”.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 17 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

Therefore the Drywell Vessel in the sandbed vessel could be uniformly 0.479" thick and still withstand the design pressure of 44 psig and meet code stress allowable.

Revision 0 of the calculation associated this acceptance criteria with a value of 0.490" and not 0.479". Also this acceptance criteria was mistakenly attributed to primary membrane plus bending stresses (pressure) and local buckling criteria, and was limited to a 2 1/2" diameter area. However review of the basis for the criteria (as described above) shows that this criteria only applies to primary membrane plus bending stresses and not buckling. In addition as documented above, the 0.479" value is a uniform thickness requirement value for primary membrane plus bending stresses. Therefore the 2 1/2" diameter area restriction and proximity restrictions to other locally thin areas (greater than 0.479") is not applicable to this criteria.

However for purposes of maintaining historical consistency and to ensure additional conservatism 0.490" will remain as the value for this as acceptance criteria in this calculation.

6.4 Development of "Evaluation Thickness"

This detailed evaluation is based, in part, on visual observations of the shell surface plus a knowledge of the inspection process. This evaluation arrives a meaningful value for the general sandbed shell thickness for use in the assessment to the uniform and local buckling acceptance criteria. This meaningful value is referred to as the "Evaluation Thickness". It is computed by accounting for the depth measurements taken around the areas with the thinnest centers in 1992 and considering the roughness of the shell surface. The pit depth measurements were performed over a 1 inch band around points that were less than 0.736 inch. Therefore that resulting Evaluation Thickness is an estimate of the average thickness of the 2 inch diameter area around the individual thinnest reading.

6.4.1 Estimates the Surface Roughness

The factor that estimates the surface roughness is first discussed. The surface of the shell has been characterized as being "dimpled" as in the surface of a golf ball where the dimples are about one half inch in diameter (Appendix C). Also, the surface contains some depressions 12 to 18 inches in diameter not closer than 12 inches apart; edge to edge (Ref. 3.6). Appendix A presents the calculation of the depth of surface roughness using the drywell shell impressions taken in the roughest bay. Two locations in bay 13 were selected since it is the roughest bay. Approximately 40 locations within the two impressions were measured for depth and the average plus one standard deviation was calculated to be at 0.186 inches. A value of 0.200 inch was used in this calculation as a conservative depth of uniform dimples for the entire outside surface of the drywell in the sandbed region.

6.4.2 Estimate of Area Surrounding the Thinnest UT Reading

The inspection focused on the thinnest portion of the drywell, even if it was very local, i.e., the inspection did not attempt to define a shell thickness suitable for structural evaluation. Observations indicate that some inspected spots are very deep. They are much deeper than the normal dimples found, and very local, not more than 1 to 2 inches in diameter. Typically these observations were made after the spot was surface prepped

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc.No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 18 of 183
Originator Peter Tamburto	Date 3/21/07	Reviewed by Julien Abramovici		Date

for UT measurement. This results in a wide dimple to accommodate the UT probe and is slightly deeper than originally found. The depth of these areas was measured within a 1" band with a depth gauge and straight edge at 0°, 45°, 90° and 135° around these inspected dimples. The depths obtained were averaged with respect to the tops of the locally rough areas. These depths are referred to herein as the AVG micrometer measurements.

As these AVG micrometer measurements are very local in nature their effect on the structural response of the drywell to applied loads is very limited. A more meaningful shell thickness for the drywell structural response to applied loads is the general shell thickness near the UT measured indications. This can be obtained on a smooth shell exterior surface by adding the UT measured thickness at the bottom of the indication and the AVG micrometer measurements of the indication depth. But because the exterior of the drywell shell in the sandbed region is very rough and dimpled the measurement described above would result in general shell thicknesses near the indications over a 2 1/2" diameter area (See Figure 6.1). To determine a conservative general shell thickness at the locations of interest Design Input 5.1 of this calculation is subtracted from the combination of the UT measurement and the depth micrometer readings. This thickness is then used to determine the drywell shell susceptibility to buckling by comparing it to the uniform and local buckling acceptance criteria. This thickness is referred to as the "Evaluation Thickness" and can be attributed to an approximate 2" diameter area around the UT reading and is computed as follows:

$$T (\text{evaluation}) = UT (\text{measurement}) + AVG (\text{micrometer}) - \text{Trough}$$

where:

$$T (\text{evaluation}) = \text{General shell thickness used for the evaluation}$$

$$UT (\text{measurement}) = \text{thickness measurement at the area (location)}$$

$$AVG (\text{micrometer}) = \text{average depth of the area relative to its immediate surroundings}$$

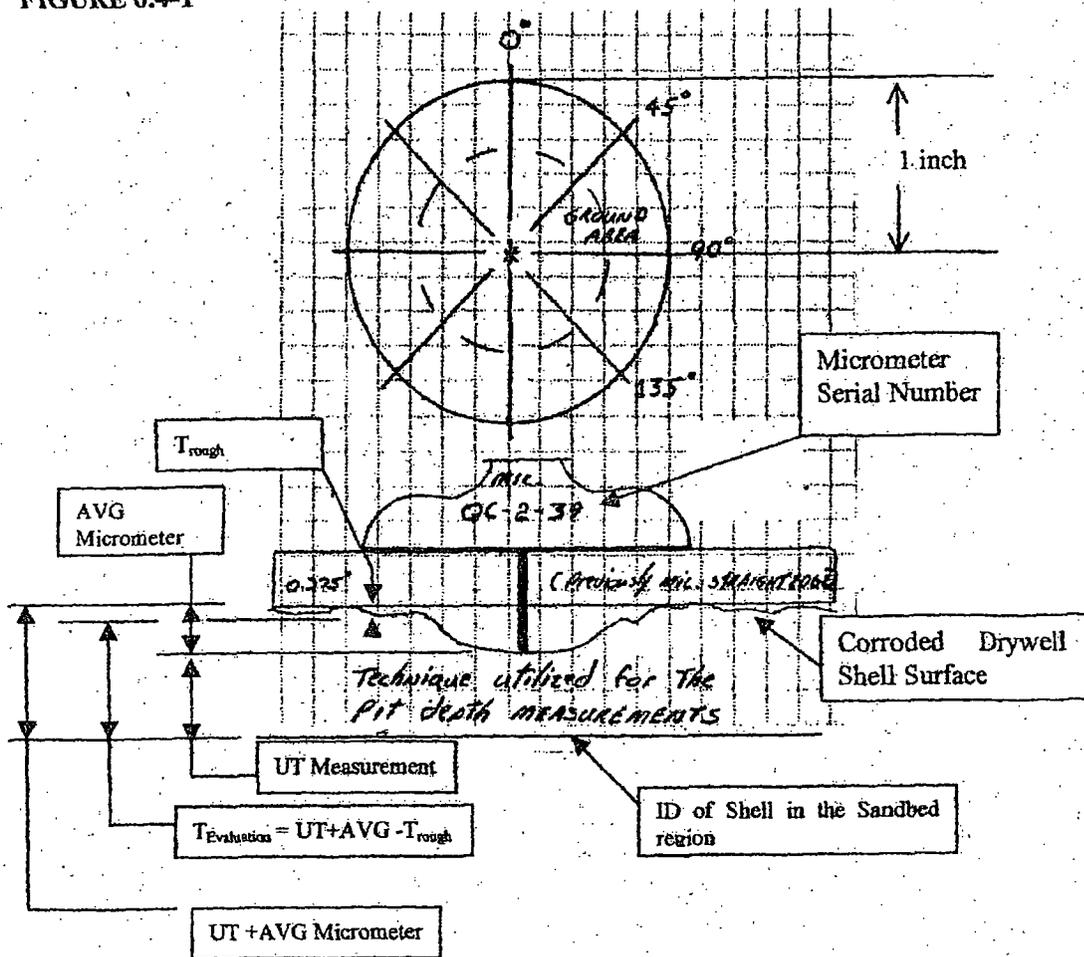
Trough = 0.200 inches = a conservative value of depth of typical dimple on the shell surface. See Design Input 5.1.

After this calculation, if the thickness for analysis is greater than 0.736 inches, the area is evaluated as acceptable. If not, the area must meet the criteria in section 6.2.

The procedure was originally performed on the 1992 UT inspection date and repeated on the 2006 data. Both sets of results are documented.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 19 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

FIGURE 6.4-1



Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 20 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

7.0 CALCULATIONS:

7.1 EVALUATION OF BAY #1 SUMMARY

The outside surface of this bay is rough and full of dimples similar to the outside surface of a golf ball. This observation is made by the inspector who located the thinnest areas in 1992. The 2006 inspections confirmed this observation (references 3.6). This inspection focused on the thinnest areas of the drywell, even if it was very local. The shell appears to be relatively uniform in thickness except for a band of corrosion which looks like a "bathtub" ring, located 15 to 20 inches below the vent pipe reinforcement plate, i.e., weld line as shown in Figure 1-1. (Figure 1-1 is not to scale). The graphical presentation in Figure 1-1 of measured indications is extracted from Appendix D, Calculation Pages 71 to 76. Based on the inspectors observations the bathtub ring is 12 to 18 inches wide and about 75 inches long located in the center of the bay. Beyond the bathtub ring on both sides, the shell appears to be uniform in thickness at a conservative value of 0.800 inches. Above the bathtub ring the shell exhibits no corrosion since the original lead primer on the vent pipe/reinforcement plate is intact. Measurements 14 and 15 confirm that the thickness above the bathtub ring is at 1.154 inches starting at elevation 11'-00". Below the bathtub ring the shell is uniform in thickness where no abrupt changes in thicknesses are present. Figure 1-2 plots areas that are thinner than 0.736" in 2006. Figure 1-2 is to scale with respect to the distances between the readings.

7.1.1 Local Readings Less Than The Uniform Criteria

Table 1-1 below provides individual UT readings for 1992 and 2006. These readings are the thinnest single readings within each locally thin area. All readings are confined to areas less than 2 1/2" inches in diameter. Shaded readings are less than the uniform criteria of 0.736 inches and must be further evaluated. These areas and their location are shown on figure 1-2. The figure presents the areas with readings less than 0.736 inches as squares and areas with readings over 0.736 inches as triangles.

Areas 14 and 15 were selected to confirm that no corrosion had taken place in the area above the bathtub ring. Table 1-1 also provides the results of the 2006 inspection.

Table 1-1 Bay # 1 thinnest UT Data

Location	Thinnest UT Measurements	
	1992	2006
1	0.770	0.740
2	0.741	0.690
3	0.740	0.660
4	0.760	0.738
5	0.740	0.670
6	0.760	0.720
7	0.740	0.660

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 21 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

8	0.805	0.783
9	0.805	0.754
10	0.839	0.824
11	0.711	0.711
12	0.711	0.711
13	0.792	0.719
14	1.147	1.157
15	1.156	1.160
16	0.796	0.795
17	0.860	0.846
18	0.917	0.899
19	0.890	0.865
20	0.965	0.912
21	0.711	0.711
22	0.852	0.854
23	0.850	0.828
Average	0.822	0.801

7.1.2 Bay #1 Very Local Wall Thickness Evaluation (Pressure Only)

The table shows that all readings are greater than the criteria of 0.490". The thinnest reading was in area 3, was 0.665 inches in 2006.

7.1.3 Bay 1 Local Wall Thickness Evaluation (Local Buckling)

The values in Table 1-1 are the thinnest individual readings found in the areas. For purposes of this calculation all these areas will be considered to be 2 1/2" in diameter. Eight areas (1, 2, 3, 5, 7, 11, 12, and 21) shown in Table 1-1 have individual measurements below 0.736 inches in 1992. Therefore the depth measurements were performed on these areas in 1992 (Table 1-2). At each location, micrometer readings were taken at the 0, 45, 90, and 135 degree orientation. The following table provides a summary of the depths in each azimuth.

Table 1-2 Bay 1 AVG Micrometer Calculations

1	0.272"	0.204"	0.206"	0.185"	0.217"
2	0.143"	0.133"	0.143"	0.154"	0.143"

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 22 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

3	0.397"	0.316"	-----	0.329"	0.347"
5	0.330"	0.290"	0.304"	0.330"	0.313"
7	0.208	0.281"	0.246"	0.330"	0.266"
11	0.200"	0.211"	0.225"	0.211"	0.212"
12	0.299"	0.316"	0.261"	0.328"	0.301"
21	0.222"	0.202"	0.238"	0.183"	0.211"

Example Of Calculation in Table 1-2

$$(\text{AVG Micrometer})_1 = \frac{D_{1-0^\circ} + D_{1-45^\circ} + D_{1-90^\circ} + D_{1-135^\circ}}{4}$$

$$(\text{AVG Micrometer})_1 = \frac{0.272" + 0.204" + 0.206" + 0.185"}{4} = 0.217"$$

Where: D_{1-0° = Micrometer Depth Reading for location 1 at 0 degrees
taken from Appendix D, Calculation Page 74, etc.

The following table provides (per section 6.4) the "Evaluation Thickness" at the locally thin areas. Shaded areas are less than the uniform acceptance criteria of 0.736" and must be evaluated further.

Table 1-3 Summary Of Measurements Below 0.736"

1	0.720"	0.710"	0.217"	0.200"	0.737"		7.1.3.3
2	0.716"	0.690	0.143"	0.200"			7.1.3.3
3	0.705"	0.665"	0.347"	0.200"	0.852"	0.812	7.1.3.1
5	0.710"	0.680"	0.313"	0.200"	0.823"	0.793"	7.1.3.1
6	0.760"						7.1.3.3
7	0.700"	0.669"	0.266"	0.200"	0.766"		7.1.3.3
11	0.714"	0.711"	0.212"	0.200"	0.726"		7.1.3.1
12	0.724"	0.722	0.301"	0.200"	0.825"	0.823	7.1.3.1
13	0.792"						7.1.3.3
21	0.726"	0.712	0.211"	0.200"	0.737"		7.1.3.3

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 23 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

Example of Calculation in Table 1-3

$$T_{(Evaluation)1} = UT_{(Measurement)1} + (AVG \text{ Micrometer})_1 - T_{rough}$$

Where: $UT_{(Measurement)1} = 0.720''$ Taken from Appendix D, Calculation Page 71, Location 1

$T_{rough} = 0.200''$ See Design Input 5.1 and Section 6, Acceptance Criteria, General Wall.

$$T_{(Evaluation)1} = 0.720'' + 0.217'' - 0.200'' = 0.737''$$

Areas 6 and 13 were not characterized in 1992 since the individual thinnest readings within the areas were greater than 0.736''. However in 2006 these reading were less than 0.736''. Therefore the thinnest individual readings are evaluated per section 6.2. This is conservative since no credit is taken for the surrounding thicker material around the thinnest reading (see assumption 4.3).

7.1.3.1 Areas 3, 5, and 12

Table 1-3 show that the resulting "Evaluation Thickness" of areas 3, 5 and 12 are greater than 0.736 inches and are therefore acceptable.

7.1.3.2 Evaluation of Area 13

Refer to figure 1-6. Area 13 has a single reading of 0.719''. This location is next to areas 4 (0.738''), 5 (0.680''), 9 (0.754''), and 19 (0.856''). The "Evaluation Thickness" of area 5 is 0.793'' and therefore this location is acceptable. These five areas are bounded by a 23'' by 16'' area. Since five single points were determined by the inspectors to be the thinnest within this area, the average of these individual readings is a conservative estimate of the average thickness of the 16'' by 23'' area (see assumption 4.3). The average of these five readings is 0.751'', which is greater than 0.736''.

7.1.3.3 Evaluation of Areas 1, 2, 6, 7, 11, and 21

Area 2, which has an individual reading of 0.690'', was combined with neighboring areas 7 (0.669''), 11 (0.711'') and 21 (0.712'') (see figure 1-3). These four areas can be captured in a 14'' by 18'' area that has an average thickness of 0.696''. The average thickness value for areas 2, 7, 11, and 21 were then located in relationship to areas 1, and 6 (see figure 1-3). Figure 1-4 and 1-5 show the profile of the 36'' by 36'' area with the thickness of areas 1, and 6 and the average thickness of areas 2, 7, 11 and 21 overlaid with a curve depicting the acceptance criteria.

Figure 1-4 shows the profile along the horizontal axis and figure 1-5 show the profile along the vertical axis. The figures show that the average thicknesses are greater than the criteria.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 24 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

Please note that Figure 1-4 does show that the two locally thin areas come close to the edges of the 36" by 36" acceptance criteria envelope. However since these areas are significant smaller than the analyzed area and since the two areas are actually located at an azimuth of the drywell that sees less stress (7.1.3.4) the approach to the envelope is judged to be inconsequential.

7.1.3.4 Combined Effect of The 10 Areas on Buckling

There are several conservative factors associated with the size and the location of the locally thin areas which cannot be quantified but are judged to be substantial in demonstrating that the measured thickness are adequate. These are described below.

7.1.3.4.1 Refer to figure 1-7. The locally thin area for this bay that is less than 0.736 inches is located directly under the vent line.

The local buckling criteria (section 6.2) is based on sensitivity studies that placed a 36" by 36" locally thin grid on the area of the finite element model that had the highest buckling stresses. This area is located between the centerlines of the vent lines (+66" to -66" as shown in figure 1-2). Areas below the vents lines had less compressive stresses (-36" to +36"). Therefore locally thin areas located under a vent lines will have more margin than the same locally thin areas located between the centerline of the vent lines. Review of the original GE study (see appendix F) shows that stresses under the vent line are at least 20% less then the stresses between the centerline of the vent lines. Therefore the necessary wall thickness to maintain the required safety factor for portions of the vessel under the vent lines is substantially less (by at least 20%) than the calculated required uniform thickness of 0.736".

7.1.3.4.2 A second factor is the cumulative size of the ten locally thin areas, which is significantly much smaller than the analyzed 36" by 36" area (see the figure in section 6.2). The total volume of this 36" by 36" area when compared to the volume of a similar 36" by 36" area with a uniform thickness of 0.736" correspond to a reduced volume of 72.0 cubic inches.

The cumulative volume of all ten locally thin areas is about 1.7 cubic inches (see the table below).

Area	Thinnest reading inside the area (inches) (Column 2)	Equivalent volume loss of 2 1/2 inches diameter area with thickness equal to thinnest readings (Column 2) when compared to a uniform thickness of 0.736 inches $(0.736 - \text{Column 2}) * 3.142 * (2.5/2) ** 2$
1	0.710	0.128
2	0.690	0.226
3	0.665	0.349
5	0.680	0.275
6	0.731	0.025
7	0.669	0.329

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 25 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

Area	Thinnest reading inside the area (inches) (Column 2)	Equivalent volume loss of 2 ½ inches diameter area with thickness equal to thinnest readings (Column 2) when compared to a uniform thickness of 0.736 inches $(0.736 - \text{Column 2}) * 3.142 * (2.5/2) ** 2$
11	0.711	0.123
12	0.722	0.069
13	0.719	0.083
21	0.712	0.118
	Total	1.723

Therefore the comparison of the "as found" volume reduction, which is about 1.723 cubic inches, to the "analyzed" volume reduction of 72 cubic inches leads to the conclusion that the effect on the buckling load factor is negligible.

In addition since the majority of the vessel in this bay is thicker than 0.736", the thicker areas will reinforce the locally thin areas. For example approximately 7210 square inches of surface area in this bay (of a total of 9072 square inches) is 800 mils or thicker (refer to figure 13-7). When compared to same surface area with a thickness of 0.736" there is a total increase in volume of at least 460 cubic inches. (e.g. $460 = (0.8 - 0.736) * 7210$). This additional volume will reinforce the locally thin areas.

7.1.4 Bay #1 General Wall Thickness Criteria (Buckling)

Outside the "Bathtub Ring"

Refer to figure 1-1

Taking the average of the UT measured thicknesses of areas 6, 7, 8, 9, 16, 17, 18, 19, 22 and 23 gives a average thickness of 0.824 inches in 1992 and 0.802 inches 2006 for the shell below the bathtub ring. Based on this a conservative mean thickness of 0.802 inches, is estimated to represent the evaluation thickness for this bay outside the bounds of the bathtub ring. Therefore it is concluded that these areas are acceptable based on the thickness exceeding the buckling design thickness for the sandbed region of 0.736 inches using the results of Reference 3.3.

Above the bathtub ring the shell exhibits no corrosion since the original lead primer on the vent pipe/reinforcement plate is intact. Measurements 14 and 15 confirm that the thickness above the bathtub ring is at 1.154 inches starting at elevation 11'-00".

In the "Bathtub Ring"

Areas 1, 2, 3, 4, 5, 10, 11, 12, 13, 20, and 21 are confined to the bathtub ring as shown in Figure 1-1 and 1-2. To determine the general shell thickness in the bathtub ring area of this bay the evaluation thicknesses for each of the areas defined above are averaged together. An example of a typical calculation of the general wall thickness defined as the evaluation thickness is presented below for clarity:

An average value of the evaluation thicknesses presented in Table 1-3 for this band is as follows;

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 26 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

Area	Evaluation Thickness (1992)	Evaluation Thickness (2006)
1	0.737"	0.727"
2	0.659"	0.633"
3	0.852"	0.812"
4*	NA	0.738"*
5	0.823"	0.793"
10*	NA	0.824"*
11	0.726"	0.723"
12	0.825"	0.823"
13*	NA	0.719"*
20*	NA	0.912"*
21	0.737"	0.714"
	Average = 0.766"	Average = 0.765"

* Note for area 4, 10, 13 and 20 the actual 2006 UT measurement were used since these areas were not characterized in 1992.

Again given that the average evaluation thickness of the shell in the bathtub ring area exceeds the buckling design thickness of 0.736 inches the shell area within the bathtub ring is also acceptable using the results of Reference 3.3.

7.1.5 Conclusion

Figure 1-7 illustrates representative areas and thicknesses in this bay as follows:

- Area B – This is a 23" wide and 16" high area, which is at least 0.751" thick. This thickness is based on the thickness of the Bathtub Ring (refer to section 7.1.3.2).
- Area C - This is a 36" by 36" area which is at least 0.696 inches thick. This thickness is based on the evaluation in section 7.1.3.3.
- Area D- The remaining areas of the Bay are 0.800 inches thick or greater. This thickness is based on the evaluation in section 7.1.4.
- Area E - This is a 11" wide by 18" high area which and is at least 0.765 inches thick. This thickness is based on the thickness of the Bathtub ring (refer to section 7.1.4).

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 27 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

Therefore this bay meets the acceptance criteria based on the following:

- 1) All individual readings are greater than 0.490 inches.
- 2) Except for Area C, the entire bay has thickness greater than 0.736 inches.
- 3) Area C (which is limited to an area of 36" by 36") meets the acceptance criteria in section 6.2.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 28 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

Figure 1-1.

BAY #1 DATA

NOTES:

1. All "Location" measurements from intersection of the DW shell and vert collar fillet welds.
2. Pit depths are average of four readings taken at 0/45°/90°/135° within 1" band surrounding ground spots. Only measured where remaining wall thk. was below 0.736".

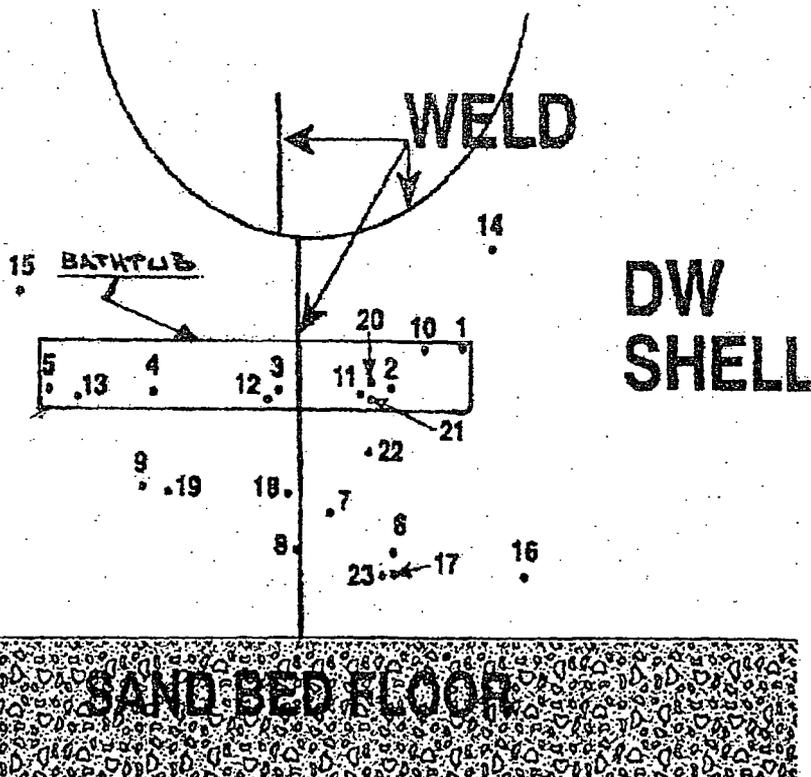


Figure 1-2

C-1302-187-5320-024

Rev 2, Page 29

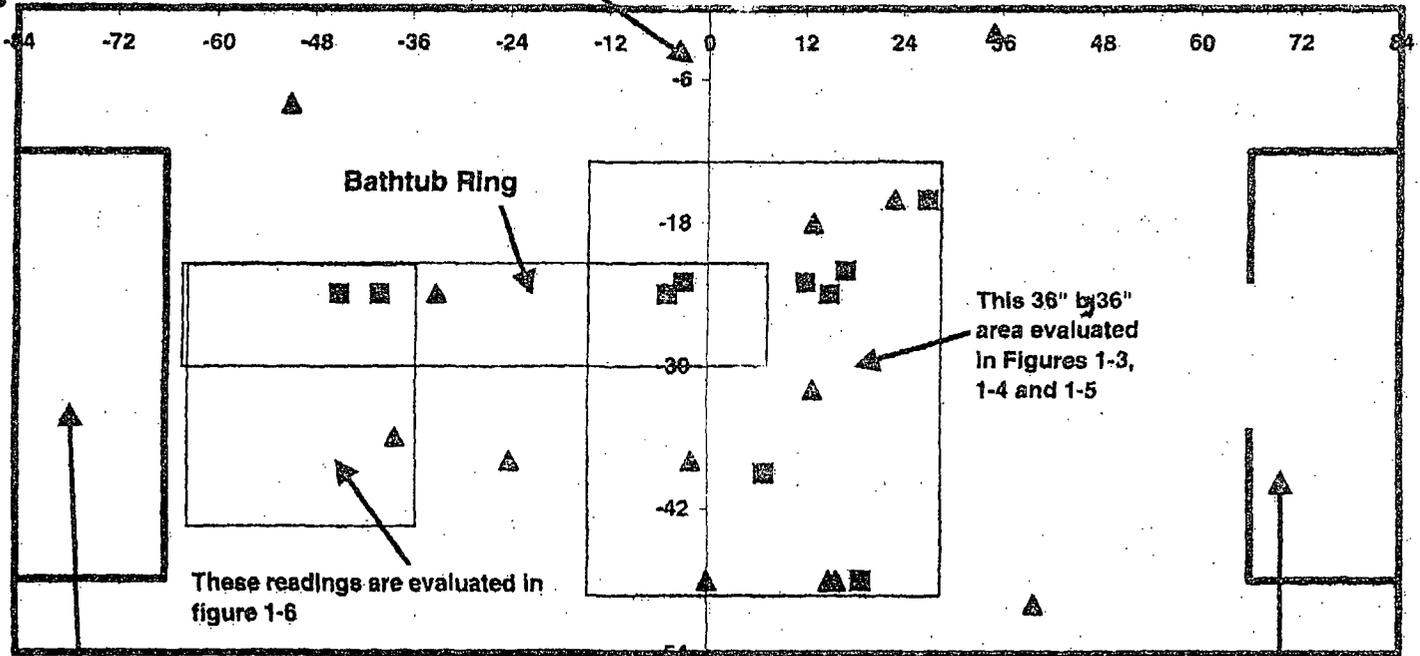
Bay 1 2006

Spatial Relationship Of Locally Thin Areas

Center Line Of Vent Line +13"

Inches

Inches



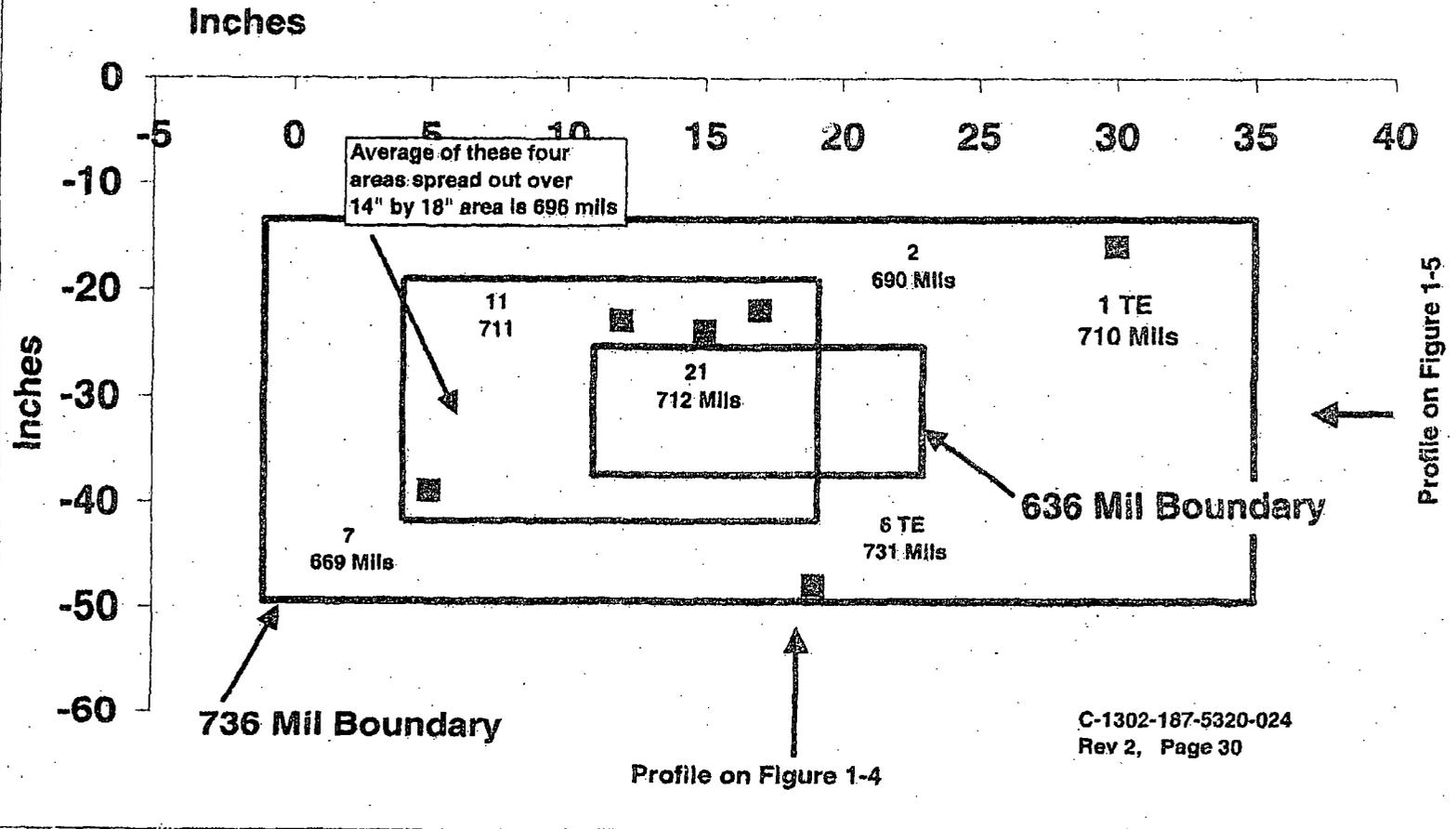
Area modeled
in GE Study
(Ref. 3.5)

Squares are less than 0.736"
Triangles are greater than 0.736"

Area modeled
in GE Study
(Ref. 3.5)

Figure 1-3

Bay 1 Locations 1, 2, 6, 7, 11 and 21 Evaluation Thickness



OCLR00030705

Figure 1-4

Bay 1 Horizontal Profile (Evaluation Thickness versus Local Buckling Criteria)

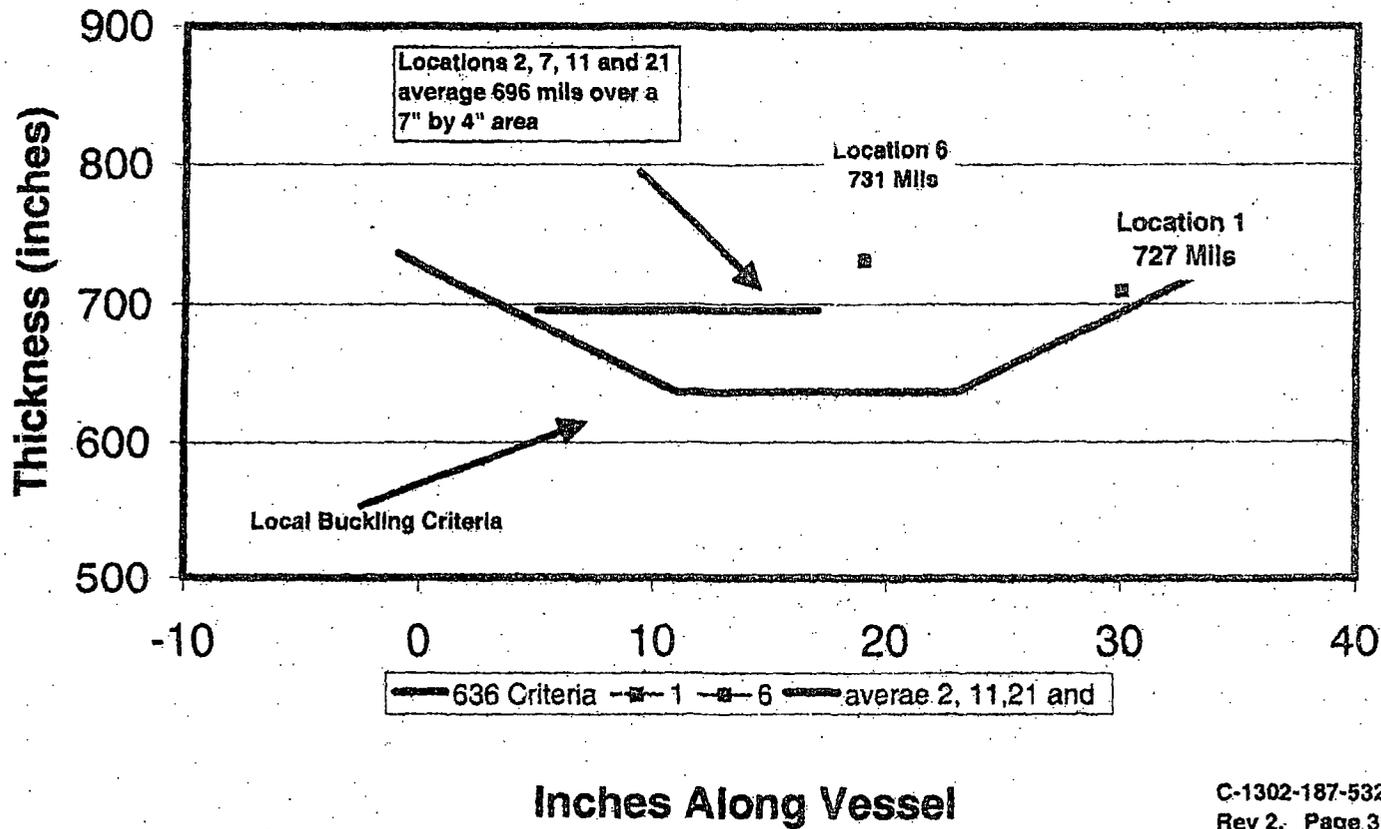
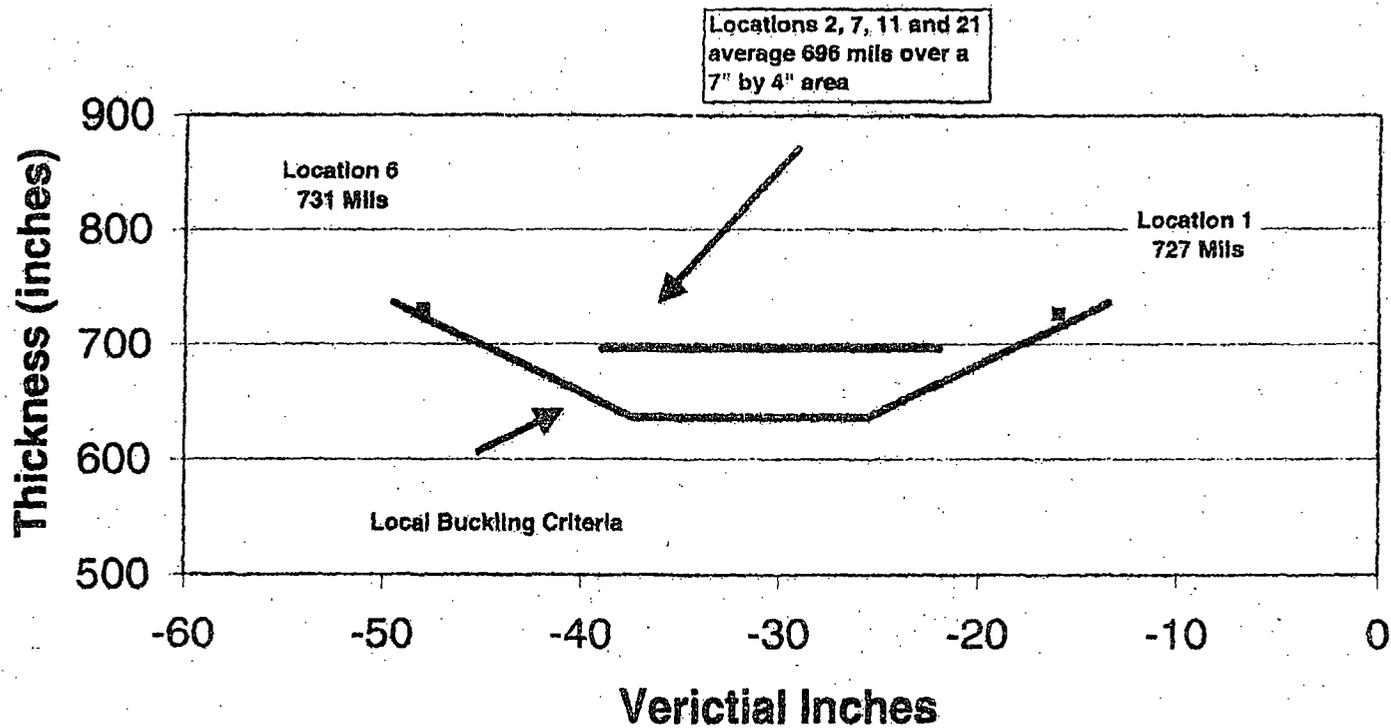


Figure 1-5

Bay 1 Vertical Profile (Evaluation Thickness versus Local Buckling Criteria)

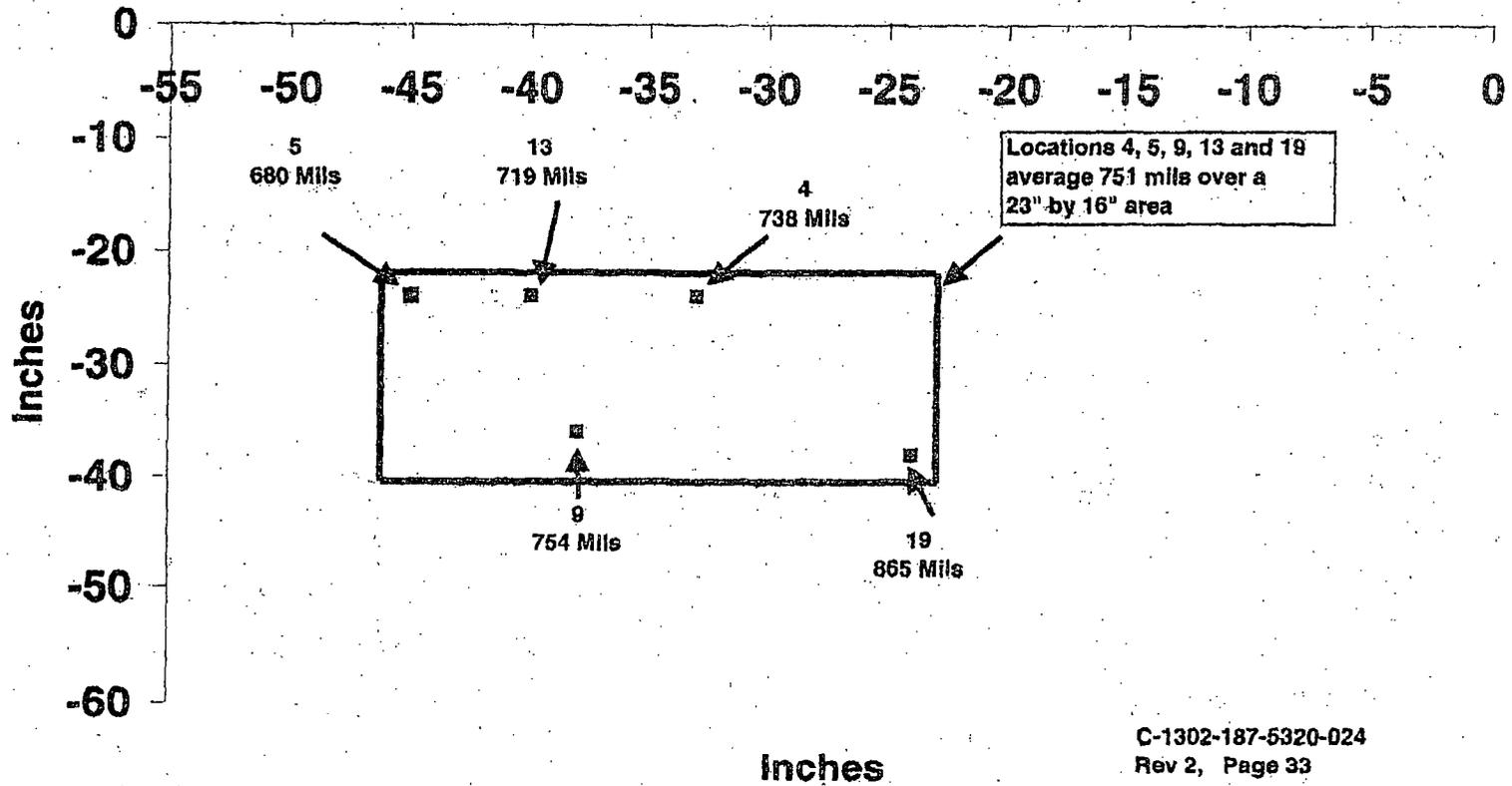


— 636 Criteria — 1 — Average 2,7,11, and 21 — 6

C-1302-187-5320-024
Rev 2, Page 32

Figure 1-6

Bay 1 locations 5 and 13 Evaluation Thickness



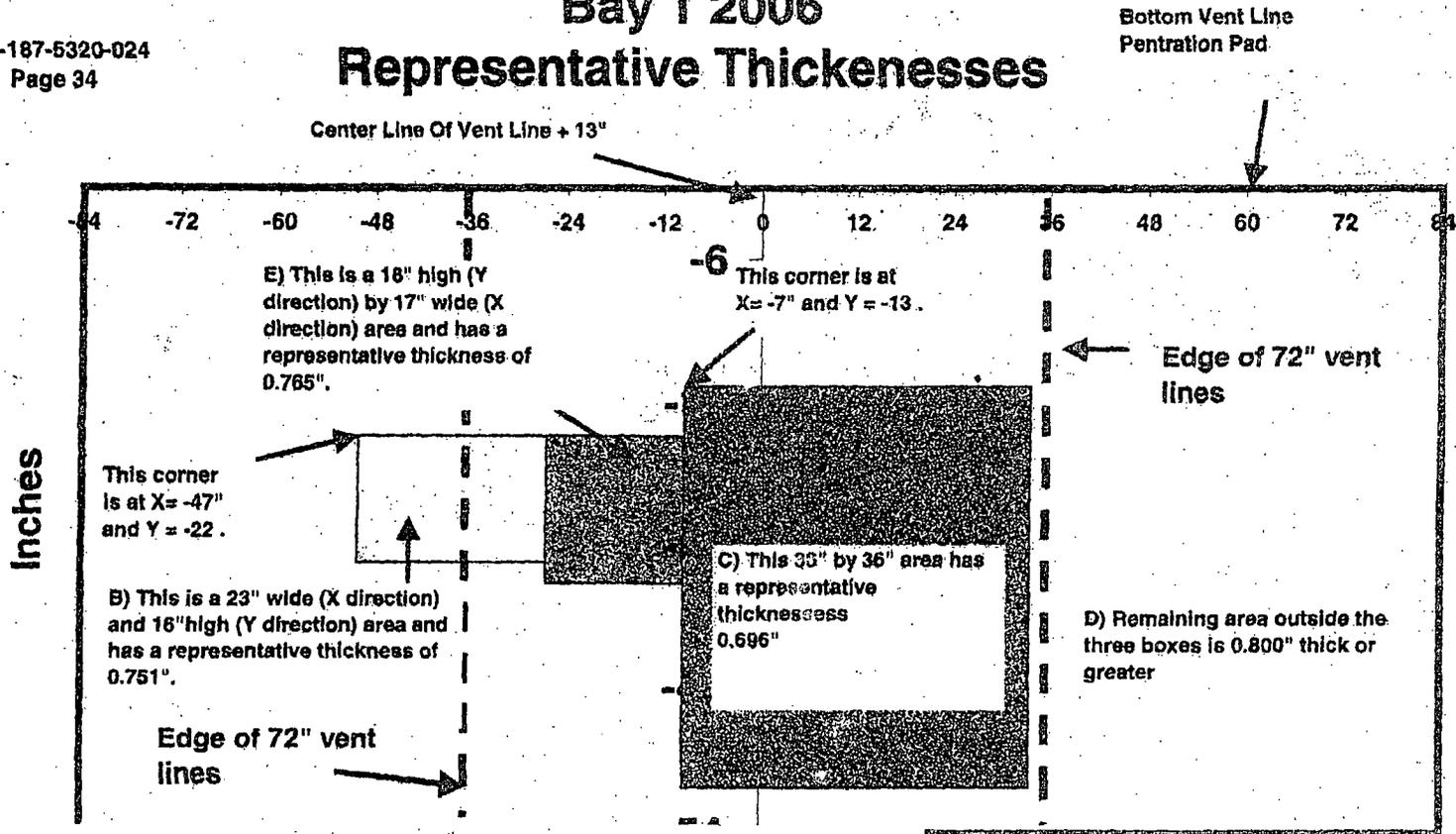
C-1302-187-5320-024
Rev 2, Page 33

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Figure 1-7

C-1302-187-5320-024
Rev 2, Page 34

Bay 1 2006 Representative Thicknesses



All X and Y dimensions are referenced from 13 inches to the right of centerline of the vent line (X direction) and the bottom of the Penetration Reinforcement Pad (Y dimension).
Reference NDE Data sheets 92-072-12 page 1 of 2 and 1R2ILR-022 page 2 of 2.

OCLR00030709

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 35 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

7.3 UT EVALUATION BAY #3 SUMMARY

The outside surface of this bay is rough; similar to bay one, full of dimples comparable to the outside surface of golf ball (references 3.6). This observation was made by the inspector who located the thinnest areas for the UT examination. The shell appears to be relatively uniform in thickness except for a bathtub ring 8 to 10 inches wide approximately 6 inches below the vent header reinforcement plate. The upper portion of the shell beyond the band exhibits no corrosion where the original red lead primer is still intact.

7.3.1 Local Readings Less Than The Uniform Criteria

Eight areas were selected to represent the thinnest areas based on the visual observations of the shell surface (Table 3-1 and Fig. 3-1). These areas are a deliberate attempt to produce a minimum measurement. Table 3-1 shows measurements taken to measure the thicknesses of the drywell shell using a D-meter. The results indicate that all of the areas have thickness greater than the 0.736 inches. Therefore, the uniform criteria is met throughout the bay and it is concluded that the bay is acceptable.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 36 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

These areas and their location are shown on figure 3-2.

Table 3-1 Bay # 3 Thinnest UT Data

Area	1992	2006
1	0.795	0.795
2	1.000	0.999
3	0.857	0.850
4	0.898	0.903
5	0.823	0.819
6	0.968	0.972
7	0.826	0.816
8	0.780	0.764
Average	0.8685	0.865

7.3.2 Bay #3 Very Local Wall Thickness Evaluation (Pressure Only)

All individual readings were greater than the acceptance criteria of 0.490". The thinnest reading was 0.764" in area 8 recorded in 2006.

7.3.3 Bay 3 Local Wall Thickness Evaluation (Local Buckling)

The results indicate that all of the areas have thickness greater than the 0.736 inches. Therefore the uniform criteria is met throughout the bay and the use of the local wall thickness criteria for buckling is not required.

7.3.4 Bay 3 General Wall Thickness Criteria (Buckling)

The UT measurements presented in Table 3-1 equal an average of 0.868 inches in 1992 and 0.865" in 2006. Therefore, it is concluded that the bay is acceptable based on the bay evaluation thickness exceeding the buckling design thickness for the sandbed region of 0.736 inches using results of reference 3.3.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 37 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

7.3.5 Conclusion

It is concluded that Bay 3 is acceptable since all individual UT readings in 1992 and 2006 were greater than the uniform acceptance criteria.

Figure 3-2 illustrates the representative thicknesses in this bay, which is 0.865 inches or greater (refer to section 7.3.4).

