



71-6078

Docket No. 71-6078  
Director, Office of Nuclear Material Safety and Safeguards  
U.S. Nuclear Regulatory Commission  
ATTN: Document Control Desk  
Washington, DC 20555-0001

Subject: **Request for Amendment for the Model 927 Shipping Package**

Reference: 1) USNRC Certificate of Compliance No 6078, Revision 23, June 10, 1998

Dear Sir:

Combustion Engineering hereby request an amendment for the above referenced Certificate of Compliance. During the recent amendment process, a detail in the Bill of Materials listed on Sheet one of the licensing drawings was overlooked. The detail involves the material characterization of Items 12 and 36 pertaining to the package fastening bolts. In order to maintain consistency with the recently approved description in Appendix 2A of the application, the licensing drawings have been updated to list the bolt material as Steel instead of C. Steel. These drawings are submitted for replacement of the drawings referenced in the present certificate.

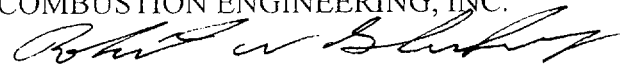
The requested change does not reduce the safety of the package nor invalidate the original tests of the package or the nuclear criticality safety analysis.

Combustion Engineering, Inc., requests approval as soon as possible in order to perform the repair work requested in the amendment and must have approval by July 1, 1998 in order to support upcoming fuel shipments.

If there are questions regarding this matter, please feel free to contact Mr. Robert Freeman of my staff at (314) 937-4691 Ext. 425 or myself at (314) 937-4691 Ext. 399.

Sincerely,

COMBUSTION ENGINEERING, INC.

  
Robert W. Sharkey  
Director, Regulatory Affairs

6-19-98

Date

RA98/765

cc: C. Ross Chappell

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ABB CENO Fuel Operations

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9807170040 980619  
PDR ADOCK 07106078  
C PDR

Combustion Engineering, Inc.

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St. Louis (314) 296-5640  
Fax (314) 937-7955

FIGURE WITHHELD UNDER 10 CFR 2.390

9807170040-01

2	DDH	8/19/96	Rev. 1/11/97	CHANGED MATERIAL CALLOUT OF ITEMS 12 & 36 FROM G- STEEL TO STEEL		
1	DDH	6/1/96		CHANGED WELD CALLOUT FROM 1/8 TO 1/4 FOR SECT. 11-11		
REV	BY	DATE	APP'D	DATE	DESCRIPTION	
DRAWN BY: D. MOSBY 3/8/96					<b>ABB</b>	
— APPROVALS —						
FACILITIES ENGINEER: <i>[Signature]</i> 6/9/96						
QUALITY MANAGER: <i>[Signature]</i> 6/9/96						
REG. AFFAIRS: <i>[Signature]</i> 6/9/96					NUCLEAR POWER	
OTHERS: <i>[Signature]</i> 6/9/96						
SCALE: 1" = 1'					927 SHIPPING CONTAINER	
TOLERANCES UNLESS OTHERWISE SPECIFIED						
FRACTIONAL: 1/16" 1/32" 1/64" 3/32" 1/8" 3/16" 1/4" 5/16" 3/8" 7/16" 1/2" 5/8" 3/4" 7/8" 1"						
DECIMAL: 0.0005 0.001 0.002 0.005 0.010 0.015 0.020 0.030 0.040 0.050 0.060 0.070 0.080 0.090 0.100 0.125 0.150 0.175 0.200 0.250 0.300 0.350 0.400 0.450 0.500 0.550 0.600 0.650 0.700 0.750 0.800 0.850 0.900 0.950 1.000						
ANGULAR: 15° 30° 45° 60° 75° 90° 105° 120° 135° 150° 165° 180°						
SHT 1 OF 4					DRAWING NUMBER L-6078-01	REV 2

FIGURE WITHHELD UNDER 10 CFR 2.390

9807170040-02

2	DEM	4/18/88	Rich: 6/15/88	CHANGED MATERIAL CALLOUT OF ITEMS 12 & 34 FROM C. STEEL TO STEEL	
1	DEM	6/4/88		CHANGED WELD CALLOUT FROM 1/8 TO 1/4 FOR SECT. M-W	
REV	BY	DATE	APPRD	DATE	DESCRIPTION
DRAWN BY: D. MOSBY			5/6/88		<b>ABB</b>
= APPROVALS =					
FACILITIES ENGINEER: <i>[Signature]</i> 6/14/88					
QUALITY MANAGER: <i>[Signature]</i> 6/15/88					NUCLEAR POWER
REG. AFFAIRS: <i>[Signature]</i> 6/15/88					
OTHERS/					
SCALE: 1/8" = 1"					927 SHIPPING CONTAINER
TOLERANCES UNLESS OTHERWISE SPECIFIED					
FRACTIONAL     "     _____					
DECIMAL         "     _____					
ANGULAR        "     _____					
SHT 2 OF 4		DRAWING NUMBER		L-6078-01	
				REV	2

FIGURE WITHHELD UNDER 10 CFR 2.390

9807170040-03					
2	CON	8/18/88	<i>Edo White</i>	CHANGED MATERIAL CALLOUT OF STEPS 12 & 38 FROM C. STEEL TO STEEL	
1	CON	8/14/88		CHANGED WELD CALLOUT FROM 1/8 TO 1/4 FOR SECT. M-M	
REV	BY	DATE	APP'D	DATE	DESCRIPTION
DRAWN BY: D. MOSBY				3/8/88	<b>ABB</b>
- APPROVALS -					
FACILITIES ENGINEER <i>[Signature]</i>					
QUALITY MANAGER <i>[Signature]</i>					
REG. ATTORNEY <i>[Signature]</i>					NUCLEAR POWER
OTHERS/					
SCALE: 1" = 1'					927 SHIPPING CONTAINER
TOLERANCES UNLESS OTHERWISE SPECIFIED					
FRACTIONAL 1/16 _____					
DECIMAL .001 _____					
ANGULAR .001 _____					SHT 3 OF 4
DRAWING NUMBER L-6078-01					
					REV 2

FIGURE WITHHELD UNDER 10 CFR 2.390

9807170040-04					
2	DDW	8/12/08	DRG	6/19/08	CHANGED MATERIAL CALLOUT OF ITEMS 12 & 36 FROM C. STEEL TO STEEL
1	DDW	8/4/08			CHANGED WELD CALLOUT FROM 1/8 TO 1/4 FOR SECT. M-U
REV	BY	DATE	APP'D	DATE	DESCRIPTION
DRAWN BY: D. MOSBY					5/8/08
- APPROVALS -					<b>ABB</b>
FACILITIES ENGINEER: <i>[Signature]</i>					
QUALITY MANAGER: <i>[Signature]</i>					
RES. AFFAIRS: <i>[Signature]</i>					
OTHERS: : / /					NUCLEAR POWER
SCALE: 1/8" = 1"					927 SHIPPING CONTAINER
TOLERANCES UNLESS OTHERWISE SPECIFIED					
FRACTIONAL: ± _____					
DECIMAL: ± _____					
WELDING: ± _____					
SHT 4 OF 4			DRAWING NUMBER		L-6078-01
					REV 2