

## WordPerfect Document Compare Summary

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Deletions are shown with the following attributes and color:

~~Strikeout~~, **Blue** RGB(0,0,255).

Deleted text is shown as full text.

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Double Underline, Redline, **Red** RGB(255,0,0).

The document was marked with 201 Deletions, 183 Insertions, 0 Moves.

## **C.I.14. ~~Verification~~ 14 Verification Programs**

In Chapter 14 of the final safety analysis report (FSAR), the combined license (COL) applicant should provide information concerning its initial test program for structures, systems, and components; (SSCs) and design features for both the nuclear portion of the facility and the balance-of-plantbalance of plant. The information provided should address major phases of the test program, including pre-operational tests, initial fuel loading and initial criticality, low-power tests, and power-ascension tests. In so doing, the COL applicant should describe the scope of the initial test program; as well as its general plans for accomplishing the test program in sufficient detail to demonstrate that due consideration has been given to matters that normally require advance planning.

The COL applicant should also describe the technical aspects of the initial test program in sufficient detail to show that (1) the test program will adequately verify the functional requirements of plant structures, systems, and components (SSCs); and (2) the sequence of testing is such that the safety of the plant will not depend on untested SSCs. In addition, the COL applicant should describe measures to ensure that (1) the initial test program will be accomplished with adequate numbers of qualified personnel; (2) adequate administrative controls will be established to govern the initial test program; (3) the test program will be used, to the extent practicable, to train and familiarize the plant's operating and technical staff in the operation of the facility; and (4) the adequacy of plant operating and emergency procedures will be verified, to the extent practicable, during the period of the initial test program.

In Chapter 14 of the FSAR, the COL applicant should also provide information on the inspections, tests, analyses, and acceptance criteria (ITAAC) that it proposes to demonstrate that, when performed withwhen the inspections, tests, and analyses are performed and the acceptance criteria met, the facility has been constructed and will operate in conformance with the combined licenseCOL, the Atomic Energy Act, and NRCand U.S. Nuclear Regulatory Commission (NRC) regulations.

### **C.I.14.1 *Specific Information To Be Addressed for the Initial Plant Test Program***

The design of the COL applicant's initial plant test program should be designed to address the relevant requirements of the following regulations:

- Title 10, Section 30.53, "Tests," of the Code of Federal Regulations (10 CFR 30.53), as it relates to testing radiation detection equipment and monitoring instruments
- 10 CFR 50.34(b)(6)(iii), as it relates to providing information associated with preoperational testing and initial operations
- Section XI of Appendix B, "Quality Assurance Criteria for Nuclear Power Plants and Fuel Reprocessing Plants," to 10 CFR Part 50, Appendix B, Section XI "Domestic Licensing of Production and Utilization Facilities," as it relates to test programs to demonstrate that SSCs will perform satisfactorily
- 10 CFR Part 50, Appendix J, Section III.A.4 of Appendix J, "Primary Reactor Containment Leakage Testing for Water-Cooled Power Reactors," to 10 CFR Part 50, as it relates to preoperational leakage rate testing of the reactor primary containment
- 10 CFR 52.79, "Contents of Applications; Technical Information," as it relates to preoperational testing and initial operations
- 10 CFR 52, Subparts A, B, and C, Subpart A, "Early Site Permits," Subpart B, "Standard Design Certifications," and Subpart C, "Combined Licenses," of 10 CFR Part 52, "Early Site Permits;

Standard Design Certifications; and Combined Licenses for Nuclear Power Plants,” as they relate to the ITAAC that must be submitted by the applicant the applicant must submit and reviewed by the NRC staff must review

### **C.I.14.2 Initial Plant Test Program**

In Section 14.2 of the FSAR, the COL applicant should provide detailed information to address the following 12 areas associated with the initial plant test program:

- (1) Summary of Test Program and Objectives
- (2) Organization and Staffing
- (3) Test Procedures
- (4) Conduct of the Test Program
- (5) Review, Evaluation, and Approval of Test Results
- (6) Test Records
- (7) Test Program’s Conformance with Regulatory Guides
- (8) Utilization of Reactor Operating and Testing Experiences in Test Program Development
- (9) Trial Use of Plant Operating and Emergency Procedures
- (10) Initial Fuel Loading and Initial Criticality
- (11) Test Program Schedule and Sequence
- (12) Individual Test Descriptions

#### **C.I.14.2.1 Summary of Test Program and Objectives**

The COL applicant should describe how the initial test program will be applied to the nuclear portion of the facility; as well as the balance-of-plant balance of plant. In so doing, the COL applicant should describe the major phases of the initial test program; as well as the general prerequisites and specific objectives to be achieved for each phase. The descriptions of the major phases and their objectives should be consistent with the general guidelines and applicable regulatory positions contained in Regulatory Guide-1.68, “Initial Test Programs for Water-Cooled Nuclear Power Plants.” Justifications Applicants should be provided for justify any exceptions.

#### **C.I.14.2.2 Organization and Staffing**

The COL applicant should provide a description of describe the organization that will manage, supervise, or execute any phase of the test program. This description should address the organizational authorities and responsibilities, the degree of participation of each identified organizational unit, and the principal participants. The COL applicant should also describe how, and to what extent, the plant’s operating and technical staff will participate in each major test phase. This description should include information pertaining to the experience and qualification of supervisory personnel and other principal participants that who will be responsible for managing, developing, or conducting each test phase. In addition In addition, the COL applicant should develop a training program for each fundamental group in the organization, with regard to the scheduled pre-operational and initial startup testing, to ensure that the necessary plant staff members are ready for commencement of the test program. The NRC staff does not expect an applicant to provide specific details of the participation of the plant operating and technical personnel in the initial test program. However, an application should include sufficient information for the staff to make a determination and reasonable conclusion on about the applicant’s plans for personnel participation in the initial test program.

#### **C.I.14.2.3 Test Procedures**

The COL applicant should describe the system process that will be used to develop, review, and approve individual test procedures, including the organizational units or personnel that are involved in performing these activities and their respective responsibilities. In so doing, the COL applicant should describe the designated functions of each organizational unit; as well as the general steps (including interfaces with other participants involved in the test program) to be followed in conducting these activities. The COL applicant should also describe the types and sources of design performance requirements and acceptance criteria that will be, or are being, used in developing detailed procedures for testing plant SSCs. The COL applicant should have controls in place to ensure that test procedures include appropriate prerequisites, objectives, safety precautions, initial test conditions, methods to direct and control test performance, and acceptance criteria by which the test will be evaluated. The applicant should also utilize system designers to provide the objectives and acceptance criteria used in developing detailed test procedures. The participating system designers should include the nuclear steam supply system (NSSS) vendor, architect-engineer, and other major contractors, subcontractors, and vendors, as applicable. ~~Test procedures should be developed and reviewed by p~~ Personnel with appropriate technical backgrounds and experience. ~~Final should develop and review test procedure review and approval should be performed by ps.~~ Persons filling designated management positions within the applicant's organization should perform final procedure review and approval. The COL applicant should also describe the format of individual test procedures; and should include a discussion to demonstrate that the individual test procedure format is similar to, or consistent with, that contained in Regulatory Guide 1.68; alternatively, the COL applicant should provide justifications for any exceptions. In addition, approved test procedures should be in a form suitable for review by the NRC staff at least 60 days prior to before their intended use.

#### **C.I.14.2.4 Conduct of Test Program**

The COL applicant should describe the administrative controls that will govern the conduct of each major phase of the test program. This description should include the specific administrative controls that will be used to ensure that necessary prerequisites are satisfied for each major phase and for individual tests. The COL applicant should also describe the methods to be followed in initiating plant modifications or maintenance tasks that are determined to be necessary to conduct the test program. This description should include the methods that will be used to ensure retesting following such modifications or maintenance. In addition, the description should discuss the involvement of design organizations and the applicant in reviewing and approving proposed plant modifications. The description should also include methods and identify provisions to ensure that retesting that is required for modifications or maintenance remains in compliance with ITAAC commitments. In addition, the COL applicant should describe the administrative controls pertaining to adherence to approved test procedures during the conduct of the test program; as well as the methods for effecting changes to approved test procedures. ~~It is~~ The staff does not expect ~~ed~~ that COL applicants will provide detailed procedures with the application.