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 38 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

BAY #3 DATA

Figure 3-1

NOTES:

1. All "Location" measurements from interaction of the DW shell and vent collar fillet welds.

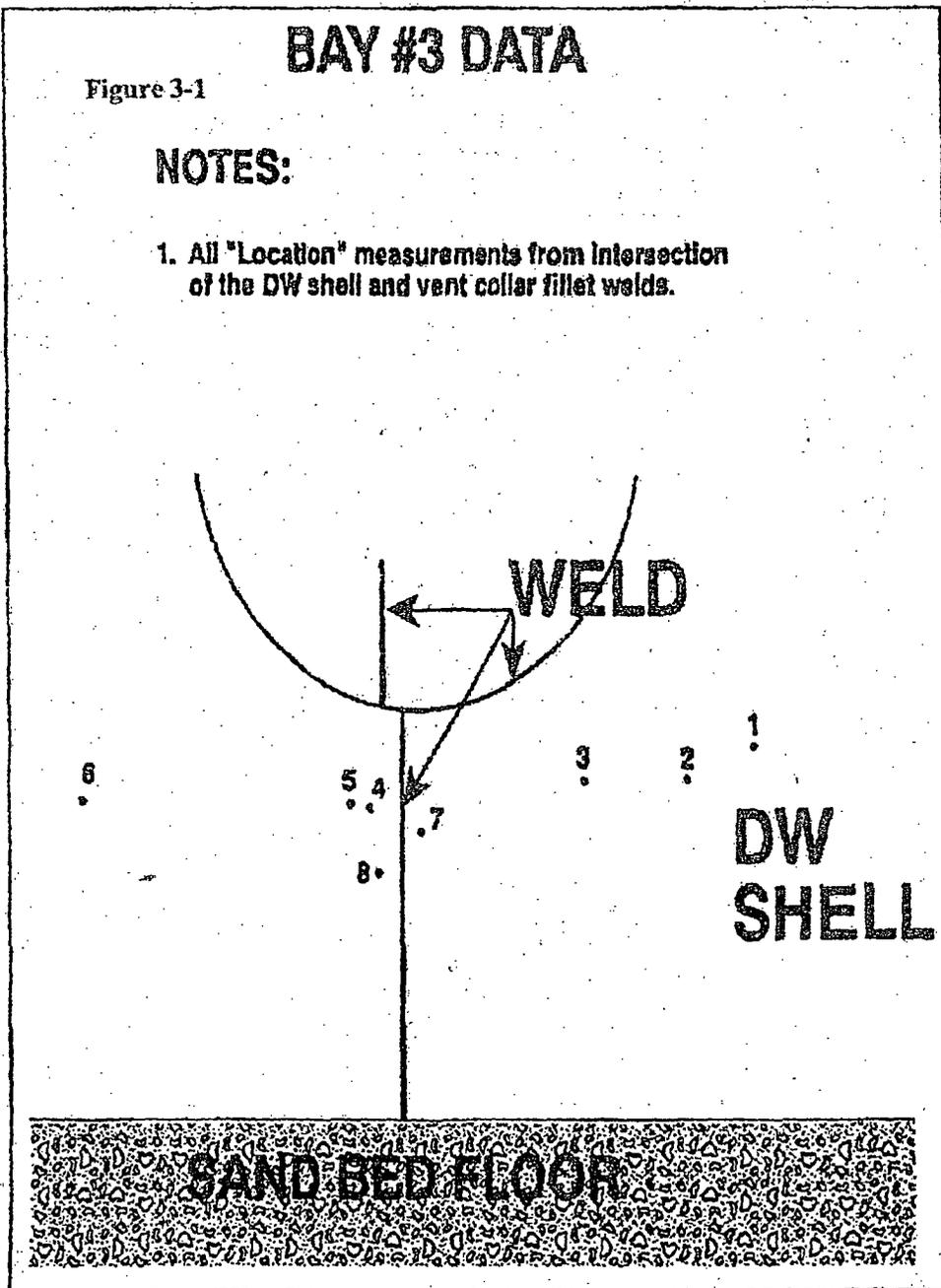
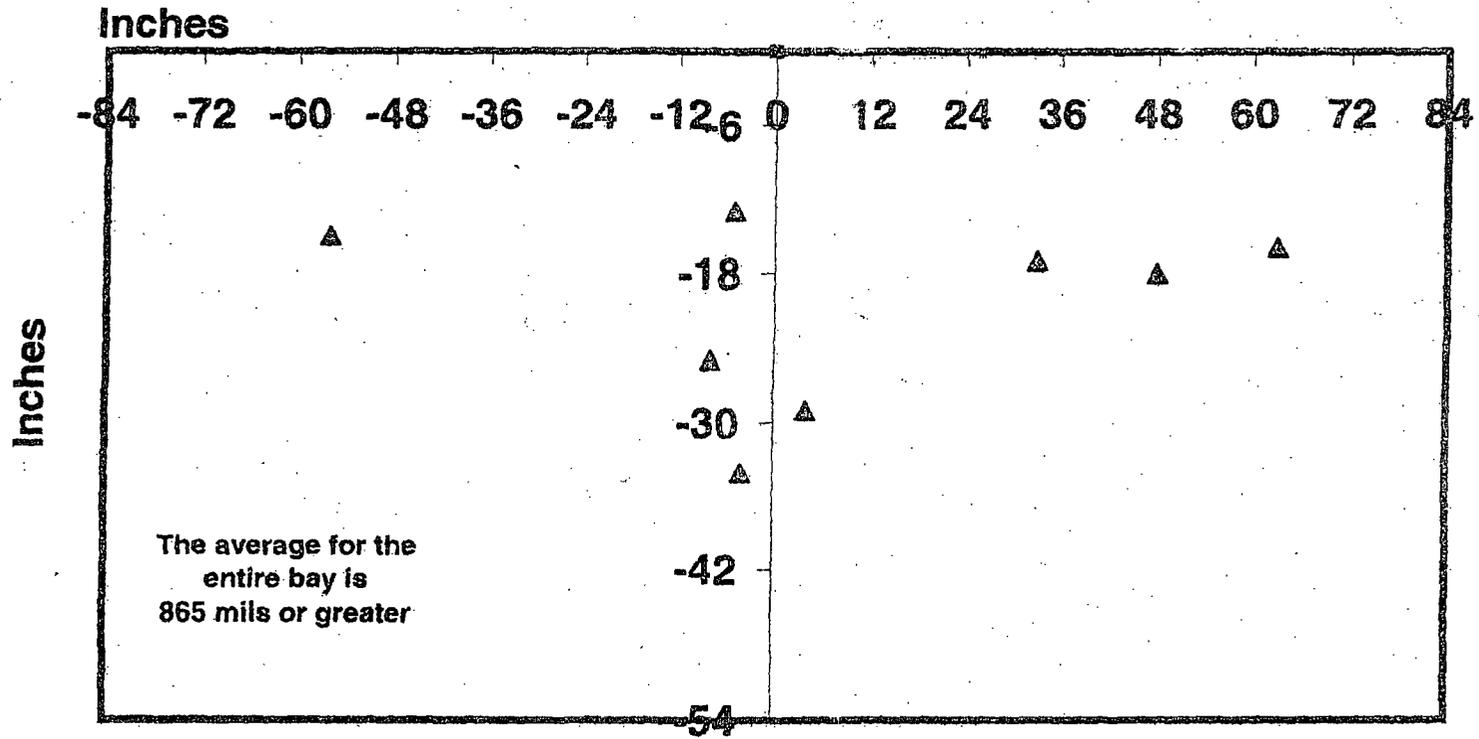


FIGURE (3)

Figure 3-2

Bay 3 2006

Spatial Relationship Of Locally Thin Areas



Squares are less than 0.736"
Triangles are greater than 0.736"

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc. No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 40 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

7.5 UT EVALUATION BAY 5 SUMMARY

The outside surface of this bay is rough and very similar to bay 3 except that the local areas are clustered at the junction of bays 3 and 5, at about 30 inches above the floor. The shell surface is full of dimples comparable to the outside surface of a golf ball (references 3.6). This observation is made by the inspector who located the thinnest areas for the UT examination. The shell appears to be relatively uniform in thickness. Eight areas were selected to represent the thinnest areas based on the visual observations of the shell surface (see Fig. 5-1). These areas are a deliberate attempt to produce a minimum measurement. Table 5-1 shows these thickness values. The results indicate that all of the areas have thickness greater than the 0.736 inches.

7.5.1 Local Readings Less Than The Uniform Criteria

The individual thinnest UT measurements for locally thin areas are presented in Table 5-1. All 1992 and 2006 reading were greater than 0736 inches. Therefore, the uniform criteria is met throughout the bay and it is concluded that the bay is acceptable.

These areas and their location are shown on figure 5-2.

Table 5-1 Bay # 5 Thinnest UT Data

Area	Thinnest UT Measurements	
	1992 Inches	2006 Inches
1	0.970	0.948
2	1.040	0.955
3	1.020	0.989
4	0.910	0.948
5	0.890	0.880
6	1.060	0.981
7	0.990	0.974
8	1.010	1.007
Average	0.986	0.960

7.5.2 Bay #5 Very Local Wall Thickness Evaluation (Pressure Only)

All individual readings were greater than the acceptance criteria of 0.490". The thinnest reading was 0.880" in area 5 recorded 2006.

7.5.3 Bay 5 Local Wall Thickness Evaluation (Local Buckling)

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 41 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

The results indicate that all of the areas have thickness greater than the 0.736 inches. Therefore the uniform criteria is met throughout the bay and the use of the local wall thickness criteria for buckling is not required.

7.5.4 Bay #5 General Wall Thickness Criteria (Buckling)

The UT measurements presented in Table 5-1 equal an average of 0.986 inches in 1992 and 0.960" in 2006. Therefore, it is concluded that the bay is acceptable based on the bay evaluation thickness exceeding the buckling design thickness for the sandbed region of 0.736 inches using results of Reference 3.3.

7.5.5 Conclusion

It is concluded that Bay 5 is acceptable since all individual UT readings in 1992 and 2006 were greater than the uniform acceptance criteria.

Figure 5-2 illustrates the representative thicknesses in this bay, which is 0.960 inches or greater (refer to section 7.5.4).

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 42 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

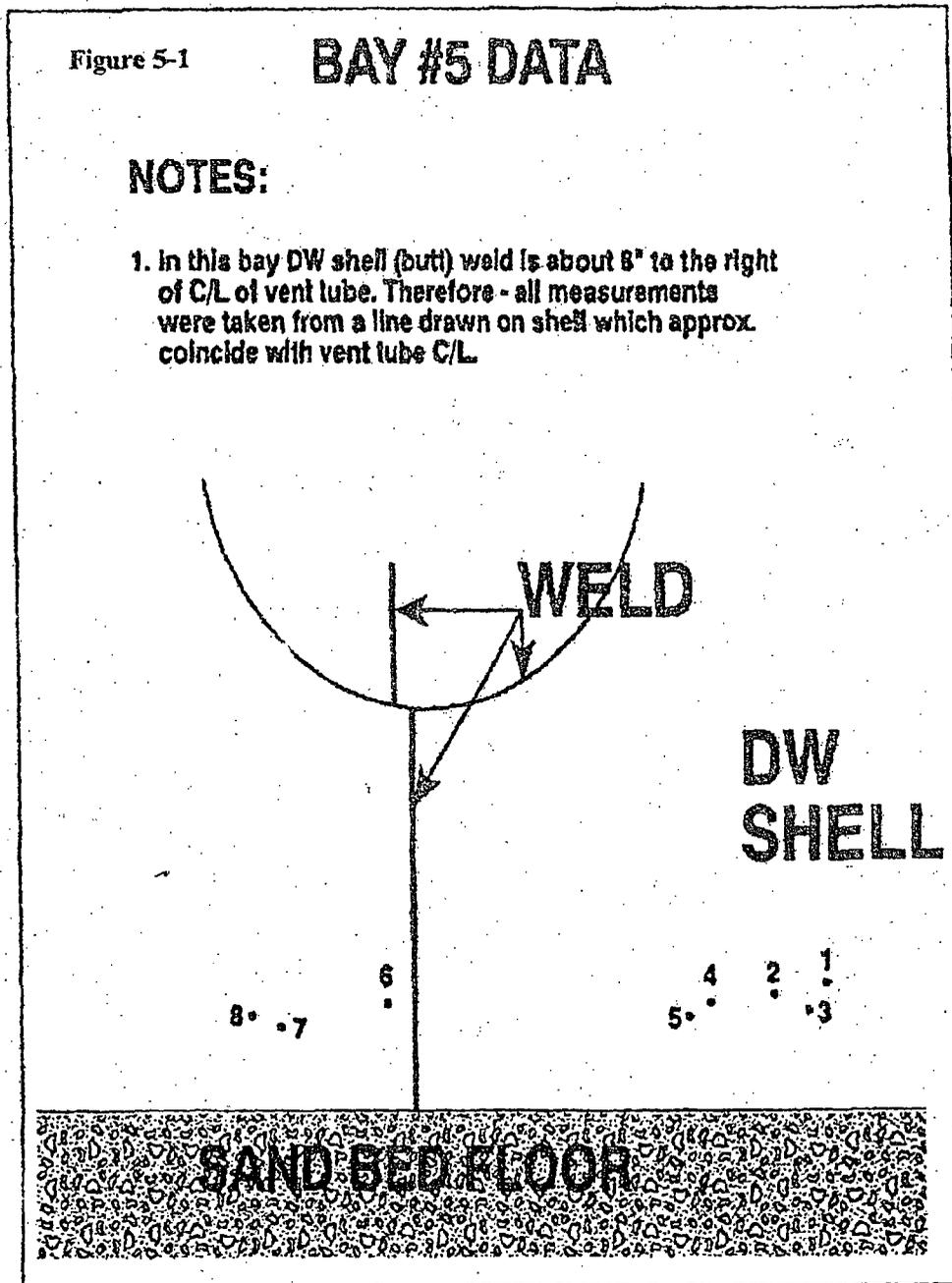
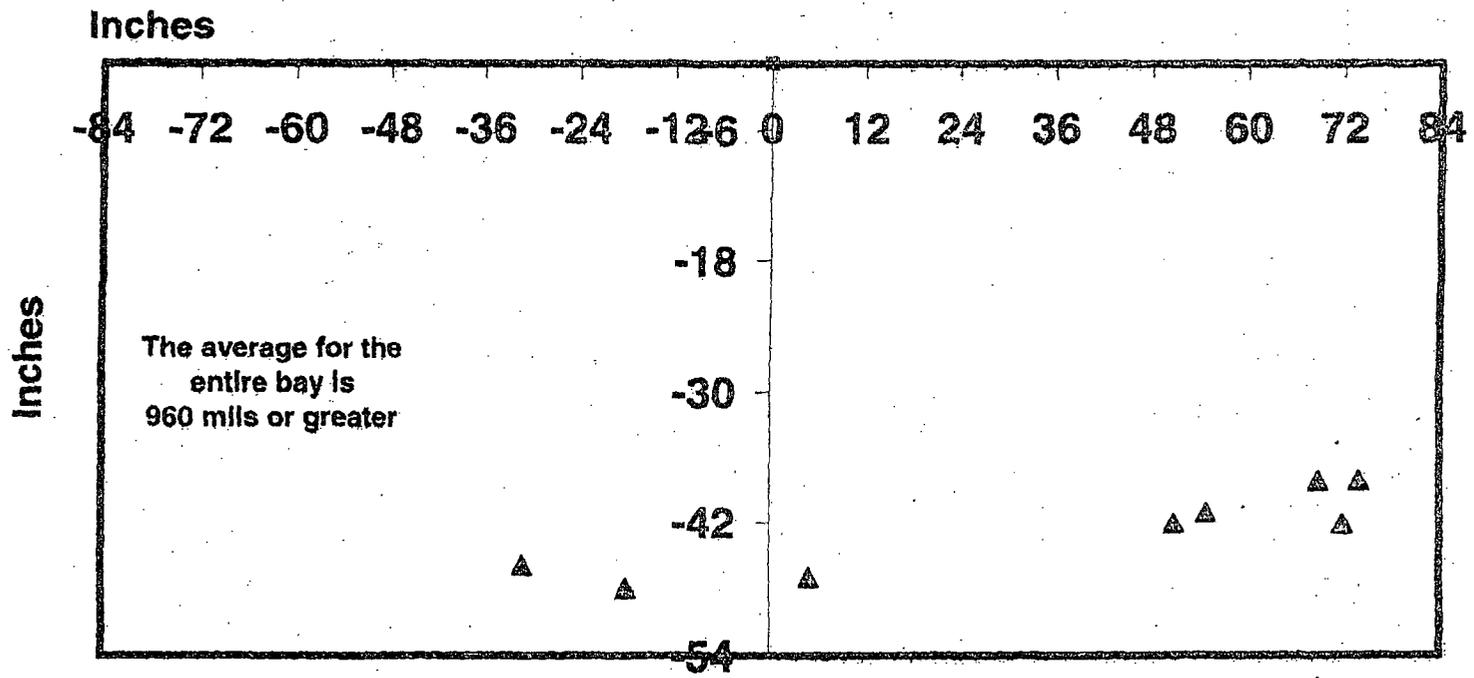


FIGURE (5)

Figure 5-2

Bay 5 2006 Spatial Relationship Of Locally Thin Areas



Squares are less than 0.736"
Triangles are greater than 0.736"

C-1302-187-5320-024
Rev. 2 Page 43

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 44 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

7.7 UT EVALUATION BAY 7 SUMMARY

The observation of the drywell surface for this bay showed uniform dimples in the corroded area, but they are shallow compared to those in bay 1. The bathtub ring seen in the other bays was not very prominent in this bay (references 3.6). This observation is made by the inspector who located the thinnest areas for the UT examination. The shell appears to be relatively uniform in thickness. Seven areas were selected to represent the thinnest areas based on the visual observations of the shell surface (Fig. 7-1). These areas are a deliberate attempt to produce a minimum measurement. Table 7-1 presents thee values.

7.7.1 Bay #7 Local Readings Less Than The Uniform Criteria

The individual thinnest UT measurements for locally thin areas are presented in Table 7-1. All 1992 and 2006 readings are greater than 0.736 inches. Therefore, the uniform criteria is met throughout the bay and it is concluded that the bay is acceptable.

These areas and their location are shown on figure 7-2.

Table 7-1 Bay # 7 Thinnest UT Data

Area	1992 (inches)	2006 (inches)
1	0.920	NA
2	1.016	NA
3	0.954	0.956*
4	1.040	NA
5	1.030	1*
6	1.045	1.02*
7	1.000	1.002*
Average	1.000	0.995

* - These were the thinnest documented readings on the 2006 data sheet.

7.7.2 Bay #7 Very Local Wall Thickness Evaluation (Pressure Only)

All individual readings were greater than the acceptance criteria of 0.490". The thinnest reading was in area 1, was 0.920 inches in 1992.

7.7.3 Bay 7 Local Wall Thickness Evaluation (Local Buckling)

The results indicate that all of the areas have thickness greater than the 0.736 inches. Therefore the uniform criteria is met throughout the bay and the use of the local wall thickness criteria for buckling is not required.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 45 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

7.7.4 Bay #7 General Wall Thickness Criteria (Buckling)

The UT measurements presented in Table 5-1 equal an average of 1.000 inches in 1992 and 0.995" in 2006. Therefore, it is concluded that the bay is acceptable based on the bay evaluation thickness exceeding the buckling design thickness for the sandbed region of 0.736 inches using results of Reference 3.3.

7.7.5 Conclusion

It is concluded that Bay 7 is acceptable since all individual UT readings in 1992 and 2006 were greater than the uniform acceptance criteria.

Figure 7-2 illustrates the representative thicknesses in this bay, which is 0.995 inches or greater (refer to section 7.5.4).

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 46 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

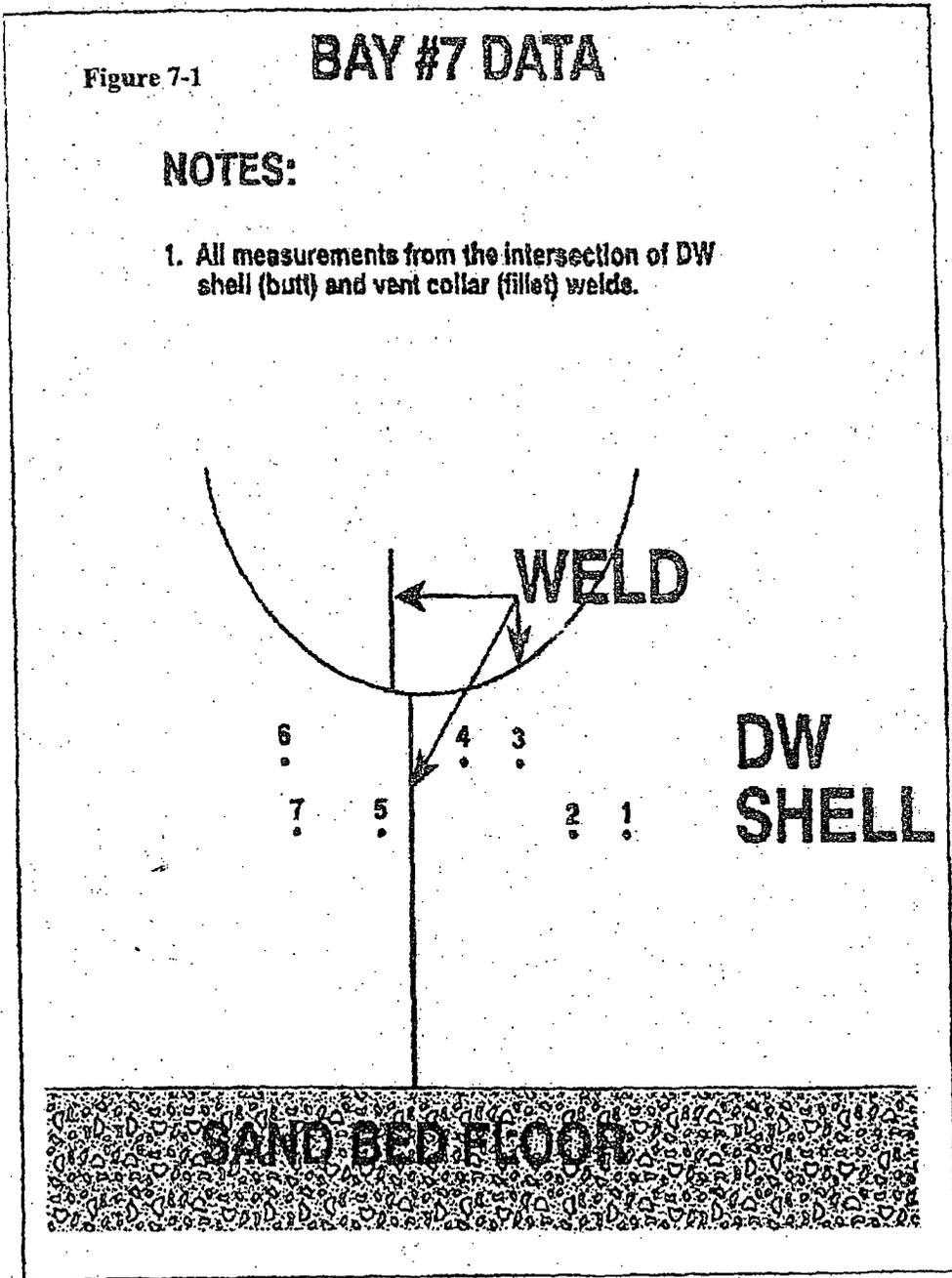
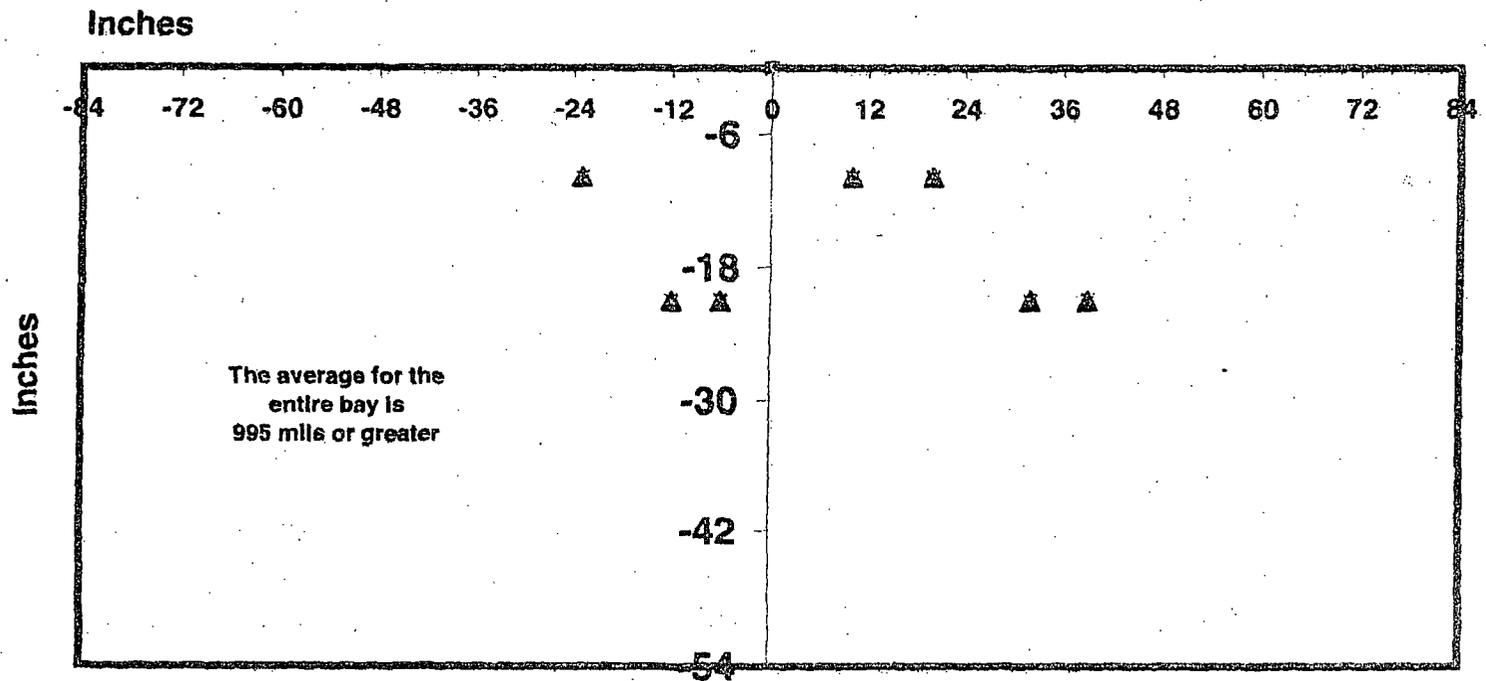


FIGURE (7)

Figure 7-2

Bay 7 2006 Spatial Relationship Of Locally Thin Areas



The average for the
entire bay is
995 miles or greater

Squares are less than 0.736"
Triangles are greater than 0.736"

C-1302-187-5320-024
Rev. 2, Page 47

OCLR00030722

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 48 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

7.9 UT EVALUATION BAY #9 SUMMARY

The observation of the drywell shell for this bay was very similar to bay 7 except that the bathtub ring was more evident in this bay (references 3.6). The shell appears to be relatively uniform in thickness except for a bathtub ring 6 to 9 inches wide approximately 6 to 8 inches below the vent header reinforcement plate. The upper portion of the shell beyond the band exhibits no corrosion where the original red lead primer is still intact. Ten areas were selected to represent the thinnest areas based on the visual observations of the shell surface (Fig. 9-1). These areas are a deliberate attempt to produce a minimum measurement. Table 9-1 shows readings taken to measure the thinnest thicknesses of the drywell shell.

7.9.1 Bay #9 Local Readings Less Than The Uniform Criteria

The individual thinnest UT measurements are presented in Table 9-1. All 1992 and 2006 readings are greater than 0.736 inches. Therefore, the uniform criteria is met throughout the bay and it is concluded that the bay is acceptable.

These areas and their location are shown on figure 9-2.

Table 9-1 Bay # 9 Thinnest UT Data

Area	Thinnest UT Measurements	
	1992 inch	2006 inch
1	0.960	0.968
2	0.940	0.934
3	0.994	0.989
4	1.020	1.016
5	0.985	0.964
6	0.820	0.802
7	0.825	0.820
8	0.791	0.781
9	0.832	0.823
10	0.980	0.955
Average	0.915	0.905

7.9.2 Bay #7 Very Local Wall Thickness Evaluation (Pressure Only)

All individual readings were greater than the acceptance criteria of 0.490". The thinnest reading was in area 8, was 0.781 inches in 2006.

Subject O.C. Drywell Ext UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 49 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

7.9.3 Bay 7 Local Wall Thickness Evaluation (Local Buckling)

The results indicate that all of the areas have thickness greater than the 0.736 inches. Therefore the uniform criteria is met throughout the bay and the use of the local wall thickness criteria for buckling is not required.

7.9.4 Bay #7 General Wall Thickness Criteria (Buckling)

The UT measurements presented in Table 9-1 equal an average of 0.915 inches in 1992 and 0.905" in 2006. Therefore, it is concluded that the bay is acceptable based on the bay evaluation thickness exceeding the buckling design thickness for the sandbed region of 0.736 inches using results of Reference 3.3.

7.9.5 Conclusion

It is concluded that Bay 9 is acceptable since all individual UT readings in 1992 and 2006 were greater than the uniform acceptance criteria.

Figure 9-2 illustrates the representative thicknesses in this bay, which is 0.905 inches or greater (refer to section 7.9.4).

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 50 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

Figure 9-1

BAY #9 DATA

NOTES:

1. All measurements from Intersection of the DW shell (butt) and vent collar (fillet) welds.

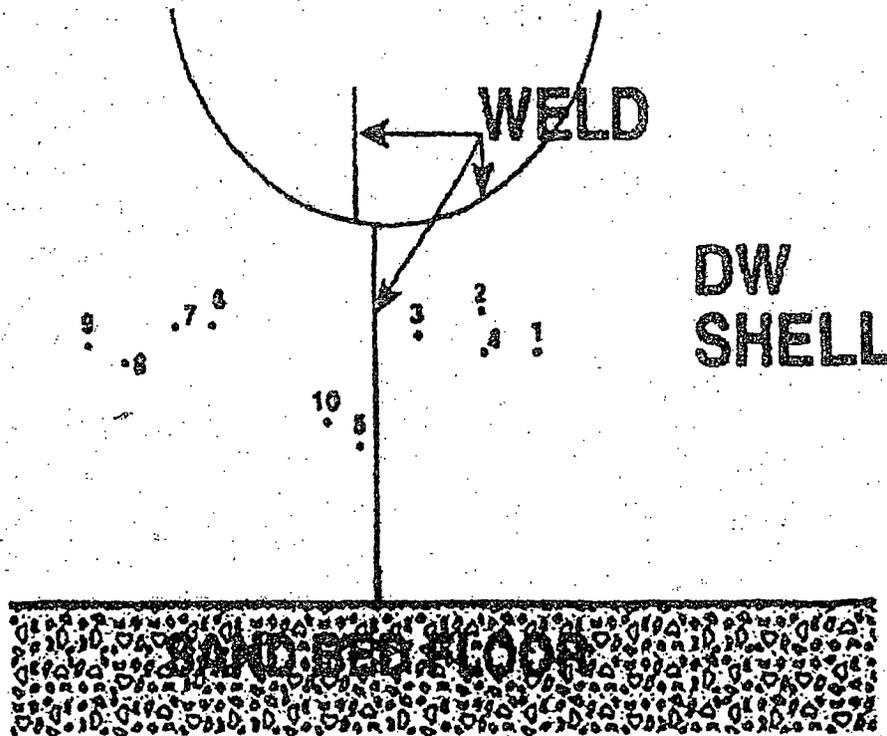
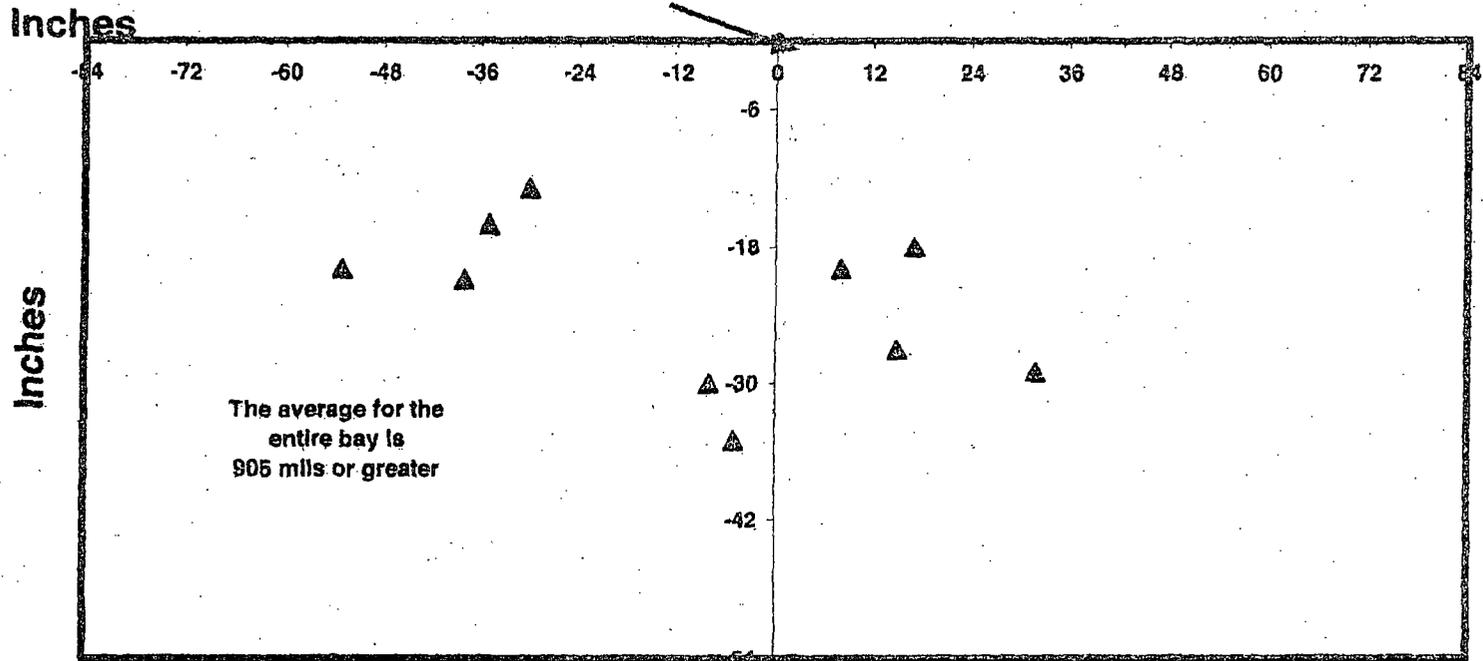


FIGURE (9)

Figure 9-2

Bay 9 2006 Spatial Relationship Of Locally Thin Areas

Center Line Of Vent Line



Squares are less than 0.736"
Triangles are greater than 0.736"

C-1302-187-5320-024
Rev. 2, Page 51

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 52 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

7.11 UT EVALUATION BAY #11 SUMMARY

The outside surface of this bay is rough, similar to bay 1, full of uniform dimples comparable to the outside surface of a golf ball. The shell appears to be relatively uniform in thickness except for local areas at the upper right corner of Figure 11-1, located at about 10 to 12 inches below the vent pipe reinforcement plate.

7.11.1 Bay #11 Local Readings Less Than The Uniform Criteria

Eight areas were selected to represent the thinnest local areas based on the visual observations of the shell surface (Fig. 11-1). These areas are a deliberate attempt to produce a minimum measurement (references 3.6). Table 11-1 shows readings taken to measure the thicknesses of the drywell shell. Area 1 as shown in Table 11-1, has a reading less than 0.736 inches. Inspector observations indicate that this area was very deep and not more than 1 to 2 inches in diameter. The depth of area relative to its immediate surrounds was measured at 4 locations round the spot and the average is shown in Table 11-2.

These areas and their location are shown on figure 11-2. The figure presents the areas with readings less than 0.736 inches as squares and areas with readings over 0.736 inches as triangles.

Table 11-1 Bay # 11 Thinnest UT Data

Area	2006	1992
1	0.700	0.736
2	0.770	0.760
3	0.832	0.830
4	0.755	0.751
5	0.831	0.823
6	0.800	0.756
7	0.831	0.817
8	0.815	0.825
Average	0.792	0.783

7.11.2 Bay #11 Very Local Wall Thickness Evaluation (Pressure Only)

All individual readings were greater than the acceptance criteria of 0.490". The thinnest reading was in area 1, was 0.700 inches in 2006.

7.11.3 Bay 11 Local Wall Thickness Evaluation (Local Buckling)

One area (area 1) shown in Table 11-1 had a individual measurement below 0.736 inches in 1992 and in 2006. Therefore the depth measurements were performed in 1992 (Table 11-2). The calculated "Evaluation Thickness" for both the 1992 and 2006 are greater than 0.736" and therefore meet the acceptance criteria.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 53 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

The calculation of the average depth for Bay 11, Area 1 is as follows:

Table 11-2 Summary of Measurements Below 0.736 Inches

1	0.705"	0.770"	0.246"	0.200"	0.751"	0.746"	Acceptable

7.11.4 Bay #11 General Wall Thickness Criteria (Buckling)

The UT measurements presented in Table 11-1 equal an average of 0.792 inches in 1992 and 0.783" in 2006. Therefore, it is concluded that the bay is acceptable based on the bay evaluation thickness exceeding the buckling design thickness for the sandbed region of 0.736 inches using results of Reference 3.3.

7.11.5 Conclusion

It is concluded that Bay 11 is acceptable since all but one individual UT readings in 1992 and 2006 were greater than the uniform acceptance criteria. The calculated "Evaluation thickness" of the one remaining area is greater than then 0.763" criteria

Figure 11-2 illustrates the representative thicknesses in this bay, which is 0.783 inches or greater (refer to section 7.11.4).

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 54 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici	Date	

Figure 11-1

BAY #11 DATA

NOTES:

1. All measurements from intersection of the DW shell (butt) and vent collar (fillet) welds.
2. Pit depths are average of four readings taken at 0/45/90/135° within 1° band surrounding the ground spots. This measurement was only taken when wall thickness was below 0.736".

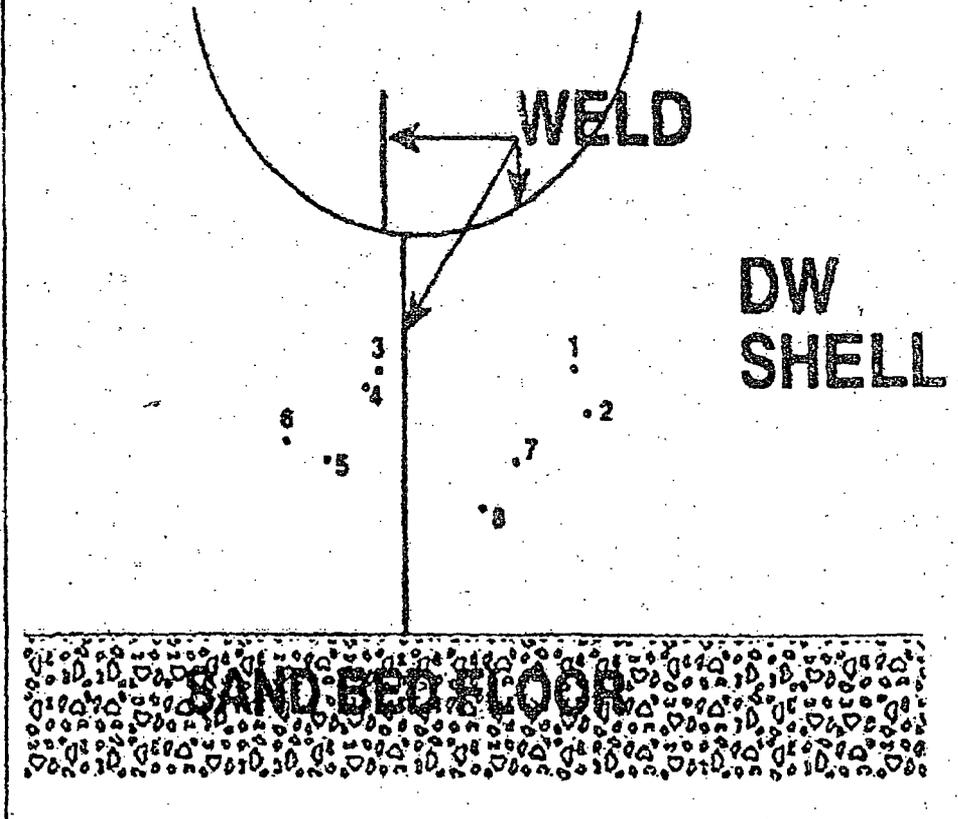
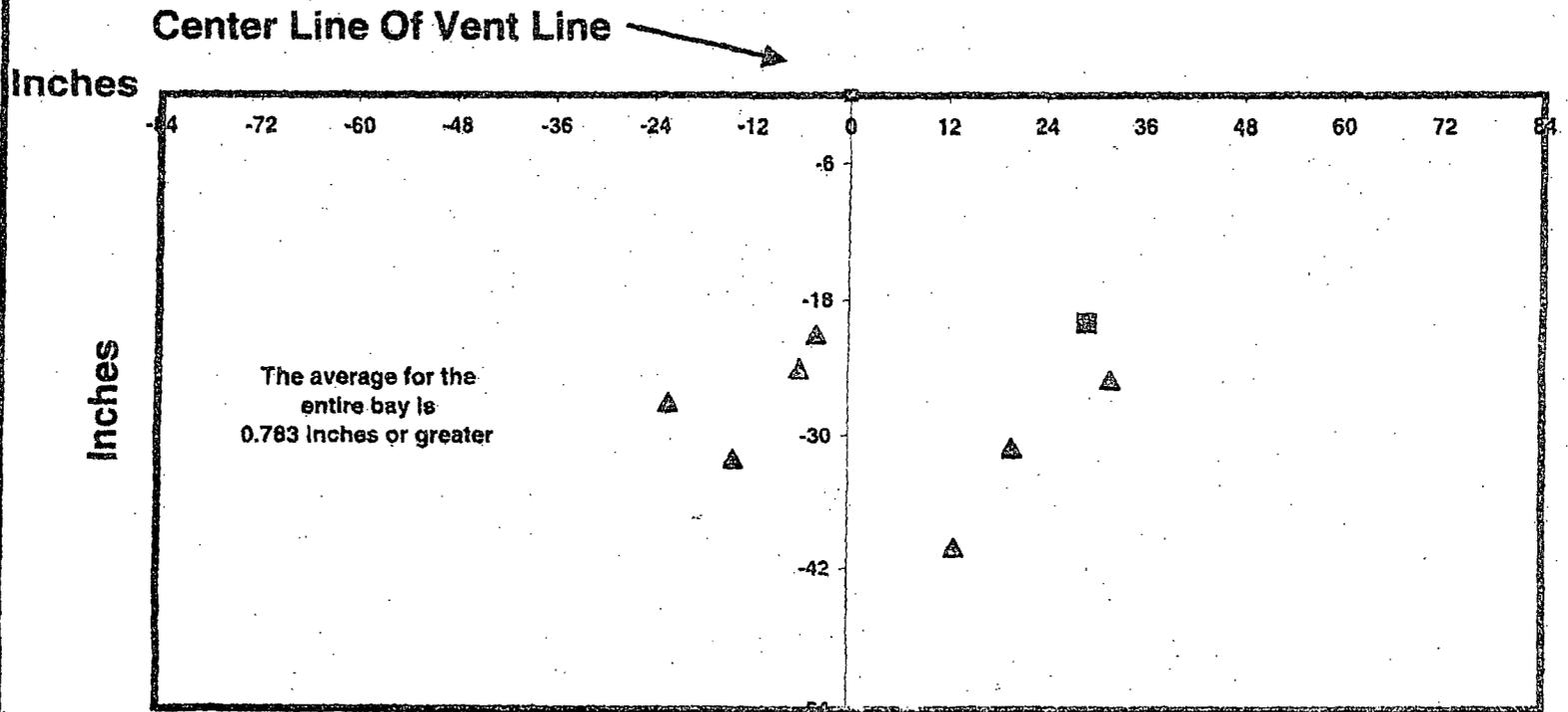


FIGURE (11)

Figure 11-2

Bay 11 2006 Spatial Relationship Of Locally Thin Areas



Squares are less than 0.736"
Triangles are greater than 0.736"

C-1302-187-5320-024
Rev. 2, Page 55

OCLR00030730

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 56 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

7.13 EVALUATION OF BAY #13 SUMMARY

The outside surface of this bay is rough and full of dimples similar to bay 1. This observation was made by the inspector who located the thinnest areas thereby biasing the remaining wall measurements to the conservative side (references 3.6). This inspection focused on the thinnest areas, even if very local. The variation in shell thickness is greater in this bay than in the other bays. The bathtub ring below the vent pipe reinforcement plate was less prominent than was seen in other bays. The corroded areas are about 12 to 18 inches in diameter and are at 12 inches apart, located in the middle of the sandbed. Beyond the corroded areas on both sides, the shell appears to be uniform in thickness at a conservative value of 0.800". Near the vent pipe and reinforcement plate the shell exhibits no corrosion since the original lead primer on the vent pipe/reinforcement plate is intact. Measurement 20 confirms that the thickness above the bathtub ring is at 1.154 inches. Outside the bathtub ring the shell appears to be fairly uniform in thickness where no abrupt changes in thickness are present.

7.13.1 Local Readings Less Than The Uniform Criteria

The table below provides individual UT readings for 1992 and 2006. These readings are the thinnest single reading within each locally thin area. All readings are confined to areas less than 2 1/2" inches in diameter. Shaded readings are less than the uniform criteria of 0.736 inches and must be evaluated. The 1992 individual UT readings for areas 6, 10, 11, 14, and 19 were less than the corresponding 2006 values. For all other area the 2006 value were less than the 1992 values. These areas and their location are shown on figure 13-2. The figure presents the areas with readings less than 0.736 inches as squares and areas with readings over 0.736 inches as triangles.

Table 13-1 Bay # 13 Thinnest UT Data

Area	1992	2006
1/1A	0.672	0.689
2/2A	0.727	0.719
3	0.941	0.923
4	0.915	0.873
5/5A	0.730	0.731
6/6A	0.655	0.652
7/7A	0.648	0.642
8/8A	0.718	0.704
9	0.924	0.915
10/10A	0.730	0.741
11/11A	0.655	0.669
12	0.885	0.886
13	0.932	0.814
14	0.868	0.87

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 57 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

15/15A		
16	0.829	0.814
17	0.807	NA
18	0.825	NA
19	0.912	0.916
20	1.170	NA
Average	0.810	0.786

* In 1992 two UT measurements were performed on these locations. The first was the thinnest reading within the location and the second was intended to provide a value for thickness of the immediate area surrounding the thinnest point.

7.13.2 Bay #1: Very Local Wall Thickness Evaluation (Pressure Only)

The table shows that all readings are greater than the criteria of 0.490". The thinnest reading was in area 7, was 0.602 inches in 2006.

7.13.3 Bay 13 Local Wall Thickness Evaluation (Local Buckling)

Nine areas shown in Table 13-1 have individual measurements below 0.736 inches in 1992. Six areas shown in Table 13-1 have individual measurements below 0.736 inches in 2006. Figure 13-2 shows the areas of these areas.

Inspector observations indicate that these areas were not more than 1 to 2 inches in diameter. The individual thickness values in Table 13-1 are the thinnest individual readings found in these areas. For purposes of this calculation all these areas will be considered to be 2 1/2" in diameter.

In 1992 for areas 1, 2, 5, 6, 7, 8, 10, 11, and 15 the measured thinnest UT reading was less than 0.736". Therefore micrometer depth measurements were performed on these areas to better characterize the thickness of surrounding area. At each location, micrometer readings were taken at the 0, 45, 90, and 135 degree orientation. The following table provides a summary of the depths in each azimuth.

Table 13-2 Bay 13 AVG Micrometer Calculations

1	0.330"	0.382"	0.346"	0.346"	0.351"
2	0.312"	0.377"	0.360"	0.393"	0.360"
5	0.150"	0.193"	0.230"	0.298"	0.217"
6	0.327"	0.339"	0.290"	0.247"	0.301"

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 58 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

7	0.241	0.279"	0.260"	0.239"	0.255"
8	0.324"	0.245"	0.262"	0.279"	0.278"
10	0.186"	0.173"	0.255"	0.229"	0.211"
11	0.240"	0.231"	0.271"	0.283"	0.256"
15	0.288"	0.277"	0.239"	0.288"	0.273"

Table 13-3 provides (per section 6.4) the "Evaluation Thickness" at the locally thin areas. Based on the 2006 data, areas 6, 8, 10 and 15 are greater than the uniform acceptance criteria of 0.736" and are therefore acceptable. Areas 1 and 2 were not found in 2006. However the 1992 "Evaluation Thicknesses" for these two areas are significantly larger than 0.736".

Shaded areas (5, 7, and 11) have resulting evaluation thicknesses less than the uniform acceptance criteria of 0.736" and must be evaluated in further detail. The 2006 "Evaluation Thicknesses" of all three areas are less than the 1992 values. Therefore only the 2006 "Evaluation Thicknesses" will be addressed in the remainder of this section.

Table 13-3 Summary of Measurements Below 0.736 Inches

1	0.672"	NA	0.351"	0.200"	0.823"	NA	7.13.3
2	0.722"	NA	0.360"	0.200"	0.882"	NA	7.13.3
5	0.718"	0.708	0.217"	0.200"	0.735"	0.725	7.13.3.1
6	0.655"	0.658	0.301"	0.200"	0.756"	0.759	7.13.3
7	0.618"	0.602	0.255"	0.200"	0.673"	0.657	7.13.3.2
8	0.718"	0.704	0.278"	0.200"	0.796"	0.782	7.13.3.2
10	0.728"	0.741	0.211"	0.200"	0.739"	0.752	7.13.3
11	0.685"	0.699	0.256"	0.200"	0.741"	0.725	7.13.3.2
15	0.683"	0.666	0.273"	0.200"	0.756"	0.739	7.13.3

7.13.3.1 Evaluation of Area 5

Refer to figure 13-6. Area 5 has a single reading of 0.708" in 2006. This area is next to areas 10 (0.741") and 14 (0.870"). These three areas are bounded by a 8" by 12" area. Since these single points were determined by the inspectors to be the thinnest within this area, the average of these three thicknesses is a conservative estimate of the average thickness of the area (see assumption 4.3).

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 59 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

The average of these three reading is 0.773", which is greater than 0.736". Therefore area 5 meets the 0.736" uniform criteria.

7.13.3.2 Evaluation of Areas 7, 8, and 11

Areas 7, 8 and 11 were evaluated together in a single 12" by 12" area (see figure 13-2 and 13-3) and compared to the local buckling criteria established in section 6.2.

Area 7 has a single reading of 0.602" that is less than 0.636" (the thickness criteria for the 12" by 12" area). This area was combined with areas 8 (0.704") and 11 (0.669"). These three areas are bounded by a 12" by 12" area. Since these single points were determined by the inspectors to be the thinnest within this area, the average of these three thicknesses is a conservative estimate of the average thickness of the 12" by 12" area (see assumption 4.3). The average of these three readings is 0.658", which is greater than local buckling criteria of 0.636". Therefore areas 7, 8 and 11 meet the local buckling criteria. Figure 13-4 and 13-5 show the profile of the 36" by 36" area with average of 7, 8 and 11 minimum thickness overlaid on the curve depicting the acceptance criteria.

Figure 13-4 shows the profile along the horizontal axis and figure 13-5 shows the profile along the vertical axis.

7.13.3.3 Combined Effect of Locally Thin Areas on Buckling

There are several conservative factors associated with the size and the location of the locally thin areas which cannot be quantified but are judged to be substantial in demonstrating that the measured thickness are adequate. These are described below.

7.13.3.3.1 Refer to figure 13-7. The locally thin area for this bay that is less than 0.737 inches is located directly under the vent line.

The local buckling criteria (section 6.2) is based on sensitivity studies that placed a 36" by 36" locally thin grid on the area of the finite element model that had the highest buckling stresses. This area is located between the centerlines of the vent lines (+66" to -66" as shown in figure 13-2). Areas below the vents lines had less compressive stresses (-36" to +36"). Therefore locally thin areas located under a vent lines will have more margin than the same locally thin areas located between the centerline of the vent lines. Review of the original GE study (see appendix F) shows that stresses under the vent line are at least 20% less then the stresses between the centerline of the vent line. Therefore the necessary wall thickness to maintain the required safety factor for portions of the vessel under the vent lines is substantially less (by at least 20%) than the calculated required uniform thickness of 0.736".

7.13.3.3.2 A second factor is the cumulative size of the nine locally thin areas, which is significantly much smaller than the analyzed 36" by 36" area (see the figure in section 6.2). The total volume of this 36" by 36" area when compared to the volume of a similar 36" by 36" area with a uniform thickness of 0.736" correspond to a reduced volume of 72.0 cubic inches.

The cumulative volume of all nine (in 1992) locally thin areas is less than 2.086 cubic inches (see the table below).

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 60 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

Table 13-4

Area	Thinnest reading inside the area (inches) (Column 2)	Equivalent volume loss of 2 ½ inches diameter area with thickness equal to thinnest readings (Column 2) when compared to a uniform thickness of 0.736 inches $0.736 - \text{Column 2}) * 3.142 * (2.5/2)**2$
1	0.672	0.314
2	0.722	0.069
5	0.718	0.088
6	0.655	0.398
7	0.618	0.579
8	0.718	0.088
10	0.728	0.039
11	0.685	0.250
15	0.683	0.260
	Total -	2.086

Therefore the comparison of the "as found" volume reduction which is less than 2.086 cubic inches to the "analyzed" volume reduction of 72 cubic inches leads to the conclusion that the effect on the buckling load factor is negligible.

In addition since the majority of the vessel in this bay is thicker than 0.736", the thicker areas will reinforce the locally thin areas. For example approximately 7730 square inches of surface area in this bay (of a total of 9072 square inches) is 800 mils or thicker (refer to figure 13-7). When compared to same surface area with a thickness of 0.736" there is a total increase in volume of at least 495 cubic inches. (e.g. $495 = (0.8 - 0.736) * 7730$). This additional volume will reinforce the locally thin areas.

