86 Crow Butte Road P.O. Box 169 Crawford, Nebraska 69339-0169

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(308) 665-2215 (308) 665-2341 – FAX

January 25, 2007

Mr. Keith I. McConnell, Deputy Director Decommissioning and Uranium Recovery Licensing Directorate Division of Waste Management and Environmental Protection Office of Federal and State Materials and Environmental Management Programs U.S. Nuclear Regulatory Commission Mail Stop T7E18 Washington D.C. 20555-0001

Re: Annual Report of Changes, Tests, or Experiments License No. SUA-1534 Docket No. 40-8943

Dear Mr. McConnell:

Crow Butte Resources, Inc. (CBR) is providing this annual report summarizing the changes, tests or experiments made under License Condition 9.4 of SUA-1534 during calendar year 2006. This report is made in accordance with the reporting requirements contained in License Condition 9.4 (E).

CBR's source material license was renewed on March 4, 1998. The renewed license contained Performance Based License Conditions (PBLC). In a PBLC, CBR is allowed to make changes or conduct tests and experiments under certain conditions. These changes, test and experiments must be reviewed and approved by the CBR Safety and Environmental Review Panel (SERP). During 2006, the CBR SERP approved six changes.

The following materials are attached to provide the required summary information and documentation required by License Condition 9.4 (E).

- SERP Evaluation Index, which summarizes each SERP Action and tracks any modifications to an approved action affected by subsequent SERP actions.
- A copy of the text of each approved SERP Evaluation. These evaluations describe the change or test approved and the safety and environmental evaluation performed by the SERP. Supporting documentation is maintained on site for NRC review.



Mr. Keith McConnell January 25, 2007 Page Two

- Highlighted versions of page changes made to the License Renewal Application (LRA) because of the SERP actions or NRC license amendment in 2006. These highlighted page changes use a strikethrough to denote deleted text and an underline to indicate new text.
- Page replacement versions of page changes for insertion in the updated NRC copy of the LRA. These pages have a revision date in the footer.

If you have any questions or require further information, please do not hesitate to contact me at (308) 665-2215.

Sincerely, CROW BUTTE RESOURCES, INC.

Lany teahon

Larry Teahon Manager of Environmental, Health and Safety

Enclosures: As Stated

cc: Mr. Stephen J. Cohen, PG Hydrogeologist US Nuclear Regulatory Commission Office of Federal and State Materials and Environmental Management Programs Mail Stop T7E18 Washington, DC 20555-0001



2006 SERP Evaluation Index



Safety and Environmental Review Panel

2006 SERP Index

SERP Evaluation Number	Date	Action Taken	Modifications to Previous SERP Actions
SERP 06-01	4 Jan 06	Wellhouse 45 Review and Approval	None
SERP 06-02	3 Mar 06	Wellhouse 36 Approval to Place Additional Wells in Operation	None
SERP 06-03	7 Aug 06	Revision to Organizational Chart	None
SERP 06-04	18 Aug 06	Wellhouse 46 Review and Approval	None
SERP 06-05	30 Oct 06	Wellhouse 46A Review and Approval	None
SERP 06-06	1 Dec 06	Wellhouse 47 Review and Approval	None



SERP 06-01 Evaluation

SERP 06-01



Crow Butte Resources, Inc.

Safety and Environmental Review Panel

Evaluation Report – SERP 06-01

Wellhouse 45 Approval to Operate

January 4, 2006

The Crow Butte Resources, Inc. (CBR) Safety and Environmental Review Panel (SERP) met to review and approve operation of Wellhouse 45 in Mine Unit 9 at the Crow Butte Uranium Project.

The SERP appointed for this evaluation consisted of the following members:

Name	Title	Area of Expertise
Jim Stokey	Mine Manager	Management
Mike Griffin	Manager of Health, Safety, and Environmental Affairs	Permitting/ Environmental
Rhonda Grantham	Radiation Safety Officer	Radiation Safety
Lee Moeller	Maintenance Superintendent	Construction
John Cash	Operations Superintendent	Operations
Wade Beins	Project Geologist	Well Construction

Dr. Stokey is the SERP Chairman. Mr. Griffin was appointed SERP Secretary for this evaluation.

Purpose of SERP Evaluation

The purpose of this evaluation by the CBR SERP was to review and approve Wellhouse 45 for operation.



License Condition 9.4 allows CBR to make changes in the facility or procedures or conduct tests or experiments that are not presented in the approved application if such changes do not:

- i. Result in any appreciable increase in the frequency of occurrence of an accident previously evaluated in the license application (as updated);
- ii. Result in any appreciable increase in the likelihood of occurrence of a malfunction of a structure, system, or component (SSC) important to safety previously evaluated in the license application (as updated);
- iii. Result in any appreciable increase in the consequences of an accident previously evaluated in the license application (as updated);
- iv. Result in any appreciable increase in the consequences of a malfunction of an SSC previously evaluated in the license application (as updated);
- v. Create a possibility for an accident of a different type that any previously evaluated in the license application (as updated);
- vi. Create a possibility for a malfunction of an SSC with a different result than previously evaluated in the license application (as updated);
- vii. Result in a departure from the method of evaluation described in the license application (as updated) used in establishing the final safety evaluation report (FSER) or the environmental assessment (EA) or the technical evaluation reports (TERs) or other analysis and evaluations for license amendments.
- viii. For the purposes of SERP evaluations, SSC means any SSC which has been referenced in a staff SER, TER, EA, or environmental impact statement (EIS) and supplements and amendments.

The SERP evaluation was conducted in accordance with the instructions contained in the Environmental, Health, and Safety Management System (EHSMS) Volume II, *Management Procedures*, EHS-6, *Managing Change*. The SERP reviewed the Wellhouse startup checklists and supporting documentation and evaluated this information as compared with the requirements of the licensing basis, including the following documents:

- Title 10, Code of Federal Regulations;
- Source Materials License SUA-1534, Amendment No. 19 dated June 8, 2005;
- Application for Renewal of USNRC Radioactive Source Materials License SUA-1534, Crow Butte Resources, Inc. December 1995;
- Environmental Assessment for Renewal of Source Materials License No. SUA-1534, USNRC February 1998;
- Safety Evaluation Report for Renewal of Source Materials License No. SUA-1534, USNRC February 1998;
- Technical Evaluation Reports issued in support of amendments to SUA-1534.



Title 10 Code of Federal Regulations

The proposed change will have no impact on CBR's ability to meet all applicable NRC regulations.

Source Materials License SUA-1534 Requirements

Amendment 19 to SUA-1534 dated June 8, 2005 was reviewed for specific requirements related to approval and operation of a wellhouse.

Mine Unit 9 was previously approved by the CBR SERP (see SERP 03-05 dated October 22, 2003). Therefore, no review of monitor well location, installation or baseline sampling and Upper Control Limit determination is required for approval of Wellhouse 45.

<u>License Condition 10.2:</u> This License Condition requires that CBR construct all wells in accordance with the methods contained in the Section 3.1.2 of the approved License Renewal Application (LRA). License Condition 10.2 also requires that CBR perform mechanical integrity tests (MIT) for all injection and production wells.

The well construction methods in use for Wellhouse 45 are the same as those described in the LRA and contained in EHSMS Volume III, *Operations Manual*, Procedure P-25, *Well Installation*. MITs were performed in accordance with EHSMS Volume III, *Operations Manual*, Procedure P-23, *Mechanical Integrity Test (MIT)*. All MIT data sheets were contained in the Notice of Intent to Operate Wellhouse 45 (or in the original Mine Unit 9 Notice of Intent) that was submitted to the NDEQ. These MIT data sheets were provided by the Project Geologist and reviewed by the SERP. The records indicate that the MITs performed in Wellhouse 45 met the requirements.

License Condition 9.3: This License Condition requires that CBR conduct operations in accordance with the representations contained in the LRA. Section 3.1.3 of the LRA discusses construction materials, instrumentation, and monitoring requirements. Section 3.3 also discusses instrumentation, including wellhouse injection and production instrumentation and wet building alarms for wellhouses. Section 7.2.3 of the LRA requires that leak tests be performed on all wellfield piping before placing the system into production operations.

The SERP reviewed the Wellhouse Start-up Checklist for Wellhouse 45. This checklist was developed by the Wellfield Construction staff to document completion of all required actions before initiating operations in a wellhouse. Some of these actions are required by regulatory and licensing requirements, while some were developed over the course of mining experience at Crow Butte. Construction activities are governed by



SERP 06-01

EHSMS Volume III, Operations Manual, Procedure P-15, Installation of Wellfield *Pipelines*. The Maintenance Superintendent reviewed these items and stated that all had been completed and the appropriate controls were in place.

A copy of the Wellhouse Start-Up Checklist is attached to this SERP Evaluation. Supporting documentation in the form of pressure tests and ground continuity checks are also attached.

Environmental Assessment

The SERP reviewed the contents of the Environmental Assessment (EA) prepared by NRC in February 1998 to determine whether the proposed change could cause substantive safety or environmental impacts.

Well construction and testing as described in the EA has been completed for the wells associated with Wellhouse 45.

Section 3.3.1 discusses leak testing of wellfield piping. The SERP reviewed the completion of pressure testing for piping systems associated with Wellhouse 45 and found that they meet the intent of the EA.

Financial Surety

The proposed change is covered in the NRC-approved financial surety maintained by CBR and approved by Amendment 18 to SUA-1534 in the amount of \$16,033,706. NDEQ and NRC recently verbally approved the 2006 surety estimate and CBR is in the process of increasing the bond amount. However, Wellhouse 45 was one of five wellhouses included in Mine Unit 9 in the 2005 surety and is therefore covered under the current bond amount.

Safety Evaluation Report

The Safety Evaluation Report (SER) principally provides the basis for worker safety at Crow Butte and does not specifically address the issues related to approval of Wellhouse 45.

Technical Evaluation Reports

The SERP reviewed the Technical Evaluation Reports (TERs) prepared by NRC staff to support amendments made to SUA-1534 since renewal in 1998. None of the TERs prepared since license renewal directly address issues related to approval of a new Wellhouse for operation.



Degradation of Essential Safety or Environmental Commitment

SUA-1534 allows CBR to make changes as long as they do not degrade the essential safety or environmental commitments made in the application. The SERP determined that safety commitments made in the LRA and discussed in the EA have been met and that startup of Wellhouse 45 in Mine Unit 9 will not degrade the safety and environmental commitments.

Based upon this evaluation of the licensing basis, the CBR SERP hereby approves startup and operation of Wellhouse 45 in Mine Unit 9.

Approved this 4th day of January, 2006.

Jim Stokey, Mine Manager

SERP Chairman

Mile Griffin, Manager of Health, Safety, and Environmental Affairs SERP Secretary

Rhonda Grantham, Radiation Safety Officer

Lee Moeller, Maintenance Superintendent

John Cash, Operations Superintendent

Wade Beins, Project Geologist

FILE



Dave Heineman Governor

STATE OF NEBRASKA

DEPARTMENT OP ENVIRONMENTAL QUALITY Michael J. Linder Director Suite 460, The Arium 1200 'N' Street F.O. Box 98922 Lincoln, Nebraska 68509-8922 Phone (402) 471-2186 FAX (402) 471-2186 FAX (402) 471-2909 website: www.deg.state.neus

Mr. Stephen Collings, President Crow Butte Resources, Inc. 141 Union Blvd., Ste. 330 Lakewood, Colorado 80228

Dear Mr. Collings:

On October 24, 2005, the Nebraska Department of Environmental Quality received a submittal of information from Crow Butte Resources, Inc. The submittal serves as Notice of Intent to Operate and contains Well Completion Reports and Casing Integrity Test Reports for recently installed wells (Wellhouse 45) in the construction of Mine Unit 9.

DEC 0 9 2005

The Department has reviewed the information submitted and determined that it is adequate and complete. Upper Control Limits and Restoration Values established for Mine Unit 9 have already been submitted and approved. Approval of the additional portion of Mine Unit 9 will not alter those values. The Department hereby approves the Notice of Intent to Operate for the additional portion of Mine Unit 9.

If you have any questions or comments concerning this letter or the review of the Notice of Intent to Operate, please contact David Miesbach of my staff at (402) 471-4982. Thank you.

Sincerely.

Michael J. Life Director

ML/dlm word/files/dave/cbr/tener/notintwh.doc



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Well House Start-Up Checklist

Well House # 45

Item	Description	Person	Comments	Date Completed	Initial
1	Permit To Operate	Brost / Stokey	Stoken	12/29	-78
2	Complete Pressure Testing (Trunkline and House)	McDowell / Stokey		11-15	K
3	Pipelines checked for leaks	McDowell / Stokey		11.15	65
4	Pipelines buried	McDowell / Stokey		11-15	R.
5	Pressure gauge on injection manifold	R. Roberts / Stokey		11-15	AS 1
6	Injection lines equipped with totalizing flow meters	R. Roberts / Stokey		12-22-	IO
7	Injection and Production total flows can be measured	B. Pile/H. Douthit / Stokey		12/22	R
8	Unused trunkline locked out by two separate means	McDowell / Stokey		11-15	K
9	Isolation valves are closed and chained	McDowell / Stokey		11-15	5
10	Map of 2" lines	McDowell/Beins / Stokey		12.22	At .
11	Well-field Layout map in house	McDowell/Beins / Stokey		12-22	they
12	Check berms	Griffin)Stokey		1/4/06	Rig
13	Pressure check oxygen lines	McDowell / Stokey		1-1-1-25	201
14	Continuity check on producers	B. Tiensvold / Stokey		11/4/05	BT
15	Ground fault check	REA/B. Tiensvold / Stokey		11/11/05	BI
16	Communications wire check	B. Tiensvold / Stokey		12/22/05	BT
17	Heater size check	B. Tiensvold / Stokey		11/11/05	BI
18	Processor installed well house	B. Pile/H. Douthit / Stokey	· · ·	11/11/05	BT
19	UPS installed and operational	B. Pile/H. Douthit / Stokey		11/1/05	BI
20	Wet house alarm installed	B. Tiensvold / Stokey		11/11/05	Bi
21	Wet house alarm checked	P. Dunn/J. Douthit / Stokey		12/27/05	Pd
22	Oxygen solenoid checked	P. Dunn/J. Douthit / Stokey	· .	12/29/05	BT
23	Check fuses in control panel	B. Tiensvold / Stokey		11/1/05	B
24	Program MMI	B. Pile / Stokey		12/22/05	BF
25	Program PLC	B. Pile / Stokey		12/2/05	BT
26	Switch on for alarming	P. Dunn/J. Douthit / Stokey		12-22.05	30
27	Set Scalar Card 'K' Factors	P. Dunn/J. Douthit / Stokey		1-3-06	JD -
28	Fire extinguisher w/placard	McDowell / Stokey	NIA	11-15-0	1 Aca
29	Off tags and lockouts	B. Tiensvold/Dunn/Douthit / Stokey	REMOVED LUGAN	Tillofos	BTJD
30	Contaminated and uncontaminated cans	P. Dunn/J. Douthit / Stokey		11-2-05	<u>JD</u>
31	Complete 2" lateral inspection	McDowell / Stokey		1228	AN I
32	Visually inspect entire system to plant	McDowell / Stokey	l	12.22	the second
33	Labels on Monitor Wells	McDowell / Stokey		12.22	
34	Oz Presen Check			12-27	R.R.
35	Bachfill Howe		ļ	12-27	RR
36	Pit Lid			1227	KR
37		·]

