

**NUCLEAR REGULATORY COMMISSION**

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Subcommittee on Plant License Renewals

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ADVISORY COMMITTEE ON REACTOR SAFEGUARDS

September 5, 2007

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This transcript has not been reviewed, corrected and edited and it may contain inaccuracies.

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UNITED STATES OF AMERICA

NUCLEAR REGULATORY COMMISSION

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ADVISORY COMMITTEE ON REACTOR SAFEGUARDS (ACRS)

SUBCOMMITTEE ON PLANT LICENSE RENEWALS

+ + + + +

WEDNESDAY,

SEPTEMBER 5, 2007

+ + + + +

The meeting was convened in Room T-2B3 of  
Two White Flint North, 11545 Rockville Pike,  
Rockville, Maryland, at 10:30 a.m., Dr. Mario Bonaca,  
Chairman, presiding.

MEMBERS PRESENT:

MARIO V. BONACA Chairman

GRAHAM B. WALLIS Member

WILLIAM J. SHACK Member

SAID ABDEL-SHALIK Member

J. SAM ARMIJO Member

OTTO L. MAYNARD Member

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NRC STAFF PRESENT:

TOMMY LE

ROY MATTHEW

GLENN MEYER

KEN CHAN

BARRY ELLIOT

AMBROSE LOIS

JIM MEDOFF

RICHARD CONTE

BILL ROGERS

ALSO PRESENT:

GARRY YOUNG

ALAN COX

STEVE BONO

JOHN McCANN

BRIAN FINN

JOE PECHACEK

MICHAEL STROUD

BRIAN FORD

TOM MOSKALYK

GEORGE RORKE

LARRY LEITER

ARTIE SMITH (via telephone)

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P-R-O-C-E-E-D-I-N-G-S

10:28 a.m.

1  
2  
3 CHAIRMAN BONACA: The meeting will now  
4 come to order. This is a meeting of the License  
5 Renewal Subcommittee. I'm Mario Bonaca, Chairman of  
6 the License Renewal Subcommittee. The ACRS members in  
7 attendance are Graham Wallis, Sam Armijo, Said Abdel-  
8 Khalik, Bill Shack, and Otto Maynard. John Barton is  
9 also attending as a consultant for the Subcommittee.  
10 Gary Hammer of the ACRS staff is the designated  
11 federal official for this meeting.

12 The purpose of this meeting is to discuss  
13 the FitzPatrick license renewal application. We will  
14 hear presentations from Entergy Nuclear, NRC Office of  
15 Nuclear Regulatory Regulation, Reactor Regulation, and  
16 Region I. The committee will gather information,  
17 analyze relevant issues and facts, and formulate  
18 proposed positions and actions as appropriate for the  
19 deliberation of the full committee.

20 The rules for participation in today's  
21 meeting have been announced as part of the notice of  
22 this meeting previously published in the Federal  
23 Register. We have received no written comments or  
24 requests for time to make an oral statement from any  
25 member of the public regarding today's meeting.

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1           A transcript of the meeting is being kept  
2 and will be made available, as stated in the Federal  
3 Register notice.       Therefore, we request the  
4 participants in this meeting use the microphones  
5 located throughout the meeting room when addressing  
6 the Subcommittee.

7           The participants should first identify  
8 themselves and speak with sufficient clarity and  
9 volume so that they can be readily heard. We will now  
10 proceed with the meeting and I call upon Dr. Kuo of  
11 the Office of Nuclear Regulation to begin.

12           DR. KUO: Thank you, Dr. Bonaca, and good  
13 morning to all members. I am P.T. Kuo, the Director  
14 of Division of License Renewal. Sitting to my right  
15 is Tommy Le who is the project manager for the staff's  
16 review. To my extreme right is Glenn Meyer who is the  
17 inspection team leader from Region I.

18           We also have several people from -- one  
19 person from Region, Rich Conte, who is the branch  
20 chief in Region I, and Raj Aruk who is the branch  
21 chief here in the headquarters responsible for this  
22 review, and Ken Chan who is the branch chief for the  
23 audit team. We also have other technical reviewers  
24 sitting in the audience and ready and prepared to  
25 answer any questions members may have.

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1 Briefly, this Safety Evaluation with open  
2 items from you has two open items. One is in regard  
3 to the fluence level and there are several sub items  
4 or sub questions with them because it all depends on  
5 the fluence level. Then the other open item is the  
6 fatigue evaluation. Actually, I'm going to talk about  
7 the fatigue in more general terms. I just wonder  
8 whether it is better to do now or perhaps before the  
9 staff makes our presentation. I can go either way.  
10 I can talk about it now.

11 CHAIRMAN BONACA: Talk about it now.

12 DR. KUO: Talk about it now?

13 CHAIRMAN BONACA: Maybe then the licensee  
14 may have some comments after the presentation.

15 DR. KUO: Okay.

16 CHAIRMAN BONACA: But it's up to you. I  
17 mean, whatever is more convenient.

18 DR. KUO: I can do either way.

19 CHAIRMAN BONACA: Now.

20 DR. KUO: Do it now. Okay. Just by way of  
21 background, we do fatigue evaluation for Class 1  
22 components. That includes the piping and other metal  
23 components. For the newer plants most of them that  
24 have used the ASME code, Section 3 provisions. For  
25 older plants such as FitzPatrick and some other

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1 plants, some of the components were designed to NCP  
2 131.1 standard.

3 Our issue here with the fatigue evaluation  
4 is that based on the research done in the late '80s  
5 and early '90s the people have identified that the  
6 fatigue curve is affected by the environment it's in.  
7 Section 3 code has the fatigue curve which basically  
8 is based on testing data in the air.

9 The components we have in the nuclear  
10 power plants are mostly in the reactor water  
11 involvement so it makes the difference and then we  
12 call the involvement a correction factor F sub EN.  
13 That's the question on the table with our fatigue  
14 analysis.

15 We had GSI 166 some years ago and the  
16 subject was fatigue. We had a contractor at the  
17 national lab who did the evaluation for us and the  
18 conclusion of that research result was that for most  
19 part the ASME code kind of design is good for 40  
20 years. There may be some leakage that will occur but  
21 from the safety perspective for 40 years we do not  
22 have any problems.

23 It identifies six critical locations that  
24 they evaluated and it appears that the cumulative uses  
25 factors were okay. However, it made the conclusion

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1 that for a life of 60 years the staff should look at  
2 the effect of environment to the pipe or components.  
3 We created another GSI 190. After more than a year or  
4 so of research the GSI 190 was closed with the  
5 conclusion that based on the risk perspective it may  
6 leak but there won't be any safety concerns.

7           However, the report recommended that the  
8 staff would review several critical locations which is  
9 UF-high including the involvement of correction. We  
10 took the NUREG-6160 that was done at the end of the  
11 GSI-166 that identified six critical locations. After  
12 the close of GSI-190 the recommendation was the staff  
13 should have the evaluation of the six critical  
14 locations considering the involvement effects. That  
15 is what we have been trying to implement in the  
16 license renewal review.

17           Plant specific considerations for this  
18 particular SER we had the open items on fatigue. The  
19 reason is the Part 50 rule is a requirement to address  
20 the Part 54.21(c)(1). It gives three options for  
21 fatigue consideration. The first option was that the  
22 applicant is able to identify that the original  
23 analysis remain valid. That's the first option.

24           The second option says the analyses had  
25 been projected to the end of 60 years. They do the

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1 analysis and they were able to project the validity of  
2 their analysis to the 60 years. The verb the rule  
3 uses is "have been project."

4 Then the third option is if the applicant  
5 doesn't do either one or two, the first or second  
6 options, then do the third option which is an option  
7 that the applicant would provide an Aging Management  
8 Program that manages the aging effect throughout the  
9 extra 20 years.

10 MEMBER WALLIS: Can I ask you a question,  
11 P.T.?

12 DR. KUO: Yes, sir.

13 MEMBER WALLIS: On this fatigue matter, it  
14 seems to be all calculation. Is there any evidence of  
15 what the fatigue effects are? Are there any  
16 experiments or inspections that show any fatigue  
17 effect?

18 DR. KUO: Well, the use of the licensees,  
19 I believe, have this cycle counting kind of programs  
20 there. They use that to confirm that the original  
21 design was all calculations. Whether we have  
22 identified any cracks, for instance, due to fatigue or  
23 not I don't know. Someone has to help me.

24 Ken, do you know?

25 MR. CHAN: My name us Ken Chan. I'm the

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1 branch chief for License Renewal Branch C which  
2 conduct all the audit. P.T. just mentioned that every  
3 applicant has a cycle counting either manually or  
4 automatic. In terms of experiments that Dr. Wallis  
5 mentioned, in the early stage when our national lab  
6 consultants help us to develop the so-called  
7 environmental adjusted fatigue CUF developed the FEN.

8 In those days they pour all the  
9 experimental data or all the extra monitoring data  
10 into the play to develop those factors. They vary one  
11 parameter for a range and another parameter for a  
12 range. Those experiments I included in original  
13 development of the FEN. Those factors also being used  
14 by the ASME code. Instead of trying to develop  
15 factors they are trying to develop curves. The curve  
16 is more definite. If you put a curve into the code,  
17 you have to go through so many cycles of review. So  
18 far the ASME code fatigue strength committee has not  
19 come to a conclusion what is the best curve to use.

20 They openly say since those FEN factors  
21 were developed mainly for license renewal and has been  
22 used for license renewal successfully, they say they  
23 don't object for license renewal to continue to use  
24 FEN. For the other kind of reactors like new reactors  
25 they expect them to use different technique, waiting

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1 for the new development of the curves. I don't know  
2 when it will be coming up.

3 MEMBER WALLIS: These experiments you  
4 mentioned, these are experiments on fatigue testing?

5 MR. CHAN: Some are fatigue testing.

6 MEMBER WALLIS: But they are not  
7 measurements in plants. I just wonder if there is any  
8 evidence of fatigue in these actual plants or is it  
9 all just a theoretical calculation that everything is  
10 based on?

11 DR. KUO: That's the reason I say I don't  
12 know if there's any actual identification of fatigue  
13 crack, for instance, from any plant. I don't have  
14 that knowledge. However, as Dr. Chan just  
15 mentioned --

16 MEMBER WALLIS: Maybe we'll get into this  
17 later when they are up to 87 percent of the usage  
18 factor or something. Does that mean they are getting  
19 close to a limit or is there a huge conservative  
20 factor on top of that?

21 DR. KUO: With regard to those when you  
22 see that the definition of UF is equal to one is that  
23 it is just initiation of indication. It is not the  
24 actual crack.

25 MEMBER WALLIS: Very conservative.

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1 CHAIRMAN BONACA: The other thing at least  
2 I've seen is that when they count the number of cycles  
3 and project them based on past cycles, that is a huge  
4 margin oftentimes. The number of cycles is well below  
5 the allowable cycles.

6 MEMBER WALLIS: Maybe we'll get into this  
7 later.

8 MEMBER ARMIJO: But there have been  
9 instances of fatigue failures in power plants.  
10 Usually high cycle and thermal sleeve.

11 MR. CHAN: If I may add just one small  
12 point. In the recent audits we have started to ask  
13 the applicants to provide a so-called alarm limit.  
14 Before reaching the limit of one we want them to  
15 define what is your alarm limit. .89, is that big  
16 enough to become the alarm limit?

17 After .89 how many fuel cycles the  
18 component will be able to sustain without affecting  
19 the functionality of the plant. Those are being  
20 gradually put in and now it's almost a requirement to  
21 give alarm limit. You don't just say, "You hit one,  
22 you fail." Way before you hit one. For how long you  
23 identify you need to watch, you need to exercise Aging  
24 Management Program. That is being applied to the  
25 latest plants that we are auditing and reviewing.

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1 CHAIRMAN BONACA: Okay. And we'll hear  
2 from both the licensee and then, of course, the staff.

3 DR. KUO: Later on if there are any other  
4 questions, I will try to answer.

5 MEMBER SHACK: P.T., what I'm confused  
6 about is why is this plant different than the other  
7 plants? I mean, you've had this in place since  
8 license renewal began.

9 DR. KUO: There is no difference from  
10 other plants. Like I said, the rule requires that if  
11 they don't use Aging Management Program, they have to  
12 demonstrate either that the current analyses will  
13 remain valid for the next 20 years or they do re-  
14 analysis to try to demonstrate that they are good  
15 projected to 60 years.

16 CHAIRMAN BONACA: Including environmental  
17 effects.

18 DR. KUO: Including environmental effects.

19 MR. BARTON: What you're saying is all the  
20 other B31 ones that we've done to date have all  
21 satisfied that requirement?

22 DR. KUO: I wouldn't say all but based on  
23 our search I would say all but two. For whatever the  
24 reasons there, I don't know yet, but for the past  
25 review that we have done all but two have all

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1 demonstrate by the one or the other.

2 CHAIRMAN BONACA: I'm surprised by two  
3 because we have always looked at this issue of GSI 190  
4 for all the applications we have reviewed which is all  
5 of them.

6 MEMBER SHACK: When I look back at Tobin,  
7 which is where this thing seemed to have started,  
8 there's this Commitment 31 and Commitment 35 and  
9 there's a change in wording here. You have now  
10 changed your standard for what is an acceptable  
11 commitment?

12 DR. KUO: No. That is why I mentioned the  
13 rule language. The verb there is "have been projected  
14 to." If you do the analysis it has been completed.

15 MEMBER SHACK: Oh, I see. Okay. You  
16 can't say you are going to do the analysis.

17 MR. BARTON: You have to say completed the  
18 analysis. Okay. All right. Got it.

19 MEMBER SHACK: And they have it.

20 MR. BARTON: And they have it. That's  
21 right.

22 DR. KUO: If there's no further questions,  
23 then I turn the presentation over.

24 CHAIRMAN BONACA: Please.

25 MR. BONO: Mr. Chairman, ACRS members,

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1 good morning. Thank you for allowing us to make this  
2 presentation. I would like to begin by introducing  
3 the FitzPatrick staff that we have in attendance  
4 today. My name is Steve Bono. I'm the engineering  
5 director at the facility.

6 To my left is Joe Pechacek. He is our  
7 programs and components manager. To my right is Alan  
8 Cox. He's a member of our License Renewal Project  
9 Management staff. He's a senior manager of the  
10 Project Renewal Staff. To his right is Garry Young  
11 who heads up our project group that runs the License  
12 Renewal Projects. I would also like the other members  
13 of the FitzPatrick staff to introduce themselves at  
14 the back table.

15 MR. McCANN: Good morning. My name is  
16 John McCann. I'm the director of Licensing for  
17 Entergy.

18 MR. FINN: I'm Brian Finn, director of  
19 Safety Assurance at FitzPatrick.

20 MR. FORD: Brian Ford. I'm the senior  
21 manager for Corporate Licensing for Entergy.

22 MR. BONO: And we did bring some technical  
23 members of our staff that will hopefully be able to  
24 answer every question that you present to us today and  
25 provide the necessary backup to the director as

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1 needed. They will announce themselves as they make  
2 any presentation. Those are the people that we  
3 brought in attendance.

4 Our agenda today is we'll describe the  
5 FitzPatrick site, the current status, some history and  
6 highlights of both the licensing and the way we have  
7 maintained the asset over the years, an overview of  
8 our project, review of our cost, beneficial SAMAs, and  
9 then we have two specific presentation topics that we  
10 would like to present.

11 One is a drywell and torus monitoring that  
12 we do, and the other is a torus repair that we did  
13 based on finding indication on our course that we  
14 think is somewhat unique to FitzPatrick and worthy of  
15 a presentation. Then we'll open it up for any  
16 questions that we don't answer during the actual  
17 presentations.

18 MEMBER ARMIJO: Is anyone on your team  
19 prepared to talk about the fluence issues that  
20 currently are the subject of these open items or is  
21 the staff going to bring that up?

22 MR. BONO: We do have members here that  
23 can talk about that. We do have a slide on the open  
24 item that I think we can go through that level of  
25 detail when we get there but we do have some members

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1 of our staff that are prepared to answer where we're  
2 at, what we have remaining, and what are current  
3 results are.

4 The FitzPatrick site is located just  
5 outside Oswego, New York in upstate New York. It's  
6 just off Lake Ontario. It's a General Electric NSSS  
7 and TG. Stone and Webster was our architect engineer  
8 and our constructor. It's a BWR-4 with a Mark I  
9 containment. Right now our power limits are 2536 MWT  
10 thermal power which equates to approximately 881 MWe.  
11 We are --

12 MEMBER WALLIS: What is your snow load  
13 specification?

14 MR. BONO: Our snow load specification.  
15 Tom.

16 MR. MOSKALYK: Thomas Moskalyk. I'm a  
17 structural design engineer at the FitzPatrick  
18 plant. The snow load specification is 50 pounds per  
19 square foot.

20 MEMBER WALLIS: Fifty pounds per square  
21 foot?

22 MR. MOSKALYK: That's correct.

23 MEMBER WALLIS: That's not much snow.  
24 That's only 10 or 12 feet of snow or something?  
25 (Laughter.) Thank you.

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1 MR. BONO: It is another area that we are  
2 known for. We are once through cooling from Lake  
3 Ontario. No cooling tower once through condenser. We  
4 have a staff complement of approximately 650 people  
5 onsite.

6 Our current plant status, we started up  
7 our current cycle from our 17 RFO November 4, 2006.  
8 We had approximately a 300-day run at which time we  
9 were monitoring our safety relief valve leakage. We  
10 shut the unit down August 20th to repair that leakage.  
11 Started back up at 100 percent power this morning with  
12 leakage down in the low level so we repaired that  
13 condition and are running without challenge to safety  
14 or generation. Our next outage will be September  
15 2008. We are on a 24-month cycle.

16 Just some licensing history from the  
17 plant. We did receive the construction permit in May  
18 1970 with an operating license of October 17, 1974,  
19 which obviously brings us here today with a 40-year  
20 license. Began commercial operation July 1975.

21 We did do a smaller 4 percent uprate at  
22 the end of 1996 coming out of our outage in that time  
23 period. November 21, 2000 the license was transferred  
24 from the New York Power Authority to Entergy. On July  
25 31 we submitted our application for license renewal.

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1           Some major improvements that are complete.  
2           These are some things that we pulled out of our plant  
3           history. Obviously in the early '80 time frame we  
4           completed the Mark I containment modifications much  
5           like the rest of the industry with the Mark I  
6           containment.

7           In 1988 we implemented hydrogen water  
8           chemistry. I won't go through this whole list but  
9           1998 we performed a ECCS suction strainer upgrade.  
10          1999 we went through our first noble metals  
11          application. We have since had a second noble metals  
12          application. We have done some secondary plant  
13          upgrades, some --

14                 MEMBER SHACK: Do you still inject zinc?

15                 MR. BONO: We still do inject zinc. That  
16                 is correct, into our feedwater system. More recently  
17                 in 2006 our last outage we replaced our high pressure  
18                 turbine rotor to do some indications that were  
19                 identified in phased array of the turbine rotor. We  
20                 have upgrade that to a new model block design from  
21                 general electric.

22                 MEMBER SHACK: Is that capable of an  
23                 upgrade, too?

24                 MR. BONO: The secondary system is capable  
25                 of further uprate. Right now we are limited on the

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1 electrical side.

2 MR. BARTON: What is this 1990 power  
3 uprate? How long was that?

4 MR. BONO: That is the 4 percent. That's  
5 when we began the 4 percent uprate.

6 MR. BARTON: What equipment upgrades did  
7 you have to do for 4 percent?

8 MR. BONO: What equipment upgrades did we  
9 have to do?

10 MR. BARTON: Did you do at that time, yes.

11 MR. BONO: We did some secondary plan  
12 upgrades, most of it in the feedwater system,  
13 monitoring feedwater components for vibration and  
14 elements like that.

15 MR. BARTON: Okay.

16 MR. BONO: Then some of the other 2006  
17 upgrades we had was the off-gas condenser replacement.  
18 Then, as I'll talk later, we did add a sparger to our  
19 HPCI steam exhaust line which we'll show later was the  
20 root cause of the through-wall indication that we  
21 identified at this stage.

22 MEMBER SHACK: Are there any other  
23 discharges into the torus?

24 MR. BONO: There are safety relief valve  
25 discharges and there's also a RCSI steam discharge

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1 into the torus.

2 MEMBER SHACK: Do those have spargers but  
3 those are still the old design?

4 MR. BONO: The SRVs are analyzed for the  
5 condensation oscillations that were the cause. The  
6 RCSI discharge line does not have a sparger. We have  
7 analyzed the configuration. I think later when we get  
8 into the presentation on the HPCI exhaust you will see  
9 the uniqueness of the way that discharged into the  
10 line. At that time we can communicate why the RCSI --  
11 we are able to look at the RCSI line and did not have  
12 the same environmental geographical type indications  
13 or situations.

14 MEMBER WALLIS: You've got these  
15 condensation oscillations and big collapses of  
16 bubbles. Is that something that is audible in the  
17 plant? Is it quite noticeable?

18 MR. BONO: I would like to follow up on  
19 that. We do HPCI runs and we do have operators that  
20 monitor the HPCI runs. I think the challenge to the  
21 question, sir, is that the noise we had at  
22 FitzPatrick, how do you consider that for noisy plant  
23 with a sparger? That's a challenging question.

24 MEMBER WALLIS: The sparger presumably  
25 does away with most of the noise.

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1 MR. BONO: I would like to be  
2 able to contact some of the operators back at the  
3 plant. What I can communicate is the difference in  
4 noise between the pre-start, pre-sparger runs of high  
5 pressure cooling injection, versus the post. I think  
6 that is the best way I can answer your question is did  
7 we see the noise change.

8 MEMBER WALLIS: I would hope you did.

9 MR. BONO: I know we did. At what level  
10 I would like to do a little follow up, Tom, unless  
11 there is something you can add based on the post-  
12 maintenance running or post-test running from the  
13 sparger repair.

14 MR. MOSKALYK: During the sparger repair -  
15 - Tom Moskalyk, structural design. During the sparger  
16 design I actually went down into the sparger room and  
17 listened to the sound from the collapse of the  
18 condensation oscillation from the HPCI exhaust. I  
19 noticed the sound. It was certainly a reverberating  
20 sound.

21 Following the sparger installation, which  
22 has a full series of one-inch holes, the frequency  
23 changes considerably. We have an eight hertz  
24 frequency before we add the sparger and went to about  
25 250 hertz frequency and significantly less. There was

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1 really no noise after the sparger was installed, just  
2 a steam sound and really no residence at all.

3 MR. BONO: Does that answer your question,  
4 sir?

5 MEMBER WALLIS: Thank you.

6 MR. BONO: We have some future  
7 improvements. These are slated for our next refueling  
8 outage. One is to replace our main transformers.  
9 That's a capital end-of-life replacement to set us up  
10 for a longer operation. Core spray motor replacement  
11 is again end-of-life. We do see some minor oil leaks  
12 in that motor so we think that compared to the other  
13 ECCS motors that's the proper one to replace.

14 We are doing a breaker replacement in our  
15 345KV switchyard. It has to do with a good study that  
16 identified a single phase to ground for this breaker  
17 would challenge this breaker so we are upgrading its  
18 duty cycle and its rating to allow to meet the grid  
19 study conditions. Those are three upgrades.

20 If you could back up for a second, Mike.  
21 I do want to point out these are some short-term  
22 upgrades we have at the station right now. In all the  
23 Entergy plants we have an asset management plan that  
24 identifies capital improvements over a 15-year period  
25 and 15 years in advance. I list three that we are

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1 planning.

2 We are in the final stages of planning for  
3 our upcoming refueling outage but we do have a plan  
4 that lays out 15 years worth of improvements to feed  
5 our capital budgeting process. Some highlights from  
6 that plan is just large motor replacements are  
7 sequenced out over time. We do have recirc pump  
8 overhauls based on their end of life and setting up  
9 for the longer run. Then we also have another  
10 condenser retubing based on end of life projections  
11 from our condenser.

12 MR. BARTON: You have tubing right now?

13 MR. BONO: Our condenser tubing right now  
14 we have titanium tubes in the upper regions but we  
15 also have the admirillity brass on the lower sections  
16 that are not steam impinged.

17 MEMBER ABDEL-KHALIK: With regard to high-  
18 pressure injection, have you had any problems with gas  
19 intrusion in the intake lines?

20 MR. BONO: We have not to my knowledge  
21 unless some of the staff that I brought here. We have  
22 seen no gas intrusion or high-pressure injection  
23 lines. I am aware of some of the Entergy PWRs that  
24 have seen that phenomenon but we have not seen that at  
25 FitzPatrick.

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1                   MEMBER WALLIS: Are you going to talk  
2 about your sprinkler systems and deluge systems at  
3 all?

4                   MR. BONO: Sure.

5                   MEMBER WALLIS: I was interested that they  
6 are normally dry?

7                   MR. PECHACEK: Joe Pechacek. I'm the --

8                   MEMBER WALLIS: There have been instances  
9 of water hammer at plants when these things get turned  
10 on and water comes down the pipe.

11                   MR. PECHACEK: Yeah, we -- first of all,  
12 Joe Pechacek. I'm the Entergy program and components  
13 manager at the MPG FitzPatrick plant. I was also  
14 previously the principle fire protection engineer. We  
15 did review it and there were several significant  
16 industry events in the past going back about 10 years.

17                   We did look at our systems and the number  
18 of systems that are dry that are closed heads are  
19 very, very small. In fact, diesel generators, our  
20 main turbine generator, and also the MG-7. They were  
21 actually supervised by us so those are the ones that  
22 are potential to having a water hammer event. We did  
23 look at a configuration of our piping and performed  
24 some limited modeling and we did not see that we had  
25 the same configuration as some of the other plans that

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1 had rather significant ruptures.

2 MEMBER WALLIS: So you did some analysis  
3 of what would happen?

4 MR. PECHACEK: In addition to what I just  
5 stated there was a very, very comprehensive fire  
6 suppression effects analysis that was performed that  
7 looked at flooding due to inadvertent operation and  
8 also fracture or breakage of fire protection lines.  
9 That is correct. Does that answer your question, sir?

10 MEMBER WALLIS: What would be the  
11 consequence if you did have a water hammer in the  
12 diesel area and it broke a pipe?

13 MR. PECHACEK: The diesel area there are  
14 some areas where we would have out-fall to some of the  
15 adjacent areas, the primary access to where there is  
16 a door to the screen lower area that we would have  
17 some out-fall there. There is also floor drains  
18 throughout the rooms that are 100 gpm.

19 Those are periodically surveilled to make  
20 sure that they do have that capacity. Given the  
21 relatively small size of the system the diesel  
22 generator rooms are, I believe, either six or nine  
23 sprinkler heads, the floor drain system along with  
24 out-fall just through door gaps would be more than  
25 able to take care of the water that would be

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1 discharged.

2 There also is a series of curves that would preclude  
3 flooding in the adjacent division as well. Does that  
4 answer your question?

5 MEMBER WALLIS: I might come back to it.  
6 Let's see where you go.

7 MR. BONO: Just a kind of overview of our  
8 project and the way FitzPatrick went about submitting  
9 the application. We do have, as the other Entergy  
10 plans have, we have experienced multi-discipline  
11 Entergy team preparing our license renewal  
12 applications. We did incorporate lessons learned from  
13 previous applications for FitzPatrick. This is a  
14 continuing process for us at Entergy.

15 Just as an example, even after our  
16 submittal, we did identify that some issues in the  
17 Vermont Yankee scoping that we went back and did  
18 further walkdowns over spacial concerns, fed that back  
19 into our amendment. It was reviewed during the  
20 regional inspection and we did incorporate those into  
21 our amendment 11 so we are trying to learn from the  
22 process as the other Entergy plants are further along  
23 through it.

24 CHAIRMAN BONACA: The question I posed  
25 before to Mr. Young because we have seen Mr. Young in

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1 the other license renewals and that was my question,  
2 you know, how credible is the scoping that you did at  
3 FitzPatrick given that you had this problem at Vermont  
4 Yankee. The answer was that it was -- I mean, the  
5 approach was correct. In the implementation there was  
6 a mistake or problem in the turbine.

7 MR. YOUNG: This is Garry Young. The  
8 Vermont Yankee situation was the same methodology we  
9 used at FitzPatrick but at Vermont Yankee we had a  
10 database that we were using in the turbine building to  
11 identify those locations that needed to have systems  
12 in scope for a(2) and there was some data missing from  
13 that database that we did not catch at the time and it  
14 was caught during the Region inspection. After we  
15 learned that lesson at Vermont Yankee, we did go back  
16 and double check FitzPatrick and ensure that we didn't  
17 have the same problems.

18 CHAIRMAN BONACA: Who caught it during the  
19 regional inspection?

20 MR. YOUNG: Who caught it?

21 CHAIRMAN BONACA: Yeah.

22 MR. YOUNG: It was during the walkdowns.

23 MR. MEYER: This is Glenn Meyer. I have  
24 looked at the scoping for Pilgrim, Vermont Yankee, and  
25 for FitzPatrick and I identified the problem. I can

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1 talk to that during our discussions.

2 CHAIRMAN BONACA: When we come to the  
3 scoping portion. At some point you're going to talk  
4 about scoping. Right?

5 MR. MEYER: That is correct.

6 CHAIRMAN BONACA: That would be the time  
7 just because that is a question that the committee  
8 will raise, why is it okay for FitzPatrick.

9 MR. BONO: I think one of our points here  
10 is understanding we started from a different place  
11 with the database, we still looked at that and did  
12 physical walkdowns in our facility to make sure we  
13 didn't have some of the same things. My point is as  
14 a project we are trying to take those lessons learned  
15 from those plants and we applied them to FitzPatrick.

16 CHAIRMAN BONACA: Let me ask one more  
17 question. Have you looked back to the other plants?

18 MR. YOUNG: Yes, we've gone back and  
19 looked at the Pilgrim plant to see if there were any  
20 problems there. The specific issue that happened at  
21 Vermont Yankee from our review was each plant has  
22 their own type of database and this was a slightly  
23 different approach to the database than we had seen  
24 previously. That's why we had this oversight but we  
25 haven't seen that in any of our other projects and

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1 we're doing the walkdowns to verify as part of the --

2 CHAIRMAN BONACA: Did you have many other  
3 plants that you looked at before?

4 MR. YOUNG: Yes. Arkansas 1 and 2 are the  
5 other plants that we looked at and we did identify --  
6 in those cases we did -- this was an electrical  
7 equipment and a straight pipe run type issue that  
8 didn't show up in the database. We had already  
9 identified those types of equipment in the Arkansas  
10 applications.

11 MEMBER MAYNARD: For the record, tomorrow  
12 you will probably get a chance to answer that again  
13 for the Pilgrim station.

14 CHAIRMAN BONACA: It's important because  
15 corrective action program and then implementation of  
16 lessons learned is such a fundamental stepping stone  
17 in the license renewal program just because you ought  
18 to have something working that way so that's important  
19 that you did those things for verification.

20 MR. YOUNG: Yes.

21 MR. BONO: You bring up a good point. The  
22 corrective action program at Vermont Yankee was used  
23 and that lesson learned was applied into our  
24 application and Garry can speak to that.

25 MEMBER WALLIS: So you had this peer

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1 review and you had this very experienced team. When  
2 the audit happened there were a huge number of  
3 questions and quite a few resulted in changes to the  
4 LRA. The audit presumably was after all this. Wasn't  
5 it?

6 MR. BONO: The audit was after our  
7 internal reviews and our peer reviews.

8 MEMBER WALLIS: I just wonder why they  
9 caught so many things.

10 MR. COX: I think you've got to look at  
11 the nature of -- this is Alan Cox with the License  
12 Renewal Team, Entergy. There were a lot of changes  
13 made but I think a lot of those were clarifications.  
14 I don't think most of those were significant issues.

15 MEMBER WALLIS: Those seem to be fairly  
16 small.

17 MR. COX: Right. For whatever reason we  
18 had a lot more audit questions at FitzPatrick going  
19 into the audits than we had at the previous plants.  
20 Each audit team's makeup is a little bit different so  
21 the circumstances are different.

22 MEMBER WALLIS: It was the enthusiasm of  
23 the team that led to all these questions?

24 MR. COX: I think Mr. Chan picked out a  
25 good team for FitzPatrick. Pretty impressive.

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1 CHAIRMAN BONACA: By the way, this is the  
2 first application for which we see that the audit has  
3 been integrated in the SER. Although the SER now has  
4 become huge, still there is one place as a focus.  
5 That's good. I like that.

6 DR. KUO: Great.

7 MR. BONO: I think the members of the  
8 FitzPatrick team will agree that we have a very  
9 challenging audit and it was an enthusiastic team.  
10 All the comments from our internal review we  
11 incorporated those before we submitted the  
12 application.

13 As part of our commitment structure at  
14 Entergy we do track all the commitments both by  
15 commitment tracking system and a work tracking system  
16 that ensures that we'll have all commitments  
17 implemented prior to the period of extended operation.

