

\*\*\* ACTION REQUEST \*\*\*

A/R TYPE : CM ECR  
REQUEST ORG : OED  
REQUEST DATE: 21OCT06  
REQUESTED BY: TAMBURRO

A/R NUMBER : A2152754  
A/R STATUS : ASIGND  
STATUS DATE: 25OCT06  
LAST UPDATE: 27OCT06  
PRINT DATE : 27OCT06

EVALUATION NBR: 05  
EVALUATING ORG: OERT  
EVAL ASIGND TO: MARKOS/KESTER  
EVAL REQUEST ORG: OERT  
EVAL REQUESTOR: MARKOS,S  
EVAL RETURNED BY: \_\_\_\_\_

ORIG DATE ASSIGNED: \_\_\_\_\_  
EVAL DUE DATE: 26OCT06  
DATE ASSIGNED: 25OCT06  
EVAL STATUS : ASIGND

IMPORTANCE CODE: 3 OEAP: \_\_\_\_\_ SCHEDULE CODE: \_\_\_\_\_ DATE FIXED: \_\_\_\_\_

EVAL DESC: TECHNICAL BASIS FOR AWA FOR ECR 06-00879

THE CAVEATS LISTED IN THE FOLLOWING TECHNICAL EVALUATION PRK1 25OCT06  
MUST BE CAPTURED IN THE PLANNED WORK PACKAGE WITH PRK1 25OCT06  
APPROPRIATE SIGNOFFS. QV HOLD POINTS ARE REQUIRED. THE PRK1 25OCT06  
SCOPE OF THIS TECHNICAL EVALUATION IS NUCLEAR SAFETY PRK1 25OCT06  
RELATED. PRK1 25OCT06

THIS TECHNICAL EVALUATION IS PERFORMED IN ACCORDANCE WITH PRK1 25OCT06  
PROCEDURE CC-AA-309-101. PRK1 25OCT06

A PRE-JOB BRIEF HAS BEEN CONDUCTED IAW HU-AA-1212. THIS PRK1 25OCT06  
TECHNICAL EVALUATION WAS SCREENED AGAINST HU-AA-1212 AND PRK1 25OCT06  
DETERMINED TO BE MEDIUM CONSEQUENCE AND RISK RANKED A 4. PRK1 25OCT06  
ACCORDINGLY, EXISTING PROCESS REVIEW IS ACCEPTABLE AND NO PRK1 25OCT06  
THIRD PARTY REVIEW IS REQUIRED. PRK1 25OCT06

SCOPE AND REASONS FOR EVALUATION: PRK1 25OCT06

THIS TECHNICAL EVALUATION PROVIDES THE TECHNICAL BASIS PRK1 25OCT06  
FOR THE ADVANCED WORK AUTHORIZATION ASSOCIATED WITH ECR PRK1 25OCT06  
06-00879 FOR CAULKING THE JOINT AT THE OUTBOARD PERIMETER PRK1 25OCT06  
OF THE ELEV. 10'-3" DRYWELL CONCRETE SLAB CURB AND THE PRK1 25OCT06  
DRYWELL STEEL SHELL. THE EVALUATION WILL EXAMINE THE PRK1 25OCT06  
IMPACT OF THE ADDITION OF THE PROPOSED CAULKING ON THE PRK1 25OCT06  
DESIGN BASIS ANALYSIS (REFERENCE 2) FOR SUCTION STRAINER PRK1 25OCT06  
DEBRIS GENERATION AND TRANSPORT. THIS SCOPE OF THIS PRK1 25OCT06  
TECHNICAL EVALUATION IS LIMITED TO PROVIDING THE PRK1 25OCT06  
TECHNICAL BASIS FOR AWA AND SHALL NOT BE USED FOR PRK1 25OCT06  
TURNOVER TO OPERATION. PRK1 25OCT06

