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W3F1-2006-0068

December 14, 2006

U.S. Nuclear Regulatory Commission  
Attn: Document Control Desk  
Washington, DC 20555

**SUBJECT:** Core Operating Limits Report – Cycle 15 Revision 0  
Waterford Steam Electric Station, Unit 3  
Docket No. 50-382  
License No. NPF-38

Dear Sir or Madam:

Waterford 3 Technical Specification 6.9.1.11.3 requires submittal of the Core Operating Limits Report for each reload cycle. Attached is the Waterford 3 submittal of the Core Operating Limits Report for Cycle 15.

If you have any questions concerning this submittal please contact P.M. Melancon at (504) 739-6614.

There are no new commitments contained in this submittal.

Sincerely,

A handwritten signature in black ink, appearing to read "Robert J. Murillo".

RJM/RLW/cbh

Attachment:

1. Waterford 3 Core Operating Limits Report  
Cycle 15, Revision 0

A001

cc: Dr. Bruce S. Mallett  
U. S. Nuclear Regulatory Commission  
Region IV  
611 Ryan Plaza Drive, Suite 400  
Arlington, TX 76011

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U.S. Nuclear Regulatory Commission  
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Washington, DC 20555-0001

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Winston & Strawn  
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Louisiana Department of Environmental Quality  
Office of Environmental Compliance  
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American Nuclear Insurers  
Attn: Library  
Town Center Suite 300S  
29<sup>th</sup> S. Main Street  
West Hartford, CT 06107-2445

**Attachment 1**

**W3F1-2006-0068**

**Waterford 3 Core Operating Limits Report  
Cycle 15, Revision 0**

# ENERGY OPERATIONS

## WATERFORD 3

### CORE OPERATING LIMITS REPORT

FOR CYCLE 15

REVISION 0

Prepared by: P.M. Melancon P.M. Melancon 12-7-06  
Nuclear Engineering

Reviewed by: R.L. Williams Ron Williams per Telecon RLW 12/7/2006  
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Approved by: J. B. Holman J.B. Holman 12/7/06  
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Licensing

**WATERFORD 3**  
**CORE OPERATING LIMITS REPORT**  
**CYCLE 15, REVISION 0**

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**WATERFORD 3**  
**CORE OPERATING LIMITS REPORT**  
**CYCLE 15, REVISION 0**

**I. INTRODUCTION**

This CORE OPERATING LIMITS REPORT (COLR) has been prepared in accordance with the requirements of Waterford 3 Technical Specification 6.9.1.11 for Waterford 3 Cycle 15. The core operating limits have been developed using the NRC approved methodologies specified in Section III. This is Revision 0 of the Cycle 15 COLR.

The major changes between the Cycle 15 Revision 0 COLR and the Cycle 14 Revision 0, Chg. 1 COLR are listed below:

- Titles, headings, and page footers were revised to indicate Cycle 15
- The Table of Contents List of Effective Pages was updated.
- The List of Figures was revised to indicate that COLR Figures 6 and 7 are no longer used.
- This Introduction section was revised to reflect the changes for Cycle 15.
- Section 3.2.1 was revised to specify the Linear Heat Rate limits of 12.9 kW/ft with COLSS in service and 13.2 kW/ft with COLSS out of service.
- Figure 6 was designated as "Not Used" since the linear heat rate limit with COLSS in service is now listed in COLR Section 3.2.1.
- Figure 7 was designated as "Not Used" since the linear heat rate limit with COLSS out of service is now listed in COLR Section 3.2.1.
- Item 14 of Section III was updated to include the revision level and date of the Zirconium Diboride Topical Report



## **II. AFFECTED TECHNICAL SPECIFICATIONS**

**CORE OPERATING LIMITS REPORT**  
**SHUTDOWN MARGIN - ANY CEA WITHDRAWN**

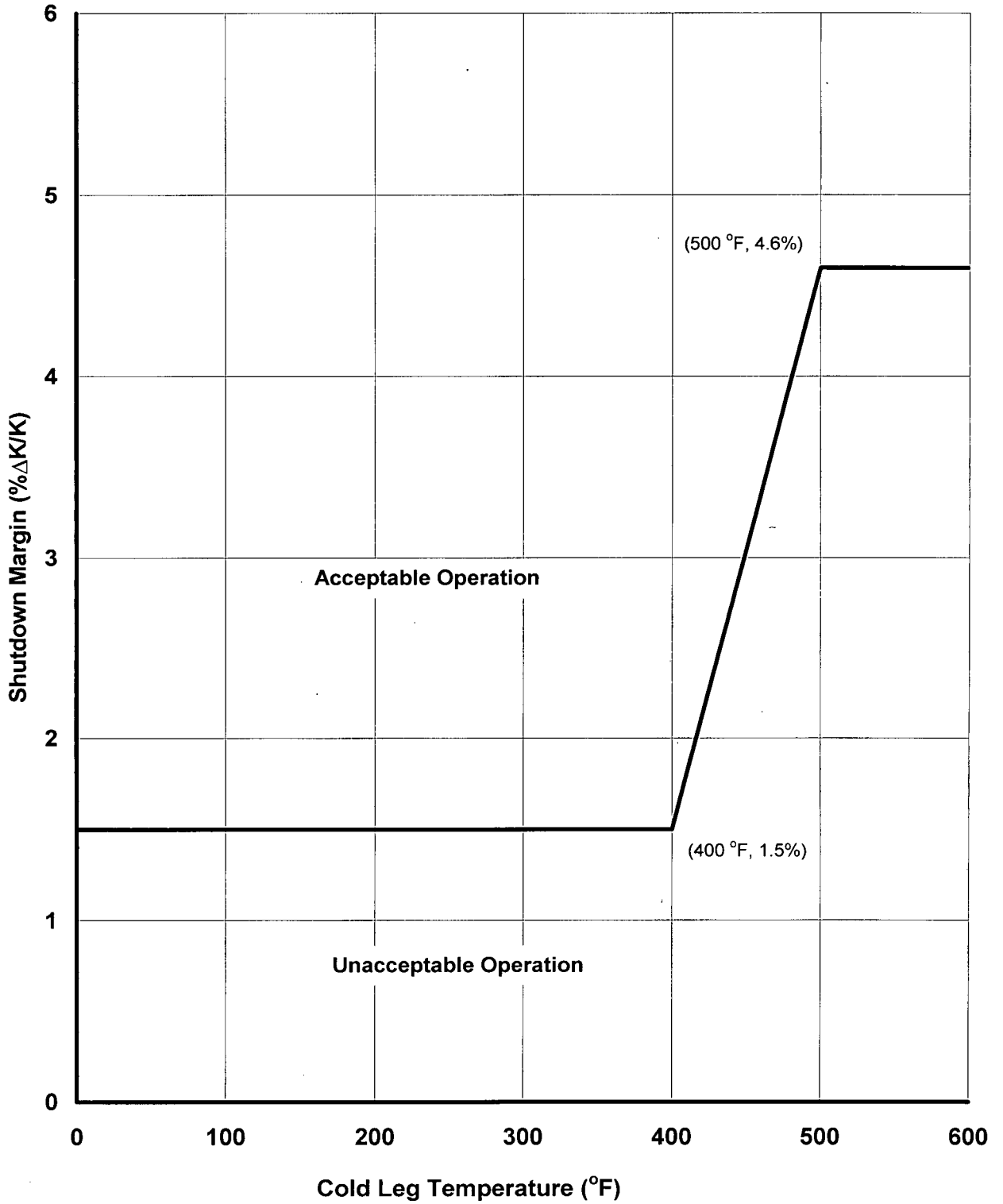
3.1.1.1 The SHUTDOWN MARGIN shall be greater than or equal to 5.15%  $\Delta k/k$  when  $T_{avg}$  is greater than 200 °F or 2.0%  $\Delta k/k$  when  $T_{avg}$  is less than or equal to 200 °F.

