

FIGURE WITHHELD UNDER 10 CFR 2.390

D-1

① ⊕ EFFECTIVE ON CONTRACT F 09203-84-C-1117 ONLY:  
7 -019 ASSEMBLIES  
1 -049 ASSEMBLY  
1 -069 ASSEMBLY  
AFTER WELDING THESE UNITS ARE TO BE GRIT BLASTED AND FINISHED  
WITH 1 COAT 'THEMEC' 66-1211 EPOXOLINE PRIMER & 2 COATS 'THEMEC'  
SERIES 66 EPOXY-POLYAMIDE-COLOR - \*G1 GRAY-MASK HOLES.

TI  
APERTURE  
CARD

25206

DRAWN BY MKELLY		DATE 6/10
CHECKED BY P.P. Benson		DATE 6/10
APPROVED By J. Spelman		DATE 6/10
APPROVED J.R. Patten		DATE 6/10
MATERIAL		

UNLESS OTHERWISE SPECIFIED:  
MACHINED SURFACES ✓  
TOLERANCES ON:

FRACTIONS	DECIMALS	ANGLES
1/32	.015	1/2°
1/16	.005	1/4°
1/8	.002	1/8°

CODE IDENT. NO. 80800

PALLET ASSY  
8505240623

SCALE 1/4" = 1"

SHEET 1 OF 4