Crow Butte Resources Pump Continuity 45

Wellhouse

Item #	Weil #	Initial	Meter Reacling		Comments
1	P 3006	BE	1.4	Ohms	ÖK .
2	P 3798	BT	1.2	Ohms	0K
3	P 3818	BT	1.3	Ohms	0K
4	P 3819	BT	1.6	Ohms	OK
5	P 3822	BT	1.1	Ohms	ŐK
6	P 3824	BT	1.2	Ohms	OK
7	P 3826	BT	1.1	Ohms	OK
8	P 2845	BT	,8	Ohms	ОК
9	P 3846	BT	18	Ohms	OK
10	P 3847	BT	. 8	Ohms	ÔK
11	P_3849	BT	1.2	Ohms	ak r
12	P 3855	BT	1.5	Ohms	ОҚ
13	P 3861	BT	.9	Ohms	6K
14	P 3862	BT	1.1	Ohms	OK
15	P_3866	BT	1.1	Ohms	012
16	P 3867	BT	1.3	Ohms	0K
17	P 3868	GT	1.6	Ohms	ØK
18	P 3952	B T	1.3	Ohms	6K
19	P 3956	BT	1.1	Ohms	0K

Technician: Bob Tiensvold

Date:

Non-Service Lines Locked-Out: Meter

Yes

No

tem #	Well #	Initial	Reading		Comments
20	P 3983	BT	1.3	Ohms	ĆK.
21	P 3989	BT	1.0	Ohms	DK
22	P 4051	BT	1.3	Ohms	<u>ak</u>
23	P 4053	BT	1.1	Ohms	OK
24	P 4070	BT	18	Ohms	CK
25	P 4231	65	1.6	Ohms	OK
26	P 4233	BE	1.7	Ohmis	ØK
27	P 4238	BT	1.3	Ohms	OK
28	P 4240	BT	1.4	Ohms	0K
29	P 4263	BT	1.8	Ohms	CK
30	P 4272	Bi	1.3	Ohms	ÔK
				Ohms	
[Ohms	
[Ohms	
[Ohms	
				Ohms	

P3984 2010

Crow Butte Resources

Final Inspection of Piping Wellhead to Plant

Wellhouse: 45

Review of Pressure Test Data Complete:__

12

Item #	Well #	Initialed by	Comments
1	P 3006	K	OK
2	P 3798	Kn	OK
3	P 3818	Ky	Ou
4	P 3819	1 An	OIL
5	P 3822	KN	OK
6	P 3824	A	ole
7	P 3826	K	0/C
8	P 8 845	47	ok misprint#
9	P 3846	1 An	OK
10	P 3847	K	OK
11	P 3849	RA	UK
12	P 3855	K	OK
13	P 3861	R	OK
· 14	P 3862	K	OC
15	P 3866	K	OK
16	P 3867	q	INJECTER
17	P 3868	K	010
18	P 3952	R	0K
19	P 3956	5	DIC

 $\ldots (R_{1}^{n}, \cdots, n_{n}^{n})$

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		Date:	1-4.06	
	Mir	ne Manager:	()	
	W.F.C	C. Foreman:	- Karto Wish burlet	
Non-Se	rvice Lines Loo	cked-Out:		
Item #	Well #	Initialed by	Comments	
20	P 3983	6	OK	
21	P 3989	25	OK	
22	P 4051	5	016	
23	P 4053	(k)	01	
24	P 4070	· A	OK	
25	P 4231	KA	OK	
26	P 4233	K	0k	÷
27	P 4238	KI	CALRACES WIFE HOO	
28	P 4240	K	0/0	
29	P 4263	K	01C	
30	P 4272	K	OK	
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Item #	Well #	Initialed by	Comments	item #	Well #	Initialed by	Comments
1	3008	M	OK	20	1 3857	5	Oh
2	3017	25	ok	21	1 3860	K	OK
3	1 3705	Kr.	010	22	3863	15	UK
4	1 3706	1 Km	OR	23	1 3864	M	OK
5	1 3709	1 K	DIC	24	I <u>3871</u>	1×1	010
6	I 3791	12h	010	_ 25	I 3872	K	OK
7	1 3803	M	OR	26	1_3873	K	OK
8	1 3804	M	OR	27	1_3953	Kn	olk
9	1 3808	R	012	28	1_3954		0×
10	1 3809	K	OK	29	I 3962		010
11	3814	Kn	OK	30	1 3963	R	010
12	I 3815	R	BK	31	1 3968	A	0/c
13	1 3825	K	OK	32	1 3969	120	012
14	1 3827	K	OIC	33	1 3974	FI	OR
15	3828	K	OK	. 34	1 3975	X	OK
16	1 3826	K	OK	35	1 3976	N	OR
17	3848	185	ok	36	1 3977	K	010
18	1 3852	*	0/0	37	1 3982	·Ku/	016
19	1 3856	K	OR	38	1 3984	NM	producer
		l					₹

.

Item #	Well #	Initialed by	Comments	_
39	1 3992	\$	Ok]
40	1 3998	B	012	
41	1 3999	K	OK	
42	1 4052	ph.	OK	
43	I 4061	Kn	OK	
44	1 4062	A	OK	
45	I 4071	ち	OIC	
46	1 4230	M	OK	
47	1 4232	K	OK	
48	4234	K	O/C	
49	1 4271	K	OIC	
50	1 4295	K	010	
	2	· · ·		· .
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CROW BUTTE RESOURCES, INC. 86 Crow Butte Road P. O. Box 169 Crawford, Nebraska 69339-0169

(308) 665-2215 (308) 665-2341 - FAX

GROUND RESISTANCE TEST RECORD

TEST SET USED: AEMC Model 3711 Ground Resistance Tester

GROUND TEST RESULTS: Wellhouse 45 OHMS: 16.8, 18.1, 19.9 = 6.06 OHMS

CONCLUSIONS:

THE TEST RESULTS ARE SATISFACTORY

TEST PERFORMED BY:

CROW BUTTE RESOURCES, INC.

Robert Tiensvold

Date: August 18, 2005



SERP 06-02 Evaluation



Crow Butte Resources, Inc.

Safety and Environmental Review Panel

Evaluation Report – SERP 06-02

Wellhouse 36 Approval to Place Additional Wells in Operation

March 3, 2006

The Crow Butte Resources, Inc. (CBR) Safety and Environmental Review Panel (SERP) met to review and approve placing twenty-six new well in operation in Wellhouse 36 in Mine Unit 8 at the Crow Butte Uranium Project.

The SERP appointed for this evaluation consisted of the following members:

Name	Title	Area of Expertise
Jim Stokey	Mine Manager	Management
Rhonda Grantham	Radiation Safety Officer	Radiation Safety
Lee Moeller	Maintenance Superintendent	Construction
John Cash	Operations Superintendent	Operations
Mike Brost	Chief Geologist	Well Construction

Dr. Stokey is the SERP Chairman. Ms. Grantham was appointed SERP Secretary for this evaluation.

Purpose of SERP Evaluation

The purpose of this evaluation by the CBR SERP was to review and approve the addition of twenty-six (26) new wells to Wellhouse 36 for operation.

License Condition 9.4 allows CBR to make changes in the facility or procedures or conduct tests or experiments that are not presented in the approved application if such changes do not:

SERP 06-01



- i. Result in any appreciable increase in the frequency of occurrence of an accident previously evaluated in the license application (as updated);
- ii. Result in any appreciable increase in the likelihood of occurrence of a malfunction of a structure, system, or component (SSC) important to safety previously evaluated in the license application (as updated);
- iii. Result in any appreciable increase in the consequences of an accident previously evaluated in the license application (as updated);
- iv. Result in any appreciable increase in the consequences of a malfunction of an SSC previously evaluated in the license application (as updated);
- v. Create a possibility for an accident of a different type that any previously evaluated in the license application (as updated);
- vi. Create a possibility for a malfunction of an SSC with a different result than previously evaluated in the license application (as updated);
- vii. Result in a departure from the method of evaluation described in the license application (as updated) used in establishing the final safety evaluation report (FSER) or the environmental assessment (EA) or the technical evaluation reports (TERs) or other analysis and evaluations for license amendments.
- viii. For the purposes of SERP evaluations, SSC means any SSC which has been referenced in a staff SER, TER, EA, or environmental impact statement (EIS) and supplements and amendments.

The SERP evaluation was conducted in accordance with the instructions contained in the Environmental, Health, and Safety Management System (EHSMS) Volume II, *Management Procedures*, EHS-6, *Managing Change*. The SERP reviewed the Wellhouse startup checklists and supporting documentation and evaluated this information as compared with the requirements of the licensing basis, including the following documents:

- Title 10, Code of Federal Regulations;
- Source Materials License SUA-1534, Amendment No. 19 dated June 8, 2005;
- Application for Renewal of USNRC Radioactive Source Materials License SUA-1534, Crow Butte Resources, Inc. December 1995;
- Environmental Assessment for Renewal of Source Materials License No. SUA-1534, USNRC February 1998;
- Safety Evaluation Report for Renewal of Source Materials License No. SUA-1534, USNRC February 1998;
- Technical Evaluation Reports issued in support of amendments to SUA-1534.

Title 10 Code of Federal Regulations

The proposed change will have no impact on CBR's ability to meet all applicable NRC regulations.

SERP 06-01



Source Materials License SUA-1534 Requirements

Amendment 20 to SUA-1534 dated February 28, 2006 was reviewed for specific requirements related to approval and operation of a wellhouse.

Mine Unit 8 was previously approved by the CBR SERP (see SERP 02-05 dated July 10, 2002). Therefore, no review of monitor well location, installation or baseline sampling and Upper Control Limit determination is required for approval of the additional wells in Wellhouse 36. However, it was noted that the additional wells added to Wellhouse 36 were placed between the existing Wellhouse 36 wells and the Mine Unit 8 monitor well ring. This makes the spacing between the wells and the monitor well ring much less than 300 feet, which is the maximum allowable distance between the production zone and the monitor well ring. Lixiviate control was discussed in light of the decreased spacing.

<u>License Condition 10.2:</u> This License Condition requires that CBR construct all wells in accordance with the methods contained in the Section 3.1.2 of the approved License Renewal Application (LRA). License Condition 10.2 also requires that CBR perform mechanical integrity tests (MIT) for all injection and production wells.

The well construction methods in use for the new wells in Wellhouse 36 are the same as those described in the LRA and contained in EHSMS Volume III, *Operations Manual*, Procedure P-25, *Well Installation*. MITs were performed in accordance with EHSMS Volume III, *Operations Manual*, Procedure P-23, *Mechanical Integrity Test (MIT)*. All MIT data sheets were contained in the Notice of Intent to add wells to Wellhouse 36 that was submitted to the NDEQ. These MIT data sheets were provided by the Project Geologist and reviewed by the SERP. The records indicate that the MITs performed on the additional wells in Wellhouse 36 met the requirements.

<u>License Condition 9.3</u>: This License Condition requires that CBR conduct operations in accordance with the representations contained in the LRA. Section 3.1.3 of the LRA discusses construction materials, instrumentation, and monitoring requirements. Section 3.3 also discusses instrumentation, including wellhouse injection and production instrumentation and wet building alarms for wellhouses. Section 7.2.3 of the LRA requires that leak tests be performed on all wellfield piping before placing the system into production operations.

The SERP reviewed the Wellhouse Start-up Checklist for Wellhouse 36. This checklist was developed by the Wellfield Construction staff to document completion of all required actions before initiating operations in a wellhouse. Some of these actions are required by regulatory and licensing requirements, while some were developed over the course of mining experience at Crow Butte. Construction activities are governed by



SERP 06-01

EHSMS Volume III, *Operations Manual*, Procedure P-15, *Installation of Wellfield Pipelines*. The Maintenance Superintendent reviewed these items and stated that all had been completed and the appropriate controls were in place.

A copy of the Wellhouse Start-Up Checklist, with applicable items checked, is attached to this SERP Evaluation. Supporting documentation in the form of pressure tests and ground continuity checks are also attached.

Environmental Assessment

The SERP reviewed the contents of the Environmental Assessment (EA) prepared by NRC in February 1998 to determine whether the proposed change could cause substantive safety or environmental impacts.

Well construction and testing as described in the EA has been completed for the wells associated with Wellhouse 36.

Section 3.3.1 discusses leak testing of wellfield piping. The SERP reviewed the completion of pressure testing for piping systems associated with Wellhouse 36 and found that they meet the intent of the EA.

Financial Surety

The proposed change is covered in the NRC-approved financial surety maintained by CBR and approved by Amendment 20 to SUA-1534 in the amount of \$19,799,289.

Safety Evaluation Report

The Safety Evaluation Report (SER) principally provides the basis for worker safety at Crow Butte and does not specifically address the issues related to approval of Wellhouse 36.

Technical Evaluation Reports

The SERP reviewed the Technical Evaluation Reports (TERs) prepared by NRC staff to support amendments made to SUA-1534 since renewal in 1998. None of the TERs prepared since license renewal directly address issues related to approval of addition to new wells for Wellhouse operation.

Degradation of Essential Safety or Environmental Commitment



SERP 06-01

SUA-1534 allows CBR to make changes as long as they do not degrade the essential safety or environmental commitments made in the application. The SERP determined that safety commitments made in the LRA and discussed in the EA have been met and that startup of the new wells in Wellhouse 36 in Mine Unit 8 will not degrade the safety and environmental commitments.

Based upon this evaluation of the licensing basis, the CBR SERP hereby approves startup and operation of the new wells in Wellhouse 36 in Mine Unit 8.

Approved this 3rd day of March, 2006.

Jim Stokey, Mine Manager SERP Chairman

Rhonda Grantham, Radiation Safety Officer SERP Secretary

Lee Moeller, Maintenance Superintendent

John Cash, Operations Superintendent

Mike Brost, Chief Geologist

PAGE 02/02

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Dave Heineman AVEWOOD, COLO.

STATE OF NEBRASKA

4-3,011,3

DEPARTMENT OF ENVIRONMENTAL QUALITY Michael J. Linder Director Suite 400, The Atrium 1200 TN' Street P.O. Box 98922 Lincoln, Nebraska 68509-8922 Of Phone (402) 471-2186 FAX (402) 471-2909 website: www.deq.state.ne.us

JAN 3 0 2006

Mr. Stephen Collings, President Crow Butte Resources, Inc. 141 Union Blvd., Ste. 330 Lakewood, Colorado 80228

Dear Mr. Collings:

On December 29, 2005, the Nebraska Department of Environmental Quality received a submittal of information from Crow Butte Resources, Inc. The submittal serves as Notice of Intent to Operate and contains Well Completion Reports and Casing Integrity Test Reports for recently installed wells (Wellhouse 36) in the construction of Mine Unit 8.