7.13.4 Bay #13 General Wall Thickness Criteria (Buckling)

Outside the "Bathtub Ring"

Refer to figure 13-1 Measurement 20 confirms that the thickness above the bathtub ring is at 1.154 inches. Below the bathtub ring the shell appears to be fairly uniform in thickness where no abrupt changes in thickness are present.

Taking the average of the UT measured thicknesses of areas 3, 4, 9, 12, 13, 16, 17, 18, and 19 gives an average thickness of 0.824 inches in 1992 and 0.802 inches 2006 for the shell below the bathtub ring. Therefore it is concluded that these areas are acceptable based on the thickness exceeding the buckling design thickness for the sandbed region of 0.736 inches using the results of Reference 3.3.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 61 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

In the "Bathtub Ring"

Areas 5, 6, 7, 8, 10, 11, 14, and 15 are confined to the bathtub ring as shown in Figure 13-1 and 13-2. To determine the general shell thickness in the bathtub ring area of this bay the evaluation thicknesses for each of the areas defined above are averaged together.

An average value of the evaluation thicknesses presented in this band is as follows.

Table 13-5

Area	1992 Evaluation Thickness	2006 Evaluation Thickness
5	0.735"	0.725"
6	0.756"	0.759"
7	0.673"	0.657"
8	0.796"	0.782"
10	0.739"	0.752"
11	0.741"	0.725"
14	0.868"	0.870"
15	0.756"	0.739"
	Average = 0.758"	Average = 0.751"

The table shows an average evaluation thickness of greater than 0.758 inches in 1992 and greater than 0.751 inches in 2006 for the bathtub ring. These results are based on UT readings and average micrometer readings for only the thinnest area. UT readings and micrometer readings were generally not taken for the remainder of the shell, which were greater than 0.736 inches. In reality, the remainder of the shell is much thicker than the above results.

Again given that the average evaluation thickness of the shell in the bathtub ring area exceeds the buckling design thickness of 0.736 inches the shell area within the bathtub ring is also acceptable using the results of Reference 3.3.

7.13.5 Conclusion

Figure 13-7 illustrates representative areas and thicknesses in this bay as follows:

- Area B - This is a 18" high by 60 inches wide area, which is at least 0.751" thick. This thickness is based on the thickness of the Bathtub ring (refer to section 7.13.4).
- Area C - This is a 12" by 12" area (within area B) is at least 0.658 inches thick. This thickness is based on the evaluation in section 7.13.3.2.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 62 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

Area D- The remaining areas of the Bay is 0.800 inches thick or greater. This thickness is based on the evaluation in section 7.13.4.

Therefore this bay meets the acceptance criteria based on the following:

- 1) All individual readings are greater than 0.490 inches.
- 2) Except for Area C, the entire bay has thickness greater than 0.736 inches.
- 3) Area C (which is limited to an area of 12" by 12") meets the acceptance criteria in section 6.2.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 63 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

Figure 13-1

BAY #13 DATA

NOTES:

1. All measurements from intersection of the DW shell (butt) and vent collar (fillet) welds.
2. Spots with suffix (e.g. 1A or 2A) were located close to the spots in question and were ground carefully to remove minimum amount of metal but adequate enough for UT.
3. Pit depths are average of four readings taken at 0/45°/90°/135° within 1" distance around ground spot. Taken only where remaining wall showed below 0.736".

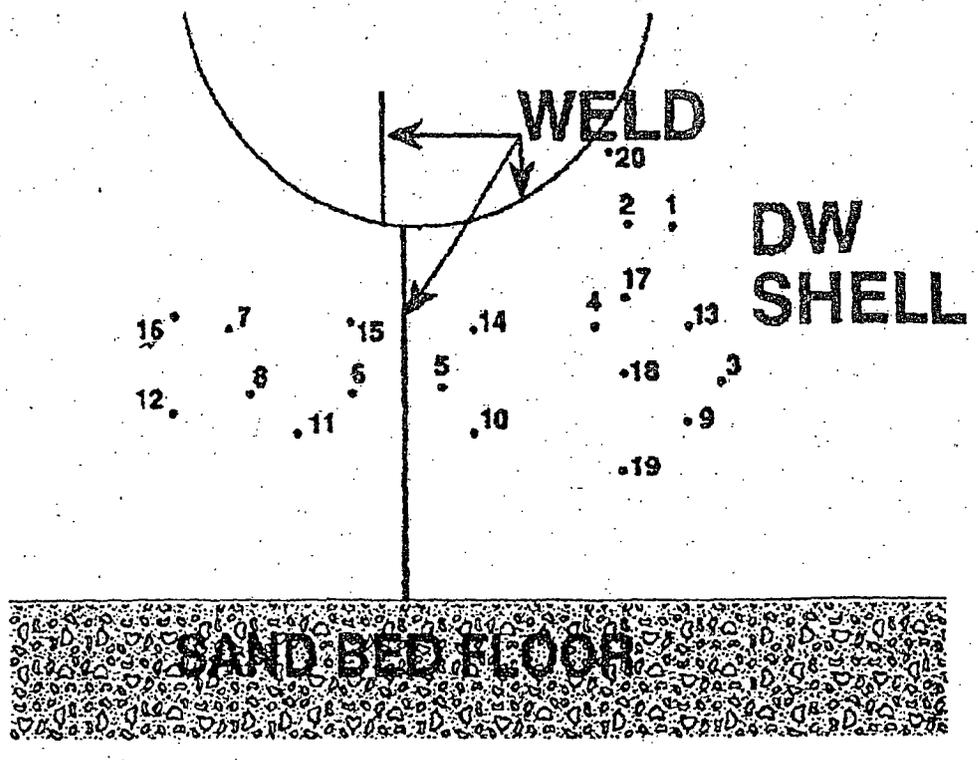
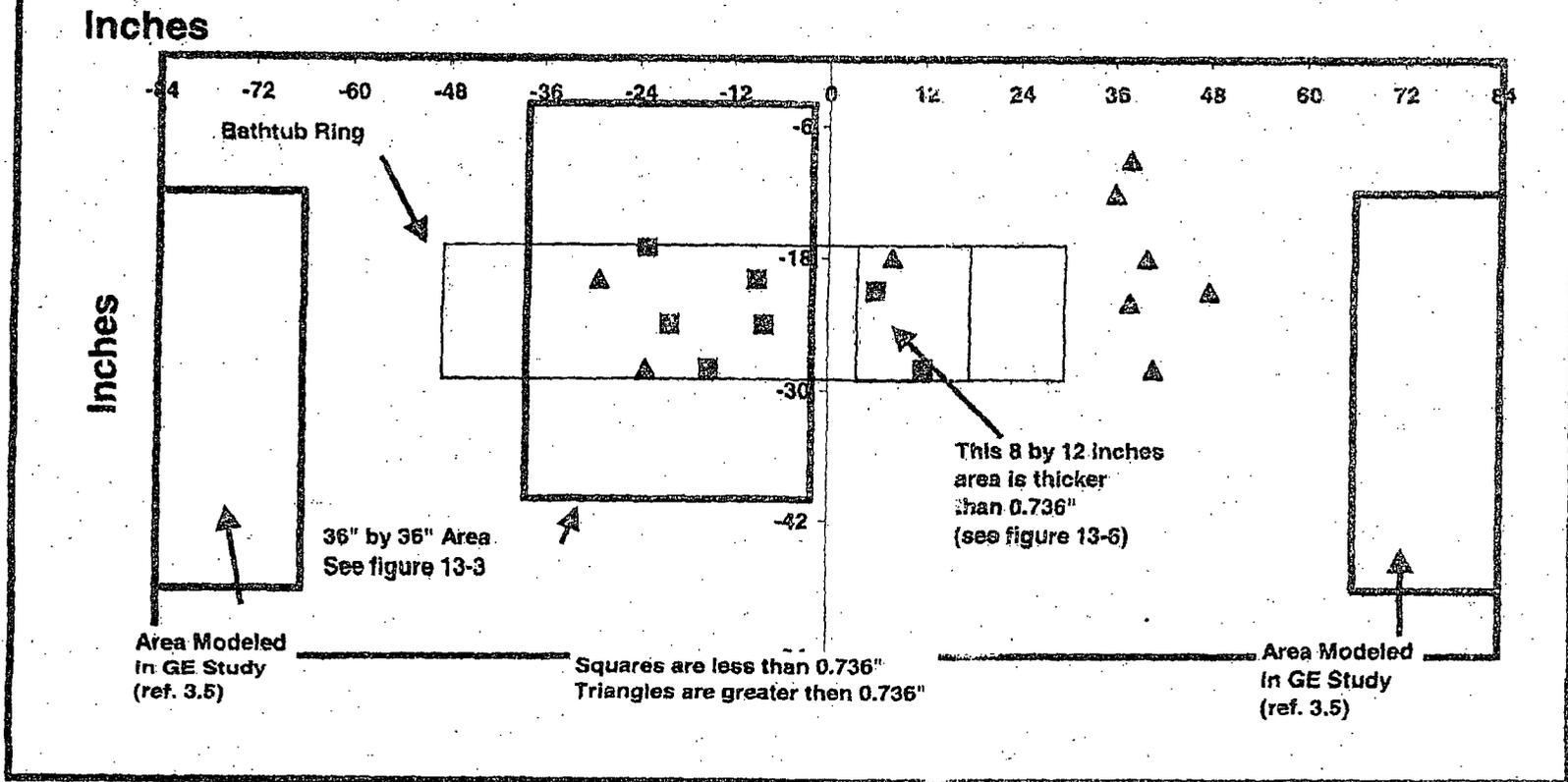


Figure 13-2

Bay 13 - 2006 Spatial Relationship Of Locally Thin Areas

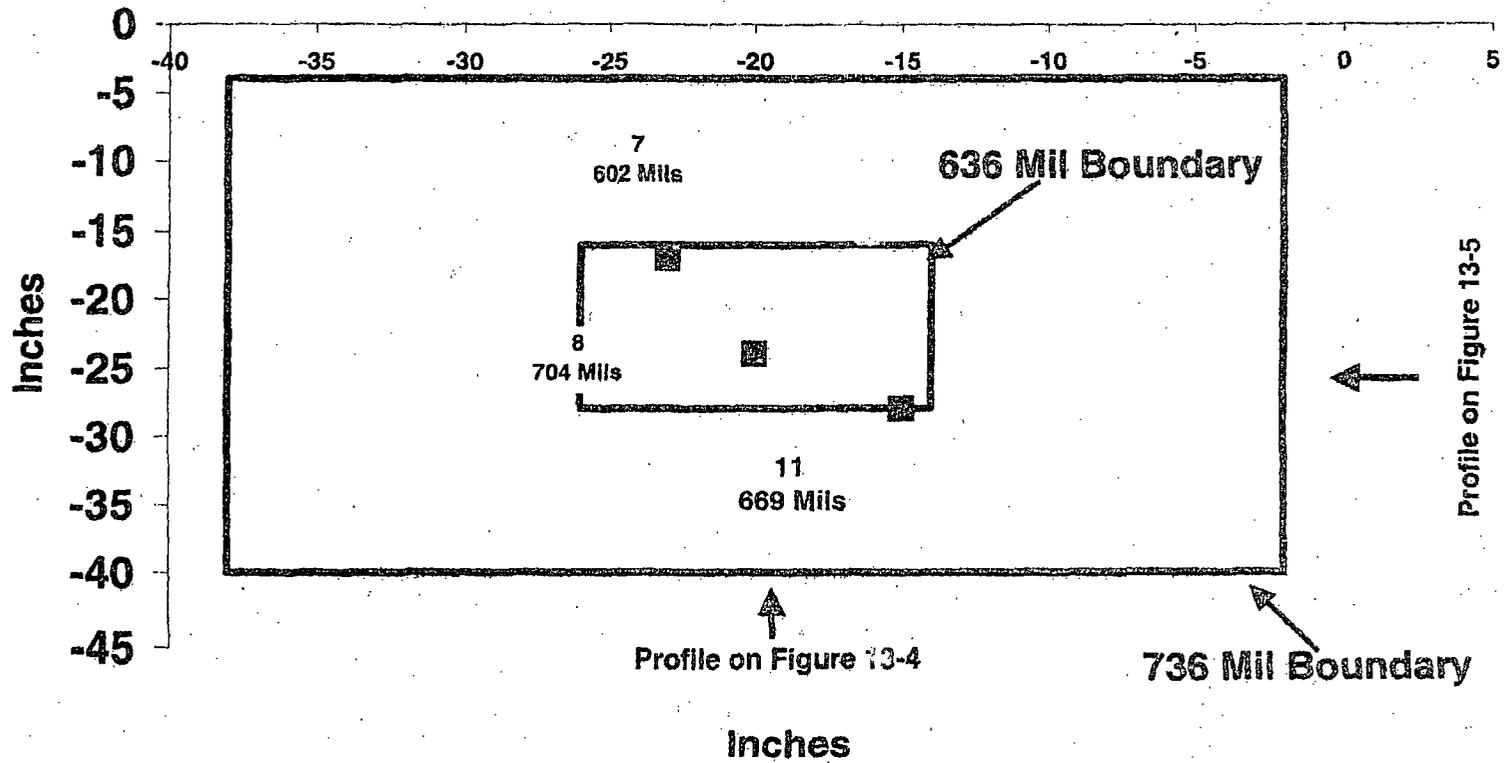


OCLR00030739

Figure 13-3

Bay 13 Points 7, 8 and 11

C-1302-187-5320-024
Rev. 2, Page 65

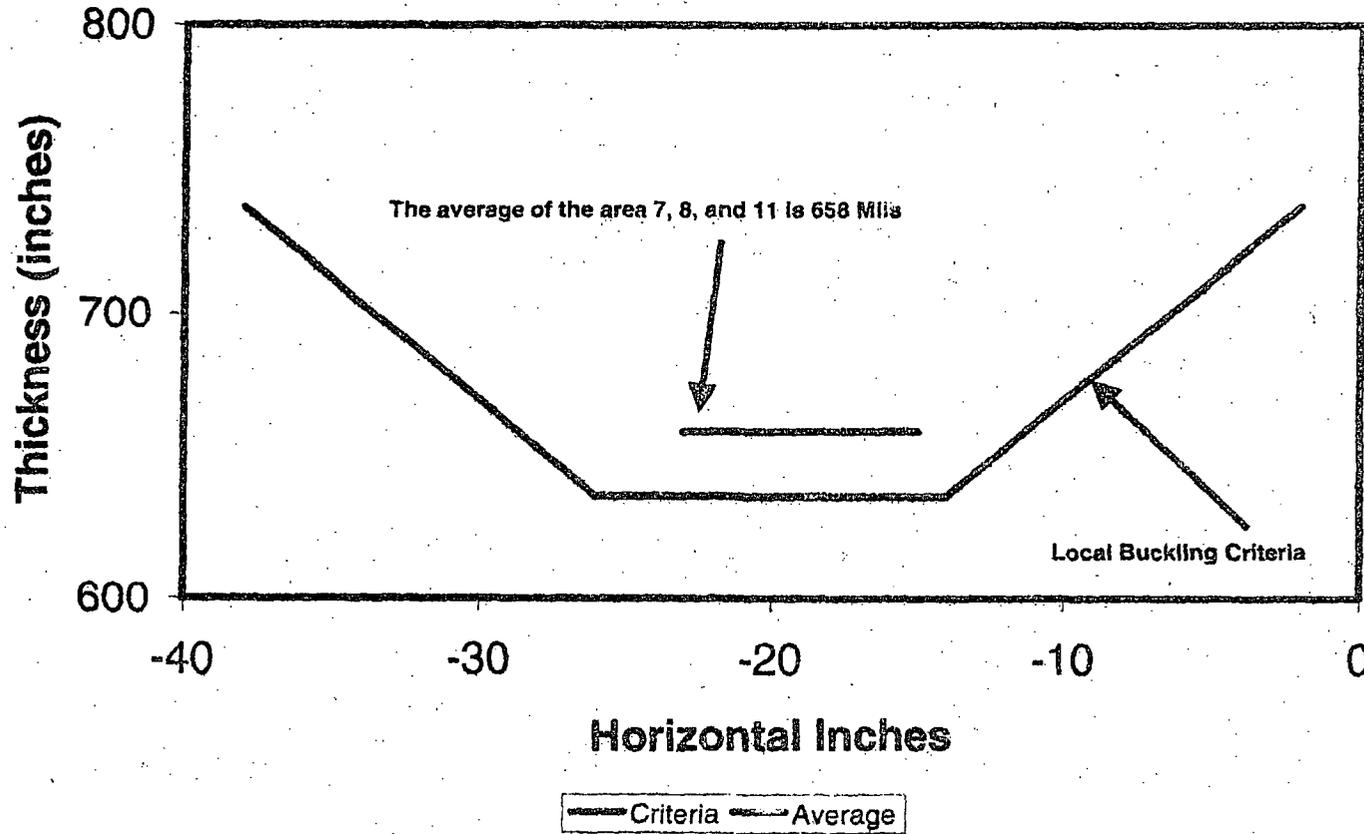


OCLR00030740

Figure 13 -4

Bay 13 Points 7, 8 and 11 Horizontal Profile

C-1302-187-5320-024
Rev. 2, Page 66

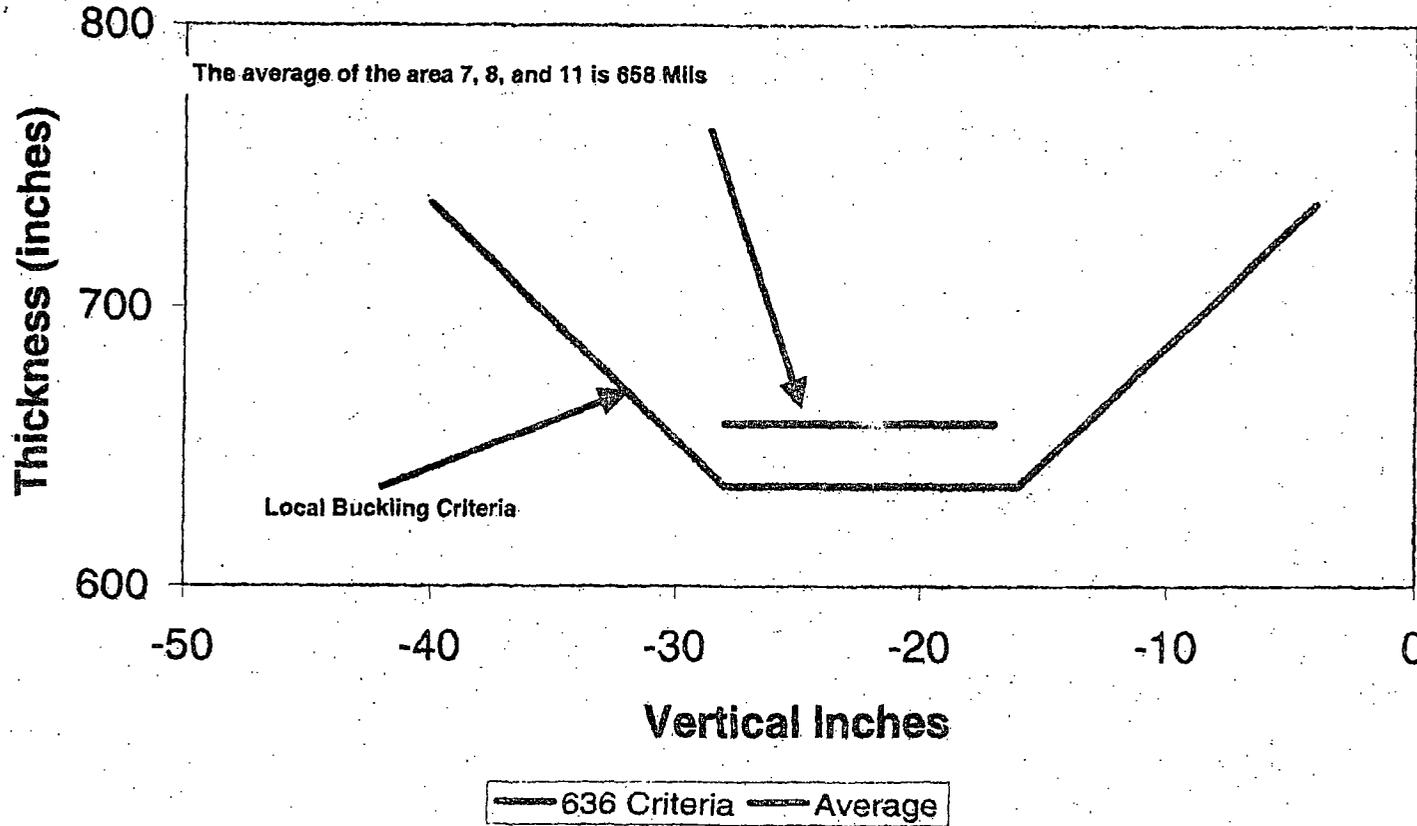


OCLR00030741

Figure 13 -5

Bay 13 Points 7, 8 and 11 Vertical Profile

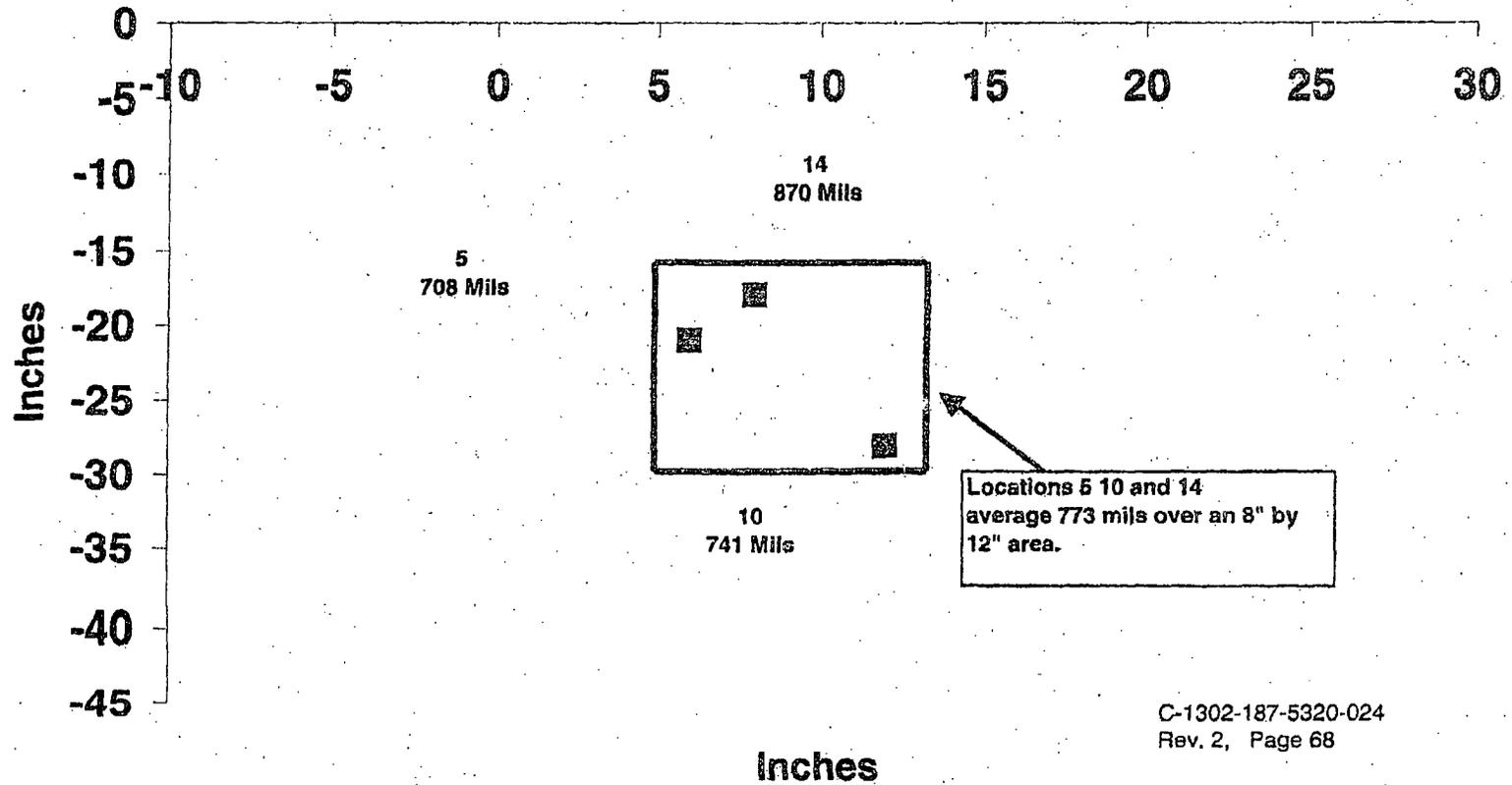
C-1302-187-5320-024
Rev. 2, Page 67



OCLR00030742

Figure 13-6

Bay 13 2006 Representative Thicknesses

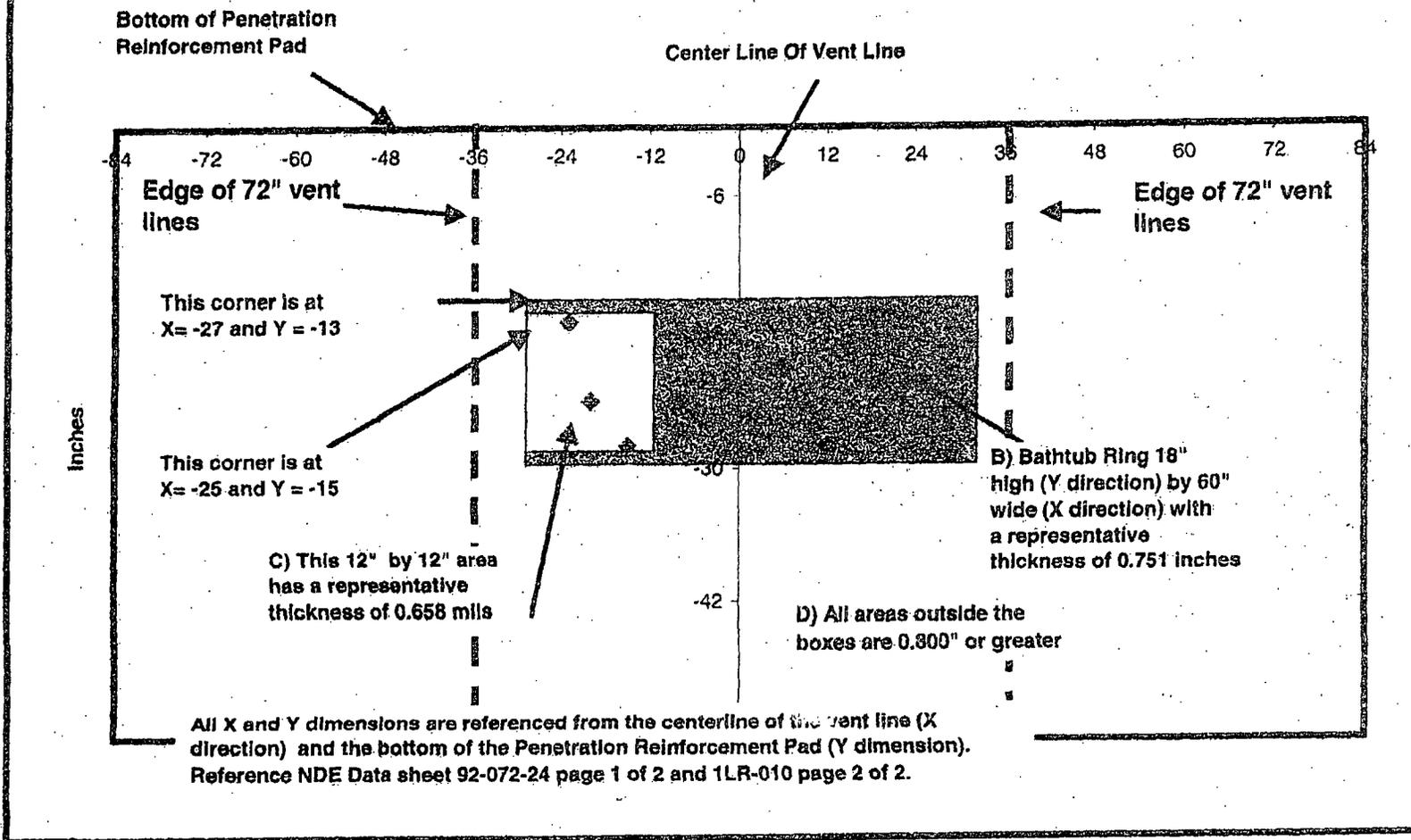


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Figure 13-7

Bay 13 - 2006 Locally Thin Areas

C-1302-187-5320-024
Rev. 2, Page 69



OCLR00030744

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 70 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

7.15 UT EVALUATION BAY 15 SUMMARY

The outside surface of this bay is rough, similar to bay 1, full of uniform dimples comparable to the outside surface of golf ball. The bathtub ring seen in the other bays, was not very prominent in this bay (references 3.6). This observation is made by the inspector who located the thinnest areas for the UT examination. The upper portion of the shell beyond the ring exhibits no corrosion where the original red lead primer is still intact. The shell appears to be relatively uniform in thickness.

7.15.1 Bay #15 Local Readings Less Than The Uniform Criteria

Eleven areas were selected to represent the thinnest areas based on the visual observations of the shell surface (Fig. 15-1). These areas are a deliberate attempt to produce a minimum measurement. Table 15-1 shows readings taken to measure the thinnest thicknesses of the drywell shell. The results indicate that all of the areas have thickness greater than the 0.736 inches, except one area in 1992 and another area in 2006. Inspector observations indicate that these areas were very deep and not more than 1 to 2 inches in diameter. The depth of area relative to its immediate surrounding was measured at 4 azimuths around the spot and the average is shown in Table 15-1.

These areas and their location are shown on figure 15-2. The figure presents the areas with readings less than 0.736 inches as squares and areas with readings over 0.736 inches as triangles.

Table 15-1 Bay # 15 Thinnest UT Data

1	0.786	0.736
2	0.829	0.777
3	0.932	0.935
4	0.795	0.791
5	0.850	0.817
6	0.794	0.715
7	0.808	0.805
8	0.770	0.760
9	0.722	0.720
10	0.860	0.837
11	0.825	0.798
Average	0.816	0.788

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 71 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

7.15.2 Bay #15 Very Local Wall Thickness Evaluation (Pressure Only)

All individual readings were greater than the acceptance criteria of 0.490". The thinnest reading was in area-1, was 0.711 inches in 2006.

7.15.3 Bay 15 Local Wall Thickness Evaluation (Local Buckling)

Table 15-2 Summary of Measurements Below 0.736 Inches

9	0.722"	0.720"	0.337"	0.200"	0.859"	0.857"	7.15.3.1
1	0.786"						7.15.3.2

7.15.3.1 Evaluation of Area 9

The calculated "Evaluation Thickness" of area 9 in 1992 and 2006 are greater than 0.736". Therefore this area meets the acceptance criteria.

7.15.3.2 Evaluation of Area 1

The individual thinnest reading for area 1 in 1992 was greater than 0.736". Therefore this area was not characterized with a micrometer and depth measurements are not available. This area cannot be evaluated using the "Evaluation Thickness". However the 2006 reading was less than 0.736". Therefore area 1 was evaluated against the local buckling criteria per section 6.2.

Area 1 has a single reading of 0.711" in 2006. This single point was determined by the inspectors to be the thinnest within this area. Figure 15-3 plots area 1 and all other recorded areas close by. Figure 15-3 overlays a 36" by 36" area on these locally thin areas. The center 12" by 12" of the area is overlaid on top of area 1.

Figure 13-4 and 13-5 shows the profile of the 36" by 36" area with the area thickness overlaid on the curve depicting the acceptance criteria. Figure 13-4 shows the profile along the horizontal axis and figure 13-5 shows the profile along the vertical axis. These figures show that the local buckling criteria is met.

7.15.3.3 Combined Effect of Locally Thin Areas on Buckling

There are several conservative factors associated with the size and the location of the locally thin areas which cannot be quantified but are judged to be substantial in demonstrating that the measured thickness are adequate. These are described below.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 72 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

7.15.3.3.1 Refer to figure 15-7. The locally thin area for this bay that is less than 0.736 inches is located under the vent line.

The local buckling criteria (section 6.2) is based on sensitivity studies that placed a 36" by 36" locally thin grid on the area of the finite element model that had the highest buckling stresses. This area is located between the centerlines of the vent lines (+66" to -66" as shown in figure 15-2). Areas below the vent lines had less compressive stresses. Therefore locally thin areas located under a vent lines will have more margin than the same locally thin areas located between the centerline of the vent lines. Review of the original GE study shows that stresses under the vent line are at least 20% less than the stresses between the centerline of the vent lines. Therefore the necessary wall thickness to maintain the required safety factor for portions of the vessel under the vent lines is substantially less (by at least 20%) than the calculated required uniform thickness of 0.736".

7.15.3.3.2 A second factor is the cumulative size of the locally thin areas, which are significantly much smaller than the analyzed 36" by 36" area (see the figure in section 6.2). The total volume of this 36" by 36" area when compared to the volume of a similar 36" by 36" area with a uniform thickness of 0.736" correspond to a reduced volume of 72.0 cubic inches.

The cumulative volume of two locally thin areas is 0.219 cubic inches (see the table below).

Table 15-3

Area	Thinnest reading inside the area (inches) (Column 2)	Equivalent volume loss of 2 1/2 inches diameter area with thickness equal to thinnest readings (Column 2) when compared to a uniform thickness of 0.736 inches $(0.736 - \text{Column 2}) * 3.142 * (2.5/2) ** 2$
1	0.711	0.133
9	0.72	0.085
	Total	0.219

Therefore the comparison of the "as found" volume reduction which is less than 0.219 cubic inches to the "analyzed" volume reduction of 72 cubic inches leads to the conclusion that the effect on the buckling load factor is negligible.

In addition since the majority of the vessel in this bay is thicker than 0.736", the thicker areas will reinforce the locally thin areas. For example approximately 8925 square inches of surface area in this bay (of a total of 9072 square inches) is 788 mils or thicker (refer to figure 15-7). When compared to same surface area with a thickness of 0.736" there is a total increase in volume of at least 464 cubic inches. (e.g. $464 = (0.788 - 0.736) * 8925$). This additional volume will reinforce the locally thin areas.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 73 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

7.15.4 Bay #15 General Wall Thickness Criteria (Buckling)

The UT measurements presented in Table 15-1 equal an average of 0.815 inches in 1992 and 0.788" in 2006. Therefore, it is concluded that the bay is acceptable based on the bay evaluation thickness exceeding the buckling design thickness for the sandbed region of 0.736 inches using results of Reference 3.3.

7.15.5 Conclusion

Figure 15-7 illustrates representative areas and thicknesses in this bay as follows:

- Area A - This is a 12" high by 12 inches wide area, which is at least 0.711" thick. This thickness is based on section 7.15.3.2).
- Area D- The remaining area of the Bay is 0.788 inches thick or greater. This thickness is based on the evaluation in section 7.15.4.

Therefore this bay meets the acceptance criteria based on the following:

- 1) All individual readings are greater than 0.490 inches.
- 2) Except for Area A, the entire bay has thickness greater than 0.736 inches.
- 3) Area A (which is limited to an area of 12" by 12") meets the acceptance criteria in section 6.2.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 74 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

Figure 15-1

BAY #15 DATA

NOTES:

1. All measurements from intersection of the DW shell and vent collar (fillet) welds.
2. Pit depths are average of four readings taken at 0/45°/90°/135° within 1" distance around ground spots. Taken only when remaining wall thickness shown below 0.736".

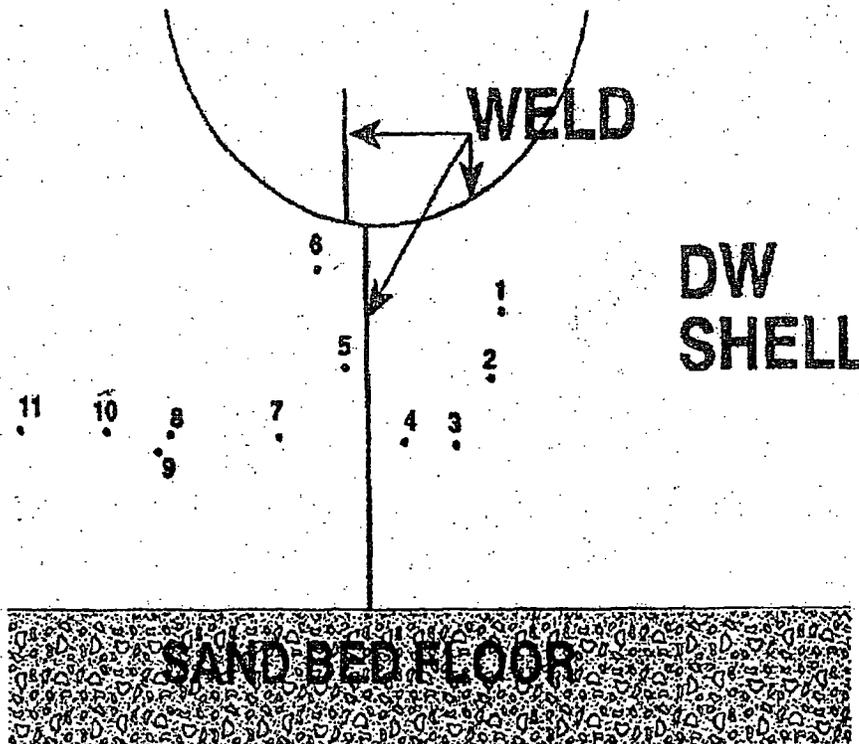


FIGURE (15)

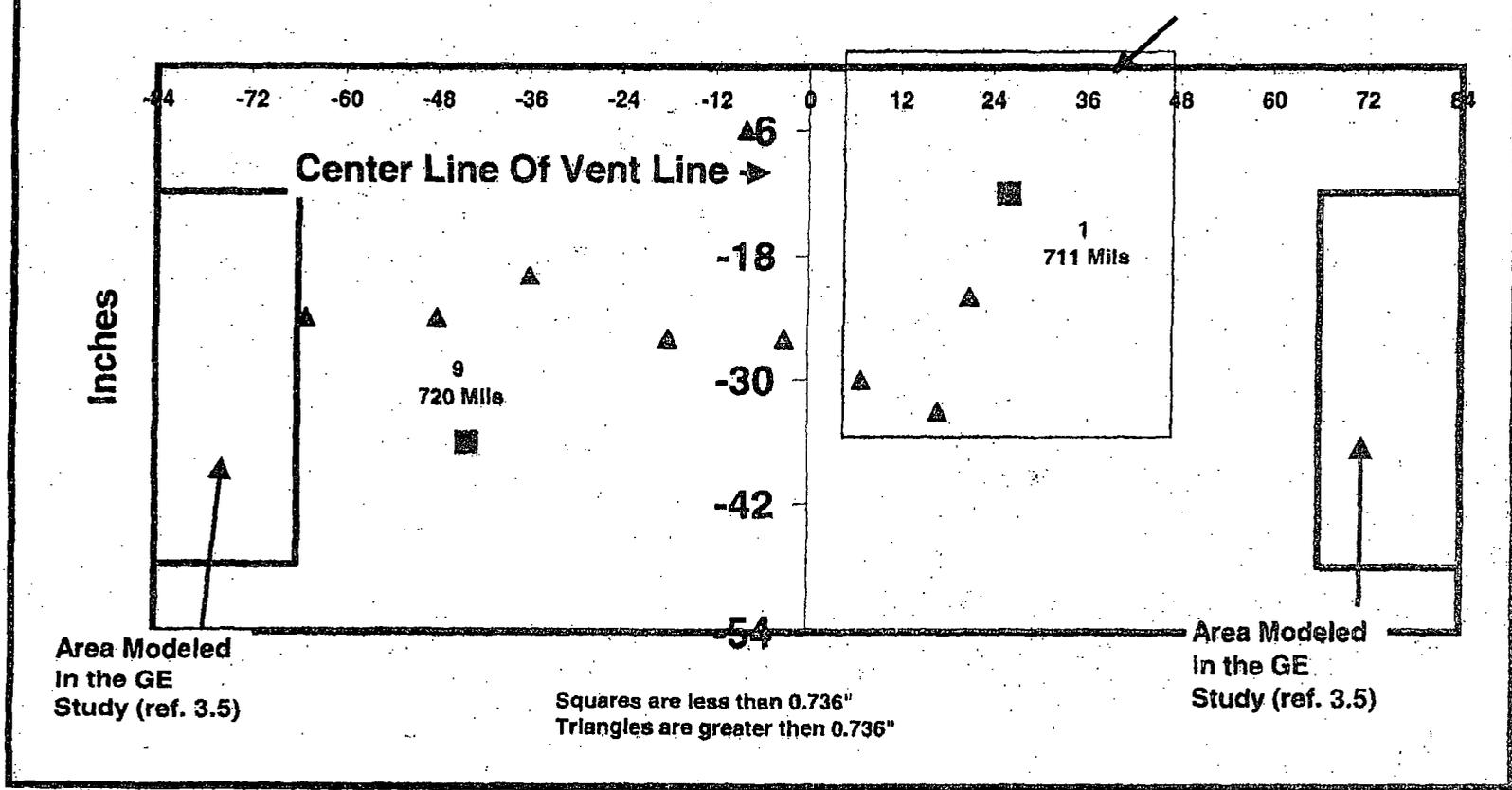
Figure 15-2

Bay 15 2006

Spatial Relationship Of Locally Thin Areas

C-1302-187-5320-024
Rev. 2, Page 75

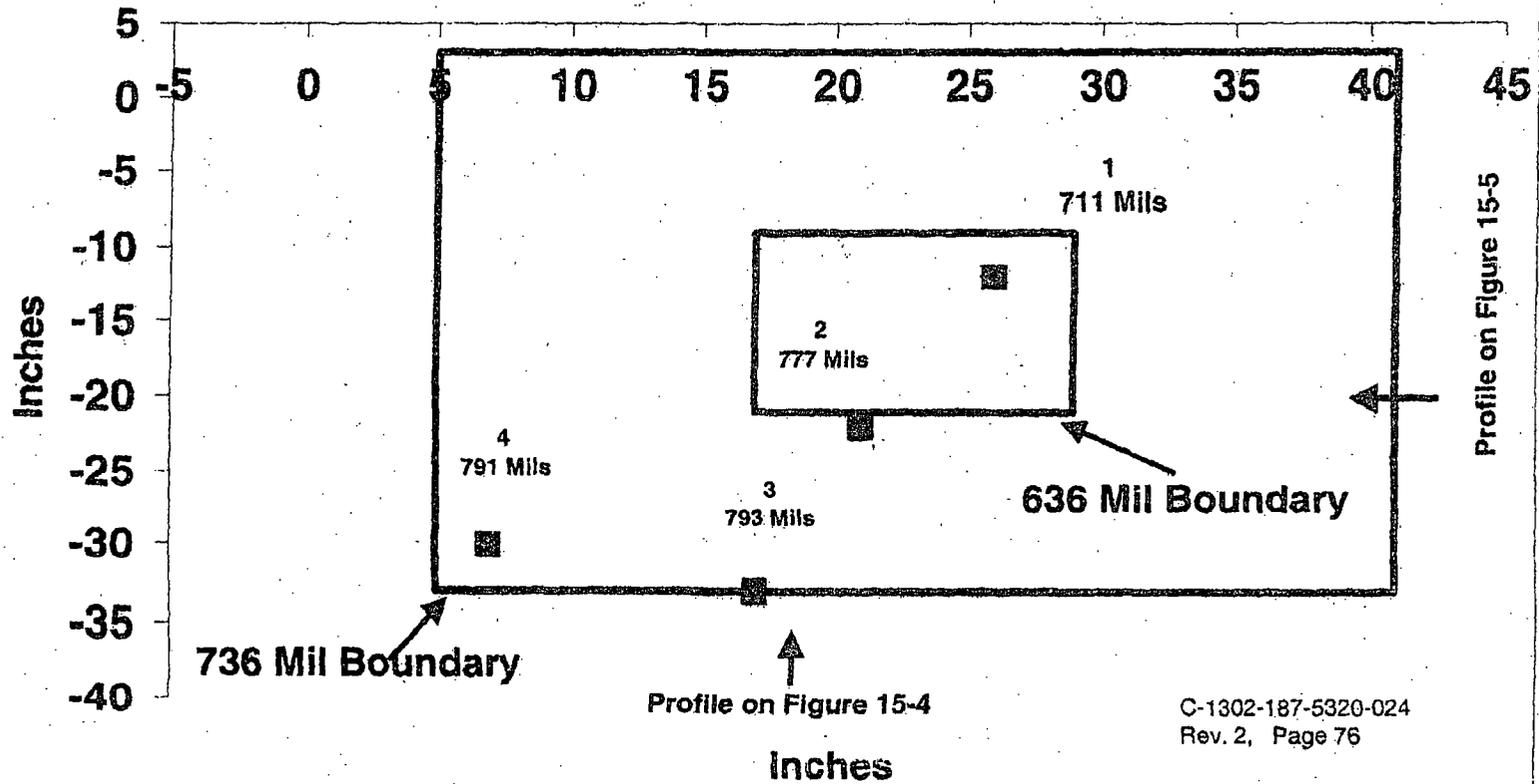
Evaluated area
Area in 15-3



OCLR00030750

Figure 15-3

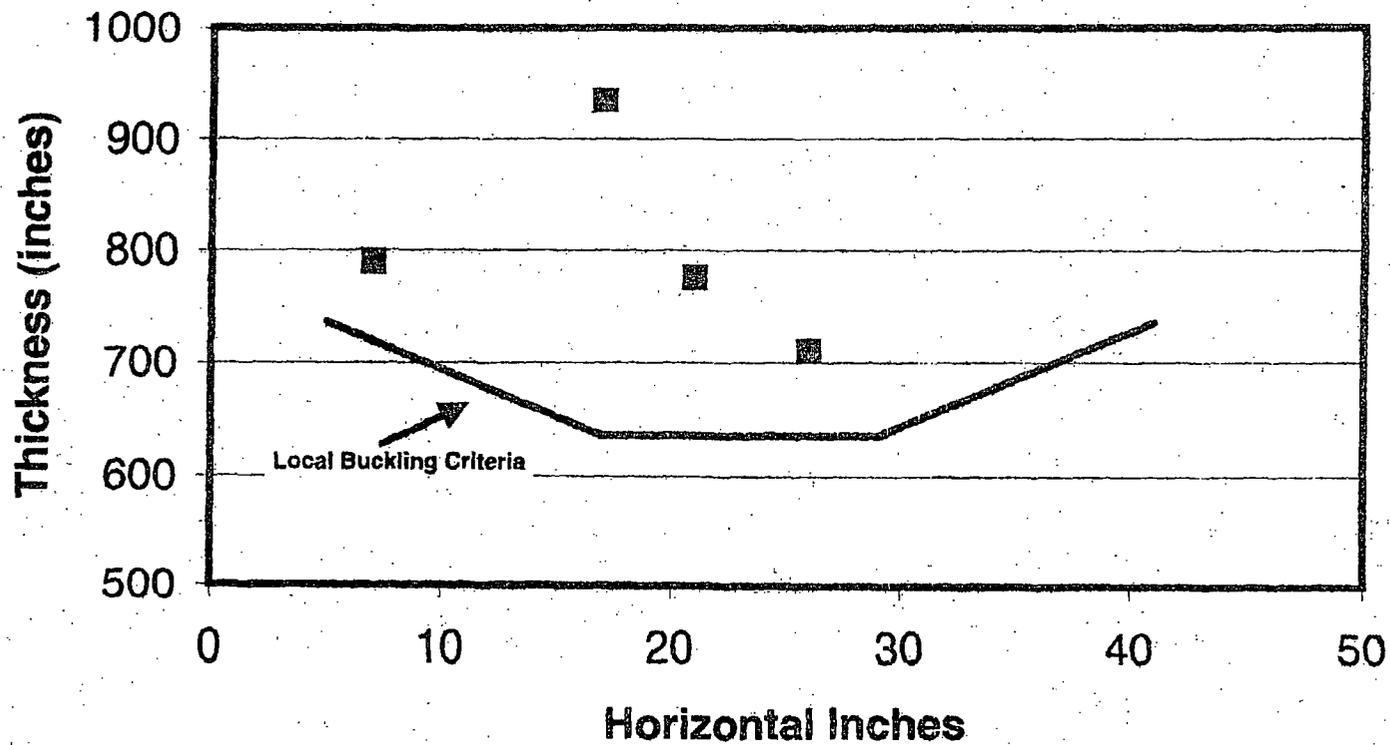
Bay 15 Locations 1, 2, 6, 7, 11 and 21 Evaluation Thickness



OCLR00030751

Figure 15-4

Bay 1 Horizontal Profile (Evaluation Thickness versus Local Buckling Criteria)

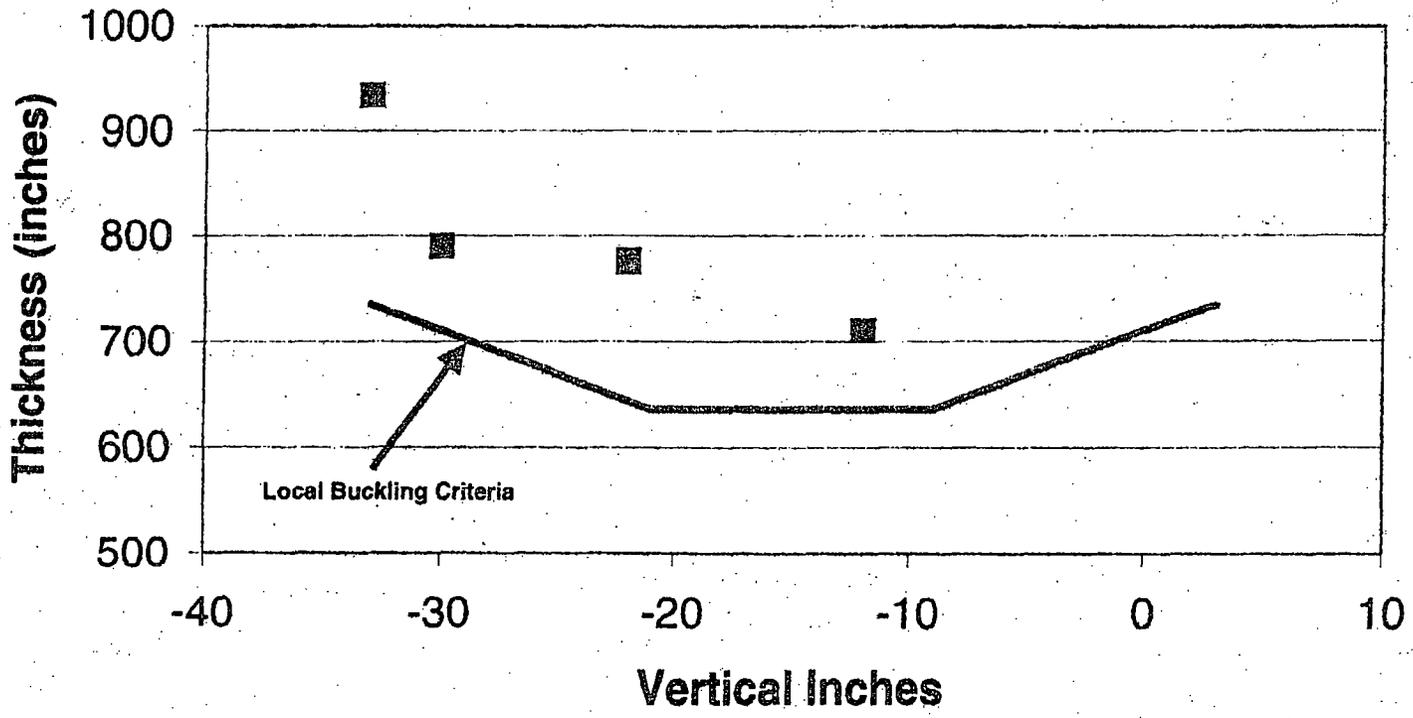


— 636 Criteria ■ Point —■—

C-1302-187-5320-024
Rev. 2, Page 77

Figure 15-5

Bay 1 Vertical Profile (Evaluation Thickness versus Local Buckling Criteria)



— 636 Criteria ■ Points — □ —

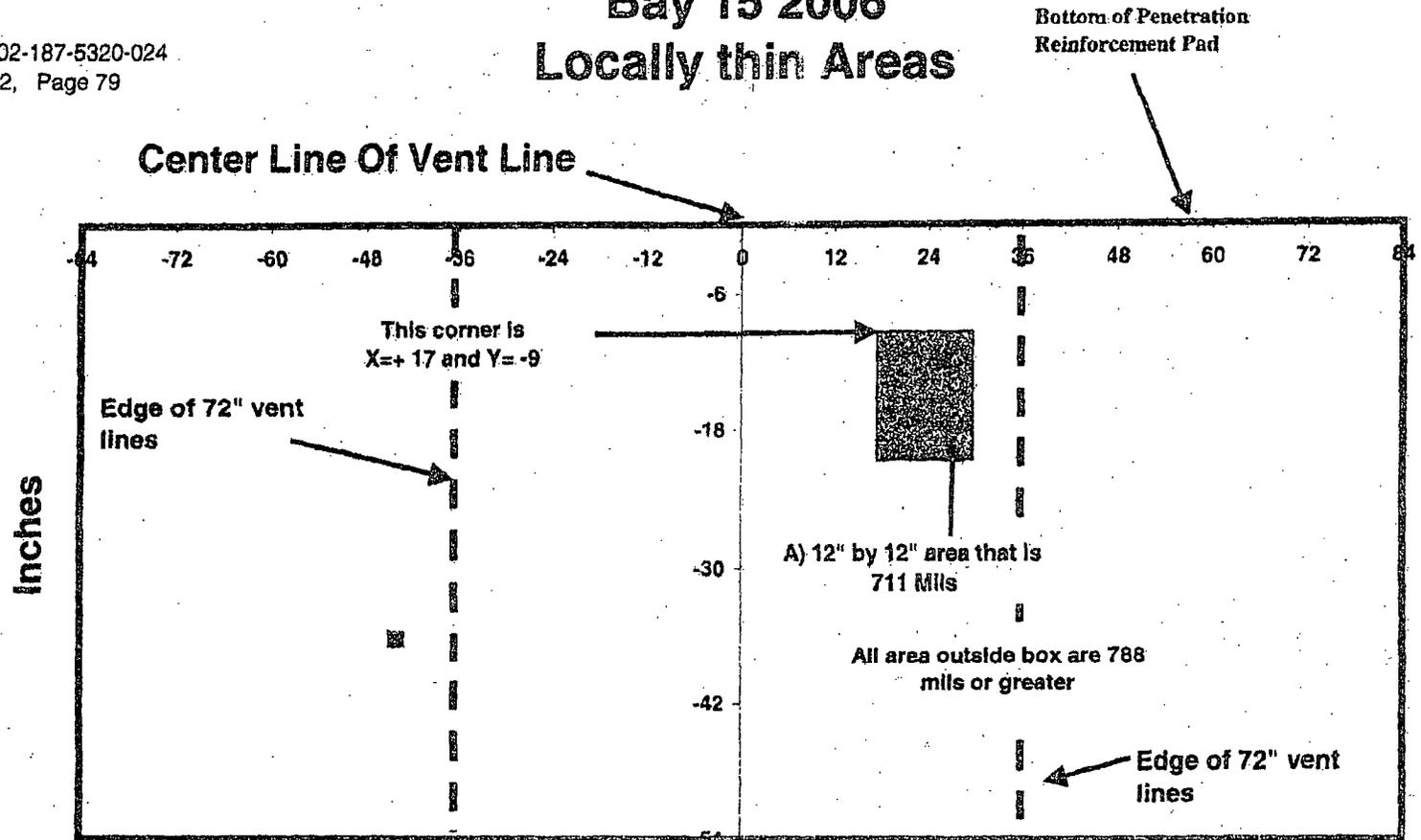
C-1302-187-5320-024
Rev. 2, Page 78

OCLR00030753

Figure 15-6

C-1302-187-5320-024
Rev. 2, Page 79

Bay 15 2006 Locally thin Areas



All X and Y dimensions are referenced from the centerline of the vent line (X direction) and the bottom of the Penetration Reinforcement Pad (Y dimension).
Reference NDE Data sheet 92-072-21 page 1 of 1 and 1R21LR-015 page 2 of 2

OCLR00030754

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 80 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

7.17.1 UT EVALUATION BAY #17 SUMMARY

The outside surface of this bay is rough, similar to bay 1, full of uniform dimples comparable to the outside surface of golf ball (references 3.6). The shell appears to be relatively uniform in thickness except for a band 8 to 10 inches wide approximately 6 inches below the vent header reinforcement plate. The upper portion of the shell beyond the band exhibits no corrosion where the original red lead primer is still intact.