#### **C.I.14.2.5 Review, Evaluation, and Approval of Test Results**

The COL applicant should describe the specific controls to be established for the review, evaluation, and approval of test results for each major phase of the program by appropriate personnel and/or organizations. This description should include specific controls to be established to ensure notification of affected and responsible organizations or personnel when test acceptance criteria are not met, as well as the controls established to resolve such matters. The COL applicant should also provide a discussion of plans pertaining to (1) approval of test data for each major test phase before proceeding to the next test phase; and (2) approval of test data at each power test plateau (during the power-ascension phase) before increasing the power level. ~~In addition, the COL applicant should have provisions in place to retain test reports that include test procedures and results as part of the plant historical records.~~

Startup test reports should be prepared in accordance with Regulatory Guide 1.16, “Reporting of Operating Information—Appendix A Technical Specifications.”

#### C.I.14.2.6 Test Records

The COL applicant should describe its protocols pertaining to the disposition of test procedures and test data following completion of the test program. In addition, the COL applicant should have provisions in place to retain test reports that include test procedures and results as part of the plant historical records. Applicants should prepare startup test reports in accordance with Regulatory Guide 1.16, “Reporting of Operating Information—Appendix A Technical Specifications.”

#### C.I.14.2.7 Conformance of Test Programs with Regulatory Guides

The COL applicant should provide a discussion of the initial test program, which demonstrates consistency conformance with the regulatory positions in Regulatory Guide 1.68. In so doing, the COL applicant should include a list of all regulatory guides applicable to development of the initial test programs. If the regulatory guidance is not followed, the COL applicant should identify any exceptions; and should describe and justify specific alternative methods.

Regulatory Guide 1.68 provides information, recommendations, and guidance; and generally describes a methodology acceptable to the NRC staff that the COL applicant may use to implement the regulations the regulations referenced in Section C.I.14.1 of this guide. In addition, the following the following 20 regulatory guides provide more detailed information pertaining to the tests called for in Regulatory Guide 1.68, and this supplementary information may be used to help determine to help determine whether the objectives of certain plant tests are likely to be accomplished by performing the tests in the proposed manner:

- (1) — (1) Regulatory Guide 1.9, “Selection, Design, and Qualification of Diesel-Generator Units Used as Onsite Electric Power Systems at Nuclear Power Plants.”
- (2) — Plants”
- (2) — Regulatory Guide 1.20, “Comprehensive Vibration Assessment Program for Reactor Internals During Pre-operational and Initial Startup Testing.”
- (3) — Testing”
- (3) — Regulatory Guide 1.30, “Quality Assurance Requirements for the Installation, Inspection, and Testing of Instrumentation and Electric Equipment (Safety Guide 30).”
- (4) —
- (4) — Regulatory Guide 1.37, “Quality Assurance Requirements for Cleaning of Fluid Systems and Associated Components of Water-Cooled Nuclear Power Plants.”
- (5) — Plants”
- (5) — Regulatory Guide 1.41, “Pre-operational Testing of Redundant On-Site Electrical Power Systems to Verify Proper Load Group Assignments.”
- (6) — Assignments”
- (6) — Regulatory Guide 1.52, “Design, Testing, and Maintenance Criteria for Engineered-Safety-Feature Atmosphere Cleanup System Air Filtration and Adsorption Units of Light-Water-Cooled Nuclear Power Plants.”
- (7) — Plants”

