

JUN 24 1993

Docket Nos. 50-390, 50-391  
License Nos. CPPR-91, CPPR-92

Tennessee Valley Authority  
ATTN: Dr. Mark O. Medford  
Vice President, Technical  
Support  
3B Lookout Place  
1101 Market Street  
Chattanooga, TN 37402-2801

Gentlemen:

SUBJECT: NOTICE OF VIOLATION  
(NRC INSPECTION REPORT NOS. 50-390/93-38 AND 50-391/93-38)

This refers to the inspection conducted by B. Crowley of this office on April 19 - June 4, 1993. The inspection included a review of activities authorized for your Watts Bar facility. At the conclusion of the inspection, the findings were discussed with those members of your staff identified in the enclosed report.

Areas examined during the inspection are identified in the report. Within these areas, the inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observation of activities in progress.

Based on the results of this inspection, certain of your activities appeared to be in violation of NRC requirements, as specified in the enclosed Notice of Violation (Notice). The violations are of concern because we consider the performance of work on safety-related equipment without the proper work control documents, quality control inspections, and QA records to be a serious matter. Although one case (lack of welding records for a gamma plug seal weld) appears to be old (1981 or earlier) and not indicative of today's work practices, the other case (partially disassembled pipe support) is relatively recent (support accepted by QC in April, 1992). This case warrants a comprehensive determination of the root cause and necessary corrective actions.

In accordance with 10 CFR 2.790 of the NRC's "Rules of Practice," a copy of this letter and its enclosures will be placed in the NRC Public Document Room.

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JUN 24 1993

Tennessee Valley Authority

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Should you have any questions concerning this letter, please contact us.

Sincerely,  
Original signed by  
J. P. Jaudons/for

Albert F. Gibson, Director  
Division of Reactor Safety

Enclosures:

1. Notice of Violation
2. NRC Inspection Report

cc w/encls:

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Watts Bar Nuclear Plant  
Tennessee Valley Authority  
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(cc w/encls cont'd - See page 3)

JUN 24 1993

(cc w/encls cont'd)  
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Honorable Robert Aikman  
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Rhea County Courthouse  
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Honorable Garland Lanksford  
County Executive  
Meigs County Courthouse  
Route 2  
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A. Harris

(bcc w/encls - See page 4)

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bcc w/encls:

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FILE NAME: S:\DRS\EB\WAB93-38.BC

RII:DRS

*BC*  
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06/21/93

RII:DRS

*BC for*  
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