Appen	Appendix D Scenario Outline Form ES-D-					
-		_	Scenario No.: NRC-01 Op-Test No.: MNGP-07 Operators:			
<u>mainter</u> VALVE	nance on th CLOSURE	e trip/throttle	power with RCIC inoperable due to planned valve. Test 0008 MAIN STEAM LINE ISOLATION T is scheduled to be performed.			
Event No.	Malf. No.	Event	Event			
1	MS06A	Type* N (BOP) (SRO)	Description Perform Test 0008 MAIN STEAM LINE ISOLATION VALVE CLOSURE SCRAM TEST. The 'A' Outboard MSIV will fail to close when required by test resulting in an ITS LCO.			
2	CH07B	I (RO)	CRD Flow Control Valve Fails Closed. The STBY FCV will be placed in service when High CRD Temperature annunciator alarms.			
3	AP07	C (BOP) (SRO)	Inadvertent ADS timer actuation. ADS taken to inhibit. ITS LCO			
4	TU03G TU03H	R (RO)	Main Turbine Vibrations, lower reactor power to lower / stabilize vibrations.			
5	SW01A	C (BOP)	RBCCW system degradation. RBCCW Pump Trip. Standby pump fails to auto start.			
6	FW20A	C (RO)	Loss of Air to 'A' Feed Reg. Valve. FRV Lockup and recovery.			
7	RR01A	M (ALL) M (ALL) M (ALL) C (BOP)	Recirc line break inside primary containment. Scram. Unable to spray D/W. EOP 1100 entry (RPV Control). EOP 1200 entry (Primary Containment Control). EOP 2002 entry (Blowdown) Failure of 1 ADS SRV to open (C)omponent, (M)ajor			



SIMULATOR EXERCISE GUIDE (SEG)

SITE:MNG	Р	SEG#	2007 ILT	NRC 1	
SEG TITLE:	LOCA, Blowdow	'n		REV.#	0
PROGRAM:	ILT		#:	MT-ILT	
Course:	NRC EXAM		#:	N/A	
	-	Fotal Time: 1.5 Ho	DURS		
Additional si	te-specific signature	es may be added as des	ired.		
Developed	by:	J. Ruth Instructor			Date
Reviewed		Instructor lator Scenario Developme	nt Checklist.)		Date
Validated		Validation Lead Instrution			Date
Approved	by:	Training Supervisi	on		Date

	Guide Requirements				
Goal of Training:	ILT NRC EXAM				
Learning Objectives:	1. ILT NRC EXAM				
Prerequisites:	1. COMPLETION OF MT-ILT PROGRAM				
Training Resources:	1. SIMULATOR				
References:	1. FP-T-SAT-72				
Commitments:	1. N/A				
Evaluation Method:	ILT NRC EXAM				
Operating Experience:	N/A				
Related PRA Information:	Initiating Event with Core Damage Frequency: LOCA				
	Important Components: Containment				
	Important Operator Actions with Task Number: XRPVBLDNY- Blowdown to prevent core damage.				

QUANTITATIVE ATTRIBUTES (Use this form for Evaluations only.)

Malfunctions:

Before EOP Entry:

- 1. 'A' CRD FCV fails closed
- 2. Inadvertent ADS Timer initiation
- 3. Turbine Vibrations
- 4. RBCCW Pump trip
- 5. Feedwater Reg. Valve lockup

After EOP Entry:

- 1. Drywell Spray failure
- 2. 1 ADS SRV fails to open

Abnormal Events:

- 1. Inadvertent ADS Timer initiation
- 2. RBCCW Pump trip
- 3. Feedwater Reg. Valve lockup

Major Transients:

1. LOCA

Critical Tasks:

1. [When D/W temperature cannot be restored and maintained below 281°F, blowdown.]

2. [When a blowdown is initiated and <3 ADS SRVs can be opened, open a non-ADS SRV to ensure 3 SRVs are open.]

SCENARIO OVERVIEW:

INITIAL CONDITIONS:

1. This Evaluation can be run from the following Requalification Exam Scenario Standard (Specific) IC sets:

IC-231

3. The following equipment is OOS:

RCIC

SEQUENCE OF EVENTS:

Event 1: MSIV Closure Test 0008

Reactor power is 100%. RCIC is inoperable due to planned maintenance on the trip/throttle valve. The schedule requires test 0008, MAIN STEAM LINE ISOLATION VALVE CLOSURE SCRAM TEST be performed.

The test will progress normally for the 4 Inboard MSIVs.

When step 3A for the 'A' Outboard MSIV (Depress and hold MSIV test pushbutton until protective relays energize) the MSIV will not move from its fully open position.

ITS will be reviewed and be determined that LCO 3.6.1.3 is applicable, Condition A, Required Action A.1 requiring the steam line be isolated within 8 hours.

Event 2: CRD Flow Control Valve Failure

In-service CRD Flow Control Valve fails and approximately 3 minutes later annunciator 5-

B-41 (CRD HI TEMPERATURE) alarms.

The OATC recognizes that the CRD Flow Control Valve failed closed requiring a shift to the standby FCV.

Event 3: ADS Inadvertent Initiation

Annunciators 3-A-25, (AUTO BLOWDOWN TIMER ACTIVATED), prompt the crew to determine an ADS timer initiation.

The BOP operator takes action to verify timer actuation and carries out the actions of C.4-G to place the ADS AUTO/INHIBIT switch to INHIBIT.

ITS will be reviewed and be determined that LCO 3.5.1 is applicable, Condition L. The

CRS should prepare to be in MODE 3 within 12 hours.

Event 4: Main Turbine Vibration

Vibration on bearings 7 and 8 are noted by the crew to be rising or acknowledged when

annunciator 7-B-33, TURB VIBRATION HIGH alarms at 10 mils. The computer alarm actuates at 7 mils.

The CRS will direct a power reduction to mitigate the condition.

When the reactor power is lowered, turbine vibrations will lower and stabilize.

Event 5: RBCCW Pump Trip

The running RBCCW pump trips and the standby pump fails to auto start.

The BOP responds to annunciator 6-B-32 (RBCCW LOW DISCH PRESS)

BOP starts the standby pump per C.4-B.02.05.A, Loss of RBCCW, and reports system

pressure returns to normal.

Annunciators 4-B-21 (CLEAN UP FILTER DEMIN FAILURE) 4-B-26 (CLEAN UP

DEMIN TEMP HI) and 4-B-31 (CLEAN UP DEMIN TEMP HI HI) will cue the crew that the RWCU system has tripped.

Event 6: Loss of Air to 'A' FRV, FRV Lockup

The 'A' FRV experiences a loss of air due to a localized air line fitting leak and the FRV locks up as expected.

The OATC responds to annunciator 5-B-40 (FW CONTROL VALVE LOCKED) and places the un-locked FRV in manual control.

The out plant operator will be dispatched and report that the leak has been repaired allowing

the FRV lockup to be reset and restore FWLC to automatic control.

Event 7: Recirc Leak Inside Primary Containment

A small Recirc line break inside the primary containment will occur which will result in rising drywell pressure.

The CRS will direct a reactor scram and EOPs-1100 (RPV CONTROL) and 1200 (PRIMARY CONTAINMENT CONTROL) will be entered.

Torus cooling, sprays and drywell sprays will be directed to mitigate conditions in the primary containment. Drywell sprays will not be able to be initiated on either RHR loop.

The CRS will direct a blowdown (or Anticipate Emergency Depressurization) due to no being able to maintain drywell temperature below 281°F.

3 ADS valves will be directed to be opened to depressurize the RPV. One of the ADS valves will not open and a non-ADS SRV must be manually opened.

The scenario will be terminated when the RPV has been depressurized, RPV water level is being maintained above 9 inches, and with concurrence of the lead evaluator.