## **CORE OPERATING LIMITS REPORT**

### **SHUTDOWN MARGIN - ALL CEAs FULLY INSERTED**

3.1.1.2 The SHUTDOWN MARGIN shall be maintained within the region of acceptable operation of COLR Figure 1.

**Shutdown Margin Versus Cold Leg Temperature  
(All CEAs Fully Inserted)**

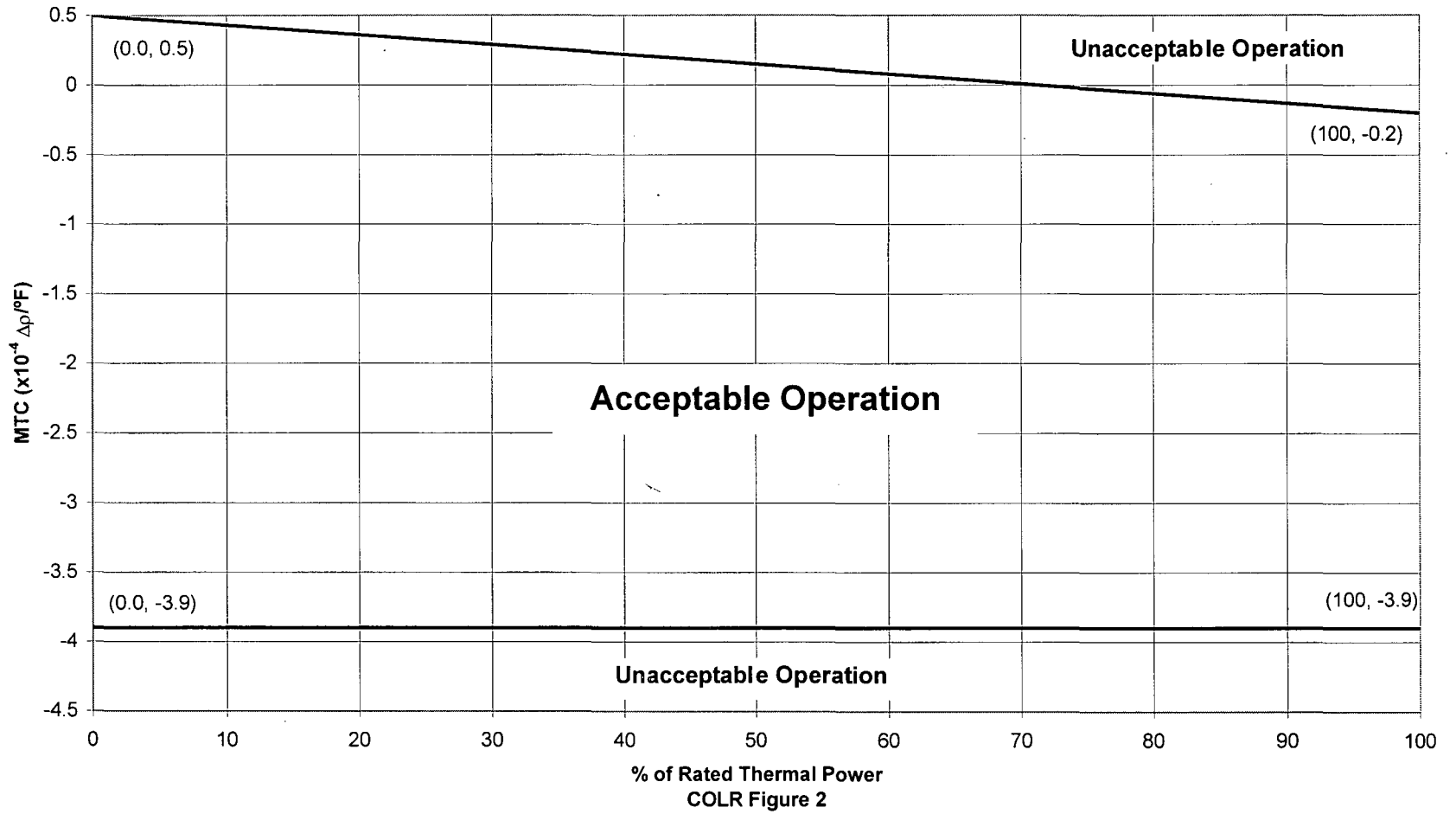


**COLR Figure 1**

**CORE OPERATING LIMITS REPORT**  
**MODERATOR TEMPERATURE COEFFICIENT**

3.1.1.3 The Moderator Temperature Coefficient (MTC) shall be maintained within the region of acceptable operation of COLR Figure 2.

Moderator Temperature Coefficient Versus % of Rated Thermal Power



## CORE OPERATING LIMITS REPORT

### BORON DILUTION

3.1.2.9 See COLR Tables 1 through 5 for required RCS boron concentration monitoring frequencies and Charging Pump operation limits.

#### SURVEILLANCE REQUIREMENTS

Each required boron dilution alarm shall be adjusted to less than or equal to 1.75 times (1.75x) the existing neutron flux (cps) at the following frequencies:

- a. No sooner than one half hour after shutdown and no later than 1 hour after shutdown.
- b. At least once per one-half (1/2) hour if the reactor has been shut down  $\geq 0.5$  hour but  $< 2$  hours
- c. At least once per hour if the reactor has been shutdown  $\geq 2$  hours but  $< 10$  hours.
- d. At least once per 5 hours if the reactor has been shut down  $\geq 10$  hours but  $< 25$  hours.
- e. At least once per 24 hours if the reactor has been shut down  $\geq 25$  hours but  $< 21$  days.
- f. At least once per 7 days if the reactor has been shut down  $\geq 21$  days.

**COLR TABLE 1**

**REQUIRED MONITORING FREQUENCIES FOR BACKUP BORON  
DILUTION DETECTION AS A FUNCTION OF OPERATING  
CHARGING PUMPS AND PLANT OPERATIONAL MODES FOR  
K<sub>eff</sub> GREATER THAN 0.98**

K<sub>eff</sub> > 0.98

OPERATIONAL MODE	Number of Operating Charging Pumps*			
	0	1	2	3
3	12 hours	0.75 hours	Operation not allowed **	
4	12 hours	Operation not allowed **		
5 RCS filled	8 hours	Operation not allowed **		
5 RCS partially drained	8 hours	Operation not allowed **		
6	Operation not allowed **			

\* Charging pump OPERABILITY for any period of time shall constitute OPERABILITY for the entire monitoring frequency.

