Calvert Cliffs Nuclear Power Plant, Inc. 1650 Calvert Cliffs Parkway Lusby, Maryland 20657 410.495.5200 410.495.3500 Fax



June 27, 2007

U. S. Nuclear Regulatory Commission Washington, DC 20555

ATTENTION:

Document Control Desk

SUBJECT:

Calvert Cliffs Nuclear Power Plant

Unit No. 2; Docket No. 50-318 Inservice Inspection Report

REFERENCE:

(a) American Society of Mechanical Engineers, Boiler & Pressure Vessel

Code, Section XI, Article IWA-6000

Pursuant to Reference (a), please find enclosed the Inservice Inspection Report for the Calvert Cliffs Nuclear Power Plant Unit 2. This inspection fulfilled the intentions and requirements stated in our commitment to comply with the American Society of Mechanical Engineers, Boiler & Pressure Vessel Code, Section XI, Inservice Inspection Requirements.

Should you have questions regarding this matter, please contact Mr. Jay S. Gaines at (410) 495-5219.

Very truly yours,

JAS/CAN/bjd

Enclosures:

(1) 2007 Owners Activity Report for RFO-16 Inservice Examinations

cc:

Mr. Craig Lowry

(Without Enclosures)

D. V. Pickett, NRC S. J. Collins, NRC

Resident Inspector, NRC R. I. McLean, DNR

AUF7

ENCLOSURE (1)

2007 OWNER'S ACTIVITY REPORT FOR RFO-16 INSERVICE EXAMINATIONS



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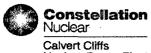
Constellation Energy 750 East Pratt Street Baltimore, Maryland 21202

THIRD INSERVICE INSPECTION INTERVAL THIRD INSERVICE INSPECTION PERIOD 2007 OWNER'S ACTIVITY REPORT FOR RFO-16 INSERVICE EXAMINATIONS

Prepared For

Calvert Cliffs Nuclear Power Plant 1650 Calvert Cliffs Parkway Lusby, MD 20657

Commercial Service Date:		•	April 1, 1977	
NRC Docket Number:			50-318	
Document Number:			CCNPP2-OAR-003-016	
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Prepared by:		6	112/2007	
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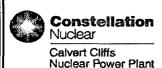
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	RECORD OF REVISION							
REVISION No.	DATE	AFFECTED PAGES	REASON FOR REVISION					
00	June 12, 2007	Entire Document	Initial issue of Owner's Activity Report for ASME Section XI Inservice Inspection, Risk-Informed Inspection and Containment Inservice Examinations in accordance with the requirements of ASME Code Case N-532-1.					
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ABSTRACT

This Owner's Activity Report summarizes the results of the Calvert Cliffs Nuclear Power Plant (CCNPP), Unit 2, American Society of Mechanical Engineers (ASME) Section XI Inservice Inspection, Risk-Informed Inspection and Containment Inservice Examinations performed during Refueling Outage Sixteen (RFO-16), from February 24, 2007 through April 2, 2007, and the First outage of the Third Inservice Inspection Period that started on July 1, 2006 and is scheduled to end on June 30, 2009.

As an alternate to the requirements of the ASME, Boiler and Pressure Vessel Code (B&PVC), Section XI, Article IWA-6000, CCNPP is implementing ASME Code Case N-532-1, "Alternative Requirements to Repair and Replacement Documentation Requirements and Inservice Summary Report Preparation and Submission as Required by IWA-4000 and IWA-6000, Section XI, Division 1". Regulatory Guide 1.147, Revision 14, approved ASME Code Case N-532-1 for use. This Report complies with the requirements of Code Case N-532-1 and the conditions identified in RG 1.147.