DETAILED EVALUATION: PRK1 25OCT06

AT THE OUTBOARD PERIMETER OF THE ELEV. 10'-3" DRYWELL PRK1 25OCT06  
FLOOR, THE CONCRETE SLAB MEETS THE DRYWELL SHELL. THIS PRK1 25OCT06  
INTERFACE HAS BEEN PREPARED FOR CAULKING UNDER AWA #3. PRK1 25OCT06  
THE SCOPE OF THIS AWA IS TO APPLY THE CAULK TO THE JOINT. PRK1 25OCT06  
THE CAULK WILL LAP ONTO THE CONCRETE AND STEEL SURFACES PRK1 25OCT06  
BY 1/4" TO 1" ON EACH SURFACE. THE APPLICATION OF THE PRK1 25OCT06  
CAULK WILL MINIMIZE WATER SEEPAGE THROUGH THE SUBJECT PRK1 25OCT06  
JOINT. PRK1 25OCT06

THE COMPUTED AMOUNT OF THE REQUIRED CAULKING MATERIAL IS PRK1 25OCT06  
ABOUT 830 OZ, WHICH IS ABOUT 81 LBS OF THIKOL 2235M BY PRK1 25OCT06  
POLYSPEC, QUALIFIED MATERIAL FOR INSIDE DRYWELL PRK1 25OCT06

125

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APPLICATION (SEE ATTACHMENT 5). THE CAULKED JOINT IS PRK1 25OCT06  
 LOCATED IN CLOSE PROXIMITY OF THE RECIRCULATION PIPING. PRK1 25OCT06  
 IN DESIGN BASIS LOSS OF COOLANT ACCIDENT (DBLOCA) INSIDE PRK1 25OCT06  
 THE DRYWELL, THE PROPOSED CAULKING MATERIAL COULD PRK1 25OCT06  
 GENERATE DEBRIS THAT IS CAUSED BY A LINE BREAKAGE IN PRK1 25OCT06  
 RECIRCULATION PIPING SYSTEM. SUCH DEBRIS COULD PRK1 25OCT06  
 ACCUMULATE ON THE ECCS SUCTION STRAINERS. IN ORDER TO PRK1 25OCT06  
 EVALUATE THE POTENTIAL IMPACT OF THE CAULKING MATERIAL PRK1 25OCT06  
 DEBRIS ON THE ECCS SUCTION STRAINERS, THE METHODOLOGY AND PRK1 25OCT06  
 ASSUMPTIONS USED IN REFERENCE 2 WILL NOT BE CHANGED. PRK1 25OCT06  
 DURING THE SANDBED REMOVAL AND DRYWELL SHELL INSPECTION, PRK1 25OCT06  
 TWO TRENCHES WERE EXCAVATED TO FACILITATE THE INSPECTION PRK1 25OCT06  
 OF THE INSIDE SURFACE OF THE DRYWELL SHELL. AFTER THE PRK1 25OCT06  
 INSPECTION WAS COMPLETE, THE TRENCHES WERE FILLED WITH PRK1 25OCT06  
 LIGHT DENSITY 3-6548 SILICONE RTV FOAM AND COVERED WITH PRK1 25OCT06  
 1-1/2" LIGHT DENSITY SILICONE AS SHOWN IN REFERENCES 3 PRK1 25OCT06  
 AND 4. AFTER THE RECENT INSPECTION OF THE DRYWELL SHELL PRK1 25OCT06  
 IS COMPLETE DURING 1R21 REFUELING, THE INSPECTION PRK1 25OCT06  
 TRENCHES WILL NOT BE REFILLED WITH THE SILICONE RTV FOAM. PRK1 25OCT06  
 ACCORDINGLY, LESS DEBRIS COULD BE GENERATED DURING LOCA PRK1 25OCT06  
 ACCIDENT ASSOCIATED WITH RECIRCULATION LINE BREAKAGE. PRK1 25OCT06  
 . PRK1 25OCT06  
 DURING DBLOCA, THE ZONE OF INFLUENCE WILL NOT EXTEND PRK1 25OCT06  
 BEYOND ONE-FOURTH OF THE CAULKED JOINT PERIMETER (BASED PRK1 25OCT06  
 ON THE METHODOLOGY IN REF. 2). THE GENERATED DEBRIS IS PRK1 25OCT06  
 THEREFORE ESTIMATED TO BE ABOUT 20 LBS OF CURED CAULK. PRK1 25OCT06  
 ONE TRENCH WILL BE AFFECTED BY THE ZONE OF INFLUENCE OF PRK1 25OCT06  
 RECIRCULATION PIPING BREAKAGE DUE TO THE RELATIVE PRK1 25OCT06  
 LOCATIONS OF THE INSPECTION TRENCHES. THE AMOUNT OF THE PRK1 25OCT06  
 3-6548 SILICONE RTV FOAM THAT IS NOT BEING REPLACED IS PRK1 25OCT06  
 ESTIMATED BASED ON THE INSTALLATION SPECIFICATION PER PRK1 25OCT06  
 REFERENCE 1. THE VOLUME IS ABOUT 1/2X18"X40"X16" =5760 PRK1 25OCT06  
 IN 3 OR 3.333 FT 3. THE MINIMUM DENSITY OF 3-6548 PRK1 25OCT06  
 SILICONE RTV FOAM IS 14 LBS/FT 3. THE REMOVED WEIGHT IS PRK1 25OCT06  
 ABOUT 3.333 X 14 = 46.7 LBS. THE VOLUME OF LIGHT DENSITY PRK1 25OCT06  
 SILICONE THAT IS NOT BEING REPLACED IS ABOUT = 1.5" X 16" PRK1 25OCT06  
 X 40" = 960 IN 3 OR 0.56 FT 3. THE DENSITY OF THE LIGHT PRK1 25OCT06  
 DENSITY SILICONE IS 55 LBS/FT 3 (REF 5). THE REMOVED PRK1 25OCT06  
 WEIGHT OF LIGHT DENSITY SILICONE IS 0.56X55 = 31 LBS. PRK1 25OCT06  
 THE ADDED CAULKING MATERIAL IS MUCH LESS THAN THE REMOVED PRK1 25OCT06  
 MATERIALS FROM ONE OF THE TWO TRENCHES. THE ADDED PRK1 25OCT06  
 MATERIALS IS RELATIVELY INSIGNIFICANT FOR THE DUST AND PRK1 25OCT06  
 DIRT/LOOSE CONCRETE AMOUNT OF 150 LBS THAT IS USED IN THE PRK1 25OCT06  
 DESIGN BASIS ANALYSIS OF THE SUCTION STRAINER DEBRIS PRK1 25OCT06  
 GENERATION AND TRANSPORT, (REF 2). IT SHOULD BE NOTED PRK1 25OCT06  
 THAT ADEQUATE MARGIN EXIST FOR CAULKING THE TRENCHES PRK1 25OCT06  
 JOINTS. PRK1 25OCT06  
 . PRK1 25OCT06  
 CONCLUSION AND FINDINGS: PRK1 25OCT06  
 . PRK1 25OCT06  
 THE ADDED CAULKING MATERIAL THAT COULD BE DISLODGED IS PRK1 25OCT06  
 MUCH LESS THAN WHAT IS REMOVED FROM ONE OF THE INSPECTION PRK1 25OCT06