7.17.1 Bay #17 Local Readings Less Than The Uniform Criteria

Eleven areas were selected to represent the thinnest areas based on the visual observations of the shell surface (Fig. 17-1). These areas are a deliberate attempt to produce a minimum measurement. Table 17-1 shows readings taken to measure the thinnest thicknesses of the drywell shell. The results indicate that all of the areas have thickness greater than the 0.736 inches, except one area. Area 9 as shown in Table 17-1, has a reading below 0.736 inches. Inspectors' observations indicate that this area is very deep and not more than 1 to 2 inches in diameter. The depth of area relative to its immediate surroundings was measured at 4 areas around the spot and the average is shown in Table 17-1.

Table 17-1 shows that one area was less than 0.736" in 1992 and another area in 2006. All other areas were greater than 0.736".

These areas and their location are shown on figure 17-2. The figure presents the areas with readings less than 0.736 inches as squares and areas with readings over 0.736 inches as triangles.

Table 17-1 Bay # 17 Thinnest UT Data

Area	2006	
	2006	2006
1	0.916	0.909
2	1.150	0.663
3	0.898	0.894
4	0.951	0.963
5	0.913	0.822
6	0.992	0.909
7	0.970	0.970
8	0.990	0.960
9	0.725	0.970
10	0.830	0.844
11	0.770	NA
Average	0.918	0.890

7.17.2 Bay #17 Very Local Wall Thickness Evaluation (Pressure Only)

All individual readings were greater than the acceptance criteria of 0.490". The thinnest reading was in area 2, was 0.663 inches in 2006.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 81 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julián Abramovici		Date

7.17.3 Bay 17 Local Wall Thickness Evaluation (Local Buckling)

Table 17-2 Summary of Measurements Below 0.736 Inches

Area	1992	2006	2006	2006	2006	2006	Section
9	0.720"	0.970"	0.351"	0.200"	0.871"	1.121"	7.17.3.1
2	1.150"	0.663"					7.17.3.2

7.17.3.1 Area 9

The calculated "Evaluation Thickness" of area 9 in 1992 is greater than 0.736". Therefore this area meets the acceptance criteria. Since the 2006 UT measurement was much greater than the 1992 value a corresponding "Evaluation Thickness" for 2006 was not considered and only the 1992 value used for the evaluation.

7.17.3.2 Area 2

The 1992 value for area 1 is not considered credible. The basis for this statement is that the corresponding corrosion rate would have to be 35 mils per year for the 1992 value to be credible. This amount of corrosion would have been observed by the visual coating inspections. Especially since the corrosion byproducts, which are between 5 to 10 times less dense than the carbon steel, would create a blister in the area which would be about 2 1/2" in diameter. However the "worst case" evaluation was performed in reference 3.8 by applying a 35 mil per year rate on the thinnest reading found in 2006 (location 7 and in bay 13 which is 602 mils). The evaluation showed that that location would not corrode to the less than the very local criteria (490 mil) prior to the next committed inspection, which is 2008.

The individual thinnest reading for area 2 in 1992 was greater than 0.736". Therefore this area was not characterized with a micrometer and depth measurements are not available. This area cannot be evaluated using the "Evaluation Thickness". Therefore area 2 will be evaluated against the local buckling criteria per section 6.2.

Area 2 has a single reading of 0.663" in 2006. This single point was determined by the inspectors to be the thinnest within this area. Figure 17-3 plots area 2 and all other close by areas recorded in 1992 and 2006. Figure 15-3 overlays a 36" by 36" area on these areas. The center 12" by 12" of the area is overlaid on top of area 2.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 82 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

Figure 17-4 and 17-5 shows the profile of the 36" by 36" area with the single thickness overlaid on the curve depicting the acceptance criteria. Figure 17-4 shows the profile along the horizontal axis and figure 17-5 shows the profile along the vertical axis. These figures show that the local buckling criteria is met.

7.17.3.3 Combined Effect of Locally Thin Areas on Buckling

There are several conservative factors associated with the size and the location of the locally thin areas which cannot be quantified but are judged to be substantial in demonstrating that the measured thickness are adequate. These are described below.

7.17.3.3.1 Refer to figure 17-7. The locally thin area for this bay that is less than 0.736 inches is not located between the centerline of the vent lines. The 12" by 12" locally thin area is located approximately at +20" to +56" of the vent line.

The local buckling criteria (section 6.2) is based on sensitivity studies that placed a 36" by 36" locally thin grid on the area of the finite element model that had the highest buckling stresses. This area is located between the centerlines of the vent lines (+66" to -66" as shown in figure 17-2). Areas between +20" to +56" from the vent lines had less compressive stresses. Review of the original GE study (see appendix F) shows that stresses in this region are at least 10% less than the stresses between the centerline of the vent lines. Therefore the necessary wall thickness to maintain the required safety factor for portions of the vessel under the vent lines is less (by at least 10%) than the calculated required uniform thickness of 0.736".

7.17.3.3.2 A second factor is the cumulative size of the two locally thin areas, which are significantly much smaller than the analyzed 36" by 36" area (see the figure in section 6.2). The total volume of this 36" by 36" area when compared to the volume of a similar 36" by 36" area with a uniform thickness of 0.736" correspond to a reduced volume of 72.0 cubic inches.

The cumulative volume of two locally thin areas is less than 0.634 cubic inches (see the table below).

Area	Thinnest reading inside the area (inches) (Column 2)	Equivalent volume loss of 2 1/2 inches diameter area with thickness equal to thinnest readings (Column 2) when compared to a uniform thickness of 0.736 inches (0.736 - Column 2) * 3.142 * (2.5/2) ** 2
2	0.633	0.549
9	0.720	0.085
	Total	0.634

Therefore the comparison of the "as found" volume reduction which is less than 0.634 cubic inches to the "analyzed" volume reduction of 72 cubic inches leads to the conclusion that the effect on the buckling load factor is negligible.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 83 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julián Abramovici		Date

In addition since the majority of the vessel in this bay is thicker than 0.736", the thicker areas will reinforce the locally thin areas. For example approximately 7776 square inches of surface area in this bay (of a total of 9072 square inches) is 892 mils or thicker (refer to figure 15-7). When compared to same surface area with a thickness of 0.736" there is a total increase in volume of at least 1210 cubic inches. (e.g. $1210 = (0.892 - 0.736) * 7776$). This additional volume will reinforce the locally thin areas.

7.17.4 Bay #17 General Wall Thickness Criteria (Buckling)

The UT measurements presented in Table 17-1 equal an average of 0.918 inches in 1992 and 0.892" in 2006. Therefore, it is concluded that the bay is acceptable based on the bay evaluation thickness exceeding the buckling design thickness for the sandbed region of 0.736 inches using results of Reference 3.3.

7.17.5 Conclusion

Figure 17-7 illustrates representative areas and thicknesses in this bay as follows:

- Area A - This is a 12" high by 12 inches wide area, which is at least 0.663" thick. This thickness is based on section 7.17.3.2).
- Area B - This is a 36" high by 36 inches wide area surrounding area, which is at least 0.850" thick. This thickness is based on section 7.17.3.2.
- Area C- The remaining area of the Bay is 0.892 inches thick or greater. This thickness is based on the evaluation in section 7.17.4.

Therefore this bay meets the acceptance criteria based on the following:

- 1) All individual readings are greater than 0.490 inches.
- 2) Except for Area A, the entire bay has thickness greater than 0.736 inches.
- 3) Area A (which is limited to an area of 12" by 12") meets the acceptance criteria in section 6.2.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed.		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 84 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

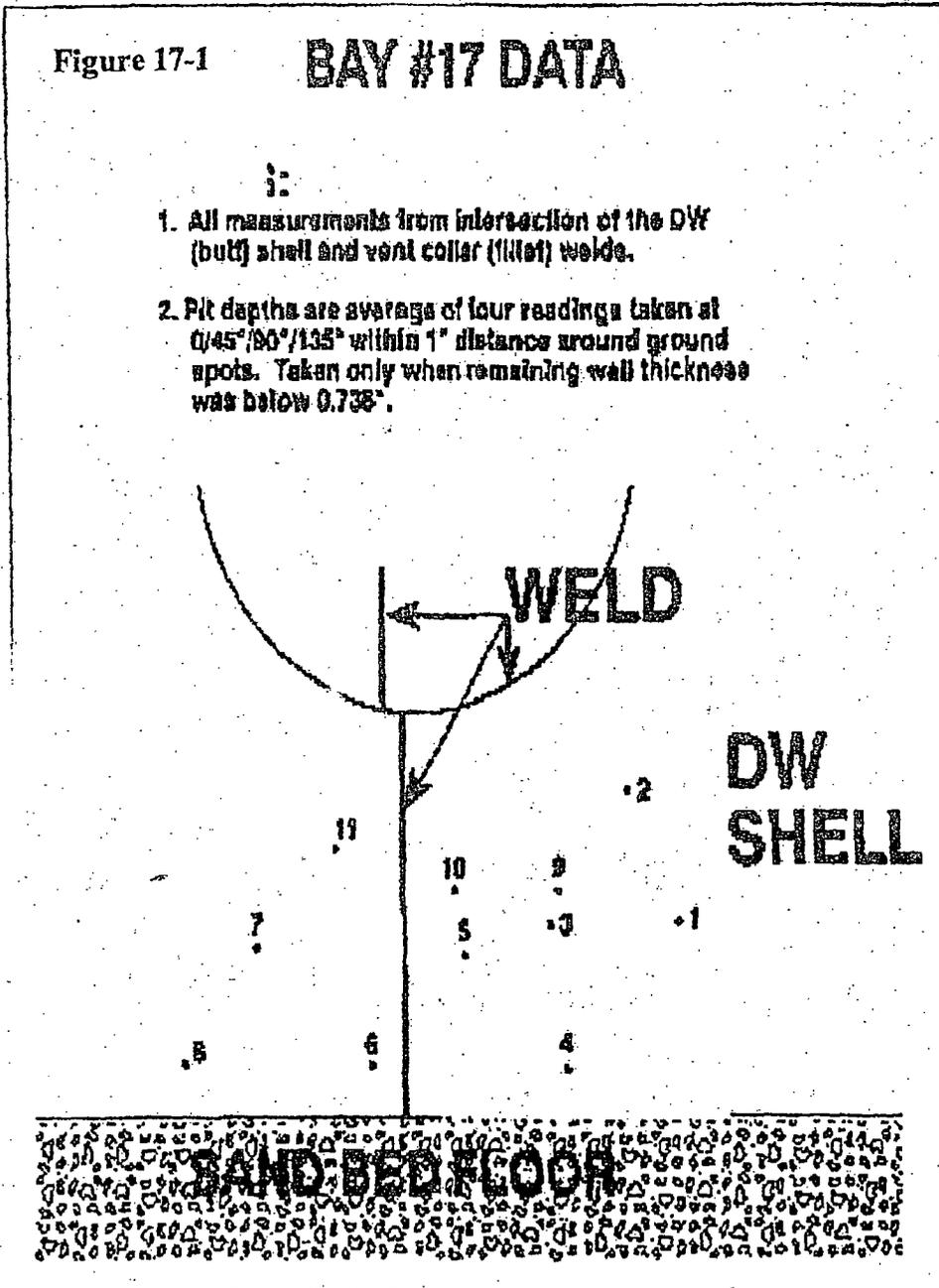


FIGURE (17)

Figure 17-2

Bay 17 2006 Spatial Relationship Of Locally Thin Areas

Evaluated area
Area 17-3

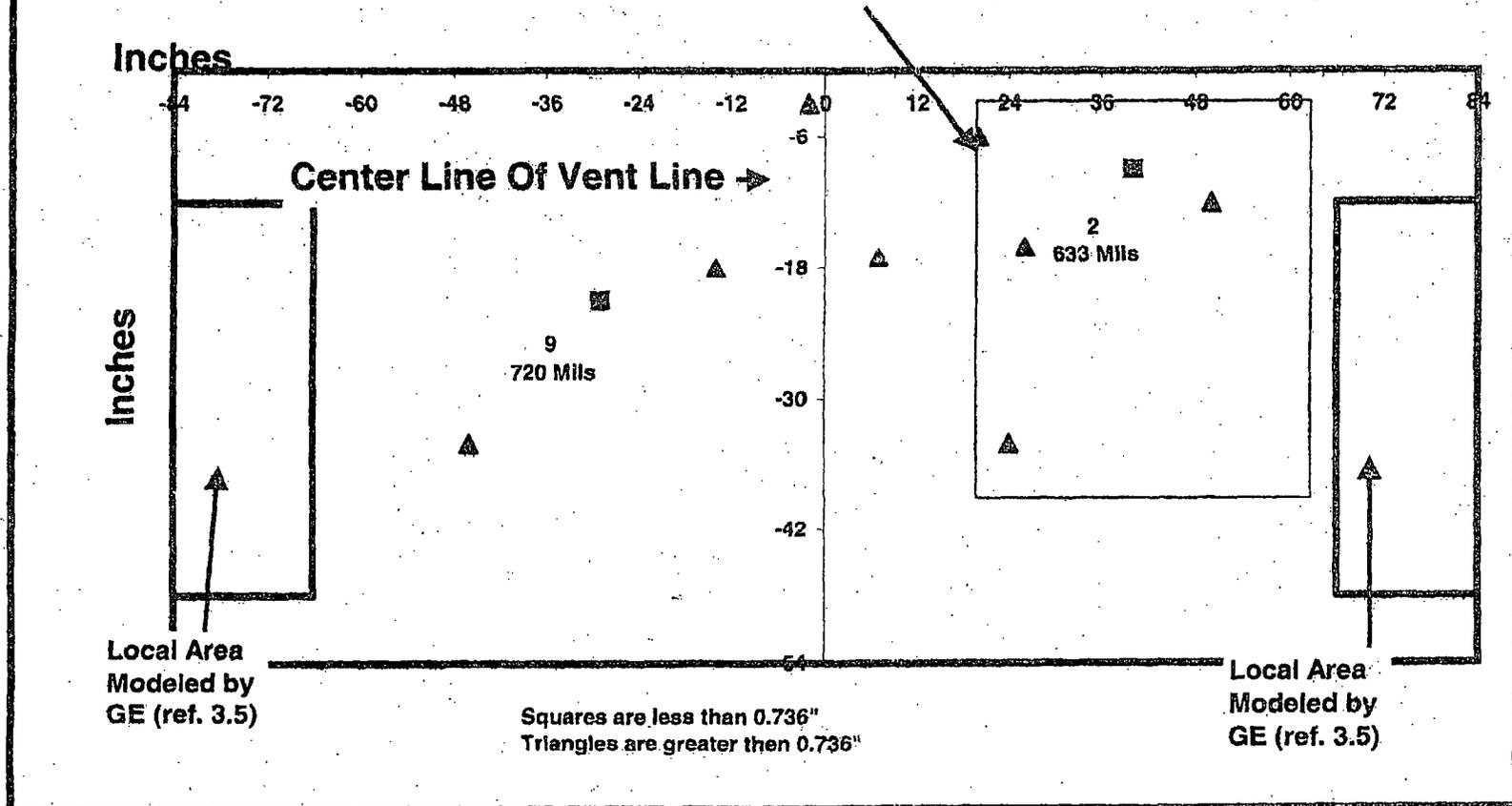
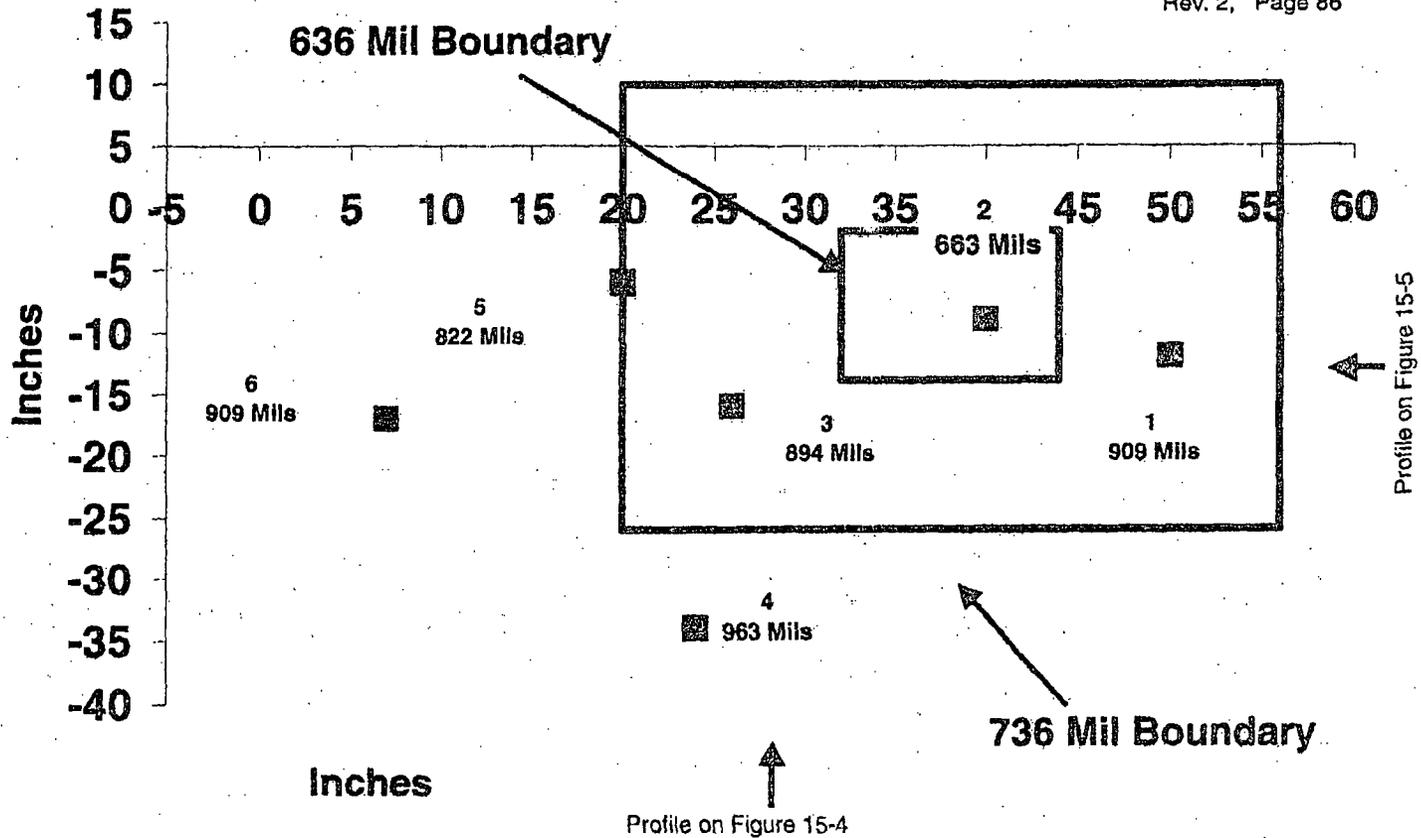


Figure 17-3

Bay 17 Locations 1, 2, 6, 7, 11 and 21 Evaluation Thickness

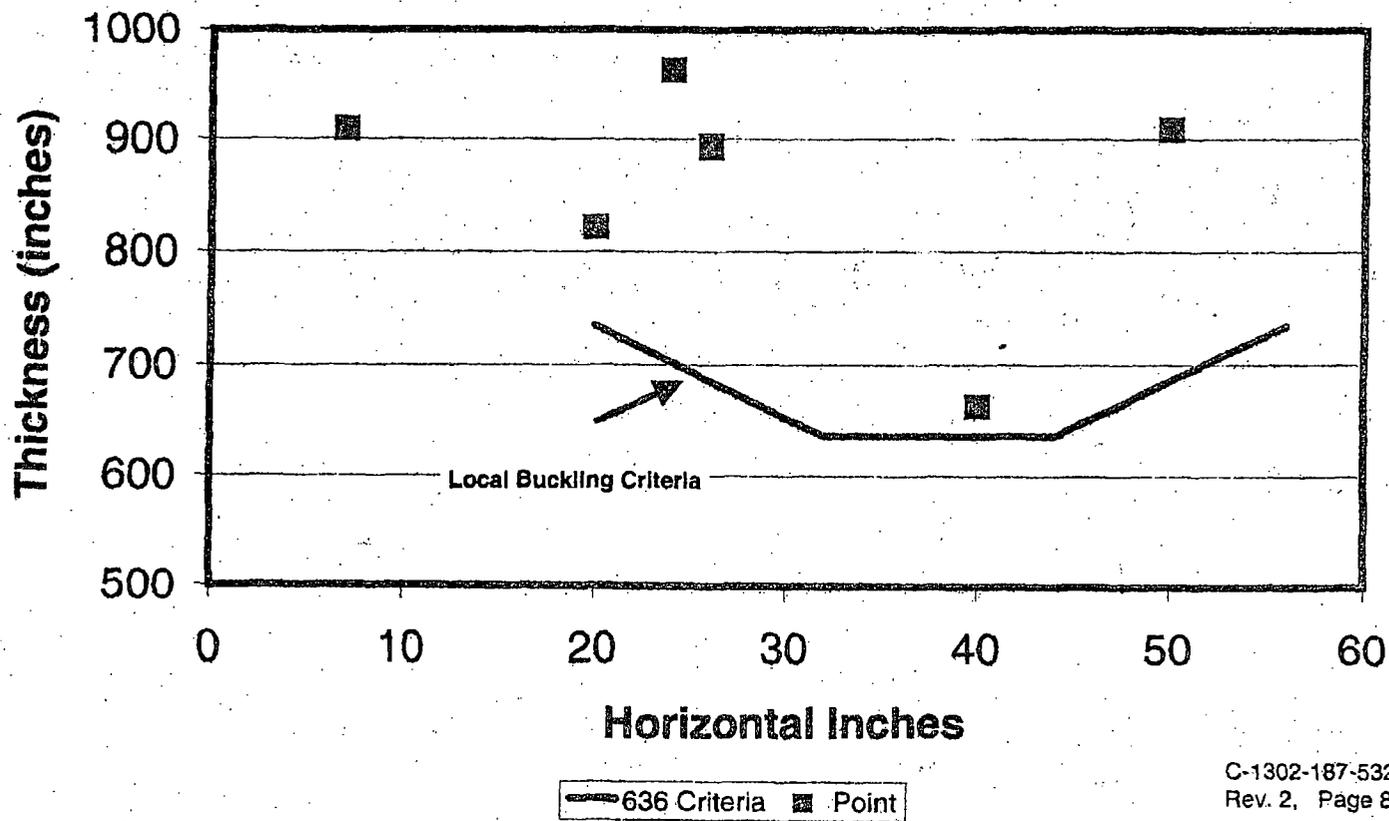
C-1302-187-5320-024
Rev. 2, Page 86



OCLR00030761

Figure 17-4

Bay 17 Horizontal Profile (Evaluation Thickness versus Local Buckling Criteria)

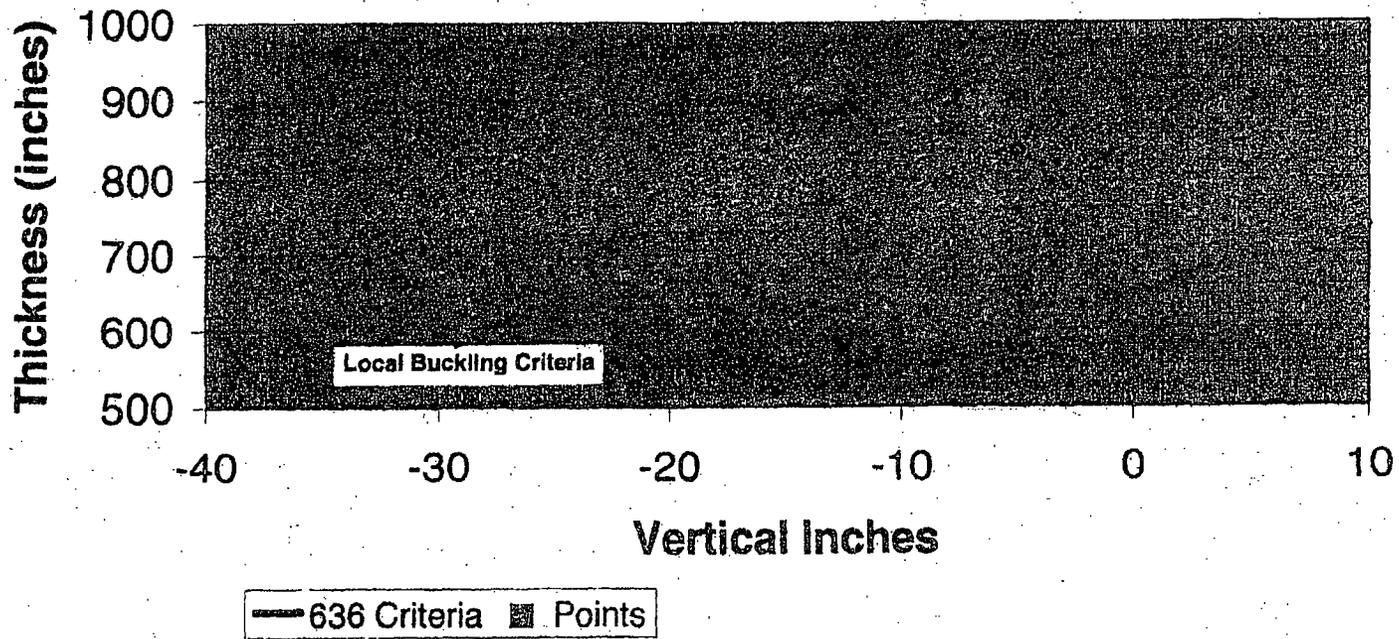


C-1302-187-5320-024
Rev. 2, Page 87

Figure 17-5

Bay 17 Vertical Profile (Evaluation Thickness versus Local Buckling Criteria)

Figure 17-3



C-1302-187-5320-024
Rev. 2, Page 88

Figure 17-6

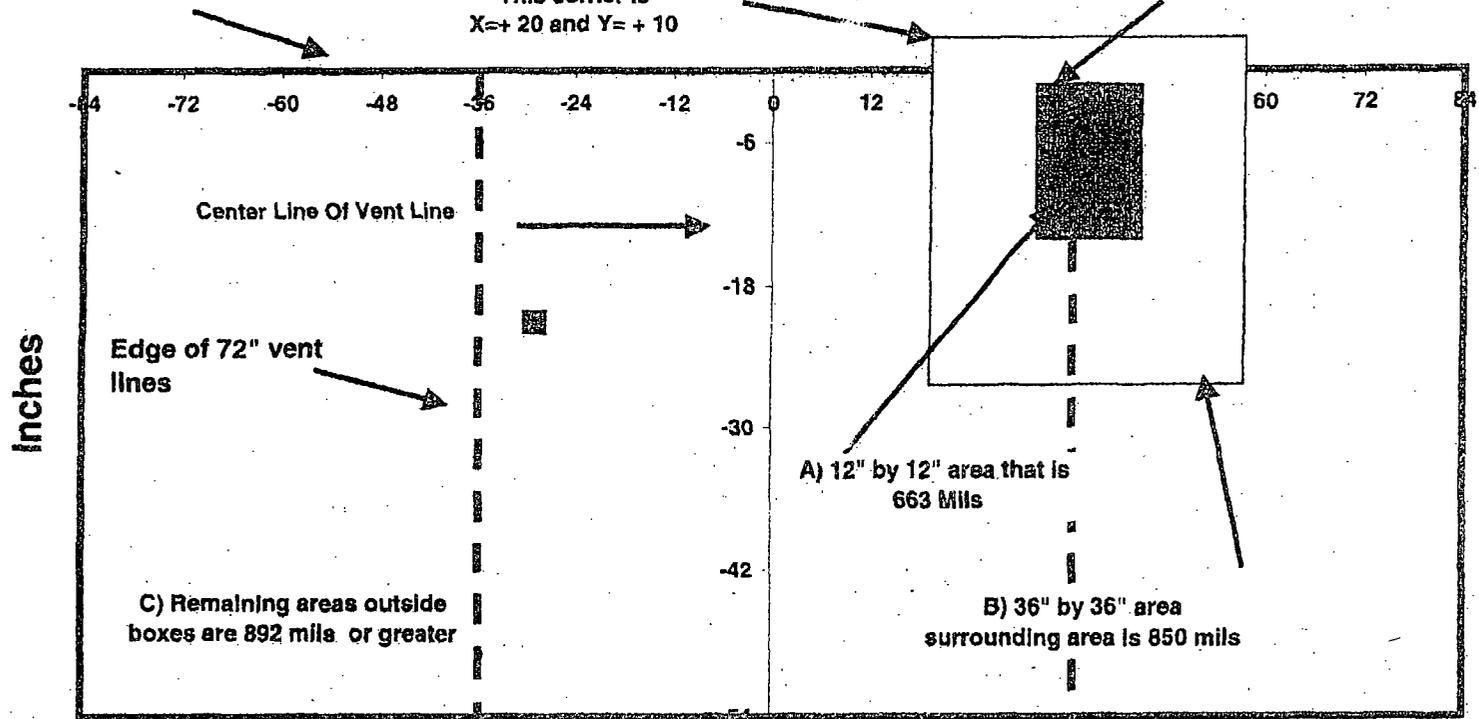
C-1302-187-5320-024
Rev. 2, Page 89

Bay 17 2006 Locally Thin Area

Bottom of Penetration
Reinforcement Pad

This corner is
 $X=+ 20$ and $Y= + 10$

This corner is
 $X=+ 32$ and $Y= - 2$



All X and Y dimensions are referenced from the centerline of the vent line (X direction) and the bottom of the Penetration Reinforcement Pad (Y dimension). Reference NDE Data sheet 92-072-04 page 1 of 1 and 1R21LR-021 page 2 of 2.

OCLR00030764

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 90 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

7.19 UT EVALUATION BAY 19 SUMMARY

The outside surface of this bay is rough and very similar to bay 17. Areas 1 through 7 as shown in Table 19-1, were ground carefully to minimize loss of good metal. The shell surface is full of dimples comparable to the outside surface of a golf ball (references 3.6). This observation is made by the inspector who located the thinnest areas for the UT examination. The shell appears to be relatively uniform in thickness. Ten areas were selected to represent the thinnest areas based on the visual observations of the shell surface (Fig. 19-1). These areas are a deliberate attempt to produce a minimum measurement. Table 19-1 shows readings taken to measure the thinnest thicknesses of the drywell shell. The results indicate that all of the areas have thickness greater than the 0.736 inches.

7.19.1 Bay #19 General Wall (Sandbed Region) Thickness Evaluation

Table 19-1 shows that no areas were less than 0.736" in 1992 and three areas in 2006. All other areas were greater than 0.736". Since the area were greater than 0.736" in 1992 depth measurement were not performed in 1992. Therefore these area will be evaluated per section 6.2.

These areas and their location are shown on figure 19-2. The figure presents the areas with readings less than 0.736 inches as squares and areas with readings over 0.736 inches as triangles.

Table 19-1 Bay # 19 Thinnest UT Data

Area	Thickness	
	1992 (inches)	2006 (inches)
1	0.932	0.867
2	0.924	0.850
3	0.955	0.894
4	0.940	NA
5	0.950	0.883
6	0.860	NA
7	0.969	0.820
8	0.753	0.736
9	0.776	0.736
10	0.790	0.736
11	NA	0.736
Average	0.885	0.801

7.19.2 Bay #19 Very Local Wall Thickness Evaluation (Pressure Only)

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 91 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

All individual readings were greater than the acceptance criteria of 0.490". The thinnest reading was in area 11, which was 0.712 inches in 2006.

7.19.3 Bay 19 Local Wall Thickness Evaluation (Local Buckling)

Table 19-2 Summary of Measurements Below 0.736 Inches

Area	Reading 1	Reading 2	Reading 3	Reading 4	Reading 5	Reading 6	Reference
8	0.753	0.721	Not Available	NA	NA	NA	7.19.3.1
9	0.776	0.728	Not Available	NA	NA	NA	7.19.3.2
11	NA	0.712	Not Available	NA	NA	NA	7.19.3.3

7.19.3.1 Evaluation of Area 8

Refer to figure 19-2. Area 8 has a single reading of 0.721". This area is next to areas 1 (0.867"). These two areas are bounded by a 16" by 6" area. Since these single points were determined by the inspectors to be the thinnest within this area, the average of these two thicknesses is a conservative estimate of the average thickness of the 16" by 6" area (see assumption 4.3). The average of these three readings is 0.794", which is greater than 0.736". Therefore area 8 meets the 0.736" uniform criteria.

7.19.3.2 Evaluation of Areas 9 and 11

In 2006 area 9 had a single reading of 0.728 and area 11 had a single reading of 0.712". These single points were determined by the inspectors to be the thinnest within this area. Figure 19-3 plots area 9 and 11 along with area 10, which is 0.736". Figure 19-3 overlays a 36" by 36" area on these locations.

Figure 19-4 and 19-5 shows the profile of the 36" by 36" area with the single thickness overlaid on the curve depicting the acceptance criteria. Figure 19-4 shows the profile along the horizontal axis and figure 19-5 shows the profile along the vertical axis. These figures show that the local buckling criteria is met. Please note that Figure 19-4 does show that the two locally thin areas come close to the edges of the 36" by 36" acceptance criteria envelope. However since these areas are significantly smaller than the analyzed area and since the two areas are actually located at an azimuth of the drywell that sees less stress (7.19.3.3) the closeness to the envelope is judged to be inconsequential. Also these areas were found to be thinner than 0.736" at different times.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 92 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

Most likely the 2006 data is more representative, which means that there is only one area in this bay, which is less than 0.736 inches.

7.19.3.3 Combined Effect of Locally Thin Areas on Buckling

There are several conservative factors associated with the size and the location of the locally thin areas which cannot be quantified but are judged to be substantial in demonstrating that the measured thickness are adequate. These are described below.

7.19.3.3.1 Refer to figure 19-7. The locally thin area for this bay that is less than 0.736 inches is located directly under the vent line.

The local buckling criteria (section 6.2) is based on sensitivity studies that placed a 36" by 36" locally thin grid on the area of the finite element model that had the highest buckling stresses. This area is located between the centerlines of the vent lines (+66" to -66" as shown in figure 19-2). Areas below the vents lines had less compressive stresses. Therefore locally thin areas located under a vent lines will have more margin than the same locally thin areas located between the centerline of the vent lines. Review of the original GE study (see appendix F) shows that stresses under the vent line are at least 20% less than the stresses between the centerline of the vent lines. Therefore the necessary wall thickness to maintain the required safety factor for portions of the vessel under the vent lines is substantially less (by at least 20%) than the calculated required uniform thickness of 0.736".

7.19.3.3.2 A second factor is the cumulative size of the locally thin areas, which are significantly much smaller than the analyzed 36" by 36" area (see the figure in section 6.2). The total volume of this 36" by 36" area when compared to the volume of a similar 36" by 36" area with a uniform thickness of 0.736" correspond to a reduced volume of 72.0 cubic inches.

The cumulative volume of two locally thin areas is less than 0.251 cubic inches (see the table below).

Area	Thinnest reading inside the area (inches) (Column 2)	Equivalent volume loss of 2 ½ inches diameter area with thickness equal to thinnest readings (Column 2) when compared to a uniform thickness of 0.736 inches $(0.736 - \text{Column 2}) * 3.142 * (2.5/2) ** 2$
8	0.721	0.080
9	0.728	0.043
10	0.736	0.000
11	0.712	0.128
	Total	0.251

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 93 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

Therefore the comparison of the "as found" volume reduction which is less than 0.251 cubic inches to the "analyzed" volume reduction of 72 cubic inches leads to the conclusion that the effect on the buckling load factor is negligible.

In addition since the majority of the vessel in this bay is thicker than 0.736", the thicker areas will reinforce the locally thin areas. For example approximately 7680 square inches of surface area in this bay (of a total of 9072 square inches) is 800 mils or thicker (refer to figure 15-7). When compared to same surface area with a thickness of 0.736" there is a total increase in volume of at least 490 cubic inches. (e.g. $490 = (0.800 - 0.736) * 7680$). This additional volume will reinforce the locally thin areas.

7.19.4 Bay #19 General Wall Thickness Criteria (Buckling)

The UT measurements presented in Table 17-1 equal an average of 0.885 inches in 1992 and 0.801" in 2006. Therefore, it is concluded that the bay is acceptable based on the bay evaluation thickness exceeding the buckling design thickness for the sandbed region of 0.736 inches using results of Reference 3.3.

7.19.5 Conclusion

Figure 19-7 illustrates representative areas and thicknesses in this bay as follows:

- Area A - This is a 16 inches high by 6 inches wide area, which is at least 0.794" thick. This thickness is based on section 7.19.3.2).
- Area B - This is a 36" high by 36 inches wide area is at least 0.720" thick. This thickness is based on section 7.19.3.1.
- Area C - The remaining area of the Bay is 0.800 inches thick. This thickness is based on the evaluation in section 7.19.4 or greater.

Therefore this bay meets the acceptance criteria based on the following:

- 1) All individual readings are greater than 0.490 inches.
- 2) Except for Area B, the entire bay has thickness greater than 0.736 inches.
- 3) Area C (which is limited to an area of 36" by 36") meets the acceptance criteria in section 6.2.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 94 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

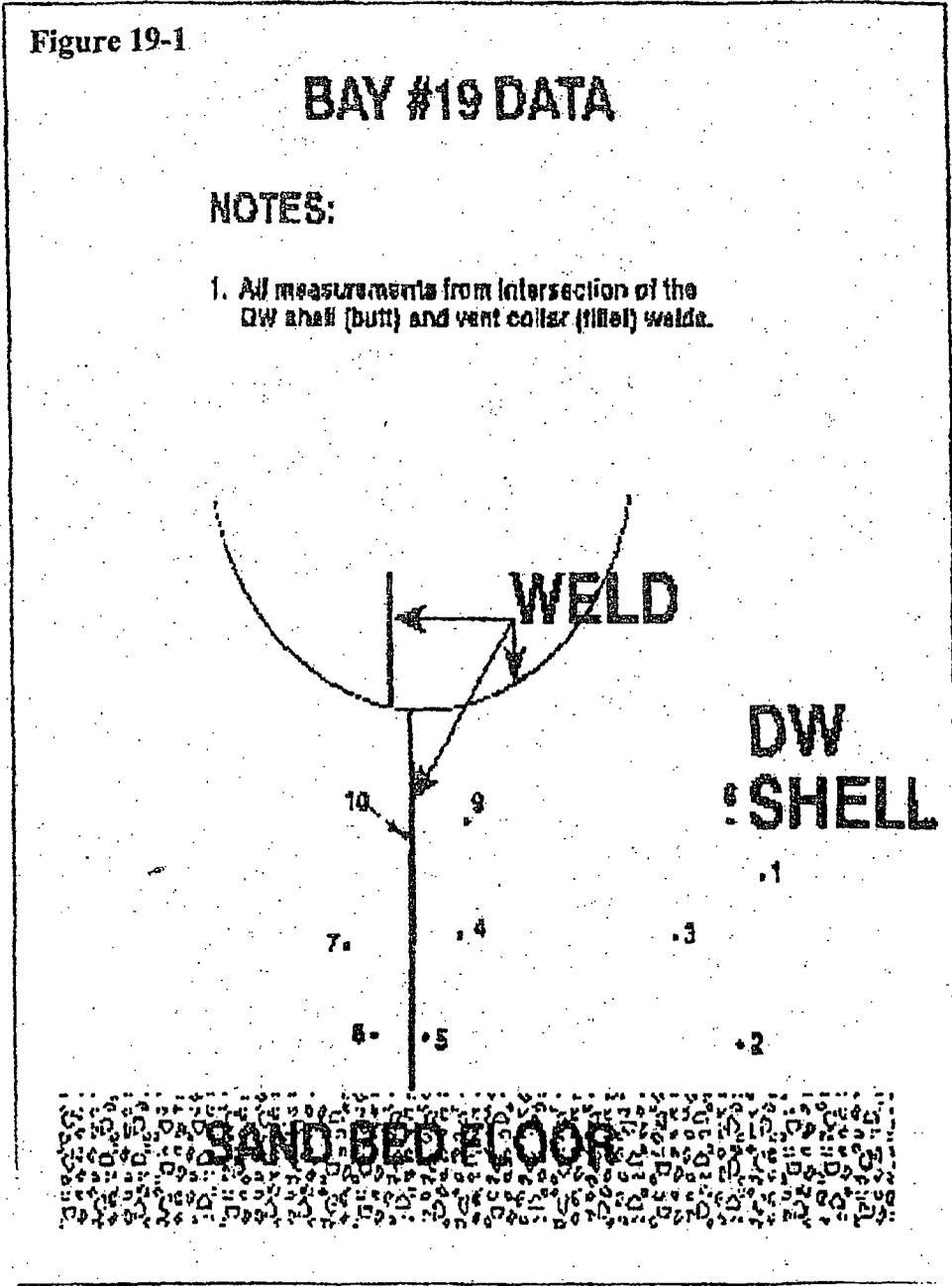


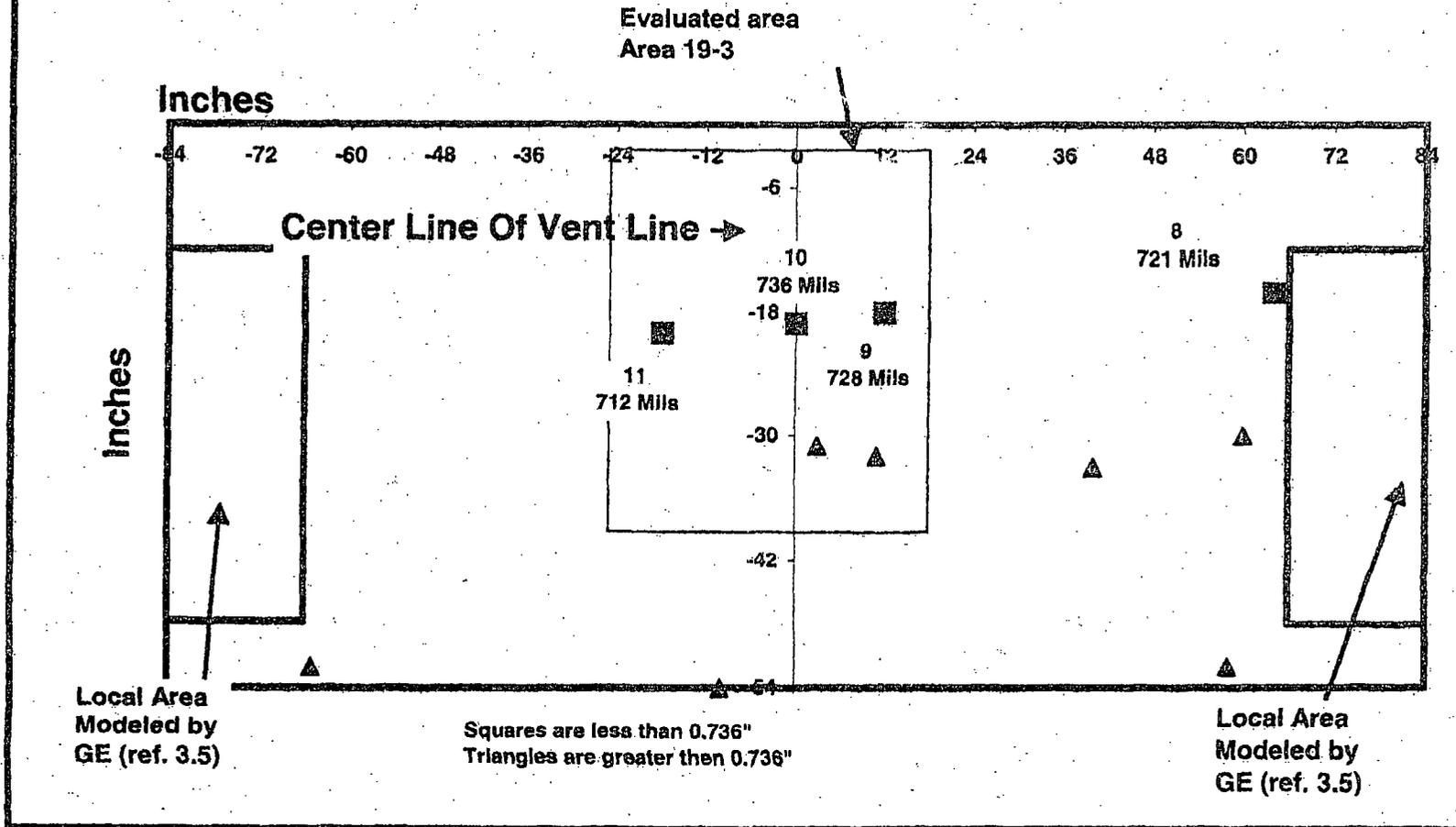
FIGURE (19)

Figure 19-2

Bay 19 2006

C-1302-187-5320-024
Rev. 2, Page 95

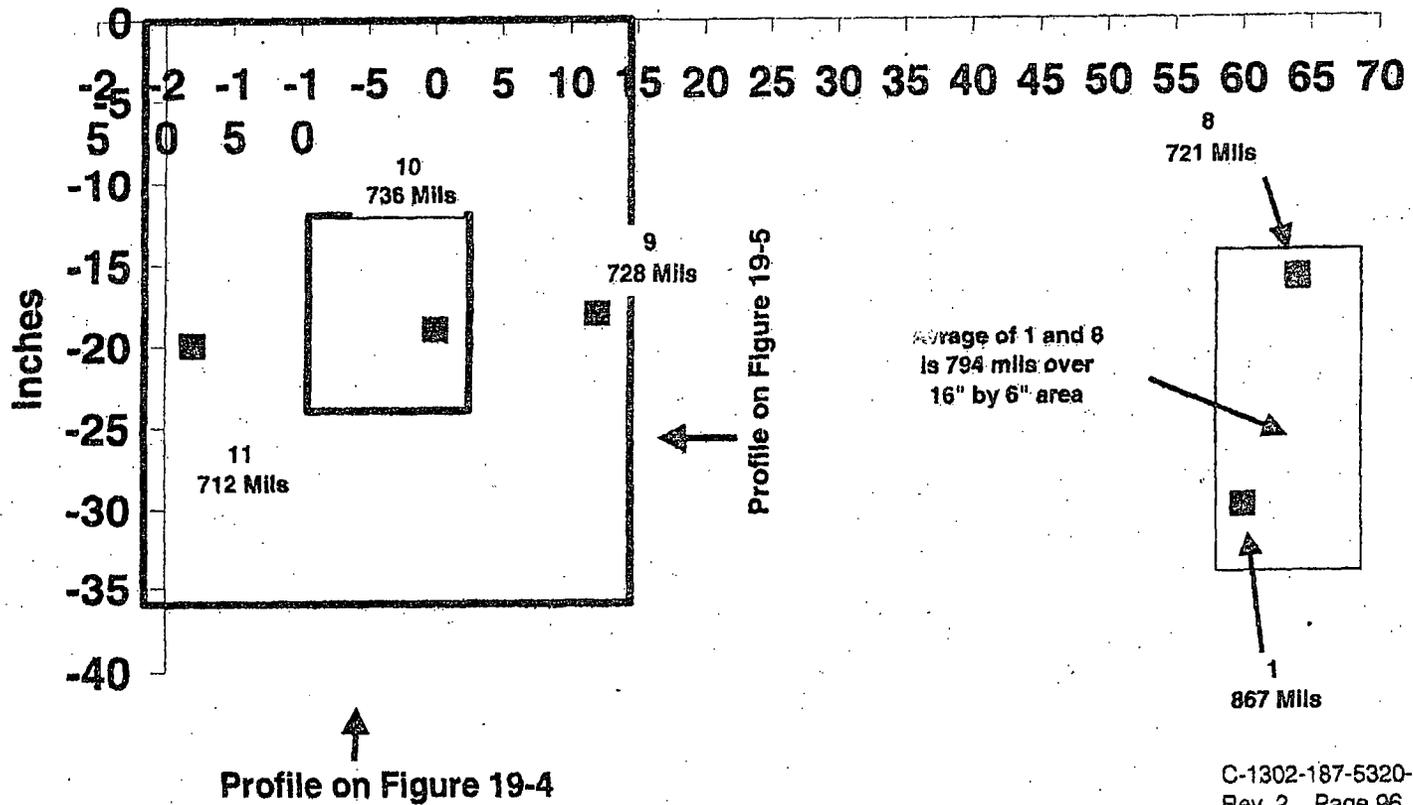
Spatial Relationship Of Locally Thin Areas