TASK	DESCRIPTION	OBJECTIVE
CR240.101	Perform the MSIV exercise test	1-5
CR200.146	Perform the procedure for a reactor scram	1-5
CR201.111	Place the Standby CRD FCV into service	1-5
CR203.111	Transfer the A(B) RHR from LPCI to Torus cooling	1-5
CR200.203	Perform the procedure for rapid power reduction	1-5
CR200.162	Perform the procedure for leak inside the primary containment	1-5
CR304.102	Perform the actions associated with RPV Control	1-5
CR200.204	Perform the procedure for inadvertent ECCS initiation	1-5
CR200.152	Perform the procedure for loss of RBCCW flow	1-5
CR200.164	Perform the procedure for loss of reactor water level control	1-5
CR304.103	Perform the actions associated with Primary Containment Control	1-5
CR314.123	Perform the actions associated with Containment Spray	1-5
SS304.193	Implement RPV Control	6, 7
SS299.328	Apply Tech Spec 3.6 and Bases to the Primary System Boundary	6, 7
SS299.327	Apply Tech Spec 3.5 and Bases to the Core and Containment/Cooling System	6, 7
SS304.194	Implement Primary Containment Control	6, 7
SS315.101	Supervise response to reactor scram	6, 7
SS315.160	Supervise the response to an inadvertent ECCS initiation	6, 7

TASKS ASSOCIATED WITH SIMULATOR EXERCISE(S):

NOTE: Modify this table as needed to include all scenario time-line items

	SCENARIO	TIME-LINI	E:
SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES
	INITIAL CONDITIONS (IC): Standard IC-15 (IC-231) Mode: 1 Exposure: MOC Power: 100% Pressure: 1000 Generator: 611 Mwe	(RO/LO /SRO)	
	1. SIMULATOR SET UP (perform set up per the "Simulator Setup Checklist", including entering actions items per the "Simulator Input Summary.")		

SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES
	2. Simulator Pre-brief:		CDF is GREEN, XCEL condition is GREEN. RCIC is in day 2 of LCO 3.5.3 Action A.2, action A.1 has been completed. RCIC is unavailable. Turbine Building Status: 5 Condensate F/D are in service, 'C' demin has highest d/p indication at 4.8 psid. All other conditions are normal. Reactor Building Status: RCIC maintenance is in progress, all other conditions are normal. The following support is available: Normal Day Shift <u>Operations</u> : normal crew compliment plus 1 relief crew NLO <u>Maintenance</u> : support available upon request <u>Engineering</u> : support available upon request <u>Management</u> : support available upon request
	 COMPLETE TURNOVER: a. Review applicable current Unit Status b. Review relevant At-Power Risk status c. Review current LCOs not met and Action Requirements d. Verify crew performs walk down of control boards and reviews turnover checklists. 		Performs pre-shift briefing

SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES
	 4. EVENT 1: MSIV Closure Test 0008 a. No trigger is required for this event b. For each Inboard MSIV, when the green light is lit, inform the BOP operator that the respective protected relays de-energize (see TEST 0008, Table 1 for relay numbers). c. If called, respond as the Ops Manager, Plant Manager, and/or System Engineer concerning notification of the event. d. After the ITS call has been made, call as the Ops Manager and state that an entry into the steam chase to investigate the problem will be planned and made before the steam line is isolated. 	BOP CRS CRS CRS	 Performs Test 0008: Uses test push button to partially close each Inboard MSIV Releases test pushbutton when relays de-energize Records response Attempts to close first Outboard MSIV and reports failure to close to Shift Supervision Directs test suspended Refers to ITS and enters Required Action A.1 for LCO 3.6.1.3 (8 hours to isolate the steam line). Provides crew brief

SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES
	 <u>EVENT 2: CRD Flow Control Valve Failure</u> When directed by the lead evaluator, INSERT TRIGGER 1, CRD FCV FAILURE. If directed to investigate CRD temperatures, wait 2 minutes and report that many CRD temperatures are rising and that CRD 26-15 is in alarm. When directed to report to the CRD FCV station to support shift of FCV, WAIT 3 minutes and report you are standing by. When directed to OPEN CRD-16-2 and CRD-18-2, INSERT TRIGGER 2 and WAIT 2 minutes, then report valves are open. When directed to CLOSE CRD-16-1 and CRD-18-1, INSERT TRIGGER 3 and WAIT 2 minutes, then report valves are closed. If directed to report CRD temperatures, report all alarms are clear and all temperatures are lowering to normal. 	OATC CRS OATC OATC CRS	Responds to annunciator 5-B-41, CRD HI TEMPERATURE Informs Shift Supervision Sends Reactor Building Operator to investigate CRD temperature recorder Refers to procedure B.01.03-05 CRDH Recognizes CRD FCV failure Directs swap to standby CRD FCVCoordinates with Reactor Building Operator and performs the following: Opens standby FCV manual inlet/outlet valves Places Flow Controller in MANUAL Manually runs controller to 0 Places the CRD Flow Selector to the B position Slowly OPENS the B FCV manually to approximately 54 to 56 gpm Places the FCV in AUTO Closes previously in-service FCV manual inlet/outlet valves Acknowledge annunciator 5-B-41 clear and informs Shift Supervision.Provides crew brief

SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES
	 21. EVENT 3: ADS Inadvertent Initiation a. When directed by the lead evaluator, INSERT TRIGGER 4, ADS TIMER. b. If called, respond as the Ops Manager, Plant Manager, and/or System Engineer concerning notification of the event. 	OATC BOP BOP CRS CRS	Reports the following alarms: 3-A-25, AUTO BLOWDOWN TIMER ACTIVATED Reports the following: ADS timer actuation Enters C.4-G, INADVERTENT ECCS INITIATIONPlaces ADS AUTO/INHIBIT control switch to INHIBIT Refers to ITS and enters Required Action G for LCO 3.3.5.1 and declares ADS SRVs inoperable per table 3.3.5.1-1 Refers to ITS and enters Required Action L for LCO 3.5.1 (be in MODE 3 within 12 hours). Provides crew brief

SEQ SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW EXPECTED STUDENT RESPONSES POS
 24. EVENT 4: Main Turbine Vibration a. When directed by the lead evaluator, INSERT TRIGGER 5, TURBINE BEARINGS HIGH VIBRATION (bearings 7 and 8). b. When reactor power is reduced, manually lower the malfunction severity of TU03G and TU03H over the span of 5 minutes to approximately 5 mils each. c. If directed to investigate the turbine, WAIT until vibrations have been lowered and report no unusual noise or vibrations are detected. 	BOP BOPReports annunciator 7-B-33, TURB VIBRATION HIGH (crew may identify condition via computer alarm at 7 mils) Reviews ARP actions:

SEQ SEC	QUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES
a. b. c.	ENT 5: RBCCW Pump Trip When directed by the lead evaluator, INSERT TRIGGER, 6 RBCCW pump 11 trip. If directed to investigate the RBCCW pumps, WAIT 3 minutes and then report that the bearings on the 11 pump motor appear to be hot, the 12 pump appears to be operating normally. If called, respond as the Ops Manager, Plant Manager, and/or System Engineer concerning notification of the event. If directed to help restore RWCU, report that both filter demins are in hold.	BOP	Recognize lowering RBCCW system pressure Reports annunciator 6-B-32, RBCCW LOW DISCH PRESS Performs immediate actions of C.4-B.02.05.A , LOSS OF RBCCW Starts 12 RBCCW pump Verifies RBCCW pressures return to normal

SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES
	 33. EVENT 6: Loss of Air to 'A' FRV a. When directed by the lead evaluator, INSERT TRIGGER 7, LOSS OF AIR TO THE 'A' FRV. b. If directed to investigate, WAIT 4 minutes and report that the air connection to the FRV has come lose and air is escaping from the loose connection. Also report that the connection can easily be tightened, and if directed to do so, WAIT 2 minutes and report that the connection has been tightened and the air leak has stopped. The system engineer recommend resetting the lock out. DELETE malfunction LOSS OF AIR TO THE 'A' FRV. c. If called, respond as the Ops Manager, Plant Manager, and/or System Engineer concerning notification of the event. 	OATC OATC CRS OATC	 Reports annunciator 5-B-40, (FW CONTROL VALVE LOCK) and performs the following: Reports the Feedwater Control Valve Lockup/reset amber light for the 'A' FRV is lit. Monitors RPV water level Enters C.4-B.05.07.A Places the UNLOCKED FRV in controller in manual When the report that that air leak has been repaired is given, the CRS will direct that the lockup be reset. When directed to attempt to reset the lockup: Verify the M/A station for the locked valve is in MANUAL Verify the M/A station output meter is at the black memory pointer Verify no major air leakage at the valve Depress the reset pushbutton for the affected FRV

SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES
		OATC	Place First FRV in Automatic:
			Verify Master Controller is in MANUAL
			Adjust Master Controller to match demand
			Adjust the Feedwater Control MAN/AUTO station to match the deviation
			Place Feedwater controller in AUTO
			Adjust dial on Master Controller for deviation in
		OATC	the green band and place the Master Controller in AUTO
			Place Second FRV in Automatic:
			Adjust the Feedwater Control MAN/AUTO
			station to match the deviation
			Place the Feedwater Control MAN/AUTO in
			AUTO

SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW	EXPECTED STUDENT RESPONSES
	48. EVENT 7: Recirc Leak Inside Primary Containment a. When directed by the lead evaluator, INSERT TRIGGER 8, SMALL RECIRC LINE BREAK INSIDE PRIMARY CONTAINMENT and RR03B, Recirc pipe break.	POS BOP CRS OATC BOP BOP CRS	Reports Drywell pressure risingDirects reactor scramInserts manual scram:Depresses manual scram pushbuttonsPlaces Mode Switch in SHUTDOWNVerifies all rods inMakes scram reportCarries out subsequent actions of C.4-A(REACTOR SCRAM)Reports drywell pressure and temperature and torustemperature EOP entry conditionsCarries out subsequent actions of C.4-A (REACTOR SCRAM)Reports drywell pressure and temperature and torustemperature EOP entry conditionsCarries out subsequent actions of C.4-A (REACTOR SCRAM)Enters EOP-1100 and EOP-1200 and directs:Start all available torus coolingStart all available drywell coolingStart torus spraysStart drywell sprays

SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES
	If requested to investigate the problem with Div 2 cooling / spray function, report you will investigate.	BOP / OATC	Start all available torus cooling: (B.03.04) (Div 2 Torus Cooling will not be able to be initiated)
			Close RHR HX Bypass valve
			Place RHRSW pumps LPCI and ECCS Load Shed Manual Override switch to OVERRIDE Start RHRSW pumps
			Adjust RHRSW flow to ~3500 gpm
			Place Containment Spray/Cooling LPCI Initiation Bypass Switch to BYPASS OPEN Torus Cooling Inj/TEST inboard valve for ~8 seconds OPEN Disch to Torus Close LPCI outboard injection valve(s) while establishing ~8000 gpm flow
		BOP / OATC	Start all available drywell cooling (C.5-3503) Place all D/W fan control switches to OFF Open Knife switch KS3100 Verify fan inlet dampers are in AUTO Place all D/W fan control switches to ON OPEN associated fan disch dampers

SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES
		BOP / OATC	Start torus sprays (Div 2 Sprays will not be able to be initiated)
			Reports inability to spray torus
		BOP / OATC	Start D/W sprays (Sprays will not be able to be initiated)
			Reports inability to spray drywell
	[When D/W temperature cannot be restored and maintained below 281°F, blowdown.]	CRS	Directs Blowdown when D/W temp cannot be maintained below 281°F
	[When a blowdown is initiated and <3 ADS SRVs can be opened, open a non-ADS SRV to ensure 3 SRVs are open.]	BOP / OATC	Opens 2 ADS SRVs, and reports 3 rd ADS SRV will not open. Opens a non-ADS SRV to obtain 3 SRVs open when directed by CRS.
		CRS	Directs opening of a non-ADS SRV to obtain 3 SRVs open.
	73. When the conditions are stabilized or at discretion of lead instructor/evaluator74. End the scenario by placing the simulator in freeze		Crew: Remain in simulator for potential questions from evaluator. No discussion of scenario or erasing of procedure marking is allowed.

	SIMULATOR INPUT SUMMARY								
Relative Order	System Or Panel Drawing	Туре	Code	Severity Or Value	Event Trigger	Timing	Description		
		Malfunction	CH07B	True	1	N/A	CV-19A Fails Closed		
		Remote	CH17	Open	2	N/A	'B' CRD FCV Isolations Open		
		Remote	CH16	Close	3	N/A	'A' CRD FCV Isolations Close		
		Malfunction	AP07	True	4	N/A	Actuation of ADS Timer		
		Malfunction	TU03H	41	5	00:10:00	Turbine Bearing #8 Vibration		
		Malfunction	TU03G	43	5	00:10:00	Turbine Bearing #7 Vibration		
		Malfunction	SW01A	True	6	N/A	11 RBCCW Pump Trip		
		Malfunction	FW20A	True	7	N/A	Loss of Air to 'A' FRV		
		Malfunction	RR01A	100	8	00:16:00	Small Break on 'A' Recirc		
		Malfunction	RR03B	3	8	00:06:00 (delay)	Break on 'B' Recirc		
		Malfunction	MS06A	True	N/A	N/A	'A' Outboard MSIV Failure to Close		
		Override	DS178-02	Off	N/A	N/A	RCIC MO-2075 Green Lamp		
		Override	DS140-02	Off	N/A	N/A	RCIC MO-2076 Green Lamp		
		Override	DS090-02	Off	N/A	N/A	RCIC MO-2078 Green Lamp		
		Override	A02DS033-02	Off	N/A	N/A	RCIC MO-2076 Green Lamp on Mimic		
		Override	A02DS035-02	Off	N/A	N/A	RCIC MO-2075 Green Lamp on Mimic		
		Override	S103-01	Off	N/A	N/A	Div 2 CTMT SPR LPCI BYP		

	SIMULATOR INPUT SUMMARY							
RelativeSystem OrSeverityEventOrderPanel DrawingTypeCodeOr ValueTriggerTiming						Description		
		Override	S030-01	Close	N/A	N/A	MO-2022 Hand Switch	
		Override	S030-02	Open	N/A	N/A	MO-2022 Hand Switch	
		Override	A1DS126	On	N/A	N/A	12 RBCCW Pump White Light	
		Override	S054-01	Off	N/A	N/A	D SRV Fails to Open	

Hang caution tags on RCIC steam isolation and stop valves.

Simulator Scenario Development Checklist

Mark with an \underline{X} Yes or No for any of the following. If the answer is No, include justification for the no answer or the corrective action needed to correct the discrepancy after the item.

1.	The scenario contains objectives for the desired tasks and relevant human performance tools.	Yes	No
2.	The scenario identifies key parameter response, expected alarms, and automatic actions associated with the induced perturbations. (This action applies to all SEG's new or revised for those on the ANS/ANSI-3.5-1998 standard. This action is NOT applicable for those on the ANS/ANSI-3.5- 1985 standard.)	Yes	No
3.	The scenario content adequately addresses the desired tasks, through simulator performance, instructor-led training freezes, or both.	Yes	No
4.	Plant PRA initiating events, important equipment, and important tasks are identified.	Yes	No
5.	Turnover information includes a Daily At Power Risk Assessment provided by the PRA group.	Yes	No
6.	The scenario contains procedurally driven success paths. Procedural discrepancies are identified and corrected before training is given.	Yes	No
7.	The scenario guide includes responses for all communications to simulated personnel outside the Control Room, based on procedural guidance and standard operating practices.	Yes	No
8.	The scenario includes related industry experience.	Yes	No
9.	Training elements and specific human performance elements are addressed in the scenario critique guide to be used by the critique facilitator. The critique guide includes standards for expected performance.	Yes	No

Developer and Reviewer: Once checklist is completed and deficiencies are corrected, sign the cover page.

Simulator Scenario Validation Checklist

Mark with an \underline{X} Yes or No for any of the following. If the answer is No, include an explanation after the item.

1.	The desired initial condition(s) could be achieved.	Yes	No
2.	All malfunctions and other instructor interface items were functional and responded to support the simulator scenario.	Yes	No
3.	All malfunctions and other instructor interface items were initiated in the same sequence described within the simulator scenario.	Yes	No
4.	All applicable acceptance criteria were met for procedures that were used to support the simulator scenario.	Yes	No
5.	During the simulator scenario, observed changes corresponded to expected plant response.	Yes	No
6.	Did the scenario satisfy the learning or examination objectives without any significant simulator performance issues, or deviations from the approved scenario sequence? If learning objective(s) could not be satisfied, identify the objectives in the Simulator Action Request	Yes	No
7.	Evaluation: The simulator is capable of being used to satisfy learning or examination objectives without exceptions, significant performance discrepancies, or deviation from the approved scenario sequence.	Yes	No
	Screpancies noted (Check "none" or list items found) \Box None R = Simulator Action Request		
SA	R:SAR:SAR:		

Comments:

Validator: Sign the cover page only after noted discrepancies are corrected or compensatory actions are taken to ensure quality training.