The Department has reviewed the information submitted and determined that it is adequate and complete. Upper Control Limits and Restoration Values established for Mine Unit 8 have already been submitted and approved. Approval of the additional portion of Mine Unit 8 will not alter those values. The Department hereby approves the Notice of Intent to Operate for the additional portion of Mine Unit 8.

If you have any questions or comments concerning this letter or the review of the Notice of Intent to Operate, please contact Steve Fischbein of my staff at (402) 471-4290. Thank you.

Sincerely,

Director

ML/saf word/files/steve/cbr/letter/intntms8wh36.doc

Well House Start-Up Checklist

Well House # 36A

- .

item	Description	Person	Comments	Completed	Initial
1	Permit To Operate	Brost / Stokey	t	1-3-2	NB
2	Complete Pressure Testing (Trunkline and House)	McDowell / Stokey	NA		
3	Pipelines checked for leaks	McDowell / Stokey		2.20	Kon
4	Pipelínes burled	McDowell / Stokey		3-2.06	K
5	Pressure gauge on injection manifold	R. Roberts / Stokey	Nine of the State		
6	Injection lines equipped with totalizing flow meters	R. Roberts / Stokey			
7	Injection and Production total flows can be measured	B. Pile/H. Douthit / Stokey			
8	Unused trunkline locked out by two separate means	McDowell / Stokey		2-27-0	, they
9	Isolation valves are closed and chained	McDowell / Stokey		2 77.0	0K
10	Map of 2" lines	McDowell/Beins / Stokey		3.3.06	×
11 (Well-field Layout map in house	McDowell/Beins / Stokey	· · · · · · · · · · · · · · · · · · ·	3-3-00	
12	Check berms	Griffin / Stokey	Redard 3-3-04	3/3/00	Ino A
13	Pressure check oxygen lines	McDowell / Stokey		11	
14	Continuity check on producers	B. Tiensvold / Stokey	·	3/2'	BE
15	Ground fault check	REA/B. Tiensvold / Stokey	·	2/27	BT
16	Communications wire check	B. Tiensvold / Stokey			
17	Heater size check	B. Tiensvold / Stokey			
18	Processor installed well house	B. Pile/H. Douthit / Stokey			
19	UPS installed and operational	B. Pile/H. Douthit / Stokey	0		
20	Wet house alarm installed	B. Tiensvold / Stokey	\frown		
21	Wet house alarm checked	P. Dunn/J. Douthit / Stokey	\sim		
22	Oxygen solenoid checked	P. Dunn/J. Douthit / Stokey			
23	Check fuses in control panel	B. Tiensvold / Stokey		2/27	BT
24	Program MMI	B. Pile / Stokey		L	
25	Program PLC	B. Pile / Stokey			
26	Switch on for alarming	P. Dunn/J. Douthit / Stokey		<u> </u>	
27	Set Scalar Card 'K' Factors	P. Dunn/J. Douthit / Stokey		ļ	
28	Fire extinguisher w/placard	McDowell / Stokey			
29	Off tags and lockouts	B. Tiensvold/Dunn/Douthit / Stokey			
30	Contaminated and uncontaminated cans	P. Dunn/J. Douthit / Stokey			
31	Complete 2" lateral inspection	McDowell / Stokey		3-2-06	Kr.
32	Visually inspect entire system to plant	McDowell / Stokey		<u></u>	
33	Labels on Monitor Wells	McDowell / Stokey		·	
34					L
35			<u></u>		
36			<u></u>	<u> </u>	
37	,	·			

Crow Butte Resources Pump Continuity Wellhouse 36A

item # Well # Initial Comments Reading 1.2-2 P 2805 Ohms 1 WIRE NOT PULLED P 3058 2 Ohms .7r P 3069* Ohms 3 1.92 P 3096 Ohms 4 WIRE NOT PULLED P 3114 Ohms 5 i: 2.2r P 4105 Ohms 6 P 4190 2,72 7 Ohms 1.05 P 4320 8 Ohms 2.852 P 4325 9 Ohms 2.52 P 4327 10 Ohms 2,0 R P 4329 11 Ohms Lon P 4361 12 Ohms 13 P 0 Ohms P 0 14 Ohms P 0 15 Ohms 16 Ρ0 Ohms Ρ0 17 Ohms P 0 18 Ohms P 0 19 Ohms

Meter

Date: __ 3 / **Technician: Bob Tiensvold**

Non-Service Lines Locked-Out:

Yes

06

No

			Meter	
item #	Well #	Initial	Reading	Comments
20	PO		Ohms	
21	P 0		Ohms	
22	P 0		Ohms	
23	P 0		Ohms	
24	P 0		Ohms	·
25	P 0		Ohms	
26	P 0		Ohms	·
27	P 0		Ohms	
28	P 0		Ohms	
29	P 0		Ohms	
30	P 0		Ohms	
			Ohms	
l			Ohms	
			Ohms	

Crow Butte Resources

Final Inspection of Piping Wellhead to Plant

Weilhouse: 36A

Review of Pressure Test Data Complete:_____

Item #	Well #	Initialed by	Comments
1	P 2805	An	04 Plug # 376
2	P 3058	F	Meomoléte
3	P 3069*	K.	Mue 3/7
4	P 3096	K	Mille March Olk
5	P 3114	$\not \approx $	INICOMPLETE 1
6	P 4105	M	Metale march all
7	P 4190	R	Net of Minad Ole
8	P 4320	RAN-	
9	P 4325	×~	PLus 321
10	P 4327	X	Phuly 339
11	P 4329	An	Plus Low
12	P 4361	KA	OK G
13	P 0		
14	P 0		
15	P0		
16	PO		
17	P 0		
18	P O		
19	PO		

Non-Se	W rvice Lines Well#	Date: Mine Manager: .F.C. Foreman: Locked-Out: Initlaled by	Comments
20	PO		
21	P 0		
22	PO		
23	PO		
24	P 0		
25	ΡO		
26	P 0		
27	P 0		÷
28	P 0		
29	PO		
30	P 0		
		· .	
1			
			· · · · · · · · · · · · · · · · · · ·

• •								
ltem #	Well #	Initialed by	Comments	item#	Well#	Initialed by	Comments	
1	1 2803	K	OR	20	1 4328	1 th	Plue	372
2	1 2804		0/1	21	1 4344	A	0/0	
3	1 3074	Â	Ole	22	4363	1 Alexandre	0/C	
4	1 3079	4h	· IMCOMDICHT	23	10			
5	1 3084	AS.	011 Plugt 344	- 24	10			
6	1 3095	Ka	Plue # 369	25	10			·
7	1 3102	K	imcomplete	26	10			
8	1 3103	1 th	mcomplete	27	10			·
9	3118	LAN_	0/2 '	28	10			
10	1 3123	1 pm	IM COMPLETE	. 29	10			
11	3125	1 Kg	Im Completa	30	10			
12	3134	1 KM	1mcomplete	31	10			
13	I 4104	K		32	10		······	
14	1 4305	E	0K	33	10			
15	1 4306	R.	Plues 356	34	10		••••••••••••••••••••••••••••••••••••••	
16	1 4307	15	Plus 365	35	10			
17	4321	An I	0/0	36	10			
18	1 4322	×η	OK	37	10			
19	4326	M	<u>_61</u> C	38	10			

Well House Pressure Check Verification

Pressure check for Well House 36 17 Date: Injection: 2 - 14 - 06 the injection lines and 2" laterals were pressured to 100 psi. This was done using a centrifugal pump and potable water. The time interval was as follows: Start: 100 psi at _____ AM/PM 5 minutes The section of trunk line checked was from valve station 36 A to the well field in 36 A Production: On <u>2 24.06</u> the production trunk lines and 2" laterals were pressured to _____psi. This was done using a centrifugal pump and potable water. The pressure and time interval was as follows: AMIPM 5 MINUtes Start: _______ psi at ______ Stop: 96 psi at The section of trunk line was from valve station UH36 P to the well field in Oxygen: the oxygen line was pressured to psi. The On pressure and time interval was as follows: psi at Start: AM / PM DSL Stop: AM / PM The section of trank line checked was from valve station to the well field in

Well Field Construction Foreman



SERP 06-03 Evaluation



SAFETY AND ENVIRONMENTAL REVIEW PANEL

Evaluation Report – SERP 06-03

Proposed Revisions to the Approved License Renewal Application

August 7, 2006

The Crow Butte Resources, Inc. (CBR) Safety and Environmental Review Panel (SERP) met in accordance with USNRC Source Materials License SUA-1534 to review proposed changes to the License Renewal Application. This change is recommended to reflect a recent organizational change that indirectly affects the radiation safety department.

The SERP appointed for this evaluation consisted of the following members:

Name	Title	Area of Expertise
Jim Stokey	Mine Manager	Management
Larry Teahon	Manager of Health, Safety and Environmental Affairs	Regulatory Affairs
Rhonda Grantham	Radiation Safety Officer	Radiation Safety
John Cash	Operations Superintendent	Operations

Dr. Stokey is the SERP Chairman. Mr. Teahon was appointed SERP Secretary for this evaluation.

PURPOSE OF SERP EVALUATION

The purpose of the SERP evaluation was to review a change made to the Corporate organizational structure. Specifically, to remove the position of Senior Vice President of Operations and combine those duties with the President.



An organizational change has been made that indirectly affects the reporting responsibilities of the radiation safety staff. The reporting for the Mine Manager has been changed as shown in the revised Figure 5.1-1 from the approved application. The Mine Manager now reports directly to the President. Since the RSO reports to the Manager of Health, Safety, and Environmental Affairs who in turn reports to the Mine Manager, a change in the reporting for the Mine Manager will indirectly affect the radiation safety staff reporting.

AUTHORITY OF SERP

License Condition 9.4 allows CBR to make changes in the facility or procedures or conduct tests or experiments that are not presented in the approved application if such changes do not:

- i. Result in any appreciable increase in the frequency of occurrence of an accident previously evaluated in the license application (as updated);
- ii. Result in any appreciable increase in the likelihood of occurrence of a malfunction of a structure, system, or component (SSC) important to safety previously evaluated in the license application (as updated);
- iii. Result in any appreciable increase in the consequences of an accident previously evaluated in the license application (as updated);
- iv. Result in any appreciable increase in the consequences of a malfunction of an SSC previously evaluated in the license application (as updated);
- v. Create a possibility for an accident of a different type that any previously evaluated in the license application (as updated);
- vi. Create a possibility for a malfunction of an SSC with a different result than previously evaluated in the license application (as updated);
- vii. Result in a departure from the method of evaluation described in the license application (as updated) used in establishing the final safety evaluation report (FSER) or the environmental assessment (EA) or the technical evaluation reports (TERs) or other analysis and evaluations for license amendments.
- viii. For the purposes of SERP evaluations, SSC means any SSC which has been referenced in a staff SER, TER, EA, or environmental impact statement (EIS) and supplements and amendments.

SERP EVALUATION

The SERP evaluation was conducted in accordance with EHSMS Volume II, *Management Procedures Manual;* Chapter 6, *Managing Change.* The SERP reviewed the proposed change and evaluated this information as compared with the requirements of the licensing basis, including the following documents:



- Title 10, Code of Federal Regulations;
- Source Materials License SUA-1534, Amendment No. 16 dated October 20, 2003;
- Application for Renewal of USNRC Radioactive Source Materials License SUA-1534, Crow Butte Resources, Inc. December 1995;
- Environmental Assessment for Renewal of Source Materials License No. SUA-1534, USNRC February 1998;
- Safety Evaluation Report for Renewal of Source Materials License No. SUA-1534, USNRC February 1998;
- Technical Evaluation Reports issued in support of amendments to SUA-1534.

Title 10 Code of Federal Regulations

The proposed changes to the LRA will have no impact on CBR's ability to meet all applicable NRC regulations.

Source Materials License SUA-1534 Requirements

The SERP reviewed the requirements contained in Source Materials License SUA-1534, Amendment 20, dated January 4, 2006. The proposed changes will have no impact on CBR's ability to meet NRC License Conditions.

Environmental Assessment

The SERP reviewed the contents of the Environmental Assessment (EA) prepared by NRC in February 1998 to determine whether the proposed change caused substantive safety or environmental impacts. The proposed changes to the LRA do not conflict with the EA.

Financial Surety

The proposed changes to the LRA will have no effect on the level of financial surety maintained by CBR.

Safety Evaluation Report

The Safety Evaluation Report (SER) prepared by NRC in 1998 principally provides the basis for worker safety at Crow Butte. The proposed change applies to the following sections of the SER:

<u>Section 3.1, Organization</u>, discusses the relationships of the organizational components responsible for operations, radiation safety, and environmental protection at the Crow Butte site. The proposed change does not alter the organizational position of the RSO, in



accordance with organizational changes previously approved by the CBR SERP. Therefore, there is no change to the intent of Section 3.1 of the SER.

Based on this review, the proposed changes to the LRA will have no impact on CBR's ability to continue to meet the commitments cited in the SER.

Technical Evaluation Reports

The SERP reviewed the Technical Evaluation Reports (TERs) prepared by NRC staff to support amendments made to SUA-1534 since renewal in 1998. None of the TERs prepared since license renewal directly address the issues related to the proposed revisions to the LRA.

Degradation of Essential Safety or Environmental Commitment

SUA-1534 allows CBR to make changes as long as they do not degrade the essential safety or environmental commitments made in the application. The SERP determined that safety commitments made in the LRA and discussed in the EA and the SER are not affected by the proposed changes to the LRA and will not degrade the safety and environmental commitments.

Conclusion

It was the conclusion of the SERP that the proposed change is allowed by License SUA-1534 and should be approved. The revised pages of the license application required in accordance with License Condition 9.4 were reviewed and approved and are attached to this evaluation.

Approved this 7th day of August 2006:

Jim Stokey, Mine Manager SERP Chairman

Larry Teahoa, Manager of Health, Safety, and Environmental Affairs SERP Secretary



SERP #06-03

Rhonda Grantham, Radiation Safety Officer

John Cash, Operations Superintendent



Proposed License Renewal Application Page Changes

(Edited Version)
5.1.2. PRESIDENT

The President is responsible for interpreting and acting upon the Board of Directors policy and procedural decisions. The President directly supervises the Senior Vice President of Operations. The President is empowered by the Board of Directors to have the responsibility and authority for the radiation safety and environmental compliance programs. The President is responsible for ensuring that the operations staff is complying with all applicable regulations and permit/license conditions through direct supervision of the Senior Vice President of Operations.

5.1.3.SENIOR VICE PRESIDENT - OPERATIONS

The overall responsibility for the radiation, environmental, and safety activities of <u>at</u> -the Crow Butte Facility. rests with the Senior Vice President of Operations. The Senior Vice President of Operations reports to tThe President and is directly responsible for ensuring that CBR personnel comply with industrial safety, radiation safety, and environmental protection programs as established in the EMS Program. The Senior Vice President of Operations is also responsible for company compliance with all regulatory license conditions/stipulations, regulations and reporting requirements. The Senior Vice President of Operations-has the responsibility and authority to terminate immediately any activity that is determined to be a threat to employees or public health, the environment, or potentially a violation of state or federal regulations. The Senior Vice-President of Operations is also responsible for license development and license modifications.