- (7) Regulatory Guide 1.56, “Maintenance of Water Purity in Boiling Water ~~Reactors.~~”
- (8) — ~~Reactors~~”
- (8) Regulatory Guide 1.68, “Initial Test Programs for Water-Cooled Nuclear Power Plants”
- (9) —
- (9) Regulatory Guide 1.68.1, “Pre-operational and Initial Startup Testing of Feedwater and Condensate Systems for Boiling Water Reactor Power ~~Plants.~~”
- (10) — ~~Plants~~”
- (10) Regulatory Guide 1.68.2, “Initial Startup Test Program to Demonstrate Remote Shutdown Capability for Water-Cooled Nuclear Power ~~Plants.~~”
- (11) — ~~Plants~~”
- (11) Regulatory Guide 1.68.3, “Pre-operational Testing of Instrument and Control Air ~~Systems.~~”
- (12) — ~~Systems~~”
- (12) Regulatory Guide 1.72, “Spray Pond Piping Made from Fiberglass-Reinforced Thermosetting ~~Resin.~~”
- (13) — ~~Resin~~”
- (13) Regulatory Guide 1.79, “Pre-operational Testing of Emergency Core Cooling Systems for Pressurized Water ~~Reactors.~~”
- (14) — ~~Reactors~~”
- (14) Regulatory Guide 1.95, “Protection of Nuclear Power Plant Control Room Operators Against an Accidental Chlorine ~~Release.~~”
- (15) — ~~Release~~”
- (15) Regulatory Guide 1.108, “Periodic Testing of Diesel Generators Used as Onsite Electric Power Systems at Nuclear Power ~~Plants.~~”
- (16) — ~~Plants~~”
- (16) Regulatory Guide 1.116, “Quality Assurance Requirements for Installation, Inspection, and Testing of Mechanical Equipment and ~~Systems.~~”
- (17) — ~~Systems~~”
- (17) Regulatory Guide 1.128, “Installation Design and Installation of Large Lead Storage Batteries for Nuclear Power ~~Plants.~~”
- (18) — ~~Plants~~”
- (18) Regulatory Guide 1.136, “Materials, Construction, and Testing of Concrete Containments (Articles CC-1000, -2000, and ~~4000-4000~~ through ~~6000-6000~~ of the “~~Code~~”~~Code~~ for Concrete Reactor Vessels and ~~Containments~~”~~Containments~~.”)
- (19).<sup>22</sup>
- (19) — Regulatory Guide 1.139, “Guidance for Residual Heat ~~Removal.~~”
- (20) — ~~Removal~~”

(20) Regulatory Guide 1.140, “Design, Testing, and Maintenance Criteria for Normal Ventilation Exhaust System Air Filtration and Adsorption Units of Light-Water-Cooled Nuclear Power Plants.”  
Plants”

#### **C.I.14.2.8 Utilization of Reactor Operating and Testing Experiences in Test Program Development**

The COL applicant should describe its program for reviewing available information ~~on reactor~~on reactor operating and testing experiences; and should discuss how the applicant used ~~this information~~this information in developing the initial test program. This description should include ~~the sources~~the sources and types of information reviewed, the conclusions or findings, and the effect ~~of the~~of the review on the initial test program.

The COL applicant should also provide a summary description of pre-operational and/or startup testing that is planned for each unique or first-of-a-kind principal design feature that may be included ~~in the~~in the facility design. This summary test description should include the test method, objective, ~~and frequency~~and frequency (e.g., first-plant-only test, first-three-plant tests, ~~etc.~~) necessary to validate design or analysis assumptions. The COL application should also include the justification ~~for not~~for not including pre-operational and/or startup testing for any unique ~~of~~of first-of-a-kind design features. In addition, the COL applicant should provide information, as applicable, that is sufficient to credit previously performed testing for identical unique or first-of-a-kind design features at other NRC-licensed production facilities.