Appen	dix D		Scenario Outline Form ES-D-1					
Facility	: <u>MNG</u>	<u>P</u> \$	Scenario No.: NRC-02 Op-Test No.: MNGP-07					
Examin	ers:		Operators:					
Initial C	onditions:	89% reactor po	ower. Test OSP-TRB-0570, EXERCISE MAIN					
			scheduled to be completed.					
Turnov	er:							
			EXERCISE MAIN TURBINE BYPASS VALVES and					
_	o 100% po		Front					
Event No.	Malf. No.	Event Type*	Event Description					
1	TC06B	N (BOP) (SRO)	Complete Test OSP-TRB-0570, EXERCISE MAIN TURBINE BYPASS VALVES The #2 Turbine Bypass					
		(310)	Valve will not open as required by the test resulting in					
			an ITS LCO.					
2	CH08A	C (RO)	11 CRD Pump trip. Start 12 CRD pump.					
2	TOOLA							
3	TC05A	I (BOP)	EPR Oscillations and placing the MPR in control.					
	55000							
4	RR02C	I (RO)	RPV press inst fails upscale, half scram fails to be initiated.					
	PP06	(SRO)	ITS LCO.					
5	RR07	R (RO)	12 Recirc pump motor bearing temp and vibrations					
-	RR08	C (BOP)	high and subsequent shutdown of pump.					
		(SRO)	ITS LCO.					
6	PP05A	M (ALL)	Group 1 isolation, ATWS EOP-2007 (Failure to Scram)					
	PP05C CH16		entry. All rods inserted, EOP-1100 (RPV Control) entry and					
			RPV parameter recovery					
* /81		ite (Dest						
(IN)O	* (N)ormal, (R)eactivity, (I)nstrument, (C)omponent, (M)ajor							



SIMULATOR EXERCISE GUIDE (SEG)

SITE:MNG	Р	SEG#	2007 ILT	NRC 2	
SEG TITLE:	ATWS			REV.#	0
PROGRAM:	ILT		#:	MT-ILT	
Course:	NRC EXAM		#:	N/A	
		TOTAL TIME: 1.5 Ho	DURS		
Additional si	te-specific signatur	res may be added as des	ired.		
Developed	by:	J. Ruth Instructor			Date
Reviewed	bv:	mstructor			Duic
	-	Instructor nulator Scenario Developme	nt Checklist.)		Date
Validated	-	Validation Lead Instr mulator Scenario Validation			Date
Approved	by:	Training Supervisi			Date

	Guide	Requirements
Goal of Training:	ILT NRC EXAM	
Learning Objectives:	1. II	T NRC EXAM
Prerequisites:	1. COMP	LETION OF MT-ILT PROGRAM
Training Resources:	1. SIMUI	LATOR
References:	1. FP-T-S	AT-72
Commitments:	1. N/A	
Evaluation Method:	ILT NRC EXAM	
Operating Experience:	N/A	
Related PRA Information: C	Group 1 Isolation Important Compone ass IV- Accident seq	uences involving failure to scram leading to a enge to containment resulting from power
	Important Operator See critical task listing	Actions with Task Number:

QUANTITATIVE ATTRIBUTES (Use this form for Evaluations only.)

Malfunctions:

Before EOP Entry:

- 1. 11 CRD Pump Trip
- 2. EPR Oscillations
- 3. RPV Pressure Inst Fails Upscale
- 4. 12 RR Pump Motor Bearing Hi Temp/Vibration
- 5. Group 1 Isolation

After EOP Entry:

1. ARI Failure

Abnormal Events:

- 1. 11 CRD Pump Trip
- 2. EPR Oscillations
- 3. 12 RR Pump Motor Bearing Hi Temp/Vibration

<u> Major Transients:</u>

1. ATWS

Critical Tasks:

- 1. [With Reactor power >3% or unknown, insert control rods to shutdown the reactor.]
- 2. [With Reactor power >3% or unknown, RPV water level above -33 inches, prevent RPV injection to lower power.]
- 3. [With an ATWS condition present, inhibit ADS before ADS valve actuation.]

SCENARIO OVERVIEW:

INITIAL CONDITIONS:

1. This Evaluation can be run from the following Requalification Exam Scenario Standard (Specific) IC sets:

IC-232

3. The following equipment is OOS:

None

SEQUENCE OF EVENTS:

Event 1: OSP-TRB-0570, EXERCISE MAIN TURBINE BYPASS VALVES

Reactor power is ~89%. The schedule requires test OSP-TRB-0570, EXERCISE MAIN TURBINE BYPASS VALVES be performed.

When step 2 is performed for the #2 turbine bypass valve, it will fail to open due to an instrument malfunction.

ITS will be reviewed and be determined that LCO 3.7.7 is applicable, action A.1. The CRS should direct that repairs be initiated to be completed within 2 hours.

A report from the I&C shop will be made to inform the CRS that the repairs can be completed within 1 hour.

Event 2: 11 CRD Pump Trip

The running CRD pump trips.

Annunciators 5-B-17 (CHARGING WATER LO PRESS), 5-B-25 (CRD PUMP 3-16A

BREAKER TRIPPED), and 5-B-26 (CRD PUMP 3-16A OL) alarm.

The non-running pump is required to be manually started.

Event 3: Pressure Regulator Oscillation, EPR

The OATC / BOP operator reports oscillations of reactor power, level, and/or pressure, and MWe output.

The BOP operator will initiate action to stabilize pressure control by lowering the MPR set

point so it will take control and running down the EPR setpoint to clear the oscillations per B.05.09-05.H.1 and B.05.09-05.H.3.

ITS will be reviewed and be determined that LCO Condition 3.11.A (B), (C) are not

applicable, at this time, but would need to be reviewed again if power is <90%.

Event 4:

RPS RPV high pressure relay 5A-K5C fails initiating annunciators 5-B-11 (REACTOR VESSEL HI PRESS SCRAM TRIP) and 5-B-4 (REACTOR AUTO SCRAM CHANNEL A).

The crew determines that a $\frac{1}{2}$ scram condition should exist but does not.

CRS reviews ITS section 3.3.1.1 and directs a ¹/₂ scram be inserted on the 'A' side of RPS within 1 hour.

Event 5: 12 Reactor Recirc Pump Motor Bearing High Temp / Vibration The 12 Reactor Recirc pump motor will experience bearing high temperatures and

subsequent vibration. Annunciator 4-C-24 (RECIRC PUMP MTR B HI VIBRATION) will alarm.

When vibrations exceed 3 mils the 12 Reactor Recirc pump will be shutdown. This will require a power reduction via lowering both recirc pump speed and inserting control rods to meet the requirements of power/flow map.

The CRS will recognize LCO Conditions 3.11.A (B), (C) are applicable at this time, when power is lowered below 90%.

Event 6: Group 1 Isolation / ATWS

A spurious Group 1 isolation (MSIV closure) will occur and an ATWS condition will result in the crew performing actions of EOP-2007, Failure to Scram.

After the initial actions of the EOP power leg are performed, the OATC will insert control rods and initiate SBLC.

The BOP will take actions to prevent injection into the RPV.

When all control rods are inserted, SBLC will be secured.

RPV water level will be returned to the normal band.

TASKS ASSOCIATED WITH SIMULATOR EXERCISE(S):

TASK	DESCRIPTION	OBJECTIVE
CR245.102	Perform the Turbine Generator Weekly operational tests	1-5
CR200.147		1-5
	Perform the procedure for a loss of	
	CRD pump flow	
CR200.157	Perform the procedure for primary containment Group 1 isolation	1-5
CR200.203	Perform the procedure for rapid power reduction	1-5
CR202.112	Shutdown one Recirc pump with the reactor at power	1-5
CR203.117/118	Placing "A" / "B" Loop RHR in torus cooling	1-5
CR211.106	Manually initiate SBLC system	1-5
CR314.104	Perform actions associated with Failure to scram	1-5
CR314.112	Perform actions to Terminate and Prevent injection	1-5
SS299.323	Apply T.S. 3.1 and Bases to the Reactor Protection System	6,7
SS299.329	Apply T.S. 3.1 and Bases to the Containment System	6,7
SS299.328	Apply T.S. 3.1 and Bases to the Primary System Boundary	6,7
SS304.201	Implement the response for a failure to scram	6,7
SS314.101	Supervise alternate rod insertion	6,7
SS314.108	Supervise terminate and prevent	6,7
SS315.159	Supervise rapid power reduction	6,7