18 I will note we have begun taking a fleet  
19 approach to some of these commitments as they are very  
20 similar among the different boiling plants so as we  
21 implement program enhancements or new programs, we'll  
22 be doing those as a fleet and implementing those in  
23 that fashion so we can all learn from the same  
24 process.

25 Thirty-six Aging Management Programs and

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1 17 programs in place without enhancement. Nine  
2 programs we will have to enhance to meet the  
3 requirements of the license renewal. We will be  
4 developing 10 new programs.

5 As far as GALL consistency, 10 were  
6 consistent. Twenty were consistent with exceptions  
7 and enhancements. Fifteen of those 20 were more on  
8 the exception side so five of those were enhancements  
9 to come to consistency with the GALL and then six  
10 plant specific programs.

11 MEMBER ABDEL-KHALIK: So the tracking  
12 system is fleet-wide?

13 MR. BONO: There is -- the commitment  
14 tracking system and the work tracking system are fleet  
15 programs. That is correct.

16 MEMBER ABDEL-KHALIK: And where is the QA  
17 for that fleet-wide program done to make sure that  
18 it's consistent with the individual unit commitments?

19 MR. BONO: The commitment tracking system  
20 is actually a subset of the same software that runs  
21 our corrective action program and that gets that level  
22 of oversight. We do have a regulatory compliance  
23 department at the site that monitors commitments and  
24 any change to those goes through that level of review  
25 and approval.

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1 MR. COX: This is Alan Cox. Let me  
2 clarify that. I think, Steve, the process is a fleet-  
3 wide process but the actual implementation is by each  
4 site. I believe that's correct.

5 MR. BONO: That is correct. Did I  
6 misunderstand the question?

7 MEMBER ABDEL-KHALIK: When you said the  
8 process is fleet-wide there is obviously a time line  
9 for the individual elements within the matrix of  
10 things you have to do. The question is how does that  
11 fleet-wide matrix match with the individual plant  
12 commitment?

13 MR. COX: Really each system is maintained  
14 individually by the plant. It's the tools or the  
15 program used as a common program across the fleet.

16 MEMBER ABDEL-KHALIK: Thank you.

17 MR. BONO: The timeline would be  
18 established by the most limiting plant. Is that kind  
19 of the line of questioning?

20 MEMBER ABDEL-KHALIK: Right, if you are  
21 going to implement these changes fleet-wide.

22 MR. BONO: Right now the commitment dates  
23 are all prior to the period of extended operation. I  
24 guess what I'm trying to communicate is we may  
25 implement in advance of that as a fleet to support VY

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1 period of extended operation which might be before  
2 ours. Right now the dates all look like they are on  
3 the 2014 date but we would do that as a fleet to  
4 develop the program and then they would be site  
5 implemented each program.

6 MEMBER MAYNARD: But still for the site  
7 it's easy to identify what commitment, what  
8 requirement, what corrective actions of various things  
9 you've got for that site. It's accessible to the rest  
10 of the fleet but it's not something that you're tied  
11 up by something some place else.

12 MR. BONO: That is correct. It is our  
13 system and it's easy to recognize our corrective  
14 actions and our commitments.

15 MEMBER MAYNARD: Even as a fleet, it's  
16 still identifiable to FitzPatrick.

17 MR. BONO: It is a FitzPatrick commitment.

18 MEMBER MAYNARD: Gotcha.

19 CHAIRMAN BONACA: I have some questions  
20 regarding the exceptions you mentioned. Is this the  
21 right time to ask questions or do you want to put it  
22 off until after the presentation?

23 MR. BONO: Okay. Would you like to go  
24 through the programs with exceptions?

25 CHAIRMAN BONACA: Yeah. Are you having a

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1 presentation about the programs later on?

2 MR. BONO: We didn't have a separate --

3 CHAIRMAN BONACA: Let me ask a couple of  
4 questions. One that struck me was you have the BWR  
5 vessel internal program. There are five exceptions  
6 they should have there. The first inspection is you  
7 do rely on ringhold dam bolts and you have no wedges  
8 to prevent lateral motion of the plate during  
9 blowdowns, for example.

10 I understand that they are going to be  
11 committed to do something by two years before getting  
12 in the area of center vibration which is either you  
13 are going to install the wedges or you are going to  
14 perform an analysis to demonstrate that you don't need  
15 them

16 MR. BONO: That's correct.

17 CHAIRMAN BONACA: The question I have is,  
18 and maybe it's a question to the staff, is why is it  
19 acceptable now? Why is it acceptable to operate now  
20 with that issue? The issue is not only a license  
21 renewal issue, it's a current issue

22 DR. KUO: In fact, almost every issue that  
23 we look at are current issues. In license renewal our  
24 basis for review is the current licensing basis.

25 CHAIRMAN BONACA: Well, some issues are

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1 specifically license renewal in the sense that right  
2 now I was questioning myself and saying if you're  
3 concerned about lateral motion of the plates during a  
4 blowdown in license renewal, wouldn't it be the same  
5 now? I mean, it still should be the same.

6 DR. KUO: There are issues as such that  
7 you mentioned. What we normally do is that when we  
8 identify issues like such, we will actually pass the  
9 issue to our tech divisions, project management  
10 divisions for them to look into it.

11 CHAIRMAN BONACA: It seems to me that if  
12 you come up with an analysis that says that the  
13 holddown bolts are not sufficient, then you would have  
14 to install the plates, the wedges now when you refuel  
15 the plant.

16 MR. BARTON: Wasn't there an analysis that  
17 said that they are okay for the first 40 years of  
18 operation?

19 CHAIRMAN BONACA: I didn't see that.

20 MR. PECHACEK: Let me just jump ahead to  
21 the FitzPatrick programs and components. We currently  
22 have an engineering evaluation that supports  
23 operations without the BWR VIP recommended reviews of  
24 the holddown bolts because of the absence of  
25 technology needed, the UT from above or ultrasonic

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1 testing or enhanced digital inspection from below.

2 That is actually common. There are  
3 actually quite a few boilers that just because of  
4 access and not having available technology so that  
5 evaluation provides assurance that given the current  
6 license that is our licensing basis. I have some more  
7 specifics that I can dig up if you are interested.

8 CHAIRMAN BONACA: BWR VIP says that you're  
9 okay. By BWR VIP you should do one of two things that  
10 you are committing to do for license renewal. Anyway,  
11 this is an issue that doesn't have to do with the  
12 license renewal itself but it is a concern with the  
13 licensing basis that I think should be addressed. Do  
14 you feel right now you believe you have in place an  
15 analysis review by the NRC?

16 MR. PECHACEK: We have an evaluation that  
17 was performed in accordance with the BWR VIP  
18 guidelines. It is obviously available to the staff  
19 for review. In fact, I recall discussing it during  
20 one of the audits with our BWR VIP program when the  
21 NRC was on site.

22 CHAIRMAN BONACA: And that was two years  
23 before the event?

24 MR. PECHACEK: That is correct.  
25 Additionally, we are performing additional inspections

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1 that, again, do not meet the true intent of the BWR  
2 VIP guidance but they also provide reasonable  
3 assurance such that there is actually a welding lock  
4 on the nuts. These are the core plate nuts and that  
5 provides additional insurance. That is part of the  
6 technical basis for the engineering evaluation.

7 CHAIRMAN BONACA: All right. The other  
8 question I have is regarding the exceptions 3 and 4  
9 where you have a number of deferred inspections. I  
10 was trying to understand the basis for deferring the  
11 inspection. You said you had a technical basis but  
12 really in both places in the SER it states that it was  
13 postponed because of management decision. Well, I  
14 mean, that could be a bad management decision. I  
15 don't know.

16 MR. PECHACEK: Just to clarify also, I  
17 think that was basically the previous outage. Again,  
18 2006 October we completed our refuel outage 17 and we  
19 are current with required inspections that can  
20 feasibly be performed. Specifically with the jet  
21 pumps we provided full UT on our group 2 beams that  
22 were replaced in '92. We also performed jet jump  
23 internal UTs on all jet pumps.

24 CHAIRMAN BONACA: Now for the welds which  
25 are inaccessible, exception No. 4. Do you foresee

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1 that some technology will come and they will have to  
2 inspect those?

3 MR. PECHACEK: That is something that we  
4 are aggressively working with the industry. We  
5 actually have a number of our plant staff on the  
6 inspection focus team for the BWR VIP. I know that  
7 group in conjunction with EPRI is further looking at  
8 technology.

9 In fact, you could even look at the  
10 technology to do internal jump pump UT inspections  
11 that five or six years ago wasn't available. As it  
12 becomes available we will look at all technology that  
13 is available to complete inspections that are  
14 currently not reasonable.

15 CHAIRMAN BONACA: Meanwhile you have  
16 confidence that without inspections you still can  
17 operate safely?

18 MR. PECHACEK: That is correct. Again,  
19 the VWR VIP requires that the owner and the licensee  
20 have an evaluation that provides a technical basis for  
21 not performing the inspection. They also recognize in  
22 some situations that the technology at this point is  
23 not available to perform those inspections.

24 MR. BARTON: Since we are on the subject,  
25 I have a question. In RO 16 you found cracks in the

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1 steam dryer. You looked again in 17 and 17 has come  
2 and gone. What did you find?

3 MR. PECHACEK: Seventeen we found a couple  
4 things. First of all, we found a new crack. It was  
5 southwest quadrant, near one of the guide rods several  
6 inches long. It was actually through the middle of  
7 the weld so, again, not integrating stress corrosion  
8 cracking but apparently fatigue in that area. That  
9 was removed, ground out, and repaired.

10 We also had on the top of our steam dryer  
11 eight blocks that were originally for start-up  
12 testing, vibration testing. We had indications along  
13 the perimeters of those blocks that were previously  
14 found back two outages ago. We thought we had found  
15 additional indications.

16 Once we went back and reviewed the tapes  
17 from the previous outage, we found out that they were  
18 already there and we had an existing indication. I  
19 believe it was found in 2004 on the skirt area.  
20 Again, that was looked at in subsequent outages and  
21 there was no change in the crack. Again, we'll go  
22 back and look at all these indications.

23 CHAIRMAN BONACA: Even though there were  
24 cracks in the shroud the vertical welds are stable.

25 MR. PECHACEK: Yes. That is correct. We

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1 had some challenges previously due to our shroud  
2 configuration with a 10 tie rod repair access. We did  
3 work with GE to come up with some techniques to a lot  
4 of areas where we only had visuals. We were able to  
5 go in with UT and better characterize those welds and  
6 the indications that are present.

7 CHAIRMAN BONACA: Thank you.

8 MR. PECHACEK: You're welcome.

9 MR. BONO: I think we've covered -- we're  
10 into program implementation and I think we have talked  
11 about how it will be a fleet approach. The commitment  
12 is a FitzPatrick commitment.

13 In the scoping phase we did utilize our  
14 component database and, as we talked about before, we  
15 started with the spacial configuration was better  
16 covered in our data base than I think the historical  
17 VY submittal which led to some of their issues. We  
18 used our drawing system and isometrics and we looked  
19 at the actual cable and piping locations which we  
20 performed walkdowns as part of our scope verification.  
21 We also reperformed that based on the Vermont Yankee  
22 operating experience.

23 The regional inspection verified our  
24 scoping in all plant areas and that will be discussed  
25 later. We did make scope changes based on both the

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1 regional and our own walkdowns. All those have been  
2 incorporated in Amendment 11 to the application. We  
3 had a conclusion that we had an acceptable method for  
4 scoping and screening of non-safety-related SSCs. Any  
5 question on the scoping and screening process? I know  
6 you talked a little bit in detail before.

7 CHAIRMAN BONACA: No. We'll hear from the  
8 staff in the afternoon.

9 MR. BONO: The next area we were going to  
10 discuss was the two open items. The draft SER has two  
11 open items for the FitzPatrick submittal and no  
12 confirmatory items.

13 The first open item deals with our vessel  
14 neutron fluence. Our current pressure temperature  
15 curves are valid through 2014, our current licensing  
16 commitment. We will be submitting fluence analysis  
17 per Reg Guide 1.190. Right now that draft analysis  
18 has been complete and it's in our Entergy review  
19 process looking for the more limiting fluence issues.

20 The draft right now has some results from  
21 our draft. The axial weld failure probability is  
22 limiting and our adjusted reference temperature and  
23 our upper shelf energy values will not be challenged  
24 based on that draft analysis at the 54 effective full  
25 power years.

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1 MEMBER SHACK: I take it the problem here  
2 is not the use of the RAMA analysis that caused the  
3 problem at Pilgrim. It's somehow your verification of  
4 your surveillance capsule data?

5 MR. BONO: George, I don't know if there  
6 is anything you want to add. George Rorke is a member  
7 of our technical staff. Part of ours was in the  
8 method of the analysis and the way we incorporated Reg  
9 Guide 1.190. When our analysis was done we had done  
10 G. We had used General Electric for that and they had  
11 looked at the guidance in draft form and felt we were  
12 in compliance.

13 George, is there anything you want to add?

14 MR. RORKE: No, I think that's the case.  
15 This is George Rorke.

16 MR. BONO: It wasn't a case where I know  
17 with Pilgrim and their benchmark not being valid. We  
18 don't have that same code restriction. It's more a  
19 case of becoming current to the new Reg Guide.

20 MEMBER MAYNARD: You did use the RAMA code  
21 or you did not?

22 MR. BONO: We did use the RAMA code.

23 MEMBER MAYNARD: You did? You don't have  
24 a benchmarking issue. You were able to benchmark with  
25 your capsule?

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1 MR. BONO: BWR-4 plant there's plenty of  
2 benchmark data with the RAMA code for our unit.

3 MEMBER ARMIJO: I would like to know is  
4 there a substitute issue here or is it a regulatory  
5 language issue? Are the fluences changed as a result  
6 of your most recent analysis?

7 MR. BONO: George can speak to that.

8 MR. RORKE: This is George Rorke from  
9 Entergy. Actually, in general the fluences are  
10 decreased at 54 EFPY within the methods. There are  
11 some peak locations that are higher but they are not  
12 limiting in the ART and the USE.

13 MEMBER ARMIJO: Okay. So when the staff  
14 found discrepancies in your initial submittal or  
15 initial application, those discrepancies weren't based  
16 on some sort of problem with the fluences being  
17 incorrect?

18 MR. RORKE: That's correct. The questions  
19 all had to do with methodology use to arrive at the  
20 fluence estimates we made in the original application.

21 MEMBER SHACK: That doesn't address -- the  
22 more I read the SER is that everybody agrees the  
23 results that you have are probably right but you  
24 hadn't completely completed the verification. That is  
25 sort of the way I'm taking what I read in the SER.

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1 DR. KUO: The staff will have some  
2 explanation.

3 MR. LOIS: This is Ambrose Lois, Systems  
4 Branch. Both calculations for FitzPatrick as well as  
5 Pilgrim were done by GE at a time before we approved  
6 their code. GE's code was an elaborate review. It  
7 took about three years and came into effect in 2001.  
8 The objective of the review of both of GE's  
9 methodology as well as RAMA code was to have the same  
10 calculation with each other's uncertainties.

11 Now, the uncertainties are approximately  
12 20 percent, the legal limit. That was established way  
13 back in the '70s. Today uncertainties are within  
14 about 7 to 8 percent. However, because both  
15 calculations were done before GE's code was approved,  
16 it could have some biases which we were not aware of.

17 Now, the RAMA code is approved for BWR-4.  
18 However, for 3s, namely Pilgrim, we did not have any  
19 benchmarking. That's where the problem came about.  
20 As far as 4s are concerned as far as FitzPatrick is  
21 concerned, it's okay. There's no regulatory  
22 difficulty.

23 MEMBER SHACK: Would you agree for bullet  
24 4 that you think when they straighten up their  
25 analysis it's still going to come out with the art and

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1 the upper shelf are going to be okay at 54?

2 MR. LOIS: Yes, absolutely.

3 MEMBER SHACK: So there's no substantive  
4 issue here?

5 MR. LOIS: Exactly.

6 MR. BONO: So I think we've wrapped up the  
7 fluence discussion but, like I said, we have completed  
8 the draft analysis that's in our review process and we  
9 come to that same conclusion that our current limits  
10 are bounding in five of the six areas and there will  
11 be no change in the 54 EFPY.

12 Environmentally assisted fatigue, we put  
13 these slides together.

14 MEMBER ARMIJO: Before you leave that, I  
15 came across something I didn't understand in your  
16 license application. There was a table 4.2-2 that  
17 listed the upper shelf energies in the unirradiated  
18 condition and also the projected for 54 effective full  
19 power years.

20 That table shows the lower intermediate  
21 shell in the unirradiated condition, upper shelf  
22 energy of 67 foot-pounds. I thought the number was  
23 supposed to be greater than 75. Is that a typo? All  
24 the other numbers were above 75 which was required but  
25 this number was 67. I didn't understand why that was

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1 there.

2 MR. BONO: I think we're going to have to  
3 get that information and look at the application and  
4 we'll have to come back. I don't have that level of  
5 detail with me right here. I have the draft results  
6 but I don't have --

7 MR. LE: I think the staff has some  
8 comment on that one.

9 MR. ELLIOT: This is Barry Elliot. I  
10 don't have the application in front of me. I'm taking  
11 your word for it that it says 67 foot-pounds  
12 unirradiated. The requirement in the regulation is 75  
13 foot-pounds to start but the limiting condition is the  
14 50 foot-pounds as far as irradiated condition. As  
15 long as they satisfy the 50 foot-pounds in the  
16 irradiated condition they were satisfied with the  
17 reactor vessel. The 75 is a critical issue if you  
18 have high copper plates. Apparently they do not.  
19 They must have low copper plates so that they can  
20 still meet the 50 foot-pound energy requirements.

21 MEMBER ARMIJO: Yes. In the projected 54  
22 effective full power years they were meeting the 50.

23 MR. ELLIOT: Okay.

24 MEMBER ARMIJO: But there was this  
25 beginning number of 67 which looked odd. T other

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1 thing on that chart, that table, is that there were no  
2 data for the welds, the axial or no data on the --

3 MR. ELLIOT: This plant was built before  
4 the requirements for upper shelf energy was started so  
5 they were only meeting the ASME code at the time the  
6 vessel was fabricated. There was not an upper shelf  
7 energy requirement. There was just a 10 degree  
8 fahrenheit test temperature requirement and they  
9 satisfied all those requirements.

10 They are not the only BWR that has this  
11 issue. Most of the BWRs do not have data for the  
12 welds. GE went out and instead of getting data for  
13 the welds specifically for each individual weld they  
14 did a generic evaluation for different types of welds,  
15 different type of weld materials. They were able to  
16 show that the upper shelf energy would drop to some  
17 particular values at the end of the life of these  
18 plants.

19 Some of them were shown to drop below 50  
20 foot-pounds. If they were shown to drop below 50  
21 foot-pounds, GE did what was called an equivalent  
22 margin analysis to show that they could meet the  
23 margins of Appendix G of Section 11 of the code with  
24 the lower upper shelf energies. That's what you're  
25 looking at there.

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1           You are looking at that GE did the  
2 analysis and they set criteria, certain foot-pounds  
3 that every plant must have in order to satisfy their  
4 generic equivalent margin analysis. That's what we  
5 review to see that if each plant is capable of meeting  
6 those generic foot-pound at end of life for the welds.

7           MEMBER ARMIJO:       So the staff had  
8 previously reviewed the GE analysis and found it  
9 acceptable.

10          MR. ELLIOT:   Yes.

11          MEMBER ARMIJO:   And that analysis applies  
12 to the FitzPatrick --

13          MR. ELLIOT:   That's right. We had to look  
14 at the materials.

15          MEMBER ARMIJO:   I didn't understand what  
16 EMA was.

17          MR. ELLIOT:   EMA is equivalent margin  
18 analysis and that is the analysis that GE performed,  
19 we reviewed it and approved it, and now we have to  
20 make sure that they have satisfied all of the foot-  
21 pound Entergy requirements that we say are the  
22 criteria now. That's what we review.

23          MEMBER ARMIJO:   That clarifies it.

24          MR. BONO:   Does that answer your question,  
25 sir?

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1 MEMBER ARMIJO: Yes. It sure does.

2 MR. BONO: Is there anything else you guys  
3 want to add? Actually, our presentation on  
4 environmentally assisted fatigue is going to be a  
5 little redundant to our discussion earlier not  
6 recognizing we would have that discussion. We did  
7 make commitment 20 that we will demonstrate the  
8 cumulative usage factors and we will use the ASME code  
9 as part of that analysis. We'll utilize design  
10 transient information and specifications for BWR.

11 As part of our analysis and part of our  
12 commitment we will be incorporating this into our  
13 fatigue monitoring program and we'll manage the  
14 effects through that monitoring program. I know we  
15 had that discussion earlier. is there anything we  
16 need to talk about in the environmentally assisted  
17 fatigue?

18 Okay. In the severe accident SAMAs we did  
19 review the six potentially cost beneficial SAMAs.  
20 There are no age-related SAMAs at FitzPatrick. We are  
21 implementing those based on our plant specific  
22 analysis and the cost benefit. We have implemented  
23 one SAMA related to our EDGs rooms and opening of  
24 doors in a procedure change.

25 One is being implemented this year that

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1 requires some design work to allow portable battery  
2 charger and the four remaining ones have to do with  
3 battery loading conditions for our HPCI and RCSI  
4 operations. Those are being looked at but none of  
5 them are age related.

6 MEMBER SHACK: Just our of curiosity your  
7 internal events PRA is 3.7 times 10 to -6. It's  
8 already small. All your SAMAs look at that. Your  
9 fire is 2.56 times 10 to -5. It's about 10 times  
10 bigger. Nobody seemed to look at anything that might  
11 help that part.

12 MR. BONO: Actually, I think the SAMA  
13 implemented was based on the fire in the EDG. I

14 MR. PECHACEK: I don't recall. We'll  
15 follow up on that issue. I know there were some  
16 previously --

17 MEMBER SHACK: I could be so expensive.  
18 I mean, the table spreading room, the main control  
19 room and the relay room.

20 MR. PECHACEK: The cable spreading with  
21 chemical force is a high contributor and we have an  
22 option to install fixed detection and we took an  
23 alternate approach with restricted combustibles. Some  
24 of the others that did come up previously have been  
25 re-reviewed as part of the separate --

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1 MR. BONO: We can follow up on how we have  
2 looked at the fire PRA analysis and the SAMAs  
3 associated with that.

4 MEMBER SHACK: The intent was to look at  
5 things based on the complete PRA.

6 MR. BONO: Okay. We did have two specific  
7 presentations based on FitzPatrick specifics. First  
8 one had to do with our containment, drywell and torus  
9 monitoring. That is BWR-4 kind of generic picture.  
10 It highlights the torus and the downcomer area to the  
11 drywell.

12 If we go ahead a couple of slides, Mike,  
13 you can see we do have the same cushion. We do have  
14 sand cushion drain lines similar to most BWR-4s and we  
15 have the air gap between the concrete and the drywell  
16 shell. And we have an internal caulk seal that is  
17 inspected every refueling outage. Some specifics on  
18 our drain conditions. We do --

19 MEMBER SHACK: Do you have this fibry  
20 stuff? What's in your gap? What did you use for that  
21 initial construction?

22 MR. BARTON: On the vertical section.

23 MR. BONO: On the vertical section we can  
24 confirm this but there was a construction and then the  
25 insulation material was removed.

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1 Tom, is there anything you want to --

2 MEMBER WALLIS: So it's a real gap?

3 MR. BONO: It's a real air gap.

4 MR. BARTON: No firewall D.

5 MR. MOSKALYK: The material that is used  
6 is ethafoam material and that was removed. That was  
7 identified. The material was removed leaving the air  
8 gap.

9 MR. BONO: In our drain we do have bellows  
10 drains. Prior to every refueling outage we do monitor  
11 a flow switch. The way our drains are configured any  
12 leakage would enunciate. It's based on a flow switch  
13 configuration such that the flow switch opens to allow  
14 any leakage. It takes one gallon to open the check  
15 valve to get enunciation but any leakage is captured  
16 and it would be enunciated.

17 MR. BARTON: Do you ever test a full  
18 switch to make sure it works?

19 MR. BONO: We test a flow switch prior to  
20 every outage. Larry has the details on how we do that  
21 but we open drain and they are allowed to pour one  
22 gallon in and ensure we get enunciation.

23 MR. LEITER: This is Larry Leiter, system  
24 engineering from FitzPatrick. That's correct. The  
25 full switch has a collection chamber and downstream of

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1 that is a weighted check valve and we test it by  
2 pouring water into the drain from some available  
3 upstream access point. They are allowed to pour in  
4 one gallon and the one gallon is supposed to fill the  
5 collection chamber sufficient to alarm the switch.

6 The weight of that is sufficient to open  
7 the check valve and drain it back out. That test has  
8 always passed. We have not had a surveillance barrier  
9 on that. The outboard one prior to shutdown for each  
10 outage and the inboard one which actually inside the  
11 drywell we test as soon as it's accessible prior to  
12 follow up.

13 MR. BARTON: Thank you.

14 MEMBER MAYNARD: So this flow switch isn't  
15 a flow --

16 MR. BONO: It's not a flow rate.

17 MEMBER MAYNARD: -- flow rate based on  
18 quantity.

19 MR. MOSKALYK: It's capable of measuring  
20 flow rates of greater than 1 gpm but the alarm set-  
21 point is such that it would alarm on a trickle and  
22 however long it took to collect a gallon of that  
23 water.

24 MEMBER MAYNARD: As long as it collected  
25 it faster than it evaporates.

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1 MEMBER SHACK: The limiting --

2 MR. BONO: That's our point in bringing it  
3 out. It is not a rate that cannot be detected. Like  
4 you say, as long as it is greater than evaporation, we  
5 would detect the leakage.

6 In the next area we show our sand cushion  
7 drains. We have done boroscopic inspections of these  
8 areas, once in 1989 and once in 2007. Both of those  
9 indicated no leakage so we have no evidence or no  
10 history of leakage down into this area.

11 Just kind of a summary, some summary  
12 bullets on our drywell monitoring. I talked about the  
13 boroscopic inspections. We do a visual inspection of  
14 the interior drywell caulk seal every outage.

15 MEMBER WALLIS: How recent were these?

16 MR. BONO: How recent were the boroscope  
17 or the --

18 MEMBER WALLIS: All these inspections.  
19 How recent were they?

20 MR. BONO: The drywell caulk seal was in  
21 2006. It's inaccessible during plant operations so  
22 it's every outage when the drywell becomes accessible.  
23 The boroscope inspection was in April/May time frame  
24 of this year.

25 MEMBER WALLIS: So these are all pretty

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1 recent. Thank you.

2 MR. BONO: These are all pretty recent.  
3 I would agree. The coating systems are carbozinc 11  
4 with epoxy and it is inspected in accordance with our  
5 IWE program during refueling efforts.

6 MEMBER SHACK: Is that the original  
7 coating or is that a replacement?

8 MR. BONO: That is the original coating.  
9 Am I correct, Tom?

10 MR. MOSKALYK: Correct.

11 MR. BONO: Under torus monitoring we did  
12 do the shell inspection in 1998 when the torus was  
13 drained for our installation of our suction strainers.  
14 As I depicted earlier, it does use a carbozinc 11 for  
15 our coating system and it is inspected in  
16 accordance with our program.

17 MEMBER WALLIS: Do you have suction  
18 strainers like the Vermont Yankees one with disks?

19 MR. BONO: We do have the circular disks,  
20 Tom? I'm not sure of Vermont Yankee's design to be  
21 honest with you. Tom, can you describe our suction  
22 strainers? I know they are a circular disk.

23 MEMBER WALLIS: They are stacked disks but  
24 they are horizontally stacked.

25 MR. MOSKALYK: The RHR suction strainers

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1 are horizontal. They extend two bays, each of the RHR  
2 suction strainers. The core spray suction strainer I  
3 believe is another horizontal strainer and the HPCI  
4 strainer is vertical.

5 MEMBER WALLIS: They are disks.

6 MR. MOSKALYK: They are disks.

7 MR. BARTON: Have you found blisters on  
8 your interior coating when you examined it, inspected  
9 it? Have you found blisters to repair or is the  
10 coating relatively intact?

11 MR. BONO: The coating has been relatively  
12 intact. Tom, if you want to give -- we're talking  
13 about the torus coating. Correct?

14 MR. BARTON: Have you found blisters when  
15 you have inspected the torus coating?

16 MR. MOSKALYK: Torus coating actually  
17 there is some blistering in the torus coating below  
18 waterline. We are currently monitoring the areas  
19 where a pudding has resulted. We did a complete  
20 drain-down for the ECCS suction strainer modifications  
21 back in 1998. During that time there was a very, very  
22 thorough inspection, ultrasonic inspection of the  
23 areas in which there was any pitting. That is being  
24 monitored during every refueling in 2004 to 2006.

25 MR. PECHACEK: We currently perform

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1 reviews using UT at about 3 by 3 grids. Those are the  
2 areas that had the most limited fitting.

3 MEMBER ARMIJO: Where were there pits, at  
4 the waterline or below the waterline?

5 MR. MOSKALYK: These pits are generally  
6 below the waterline. What we've seen is somewhere  
7 around the 5:00 position roughly below waterline there  
8 are 16 days looking at the data from 1998. There are  
9 about 10 locations we look at. I think there are four  
10 bays involved, two locations per bay. One bay, I  
11 think, had three locations. There are the areas that  
12 we actually monitor and they are below waterline.

13 MEMBER WALLIS: What is the point of this  
14 picture?

15 MR. BONO: The point of this picture is  
16 the next series goes to the construction phrase that  
17 we have for our drywell ending with a coated  
18 containment. It's just to show the construction phase  
19 progressing through the construction phase and then  
20 with the final being a pristine coated --

21 MEMBER WALLIS: Are we supposed to notice  
22 any particular feature of this?

23 MR. BONO: I was just going to move  
24 through these to show the construction phase. The one  
25 with any purpose is the last photo, the one being

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1 shown now that shows the final coated containment.

2 CHAIRMAN BONACA: Let me go back to the  
3 drywell monitoring because I think when you pass  
4 through the curve drywell monitoring relies on  
5 inspection. That is a visual inspection. Isn't it?

6 MR. BONO: That is correct. A visual  
7 inspection.

8 Tom, can you describe our drywell coating  
9 inspection program?

10 CHAIRMAN BONACA: I would like to know if  
11 you have any specific, for example, you have to form  
12 UT indications.

13 MR. BONO: Not on the drywell monitoring,  
14 only on the torus as we spoke of before we had  
15 identified pinning.

16 MEMBER SHACK: I thought somewhere it said  
17 you did some in the sand bed.

18 MR. PECHACEK: No, we performed boroscope  
19 visual.

20 MEMBER SHACK: Boroscope.

21 MR. PECHACEK: Boroscope visual.

22 CHAIRMAN BONACA: I misunderstood. I  
23 thought it UT.

24 MR. PECHACEK: No.

25 CHAIRMAN BONACA: So essentially you have

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1 the two basic technical issues to depend on. One is  
2 that you have no noticed water intrusion to justify  
3 corrosion.

4 MR. PECHACEK: That's correct.

5 CHAIRMAN BONACA: Your visual from the  
6 inside identified the coating peeling or degradation.

7 MR. PECHACEK: That's correct.

8 CHAIRMAN BONACA: And you're performing  
9 visual inspections every fall.

10 MR. BONO: Tom has the details on the  
11 visual program.

12 MR. MOSKALYK: We perform visual  
13 inspections of the interior of the drywell coatings.  
14 That is actually performed as part of the IWE program.  
15 Part of that also is visually inspecting the caulk  
16 seal at the interface between the drywell shell and  
17 the concrete floor at the base of the shell.

18 CHAIRMAN BONACA: Has the caulk seal been  
19 always in place from construction time?

20 MR. BONO: That is the original caulk  
21 seal.

22 MR. MOSKALYK: Original caulk seal, yes.  
23 It has good integrity. We have not seen any  
24 degradations in the caulk seal.

25 MEMBER ABDEL-KHALIK: What is the

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1 elevation at the bottom of the drywell?

2 MR. MOSKALYK: Drywell elevation is 256.

3 MEMBER ABDEL-KHALIK: Compared to sea  
4 level?

5 MR. MOSKALYK: Oh, yes. Elevation  
6 compared to sea level 256.

7 MEMBER MAYNARD: They are not on the  
8 ocean.

9 MEMBER ABDEL-KHALIK: Right. I'm talking  
10 about possibly ground water seeping up.

11 MEMBER SHACK: You want the level compared  
12 with the lake?

13 MEMBER ABDEL-KHALIK: Right.

14 MR. MOSKALYK: Lake level is somewhere  
15 around 244. I'm not sure if that's low lake or if  
16 that's just normal lake level but it's about 244. We  
17 are roughly about 10 feet or 12 feet above lake level.

