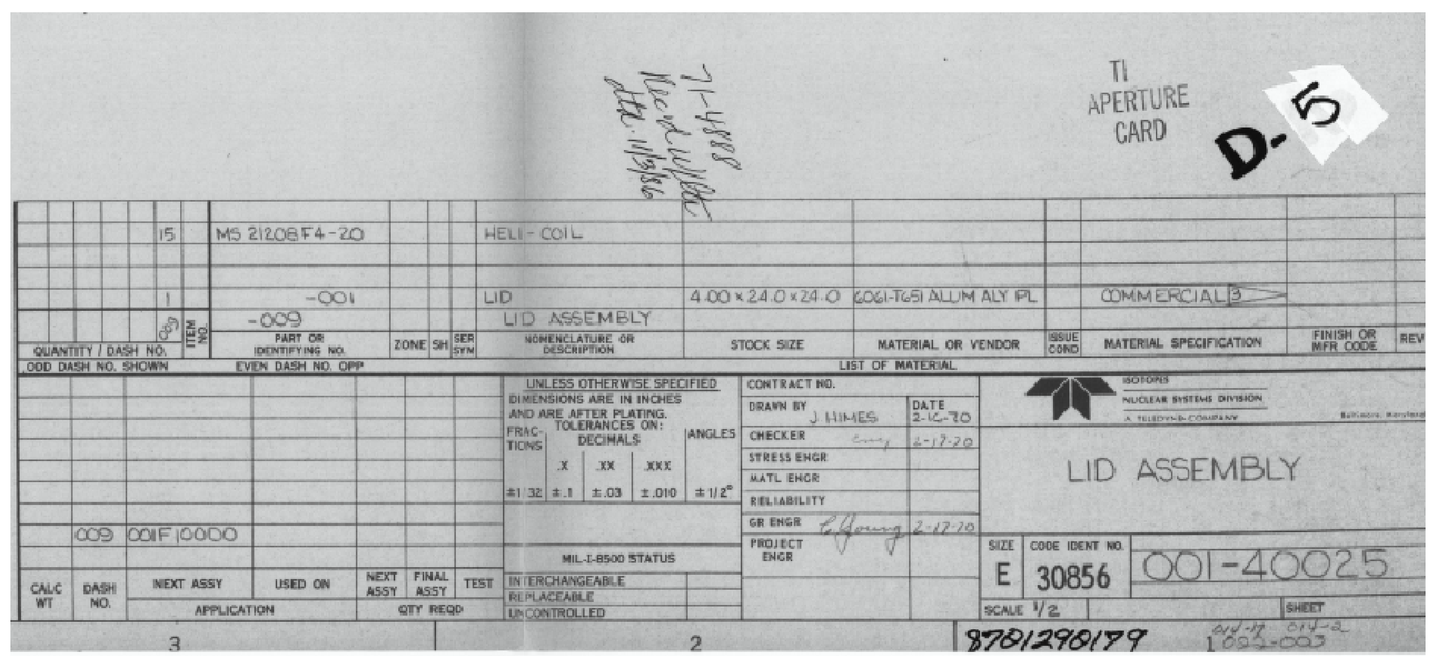
FIGURE WITHHELD UNDER 10 CFR 2.390



TI APERTURE CARD

D-5

QUANTITY / DASH NO.	ITEM NO.	PART OR IDENTIFYING NO.	ZONE	SH	SER SYM	NOMENCLATURE OR DESCRIPTION	STOCK SIZE	MATERIAL OR VENDOR	ISSUE COND	MATERIAL SPECIFICATION	FINISH OR MFR CODE	REV
15		MS 21208F4-20				HELI-COIL						
1		-001				LID	4.00 x 24.0 x 24.0	6061-T651 ALUM ALY PL		COMMERCIAL		
		-009				LID ASSEMBLY						

ODD DASH NO. SHOWN — EVEN DASH NO. OPP. — LIST OF MATERIAL

CALC WT	DASH NO.	NEXT ASSY	USED ON	NEXT ASSY	FINAL ASSY	TEST
	009	001F10000				

APPLICATION — QTY REQD

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND ARE AFTER PLATING.

FRACTIONS	TOLERANCES ON: DECIMALS .X	.XX	.XXX	ANGLES
±1/32	±.1	±.03	±.010	±1/2°

MIL-I-8500 STATUS: INTERCHANGEABLE / REPLACEABLE / UNCONTROLLED

CONTRACT NO.

		DATE
DRAWN BY	J. HINES	2-10-70
CHECKER		2-17-70
STRESS ENGR		
MATL ENGR		
RELIABILITY		
GR ENGR		2-17-70
PROJECT ENGR		

ISOTOPES NUCLEAR SYSTEMS DIVISION A TELEDYNE COMPANY Baltimore, Maryland

LID ASSEMBLY

SIZE E — CODE IDENT NO. 30856 — 001-40025

SCALE 1/2 — SHEET

3 — 2

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