5.1.4.5.1.3. MINE MANAGER

The Mine Manager is responsible for all uranium production activity at the project site. The Mine Manager is also responsible for implementing any industrial and radiation safety and environmental protection programs associated with operations. The Mine Manager is authorized to immediately implement any action to correct or prevent hazards. The Mine Manager has the responsibility and the authority to suspend, postpone or modify, immediately if necessary, any activity that is determined to be a threat to employees, public health, the environment, or potentially a violation of state or federal regulations. The Mine Manager cannot unilaterally override a decision for suspension, postponement or modification if that decision is made by the Senior Vice President of Operations and/or the Manager of Health, Safety and Environmental Affairs. The Mine Manager reports directly to the Senior Vice President of Operations.

5.1.5.5.1.4. MANAGER OF HEALTH, SAFETY, AND ENVIRONMENTAL ____AFFAIRS

The Manager of Health, Safety, and Environmental Affairs is responsible for all radiation protection, health and safety, and environmental programs as stated in the EMS Program and for ensuring that CBR complies with all applicable regulatory requirements. The Manager of Health, Safety, and Environmental Affairs reports directly to the Mine Manager and supervises the RSO to ensure that the radiation safety and environmental monitoring and protection programs are conducted in a manner consistent with regulatory requirements. This position assists in the development and review of radiological and environmental sampling and analysis procedures and is responsible for routine auditing of the programs. The Manager of Health, Safety, and Environmental Affairs has no production-related responsibilities. The Manager of Health, Safety, and Environmental Affairs also has the responsibility to advise the Senior Vice President of Operations on matters involving radiation safety and to implement changes and/or corrective actions involving radiation safety authorized by the Senior Vice President of Operations.

5.1.6.5.1.5. RADIATION SAFETY OFFICER

The RSO is responsible for the development, administration, and enforcement of all radiation safety programs. The RSO is authorized to conduct inspections and to immediately order any change necessary to preclude or eliminate radiation safety hazards and/or maintain regulatory compliance. The RSO is responsible for the implementation of all on-site environmental programs, including emergency procedures. The RSO inspects facilities to verify compliance with all applicable requirements in the areas of radiological health and safety. The RSO works closely with all supervisory personnel to insure that established programs are maintained. The RSO is also responsible for the collection and interpretation of employee exposure related monitoring, including data from radiological safety. The RSO makes recommendations to improve any and all radiological safety related controls. The RSO has no production-related responsibilities. The RSO will report to the Manager of Health, Safety, and Environmental Affairs

5.1.7.5.1.6. HEALTH PHYSICS TECHNICIAN

The Health Physics Technician (HPT) assists the RSO with the implementation of the radiological and industrial safety programs. The HPT is responsible for the orderly collection and interpretation of all monitoring data, to include data from radiological safety and environmental programs. The HPT reports directly to the RSO.

5.1.8.5.1.7. SAFETY SUPERVISOR

The Safety Supervisor is responsible for the non-radiation related health and safety programs. The Safety Supervisor is authorized to conduct inspections and to immediately order any change necessary to preclude or eliminate safety hazards and/or maintain regulatory compliance. Responsibilities include the development and implementation of health and safety programs in compliance with Mine Safety and Health Administration (MSHA) regulations. Responsibilities of the Safety Supervisor include development of industrial safety and health programs and procedures, coordination with the RSO where industrial and radiological safety concerns are interrelated, safety and health training of new and existing employees, and the maintenance of appropriate records to document compliance with regulations. The Safety Supervisor may also be a qualified HPT and may function in that capacity when needed. The Safety Supervisor reports directly to the Manager of Health, Safety and Environmental Affairs.

5.2. ALARA POLICY

The purpose of the ALARA (As Low As Reasonably Achievable) Policy is to keep exposures to all radioactive materials and other hazardous material as low as possible and to as few personnel as possible, taking into account the state of technology and the economics of improvements in relation to benefits to the public health and safety, and other societal and socioeconomic

SERP #06-03



Proposed License Renewal Application Page Changes

(Replacement Pages Version)

5.1.2. PRESIDENT

The President is responsible for interpreting and acting upon the Board of Directors policy and procedural decisions. The President is empowered by the Board of Directors to have the responsibility and authority for the radiation safety and environmental compliance programs at the Crow Butte Facility. The President is directly responsible for ensuring that CBR personnel comply with industrial safety, radiation safety, and environmental protection programs as established in the EMS Program. The President is also responsible for company compliance with all regulatory license conditions/stipulations, regulations and reporting requirements. The President has the responsibility and authority to terminate immediately any activity that is determined to be a threat to employees or public health, the environment, or potentially a violation of state or federal regulations. The President is also responsible for license development and license modifications.



Figure 5.1-1: Crow Butte Resources Organizational Chart

5.1.3. MINE MANAGER

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The Manager of Health, Safety, and Environmental Affairs is responsible for all radiation protection, health and safety, and environmental programs as stated in the EMS Program and for ensuring that CBR complies with all applicable regulatory requirements. The Manager of Health, Safety, and Environmental Affairs reports directly to the Mine Manager and supervises the RSO to ensure that the radiation safety and environmental monitoring and protection programs are conducted in a manner consistent with regulatory requirements. This position assists in the development and review of radiological and environmental sampling and analysis procedures and is responsible for routine auditing of the programs. The Manager of Health, Safety, and Environmental Affairs has no production-related responsibilities. The Manager of Health, Safety, and Environmental Affairs also has the responsibility to advise the Senior Vice President of Operations on matters involving radiation safety and to implement changes and/or corrective actions involving radiation safety authorized by the Senior Vice President of Operations.

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Revision: August 7, 2006

including emergency procedures. The RSO inspects facilities to verify compliance with all applicable requirements in the areas of radiological health and safety. The RSO works closely with all supervisory personnel to insure that established programs are maintained. The RSO is also responsible for the collection and interpretation of employee exposure related monitoring, including data from radiological safety. The RSO makes recommendations to improve any and all radiological safety related controls. The RSO has no production-related responsibilities. The RSO will report to the Manager of Health, Safety, and Environmental Affairs

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The Health Physics Technician (HPT) assists the RSO with the implementation of the radiological and industrial safety programs. The HPT is responsible for the orderly collection and interpretation of all monitoring data, to include data from radiological safety and environmental programs. The HPT reports directly to the RSO.

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5.2. ALARA POLICY

The purpose of the ALARA (As Low As Reasonably Achievable) Policy is to keep exposures to all radioactive materials and other hazardous material as low as possible and to as few personnel as possible, taking into account the state of technology and the economics of improvements in relation to benefits to the public health and safety, and other societal and socioeconomic



SERP 06-04 Evaluation



Crow Butte Resources, Inc.

Safety and Environmental Review Panel

Evaluation Report – SERP 06-04

Wellhouse 46 Approval to Operate

August 18, 2006

The Crow Butte Resources, Inc. (CBR) Safety and Environmental Review Panel (SERP) met to review and approve operation of Wellhouse 46 in Mine Unit 8 at the Crow Butte Uranium Project.

The SERP appointed for this evaluation consisted of the following members:

Name	Title	Area of Expertise
Steve Collings	President	Management
Jim Stokey	Mine Manager	Operations
Larry Teahon	Manager of Health, Safety, and Environmental Affairs	Environmental
Rhonda Grantham	Radiation Safety Officer	Radiation Safety
Lee Moeller	Maintenance Superintendent	Construction
Wade Beins	Project Geologist	Well Construction

Dr. Stokey is the SERP Chairman. Mr. Teahon was appointed SERP Secretary for this evaluation.

Purpose of SERP Evaluation

The purpose of this evaluation by the CBR SERP was to review and approve Wellhouse 46 for operation.





License Condition 9.4 allows CBR to make changes in the facility or procedures or conduct tests or experiments that are not presented in the approved application if such changes do not:

- i. Result in any appreciable increase in the frequency of occurrence of an accident previously evaluated in the license application (as updated);
- ii. Result in any appreciable increase in the likelihood of occurrence of a malfunction of a structure, system, or component (SSC) important to safety previously evaluated in the license application (as updated);
- iii. Result in any appreciable increase in the consequences of an accident previously evaluated in the license application (as updated);
- iv. Result in any appreciable increase in the consequences of a malfunction of an SSC previously evaluated in the license application (as updated);
- v. Create a possibility for an accident of a different type that any previously evaluated in the license application (as updated);
- vi. Create a possibility for a malfunction of an SSC with a different result than previously evaluated in the license application (as updated);
- vii. Result in a departure from the method of evaluation described in the license application (as updated) used in establishing the final safety evaluation report (FSER) or the environmental assessment (EA) or the technical evaluation reports (TERs) or other analysis and evaluations for license amendments.
- viii. For the purposes of SERP evaluations, SSC means any SSC which has been referenced in a staff SER, TER, EA, or environmental impact statement (EIS) and supplements and amendments.

The SERP evaluation was conducted in accordance with the instructions contained in the Environmental, Health, and Safety Management System (EHSMS) Volume II, *Management Procedures*, EHS-6, *Managing Change*. The SERP reviewed the Wellhouse startup checklists and supporting documentation and evaluated this information as compared with the requirements of the licensing basis, including the following documents:

- Title 10, Code of Federal Regulations;
- Source Materials License SUA-1534, Amendment No. 20 dated January 4, 2006;
- Application for Renewal of USNRC Radioactive Source Materials License SUA-1534, Crow Butte Resources, Inc. December 1995;
- Environmental Assessment for Renewal of Source Materials License No. SUA-1534, USNRC February 1998;
- Safety Evaluation Report for Renewal of Source Materials License No. SUA-1534, USNRC February 1998;
- Technical Evaluation Reports issued in support of amendments to SUA-1534.



SERP 06-04

Title 10 Code of Federal Regulations

The proposed change will have no impact on CBR's ability to meet all applicable NRC regulations.

Source Materials License SUA-1534 Requirements

Amendment 20 to SUA-1534 dated January 4, 2006 was reviewed for specific requirements related to approval and operation of a wellhouse.

Mine Unit 8 was previously approved by the CBR SERP (see SERP 02-05 dated July 10, 2002). Therefore, no review of monitor well location, installation or baseline sampling and Upper Control Limit determination is required for approval of Wellhouse 46.

<u>License Condition 10.2:</u> This License Condition requires that CBR construct all wells in accordance with the methods contained in the Section 3.1.2 of the approved License Renewal Application (LRA). License Condition 10.2 also requires that CBR perform mechanical integrity tests (MIT) for all injection and production wells.

The well construction methods in use for Wellhouse 46 are the same as those described in the LRA and contained in EHSMS Volume III, *Operations Manual*, Procedure P-25, *Well Installation*. MITs were performed in accordance with EHSMS Volume III, *Operations Manual*, Procedure P-23, *Mechanical Integrity Test (MIT)*. All MIT data sheets were contained in the Notice of Intent to Operate Wellhouse 46 (or in the original Mine Unit 8 Notice of Intent) that was submitted to the NDEQ. These MIT data sheets were provided by the Project Geologist and reviewed by the SERP. The records indicate that the MITs performed in Wellhouse 46 met the requirements.

License Condition 9.3: This License Condition requires that CBR conduct operations in accordance with the representations contained in the LRA. Section 3.1.3 of the LRA discusses construction materials, instrumentation, and monitoring requirements. Section 3.3 also discusses instrumentation, including wellhouse injection and production instrumentation and wet building alarms for wellhouses. Section 7.2.3 of the LRA requires that leak tests be performed on all wellfield piping before placing the system into production operations.

The SERP reviewed the Wellhouse Start-up Checklist for Wellhouse 46. This checklist was developed by the Wellfield Construction staff to document completion of all required actions before initiating operations in a wellhouse. Some of these actions are required by regulatory and licensing requirements, while some were developed over the course of mining experience at Crow Butte. Construction activities are governed by EHSMS Volume III, *Operations Manual*, Procedure P-15, *Installation of Wellfield*



SERP 06-04

Pipelines. The Maintenance Superintendent reviewed these items and stated that all had been completed and the appropriate controls were in place.

A copy of the Wellhouse Start-Up Checklist is attached to this SERP Evaluation. Supporting documentation in the form of pressure tests and ground continuity checks are also attached.

Environmental Assessment

The SERP reviewed the contents of the Environmental Assessment (EA) prepared by NRC in February 1998 to determine whether the proposed change could cause substantive safety or environmental impacts.

Well construction and testing as described in the EA has been completed for the wells associated with Wellhouse 46.

Section 3.3.1 discusses leak testing of wellfield piping. The SERP reviewed the completion of pressure testing for piping systems associated with Wellhouse 46 and found that they meet the intent of the EA.

Financial Surety

The proposed change is covered in the NRC-approved financial surety maintained by CBR and approved by Amendment 20 to SUA-1534 in the amount of \$19,799,289.

Safety Evaluation Report

The Safety Evaluation Report (SER) principally provides the basis for worker safety at Crow Butte and does not specifically address the issues related to approval of Wellhouse 46.

Technical Evaluation Reports

The SERP reviewed the Technical Evaluation Reports (TERs) prepared by NRC staff to support amendments made to SUA-1534 since renewal in 1998. None of the TERs prepared since license renewal directly address issues related to approval of a new Wellhouse for operation.

Degradation of Essential Safety or Environmental Commitment

SUA-1534 allows CBR to make changes as long as they do not degrade the essential safety or environmental commitments made in the application. The SERP determined





that safety commitments made in the LRA and discussed in the EA have been met and that startup of Wellhouse 46 in Mine Unit 8 will not degrade the safety and environmental commitments.

Based upon this evaluation of the licensing basis, the CBR SERP hereby approves startup and operation of Wellhouse 46 in Mine Unit 8.

Approved this 18th day of August, 2006.

Starr

Steve Collings, President

Jim Stokey, Mine Manager SERP Chairman

Lan

Larry Teahon, Manager of Health, Safety, and Environmental Affairs SERP Secretary

Rhonda Grantham, Radiation Safety Officer

Lee Moeller, Maintenance Superintendent

Wade Beins, Project Geologist

STATE OF NEBRASKA



Mike Johanns Governor

> Mr. Stephen Collings, President Crow Butte Resources, Inc. 141 Union Blvd., Ste. 330 Lakewood, Colorado 80228

Dear Mr. Collings:

On February 22, 2005, the Nebraska Department of Environmental Quality received a submittal of information from Crow Butte Resources, Inc. The submittal serves as Notice of Intent to Operate and contains Well Completion Reports and Casing Integrity Test Reports for recently installed wells (Wellhouse 46) in the construction of Mine Unit 8.

The Department has reviewed the information submitted and determined that it is adequate and complete. Upper Control Limits and Restoration Values established for Mine Unit 8 have already been submitted and approved. Approval of the additional portion of Mine Unit 8 will not alter those values. The Department hereby approves the Notice of Intent to Operate for the additional portion of Mine Unit 8.

If you have any questions or comments concerning this letter or the review of the Notice of Intent to Operate, please contact David Miesbach of my staff at (402) 471-4982. Thank you.

Sincerely.