\*\* The precluded number of charging pumps shall be verified to be inoperable by racking out their motor circuit breakers.



**COLR TABLE 2**

REQUIRED MONITORING FREQUENCIES FOR BACKUP BORON  
DILUTION DETECTION AS A FUNCTION OF OPERATING  
CHARGING PUMPS AND PLANT OPERATIONAL MODES FOR  
 $K_{eff}$  GREATER THAN 0.97 AND LESS THAN OR EQUAL TO 0.98

$$0.98 \geq K_{eff} > 0.97$$

OPERATIONAL MODE	Number of Operating Charging Pumps*			
	0	1	2	3
3	12 hours	2.0 hours	0.5 hours	Operation not allowed**
4	12 hours	0.75 hours	Operation not allowed**	
5 RCS filled	8 hours	0.75 hours	Operation not allowed**	
5 RCS partially drained	8 hours	0.5 hours	Operation not allowed**	
6		Operation not allowed**		

\* Charging pump OPERABILITY for any period of time shall constitute OPERABILITY for the entire monitoring frequency.

\*\* The precluded number of charging pumps shall be verified to be inoperable by racking out their motor circuit breakers.

### COLR TABLE 3

REQUIRED MONITORING FREQUENCIES FOR BACKUP BORON  
DILUTION DETECTION AS A FUNCTION OF OPERATING  
CHARGING PUMPS AND PLANT OPERATIONAL MODES FOR  
 $K_{eff}$  GREATER THAN 0.96 AND LESS THAN OR EQUAL TO 0.97

$$0.97 \geq K_{eff} > 0.96$$

OPERATIONAL MODE	Number of Operating Charging Pumps <sup>*</sup>			
	0	1	2	3
3	12 hours	3.0 hours	1.25 hours	0.5 hours
4	12 hours	1.5 hours	Operation not allowed <sup>**</sup>	
5 RCS filled	8 hours	1.5 hours	Operation not allowed <sup>**</sup>	
5 RCS partially drained	8 hours	0.75 hours	Operation not allowed <sup>**</sup>	
6	Operation not allowed <sup>**</sup>			

<sup>\*</sup> Charging pump OPERABILITY for any period of time shall constitute OPERABILITY for the entire monitoring frequency.

<sup>\*\*</sup> The precluded number of charging pumps shall be verified to be inoperable by racking out their motor circuit breakers.

### COLR TABLE 4

REQUIRED MONITORING FREQUENCIES FOR BACKUP BORON  
DILUTION DETECTION AS A FUNCTION OF OPERATING  
CHARGING PUMPS AND PLANT OPERATIONAL MODES FOR  
 $K_{eff}$  GREATER THAN 0.95 AND LESS THAN OR EQUAL TO 0.96

$$0.96 \geq K_{eff} > 0.95$$

OPERATIONAL MODE	Number of Operating Charging Pumps*			
	0	1	2	3
3	12 hours	4.0 hours	2.0 hours	1.0 hours
4	12 hours	2.25 hours	0.75 hours	Operation not allowed**
5 RCS filled	8 hours	2.0 hours	0.75 hours	Operation not allowed**
5 RCS partially drained	8 hours	2.0 hours	0.5 hours	Operation not allowed**
6	Operation not allowed**			

\* Charging pump OPERABILITY for any period of time shall constitute OPERABILITY for the entire monitoring frequency.

\*\* The precluded number of charging pumps shall be verified to be inoperable by racking out their motor circuit breakers.

### COLR TABLE 5

REQUIRED MONITORING FREQUENCIES FOR BACKUP BORON  
DILUTION DETECTION AS A FUNCTION OF OPERATING  
CHARGING PUMPS AND PLANT OPERATIONAL MODES FOR  
 $K_{eff}$  LESS THAN OR EQUAL TO 0.95

$K_{eff} \leq 0.95$

OPERATIONAL MODE	Number of Operating Charging Pumps*			
	0	1	2	3
3	12 hours	5.0 hours	2.0 hours	1.0 hours
4	12 hours	2.75 hours	1.0 hours	Operation not allowed**
5 RCS filled	8 hours	3.0 hours	1.0 hours	0.5 hours
5 RCS partially drained	8 hours	2.5 hours	0.75 hours	Operation not allowed**
6	24 hours	2.25 hours	0.5 hours	Operation not allowed**

\* Charging pump OPERABILITY for any period of time shall constitute OPERABILITY for the entire monitoring frequency.

\*\* The precluded number of charging pumps shall be verified to be inoperable by racking out their motor circuit breakers.

## **CORE OPERATING LIMITS REPORT**

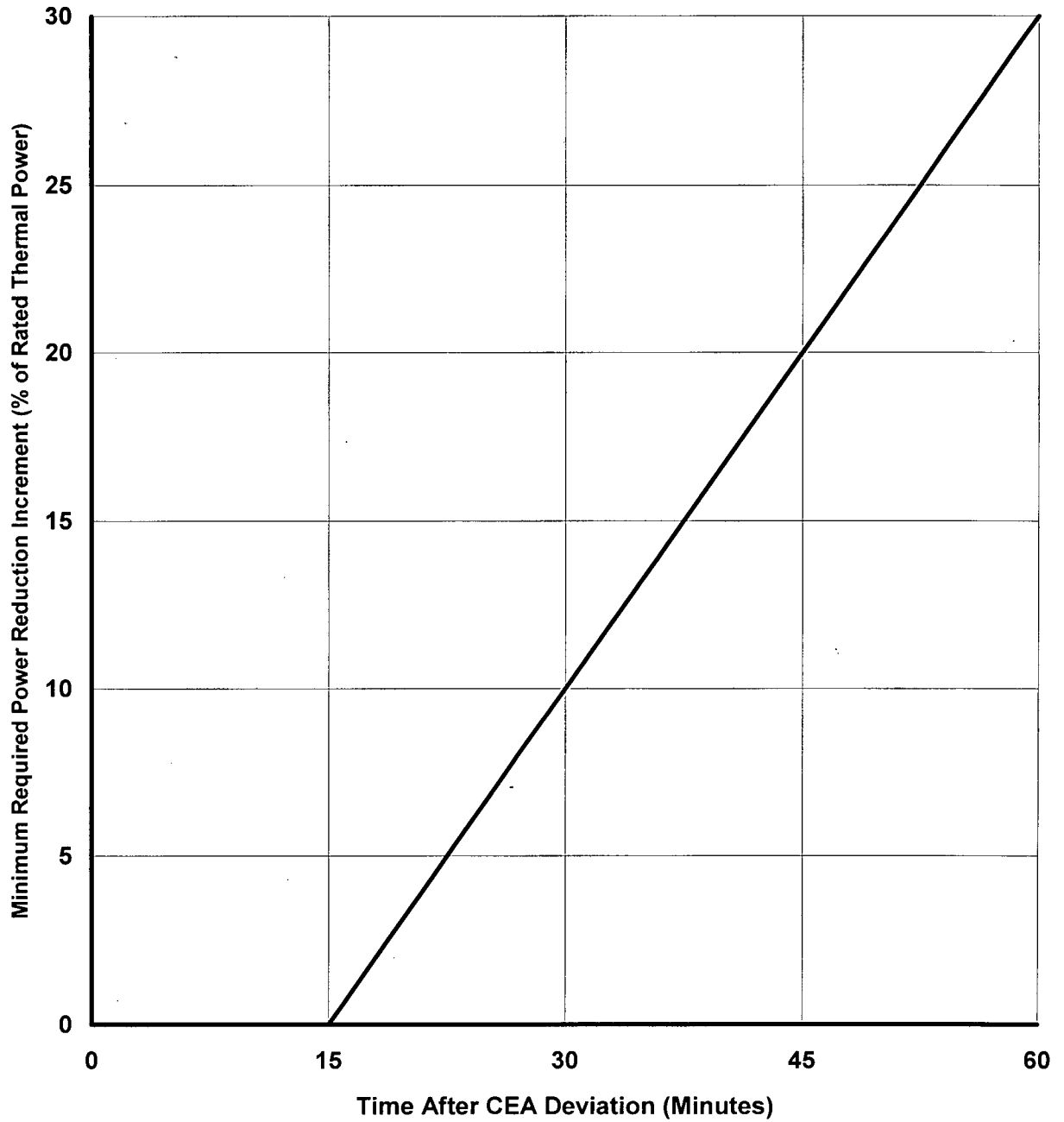
### **MOVABLE CONTROL ASSEMBLIES - CEA POSITION**