18 MR. MEYER: If I could add to the  
19 discussion. We talked at the Pilgrim meeting about  
20 the issues that Pilgrim had with ground water and how  
21 it affected their torus room. I think the key picture  
22 they've got is not the last one but the first one  
23 where it is shown that at FitzPatrick it is actually  
24 rock they had to blast out, excavate.

25 Their drywell and torus are sitting on

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1 rock whereas at Pilgrim it was so soft and sandy they  
2 had to put a temporary footing down to even construct  
3 the plant and that is what got into the discussion of  
4 the joints in the construction and how water was able  
5 to penetrate. Here they are adjacent to a large body  
6 of water but they are also basically carved out of  
7 bedrock and I think it's a considerably different  
8 situation.

9 MEMBER WALLIS: That's helpful. I wonder  
10 what this thing was really showing me but now you've  
11 explained it. Thank you.

12 MR. PECHACEK: Just if I could follow up  
13 on what Glenn just stated also. I walked down to the  
14 torus area during one of the inspections, actually  
15 several times. Look at this first photograph. If you  
16 notice, the drywell pedestal is sitting on the raised  
17 portion of rock in the middle and the torus room per  
18 se is the outer perimeter there where you see the  
19 rebar. Likely any water that you have in the area you  
20 would see the torus in the lower elevation. Again,  
21 that area we walked down and there are no signs  
22 whatsoever of water seeping in from the exterior  
23 areas.

24 MEMBER WALLIS: I am looking at a picture  
25 that shows this shell is festooned with piping that

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1 sticks all over the place.

2 MR. PECHACEK: Penetrations.

3 MR. BONO: Those are the drywell  
4 penetrations.

5 MEMBER WALLIS: It shows something one  
6 might not be aware of.

7 MR. BONO: If there are no other questions  
8 on the drywell or torus monitoring, we will go into  
9 the torus repair which is going to be unique to  
10 FitzPatrick. In June 2005 we did identify a through-  
11 wall leak indication in the torus. It was located in  
12 the same bay that the HPCI steam discharges into and  
13 it was near a ring girder gusset plate.

14 We'll go through some of that location  
15 because I think the location of the discharge of the  
16 steam and the support structure, both the outside  
17 support and the ring girder support played a key role  
18 in the stresses that were seen at that location.

19 MEMBER WALLIS: How did this compare with  
20 the predicted fatigue life using the methods which we  
21 heard about before?

22 MR. BONO: It was -- this condensation  
23 oscillation was not in --

24 MEMBER WALLIS: I thought there was a  
25 formula for calculating the loads from your selection

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1 and you know how many times you've implied them so you  
2 could calculate a fatigue line.

3 MR. BONO: The condensation oscillation is  
4 characterized in our safety relief valve discharge but  
5 I don't think that analysis --

6 MEMBER WALLIS: You have some sort of  
7 curve or load.

8 MR. BONO: I don't think that analysis  
9 moved over to our HPCI steam line. I think the  
10 condensation oscillation analysis you're talking about  
11 was specific to our safety relief valve. The HPCI  
12 steam line was not analyzed in that method and that  
13 led to the problem.

14 MEMBER SHACK: The postulate is as I read  
15 the information that if you operated this thing for  
16 14.5 hours during the blackout and you've got a 4.6  
17 inch crack.

18 MR. BONO: We put in the information  
19 notice the impact of the blackout because that was a  
20 HPCI run that was not typical for the site. Normally  
21 it's a quarterly within one shift kind of evolution.  
22 That was a long run fairly close. The 4.5 inch crack  
23 obviously propagated through the cycles. That's why  
24 I thought it was important to add that information.  
25 We did do the code repair.

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1                   MEMBER WALLIS: Vibration fatigue, is that  
2 a hypothesis or is this some kind of confirmation by  
3 analysis or what?

4                   MR. BONO: Tom, you can speak to that if  
5 you would like. There was a confirmation when we  
6 removed the flaw area. We did send that off for a lab  
7 confirmation.

8                   MEMBER WALLIS: You said it was due to the  
9 HPCI. Was that the only thing you thought could have  
10 caused it or did someone actually analyze the  
11 stresses?

12                  MR. BONO: We did analyze the stresses  
13 from the condensation oscillation.

14                  MR. MOSKALYK: We actually did both. We  
15 analyzed the stresses in that bay to determine the  
16 number of cycles. We established the stress levels at  
17 that location, the number of cycles that would cause  
18 that to crack. We also had a lab review that. They  
19 actually did a metallurgical analysis to confirm that  
20 it had beach marks and also confirmed that it was a  
21 vibration fatigue issue.

22                  MEMBER ARMIJO: So you looked at the  
23 fracture surfaces and confirmed you had a fatigue.

24                  MR. MOSKALYK: That's correct. We did  
25 both. We did both analysis and lab testing.

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1                   MEMBER SHACK: Was it assumed to be there  
2 before this long run associated with the blackout or  
3 was this basically a blackout generated by --

4                   MR. MOSKALYK: What we did is we didn't  
5 know when the crack initiated. What we had to do was  
6 establish what stress levels over the duration of  
7 operations would have caused it. We actually counted  
8 the number of days or hours the HPCI was run from day  
9 one including the blackout. We established what  
10 stress levels would cause -- what alternating stress  
11 levels would cause a crack to occur at that size at  
12 that point in time.

13                   MEMBER SHACK: What fraction of that  
14 growth was in the blackout? Any idea?

15                   MR. MOSKALYK: I do not have that  
16 information.

17                   MEMBER SHACK: Station blackout coping  
18 analysis. The crack had grown so large that you  
19 wouldn't have met that.

20                   MR. MOSKALYK: I don't have that  
21 information with me.

22                   MR. BONO: I don't know that we calculated  
23 how much of that was --

24                   MEMBER WALLIS: There's only one HPCI  
25 exhaust?

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1 MR. BONO: There is only one HPCI steam  
2 exhaust. The RCSI system much smaller system does  
3 have a steam exhaust in a separate bay. I think the  
4 next couple pictures here kind of show the condition  
5 that was set up. Its configuration is different in  
6 that it does not impact directly by ring girder  
7 support. It does not directly impact onto the torus  
8 shell.

9 MEMBER ARMIJO: Is FitzPatrick unique with  
10 the HPCI arrangement compared to other BWR-4s?

11 MR. BONO: We did find that as part of  
12 this in our extended condition. We went and we did an  
13 information notice and we used the operating  
14 experience network. We did find, I believe, one other  
15 plant that had a similar steam line configuration than  
16 FitzPatrick.

17 I would have to confirm the details on  
18 that but I can tell you there were other susceptible.  
19 I believe it was only one. It may have been two other  
20 plants that we shared this information. Most plants  
21 had a steam sparger installed in their HPCI lines in  
22 the torus.

23 The next series of slides here kind of  
24 show the geometry here. You see a cross section of  
25 the torus with the outside support and the ring

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1 girder. You can see the two gusset plates. The lower  
2 gusset plate is where we actually saw the lower gusset  
3 plate as it met the support column on the outside of  
4 the torus is where we saw the cracking.

5 We did see in our extended commission  
6 reviews in that next outage some surface. No through-  
7 wall indication but some surface indications on the  
8 gusset plate directly above it that we ground out and  
9 repaired for the code. This is actually a pre-sparger  
10 picture that we found in our archives and you can see  
11 that the open end discharge line pointing toward the  
12 torus shell.

13 MR. BARTON: That's very close to the  
14 shell.

15 MR. BONO: Very close to the shell. You  
16 can see the ring girder lines up with the support on  
17 the outside as a very rigid location combined with  
18 that condensation oscillation and the stress levels  
19 being concentrated. I think this picture is  
20 definitely worth a thousand words because it does show  
21 you just how close and how direct that impingement  
22 was.

23 MEMBER WALLIS: There was no damage to the  
24 HPCI pipe itself?

25 MR. BONO: There was no damage to the HPCI

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1 pipe itself or the penetration.

2 MEMBER ABDEL-KHALIK: So these corrosion  
3 areas are where the coating is bad?

4 MR. BONO: I'm sorry. Can you repeat  
5 that?

6 MEMBER ABDEL-KHALIK: What are these areas  
7 that indicate corrosion? Are these consistent with  
8 what you said earlier about failure of the coating  
9 below the water line?

10 MR. BONO: At least consistent with the  
11 areas we are monitoring now and the torus that we  
12 talked earlier below water. Those areas would be  
13 below water level.

14 MR. MOSKALYK: This particular area --

15 MEMBER ARMIJO: Pretty rusty.

16 MR. MOSKALYK: This particular area does  
17 not have significant enough corrosion that we're  
18 monitoring. We do not have pitting in this area where  
19 the HPCI discharges.

20 MEMBER ARMIJO: You've got a lot of rust  
21 there I think is the point.

22 MR. MOSKALYK: Surface.

23 MR. BONO: That's the question. With that  
24 amount of surface rust have we seen any blistering or  
25 thinning in that area.

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1 MR. MOSKALYK: No metal loss in -- not  
2 enough metal loss in that area to monitor under the  
3 ultrasonic inspections.

4 MEMBER ABDEL-KHALIK: Is the coating  
5 intact in these areas?

6 MR. MOSKALYK: The coating -- you know,  
7 carbozinc 11 is a sacrificial-type coating over time  
8 so it's intact but eventually the zinc is depleted out  
9 of that coating system.

10 MEMBER ABDEL-KHALIK: Thank you.

11 MR. BONO: So under repair we did add the  
12 sparger during our last refueling outage. It does not  
13 direct toward the shell. It directs more into the  
14 torus area, torus and air space area. It has  
15 significantly reduced the loads. The next picture  
16 here is actually a drawing that we used as part of our  
17 design that shows the direction for the sparger.

18 MEMBER WALLIS: The sparger is a system of  
19 pipes with small holes in them or something like that?

20 MR. BONO: It's basically a pipe extended  
21 from the penetration with a pattern of holes.

22 Tom, if you can describe the analysis we  
23 went through.

24 MR. MOSKALYK: The hole pattern, they are  
25 one-inc diameter holes. They are about approximately

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1 three feet along the end of the pipe. The end of the  
2 pipe is capped solid. The holes are not  
3 circumfrenially. They are 30 degrees facing toward  
4 the shell and 30 degrees inward. It's solid. The  
5 holes are directed such that they will not impinge  
6 toward the shell.

7 MEMBER WALLIS: They are directed into the  
8 pool.

9 MR. MOSKALYK: They are directed into the  
10 pool. They are directed laterally along the access of  
11 the pool.

12 MEMBER ARMIJO: Your picture doesn't look  
13 like your drawing.

14 MR. BONO: The picture is --

15 MEMBER ARMIJO: The drawing looks wrong.  
16 I believe the picture.

17 MR. BONO: The drawing is after the  
18 repair. The picture is the condition that led to the  
19 failure.

20 MEMBER ARMIJO: So you actually changed  
21 the --

22 MR. BONO: We changed the design.

23 MEMBER ARMIJO: You cut that pipe out and  
24 made it prior to the changes.

25 MR. BONO: We cut it back closer to the

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1 penetration and then sloped it with the configuration.

2 CHAIRMAN BONACA: Is there any history of  
3 similar problems in other BWRs as far as you know?

4 MR. BONO: We did not in our extended  
5 condition see similar failures at other BWRs but we  
6 did find other plants that had a steam design into the  
7 torus similar to ours so we believe they may be  
8 susceptible and we gave them that information.

9 CHAIRMAN BONACA: Issued LAR, I guess?

10 MR. BONO: We would have issued -- we in-  
11 opted containment when we determined that we could not  
12 meet our function, couldn't meet the containment  
13 function. We actually entered our emergency plan  
14 under an unusual event for an in-opt containment.

15 CHAIRMAN BONACA: Do you know if Pilgrim  
16 and Vermont Yankee are planning future --

17 MR. BONO: Pilgrim and Vermont Yankee are  
18 two plants that do have a sparger installed in their  
19 headset. One thing we did find as part of our  
20 extended condition. We looked at other ring girder  
21 gusset locations for the onset of the cracking.

22 We did find two other locations in that  
23 same bay that had the surface indications but nothing  
24 through wall. All those were paired during that  
25 outage and restored to code. The next picture

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1 actually shows where the HPCI line penetration is.

2 MEMBER SHACK: You just grind them out and  
3 you still had enough wall left?

4 MR. BONO: We ground them out and still  
5 had enough wall left and then did proper containment  
6 testing.

7 MR. PECHACEK: About three-eighths of an  
8 inch deep is how far we went to fully excavate the  
9 flaw area.

10 MR. BONO: And I think we've covered these  
11 last few bullets but we did do the code repairs where  
12 we did find extended condition and we did analysis to  
13 confirm that the extended condition caused these  
14 flaws.

15 MEMBER WALLIS: Is this the end of your  
16 presentation?

17 MR. BONO: This is the end of what we --

18 MEMBER WALLIS: We have some questions  
19 about some other things but I wonder if we should take  
20 a break now. They are coming back after lunch.  
21 Aren't they?

22 CHAIRMAN BONACA: We can take a break if  
23 we want to and then they will have to be -- I mean, we  
24 are not going to switch to the presentation of the  
25 staff after we hear the questions and answers.

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1                   MEMBER WALLIS: I had questions about the  
2 weld overlays to the recirc system piping. You have  
3 a whole lot of weld overlays to the recirc system  
4 piping. It seems rather unusual. And I had questions  
5 about -- you haven't said anything about the steam  
6 dryer yet. Can we talk about the steam dryer after  
7 lunch?

8                   CHAIRMAN BONACA: All right. If there are  
9 a few questions to go through, it's better to break  
10 now and then come back. We'll break until 5 after  
11 1:00.

12                   MR. BARTON: Just one other thing. We  
13 have the original research piping with overlays.  
14 That's what we're talking about?

15                   MR. BONO: That is correct.

16                   CHAIRMAN BONACA: Okay. So we'll take a  
17 break and come back at 5 after 1:00.

18                   (Whereupon, at 12:04 p.m. off the record  
19 for lunch to reconvene at 1:05 p.m.)  
20  
21  
22  
23  
24  
25

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A-F-T-E-R-N-O-O-N S-E-S-S-I-O-N

1:05 p.m.

1  
2  
3 CHAIRMAN BONACA: We will resume the  
4 meeting now and there are a number of questions that  
5 the members wanted to raise. You had one.

6 MEMBER ABDEL-KHALIK: You showed us a  
7 picture, slide No. 33, for what you called surface  
8 corrosion on the torus. You indicated those are not  
9 the areas that were pitted. Do you have a picture of  
10 the areas that were pitted?

11 MR. BONO: We did not bring a picture of  
12 the areas that were pitted. Tom, I don't know if you  
13 can describe them. We can maybe verbally describe  
14 them. We did not bring a picture of those areas.

15 MR. MOSKALYK: The pitted areas there were  
16 actually some grids that were set up during the 1998  
17 drain-down we replaced the suction strainers. We did  
18 a thorough inspection of the interior of the torus  
19 below the water line. What we had done is we sat up  
20 grids of areas of any kind of pitting. Any pitting of  
21 significance grids were set up and there were 10 areas  
22 of about three by three grids.

23 Those areas are the areas that are  
24 monitored. In 2004 nine of those 10 areas were  
25 routinely inspected once again. In 2006 we had done

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1 five of those areas. There is a priority of  
2 inspections for those areas but the pitted areas are  
3 in grids. They are three by three grids.

4 MEMBER ABDEL-KHALIK: What is the nature  
5 of the pits? What is the depth of the pits? What do  
6 they look like? What is the extent of the pitting?

7 MR. MOSKALYK: The depths of the pits, the  
8 more significant pits, the torus shell in that area is  
9 .632 inches. That's a nominal wall thickness for the  
10 shell. Our deepest pits to date we have a remaining  
11 surface wall of .566. We have a required general  
12 thickness of .503 inches. We have quite a bit of  
13 margin, a lot of remaining margin to the point of  
14 reaching the general minimum wall thickness for the  
15 torus.

16 CHAIRMAN BONACA: How do you select the  
17 specific areas you're monitoring? Was that selected  
18 because during the first inspection you find them to  
19 be the most serious?

20 MR. MOSKALYK: That's correct. Those 10  
21 areas in the torus occurred over four different days,  
22 four of the 16 days, those were the areas where there  
23 was pitting significant enough to perform UT and  
24 monitor.

25 CHAIRMAN BONACA: Do you check any other

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1 area in case you have some reason why pitting is  
2 initiated somewhere else?

3 MR. MOSKALYK: At this point we have all  
4 the data from 1998 for all the other areas but some of  
5 those areas are monitored. We have data for all the  
6 areas and at this point we are monitoring 10 areas.

7 MEMBER ARMIJO: What was the reason for  
8 the pitting in those localized areas? Was it  
9 breakdown of the coating or failure of the coating?

10 MR. MOSKALYK: Likely depletion of the  
11 coating. The coating does not blister off. It's just  
12 that over time it just waste because of the  
13 incompleteness --

14 MEMBER SHACK: You get a localized failure  
15 so you concentrate.

16 MEMBER ARMIJO: Because if that's the  
17 cause of it, how do you know that it's not occurring  
18 somewhere else even now?

19 CHAIRMAN BONACA: That's why I was asking  
20 the question about do you ever look in some other  
21 areas.

22 MR. MOSKALYK: Well, you know, from 1998  
23 we did a thorough map of the torus in that period. At  
24 that time 23 years in the plant operation you have a  
25 sufficient amount of time to establish areas that

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1 would be a problem.

2 MEMBER ARMIJO: So you are currently  
3 monitoring areas that had pitting as well as those  
4 that didn't have pitting?

5 MR. MOSKALYK: Monitoring areas that had  
6 any evidence of pitting.

7 MEMBER ARMIJO: But only the pitted areas?

8 MR. MOSKALYK: That's correct.

9 MR. PECHACEK: Just maybe a clarification  
10 too, though, is that we did increase the grid size so,  
11 again, the pitting is going to be very, very  
12 localized. Before we had grid that were one foot by  
13 one foot. Now we have extended those three foot to  
14 three foot area. We're starting to get some other  
15 areas and probably have a better profile if you do see  
16 attack going on.

17 MEMBER ARMIJO: After 1998 did you do  
18 anything like re-code? I'm just trying to say whatever  
19 was initiating what the root cause was failure somehow  
20 of that coating. Did you do something to repair the  
21 coding and replace it?

22 MR. MOSKALYK: There was some underwater  
23 coating that was performed right before 1998 before  
24 one of the previous outages, one or two of the  
25 previous outages. There were some underwater coating

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1 repairs. It's a qualified underwater coating system  
2 that was used for some of the pitting. Since that  
3 time I don't believe that we have done any underwater  
4 coating on the pitted areas.

5 MEMBER ARMIJO: For example, when you  
6 drain this thing down here, it would have been dry and  
7 easy time to repair a coating if you needed to. Did  
8 you do anything like that?

9 MR. MOSKALYK: In 1998 I don't believe we  
10 had any extensive coating system.

11 MEMBER ARMIJO: Or since then?

12 MR. PECHACEK: Let me interject, Tom.  
13 There have been some areas specifically where we had  
14 the torus repairs because we removed a significant  
15 amount of coating to facilitate the repair. They were  
16 recoated.

17 MEMBER ARMIJO: But not in these --

18 MR. PECHACEK: Not in the areas where we  
19 observed the pitting. Again, we are keeping track of  
20 the approach rate and we have expanded the sample size  
21 with UT so roughly a three by three grid.

22 MEMBER ABDEL-KHALIK: Even with three by  
23 three that is still a very, very small fraction of the  
24 total surface area.

25 MR. PECHACEK: That is a correct statement

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1 but we would expect the areas where we had pitting  
2 initially that you would continue to have the same  
3 pitting rate there.

4 MEMBER ABDEL-KHALIK: Since you did  
5 nothing to mitigate it.

6 MR. PECHACEK: That is correct. Also as  
7 Tom, I think, stated previously, we do have several  
8 data points now so we have a remaining service life  
9 value that we have confidence in. As we get more  
10 information we can feed it back in.

11 MEMBER ARMIJO: What's hard to understand  
12 is if you had pitting it was caused by some defect in  
13 the coding or else it shouldn't have pitted.

14 MR. PECHACEK: Correct.

15 MEMBER ARMIJO: You didn't mitigate it at  
16 all and your UT data indicates that the pitting  
17 penetration rate has slowed down or stopped or  
18 something without any mitigation.

19 MR. PECHACEK: Can you address the rate,  
20 Tom?

21 MR. MOSKALYK: The penetration rate is  
22 quite small. On average it's about .0032 inches per  
23 year. Just as an example, in order for us to take the  
24 worst-case pit and reach the end of general life based  
25 on general wall thickness the year 2028 would be the

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1 time. We have about 21 years of service life left to  
2 reach general thickness of the shelf. That is not  
3 considering local pitting. This is just for general  
4 corrosion. It's a very conservative number.

5 MEMBER ABDEL-KHALIK: But that's within  
6 the period of extended operation. Isn't it?

7 MR. MOSKALYK: That would be for general  
8 corrosion if we use the general corrosion equation.  
9 There is a code case N460 which is used for localized  
10 pitting. The localized conditions you can go lower  
11 than that if you need to but we very conservatively  
12 use the general corrosion rate and that's what our  
13 whole basis for our current inspections and our  
14 current program is.

15 MEMBER ARMIJO: I don't know. It seems  
16 kind of hard to understand why when you had this torus  
17 drained and dry it would have been a good time to just  
18 go and recoat those suspect areas.

19 MEMBER SHACK: This way he's got a leading  
20 indicator.

21 MEMBER ARMIJO: Yeah, well, you know.

22 MEMBER SHACK: Otherwise you would have to  
23 keep looking everywhere.

24 MR. PECHACEK: As Tom said, too, just for  
25 a clarification, the number, the 2028 assumes that

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1 worst corrosion rate was seen over the whole surface  
2 of the torus.

3 MR. MOSKALYK: That's correct.

4 MR. PECHACEK: If you're looking at  
5 localized, required values are going to be a lot or  
6 the values will be a lot longer. As we have  
7 opportunities whether it be during diving operations,  
8 we periodically look at the condition of the coatings.  
9 As we have those data points we'll take the necessary  
10 actions to mitigate it. Right now it's very, very  
11 localized, just a couple areas. Again, the values he  
12 provided were not even approaching middle wall.

13 MR. BONO: One thing to point out, the  
14 picture that you are referring to was actually prior  
15 to the ECCS strainer modification so this picture was  
16 prior to the mapping of the torus just to date this  
17 picture. The torus was inspected after this picture  
18 was taken.

19 MR. BARTON: And repaired where you found  
20 breaks in the coating or failure to the coating? If  
21 you look at this picture, I don't know what it is but  
22 it looks like pit marks and rust here and there. I  
23 wouldn't have shown this picture if I was you. It  
24 asks a lot of questions. It raises a lot of  
25 questions. It's a lousy picture of your torus coating

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1 system.

2 MEMBER ARMIJO: Yes, it looks pretty rusty  
3 and it's been repaired in spots or painted over or  
4 something.

5 MEMBER ABDEL-KHALIK: How would you  
6 guarantee that the sampling that you are currently  
7 doing in those areas is representative of what is  
8 going on over the entire surface area?

9 CHAIRMAN BONACA: As a minimum, I mean, I  
10 would like to hear that when you go in and monitor  
11 those areas it is also regional inspection of the  
12 rest. There are other areas with the same process  
13 that --

14 MR. BONO: It's probably worthwhile to  
15 describe the whole torus monitoring program visually.  
16 We do not drain the torus every outage but we do do  
17 above-water level inspections.

18 MEMBER WALLIS: But you do look at it.

19 MR. BONO: Right. We do look.

20 MEMBER WALLIS: What do you think about  
21 these rusty areas as you can see them?

22 MR. BONO: The water level in this picture  
23 would be right below the penetration. The rest of the  
24 line would be under the water level.

25 Maybe, Tom, just a general overview of

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1 what we do for torus monitoring for coating.

2 MR. MOSKALYK: In general, every refueling  
3 outage we do send someone in. Actually a qualified  
4 ISI inspector is sent in. He looks at the water line  
5 and above the water line area and records the  
6 information and compares that every refueling outage  
7 to the previous outage.

8 MEMBER ARMIJO: And the UT measurements  
9 are made from the outside of the torus every outage or  
10 every few outages?

11 MR. MOSKALYK: Every outage since we  
12 established the inspections. Since 2004 we have been  
13 doing UT examination outside. We have a priority  
14 system set up for what locations would be inspected.

15 MR. PECHACEK: And, again, those areas --  
16 just to reinforce the point, those areas were selected  
17 on the areas where we saw the most degradation as far  
18 as the pitting, the depth of the pitting.

19 MEMBER WALLIS: Is this a lower degree  
20 than what accumulates on the bottom of the torus? It  
21 used to happen in toruses but maybe it doesn't so much  
22 any more.

23 MR. PECHACEK: There is some silting. We  
24 saw that when we had divers in. They ended up picking  
25 it up with their fin.

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1 MEMBER WALLIS: Do you clean it every  
2 outage?

3 MR. PECHACEK: Not every outage.

4 MR. BONO: We do an analysis of the  
5 content and then we do a de-sludge.

6 MEMBER WALLIS: So you see how much rust  
7 you've collected in the bottom there.

8 MR. BONO: Silting, dirt. We do have  
9 pictures of the 2005 torus repair that you can see the  
10 actual diver evolutions and you can see the clarity of  
11 the water.

12 MEMBER MAYNARD: I would like to go back  
13 to the drywell for just a little bit and make sure I  
14 understand. You've had no history of any leakage,  
15 bellows failure, no evidence of water getting between  
16 the liner and the concrete or nothing in the sandbed  
17 region?

18 MR. BONO: We have no history of leakage  
19 into the drain areas. That is correct.

20 MEMBER MAYNARD: What about on the floor?  
21 Do you have like a concrete floor?

22 MR. PECHACEK: The drain lines, if you can  
23 imagine this, people were questioning the purpose of  
24 it with a pedestal for the vessel. That area that is  
25 directly the torus is an open room. If you were to

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1 walk up underneath the torus to the inside wall, these  
2 drain lines comes out about 20 feet above the floor.

3 They are just out in the open so if there  
4 was something there, if somebody was in that area it  
5 would be obvious. In fact, the drain lines stop flush  
6 with the wall so you can get water on the wall and see  
7 any residual drainage that did occur.

8 Just another point that we didn't discuss  
9 before but the other thing that we did when we did do  
10 the boroscopic exams in 2007 is we actually formed a  
11 scan to see if there was any contamination that,  
12 again, would be assigned some kind of leakage curve  
13 and everything came out clean.

14 MEMBER WALLIS: When you do these exams  
15 you go all the way up in the hold area?

16 MR. PECHACEK: They did not go all the way  
17 up, no. They went up far enough to be able to see.  
18 I think due to the length of the probe and also trying  
19 to get through that torturous path they were just able  
20 to get up to the end of the drain line, see the  
21 stainless steel plates and look up above.

22 MEMBER ABDEL-KHALIK: Have you had any  
23 indications of recirc pump seal failures or leaks?

24 MR. BONO: We have had recirc seal leaks  
25 in the history of FitzPatrick inside the containment.

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1 I don't have the timing or the number of those but we  
2 do monitor and identify leakage within our drywell.

3 MEMBER ABDEL-KHALIK: Along with that has  
4 the sump level indication ever failed?

5 MR. BONO: From my memory I'm not aware of  
6 a sump level indication failure. We have had cases  
7 where we've had sump level indication where due to  
8 either foot valve or check valve leakage we might be  
9 conservative in our containment leakage monitoring  
10 where we might count leakage twice because of back  
11 leakage through the systems. Maybe some of the guys  
12 from the plant staff can help me. I'm not aware of  
13 any sump level indication failures.

14 MEMBER ABDEL-KHALIK: I'm just trying to  
15 find out if there was any other sources of water.

16 MR. BONO: Recirc water would be inside  
17 containment.

18 MEMBER ABDEL-KHALIK: Right.

19 MR. BONO: Inside the shell.

20 MR. BARTON: You have a seal between the  
21 concrete floor and the drywell?

22 MR. BONO: We have a caulk seal that is  
23 inspected every outage.

24 MEMBER SHACK: What is the level of your  
25 identified leakage?

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1 MR. BONO: We generally run less than 2.0  
2 gallons per minute or gallons per hour. Because I'm  
3 standing in front of everybody now I'm losing my  
4 measurements here. We monitor that and our identified  
5 leak rate very small. We come out of outages  
6 generally with zero and then accumulate through a  
7 cycle but well within all acceptable limits. Most of  
8 that we can attribute the identified leakage to the  
9 normal design leak off from our research seals with  
10 our purge flow. Actually, when it gets too low we get  
11 concerned about our seal performance.

12 MEMBER WALLIS: Are you going to tell us  
13 about this recirc system piping weld overlays?

14 CHAIRMAN BONACA: Let me just go back to  
15 the torus. We had a long discussion and then we left  
16 it hanging there. I would like to just understand  
17 from you your perspective on what should make us  
18 comfortable that what you're doing or going to do as  
19 far as your program will give us good assurance over  
20 the next 20 years this torus will be functional?

21 Functional to me means that be capable of  
22 also taking the worst possible transients without  
23 failure. I would like to understand, you know, what  
24 are you doing to assure that. I understand this is  
25 part of the in-service containment program. Could you

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1 tell me?

2 MR. PECHACEK: I think the assurance is in  
3 the program that we implement. We have a program that  
4 meets the requirements. We do the monitoring. We do  
5 have some pitting but I think we are conservatively  
6 applying that to the whole torus and we are monitoring  
7 our analyzed life and will continue to monitor that  
8 and apply that to the torus.

9 I think the assurance I can give you is in  
10 our inspection program on the fact that we're being  
11 conservative. I understand the concern about not  
12 correcting the cause when we identified the pitting  
13 areas but we are applying that generally calculating  
14 surface life and we will take action before we reach  
15 any of our minimum wall requirements.

16 MR. PECHACEK: I think that sums it up  
17 well in addition to the items we discussed.

18 CHAIRMAN BONACA: Okay. But you limit  
19 yourself to the monitoring or the pitting areas but  
20 you able to look at in a broader sense other areas  
21 where you find that you have no new pitting areas that  
22 are developing there and you rely on your corrective  
23 action program to qualify or repair?

24 MR. PECHACEK: That is correct.

25 MEMBER ARMIJO: But if you had new pitting

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1 events happening elsewhere, would you find them?  
2 Would you spot them in your normal inspection of the  
3 torus?

4 MR. PECHACEK: We clearly would in the  
5 areas where we are currently performing the reviewing  
6 in the three by three grids.

7 MEMBER ARMIJO: The pits that are there  
8 now you found them by some method. Somebody saw  
9 something.

10 MR. PECHACEK: Yes.

11 MEMBER ARMIJO: I'm just assuming that the  
12 same thing would be visible if the pits were occurring  
13 somewhere else in the torus.

14 MR. PECHACEK: I'm going to ask Tom  
15 Moskalyk to correct me if I misstate something. Those  
16 original pit depths were taken in 1998 when the torus  
17 was drained down so you literally had people with pit  
18 gauges walking through the torus saying, "Hey, here is  
19 something here," and taking measurements. They were  
20 actually measurements in a dry torus.

21 MEMBER ARMIJO: Well, that's the way they  
22 were found.

23 MR. PECHACEK: That is correct.

24 MEMBER ARMIJO: If there was other pitting  
25 going on now and the torus is flooded, you wouldn't

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1 find them.

2 MR. PECHACEK: We would not unless we had  
3 other ancillary activities. As I mentioned, when we  
4 had the divers in for doing the extended condition  
5 review on the torus flaw, if there was something  
6 notable, they would bring it up. Additionally just the  
7 areas outside of the grid.

8 MR. BONO: And in that extended condition  
9 flaw review we did have to lower level to address some  
10 of those extended condition locations. When that  
11 lower level becomes exposed, then that is inspected.

12 MEMBER ABDEL-KHALIK: But those divers  
13 don't go around with a depth measure.

14 MR. BONO: No, but it was inspected by our  
15 qualified staff when we lowered the water level.

16 MEMBER ABDEL-KHALIK: I guess we are kind  
17 of worried how you can be comfortable that there isn't  
18 some pitting or degradation going on elsewhere in the  
19 torus when the only way you found it initially was  
20 when the torus was drained down and conditions were  
21 ideal for finding something. You will eventually find  
22 it if it's there but it's going to be painful.

23 MR. SMITH: If I may, this is Art Smith.  
24 One of the things that we also looked at is that we  
25 found those pits visually and then we've been

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1 monitoring them. We had quite a few data points as  
2 far as the depth of those pits and it's rate. Even if  
3 there is some initial or new pits that do occur, the  
4 rate is not going to be greater than what is already  
5 known.

6 MR. PECHACEK: Art is our ISI program  
7 owner. He's unable to be with us today.

8 MEMBER SHACK: But they monitored the  
9 worst locations and you assume you bounded everything  
10 else. They think they are looking at the worst  
11 locations.

