

TENNESSEE VALLEY AUTHORITY

CHATTANOOGA, TENNESSEE 37401

400 Chestnut Street Tower III

*Central File*

50-390  
391

December 7, 1979

DEC 11 10:52

Mr. James P. O'Reilly, Director  
Office of Inspection and Enforcement  
U.S. Nuclear Regulatory Commission  
Region II - Suite 3100  
101 Marietta Street  
Atlanta, Georgia 30303

Dear Mr. O'Reilly:

WATTS BAR NUCLEAR PLANT UNITS 1 AND 2 - NRC-OIE REGION II LETTER  
RII:EHG 50-390/79-37, 50-391/79-31 - SUPPLEMENTAL RESPONSE TO  
INFRACTION 50-390/79-25-01, 50-391/79-21-01

The subject letter dated November 15, 1979, requested that TVA provide supplemental information with respect to the infraction on alignment bead welds. A response to this infraction was submitted on July 31, 1979.

The subject infraction was discussed with engineering and craft employees, and no reason was found to believe that a problem exists with craft employees performing unauthorized and undocumented alignment bead welds. Any unauthorized and undocumented alignment bead welds that are found will be nonconformed and dispositioned in accordance with approved procedures. Engineering employees have been instructed to be alert for evidence of such alignment bead welds when performing inspection activities. Training for steamfitter craft supervision, including reemphasis that no work is to be performed on safety-related piping without proper procedures, has recently been completed.

If you have any questions concerning this matter, please get in touch with D. L. Lambert at FTS 854-2581.

Very truly yours,

TENNESSEE VALLEY AUTHORITY

*L. M. Mills*  
L. M. Mills, Manager

Nuclear Regulation and Safety

cc: Mr. Victor Stello, Jr., Director  
Office of Inspection and Enforcement  
U.S. Nuclear Regulatory Commission  
Washington, DC 20555