- 3.1.3.1.a With one CEA trippable but misaligned from any other CEA in its group by more than 19 inches, operation in MODES 1 and 2 may continue, provided that core power is reduced in accordance with COLR Figure 3.
- 3.1.3.1.b With one or more CEAs trippable but misaligned from any other CEAs in its group by more than 7 inches but less than or equal to 19 inches, operation in MODES 1 and 2 may continue, provided that core power is reduced in accordance with COLR Figure 3.

#### NOTES

1. Item 3.1.3.1.a corresponds with ACTION "c" of Technical Specification 3.1.3.1.
2. Item 3.1.3.1.b corresponds with ACTION "d" of Technical Specification 3.1.3.1.

### Required Power Reduction After Single CEA Deviation\*



COLR Figure 3

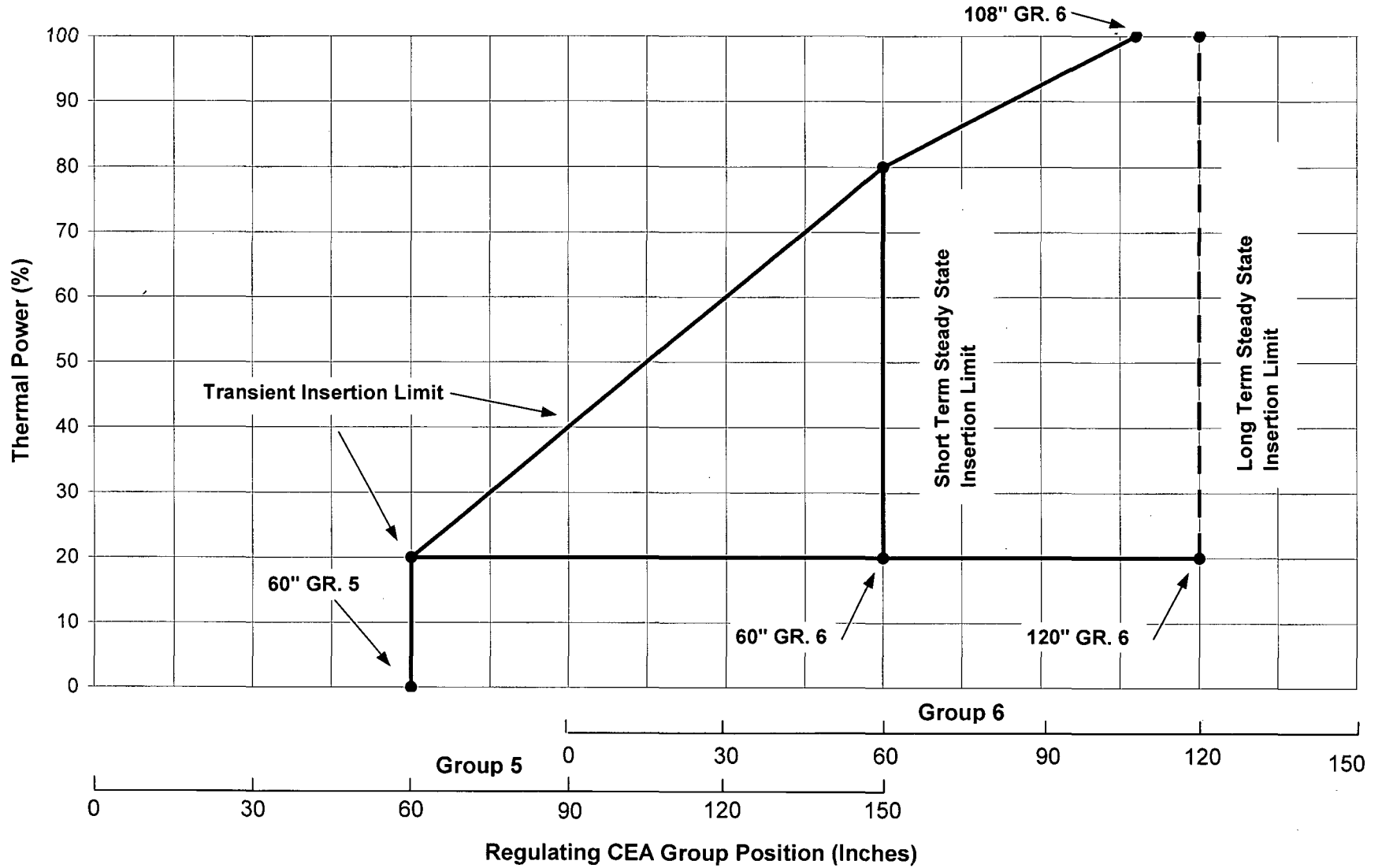
\* When thermal power is reduced to 60% of rated thermal power per this limit curve, further reduction is not required by this Technical Specification.

## **CORE OPERATING LIMITS REPORT**

### **REGULATING AND GROUP P CEA INSERTION LIMITS**

- 3.1.3.6 The regulating CEA groups and Group P CEAs shall be limited to the withdrawal sequence and to the insertion limits shown on COLR Figure 4 (regulating groups) and Figure 5 (Group P).

