

January 31, 2007

Kevin J. Moles Manager Regulatory Affairs

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RA 07-0012

U. S. Nuclear Regulatory Commission ATTN: Document Control Desk Washington, DC 20555

> Subject: Docket no. 50-482: Inservice Inspection Program Third Interval, First Period, Refueling Outage 15 Owner's Activity Report

Gentlemen:

Enclosed is Wolf Creek Nuclear Operating Corporation's (WCNOC's) Owner's Activity Report (Form OAR-1, Report Number WCRE-16, I3-P1-RF-15) for inservice inspections performed prior to and during Wolf Creek Generating Station's (WCGS) fifteenth refueling outage (RF15) that concluded on November 10, 2006. RF15 was the first outage of the first period of the third interval of the WCNOC Inservice Inspection Program. The enclosed report is submitted pursuant to the requirements of paragraph IWA-6240 of the 1998 Edition through 2000 Addenda of Section XI of the American Society of Mechanical Engineers (ASME) Boiler and Pressure Vessel Code.

There are no commitments contained within this letter.

If you have any questions concerning this matter, please contact me at (620) 364-4126 or Ms. Diane Hooper at (620) 364-4041.

Very truly yours,

olei vin Kevin J. Moles

Kevin J. M

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KJM/rlt

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Enclosure

cc: J. N. Donohew (NRC), w/e V. G. Gaddy (NRC) w/e B. S. Mallett (NRC), w/e Senior Resident Inspector (NRC), w/e

	1010	1 OAR-1 OWNER'S ACTI	VITY REPORT		
Report NumberW	CRE-16, 13-P1-RF-15	·	·····	······································	
Owner Wolf Creek N	uclear Operating Corporation, 1550 Ox	xen Lane Northeast, Burlin	gton, Kansas 66839		
		(Name and Addre			
Plant Wolf Creek Ger	nerating Station, 1550 Oxen Lane Nort	heast, Burlington, Kansas (56839	·	
· · · ·		(Name and Addre	· · ·		
Unit No. 1 (If applicable	Commercial service date	9-3-85	Refueling outage no.	15	
Current inspection interval		•			
Current inspection interval		(1s	t. 2nd. 3rd. 4th. other)		<u>.</u>
Current inspection period	<u></u>	· .	·	· .	
•			(1st, 2nd, 3rd)		
Edition and Addenda of Se	ection XI applicable to the inspection pl	lan <u>1</u>	998 edition through 2000 adde	enda	···· <u>·</u>
Date and revision of inspec	tion plan WCRE-16 Rev. 1	, dated 9-29-2006	· · · · · · · · · · · · · · · · · · ·		
Edition and Addenda of Se	ction XI applicable to repairs and repla	cements, if different than t	he inspection plan	same	•
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	· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·			
· · ·	CE	RTIFICATE OF CONFO	ORMANCE	• •	
I certify that the stateme	ents made in this Owner's Activity Repo	ort are correct and that the	examinations tests renairs r	enlacements evaluations and corre	ctive
	is report conform to the requirements of		examinations, tests, repairs, r	epiacements, evaluations, and corre	
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Certificate of Authorization	1 No. <u>N/A</u>	(If applicable)	Expiration I	Date N/A	
			· · ·		•.
Signed Dennis E. To	nugawith A Transmit	Enginee		Date January 25, 2007	
	En Florgille				
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		FICATE OF INSERVIC			······································
I, the undersigned, holdi	CERTI	FICATE OF INSERVIC	E INSPECTION		· · · · · · · · · · · · · · · · · · ·
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or Province of Kansa	CERTII	FICATE OF INSERVIC	E INSPECTION d Pressure Vessel Inspectors a	nd the State I Insurance Company of Connecticu	<u> </u>
or Province of Kansa Hartford, Connecticut	CERTII	FICATE OF INSERVIC	E INSPECTION d Pressure Vessel Inspectors and rd Steam Boiler Inspection and	nd the State	ems
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TABLE 1ABSTRACT OF EXAMINATIONS AND TESTSCompletion of RF-15 (I-3, P-1)

