

TXU Power Comanche Peak Steam Electric Station P. O. Box 1002 (E01) Gien Rose, TX 76043 Tel: 254 897 5209 Fax: 254 897 6652 mike.blevins@buu.com Mike Blevins Senior Vice President & Chief Nuclear Officer

CPSES-200700391 Log # TXX-07040

February 20, 2007

U. S. Nuclear Regulatory Commission ATTN: Document Control Desk Washington, DC 20555

## SUBJECT: COMANCHE PEAK STEAM ELECTRIC STATION (CPSES) DOCKET NOS. 50-445 AND 50-446 INSPECTION AND MITIGATION OF ALLOY 82/182 PRESSURIZER BUTT WELDS

REF: TXU Power letter, logged TXX-07013, from Mike Blevins to the NRC dated January 30, 2007

Dear Sir or Madam:

By means of the referenced letter, TXU Generation Company LP (TXU Power) previously submitted information on inspection and mitigation of Alloy 82/182 Pressurizer Butt Welds at Comanche Peak.

As requested during a phone conversation between TXU Power and the NRC Staff on February 13, 2007, TXU Power hereby provides the following additional information.

This information was discussed with Mohan Thadani, NRC Project Manager, on February 15, 2007.

The enhanced leakage monitoring program is outlined as follows.

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A member of the STARS (Strategic Teaming and Resource Sharing) Alliance

Callaway • Comanche Peak • Diablo Canyon • Palo Verde • South Texas Project • Wolf Creek

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## Required elements of the enhanced leakage monitoring program

- 1. Daily measurement of unidentified leakage
- 2. Identification of unidentified leakage rates greater than either of the following limits:
  - 0.25 gpm above a baseline sustained for 72 hours with at least 0.25 gpm not confirmed from sources other than Pressurizer nozzle welds. The baseline should be established using leak rates measured within 7 days after achieving Mode 1 100% power operation following the most recent bare metal visual examination of the Pressurizer Alloy 82/182 butt weld locations
  - 0.1 gpm change from one day to the next sustained for 72 hours with at least 0.1 gpm not confirmed from sources other than Pressurizer nozzle welds.
- 3. Once the 72 hour evaluation period is complete and the leak rate is still elevated, place the unit in Mode 3 within 6 hours and Mode 5 within 36 hours and perform a bare metal visual inspection of unmitigated Pressurizer surge, safety, spray, and relief nozzle butt welds and safe-end butt welds containing Alloy 82/182 material.
- 4. A positive determination that the source of the unidentified leakage did not come from the Pressurizer will negate the requirement for shutdown and Pressurizer Alloy 82/182 butt weld bare metal examination.
- 5. Reports that detail inspection results of unmitigated weld examinations and any corrective or mitigative actions taken and reports on bare metal visual inspection of Pressurizer Alloy 82/182 butt welds shall be made within 60 days following restart from the plant outage in which the inspections or actions were performed.

The enhanced leakage monitoring program will supplement the existing plant programs and procedures and as such will be in place only until the Pressurizer Alloy 82/182 butt welds have been successfully mitigated.

Comanche Peak Unit 2 will implement the enhanced leakage monitoring program by March 1, 2007, and it will be in place until the Pressurizer Alloy 82/182 butt welds have been mitigated in the refueling outage scheduled to begin March 29, 2008.

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Mitigation activities for Comanche Peak Unit 1 are scheduled to be completed in the refueling outage scheduled to begin February 24, 2007. Therefore, the enhanced leakage monitoring program will not be implemented on Unit 1 based on successful mitigation of Pressurizer Alloy 82/182 butt welds in the Spring 2007 outage.

TXU Power will commit to adopt contingency plans to shutdown by December 31, 2007, if the technical information being developed by MRP (or by industry) through advanced finite element analyses does not provide reasonable assurance to the NRC that PWSCC crack conditions will remain stable and not lead to rupture without significant time from the onset of detectable leakage.

This communication contains new licensing basis commitments for CPSES Units 1 and 2 in addition to the commitments made in the referenced letter which are delineated in the attachment.