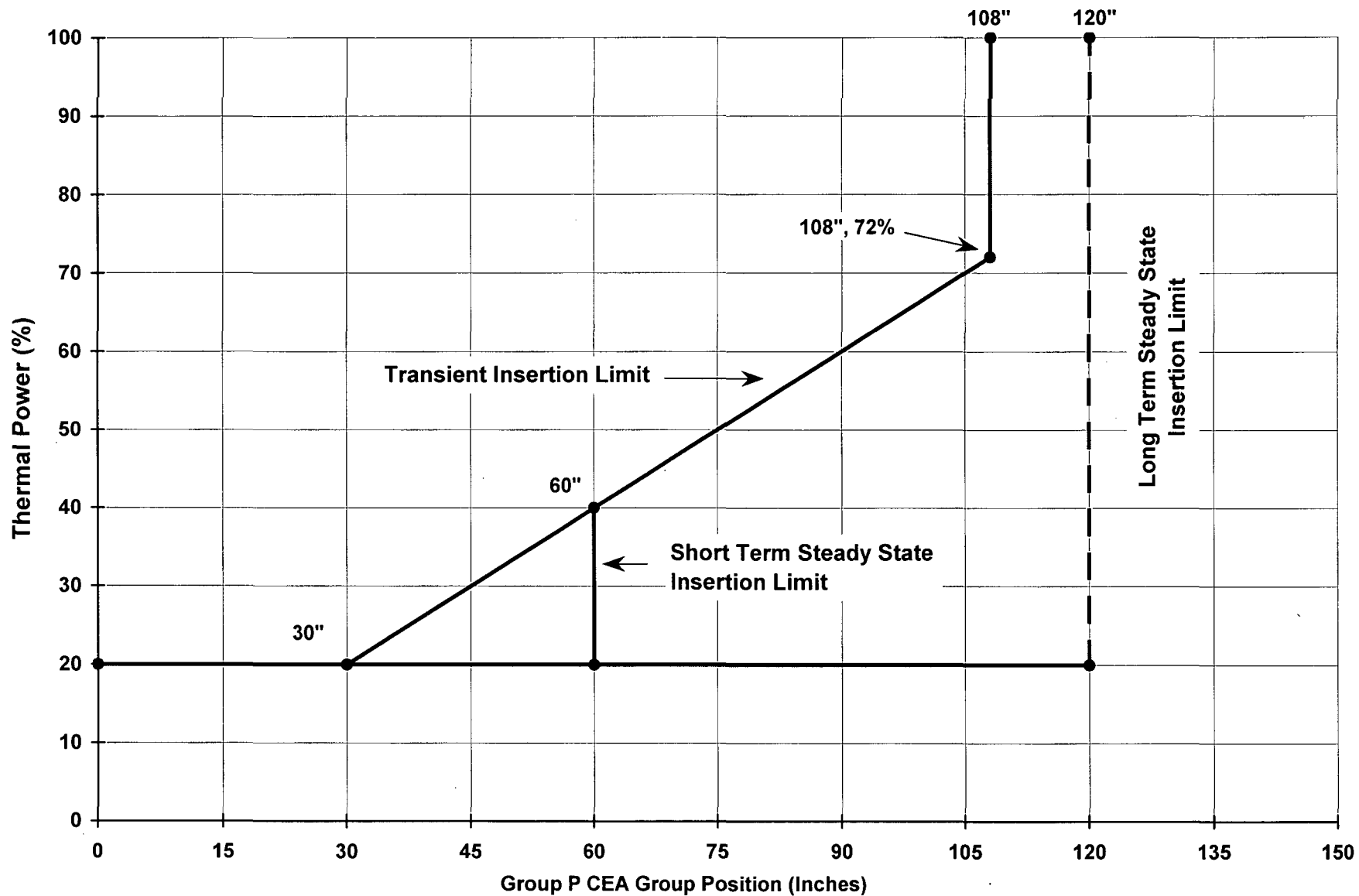
### Regulating CEA Group Insertion Limits Versus Thermal Power



COLR Figure 4



### Group P CEA Group Insertion Limits Versus Thermal Power



COLR Figure 5

**CORE OPERATING LIMITS REPORT**  
**LINEAR HEAT RATE**

- 3.2.1 The linear heat rate shall be maintained:
- a.  $\leq 12.9$  kW/ft when COLSS is in service
  - b.  $\leq 13.2$  kW/ft when COLSS is out of service

**COLR Figure 6**

(Not Used)

**COLR Figure 7**

(Not Used)

**CORE OPERATING LIMITS REPORT**  
**AZIMUTHAL POWER TILT-  $T_q$**

3.2.3 The measured AZIMUTHAL POWER TILT shall be maintained  $\leq 0.03$ .

## CORE OPERATING LIMITS REPORT

### DNBR MARGIN

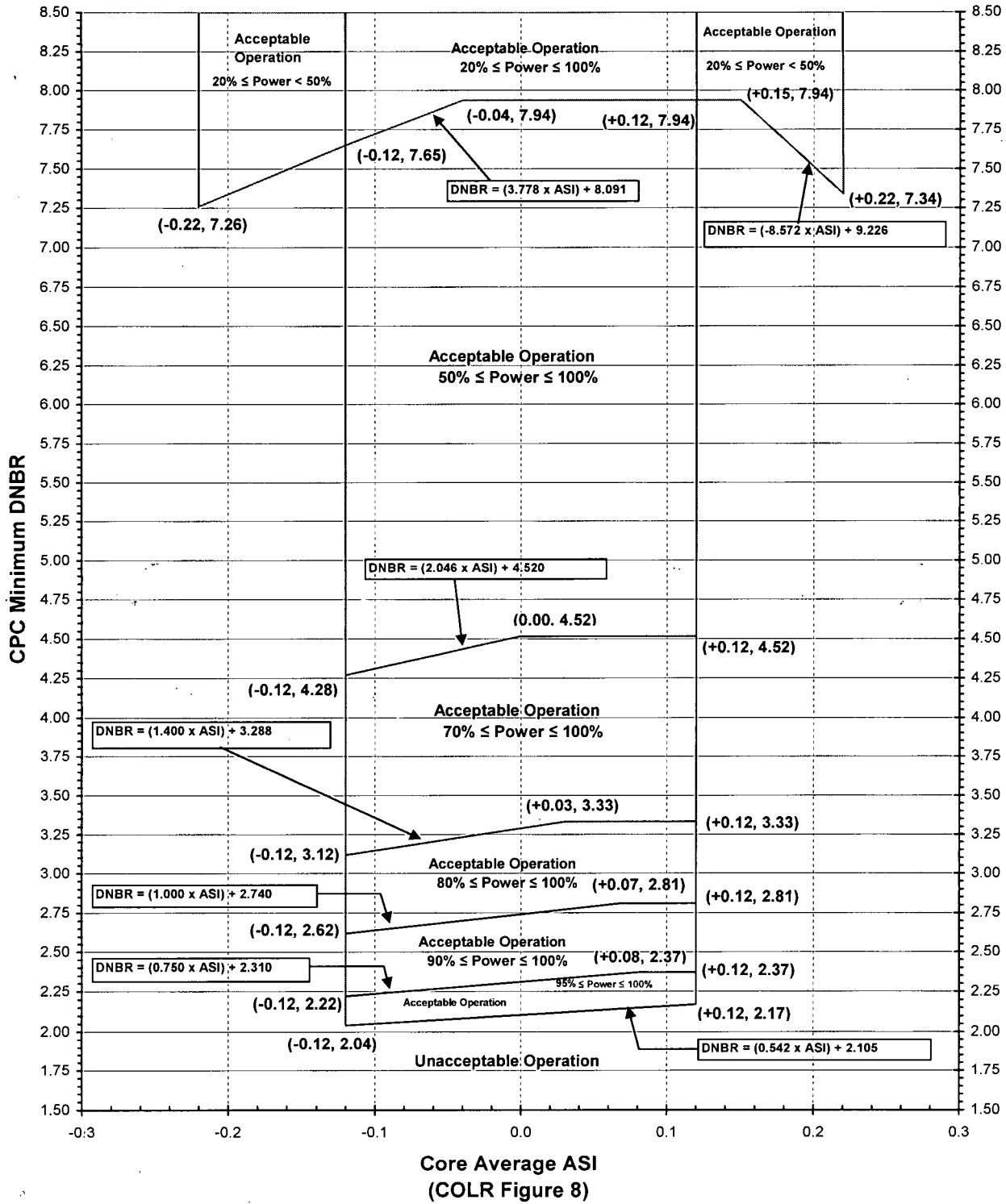
3.2.4 The DNBR margin shall be maintained by one of the following methods:

- a) When COLSS is in service and neither CEAC is operable: maintain COLSS calculated core power less than or equal to COLSS calculated core power operating limit based on DNBR decreased by 13% RATED THERMAL POWER.
- b) When COLSS is out of service and at least one CEAC is operable: operate within the region of acceptable operation shown on COLR Figure 8 (or 8A as appropriate), using any operable CPC channel.
- c) When COLSS is out of service and neither CEAC is operable: operate within the region of acceptable operation shown on COLR Figure 9 (or 9A as appropriate), using any operable CPC channel.

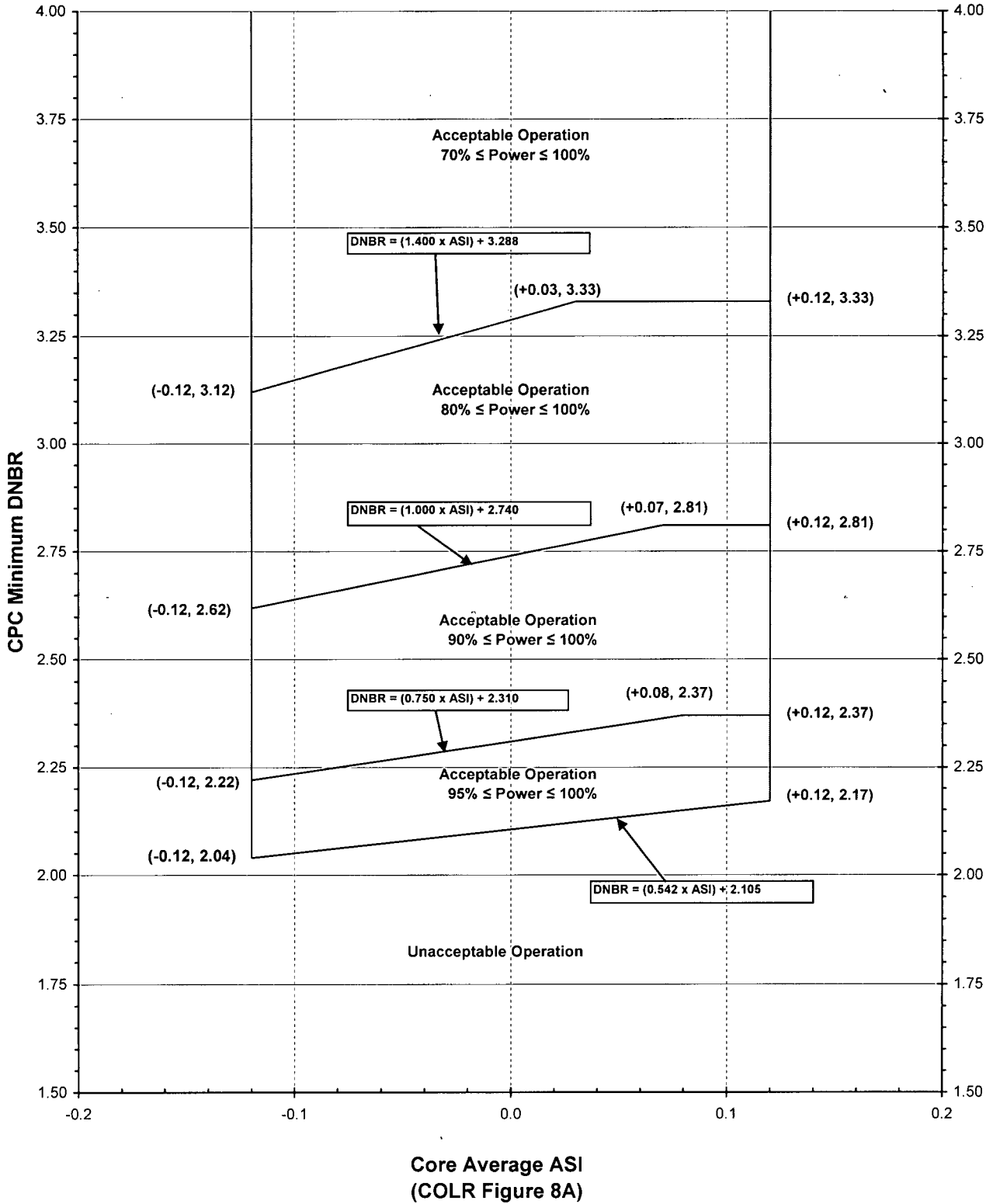
### NOTES

1. The various DNBR limit lines shown between the vertical ASI limit lines drawn at  $\pm 0.12$  and  $\pm 0.22$  on Figures 8, 8A, 9, and 9A represent the minimum CPC-calculated DNBR value required for operation in the power range displayed in the area above each line. Operation at lower power levels requires that a larger DNBR value be maintained. For example, with ASI equal to  $-0.12$  and a core power of 85%, CPC calculated DNBR must be a minimum of 2.62 with any CEAC Operable. At 79% power and the same ASI value with any CEAC Operable, the calculated DNBR must be at least 3.12. At 65% power and the same ASI value, DNBR must be a minimum of 4.28. At 90% power and an ASI value of  $+0.08$ , DNBR must be no less than 2.37.
2. The vertical ASI limit lines shown at  $\pm 0.12$  and  $\pm 0.22$  on Figures 8, 8A, 9, and 9A may be considered as extending beyond the maximum DNBR value on the Y-axis of the charts. Therefore, when monitoring DNBR with these figures, compliance is achieved at all power levels shown on a given figure when DNBR is greater than the largest DNBR value on the vertical scale.
3. Figure 8A is provided to offer better resolution for the four power ranges in the lower portion of Figure 8. Figure 9A is provided to offer better resolution for the four power ranges in the lower portion of Figure 9.
4. Equations are provided on Figures 8, 8A, 9, and 9A to assist in determining DNBR limits in the sloped portions of the plots.