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TRENCHES. THE ADDED MATERIAL IS BOUNDED IN THE DESIGN PRK1 25OCT06  
 BASIS ANALYSIS AS DOCUMENTED IN REFERENCE 2. THE PRK1 25OCT06  
 INSTALLATION OF THE CAULKING MATERIAL WILL NOT INVALIDATE PRK1 25OCT06  
 THE DESIGN ANALYSIS IN REFERENCE 2. THE INSTALLATION OF PRK1 25OCT06  
 THIS CAULKING MATERIAL IS ACCEPTABLE PROVIDED THAT PRK1 25OCT06  
 CAULKING MATERIAL IS QUALIFIED TO BE USED INSIDE THE PRK1 25OCT06  
 DRYWELL AS AUGMENTED QUALIFY, QA CLASS "A" OR BETTER. THE PRK1 25OCT06  
 SURFACE PREPARATION AND INSTALLATION SHALL BE IAW THE PRK1 25OCT06  
 MANUFACTURER'S INSTRUCTIONS. QV VERIFICATIONS ARE PRK1 25OCT06  
 REQUIRED FOR PREPARATION AND INSTALLATION OF THE PRK1 25OCT06  
 CAULK. (LOCATION AND PROFILE OF CAULK ARE SHOWN ON PRK1 25OCT06  
 ATTACHMENT 1.) PRK1 25OCT06