#### **C.I.14.2.9 Trial Use of Plant Operating and Emergency Procedures**

The COL applicant should provide a schedule for development of plant procedures; as well as a description of how, and to what extent, the plant operating, emergency, and surveillance procedures will be use-tested during the initial test program. In addition, the COL applicant should identify the specific operator training to be conducted; as part of the use-testing; during the special low-power testing program related to the resolution of Three Mile Island (TMI) Action Plan Item I.G.1, as described in the following reports:

- NUREG-0660, “NRC Action Plans Developed as a Result of the TMI-2 Accident,” Rev. 1, August 1980
- NUREG-0694, “TMI-Related Requirements for New Operating Licenses,” June 1980
- NUREG-0737, “Clarification of TMI Action Plan Requirements,” November 1980

#### **C.I.14.2.10 Initial Fuel Loading and Initial Criticality**

The COL applicant should describe ~~the procedures that will guide~~its plans for initial fuel loading and initial criticality, including the prerequisites and precautionary measures to be established to ensure safe operation, consistent with the guidelines and regulatory positions contained in Regulatory Guide 1.68. Prerequisites should include successful completion of all ITAAC associated with pre-operational tests prior to fuel load, adherence to technical specification requirements, and actions to be taken in the event of unanticipated errors or malfunctions.

#### C.I.14.2.11 Test Program Schedule

The COL applicant should provide a schedule, relative to the fuel loading date, for conducting each major phase of the test program. If the schedule will overlap initial test program schedules for other reactors at the site, the COL applicant should also discuss the effects of such overlaps on organizations and personnel participating in the initial test program. The applicant should also provide an overview of the initial test program and should identify each test required to be completed before initial fuel loading. In addition, the COL applicant should identify and cross-reference each test (or portion thereof) required to be completed before initial fuel loading, which is and/or will be designed to satisfy the requirements for completing ITAAC; ~~this information should be provided with the COL application or made available for audit during the NRC staff's review of the application~~ in accordance with 10 CFR 52.99(a).

The COL applicant should also include a schedule for development of test procedures for each major phase of the initial test program, including the anticipated time that will be available for NRC field inspectors to review the approved procedures prior to their use. In so doing, the COL applicant should consider the following five guidance components for test program scheduling and sequencing:

- (1) — (1) The applicant should allow at least 9 months to conduct pre-operational testing.
- (2) —
- (2) The applicant should allow at least 3 months to conduct startup testing, including fuel loading, low-power tests, and power-ascension tests.
- (3) —
- (3) Overlapping test program schedules (for multi-unit sites) should not result in significant divisions of responsibilities or dilutions of the staff provided to implement the test program.
- (4) —
- (4) The sequential schedule for individual startup tests should establish, insofar as practicable, that test requirements should be completed prior to exceeding ~~25%~~ 25-percent power for all plant SSCs that are relied upon to prevent, limit, or mitigate the consequences of postulated accidents. The schedule should establish that, insofar as practicable, testing will be accomplished as early in the test program as feasible; and that the safety of the plant will not be entirely dependent on the performance of untested systems, components, or features.
- (5) —
- (5) Approved test procedures should be in a form suitable for review by regulatory inspectors at least 60 days prior to their intended use; or at least 60 days prior to fuel loading for fuel loading and startup test procedures.

Licensees should provide timely notification to the NRC of changes in approved test procedures that have been made available for NRC review.

#### C.I.14.2.12 Individual Test Descriptions

The COL applicant should provide test abstracts for each individual test that will be conducted during the initial test program. ~~Emphasis: The applicant should be placed on~~ emphasize SSCs and design features that meet any of the following eight criteria:

- (1) — (1) will be used for safe shutdown and cooldown of the reactor under normal plant conditions; and for maintaining the reactor in a safe condition during an extended shutdown period