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Figure 19-3

Bay 19 Locations 1, 2, 6, 7, 11 and 21 Evaluation Thickness



C-1302-187-5320-024
Rev. 2, Page 96

Figure 19-4

Bay 19 Horizontal Profile (Evaluation Thickness versus Local Buckling Criteria)

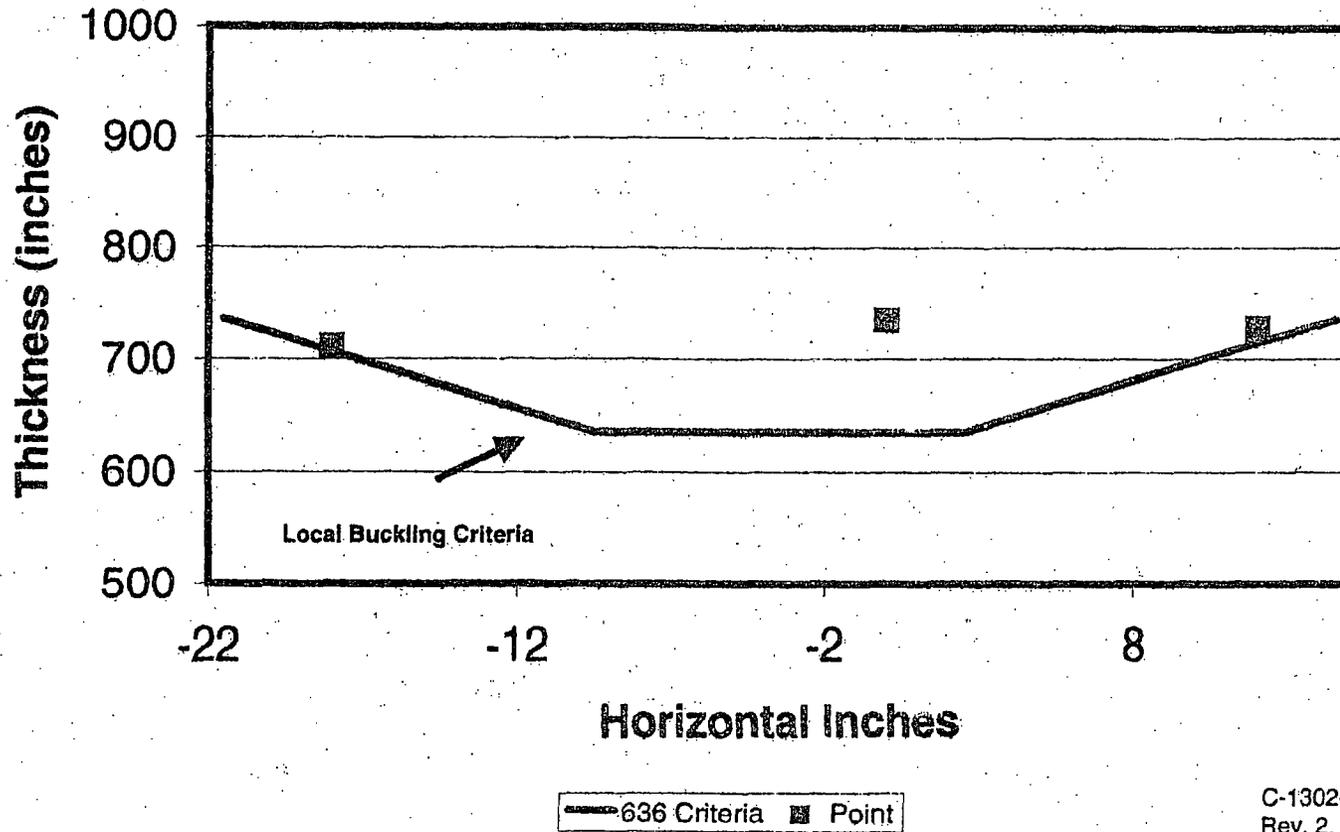
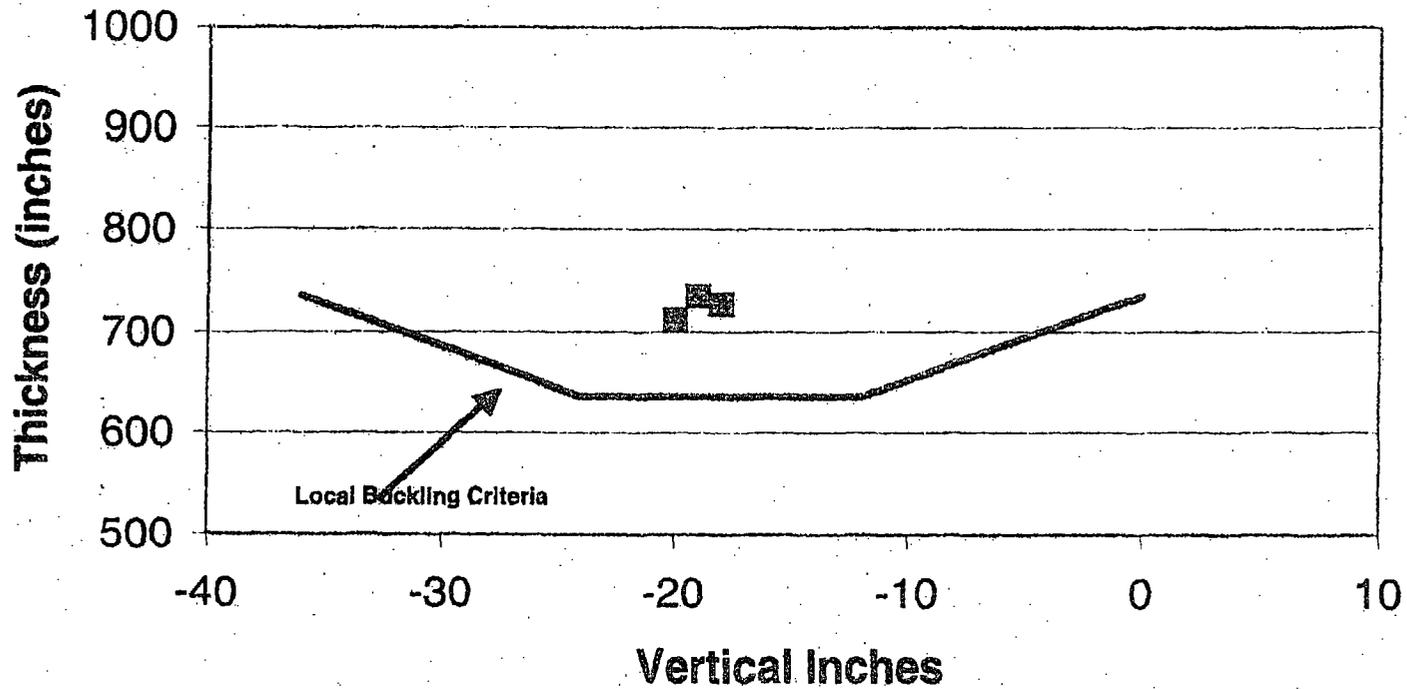


Figure 19-5

Bay 19 Vertical Profile (Evaluation Thickness versus Local Buckling Criteria)

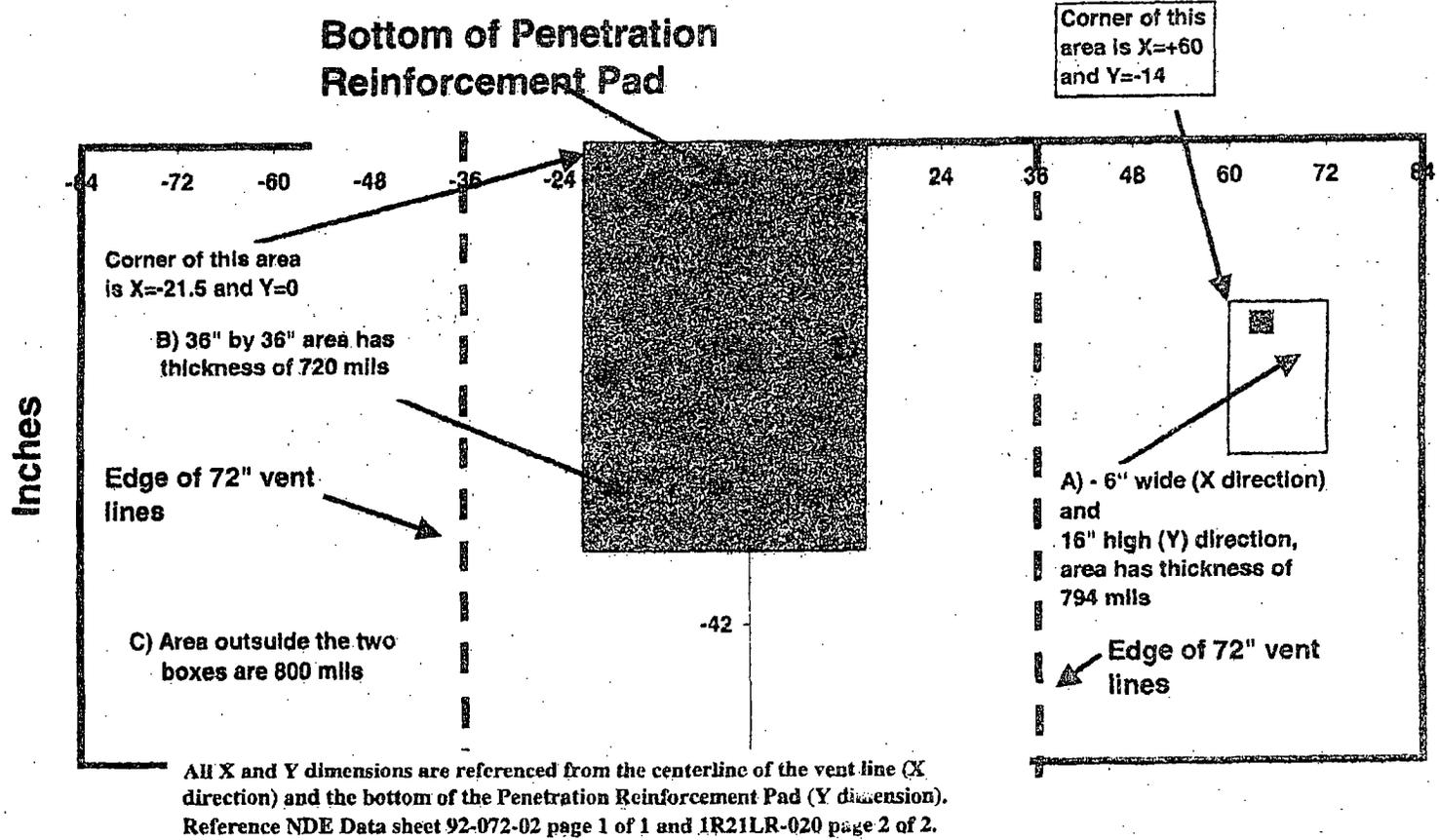


— 636 Criteria ■ Points

Figure 19-7

Bay 19 2006 Locally Thin Areas

C-1302-187-5320-024
Rev. 2, Page 99



OCLR00030774

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 100 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

Appendix A: Summary Of Measurements Of Impressions Taken From Bay #13 (3 pages total)

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc.No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 101 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

The purpose of this appendix is to characterize the depth of typical uniform dimples on the shell surface. This depth is used in acceptance criteria to quantify the evaluation thickness for an area where the micrometer readings are available.

Two locations in bay 13 were selected since bay 13 is the roughest bay. Impressions of drywell shell surface using DMR_503 Epoxy Replication Putty manufactured by Dyna Mold Inc were made. These impressions were about 10 inches in diameter and about 1 inch thick. The UT locations 7 and 10 in bay 13 were identified in each of these impression as the reference points. This is a positive impression of the drywell shell surface. The depth of the typical dimples were measured as follows;

<u>READING</u> (Location)	<u>DEPTH #10</u> (inches)	<u>DEPTH #7</u> (inches)
1	0.150	0.075
2	0.000	0.110
3	0.200	0.135
4	0.140	0.200
5	0.150	0.000
6	0.040	0.000
7	0.150	0.170
8	0.010	0.205
9	0.134	—
10	0.145	0.145
11	0.118	0.064
12	0.105	0.200
13	0.125	0.045
14	0.200	0.180
15	0.135	0.105
16	0.100	—
17	0.175	0.035
18	0.175	0.015
19	0.155	0.190
20	0.175	0.055
21	0.175	0.305
22	—	0.135

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 102 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

Location #10:

Mean Value = 0.131
Standard Deviation = 0.055
Mean Value + One S.D. = 0.186

Location #7:

Mean Value = 0.118
Standard Deviation = 0.082
Mean Value + One S.D. = 0.200

Therefore, a value of 0.200 inches was used as the depth of uniform dimples for the entire outside surface of the drywell in the sandbed region.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 103 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

Appendix B: Buckling Capacity Evaluation For Varying Uniform Thickness Through The Whole Sandbed Region Of The Drywell (5 pages total)

Based Upon GE Buckling Analysis (Reference 3.3)

Note: Tables on sheets 53 to 56 are not used in this calculation and are provided for historical purpose only from Rev. 0.

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 104 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

CALCULATION OF BUCKLING MARGIN - REFUELING CASE, NO SAND -
GE OYCR1S&T - UNIFORM THICKNESS $t=0.736$ Inch

<u>ITEM</u>	<u>PARAMETER</u>	<u>UNITS</u>	<u>VALUE</u>	<u>LOAD FACTOR</u>
*** DRYWELL GEOMETRY AND MATERIALS				
1	Sphere Radius, R	(in.)	420	
2	Sphere Thickness, t	(in.)	0.736	
3	Material Yield Strength, S_y	(ksi)	38	
4	Material Modulus of Elasticity, E	(ksi)	29600	
5	Factor of Safety, FS		2	
*** BUCKLING ANALYSIS RESULTS				
6	Theoretical Elastic Instability Stress, S_{te}	(ksi)	46.590	6.140
***STRESS ANALYSIS RESULTS				
7	Applied Meridional Compressive Stress, S_m	(ksi)	7.588	5.588
8	Applied Circumferential Tensile Stress, S_c	(ksi)	4.510	3.300
*** CAPACITY REDUCTION FACTOR CALCULATION				
9	Capacity Reduction Factor, ALPHA1		0.207	
10	Circumferential Stress Equivalent Pressure, P_{eq}	(psi)	15.806	
11	X' Parameter, $X = (P_{eq}/8E) (d/t)^2$		0.087	
12	Delta C (From Figure -)		0.072	
13	Modified Capacity Reduction Factor, ALPHA,1, mod		0.326	
14	Reduced Elastic Instability Stress, S_e	(ksi)	15.182	2.001
*** PLASTICITY REDUCTION FACTOR CALCULATION				
15	Yield Stress Ratio, $\Delta = S_c/S_y$		0.400	
16	Plasticity Reduction Factor, NU_i		1.000	
17	Inelastic Instability Stress, $S_i = NU_i \times S_e$	(ksi)	15.182	2.001
*** ALLOWABLE COMPRESSIVE STRESS CALCULATION				
18	Allowable Compressive Stress, $S_{all} = S_i/FS$	(ksi)	7.591	1.000
19	Compressive Stress Margin, $M = (S_{all}/S_m - 1) \times 100\%$	(%)	0.0	

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 105 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

CALCULATION OF BUCKLING MARGIN - REFUELING CASE, NO SAND -
GE OYCRFST01 - UNIFORM THICKNESS $t = 0.776$ Inch

<u>ITEM</u>	<u>PARAMETER</u>	<u>UNITS</u>	<u>VALUE</u>	<u>LOAD FACTOR</u>
*** DRYWELL GEOMETRY AND MATERIALS				
1	Sphere Radius, R	(in.)	420	
2	Sphere Thickness, t	(in.)	0.776	
3	Material Yield Strength, S_y	(ksi)	38	
4	Material Modulus of Elasticity, E	(ksi)	29600	
5	Factor of Safety, FS		2	
*** BUCKLING ANALYSIS RESULTS				
6	Theoretical Elastic Instability Stress, S_{te}	(ksi)	49.357	6.857
*** STRESS ANALYSIS RESULTS				
7	Applied Meridional Compressive Stress, S_m	(ksi)	7.198	5.588
8	Applied Circumferential Tensile Stress, S_c	(ksi)	4.248	3.300
*** CAPACITY REDUCTION FACTOR CALCULATION				
9	Capacity Reduction Factor, ALPHA1		0.207	
10	Circumferential Stress Equivalent Pressure, P_{eq}	(psi)	15.697	
11	'X' Parameter, $X = (P_{eq}/8E)(d/t)^2$		0.078	
12	Delta C (From Figure -)	-	0.066	
13	Modified Capacity Reduction Factor, ALPHA,1, mod		0.316	
14	Reduced Elastic Instability Stress, S_e	(ksi)	15.583	2.165
*** PLASTICITY REDUCTION FACTOR CALCULATION				
15	Yield Stress Ratio, $\Delta = S_e/S_y$		0.410	
16	Plasticity Reduction Factor, N_{ui}		1.000	
17	Inelastic Instability Stress, $S_i = N_{ui} \times S_e$	(ksi)	15.183	2.165
*** ALLOWABLE COMPRESSIVE STRESS CALCULATION				
18	Allowable Compressive Stress, $S_{all} = S_i/FS$	(ksi)	7.592	1.082
19	Compressive Stress Margin, $M = (S_{all}/S_m - 1) \times 100\%$	(%)	8.2	

OCLR00030780

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 106 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

CALCULATION OF BUCKLING MARGIN - REFUELING CASE, NO SAND -
GPUN EVALUATION FOR UNIFORM THICKNESS $t=0.800$ Inch USING THICKNESS RATIO

ITEM	PARAMETER	UNITS	VALUE	LOAD FACTOR
*** DRYWELL GEOMETRY AND MATERIALS				
1	Sphere Radius, R	(in.)	420	
2	Sphere Thickness, t	(in.)	0.800	
3	Material Yield Strength, Sy	(ksi)	38	
4	Material Modulus of Elasticity, E	(ksi)	29600	
5	Factor of Safety, FS		2	
*** BUCKLING ANALYSIS RESULTS				
6	Theoretical Elastic Instability Stress, Ste	(ksi)	50.884	7.288
***STRESS ANALYSIS RESULTS				
7	Applied Meridional Compressive Stress, Sm	(ksi)	6.982	5.588
8	Applied Circumferential Tensile Stress, Sc	(ksi)	4.120	3.300
*** CAPACITY REDUCTION FACTOR CALCULATION				
9	Capacity Reduction Factor, ALPHA1		0.207	
10	Circumferential Stress Equivalent Pressure, Peq	(psi)	15.697	
11	'X' Parameter, X= (Peq/8E) (d/t)^2		0.073	
12	Delta C (From Figure -)		0.063	
13	Modified Capacity Reduction Factor, ALPHA,1, mod		0.311	
14	Reduced Elastic Instability Stress, Se	(ksi)	15.824	2.266
*** PLASTICITY REDUCTION FACTOR CALCULATION				
15	Yield Stress Ratio, DELTA=Se/Sy		0.416	
16	Plasticity Reduction Factor, NUi		1.000	
17	Inelastic Instability Stress, Si = NUi x Se	(ksi)	15.824	2.266
*** ALLOWABLE COMPRESSIVE STRESS CALCULATION				
18	Allowable Compressive Stress, Sall = Si/FS	(ksi)	7.912	1.133
19	Compressive Stress Margin, M-(Sall/Sm -1) x 100%	(%)	13.3	

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 107 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici		Date

CALCULATION OF BUCKLING MARGIN - REFUELING CASE, NO SAND -
GPUN EVALUATION FOR UNIFORM THICKNESS $t = 0.850$ Inch USING THICKNESS RATIO

ITEM	PARAMETER	UNITS	VALUE	LOAD FACTOR
*** DRYWELL GEOMETRY AND MATERIALS				
1	Sphere Radius, R	(in.)	420	
2	Sphere Thickness, t	(in.)	0.850	
3	Material Yield Strength, S_y	(ksi)	38	
4	Material Modulus of Elasticity, E	(ksi)	29600	
5	Factor of Safety, FS		2	
*** BUCKLING ANALYSIS RESULTS				
6	Theoretical Elastic Instability Stress, S_{te}	(ksi)	54.063	8.227
*** STRESS ANALYSIS RESULTS				
7	Applied Meridional Compressive Stress, S_m	(ksi)	6.571	5.588
8	Applied Circumferential Tensile Stress, S_c	(ksi)	3.878	3.300
*** CAPACITY REDUCTION FACTOR CALCULATION				
9	Capacity Reduction Factor, ALPHA1		0.207	
10	Circumferential Stress Equivalent Pressure, P_{eq}	(psi)	15.697	
11	X* Parameter, $X = (P_{eq}/8E) (d/t)^2$		0.065	
12	Delta C (From Figure -)		0.057	
13	Modified Capacity Reduction Factor, ALPHA, 1, mod		0.300	
14	Reduced Elastic Instability Stress, S_e	(ksi)	16.257	2.474
*** PLASTICITY REDUCTION FACTOR CALCULATION				
15	Yield Stress Ratio, $\Delta = S_e/S_y$		0.428	
16	Plasticity Reduction Factor, N_{U_i}		1.000	
17	Inelastic Instability Stress, $S_i = N_{U_i} \times S_e$	(ksi)	16.257	2.474
*** ALLOWABLE COMPRESSIVE STRESS CALCULATION				
18	Allowable Compressive Stress, $S_{all} = S_i/FS$	(ksi)	8.128	1.237
19	Compressive Stress Margin, $M = (S_{all}/S_m - 1) \times 100\%$	(%)	23.7	

OCLR00030782

Subject O.C. Drywell Ext. UT Evaluation in Sandbed	Calc No. C-1302-187-5320-024	Rev. No. 2	Sheet No. 108 of 183
Originator Peter Tamburro	Date 3/21/07	Reviewed by Julien Abramovici	Date

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Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 109 of 133
Originator Pete Tamburo	Date 3/21/07	Reviewed by		Date



Sand Bed Region - Typical condition found on initial entry.



Corrosion product on drywell vessel

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Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 110 of 183
Originator Pete Tamburro	Date 3/21/07	Reviewed by		Date



Bay #13 - DW shell showing plug. The plug is located in the middle of the worst corroded area of the shell. The plug showed no sign of corrosion.



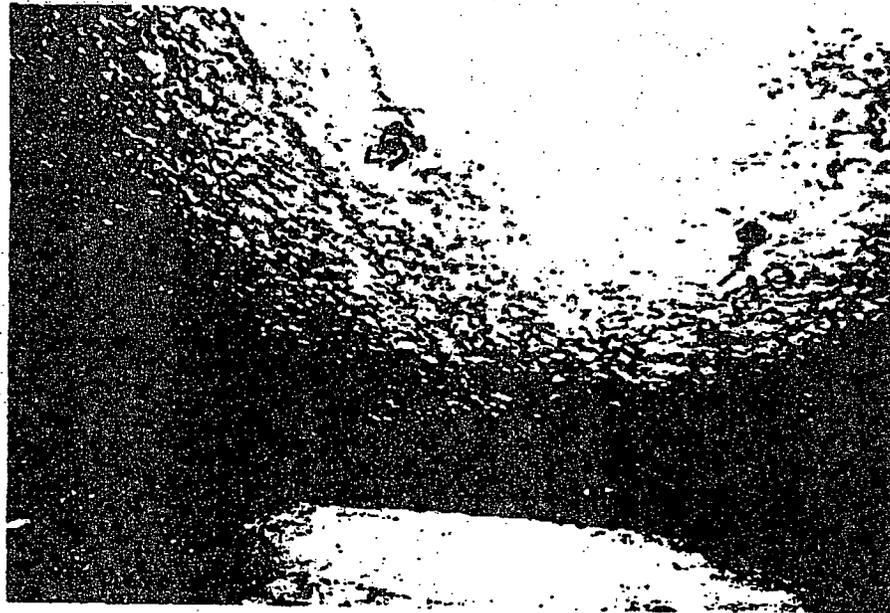
Bay #13 - DW shell showed less prominent "Tub Ring" than what was seen in other

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Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Case No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 111 of 183
Originator Pete Tamborro	Date 3/21/07	Reviewed by		Date



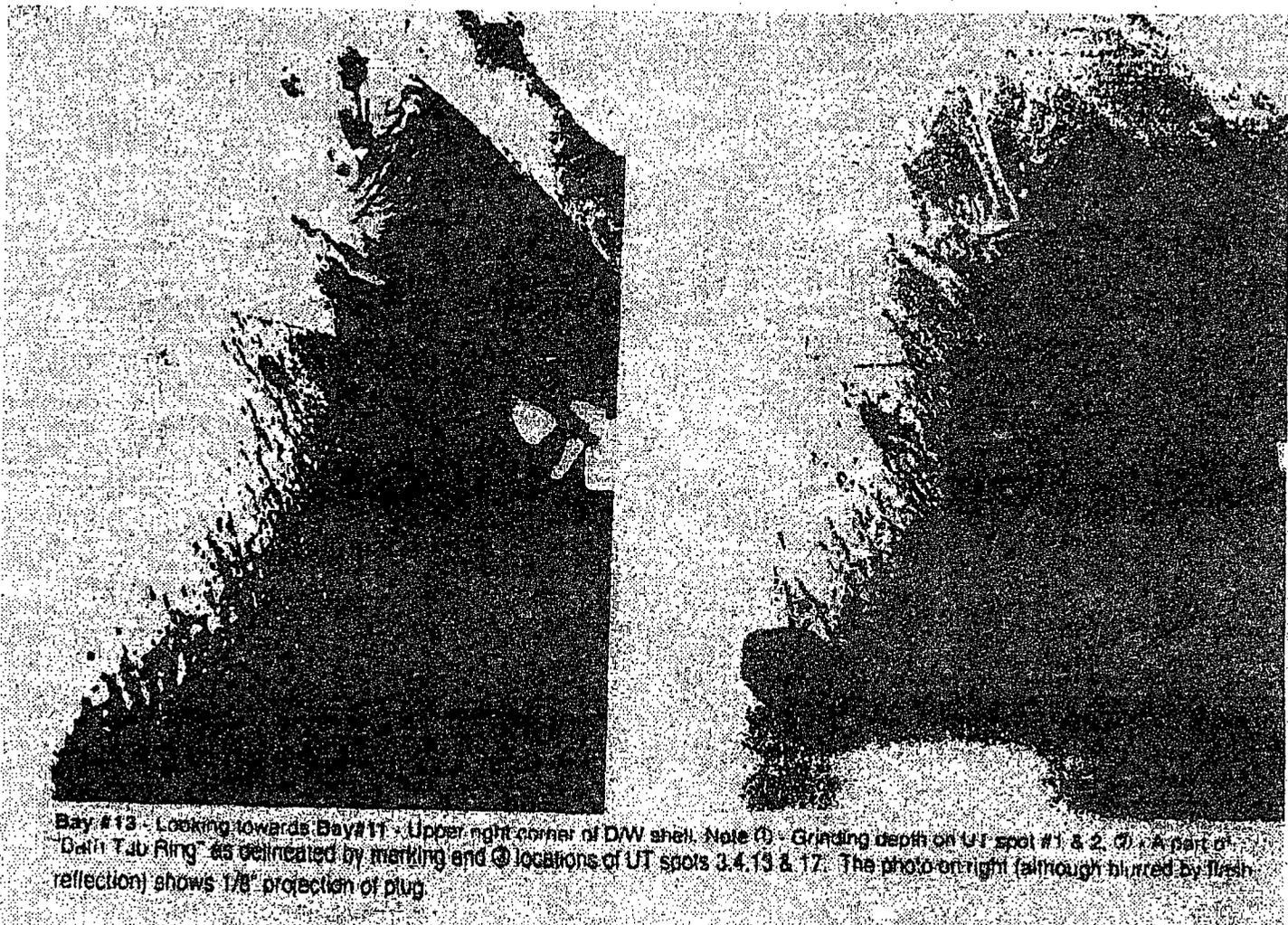
Bay #1 - Looking at the worst corroded area on shell near vent tube collar. The ground spots seen here correspond to UT spot 20.2: 2'3



Bay #13 - Lower Mid portion of the DW shell showing UT spot 5.6 and 10. This close up photo shows the roughness of the corroded surface and how each UT spot has been picked up in the deep valleys thereby biasing the remaining wall readings to the conservative side

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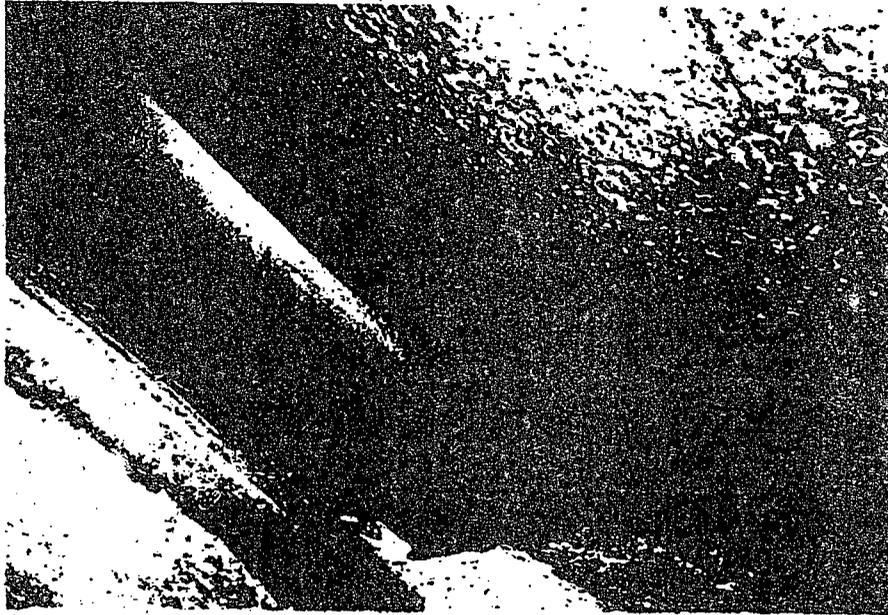
Subject	O.C. Drywell Ext. UT Evaluation in Sackbed	Calc. No.	C-1302-187-5320-024	Rev. No.	3	Sheet No.	112 of 183
Originator	Pete Tamburo	Date	3/21/97	Reviewed by		Date	



Bay #13 - Looking towards Bay#11 - Upper right corner of DW shell. Note (1) - Grinding depth on UT spot #1 & 2. (2) - A part of "Dish Tab Ring" as delineated by marking end (3) locations of UT spots 3, 4, 13 & 17. The photo on right (although blurred by flash reflection) shows 1/8" projection of plug.

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Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 113 of 183
Originator Pete Tamburro	Date 3/21/07	Reviewed by		Date



Bay #15 - Looking towards Bay#17 which has been closed with foam for coating work in Bay #17. Note the typical surface of the DAW shell and localized corroded spot



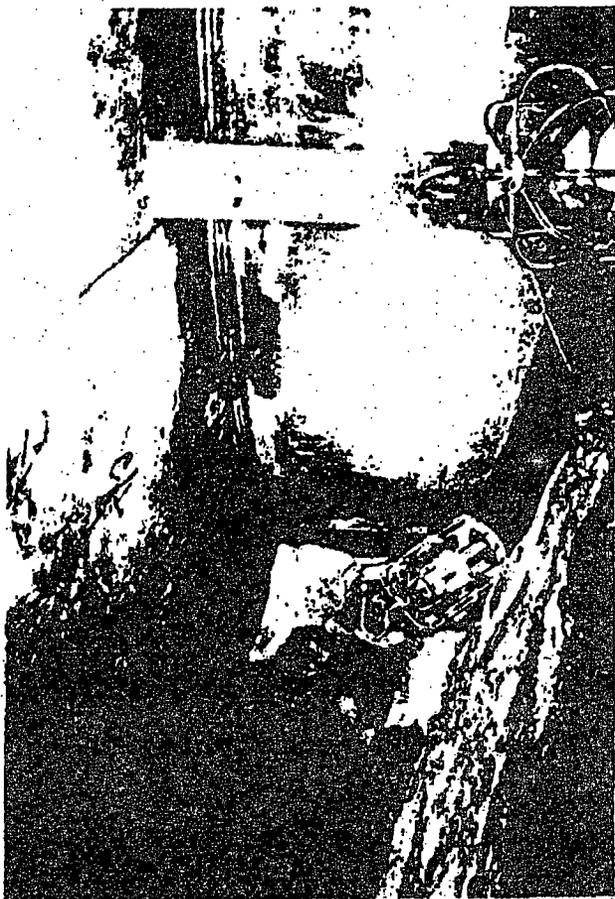
Bay #13 - Looking toward Bay #15 - Lower left corner showing UT spot #7, 12 & 16. This close up has captured the peaks and valleys of the corroded shell in vivid detail. Later NDE inspection revealed depth between peaks and valleys in the 0.25" - 0.40"

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Subject O.C. Drywell Ext. UT Evaluation in Sandbed	Calc No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 114 of 183
Originator Pete Tamburo	Date 3/21/97	Reviewed by	Date



Bay #15 Looking toward Bay #13 showing portions of D/W shell and concrete floor, after removal of loose debris / sand / rust. The concrete floor in this bay is one of the better ones. However - Note ① no drainage channel and ② cratered holes near shell corner



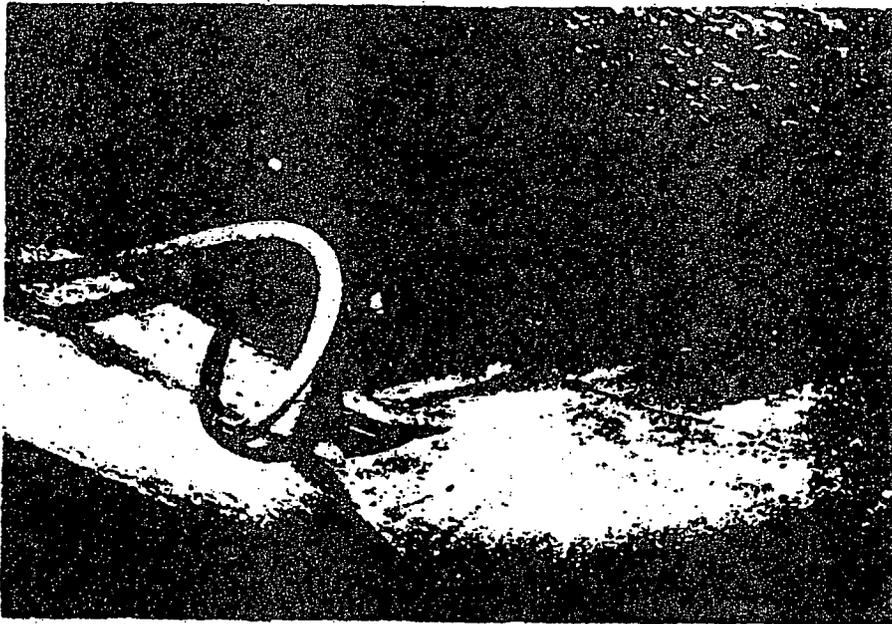
Bay #15 - Note the original lead primer on vent tube OD surface. The "Tub Ring" was less prominent on the shell in this bay except a portion in lower left corner. Also note presence of lead primer on vent collar/ring plate.

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Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 115 of 183
Originator Pete Tamburro	Date 3/21/07	Reviewed by		Date



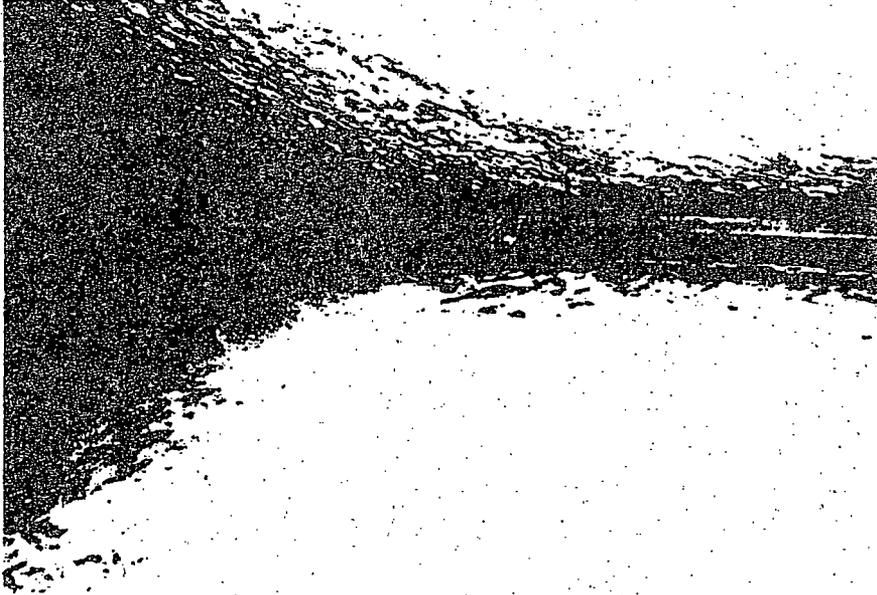
Bay #13 Looking toward Bay #11 - Lower right corner of D/W shell showing UT spots 9, 10, 18 & 19. Note the location of these spots - all are located in the valleys of the corroded surface. This photo also shows the condition of the concrete floor. It appears



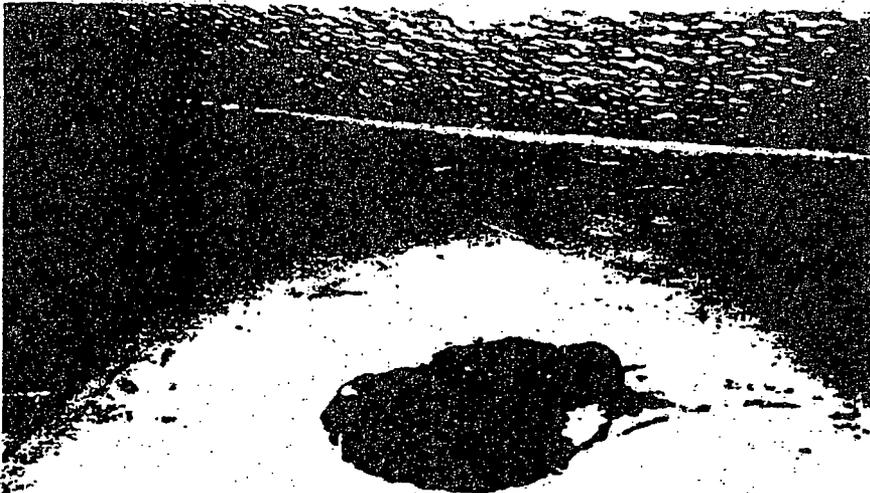
Bay #13 - Looking toward Bay #15 - This photo captures the concrete floor condition and a portion of lower shell corroded surface in very great detail. The floor in this area

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Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 116 of 183
Originator Pete Tamburo	Date 3/21/07	Reviewed by		Date



Finished floor, vessel with two top coats --caulking material applied.



Drain after floor has been refurbished

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Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 117 of 183
Originator Pete Tamburro	Date 3/21/07	Reviewed by		Date

Appendix D: NDE Inspection Sheets for the Drywell Sandbed Region (52 pages total)

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Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 118 of 183
Originator Pete Tamburo	Date 3/21/07	Reviewed by		Date



NDE Request Oyster Creek

OC Change No. 551A-57307 Request No. 92-092

1 To be filled in by Requestor					
Job Order No.	Short Form No.	BA No. <u>728295</u>	Date of Request		
Job Description <u>UT THICKNESS OF D W LINER</u>					
System:					
Job Location <u>SANDBED AREA</u>			Applicable Code/Specification <u>ASME B31.1</u>		
Type of NDE requested: <u>ENG</u>					
<input type="checkbox"/> Visual	<input type="checkbox"/> Liquid Penetrant	<input type="checkbox"/> Eddy Current	<input checked="" type="checkbox"/> Ultrasonic		
<input type="checkbox"/> Leakage	<input type="checkbox"/> Magnetic Particle	<input type="checkbox"/> Alloy Separator	<input type="checkbox"/> Acoustic Emissions		
<input type="checkbox"/> Video	<input type="checkbox"/> Radiographic	<input type="checkbox"/> Ferrite			
NDE Requested by: <u>J SLITER FOR</u>		Phone No.:	Date <u>12-6-92</u>		
Remarks <u>JOHN FLYNN</u>					
2 To be filled in by NDE Coordinator					
NDE Coordinator <u>J SLITER</u>					Date
Instructions:					
<input checked="" type="checkbox"/> UT <input type="checkbox"/> 45° <input type="checkbox"/> 60° <input type="checkbox"/> 70° <input type="checkbox"/> Other <input type="checkbox"/> Acoustic Emissions	<input type="checkbox"/> PT Type <input type="checkbox"/> A-1 <input type="checkbox"/> A-2 <input type="checkbox"/> A-3 <input type="checkbox"/> B-1 <input type="checkbox"/> B-2 <input type="checkbox"/> B-3	<input type="checkbox"/> MT Dry <input type="checkbox"/> Red <input type="checkbox"/> Black <input type="checkbox"/> Grey <input type="checkbox"/> Other Wet <input type="checkbox"/> Black <input type="checkbox"/> Fluorescent	<input type="checkbox"/> RT Isotope <input type="checkbox"/> Ir-192 <input type="checkbox"/> Co-60 X-Ray <input type="checkbox"/> 150 KV <input type="checkbox"/> 250 KV	<input type="checkbox"/> VT <input type="checkbox"/> Direct <input type="checkbox"/> Weld Insp INDIRECT/VIDEO <input type="checkbox"/> Mirror <input type="checkbox"/> Boroscope <input type="checkbox"/> Fiberoptic <input type="checkbox"/> Binocular <input type="checkbox"/> Camera	<input type="checkbox"/> ET <input type="checkbox"/> Probe <input type="checkbox"/> Double <input type="checkbox"/> Single <input type="checkbox"/> Coil <input type="checkbox"/> Double <input type="checkbox"/> Single <input type="checkbox"/> Alloy Sep. <input type="checkbox"/> Ferrite
Remarks					
Results	MNCR if's open/close/cond. ref.	Proc. No.			
Accept	<u>N/A</u>	Proc. No.			
Reject		Proc. No.			
Uncertainty		Job start date		Job stop date	
NDE Coordinator <u>[Signature]</u>		Date Closed <u>1-25-93</u>		Date to DCC <u>1-25-93</u>	

Yellow - Originator Final Copy
Pink - NDE Field Work Copy

Gold - Originator Final Copy

1080992 02-07

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Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 120 of 183
Originator Pete Tamburo	Date 3/21/07	Reviewed by	Date	

		NDE/ST Report Log		Page _____ of _____		
Oyster Creek - OC		Test: <input type="checkbox"/> FT <input type="checkbox"/> MT <input type="checkbox"/> OVI <input type="checkbox"/> RT <input checked="" type="checkbox"/> UT <input type="checkbox"/> _____				
NDE Job #: 92-072		System/Location: <u>DW LINER SANDBED</u>				
Report #	Test Type	Date of Test	Results			Remarks
			U	T	Unusable	
92-072-01	UT	12-5-92				BAY 17
92-072-02	UT	12-5-92				BAY 19
92-072-03	UT	12-11-92				BAY 19
92-072-04	UT	12-11-92				BAY 17
92-072-05	UT	12-11-92				BAY 19
92-072-06	UT	12-14-92				BAY 17
92-072-07	UT	12-11-92				BAY 19
92-072-08	UT	12-11-92				BAY 17
92-072-09	UT	12-22-92				BAY 11
92-072-10	UT	12-22-92				BAY 11
92-072-11	UT	12-22-92				OVERLAY PLATE
92-072-12	UT	1-2-93				BAY 1
92-072-13	UT	1-2-93				BAY 1
92-072-14	UT	1-2-93				BAY 3
92-072-15	UT	1-2-93				BAY 3
92-072-16	UT	1-2-93				BAY 5
92-072-17	UT	1-2-93				BAY 5
92-072-18	UT	1-4-93				BAY 1
92-072-19	UT	1-5-93				BAY 1
92-072-20	UT	1-8-93				BAY 7

Form ID: 8133ADM 725001-2 Rev 6/21

A0061537

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Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Case No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 121 of 183
Originator Pete Tamburo	Date 3/21/07	Reviewed by		Date

Program	Tool	Screen	Output
1	5 mba 7/8" Single H 31900 (LAD)	2"	2"
2	225 mba 7/8" Single F28732	2"	2"
3	2 mba MSER M08524	2"	2"
4	5 mba bubble water delay	2" delayed	2" delayed
5	5 mba bubble water delay	2" sync screen	NONE
6	5 mba bubble water delay	2" sync screen	2"
7	5 mba 7/8" single H 31900 (LAD)	1"	1"
8	2 mba MSER M08524	1"	1"
9	5 mba 7/8" delay G00504 single	2"	NONE
10	5 mba 7/8" dual 014252	1"	1"
11	5 mba 7/8" dual 014252	2"	2"

Space for your info.