REVERENCES: PRK1 25OCT06

1) SPECIFICATION OCIS-328227-003, REV. 0 PRK1 25OCT06  
 2) DESIGN BASIS CALCULATION NO. C-1302-241-E610-081, REV. PRK1 25OCT06  
 0 PRK1 25OCT06  
 3) DRAWING NO. 3B-153-34-1000, REV, 0 PRK1 25OCT06  
 4) DRAWING NO. 3BM-153-34-1000, REV. 0 PRK1 25OCT06  
 5) PCI PASSIVE FIRE PROTECTION SOLUTIONS MATERIAL PRK1 25OCT06  
 CATALOG. PRK1 25OCT06

ATTACHMENTS: PRK1 25OCT06

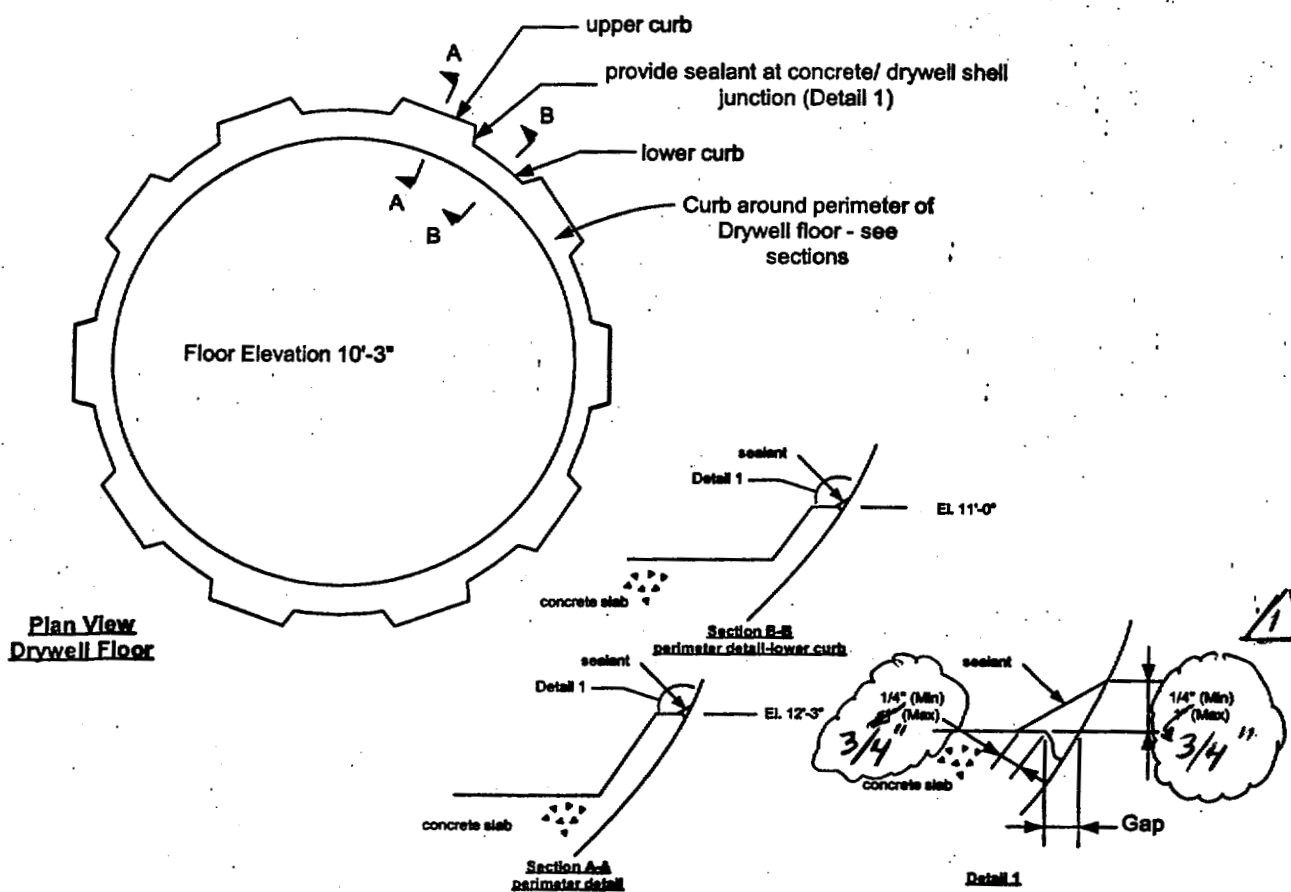
1) COMPUTATION OF REQUIRED CAULKING MATERIALS, 2 PAGES. PRK1 25OCT06  
 2) 3-6548 SILICONE RTV FOAM DATA SHEET, 1 PAGE. PRK1 25OCT06  
 3) PCI-PROMATEC LDSE DATA SHEET, 1 PAGE. PRK1 25OCT06  
 4) POLYSPEC THIOKOL 2235M DENSITY INFORMATION, 1 PAGE. PRK1 25OCT06  
 5) EVALUATION OF POLYSPEC/THIOKOL 2235M INDUSTRIAL PRK1 25OCT06  
 POLYSULFIDE JOINT SEALANT FOR USE IN THE DRYWELL OF THE PRK1 25OCT06  
 OYSTER CREEK NUCLEAR GENERATING STATION, 3 PAGES. PRK1 25OCT06