12 MEMBER ABDEL-KHALIK: Only if you  
13 understand the underlying mechanism.

14 MEMBER SHACK: If it's a defect in the  
15 coding, then they found the first defects and  
16 presumably they are the worst defects.

17 CHAIRMAN BONACA: Do you drain down the  
18 torus with some frequency? I mean, every 10 years, 15  
19 years or whatever?

20 MR. BONO: Tom, are you aware of any  
21 required scheduled periodic --

22 MR. MOSKALYK: Not that I'm aware of.

23 CHAIRMAN BONACA: I didn't get the answer  
24 to that question.

25 MR. BONO: No, we are not aware of any

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1 required scheduled periodic drain down.

2 MEMBER SHACK: Historically you drained it  
3 to put in the sump strainers?

4 MEMBER ABDEL-KHALIK: It's the HPCI.

5 MR. BONO: We drained it to put in the  
6 sump strainers. The actual repair for the HPCI  
7 exhaust we did not drain it. We did have to lower the  
8 level to do the extended condition repairs.

9 MEMBER SHACK: So in history we've had one  
10 drain.

11 MR. BONO: In history in my knowledge  
12 we've had three drains.

13 CHAIRMAN BONACA: I guess the situation is  
14 similar to other BWRs. There is no requirement for  
15 drain down.

16 MR. MOSKALYK: We have had three drains of  
17 the torus. Two were in conjunction with the Mark 1  
18 program upgrades. The third was for the ECCS suction  
19 strainers.

20 CHAIRMAN BONACA: I have no further  
21 questions. Any other questions?

22 MEMBER WALLIS: Can we move on to  
23 something else?

24 CHAIRMAN BONACA: Yes. Now you can.

25 MEMBER WALLIS: You were going to tell me

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1 about all these weld overlays to the recirc system  
2 piping, why they were necessary and are they going to  
3 continue at the same rate and so on.

4 MR. PECHACEK: What I would like to do is  
5 Artie Smith is on the phone. Artie, if you could give  
6 us an overview. Did you hear the question?

7 MR. SMITH: Yes, I did. I'm prepared.  
8 Right now FitzPatrick has 24 overlays. Of those 24  
9 overlays two of them were on the jet pump  
10 instrumentation line and one is on our CRD cap line.  
11 All of those overlays were found through ultrasonic  
12 testing and/or cracking and subsequently overlaid over  
13 a period of time beginning back in about 1987. There  
14 might have been one or two that was prior to that but  
15 that's what those overlays mean.

16 What we are actually currently doing as  
17 far as our research system and all our stainless steel  
18 at FitzPatrick is we are inspecting that in accordance  
19 with performance demonstration initiative and with the  
20 qualified inspectors equipment and procedures. Right  
21 now we feel that we have a very, very good handle on  
22 the status of these welds. We have a high degree of  
23 confidence as far as the quality of the examinations  
24 that have been conducted.

25 MR. BARTON: When was your most recent

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1 overlay?

2 MR. SMITH: That was the CRD cut cap.

3 MR. BARTON: When?

4 MR. SMITH: That was the CRD cut cap which  
5 occurred RO14. I'm not sure what date that was.

6 MR. BARTON: You've had none on recirc  
7 piping recently?

8 MR. SMITH: No. No, we have not.

9 MEMBER WALLIS: There were 21 --

10 MR. SMITH: Excuse me?

11 MEMBER WALLIS: There were 21 overlays on  
12 the recirc piping?

13 MR. SMITH: Oh, yes, 21 overlays on the  
14 recirc piping and then three --

15 MEMBER WALLIS: Why so many --

16 MR. SMITH: Two on the JPI and one on the  
17 cut cap.

18 MEMBER WALLIS: Those cracks all occurred  
19 at one time and there is no more cracking since then?

20 MR. SMITH: No, they didn't all -- they  
21 weren't all found at the same time so I wouldn't make  
22 a statement that they all occurred at the same time.

23 MEMBER WALLIS: So they have been  
24 occurring over the years?

25 MR. SMITH: That's correct.

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1 MEMBER WALLIS: Did they stop or  
2 something? What happened?

3 MR. BONO: Artie, can you explain the last  
4 research system weld overlay that FitzPatrick has had.

5 MR. SMITH: Okay. The last one we had --  
6 let me just find that. I believe that was in 1990.

7 MR. BONO: The 21 recirc overlay and,  
8 Artie, you can correct me, occurred between the period  
9 of the late '80s to 1990. We have not had a recirc  
10 since then.

11 MR. SMITH: That is correct. We haven't  
12 had a recirc since 1990.

13 MR. BARTON: So what are you doing  
14 different that is precluding new cracks?

15 MR. SMITH: Okay. We're doing a couple of  
16 things. We are currently on hydrogen and noble  
17 metals. We actually performed IHSI on all the welds  
18 other than our category D welds. All of the welds  
19 have been stress improved so we have the mitigating  
20 aspect of that that we are also applying.

21 MEMBER ARMIJO: When were those IHSI  
22 treatments done?

23 MR. SMITH: Actually 1987/1988. That's  
24 when the vast majority of cracking was found.

25 MEMBER ARMIJO: Some you mitigated with

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1 IHSI and some you mitigated with overlays. Since then  
2 you've been on hydrogen water chemistry and noble  
3 metals.

4 MR. SMITH: We started hydrogen --

5 MEMBER ARMIJO: 1988 according to your  
6 chart.

7 MR. PECHACEK: That's correct.

8 MEMBER WALLIS: So the problem would  
9 appear to have been arrested so it's not a concern in  
10 the future. That's really what you're saying.

11 MR. SMITH: That's correct. We believe  
12 they are arrested. We are continuing to perform the  
13 exact same procedure to ensure that is the fact.

14 MEMBER SHACK: Are your overloads  
15 inspectable?

16 MR. SMITH: Yes, they are. All of them  
17 are in accordance with the PDI.

18 MR. BARTON: I don't have anything else.

19 MEMBER WALLIS: How about steam dryers?  
20 We haven't discussed steam dryers yet.

21 MR. PECHACEK: I can address steam dryers  
22 for you. Just a couple things. I'm just going to  
23 briefly go through history, provide the status as far  
24 as where we are now rather than if you have any  
25 questions. Again, just in the form of a timeline

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1 which makes it a little bit easier.

2 We did have 10 indications that were  
3 identified in our RO14. That was in the year 2000.  
4 These are in the upper areas of the support ring, near  
5 the upper support ring specifically. They were found  
6 as a result of visual inspections.

7 In the fall of 2004 we completed the GE  
8 service information letter 644, supplement 1, required  
9 inspections. We found some relevant indications as I  
10 mentioned a couple of hours ago in these vibration  
11 blocks. There are actually mounting pads on the top  
12 of the dryer.

13 Also last outage we noticed a discrepancy  
14 on a previously documented indication, again on the  
15 vibration blocks. We went back to look at the tapes  
16 and found out that indication was present the previous  
17 outage and was mischaracterized. As I mentioned  
18 before, we also found an indication in the upper  
19 southwest corner of the dryer at an intersection  
20 between a horizontal and vertical weld. All the  
21 previous indications were in the heat affected zone so  
22 it's reasonable that they are IGSCC.

23 MEMBER WALLIS: When you say indication,  
24 what does that mean?

25 MR. PECHACEK: It means something that met

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1 the criteria and that it wasn't something that was  
2 resolvable so it was a crack.

3 MEMBER WALLIS: Is this a little crack or  
4 a big crack?

5 MR. PECHACEK: They vary. The 10 that I  
6 mentioned in the support ring were small. The ones on  
7 the vibration monitoring blocks, the blocks are  
8 nominally about three by seven. In some cases the  
9 indications are up to about 50 percent of the  
10 perimeter. We did perform a flaw evaluation to  
11 determine if there --

12 MEMBER WALLIS: What did you do with that?

13 MR. PECHACEK: They are left as is. We  
14 did a flaw evaluation to determine if we had enough  
15 remaining ligament. Just to give you an idea, I think  
16 the bounty analysis was remaining ligament that was  
17 required.

18 MEMBER WALLIS: You just keep watching and  
19 when it gets to 70 percent or something you do  
20 something?

21 MR. PECHACEK: We are also looking at  
22 having contingency repairs available. Just to give  
23 you an idea as far as the allowable cracking, as long  
24 as we have a remaining ligament of about two and a  
25 half inches so, again, these are not in the flow path.

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1 These are just on the top of the dryer.

2 MEMBER WALLIS: There is indication that  
3 something is going on.

4 MR. PECHACEK: Yes. It's intergrading  
5 with stress corrosion cracking.

6 MEMBER SHACK: Are they growing under the  
7 hydrogen water chemistry?

8 MR. PECHACEK: We have not seen any growth  
9 over the past two outages. What I wanted to mention  
10 was we had to recharacterize one of the cracks that  
11 was not properly characterized during the previous  
12 outage. The ones in the vibration blocks have been  
13 studied during the last couple of outages.

14 MEMBER SHACK: So they do appear to be  
15 IGSCC rather than fatigue?

16 MR. PECHACEK: Yes, absolutely. They are  
17 in a heat affected zone of the weld which is typically  
18 indicative of --

19 MEMBER ARMIJO: It's kind of strange,  
20 though, because the steam dryer is supposed to be dry  
21 steam and IGSCC requires a liquid environment to have  
22 electrolytes so how can you be IGSCC if you don't have  
23 any water up there?

24 MR. PECHACEK: That's a good question. I  
25 can follow up on that. I don't have a response on

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1 that.

2 MEMBER WALLIS: There is some water up  
3 there.

4 MR. PECHACEK: Yeah, there's some. It's  
5 not sitting water.

6 MEMBER WALLIS: It's probably on the  
7 surfaces. It's damp on the surface. The steam isn't  
8 completely dry.

9 MR. PECHACEK: Wet/dry steam.

10 MEMBER WALLIS: Wet steam. Are you  
11 monitoring any kind of oscillation vibration,  
12 acoustics or anything? No monitoring of what is  
13 happening up there?

14 MR. PECHACEK: There was no monitoring for  
15 the dryer for the vibration.

16 MEMBER WALLIS: So you have a dryer that  
17 doesn't shake unlike some of the other dryers?

18 MR. PECHACEK: Again, Steve mentioned  
19 previously, Bono, any uprates have been small values.  
20 We are operating under the original design of the  
21 dryer. What I would like to mention, only because it  
22 was brought up before, is the one we found in the  
23 southwest bank, the upper areas of the dryer. It's  
24 about four inches long. That one was a little bit  
25 different.

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1           It was not in a heat affected zone. It  
2 was directly across the middle of the weld. We had  
3 the NSSS provider form an analysis on that before we  
4 removed it and they determined that the weld was  
5 actually undersized. Again, it was due to fatigue but  
6 it was due to an undersized weld. There is a  
7 stiffener plate, vertical and horizontal that comes  
8 across. It had originated from the toe of the  
9 intersection and it ran about four inches across the  
10 wall.

11           MEMBER WALLIS: So the assurance you give  
12 us is that you are monitoring things and inspecting  
13 things sufficiently to detect anything that goes wrong  
14 in the steam dryer?

15           MR. PECHACEK: That is correct.

16           MEMBER WALLIS: Every outage you do this?

17           MR. PECHACEK: Yes, we do.

18           MR. MEDOFF: Dr. Wallis, this is Jim  
19 Medoff. To address the aging of the steam dryer, we  
20 recommended that they put a commitment to use VIP  
21 point 39 aging management criteria inspections and  
22 flow evaluation criteria to manage it and degradation  
23 in the dryer. That commitment is in place. The  
24 commitment includes that they are going to use the NRC  
25 approved version of VIP .39 which is currently under

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1 the last stages of review.

2 MEMBER WALLIS: You are reviewing that  
3 now?

4 MR. MEDOFF: The Division of Engineering  
5 is reviewing the report.

6 MR. BONO: Anymore questions?

7 MEMBER SHACK: How big are your cracks in  
8 the vertical weld to the shroud?

9 MR. PECHACEK: One moment.

10 MEMBER WALLIS: You have tie rods. Don't  
11 you?

12 MR. PECHACEK: We have 10 tie rods. We  
13 are pulling out the paperwork here if you would like  
14 to entertain a different question.

15 MEMBER SHACK: Is there any cracking in  
16 your top guide?

17 MR. PECHACEK: No cracking has been  
18 identified in the top guide. Again, we perform those  
19 inspections as we have. Cells evacuated during  
20 refueling are 10 percent.

21 MEMBER SHACK: How do you decide when to  
22 renew the noble metal? GE recommendation or --

23 MR. BONO: It is a GE recommendation based  
24 on the depth and how long you can anticipate the depth  
25 of the metal. I think we're at a every two cycle

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1 application now but I would have to look for  
2 confirmation of that.

3 MEMBER SHACK: You actually monitor an  
4 electrochemical potential?

5 MR. BONO: We do ECP probe monitoring that  
6 confirms the analysis.

7 MEMBER SHACK: Is that online most of the  
8 time?

9 MR. BONO: We have had pretty good -- I  
10 would have to get confirmation of its reliability but  
11 unless one of the technical guys, Larry or anybody is  
12 aware of the reliability of the monitoring. I'm not  
13 aware of issues with it being -- I can follow up on  
14 that and we can get that information.

15 MR. PECHACEK: Let me just, again, back to  
16 the core shroud. The question was what is the extent  
17 of the cracking. I have two examples I'll provide.  
18 These are weld CRV5A and 5B. Those seams are  
19 approximately 90 inches in length.

20 Addressing the 5A first, 13 indications  
21 that the total crack length and, again, this is an  
22 aggregate from the smaller cracks, about 32.4, the  
23 longest uncracked ligament.

24 MEMBER WALLIS: Inches?

25 MR. PECHACEK: Yes, sir. The longest

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1 uncracked ligament was 30.5. No through-wall.  
2 Maximum depth was 47.2 percent of wall and wall  
3 thickness is minimum 1.5. It just gives you a general  
4 idea. Actually, I stand somewhat corrected. The weld  
5 length is supposed to be 100 inches. We were able to  
6 actually use T-scan almost all of it, about 95  
7 percent. The other one is very similar.

8 MEMBER ABDEL-KHALIK: You indicated what  
9 the longest uncracked ligament is. What is the  
10 shortest uncracked ligament?

11 MR. PECHACEK: The shortest uncracked  
12 ligament. Again, I'm going to do this by deduction  
13 here only because of the way the dimensions are set  
14 up. It appears to be that we have one instance in the  
15 CRV5B where it's going to be close to two inches.  
16 Again, these are welds -- excuse me, indications on  
17 either side of the weld in the heat affected zone.  
18 That's about two inches.

19 MEMBER ARMIJO: You've been monitoring  
20 these cracks over a period of time.

21 MR. PECHACEK: Yes, we have.

22 MEMBER ARMIJO: Is there any indication  
23 that these cracks are continuing to grow even though  
24 you are using hydrogen water chemistry or is there an  
25 indication that they have been arrested, they are not

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1 growing?

2 MR. PECHACEK: We touched on this briefly  
3 before. Our shroud design is fairly unique with 10  
4 tie rods and presents a huge challenge as far as  
5 getting UT scopes and small cameras in the area. One  
6 of the reasons we went with UT last outage was the  
7 fact that we had inconsistent validation from the  
8 outage with the visuals.

9 Some of the numbers would be less than  
10 they were previously. Now we had a new baseline with  
11 UT. We have seen no noticeable growth but now again  
12 we have a baseline that's going to be a lot stronger  
13 than the visuals because things that were scratches we  
14 were considering indications before. We just couldn't  
15 get the visual acuity.

16 MEMBER ARMIJO: As far as loading for an  
17 actual crack to grow, is there any loading mechanism  
18 other than residual stress?

19 MR. PECHACEK: I would have to look. I  
20 don't know if George Rorke can help with that.

21 Loading during axial on the shroud,  
22 George?

23 MR. RORKE: You mean accident?

24 MEMBER ARMIJO: No, axial load.

25 MR. PECHACEK: Axial load.

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1 MEMBER ARMIJO: I mean, what's the loading  
2 to make an axial crack grow in the shroud other than  
3 residential stress?

4 MEMBER ABDEL-KHALIK: With that baseline  
5 information, you say this information will serve as a  
6 baseline starting point information?

7 MR. PECHACEK: Because these are UTs that  
8 we didn't have before previously.

9 MEMBER ABDEL-KHALIK: How frequently will  
10 you check?

11 MR. PECHACEK: We will be going back to  
12 the shrouds every outage.

13 MEMBER ABDEL-KHALIK: With that level of  
14 detail?

15 MR. PECHACEK: In some cases we may not be  
16 doing UTs. We may be doing visuals since we have a  
17 better picture as far as what to look at. Again, we  
18 were very, very challenged for our analyst to be able  
19 to get a proper characterization of indications in the  
20 shroud so the one-time UT -- and we'll make a decision  
21 going forward whether or not we have visual or even  
22 follow-up UTs in some cases.

23 MEMBER SHACK: The UT can't come from the  
24 inside of the shroud?

25 MR. PECHACEK: It could. Obviously we

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1 could clear it out. We can also get it from the OD.  
2 Yeah, that's another option but it's a matter of  
3 putting in enough cells to be able to work all the way  
4 around.

5 MEMBER ARMIJO: In the core there.

6 MR. PECHACEK: As bad as the ID access is,  
7 it's still better.

8 MEMBER SHACK: Eight inches to the wall of  
9 the vessel and eight inches to the --

10 MR. PECHACEK: Okay. Anything else on  
11 that?

12 CHAIRMAN BONACA: Okay. Any additional  
13 questions for the licensee? Not at this point? Then  
14 we thank you for your presentation. It was very good  
15 and we turn to the staff for the staff presentation.

16 DR. KUO: Tommy Le will be leading the  
17 staff presentation and Glenn Meyer is going to present  
18 to you the inspection findings. Before they do that,  
19 I would like to correct my answer to Dr. Wallis'  
20 earlier question about whether there is any practical  
21 experience with fatigue cracking.

22 I was sitting there in the morning after  
23 the answer and trying to think hard. Around 1988 time  
24 frame there was a safety injection line crack at the  
25 foley. The new cause of that cracking was the thermal

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1 power. Because of that we issue an IE Bulletin 88-08.  
2 That came to my mind.

3 MEMBER WALLIS: I think there was some  
4 incidents in Japan as well.

5 DR. KUO: Correct.

6 MEMBER SHACK: Well, there is thermal  
7 fatigue in Japan and France and your steam generators,  
8 pressurizers.

9 DR. KUO: When I answered the question I  
10 just didn't think too far.

11 MR. MEYER: All set?

12 MR. PECHACEK: Yes. Thank you.

13 MR. MEYER: You're welcome.

14 MR. SMITH: Hello, Joe. Are we done?

15 MR. PECHACEK: That's a tough question.  
16 Stay on the line for a moment.

17 MR. LE: Good afternoon, Chairman Bonaca  
18 and distinguished members of the subcommittee. My  
19 name is Tommy Le. I'm the project manager for the  
20 staff review of the FitzPatrick license renewal  
21 application. Up here I have Glenn Meyer who is the  
22 inspection team leader from Region I and Rich Conte  
23 who is the branch chief for Region I engineering  
24 support branch.

25 With me I have Jim Medoff over there.

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1 He's the assistant audit team leader. Roy Matthew was  
2 the team leader but he's on leave this week so he had  
3 asked me to make the presentation and the result of  
4 his audit. The assistant team leader will keep me  
5 honest in my presentation. With me I have Ken Howard  
6 who is my OPM doing a review of the FitzPatrick.

7 The last time I was here I was a PM and  
8 everybody think that I should have a permanent office  
9 in upstate New York, especially in the winter time.  
10 Last time there was 12 foot of snow and they declare  
11 National Guard out.

12 MEMBER WALLIS: That's more than 50 pounds  
13 per square foot. Isn't it?

14 MR. LE: Well, with that introduction, I  
15 would like to also tell you that the SER that you  
16 looked at last month was a product of all my  
17 colleagues back here from NRR, the audit team and the  
18 Region. I had nothing to do with it. If you find  
19 something wrong, it's their fault.

20 MR. BARTON: It was too thick.

21 MR. LE: We get paid by the pound.  
22 Anyway, I also lastly would like to thank the  
23 applicant and technical and management personnel who  
24 have supported us during the audit and the staff  
25 review. We have RAI and audit questions back and

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1       forth.

2                       With that, I would like to say that it is  
3 my honor to represent the staff to present to you the  
4 result but I know with that thick document you all  
5 have read it last night.

6                       I will provide an overview of the plan and  
7 the application and the follow-up discussion of the  
8 scoping and screening results. After that Glenn Meyer  
9 will talk about his inspection and what he found in  
10 the field. Then I will talk about the aging  
11 management and I will end up with TLAA conclusion.

12                      Under this first slide you are seeing some  
13 of the information regarding the plant that the  
14 applicant had provided you earlier. FitzPatrick  
15 nuclear plant expires October 17 of 2014. A lot of  
16 this information I have put on the slide have been  
17 covered earlier. I will go to the next slide, No. 4.

18                      We have received the application on August  
19 1st. The staff start running with the review.  
20 However, the application was sent in and then the  
21 applicant followed up with an outage so there will be  
22 snow in the background because they come in winter so  
23 we worked with the audit team to arrange a different  
24 day to make sure that every i is dotted and every t is  
25 crossed during the outage review.

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1                   There are two open items in SER. One is  
2 PT cool dimension on metal fatigue problem and the  
3 fluence calculation. You heard this morning that the  
4 applicant had already done the recalculation they do  
5 in QA so that they can reconform to 1.190 which we had  
6 rejected the first time.

7                   Slide No. 5, the results of the NRR --  
8                   CHAIRMAN BONACA: Before you move on to  
9 that --

10                  MR. BARTON: License condition.

11                  CHAIRMAN BONACA: I had another question.  
12 What do you mean by 83 percent consistent with GALL  
13 report?

14                  MR. LE: 80 percent of the report we're  
15 talking about the consistency. The applicant had --  
16 six of them to be exact.

17                  CHAIRMAN BONACA: Six are consistent, 20  
18 are with exceptions or enhancements, and a bunch of  
19 them are plant specific. When I look at those numbers  
20 it seems like 83 percent is pretty optimistic.

21                  MR. LE: We more or less looking at the  
22 consistency even though with enhancement exception.

23                  DR. KUO: I'm sorry, Tommy. How can you  
24 say with exceptions you can say it is consistent with  
25 GALL? I mean, I think what we meant here is that

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1 those programs that are either 100 percent with GALL  
2 or consistent with enhancements. Those two categories  
3 that are consistent account for 80 percent.

4 CHAIRMAN BONACA: I didn't find any  
5 problem really generally with the exceptions. I mean,  
6 the fact that they were accepted but there were a lot  
7 of exceptions. I'm just trying to understand how you  
8 measure 83 percent because they must have a meter  
9 there that is very good.

10 MR. LE: For every exception the staff  
11 also sit down with the applicant, engineering, and  
12 management and seeking the reason why they seek  
13 exception from the GALL.

14 CHAIRMAN BONACA: I understand that. I  
15 was just talking about the 3 percent. I'm glad there  
16 are no decimals.

17 MR. LE: You brought up a good point.  
18 During out first day or two of the audit we didn't see  
19 the personnel involved heavily during the response of  
20 the question. The corporate influence was very  
21 strong. After the first day and a half we had a  
22 meeting with the applicant management including vice  
23 president and say that we would like to see more  
24 response from the personnel because some of the  
25 questions we asked we had to ask a different way to

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1 get an answer.

2 From that day on on the second day and  
3 third day for every meeting we had the management was  
4 there and the right technical engineer was there and  
5 it was well responded. We did point out there is a  
6 local sheriff there, the vice president. We need to  
7 talk to the local engineer at the plant and we did  
8 have that. The next slide --

9 MR. BARTON: Whoa. The three license  
10 conditions are?

11 MR. LE: The three license conditions are  
12 the standard license conditions. One is  
13 implementation of the UFSAR.

14 MR. BARTON: Okay. Right. I gotcha.

15 MR. LE: There is nothing unusual here.

16 MR. BARTON: Okay.

17 MR. LE: Slide No. 6 is audit team  
18 determined that there is no omission in the system  
19 structure in the scope of the license renewal when we  
20 look at Section 2.1. The same way, no omission at  
21 Section 2.2. As I said, we review about 57 mechanical  
22 systems and out of which we had 26 BOP system. All  
23 were reviewed 100 percent by both the technical staff,  
24 NRR, and some also supplemented by the review by the  
25 audit team.

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1                   We also find out in the BOP there are some  
2 miscellaneous system that the staff would like to  
3 devote more on the system that is more significant so  
4 we call it tier 1 and tier 2 review which began at  
5 Brunswick. In the application there are 18 sub-  
6 systems that are not significant but it might impact  
7 the safety system if it goes wrong.

8                   In the mechanical system the staff had  
9 brought into the scope some additional components we  
10 show in the next slide and those things that we found  
11 and applicant amend the application.

12                   On slide No. 9 when we looked at Section  
13 2.4 and 2.5 the staff found no omission in accordance  
14 with the regulation that we will follow. On slide No.  
15 10 the staff had now determined that the applicant had  
16 complied with the scoping methodology and they meet  
17 the requirement of 10 CFR 54.4 which is scoping.

18                   On slide 11 we now come to the portion  
19 where the Region had come in and become our eye and  
20 ear to look at the application. I would invite  
21 Richard and Glenn to entertain at this time.

22                   MR. MEYER: Good afternoon. I'm Glenn  
23 Meyer. I lead the regional inspection team at  
24 FitzPatrick and I would like to discuss the results.  
25 This is an appropriate time to talk scoping and I

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1 apologize because I don't have a specific slide to  
2 help the process but I would like to cover Pilgrim,  
3 Vermont Yankee, and FitzPatrick as I did the scoping  
4 at the three places.

5 What I found is that Pilgrim was inspected  
6 in September of 2006, Vermont in February 2007, about  
7 five months later, FitzPatrick in April 2007, two  
8 months after that. The applications were submitted  
9 basically concurrently. What did I find when I looked  
10 at scoping?

11 Let me step back for a second. The job  
12 basically is to identify what the boundary is. We are  
13 looking at the A2, the nonsafety part. The  
14 application doesn't do a good job of calling out that  
15 boundary but it does cover the types of components,  
16 material, environments, and things like that. There  
17 is a lot of information but getting to the bottom of  
18 what's the boundary is at times difficult.

19 At Pilgrim it turned out that -- there is  
20 basically two areas, structural interaction and  
21 spacial interaction. Structural, are nonsafety parts  
22 that are depended upon for the seismic design, and  
23 spacial, are there fluid in the vicinity that could  
24 affect safety-related components.

25 At Pilgrim I found that the structural

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1 interaction was flawed in that they had made a  
2 misinterpretation of what information was on the  
3 drawing. They believed that the drawing showed the  
4 boundary of the seismic design. That wasn't, in fact,  
5 the case. They agreed when I was able to show them  
6 the error and they took approximately a couple months  
7 to go back and look at what it should be.

8 They got some operationally knowledgeable  
9 people involved to go out and walk down the particular  
10 areas. I came back in a few months to look at what  
11 had been done and found that they had done a credible  
12 job of correcting the problem.

13 At Vermont Yankee the problem was in the  
14 spacial area. In A2 they tend to lump together. The  
15 safety-related parts are called out system by system.  
16 In going through the A2 part I noticed that the  
17 turbine building was not included. My experience is  
18 that there is not a lot of safety-related components  
19 in the BWRs in the turbine building but there is  
20 enough and they are not certain as to where primarily  
21 the reactor protection system cabling runs.

22 For conservative purposes and ease of  
23 analysis they just lump most of the turbine building  
24 in. Vermont Yankee had called out only three areas  
25 that needed to be in scope. When I went to look at

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1       them they were inaccurate in terms of what was there  
2       and what it meant.    They have attributed that to  
3       problems in the database.  They did quickly call their  
4       compatriots at FitzPatrick and Pilgrim found that the  
5       turbine building had been included so they agreed to  
6       do that at Vermont Yankee.

7                There were some documentation issues in  
8       the structural area.  At FitzPatrick the problems were  
9       just minor and isolated and they were corrected by a  
10      license application amendment.  I hope that clarifies  
11      the scoping.

12               CHAIRMAN BONACA:  First of all, let me say  
13      that I truly appreciate the inspection report more and  
14      more for the license renewals is becoming the mainstay  
15      because you do identify problems.  It's disconcerting  
16      when we have to make a statement that we feel  
17      confident that scoping systems have been identified  
18      because often times we have to rely on your  
19      inspection.

20               MR. MEYER:  That gets to the --

21               CHAIRMAN BONACA:  Let me ask a question.  
22      The question is essentially I feel comfortable now  
23      that you have done the inspection and I am impressed  
24      by what you have found at Vermont Yankee.  What gives  
25      me comfort is that something else out there hasn't

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1       been totally missed.

2                   MR. MEYER: Vermont Yankee or FitzPatrick?

3                   CHAIRMAN BONACA: No, FitzPatrick. We  
4 talk about the three units because it is the same team  
5 and it is an experienced team, too.

6                   MR. MEYER: Right.

7                   CHAIRMAN BONACA: There have been issues  
8 that undermine a little bit the confidence that, in  
9 fact, the systems have been properly identified.

10                  MR. CONTE: I think you heard the licensee  
11 talk about an extent of conditions that review. They  
12 were convincing to me but this isn't the end of the  
13 story. We still have the commitments inspections. By  
14 rule they will need to demonstrate that managing the  
15 effects of aging and the scoping issues will still be  
16 compliance issues. This isn't the end of the story.  
17 We'll be back to look at the new programs, the  
18 modified programs.

19                  DR. KUO: Dr. Bonaca, Bill Rogers of the  
20 staff is going to make some comments on scoping. He's  
21 the team leader for staff scoping audit. His comments  
22 are going to be focusing on FitzPatrick only. We are  
23 not talking about Pilgrim and Vermont here.

24                  MR. ROGERS: Hi. I'm Bill Rogers. I work  
25 in the Division of License Renewal. I was a team

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1 leader for the scoping and screening methodology  
2 audit. Before I speak specifically about Fitzpatrick  
3 results, I would like to say in general that the A2  
4 scoping is a somewhat complicated issue for the  
5 applicant. It actually has three major pieces to it  
6 that the staff uses to do its review.

7           Probably the first initial piece would be  
8 the scoping and screening methodology review some of  
9 which we do in the office and some of which we do  
10 during the onsite audit which we performed as Tommy  
11 mentioned earlier.

12           Following that DSS does a review  
13 themselves. Quite a bit of the A2 information they  
14 are able to evaluate through the documentation they  
15 receive from the applicant and additional information  
16 that we gather onsite. We can provide additional  
17 insight to the process as used by the applicant. We  
18 also use the RAI process to gain additional  
19 information that we need.

20           A third piece of that is the regional  
21 inspection. Regional inspections are very useful  
22 particularly in the area of spacial interaction which  
23 as in the case of FitzPatrick was done on a room basis  
24 where they bound the areas to identify safety-related  
25 equipment in the area and then they can identify the

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1 corresponding nonsafety-related equipment that will be  
2 needed to be brought into scope for A2.

3           When the applicant does it, this is  
4 typically done through a combination of database  
5 information and onsite reviews, room walkdowns.  
6 During the regional inspections the regional  
7 inspectors can interface with the applicant to  
8 determine whether they agree. They can do independent  
9 inspection of the equipment in the room to determine  
10 that.

11           In the case of FitzPatrick during the  
12 methodology audit we didn't find any irregularities  
13 that would raise to the level of an RAI so that we  
14 would need additional communication on that subject.  
15 In fact, that was one of the few plants where we did  
16 not have a request for additional information in the  
17 area of A2.

18           CHAIRMAN BONACA: I am confident that the  
19 methodology is correct because so much has been done  
20 already and people have been comparing the methodology  
21 from plant to plant. It's more the implementation  
22 part. The reason why I ask that question is we  
23 typically in our letter make a statement that says  
24 that we are confident that the licensee has identified  
25 the components and scope. When we have events like

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1 this, you know, then I ask myself what gives me the  
2 confidence. That's why I turned the question to you.

3 MR. ROGERS: Mr. Bonaca, may I add  
4 something, please?

5 CHAIRMAN BONACA: Yes.

6 MR. ROGERS: I would also like to add that  
7 in a general sense that when we are doing our A2  
8 review for various applicants, there is often  
9 additional equipment brought into scope as part of all  
10 three portions of the review. It could be during the  
11 methodology audit, it could be during the DSS review,  
12 and it could be identified during the regional  
13 inspection.

14 It is not uncommon to bring in additional  
15 equipment. Sometimes it's a matter of timing during  
16 the process of the application review which may  
17 highlight the event as opposed to the actual bringing  
18 of the equipment.

