



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
REGION IV  
611 RYAN PLAZA DRIVE, SUITE 400  
ARLINGTON, TEXAS 76011-4005

March 30, 2007

CBI Services, Inc.  
ATTN: Tom Uribe  
Radiation Safety Officer  
14107 S. Route 59  
Plainfield, IL 60544-8984

SUBJECT: NRC INSPECTION REPORT 150-00012/07-02 (FORM 591M)

Dear Mr. Uribe:

This letter and the enclosed NRC Form 591M refer to the safety inspection conducted March 7, 2007, at a temporary jobsite located at the oil refinery facilities of CHS, Inc., Laurel, Montana. The results of the increased controls inspection will be communicated in a separate letter. This inspection was an examination of activities conducted under the General License provisions contained in 10 CFR 150.20 as they relate to safety and compliance with Commission's rules and regulations and with conditions of the license. At the conclusion of the inspection, a preliminary exit briefing was conducted with your assistant radiation safety officer to discuss the inspection findings. A final exit briefing was conducted telephonically with you on March 14, 2007.

Within the scope of this inspection, no violations were identified; therefore, no response to this letter or the enclosed NRC Form 591M is required.

In accordance with 10 CFR 2.390 of the NRC's "Rules of Practice," a copy of this letter and its enclosure will be made available electronically for public inspection in the NRC Public Document Room or from the NRC's document system (ADAMS), accessible from the NRC Web site at <http://www.nrc.gov/reading-rm/adams.html>.

Should you have any questions concerning this inspection, please contact me at 817-860-8187.

Sincerely,

*/RA/*

Richard Leonardi, Senior Health Physicist  
Nuclear Materials Inspection Branch

Docket No.: 150-00012  
General License 10 CFR 150.20

Enclosure: As stated

cc w/o enclosure:  
Montana Radiation Control Program Director  
Illinois Radiation Control Program Director

CBI, Services, Inc.

-2-

bcc w/enclosure (via ADAMS e-mail distribution):

LDWert

CLCain

VHCampbell

JEWhitten

RALeonardi

RITS Coordinator

NRC Region III, DNMS

NMIB

RIV Materials Docket File - 5<sup>th</sup> floor

SUNSI Review Completed: RAL ADAMS:  Yes  No Initials: RAL

Publicly Available  Non-Publicly Available  Sensitive  Non-Sensitive

Draft: S:\DNMS\Nmib\Reports in Concurrence\CBI 07-02 Safety.wpd

final r:\ dnms

RIV:DNMS:NMIB	C:NMIB
RALeonardi	VHCampbell
<b>/RA/</b>	<b>/RA/</b>
03/28/2007	03/30/2007

OFFICIAL RECORD COPY

T=Telephone

E=E-mail

F=Fax

\*Previous Concurrence

## SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION

1. LICENSEE/LOCATION INSPECTED: <b>CBI Services, Inc. 14107 S. Route 59 Plainfield, IL 60544-8984</b>		2. NRC/REGIONAL OFFICE <b>USNRC Region IV 611 Ryan Plaza Drive, Suite 400 Arlington, Texas 76011-4005</b>	
REPORT NUMBER(S) <b>2007-002</b>			
3. DOCKET NUMBER(S) <b>150-00012</b>	4. LICENSEE NUMBER(S) <b>General License 10 CFR 150.20</b>	5. DATE(S) OF INSPECTION <b>March 7, 2007</b>	

## LICENSEE:

The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:

1. Based on the inspection findings, no violations were identified.
2. Previous violation(s) closed.
3. The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, and corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy, NUREG-1600, to exercise discretion, were satisfied.
- \_\_\_\_\_ Non-Cited Violation(s) was/were discussed involving the following requirement(s) and Corrective Action(s):
4. During this inspection certain of your activities, as described below and/or attached, were in violation of NRC requirements and are being cited. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.
- (Violations and Corrective Actions)

## Licensee's Statement of Corrective Actions for Item 4, above.

I hereby state that, within 30 days, the actions described by me to the inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

Title	Printed Name	Signature	Date
LICENSEE'S REPRESENTATIVE			
NRC INSPECTOR	Richard Leonardi	/RA/	03/14/2007