PREPARED BY: SAM MARKOS / PAUL KESTER PRK1 25OCT06

INDEPENDENT REVIEWER COMMENTS: PERFORMED BY DAN FIORELLO DJF2 27OCT06  
 ATTACHMENT 1 WAS REVISED TO DECREASE THE MAXIMUM SIZE OF DJF2 27OCT06  
 THE CAULK JOINT TO 3/4 INCH. THIS CHANGE DECREASES THE DJF2 27OCT06  
 AMOUNT OF CAULIKING MATERIAL TO 522 FLUID OUNCES OR 51.3 DJF2 27OCT06  
 POUNDS OF THIOKOL 2235M. DURING A DBLOCA THE GENERATED DJF2 27OCT06  
 DEBRIS OF CURED CAULK WILL THEREFORE CHANGE FROM 20 DJF2 27OCT06  
 POUNDS TO 13 POUNDS. I HAVE REVIEWED THE EVALUATION AND DJF2 27OCT06  
 ATTACHMENTS AND AM IN AGREEMENT WITH THE EXCEPTION OF THE DJF2 27OCT06  
 TEMPERATURE LIMITS. THE MATERIAL IS BEING TESTED BY DJF2 27OCT06  
 POWER LABS AND THESE TESTS INCLUDE TESTING OF THE CAULK DJF2 27OCT06  
 TO WITHSTAND A TEMPERATURE OF 317 DEGREES FOR 600 DJF2 27OCT06  
 SECONDS. DJF2 27OCT06  
 THIS EVALUATION SHOULD NOT BE RETURNED UNTIL THE DJF2 27OCT06  
 CAULK HAS PASSED THE REQUIRED TESTING. DJF2 27OCT06

=====END OF ACTION REQUEST=====

The following calculation is estimate for the volume and weight of caulk applied around the perimeter of the drywell at the concrete slab / steel shell interface.



Dia := 49. ft      approximate diameter at concrete/shell interface at upper curb level

Length<sub>1</sub> := π · Dia      Length<sub>1</sub> = 153.9 ft      circumference

Length<sub>2</sub> := 2 · 10 · (12.25 · ft - 11.00 · ft)      Length<sub>2</sub> = 25 ft      summation of vertical lengths from lower curb to upper curb

Length<sub>total</sub> := Length<sub>1</sub> + Length<sub>2</sub>      Length<sub>total</sub> = 178.9 ft

Using a caulk bead 1" high and a gap equal to 0.3" (approximate gap due to deterioration at the corner of the concrete slab) and caulk extending 1" horizontally beyond the gap (see Detail 1).

Oyster Creek

Preparer *Michael S. Ader (S&L) M/A Ader* A2152754 E05

Reviewer *10/25/06 Daniel Fiorillo D/Fiorillo* ATT.1, 2/2  
*10/25/06*

Use two triangular areas to approximate area of caulk

$$\text{Area} := \frac{(\overset{.75}{1} \cdot \text{in}) \cdot (\overset{1.05}{1.3} \cdot \text{in})}{2} + \frac{(0.3 \cdot \text{in}) \cdot (0.3 \cdot \text{in})}{2}$$