19 MEMBER MAYNARD: From what I see it seems  
20 like the big ticket items, the big safety-related  
21 items. There's very little controversy on that. It's  
22 kind of the further that you get away from that and I  
23 would suspect that if you sent two different  
24 inspectors out who haven't worked together before to  
25 take a look, they may come to some different

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1 conclusions when you get into some of those fringe  
2 areas there.

3           There may be an issue that I don't know if  
4 it needs clarification or whether we just recognize  
5 that on the fringes there's always going to be some  
6 gray area out there. But to get it totally consistent  
7 I think the NRC staff would have to refine their  
8 guidance and provide --

9           CHAIRMAN BONACA: I think what is  
10 happening is that the inspectors like Mr. Meyer, I  
11 mean, he goes from plant to plant in Region I and  
12 looks at it so he gets a level of knowledge that goes  
13 beyond --

14           MR. BARTON: You learn from one inspection  
15 to the next.

16           CHAIRMAN BONACA: I don't have a problem  
17 with that. It's just simply that when we talk to the  
18 full committee we will hear requests from some members  
19 who will say, "What gives you the confidence?" That's  
20 why I wanted to explore the question.

21           MEMBER MAYNARD: I believe -- again, I  
22 agree. I think Mr. Meyer learns and does a good job.  
23 I'm not sure if you had an inspector from Region III  
24 or Region II. They may do an equally good job but I'm  
25 not sure you would come up with the same ultimate

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1 scope in the thing. I don't think that's necessarily  
2 a problem. I don't think it means that the licensee  
3 necessarily did a bad job. I think we are always  
4 going to be dealing with some of these gray areas on  
5 the fringe out there.

6 CHAIRMAN BONACA: It's unlikely we would  
7 ever raise this issue, although we hear that something  
8 has been added. I'm raising this issue here because  
9 for Pilgrim it meant the significant -- for Vermont  
10 Yankee it meant the significant change. I mean,  
11 changes to 36 tables, changes to I don't know how many  
12 new systems added to the scope. I mean, it's a big  
13 thing so it wasn't minor. That's why I raise the  
14 question.

15 MR. MEYER: I would like to talk to two  
16 factors in this area and those are we've talked about  
17 the interplay between the corporate license renewal  
18 approach, that knowledge, and the plant specific  
19 knowledge and how well they interface. I think  
20 Entergy has alluded to the fact that they want to do  
21 a better job of having plant specific people involved.  
22 I think that was certainly part of the problem.

23 There was another factor and that is the  
24 drawings. The drawings are not a specific requirement  
25 but it has evolved to the point where it's a useful

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1 took in the application. Entergy chose as part of  
2 their application to not show the A2 systems on the  
3 drawings so the drawings become basically a partial  
4 tool. To find out about the A2 part, you have to  
5 pursue it system after system, go in the plant, try  
6 and understand.

7 I'm optimistic that is part of the fix  
8 that they will use and in the future the drawings will  
9 show that. Most of the drawings that I've seen in the  
10 past have included both A1, the safety related, the  
11 A3, the regulatory required, and the A2 shown. Time  
12 will tell.

13 As to the NRC, I have to say we also can  
14 do a better job of this interplay between the  
15 corporate knowledge and headquarters and their  
16 understanding of the licensing basis and the field  
17 application and our familiarity with the plant.

18 What has tended to hinder that is the  
19 headquarters scoping effort is the first thing that  
20 goes out and the regional review tends to be the last  
21 thing that goes out so it can be a considerable time  
22 period between the two. We are endeavoring in the  
23 Indian Point case and I'm going to join the scoping  
24 effort at the beginning so we can share our special  
25 areas of understanding.

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1 I'm also somewhat reluctant to admit that  
2 I'm getting the choice assignment of going to Wolf  
3 Creek next week to help Region IV with their --

4 MEMBER ABDEL-KHALIK: Is there a generic  
5 problem with recordkeeping so that design changes that  
6 have taken place over the years somehow we don't have  
7 the design basis or the supporting drawings?

8 MR. MEYER: I would say not so much the  
9 design basis in recordkeeping. It's the database from  
10 construction that they inherently want to use to the  
11 extent that they can and they vary considerably. Now,  
12 I think they have alluded to in different meetings  
13 they use the database. I don't have that limitation.  
14 I just go out and see what the result is. Apparently  
15 trying to use the database can be difficult. These  
16 are databases from 30 or 40 years ago. A lot of times  
17 they have significant limitations.

18 MEMBER WALLIS: How much of this is  
19 computerized and how much of it is paper records? If  
20 you've got a drawing this is on the computer and if  
21 you want more detail you can magnify places or add  
22 stuff or would you have to go and look in drawers and  
23 find bits of paper?

24 MR. MEYER: The license renewal  
25 application drawings tend to be recent. They have

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1 modified previously drawings and they have highlighted  
2 them and they are in electronic format. The  
3 construction drawings frequently if they are not used  
4 for operational purposes a piping and instrument type  
5 drawing.

6 MR. MEYER: They are all papers in drawers  
7 somewhere.

8 MR. MEYER: A lot of it, especially --

9 MR. BARTON: Be careful. In files. In  
10 files.

11 MR. MEYER: I mean, you tend to see that  
12 in the drywell monitoring because how was the system  
13 constructed, the drains, the pipes, the flow switches,  
14 a lot of times that wasn't readily available.

15 DR. KUO: Dr. Wallis, along that line we  
16 are trying to really standardize everything so what we  
17 are doing right now is trying to create a database  
18 from our past reviews. The 48 licenses that we issued  
19 we are trying to go back there and trying to attract  
20 the data out and to prepare a database.

21 MEMBER WALLIS: You mean that you don't  
22 sometimes know just where the pipes are in the whole  
23 system in some of these auxiliary piping that maybe  
24 feeds some service water over some obstruction and  
25 goes to something else? In order to find out just

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1 where it is you have to go and look at it in cases  
2 like that?

3 DR. KUO: There are some spacial  
4 situations that the walkdown of the plant would really  
5 help. That is the reason why just about a year or so  
6 ago we changed the review process for A2 situation.  
7 We requested the region to help us to do that because  
8 we realized that in some situations the spacial  
9 relationship is important and a regional inspector can  
10 certainly do a better job than the headquarter  
11 reviewers. We are working together at headquarters  
12 and region to try to get this done as best we can.

13 CHAIRMAN BONACA: You know, I was looking  
14 at the amount of weeks you spent doing that within the  
15 region and headquarters and I'm impressed. I mean,  
16 it's a lot of time. Many weeks.

17 MR. MEYER: I will say in Entergy's case  
18 at FitzPatrick they did have somebody that was  
19 knowledgeable about the plant and knowledgeable about  
20 the license renewal process that if I had questions I  
21 went in with that person and they were able to relate  
22 to what was in and what wasn't and what the system  
23 was. It was clear that the interface was a lot more  
24 effective.

25 MR. BARTON: Most people use system

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1 engineers?

2 MR. MEYER: In the engineering  
3 organization. At Pilgrim and VY I tended to -- they  
4 sent me out in the field with a system engineer but he  
5 hadn't been involved in the license renewal process.  
6 He could explain what the system was in the pipe but,  
7 "I can't really tell you if that's in or out." You  
8 need both.

9 On slide 13. In conclusion, at  
10 FitzPatrick the spacial interaction and the structural  
11 interaction were acceptable and concluded that they  
12 had an acceptable scoping and screening for license  
13 renewal. Part of the inspection we also look at the  
14 Aging Management Programs.

15 We review 22 and although we haven't  
16 gotten into the type of bigger issues in the Aging  
17 Management Programs, I will say we found notably fewer  
18 problems in that area. The lessons learned at Pilgrim  
19 and Vermont Yankee have been carried over and  
20 incorporated at FitzPatrick.

21 CHAIRMAN BONACA: I have a question  
22 regarding a comment made in the selective leaching  
23 program. The statement is made that soil chemistry in  
24 the area of the FitzPatrick power plant has not been  
25 determined by Entergy. This is the first time we

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1 haven't seen a table of the age, etc.

2 MEMBER WALLIS: There's no soil, it's all  
3 rock.

4 MR. MEYER: I think the write-up goes on  
5 to say that they had utilized the Nine Mile, the  
6 adjacent plant. They had done the analysis and  
7 carried that forward.

8 CHAIRMAN BONACA: So they used that.

9 MR. MEYER: Yes. They had specifics. It  
10 was basically the same area.

11 MR. BARTON: That was in the documentation  
12 some place, Mario. I think it's in our report.

13 CHAIRMAN BONACA: Okay.

14 MR. MEYER: Our review was similar to what  
15 we typically do in terms of reviewing the programs,  
16 talking with the people, seeing the evidence of the  
17 type of things that they are doing to be able to  
18 manage the effects of aging. There was one small  
19 issue on diesel-driven fire pump fuel line where our  
20 inspector was able to determine that the material was  
21 different than what had been in the application and  
22 they corrected that.

23 MR. BARTON: I've got a question. I don't  
24 know who should answer it but when you look at these  
25 different programs, in the structures monitoring

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1 program you made a statement, "It's an existing  
2 program that will be enhanced for an extended  
3 operating period. The enhancements will include  
4 additional items such as manholes, buck banks, frame  
5 rails, and girders."

6 Mike, what hit me there it seems to me you  
7 ought to be looking at that now. Especially under the  
8 maintenance rule or something you should be looking at  
9 some of these items. Are you guys looking at those  
10 things now or all of a sudden we are going to put it  
11 into a structural monitoring program for the next 20  
12 years? I was confused.

13 MR. MEYER: I would say that the  
14 structural monitoring tended to come out of the  
15 maintenance rule so it's been in place for 10 years.  
16 What's in scope and what's not in scope is slightly  
17 different with the maintenance rule.

18 MR. YOUNG: This is Garry Young with  
19 Entergy. Some of these enhancements that are referred  
20 to are actually clarifications. The program currently  
21 does include a lot of the things that you had just  
22 listed there under the maintenance rule but they are  
23 not explicitly called out in the program document so  
24 we are adding that to the program document to make it  
25 very explicit.

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1 MR. BARTON: Okay. Gotcha.

2 MR. MEDOFF: This is Jim Medoff. Let me  
3 just chime in for a second here. One of the things is  
4 just the fact that they don't credit a program for  
5 license renewal does not mean they are not  
6 implementing the program during the --

7 MR. BARTON: I was just confused. I  
8 understand. Thank you.

9 MR. MEYER: So in the Aging Management  
10 Program area we concluded that they had effective  
11 programs in place that would manage the aging effects.  
12 Our overall conclusion was that scoping, screening,  
13 and aging management programs are acceptable and we do  
14 not see any impediments to renewing the operating  
15 license. Any questions on the regional inspection?

16 MR. BARTON: That was a good inspection  
17 report.

18 MR. MEYER: Thank you.

19 MR. LE: Thank you, Glenn. Please stay  
20 here in case they have some questions you can answer.

21 I would like to comment about the  
22 interface within the region. I think we encouraged  
23 the reading and exchange experiences between region  
24 and people. Recently we invite all the regional  
25 experts who do the inspection for license renewal from

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1 Region I, II, III, and IV in one room and day-long  
2 exchange of information.

3 Also the second purpose of that meeting of  
4 the experts, as we call it, is to come up with  
5 inspection procedures for the upcoming licensing  
6 commitment inspection before the applicant and during  
7 the period of extended operation.

8 As far as FitzPatrick, we did have the  
9 scoping and screening audit team came out first. What  
10 we found there we also send the information to Glenn  
11 and as well as anything that we learn from the audit  
12 team to Glenn to follow up with inspection on the  
13 region. We do propagate communication between  
14 headquarter. I don't know about other plants but at  
15 FitzPatrick I do that.

16 MR. MEYER: I should follow on in terms of  
17 the current performance. The next slide. FitzPatrick  
18 is in the licensee response column of the reactor  
19 oversight program which means that they have green  
20 performance indicators and green findings and they get  
21 the lowest level of inspection oversight.

22 There are no cross-cutting issues. In  
23 fact, when you look at the performance indicators all  
24 of the performance indicators are in the better half  
25 of the allowable band to be green. I think they have

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1 done pretty well.

2 Next slide. For findings the findings  
3 have been few and lower significance such that they  
4 were not cited. That concludes the current  
5 performance.

6 MR. BARTON: Thank you.

7 MEMBER ABDEL-KHALIK: As someone who has  
8 spent a lot of time at the plant and did a very  
9 thorough inspection, were you surprised by any of the  
10 questions that came up today with regard to the torus  
11 or the steam dryer. The torus I would have to say  
12 that is not my area of expertise and we do have an  
13 inspector who has consistently looked at that.

14 We at Pilgrim felt that they needed more  
15 reasonable assurance and that was kind of an arduous  
16 process to reach that point. FitzPatrick could  
17 benefit from it but the way the guidance is we didn't  
18 feel that there was a basis to insist on additional  
19 inspections.

20 It is a tough area with the coatings and  
21 the corrosion and how they review it and whether they  
22 use UT or not. I guess was I surprised by the  
23 questions? I wasn't surprised as an area of interest  
24 that merits review. I'm comfortable with the position  
25 that we're at with FitzPatrick.

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1 MR. CONTE: I think it's an economic  
2 issue. You either want to keep monitoring or recoat.  
3 It's an economic question. We are focused on safety  
4 and they are focused on a lot of different things in  
5 addition to safety.

6 MR. BARTON: Recoating is expensive.

7 MR. CONTE: Pardon me?

8 MR. BARTON: Recoating is expensive.

9 MR. CONTE: Done that.

10 MEMBER WALLIS: It makes a better  
11 impression when you show a picture with no rust.

12 MR. LE: Do you have anything else to  
13 bring up? I think that's it.

14 On the next part of the presentation this  
15 is where the audit team is performing the duty. I  
16 expect the staff to jump in any time we have a  
17 question from a number of the subcommittee. On slide  
18 20 we do an audit review of AMR and TLAA.

19 This portion of the audit is kind of  
20 changing from the past a little in that the audit team  
21 are now taking up some of the things that we send to  
22 the technical staff. Therefore, the audit team now we  
23 have engineering expert member and others in there  
24 with long time in industry.

25 Because of that the audit team would

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1 review I would say from 90 to 95 percent of the  
2 applications. I think Ken Chan has head up a real  
3 good audit team and doing a better job of looking at  
4 all of the technical information in the application.

5 MR. CHAN: Ken Chan. Let me give a little  
6 introduction about what does the audit team review  
7 these days. We review AMPs, AMRs, and TLAA.  
8 FitzPatrick is the first plant that auditing take over  
9 the major responsibility of reviewing TLAA audit  
10 internal documents of applicants on site.

11 Before that it was performed by the  
12 technical divisions. It doesn't mean technical  
13 division is not consulted. We handle what we can for  
14 areas of emerging issues. Areas that doesn't have a  
15 set position we still request the technical division  
16 support us at work package.

17 AMPs emerging issues also we send down to  
18 tech division. AMRs most done by the audit team.  
19 When early on Tommy presented 83 percent it's a  
20 composite. It's really hard to say how much is  
21 totally consistent with GALL but the composite rate of  
22 review scope, audit scope done by audit team, TLAA,  
23 AMP, and TLAA together is normally over 90 percent.  
24 I am sure this is the case for Pilgrim.

25 What is presented to you is mostly the

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1 safety reviews except a few instances. Some of them  
2 you already heard in the morning. Some of them we'll  
3 talk about this afternoon.

4 MR. LE: Thank you.

5 MR. MEDOFF: I just want to chime in on  
6 Ken's point. Some of the things that still go  
7 downstairs to the tech staff would be anything related  
8 to fracture tuffs on the vessel still goes down to the  
9 vessel crew. Nickel alloy cracking may still go down  
10 to the materials group so those are the type of issues  
11 that still go down to the tech staff.

12 The other thing I wanted to point out that  
13 Tommy did not say is even though we audit we still do  
14 a lot of consulting with the techs to make sure we are  
15 on the same page in our review. Let me emphasize that  
16 fact.

17 MR. LE: On the next slide, No. 21, this  
18 is summary of the audit. We have a total of 346 audit  
19 question. It's about half and half between the AMP  
20 and AMR as well as TLAA. TLAA is more or less in the  
21 second half portion of the question.

22 All of the 346 questions were responded to  
23 and resolved except two questions and one of those  
24 questions had to do with electrical where we have 115  
25 underground cable that had no program to manage. We

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1 followed that with questions converted to RAI. The  
2 applicant finally came in with a program to manage  
3 that underground electrical cable.

4 The second audit question had to do with  
5 matter of fatigue and we turned in an RAI 4.3.3-1 and  
6 currently is still unresolved. It's a generic issue  
7 for all sights under review now.

8 MEMBER WALLIS: How do they do these  
9 questions? Apparently it's not just asking orally.  
10 You actually write down the question and it becomes a  
11 formal question?

12 MR. LE: The process, if I might go back,  
13 when we review the application to start with, we also  
14 consider that an acceptability. During that review we  
15 write all the questions that we have.

16 MEMBER WALLIS: Written down when you're  
17 here and then you go --

18 MR. LE: No. There are two stages. The  
19 first one we send 39I form before the audit to give  
20 the applicant a jump-start. When the staff get on  
21 site the applicant already knows some of the questions  
22 and the communication begins from day one. To  
23 continue on, the staff will ask a question by writing  
24 down verbally and then we ask the applicant to  
25 document the question for two purposes.

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1           One is to show that they understand the  
2 staff question. No. 2, we want to establish a  
3 database. That goes on every day. The staff has to  
4 question and then we have what we call a meeting on  
5 each of the questions that I mentioned earlier with  
6 the plant engineer and the manager. We found a mutual  
7 agreeable solution whether it come with a commitment.

8           They explain to us in further detail that  
9 we satisfy the reviewer. This database is collected  
10 every day. Speaking of that, there is another process  
11 that we improve the documentation of data gathering.  
12 Out of that database the staff came back and produced  
13 for the first time at the FitzPatrick review what we  
14 call the audit summary report that had not been done  
15 before.

16           There are two purposes of that. One is to  
17 timely inform the public of what the audit team had  
18 found. Secondly it gave information for the technical  
19 staff to provide input to the SER. Before the audit  
20 report was bulky and mostly related you as part of  
21 SER. Now we have the data and we think about and we  
22 write the SER.

23           MEMBER WALLIS: Some of the questions seem  
24 to be a series of very similar questions. If we look  
25 at the DRL nozzle questions, it looks almost as if the

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1 same question is being asked over and over again until  
2 they get the right answer.

3 MR. LE: This is what I mentioned the  
4 first day. We asked the question but we didn't get  
5 the answer so we asked it in a different way.

6 MR. CHAN: Tommy described the detail very  
7 well so let me summarize in brief sentences. The  
8 question is the database. The question is the  
9 process. The first step we call big ticket RAIs.  
10 These RAIs are big items that we give them notice way  
11 ahead of time so they can prepare. That is part of the  
12 acceptance review that comes with 20 odd questions.

13 Then the real actual questions for the  
14 audit we promise to give applicants the questions that  
15 we intend to ask, the first round questions, two weeks  
16 ahead of audit so they have two weeks to prepare  
17 response so when we get there they can discuss with us  
18 right away so no waste of time.

19 That is the second level. When we get  
20 there we look at internal documents. We will come up  
21 with more questions so this is two-and-a-half level.  
22 The second one was heads-up questions. The third one  
23 is to make the heads-up questions complete. Then  
24 through the audit and break-up meetings we can  
25 generate new questions. Actually there are four

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1 levels of questions.

2 Now, FitzPatrick is the first plant we try  
3 as a pilot to see maybe we can generate a question and  
4 answer database complete enough to replace the audit  
5 report. We picked that as a trial case. That's why  
6 you can see there are many questions asked by  
7 different people.

8 The team leader do not have time to sort  
9 it through to compare one with another so repetitive  
10 questions like clarification-type of questions may  
11 exist there but if that pilot process is going to  
12 succeed, those will be fielded out. There's no sense  
13 to answer those questions. You sit down across the  
14 table and say, "Garry, is this correct?" That's it.  
15 You don't need to put on questions. This is a process  
16 of learning and trying.

17 MR. LE: Thank you, Dr. Ken. Slide 21  
18 shows that out of this 346 questions 52 have resulted  
19 in the applicant to amend the application and there is  
20 a total of about 13 amendments through the application  
21 which is documented in the SER.

22 Compared to the other technical review we  
23 have a total of 118 RAI that I mentioned. Thirty-nine  
24 belong to the audit team. At this time the technical  
25 RAI is -- as compared to most of the others that we

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1 have reviewed.

2 As a result of Dr. Ken's audit there were  
3 25 commitments finally docketed and some of these  
4 commitments are either enhanced, they are existing  
5 procedure or existing program. I believe 10 of them  
6 were new programs and that part of commitment as well.

7 On slide 22 this is another process that  
8 we improve ourselves. I mention before this is the  
9 first time that a private plant where we issue to the  
10 public the audit summary report. Next slides, 23 and  
11 24, aging management review progress. The staff  
12 reviewed all 100 percent of the AMR document. One was  
13 reviewed by the technical staff with the Reactor  
14 Surveillance Program.

15 On slide 25 this is just a walk-through of  
16 all the systems that we have. Now I would like to  
17 present an example of the drywell aging management  
18 program that the applicant presented before. There  
19 are two areas that will control this. One is  
20 Containment and Service Inspection Program and the  
21 Containment Leak Rate Program.

22 Before we look at the document, operating  
23 experience and so on, there were no indication of  
24 leakage inside the drywell. The programs are  
25 consistent with our recent ISG interim step item that

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1 we issued last year when we had problems with Wolf  
2 Creek drywell.

3 The applicant does have a good monitoring  
4 program and they do that at every refueling outage.  
5 Like I mentioned to you, refuel and seal bellow,  
6 drywell air gap drain we look at with boroscope. Sand  
7 pocket drain we clearly look and they also functional  
8 check the alarm and the flow so that they can  
9 guarantee they have an operable system.

10 On slide 26 this has to do with the  
11 electrical at I&C. The staff review --

12 MEMBER WALLIS: Can I ask about those  
13 boroscope things? Boroscope is something you look  
14 through. You traverse it around and you look at  
15 things. Is there some record of what was seen or is  
16 it just in the eye of the beholder at the time or is  
17 there some record which an inspector can look at and  
18 say, "You see what we have seen by the boroscope?"

19 MR. PECHACEK: Joe Pechacek, Entergy  
20 Nuclear. Yes, we did tape it. It is available on  
21 tape.

22 COMMISSIONER WEAVER: So it's available to  
23 an inspector to look at it.

24 MR. PECHACEK: Videotape. Yes, sir. That  
25 is correct. There is also a written report describing

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1 the results that were seen on the tape.

2 MEMBER WALLIS: Did any of you look at the  
3 boroscope result?

4 MR. MEYER: Our inspector, who specializes  
5 in the torus and drywell, that was one of the things  
6 that he asked to see. I myself went in with Mr.  
7 Pechacek and the scaffolding was still there from the  
8 boroscopic inspection so we went up and looked and I  
9 can attest to the fact that they were dry. And also  
10 that the torus room floor was dry. Yeah, the  
11 inspector looked at the videos.

12 MR. LE: Last week I went to the doctor  
13 and I had the same procedure.

14 MEMBER SHACK: Were you dry?

15 MR. LE: Well, the electrical and I&C the  
16 inspector -- the auditor came out with 20 come  
17 commitments. One is the bolted connection program  
18 that the staff came up with last year on E6. I think  
19 this program was not in the application and the staff  
20 request commitment about it.

21 Secondly, I mentioned before the 115  
22 underground cable. The applicant did not have any  
23 program. We looked at the vendor manual and they do  
24 have some specific recommendations. We brought it up  
25 and we asked the applicant to implement it. The

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1 commitment 25, oil analysis and all that should be  
2 done.

3 CHAIRMAN BONACA: Let me say at this stage  
4 you were on schedule at the end of this portion. Then  
5 there is a TLAA presentation. Right?

6 MR. LE: Yes.

7 CHAIRMAN BONACA: And then discussion.  
8 Why don't we take a break now. We were scheduled to  
9 take a break at 3:00 so we'll take a break until 5  
10 after 3:00 p.m. Then we'll conclude the review and  
11 discussion.

12 (Whereupon, at 2:46 p.m. off the record  
13 until 3:05 p.m.)

14 CHAIRMAN BONACA: Okay. Let's get back  
15 into session. We have now the remaining presentation  
16 on time-limited aging analyses. Then we will have the  
17 subcommittee discussions at the end of the meeting.  
18 We are going to you, Tommy. Right?

19 MR. LE: Yes. Thank you. Thank you, Dr.  
20 Bonaca. To continue with the staff presentation and  
21 the result of the staff review of the FitzPatrick  
22 license renewal application, my name is Tommy Le. I'm  
23 the project manager for this review.

24 Now is the time on slide 27 the staff had  
25 reviewed and the applicant include all the TLAA shown

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1 in the license renewal and state that FitzPatrick had  
2 no exemptions as required by you to report to the  
3 staff during this review.

4 In the next slide we would like to talk  
5 about the two open items that have previously been  
6 mentioned. All of these are in TLAA area. Speaking  
7 of this, I understand the subcommittee also had a  
8 question on weld overlay and internal. Jim, I will  
9 move him up here so he can hear the question and  
10 respond to you properly.

11 MR. MEDOFF: I will address them in the  
12 question and answer period for you.

13 MR. LE: On slide No. 29 the staff have  
14 reported to the subcommittee that we have an open item  
15 for TLAA 4.2.1 that had to do with the reactor vessel  
16 neutron calculation. Ambrose Lois was the staff  
17 expert. I don't know where we are going to get  
18 another one.

19 With that, the applicant has stated that  
20 another calculation has been performed and they are  
21 doing a QA review to make sure that reg guide 1.190 is  
22 followed. I understand they will submit the  
23 application to us in September, which is this month.  
24 From what rumor I heard, the number they came up with  
25 is very conservative. Lower than the number they

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1 submit in the application.

2 DR. KUO: Excuse me. You are talking  
3 about amendment. Right? Not application.

4 MR. LE: Yes.

5 MEMBER MAYNARD: I just want to make sure  
6 on the neutron issue, the reason it was not in  
7 accordance with reg guide 1.19 is because the flex  
8 that was certainly reported in the 25 to 30 were  
9 outside the recommended range?

10 MR. LE: Dr. Lois, Ambrose, will address  
11 this question.

12 MR. LOIS: I just want to make sure I  
13 understand why it didn't meet the -- this is Ambrose  
14 Lois, Reactor Systems. Those calculations of record  
15 were performed by GE way before GE had an approved  
16 methodology. After we reviewed their methods and we  
17 approved it in 2001 we made a number of changes to the  
18 process that they were following.

19 We issued the regulatory guide in 2001  
20 again, 1.190, which describes an acceptable  
21 methodology which complies with what we require to  
22 have. That's where the difference is. It has to go  
23 back and recalculate it to make sure it complies with  
24 those requirements. Something else I may point out is  
25 that volumes that were calculated of fluence by GE

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1 before 2001 tend to be conservative, sometimes overly  
2 conservative.

3 MEMBER MAYNARD: Okay, but have they  
4 formed a calculation for the extended period to go to  
5 the 54 effective full power years?

6 MR. LOIS: Yes.

7 MEMBER MAYNARD: After 2001? That's been  
8 recently. Right?

9 MR. LOIS: Yes.

10 MEMBER MAYNARD: So they used the old  
11 methodology then? It has not been updated to the  
12 current reg guide?

13 MR. LOIS: The one that's of record now  
14 for 32 effective full power years is with the new  
15 operating authority. I guess what we have for the 50  
16 -- what we expect to receive this month is the updated  
17 methodology for the extended period.

18 MEMBER MAYNARD: Okay. So they have not  
19 submitted that as part of their application?

20 MR. LOIS: Not yet.

21 MR. MEDOFF: Let me just clarify. They  
22 have values in the application. The open item is to  
23 do a new assessment for them and then to confirm that  
24 the fluence used in the application for neutron are  
25 conservative meaning that the value is bounded by the

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1 value reported in the application.

2 MEMBER ABDEL-KHALIK: How were the values  
3 included in the original application and the  
4 associated uncertainties determined? I guess I'm just  
5 following -- I have the same difficulty as Otto  
6 understanding the chronology of this process.

7 MR. COX: This is Alan Cox with Entergy,  
8 License Renewal Team. The values that are in the  
9 application were based on GE's analysis that was done  
10 in accordance with the draft reg guide that preceded  
11 reg guide 1.190. What we did is we took the 32 EFPY  
12 values and did the straight line extrapolation based  
13 on the uprated power levels for the 54 EFPY numbers  
14 that are in the application.

15 MEMBER MAYNARD: Okay. So you did not run  
16 a new calculation. You basically extrapolated from  
17 the existing calculation.

18 MR. COX: That's correct.

19 MEMBER MAYNARD: Okay.

20 MEMBER SHACK: What are you doing now?

21 MR. COX: Now they are doing a new  
22 calculation with the RAMA technology. George can  
23 probably talk a little bit more about that.

24 MR. LOIS: They are changing the  
25 methodology they have.

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1 MEMBER ABDEL-KHALIK: But do you get the  
2 same answer? That was my original question. Are the  
3 fluences going to be much larger with the new  
4 methodology?

5 MR. MEDOFF: The short answer is you get  
6 the same answer.

7 MEMBER WALLIS: You get the same answer.

8 MR. MEDOFF: Yes.

9 MEMBER WALLIS: Will these be available  
10 before the full committee meeting?

11 MR. MEDOFF: I'm not sure about that.

12 MEMBER WALLIS: Where will this put the  
13 CRS if we are asked to approve something? A whole lot  
14 of things depend upon this.

15 MEMBER MAYNARD: I think that they have  
16 provided a lot of good information to show that we are  
17 talking about how we meet the legal requirements for  
18 the calculation of record. I was just trying to  
19 understand why -- I thought there had been a new  
20 calculation done for the extended period of operation  
21 but now I understand they had basically extrapolated  
22 from an older one that was done under the draft reg  
23 guide as opposed to the current reg guide. Now I  
24 understand why there is a legal issue.

25 MR. LOIS: Also there is another issue

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1 that they have changed methodology. They have opted  
2 to use the so-called RAMA code which is an entirely  
3 different basis and having some problems of its own.  
4 As to the question before us whether they get the same  
5 answer, our definition of the same answer is whether  
6 the two methodologies are within each other's  
7 uncertainties. Of course, that could be in the  
8 neighborhood of about 10 or 15 percent with current  
9 methodologies.

10 MEMBER MAYNARD: It's not an order of  
11 magnitude?

12 MR. LOIS: Hopefully not.

13 MR. MEDOFF: And the thing is Lois Ambrose  
14 will get the new calculations, or someone in reactor  
15 systems. They will review it to confirm that the  
16 methodology conforms to the reg guide. If the values  
17 are less conservative, then they have to redo all  
18 those TLAAs because the values they provide in the  
19 application won't be acceptable anymore. That is  
20 basically how it's going to work.

21 MEMBER SHACK: Which is why all those sub-  
22 items are open.

23 DR. KUO: And we would like to have the  
24 information or resolve the issue before the full  
25 committee meeting.

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1 CHAIRMAN BONACA: We want to close these  
2 items.

3 MR. MEDOFF: We do have two members from  
4 Division of Component Integrity that do review those  
5 type of calculations and they are working closely with  
6 Ambrose to make sure the open items get closed.

7 MR. LE: I will interface with the  
8 applicant and get the report in. Staff will review and  
9 confirm all the values that we based on doing the  
10 review of all the TLAA bounded by the new map.

11 Okay. We have open item on neutron  
12 fluence. The next slide, No. 30. Because the number  
13 was not accepted by the staff, the staff had reviewed  
14 the other TLAA based on the conservative number that  
15 the applicant had projected. What we got depending on  
16 the fluence calculations these six items and one AMP  
17 will be closed after the fluence calculation and value  
18 having resolved.

19 In the next slide, No. 31, Section 4.3  
20 under metal fatigue. Dr. P. T. Kuo had addressed the  
21 environmentally-adjusted issue this morning with the  
22 subcommittee. During the audit review the staff  
23 interfaced with the applicant technical person and the  
24 same audit team had been at other plants like Pilgrim.

25 The same issue came up at FitzPatrick so

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1 the applicant have provide us with commitment No. 20  
2 in which it gave us several options that it would take  
3 if the CUF ever approach 1. I believe several  
4 positions in the reactor internal approaching 1 or  
5 about 1 for the projected standard operation.

6 So commitment 20 was delivered and  
7 committed. When the staff came back on June 20th the  
8 applicant sent in another amendment saying that they  
9 will modify the commitment a little and will in effect  
10 monitor and refine and maintain the CUF under a value  
11 of 1.

12 The staff was not very at ease with this  
13 new amendment so we send an RAI out on July 25th. It  
14 was the Friday before we issued the SER with open item  
15 and request them to provide more detail. The rest of  
16 it you heard today from everybody.