OWNER'S ACTIVITY REPORTS - FORM OAR-1

Owner's Activity Reports Form OAR-1's were prepared and certified upon completion of the CCNPP Unit 2, 2007 refueling outage (RFO-16) examination activity in accordance with the following inspection plans and schedules:

- Inservice Inspection Program Plan(s) for the Third and successive Inspection Intervals for CCNPP Units
 1 and 2
- Long Term Plan for CCNPP, Unit 2
- CCNP-002-004, Calvert Cliffs Nuclear Power Plant Risk-Informed Inservice Inspection Application to Class 1 and 2 Piping Final Report
- ISI Program Plan ASME XI, IWE/IWL First Inspection Interval

In addition to the Owner's Activity Report, Form OAR-1, the following Tables are also included:

- a. **Abstract of Examinations and Tests,** Table 1, provides such information as ASME Code Examination Category, Total Examinations Required for the Inspection Interval, Total Examinations Required for this Period, Total Examinations Credited (%) for this Period, Total Examinations Credited (%) to Date for the Interval, and any remarks that may be applicable to each Examination Category.
- b. **Items with Flaws or Relevant Conditions that Require Evaluation for Continued Service**, Table 2, provides a listing of item(s) with flaws or relevant conditions that required evaluation to determine acceptability for continued service, whether or not the flaw or relevant condition was discovered during a scheduled examination or test, and provides such information as Examination Category, Examination Item Number, Item Description, Flaw Characterization (as required by IWA-3300).
- c. Abstract of Repairs, Replacements or Corrective Measures Required for Continued Service, Table 3, identifies those items containing flaws or relevant conditions that exceeded the ASME Section XI acceptance criteria (IWX-3000) or in the case of supports IWF-3000 acceptance criteria; even though the discovery of the flaw or relevant condition that necessitated the repair, replacement or corrective measure, may not have resulted from an examination or test required by Section XI, and provides such information as Code Class, whether the item is a repair, replacement or corrective action, item description, description of work, if the flaw or relevant condition was found during a scheduled Section XI Examination or test, date completed and the repair replacement plan number.



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In accordance with ASME Section XI, IWB-2412 (a), IWC-2412, IWD-2412 and IWE-2412(a), IWF-2410 and with the exception of the examinations that may be deferred until the end of the inspection interval as specified in Table IWB-2500-1, IWC-2500-1, IWD-2500-1, IWE-2500-1, and IWF-2500-1 including those examinations which CCNPP has requested and received approval in the form of relief request, the required examinations in each examination category have been completed for the Third In-service Inspection Period in accordance with Tables IWB-2412-1, IWC-2412-1, IWC-2412-1, IWE-2412-1 and IWF-2410-2.



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FORM OAR-1 OWNER'S ACTIVITY REPORT

As required by the provisions of the ASME Code Case N-532-1
Report Number CCNPP2-OAR-003-16
Owner Constellation Energy, 750 Pratt Street, Baltimore, Maryland 21202 (Name and Address of Owner)
Plant Calvert Cliffs Nuclear Power Plant, 1650 Calvert Cliffs Parkway, Lusby, Maryland 20657 (Name and Address of Plant)
Plant Unit 2 Commercial Service Date <u>April 1, 1977</u> Refueling Outage Number <u>RFO-16</u>
Current inspection Interval Third Inservice Inspection Interval - July 1, 1999 to June 30, 2009 (1st, 2nd, 3rd, 4th, Other)
Current Inspection Period Third Inservice Inspection Period – July 1, 2006 to June 30, 2009 (1st, 2nd, 3rd)
Edition and Addenda of Section XI applicable to the Inspection Plan 1998 Edition, No Addenda
Date and Revision of Inspection Plan Revision 02, Dated April 24, 2007 Edition and Addenda of ASME Section XI applicable to Repairs and Replacements, if different than the Inspection Plan N/A
CERTIFICATE OF CONFORMANCE I certify that the statements made in this Owner's Activity Report are correct, and that the examinations, tests, repairs, replacements, evaluations and corrective measures represented by this report conform to the requirements of Section XI.
Certificate of Authorization No. N/A Expiration Date N/A (If applicable)
Signed Slean R Beskins Date C/14/2007 (General Supervisor - Corporate Engineering Programs)
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Maryland and employed by Hartford Steam Boiler (HSBCT) of Hartford, Connecticut have inspected the Items described in this Owner's Activity Report, during the period February 24, 2007 to April 2, 2007 and state that to the best of my knowledge and belief, the Owner has performed all activities represented by this report in accordance with the requirements of Section XI.
By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations, tests, repairs, replacements, evaluations and corrective measures described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions NB12990, Maryland – 1200, A, N, I Inspector's Signature National Board, State, Province, and Endorsements
TIME 14 2007



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FORM OAR-1 OWNER'S ACTIVITY REPORT