$$\text{Area} = \cancel{0.695 \text{ in}^2} \quad .439$$

$$\text{Volume} := \text{Length}_{\text{total}} \cdot \text{Area}$$

$$\text{Volume} = \cancel{0.864 \text{ ft}^3} \quad .545$$

$$\text{Volume} = \cancel{6.46 \text{ gal}} \quad 4.1$$

$$\text{Volume} = \cancel{826.9 \text{ fl\_oz}} \quad 522$$



$$\gamma := 12.5 \cdot \frac{\text{lb}_f}{\text{gal}}$$

density of sealant

per vendor e-mail

$$\text{Weight} := \text{Volume} \cdot \gamma$$

$$\text{Weight} = \cancel{80.8 \text{ lb}_f} \quad 51.25$$

Rev. 1 prepared: *Paul Kester* 10/26/06  
 Reviewed: *Daniel Fiorillo* 10/26/06



A2152754-05, ATTACHMENT 2, 1/1

## Fire stop 3-6548 silicone RTV foam

### Data Sheet

RS stock numbers 779-037 and 779-043

#### Introduction

3-6548 silicone RTV foam is specially formulated to have fire resistant properties coupled with good flexibility under the most demanding conditions. It's most effective when used to seal gaps and holes of all sizes through which cables, wires, ductwork and piping pass. Whilst it has been made to withstand high temperatures and confine such hazards as smoke, fire and gases, it can also be used to seal buildings and rooms from other damaging contaminants like dirt, dust and water.

A two-part product supplied in liquid A and B components in one unit, can be easily mixed on-site, expanding rapidly to surround and completely seal off cables, conduits or piping within only minutes of being applied.

#### Typical properties

Below are properties of hand mixed equal parts of part A and B at 25°C.

Working time	1.0-2.0 min
Density	14.0-20.0 lb/ft <sup>3</sup>

#### Benefits

- Up to 6 hour fire-rating can be achieved
- Forms an airtight seal - prevents spread of smoke, water and other liquid or gaseous contaminants
- Fast foaming - liquid foams and expands rapidly to fill any size or shape of penetration
- Easy to repair - can be removed and replaced at will for changes or repair. Excellent adhesion to itself
- Long lasting thermoset cure elastomer does not melt or soften at high temperature and has excellent UV and weathering resistance.

#### Specifications

Has been blast tested in various seal configurations and has been shown able to withstand explosive over pressures of up to 148kN/m<sup>2</sup> depending on seal design.

It successfully passes many, fire sealing tests, including:

- Factory Mutual Test ASTM E-119 3 hours rating
- BS 476 (part 8 - 1972) - 1 through 6 hours rating
- Mobil hydrocarbon curve - 1 through 6 hours rating
- NelPla (Nuclear Energy Liability Insurance Association) - 3 hours rating
- Lloyd's Register of Shipping for Class A bulkheads, for piping, and Class H bulkheads for cable trays and piping - 2 to 6 hours rating
- UL (Underwriters Laboratory) rating per ASTM E-814, 2 and 3 hours
- Swedish National Authority for testing (Statens Provningsanstalt) - 1, 1½ and 2 hours ratings
- SINTEF - 1 hour rating
- CSTB - 3½ hours rating.

3-6548 RTV foam is approved to meet the requirements for use in the construction of nuclear power plants and their safety control systems. It is a FM and UL-classified material. (Factory Mutual Serial No. 26543 from DC Corporation and UL 10 B.)

Other ratings include HF-1 according to UL 94 and a Class I flame spread by ASTM E84.



PCI-Promatec  
Passive Fire Protection Solutions

**Typical Properties**

Typical properties of the LDSE can be found in the table to the right.

**Fire Qualification**

Numerous full-scale fire tests have been successfully performed at nationally recognized, independent and accredited laboratories for various seal configurations including electrical and mechanical elements in large complex block out openings, gaining major insurance company and regulatory body acceptance. Seal designs have been qualified both with and without permanent damming materials.

**Pressure Testing**

Differential testing for electrical block out and mechanical penetrations with this design indicate a 20-psi pressure resistance with zero leakage using a four-inch depth of LDSE. Other configurations may vary with regard to pressure resistance.

**Radiation Resistance**

LDSE has been subjected to substantial radiation exposure levels ( $2 \times 10^8$  Rads Gamma) with no significant changes reported to the material's physical properties.