Michael J. Linder Director

ML/dlm word/files/davc/cbr/lctter/notint/wh.doc DEPARTMENT OF ENVIRONMENTAL QUALITY Michael J. Linder Director Suite 400, The Atrium 1200 'N' Street P.O. Box 98922 Lincoln, Nebraska 68509-8922 Phone (402) 471-2186 FAX (402) 471-2909

MAR 2 2 2005

Well House Start-Up Checklist

Well House # 46

Hom	Description	Percon	Commente	Date Completed Initial
ilen [Comments	3-72 / /IR
1	Permit To Operate	Brost / Pile / Stokey		1.21.00
2	Displices shocked for looks	McDowell / Pile / Stokey		(2100 X.
3	Pipelines checked for leaks	McDowell / Pile / Stokey		17-11-00 Ka
4		McDowell / Pile / Stokey	<u></u>	1. 79-00 14
5	Pressure gauge on injection manifold			8.7-11 TO.
6	Injection lines equipped with totalizing flow meters	R. Roberts / Pile / Stokey		
7	Injection and Production total flows can be measured	H. Douthit / Pile / Stokey		10.21
8	Unused trunkline locked out by two separate means	McDowell / Pile / Stokey		(2100 K
9	Isolation valves are closed and chained	McDowell / Pile / Stokey		2.12.00
10	Map of 2" lines in house	McDowell/Beins / Pile / Stokey		129 NA
11	Well-field Layout map in house	McDowell/Beins / Pile / Stokey		6.01.06
12	Check berms	Griffin / Pile / Stokey		S-2-02 TYS
13	Pressure check oxygen lines	McDowell / Pile / Stokey		1-1-00 KK
14	Continuity check on producers	B. Tiensvold / Pile / Stokey		5/23 55
15	Ground fault check	REA/B. Tiensvold / Pile / Stokey	·	5/23 87
16	Communications wire check	B. Tiensvold / Pile / Stokey	 	6/7 BT
17	ater size check	B. Tiensvold / Pile / Stokey		5723 BI
18	Processor installed well house	Pile / Stokey	· · · · · · · · · · · · · · · · · · ·	6/6 BT
19	UPS installed and operational	B. Pile/B. Tiensvold / Pile / Stokey		6/6 BT
20	Wet house alarm installed	B. Tiensvold / Pile / Stokey		5/23 BT
2	Wet house alarm checked	P. Dunn/J. Douthit / Pile / Stokey	<u> </u>	8-11- JD.
2	2 Oxygen solenoid checked	P. Dunn/J. Douthit / Pile / Stokey		424 JV
2	3 Check fuses in control panel	B. Tiensvold / Pile / Stokey		5/23 BT
2	4 Program MMI	Pile / Stokey		6/6 TH
2	6 Program PLC	Pile / Stokey	<u> </u>	6/6 74
. 2	6 Switch on for alarming	P. Dunn/J. Douthit / Pile / Stokey	<u> </u>	7-19 32
2	7 Set Scalar Card 'K' Factors	P. Dunn/J. Douthit / Pile / Stokey	·	M-14 29
2	8 Fire extinguisher w/placard	McDowell / Pile / Stokey	NIP	6-29.00 FM
2	e9 Off tags and lockouts	B. Tiensvold/Dunn/J.Douthit / Pile / Stokey	·	5/23 87
:	Contaminated and uncontaminated cans	P. Dunn/J. Douthit / Pile / Stokey	<u> </u>	97-24 JU
:	Complete 2" lateral inspection	McDowell / Pile / Stokey	<u> </u>	6-67.00 m
	32 Visually inspect entire system to plant	McDowell / Pile / Stokey		6-21.06
	33 Labels on Monitor Wells	McDowell / Pile / Stokey		11-21-06 th
	34 Valve Station Covers and Stairs Built	R. Roberts / Pile / Stokey		8-400 Kel
	35			
	36			
	37		<u> </u>	

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Well House Pressure Check Verification

Pressure check for Well House _____

Date: (-17-06

Injection: On $5^{-1/2}$ the injection lines and 2" laterals were pressured to

14446

psi. This was done using a centrifugal pump and potable water. The time interval was as follows:

Start: <u>125</u> psi at <u>AMTPM</u> 30 Minutes Stop: <u>123</u> psi at <u>AMTPM</u>

The section of trunk line checked was from valve station 13.10 to the well field in

Production:

On $\leq \cdot / /$ the production trunk lines and 2" laterals were pressured to 125 psi. This was done using a centrifugal pump and potable water. The pressure and time interval was as follows:

Start: <u>/25</u> psi at <u>AMTPM</u> Manut 85. Stop: <u>/23</u> psi at <u>AMTPM</u> Manut 85.

The section of trunk line was from value station $\underline{370}$ to the well field in

11146

Oxygen:

On <u>7-7-06</u> the oxygen line was pressured to <u>120</u> psi. The pressure and time interval was as follows: Start: ______ psi at ______ 200 _____ M/PMStop: ______ 120 _____ psi at ______ 10:00 _____ AD/PM $w \#^{*-40}$ to $w \#^{4}46$ to 464 ______ ffThe section of trunk line checked was from valve station ______ to the well field in

Well Field Construction Foreman

CROW BUTTE RESOURCES, INC. 86 Crow Butte Road P. O. Box 169 Crawford, Nebraska 69339-0169

(308) 665-2215 (308) 665-2341 - FAX

GROUND RESISTANCE TEST RECORD

TEST SET USED: AEMC Model 3711 Ground Resistance Tester

GROUND TEST RESULTS: Wellhouse 46 OHMS: 18.4, 49.4, 40.0 = 10.04 OHMS

CONCLUSIONS:

THE TEST RESULTS ARE SATISFACTORY

TEST PERFORMED BY:

TURY $\begin{pmatrix} 1 \\ 18.4 \end{pmatrix} + \frac{1}{49.4} + \frac{1}{40} = RTOTAL$ RT = 10.04

CROW BUTTE RESOURCES, INC.

Date: August 18, 2006

Robert Tiensvold

Crow Butte Resources Pump Continuity

46

Wellhouse

Meter Item # Well # Initial Reading Comments B P P2678 .6 Ohms 1 B 8 P P2910 Ohms 2 B G P P2916 Ohms 3 BT P P3923 Ohms 6 4 Bi P P2924 ,4 Ohms 5 BA .2 P P2972 Ohms. 6 9 127 P P2984 Ohms 7 ba P P3644 Ohms 8 R 3 P P3646 Ohms 9 R P P3648 ,4 Ohms 10 BI P P3651 .6 Ohms 11 BI P P3652 Ohms 12 BI ,9 P P3653 Ohms 13 BA ,8 P P3664 Ohms 14 k .2 P P3676 Ohms 15 BT 54 P P3678 Ohms 16 BA .6 P P3689 Ohms 17 K 3 P P3690 Ohms 18 BG ٠Ď P P3734 Ohms 19

Date: 5/23/06 Technician: Bob Tiensvold

(Yes) Non-Service Lines Locked-Out:

No

			Meter		
tem #	Well #	Initial	Reading		Comments
20	P P3735	BT	1.1	Ohms	
21	P P3903	BT	1.6	Ohms	
22	P P3910	BT	1.3	Ohms	
23	P P3912	BT	1.3	Ohms	
24	P P3926	BT	1.6	Ohms	
25	P P3927	BT	1.6	Ohms	
26	P P3928	BT	1.8	Ohms	
27	P 0			Ohms	
28	PO			Ohms	
29	.P0		L	Ohms	
30	P 0			Ohms	
				Ohms	
Í				Ohms	

Crow Butte Resources

Final Inspection of Piping Wellhead to Plant Wellhouse: 4446 A

Review of Pressure Test Data Complete:

ILCIII W	116h #	innualeu by	Comments
1	P P2678	10	Alacts Plug 350
2	P P2910	1 pm	OK
3	P P2916	×5	oll
4	P P 2 923	X	OK
5	P P2924	KI	OK
6	P P2972	1 An	ok
7	P P2984	An	DIC
8	P P3644	K	OIC
9	P P3646	L	O/C
10	P P3648	ŝ	010
11	P P3651	K	OK
12	P P3652	1 million	OIC
13	P P3653	K1	OK
14	P P3664	A	ok
15	P P3676	A	OK
16	P P3678	$\not\models$	016
17	P P3689	m	016
18	P P3690	51	ole
19	P P3734	2~	OR
	73735	χ	olC

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6-29-06 Date: Mine Manager: W.F.C. Foreman: Non-Service Lines Locked-Out: Item # Weil # Initialed by Comments P P3675 20 ALTO NO Su D P P3903 21 OR P P3910 22 010 P P3912 23 Plué 301 P P3926 24 OK \mathcal{A} P P3927 25 ¢ S OR P P3928 26 27 P 0 P 0 28 P 0 29 PO 30

and a second second

164.

Item #	Well #	Initialed by	Comments	Item #	Well #	Initialed by	Comments
1	1 13052	1 AN	OK	20	1 13730	En	OIC
2	1 13054	M'	OK	21	1 12679	K	OIC
3	1 13645	KA	ok	22	12684	1 An	0/C
4	1 13647	1×	0/12	23	1 12917	K	# 344
5	1 13649	En	0 / C	24	1 12922	K	206
6 ·	1 13650	KT	012	25	2927	K	HARDES Pluce 367
7	1 13654	51	0/1	26	1 12928	m	or O
8	I 13675	K	Atects Plug 309	27	1 12929	Kr.	ok
9	1 13677	A	NEET Place 359	28	1 12930	1×1	OK
.10	1 13679	Kr	DK O	29	1 12962	\$	OCC
11	1 13680	Ka	OK	30	1 12973	Kr	HERT Plus 332
12	1 13681	En l	OK	31	1 13731	Kn	arc o
13	1 13682	#~	OR	32	1 13736	ž.	NEEd Place Victolic SI
14	1 13683	- An	Aller Plug 20/	33	1 13895	57	ok 6
15	1 13684	Kn	All Hug unplie of	34	1 13896	K	0/1
16	I 13 6 85	-A	0/1 0	35	1 13901	1 pr	P/40/32)
17	1 13687	×7	010	36	1 13902	m	Plus 37/
18	1 13688	K	OK	37	1 13913	K	365 P/401
19	13691	K	676	38	1 13914		Plud 2070
		r				•	· ~ ~ ~ ,

	Item #	Well #	Initialed by	Comments	-
	39	13916	M	0/1	
	40	1 13918	K	- OCC	
	41	1 13925	En	OK	
	42	1 13937	K	-0/C]
	43	10			
	44	10			
	45	10			
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SERP 06-05 Evaluation

SERP 06-05



Crow Butte Resources, Inc.

Safety and Environmental Review Panel

Evaluation Report – SERP 06-05

Wellhouse 46A Approval to Operate

October 30, 2006

The Crow Butte Resources, Inc. (CBR) Safety and Environmental Review Panel (SERP) met to review and approve operation of Wellhouse 46A in Mine Unit 8 at the Crow Butte Uranium Project.

The SERP appointed for this evaluation consisted of the following members:

Name	Title	Area of Expertise
Jim Stokey	Mine Manager	Management
Larry Teahon	Manager of Environmental, Health and Safety	Environmental
John Cash	Operations Superintendent	Operations
Rhonda Grantham	Radiation Safety Officer	Radiation Safety
Bob Teinsvold	Maintenance Superintendent	Construction
Mike Brost	Geologist	Well Construction

Dr. Stokey is the SERP Chairman. Mr. Teahon was appointed SERP Secretary for this evaluation.

Purpose of SERP Evaluation

The purpose of this evaluation by the CBR SERP was to review and approve Wellhouse 46A for operation.

License Condition 9.4 allows CBR to make changes in the facility or procedures or conduct tests or experiments that are not presented in the approved application if such changes do not:

SERP 06-05



- i. Result in any appreciable increase in the frequency of occurrence of an accident previously evaluated in the license application (as updated);
- ii. Result in any appreciable increase in the likelihood of occurrence of a malfunction of a structure, system, or component (SSC) important to safety previously evaluated in the license application (as updated);
- iii. Result in any appreciable increase in the consequences of an accident previously evaluated in the license application (as updated);
- iv. Result in any appreciable increase in the consequences of a malfunction of an SSC previously evaluated in the license application (as updated);
- v. Create a possibility for an accident of a different type that any previously evaluated in the license application (as updated);
- vi. Create a possibility for a malfunction of an SSC with a different result than previously evaluated in the license application (as updated);
- vii. Result in a departure from the method of evaluation described in the license application (as updated) used in establishing the final safety evaluation report (FSER) or the environmental assessment (EA) or the technical evaluation reports (TERs) or other analysis and evaluations for license amendments.
- viii. For the purposes of SERP evaluations, SSC means any SSC which has been referenced in a staff SER, TER, EA, or environmental impact statement (EIS) and supplements and amendments.

The SERP evaluation was conducted in accordance with the instructions contained in the Environmental, Health, and Safety Management System (EHSMS) Volume II, *Management Procedures*, EHS-6, *Managing Change*. The SERP reviewed the Wellhouse startup checklists and supporting documentation and evaluated this information as compared with the requirements of the licensing basis, including the following documents:

- Title 10, Code of Federal Regulations;
- Source Materials License SUA-1534, Amendment No. 20 dated January 4, 2006;
- Application for Renewal of USNRC Radioactive Source Materials License SUA-1534, Crow Butte Resources, Inc. December 1995;
- Environmental Assessment for Renewal of Source Materials License No. SUA-1534, USNRC February 1998;
- Safety Evaluation Report for Renewal of Source Materials License No. SUA-1534, USNRC February 1998;
- Technical Evaluation Reports issued in support of amendments to SUA-1534.

Title 10 Code of Federal Regulations



SERP 06-05

The proposed change will have no impact on CBR's ability to meet all applicable NRC regulations.

Source Materials License SUA-1534 Requirements

Amendment 20 to SUA-1534 dated January 4, 2006 was reviewed for specific requirements related to approval and operation of a wellhouse.

Mine Unit 8 was previously approved by the CBR SERP (see SERP 02-05 dated July 10, 2002). Therefore, no review of monitor well location, installation or baseline sampling and Upper Control Limit determination is required for approval of Wellhouse 46A.

<u>License Condition 10.2:</u> This License Condition requires that CBR construct all wells in accordance with the methods contained in the Section 3.1.2 of the approved License Renewal Application (LRA). License Condition 10.2 also requires that CBR perform mechanical integrity tests (MIT) for all injection and production wells.

The well construction methods in use for Wellhouse 46 and 46A are the same as those described in the LRA and contained in EHSMS Volume III, *Operations Manual*, Procedure P-25, *Well Installation*. MITs were performed in accordance with EHSMS Volume III, *Operations Manual*, Procedure P-23, *Mechanical Integrity Test (MIT)*. All MIT data sheets were contained in the Notice of Intent to Operate Wellhouse 46A (or in the original Mine Unit 8 Notice of Intent) that was submitted to the NDEQ. These MIT data sheets were provided by the Project Geologist and reviewed by the SERP. The records indicate that the MITs performed in Wellhouse 46A met the requirements.