### Allowable DNBR with Any CEAC Operable (COLSS Out of Service)

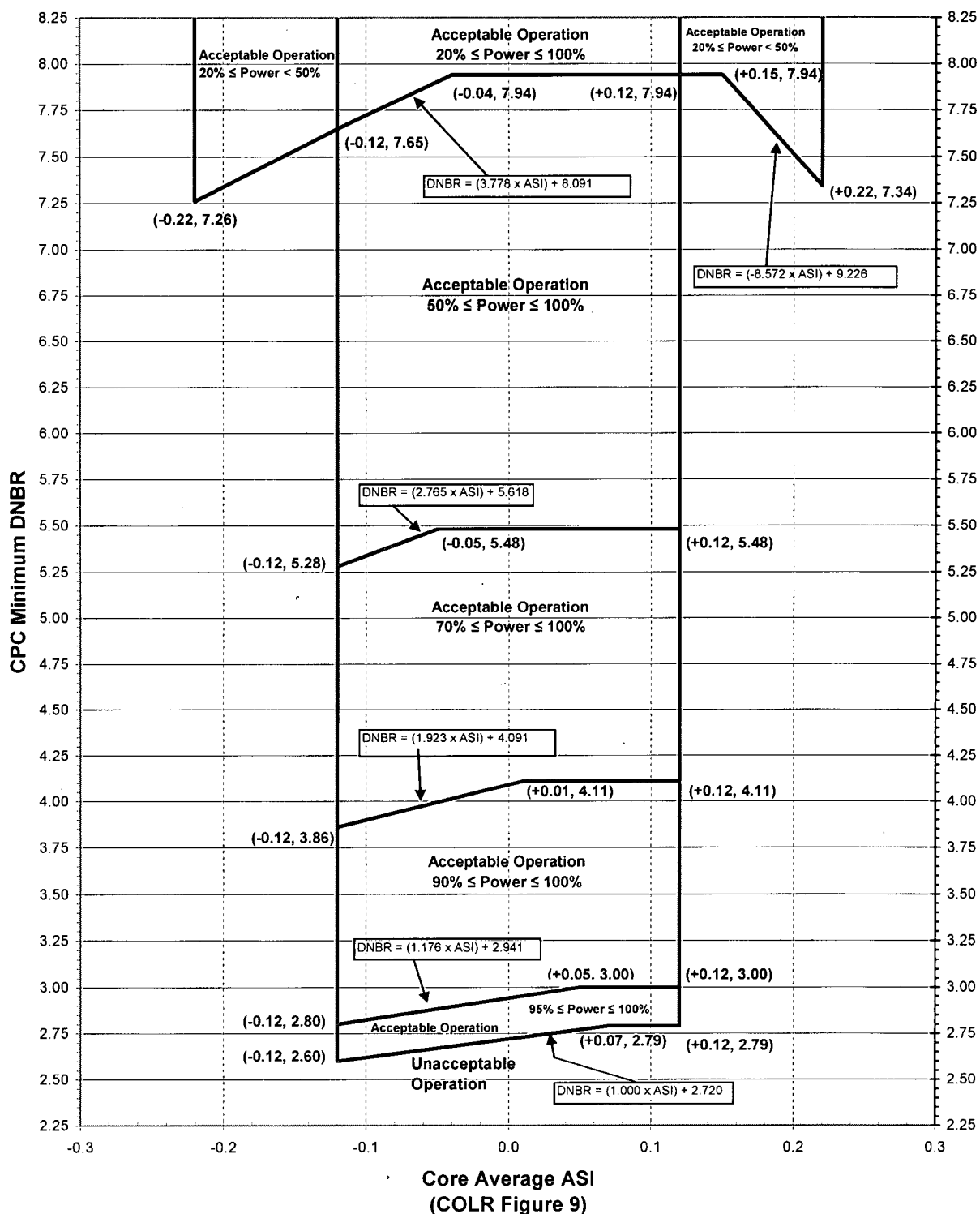


**Subset of Allowable DNBR with Any CEAC Operable  
(COLSS Out of Service)**

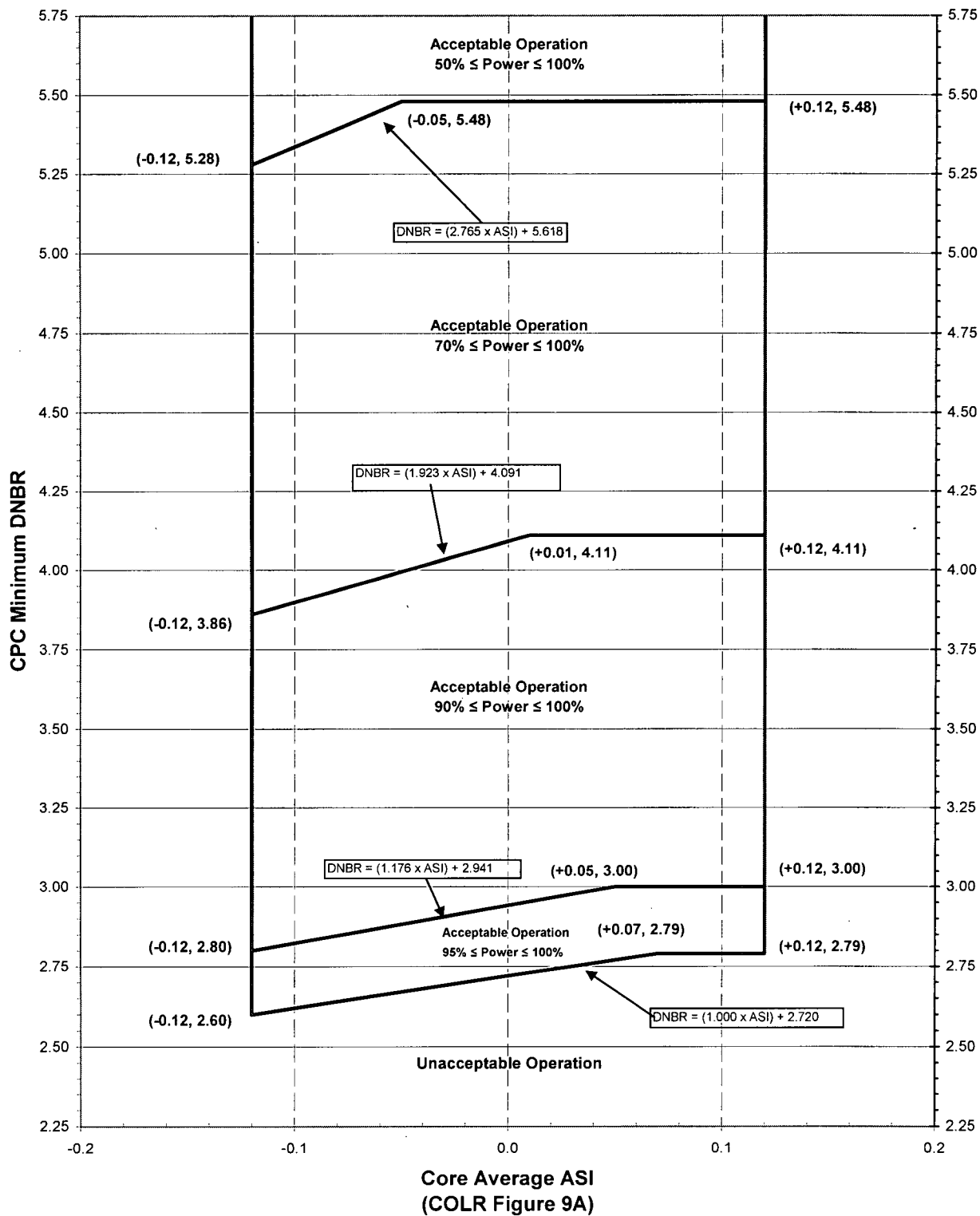




### Allowable DNBR with No CEAC(s) Operable (COLSS Out of Service)



**Subset of Allowable DNBR with No CEAC(s) Operable  
(COLSS Out of Service)**



## CORE OPERATING LIMITS REPORT

### AXIAL SHAPE INDEX

3.2.7 The AXIAL SHAPE INDEX (ASI) shall be maintained within the following limits:

#### **COLSS Operable**

$-0.16 \leq \text{ASI} \leq +0.16$  for THERMAL POWERS  $\geq 50\%$  of  
RATED THERMAL POWER

$-0.26 \leq \text{ASI} \leq +0.26$  for THERMAL POWERS from 20% to <50%  
of RATED THERMAL POWER

#### **COLSS Out of Service**

$-0.12 \leq \text{ASI} \leq +0.12$  for THERMAL POWERS  $\geq 50\%$  of  
RATED THERMAL POWER

$-0.22 \leq \text{ASI} \leq +0.22$  for THERMAL POWERS from 20% to <50%  
of RATED THERMAL POWER

**CORE OPERATING LIMITS REPORT**  
**BORON CONCENTRATION**

- 3.9.1 While in Mode 6, the RCS boron concentration shall be maintained sufficiently to ensure that the more restrictive of the following reactivity conditions is met:
- a. Either  $K_{\text{eff}}$  of 0.95 or less, or
  - b. A boron concentration of greater than or equal to 2050 ppm.

### III. METHODOLOGIES

The analytical methods used to determine the core operating limits listed above are those previously reviewed and approved by the NRC in:

1. "The ROCS and DIT Computer Codes for Nuclear Design," CENPD-266-P-A, April 1983; and "C-E Methodology for Core Designs Containing Gadolinia-Urania Burnable Absorber," CENPD-275-P-A, May 1988. (Methodology for Specifications 3.1.1.1 and 3.1.1.2 for Shutdown Margins, 3.1.1.3 for MTC, 3.1.3.6 for Regulating and Group P CEA Insertion Limits, 3.1.2.9 Boron Dilution (Calculation of CBC & IBW), and 3.9.1 Boron Concentration).
2. "C-E Method for Control Element Assembly Ejection Analysis," CENPD-0190-A, January 1976. (Methodology for Specification 3.1.3.6 for Regulating and Group P CEA Insertion Limits and 3.2.3 for Azimuthal Power Tilt).
3. "Modified Statistical Combination of Uncertainties" CEN-356(V)-P-A, May 1988. (Methodology for Specification 3.2.4 for DNBR Margin and 3.2.7 for ASI).
4. "Calculative Methods for the CE Large Break LOCA Evaluation Model For The Analysis of C-E and W Designed NSSS," CENPD-132, Supplement 3-P-A, June 1985. (Methodology for Specification 3.1.1.3 for MTC, 3.2.1 for Linear Heat Rate, 3.2.3 for Azimuthal Power Tilt and 3.2.7 for ASI).