Examination Category	Total Examinations Required For The Interval	Total Examinations Credited for This Period*	Total Examinations Credited (%), for The Period**	Total Examinations, Credited (%) to Date for the Interval	Remarks
B-A	24	. 0	0	0	
B-B	5	1	20	20	· · ·
B-D	36	0	0	. 0	· · . · ·
B-F	Note 1	Note 1	Note 1	Note 1	Note 1
B-G-1	219	• 0	0	0	
B-G-2	15	0	0	. 0	Note 2
B-J	Note 1	Note 1	Note 1	Note 1	Note 1
В-К	1	0	0	. 0	
B-L-2	1	0	0 h .	0	Note 3
B-M-2	. 7	1	. 14	14	Note 4
B-N-I	3	0	0	0	
B-N-2	6	0	0 ·	0	
B-N-3	1	0	0	0	
B-O	4	0	. 0	0	
B-P	6	1	17	17	Note 5
B-Q	Note 6	Note 6	Note 6	Note 6	Note 6
	· · · · ·			· · ·	
C-A	11	0	0	0	
C-B	5	0	0	0	
C-C	21	2	9	9	
C-D	· 1	0	0	0	
C-F-1	Note 1	Note 1	Note 1	Note 1	Note 1
C-F-2	Note 1	Note 1	Note 1	Note 1	Note 1
C-G	5	0	0	0	· · ·
С-Н	114	12	11	11	Note 7
· · · · ·					· ·
D-A	44	1	2	2	
D-B	96	5	5	5	Note 8
F-A	279	. 22	8	8	
R-A	132	10	8	8	Note 9

This column is interpreted to represent the cumulative number of exams performed to date in this period.

** This column is interpreted to represent the cumulative percentage of scheduled exams for the interval which have completed in this period to date.

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- Note 1: Categories B-F, B-J, C-F-1, and C-F-2 welds are now examined under the RI-ISI program. These welds are listed under Category R-A.
- Note 2: For pumps and valves, examinations are limited to components selected for examination under Examination Categories B-L-2 and B-M-2.

Note 3: Examination is required only when a pump is disassembled for maintenance, repair or examination.

Note 4: Examination is required only when a valve is disassembled for maintenance, repair or examination.

- Note 5: All Category B-P components receive a visual examination (VT-2) each refueling outage.
- Note 6: Steam Generator tubing results are reported in accordance with Plant Technical Specifications. See Attachment 1 for a summary of the Steam Generator tubing results.
- Note 7: All Category C-H components receive a visual examination (VT-2) each period.
- Note 8: All Category D-B components receive a visual examination (VT-2) each period.
- Note 9: The RI-ISI program is implemented by 10 CFR 50.55(a) request I3R-01. As of this date, NRC approval of this request has not been received. These examinations are not to be considered final until NRC approval of this request is received.

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TABLE 2ITEMS WITH FLAWS OR RELEVANT CONDITIONS THATREQUIRED EVALUATION FOR CONTINUED SERVICE

Examination Category	Item Number	Item Description	Flaw Characterization (IWA-3300)	Flaw or Relevant Condition Found During Scheduled Section XI Examination or Test (Yes or No)
There were no	components conta	ining flaws or relevant concortinu	litions that required a ed service.	an evaluation to determine acceptability for
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TABLE 3ABSTRACT OF REPAIRS, REPLACEMENTS, OR CORRECTIVE MEASURESREQUIRED FOR CONTINUED SERVICE