17 MEMBER WALLIS: They are going to replace  
18 the RPV shelf?

19 MR. LE: Yes, repair or replace.

20 MEMBER ARMIJO: One of these things is a  
21 recirc inlet nozzle thermal sleeve that has a  
22 cumulative usage factor of 4.93.

23 MR. MEDOFF: That's the reason for the  
24 commitment. They had already done -- I understand  
25 there are six locations in NUREG CR6260.

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1 MEMBER ARMIJO: If that number is right,  
2 they are already beyond 1 without being --

3 MR. MEDOFF: Just remember the current  
4 licensing basis does not include the FEN adjustments  
5 of the CUF. This is only for license renewal that the  
6 industry has agreed to do these additional  
7 assessments. The question is if you had done the FEN  
8 adjustments of these critical locations in the NUREG,  
9 what are you going to do if your adjusted CUF is over  
10 1 and they gave us this commitment to tell us how --  
11 some of the options they deal with for corrected  
12 action.

13 MEMBER ARMIJO: What is the likelihood  
14 that this thing can be resolved with anything other  
15 than just replacement? Something with that much of a  
16 discrepancy between --

17 MR. MEDOFF: They don't necessarily have  
18 to replace. One of the options is for them to propose  
19 an inspection-based monitoring program or to use an  
20 aging management program to manage the aging effect.

21 CHAIRMAN BONACA: Isn't it the same thing  
22 as the third bullet?

23 MR. MEDOFF: No, there's a difference.  
24 The third bullet is -- remember there's three criteria  
25 for TLAAs. Single I means analysis remains bounding.

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1 II means that we have done the calculations, projected  
2 them out, and they are still valid. They meet the  
3 acceptance criteria. The third one is if you can't  
4 meet I or II, then you propose III and you have  
5 managed the aging effect, one of the intended  
6 functions of the component.

7 CHAIRMAN BONACA: Which means you monitor  
8 it and you repair it.

9 MR. MEDOFF: In this case they will submit  
10 a response. We expect it will be similar to that for  
11 Pilgrim. If the response is the same, the  
12 anticipation is that they would envelope those options  
13 into their fatigue monitoring program.

14 CHAIRMAN BONACA: What I meant was the  
15 managing to me means that you will inspect and repair  
16 and replace if you have to.

17 MR. MEDOFF: This is not only a technical  
18 issue but we also got some legal comments from OGC and  
19 the question is they felt that enveloping this  
20 commitment under III would sort of use III to involve  
21 II. There is a question of how you -- there is a  
22 legal question here and so what you're doing is they  
23 are enveloping the commitment into their fatigue  
24 monitoring program.

25 MR. CHAN: Excuse me. Ken Chan. Let me

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1 put some focus on it. Let's pick the reactor in the  
2 nozzle circulation. That is already 4. something.  
3 That already exceed the code limits. Right away you  
4 need to manage the nozzle. One day after the 40 years  
5 you have to do that. In the meantime the applicant  
6 have the choice of refining their calculation to get  
7 the 4. something down to 3. something, 2. something,  
8 or 1. something.

9 What does 1. something do you? It's still  
10 not acceptable but it gives you an indication at the  
11 40 years you may have exceeded 1.0. At 38 years it  
12 may be less than 1. It gives you a warning signal  
13 when you have to pay attention to develop your aging  
14 management program to assure in future operations step  
15 by step you will not exceed 1. That's the whole  
16 purpose.

17 MEMBER ABDEL-KHALIK: Isn't that 4.93  
18 value evaluated in accordance with the code?

19 MR. CHAN: That's based on a very  
20 conservative way of the code. It uses the design  
21 cycle, not the projected cycle. It uses a design  
22 transient, not the extra transient. I am not that  
23 familiar with BWRs but for PWRs if you have  
24 implemented a modified operating procedure the  
25 specification transient goes way down dramatically.

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1           In the meantime I would do everything I  
2 can to put a realistic projection of cycle and  
3 training in there so it will not be 4. something.  
4 Also, FEN. Everybody is familiar with FEN. The  
5 realistic number is maybe 4 or 5. Right now it's 15  
6 so you get so high. When you get it on 8 it's reduced  
7 by factor 2. When you get down to 4 another factor of  
8 2. There are plenty of ways to have a sophisticated  
9 --

10           MEMBER ABDEL-KHALIK: You think with a  
11 more realistic including some uncertainties but more  
12 realistic analysis this particular component could  
13 possibly be acceptable?

14           MR. CHAN: May I give you a judgmental  
15 statement?

16           MEMBER ABDEL-KHALIK: Yes.

17           MR. CHAN: My feeling is yes. I have a  
18 whole PWR with maybe only one component and out of BWR  
19 I think everyone could pass if you do a bang-up job.  
20 The applicant may disagree with me but I'm speaking  
21 for --

22           MR. YOUNG: This is Garry Young with  
23 Entergy. I agree with what Ken was saying. That is  
24 really the plan right now. We are making this part of  
25 the fatigue monitoring program. Prior to that point

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1 where we might see 1 we will either reanalyze with a  
2 more detailed calculation. If that's not successful,  
3 then we'll do a repair replacement and the rest of the  
4 options. We expect the analysis to be successful.

5 MR. MEDOFF: One of the things they  
6 pointed out to us in our discussions with them is  
7 putting this commitment under the fatigue and  
8 monitoring making the program consistent with GALL  
9 without exception. That's an important point because  
10 that means they can use fatigue monitoring program to  
11 accept the TLAA under III.

12 MR. LE: To continue on, in summary we  
13 have two open items that we have discussed. On slide  
14 33 on the equipment qualification of electrical  
15 equipment the staff reviewed the TLAA on this and had  
16 concluded that all the applicant evaluation in the  
17 application was acceptable.

18 Speaking of electrical, I might like to  
19 backtrack a little. During the review of the 115  
20 underground cable where we had noted from day one when  
21 we reviewed the application, we had discussed this  
22 with the applicant many times and after the audit we  
23 had many conference calls and so on saying, "You still  
24 don't have an AMP program to manage the underground  
25 cable."

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1 I don't want to leave the impression that  
2 we made the applicant to do the AMP but we expressed  
3 our concern very consistently through many phone calls  
4 and they finally proposed an AMP program.

5 With that, the staff now concluded that on  
6 the basis of the staff review, the audit team, the  
7 regional inspection team, with the two exceptions the  
8 staff now determined that the requirement of the  
9 54.29(a) had been met and, therefore, with the  
10 resolving of the two open items we think the  
11 application is acceptable.

12 With that, any questions?

13 CHAIRMAN BONACA: Any questions from the  
14 members?

15 MR. BARTON: I had a question but I think  
16 it's for the licensee. I forgot to ask earlier.

17 CHAIRMAN BONACA: You can ask now.

18 MR. BARTON: There's an AMP B1-15 heat  
19 exchange and monitoring program. You have a new plant  
20 specific heat exchange and monitoring program that  
21 will inspect heat exchangers for degradation. Visual  
22 inspection and any current testing will be performed.  
23 The heat exchangers that you are adding in this  
24 program are HPCI turbine lube oil, land sill  
25 condenser, and emergency diesel lube oil heat

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1       exchanger.

2                       Why only are those heat exchangers being  
3 added in this program? I know you are doing turbine  
4 building closed cooling water reactor building and  
5 closed cooling water in the chemistry program and now  
6 you're going to have inspection program for additional  
7 heat exchangers. Why is it just limited to those few  
8 heat exchangers? I'm missing something.

9                       MR. LEITER: This is Larry Leiter, system  
10 engineering from FitzPatrick. Those are the inscope  
11 heat exchangers that are cooled by fluids other than  
12 service water or lake water. Lake water cool heat  
13 exchangers are included in the 8913 program under  
14 service water monitoring and these are separate.

15                      MR. BARTON: All right. I understand.  
16 Thank you.

17                      CHAIRMAN BONACA: Other questions?

18                      MR. MEDOFF: If you would like me to  
19 address your questions I can give you some  
20 clarification on TOP guides, core plate bolts, jet  
21 pump assemblies. I was the reviewers. This is Jim  
22 Medoff with the Division of License Renewal, Branch C.  
23 I was part of the audit team and one of the senior  
24 staff members on the team. I was responsible for the  
25 vessels internals and overseeing our contract review

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1 and some of the other BWR inspection programs that  
2 were based on VIP guidelines.

3 You have to understand one thing is that  
4 the VIP program for boiling water reactors the only  
5 thing that is a requirement in these programs would be  
6 the Section 11 inspections that those VIP guidelines  
7 might invoke.

8 Any inspections beyond those go beyond our  
9 requirements. This is a program that was implemented  
10 on behalf of the senior vice presidents or presidents  
11 of the utilities all agree that they would implement  
12 a VIP program to monitor aging in their internal  
13 components and some of the penetrations to the vessel.

14 This came out of the fall. I have some of  
15 the course cracking that was discovered at the  
16 Brunswick facility in 1993. This utility energy has  
17 a fully developed VIP program for their penetrations,  
18 their vessel components, and their internals.

19 They have a corporate document that  
20 commits them to implement a VIP 94 which are the  
21 implementations for implementing all the NRC approved  
22 VIP documents which are the flaw evaluations and  
23 inspection guidelines for the various components.

24 For their TOP guide they are following VIP  
25 26 as modified by the GALL. One of the things that

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1 came out in the GALL report is that the VIP document  
2 does not recommend any inspections for the TOP guide  
3 grid beam locations. We felt that for license renewal  
4 there were some plants that had some cracking in those  
5 locations so we felt it was important to manage aging  
6 in the grid beam.

7 In the GALL report we put a recommendation  
8 to do additional inspections of the grid beam  
9 locations. It should be 5 percent of the grid beam  
10 locations within six years of entering the period of  
11 extended operation and another 5 percent within the  
12 next five years.

13 There has been some cracking at some  
14 plants so Entergy is willing to commit to an  
15 additional 5 percent in years 12 through 18 to cover  
16 the last third of the period of extended operations to  
17 ensure that they will manage any potential cracking in  
18 the grid beam locations. They have a commitment on  
19 that.

20 For the dryers we are aware that ACRS has  
21 written a letter to the commission that steam dryers  
22 should be in scope and they should have aging  
23 management programs for them. We have a commitment  
24 from the utility to implement VIP 139 in the NRC  
25 approved form. That is currently under review by the

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1 Division of Engineering but I am in constant contact  
2 with the Tech Division to find out where we stand on  
3 all guidelines under staff review.

4 I think one of the components is why did  
5 they defer the inspections of the accessible jet pump  
6 assembly components and that was one of my questions.  
7 They indicated to me that their deferral was only for  
8 one refueling outage and they did get all the  
9 recommended locations, accessible locations, for their  
10 jet pump assemblies so we felt that was adequate to  
11 cover the recommendations for the jet pumps.

12 I think the final component that you  
13 wanted me to cover was the core plate rim hold-down  
14 bolts. For FitzPatrick they were in a special  
15 situation because they concluded due to their  
16 configuration they couldn't perform the recommended  
17 VIP inspections for those bolts.

18 They submitted a relief request that for  
19 those core plate rim hold-down bolts that the Section  
20 11 inspections would be sufficient and the relief  
21 request got approved but we can't use relief request  
22 for aging management because they are not approved for  
23 the period of extended operation. Another thing is  
24 the Section 11 exams only proposed VT-3 visual  
25 examinations of these locations which may not be

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1       adequate.

2                   The applicant committed to either install  
3 wedges which would replace the bolts of the structural  
4 member for the core plate against lateral movement or  
5 to submit an analysis and inspection plan for review  
6 and approval to manage stress relaxation of the bolts  
7 and we felt that was adequate.

8                   MR. BARTON:    So what's different here?  
9 Every boiler's got the same issue.  You can't inspect  
10 so is everybody just putting wedges in?  What's  
11 different with this plant with respect to that?

12                   MR. MEDOFF:   It depends on your vintage  
13 and your design.  Some plants the core plates have a  
14 general assessment.  The core plates have a general  
15 assessment in that they assess the core plates and the  
16 designs for the various plants that are in the fleet.  
17 For this plant it's just that their configuration  
18 wasn't accessible.

19                   MR. CHAN:   This plant compared to the same  
20 vintage BWR plants there's no difference.  The option  
21 is there always.  If you want to install the wedge  
22 now, fine.  If you would rather take a risk to wait  
23 for a little while, maybe the technique develops and  
24 you may save it.  At the time you are implementing  
25 maybe you ought to rush the schedule.

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1                   There are plants that say, "We installed  
2 a wedge." That's it. Some plants will say, "We  
3 continue to inspect performance and at the proper time  
4 the technique may be there. If the technique is not  
5 developed, then we install the wedge." The solution  
6 is the same.

7                   MR. MEDOFF: So the solution for them is  
8 to do an analysis and propose an inspection plan for  
9 all review and approval which means Barry Elliot's  
10 group Division of Component and Integrity will get a  
11 chance to look at that inspection plan to see if it's  
12 adequate for aging management.

13                   CHAIRMAN BONACA: I have no problem at all  
14 with the response from the licensee. My only question  
15 was what about core and licensing barrier. That's  
16 all.

17                   MR. MEDOFF: Since the VIP program is an  
18 existing program, the Division of Component and  
19 Integrity does have a project manager for all VIP  
20 documents and they do review these documents for  
21 acceptability. There are constant dialogues with the  
22 VIP communities to assess what is needed for the  
23 internal.

24                   These programs for the boiling water  
25 reactors are not only assessed for license renewal

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1 during our application reviews but the tech staff do  
2 full reviews of these documents to make sure that the  
3 internals will get adequately managed.

4 CHAIRMAN BONACA: Okay. I thank you. Are  
5 there anymore questions? If not, I would like to  
6 thank all the presenters. That was a very good  
7 presentation. I think what I would like to do now is  
8 to go around the table and give views of individual  
9 members on what took place and what we heard and then  
10 we'll close the meeting.

11 MR. LE: Thank you, Dr. Bonaca.

12 CHAIRMAN BONACA: Thank you. Why don't we  
13 start with John.

14 MR. BARTON: Just a couple things. Of  
15 course, we got the open items yet to get resolved  
16 satisfactorily. I looked hard at the commitments and  
17 they consist primarily of implementing aging  
18 management programs or enhancing aging management  
19 programs. Based on what I looked at I find there are  
20 really no issues in the commitment list that concern  
21 me for extended operation.

22 I really didn't see anything in this  
23 application for a BWR basically that I haven't seen  
24 before. I think from the discussions I heard today on  
25 proposed resolutions for those items if they are

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1 satisfactory and the NRC accepts the resolutions, I  
2 don't have any other issues with this station.

3 CHAIRMAN BONACA: Thank you.

4 MEMBER MAYNARD: Overall I don't see any  
5 major issues. I think it would be nice if the  
6 applicant would look inside the torus if they ever  
7 have a drain for any reason. I wouldn't say they  
8 would have to drain it.

9 I think it would be nice to see some UT  
10 sampling or something in some other locations but,  
11 again, I look at this as something I think would be a  
12 nice thing to do. I don't see a real regulatory basis  
13 for it and I believe that what they are doing beats  
14 the requirements and should be all right. I do think  
15 a couple of things need to be considered by the  
16 licensee or the applicant.

17 I would like -- my other comments are more  
18 generic in nature. We talked about an aging  
19 management programs either exceptions or with  
20 enhancements. I would kind of like to see those two  
21 divided out. An aging management program with  
22 enhancements to meet GALL, okay, I kind of put that  
23 into the category of meets GALL.

24 It's the number with exceptions that to me  
25 is a little bit more meaningful. I'm not sure when

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1 you include those all in one grouping with exceptions  
2 or enhancements just may get a better perspective on  
3 how many real exceptions there are.

4 The other thing is I am glad to see that  
5 the headquarters and regional staff are doing some  
6 information sharing and some lessons learned stuff  
7 from this. It also sounds like there is going to be  
8 some sharing between regions and I do think that's  
9 going to help with consistency across the board.

10 I think scoping is going to continue to be  
11 an issue and we either need to recognize that it's  
12 going to be there and not beat up the licensee so much  
13 or else we are going to have to provide some better  
14 guidance not only to the licensee but to the  
15 inspectors and stuff to allow more consistency or else  
16 I think there is always going to be some scoping  
17 issues identified as part of it. Might even consider  
18 a workshop or something. We've been doing this for a  
19 while.

20 I think there have been a lot of lessons  
21 learned and maybe it's time for a workshop or  
22 something to kind of share between the industry and  
23 the NRC and have some exchange there. Other than that  
24 I thought the applicant was prepared and did a good  
25 job of presenting. I think the staff had answers to

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1 the questions.

2 CHAIRMAN BONACA: Thank you. Said.

3 MEMBER ABDEL-KHALIK: I agree with the  
4 comments that Otto has made but I'm a little bit more  
5 concerned about the condition of the torus. I do not  
6 believe that any analysis was presented that would  
7 show me convincingly that the torus will remain sort  
8 of within tech spec limits as far as the minimum  
9 thickness is concerned throughout the period of  
10 extended operation.

11 Or that the areas that they are currently  
12 sampling are totally representative of the conditions  
13 within the torus because I haven't seen any  
14 information as to how those bad locations were  
15 selected in the first place and whether or not they  
16 are actually representative of the entire surface.

17 Therefore I would agree but I would like  
18 to see sort of an assessment of how those points were  
19 selected in the first place and a convincing argument  
20 that they really represent the worst conditions. If  
21 that is the case, then we would have some confidence  
22 that the remaining areas in the torus will be limited  
23 by whatever data they are currently collecting.  
24 Absent that, I'm not sure that the answer is there.

25 CHAIRMAN BONACA: I wonder if that would

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1 not be a good initiative for the BWR VIP to look at.  
2 I mean, look at generically for all the boilers. This  
3 is not specific to FitzPatrick. I mean, FitzPatrick  
4 really looks like -- I mean, they had a leakage that  
5 wasn't tied to a pitting. It was tied to a stress  
6 condition so that's -- some initiative on the part of  
7 the VIP would be beneficial.

8 MEMBER MAYNARD: That could certainly be  
9 a topic we would want discussed at the full committee  
10 meeting may be better justification as to why --

11 MEMBER ABDEL-KHALIK: Right. I mean --

12 CHAIRMAN BONACA: When we go to the full  
13 committee meeting just --

14 MEMBER MAYNARD: The data may be there so  
15 that as to how these points were selected in the first  
16 place and whether they really represent the worst  
17 locations so that one would have some confidence that  
18 the small number of locations that they are  
19 continuously monitoring is truly representative of  
20 what the condition is going to be and the  
21 extrapolation that they are making as far as the  
22 thinning of those areas would be applicable to the  
23 entire torus.

24 MEMBER MAYNARD: I think they said they  
25 identified them by when it was drained once they went

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1 in and looked and that is how they identified them.  
2 It would probably be good to hear that again.

3 MEMBER ARMIJO: How confident that the UT  
4 measurements that they will be taking periodically how  
5 reliable those things are so you can have some  
6 confidence in their extrapolated damage.

7 CHAIRMAN BONACA: Thank you, Said.

8 MEMBER ARMIJO: I agree more with Said's  
9 point. I was surprised there wasn't any kind of  
10 mitigation even locally to recoat those local areas  
11 that had the pitting and still do the UT measurements  
12 to make sure that it had absolutely stopped it.

13 That wasn't done so I think I would like  
14 to see more discussion in the full committee meeting  
15 of why their approach is basically acceptable. I  
16 would like to see at least some spot checks even if  
17 only one time somewhere else at random.

18 MEMBER SHACK: Of course, if you're  
19 looking for pitting on a porous --

20 MEMBER ARMIJO: You're right. It's pretty  
21 random.

22 MEMBER SHACK: -- it's pretty random.

23 MEMBER ARMIJO: Pretty low probability.  
24 You're right. I don't know. It just seemed to me  
25 that coating broke down somewhere for some reason and

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1 caused a pit. They didn't grow by themselves.

2 With time is that coating going to get any  
3 better? I doubt it. I think it's going to get worse  
4 so you're probably going to see some more of that  
5 stuff but I think it's really an economic issue. The  
6 utility can decide what is more expensive.

7 MEMBER MAYNARD: I was kind of surprised  
8 that they didn't recoat or do something. However, by  
9 not doing it it really does provide a better leading  
10 edge indicator of what's going on.

11 MEMBER ARMIJO: You could argue that.  
12 Otherwise, the rest of it was all very good. All the  
13 issues on flulence I think are being handled well. The  
14 same with the fatigue. I think those things will get  
15 resolved. I don't have any real problems.

16 CHAIRMAN BONACA: Okay. Thank you.  
17 Graham.

18 MEMBER WALLIS: I have little to add. I  
19 agree with my colleagues. I don't think there are  
20 problems as long as these issues can be resolved.  
21 They seem to be on track to be resolved. I would like  
22 to say I thought the audit was a very useful, very  
23 thorough audit performed by the staff. Generally the  
24 staff and the applicant did a good job. I think we'll  
25 be okay.

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1 CHAIRMAN BONACA: Bill.

2 MEMBER SHACK: I agree with most of what  
3 my colleagues have said. I'm certainly more  
4 comfortable than Said is with the torus inspection  
5 program. I really as a practical matter don't see  
6 what you could really do except to have them drain it  
7 periodically. I just don't see any particular -- to  
8 me the  
9 chances -- you know, you're going from inception to  
10 1998.

11 You have probably found the weak spots in  
12 the coating. Those are leading indicators. You are  
13 monitoring those closely. As I say, random sampling  
14 just seems to me impractical when the problem is  
15 pitting and the expense of the alternative just  
16 doesn't seem to be justifiable.

17 MR. BARTON: One thing that you could do  
18 is periodically have a diver go underwater and look  
19 rather than draining it and doing an inspection. We  
20 used to do that and we did find some indications.

21 CHAIRMAN BONACA: How detectable is the  
22 leakage?

23 MR. BARTON: All we looked for was flaws  
24 in the coating. That's what you look for. You look  
25 for indications that you see flaws in the coating and

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1 then zero in on those areas. That's about all we can  
2 do.

3 MEMBER MAYNARD: I do think we need to be  
4 careful. That is a major undertaking. I mean, the  
5 more you do those are the areas that you are not  
6 really wanting to put people into unnecessarily but it  
7 is a way, though. I agree that would be an  
8 alternative but it should not be taken lightly.

9 MR. BARTON: No, that's right.

10 CHAIRMAN BONACA: I share all the views in  
11 the presentations. I think they were very good. I  
12 was very impressed with the work they did and I was  
13 very impressed with the work that the staff has done.  
14 I want to recognize here the regional inspections that  
15 brought out the issues at Vermont Yankee.

16 I think these kind of findings typically  
17 then communicates to the rest of the industry and  
18 people learn from this experience and that's very  
19 important that the experience made at the plant is  
20 brought to other plants and you guys are doing that.  
21 That's good. That gives me the comfort that within  
22 the limit of what is possible the component is being  
23 identified correctly.

24 On the torus, really I view it as more of  
25 a generic issue than a specific one to FitzPatrick, as

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1 I said before, because the leak that they had wasn't  
2 a pitting problem. More could be done and certainly  
3 would be desirable to see better initiative maybe on  
4 the part of the VIP. There could be some  
5 brainstorming about is it needed. The point that Bill  
6 made is well taken, too. There are leading indicators  
7 which have been monitored and where do you stop.

8 In general I think the application was  
9 good. I think I don't see the open items as being any  
10 measurable obstacle to the closure of them. I think  
11 the licensee has done a good job in their  
12 presentation. My suggestion is that when we go to the  
13 full committee meeting the licensee takes the issue of  
14 the torus.

15 Give us as much information as you can  
16 about what you're looking at and what gives you the  
17 comfort that you can manage it with what you've got  
18 now for the foreseeable future. You know what the  
19 questioning has been here and you can expect the same  
20 questioning from the other members.

21 MEMBER ARMIJO: If the licensee has  
22 photographs, that has been very helpful in previous  
23 discussions on torus problems.

24 MEMBER WALLIS: Not just pictures but  
25 data.

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1                   MEMBER ARMIJO: Yes, what do they look  
2 like. The trouble with pits on something as big as a  
3 torus they are hard to find. What's a guarantee that  
4 the initial locations that have pitting were the only  
5 locations.

6                   MEMBER WALLIS: I thought the ones that  
7 were found --

8                   MEMBER ARMIJO: There could be worse spots  
9 somewhere else.

10                   CHAIRMAN BONACA: Okay. Well, with that,  
11 I would like to ask the question is there any other  
12 questions from the members or the public or the staff?  
13 No questions and no further comments. With that then  
14 I will adjourn the meeting. Thank you very much.

15                                 (Whereupon, at 3:51 p.m. the meeting was  
16 adjourned.)

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CERTIFICATE

This is to certify that the attached proceedings before the United States Nuclear Regulatory Commission in the matter of:

Name of Proceeding: Advisory Committee on  
Reactor Safeguards

Docket Number: n/a

Location: Rockville, MD

were held as herein appears, and that this is the original transcript thereof for the file of the United States Nuclear Regulatory Commission taken by me and, thereafter reduced to typewriting by me or under the direction of the court reporting company, and that the transcript is a true and accurate record of the foregoing proceedings.



Charles Morrison  
Official Reporter  
Neal R. Gross & Co., Inc.



# James A. FitzPatrick Nuclear Power Plant

**ACRS License Renewal Subcommittee Presentation  
September 5, 2007**





# James A. FitzPatrick

## Personnel in Attendance

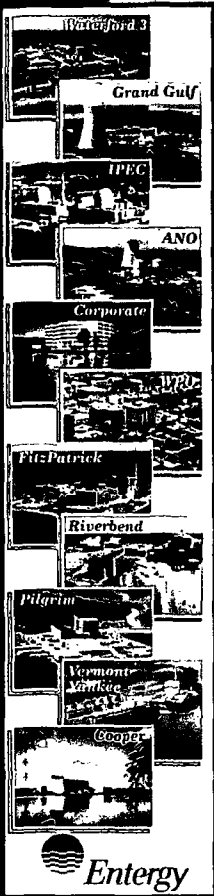
Brian Finn  
John McCann  
Garry Young

Site NSA Director  
Director of Licensing, White Plains  
Manager, License Renewal

Steve Bono  
Joe Pechacek  
James Costedio  
Alan Cox  
Rick Plasse  
Larry Leiter  
Tom Moskalyk  
Arturo Smith

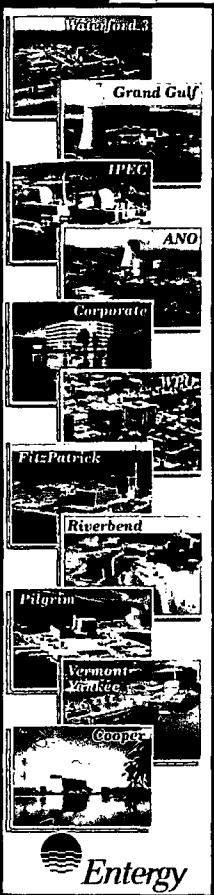
Director of Engineering  
Manager, Programs & Components  
Licensing Manager  
Technical Manager  
Licensing Lead  
Technical Lead  
Structural Lead  
Class 1 Mechanical Lead

Technical Support Personnel

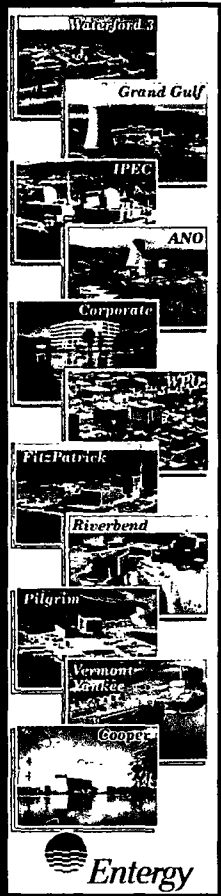


# Agenda

- James A. FitzPatrick Site Description
- Current Status
- James A. FitzPatrick Licensing History & Highlights
- License Renewal Project
- Cost-Beneficial SAMAs
- Presentation Topics
  - Drywell and Torus Monitoring
  - Torus Repair
- Questions



# JAFNPP Site Description



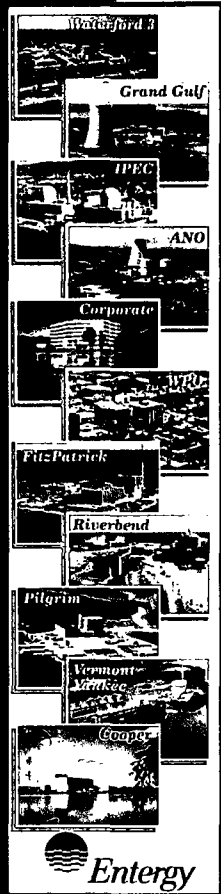
- General Electric (NSSS & TG), Stone & Webster (AE and Constructor)
- BWR-4, Mark I Containment
- 2536 MWt Thermal Power; ~ 881 MWe
- Once through cooling from Lake Ontario
- Staff Complement: approximately 650

# JAFNPP Plant Status

- Startup from RFO 17 - November 4, 2006
- Current Plant Status
- Next outage Sept 2008

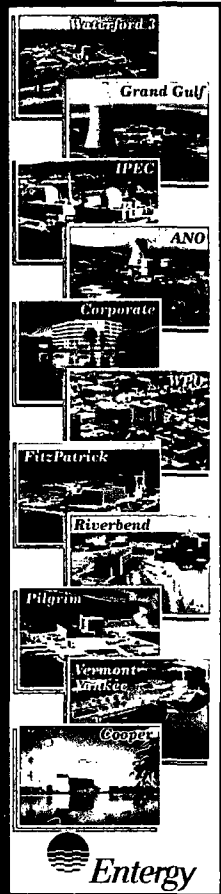


# Licensing History



|                             |                   |
|-----------------------------|-------------------|
| Construction Permit         | May 20, 1970      |
| Operating License           | October 17, 1974  |
| Commercial Operation        | July 28, 1975     |
| Upgraded Power License (4%) | December 6, 1996  |
| License Transfer to Entergy | November 21, 2000 |
| LR Application Submitted    | July 31, 2006     |
| Operating License Expires   | October 17, 2014  |

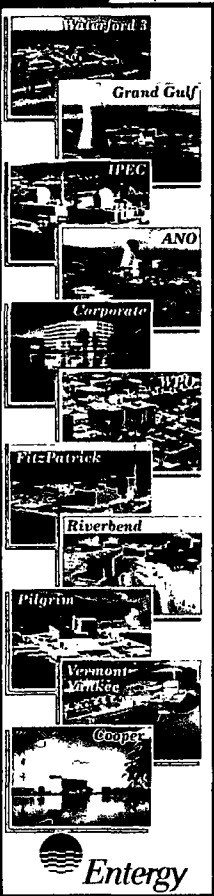
# Major Improvements



|                  |   |
|------------------|---|
| <b>1978-1983</b> | <b>Mark I Containment Modifications</b>     |
| <b>1988</b>      | <b>Hydrogen Water Chemistry</b>             |
| <b>1989</b>      | <b>Zinc Injection</b>                       |
| <b>1990</b>      | <b>Power Uprate Equipment Upgrades</b>      |
| <b>1998</b>      | <b>ECCS Suction Strainers Replaced</b>      |
| <b>1999</b>      | <b>Noble Metals Application</b>             |
| <b>2004</b>      | <b>LP Turbine Rotor Replacement</b>         |
| <b>2004</b>      | <b>Noble Metals Application 2</b>           |
| <b>2006</b>      | <b>HP Turbine Rotor Replacement</b>         |
| <b>2006</b>      | <b>Offgas Condenser Replacement</b>         |
| <b>2006</b>      | <b>HPCI Discharge Exhaust Sparger Added</b> |

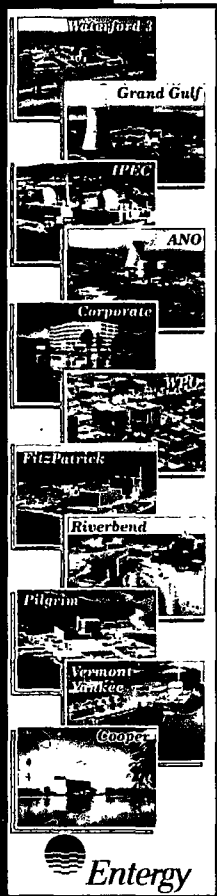
# Future Improvements

- |      |                              |
|------|------------------------------|
| 2008 | Main Transformer Replacement |
| 2008 | Core Spray Motor Replacement |
| 2008 | 345KV Breaker Replacement    |





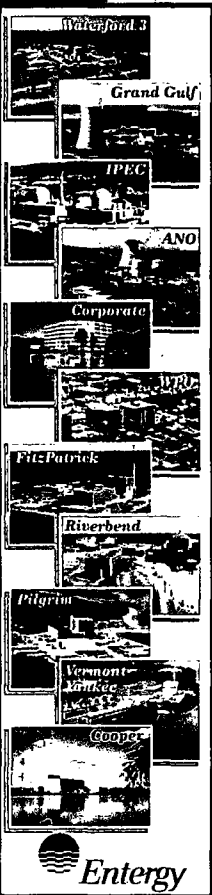
# JAFNPP License Renewal Project



- LRA Prepared by experienced, multi-discipline Entergy team (utilized corporate and on-site resources)
- Incorporated lessons learned from previous applications
- Peer review conducted
- LRA internal reviews (Safety Review Committees and QA)
- All comments resolved prior to submittal