Sincerely,

TXU Generation Company LP

By: TXU Generation Management Company LLC, Its General Partner

Mike Blevins

By:

/ Fred W. Madden Director, Oversight and Regulatory Affairs

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Attachment: Licensing Basis Commitments for Units 1 and 2

 c - James E. Dyer, Director, Office of Nuclear Reactor Regulation, NRC Bruce S. Mallett, Administrator, Region IV, NRC Mohan C. Thadani, Project Manager, NRC Resident Inspectors, CPSES

# Licensing Basis Commitments for Units 1 and 2

Commitment <u>Number</u>	Commitment Description
27419	Inspection and mitigation activities of Pressurizer Alloy 82/182 butt welds for CPSES Unit 1 are scheduled to be completed during the refueling outage in Spring 2007 and for CPSES Unit 2 are scheduled to be completed during the refueling outage in Spring 2008 (as originally committed in TXX-07013).
27420	Reports that detail inspection results of unmitigated weld examinations and any corrective or mitigative actions taken and reports on bare metal visual inspection of Pressurizer Alloy 82/182 butt welds shall be made within 60 days following restart from the plant outage in which the inspections or actions were performed (revised in TXX-07040).
27421	CPSES will provide an update to the NRC as necessary regarding changes to our leakage monitoring program by March 31, 2007 (as originally committed in TXX-07013).
27422	Comanche Peak will evaluate the feasibility of plant modifications to install diverse leakage detection capability. This may include, but is not limited to, video monitoring of Pressurizer piping, acoustic monitoring in the area of the Pressurizer, sensitive humidity monitoring, and other methods currently under evaluation. Plans for any additional capability which reliably and meaningfully adds to our ability to diagnose primary system leakage, as well as installation schedules as appropriate will be submitted to the NRC by May 31, 2007 (as originally committed in TXX-07013).
27423	If Comanche Peak Units 1 or 2 should shut down prior to presently planned inspection/ mitigation outages due to unacceptable primary system leakage, and if the leakage cannot be confirmed to originate from a source other than the Pressurizer, a bare metal visual examination of Alloy 82/182 butt weld locations on the Pressurizer will be performed to determine whether the leakage originated at those locations (as originally committed in TXX-07013).
27433	Comanche Peak Unit 2 will implement the enhanced leakage monitoring program by March 1, 2007, and it will be in place until the Pressurizer Alloy 82/182 butt welds have been mitigated in the refueling outage scheduled to begin March 29, 2008.
27434	TXU Power will commit to adopt contingency plans to shutdown by December 31, 2007, if the technical information being developed by MRP (or by industry) through advanced finite element analyses does not provide reasonable assurance to the NRC that PWSCC crack conditions will remain stable and not lead to rupture without significant time from the onset of detectable leakage.

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COMMITMENT TYPE : REG COMMITMENT REGISTER NUMBER:	NUMBER: 27419	LAST UPDATE DATE: 01/30/2007 STATUS: OPN
I. COMMITMENT DETAIL INFORMATION		
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SUB: (II) INSERVICE INSPECTIONS ( ) ( )	(ASME) (1A) ( ) ( )	ONGOING COMMIT-TO STATUS INC
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TITLE: INSPECTION AND MITIGATION ACTIVITIES OF PZR ALLOY 82/182 BUTT WELDS

## DESCRIPTION:

Inspection and mitigation activities of Pressurizer Alloy 82/182 butt welds for CPSES Unit 1 are scheduled to be completed during the refueling outage in Spring 2007 and for CPSES Unit 2 are scheduled to be completed during the refueling outage in Spring 2008.

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#### II. COMMITMENT REFERENCE INFORMATION

SOURCE REFERENCE:

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REQ'D COMPLETION DATE	: (1X)	:		(2X)

TITLE: REPORTS REQUIRED WITHIN 60 DAYS FOR PZR ALLOY 82/182 BUTT WELDS

## DESCRIPTION:

Reports that detail inspection results of unmitigated weld examinations and any corrective or mitigative actions taken and reports on bare metal visual inspection shall be made within 60 days following restart from the plant outage in which the inspections or actions were performed.

#### COMMENTS:

Reporting requirement revised from TXX-07013.