As required by the provisions of the ASME Code Case N-532-1
Report Number CCNPP2-OAR-003-16
Owner Constellation Nuclear Generation, 750 Pratt Street, Baltimore, Maryland 21202 (Name and Address of Owner)
Plant Calvert Cliffs Nuclear Power Plant, 1650 Calvert Cliffs Parkway, Lusby, Maryland 20657 (Name and Address of Plant)
Plant Unit 2 Commercial Service Date April 1, 1977 Refueling Outage Number RFO-16
Current Inspection Interval First Containment Inspection Interval - July 1, 1999 to June 30, 2009 (1st, 2nd, 3rd, 4th, Other)
Current Inspection Period Third Inservice Inspection Period – July 1, 2006 to June 30, 2009 (1st, 2nd, 3rd)
Edition and Addenda of Section XI applicable to the Inspection Plan 1992 Edition, 1992 Addenda
Date and Revision of Inspection Plan Revision 02, Dated December 27, 2001
Edition and Addenda of ASME Section XI applicable to Repairs and Replacements, if different than the inspection Plan N/A
CERTIFICATE OF CONFORMANCE Certify that the statements made in this Owner's Activity Report are correct, and that the examinations, tests, repairs, replacements, evaluations and corrective measures represented by this report conform to the requirements of Section XI. Certificate of Authorization No. N/A Expiration Date N/A (If applicable) Signed General Supervisor - Corporate Engineering Programs)
CERTIFICATE OF INSERVICE INSPECTION
I. the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel Inspectors and the State or Province of Maryland and employed by Hartford Steam Boller (HSBCT) of Hartford, Connecticut have inspected the items described in this Owner's Activity Report, during the period February 24, 2007 to April 2, 2007, and state that to the best of my knowledge and bellef, the Owner has performed all activities represented by this report in accordance with the requirements of Section XI. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations, tests, repairs, replacements, evaluations and corrective measures described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected viety this inspection. Commissions NB12990, Maryland – 1200, A, N, I National Board, State, Province, and Endorsements
Date JUNE 14, 2007



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TABLE 1 **ABSTRACT OF EXAMINATION AND TESTS**

As required by the provisions of the ASME Code Case N-532-1

REMARKS	TOTAL EXAMINATIONS CREDITED (%) TO DATE FOR THE INTERVAL	TOTAL EXAMINATIONS CREDITED (%) FOR THE PERIOD	TOTAL EXAMINATIONS CREDITED FOR THIS PERIOD	TOTAL EXAMINATIONS REQUIRED FOR INTERVAL	CODE EXAMINATION CATEGORY
Head to Flange Weld for old head completed during First Period. Deferra Permissible	3.70%	0.00%	0	27	B-A
None	100%	100%	1	5	B-B
Partial Deferral Permissible	35.71%	19.05%	4	28	B-D
Deferral Permissible	62.5%	40.0%	4	16	B-G-1
Deferral Permissible	46.67%	28.57%	4	45	B-G-2
Steam Generators were replaced during the Second Period	100.00%	80.00%	4	8	В-К
Deferral Permissible	0.00%	0.00%	0	4	B-L-1
Deferral Permissible, When Disassembled	0.00%	0.00%	0	4	B-L-2
Deferral Permissible	100%	100%	2	2	B-M-1
Deferral Permissible, When Disassembled	16.67%	20.0%	1	6	B-M-2
Note 1	66.67%	0.00%	0	3	B-N-1
Deferral Permissible	0.00%	0.00%	0	2	B-N-2
Deferral Permissible	0.00%	0.00%	0	1	B-N-3
Deferral Permissible	0.00%	0.00%	0	1	B-O
None	75.0%	50.0%	1	. 4	C-A
Reference Condition Report IRE-022 434 for failure to meet Program B Percentage Requirements	37.50%	28.57%	2	8	С-В
None	100%	37.50%	9	24	C-C
None	50.00%	0.00%	0	2	C-G
None	66.66%	0.00%	0	3	C-H
None	100%	56.76%	. 21	49	D-A
None	66.66%	0.00%	0	3	D-B
None	100%	64.80%	81	214	F-A
Note 2	90.0%	90.91%	10	20	R-A(H)
Note 2	83.95%	63.41%	26	81	R-A(M)
Note 3	99.95%	99.95%	213	214	E-A