License Condition 9.3: This License Condition requires that CBR conduct operations in accordance with the representations contained in the LRA. Section 3.1.3 of the LRA discusses construction materials, instrumentation, and monitoring requirements. Section 3.3 also discusses instrumentation, including wellhouse injection and production instrumentation and wet building alarms for wellhouses. Section 7.2.3 of the LRA requires that leak tests be performed on all wellfield piping before placing the system into production operations.

The SERP reviewed the Wellhouse Start-up Checklist for Wellhouse 46A. This checklist was developed by the Wellfield Construction staff to document completion of all required actions before initiating operations in a wellhouse. Some of these actions are required by regulatory and licensing requirements, while some were developed over the course of mining experience at Crow Butte. Construction activities are governed by EHSMS Volume III, *Operations Manual*, Procedure P-15, *Installation of Wellfield Pipelines*. The Maintenance Superintendent reviewed these items and stated that all had been completed and the appropriate controls were in place.



SERP 06-05

A copy of the Wellhouse Start-Up Checklist is attached to this SERP Evaluation. Supporting documentation in the form of pressure tests and ground continuity checks are also attached.

Environmental Assessment

The SERP reviewed the contents of the Environmental Assessment (EA) prepared by NRC in February 1998 to determine whether the proposed change could cause substantive safety or environmental impacts.

Well construction and testing as described in the EA has been completed for the wells associated with Wellhouse 46A.

Section 3.3.1 discusses leak testing of wellfield piping. The SERP reviewed the completion of pressure testing for piping systems associated with Wellhouse 46A and found that they meet the intent of the EA.

Financial Surety

The proposed change is covered in the NRC-approved financial surety maintained by CBR and approved by Amendment 20 to SUA-1534 in the amount of \$19,799,289.

Safety Evaluation Report

The Safety Evaluation Report (SER) principally provides the basis for worker safety at Crow Butte and does not specifically address the issues related to approval of Wellhouse 46A.

Technical Evaluation Reports

The SERP reviewed the Technical Evaluation Reports (TERs) prepared by NRC staff to support amendments made to SUA-1534 since renewal in 1998. None of the TERs prepared since license renewal directly address issues related to approval of a new Wellhouse for operation.

Degradation of Essential Safety or Environmental Commitment

SUA-1534 allows CBR to make changes as long as they do not degrade the essential safety or environmental commitments made in the application. The SERP determined that safety commitments made in the LRA and discussed in the EA have been met and

SERP 06-05



that startup of Wellhouse 46A in Mine Unit 8 will not degrade the safety and environmental commitments.

Based upon this evaluation of the licensing basis, the CBR SERP hereby approves startup and operation of Wellhouse 46A in Mine Unit 8.

Approved this 30th day of October, 2006.

Jim Stokey, Mine Manager SERP Chairman

John Cash, Operations Superintendent

Larry Teabon, Manager of Environmental, Health and Safety SERP Secretary

Rhonda Grantham, Radiation Safety Officer

Bob Tiensvold, Maintenance Superintendent

Mike Brost, Geologist

STATE OF NEBRASKA



Mike Johanns Governor

> Mr. Stephen Collings, President Crow Butte Resources, Inc. 141 Union Blvd., Ste. 330 Lakewood, Colorado 80228

Dear Mr. Collings:

On February 22, 2005, the Nebraska Department of Environmental Quality received a submittal of information from Crow Butte Resources, Inc. The submittal serves as Notice of Intent to Operate and contains Well Completion Reports and Casing Integrity Test Reports for recently installed wells (Wellhouse 46) in the construction of Mine Unit 8.

The Department has reviewed the information submitted and determined that it is adequate and complete. Upper Control Limits and Restoration Values established for Mine Unit 8 have already been submitted and approved. Approval of the additional portion of Mine Unit 8 will not alter those values. The Department hereby approves the Notice of Intent to Operate for the additional portion of Mine Unit 8.

If you have any questions or comments concerning this letter or the review of the Notice of Intent to Operate, please contact David Miesbach of my staff at (402) 471-4982. Thank you.

Sincercly,

Michael I. Linde Director

ML/dlm word/files/dave/cbr/letter/notint/wh.doc DEPARTMENT OF ENVIRONMENTAL QUALITY Michael J. Linder Director Suite 400, The Atrium 1200 'N' Street P.O. Box 98922 Lincoln. Nebraska 63509-8922 Phone (402) 471-2186 FAX (402) 471-2909

MAR 2 2 2005

Well House Start-Up Checklist

Well House # 46

Item	Description	Person	Comments	Date Completed Initial
1	Permit To Operate	Brost (Pile Stokey		3-77-11R
2	Complete Pressure Testing (Trunkline and House)	McDowell / Pile / Stokey		1021.00
з	Pipelines checked for leaks	McDowell / Pile / Stokey		1071.00 K
4	Pipelines buried	McDowell / Pile / Stokey	······································	17-11-09 00,
5	Pressure gauge on injection manifold	R. Roberts / Pile / Stokey	······································	6.29.00 200
6	Injection lines equipped with totalizing flow meters	Japan R. Roberts / Pile / Stokey		8.2-04JQ.
7	Injection and Production total flows can be measured	H. Douthit / Pile / Stokey		6-8 HD
8	Unused trunkline locked out by two separate means	McDowell / Pile / Stokey		6.21. K
9	Isolation valves are closed and chained	McDowell / Pile / Stokey		6-21-09 K
10	Map of 2" lines in house	McDowell/Beins / Pile / Stokey		7-13-06 E
11	Well-field Layout map in house	McDowell/Beins / Pile / Stokey		6.29.06 29
12	Check berms	Locey T. Griffin / Pile / Stokey		8-7-00-15
13	Pressure check oxygen lines	McDowell / Pile / Stokey		7-7-06 KK
14	Continuity check on producers	B. Tiensvold / Pile / Stokey		5/23 5-1
15	Ground fault check	REA/B. Tiensvold / Pile / Stokey		5/13 BT
16	Communications wire check	B. Tiensvold / Pile / Stokey		6/7 BT
17	Heater size check	B. Tiensvold / Pile / Stokey		5/23 131
18	Processor installed well house	Pile / Stokey		6/6 BT
19	UPS installed and operational	B. Pile/B. Tiensvold / Pile / Stokey		616 BT
20	Wet house alarm installed	B. Tiensvold / Pile / Stokey	<u> </u>	5/23 BT
21	Wet house alarm checked	P. Dunn/J. Douthit / Pile / Stokey	<u> </u>	8.4- JD.
2	Oxygen solenoid checked	P. Dunn/J. Douthit / Pile / Stokey		14-24 1 31
23	Check fuses in control panel	B. Tiensvold / Pile / Stokey	<u> </u>	5/23 BT
2	Program MMI	Pile / Stokey		6/6 TH
2	5 Program PLC	Pile / Stokey	+	6/6 17/
2	5 Switch on for alarming	P. Dunn/J. Douthit / Pile / Stokey	+	4-19 30
2	7 Set Scalar Card 'K' Factors	P. Dunn/J. Douthit / Pile / Stokey	1 .lln	12go De
2	8 Fire extinguisher w/placard	McDowell / Pile / Stokey	INTH_	16-41-19 X
2	9 Off tags and lockouts	B. Tiensvold/Dunn/J.Douthit / Pile / Stokey	+	3/23 57
3	o Contaminated and uncontaminated cans	P. Dunn/J. Douthit / Pile / Stokey		1.29 1 2
3	Complete 2" lateral inspection	McDowell / Pile / Stokey		6-11-40 gr
:	2 Visually inspect entire system to plant	McDowell / Pile / Stokey	+	6. U. 0 4
:	Labels on Monitor Wells	McDowell / Pile / Stokey		11-11-00 200
;	Valve Station Covers and Stairs Built	R. Roberts / Pile / Stokey		8-400 J.K.
	35			
	36			
	37			

We	Il House Start-Up Checklist		Well House # 4	46 A	
	Complet	das do do clett 46;			
ltern	Description	Person	Comments	Date Completed	Initial
1	Permit To Operate	Brost / Pile / Stokey	V	<u>.</u>	
2	Complete Pressure Testing (Trunkline and House)	McDowell / Pile / Stokey	V		
3	Pipelines checked for leaks	McDowell / Pile / Stokey	V		
4	Pipelines buried	McDowell / Pile / Stokey	V		
5	Pressure gauge on injection manifold	R. Roberts / Pile / Stokey	L		
6	Injection lines equipped with totalizing flow meters	R. Roberts / Pile / Stokey	land and		
7	Injection and Production total flows can be measured	H. Douthit / Pile / Stokey	r		
8	Unused trunkline locked out by two separate means	McDowell / Pile / Stokey	en		
9	Isolation valves are closed and chained	McDowell / Pile / Stokey	have		
10	Map of 2" lines in house	McDowell/Beins / Pile / Stokey	brown		
11	Well-field Layout map in house	McDowell/Beins / Pile / Stokey	- dama		
12	Check berms	Griffin / Pile / Stokey	V		
13	Pressure check oxygen lines	McDowell / Pile / Stokey	La contraction of the second s		
14	Continuity check on producers	B. Tiensvold / Pile / Stokey	V		
15	Ground fault check	REA/B. Tiensvold / Pile / Stokey	V		
16	Communications wire check	B. Tiensvold / Pile / Stokey		8/8	ST
17	Heater size check	B. Tiensvold / Pile / Stokey	5		
18	Processor installed well house	Pile / Stokey		8/8	BT
19	UPS installed and operational	B. Pile/B. Tiensvold / Pile / Stokey		8/8	BT
20	Wet house alarm installed	B. Tiensvold / Pile / Stokey	MET CREEK/CROSSING ALARM - 10/24	8/8-10/24	BIT
21	Wet house alarm checked	P. Dunn/J. Douthit / Pile / Stokey	WET CROSSING CHEW 10/21	e 10/24	BT
22	Oxygen solenoid checked	P. Dunn/J. Douthit / Pile / Stokey			
23	Check fuses in control panel	B. Tiensvold / Pile / Stokey	8/7	8/7	BT
24	Program MMI	Pile / Stokey	\$/8	8/8	BITTI
25	Program PLC	Pile / Stokey	\$18	8/8	BTTH
26	Switch on for alarming	P. Dunn/J. Douthit / Pile / Stokey	8/7	8/7	BT
27	Set Scalar Card 'K' Factors	P. Dunn/J. Douthit / Pile / Stokey	4		
28	B Fire extinguisher w/placard	McDowell / Pile / Stokey	dum.		
2	Off tags and lockouts	B. Tiensvold/Dunn/J.Douthit / Pile / Stokey	- dem		
3	Contaminated and uncontaminated cans	P. Dunn/J. Douthit / Pile / Stokey	- Channa		
3	Complete 2" lateral inspection	McDowell / Pile / Stokey	1 4	ļ	
3	2 Visually inspect entire system to plant	McDowell / Pile / Stokey	6 marine		
3	a Labels on Monitor Wells	McDowell / Pile / Stokey	- Conner -		
3	4 Valve Station Covers and Stairs Built	R. Roberts / Pile / Stokey	2	L	
3	5			· ·	
3	6		<u> </u>		
	7	1		<u> </u>	<u> </u>

CROW BUTTE RESOURCES, INC. 86 Crow Butte Road P. O. Box 169 Crawford, Nebraska 69339-0169

(308) 665-2215 (308) 665-2341 - FAX

GROUND RESISTANCE TEST RECORD

TEST SET USED: AEMC Model 3711 Ground Resistance Tester

GROUND TEST RESULTS: Wellhouse 46 OHMS: 18.4, 49.4, 40.0 = 10.04 OHMS

CONCLUSIONS:

THE TEST RESULTS ARE SATISFACTORY

TEST PERFORMED BY:

FORY $\begin{pmatrix} 1 \\ 18.4 \end{pmatrix} = RTOTAL \\ \begin{pmatrix} 18.4 \\ 18.4 \end{pmatrix} + \frac{1}{49.4} + \frac{1}{40} \end{pmatrix} = RTOTAL \\ RT = 10.04$

CROW BUTTE RESOURCES, INC.

Date: August 18, 2006

Robert Tiensvold

Well House Pressure Check Verification

Pressure check for Well House <u>46</u>

Date: (-17-06

Injection: On ≤ 10 the injection lines and 2" laterals were pressured to psi. This was done using a centrifugal pump and potable water. The time interval was as follows:

Start: <u>125</u> psi at <u>AMTPM</u> 30 MIMUT&S Stop: <u>123</u> psi at <u>AMTPM</u>

The section of trunk line checked was from valve station 13.10 to the well field in

1JH 46

Production:

On 5.11 the production trunk lines and 2" laterals were pressured to 125 psi. This was done using a centrifugal pump and potable water. The pressure and time interval was as follows:

Start: <u>/25</u> psi at _____AM/PM *M/1nuts* S Stop: <u>/23</u> psi at _____AM/PM

The section of trunk line was from valve station 1370 to the well field in

WH46

Oxygen:

~~ <u>,</u> ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,							
On7	1-7-06		the oxyge	en line was p	ressured to	<u>20</u> psi.	The
pressure and	time interv	val was a	s follows:		~		
	Start:	0	_psi at	9:00	M/PM		
	Stop:	120	_psi at	10:00	AM/PM		ΛD
		,		w H * 40	to wit 46	to 46A	RKN
The section of	of trunk lin	e checke	d was fro	m valve stati	on	to the well fi	eld in

Well Field Construction Foreman
Crow Butte Resources

46

Pump Continuity

Wellhouse

)tem #	Well #	Initial	Reading		Comments
1	P P2678	BE	.6	Ohms	
2	P P2910	BT	1.8	Ohms	
3	P P2916	BT	1.9	Ohms	
4	P P3923	BT	1.6	Ohms	
5	P P2924	BT	1.5	 Ohms	
6	P P2972	BT	1.2	Ohms	
7	P P2984	BT	1.9	Ohms	
8	P P3644	BT	1.4	Ohms	
9	P P3646	87	1.3	Ohms	
10	P P3648	BT	1.4	Ohms	·····
11	P P3651	BT	1.6	Ohms	
12	P P3652	BT	,7	Ohms	
13	P P3653	BF	, 9	Ohms	
14	P P3664	BT	, 8	Ohms	
15	P P3676	BT	1.2	Ohms	
16	P P3678	BT	134	Ohms	
17	P P3689	BT	.6	Ohms	
18	P P3690	G	1.3	Ohms	
19	P P3734	BI	1.0	Ohms	

Meter

23/06 Date: __ Technician: Bob Tiensvold (Yes)

Non-Service Lines Locked-Out: Meter

No

tem #	Well #	Initial	Reading		Comments
20	P P3735	BT	1.1	Ohms	
21	P_P3903	BAT	1.6	Ohms	
22	P P3910	BJ	1.3	Ohms	
23	P P3912	BT	1.3	Ohms	
24	P P3926	BT	1.6	Ohms	
25	P P3927	BT	1.6	Ohms	
26	P P3928	BT	1.8	Ohms	
27	P 0			Ohms	
28	P 0			Ohms	
29	PO			Ohms	
30	PO			Ohms	
				Ohms	
Į				Ohms	
				Ohms	
L				Ohms	
				Ohms	
Ļ				Ohms	
Ļ				Ohms	
				Ohms	