# JAFNPP License Renewal Project

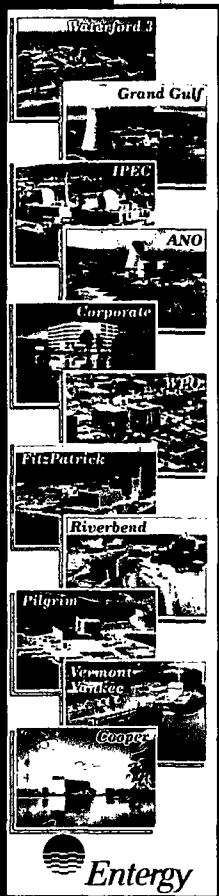
- License Renewal Commitments
  - Refined during audit/inspection process
  - Tracked by Entergy commitment tracking and engineering work tracking systems
- 36 Aging Management Programs
  - 17 Programs in Place w/o Enhancements
  - 9 Programs will be Enhanced
  - 10 New Programs
- GALL Consistency
  - 10 Consistent
  - 20 Consistent with exceptions / enhancements
  - 6 Plant Specific



# JAFNPP License Renewal Project

## *Program Implementation Plan*

- Develop fleet approach for Entergy plants that have submitted an LRA
- Develop schedule using industry experience

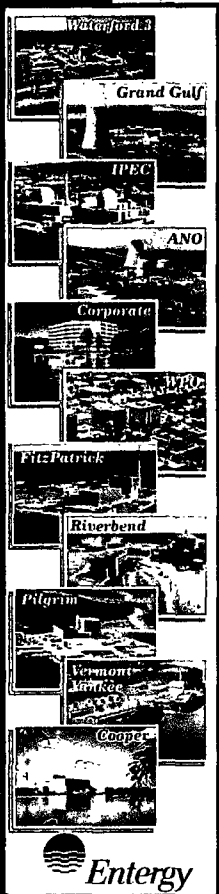


# JAFNPP License Renewal Project

## Scoping of Non safety-Related Systems, Structures, and Components

(10 CFR 54.4a(2))

- Utilized site component database, P&IDs, and isometric drawings
- Reviewed safety related cable / piping locations
- Performed walkdowns for a(2) scope verification

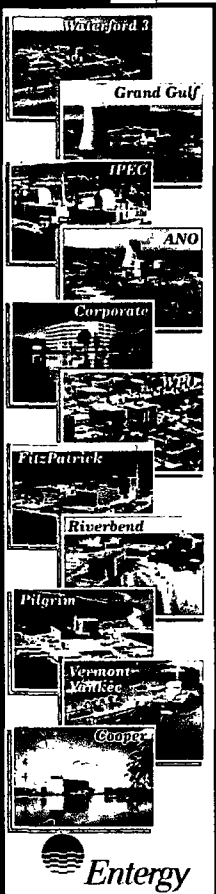


# JAFNPP License Renewal Project

## Scoping of Non safety-Related Systems, Structures, and Components

(10 CFR 54.4a(2))

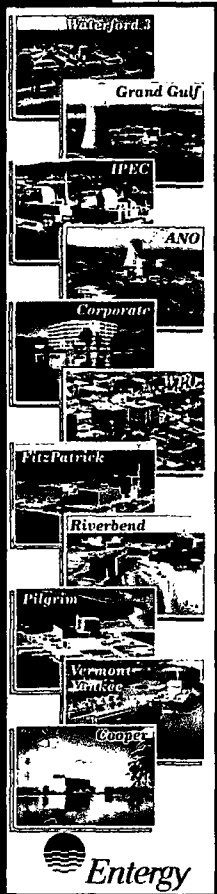
- Regional Inspection verified a(2) scoping for in-plant areas and systems
- 10 CFR 54.4a(2) scope changes made in LRA Amendment 11
- Regional Inspection concluded that JAF had implemented an acceptable method of scoping and screening of non-safety related SSCs and that this method resulted in accurate scoping determinations



# JAFNPP License Renewal Project

## *Draft SER Summary*

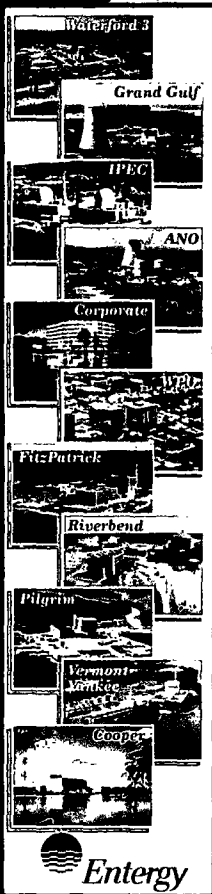
- Open Items – 2
  - Reactor Vessel Fluence
  - Environmentally Assisted Fatigue
- Confirmatory Items – None



# JAFNPP License Renewal Project

## Reactor Vessel Neutron Fluence

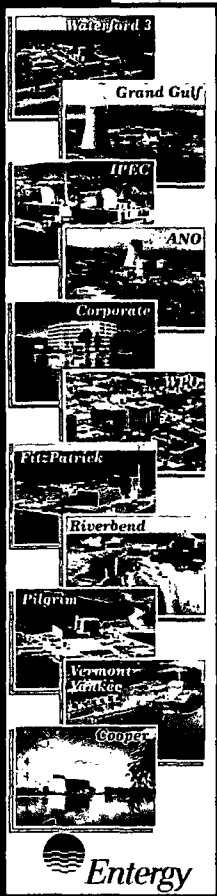
- Current P-T curves valid through 2014 (32EFPY)
- Submit RG 1.190 calculations by September 2007
- Evaluated TLAAAs to determine limiting fluence (RG 1.99)
  - Adjusted Reference Temperatures (<200F)
  - Upper Shelf Energy (>50 ft-lb)
  - RPV welds
  - RPV nozzles near beltline
- Axial Weld Failure Probability is limiting at  $5 \times 10^{-6}$  per Reactor Year
- ART and USE values will not be challenged at 54 EFPY



# JAFNPP License Renewal Project

## Environmentally Assisted Fatigue

- JAF will demonstrate that cumulative usage factors (CUF) of the most fatigue sensitive locations are less than 1.0 throughout the license renewal period by first using Option (1) of commitment #20
- Analysis methods for determination of stresses and fatigue usage will be in accordance with NRC endorsed ASME Boiler and Pressure Vessel Code
- JAF will utilize design transient specifications and information from BWR-4 references to bound operational transients

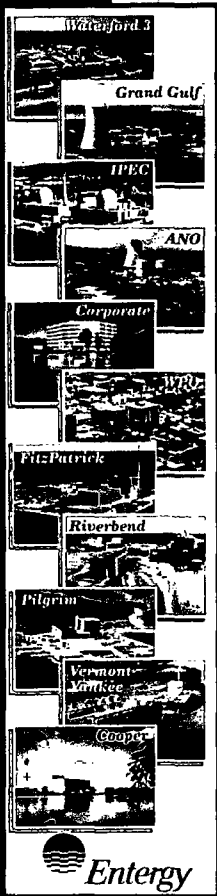




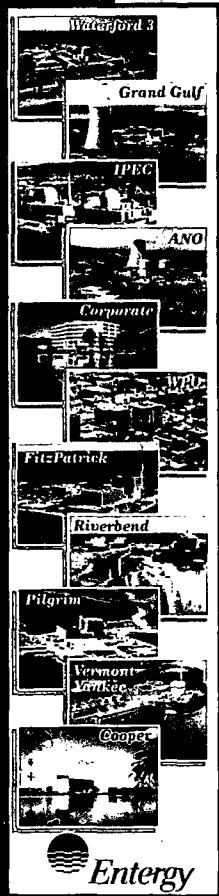
# JAFNPP License Renewal Project

## Environmentally Assisted Fatigue

- Environmental effects on fatigue usage will be assessed consistent with the Generic Aging Lessons Learned Report, NUREG-1801, Rev. 1.
- If Option (2) becomes necessary, plant inspection program will be described in terms of the ten elements specified in Branch Technical Position RLSB-1.
- If Option (3) becomes necessary, repair or replacement will be in accordance with plant procedures that meet ASME Section XI requirements.
- Above actions will be incorporated into the Fatigue Monitoring Program.
- The Fatigue Monitoring Program will manage the effects of EAF in accordance with 10 CFR 54.21(c)(1)(iii).



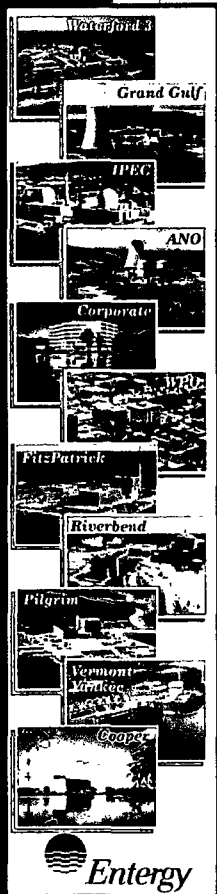
# Cost-Beneficial SAMAs



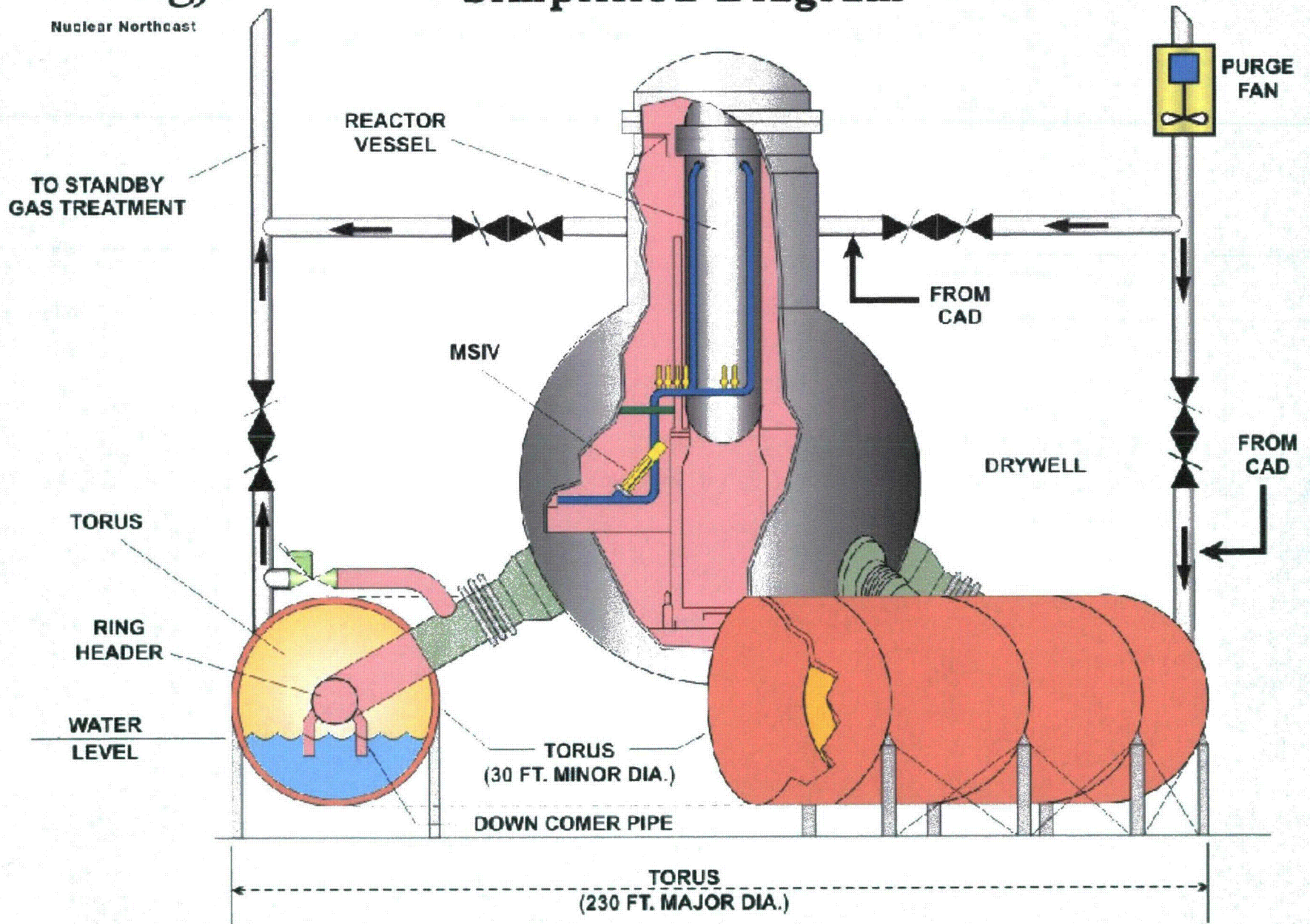
- Six Potentially Cost-Beneficial SAMAs Identified
- No Age-Related SAMAs
- Implementation will be evaluated using the plant cost-benefit analysis process

# Presentation Topics

- Drywell and Torus Monitoring
- Torus Repair



# Primary Containment System Simplified Diagram

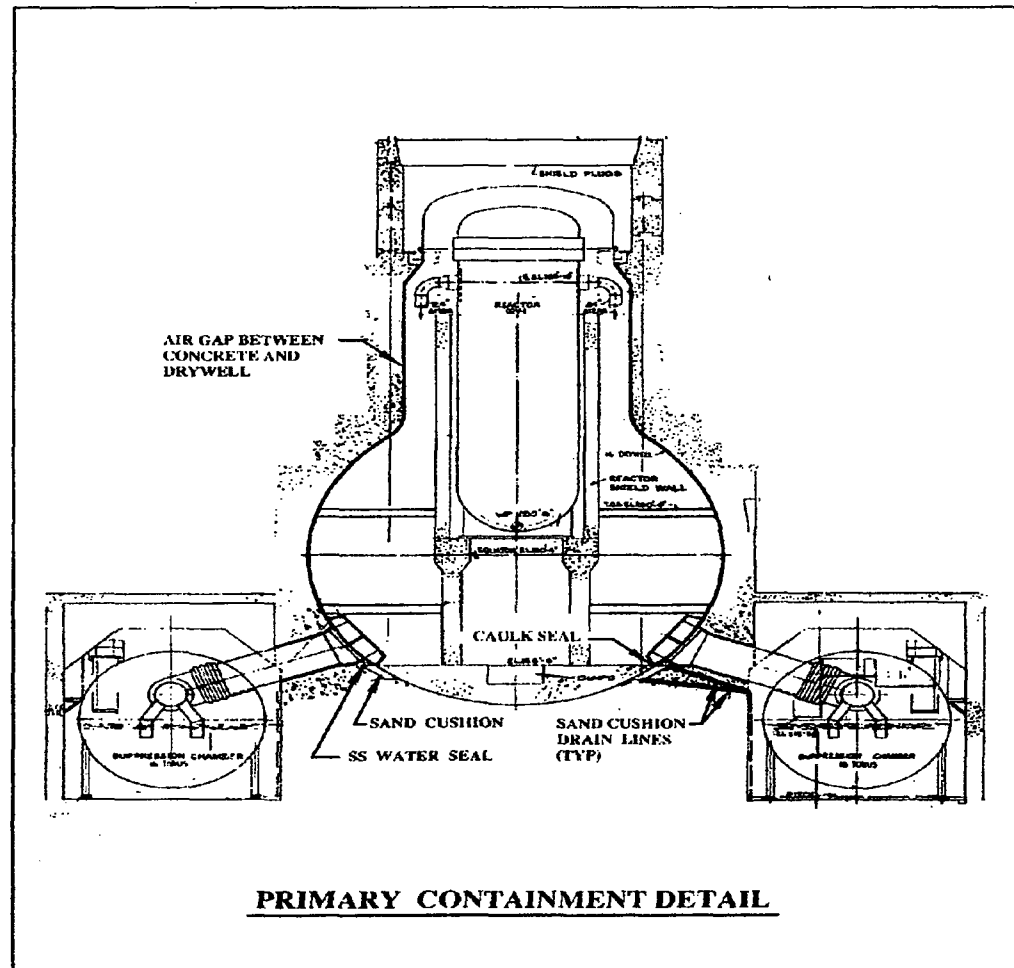


***James A. FitzPatrick***

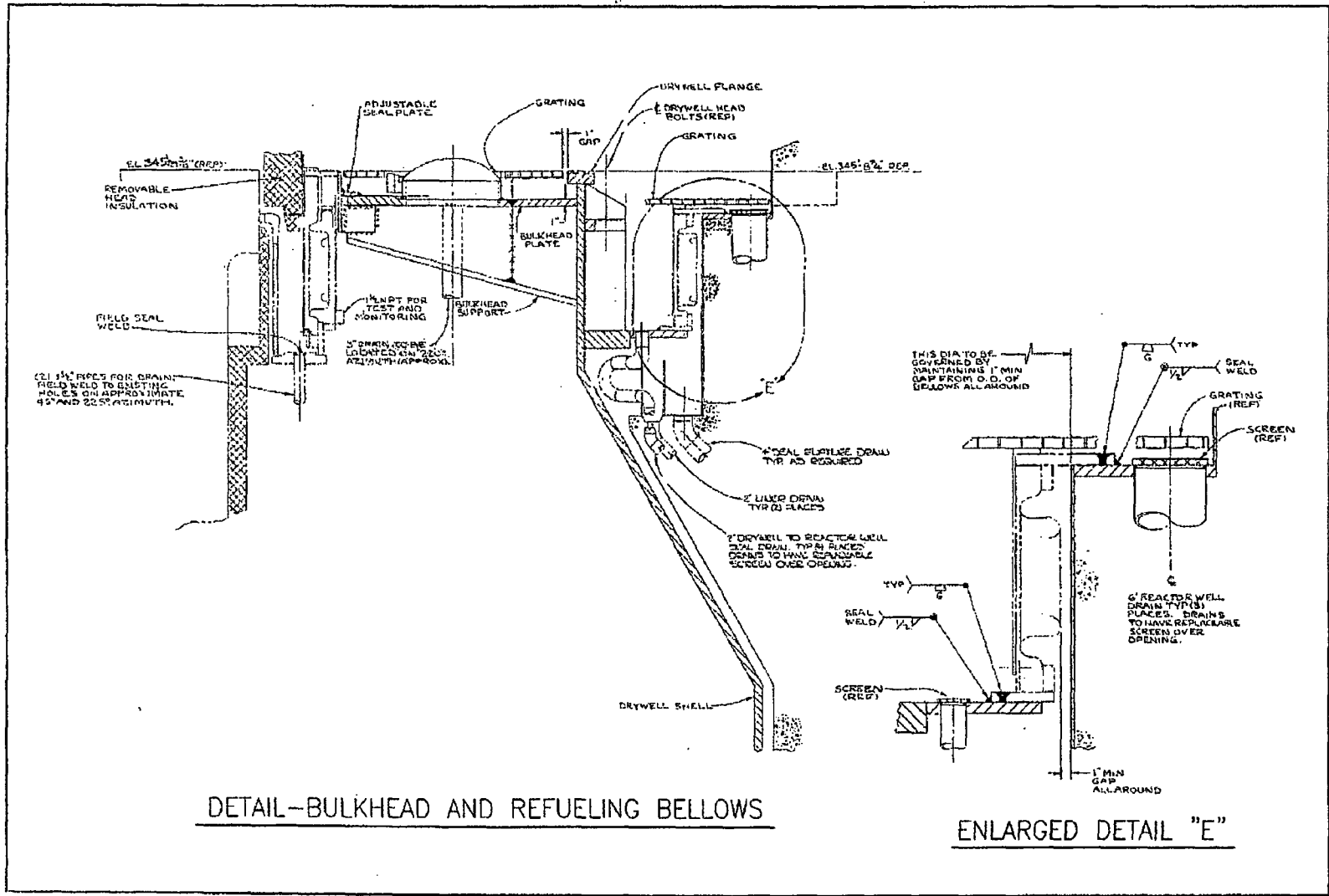
# Drywell and Torus Monitoring



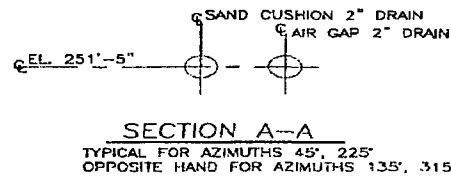
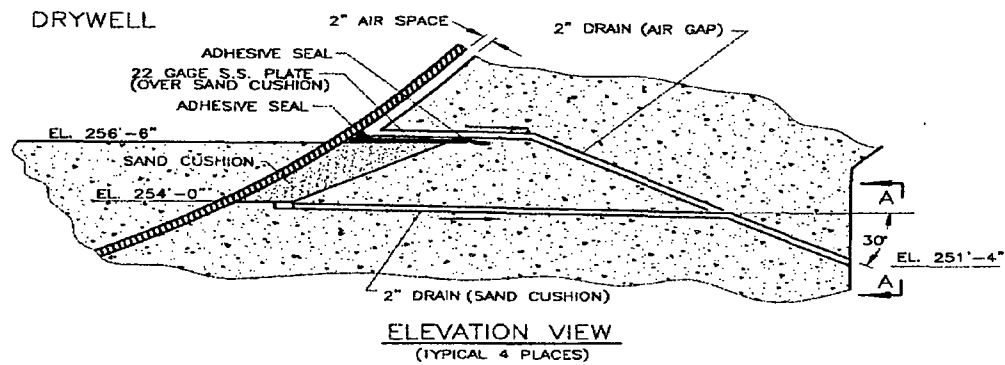
# James A. FitzPatrick



# James A. FitzPatrick



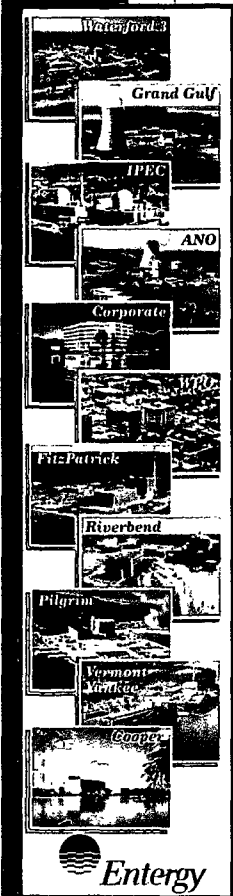
# James A. FitzPatrick



SAND CUSHION & AIR GAP DRAIN LINE DETAILS



# *Drywell Monitoring*



- Sand Cushion Inspections. No Evidence of Moisture (Boroscopic Inspection).
- Visual Inspection of Interior Drywell Caulk Seal.
- Drywell Interior Coating System (Carbozinc 11 and Dupont Corlar Epoxy) Inspection IAW IWE Program during RFO.

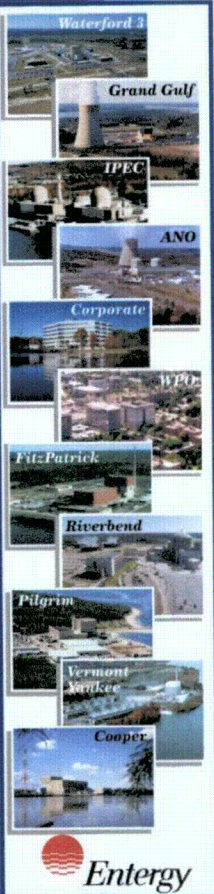
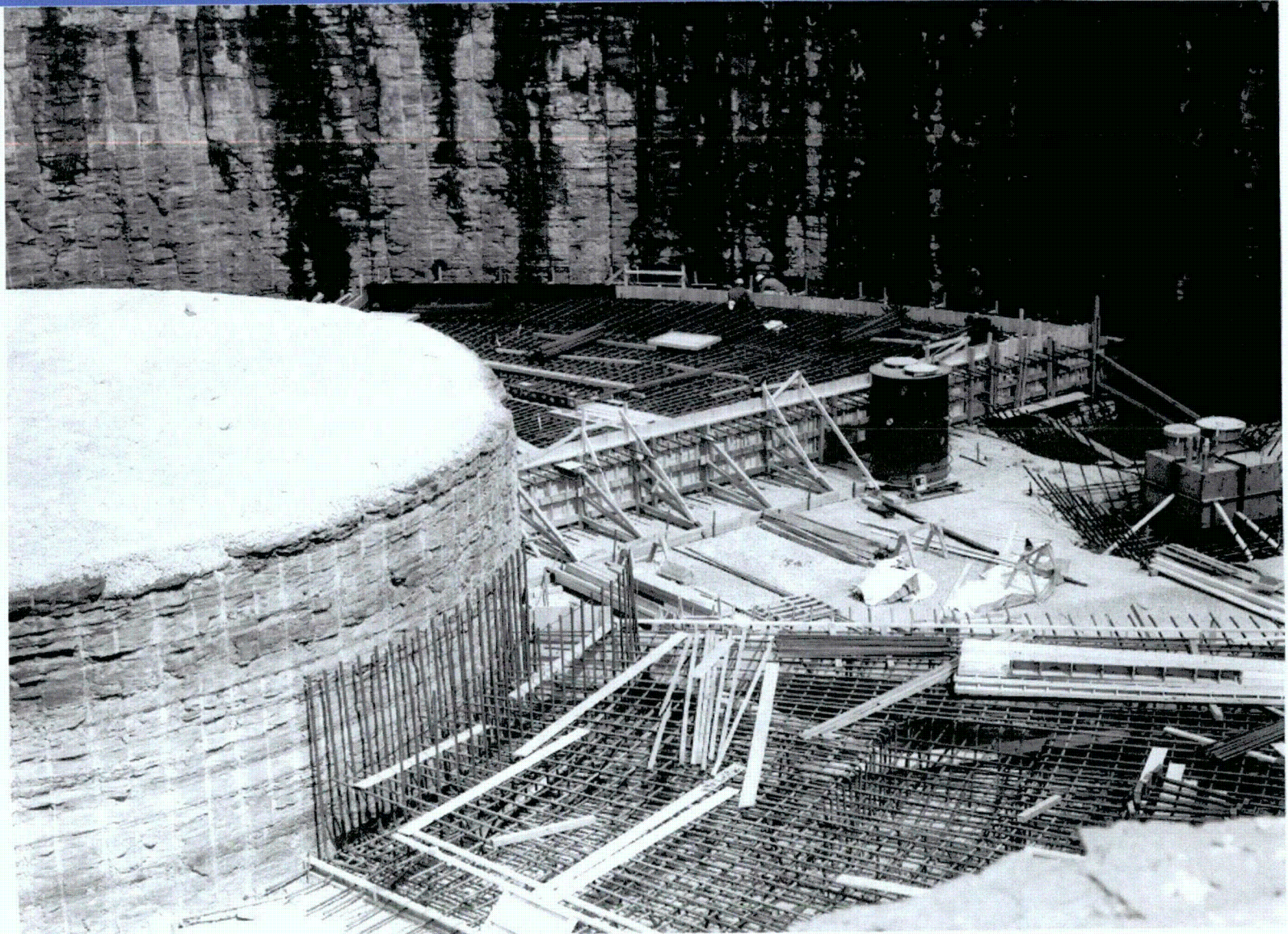
# *Torus Monitoring*



- Torus Interior Shell Inspection 1998 (Installation of ECCS Suction Strainers).
- Torus Interior Coating System (Carbozinc 11) inspected.
- Torus Interior/Exterior Inspected IAW JAF IWE Program.

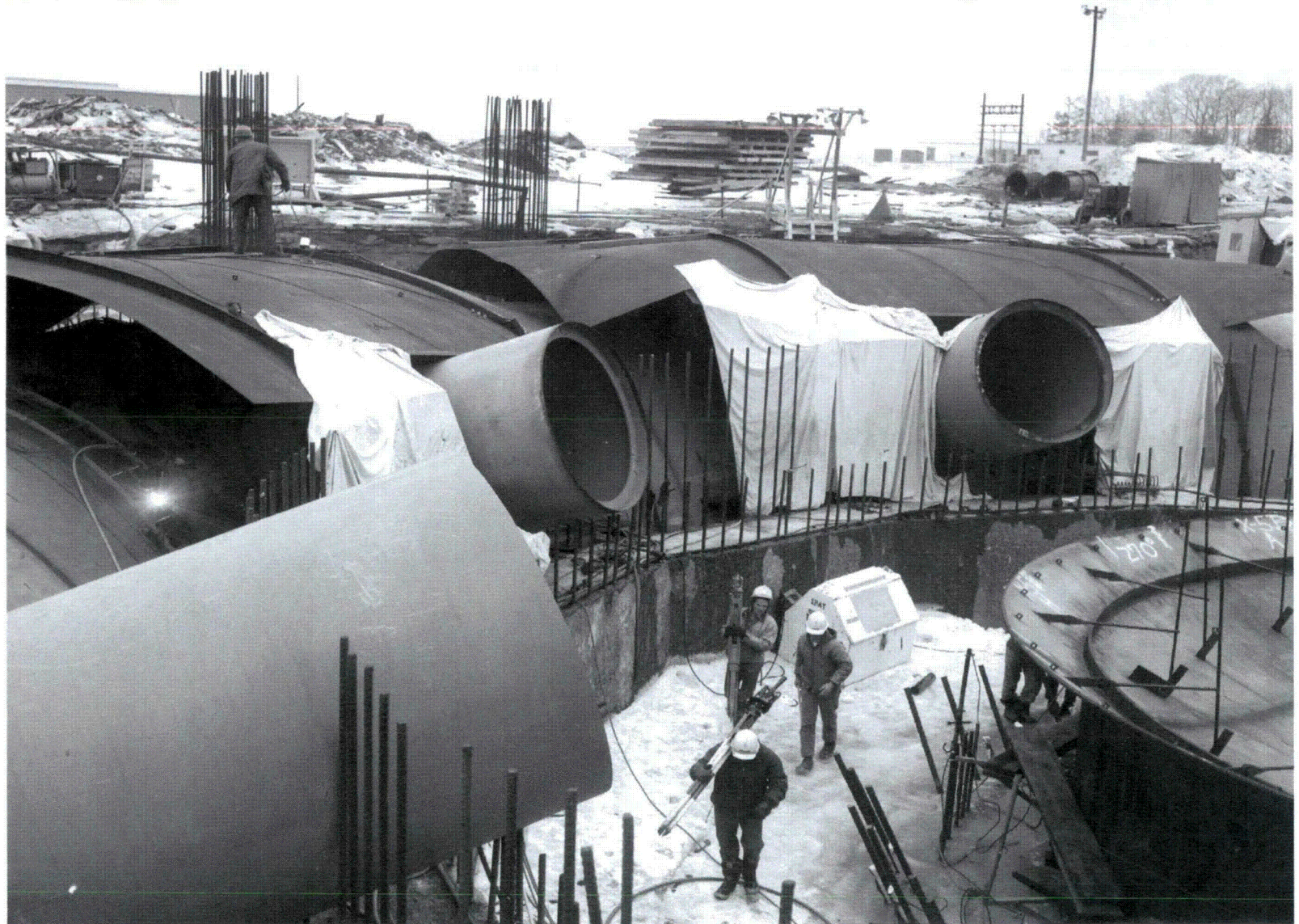


# Drywell Shell Construction Photo



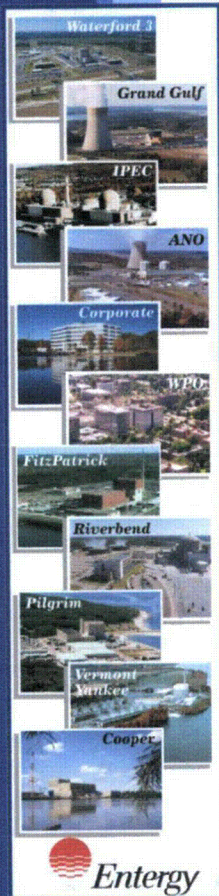


# Drywell Shell Construction Photo



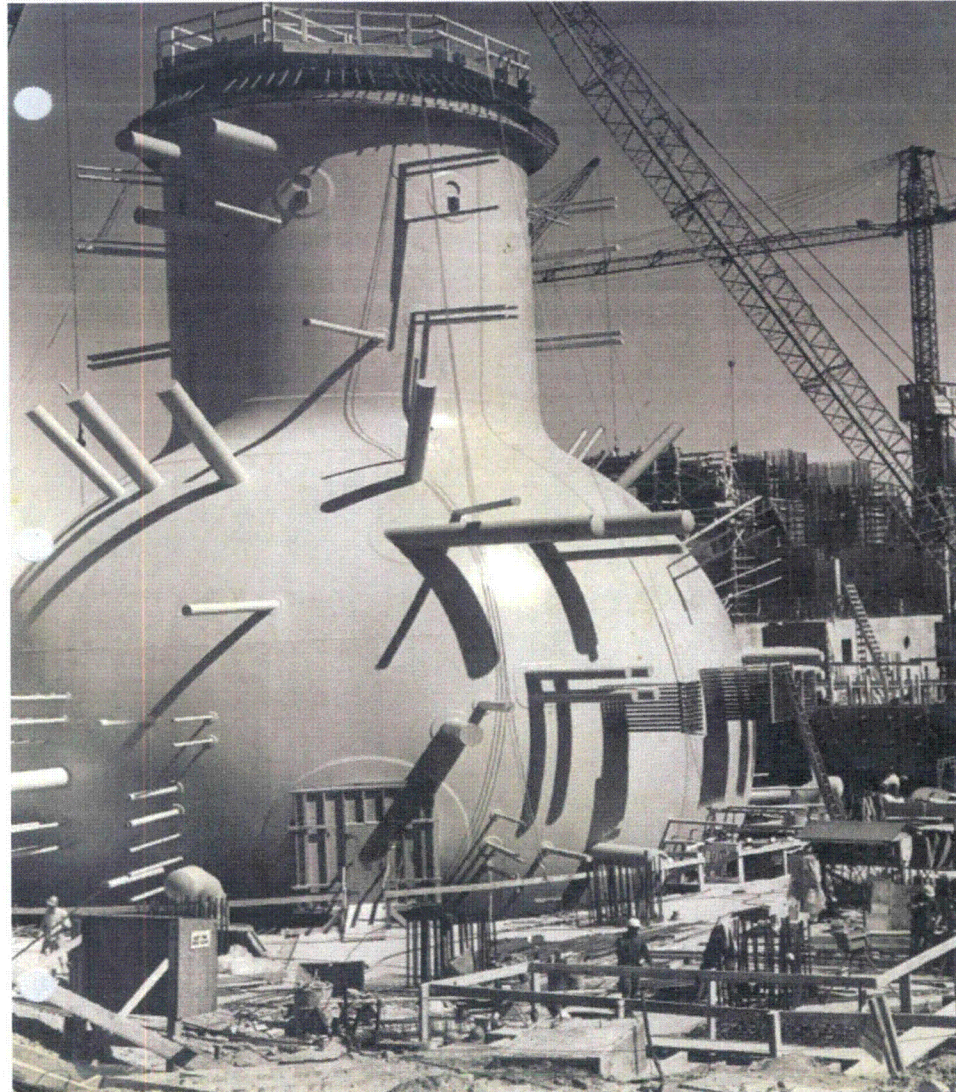
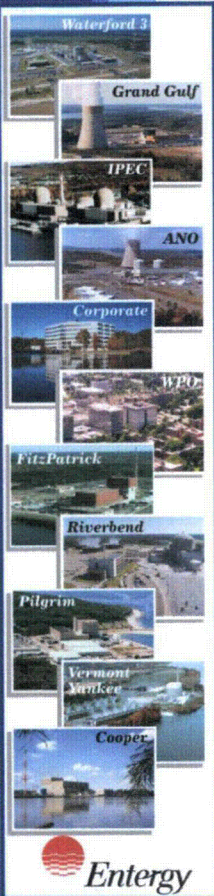