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Subject O.C. Drywell Exl UT Evaluation in Sandbed	Cal# No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 122 of 183
Originator Pete Tamburo	Date 3/21/07	Reviewed by	Date

Nuclear		Ultrasonic Thickness Data Sheet																																																															
<input checked="" type="checkbox"/> DC <input type="checkbox"/> TMR-1 <input type="checkbox"/> TMR-2	Class: N/A	Item: N/A	WDE Request: 92-072	Data Sheet No.: 92-072-12																																																													
Task Description: UT Thickness		Task No.: D1A	Date: 1/8/03																																																														
Comp. Desc.: Dynnell Unit		System: 182	Code/Spec.: ENR-INSOR																																																														
Procedure/Rev.: G100-888-7209.02 Rev 0		Drawing No./Rev.: 3E-187-29-001 Rev 0																																																															
Test Surface: 0.0		Thickness: 1 1/8"	Material: CS																																																														
Examiner Sign: <i>[Signature]</i>	Print: J. Underlynde	ID No.:	Level: II																																																														
Examiner Sign: <i>[Signature]</i>	Print: Mark F. Bugnelli	ID No.:	Level: I																																																														
Thermometer S/N 88-001 Part Temperature 22 F D-Meter S/N 52-036		Cal. Bk. S/N 214		Cal. In: N/A AM 11:51 PM																																																													
Cal. Bk. Temp. 22 F		Cal. Out: N/A AM 12:15 PM		Techniques <input type="checkbox"/> CRT <input checked="" type="checkbox"/> D-Meter																																																													
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		<table border="1"> <thead> <tr> <th colspan="2">Drawing</th> <th colspan="2">AREA</th> <th colspan="2">MEASUREMENT</th> </tr> </thead> <tbody> <tr><td>1</td><td>0-10</td><td>R 50'</td><td></td><td></td><td>705</td></tr> <tr><td>2</td><td>0-22</td><td>R 17'</td><td></td><td></td><td>145</td></tr> <tr><td>3</td><td>0-25</td><td>L 5'</td><td></td><td></td><td>105</td></tr> <tr><td>4</td><td>0-24</td><td>R 5'</td><td></td><td></td><td>115</td></tr> <tr><td>5</td><td>0-25</td><td>L 5'</td><td></td><td></td><td>120</td></tr> <tr><td>6</td><td>0-48</td><td>R 5'</td><td></td><td></td><td>150</td></tr> <tr><td>7</td><td>0-33</td><td>R 5'</td><td></td><td></td><td>150</td></tr> <tr><td>8</td><td>0-46</td><td>S 5'</td><td></td><td></td><td>150</td></tr> <tr><td>9</td><td>0-30</td><td>L 30'</td><td></td><td></td><td>105</td></tr> </tbody> </table>				Drawing		AREA		MEASUREMENT		1	0-10	R 50'			705	2	0-22	R 17'			145	3	0-25	L 5'			105	4	0-24	R 5'			115	5	0-25	L 5'			120	6	0-48	R 5'			150	7	0-33	R 5'			150	8	0-46	S 5'			150	9	0-30	L 30'			105
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Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc. No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 123 of 183
Originator Pete Tambore	Date 3/21/07	Reviewed by		Date 123 of 183

Nuclear		Ultrasonic Thickness Data Sheet																																																																
<input checked="" type="checkbox"/> OG	<input type="checkbox"/> TM-1	<input type="checkbox"/> TM-2	Class: N/A	Item: N/A	NDE Request: 9.2-092	Date Sheet No: 92.072-13																																																												
Task Description: UT Thickness			Task No: N/A		Date: 1/2/93																																																													
Comp. Desc: Orwell Line			System: 187		Code/Spec: EAST INFOR																																																													
Procedure/Rev.: G100-048-7602.07 Rev. 0			Drawing No./Rev.: 3E-187-29-001 Rev. 0		Part: 0																																																													
Test Surface: 0.0			Thickness: 1 1/8"		Material: C/S																																																													
Examiner	Sign: <i>[Signature]</i>	Print: J. Charles Lind	ID No.:	Level: II																																																														
Examiner	Sign: <i>[Signature]</i>	Print: Mark F. Bagwell	ID No.:	Level: I																																																														
Thermometer S/N 84-007 Part Temperature 22 F D-Meter S/N 137-115			Cal. Bk S/N 214		Cal. Int: 4/2 AM 21:51 PM																																																													
Cal. Bk Temp: 72 F			Cal. Exp: 3/16 AM 02:15 PM		Techniques: <input checked="" type="checkbox"/> CRT <input type="checkbox"/> D-Meter																																																													
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			<table border="1"> <thead> <tr> <th colspan="2">Drawing</th> <th colspan="2">N/A</th> <th colspan="2">Measurement</th> </tr> </thead> <tbody> <tr><td>1</td><td>0-16</td><td>R.50</td><td></td><td></td><td></td></tr> <tr><td>2</td><td>0-22</td><td>R.7</td><td></td><td></td><td></td></tr> <tr><td>3</td><td>0-23</td><td>L.2</td><td></td><td></td><td></td></tr> <tr><td>4</td><td>0-24</td><td>L.30</td><td></td><td></td><td></td></tr> <tr><td>5</td><td>0-25</td><td>L.50</td><td></td><td></td><td></td></tr> <tr><td>6</td><td>0-48</td><td>R.16</td><td></td><td></td><td></td></tr> <tr><td>7</td><td>0-39</td><td>R.5</td><td></td><td></td><td></td></tr> <tr><td>8</td><td>0-45</td><td>0</td><td></td><td></td><td></td></tr> <tr><td>9</td><td>0-26</td><td>L.50</td><td></td><td></td><td></td></tr> </tbody> </table>				Drawing		N/A		Measurement		1	0-16	R.50				2	0-22	R.7				3	0-23	L.2				4	0-24	L.30				5	0-25	L.50				6	0-48	R.16				7	0-39	R.5				8	0-45	0				9	0-26	L.50			
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Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Date 3/21/07	
Originator Pete Tamborra		Reviewed by C-1302-187-5320-024	
Cal. No. 3		Rev. No. 3	
Date 3/21/07		Sheet No. 124 of 183	

2 Points under

Nuclear		Ultrasonic Thickness Data Sheet																																
<input checked="" type="checkbox"/> OC	<input type="checkbox"/> TM-1	<input type="checkbox"/> TM-2	Class: N/A	Item: N/A	NDE Request: 92-072	Date Sheet No: 92-072-10																												
Test Description: ULT THICKNESS			Task No.: N/A		Date: 1-4-87																													
Comp. Desc.: DRYWELL LINER Bay 1			System: 187		Code/Specl: ENG. INFO.																													
Procedure/Rev.: WDD - SAP - 7209-07 REV. 0			Drawing No./Rev.: 3E-187-29-001																															
Test Surface: O.D.			Thickness: 1/8"		Material: C.S.																													
Examiner	Sign: <i>[Signature]</i>	Print: Tom [Signature]		ID No.:	Level: 2																													
Examiner	Sign: <i>[Signature]</i>	Print: Mark F. Bagnell		ID No.:	Level: 1																													
Thermometer S/N 92-065 Part Temperature 16° F D-Meter S/N 02-056			Calibration Readings (Inches)																															
Cal. Blk. S/N INV 219 Cal. Mt. N/A AM 2:11 PM			Cal. Blk. Temp. 16° F Cal. Out. N/A AM 2:25 PM		Techniques <input type="checkbox"/> CRT <input checked="" type="checkbox"/> D-Meter Other: N/A																													
Position of Reading in Inches			Drawing																															
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			Cal. Blk.	5	25	1.0	1.25	1.5	N/A																									
			D-Meter	5	25	1.0	1.25	1.5	N/A																									
			<table border="1"> <thead> <tr> <th>NO.</th> <th>D</th> <th>R</th> <th>THICKNESS</th> </tr> </thead> <tbody> <tr> <td>10</td> <td>0.16</td> <td>R 25"</td> <td>0.33</td> </tr> <tr> <td>11</td> <td>0.22</td> <td>R 15"</td> <td>0.46</td> </tr> <tr> <td>12</td> <td>0.24</td> <td>1.5"</td> <td>0.44</td> </tr> <tr> <td>13</td> <td>0.24</td> <td>1.25"</td> <td>0.42</td> </tr> <tr> <td>14</td> <td>0.3</td> <td>R 25"</td> <td>0.47</td> </tr> <tr> <td>15</td> <td>0.0</td> <td>3.1"</td> <td>0.50</td> </tr> </tbody> </table>				NO.	D	R	THICKNESS	10	0.16	R 25"	0.33	11	0.22	R 15"	0.46	12	0.24	1.5"	0.44	13	0.24	1.25"	0.42	14	0.3	R 25"	0.47	15	0.0	3.1"	0.50
			NO.	D	R	THICKNESS																												
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14	0.3	R 25"	0.47																															
15	0.0	3.1"	0.50																															
NOTE: ADDITIONAL READINGS TAKEN FOR CONFIRMATION OF PREVIOUS INSPECTION																																		
Reviewed by: <i>[Signature]</i>			Level: 2		Date: 1-5-93 Page: 1 of 1																													

OCLR00030799

GPU Nuclear

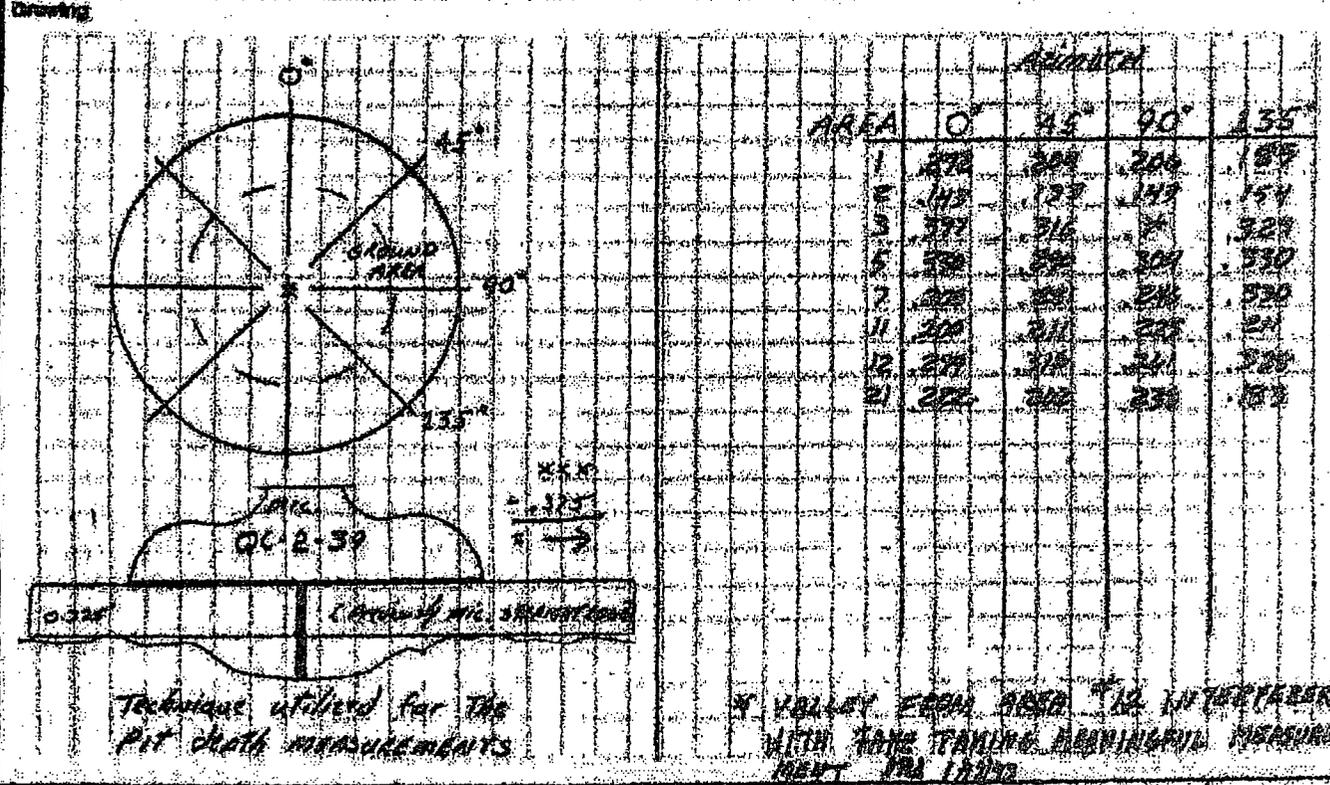
Subject O.C. Drywell Ext. UT Evaluation in Sandbed	Date No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 125 of 183
Originator Pete Tamburo	Date 3/21/07	Reviewed by	Date

GPU Nuclear

OC TM OTHER

Sketch Form (with grid)

Component: DAYWELL INTER SANDBED AREA Date Recd For: 92-072-28
 Location: BAY # 1 Drawing No: N/A Rev: N/A



Prepared by: [signature] Title: VT LU T Date: 1-12-93
 Reviewed by: [signature] Date: 1-15-93 Page: 1 of 1 NRC Request No.: 92-072

OCLR00030800

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed	Call No. C-1302-187-5329-024	Rev. No. 3	Sheet No. 126 of 183
Originator Pete Tambore	Date 3/21/07	Reviewed by	Date

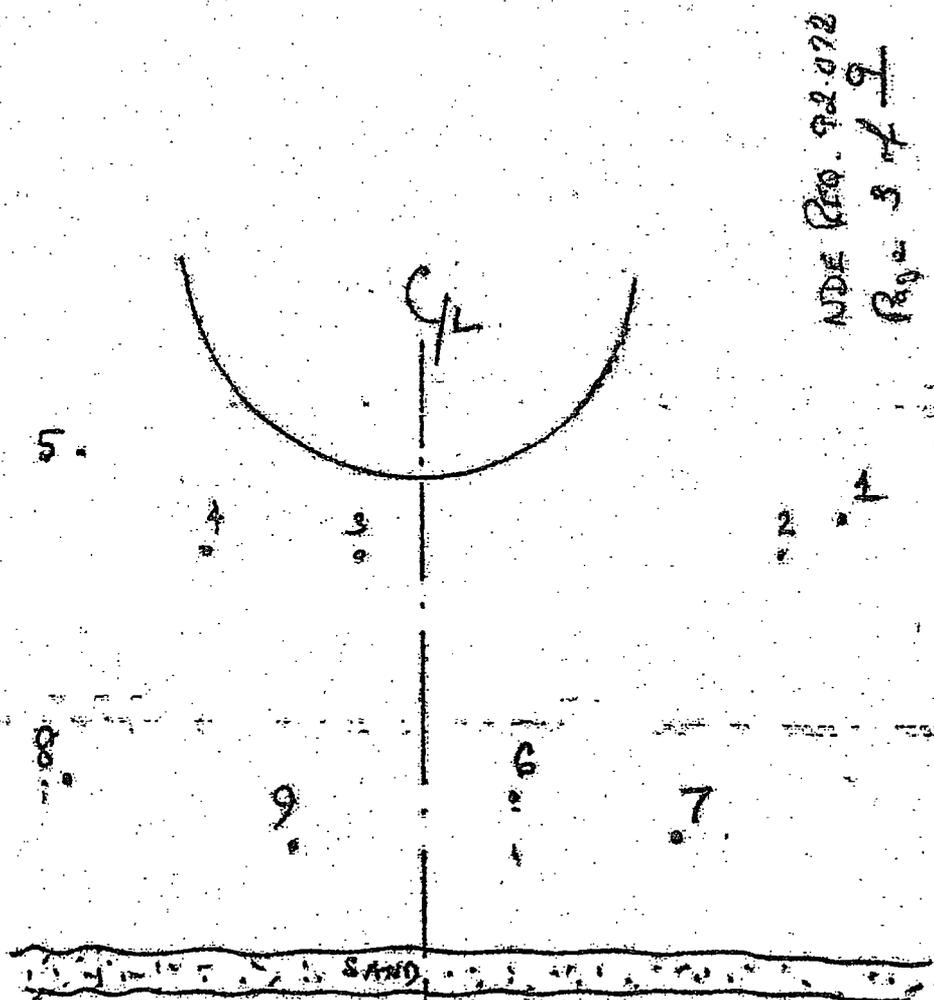
on paint under

Nuclear		Ultrasonic Thickness Data Sheet																			
<input checked="" type="checkbox"/> OC <input type="checkbox"/> TMI-1 <input type="checkbox"/> TMI-2	Class: N/A	Rem: N/A	NDE Request: 92-072	Data Sheet No: 92-072-A																	
Task Description: UT THICKNESS		Task No: N/A		Date: 1-5-93																	
Comp. Desc: DRYWELL LINEA Bay 1		System: 187	Coord/Spec: ENG. INFO.																		
Procedure/Rev: WISD-CAP-7208-07 REV. 0		Drawing No/Rev: 3E-187-2B-061 REV. 0																			
Test Surface: O.D.		Thickness: 1/8"	Material: C.S.																		
Examiner Sign: <i>[Signature]</i>	Print: <i>Tom [unclear]</i>	ID No: [redacted]	Level: II																		
Examiner Sign: <i>MARK F. BAGWELL</i>	Print: MARK F. BAGWELL	ID No: [redacted]	Level: II																		
Thermometer S/N: CB1 Part Temperature: 72°F D-Meter S/N: 356		Cal. Blk. S/N: 18V 21A Cal. Pt: N/A AM 2:42 PM		Cal. Due: N/A AM 2:55 PM																	
Cal. Blk. Temp: 72°F		Techniques		<input type="checkbox"/> CRT <input checked="" type="checkbox"/> D-Meter																	
Position #/Reading (in inches)		Calibration Readings (gages)		Other: N/A																	
		Drawing		MEASUREMENT																	
		<table border="1"> <thead> <tr> <th>AREA</th> <th>MEASUREMENT</th> </tr> </thead> <tbody> <tr><td>16 D 30 3.40"</td><td>796</td></tr> <tr><td>17 D 38 3.15"</td><td>860</td></tr> <tr><td>18 D 36 1.1"</td><td>917</td></tr> <tr><td>19 D 38 1.24"</td><td>836</td></tr> <tr><td>20 D 44 3.13"</td><td>813</td></tr> <tr><td>21 D 24 3.15"</td><td>726</td></tr> <tr><td>22 D 32 3.15"</td><td>852</td></tr> <tr><td>23 D 48 3.15"</td><td>850</td></tr> </tbody> </table>		AREA	MEASUREMENT	16 D 30 3.40"	796	17 D 38 3.15"	860	18 D 36 1.1"	917	19 D 38 1.24"	836	20 D 44 3.13"	813	21 D 24 3.15"	726	22 D 32 3.15"	852	23 D 48 3.15"	850
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Reviewed by: <i>[Signature]</i>		Level: II	Date: 1-5-93	Page: 1 of 1																	

OCLR00030801

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 127 of 183
Originator Pete Tamburro	Date 3/21/07	Reviewed by		Date



NDE Req. 92.072
 Req. 3.7.9

INSPECTION SPOTS FOR UT Bay #1

- NOTE:
1. GRIND FLAT FOR UT WITH MINIMUM REMOVAL OF SHELL AT THE VALLEY
 - 2.

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandpod		Date 3/21/07	
Originator Peter Tamburo		Cal. No. C-1302-187-5320-024	
		Rev. No. 3	
		Reviewed by	
		Date 1/28 of 183	

all good

Nuclear		Ultrasonic Thickness Data Sheet																																									
<input checked="" type="checkbox"/> OS	<input type="checkbox"/> TMI-1	<input type="checkbox"/> TMI-2	Class: N/A	Item: N/A	NDE Request: 92-072																																						
Task Description: 117 Thickness			Test No.: 3140	Data Sheet No.: 92-072-14																																							
Comp. Desc.: Drywell Lower			System: 183	Date: 1/2/95																																							
Procedure/Rev.: 6100-012-7002.03 Rev. 0			Drawing No./Rev.: 3E-187-20 Rev. 0	Code/Spec: ENR, ENFOR																																							
Test Surface: 0.0			Thickness: 1 1/8"	Material: C/S																																							
Examiner Sign: <i>[Signature]</i>	Print: J. Charles Lunde		ID No.:	Level: II																																							
Examiner Sign: <i>[Signature]</i>	Print: Mark F. Bannell		ID No.:	Level: I																																							
Thermometer S/N 85-287 Part Temperature 22 F			D-Meter S/N 92-035		Techniques																																						
Cal. Blk. S/N 214			Cal. by: N/A AM 3:16 PM		<input type="checkbox"/> CRT <input checked="" type="checkbox"/> D-Meter																																						
Cal. Blk. Temp. 72 F			Cal. Date: N/A AM 3:14 PM		Other: N/A																																						
Position / Reading in Inches																																											
			Drawing																																								
			<table border="1"> <thead> <tr> <th>Cal. Blk.</th> <th>5"</th> <th>.75"</th> <th>1.0"</th> <th>1.25"</th> <th>1.5"</th> </tr> </thead> <tbody> <tr> <td>D-Meter</td> <td>5"</td> <td>.75"</td> <td>1.0"</td> <td>1.25"</td> <td>1.5"</td> </tr> </tbody> </table>			Cal. Blk.	5"	.75"	1.0"	1.25"	1.5"	D-Meter	5"	.75"	1.0"	1.25"	1.5"	<table border="1"> <thead> <tr> <th>AREA</th> <th>MEASUREMENT</th> </tr> </thead> <tbody> <tr><td>1</td><td>0-2" R-58</td><td>795"</td></tr> <tr><td>2</td><td>0-8" R-50</td><td>706"</td></tr> <tr><td>3</td><td>0-9" R-28</td><td>657"</td></tr> <tr><td>4</td><td>0-13" L-55</td><td>608"</td></tr> <tr><td>5</td><td>0-15" L-8</td><td>523"</td></tr> <tr><td>6</td><td>0-15" L-58</td><td>566"</td></tr> <tr><td>7</td><td>0-17" R-</td><td>506"</td></tr> <tr><td>8</td><td>0-21" L-</td><td>760"</td></tr> </tbody> </table>			AREA	MEASUREMENT	1	0-2" R-58	795"	2	0-8" R-50	706"	3	0-9" R-28	657"	4	0-13" L-55	608"	5	0-15" L-8	523"	6	0-15" L-58	566"	7	0-17" R-	506"
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Reviewed by: <i>[Signature]</i>			Level: III		Date: 1-3-93																																						
			Page: 4/10		Sheet No. 128 of 183																																						

OCLR00030803

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed	Calc. No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 129 of 183
Originator Pete Tamburo	Date 3/21/07	Reviewed by	Date

all good

<input checked="" type="checkbox"/> Nuclear		Ultrasonic Thickness Data Sheet															
<input checked="" type="checkbox"/> OG <input type="checkbox"/> TM-1 <input type="checkbox"/> TM-2	Class: <i>WIA</i>	Item: <i>WIA</i>	NDE Request: <i>72-092</i>														
Task Description: <i>UT Thickness</i>		Task No.: <i>WIA</i>	Date: <i>1/2/03</i>														
Comp. Desc.: <i>Drywell Ext.</i>		System: <i>187</i>	Code/Spec: <i>ENR ENFORL</i>														
Procedure/Rev: <i>G100 OAR 2009.07 Rev 2</i>		Drawing No/Rev: <i>32-187-28-001 No. 0</i>	Material: <i>C13</i>														
Test Surface: <i>0.0</i>		Thickness: <i>1 1/8"</i>															
Examiner Sign: <i>[Signature]</i>	Print: <i>J. Charles Lunde</i>	ID No.:	Level: <i>II</i>														
Examiner Sign: <i>[Signature]</i>	Print: <i>Mark F. Burnett</i>	ID No.:	Level: <i>I</i>														
Thermometer SN <i>88</i> Part Temperature <i>72 F</i> D-Meter SN <i>57-115</i>		Calibration Readings (inches)															
Cal. Br. SN: <i>214</i> Cal. In: <i>NA AM 2:18 PM</i>		Techniques															
Cal. Bk. Temp: <i>72 F</i> Cal. Out: <i>NA AM 3:45 PM</i>		<input checked="" type="checkbox"/> CRT <input type="checkbox"/> D Meter															
Bottom Thickness		Drawing															
		<table border="1"> <tr> <th>Cor. Br.</th> <th>5</th> <th>7.5</th> <th>10</th> <th>12.5</th> <th>15</th> <th></th> </tr> <tr> <th>D-Meter</th> <td>5</td> <td>7.5</td> <td>10</td> <td>12.5</td> <td>15</td> <td><i>NA</i></td> </tr> </table>		Cor. Br.	5	7.5	10	12.5	15		D-Meter	5	7.5	10	12.5	15	<i>NA</i>
Cor. Br.	5	7.5	10	12.5	15												
D-Meter	5	7.5	10	12.5	15	<i>NA</i>											
Reviewed by: <i>[Signature]</i>		Level: <i>III</i>															
		Date: <i>1-3-03</i> Page: <i>61 of 61</i>															

OCLR00030804

Subject O.C. Dwyer Ext. UT Evaluation in Sandcast		Calc. No. C-1302-187-5330-024		Rev. No. 3		Sheet No. 130 of 183	
Originator Pete Tamburro		Date 3/2/07		Reviewed by		Date	

OK good

<input checked="" type="checkbox"/> DC <input type="checkbox"/> TMI-1 <input type="checkbox"/> TMI-2		Class: DTA		Item: N/A		NDE Request: 92-072		Data Sheet No: 92-072-15																																																																																																					
Task Description: UT Thickness				Task No.: N/A		Date: 1/2/03																																																																																																							
Comp. Desc.: Orignal Lid			System: 187			Code/Spec: ENL. ENFAR																																																																																																							
Procedure/Rev.: 6100-01R 2002-07 A01				Drawing No./Rev.: 32-187-24-001 Rev. 0		Material: C15																																																																																																							
Test Surface: 0.0		Thickness: 1 1/8"		Material: C15																																																																																																									
Examiner	Sign: <i>[Signature]</i>	Print: J. Charles Lunde	ID No.:	Level: II																																																																																																									
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Thermometer S/N 08-04 Part Temperature 22 F D-Meter S/N 15115			Cal. No: N/A AM 20:15 PM			Technique:		<input checked="" type="checkbox"/> CRT <input type="checkbox"/> D Meter																																																																																																					
Cal. S/N: S/N 215			Cal. No: N/A AM 3:45 PM			Other: N/A																																																																																																							
Cal. Bk. Temp: 22 F			Cal. No: N/A AM 3:45 PM																																																																																																										
Position of Reading (Sketches)					Drawing																																																																																																								
					<table border="1"> <thead> <tr> <th>Cal. Bk.</th> <th>1.5</th> <th>1.75</th> <th>1.9</th> <th>2.05</th> <th>1.5</th> <th></th> <th></th> <th></th> <th></th> </tr> <tr> <th>D-Meter</th> <th>.5</th> <th>.75</th> <th>.9</th> <th>1.05</th> <th>.5</th> <th></th> <th></th> <th></th> <th></th> </tr> </thead> <tbody> <tr> <td>1</td> <td>0.5</td> <td>R</td> <td>60</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>2</td> <td>0.75</td> <td>R</td> <td>70</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>3</td> <td>0.9</td> <td>R</td> <td>20</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>4</td> <td>0.15</td> <td>L</td> <td>5</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>5</td> <td>0.5</td> <td>L</td> <td>0</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>6</td> <td>0.75</td> <td>L</td> <td>52</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>7</td> <td>0.9</td> <td>R</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>8</td> <td>0.15</td> <td>L</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>					Cal. Bk.	1.5	1.75	1.9	2.05	1.5					D-Meter	.5	.75	.9	1.05	.5					1	0.5	R	60							2	0.75	R	70							3	0.9	R	20							4	0.15	L	5							5	0.5	L	0							6	0.75	L	52							7	0.9	R								8	0.15	L							
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Reviewed by: <i>[Signature]</i>		Level: III		Date: 1-3-93		Page: 51 of 11																																																																																																							

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc. No. C-1302-187-5320-024	
Originator Pete Tamburo	Date 3/21/97	Rev. No. 3	Sheet No. 131 of 183
Reviewed by		Date	

allgood

Ultrasonic Thickness Data Sheet

OC TM-1 TM-2 Class: *W174* Item: *W174* NDE Region: *92-072* Data Sheet No.: *92-072-14*

Task Description: *UT Thickness* Task No.: *W174* Date: *1/1/93*

Comp. Desc: *Orywell Ext* System: *187* Code/Spec: *Rev. J.A.F.C.R.*

Procedure/Rev: *6100-001 720203 Rev. 0* Drawing No./Rev: *32-127-20-001 Rev. 0*

Test Surface: *O.D.* Thickness: *1.76"* Material: *CS*

Examiner Sign: *[Signature]* Print: *J. W. ...* ID No.: [Redacted] Level: *II*

Examiner Sign: *[Signature]* Print: *Mark F. Bagwell* ID No.: [Redacted] Level: *II*

Thermometer S/N: *88-05* Part Temperature: *72 F* D-Meter S/N: *31-036*

Cal. Bk. S/N: *314* Cal. In: *1/4 AM 11:23 PM*

Cal. Bk. Temp.: *72 F* Cal. Out: *1/4 AM 12:35 PM*

Cal. Bk.	5	75	10	125	1.5	
D-Meter	5	75	10	125	1.5	<i>NA</i>

Techniques: CRT D-Meter Other: *NA*

Position - Reading in Inches

Drawing

	AREA		Measurement
1	0-40	2-13	STC
2	0-40	2-13	STC
3	0-40	2-13	STC
4	0-40	2-13	STC
5	0-40	2-13	STC
6	0-40	2-13	STC
7	0-40	2-13	STC
8	0-40	2-13	STC

Reviewed by: *[Signature]* Level: *III* Date: *1-3-93* Page: *11 of 11*

OCLR00030806

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024		Rev. No. 3		Sheet No. 132 of 183	
Originator Pete Tamburro		Date 3/21/07		Reviewed by		Date	

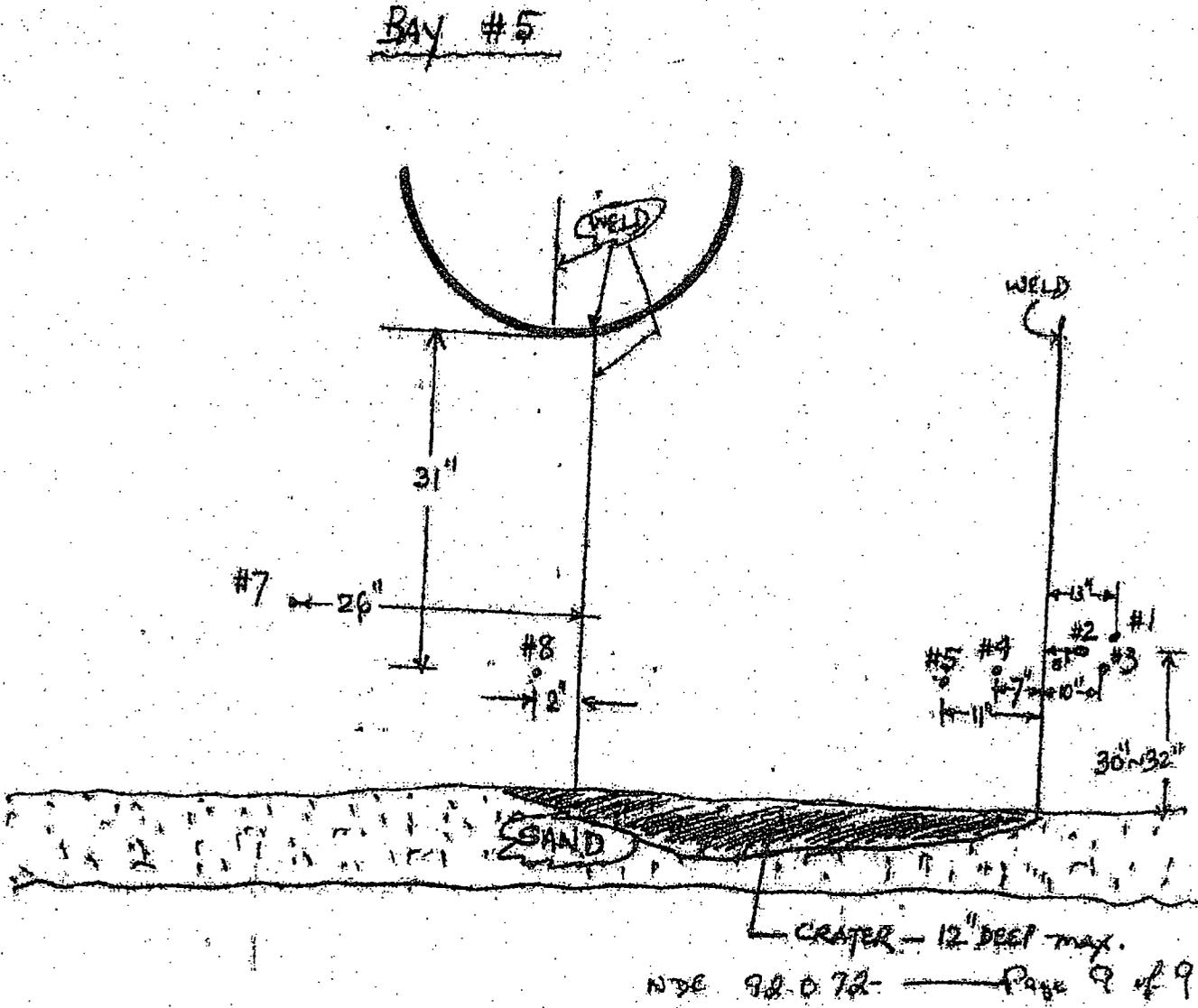
all good

Nuclear		Ultrasonic Thickness Data Sheet																														
<input checked="" type="checkbox"/> QC	<input type="checkbox"/> TMS-1	<input type="checkbox"/> TMS-2	Class: N/A	Item: OIA	NDE Request: 92.072	Data Sheet No.: 92.072-11																										
Task Description: UT Thickness			Task No.: OIA	Date: 1/4/93																												
Comp. Desc.: Drywell Ext		System: 187	Code/Spec./Env.: TWPOR																													
Procedure/Rev.: G100-910-2209-03 Rev. 0			Drawing No./Rev.: 31-187-29-001 Rev. 0		Material: S/S																											
Test Surface: D.O.			Thickness: 1 1/8"		Material: S/S																											
Examiner Sign:	PRM: J. Van der Linde		ID No.:	Level: III																												
Examiner Sign: Mark F. Barnett	PRW: Mark F. Barnett		ID No.:	Level: I																												
Thermometer S/N 88-081 Part Temperature 22 F			D-Meter S/N 157-103		Technique																											
Cal. Blk. S/N 214			Cal. In: NA AM 12:23 PM		<input checked="" type="checkbox"/> CRT <input type="checkbox"/> D-Meter																											
Cal. Blk. Temp. 22 F			Cal. Out: NA AM 12:35 PM		Other: NA																											
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7	0-22" 2-2"	1100																														
8	0-24" 2-0"	1200																														
Reviewed by: [Signature]				Level: III		Date: 1-5-93																										
				Page: 11 of 11																												

OCLR00030807

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed	Calc. No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 133 of 183
Originator Pete Tamburro	Date 3/21/07	Reviewed by	Date



GPU Nuclear

Subject O.C. Dywell Ext. UT Evaluation in Sandbed	Date 3/2/07	Cal. No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 135 of 183
Originator Pete Tamburo	Date 3/2/07	Reviewed by	Date	

albgood

GPU Nuclear		Ultrasonic Thickness Data Sheet																											
<input checked="" type="checkbox"/> QC	<input type="checkbox"/> TMI-1	<input type="checkbox"/> TMI-2	Class: <i>N/A</i>	Item: <i>N/A</i>	NDE Request: <i>42-072</i>																								
Task Description: <i>WT THICKNESS</i>			Task No.: <i>N/A</i>	Data Sheet No.: <i>42-02-26</i>																									
Comp. Desc.: <i>Oxywell Line</i>			System: <i>187</i>	Code/Spec.: <i>ENR-100</i>																									
Procedure/Rev.: <i>6100-GAP-7809-07 R010</i>			Drawing No./Rev.: <i>38-187-29-001</i>																										
Test Surface: <i>0.0</i>			Thickness: <i>1/8"</i>	Material: <i>CS</i>																									
Examiner	Sign: <i>[Signature]</i>	Print: <i>Tom Wambacher Lindt</i>	ID No.:	Level: <i>II</i>																									
Examiner	Sign: <i>[Signature]</i>	Print: <i>Lisa V. Leubsdorn</i>	ID No.:	Level: <i>II</i>																									
Thermometer S/N: <i>92-065</i> Pot Temperature: <i>20F</i> D-Meter S/N: <i>82-035</i>			Calibration Readings (inches)		Techniques																								
Cal. Blk. S/N: <i>820</i>		Cal. In: <i>02:00AM</i> PM	<table border="1"> <tr> <td>0.5</td> <td>1.0</td> <td>1.5</td> <td></td> <td></td> </tr> <tr> <td>0.5</td> <td>1.0</td> <td>1.5</td> <td></td> <td></td> </tr> </table>		0.5	1.0	1.5			0.5	1.0	1.5			<input type="checkbox"/> CRT <input checked="" type="checkbox"/> D-Meter														
0.5	1.0	1.5																											
0.5	1.0	1.5																											
Cal. Blk. Temp: <i>72</i> F		Cal. Out: <i>02:00AM</i> PM	Other																										
Position #/Reading in Inches			Drawing																										
			<table border="1"> <thead> <tr> <th></th> <th>AREA</th> <th>MEASUREMENT</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>0-21" R-22"</td> <td>0.96"</td> </tr> <tr> <td>2</td> <td>0-21" R-22"</td> <td>1.01"</td> </tr> <tr> <td>3</td> <td>0-10" R-20"</td> <td>0.98"</td> </tr> <tr> <td>4</td> <td>0-10" R-10"</td> <td>1.04"</td> </tr> <tr> <td>5</td> <td>0-21" L-8"</td> <td>1.03"</td> </tr> <tr> <td>6</td> <td>0-10" L-22"</td> <td>1.04"</td> </tr> <tr> <td>7</td> <td>0-21" L-22"</td> <td>1.0"</td> </tr> </tbody> </table>				AREA	MEASUREMENT	1	0-21" R-22"	0.96"	2	0-21" R-22"	1.01"	3	0-10" R-20"	0.98"	4	0-10" R-10"	1.04"	5	0-21" L-8"	1.03"	6	0-10" L-22"	1.04"	7	0-21" L-22"	1.0"
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7	0-21" L-22"	1.0"																											
Reviewed by: <i>[Signature]</i>			Level: <i>II</i>	Date: <i>1-8-93</i>	Page: <i>1 of 1</i>																								

OCLR00030810

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc. No. C-1302-187-5320-024		Sheet No. 136 of 183	
Originator Pete Tamburo		Date 3/21/07		Rev. No. 3	
		Reviewed by		Date	

All good

Nuclear		Ultrasonic Thickness Data Sheet																																					
<input checked="" type="checkbox"/> OC	<input type="checkbox"/> TMI-1	<input type="checkbox"/> TMI-2	Class: <i>NA</i>	Item: <i>NA</i>	NDE Request: <i>92-072</i>	Date Sheet No: <i>92-02-2</i>																																	
Task Description: <i>UT Thickness</i>			Task No.: <i>NA</i>		Date: <i>1-7-93</i>																																		
Comp. Desc.: <i>Expant Limit</i>		System: <i>157</i>		Code/Spec: <i>FRP 106</i>																																			
Procedure/Rev.: <i>6100-GRP 7009.07</i>		<i>REV. 0</i>		Drawing No./Rev.: <i>3E-187-29-C-1</i>		<i>REV. 0</i>																																	
Test Surface: <i>OB</i>		<i>EXP #9</i>		Thickness: <i>1 1/4"</i>		Material: <i>CS</i>																																	
Examiner	Sign: <i>[Signature]</i>	Print: <i>J. UNDERLICK</i>		ID No:	Level: <i>II</i>																																		
Examiner	Sign: <i>[Signature]</i>	Print: <i>LOIS INGLE + 2-513</i>		ID No:	Level: <i>II</i>																																		
Thermometer S/N: <i>92-058</i>		Part Temperature: <i>22 F</i>		D-Meter S/N: <i>92-009</i>		Calibration Readings (Inches) <table border="1"> <tr> <td>Cal. Blk.</td> <td>.5</td> <td>10</td> <td>15</td> <td></td> <td></td> <td></td> </tr> <tr> <td>D-Meter</td> <td>.5</td> <td>10</td> <td>15</td> <td></td> <td></td> <td></td> </tr> </table> Technique <input type="checkbox"/> CRT <input checked="" type="checkbox"/> D-Meter Other: _____	Cal. Blk.	.5	10	15				D-Meter	.5	10	15																						
Cal. Blk.	.5	10	15																																				
D-Meter	.5	10	15																																				
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Position #/Reading in Inches																																							
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Reviewed by: <i>[Signature]</i>				Level: <i>II</i>		Date: <i>1-8-93</i>																																	
				Page: <i>1</i> of <i>1</i>																																			

OC L R 0030811

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc. No. C-1302-187-5320-024		Rev. No. 3		Sheet No. 137 of 183	
Originator Pete Tamburro		Date 3/21/07		Reviewed by		Date	

One Point

GPU Nuclear		Ultrasonic Thickness Data Sheet																																																																																				
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Task Description: <u>UT thickness</u>			Task No.: <u>NA</u>	Date: <u>12/22/06</u>																																																																																		
Comp. Desc: <u>Drywell Ext. Cap. II</u>		System: <u>187</u>	Code/Spec: <u>ASME Sec. II</u>																																																																																			
Procedure/Rev: <u>ENR-ORP-230-R-02 Rev. 0</u>		Drawing No./Rev: <u>38-187-29-001 Rev. 0</u>																																																																																				
Test Surface: <u>EO</u>		Thickness: <u>1 1/2"</u>	Material: <u>CS</u>																																																																																			
Examiner Sign: <u>[Signature]</u>	Print: <u>J. Hovicki</u>	ID No: <u>[Redacted]</u>	Level: <u>II</u>																																																																																			
Examiner Sign: <u>[Signature]</u>	Print: <u>MARLE F. BRANDEL</u>	ID No: <u>[Redacted]</u>	Level: <u>I</u>																																																																																			
Thermometer S/N: <u>92-072</u> Part Temperature: <u>65 F</u>		D-Meter S/N: <u>122-113</u>		Techniques																																																																																		
Cal. Bk. S/N: <u>92</u>		Cal. In: <u>11 AM 3:02 PM</u>		<input checked="" type="checkbox"/> CRT <input type="checkbox"/> D-Meter																																																																																		
Cal. Bk. Temp: <u>65 F</u>		Cal. Out: <u>11 AM 3:20 PM</u>		Other: _____																																																																																		
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			<table border="1"> <thead> <tr> <th>Cal. Bk.</th> <th>15</th> <th>75</th> <th>150</th> <th></th> <th></th> <th></th> </tr> <tr> <th>D-Meter</th> <td>.5</td> <td>.75</td> <td>1.0</td> <td></td> <td></td> <td></td> </tr> </thead> </table>			Cal. Bk.	15	75	150				D-Meter	.5	.75	1.0																																																																						
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Point	15	75	150	180	210	240	270	300																																																																														
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Reviewed by: <u>[Signature]</u>		Level: <u>III</u>		Date: <u>12-22-06</u> Page: <u>1 of 1</u>																																																																																		

OCLR00030812

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Date 3/21/07	
Originator Pete Tamburo		Reviewed by C-1302-187-5320-024	
		Rev. No. 3	
		Date 138 of 183	

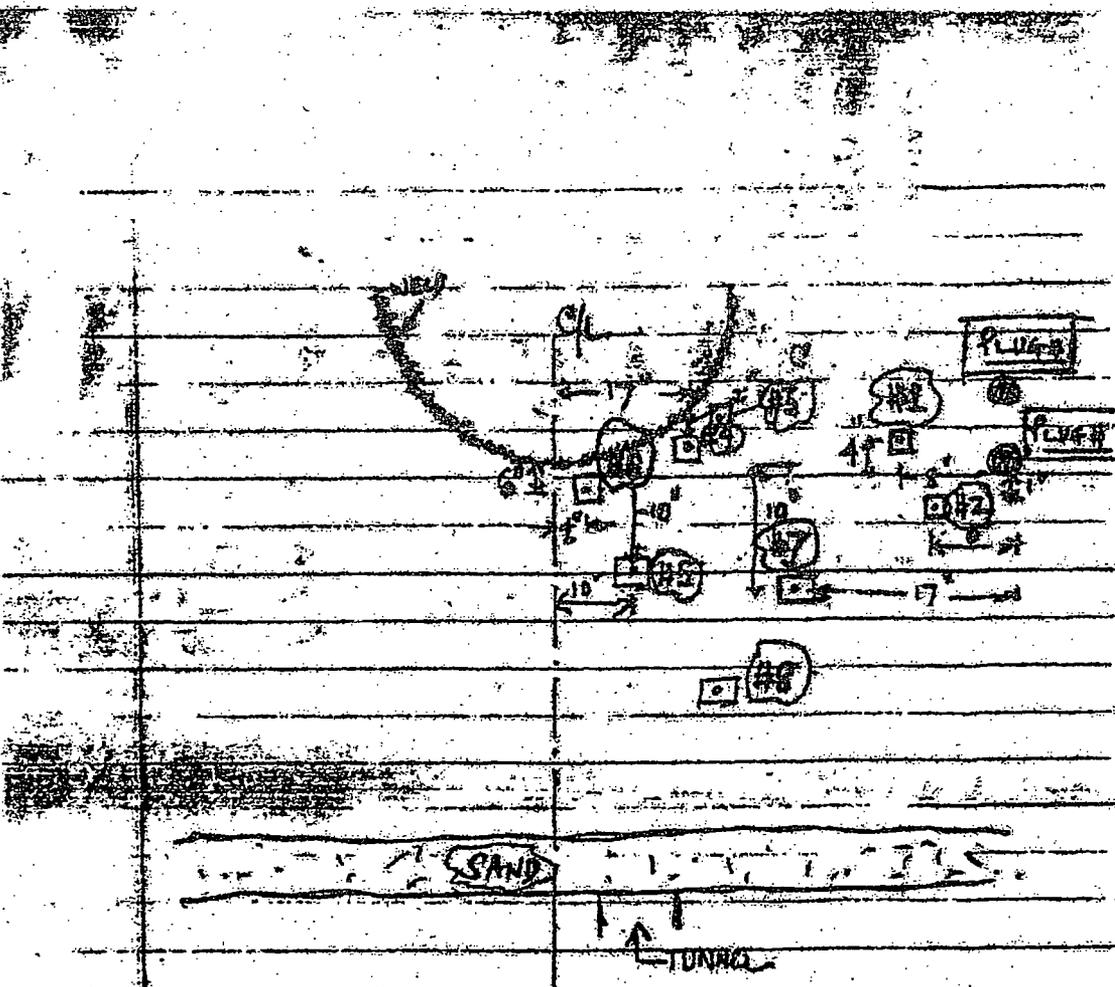
copy print

<input checked="" type="checkbox"/> Nuclear		Ultrasonic Thickness Data Sheet																														
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Task Description: <u>ext. thickness</u>			Task No.: <u>NA</u>	Date: <u>12/20/96</u>																												
Comp. Desc: <u>Drywell Ext. Bay II</u>		System: <u>187</u>	Code/Spec: <u>ASME Sect III</u>																													
Procedure/Rev: <u>EPRI CR-22-207</u>		Drawing No/Rev: <u>3E-187-29-001 Rev</u>																														
Test Surface: <u>CR</u>		Thickness: <u>1.6"</u>	Material: <u>CS</u>																													
Examiner	Sign: <u>[Signature]</u>	Print: <u>Mark F. Baggett</u>	ID No.:	Level: <u>II</u>																												
Examiner	Sign: <u>[Signature]</u>	Print: <u>Mark F. Baggett</u>	ID No.:	Level: <u>I</u>																												
Thermometer S/N: <u>22-025</u> Part Temperature: <u>65 F</u>		D-Meter S/N: <u>21-021</u>		Techniques																												
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Cal. Blk. Temp: <u>65 F</u>				Other: _____																												
Position #/Reading in Inches																																
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Reviewed by: <u>[Signature]</u>		Level: <u>II</u>		Date: <u>12-27-96</u> Page: <u>1 of 1</u>																												

OCLR00030813

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 139 of 183
Originator Pete Tamburo	Date 3/21/07	Reviewed by		Date

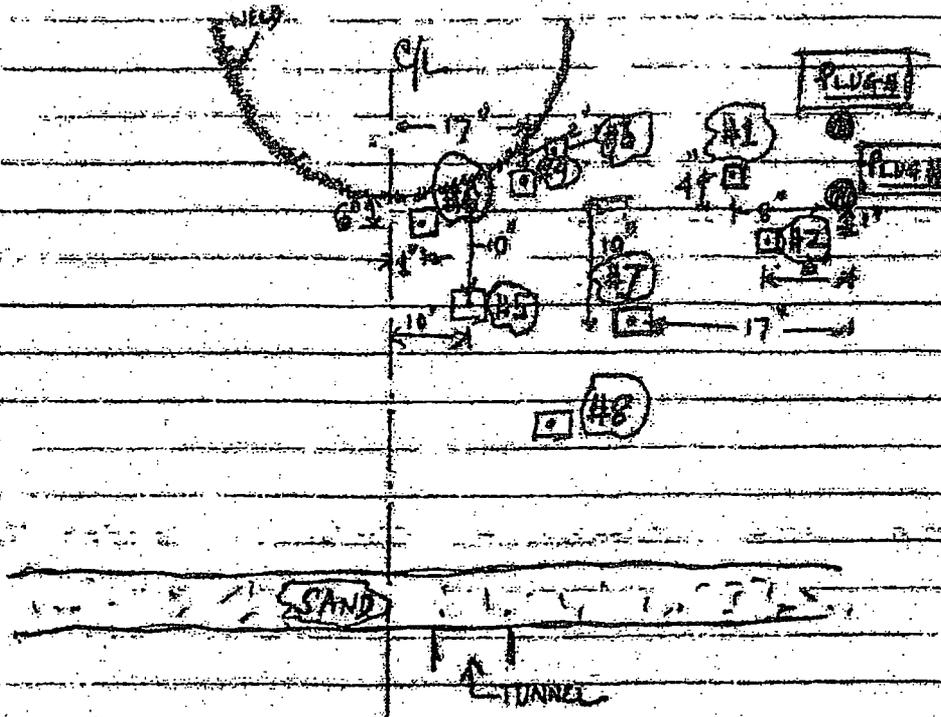


BAY-II - UT SPOTS FOR GRINDING

NOTE: GRIND ONE SPOT AT A TIME. REMARK THE SPOT # AFTER GRINDING.

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandsbed		Calc No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 140 of 183
Originator Pete Tamborro	Date 3/21/07	Reviewed by		Date



BAY-II - UT SPOTS FOR GRINDING

NOTE: GRIND ONE SPOT AT A TIME. REMARK THE SPOT # AFTER GRINDING.