SCENARIO TIME-LINE:			
SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES
	INITIAL CONDITIONS (IC): Standard IC-15 (IC-232) Mode: 1 Exposure: MOC Power: ~89% Pressure: 1000 Generator: ~543 Mwe	(RO/LO /SRO)	
	1. SIMULATOR SET UP (perform set up per the "Simulator Setup Checklist", including entering actions items per the "Simulator Input Summary.")		
	2. Simulator Pre-brief:		CDF is GREEN, XCEL condition is GREEN. Turbine Building Status: 5 Condensate F/D are in service, 'C' demin has highest d/p indication at 4.8 psid. All other conditions are normal. Reactor Building Status: All conditions are normal. The following support is available: Normal Day Shift <u>Operations</u> : normal crew compliment plus 1 relief crew
			NLO <u>Maintenance</u> : support available upon request <u>Engineering</u> : support available upon request <u>Management</u> : support available upon request

NOTE: Modify this table as needed to include all scenario time-line items

SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES
3.	 COMPLETE TURNOVER: a. Review applicable current Unit Status b. Review relevant At-Power Risk status c. Review current LCOs not met and Action Requirements d. Verify crew performs walk down of control boards and reviews turnover checklists. 		
4.	 EVENT 1: OSP-TRB-0570, EXERCISE MAIN TURBINE BYPASS VALVES a. No trigger is required for this event b. If called, respond as the Ops Manager, Plant Manager, and/or System Engineer concerning notification of the event. c. After the ITS call has been made, call as the I&C Supervisor and state that repairs are estimated to be complete within 1 hour. 	BOP	Performs Test OSP-TRB-0570, EXERCISE MAIN TURBINE BYPASS VALVES: Record generator gross load Select respective valve with BYPASS VALVE TEST switch Press the BYPASS VALVE TEST pushbutton Time the bypass valve travel to the OPEN position Release the BYPASS VALVE TEST pushbutton Time the bypass valve travel to the CLOSE position When second TBPV test is attempted reports failure to open to Shift Supervision Directs test suspended Refers to ITS and enters Required Action A.1 for LCO 3.7.7 (2 hours to return to service or Action B reduce thermal power to <25%). Provides crew brief

SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES		EXPECTED STUDENT RESPONSES
	 12. EVENT 2: 11 CRD Pump Trip a. When directed by the lead evaluator, INSERT TRIGGER 1, 11 CRD pump trip. b. If called to investigate the CRD pump trip, wait 3 minutes and report that the pump motor is very hot and the breaker indicates tripped. (over current flag is tripped) c. If called, respond as the Ops Manager, Plant Manager, and/or System Engineer concerning notification of the event. 	OATC	Responds to annunciators B-5-17 (CHARGING WATER LO PRESS), 5-B-25 (CRD PUMP 3-16A BREAKER TRIPPED), and 5-B-26 (CRD PUMP 3-16A OL): Notifies CRS Takes action per C.4-B.01.03.A, Loss of CRD Flow Starts 12 CRD pump Verifies system pressures/flows return to normal
			Provides crew brief
		CRS	

SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES		EXPECTED STUDENT RESPONSES
	 17. <u>EVENT 3:</u> Pressure Regulator Oscillation, EPR a. When directed by the lead evaluator, INSERT TRIGGER 2, Pressure Regulator Oscillation, EPR. b. If called, respond as the Ops Manager, Plant Manager, and/or System Engineer concerning notification of the event. 	POS BOP CRS	Reports oscillations of reactor power, level, and/or pressure, and MWe output. Performs actions of B.05.09-05.H.1: Switch control from the EPR to the MPR by:
			Provides crew brief

SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES
	 EVENT 4: RPV High Press RPS Relay Failure When directed by the lead evaluator, INSERT TRIGGER 3, RPV High Press. If called, respond as I&C that RPS relay 5A-K5C has de-energized. Will need to check 	OATC	Responds to annunciators 5-B-11 (REACTOR VESSEL HI PRESS SCRAM TRIP) and 5-B-4 (REACTOR AUTO SCRAM CHANNEL A). Recognize ½ scram should have occurred and did not
	the calibration of the RPV pressure instrument to troubleshoot event.c. If called, respond as the Ops Manager, Plant Manager, and/or System Engineer concerning notification of the event.	ALL CRS	Refers to ITS and enters Required Action C.1 for LCO 3.3.1.1 (Restore RPS trip capability within 1 hour) Provides crew brief Directs ¹ / ₂ scram be inserted on 'A' RPS Inserts ¹ / ₂ scram by depressing 'A' manual scram pushbutton
		OATC	

SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES
	 <u>EVENT 5:</u> 12 Reactor Recirc Pump Motor Bearing High Temp / Vibration When directed by the lead evaluator, INSERT TRIGGER 4, 12 Recirc pump high bearing temperature and motor vibration. When requested to check Recirc pump motor vibrations, WAIT 3 minutes and report 12 Recirc pump motor vibrations are 4 mils and slowly rising. If called, respond as the Ops Manager, Plant Manager, and/or System Engineer concerning notification of the event. When the 12 Recirc pump is shutdown, Wait 30 seconds and DELETE the motor vibration malfunction. 	BOP /OATC	 Responds to annunciator 4-C-24 (RECIRC PUMP MTR B HI VIBRATION) alarms. Performs actions of ARPs: Check TR 2-2-31 to verify alarm conditions Reduce Recirc pump heat load by lowering pump speed Dispatch operator to determine vibrations IF Recirc pump motor vibration remains above 3 mils, THEN shutdown the Recirc MG per B.01.04- 05 Performs actions of B.01.04-05, Recirc: Reduce power with Recirc pumps to ~50% Insert control rods to achieve 5% margin to the unanalyzed region Reduce speed of 12 Recirc pump to 30% Place 12 Recirc MG control switch to STOP Performs action of C.4-B.05.01.02.A Neutron Flux: Checks power/flow map Inserts control rods to exit buffer region Refers to ITS and enters LCO Conditions for single loop operations (2.1.1, 3.4.1, and 3.3.1.1) Provides crew brief

SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES
	 31. <u>EVENT 6:</u> Group 1 Isolation / ATWS a. When directed by the lead evaluator, INSERT TRIGGER 5, Group 1 Isolation. (Malfunction should be inserted prior to the second round of rod insertion to ensure sufficient power to drive torus temperature during ATWS) b. If called, respond as the Ops Manager, Plant Manager, and/or System Engineer concerning notification of the event. [With an ATWS condition present, inhibit ADS before ADS valve actuation.][With Reactor power >3% or unknown, insert control rods to shutdown the reactor.] 	OATC CRS OATC	Responds to reactor scram and performs the following: Scram report: Reactor Scram Mode Switch in Shutdown All rods NOT in Reports reactor power Enters EOP 2007, Failure to Scram and directs: ATWS hard card actions performed Inhibit ADS Terminate and Prevent injection Performs actions of ATWS hard card: Runback recirc to minimum Trip recirc pump Actuate ATWS Insert control rods per C.5.1-3101 Bypass RWM Fully OPEN CRD FCV Establish high as possible but <400 psid Insert remaining control rods

SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES
	41. EVENT 6: Group 1 Isolation / ATWS (cont)	BOP	Inhibits ADSPerforms Terminate and Prevent per C.5-3205:
	[With Reactor power >3% or unknown, RPV water level above -33 inches, prevent RPV injection to lower power.]		Places CS pumps in PTL, Close injection valves, Place injection bypass keylock in BYPASS Place HPCI Aux Oil Pump in PTL
			Close both FRVs and Low flow FRV
			Open LPCI knife switches 10A-S31A/B and close LPCI outboard injection valves
		CRS	Reports rising Torus temperatureDirects SBLC injection
			Enters EOP 1200
			Directs torus cooling placed in service
			Starts either 11 or 12 SBLC pump and verifies disch press > RPV pressure
			Reports all rods at 00
			Directs SBLC secured
		CRS	Exits EOP 2007, Enters EOP 1100
			Directs RPV water level restored to 9-48 inches

SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES
		BOP	Raises RPV water level with FW
			Start all available torus cooling: (B.03.04) (Div 2 Torus Cooling will not be able to be initiated)
			Close RHR HX Bypass valve
			Place RHRSW pumps LPCI and ECCS Load Shed Manual Override switch to OVERRIDE
			Start RHRSW pumps
			Adjust RHRSW flow to ~3500 gpm
			Place Containment Spray/Cooling LPCI Initiation Bypass Switch to BYPASS
			OPEN Torus Cooling Inj/TEST inboard valve
			for ~8 seconds
			OPEN Disch to Torus
			Close LPCI outboard injection valve(s) while establishing ~8000 gpm flow
	55. When the conditions are stabilized or at discretion of lead instructor/evaluator56. End the scenario by placing the simulator in freeze		

	SIMULATOR INPUT SUMMARY								
Relative Order	System Or Panel Drawing	Туре	Code	Severity Or Value	Event Trigger	Timing	Description		
		Malfunction	TC06B	True	N/A	N/A	#2 TBPV Stuck		
		Malfunction	CH08A	True	1	N/A	11 CRD Pump Trip		
		Malfunction	TC05A	25	2	00:05:00	Pressure Regulator Oscillation EPR		
		Remote	RR02C	950	3	N/A	RPV High Press		
		Remote	PP06	Instld	3	N/A	Scram (Auto) Bypass		
		Malfunction	B04	On	3	N/A	Annunciator 5-B-4 Cry Wol		
		Malfunction	RR07	100	4	N/A	12 Recirc Pmp Mtr Bearing F Temp		
		Malfunction	RR08	100	4	00:05:00	12 Recirc Pmp Mtr Vibration		
		Malfunction	CH16	True	5	N/A	Failure to Scram		
		Malfunction	PP05A	True	5	N/A	Spurious Grp 1		
		Malfunction	PP05C	True	5	N/A	Spurious Grp 1		
		Override	S07-02	Off	N/A	N/A	ATWS 'A' Man Trip		
		Override	S08-02	Off	N/A	N/A	ATWS 'C' Man Trip		
		Override	S23-02	Off	N/A	N/A	ATWS 'B' Man Trip		
		Override	S24-02	Off	N/A	N/A	ATWS 'D' Man Trip		
		Override	S36-06	Off	N/A	N/A	'B' Man Scram PB		
		Override	S34-04	On	N/A	N/A	Mode Switch-Run		
		Override	S34-03	Off	N/A	N/A	Mode Switch-Refuel		

SIMULATOR INPUT SUMMARY							
Relative Order	System Or Panel Drawing	Туре	Code	Severity Or Value	Event Trigger	Timing	Description
		Override	S34-01	Off	N/A	N/A	Mode Switch-Shutdown
		Override	S34-02	Off	N/A	N/A	Mode Switch-Startup

Simulator Scenario Development Checklist

Mark with an \underline{X} Yes or No for any of the following. If the answer is No, include justification for the no answer or the corrective action needed to correct the discrepancy after the item.

1.	The scenario contains objectives for the desired tasks and relevant human performance tools.	Yes	No
2.	The scenario identifies key parameter response, expected alarms, and automatic actions associated with the induced perturbations. (This action applies to all SEG's new or revised for those on the ANS/ANSI-3.5-1998 standard. This action is NOT applicable for those on the ANS/ANSI-3.5-1985 standard.)	Yes	No
3.	The scenario content adequately addresses the desired tasks, through simulator performance, instructor-led training freezes, or both.	Yes	No
4.	Plant PRA initiating events, important equipment, and important tasks are identified.	Yes	No
5.	Turnover information includes a Daily At Power Risk Assessment provided by the PRA group.	Yes	No
6.	The scenario contains procedurally driven success paths. Procedural discrepancies are identified and corrected before training is given.	Yes	No
7.	The scenario guide includes responses for all communications to simulated personnel outside the Control Room, based on procedural guidance and standard operating practices.	Yes	No
8.	The scenario includes related industry experience.	Yes	No
9.	Training elements and specific human performance elements are addressed in the scenario critique guide to be used by the critique facilitator. The critique guide includes standards for expected performance.	Yes	No

Developer and Reviewer: Once checklist is completed and deficiencies are corrected, sign the cover page.

Simulator Scenario Validation Checklist

Mark with an \underline{X} Yes or No for any of the following. If the answer is No, include an explanation after the item.

SA	AR: SAR: SAR:	SAR:	
	screpancies noted (Check "none" or list items found) \Box None AR = Simulator Action Request		
7.	Evaluation: The simulator is capable of being used to satisfy learni examination objectives without exceptions, significant performance discrepancies, or deviation from the approved scenario sequence.	-	No
6.	Did the scenario satisfy the learning or examination objectives with any significant simulator performance issues, or deviations from the approved scenario sequence? If learning objective(s) could not be satisfied, identify the objectives in the Simulator Action Request		No
5.	During the simulator scenario, observed changes corresponded to expected plant response.	Yes	No
4.	All applicable acceptance criteria were met for procedures that were used to support the simulator scenario.	e Yes	No
3.	All malfunctions and other instructor interface items were initiated the same sequence described within the simulator scenario.	in Yes	No
2.	All malfunctions and other instructor interface items were function and responded to support the simulator scenario.	al Yes	No
1.	The desired initial condition(s) could be achieved.	Yes	No

Comments:

Validator: Sign the cover page only after noted discrepancies are corrected or compensatory actions are taken to ensure quality training.

Appendix D Scenario Outline Form ES-I						
Facility:MNG	3P	Scenario No.: NRC-03 Op-Test No.: MNGP-				
Examiners: Initial Conditions:	Examiners: Operators: 					
Turnover: Withdraw control	rod 26-27 to p	osition 08 and then perform Test 0255-03-IA-1-1, CORE PUMP AND VALVE TESTS.				
Even Malf. t No. No.	Event Type*	Event Description				
1 CH02	C (RO)	Withdraw control rod with raised drive pressure.				
2 N/A	N (BOP)	Perform Test 0255-03-IA-1-1, CORE SPRAY LOOP A QUARTERLY PUMP AND VALVE TESTS.				
3 SLO2A	(SRO)	SBLC Squib Valve Loss of Continuity ITS LCO				
4 NI13D	l (RO)	APRM 4 Fails Upscale. Bypass APRM and reset half scram.				
5 FW15B	C (BOP) R (RO)	12 RFP bearing high temperature, shutdown 12 RFP. Lower reactor power to support removal of 12 RFP.				
6 HP01	l (BOP) (SRO)	HPCI inadvertent initiation and shutdown. HPCI will be inoperable. ITS LCO.				
7 RU07	M (ALL)	RWCU Leak, un-isolable, EOP-1300 Entry, Scram Blowdown, EOP 2002 Entry.				
		t. (C)omponent. (M)aior				



SIMULATOR EXERCISE GUIDE (SEG)

SITE:MNG	Р	SEG#	2007 ILT	TNRC 3	
SEG TITLE:	RWCU LEAK, I	BLOWDOWN		REV.#	0
PROGRAM:	ILT		#:	MT-ILT	
Course:	NRC EXAM		#:	N/A	
		TOTAL TIME: 1.5 Ho	OURS		
Additional sit	te-specific signatu	ares may be added as des	ired.		
Developed	by:	J. Ruth Instructor			Date
Reviewed	-	Instructor mulator Scenario Developmer	nt Checklist.)		Date
Validated	-	Validation Lead Instra Simulator Scenario Validation			Date
Approved	by:	Training Supervision	on		Date

	Guide Requirements			
Goal of	ILT NRC EXAM			
Training:				
	1. ILT NRC EXAM			
Learning Objectives:				
Prerequisites:	1. COMPLETION OF MT-ILT PROGRAM			
Training Resources:	1. SIMULATOR			
References:	1. FP-T-SAT-72			
Commitments:	1. N/A			
Evaluation Method:	ILT NRC EXAM			
Operating Experience:	N/A			
Related PRA Information:	Initiating Event with Core Damage Frequency: RWCU Leak			
	Important Components: Secondary Containment			
	Important Operator Actions with Task Number: XRPVBLDWNY- Failure to depressurize in time to prevent core damage.			

QUANTITATIVE ATTRIBUTES (Use this form for Evaluations only.)

Malfunctions:

Before EOP Entry:

- 1. Withdraw control rod with elevated drive pressure
- 2. SBLC Squib Loss of Continuity
- 3. #4 APRM Fails Upscale
- 4. #12 RFP Motor Bearing Hi Temp
- 5. HPCI Inadvertent Initiation
- 6. RWCU Leak

After EOP Entry:

1. Failure of Group 3 Isolation

Abnormal Events:

- 1. #12 RFP Motor Bearing Hi Temp
- 2. HPCI Inadvertent Initiation

<u> Major Transients:</u>

1. RWCU Leaking into Secondary Containment

Critical Tasks:

- 1. [Before any area temperature, radiation, or water level reaches max safe value (Tables W, X, Z), scram.]
- 2. [Wait until 2 or more areas above max safe values of same parameter (Tables W, X, Z), blowdown.]