5. "Calculative Methods for the ABB CE Small Break LOCA Evaluation Model," CENPD-137-P, August 1974; Supplement 2-P-A, April 1998. (Methodology for Specification 3.1.1.3 for MTC, 3.2.1 for Linear Heat Rate, 3.2.3 for Azimuthal Power Tilt and 3.2.7 for ASI).
6. "CESEC - Digital Simulation of a Combustion Engineering Nuclear Steam Supply System," (CE letter LD-82-001 and NRC SE to CE dated April 3, 1984). (Methodology for Specification 3.1.1.1 and 3.1.1.2 for Shutdown Margins, 3.1.1.3 for MTC, 3.1.3.1 for Movable Control Assemblies – CEA Position, 3.1.3.6 for Regulating and Group P CEA Insertion Limits, and 3.2.3 for Azimuthal Power Tilt).
7. "Qualification of Reactor Physics Methods for the Pressurized Water Reactors of the Entergy System," ENEAD-01-P, Revision 0, December 21, 1993. (Methodology for Specifications 3.1.1.1 and 3.1.1.2 for Shutdown Margins, 3.1.1.3 for MTC, 3.1.3.6 for Regulating and Group P CEA Insertion Limits, 3.1.2.9 Boron Dilution (calculation of CBC & IBW), and 3.9.1 Boron Concentration).
8. "Fuel Rod Maximum Allowable Gas Pressure," CEN-372-P-A, May 1990. (Methodology for Specification 3.2.1, Linear Heat Rate).

9. "Technical Description Manual for the CENTS Code," WCAP-15996-P-A, April 2004. (Methodology for Specification 3.1.1.1 and 3.1.1.2 for Shutdown Margins, 3.1.1.3 for MTC, 3.1.3.1 for Movable Control Assemblies – CEA Position, 3.1.3.6 for Regulating and group P CEA Insertion Limits, and 3.2.3 for Azimuthal Power Tilt).
10. "Calculative Methods for the CE Nuclear Power Large Break LOCA Evaluation Model," CENPD-132, Supplement 4-P-A, March 2001. (Methodology for Specification 3.1.1.3 for MTC, 3.2.1 for Linear Heat Rate, 3.2.3 for Azimuthal Power Tilt and 3.2.7 for ASI).
11. "Implementation of ZIRLO Material Cladding in CE Nuclear Power Fuel Assembly Designs," CENPD-404-P-A, November 2001. (Methodology for Specification 3.1.1.3 for MTC, 3.2.1 for Linear Heat Rate, 3.2.3 for Azimuthal Power Tilt, and 3.2.7 for ASI).
12. "Qualification of the PHOENIX-P/ANC Nuclear Design System for Pressurized Water Reactor Cores," WCAP-11596-P-A, June 1988; "ANC: A Westinghouse Advanced Nodal Computer Code," WCAP-10965-P-A, September 1986; and "ANC: A Westinghouse Advanced Nodal Computer Code: Enhancements to ANC Rod Power Recovery," WCAP-10965-P-A Addendum 1, April 1989. (Methodology for Specifications 3.1.1.1 and 3.1.1.2 for Shutdown Margins, 3.1.1.3 for MTC, 3.1.3.6 for Regulating and group P CEA Insertion Limits, 3.1.2.9 Boron Dilution (Calculation of CBC and IBW), and 3.9.1 Boron Concentration).
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