II. COMMITMENT REFERENCE INFORMATION

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I. COMMITMENT DETAIL INFORMATION		
AUTHORITY : NRC PRIMARY ORG : P*** LIC CONTACT : JCH	PRIORITY : G UNITS : 1 DELETE CODE:	X 2
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TITLE: LEAKAGE MONITORING PROGRAM		
DESCRIPTION: CPSES will provide an update to to our leakage monitoring progra		
COMMENTS:		
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SOURCE REFERENCE:		
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DATE: 02-16-07

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#### I. COMMITMENT DETAIL INFORMATION

AUTHORITY : NRC PRIMARY ORG : ZTS LIC CONTACT : JCH	PRIORITY : G UNITS : N N 2 DELETE CODE:	
SUB: (1B) ONE TIME ACTION-TO STA ( ) ( )	ATUS CLS ( ) ( ) · ( )	
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SCH'D COMPLETION DATE:	(1X) :	(2X)
REQ'D COMPLETION DATE:	(1X) : 05/31/2007	(2X)

TITLE: DIVERSE LEAKAGE DETECTION CAPABILITY

## DESCRIPTION:

Comanche Peak will evaluate the feasibility of plant modifications to install diverse leakage detection capability. This may include, but is not limited to, video monitoring of Pressurizer piping, acoustic monitoring in the area of the Pressurizer, sensitive humidity monitoring, and other methods currently under evaluation. Plans for any additional capability which reliably and meaningfully adds to our ability to diagnose primary system leakage, as well as installation schedules as appropriate will be submitted to the NRC by May 31, 2007.

COMMENTS:

## II. COMMITMENT REFERENCE INFORMATION

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TITLE: BARE METAL VISUAL EXAMINATIONS OF PZR ALLOY 82/182 BUTT WELDS

#### DESCRIPTION:

SCH'D COMPLETION DATE:

REQ'D COMPLETION DATE:

If Comanche Peak Units 1 or 2 should shut down prior to presently planned inspection/mitigation outages due to unacceptable primary system leakage, and if the leakage cannot be confirmed to originate from a source other than the Pressurizer, a bare metal visual examination of Alloy 82/182 butt weld locations on the Pressurizer will be performed to determine whether the leakage originated at those locations.

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#### COMMENTS:

Applicable for forced outages prior to mitigation of pressurizer Alloy 82/182 butt welds in Unit 1 and Unit 2.

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I. COMMITMENT DETAIL INFORMATION

AUTHORITY	:	NRC
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SCH'D COMPLETION	DATE:	(1X)	: 04/17/2008	(2X)
REQ'D COMPLETION	DATE:	(1X)	:	(2X)

TITLE: ENHANCED LEAKAGE MONITORING PROGRAM FOR UNIT 2

## DESCRIPTION:

Comanche Peak Unit 2 will implement the enhanced leakage monitoring program by March 1, 2007. It will be in place until the Pressurizer Alloy 82/182 Butt Welds have mitigated in the refueling outage scheduled to begin March 29, 2008.

#### COMMENTS:

Required elements of the enhanced leakage monitoring program

- 1. Daily measurement of unidentified leakage
- 2. Identification of unidentified leakage rates greater than either of the following limits:
  - a. 0.25 gpm above a baseline sustained for 72 hours with at least 0.25 gpm not confirmed from sources other than Pressurizer nozzle welds. The baseline should be established using leak rates measured within 7 days after achieving Mode 1 100% power operation following the most recent bare metal visual examination of the Pressurizer Alloy 82/182 butt weld locations.
  - b. 0.1 gpm change from one day to the next sustained for 72 hours with at least 0.1 gpm not confirmed from sources other than Pressurizer nozzle welds.
- 3. Once the 72 hour evaluation period is complete and the leak rate is still elevated, place the unit in Mode 3 within 6 hours and Mode 5 within 36 hours and perform a bare metal visual inspection of unmitigated Pressurizer surge, safety, spray, and relief nozzle butt welds and safe-end butt welds containing Alloy 82/182 material.
- 4. A positive determination that the source of the unidentified leakage did not come from the Pressurizer will negate the requirement for shutdown and Pressurizer Alloy 82/182 butt weld bare metal examination.
- 5. Reports that detail inspection results of unmitigated weld examinations and any corrective or mitigative actions taken and reports on bare metal visual inspection shall be made within 60 days following restart from the plant outage in which the inspections or actions were performed.

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I. COMMITMENT DETAIL INFORMATION

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TITLE: CONTINGENCY PLANS TO SHUTDOWN UNIT 2 FOR PZR ALLOY 82/182 BUTT WELDS

#### DESCRIPTION:

TXU Power will commit to adopt contingency plans to shutdown Comanche Peak Unit 2 by December 31, 2007, if the technical information being developed by MRP (or by industry) through advanced finite element analyses does not provide reasonable assurance to the NRC that PWSCC crack conditions will remain stable and not lead to rupture without significant time from the onset of detectable leakage.

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