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed	Cal No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 141 of 183
Originator Pete Tamburro	Date 3/21/07	Reviewed by	Date



Calibration Sheet

MOG | ITMT

Cal Sheet: 141-024

System: 187	Component: Drywell Ext. Bay 11	Procedure: 6200 787 720907	Rev: 6																												
Examiner: Signature: <i>[Signature]</i>	Print: J. Vanden Cande	Initial: <i>[Initials]</i>	ID#																												
Examiner: Signature: <i>[Signature]</i>	Print: Mark F. Bagnell	Initial: <i>[Initials]</i>	ID#																												
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Gain Coarse: 1.2 Fine: 0.1 Unbal: 0	System Check <input type="checkbox"/> Exit Point <input type="checkbox"/> Angle +/- 2	Cal Direction <input type="checkbox"/> Axial <input type="checkbox"/> Both <input type="checkbox"/> Circ. <input type="checkbox"/> Normal	Couplant Meta: 2000/2000 Batch: 2000/2000																												
Sweep Circuit Coarse: 2 (Range) Fine: 0.1 Delay: 1 Screen Depth: 2	Data: 12/14/92	Time: 15:05	Thermometer SN: 21055 Cal Dns: 5/24/95																												
Operation <input checked="" type="radio"/> T&R	Normal: <input type="checkbox"/> MHz																														
Frequency: 2.5 MHz Reject: 100% ON Filter: 100% ON Damping: 100% ON	<table border="1"> <thead> <tr> <th>Reflector</th> <th>Amplitude % of FSH</th> <th>Screen Reading in Inches</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>100</td> <td>1.0</td> </tr> <tr> <td>25</td> <td>25</td> <td>2.5</td> </tr> <tr> <td>100</td> <td>100</td> <td>10.0</td> </tr> </tbody> </table>	Reflector		Amplitude % of FSH	Screen Reading in Inches	1	100	1.0	25	25	2.5	100	100	10.0																	
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25	25	2.5																													
100	100	10.0																													
Rep Rate: 1000 Hz	Time/Date: 15:30 12/14/92		Remarks:																												
<table border="1"> <thead> <tr> <th>Reflector</th> <th>% FSH</th> <th>Inches</th> <th>% FSH</th> <th>Inches</th> <th>% FSH</th> <th>Inches</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>100</td> <td>1.0</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>25</td> <td>25</td> <td>2.5</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>100</td> <td>100</td> <td>10.0</td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>	Reflector	% FSH	Inches	% FSH	Inches	% FSH	Inches	1	100	1.0					25	25	2.5					100	100	10.0					<p>Technical Review</p> <p>Reviewed By: <i>[Signature]</i></p> <p>Label: <i>[Signature]</i> Date: 12-22-92</p> <p>Components Examined: Bay 11</p> <p>NDE Request: 72-024</p>		ANI Review
Reflector	% FSH	Inches	% FSH	Inches	% FSH	Inches																									
1	100	1.0																													
25	25	2.5																													
100	100	10.0																													

70527 (50-96)

OCLR00030816

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024		Rev. No. 3		Sheet No. 142 of 183	
Originator Pete Tambastro		Date 3/21/07		Reviewed by		Date	

GPU Nuclear

CC TMI OTHER _____

Sketch Form (with grid)

Component: <u>DRYWELL (INRA SANDBED AREA)</u>		Data Sheet No.: <u>92-072-31</u>									
Location: <u>BAY # 11</u>		Drawing No.: <u>N/A</u> Rev.: <u>N/A</u>									
Drawing:											
		<p style="text-align: center;">AZIMUTH</p> <table border="1"> <tr> <td>AREA OF</td> <td>45°</td> <td>90°</td> <td>135°</td> </tr> <tr> <td></td> <td>1.287</td> <td>3.35</td> <td>5.57</td> </tr> </table>		AREA OF	45°	90°	135°		1.287	3.35	5.57
AREA OF	45°	90°	135°								
	1.287	3.35	5.57								
<p>Technique utilized for the PIT DEPTH MEASUREMENTS</p>		<p>Title: <u>VT LV II</u> Date: <u>1/17/93</u></p>									
Prepared by: <u>[Signature]</u>	Level: <u>IT</u>	Date: <u>1/13/93</u>	Page: <u>1 of 1</u>								
Reviewed by: <u>[Signature]</u>	NDE PROCEDURE NO.: <u>7207B</u>										

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Cal. No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 143 of 183
Originator Pete Tanamaro	Date 3/2/07	Reviewed by		Date 143 of 183

low points under

Nuclear				Ultrasonic Thickness Data Sheet																														
<input checked="" type="checkbox"/> OO	<input type="checkbox"/> TMR-1	<input type="checkbox"/> TMR-2	Class: <i>NA</i>	Item: <i>NA</i>	NDE Request: <i>92-072</i>	Data Sheet No. <i>92-072-23</i>																												
Task Description: <i>Drywell Unattended Cantainer (Under Thickness)</i>				Test No.: <i>NA</i>	Date: <i>1/2/93</i>																													
Comp. Desc: <i>Drywell Large Bay 13</i>			System: <i>DRDWEL</i>	Code/Spec: <i>ENR 12105</i>																														
Procedure/Rev: <i>6700-GAP-7201.01 Rev 0</i>				Drawing No./Rev: <i>30-187-29-001</i>		Material: <i>LS</i>																												
Test Surface: <i>OD</i>				Thickness: <i>1 1/2"</i>																														
Examiner	Sign: <i>T.A. Brown</i>	Print: <i>N.A. F. 12/24/92</i>	ID No.:	Level: <i>II</i>																														
Examiner	Sign: <i>NA</i>	Print: <i>NA</i>	ID No.: <i>NA</i>	Level: <i>NA</i>																														
Thermometer S/N: <i>1088</i> Part Temperature: <i>74° F</i> D-Meter S/N: <i>92-001</i>			Calibration Readings (inches)				Technique: <input type="checkbox"/> CHT <input checked="" type="checkbox"/> D-Meter																											
Cal. Blk. S/N: <i>219</i> Cal. No.: <i>NA AM 12:30 PM</i>			Cal. Blk. Temp: <i>69° F</i> Cal. Out: <i>NA AM 2:30 PM</i>		<table border="1"> <tr> <td>Cal. Blk.</td> <td>.501"</td> <td>.499"</td> <td></td> <td></td> <td></td> </tr> <tr> <td>D-Meter</td> <td>.502"</td> <td>.498"</td> <td></td> <td></td> <td></td> </tr> </table>		Cal. Blk.	.501"	.499"				D-Meter	.502"	.498"				Other: <i>NA</i>															
Cal. Blk.	.501"	.499"																																
D-Meter	.502"	.498"																																
Position # Reading in inches				Drawing																														
<table border="1"> <thead> <tr> <th>AREA</th> <th>LOCATION</th> <th>THICK</th> </tr> </thead> <tbody> <tr><td>1</td><td>D 6" R 40"</td><td>.814"</td></tr> <tr><td>2</td><td>D 6" R 30"</td><td>.675"</td></tr> <tr><td>3</td><td>D 10" R 90"</td><td>.934"</td></tr> <tr><td>4</td><td>D 12" R 35"</td><td>.914"</td></tr> <tr><td>5</td><td>D 16" R 6"</td><td>.735"</td></tr> <tr><td>6</td><td>D 14" L 8"</td><td>.693"</td></tr> <tr><td>7</td><td>D 17" L 23"</td><td>.632"</td></tr> <tr><td>8</td><td>D 21" L 30"</td><td>.744"</td></tr> </tbody> </table>				AREA	LOCATION	THICK	1	D 6" R 40"	.814"	2	D 6" R 30"	.675"	3	D 10" R 90"	.934"	4	D 12" R 35"	.914"	5	D 16" R 6"	.735"	6	D 14" L 8"	.693"	7	D 17" L 23"	.632"	8	D 21" L 30"	.744"				
AREA	LOCATION	THICK																																
1	D 6" R 40"	.814"																																
2	D 6" R 30"	.675"																																
3	D 10" R 90"	.934"																																
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Reviewed by: <i>[Signature]</i>				Level: <i>NA</i>		Date: <i>1-8-93</i> Page: <i>1 of 1</i>																												

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc. No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 144 of 183
Originator Pete Tamburo	Date 3/21/07	Reviewed by		Date

7 points under

Nuclear		Ultrasonic Thickness Data Sheet																																									
<input checked="" type="checkbox"/> OG <input type="checkbox"/> TMI-1 <input type="checkbox"/> TMI-2	Class: <i>N/A</i>	Item: <i>N/A</i>	NDE Request: <i>92-C28</i>	Data Sheet No.: <i>92-036-24</i>																																							
Task Description: <i>DRYWELL EXT. PART INSPECTION AND'S</i>			Task No.: <i>N/A</i>	Date: <i>1-11-95</i>																																							
Comp. Desc.: <i>DRYWELL EXT. BAY 13</i>		System: <i>187</i>	Code/Spec: <i>NA (ENCL. IN FOR)</i>																																								
Procedure/Rev.: <i>6100-2400-7209-07 101.01</i>			Drawing No./Rev.: <i>30-187-24-001</i>																																								
Test Surface: <i>0.0</i>			Thickness: <i>1/8"</i>	Material: <i>CS</i>																																							
Examiner	Sign: <i>[Signature]</i>	Print: <i>J. VAN DER LINDT</i>	ID No.:	Level: <i>II</i>																																							
Examiner	Sign: <i>[Signature]</i>	Print: <i>LUIS MANZUELO</i>	ID No.:	Level: <i>II</i>																																							
Thermometer S/N: <i>92-018</i>		Part Temperature: <i>65 F</i>	D-Meter S/N: <i>72-013</i>	Technique																																							
Cal. Blk. S/N: <i>212</i>	Cal. In: <i>11 AM 2223 PM</i>	Cal. Out: <i>14 AM 2300 PM</i>		<input type="checkbox"/> CRT <input checked="" type="checkbox"/> D-Meter																																							
Cal. Blk. Temp: <i>76 F</i>		Calibration/Readings (Inches)		Other: _____																																							
Position #/Reading (Inches)		Cal. Blk. <i>5 10 15</i>	D-Meter <i>5 10 15</i>																																								
<table border="1"> <tr><th>Pos #</th><th>Reading (Inches)</th></tr> <tr><td>1</td><td>0.12</td></tr> <tr><td>2</td><td>0.11</td></tr> <tr><td>3</td><td>0.12</td></tr> <tr><td>4</td><td>0.12</td></tr> <tr><td>5</td><td>0.12</td></tr> <tr><td>6</td><td>0.12</td></tr> <tr><td>7</td><td>0.12</td></tr> <tr><td>8</td><td>0.12</td></tr> <tr><td>9</td><td>0.12</td></tr> <tr><td>10</td><td>0.12</td></tr> <tr><td>11</td><td>0.12</td></tr> <tr><td>12</td><td>0.12</td></tr> <tr><td>13</td><td>0.12</td></tr> <tr><td>14</td><td>0.12</td></tr> <tr><td>15</td><td>0.12</td></tr> <tr><td>16</td><td>0.12</td></tr> <tr><td>17</td><td>0.12</td></tr> <tr><td>18</td><td>0.12</td></tr> </table>		Pos #	Reading (Inches)	1	0.12	2	0.11	3	0.12	4	0.12	5	0.12	6	0.12	7	0.12	8	0.12	9	0.12	10	0.12	11	0.12	12	0.12	13	0.12	14	0.12	15	0.12	16	0.12	17	0.12	18	0.12	Drawing: <i>Bay 13</i> 			
Pos #	Reading (Inches)																																										
1	0.12																																										
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3	0.12																																										
4	0.12																																										
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16	0.12																																										
17	0.12																																										
18	0.12																																										
20 points found on the component. 117" total length. All 2000 micron diameter transducers used. 1/8" wall on the east.		Drawing: <i>Bay 13</i> 		Level: <i>II</i> Date: <i>1-11-95</i> Page: <i>1 of 2</i>																																							
Reviewed by: <i>[Signature]</i>																																											

max. thickness measure check of tank
 cover & half inside radius

GPU Nuclear

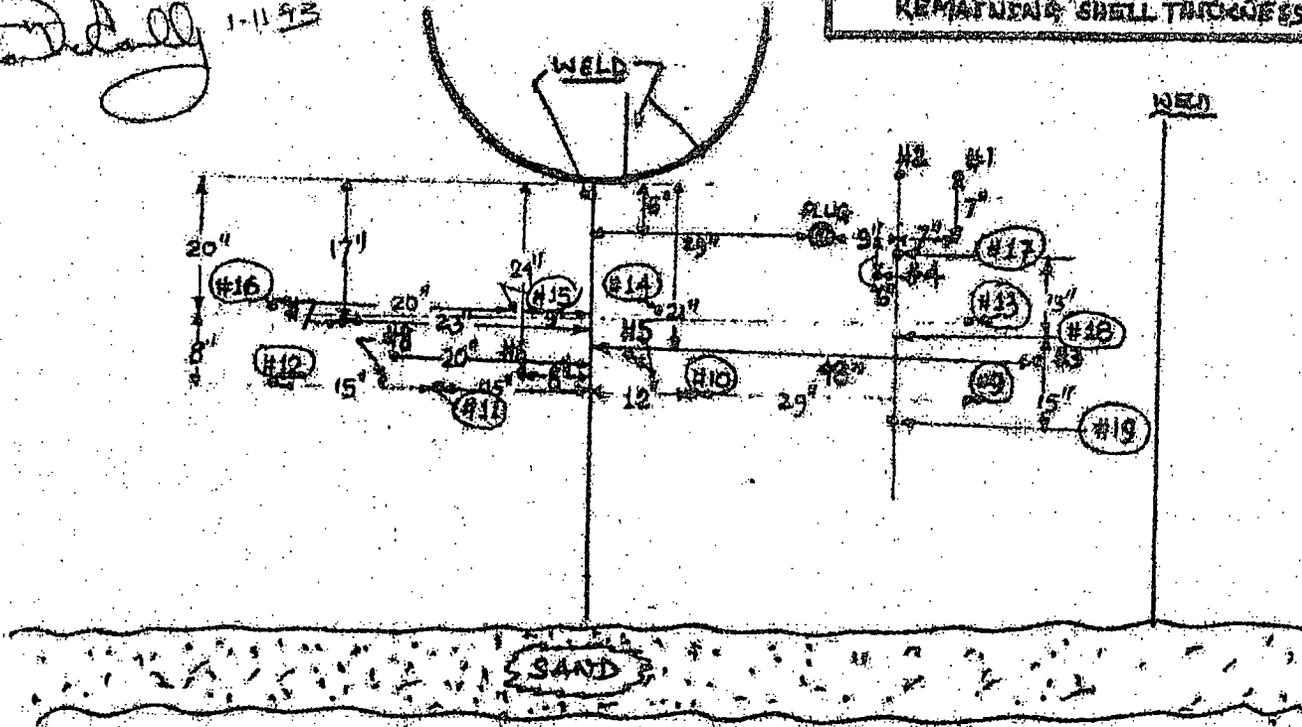
Subject	O.C. Drywell Ext. UT Evaluation in Sandbed	Calc. No.	C-1302-187-5330-024	Rev. No.	3	Sheet No.	145 of 183
Originator	Pete Tambaro	Date	3/21/07	Reviewed by		Date	

NOTES:

- SPOT #9 THRU 19 MARKED ON 4/10/93. SKD 7/10/93
- GRIND ABOVE SPOTS CAREFULLY AS NOT TO REDUCE SHELL THICKNESS EXCESSIVE
- UT ALL SPOTS (1 THRU 19) FOR REMAINING SHELL THICKNESS

Bay # 13

#92 672 24
Pg 2 of 2
[Signature] 1-11-93



NOTES

- PLUG UNCORRODED -- LOCATED IN A DEEP VALLEY.
- "TUB RING" LESS PROMINENT.
- SHELL & FLOOR NEEDS MORE CLEANING

[Signature]

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed	Cal. No. C-1302-187-5320-034	Rev. No. 3	Sheet No. 146 of 183
Originator Pete Tamburo	Date 3/21/87	Reviewed by	Date

NOISE UNDER

GPU Nuclear		Ultrasonic Thickness Data Sheet																							
<input checked="" type="checkbox"/> 00 <input type="checkbox"/> TMI-1 <input type="checkbox"/> TMI-2	Class: <i>NA</i>	Item: <i>NA</i>	NDE Request: <i>92-072</i>	Data Sheet No. <i>192-032-85</i>																					
Task Description: <i>Drywell Ext. Tht. Measurements</i>			Task No.: <i>NA</i>	Date: <i>1/1/93</i>																					
Comp. Desc: <i>Drywell Ext. Bay 13</i>		System: <i>187</i>	Code/Spec: <i>Env. Info</i>																						
Procedure/Rev.: <i>6100-247-2202.07 Rev 0</i>			Drawing No./Rev.: <i>30-187-24-001</i>																						
Test Surface: <i>OD</i>		Thickness: <i>1.16"</i>	Material: <i>CS</i>																						
Examiner Sign: <i>[Signature]</i>	Print: <i>J. Van der Loo</i>	ID No.:	Level: <i>SA</i>																						
Examiner Sign: <i>NA</i>	Print: <i>NA</i>	ID No.:	Level: <i>NA</i>																						
Thermometer S/N <i>92-068</i> Part Temperature <i>70 F</i>		D-Meter S/N <i>92-235</i>		Techniques: <input type="checkbox"/> CRT <input checked="" type="checkbox"/> D-Meter																					
Cal. Blk. S/N <i>218</i>		Cal. In: <i>11 AM 1020PM</i>		Cal. Blk. Temp. <i>70 F</i>																					
		Cal. Out: <i>10 AM 1015PM</i>		Other: _____																					
Position / Reading in inches																									
			<table border="1"> <thead> <tr> <th>Area</th> <th>Thickness</th> </tr> </thead> <tbody> <tr><td>1A</td><td>1.80"</td></tr> <tr><td>2A</td><td>0.943"</td></tr> <tr><td>3A</td><td>0.857"</td></tr> <tr><td>4A</td><td>0.81"</td></tr> <tr><td>11A</td><td>0.852"</td></tr> <tr><td>8A</td><td>0.81"</td></tr> <tr><td>7A</td><td>0.753"</td></tr> <tr><td>6A</td><td>0.809"</td></tr> <tr><td>15A</td><td>1.16"</td></tr> </tbody> </table> <p><i>1" minimum grid used adjacent to medium resolution locations.</i></p>			Area	Thickness	1A	1.80"	2A	0.943"	3A	0.857"	4A	0.81"	11A	0.852"	8A	0.81"	7A	0.753"	6A	0.809"	15A	1.16"
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Reviewed by: <i>[Signature]</i>		Level: <i>SA</i>	Date: <i>1/1/93</i>	Page: <i>1 of 1</i>																					

OCLR00030821

Subject O.C. Drywell Ext. UT Evaluation in Sandbed	Date 3/21/07	Cal. No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 147 of 183
Originator Pete Tamburo	Reviewed by	Date		

1244 UNDER

Ultrasonic Thickness Data Sheet

GPU Nuclear

<input checked="" type="checkbox"/> GC <input type="checkbox"/> TML-1 <input type="checkbox"/> TML-2	Class: <u>HA</u>	Item: <u>AK</u>	NDE Request: <u>92-072</u>	Data Sheet No: <u>92-028-16</u>
Task Description: <u>Drywell Ext. Thickens</u>			Task No.: <u>AK</u>	Date: <u>3/19/07</u>
Comp. Desc: <u>Drywell Ext. Bay 13</u>		System: <u>187</u>	Code/Spec: <u>Ext. Inbr.</u>	
Procedure No.: <u>6700-EMP 7209.07 Rev. 0</u>		Drawing No./Rev.: <u>3E-187-29-001</u>	Material: <u>LF6</u>	
Test Surface: <u>00</u>		Thickness: <u>1/8"</u>		
Examiner Sign: <u>[Signature]</u>	Print: <u>J. Van der Linde</u>	ID No.:	Level: <u>2B</u>	
Examiner Sign: <u>AK</u>	Print: <u>AK</u>	ID No.: <u>AK</u>	Level: <u>AK</u>	
Thermometer S/N: <u>221082</u> Part Temperature: <u>70 F</u> D-Meter S/N: <u>111-112</u>		Calibration Readings (inches)		
Cal. Bk. S/N: <u>219</u>	Cal. Mtr: <u>AM 103E PM</u>	Techniques: <input checked="" type="checkbox"/> RT <input type="checkbox"/> D-Meter		
Cal. Bk. Temp: <u>72 F</u>	Cal. Out: <u>1A AM 1105PM</u>	Other: _____		

Del. Bk.	.5	1.0	1.5		
D-Meter	.5	1.0	1.5		

Position of Reader (inches)

Drawing

AREA	Thickness
1A	0.80
2A	0.7
3A	0.81
4A	0.82
5A	0.82
6A	0.85
7A	0.89
8A	0.76
9A	0.72
10A	0.82
11A	0.82
12A	0.82
13A	0.82
14A	0.82
15A	0.82

"A" - minimum required areas dependent to Arranged and/or locations

SAND

Reviewed by: <u>[Signature]</u>	Level: <u>AK</u>	Date: <u>11-97</u>	Page: <u>1 of 1</u>
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GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Cal No. C-1302-187-5320-024		Rev. No. 3		Sheet No. 148 of 183	
Originator Pete Tamburo		Date 3/21/07		Reviewed by		Date	

GPU Nuclear

Calibration Sheet

Cal Sheet # 148-024

System: <u>187</u>		Component: <u>Bay 13 Unit</u>		Procedure: <u>5100-QM-7209-07</u>		Rev: <u>0</u>													
Examiner:	Signature: <u>[Signature]</u>	Print: <u>J. Chou de Linde</u>	Initial: <u>[Initials]</u>	ID#	Level: <u>II</u>														
Examiner:	Signature: <u>[Signature]</u>	Print: <u>[Name]</u>	Initial: <u>[Initials]</u>	ID#	Level: <u>IV</u>														
Instrument Settings ID# <u>127-113</u> Model/Manuf <u>SONIX 132 STAVEL</u> Gain <u>42.6</u> Coarse <u>42.6</u> Fine <u>46</u> Uncl <u>10</u> Sweep Circuit Coarse <u>2"</u> (Range) Fine <u>100.0228</u> Delay <u>0.365"</u> Screen Depth <u>2"</u>		Cal Standard ID# <u>219</u> Size <u>6.0 Sch. 40</u> Thickness <u>5.0 11</u> S/S <u>CS</u> Temp <u>72</u> °F		Search Unit ID# <u>8127226</u> Type <u>RAM Gamma</u> Freq <u>5</u> MHz Size <u>125</u> Angle <u>52 Wedge</u>		Search Unit Cable Type <u>not indicated</u> Length <u>2.0'</u> Couplant Make <u>Soudacore</u> Batch <u>510 02 1001</u> Thermometer SN# <u>82-1018</u> Cal Due <u>5/24/00</u>													
System Check <input checked="" type="checkbox"/> Eff Point <input checked="" type="checkbox"/> Angle <u>x1-2</u>		Cal Direction <input type="checkbox"/> Axial <input type="checkbox"/> Both <input checked="" type="checkbox"/> Circ <input type="checkbox"/> Normal		Date (Info) <u>1032 AM</u>															
Operation (T&S) Frequency: <u>5</u> Normal MHz Reject: <u>1 Off 1 On</u> % Filter: <u>1 Off 1 On</u> % Damping: <u>1 Off 1 On</u> % Rep Rate: <u>200 Hz</u>		<table border="1" style="width: 100%; text-align: center;"> <thead> <tr> <th>Reflector</th> <th>Amplitude % of FSN</th> <th>Screen Reading in Inches</th> </tr> </thead> <tbody> <tr><td>5</td><td>80</td><td>1.0</td></tr> <tr><td>10</td><td>80</td><td>1.0</td></tr> <tr><td>15</td><td>80</td><td>1.0</td></tr> </tbody> </table>		Reflector	Amplitude % of FSN	Screen Reading in Inches	5	80	1.0	10	80	1.0	15	80	1.0	Remarks: <u>Digital utilized</u> <u>Safe at 30% FSN</u> <u>Refer to UT Procedures</u> <u>data sheet 92-072-26</u>		ANI Review Technical Review Reviewed By: <u>[Signature]</u> Level: <u>[Signature]</u> Date: <u>1-11-07</u> NDE Request#: <u>92-072</u>	
Reflector	Amplitude % of FSN	Screen Reading in Inches																	
5	80	1.0																	
10	80	1.0																	
15	80	1.0																	
Time/Date: <u>1032 AM 4/26/07</u>		Components Examined: <u>Drywell Bay 13</u>		Initials: <u>[Initials]</u>															

OCLR00030823

N2007 (08-00)

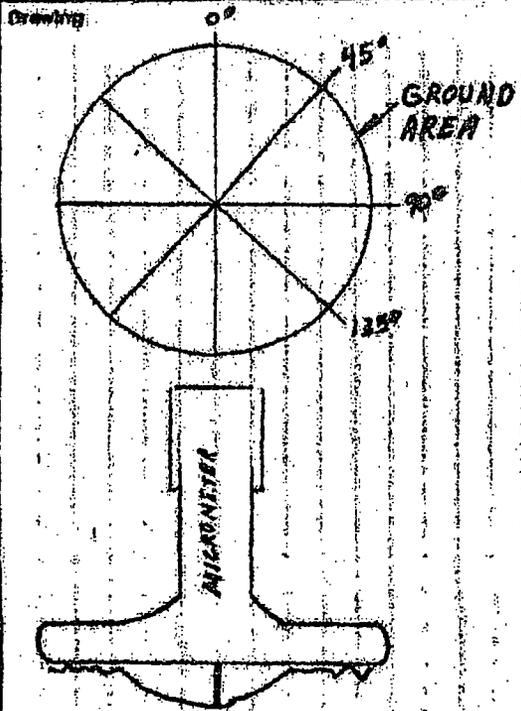
Subject O.C. Drywell Ext. UT Evaluation in Sandbed	Date 3/21/97	Calc. No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 149 of 183
Originator Pete Tambure	Reviewed by			Date

GPU Nuclear

GO TMI OTHER

Sketch Form (with grid)

Component: DRY WELL LINER Date Sheet No.: 92-072-24-07
 Location: BAY 13 Drawing No.: N/A Rev.: N/A



UT READING LOCATIONS	0°	45°	90°	135°
1	330	382	346	340
2	312	377	360	395
5	150	193	230	290
6	387	328	290	247
7	241	279	260	239
8	334	245	262	279
10	184	173	255	239
11	240	231	271	283
15	299	277	289	285

DEPTH MICROMETER USED Q.C.-2-39
 VERIFIED ON BLOCK 219 & 207

TECHNIQUE USED TO DETERMINE DETH OF GROUND AREAS

Prepared by: [Signature] Title: VT LEVEL II Date: 1-11-93
 Reviewed by: [Signature] Level: II Date: 1-13-93 PER: L.G.L. NDE Request No.: 92-072

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed	Cal. No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 150 of 183
Originator Pete Tambore	Date 3/21/97	Reviewed by	Date

top counts?

Ultrasonic Thickness Data Sheet																																							
<input checked="" type="checkbox"/> Nuclear	Class: <i>N/A</i>	Item: <i>N/A</i>	NDI Request: <i>92-076</i>																																				
Task Description: <i>UT Thickness</i>	Task No.: <i>N/A</i>	Data Sheet No.: <i>92-076-3</i>																																					
Client: <i>Drywell Link</i>	System: <i>187</i>	Code/Spec: <i>ENR Intg.</i>																																					
Pressure/Rev.: <i>6100-8AP-72087 RAO</i>	Drawing No./Rev.: <i>3E-187-20-001</i>	Date: <i>1-8-93</i>																																					
Location: <i>Q.O.</i>	Thickness: <i>1/16"</i>	Material: <i>LS</i>																																					
Inspector: <i>[Signature]</i>	Print: <i>John Michael Lusk</i>	ID No.: [Redacted]	Level: <i>II</i>																																				
Examiner: <i>[Signature]</i>	Print: <i>Luis Valenzuela</i>	ID No.: [Redacted]	Level: <i>II</i>																																				
Thermometer: <i>S/N 92-085</i>	Part Temperature: <i>70 F</i>	D-Meter: <i>S/N 28-815</i>	Techniques																																				
Cal. Blk. S/N: <i>218</i>	Cal. In: <i>2025AM</i>	PM	<input type="checkbox"/> CRT <input checked="" type="checkbox"/> D-Meter																																				
Cal. Blk. Temp: <i>72 F</i>	Cal. Out: <i>2025AM</i>	PM	Other: _____																																				
		<table border="1"> <thead> <tr> <th>Cal. No.</th> <th>15</th> <th>10</th> <th>5</th> <th></th> <th></th> </tr> </thead> <tbody> <tr> <td>D-Meter</td> <td>15</td> <td>10</td> <td>5</td> <td></td> <td></td> </tr> </tbody> </table>		Cal. No.	15	10	5			D-Meter	15	10	5																										
Cal. No.	15	10	5																																				
D-Meter	15	10	5																																				
<p><i>SAND</i></p>		<table border="1"> <thead> <tr> <th>Drawing</th> <th>AREA</th> <th>MEASUREMENT</th> </tr> </thead> <tbody> <tr><td>1</td><td>0-15" A-75"</td><td>0.785"</td></tr> <tr><td>2</td><td>0-22" A-25"</td><td>0.725"</td></tr> <tr><td>3</td><td>0-25" A-25"</td><td>0.725"</td></tr> <tr><td>4</td><td>0-25" A-25"</td><td>0.725"</td></tr> <tr><td>5</td><td>0-25" A-25"</td><td>0.725"</td></tr> <tr><td>6</td><td>0-6" A-25"</td><td>0.725"</td></tr> <tr><td>7</td><td>0-22" A-25"</td><td>0.725"</td></tr> <tr><td>8</td><td>0-25" A-25"</td><td>0.725"</td></tr> <tr><td>9</td><td>0-25" A-25"</td><td>0.725"</td></tr> <tr><td>10</td><td>0-22" A-25"</td><td>0.725"</td></tr> <tr><td>11</td><td>0-22" A-25"</td><td>0.725"</td></tr> </tbody> </table>		Drawing	AREA	MEASUREMENT	1	0-15" A-75"	0.785"	2	0-22" A-25"	0.725"	3	0-25" A-25"	0.725"	4	0-25" A-25"	0.725"	5	0-25" A-25"	0.725"	6	0-6" A-25"	0.725"	7	0-22" A-25"	0.725"	8	0-25" A-25"	0.725"	9	0-25" A-25"	0.725"	10	0-22" A-25"	0.725"	11	0-22" A-25"	0.725"
Drawing	AREA	MEASUREMENT																																					
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10	0-22" A-25"	0.725"																																					
11	0-22" A-25"	0.725"																																					
Reviewed by: <i>[Signature]</i>	Level: <i>II</i>	Date: <i>1-8-93</i>	Page: <i>1 of 1</i>																																				

OCLR00030825

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Rev. No. 3		Sheet No. 151 of 183	
Originator Pete Tamburo		Date 3/21/07		Reviewed by	

GPU Nuclear

OC TM OTHER

Sketch Form (with grid)

Component: <u>DRYWELL Neck Sandbed Area</u>		Data Sheet No: <u>92-072-30</u>									
Location: <u>BAY # 15</u>		Drawing No: <u>N/A</u> Rev: <u>N/A</u>									
Drawing											
		<p style="text-align: center;">AZIMUTH</p> <table border="1"> <thead> <tr> <th>AREA OF</th> <th>45°</th> <th>90°</th> <th>135°</th> </tr> </thead> <tbody> <tr> <td></td> <td>7.356</td> <td>3.50</td> <td>1.282</td> </tr> </tbody> </table>		AREA OF	45°	90°	135°		7.356	3.50	1.282
AREA OF	45°	90°	135°								
	7.356	3.50	1.282								
Prepared by: <u>[Signature]</u>		Title: <u>VT LV II</u> Date: <u>1/13/93</u>									
Reviewed by: <u>[Signature]</u>		Level: <u>A</u> Date: <u>1-13-93</u> Page: <u>1 of 1</u> NDE Request No: <u>92-072</u>									

Subject O.C. Drywell Ext. UT Evaluation in Sandbed	Cal. No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 152 of 183
Originator Pete Tambura	Date 3/21/07	Reviewed by	Date

Rev. 4/24/06 786

Nuclear		Ultrasonic Thickness Data Sheet		Data Sheet No: <u>92-072</u>																											
<input checked="" type="checkbox"/> OC <input type="checkbox"/> TM-1 <input type="checkbox"/> TM-2	Class: <u>n/a</u>	Item: <u>wh</u>	NDE Request: <u>92-072</u>	Date: <u>12/5/92</u>																											
Task Description: <u>UT thickness measurements</u>		Task No.: <u>44</u>	Code/Spec: <u>ASME SA-508</u>																												
Comp. Desc.: <u>Drywell Ext. Bay 17</u>		System: <u>182</u>	Drawing No./Rev.: <u>JE-127-29-001 R400</u>																												
Procedure/Rev.: <u>6100-041-2203-09 Rev. 0</u>		Thickness: <u>1/8"</u>	Material: <u>CS</u>																												
Test Surface: <u>O.D.</u>		ID No.: <u>[Redacted]</u>	Level: <u>II</u>																												
Examiner Sign: <u>[Signature]</u>	PRM: <u>Jonathan Van der Linde</u>	ID No.: <u>[Redacted]</u>	Level: <u>I</u>																												
Examiner Sign: <u>[Signature]</u>	PRM: <u>Mark E. Bagnell</u>																														
Thermometer S/N: <u>210</u>	Part Temperature: <u>68 F</u>	D-Meter S/N: <u>157-113</u>	Techniques <input checked="" type="checkbox"/> CRT <input checked="" type="checkbox"/> D-Meter																												
Cal. Blk. S/N: <u>210</u>	Cal. Inc: <u>2:00 AM</u>	Cal. Blk. Temp: <u>68 F</u>	Cal. Date: <u>2:00 PM</u>																												
Position #/Reading in Inches		Calibration Readings (inches)																													
		Cal. Blk.	0.5"	0.75"	1.0"	1.25"	1.5"	1.75"	2.0"																						
		D-Meter	0.5"	0.75"	1.0"	1.25"	1.5"	1.75"	2.0"																						
<p>SAND BED AREA</p> <p>BAY # 17</p> <p>Focus DOWNCORNER</p> <p>1/4" DETERM</p> <p>LEFT</p> <p>RIGHT</p> <p>Baseline (width)</p> <p>SAND</p>		<p>Drawing</p> <table border="1"> <thead> <tr> <th>READ</th> <th>POSITION</th> <th>UT measurement</th> </tr> </thead> <tbody> <tr><td>1</td><td>0.36" 4.92"</td><td>0.92"</td></tr> <tr><td>2</td><td>0.11" 4.92"</td><td>1.16"</td></tr> <tr><td>3</td><td>0.28" 4.22"</td><td>0.92"</td></tr> <tr><td>4</td><td>0.52" 4.32"</td><td>1.02"</td></tr> <tr><td>5</td><td>0.36" 4.12"</td><td>0.92"</td></tr> <tr><td>6</td><td>0.52" 4.12"</td><td>1.01"</td></tr> <tr><td>7</td><td>0.36" 4.22"</td><td>0.99"</td></tr> <tr><td>8</td><td>0.52" 4.10"</td><td>1.02"</td></tr> </tbody> </table> <p>Macroscopic checked measurements O.C. Exam. 12/5/92 L. GEL</p> <p>* numbers back with 0.100" indicates uniform surface at I.D. of liner.</p>			READ	POSITION	UT measurement	1	0.36" 4.92"	0.92"	2	0.11" 4.92"	1.16"	3	0.28" 4.22"	0.92"	4	0.52" 4.32"	1.02"	5	0.36" 4.12"	0.92"	6	0.52" 4.12"	1.01"	7	0.36" 4.22"	0.99"	8	0.52" 4.10"	1.02"
READ	POSITION	UT measurement																													
1	0.36" 4.92"	0.92"																													
2	0.11" 4.92"	1.16"																													
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7	0.36" 4.22"	0.99"																													
8	0.52" 4.10"	1.02"																													
Reviewed by: <u>[Signature]</u>	Level: <u>III</u>	Date: <u>12-5-92</u>	Page <u>1</u> of <u>1</u>																												

GPU Nuclear

Subject O.C. Dwyrell Ext. UT Evaluation in Sandbed		Date 3/21/07	
Originator Pete Tamburo		Cal. No. C-1302-187-5320-024	
		Reviewed by	
		Rev. No. 3	
		Sheet No. 153 of 183	
		Date	

GPU Nuclear		Ultrasonic Thickness Data Sheet																			
<input checked="" type="checkbox"/> GC <input type="checkbox"/> TM-1 <input type="checkbox"/> TM-2	Class: <i>N/A</i>	Item: <i>N/A</i>	NDE Request: <i>92-072</i>	Date Sheet No.: <i>92-072-04</i>																	
Task Description: <i>UT Thickness</i>			Task No.: <i>N/A</i>	Date: <i>12/14/92</i>																	
Comp. Desc.: <i>Drywell Ext. Bay 17</i>		System: <i>187</i>	Code/Spec: <i>ASME Sect VIII</i>																		
Procedure/Rev.: <i>6100-DRP-2109.03 Rev. 0</i>			Drawing No./Rev.: <i>3E-187-29-001 Rev. 0</i>																		
Test Surface: <i>00</i>			Thickness: <i>1/8"</i>	Material: <i>CS</i>																	
Examiner Sign: <i>[Signature]</i>	Print: <i>Jonathan Howard-Lee</i>	ID No.: <i>[Redacted]</i>	Level: <i>2</i>																		
Examiner Sign: <i>[Signature]</i>	Print: <i>N/A</i>	ID No.: <i>N/A</i>	Level: <i>N/A</i>																		
Thermometer S/N: <i>72-052</i> Full Temperature: <i>62 F</i>		D-Meter S/N: <i>123-242</i>		Techniques:																	
Cal. Bk. S/N: <i>88</i>		Cal. In: <i>N/A</i> AM <i>1:00</i> PM		<input checked="" type="checkbox"/> CRT <input checked="" type="checkbox"/> D-Meter																	
Cal. Bk. Temp: <i>60 F</i>		Cal. Out: <i>2</i> AM <i>1:30</i> PM		Other: _____																	
Position #/Reading in Inches																					
			<table border="1"> <thead> <tr> <th colspan="2">Drawing</th> <th colspan="2">Thickness</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>0.22" K.10</td> <td>0.22"</td> <td></td> </tr> <tr> <td>2</td> <td>0.22" K.11</td> <td>0.22"</td> <td></td> </tr> <tr> <td>3</td> <td>0.22" K.12</td> <td>0.22"</td> <td></td> </tr> </tbody> </table> <p><i>Performed with contact transducer</i></p>			Drawing		Thickness		1	0.22" K.10	0.22"		2	0.22" K.11	0.22"		3	0.22" K.12	0.22"	
Drawing		Thickness																			
1	0.22" K.10	0.22"																			
2	0.22" K.11	0.22"																			
3	0.22" K.12	0.22"																			
Reviewed by: <i>[Signature]</i>		Level: <i>[Signature]</i>		Date: <i>12/14/92</i> Page: <i>1 of 1</i>																	

OCLR00030828

15475 (8-92)

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc. No. C-1302-187-5320-024	
Originator Pete Tamkuno	Date 3/21/07	Reviewed by	Rev. No. 3
		Date	Sheet No. 154 of 183

GPU Nuclear				Ultrasonic Thickness Data Sheet															
<input checked="" type="checkbox"/> CO	<input type="checkbox"/> TM-1	<input type="checkbox"/> TM-2	Class: <i>UA</i>	Item: <i>NA</i>	NDE Request: <i>92-022</i>	Data Sheet No.: <i>92-022-04</i>													
Task Description: <i>UT thickness</i>				Task No.: <i>NA</i>		Date: <i>12/11/92</i>													
Comp. Desc.: <i>Open Pit Area Bay 17</i>			System: <i>187</i>	Code/Spec.: <i>ASME Sect III</i>															
Procedure/Rev.: <i>6100-COE 720903 BNA</i>				Drawing No./Rev.: <i>35-187-29-001 R1.0</i>		Material: <i>CS</i>													
Test Surface: <i>C.O.</i>				Thickness: <i>1/8"</i>															
Examiner	Sign: <i>[Signature]</i>	Print: <i>J. Charles Cade</i>	ID No.:	Level: <i>II</i>															
Examiner	Sign: <i>NA</i>	Print: <i>NA</i>	ID No.: <i>NA</i>	Level: <i>NA</i>															
Thermometer S/N: <i>26007</i> Part Temperature: <i>63 F</i> D-Meter S/N: <i>92-010</i>			Calibration Readings (inches)				Techniques												
Cal. Blk. S/N: <i>38</i> Cal. Ins: <i>NA</i> AM <i>1:05 PM</i>			Cal. Blk.	<i>5</i>	<i>75</i>	<i>10</i>	<i>15</i>	<input checked="" type="checkbox"/> CRT <input checked="" type="checkbox"/> D-Meter											
Cal. Blk. Temp: <i>63 F</i> Cal. Out: <i>NA</i> AM <i>1:21 PM</i>			D-Meter	<i>5</i>	<i>35</i>	<i>40</i>	<i>45</i>	Other											
Position #/Reading in Inches				Drawing															
				<table border="1"> <thead> <tr> <th>Area</th> <th>Reading</th> <th>Thickness</th> </tr> </thead> <tbody> <tr> <td>9</td> <td>0.27" C-25"</td> <td>0.26"</td> </tr> <tr> <td>10</td> <td>0.28" C-11"</td> <td>0.25"</td> </tr> <tr> <td>11</td> <td>0.27" C-12"</td> <td>0.27"</td> </tr> </tbody> </table> <p><i>Reference to other locations in notes</i> <i>Next page, cont.</i></p>				Area	Reading	Thickness	9	0.27" C-25"	0.26"	10	0.28" C-11"	0.25"	11	0.27" C-12"	0.27"
Area	Reading	Thickness																	
9	0.27" C-25"	0.26"																	
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11	0.27" C-12"	0.27"																	
Reviewed by: <i>[Signature]</i>			Level: <i>II</i>		Date: <i>12-11-92</i>		Page: <i>1 of 1</i>												

OCLR00030829

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc. No. C-1302-187-5320-024	
Originator Pete Tamburo		Rev. No. 3	
Date 3/21/07		Sheet No. 155 of 183	
Reviewed by		Date	

GPU Nuclear		Ultrasonic Thickness Data Sheet																																								
<input checked="" type="checkbox"/> GC <input type="checkbox"/> TMI-1 <input type="checkbox"/> TMI-2	Class: <i>N/A</i>	Rate: <i>N/A</i>	NOE Request: <i>92-07E</i>																																							
Task Description: <i>UT Thickness Measurements</i>		Tank No.: <i>N/A</i>	Date Sheet No.: <i>92-012-08</i>																																							
Comp. Desc.: <i>Oxywell base Bol 187</i>		System: <i>187</i>	Date: <i>12/11/96</i>																																							
Procedure/Rev.: <i>6100-01P-7309.07 R1.0</i>		Drawing No/Rev.: <i>3E-187-29-001 Rev 0</i>	Code/Spec: <i>ASME Sect. VIII</i>																																							
Test Surface: <i>O.D.</i>		Thickness: <i>18"</i>	Material: <i>CS</i>																																							
Examiner Sign: <i>[Signature]</i>	Priv: <i>Senior Ultrasonic Tech</i>	ID No: [Redacted]	Level: <i>II</i>																																							
Examiner Sign: <i>[Signature]</i>	Priv: <i>MARN F. BAGWELL</i>	ID No: [Redacted]	Level: <i>I</i>																																							
Thermometer SN <i>22-012</i> Part Temperature <i>72 F</i> D-Meter SN <i>22-010</i>		Calibration Readings (Inches)																																								
Cal. Blk. D/N: <i>88</i>	Cal. Fr: <i>11:55 AM</i>	Techniques <input type="checkbox"/> CRT <input checked="" type="checkbox"/> D-Meter																																								
Cal. Blk. Temp: <i>72 F</i>	Cal. Out: <i>12:05 AM</i>	Other: _____																																								
Position # / Reading in Inches		<table border="1"> <tr> <td>Cal. Blk</td> <td>0.5"</td> <td>0.75"</td> <td>1.0"</td> <td><i>N/A</i></td> <td><i>N/A</i></td> <td><i>N/A</i></td> </tr> <tr> <td>D-Meter</td> <td>0.5"</td> <td>0.75"</td> <td>1.0"</td> <td></td> <td></td> <td></td> </tr> </table>		Cal. Blk	0.5"	0.75"	1.0"	<i>N/A</i>	<i>N/A</i>	<i>N/A</i>	D-Meter	0.5"	0.75"	1.0"																												
Cal. Blk	0.5"	0.75"	1.0"	<i>N/A</i>	<i>N/A</i>	<i>N/A</i>																																				
D-Meter	0.5"	0.75"	1.0"																																							
		<table border="1"> <thead> <tr> <th>AREA</th> <th>Position</th> <th>Thickness</th> </tr> </thead> <tbody> <tr><td>1</td><td>D=0 0-50"</td><td>0.915"</td></tr> <tr><td>2</td><td>0-12 0-30"</td><td>1.15"</td></tr> <tr><td>3</td><td>0-30 0-15"</td><td>0.925"</td></tr> <tr><td>4</td><td>0-50 0-15"</td><td>0.937"</td></tr> <tr><td>5</td><td>0-30 0-15"</td><td>0.915"</td></tr> <tr><td>6</td><td>0-50 0-15"</td><td>0.925"</td></tr> <tr><td>7</td><td>0-30 0-15"</td><td>0.927"</td></tr> <tr><td>8</td><td>0-50 0-15"</td><td>0.925"</td></tr> <tr><td>9</td><td>0-12 0-30"</td><td></td></tr> <tr><td>10</td><td>0-20 0-30"</td><td>0.924</td></tr> <tr><td>11</td><td>0-20 0-30"</td><td>0.925</td></tr> <tr><td>12</td><td>0-20 0-30"</td><td>0.922</td></tr> </tbody> </table> <p><i>Notes: 10, 11, 12 - not used. Sand bed 6 inches deep.</i></p>		AREA	Position	Thickness	1	D=0 0-50"	0.915"	2	0-12 0-30"	1.15"	3	0-30 0-15"	0.925"	4	0-50 0-15"	0.937"	5	0-30 0-15"	0.915"	6	0-50 0-15"	0.925"	7	0-30 0-15"	0.927"	8	0-50 0-15"	0.925"	9	0-12 0-30"		10	0-20 0-30"	0.924	11	0-20 0-30"	0.925	12	0-20 0-30"	0.922
AREA	Position	Thickness																																								
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Reviewed by: <i>[Signature]</i>		Level: <i>II</i>	Date: <i>11-11-92</i>																																							
		Page: <i>1</i>	of: <i>1</i>																																							

OCLR00030830

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc. No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 156 of 183
Originator Pete Tamburo	Date 3/21/07	Reviewed by		Date



GO TMI OTHER _____

Sketch Form (with grid)

Component: <u>DRYWELL HNER SANDBED AREA</u>		Data Sheet No: <u>92-072-29</u>																					
Location: <u>BAY # 17</u>		Drawing No: <u>N/A</u>	Rev: <u>N/A</u>																				
Drawing																							
		<table border="1"> <thead> <tr> <th colspan="5">AZIMUTH</th> </tr> <tr> <th>AREA</th> <th>0°</th> <th>45°</th> <th>90°</th> <th>135°</th> </tr> </thead> <tbody> <tr> <td></td> <td>9</td> <td>309</td> <td>407</td> <td>389</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>342</td> </tr> </tbody> </table>		AZIMUTH					AREA	0°	45°	90°	135°		9	309	407	389					342
AZIMUTH																							
AREA	0°	45°	90°	135°																			
	9	309	407	389																			
				342																			
<p>Technique utilized for the Pit depth measurements</p>																							
Prepared by: <u>[Signature]</u>	Title: <u>VT LV II</u>	Date: <u>1/21/97</u>																					
Reviewed by: <u>[Signature]</u>	Level: <u>II</u>	Date: <u>1-13-93</u>	Page <u>1</u> of <u>1</u>																				
		NDE Request No: <u>92-072</u>																					

OCLR00030831

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Date 3/21/07	
Originator Pete Tamburo		Cal. No. C-1302-187-5920-024	
		Rev. No. 3	
		Sheet No. 157 of 183	

all items 0.754

Ultrasonic Thickness Data Sheet

Nuclear

<input checked="" type="checkbox"/> DC <input type="checkbox"/> TMI-1 <input type="checkbox"/> TMI-2	Class: <i>NA</i>	Item: <i>NA</i>	NDE Request: <i>92-032</i>	Data Sheet No: <i>92-032-02</i>
Task Description: <i>UT Sandbeds</i>		Task No.: <i>NA</i>		Date: <i>12/4/92</i>
Comp. Desc.: <i>Drywell Ext Bay 19</i>		System: <i>187</i>	Code/Spec: <i>ASME Sect III</i>	
Procedure/Rev.: <i>6100-247-2208-07 Ann 0</i>		Drawing No./Rev.: <i>38-129-29-001 Rev 0</i>		
Test Surface: <i>O.D.</i>		Thickness: <i>1.8"</i>	Material: <i>CS</i>	
Examiner Sign: <i>[Signature]</i>	Print: <i>Jonathan Church Linder</i>	ID No:	Level: <i>II</i>	
Examiner Sign: <i>[Signature]</i>	Print: <i>Mark F. Baggett</i>	ID No:	Level: <i>I</i>	

Thermometer S/N: <i>22-052</i> Part Temperature: <i>68 F</i> D-Meter S/N: <i>232-113</i>	Calibration Readings (inches)		Techniques		
Cal. Bk. S/N: <i>810</i> Cal. In: <i>12:30 AM</i> <i>NA</i> PM	Cal. Bk. Temp: <i>62 F</i> Cal. Out: <i>12:15 AM</i> <i>NA</i> PM	Cal. Bk. <i>0.5</i> <i>0.75</i> <i>1.0</i> <i>1.25</i> <i>1.5</i>	<input checked="" type="checkbox"/> CRT <input checked="" type="checkbox"/> D-Meter	Other S/N: <i>132</i>	
Position #/Reading in inches		D-Meter <i>0.5</i> <i>0.75</i> <i>1.0</i> <i>1.25</i> <i>1.5</i>			

SAND BED AREA

UT plug locations added to drawing 12/16/92 J.R.P.

Right

Drawing

AREA	Position	UT Measurement
1	0-10" 1-20"	0.88
2	0-50" 1-56"	0.86
3	0-12" 1-48"	0.88
4	0-32" 1-11"	0.88
5	0-53" 1-2"	0.85
6	0-50" 1-6"	0.88
7	0-38" 1-12"	0.88

Positions measured by all equipment

uniform wash with reflection predicts a uniform surface at the T.S. of pipe

Reviewed by: <i>[Signature]</i>	Level: <i>III</i>	Date: <i>12-5-92</i>	Page: <i>1 of 1</i>
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OCLR00030832

GPU Nuclear

Subject O.C. Dyrweil Ext. UT Evaluation in Sandbed		Date 3/21/07	
Originator Pete Tamburro		Reviewed by	
Date 3/21/07		Date	
C-1302-187-5320-024		Rev. No. 3	
Sheet No. 158 of 183		Date	

plate

GPU Nuclear		Ultrasonic Thickness Data Sheet											
<input checked="" type="checkbox"/> OC <input type="checkbox"/> TM-1 <input type="checkbox"/> TM-2	Class: <i>NA</i>	Item: <i>NA</i>	NDE Request: <i>92-022</i>										
Task Description: <i>UT Thickness</i>		Trnk No: <i>NA</i>	Date Sheet No: <i>102-070-03</i>										
Comp. Desc: <i>Olympus Line Ray 19</i>		System: <i>187</i>	Date: <i>12/14/02</i>										
Procedure/Rev.: <i>6100-RAC-7032.01 Rev 0</i>		Drawing No/Rev.: <i>SE-187-29-001 Rev 0</i>	Code/Spec: <i>ASME sect VIII</i>										
Test Surface: <i>OD</i>		Thickness: <i>1.8"</i>	Material: <i>CS</i>										
Examiner Sign: <i>[Signature]</i>	Print: <i>J. HANCOCK</i>	ID No: <i>[Redacted]</i>	Level: <i>II</i>										
Examiner Sign: <i>NA</i>	Print: <i>NA</i>	ID No: <i>NA</i>	Level: <i>NA</i>										
Thermometer S/N: <i>22-052</i> Part Temperature: <i>68 F</i> D-Meter S/N: <i>157115</i>	Cal. In: <i>12 AM 1:55 PM</i>		Cal. Out: <i>2 AM 2:00 PM</i>										
Cal. Blk S/N: <i>89</i>	Cal. Blk Temp: <i>68 F</i>												
Position #/Reading In Inches		Calibration Readings (inches)											
<p style="text-align: center;"><i>GAR # 19</i></p> <p style="text-align: center;"><i>OD</i></p> <p style="text-align: center;"><i>1.8</i></p> <p style="text-align: center;"><i>SAND</i></p>		Techniques <input checked="" type="checkbox"/> CRT <input checked="" type="checkbox"/> D-Meter											
		<table border="1"> <tr> <td>Cal. Blk.</td> <td>.5</td> <td>.75</td> <td>1.0</td> <td></td> <td></td> </tr> <tr> <td>D-Meter</td> <td>.5</td> <td>.75</td> <td>1.0</td> <td></td> <td></td> </tr> </table> <p style="text-align: center;"><i>Other</i></p>		Cal. Blk.	.5	.75	1.0			D-Meter	.5	.75	1.0
Cal. Blk.	.5	.75	1.0										
D-Meter	.5	.75	1.0										
Drawing		<table border="1"> <tr> <td>Pos</td> <td>Thickness</td> </tr> <tr> <td>5</td> <td>0.1875"</td> </tr> <tr> <td>9</td> <td>0.1875"</td> </tr> <tr> <td>10</td> <td>0.1875"</td> </tr> </table> <p style="text-align: center;"><i>Reference to additional readings</i></p>		Pos	Thickness	5	0.1875"	9	0.1875"	10	0.1875"		
Pos	Thickness												
5	0.1875"												
9	0.1875"												
10	0.1875"												
Reviewed by: <i>[Signature]</i>	Level: <i>III</i>	Date: <i>12-16-99</i>	Page: <i>1 of 1</i>										

OCLR00030833

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Date 3/21/97	
Originator Pete Tambore		Reviewed by C-1302-187-5320-024	
Date 3/21/97		Rev. No. 3	
Date 3/21/97		Sheet No. 159 of 183	

GPU Nuclear **Ultrasonic Thickness Data Sheet**

<input checked="" type="checkbox"/> OO	<input type="checkbox"/> TML-1	<input type="checkbox"/> TML-2	Clean: <i>NA</i>	Item: <i>W1</i>	NDE Request: <i>72-872</i>	Date Sheet No.: <i>92-072-05</i>													
Task Description: <i>WT THICKNESS</i>				Task No.: <i>16</i>	Date: <i>12/1/96</i>														
Comp. Desc.: <i>DRYWELL EXT. CAP 18</i>			System: <i>187</i>	Code/Spec: <i>ASME EXT. WALL</i>															
Procedure/Rev.: <i>ELDOO CAP 7202-02 REV.0</i>				Drawing No./Rev.: <i>36-187-28-001 REV.0</i>															
Test Surface: <i>OO</i>				Thickness: <i>1.8"</i>	Material: <i>CS</i>														
Examiner	Sign: <i>[Signature]</i>	Print: <i>J. Doycki-Gina</i>	ID No.:	Level: <i>II</i>															
Examiner	Sign: <i>[Signature]</i>	Print: <i>[Signature]</i>	ID No.:	Level: <i>[Signature]</i>															
Thermometer S/N: <i>92-017</i> Part Temperature: <i>65 F</i>			D-Meter S/N: <i>22-010</i>		Techniques														
Cal. BR. S/N: <i>68</i>			Cal. In: <i>28 AM 1:32 PM</i>		<input checked="" type="checkbox"/> CRT <input checked="" type="checkbox"/> D-METER														
Cal. BR. Temp: <i>65 F</i>			Cal. Out: <i>26 AM 2:07 PM</i>		Other: _____														
Position #/Reading in Inches				Calibration Readings (Inches)															
				Cal. BR.	5"	.75"	1.0"	<i>[Signature]</i>											
				D-Meter	5"	.75"	1.0"	<i>[Signature]</i>											
Drawing				<table border="1"> <tr> <td>AREA</td> <td>THICKNESS</td> <td></td> </tr> <tr> <td>8</td> <td>11.8" R. 1.0"</td> <td>0.982</td> </tr> <tr> <td>9</td> <td>11.8" R. 1.0"</td> <td>0.985</td> </tr> <tr> <td>10</td> <td>11.8" R. 1.0"</td> <td>0.990</td> </tr> </table> <p><i>Additional notes and print numbers</i></p> <p><i>but with fault</i></p>				AREA	THICKNESS		8	11.8" R. 1.0"	0.982	9	11.8" R. 1.0"	0.985	10	11.8" R. 1.0"	0.990
AREA	THICKNESS																		
8	11.8" R. 1.0"	0.982																	
9	11.8" R. 1.0"	0.985																	
10	11.8" R. 1.0"	0.990																	
Reviewed by: <i>[Signature]</i>				Level: <i>III</i>	Date: <i>12-16-96</i>	Page: <i>1</i> of <i>1</i>													

OCLR00030834

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Date 3/21/07	
Originator Pete Tamburro		Cal. No. C-1302-187-5320-024	
		Rev. No. 3	
		Sheet No. 160 of 183	
		Date 3/21/07	