Crow Butte Resources

Final Inspection of Piping Wellhead to Plant Wellhouse: 44 446 A Review of Pressure Test Data Complete:__

Item #	Well #	Initialed by	Comments		
1	P P2678	M	Attents	Plug	350
2	P P2910	1 pr	ok	- 0	
3	P P2916	Xh	OlL		
4	P P 2 923	X	OK		
5	P P2924	K1	OK		
6	P P2972	1 An	ok		
7	P P2984	4 m	DK		
8	P P3644	K	OIC		
9	P P3646	En	0/C		
10	P P3648	Én	016		
11	P P3651	R	OK		
12	P P3652	E	OIC		
13	P P3653	- AL	OK		
14	P P3664	4	ok		· · · · · · · · · · · · · · · · · · ·
15	P P3676	m	OK		
16	P P3678	K	016		د .
17	P P3689	M	012		
18	P P3690	KU	ole,		
19	P P3734	pr	OR		
	73735	χ	orc		

Mine Manager: W.F.C. Foreman: Non-Service Lines Locked-Out:

Hom # Moll # Initialad by Commonte

Date:

ILCIII #	Well #	milaleu by	Comments
20	P P3675	1 pm	HARD PART No Such th
21	P P3903	K	oll
22	P P3910	5m	OK
23	P P3912	En 1	O/C
24	P P3926	X7	Plue 301
25	P P3927	Ry	OR
26	P P3928	K	OK
27	P 0		
28	P 0		
29	PO		
30	P 0		
			·
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6-29-06

6 WEZ

iteni#	vveii #	Initialed by	Comments		item #	Well #	Initialed by	Comments
1	1 13052	1 AN	OR		20	1 13730	En	OR
2	1 13054	M'	OK		21	1 12679	K	OIC
3	3645	K	ok		22	1 12684	1 per	OK
4	1 13647	1 K	ou		23	1 12917	K	# 344
5	1 13649	E	0/2		24	1 12922	1 ×1	206
6	1 13650	KI	012		25	1 12927	K	Alter Pluck 3
7	1 13654	1 pm	Oll		26	12928	M	OL O
8	1 13675	1 th	Aleed 5	Plug. 309	27	1 12929	1 Kr	OK
9	1 13677	A	MERI	Place. 359	28	1 12930	×9	OK
10	1 13679	Kr	OK		29	1 12962	1×n	OCC
11	1 13680	Ka	OK		30	1 12973	Kan	HER Plug 332
12	1 13681	En l	ok		31	1 13731	Kn	DIC O
13	1 13682	#1	ok,		32	1 13736	A	NEEd Parol Victo
14	1 13683	· An	Alter	4 flug 201	33	13895	1 Km	010
15	1 13684	Kn	ALEt	Hac Judplie C	34	1 13896	K	0/1
16	1 13685	F1_	010	0	35	1 13901	jen jen je se	P/100' 32)
17	1 13687	KA	010		36	1 13902	m	7/4 37/
18	1 13688	K~	OK		37	1 13913	K	365 P/401
19	1 13691	K	616		38	1 13914		Plus 2070

.

item #	Well #	Initialed by	Comments	_
39	1 13916	M	0/1]
40	1 13918	K	DIC	
41	1 13925	A	OK	
42	1 13937	K	-0/C	
43	10			
44	10			
45	10			
46	10			
47	10		· · · · · · · · · · · · · · · · · · ·	
48	10			
49	10			
50	10			
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CROW BUTTE RESOURCES, INC.



SERP 06-06 Evaluation



Crow Butte Resources, Inc.

Safety and Environmental Review Panel

Evaluation Report – SERP 06-06

Wellhouse 47 Approval to Operate

December 1, 2006

The Crow Butte Resources, Inc. (CBR) Safety and Environmental Review Panel (SERP) met to review and approve operation of Wellhouse 47 in Mine Unit 9 at the Crow Butte Uranium Project.

The SERP appointed for this evaluation consisted of the following members:

Name	Title	Area of Expertise
Jim Stokey	Mine Manager	Management
Larry Teahon	Manager of Environmental, Health and Safety	Environmental
John Cash	Operations Superintendent	Operations
Rhonda Grantham	Radiation Safety Officer	Radiation Safety
Bob Teinsvold	Maintenance Superintendent	Construction
Wade Beins	Senior Geologist	Well Construction

Dr. Stokey is the SERP Chairman. Mr. Teahon was appointed SERP Secretary for this evaluation.

Purpose of SERP Evaluation

The purpose of this evaluation by the CBR SERP was to review and approve Wellhouse 47 for operation.

License Condition 9.4 allows CBR to make changes in the facility or procedures or conduct tests or experiments that are not presented in the approved application if such changes do not:

CROW BUTTE RESOURCES, INC.

SERP 06-06



- i. Result in any appreciable increase in the frequency of occurrence of an accident previously evaluated in the license application (as updated);
- ii. Result in any appreciable increase in the likelihood of occurrence of a malfunction of a structure, system, or component (SSC) important to safety previously evaluated in the license application (as updated);
- iii. Result in any appreciable increase in the consequences of an accident previously evaluated in the license application (as updated);
- iv. Result in any appreciable increase in the consequences of a malfunction of an SSC previously evaluated in the license application (as updated);
- v. Create a possibility for an accident of a different type that any previously evaluated in the license application (as updated);
- vi. Create a possibility for a malfunction of an SSC with a different result than previously evaluated in the license application (as updated);
- vii. Result in a departure from the method of evaluation described in the license application (as updated) used in establishing the final safety evaluation report (FSER) or the environmental assessment (EA) or the technical evaluation reports (TERs) or other analysis and evaluations for license amendments.
- viii. For the purposes of SERP evaluations, SSC means any SSC which has been referenced in a staff SER, TER, EA, or environmental impact statement (EIS) and supplements and amendments.

The SERP evaluation was conducted in accordance with the instructions contained in the Environmental, Health, and Safety Management System (EHSMS) Volume II, *Management Procedures*, EHS-6, *Managing Change*. The SERP reviewed the Wellhouse startup checklists and supporting documentation and evaluated this information as compared with the requirements of the licensing basis, including the following documents:

- Title 10, Code of Federal Regulations;
- Source Materials License SUA-1534, Amendment No. 20 dated January 4, 2006;
- Application for Renewal of USNRC Radioactive Source Materials License SUA-1534, Crow Butte Resources, Inc. December 1995;
- Environmental Assessment for Renewal of Source Materials License No. SUA-1534, USNRC February 1998;
- Safety Evaluation Report for Renewal of Source Materials License No. SUA-1534, USNRC February 1998;
- Technical Evaluation Reports issued in support of amendments to SUA-1534.

Title 10 Code of Federal Regulations

SERP 06-06



The proposed change will have no impact on CBR's ability to meet all applicable NRC regulations.

Source Materials License SUA-1534 Requirements

Amendment 20 to SUA-1534 dated January 4, 2006 was reviewed for specific requirements related to approval and operation of a wellhouse.

Mine Unit 9 was previously approved by the CBR SERP (see SERP 03-05 dated October 23, 2003). Therefore, no review of monitor well location, installation or baseline sampling and Upper Control Limit determination is required for approval of Wellhouse 47.

<u>License Condition 10.2:</u> This License Condition requires that CBR construct all wells in accordance with the methods contained in the Section 3.1.2 of the approved License Renewal Application (LRA). License Condition 10.2 also requires that CBR perform mechanical integrity tests (MIT) for all injection and production wells.

The well construction methods in use for Wellhouse 47 are the same as those described in the LRA and contained in EHSMS Volume III, *Operations Manual*, Procedure P-25, *Well Installation*. MITs were performed in accordance with EHSMS Volume III, *Operations Manual*, Procedure P-23, *Mechanical Integrity Test (MIT)*. All MIT data sheets were contained in the Notice of Intent to Operate Wellhouse 47 (or in the original Mine Unit 9 Notice of Intent) that was submitted to the NDEQ. These MIT data sheets were provided by the Senior Geologist and reviewed by the SERP. The records indicate that the MITs performed in Wellhouse 47 met the requirements.

License Condition 9.3: This License Condition requires that CBR conduct operations in accordance with the representations contained in the LRA. Section 3.1.3 of the LRA discusses construction materials, instrumentation, and monitoring requirements. Section 3.3 also discusses instrumentation, including wellhouse injection and production instrumentation and wet building alarms for wellhouses. Section 7.2.3 of the LRA requires that leak tests be performed on all wellfield piping before placing the system into production operations.

The SERP reviewed the Wellhouse Start-up Checklist for Wellhouse 47. This checklist was developed by the Wellfield Construction staff to document completion of all required actions before initiating operations in a wellhouse. Some of these actions are required by regulatory and licensing requirements, while some were developed over the course of mining experience at Crow Butte. Construction activities are governed by EHSMS Volume III, *Operations Manual*, Procedure P-15, *Installation of Wellfield*



SERP 06-06

Pipelines. The Maintenance Superintendent reviewed these items and stated that all had been completed and the appropriate controls were in place.

A copy of the Wellhouse Start-Up Checklist is attached to this SERP Evaluation. Supporting documentation in the form of pressure tests and ground continuity checks are also attached.

Environmental Assessment

The SERP reviewed the contents of the Environmental Assessment (EA) prepared by NRC in February 1998 to determine whether the proposed change could cause substantive safety or environmental impacts.

Well construction and testing as described in the EA has been completed for the wells associated with Wellhouse 47.

Section 3.3.1 discusses leak testing of wellfield piping. The SERP reviewed the completion of pressure testing for piping systems associated with Wellhouse 47 and found that they meet the intent of the EA.

Financial Surety

The proposed change is covered in the NRC-approved financial surety maintained by CBR and approved by Amendment 20 to SUA-1534 in the amount of \$19,799,289.

Safety Evaluation Report

The Safety Evaluation Report (SER) principally provides the basis for worker safety at Crow Butte and does not specifically address the issues related to approval of Wellhouse 47.

Technical Evaluation Reports

The SERP reviewed the Technical Evaluation Reports (TERs) prepared by NRC staff to support amendments made to SUA-1534 since renewal in 1998. None of the TERs prepared since license renewal directly address issues related to approval of a new Wellhouse for operation.

Degradation of Essential Safety or Environmental Commitment

SUA-1534 allows CBR to make changes as long as they do not degrade the essential safety or environmental commitments made in the application. The SERP determined

CROW BUTTE RESOURCES, INC.

SERP 06-06



that safety commitments made in the LRA and discussed in the EA have been met and that startup of Wellhouse 47 in Mine Unit 9 will not degrade the safety and environmental commitments.

Based upon this evaluation of the licensing basis, the CBR SERP hereby approves startup and operation of Wellhouse 47 in Mine Unit 9.

Approved this 1st day of December, 2006.

Jim Stokey, Mine Manager SERP Chairman

Jøhn Cash, Operations Superintendent

Larry Teahon, Manager of Environmental, Health and Safety SERP Secretary

Rhonda Grantham, Radiation Safety Officer

Bob Tiensvold, Maintenance Superintendent

Wade Beins, Senior Geologist

Well House Start-Up Checklist

Well House # 47

.

ltem	Description	Person	Comments	Date Completed	Initial
1	Permit To Operate	Brost / Pile / Stokey		9/11/04	11)R
2	Complete Pressure Testing (Trunkline and House)	McDowell / Pile / Stokey		9.5.06	K
3	Pipelines checked for leaks	McDowell / Pile / Stokey	_	4.506	5
4	Pipelines buried	McDowell / Pile / Stokey		10-26-06	K
5	Pressure gauge on injection manifold	R. Roberts / Pile / Stokey		11/30	BF
6	Injection lines equipped with totalizing flow meters	R. Roberts / Pile / Stokey		11/29	BT
7	Injection and Production total flows can be measured	H. Douthit / Pile / Stokey		11/29	BT
8	Unused trunkline locked out by two separate means	McDowell / Pile / Stokey	· · · · · · · · · · · · · · · · · · ·	9.5-06	ĸ
9	Isolation valves are closed and chained	McDowell / Pile / Stokey		9.5.06	K
10	Map of 2" lines in house	McDowell/Beins / Pile / Stokey		11-29-06	<i>ω</i> B
11	Well-field Layout map in house	McDowell/Beins / Pile / Stokey		10.26.06	K
12	Check berms	Griffin / Pile / Stokey	, , 	12/1/06	Xt_
13	Pressure check oxygen lines	McDowelt / Pile / Stokey		11/30.0	
14	Continuity check on producers	B. Tiensvold / Pile / Stokey	······································	9/19/06	BA
15	Ground fault check	REA/B. Tiensvold / Pile / Stokey		11/30	BT
16	Communications wire check	B. Tiensvold / Pile / Stokey		11/29	BT
17	Heater size check	B. Tiensvold / Pile / Stokey		1/29	BT
18	Processor installed well house	Pile / Stokey		11/28	BT
19	UPS installed and operational	B. Pile/B. Tiensvold / Pile / Stokey	·	11/28	BT
20	Wet house alarm installed	B. Tiensvold / Pile / Stokey		11/29	BT
21	Wet house alarm checked	P. Dunn/J. Douthit / Pile / Stokey	 	11/20	BT
22	Oxygen solenoid checked	P. Dunn/J. Douthit / Pile / Stokey		11/30	BT
23	Check fuses in control panel	B. Tiensvold / Pile / Stokey		11/29	67
24	Program MMI	Pile / Stokey		4/28	BT
25	Program PLC	Pile / Stokey		<i>i</i> 1/28	BT
26	Switch on for alarming	P. Dunn/J. Douthit / Pile / Stokey	·	11-27	JD.
27	Set Scalar Card 'K' Factors	P. Dunn/J. Douthit / Pile / Stokey		11-27	<u>20.</u>
28	Fire extinguisher w/placard	McDowell / Pile / Stokey	NA	95.06	1×
29	Off tags and lockouts	B. Tiensvold/Dunn/J.Douthit / Pile / Stokey		12-1-	JD
30	Contaminated and uncontaminated cans	P. Dunn/J. Douthit / Pile / Stokey		12-1	JD.
3	Complete 2" lateral inspection	McDowell / Pile / Stokey	ļ	10-26-06	K
3:	2 Visually inspect entire system to plant	McDowell / Pile / Stokey		12-26-01	then
3	3 Labels on Monitor Wells	McDowell / Pile / Stokey		9.5.00	r K
3	4 Valve Station Covers and Stairs Built	R. Roberts / Pile / Stokey	<u> </u>	11-30	<i>{ K</i>
3	5				
3	6		<u> </u>		
з	7		·		l

Crow Butte Resources

Final Inspection of Piping Wellhead to Plant

47

Wellhouse:

Review of Pressure Test Data Complete:_

10-27-06 Date: ____

Mine Manager: W.F.C. Foreman:

OIC

OK

Non-Service Lines Locked-Out:____ Hom # Woll #

Initialed t	w Commente	
innuacu c	y comment	

item #	Well #	Initialed by	Comments	Item #	Well #	Initialed t
1	P P3869	K	OK	20	P_P4212	25
2	P P3874	K	OICKNINE NEEds HOUKE	21	P P4213	25
3	P P3979	E	016	22	P P4220	K
4	P P3996	KI	OK,	23	P P4221	AM
5	P P4054	M.	orchiling Near hooked 40	24	P P4225	K
6	P P4063	1 km	OK	25	P P4275	Kn
7	P P4065	2mg	NEED FHOSE hoolegel up	26	P P4282	R.S.
8	P P4066	KA	UK	27	P P4291	K
9	P P4068	2th	01(28	P P4293	Kn
10	P P4069	Ry	0K	29	P_P4294	K
11	P P4073	Ka	OK	30	P P4298	K
12	P P4078	K	OK			
13	P P4079	£	OK	[
14	P P4087	K	OK	[
15	P P4207	"AT	OK	[
16	P P4208	K	OK			
17	P P4209	K	OIC TrASH & YOUN'D WEN		:	
18	P P4210	K	DIL			
19	P P4211	KN	01C			

OIC A OIC 5 OK NE K OIC OK OK UK en. OK K Up

_	Item #	Well #	Initialed by	Comments	ltem #	Well #	Initialed by	Comments
	1	1 13009	1 19	OK	20	1 14082	\$7	OIC
	2	1 13985	1 AM	OK	21	1 14083	K	OK
	3	1 13986	R-7	04	22	1 14084	1 M	ole
	4	1 13993	En	OK	23	1 14085	1 Aren	ole
	5	1 13994	Kn	OK	24	1 14086	Kn.	0/0
	6	1 13995	K	OK	25	1 14088	\$5	OK
	7	1 13997	K	0/2	26	1 14089	to	Orc
	8	1 14055	RM	OK FRIEGER'S NOUL GUASSO	27	1 14090	Kn	OK
1	9	1 14056	1 Km	OK	28	1 14091	25	0/C
	10	1 14057	KI	010	29	1 14092	1ª	OK
	11	1 14058	KM	0/C	30	1 14093	En	OK
	12	· 1 14059	¥.	016	31	1 14200	E	OK
	13	14064	K	OIC	32	1 14214	15	OK
	14	1 14067	4m	016	33	4222	K	010
	15	1 14072	M	or	34	1 14223	KS	OK
	16	14074	(Fr)	016	35	1 14224	0	O/L
	17	1 14075	1 An	OIC	36	1 14226	M	UIC
	18	1 14080	Kn	OIC	37	4227	K7	OK
	19	1 14081	K	OK	38	1 14237	M	0/(

Item #	Well #	Initialed by	Comments
39	1 14239	KA	OK
40	1 14241	15	OIC
41	1 14242	M	0/6
42	14250	K	01c
43	14251	ES_	OK
44	1 14252	K	OIC
45	4255	th	O/C
46	1 14256	K	OK
47	1 14257	K.	OR
48	1 14258	K	DIC K Needs BArral
49	1 14281	#	Olc
50	1 14292	_ K2	OK
[
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Date: 9/19/06

No

Crow Butte Resources Pump Continuity Wellhouse 47

Meter Item # Well # Initial Reading Comments BT 1.9 P P3869 Ohms 1 2.2 Ohms Rĩ 2 P P3874 2.6 Ohms BT P P3979 3 BI 1.7 Ohms P P3996 4 BI 2.0 Ohms P P4054 5 BI 1,4 P P4063 Ohms 6 , à BI P P4065 7 Ohms B ۲ ، ۲ P P4066 Ohms 8 RT P P4068 . Ohms 9 BI .2 P P4069 Ohms 10 BI 7.4 P P4073 Ohms 11 ר, י BI P P4078 Ohms 12 BT 1.7 P P4079 Ohms 13 BT 1.0 Ohms P P4087 14 BI P P4207 Ohms 15 . 1.2 Ohms BI P P4208 16 BI 2.2 Ohms P P4209 17 31 3 2,5 P P4210 Ohms 18 B 6 P P4211 Ohms 19

 Technician: Bob Tiensvold

 Non-Service Lines Locked-Out:
 Yes

	Meter				
Item #	Well #	Initial	Reading	Comments	
20	P P4212	BT	,7 Ohms		
21	P P4213	BT	1.8 Ohms		
22	P P4220	BT	1. 4 Ohms		
23	P P4221	BT	2.9 Ohms		
24	P P4225	BT	/1 Ohms		
25	P P4275	BT	2, / Ohms		
26	P P4282	BT	1,2 Ohms		
27	P P4291	BT	, 8 Ohms		
28	P P4293	BT	2.2 Ohms		
29	P P4294	BT	1.9 Ohms		
30	P P4298	BT	<u>r 8</u> Ohms		
			Ohms		
			Ohms		
			Ohms		
			Ohms		
[Ohms		
			Ohms		
			Ohms		
			Ohms		

CROW BUTTE RESOURCES, INC. 86 Crow Butte Road P. O. Box 169 Crawford, Nebraska 69339-0169

(308) 665-2215 (308) 665-2341 - FAX

GROUND RESISTANCE TEST RECORD

TEST SET USED: AEMC Model 3711 Ground Resistance Tester

GROUND TEST RESULTS: Wellhouse 47 OHMS: .7, 107, 20.6 = .67 OHMS

CONCLUSIONS:

 $R_{T} = 1 \left(\frac{1}{2} + \frac{1}{107} + \frac{1}{20.6} \right)$

THE TEST RESULTS ARE SATISFACTORY

TEST PERFORMED BY:

CROW BUTTE RESOURCES, INC.

Date: December 1, 2006

Robert Tiensvold



Well House Pressure Check Verification

Date: 9-5-06 Pressure check for Well House <u>47</u>. 10. psi. This was done using a centrifugal pump and potable water. The time interval was as follows: Start: 100 psi at _____ AM/PM 30 Minutes The section of trunk line checked was from valve station 30.7 to the well field in 111/47 _____ Production: On <u>8.28.06</u> the production trunk lines and 2" laterals were pressured to <u>100</u> psi. This was done using a centrifugal pump and potable water. The pressure and time interval was as follows: Start: 100 psi at ______AM/PM ______M/IN/utes The section of trunk line was from valve station 30-7 to the well field in WH 47 . Oxygen: On 10-15-06 the oxygen line was pressured to 125 psi. The pressure and time interval was as follows: Start: 125 psi at 9.00 AM PM Stop: 125 psi at 11:00 AM PM Fibm WH 45 to WH 47 Ph The section of trunk line checked was from valve station ______ to the well field in

Well Field Construction Foreman

POWER RESOURCES INC

PAGE 02/02

Fri Lang Jin

Dave Heineman Governor STATE OF NEBRASKA

POWER RESOURCES, INC.

DEPARTMENT OF ENVIRONMENTAL QUALITY Michael J. Linder Director Suite 400, The Atrium 1200 N' Street P.O. Box 98922 Lincoln, Nebraska 68509-8922 Phone (402) 471-2186 FAX (402) 471-2909 website: www.deg.state.ne.us

Mr. Stephen Collings, President Crow Butte Resources, Inc. 141 Union Blvd., Ste. 330 Lakewood, Colorado 80228

Dear Mr. Collings:

On July 17, 2006, the Nebraska Department of Environmental Quality received a submittal of information from Crow Butte Resources, Inc. The submittal serves as Notice of Intent to Operate and contains Well Completion Reports and Casing Integrity Test Reports for injection and production wells installed in association with Wellhouse 47 within Mine Unit 9.

The Department has reviewed the information submitted, as well as information submitted in an addendum dated July 24, 2006, and letter of authorized signatorics dated July 26, 2006. We have determined that the information submitted is adequate and complete. Upper Control Limits and Restoration Values established for Mine Unit 9 have already been submitted and approved. Approval of the additional portion of Mine Unit 9 will not alter those values. The Department hereby approves the Notice of Intent to Operate for the additional portion of Mine Unit 9.

If you have any questions or comments concerning this letter or the review of the Notice of Intent to Operate, please contact Steve Fischbein of my staff at (402) 471-4290. Thank you.

Sincerely. hder

Director

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License Renewal Application

Affected Pages (highlighted version)

2006 SERP Actions

5. OPERATIONS

Crow Butte Resources, Inc. (CBR) operates a commercial scale in-situ leach uranium mine (the Crow Butte Uranium Project) near Crawford, Nebraska. CBR maintains a headquarters in Denver, Colorado where site-licensing actions originate. All CBR operations, including the Crow Butte Uranium Project operations, are conducted in conformance with applicable laws, regulations, and requirements of the various regulatory agencies. The responsibilities described below have been designed to both ensure compliance and further implement CBRs policy for providing a safe working environment with cost effective incorporation of the philosophy of maintaining radiation exposures as low as is reasonably achievable (ALARA).

5.1. CORPORATE ORGANIZATION/ADMINISTRATIVE PROCEDURES

CBR will maintain a performance-based approach to the management of the environment and employee health and safety, including radiation safety. The Environmental Management System (EMS) Program encompasses licensing, compliance, environmental monitoring, industrial hygiene, and health physics programs under one umbrella, and it includes involvement for all employees from the individual worker to senior management. This EMS program will allow CBR to operate efficiently and maintain an effective environment, health and safety program.

Figure 5.1-1 is a partial organization chart for CBR with respect to the operation of the Crow Butte Uranium Project and associated operations and represents the management levels that play a key part in the EMS Program. The personnel identified are responsible for the development, review, approval, implementation, and adherence to operating procedures, radiation safety programs, environmental and groundwater monitoring programs as well as routine and non-routine maintenance activities. These individuals may also serve a functional part of the Safety and Environmental Review Panel (SERP) described under Section 5.3.3.

Specific responsibilities of the organization are provided below.

5.1.1. BOARD OF DIRECTORS

The Board of Directors has the ultimate responsibility and authority for radiation safety and environmental compliance for CBR. The Board of Directors sets corporate policy and provides procedural guidance in these areas. The Board of Directors provides operational direction to the President of CBR.

Inserted: August 7, 2006

Revision: February 23, 2004

5.1.2. PRESIDENT

The President is responsible for interpreting and acting upon the Board of Directors policy and procedural decisions. The President directly supervises the Senior Vice President of Operations. The President is empowered by the Board of Directors to have the responsibility and authority for the radiation safety and environmental compliance programs. The President is responsible for ensuring that the operations staff is complying with all applicable regulations and permit/license conditions through direct supervision of the Senior Vice President of Operations.

5.1.3.SENIOR VICE PRESIDENT - OPERATIONS

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The overall responsibility for the radiation, environmental, and safety activities of the Crow Butte Facility rests with the Senior Vice President of Operations. The Senior Vice President of Operations reports to the President and is directly responsible for ensuring that CBR personnel comply with industrial safety, radiation safety, and environmental protection programs as established in the EMS Program. The Senior Vice President of Operations is also responsible for company compliance with all regulatory license conditions/stipulations, regulations and reporting requirements. The Senior Vice President of Operations has the responsibility and authority to terminate immediately any activity that is determined to be a threat to employees or public health, the environment, or potentially a violation of state or federal regulations. The Senior Vice President of Operations is also responsible for license development and license modifications.

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Revision: February 23, 2004





Revision: August 7, 2000

5.1.3. MINE MANAGER

The Mine Manager is responsible for all uranium production activity at the project site. The Mine Manager is also responsible for implementing any industrial and radiation safety and environmental protection programs associated with operations. The Mine Manager is authorized to immediately implement any action to correct or prevent hazards. The Mine Manager has the responsibility and the authority to suspend, postpone or modify, immediately if necessary, any activity that is determined to be a threat to employees, public health, the environment, or potentially a violation of state or federal regulations. The Mine Manager cannot unilaterally override a decision for suspension, postponement or modification if that decision is made by the Senior Vice President of Operations and/or the Manager of Health, Safety and Environmental Affairs. The Mine Manager reports directly to the Senior Vice President of Operations.

5.1.4. MANAGER OF HEALTH, SAFETY, AND ENVIRONMENTAL

The Manager of Health, Safety, and Environmental Affairs is responsible for all radiation protection, health and safety, and environmental programs as stated in the EMS Program and for ensuring that CBR complies with all applicable regulatory requirements. The Manager of Health, Safety, and Environmental Affairs reports directly to the Mine Manager and supervises the RSO to ensure that the radiation safety and environmental monitoring and protection programs are conducted in a manner consistent with regulatory requirements. This position assists in the development and review of radiological and environmental sampling and analysis procedures and is responsible for routine auditing of the programs. The Manager of Health, Safety, and Environmental Affairs has no production-related responsibilities. The Manager of Health, Safety, and Environmental Affairs also has the responsibility to advise the Senior Vice President of Operations on matters involving radiation safety and to implement changes and/or corrective actions involving radiation safety authorized by the Senior Vice President of Operations.

5.1.5. RADIATION SAFETY OFFICER

The RSO is responsible for the development, administration, and enforcement of all radiation safety programs. The RSO is authorized to conduct inspections and to immediately order any change necessary to preclude or eliminate radiation safety hazards and/or maintain regulatory compliance. The RSO is responsible for the implementation of all on-site environmental programs,

Revision: August 7, 2000

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including emergency procedures. The RSO inspects facilities to verify compliance with all applicable requirements in the areas of radiological health and safety. The RSO works closely with all supervisory personnel to insure that established programs are maintained. The RSO is also responsible for the collection and interpretation of employee exposure related monitoring, including data from radiological safety. The RSO makes recommendations to improve any and all radiological safety related controls. The RSO has no production-related responsibilities. The RSO will report to the Manager of Health, Safety, and Environmental Affairs

5.1.6. HEALTH PHYSICS TECHNICIAN

The Health Physics Technician (HPT) assists the RSO with the implementation of the radiological and industrial safety programs. The HPT is responsible for the orderly collection and interpretation of all monitoring data, to include data from radiological safety and environmental programs. The HPT reports directly to the RSO.

5.1.7. SAFETY SUPERVISOR

The Safety Supervisor is responsible for the non-radiation related health and safety programs. The Safety Supervisor is authorized to conduct inspections and to immediately order any change necessary to preclude or eliminate safety hazards and/or maintain regulatory compliance. Responsibilities include the development and implementation of health and safety programs in compliance with Mine Safety and Health Administration (MSHA) regulations. Responsibilities of the Safety Supervisor include development of industrial safety and health programs and procedures, coordination with the RSO where industrial and radiological safety concerns are interrelated, safety and health training of new and existing employees, and the maintenance of appropriate records to document compliance with regulations. The Safety Supervisor may also be a qualified HPT and may function in that capacity when needed. The Safety Supervisor reports directly to the Manager of Health, Safety and Environmental Affairs.

5.2. ALARA POLICY

The purpose of the ALARA (As Low As Reasonably Achievable) Policy is to keep exposures to all radioactive materials and other hazardous material as low as possible and to as few personnel as possible, taking into account the state of technology and the economics of improvements in relation to benefits to the public health and safety, and other societal and socioeconomic

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2006 SERP Actions

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Figure 5.1-1: Crow Butte Resources Organizational Chart

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