# Drywell Shell Construction Photo





# Drywell Shell Construction Photo

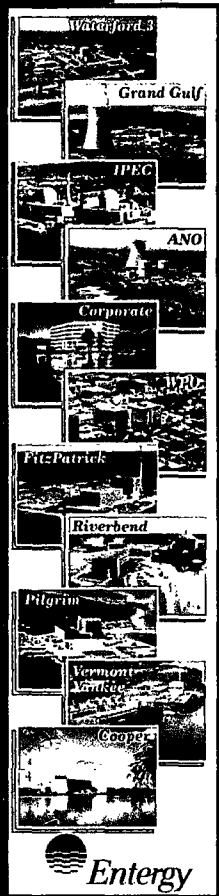


# James A. FitzPatrick



## Torus Repair

# *James A. FitzPatrick*

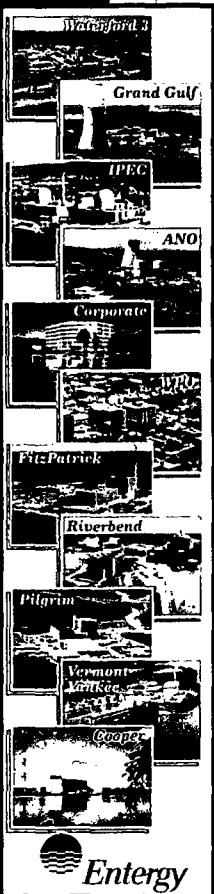


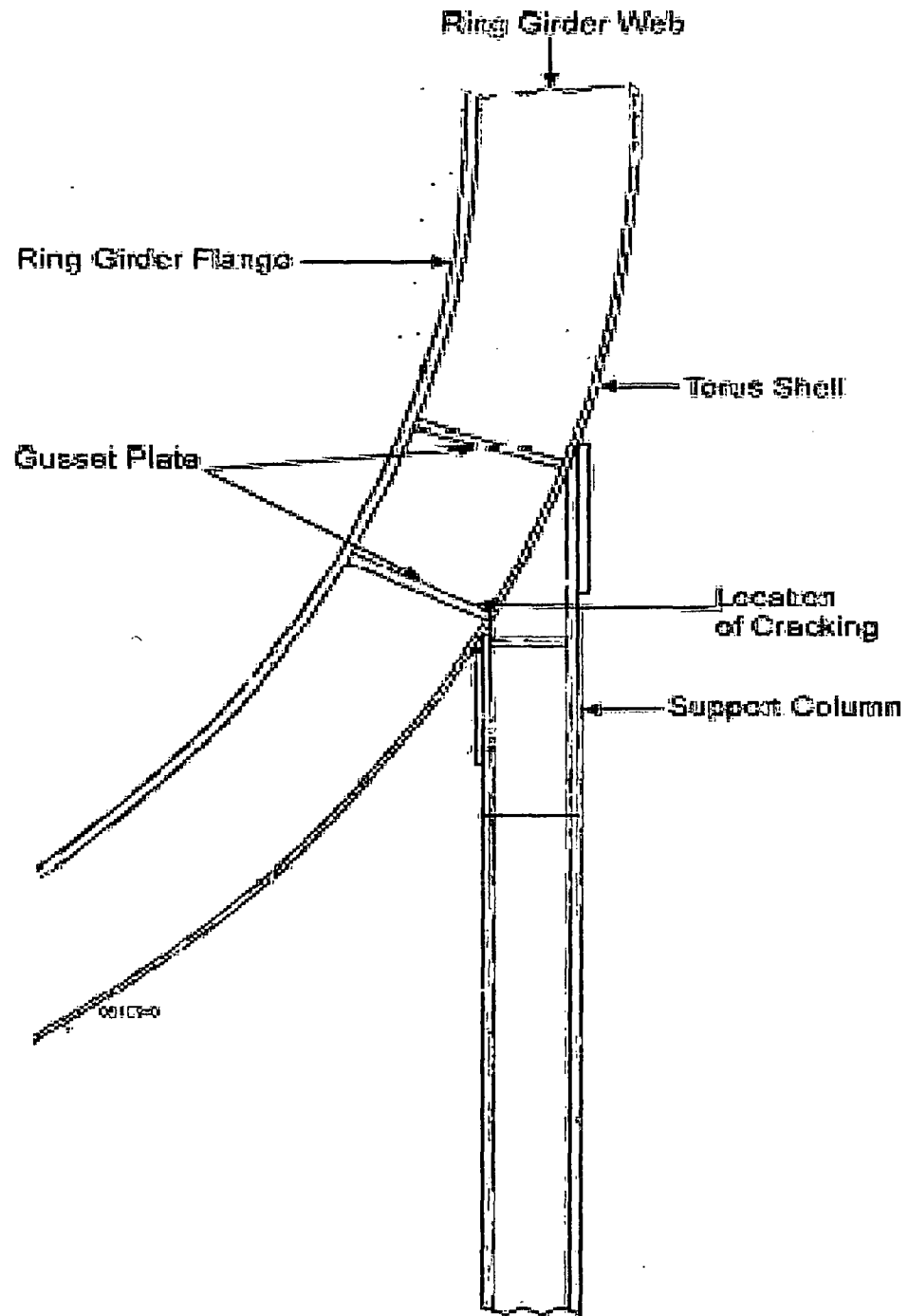
## Torus Repair



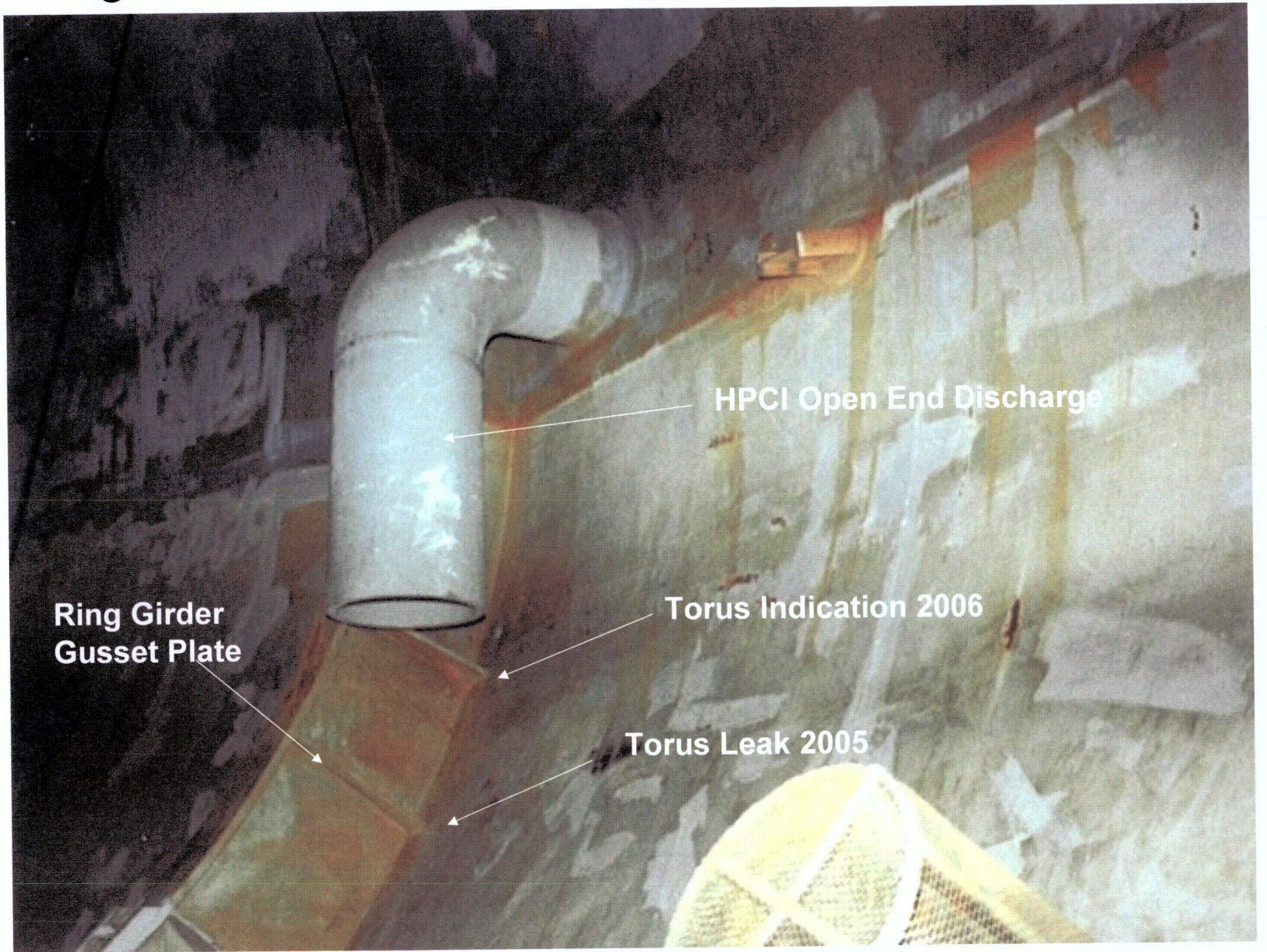
# *Torus Repair*

- Torus shell through-wall leak reported in June 2005
- Leak was located in same bay as HPCI Steam Discharge pipe near ring girder gusset plate weld
- ASME Section XI code repair performed in July 2005 by removing the flaw and adding a circular repair plate
- Root cause of flaw was vibration fatigue from HPCI steam condensation oscillation loading









HPCI Open End Discharge

Ring Girder  
Gusset Plate

Torus Indication 2006

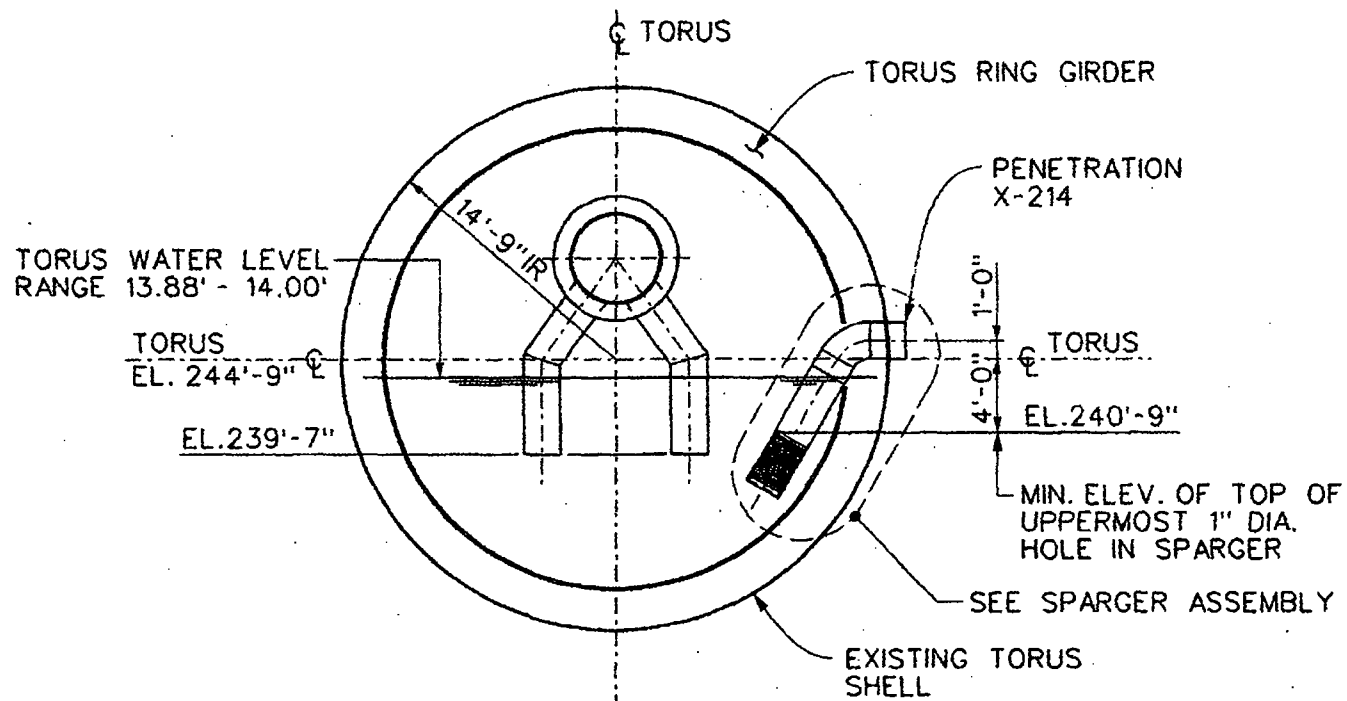
Torus Leak 2005



# *Torus Repair*



- A HPCI Steam Exhaust Sparger assembly was added during refueling outage October 2006
- The sparger directs steam flow away from the Torus shell
- The sparger significantly reduces loads on the Torus shell from HPCI Steam condensation oscillation

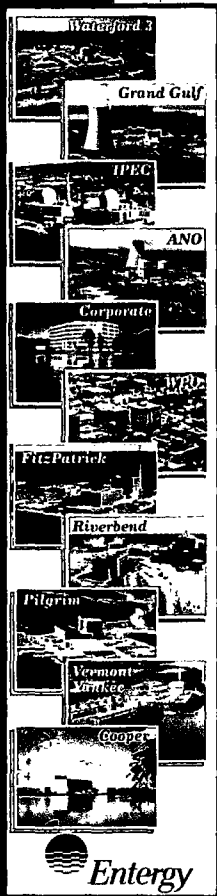


ELEVATION LOOKING EAST @ 270° AZIMUTH

SCALE: 1/8" = 1'-0"

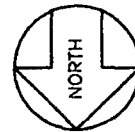
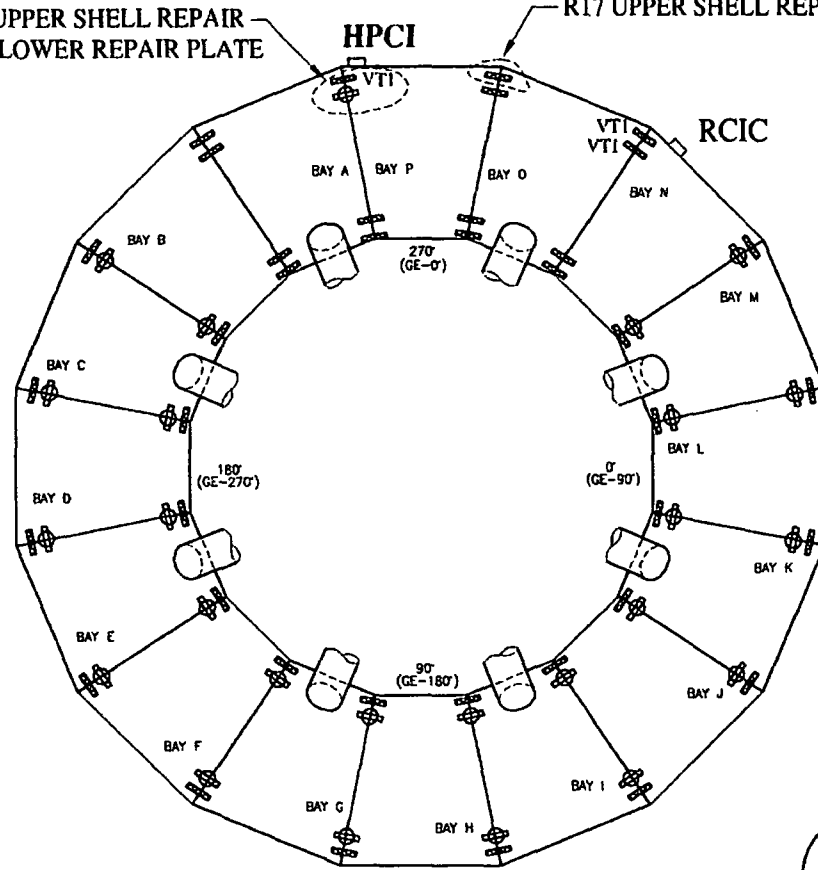
# Torus Repair

- Extent of condition actions from Root Cause required additional shell exams during refueling outage October 2006
- ASME visual exams of similar ring girder gusset welds performed at HPCI and RCIC steam discharge locations
- General visual exams of similar ring girder gusset welds performed at several locations throughout the Torus
- Exam results reported shell base metal flaws at two additional locations in the HPCI discharge bay





R17 UPPER SHELL REPAIR  
2005 LOWER REPAIR PLATE

R17 UPPER SHELL REPAIR

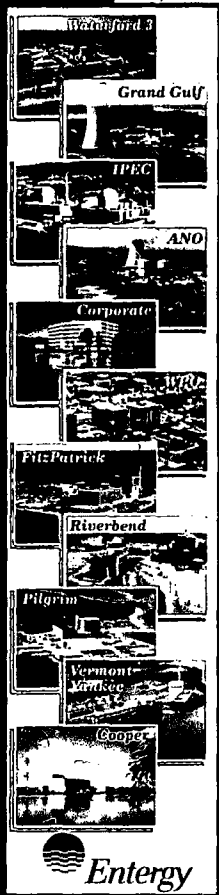


**TORUS PLAN VIEW**

**LEGEND**

|   |             |
|---|-------------|
|  | VISUAL EXAM |
|  | NO EXAM     |

# *Torus Repair*



- ASME Section XI code repairs were performed by grinding to remove the flaws and welding to restore configuration
- Review was performed to confirm the HPCI steam discharge loading also caused these flaws



# Comments and Questions







# **James A. Fitzpatrick Nuclear Power Station License Renewal Safety Evaluation Report**

## **Staff Presentation to the ACRS**

**Tommy Le, Sr. Project Manager**

**Roy Mathew, Audit Team Leader**

**Office of Nuclear Reactor Regulation**

**Glenn Myer, Inspection Team Leader, RI**

**September 5, 2007**



**James A. Fitzpatrick Nuclear Power Station  
License Renewal Safety Evaluation Report**

**Staff Presentation to the ACRS**

Tommy Le, Sr. Project Manager  
Roy Mathew, Audit Team Leader  
Office of Nuclear Reactor Regulation  
Glenn Myer, Inspection Team Leader, RI

**September 5, 2007**

1



**Introduction**

- Overview
- Section 2: Scoping and Screening Review
- License Renewal Inspections
- Section 3: Aging Management Review Results
- Section 4: Time-Limited Aging Analyses (TLAAs)

2



**Overview**

- LRA Submitted by Letter - July 31, 2006
- GE BWR - MARK 1 Containment
- 2536 MWth, 881 MWe
- Op. License DPR-59, Expires October 17, 2014
- Located in Scriba, NY (on shore of Lake Ontario, 33 miles NW of Syracuse, NY)

3



**Overview**

- Two (2) Open Items
- No Confirmatory Items
- Three (3) License Conditions
- 118 RAIs Issued, 346 Audit Questions
- ≈83% Consistent With GALL Report, Revision 1
- 25 Commitments
- Additional Components Brought Into Scope

4



**Review Highlights**

- Scoping and Screening Methodology Audit
  - September 25 - 29, 2006
- AMP/AMR/TLAA Audit and Review
  - November 13-17, 2006
  - December 11-15, 2006
  - January 8-9, 2007
- Regional Inspections
  - April 9-13, 2007
  - April 23-27, 2007

5



**Section 2: Scoping and Screening Review**

**Section 2.1 - Scoping and Screening Methodology**

- On-site Audit - September 25-29, 2006  
Staff Audit And Review Concluded That The Applicant's Methodology Satisfies The Rule (10 CFR 54.4(a) and 10 CFR 54.21)

**Section 2.2 - Plant-Level Scoping**

- No Omission Of Systems Or Structures Within The Scope Of License Renewal

6

## Section 2: Scoping and Screening Review



### Section 2.3 – Mechanical Systems

- 57 Mechanical Systems [26 BOP]
- 100% Reviewed
- BOP: Tier 1 Review: 10 Systems  
Tier 2 Review: 16 Systems
- 18 Miscellaneous Systems as 54.4.a(2)
- Additional Components Brought Into Scope

7

## Section 2: Scoping and Screening Review, con't



### Section 2.3 – Mechanical Systems

- Examples of Components Brought Into Scope
  - Yard Fire Hydrants (Fire Protection)
  - Screenwell Bldg Fire Suppression system
  - Water Spray System over MG Set and EDG rooms
  - Floor and Roof Drainage System & Non-Safety related components (Inspection team)
  - Others: Sight glass for Security Generator, Tubing for Fuel Oil System, Tubing & valve body for Service, Instrument & Breathing Air System, etc....

8

## Section 2: Scoping and Screening Review



### Section 2.4 – Containment, Structures, and Supports

- No Omission Of Structures Or Supports Within The Scope Of License Renewal

### Section 2.5 – Electrical and Instrumentation & Control

- No Omission Of Electrical And Instrumentation & Control Systems Components Within The Scope Of License Renewal

9

## Section 2: Scoping and Screening Summary



- The Applicant's Scoping Methodology Meets The Requirements Of The Rule (10 CFR Part 54)
- Scoping And Screening Results, As Amended, Included All SSCs Within The Scope Of License Renewal And Subject To AMR

10

## License Renewal Inspections

Glenn Meyer  
Richard Conte  
Region I

-11-

## Scoping and Screening



- 54.4(a)(2) - non-safety SSCs whose failure could impact safety SSCs
- Spatial and Structural Interactions
- LRA Drawings and procedures reviewed
- Plant walkdowns performed
- Some components or portions of systems needed to be added to scope

12

## Scoping and Screening Conclusions



- Spatial interaction - Acceptable
- Structural interaction - Acceptable
- Scoping and screening acceptable for license renewal

13

## Aging Management



- Reviewed 22 AMP programs
- Reviewed programs, evaluations, and records
  - Program procedures
  - Operational experience information
  - Corrective actions on prior plant issues
- Interviewed cognizant personnel
- Performed plant walk downs – only one issue noted

14

## Aging Management Conclusions



Aging Management Programs support conclusion that aging effects will be managed

15

## Overall Conclusions



- Scoping, screening and aging management programs are acceptable.
- Region I does not see any inspection impediments to renewing the operating license.

16

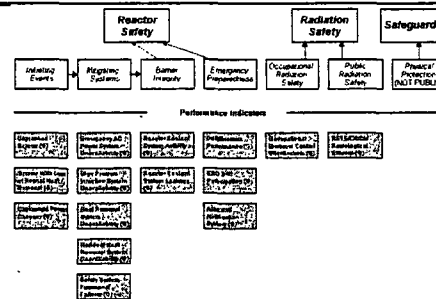
## Current Performance



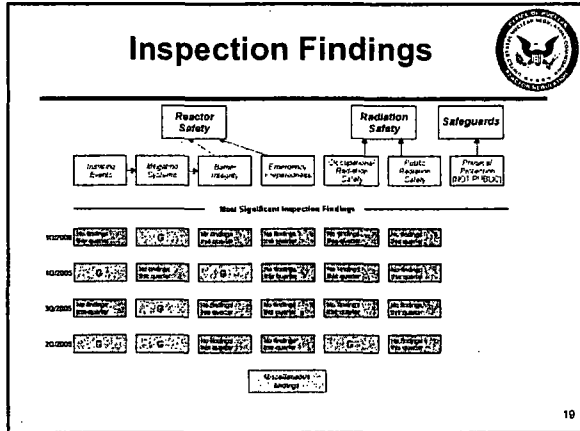
- Licensee Response Column (Column I) of the NRC's Action Matrix – Green PIs and Findings
- No cross-cutting issues
- Reactor Oversight Process baseline inspections

17

## Performance Indicators



18



- ## Aging Management Program (AMP) Audit and Review
- Total 36 AMPs
    - 26 existing AMPs
    - 10 new AMPs
  - GALL Report Consistency
    - 10 Consistent
    - 20 Consistent with exceptions/enhancements
    - 6 Plant Specific
- 20

- ## AMP/AMR/TLAA AUDIT AND REVIEW
- 346 Audit Questions
  - All Questions Except Two were Resolved
    - 2 Questions Converted to RAIs
    - Fifty-five of the Questions Resulted in Revisions to the LRA
  - 25 Commitments at the End of the Audit
- 21

- ## AUDIT AND REVIEW
- Audit Summary (ADAMS Accession No. ML071580047)
    - A pilot of new way to document audit information
    - Publicly Available, Issued on June 19, 2007
    - Audit Summary Includes :
      - Audit and Review Results
      - Audit and Review Q&A Database
      - Reviewers' Evaluations/Comments
      - List of Documents Reviewed by the Audit and Review Team
- 22

- ## Aging Management Review
- 100% Review
    - 21 plant systems and 44 Auxiliary & Miscellaneous systems in scope for 10 CFR 54.4 (a)(2)
    - 4 structural components & commodity groups
    - 6 electrical commodity groups
- 23

- ## Section 3: Aging Management Review - Overview
- 3.1 Reactor Vessel, Internals and Reactor Coolant System
  - 3.2 Engineered Safety Features Systems
  - 3.3 Auxiliary Systems
  - 3.4 Steam and Power Conversion Systems
  - 3.5 Structures and Component Supports
  - 3.6 Electrical and I&C Components
- 24

## Aging Management Review- Drywell Shell



- Two Aging Management Programs
  - Containment Inservice Inspection Program
  - Containment Leak Rate Program
- Consistent with the Staff Interim Guidance LR-ISG-2006-01
- No leakage identified in the vicinity of the sand cushion drain line
- Water leakage monitoring (each refueling)
  - refueling seal bellows
  - drywell air gap drains
  - sand pocket drains
  - functional checks on the alarm system

25

## Aging Management Review of Electrical and I&C Components



- Six Commodity Groups Reviewed
- Commitment 24 - Implement the Bolted Connections Program consistent with the proposed revision to GALL XI.E6, "Electrical Cable Connections Not Subject to 10 CFR 50.49 EQ Requirements."
- Commitment 25 - Implement aging management for the 115 kV Oil-Filled Cable System that will be controlled by the following AMPs (in response to RAI 3.6.2-1)
  - External Surfaces Monitoring Program
  - Oil Analysis Program
  - Periodic Surveillance and Preventive Maintenance Program

26

## Section 4: Time-Limited Aging Analyses (TLAA) - Overview



- 4.1 Identification of TLAA
- 4.2 Reactor Vessel Neutron Embrittlement
  - Open Item 4.2.1-1
- 4.3 Metal Fatigue
  - Open Item 4.3.3-1
- 4.4 Environmental Qualification Analyses of Electrical Equipment
- 4.5 Concrete Containment Tendon Prestress [N/A]
- 4.6 Containment Liner Plate, Metal Containment, and Penetrations Fatigue Analysis

27

## Section 4: Time-Limited Aging Analyses (TLAA), Cont.



- 4.7 Other Plant Specific TLAAs
  - 4.7.1 Recirculation valves
  - 4.7.2 Fatigue Crack growth Analysis [UFSAR 16.3.2.2]
  - 4.7.3 TLAA in BWRVIP Documents
  - 4.7.4 Assessment of Plant-specific Fatigue Flaw Growth and Fracture Mechanics Evaluations

28

## Neutron Fluence



- **Open Item 4.2.1-1**
  - Calculation of Neutron Fluence not in accordance with Reg. Guide 1.190
  - Fluence values were based on dosimeter measurements
  - Flux uncertainties reported in the 25 to 30 percent which are outside of recommended range
  - Result: Above Lead to Open Item 4.2.1-1

29

## Section 4.2: Reactor Vessel Neutron Embrittlement



- Six TLAAs Affected by Neutron Fluence Cal
  - Reactor Vessel Fluence - OI 4.2.1-1
  - Pressure-Temperature Limits - sOI 4.2.2-1
  - Charpy Upper Shelf Energy - sOI 4.2.3-1
  - Adjusted Reference Temperature - sOI 4.2.4-1
  - Reactor Vessel Circumference Weld Inspection Relief
    - sOI 4.2.5-1
  - Reactor Vessel Axial Weld Failure Probability
    - sOI 4.2.6-1
- One AMP Affected by Neutron Fluence
  - Reactor Vessel Surveillance Program - sOI B1.24-3

30

## Section 4.3: Metal Fatigue



- Environmentally-adjusted CUF values for the following projected to be above 1.0 for the PEO
  - RPV shell
  - RPV FW nozzle safe end
  - RPV recirculation inlet nozzle thermal sleeve
  - RPV recirculation outlet nozzle
- The applicant amended the LRA to include Commitment No. 20
- Commitment # 20 Will Ensure That Either
  - Projected 60 yrs Cycles Enveloped by Design Cycles
  - Refined CUF  $\leq 1$  for PEO
  - Aging Effects Will be Managed for the Components
  - Repair Or Replace the Affected RPV Locations

31

## Section 4.3: Metal Fatigue Con't



- Open Item 4.3.3-1
  - RAI 4.3.3-1 - Applicant to identify which option or options under LRA Commitment No. 20 would be used to satisfy the commitment when implemented and, for each option selected to meet the commitment, to provide a sufficient detailed description of the methodology that would be used to satisfy the option.
  - The staff's determination on the acceptability of the TLAA on environmentally-assisted fatigue is pending submittal of the applicant's response to RAI 4.3.3-1 and the staff's review of the response to this RAI.

32

## Section 4.4: Environmental Qualification (EQ) of Electrical Equipment



- Applicant's EQ Program consistent with GALL AMP X.E1, "Environmental Qualification of Electrical Equipment"
- Staff Concluded The EQ Program Is Adequate To Manage The Effects Of Aging On The Intended Function Of Electrical Components
- The Staff Accepted the Evaluation in Accordance with 10 CFR 54.21(c)(1)(iii)

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## Conclusions



- On the basis of its review of the James A. FitzPatrick LRA, with the exception of Open Item (OI) 4.2.1-1, and OI 4.3.3-1, the staff determines that the requirements of 10 CFR 54.29(a) have been met.

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## Questions



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