- (2) —
- (2) will be used for safe shutdown and cooldown of the reactor under transient (infrequent or moderately frequent event) conditions and postulated accident conditions; and for maintaining the reactor in a safe condition during an extended shutdown period following such conditions
- (3) —
- (3) will be used to establish conformance with safety limits or limiting conditions for operation that will be included in the facility's technical specifications
- (4) —
- (4) are classified as engineered safety features; or will be used to support or ensure the operation of engineered safety features within design limits
- (5) —
- (5) are assumed to function; or for which credit is taken in the facility's accident analysis, as described in the FSAR
- (6) —
- (6) will be used to process, store, control, measure, or limit the release of radioactive materials
- (7) — of radioactive materials
- (7) will be used in the special low-power testing program to be conducted at power levels ~~no greater~~ no greater than ~~5%~~ 5 percent for the purposes of providing meaningful technical information beyond that obtained in the normal startup test program as required for resolution of TMI Action Plan Item ~~I.G.1~~
- (8) —
- (8) are identified as risk-significant in the facility-specific probabilistic risk assessment

The abstracts should (1) identify each test by title; (2) specify the prerequisites and major plant operating conditions necessary for each test (such as power level and mode of operation of major control systems); (3) provide a summary description of the test objectives and method, significant parameters, and plant performance characteristics to be monitored; and (4) provide a summary of the acceptance criteria established for each test to ensure that the test will verify the functional adequacy of the SSCs involved in the test. The abstracts should also contain sufficient information to justify the specified test method if such method does not subject the SSC under test to representative design operating conditions. ~~In addition~~ In addition, ~~the abstracts~~ the abstracts should identify pertinent precautions for individual tests, as necessary (e.g., minimum flow requirements or reactor power level that must be maintained).

### C.I.14.3 *Inspections, Tests, Analyses, and Acceptance Criteria (ITAAC)*

In accordance with 10 CFR 52.80(b), a COL application must include the inspections, tests, and analyses, including those applicable to emergency planning, that the applicant proposes to perform; as well as the acceptance criteria that are necessary and sufficient to provide reasonable assurance that, ~~if~~ if the proposed inspections, tests, and analyses are performed and the acceptance criteria are met, ~~the~~ the facility has been constructed and will operate in conformance with the ~~combined license~~ COL, the provisions of the Atomic Energy Act, and NRC regulations. Toward that end, the COL applicant should provide its proposed selection methodology and criteria for establishing the ITAAC that are necessary and sufficient to provide that reasonable assurance. The ~~applicant should provide the~~ applicant should provide the proposed ITAAC ~~should be provided~~ should be provided as part of the COL application; however, ITAAC are not considered as part of the FSAR for the facility and should be submitted in a separate document from the FSAR.

Successful completion of all ITAAC is a prerequisite for fuel load and a condition of the license. Therefore, following the Commission's finding, in accordance with 10 CFR 52.103(g), that the facility's ITAAC have been successfully completed and fuel load is authorized, the ITAAC will no longer exist, and the license condition will be satisfied. In recognition of the finite aspect of ITAAC, the COL application content requirements in 10 CFR 52.80, "Contents of Applications; Additional Technical Information," identify ITAAC as "additional technical information required in the application."

Section C.II.21 of this regulatory guide provides guidance for developing ITAAC for a COL application. That guidance assumes that the COL application does not reference a design that the NRC has certified in accordance with Subpart B of 10 CFR Part 52, ~~Subpart B~~. Nonetheless, the guidance recognizes and discusses the format and content of ITAAC from previously certified designs as acceptable to the NRC.

~~Since COL applications may incorporate by reference early site permits (ESPs), design certification documents (DCDs), neither, or both, the scope of ITAAC development will differ depending on which of these documents are referenced in~~ Based on the guidance provided in Section C.II of this guide, the COL applicant should provide its proposed selection methodology and criteria for establishing the necessary ITAAC, in Section 14.3 of the FSAR portion of the application.

However, the COL applicant should propose a complete set of ITAAC that addresses the entire facility, including ITAAC on emergency planning and physical security hardware design features. Section C.II.21 of this regulatory guide provides guidance specific to emergency planning ITAAC and physical security ITAAC. As previously discussed, the staff will incorporate the complete set of facility (or COL) ITAAC ~~will be incorporated~~ into the COL as a license condition to be satisfied prior to fuel load. ~~Section C.III.7 of this regulatory guide provides guidance on ITAAC for COL applicants that reference an ESP, a DCD, or both.~~