Notes:

100% of accessible surfaces examined each period RR-ISI-RI-001 and RR-ISI-002 requires 100% completion during Second and Third Periods. 100% of accessible areas are required to be examined each period. (Calvert Cliffs Technical Specifications require an examination of the accessible portions of metal liner each refueling outage)



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TABLE 2 ITEMS WITH FLAWS OR RELEVANT CONDITIONS THAT REQUIRE EVALUATION FOR CONTINUED SERVICE

As required by the provisions of the ASME Code Case N-532-1

EXAMINATION CATEGORY	ITEM NUMBER	ITEM DESCRIPTION	FLAW CHARACTERIZATION (IWA-3300)	FLAW OR RELEVANT CONDITION FOUND DURING SCHEDULED SECTION XI EXAMINATION OR TEST (YES OR NO)
F-A	F1.30B	R-1 (Component Support)	Relevant Conditions-Loose locknut on sway strut and unacceptable clearance measurements	Yes
F-A	F1.20B	Support 34-MS-2002-H-7	Relevant Condition-Loose nut, spring can housing deformed by load indicator	Yes
B-G-2	B7.60	RCP-22A Seal Bolting	Evidence of leakage during depressurized walk down	Yes
F-A	F1.30A	Support H-5, R-7	Loose locknut	Yes
F-A	F1.10C	Support 12-SI-2012 - R-15Z	Missing washer	Yes
F-A	F1.10C	Support 4-PS-2003 - R63	Loose locknut	Yes
F-A	F1.10A	Support 2-CV-2018 - S-26	Loose locknut	Yes
F-A	F1.20A	Support 18-SI-2004 – R-3	Loose nuts (2) and lack of full thread engagement	Yes
F-A	F1.10C	Support 3-PS-2001 – R-32	3/8" plate blocking support movement (believe maintenance personnel inadvertently left plate during the current outage)	Yes
F-A	F1.20C	Snubber 14-SC-2003-R-6x	Unacceptable fluid levels and leakage from reservoir (reference IRE-020-268)	Yes



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TABLE 3 ABSTRACT OF REPAIRS, REPLACEMENTS, OR CORRECTIVE MEASURES REQUIRED FOR CONTINUED SERVICE As required by the provisions of the ASME Code Case N-532-1

CODE CC CLASS N	REPAIR PLACEMENT OR ORRECTIVE MEASURE Repair	ITEM DESCRIPTION 2-CKV-FW-130,#22 Steam Generator Feed Water Supply Check Valve #21A Service Water	DESCRIPTION OF WORK Weld Build up of eroded/corroded areas inside valve body.	FLAW OR RELEVANT CONDITION FOUND DURING SCHEDULED SECTION XI EXAMINATION OR TEST (YES OR NO) No	DATE COMPLETE 03/21/07	REPAIR REPLACEMENT PLAN NUMBER 2006-2-054b (MO
	·	Steam Generator Feed Water Supply Check Valve	eroded/corroded areas inside valve	No	03/21/07	2006-2-054b (MO
3 Re	eplacement	#21A Service Water				2200303716)
		Heat Exchanger, Salt Water Supply Header (18" LJ-1- 2058) branch connection piping and fittings to and including vent valve 2-HVSW-402	Replaced vent valve and piping due to leakage	No	06/30/06	2006-2-005a and 2006-2-005b (MO 2200504497)
3 Rep	placement	#22 Component Cooling Water Heat Exchanger Salt Water Discharge Line (12" LJ-1- 2010) branch connection to 2- HVSW-334	Replaced vent valve and piping due to leakage	No .	05/26/06	2005-2-023 (MO 2200500193)
3 Rep	placement	6" LJ-1-2049, #21B Salt Water Strainer flushing piping down stream of 2- CV-5151A.	Replaced piping due to leakage	No	05/16/06	2006-2-007 (MO 2200600400)
3 Rep	placement	2-RV-5211, Relief Valve inlet piping from Salt Water Header.	Replaced Piping due to leakage	No	05/24/06	2006-2-008 (MO 2200600854)



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END OF INSERVICE INSPECTION OWNER'S ACTIVITY REPORT

FOR

REFUELING OUTAGE SIXTEEN (RFO-16)