SCENARIO OVERVIEW:

INITIAL CONDITIONS:

1. This Evaluation can be run from the following Requalification Exam Scenario Standard (Specific) IC sets:

IC-233

3. The following equipment is OOS:

#2 APRM

SEQUENCE OF EVENTS:

Event 1: Withdraw Control Rod with Elevated Drive Pressure

Reactor Engineering requests control rod 26-27 be withdrawn from 00 to 08.

Initial attempt to withdraw the rod will be unsuccessful requiring drive water pressure to be raised to withdraw the rod per B.01.03-05.H.4. When drive pressure is raised the rod will withdraw.

Event 2: Perform Test 0255-03-IA-1-1 (CORE SPRAY LOOP A QUARTERLY PUMP AND VALVE TEST).

Performance of test will consist of valve stroke and timing and pump start with head/flow measurement.

ITS will be evaluated for LCO 3.5.1 Conditions for applicability per the test instruction.

Event 3: SBLC Squib Valve Loss of Continuity

The RO will respond to and report annunciator 5-B-31 (LOSS OF CONTINUITY TO

SQUIB VALVE) alarm.

ITS will be reviewed and be determined that LCO 3.1.7 is applicable, Required Action B.1

provides a 7 day period before further actions are required.

Event 4: #4 APRM Fails Upscale

The RO will respond to and report annunciators 5-A-3 (ROD WITHDRAW BLOCK), 5-A-

14 (APRM HI), 5-A-30 (APRM HI HI INOP CH 4, 5, 6), 5-B-3 (REACTOR NEUTRON MONITOR SCRAM TRIP), 5-B-5 (REACTOR AUTO SCRAM CHANNEL B) alarms.

ITS will be reviewed and be determined that LCO 3.3.1 is not applicable, as the requirement

is 2 operable APRMs per trip system.

The APRM will be bypassed and the $\frac{1}{2}$ scram reset.

Event 5: #12 RFP Bearing High Temp / Shutdown

The BOP will respond to and report annunciator 6-A-26 (RCT FEED PUMP BRG HIGH

TEMP), alarm.

Recognize bearing high temperature on trend recorder approaching 225°F. Lower reactor power and remove RFP from service.

Event 6: HPCI Inadvertent Initiation

BOP responds to start of the HPCI turbine.

Determines that initiation is inadvertent by verifying RPV level and D/W pressure are normal.

Shuts down HPCI by tripping and taking the Aux Oil Pump to PTL.

ITS will be reviewed and be determined that LCO 3.5.1 is applicable, Required Action H.1 provides a 14 day period before further actions are required.

Event 7: RWCU Leak / Scram

The BOP will respond to and report annunciators 3-B-56 (HIGH AREA TEMP STEAM

LEAK), 4-A-11 (REACTOR BUILDING HI RADIATION) alarms.

Recognizes event is in RWCU room by observing ARMs and area temperatures.

EOP-1300, SECONDARY CONTAINMENT CONTROL, is entered and attempts to isolate

RWCU are unsuccessful and a scram is initiated.

When 2 areas above max safe radiation, Blowdown.

TASKS ASSOCIATED WITH SIMULATOR EXERCISE(S):

TASK	DESCRIPTION	OBJECTIVE
CR200.133	Perform a power reduction from >90% to 75%	1-5
CR200.146	Perform the procedure for a reactor scram	1-5
CR200.203	Perform the procedure for rapid power reduction	1-5
CR200.204	Perform the procedure for inadvertent ECCS initiation	1-5
CR209.106	Startup a Core Spray Loop 11(12)	1-5
CR259.126	Take the actions for Reactor Feed pump and Reactor Feed pump Motor Bearing High Temperature	1-5
CR299.353	Apply T.S. section 3.3 and bases to instrumentation	1-5
CR299.355	Apply T.S. section 3.5 and bases to ECCS and RCIC	1-5
CR299.351	Apply T.S. section 3.1 and bases to Reactivity control systems	1-5
CR304.105	Perform actions associated with Secondary Containment control	1-5
CR314.101	Perform the actions associated with Emergency RPV depressurization	1-5
SS304.196	Implement secondary containment control	6,7
SS304.193	Implement RPV control	6,7
SS304.198	Implement emergency RPV depressurization	6,7
SS315.160	Supervise response to inadvertent ECCS initiation	6,7
SS315.159	Supervise rapid power reduction	6,7
SS315.101	Supervise response to reactor scram	6,7
SS299.349	Apply administrative requirements for T.S. 3.1 and bases to reactivity control systems	6,7
SS299.351	Apply administrative requirements for T.S. 3.3 and bases to instrumentation	6,7
SS299.353	Apply administrative requirements for T.S. 3.5 and bases to ECCS and RCIC	6,7

	SCENARIO TIME-LINE:			
SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES	
	INITIAL CONDITIONS (IC): Standard IC-15 (IC-233) Mode: 1 Exposure: MOC Power: 100% Pressure: 1000 Generator: 611 Mwe	(RO/LO /SRO)		
	1. SIMULATOR SET UP (perform set up per the "Simulator Setup Checklist", including entering actions items per the "Simulator Input Summary.")			
	2. Simulator Pre-brief:		CDF is GREEN, XCEL condition is GREEN. #2 APRM is downscale. Turbine Building Status: 5 Condensate F/D are in service, 'C' demin has highest d/p indication at 4.8 psid. All other conditions are normal. Reactor Building Status: Conditions are normal. The following support is available: Normal Day Shift	
			Operations:normal crew compliment plus 1 relief crewNLOMaintenance:support available upon requestEngineering:support available upon requestManagement:support available upon request	

NOTE: Modify this table as needed to include all scenario time-line items

POS	
3. COMPLETE TURNOVER: a. Review applicable current Unit Status b. Review relevant At-Power Risk status c. Review current LCOs not met and Action Requirements d. Verify crew performs walk down of control boards and reviews turnover checklists. 0 4. EVENT 1: Withdraw Control Rod 26-27 to position 08. 0ATC a. No event trigger is required for this event. 0ATC b. The malfunction will automatically delete after 1 or 2 drive water 30 psig increments. 0ATC c. If called, respond as the Ops Manager, Plant Manager, and/or System Engineer concerning notification of the event. 0ATC	Attempts to withdraw control rod 26-27. When unable to withdraw with normal drive flow, refers to B.01.03-05.H.4 (WITHDRAW OF A CRD UNDER HIGH DRIVE PRESSURE) Raise drive water pressure in increments up to 30 psid, to a maximum of 400 psid and give the drive a withdraw signal after each increment Before moving a different CRD, return drive water pressure to approximately 265 psid

SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES
	 <u>EVENT 2:</u> Core Spray Test No event trigger is required for this event. When directed to report Core Spray suction pressure, WAIT 1 minute and report suction pressure is 5 psig. When directed to report Core Spray amperage, wait 1 minute and report 98 amps. Acknowledge directions to complete remaining portions of test for out plant actions and report completion during event 3. 	BOP	Performs Test 0255-03-IA-1-1: Performs valve timing Starts Core Spray pump Establishes head/flow requirements Shuts down Core Spray pump
	 <u>EVENT 3:</u> SBLC Squib Valve Loss of Continuity When directed by the lead evaluator, INSERT TRIGGER 2, Loss of Squib 'A' Continuity. When the operator goes to investigate the milliamp meter behind panel C-05, inform him that the meter indicates '0' milliamps. If called, respond as the Ops Manager, Plant Manager, and/or System Engineer concerning notification of the event. 	OATC	Responds to annunciator 5-B-31 (LOSS OF CONTINUITY TO SQUIB VALVE): Informs CRS Observes white squib ready light NOT lit for the 'A' squib valve on C-05 Observes meter indication for 'A' squib valve behind C-05 indicates 0 milliamps
		CRS	Refers to ITS and enters Required Action B.1 for LCO 3.1.7 (7 day).
		CRS	Provides crew brief

SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES
	 16. EVENT 4: #4 APRM Fails Upscale a. When directed by the lead evaluator, INSERT TRIGGER 3, APRM #4 Fullscale. b. If called, respond as the Ops Manager, Plant Manager, and/or System Engineer concerning notification of the event. 	OATC	The RO will respond to and report annunciators 5-A-3 (ROD WITHDRAW BLOCK), 5-A-14 (APRM HI), 5-A-30 (APRM HI HI INOP CH 4, 5, 6), 5-B-3 (REACTOR NEUTRON MONITOR SCRAM TRIP), 5-B- 5 (REACTOR AUTO SCRAM CHANNEL B): Informs CRS
			Observes #4 APRM HI HI/INOP light and #4 APRM recorder full scale Observes RPS channel 'B' trip (1/2 scram)
		BOP CRS	Observes and reports HI HI light lit and meter full scale and INOP light not litMay refer to ITS and review Required Action A.1 for LCO 3.1.1 to determine the LCO for APRMs is met.
		OATC CRS	Directs #4 APRM bypassed and ½ scram reset Bypasses #4 APRM and resets the ½ scram Provides crew brief

SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES
	 <u>EVENT 5:</u> #12 RFP Bearing High Temp / Shutdown When directed by the lead evaluator, INSERT TRIGGER 4, RFP #12 Bearing Hi Temp. If called respond as the out plant operator and WAIT 3 minutes to report confirmation of high bearing temperature and vibrations on the 12 RFP. There appears to be no or little cooling water flow. If called, respond as the Ops Manager, Plant Manager, and/or System Engineer concerning notification of the event. If directed to close the 12 RFP discharge valve (FW-68-2) go to the FW system page and after 5 minutes, close valve by selecting override FW-47 to CLOSE. 	BOP CRS OATC BOP CRS	The BOP will respond to and report annunciator 6-A-26 (RCT FEED PUMP BRG HIGH TEMP): Monitor bearing temperatures Dispatch operator to the turbine building Take actions of B.06.05-05 O Immediately remove the RFP from service Directs Rapid Power reduction per C.4-FLowers power with recirc and control rods to be within the limits of 1 RFP (<50% power)Reviews power/flow map to ensure not in buffer regionSecures the 12 RFPProvides crew brief

SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES
	 24. <u>EVENT 6:</u> HPCI Inadvertent Initiation a. When directed by the lead evaluator, INSERT TRIGGER 5, HPCI Initiation. b. If called, respond as RP technician and/or out plant operator to investigate the HPCI turbine. c. If called, respond as the Ops Manager, Plant Manager, and/or System Engineer concerning notification of the event. 	BOP	BOP responds to start of the HPCI turbine per C.4-G, Inadvertent ECCS Initiation: Recognize inadvertent initiation by checking RPV water level and D/W pressure normal Place Aux Oil Pump in RUN Depress HPCI TURBINE TRIP pushbutton Verify HPCI turbine has stopped After 5 seconds, place the Aux Oil Pump in PTL
		CRS CRS	Refers to ITS and enters Required Action B.1 for LCO 3.5.1 action H.1 (14 day).Provides crew brief.

SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES
	 30. <u>EVENT 7:</u> RWCU Leak (un-isolable) a. When directed by the lead evaluator, INSERT TRIGGER 6, RWCU Suction Line Break. 	BOP	The BOP will respond to and report annunciators 3-B-56 (HIGH AREA TEMP STEAM LEAK), 4-A-11 (REACTOR BUILDING HI RADIATION):
	[Before any area temperature, radiation, or water level reaches max safe value (Tables W, X, Z), scram.]		Reports RWCU room radiation levels and room temperatures are rising Attempts to insert a manual group 3 isolation
			Attempts to manually close RWCU isolation valves
			Reports RWCU valves will not isolate
		CRS	Enters EOP-1300 (Secondary Containment Control) and EOP-1100 (RPV control)Directs Reactor ScramInserts a manual scram, provides scram report:
		OATC	Reactor scram
			Mode switch in shutdown
			All rods inserted
	[Wait until 2 or more areas above max safe values of same	CRS	Determines 2 area radiation levels are above max safe
	parameter (Tables W, X, Z), blowdown.]		Enters EOP-2002 (Blowdown)
			Directs BlowdownOpens 3 ADS valves
		BOP	

SEQ	SEQUENCE OF EVENTS / INSTRUCTOR NOTES	CREW POS	EXPECTED STUDENT RESPONSES
	38. When the conditions are stabilized or at discretion of lead evaluator.39. End the scenario by placing the simulator in freeze		

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SIMULATOR INPUT SUMMARY										
Relative Order	System Or Panel Drawing	Туре	Code	Severity Or Value	Event Trigger	Timing	Description			
		Malfunction	NI12B	True	N/A	N/A	APRM #2 Downscale			
		Malfunction	CH02	True	1	N/A	Control rod 26-27 stuck			
		Malfunction	SL02A	True	2	N/A	Loss of Squib 'A' Continuity			
		Malfunction	NI13D	True	3	N/A	APRM #4 Fullscale			
		Malfunction	FW15B	100	4	N/A	RFP #12 Bearing Hi Temp			
		Malfunction	HP01	True	5	N/A	HPCI Auto Initiation			
		Malfunction	RU08	True	6	N/A	Grp 3 Isolation Failure			
		Malfunction	RU07	25	6	00:30:00	RWCU Suction Line Break			
		Override	S75-02	On	N/A	N/A	MO-2397 HS Open			
		Override	S75-01	Off	N/A	N/A	MO-2397 HS Close			
		Override	S50-02	On	N/A	N/A	MO-2398 HS Open			
		Override	S50-01	Off	N/A	N/A	MO-2398 HS Close			
		Override	S25-02	On	6	N/A	MO-2399 HS Open			
		Override	S25-01	Off	6	N/A	MO-2399 HS Close			

Place caution tag on APRM bypass joystick for #2 APRM

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Simulator Scenario Development Checklist

Mark with an \underline{X} Yes or No for any of the following. If the answer is No, include justification for the no answer or the corrective action needed to correct the discrepancy after the item.

- The scenario contains objectives for the desired tasks and relevant human Yes No performance tools.
 The scenario identifies key parameter response, expected alarms, and automatic actions associated with the induced perturbations. (This action applies to all SEG's new or revised for those on the ANS/ANSI-3.5-1998 standard. This action is NOT applicable for those on the ANS/ANSI-3.5-1985 standard.)
 The scenario content adequately addresses the desired tasks, through Yes No simulator performance, instructor-led training freezes, or both.
- 4. Plant PRA initiating events, important equipment, and important tasks are Yes No identified.
- 5. Turnover information includes a Daily At Power Risk Assessment Yes No provided by the PRA group.
- 6. The scenario contains procedurally driven success paths. Procedural Yes No discrepancies are identified and corrected before training is given.
- 7. The scenario guide includes responses for all communications to simulated Yes No personnel outside the Control Room, based on procedural guidance and standard operating practices.
- 8. The scenario includes related industry experience. Yes No
- Training elements and specific human performance elements are addressed Yes No in the scenario critique guide to be used by the critique facilitator. The critique guide includes standards for expected performance.

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Developer and Reviewer: Once checklist is completed and deficiencies are corrected, sign the cover page.

Simulator Scenario Validation Checklist

Mark with an \underline{X} Yes or No for any of the following. If the answer is No, include an explanation after the item.

SA	.R: SAR: SAR:	SAR:	
	screpancies noted (Check "none" or list items found) \Box None R = Simulator Action Request		
7.	Evaluation: The simulator is capable of being used to satisfy learning examination objectives without exceptions, significant performance discrepancies, or deviation from the approved scenario sequence.	g or Yes	s No
6.	Did the scenario satisfy the learning or examination objectives without any significant simulator performance issues, or deviations from the approved scenario sequence? If learning objective(s) could not be satisfied, identify the objectives in the Simulator Action Request	ut Yes	s No
5.	During the simulator scenario, observed changes corresponded to expected plant response.	Yes	s No
4.	All applicable acceptance criteria were met for procedures that were used to support the simulator scenario.	Yes	s No
3.	All malfunctions and other instructor interface items were initiated in the same sequence described within the simulator scenario.	Yes	s No
2.	All malfunctions and other instructor interface items were functional and responded to support the simulator scenario.	Yes	s No
1.	The desired initial condition(s) could be achieved.	Yes	s No

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Comments:

Validator: Sign the cover page only after noted discrepancies are corrected or compensatory actions are taken to ensure quality training.