Code Class	Repair, Replacement, or Corrective Measure	Item Description	Description of Work	Flaw or Relevant Condition Found During Scheduled Section XI Examination or Test (Yes/No)	Date Complete	Repair/ Replacement Plan Number
3	Repair/ Replacement	EDG "A" Crankcase Eductor Duct Angle Support Bracket, (Dwg/Part# 118704049), KKJ01A	Fabricate and install a missing support bracket (Dwg/Part# 11874049) for the Crankcase Vacuum Ejector for KKJ01A.	No	01/26/2006	2004-003
3	Repair/ Replacement	EDG "B" Crankcase Eductor Duct Angle Support Bracket, (Dwg/Part# 118704049), KKJ01B	Fabricate and install a missing support bracket (Dwg/Part# 11874049) for the Crankcase Vacuum Ejector for KKJ01B.	No	08/29/2006	2004-004
3	Repair/ Replacement	Carrier Type 28NW Room Cooler Coil, SGL09A	Remove H-Bends to allow installing jumper from Row 48 Tube 2 to Row 44 Tube 4 to remove tube at Row 47 Tube 3 from service. Replace tube nut at Row 37 Tube 2.	No	01/03/2007	2006-008
3	Repair/ Replacement	Carrier Type 28NW Room Cooler Coil, SGL12A	Remove H-Bends to allow installing a jumper from Row 64 Tube 2 to Row 62 Tube 3 to remove Row 64 Tube 3 from service. Cut tubes at header for Row 55 Tube 1 and Row 48 Tube 4 and install caps to remove the entire circuit containing Row 55 Tube 1 from service.	No	05/04/2006	2006-023
3	Repair/ Replacement	Daniel International, Bergen- Paterson, Pacific Scientific Snubber Pipe Support, EG07-R014/132	During implementation of DCP# 10355 for Snubber Reduction, one snubber removed from EG07R014132 failed to pass the hand stroke test when removed and required an evaluation which was documented on CCP 12241.	No	12/15/2006	2006-031
-1 	Repair/ Replacement	Pressurizer Vertical Tank, TBB03	Performed full structural repair weld overlays on TBB03 Nozzle To Safe End Dissimilar Metal Welds on Surge, Relief, And "C" Safety Nozzles in accordance with CCP 11977.	Yes	See Note A	2006-043
3	Repair/ Replacement	Containment Air Cooler, SGN01B	Remove one leaking cooling coil, S/N# 906897-A5, from service by cutting off nozzles and blind flanging the supply and return header connections per DCP 07111.	No	12/08/2006	2006-064

OAR-1 13-P1-RF-15 Page 5 of 7 Note A – Although all work and reviews have been completed, certification of this repair/replacement activity is not complete. Certification is not complete because WCNOC has not yet received the NRC Safety Evaluation for Relief Request I3R-05. NRC verbal approval of the Relief Request was received by WCNOC on October 6, 2006.

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ATTACHMENT 1

SUMMARY OF RF15 STEAM GENERATOR TUBING (CATEGORY B-Q) RESULTS

Eddy Current Inspections were performed on S/Gs A and D. The following inspection programs were completed:

1) A Full Length Bobbin probe inspection of 100% of the tubes in both S/G A and S/G D was performed except for the U-bend portion of the rows 1-4.

2) A 55% Rotating Pancake Coil (RPC) Hot Leg Top of Tubesheet inspection (+ and - 3") in S/G's A and D was performed. This inspection included the peripheral tubes to inspect for possible loose parts.

3) A 100% RPC Cold Leg Top of Tubesheet Peripheral (2 rows deep) inspection (+ and - 3") in S/G's A and D was performed to inspect for possible loose parts.

4) A 50% RPC of tubesheet expansion zone bulges and over expansion in S/G's A & D Tubesheet (+3" and -17") was performed. This sample was concentrated in the upper tubsheet region (+3" to -10").

5) A Special Interest RPC program included all bobbin "I" codes (signals that were new or changed after history review). The inspection of 5.00 volts or greater dents on the hot leg side including the u-bend in the current 90 EFPM inspection cycle was completed. A 5% sample of the total population of bobbin indications that have not changed since the prior inspection ("H" and "S" codes) was inspected by RPC. The sample was performed on the hot leg only.

As a result of the inspection, four tubes in S/G A and seventeen tubes in S/G D were plugged due to wear at Anti-Vibration Bar locations. Two tubes in S/G A with geometry signals at the tubesheet transition were preventively plugged.

No cracklike indications were found during the inspection.

The inspection results are reported to the Nuclear Regulatory Commission in accordance with Technical Specification 5.6.10.

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