**Reparability**

LDSE can be selectively removed with relative ease using blunt non-conductive tools and devices. Additions or deletions of elements can be easily accomplished, and new LDSE material can then be applied to previously cured material to become an integral matrix with the already installed LDSE.

**Decontaminability**

Surface can easily be decontaminated.

**Cure Time**

As indicated in the table above the cure time for the fast curing version is as little as 10 minutes, whereas the cure time for the regular cure is as long as 8 hours. By special request, custom cure times can be formulated.

**Packaging**

DESCRIPTION	NET WEIGHT	CONTAINER	AVG. SEAL VOLUME
LDSE A & B Set	60 Lbs.	2 ea. 5 gal. (Set)	1.0 cu. Ft.

**LDSE TYPICAL PROPERTIES**

**AS SUPPLIED:**

Appearance (Part A/Part B) ..... Black/Buff  
 Mixing Ratio, by weight or volume ..... 1 : 1 ± 2%  
 Specific Gravity at 25°C (77°F nominal) ..... 0.98

**AS CATALYZED:**

Appearance (Part A/Part B)..... Dark Gray  
 Cure Time (Fast Cure) at 25°C (77°F)..... 10 minutes  
 Cure Time (Regular Cure) at 25°C (77°F)..... 8 hours  
 Volume Expansion during cure ..... 0 to 1%  
 Recommended Installation  
 Temperature Range..... 50° to 90°F (10° to 32°C)

**AS CURED – PHYSICAL:**

Appearance ..... Dark Gray  
 Density ..... 55 lb/ft<sup>3</sup>  
 Service Temperature Range ..... -67°F to 392°F  
 (-55°C to 200°C)  
 Thermal Conductivity (BTU-in/hr-ft<sup>2</sup> - °F) ..... 3.6  
 ASTM D149 Dielectric Strength, volts/mil ..... 270  
 ASTM D257 Volume Resistivity, ohm-cm .....  $2 \times 10^{16}$   
 ASTM D732 Shear Strength, psi ..... 154  
 ASTM D2240 Durometer Hardness (Shore A) ..... 59

**Kester, Paul R.**

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**From:** Cheryl Gilbert [cgilbert@polyspec.com]  
**Sent:** Wednesday, October 25, 2006 9:25 AM  
**To:** jrcpe@aol.com  
**Subject:** Thiokol 2235M

John,  
The density of the Thiokol 2235M is 12.5 lbs./gal.  
Sorry for the delay.

Cheryl Gilbert  
Customer Service Manager  
PolySpec, L.P.  
6614 Gant Road  
Houston, TX 77066  
Tel: 281-397-0033  
Fax: 281-397-6512  
Email: cgilbert@polyspec.com

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*Note: The density above was verified to be the as-cured density of the product. This was done verbally, between Jon Cavallo and Cheryl Gilbert on 10/25/06.*

*Paul Kester*  
*Paul Kester*



October 25, 2006



CORROSION  
CONTROL  
CONSULTANTS  
AND LABS,  
INC.

Howie Ray  
Oyster Creek Nuclear Generating Station  
AmerGen Energy Company, LLC  
Forked River, NJ

Transmitted Electronically

**EVALUATION OF POLYSPEC/THIOKOL 2235M INDUSTRIAL  
POLYSULFIDE JOINT SEALANT FOR USE IN THE DRYWELL OF THE  
OYSTER CREEK NUCLEAR GENERATING STATION**

This letter report has been prepared at your request to provide my independent opinion concerning the suitability of Polyspec/Thiokol 2235M Industrial Polysulfide Sealant for use in the Oyster Creek Nuclear Generating Station (hereinafter Oyster Creek) Drywell. My work on this effort is in accordance with your Contract No. 01003193 dated May 30, 2006.

**GENERAL INFORMATION**

As part of the Technical Evaluation associated with A2152754 ECR06-00879, I was asked to recommend a caulking material suitable for application to the drywell shell to concrete interface at Elevation 10'. The recommended caulking must be suitable for the normal and accident environment in the Oyster Creek drywell and comply with the Oyster Creek licensing basis.