Nuclear		Ultrasonic Thickness Data Sheet							
<input checked="" type="checkbox"/> OC	<input type="checkbox"/> TM-1	<input type="checkbox"/> TM-2	Class: N/A	Item: N/A	NDE Request: 92-012				
Test Description: LIT THICKNESS			Test No.: NA		Data Sheet No.: 92-012-07				
Comp. Desc.: DIS/WELL LINEA BAY 19			System: 181	Code/Spec: ASME SEC. VIII					
Procedure/Rev.: GILL-GAP 7204 07 REV. 0			Drawing No./Rev.: SE-181-27 001 REV. 0		Date: 12-11-92				
Test Surface: O.D.			Thickness: 1/8"	Material: C15					
Examiner	Sign: <i>[Signature]</i>	Print: Jonathan W. ...	ID No.:	Level: 2					
Examiner	Sign: <i>[Signature]</i>	Print: MARK F. BRINELL	ID No.:	Level: 1					
Thermometer S/N 1-053 Part Temperature 72°F			D-Meter S/N 42-010		Technique				
Cal. Blk. S/N 86			Cal. In: N/A AM 12:45 PM		<input type="checkbox"/> CRT <input checked="" type="checkbox"/> D-Meter				
Cal. Blk. Temp: 72°F			Cal. Out: N/A AM 10:15 PM		Other: N/A				
Position #/Reading in Inches			Calibration Readings (inches)						
			Cal. Blk.	0.5	0.15	1.0	N/A	N/A	N/A
			D-Meter	0.5	0.15	1.0	N/A	N/A	N/A
			Drawing						
			AREA	POSITION			MEASUREMENT		
			1	D 21 R 70			0.124		
			2	D 22 R 80			0.124		
			3	D 23 R 90			0.124		
			4	D 24 R 10			0.124		
			5	D 25 R 11			0.124		
			6	D 26 R 12			0.124		
			7	D 21 L 10			0.124		
			8	D 22 L 20			0.124		
			9	D 23 L 30			0.124		
			10	D 24 L 40			0.124		
			Plug #1 D 21 R 0 Plug #2 D 21 R 55						
			*Surface checked suitable for use mechanical inspection						
Reviewed by: <i>[Signature]</i>			Level: <i>[Signature]</i>		Date: 12-11-92		Page: 1 of 1		

OCLR00030835

GPU Nuclear

GPU Nuclear

Calibration Sheet

Cal Sheet 101-0.34

System: 187		Component: Drywall Joint		Procedure: 5100-APP. 7209.07		Rev: 0																											
Examiner:	Signature: <i>[Signature]</i>	Print: J. Van der Grint	Initial: JV	ID: [Redacted]	Level: II																												
Examiner:	Signature: <i>[Signature]</i>	Print: Mark F. Bagnell	Initial: MFB	ID: [Redacted]	Level: I																												
Instrument Settings ID# 117-113 Model/Manuf. Serial 187 GEMMET Gain: Coarse 60.2, Fine 46, Uncal 46 Sweep Circuit: Coarse 20 (CALIBRATION) (Range), Fine 46, Delay 10, Screen Depth 2 (CALIBRATION)		Cal Standard ID# 212 Size 24 Sch. 40 Thickness 2.21" S/S CS Temp 68 °F		Search Unit ID# 102532 Type 25250 Freq 2 MPZ Size 12 Angle 0 Mode Amp		Search Unit Cable Type 10' Cable Length 2-1/2' Compliant: Male SCUBA, Serial 351-87-1-02 Thermometer: SN: 92-057, Cal Due 5-28-92																											
Operation (ISB) Frequency: 2.25 MHz Reject: [X]Off []On Filter: [X]Off []On Damping: [X]Off []On Rep Rate: 1000 Hz		System Check <input type="checkbox"/> Exit Point <input type="checkbox"/> Angle +/- 2 Date 12-5-92 Time 0910		Cal Director <input type="checkbox"/> Aided <input type="checkbox"/> Both <input checked="" type="checkbox"/> Circ <input type="checkbox"/> Normal		<table border="1"> <thead> <tr> <th>Reflector</th> <th>Amplitude % of FS1</th> <th>Screen Reading in Inches</th> </tr> </thead> <tbody> <tr><td>5</td><td>80</td><td>5</td></tr> <tr><td>7.5</td><td>80</td><td>7.5</td></tr> <tr><td>10</td><td>80</td><td>10</td></tr> <tr><td>12.5</td><td>80</td><td>12.5</td></tr> <tr><td>15</td><td>80</td><td>15</td></tr> </tbody> </table>		Reflector	Amplitude % of FS1	Screen Reading in Inches	5	80	5	7.5	80	7.5	10	80	10	12.5	80	12.5	15	80	15								
Reflector	Amplitude % of FS1	Screen Reading in Inches																															
5	80	5																															
7.5	80	7.5																															
10	80	10																															
12.5	80	12.5																															
15	80	15																															
<table border="1"> <thead> <tr> <th>Time/Date</th> <th>1036 12-5-92</th> <th>1020 12-5-92</th> <th>1036 12-5-92</th> </tr> <tr> <th>Reflector</th> <th>% FS1</th> <th>Inches</th> <th>% FS1</th> </tr> </thead> <tbody> <tr><td>5</td><td>80</td><td>5</td><td>80</td></tr> <tr><td>7.5</td><td>80</td><td>7.5</td><td>80</td></tr> <tr><td>10</td><td>80</td><td>10</td><td>80</td></tr> <tr><td>12.5</td><td>80</td><td>12.5</td><td>80</td></tr> <tr><td>15</td><td>80</td><td>15</td><td>80</td></tr> </tbody> </table>		Time/Date	1036 12-5-92	1020 12-5-92	1036 12-5-92	Reflector	% FS1	Inches	% FS1	5	80	5	80	7.5	80	7.5	80	10	80	10	80	12.5	80	12.5	80	15	80	15	80	Remarks: * Reflection adjusted to 80% FS1 as required ** Digital calibration independent of CRT		Technical Review Approved by: <i>[Signature]</i> Level: II Date: 12-5-92 NDE Request#: 92-78	
Time/Date	1036 12-5-92	1020 12-5-92	1036 12-5-92																														
Reflector	% FS1	Inches	% FS1																														
5	80	5	80																														
7.5	80	7.5	80																														
10	80	10	80																														
12.5	80	12.5	80																														
15	80	15	80																														
Initials: <i>[Initials]</i>		Components Examined: 547 17 + CRT 18																															

Subject: O.C. Drywall Ext. UT Evaluation in Sandbed	Cal No. C-1302-187-5329-024	Rev. No. 3	Sheet No. 161 of 183
Originator: Pete Tamburo	Date: 3/21/07	Reviewed by:	Date:

OCLR00030836

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed	Calc. No. C-1302-187-5520-024	Rev. No. 3	Sheet No. 163 of 183
Originator Pete Tamburo	Date 3/21/07	Reviewed by	Date

NBC (TAM)
Cal Sheet # 146-012



Calibration Sheet

System 187	Component Drywell liner	Procedure 6000-OMP-7202 07	Rev 0																											
Examiner: Signature: <i>[Signature]</i>	Print: J. Vancura	Initial: <i>[Initials]</i>	ID# [Redacted]																											
Examiner: Signature: <i>[Signature]</i>	Print: <i>[Name]</i>	Initial: <i>[Initials]</i>	ID# <i>[ID#]</i>																											
Instrument Settings ID# 92-012 Model/Manuf DL-25 Panametrics	Cal Standard ID# 00 Size 1/8 Sch. 40 Thickness 5-22 S/S Temp. 62 F	Search Unit ID# 92-038 Type R-30 501 Freq 5 MHz Size 0.125 Angle 12 Mode 1002	Search Unit Cable Type 300 ohm coax Length 20'																											
Gain Coarse 10 Fine Unbal	System Check <input checked="" type="checkbox"/> Ext. Point <input checked="" type="checkbox"/> Angle +/- 2 deg	Cal Direction <input type="checkbox"/> Axial <input type="checkbox"/> Bath <input type="checkbox"/> Circ. <input checked="" type="checkbox"/> Normal	Couplant Make Soudalox Batch 522-11-1-1-1																											
Sweep Circuit Coarse 10 (Range) Fine Delay Screen Depth	Date 12/1/06	Time 1305	Thermometer SN: 72-077 Cal Due 03-1-07																											
Operation CAP Normal Frequency Reject: <input type="checkbox"/> ON <input checked="" type="checkbox"/> Off 1% Filter: <input type="checkbox"/> ON <input checked="" type="checkbox"/> Off 1% Damping: <input type="checkbox"/> ON <input checked="" type="checkbox"/> Off 1%	<table border="1"> <thead> <tr> <th>Reflector</th> <th>Amplitude % of FBH</th> <th>Screen Reading in Inches</th> </tr> </thead> <tbody> <tr><td>5</td><td>25</td><td>15</td></tr> <tr><td>10</td><td>25</td><td>15</td></tr> <tr><td>15</td><td>25</td><td>15</td></tr> <tr><td>20</td><td>25</td><td>15</td></tr> </tbody> </table>	Reflector	Amplitude % of FBH	Screen Reading in Inches	5	25	15	10	25	15	15	25	15	20	25	15														
Reflector	Amplitude % of FBH	Screen Reading in Inches																												
5	25	15																												
10	25	15																												
15	25	15																												
20	25	15																												
Top Rate: <i>[Value]</i>	Time/Date	Remarks:	ANI Review																											
	<table border="1"> <thead> <tr> <th>Time/Date</th> <th>% FBH</th> <th>Inches</th> <th>% FBH</th> <th>Inches</th> <th>% FBH</th> <th>Inches</th> </tr> </thead> <tbody> <tr> <td>12/1/06</td> <td>25</td> <td>15</td> <td>25</td> <td>15</td> <td>25</td> <td>15</td> </tr> <tr> <td>12/1/06</td> <td>25</td> <td>15</td> <td>25</td> <td>15</td> <td>25</td> <td>15</td> </tr> <tr> <td>12/1/06</td> <td>25</td> <td>15</td> <td>25</td> <td>15</td> <td>25</td> <td>15</td> </tr> </tbody> </table>	Time/Date	% FBH	Inches	% FBH	Inches	% FBH	Inches	12/1/06	25	15	25	15	25	15	12/1/06	25	15	25	15	25	15	12/1/06	25	15	25	15	25	15	<p>Flawed By: <i>[Signature]</i> Level: <i>[Level]</i> Date: 12-10-99</p> <p>Technical Review</p> <p>Flawed By: <i>[Signature]</i> Level: <i>[Level]</i> Date: 12-10-99</p> <p>NISE Request: 92-012</p>
Time/Date	% FBH	Inches	% FBH	Inches	% FBH	Inches																								
12/1/06	25	15	25	15	25	15																								
12/1/06	25	15	25	15	25	15																								
12/1/06	25	15	25	15	25	15																								
Initials		Components Examined: 04/10/07																												

OCLR00030838

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed	Calc. No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 164 of 183
Originator Pete Tamburo	Date 3/21/07	Reviewed by	Date

NOC LITM

Cal Sheet 141-278

GPU Nuclear

Calibration Sheet

System 187	Component Drywell Liner	Procedure 5100-DAR-710907	Rev. 0												
Examiner: Signature: <i>[Signature]</i>	Printer: J. Vander Grinte	Initial: <i>[Initials]</i>	Level: 1												
Examiner: Signature: <i>[Signature]</i>	Printer: <i>[Signature]</i>	Initial: <i>[Initials]</i>	Level: 1												
Instrument Settings ID# 187-113 Model/Manuf SCHMIDT STABLY	Cal Standard ID# 82 Size 2 Sch. 20 Thickness 5-10 S/S 304 Temp 68	Search Unit ID# 1125327 Type 2000 Freq 5 MHz Size 2 Angle 12 Mils 100	Search Unit Cable Type 2000 Rev Length 240"												
Gain Coarse 60.2 Fine NA Uncal NA	System Check <input type="checkbox"/> East Point <input type="checkbox"/> Angle 1-2 NA	Cal Direction <input type="checkbox"/> Axial <input type="checkbox"/> Both <input type="checkbox"/> Gap <input type="checkbox"/> Normal	Douplant Make Sandbeds Batch# 100-22-1002												
Sweep Circuit Coarse 20" (vel 0.537/102) (Range) Fine NA Delay 10 Screen Depth 2"	Date 12/18/95 Time 1300	Thermometer SN# 82-0571 Cal. Due 5-29-93													
Operator CER	Frequency: 2.25 MHz	<table border="1"> <thead> <tr> <th>Reflector</th> <th>Amplitude % of FSH</th> <th>Screen Reading in inches</th> </tr> </thead> <tbody> <tr> <td>3</td> <td>80</td> <td>5</td> </tr> <tr> <td>7</td> <td>80</td> <td>11</td> </tr> <tr> <td>10</td> <td>80</td> <td>12</td> </tr> </tbody> </table>		Reflector	Amplitude % of FSH	Screen Reading in inches	3	80	5	7	80	11	10	80	12
Reflector	Amplitude % of FSH	Screen Reading in inches													
3	80	5													
7	80	11													
10	80	12													
Reject: <input type="checkbox"/> Off <input type="checkbox"/> On	Filter: 1.10ft <input type="checkbox"/> On														
Damping: <input type="checkbox"/> Off <input type="checkbox"/> On	Rep. Rate: 1000 Hz	<p>Remarks: * actual maintained at 80% FSH</p>													
Time/Date	1330 1/16/96	1335 1/16/96	1400 1/16/96												
Reflector	% FSH inches	% FSH inches	% FSH inches												
3	80 5	80 15	80 5												
7	80 11	80 11	80 11												
10	80 10	80 10	80 10												
Initials	<i>[Initials]</i>	<i>[Initials]</i>	<i>[Initials]</i>												
Components Examined: Drywell Liner		<p>Technical Review Reviewed By: <i>[Signature]</i> Level: <i>[Signature]</i> Date: 12-16-92</p> <p>NDE Request#: 92-072</p>													

OCLR00030839

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Date 3/21/07	
Originator Pete Tamburo		Reviewed by	
Cale No. C-1302-187-5320-024		Rev. No. 3	
Date 3/21/07		Sheet No. 165 of 183	

Nuclear				Ultrasonic Thickness Data Sheet					
<input checked="" type="checkbox"/> OC	<input type="checkbox"/> TMI-1	<input type="checkbox"/> TMI-2	Class: <i>NA</i>	Item: <i>NA</i>	NDE Request: <i>92-072</i>	Data Sheet No.: <i>92-072-11</i>			
Task Description: <i>DRY WALL LINER MOCK-UP</i>				Task No.: <i>NA</i>		Date: <i>12-16-92</i>			
Comp. Desc.: <i>WELD OVERLAY TEST PLATE</i>				System: <i>182</i>		Code/Spec: <i>ASME SECT VIII</i>			
Procedure/Rev.: <i>6100-GAP-7301.07 / 0</i>				Drawing No./Rev.: <i>-NA-</i>		Material: <i>CIS</i>			
Test Surface: <i>OD</i>				Thickness: <i>3/4"</i>		Level: <i>I</i>			
Examiner Sign:	<i>[Signature]</i>			Prnt: <i>J. Van der Lide</i>	ID No.:	Level: <i>I</i>			
Examiner Sign:	<i>[Signature]</i>			Prnt: <i>JAMES PHILLIPS</i>	ID No.:	Level: <i>I</i>			
Thermometer S/N: <i>91-043</i> Part Temperature: <i>68° F</i> D-Meter S/N: <i>72-010</i>				Calibration Readings (inches)				Techniques	
Cal. Bk. S/N: <i>214</i> Cal. by: <i>NR</i> AM <i>1420 PM</i>				Cal. Bk. <i>.502 .752 1.001 1.251</i>				<input type="checkbox"/> CRT <input checked="" type="checkbox"/> D-Meter	
Cal. Bk. Temp: <i>68° F</i> Cal. Due: <i>NA</i> AM <i>1140 PM</i>				D-Meter <i>.502 .751 1.000 1.250</i>				Other: <i>NA</i>	
Position #/Reading in inches				Drawing					
				A-SCAN				26 DL	
				BASE METAL				73	72.8
				1 PASS				84	82.7
				2 PASS				71.2	1.119
Reviewed by: <i>[Signature]</i>				Level: <i>DL</i>		Date: <i>12-27-92</i> Page: <i>1</i> of <i>1</i>			

OCLR00030840

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Date 3/21/07	
Originator Pete Tamburro		Reviewed by	
Cal. No. C-1302-187-5320-024		Rev. No. 3	
Date 3/21/07		Sheet No. 166 of 183	

Nuclear				Ultrasonic Thickness Data Sheet																							
<input checked="" type="checkbox"/> OC	<input type="checkbox"/> TMI-1	<input type="checkbox"/> TMI-2	CLASS: <i>NA</i>	DATE: <i>NA</i>	NDE Request: <i>92-072</i>	Data Sheet No: <i>92-072-1</i>																					
Task Description: <i>DRY WALL LINER MOCK-UP</i>				Task No: <i>NA</i>		Date: <i>12-16-92</i>																					
Comp. Desc: <i>WELD OVERLAY TEST PLATE</i>				System: <i>187</i>		Code/Spec: <i>ASME SECT VIII</i>																					
Procedure/Rev: <i>6100-BAP-7209.07 / 0</i>				Drawing No/Rev: <i>NA</i>		Material: <i>C15</i>																					
Test Surface: <i>OD</i>				Thickness: <i>3/4"</i>		Level: <i>E</i>																					
Examiner	Sign: <i>[Signature]</i>	Print: <i>J. Van der Grint</i>	ID No.:	Level: <i>E</i>																							
Examiner	Sign: <i>[Signature]</i>	Print: <i>JAMES PHILLIPS</i>	ID No.:	Level: <i>E</i>																							
Thermometer S/N: <i>92-063</i> Part Temperature: <i>68° F</i> D-Meter S/N: <i>92-010</i>				Techniques: <input type="checkbox"/> CRT <input checked="" type="checkbox"/> D-Meter																							
Cal. Blk. S/N: <i>214</i> Cal. In: <i>NA</i> AM: <i>11:20 PM</i>				Other: <i>NA</i>																							
Cal. Blk. Temp: <i>68° F</i> Cal. Out: <i>NA</i> AM: <i>11:40 PM</i>				<table border="1"> <caption>Calibration Readings (Inches)</caption> <tr> <td>Cal. Blk.</td> <td>502</td> <td>752</td> <td>1.001</td> <td>1.251</td> <td></td> <td></td> </tr> <tr> <td>D-Meter</td> <td>502</td> <td>751</td> <td>1.000</td> <td>1.250</td> <td></td> <td></td> </tr> </table>				Cal. Blk.	502	752	1.001	1.251			D-Meter	502	751	1.000	1.250								
Cal. Blk.	502	752	1.001	1.251																							
D-Meter	502	751	1.000	1.250																							
Position # Reading In Inches				<table border="1"> <caption>Drawing</caption> <tr> <td></td> <td colspan="2"><i>A-SCAN</i></td> <td colspan="2"><i>2E DL</i></td> </tr> <tr> <td>BASE METAL</td> <td><i>78</i></td> <td></td> <td><i>73.8</i></td> <td></td> </tr> <tr> <td>1 PASS</td> <td><i>94</i></td> <td></td> <td><i>92.7</i></td> <td></td> </tr> <tr> <td>2 PASS</td> <td><i>112</i></td> <td></td> <td><i>111.9</i></td> <td></td> </tr> </table>					<i>A-SCAN</i>		<i>2E DL</i>		BASE METAL	<i>78</i>		<i>73.8</i>		1 PASS	<i>94</i>		<i>92.7</i>		2 PASS	<i>112</i>		<i>111.9</i>	
	<i>A-SCAN</i>		<i>2E DL</i>																								
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1 PASS	<i>94</i>		<i>92.7</i>																								
2 PASS	<i>112</i>		<i>111.9</i>																								
Reviewed by: <i>[Signature]</i>				Level: <i>E</i>		Page: <i>1 of 1</i>																					

OCLR00030841

GPU Nuclear

Subject: O.C. Drywell Ext. UT Evaluation in Sandhead
 Originator: Pete Tamborini
 Date: 3/21/87
 Calc. No.: C-1302-187-5320-024
 Reviewed by:
 Rev. No.: 3
 Sheet No.: 167 of 183



Calibration Sheet

Cal. Sheet 146-051
 Rev. 0

System: 187 Component: DRYWELL LINER Procedure: 6100-GAP-730R.07

Examiner: Signature: [Signature] Print: J. V. [Signature] Initial: JV ID#: [Redacted] Level: 2
 Examiner: Signature: [Signature] Print: JAMES PHILIPPI Initial: JP ID#: [Redacted] Level: 1

Instrument Settings: ID#: 137-113 Model/Manuf: SPN12 137 / STAVELER

Gain: Coarse: 602 dB Fine: N/A Ungal: N/A

Sweep Circuit: Coarse: 2.0" (VEL = 331 %/in) Range Fine: N/A Delay: 1.0 Screen Depth: 2"

Operation: T&R Normal Frequency: 2.25 MHz Project: 500H On N/A Filter: 100H On FLT. 1 Damping: 110H On 200dB

Rep. Rate:

Cal. Standard: ID#: 214 Size: NA Sch: NA Thickness: 5-135 SFS: NA Temp: 68 °F

Search Unit: ID#: 214 Type: NICEE Freq: 2.0 MHz Stroke: 5" Angle: 0 Mode: LWB

Search Unit Cable: Type: Dual Wire Length: 22.6'

Couplers: Make: SOUNDWAVE Batch: SSP-89-1-02

Thermometer: SN: 92-063 Cal Due: 6-24-93

Cal. Direction: Axial Both Circ. Normal

Date: 12-16-92 Time: 1410

Reflector	Amplitude % of FSH	Screen Reading in inches
5	80	5
7.5	80	7.5
1.0	80	1.0
1.25	80	1.25

Remarks: ANI Review

Technical Review: [Signature]
 Reviewed by: [Signature] Level: [Signature] Date: 12-27-92

Component Examined: Drywell Liner with outside Test Hole

Initials: [Signature] [Signature]

OCLR00030842

GPU Nuclear

Subject O.C. Dywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024		Rev. No. 3		Sheet No. 168 of 183	
Originator Pete Tarhorne		Date 3/21/07		Reviewed by		Date	

Examiner: _____	Signature: <i>James Phillippi</i>	Print: JAMES PHILLIPPI	Initial: <i>JP</i>	Level: I																																										
Instrument Settings ID# 92-010 Model/Manufacturer DL-26 PARAMETRICS		Cal Standard ID# 214 Size N/A Sch. N/A Thickness 5-15 SWS Ⓢ N/A Temp 62 °F	Search Unit ID# 92-038 Type 3750 XA Freq 5 MHz Size 3/2 Angle Q Mode Leads	Search Unit Cable Type SELP CONTROL Length 2x6' Couplant Make SOND SAFE Batch# SSP-PP-1-02																																										
Gain Coarse N/A Fine N/A Uncal N/A		System Check <input type="checkbox"/> Ext Point A <input checked="" type="checkbox"/> Angle +/- 2	Cal Direction <input type="checkbox"/> Axial <input type="checkbox"/> Both <input checked="" type="checkbox"/> Circ <input checked="" type="checkbox"/> Normal	Thermometer SN: 92-063 Cal Due 5-24-93																																										
Sweep Circuit Coarse N/A (Range) Fine N/A Delay N/A Screen Depth N/A		Date 12-16-92 Time 1412																																												
Operation T&R _____ Normal _____ Frequency: N/A MHz Reject: <input type="checkbox"/> Off <input type="checkbox"/> On N/A % Filter: <input type="checkbox"/> Off <input type="checkbox"/> On N/A % Damping: <input type="checkbox"/> Off <input type="checkbox"/> On N/A % Rep Rate: N/A		<table border="1"> <thead> <tr> <th>Reflector</th> <th>Amplitude % of FSH</th> <th>Screen Reading in inches</th> </tr> </thead> <tbody> <tr> <td>.5</td> <td>N/A</td> <td>N/A</td> </tr> <tr> <td>.75</td> <td>N/A</td> <td>N/A</td> </tr> <tr> <td>1.0</td> <td>N/A</td> <td>N/A</td> </tr> <tr> <td>1.25</td> <td>N/A</td> <td>N/A</td> </tr> </tbody> </table>	Reflector	Amplitude % of FSH	Screen Reading in inches	.5	N/A	N/A	.75	N/A	N/A	1.0	N/A	N/A	1.25	N/A	N/A	ANI Review Technical Review Reviewed By: <i>[Signature]</i> Level: I Date: 12-27-92																												
Reflector	Amplitude % of FSH	Screen Reading in inches																																												
.5	N/A	N/A																																												
.75	N/A	N/A																																												
1.0	N/A	N/A																																												
1.25	N/A	N/A																																												
<table border="1"> <thead> <tr> <th>Time/Date</th> <th>1420 12-16-92</th> <th>1440 12-16-92</th> <th colspan="4"></th> </tr> <tr> <th>Reflector</th> <th>% FSH</th> <th>Inches</th> <th>% FSH</th> <th>Inches</th> <th>% FSH</th> <th>Inches</th> </tr> </thead> <tbody> <tr> <td>.5</td> <td>N/A</td> <td>.5</td> <td>N/A</td> <td>.5</td> <td></td> <td></td> </tr> <tr> <td>.75</td> <td>N/A</td> <td>.75</td> <td>N/A</td> <td>.75</td> <td></td> <td></td> </tr> <tr> <td>1.0</td> <td>N/A</td> <td>1.0</td> <td>N/A</td> <td>1.0</td> <td></td> <td></td> </tr> <tr> <td>1.25</td> <td>N/A</td> <td>1.25</td> <td>N/A</td> <td>1.25</td> <td></td> <td></td> </tr> </tbody> </table>		Time/Date	1420 12-16-92	1440 12-16-92					Reflector	% FSH	Inches	% FSH	Inches	% FSH	Inches	.5	N/A	.5	N/A	.5			.75	N/A	.75	N/A	.75			1.0	N/A	1.0	N/A	1.0			1.25	N/A	1.25	N/A	1.25			Components Examined: <i>Deposited data with analysis Test plate</i>		NDE Request#: 92-072
Time/Date	1420 12-16-92	1440 12-16-92																																												
Reflector	% FSH	Inches	% FSH	Inches	% FSH	Inches																																								
.5	N/A	.5	N/A	.5																																										
.75	N/A	.75	N/A	.75																																										
1.0	N/A	1.0	N/A	1.0																																										
1.25	N/A	1.25	N/A	1.25																																										
Initiate: <i>JP</i>																																														

NDT 705-90

OCLR00030843

GPU Nuclear

Subject O.C. Drayell Ext. UT Evaluation in Sandhead	Case No. C-1302-187-5320-004	Rev. No. 3	Sheet No. 169 of 183
Originator Pete Tamburro	Date 3/21/07	Reviewed by	Date

Appendix E
Bay 1 2006 UT data

IR 212R-032
AS 2 of 2
7804 L III 10-22-06

DAY 1

Point	Vertical	Horizontal	1992 value	2006 Value	Comments
1	D16	R27	0.720	0.710	
2	D22	R17	0.716	0.690	
3	D23	L3	0.705	0.665	
4	D24	L33	0.760	0.738	Very Rough Surface
5	D24	L45	0.710	0.680	
6	D48	R19	0.760	0.731	
7	D39	R7	0.700	0.669	
8	D48	R0	0.806	0.783	
9	D36	L38	0.805	0.754	
10	D16	R23	0.839	0.824	
11	D23	R12	0.714	0.711	
12	D24	L5	0.724	0.722	
13	D24	L40	0.792	0.719	
14	D2	R35	1.147	1.157	
15	D8	L51	1.156	1.160	
16	D50	R40	0.796	0.795	
17	D40	R18	0.860	0.846	
18	D38	L2	0.917	0.899	
19	D38	L24	0.890	0.865	
20	D18	R13	0.965	0.912	
21	D24	R15	0.726	0.712	
22	D32	R13	0.852	0.854	
23	D48	R15	0.850	0.828	

Data obtained from
 NDE Data Sheets 92-072-12 page 1 of 1
 NDE Data Sheets 92-072-18 page 1 of 1
 NDE Data Sheets 92-072-19 page 1 of 1
 All horizontal measurements taken 13" to the right of the centerline of the reinforcement ring (Boss).
 All vertical measurements taken from bottom of vent nozzle at the 13" reference line.
 Surface roughness prohibited characterization of all readings.

Note: Per discussion with Engineering, single point readings were taken in lieu of 6, based on surface curvature.

AS 10-22-06

OCLR00030844

GPU Nuclear

Subject O.C. Drywell Ex. UT Evaluation In Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 170 of 183
Originator Pete Tamburco	Date 3/21/07	Reviewed by		Date

1421LR-001A R 2 of 2

2007 03 21 10:25:16

BAY 3

Point	Vertical	Horizontal	1992 value	2006 Value	Comments
1 D16	R63		0.795	0.795	NA
2 D18	R48		1	0.999	
3 D17	R33		0.857	0.850	
4 D13	L5		0.898	0.903	
5 D25	L8		0.823	0.818	
6 D15	L58		0.968	0.972	
7 D28	R4		0.828	0.818	
8 D34	L4		0.78	0.784	

Data obtained from
 NDE Data Sheets 82-872-14 page 1 of 1
 Note: Per discussion with Engineering, single point readings were taken in Bay of 8, based
 on surface curvature.

Appendix E
 Bay 3 2006 UT data

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandhead	Calc. No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 171 of 183
Originator Pete Tamburro	Date 3/21/07	Reviewed by	Date

1216 R-019 Pg 2 of 2
 10/20/06

BAY 5

	Point	Vertical	Horizontal	1992 value	2006 Value	Comments
*	1	D38	R12	0.97	0.948	up .97 dn .97
*	2	D38	R7	1.04	0.955	Rough surface - up .99 dn .99
*	3	D42	R10	1.02	0.989	up 1.0 dn 1.04
*	4	D41	L7	0.97	0.948	Rough surface, also dished
*	5	D42	L11	0.89	0.88	Rough surface
**	6	D47	R5	1.06	0.981	up 1.018 dn 1.014
**	7	D48	L18	0.99	0.974	Rough surface left .99 right N/A
**	8	D46	L31	1.01	1.007	Rough surface

Note: up, dn, left & right readings were taken 1/8" from recorded 2006 value reading.

Rough surface limited taking additional readings. Reference above.

* = Vertical and horizontal measurements taken from top of coating on long seam 62" to right

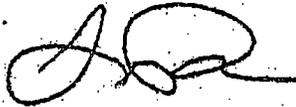
** = Vertical and horizontal measurements taken from bottom of nozzle at 6 o'clock position

Reference NDE Data Sheets 92-072-16 page 1 of 1

1 - Reference off the weld 62" to the right of the centerline of the bay.

2 The original data sheet is not clear as to whether this point is to the right or left of the weld. Therefore NDE shall verify this dimension.

Note: per discussion with Engineering, single point readings were taken in lieu of 6, based on surface curvature.



10-20-06

Appendix E
 Bay 5 2006 UT data

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc. No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 172 of 183
Originator Peter Tambars	Date 3/21/07	Reviewed by		Date

*K 2115-2005 8 2 sep 07
MVA LHB
10-22-06*

Appendix E
Bay 7 2006 UT data

BAY 7

Point	Vertical	Horizontal	1992 value	2006 Value	Comments
1	D21	R39	0.82	N/A	Could not locate area
2	D21	R32	1.018	N/A	Could not locate area
3	D10	R20	0.984	0.964	up/dn ranged from 0.856 to 0.980
4	D10	R10	1.04	1.04	N/A
5	D21	L6	1.03	1.003	up/dn ranged from 1.000 to 1.049
6	D10	L23	1.045	1.023	up/dn ranged from 1.020 to 1.052
7	D21	L12	1	1.003	up/dn ranged from 1.002 to 1.028

Data obtained from
NDE Data Sheets 92-672-20 page 1 of 1
Note: up, dn readings were taken 1/8" from recorded 2006 value reading.

10-19-2006

GPU Nuclear

Subject O.C. Daywell Ext. UT Evaluation in Sandbed		Calc. No. C-1302-187-5320-024		Rev. No. 3		Sheet No. 173 of 183	
Originator Pete Tamburo		Date 3/21/07		Reviewed by		Date	

Appendix E
Bay 9 2006 UT data

BAY 9

Point	Vertical	Horizontal	1992 value	2006 Value	Comments
1	D29	R32	0.96	0.968	N/A
2	D18	R17	0.94	0.934	
3	D20	R8	0.984	0.989	
4	D27	R15	1.02	1.016	
5	D35	L5	0.985	0.964	
6	D13	L30	0.82	0.802	
7	D16	L35	0.825	0.82	
8	D21	L38	0.791	0.781	
9	D20	L53	0.832	0.823	
10	D30	L8	0.98	0.955	

Data obtained from
NDE Data Sheets 92-072-22 page 1 of 1

Note: per discussion with Engineering, single point readings were taken in lieu of 6, based on surface curvature.

1/R3/LR-004 Pg 2 of 2

2447-1 JTB
10-22-06

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc. No. C-1302-187-5320-024		Rev. No. 3		Sheet No. 174 of 183	
Originator Pete Tamburo		Date 3/21/07		Reviewed by		Date	

1K1LR-008 Pg 2 of 2

BAY 11

Point	Vertical	Horizontal	1982 value	2006 Value	Comments
1	D20	R29	0.705	0.700	N/A
2	D25	R32	0.77	0.760	
3	D21	L4	0.832	0.830	
4	D24	L6	0.755	0.751	
5	D32	L14	0.831	0.823	
6	D27	L22	0.8	0.756	
7	D31	R20	0.831	0.817	
8	D40	R13	0.85	0.825	

Data obtained from
 NDE Data Sheets 92-072-10 page 1 of 1
 Note: per discussion with Engineering, single point readings were taken in lieu of 8, based
 on surface curvature.

92-072-10 III 7 MAR

Appendix E
 Bay 11 2006 UT data

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024		Rev. No. 3		Sheet No. 175 of 183	
Originator Pete Tamburo		Date 3/21/07		Reviewed by		Date	

Appendix E
Bay 13 2006 UT data

K2118-00-R3 2-2-07

BAY 13

Point	Vertical	Horizontal	1992 Value	2006 Value	Comments
1 U1	R45		0.872	N/A	Could not locate area
2 U1	R36		0.729	N/A	Could not locate area
3 D21	R46		0.941	0.923	
4 D12	R38		0.915	0.873	
5 D21	R8		0.718	0.708	
6 D24	L6		0.666	0.658	
7 D17	L23		0.818	0.802	
8 D24	L20		0.718	0.704	
9 D28	R41		0.924	0.915	
10 D28	R12		0.728	0.741	
11 D28	L15		0.885	0.868	
12 D28	L23		0.886	0.888	
13 D18	D40		0.932	0.814	
14 D18	R8		0.888	0.870	
15 D20	L9		0.683	0.668	
18 D20	L29		0.829	0.814	
17 D9	R38		0.847	N/A	Could not locate area
18 D22	R38		0.826	N/A	Could not locate area
19 D37	R38		0.826	0.818	

Data obtained from
NDE Data Sheets 92-072-24 page 1 of 2
Note: per discussion with Engineering, single point readings were taken in Bay of B, based on surface corrosion.

40-21-00-R3 2-2-07

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc. No. C-1302-187-5328-024	Rev. No. 3	Sheet No. 176 of 183
Originator Pete Tamburo	Date 3/21/07	Reviewed by		Date

16316-015 A 2-06-07

Appendix E
Bay 15 2006 UT data

BAY 15

Point	Vertical	Horizontal	1992 value	2006 Value	Comments
1 D12	R26		0.786	0.778	0.741 to 0.778
2 D22	R21		0.828	0.798	0.777 to 0.788
3 D33	R17		0.832	0.835	
4 D30	R7		0.795	0.791	
5 D28	L3		0.85	0.855	0.817 to 0.855
6 D6	L8		0.794	0.787	0.715 to 0.787
7 D28	L18		0.808	0.805	
8 D20	L36		0.77	0.760	
9 D38	L44		0.722	0.749	0.720 to 0.748
10 D24	L48		0.86	0.852	0.837 to 0.852
11 D24	L85		0.825	0.843	0.788 to 0.843

Data obtained from
NDE Data Sheets 02-672-21 page 1 of 1
Note: scanned 0.25" area around recorded 2006 value number - see comments for ranges.

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed Originator Pete Tamborra	Calc. No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 177 of 183
Date 3/21/07	Reviewed by		Date

Register 122112-024
 0716
 Page 2 of 2 021
 ETC MLL 10/22/06

BAY 17

Appendix E
 Bay 3 2006 UT data

Note: measurement from vent pipe CL to floor 80'

Point	Vertical	Horizontal	1992 value	2006 Value	Comments
1	D12	R50	0.916	0.909	
2	D9	R40	1.150	0.681	up .705 dn .683
3	D16	R26	0.898	0.894	
4	D34	R24	0.951	0.963	
5	D8	R20	0.913	0.822	
6	D17	R7	0.992	0.909	
7	D18	L14	0.970	0.970	
8	D34	L46	0.990	0.960	
9	D21	L29	0.720	0.970	
10	D3	L2	0.830	0.844	
11	N/A	N/A	N/A	N/A	

Note: Down measurements taken from bottom of boss which is 18" below vent line.

Locations 8,9, & 3 look to be un-prepped flat areas of the original surface.

All left, right measurements taken from 8" left of liner long seam

Data obtained from

NDE Data Sheets 92-072-08 page 1 of 1

Note: Per discussion with Engineering, single point readings were taken in lieu of 6, based on surface curvature.

M. J. P. 10-19-2006

OCLR00030852

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Subject	Originator	Date	Calc No.	Rev. No.	Sheet No.
O.C. Drywell Ext. UT Evaluation in Sandbed			C-1302-187-5320-024	3	178 of 183
			Reviewed by		Date

Appendix E
 Bay 19 2006 UT data

Report - 182112-078
 020
 2 of 2
 10-22-06

BAY 19

Point	Vertical	Horizontal	1992 value	2006 Value	Comments
1	D30	R60	0.932	0.904	up .897 dn .867
2	D52	R58	0.924	0.921	up .850 dn .907
3	D33	R40	0.955	0.932	up .894 dn .905
4	D32	R11	0.94	N/A	Could not locate area
5	D31	R3	0.95	0.932	up .883 dn .897
6	D52	L65	0.86	N/A	Could not locate area
7	D54	L10	0.969	0.891	up .821 dn .912
8	D16	R64	0.793/0.953***	0.745	up .721 dn .747
9	D18	R12	0.776	0.780	up .728 dn .745
10	D19	R0	0.79	0.791	up .736 dn .846
11	20D	L18	N/A	0.738	up .738 dn .712

Data obtained from
 NDE Data Sheets 92-072-05 page 1 of 1
 NDE Data Sheets 92-072-07 page 1 of 1
 Note: Per discussion with Engineering, single point readings were taken in lieu of 6, based on surface curvature.
 *** - This value is not clear from the original datasheet -NDE to verify this value.
 Note: per discussion with Engineering, single point readings were taken in lieu of 6, based on surface curvature.

Matthew E. Wilson 10/22/06

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 179 of 183
Originator Pete Tamburro	Date 3/21/07	Reviewed by		Date

Appendix F

GPU Nuclear

Memorandum

Subject: INSPECTION OF DRYWELL SAND BED
REGION AND ACCESS HOLES

Date: January 28, 1993

From: K. L. Whitmore - Civil/Structural Mgr.

Location: Morris Corp. Center
5320-93-029

To: J. C. Flynn - Manager, Special Projects, Engineering Projects

As requested by you, I conducted two visual inspections of the drywell sand bed region and several of the access holes. On December 22, 1992, I entered Bays 3, 5 and 17. From inside these bays, I could see all or portions of 1, 3, 5, 7, 15, 17 and 19. On January 21, 1993, I entered Bays 13, 15 and 17. From inside these bays, I could see all or portions of Bays 11, 13, 15, 17 and 19. At the time of the first inspection, bays 1, 3, 5, 17 and 19 had been cleaned of sand and corrosion material. No concrete repair or drywell coating had begun. At the time of the second inspection, Bays 11, 13 and 15 had been cleaned of sand and corrosion material. Primer had been placed on the floor in preparation of epoxy placement. However, no concrete repairs or drywell coating had begun in those bays. Bays 17 and 19 had been completed. The epoxy floor had been installed and the drywell had been coated. Following is a summary of my observations during these two inspections:

1. Drywell Shell

The drywell shell is sound metal with no loose material, rust or laminations. There are no apparent cracks or discontinuities. The shell is characterized by a rough surface full of dimples similar to the outside surface of a golf ball. The dimples are of varying sizes, but most are less than 1/2" in diameter. The shell appears to be relatively uniform in thickness except as noted below:

(a) Above the elevation of the bottom of the holes through the concrete shield wall for the vent pipe (approximately 6" below the vent pipe reinforcement ring to drywell shell weld), corrosion is much less than below that elevation. Therefore, there is an obvious change in thickness at this elevation.

(b) There are two strips around the vessel just below the vent pipe holes described in (a) above which are slightly thinner than the general area of the shell. These strips have been described as "bathtub rings."

KLM/WP/MEMO/2093-029/1

F

OCLR00030854

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed	Calc No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 180 of 183
Originator Pete Tamburro	Date 3/21/07	Reviewed by	Date

Appendix F

J. C. Flynn - Manager, Special Projects, Engineering Projects
January 28, 1993
5320-93-020
Page 2

- (c) In addition to the dimples, there are spots that appear to be thinner than the general area. The dimples in the surface occur in these thin spots to the same degree as in the rest of the corroded portion of the shell. The "thin" spots are typically a foot to 18" in diameter and probably comprise about 20% of the corroded area. In general, except in Bay 13, the thin spots are not readily apparent. Therefore, a more detailed characterization is difficult for the other Bays (see (d) below). I could not determine visually which of the thin spots are the thinnest. However, due to the small differences between the "thick" areas and the "thin" areas, and the amount of metal removed in preparation for the UT measurements, it is highly likely that the thickness readings reported in the UT measurements encompass the thinnest spots in the shell.
- (d) Due to the results of the thickness measurements, a more detailed visual inspection was conducted of the drywell shell in Bay 13. The conditions observed during the inspection of Bay 13 are summarized below:
- * The variation in thickness is greater in Bay 13 than in the other bays.
 - * The "thin" spots are about a foot to 18" in diameter and are at least 1 ft. apart (edge to edge, or 2 to 2-1/2 ft. center to center). Some spots are thinner than others. Again, I could not determine precisely which spots are the thinnest. However, due to the amount of metal removed to perform the UT measurements, the reported thicknesses in all likelihood envelop the smallest thicknesses in the shell.
 - * The thin spots comprise about 20% of the total area of the corroded portion of the shell. They are spread throughout the bay but are closer together (about 1 ft. apart) in the vicinity of the vent pipe and further apart toward the frames.

All of the observations discussed above apply in general to all portions of the drywell shell in the sandbed area. However, Bay 13 has a greater variation between the "thick" and "thin" areas than any of the other observed bays. In addition, the abrupt change in thickness at the elevation described in (a) above is more pronounced in Bay 13 than in other bays which were inspected. In fact, in the other bays the thin spots are not apparent unless a concerted effort is made to locate them. Due to this, a more detailed characterization is not drawn for the other bays.

After cleaning and coating, the drywell shell is sound metal with no apparent cracks, laminations, scale or rust. The surface is dimpled, but does not have severe changes in thickness which would result in significant stress risers.

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 181 of 183
Originator Pete Tamburro	Date 3/21/07	Reviewed by	Date	

J. C. Flynn - Manager, Special Projects, Engineering Projects
January 28, 1993
5320-93-020
Page 3

Appendix F

2. Concrete Floor in the Sand Bed

The floor of the sand bed was found to be uneven and unfinished. A number of small and some large voids were found in the floor of the sand bed. In many places, the reinforcing bars placed to form the drainage channel in the floor are exposed. The deepest void observed in the floor is about 20" deep and about 3'-4' long. This void is located adjacent to the drywell shell. A number of smaller voids were also observed. A more complete and accurate recording of voids and exposed reinforcing is contained in MNCRs 92-188 and 93-062. The exposed reinforcing is generally sound with very little evident corrosion. The concrete in the floor is sound and no cracks are apparent.

After repair, the floor is sound, smooth and resilient. The configuration will lead to rapid draining of the sand bed should water enter the area. In addition, the slope provided will prevent water from standing adjacent to the drywell shell.

3. Concrete in Shield Wall, Frames and Access Holes

A number of small fissures, cracks and voids were observed in the drywell sand bed access holes. In addition, a number of voids and areas of exposed reinforcement were observed in the shield wall in the sand bed region. The voids in the sand bed area and access holes are documented in MNCR 93-062. The voids observed in the concrete comprise an insignificant percentage of the area of the shield walls. All voids are localized and isolated, and do not appear to be associated with any concrete cracking or spalling. All exposed concrete is sound and free of signs of degradation. Exposed bars appear to be sound and generally free of corrosion. In the areas where reinforcing is exposed, the reinforcing appears to be consistent with the reinforced concrete design drawings. No areas were observed which caused any concern with regard to structural adequacy of the shield wall, concrete frames or the Reactor Building.

This completes the record of observations from my inspection of the drywell sand bed region. If you have any questions or need additional information, please let me know.


K. L. Whitmore
Extension 7546

/rw

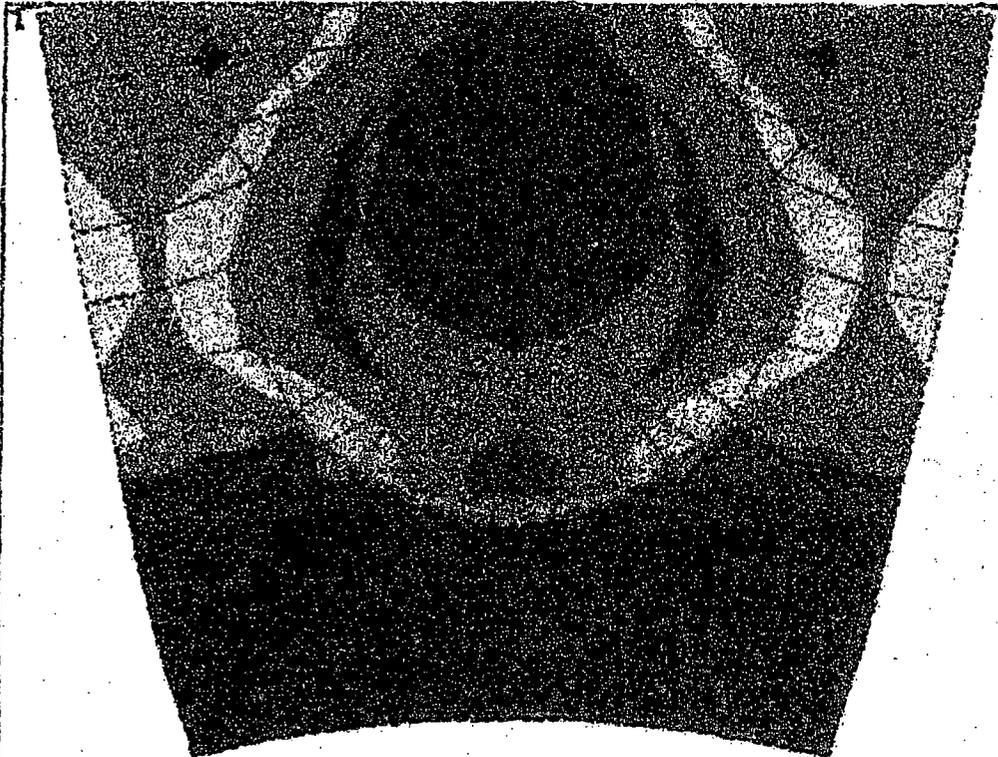
cc: A. R. Baig - Engineer, Engineering Projects
J. J. Colitz - Director, Engineering Projects
J. H. Horton - Mechanical Analysis Manager
S. K. Saha - Engineer, Engineering & Design
D. G. Slear - Director, Engineering & Design
S. C. Tuminelli - Manager, Engineering Mechanics
M. Yekta - Engineer, Engineering & Design

KLW/WP/MEMO/2093-020/3

OCLR00030856

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Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 182 of 183
Originator Pete Tamburro	Date 3/21/07	Reviewed by	Date	



```

ANSYS 4.4A
OCT 20 1992
14:42:36
POST1 STRESS
STEP-1
ITER-1
SY (AVG)
MIDDLE
ELEM CB
SMX = 8.322292
SMN = -8245
SMX = 689.22

MX = -1
MY = -1
*Q16T = 121.539
*XF = 46.39
*YF = -1.302
*ZF = 292.857
ANGZ = -96
CENTROID HIDDEN
-8245
-7252
-6260
-5267
-4274
-3282
-2289
-1296
-383.491
689.22
    
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Appendix G
Figure 3-11 from reference 3.4

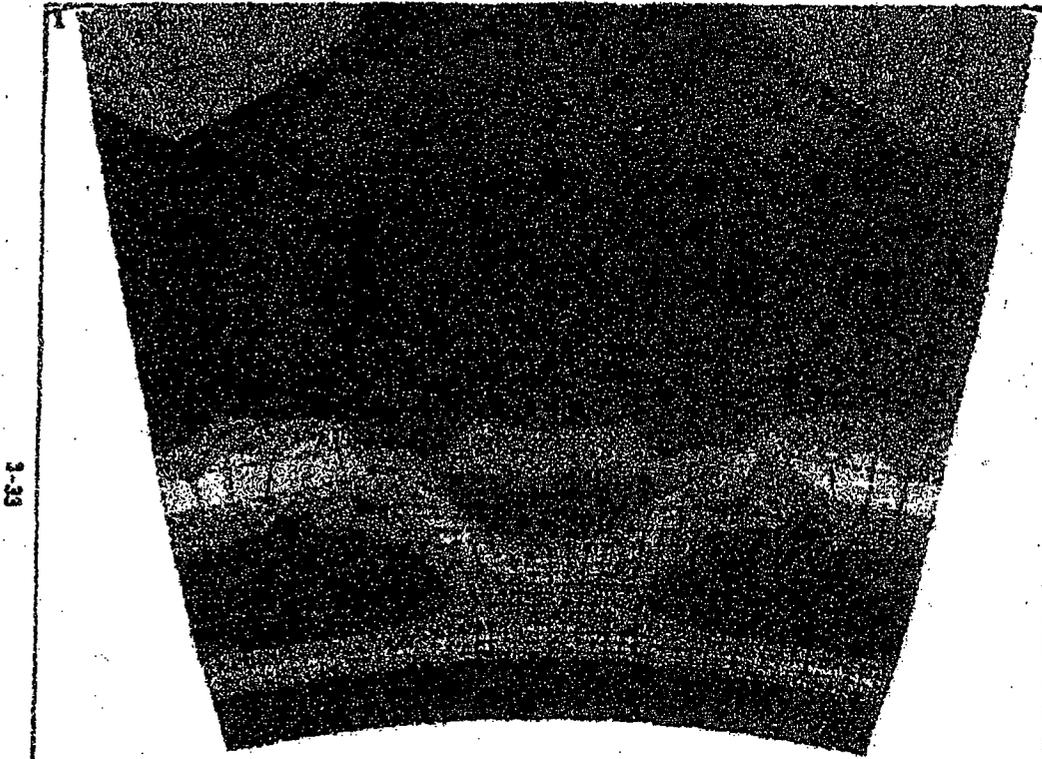
Figure 3-11 Lower Drywell Meridional Stresses - Refueling Case

OYSTER CREEK DRYWELL ANALYSIS - SYN-SYN, NOSAND, REFUELING

OCLR00030857

GPU Nuclear

Subject O.C. Drywell Ext. UT Evaluation in Sandbed		Calc No. C-1302-187-5320-024	Rev. No. 3	Sheet No. 183 of 183
Originator Pete Tamburro	Date 3/21/07	Reviewed by		Date



```

ANSYS 4.3A
OCT 20 1992
14:48:49
POST1 STRESS
STEP=1
ITER=1
SN (AVG)
MIDDLE
ELEM C8
SMX -8.2222E2
SMN --3548
SMZ -6583

NV -1
ZV --1
*DIST=121.599
*XF =49.39
*YF --1.382
*ZF -382.857
ANGZ--88
CENTROID HIDDEN
█ -3548
█ -2422
█ -1287
█ -178.881
█ 854.778
█ 2088
█ 3206
█ 4332
█ 5457
█ 6583
    
```

Figure 3-13 Lower Drywell Circumferential Stresses - Refueling Case

OYSTER CREEK DRYWELL ANALYSIS - SYN-3YR, NOSAND, REFUELING

OCLR00030858