**BASIS OF MY OPINIONS**

To form my opinions, I reviewed the following References concerning Polyspec/Thiokol 2235M Industrial Polysulfide Sealant:

1. Polyspec Thiokol 2235M Technical Data Sheet
2. Polyspec Thiokol 2235M Material Safety Data Sheets (MSDS) (part A)
3. Polyspec Thiokol 2235M Material Safety Data Sheets (MSDS) (part B)

4. Korea Atomic Energy Research Institute Certificate of Radiation Processing dated July 7, 1994
5. Thiokol TD-569N 5/69, "Radiation Resistance of LP Liquid Polysulfide Polymer Based Compounds"
6. Engineering Paper No. 893, "The Effect of Nuclear radiation on Sealants"
7. NSF International Letter dated November 20, 1997 with NSF Test Report concerning Thiokol 2235-M
8. NSF/ANSI 61-05 with Addendum 1.0 (2005)
9. "Environmental Parameters – Oyster Creek NGS" (ES-027 Rev. 4) Tables 1 and 2

GENERAL DESCRIPTIONS OF POLYSPEC/THIOKOL 2235M INDUSTRIAL POLYSULFIDE SEALANT

Thiokol 2235M Industrial Polysulfide Joint Sealant, manufactured by Polyspec, is a high-performance, non-sag, NSF approved chemical resistant elastomeric joint sealant (Reference 1). Thiokol 2235M is not soluble in water and is suitable for use in critical services such as drinking water (NSF approved) and jet fuel.

Based upon the NSF testing per Reference 10 of Polyspec/Thiokol 2235M Industrial Polysulfide Sealant for drinking water service (Reference 7), no leachable ionic species or chemicals in unacceptable quantities would be expected to be released from the Polyspec/Thiokol 2235M Industrial Polysulfide Sealant if in service in the Oyster Creek drywell.

According to References 1, 2 and 3, Polyspec/Thiokol 2235M Industrial Polysulfide Sealant contains no solvents and, as such, will not chemically contaminate the Oyster Creek charcoal filters during application and cure.

I investigated the use of Polyspec/Thiokol 2235M Industrial Polysulfide Sealant in similar applications as that proposed for Oyster Creek at nuclear power plants in the United States and overseas. This sealant is approved for use comparable to that proposed for Oyster Creek at a number of commercial nuclear power plants, including Peach Bottom (Exelon), Turkey Point 3&4 (FPL), St. Lucie 1 & 2 (FPL), Oconee 1, 2 & 3 (Duke), Catawba 1 & 2 (Duke), McGuire 1&2 (Duke), and Wolsong 1-6 (KHNP).

## IRRADIATION AND PHYSICAL PROPERTIES REQUIREMENTS

Reference 4 indicates that Polyspec/Thiokol 2235M Industrial Polysulfide Sealant was irradiation tested at 0.5 MRAD/hr (average) to a total absorbed dose of 200 MRAD (2E8 RADS), which envelopes the anticipated remaining plant life radiation exposure at the drywell shell to concrete interface at Elevation 10' (Reference 9).

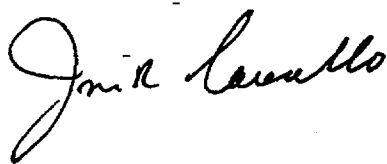
Reference 5, which contains information concerning the base polysulfide resin used in the formulation of Polyspec/Thiokol 2235M Industrial Polysulfide Sealant, indicates that the physical properties of the sealant (particularly tensile strength and elongation) will be satisfactory after irradiation to a total absorbed dose of 1E8, which also envelopes the anticipated remaining plant life radiation exposure at the drywell shell to concrete interface at Elevation 10'.

According to Thiokol, the formulator of Polyspec/Thiokol 2235M Industrial Polysulfide Sealant, the cured polysulfide polymer in Polyspec/Thiokol 2235M Industrial Polysulfide Sealant exhibits acceptable mechanical properties after exposure to 250 deg F for one week (Reference 5). As such, the Polyspec/Thiokol 2235M Industrial Polysulfide Sealant is acceptable for use on the drywell shell to concrete interface at Elevation 10'.

## CONCLUSIONS

It is my independent opinion that Polyspec/Thiokol 2235M Industrial Polysulfide Sealant is suitable for application to the drywell shell to concrete interface at Elevation 10'.

Should you require additional information, please contact me.



Jon R Cavallo, PE, PCS  
Vice President