



Docket No. 71-6078

Director, Office of Nuclear Material Safety and Safeguards
U.S. Nuclear Regulatory Commission
ATTN: Document Control Desk
Washington, DC 20555-0001

Subject: **Supplemental Information to Amendment for the Model 927 Shipping Package**

References: 1) USNRC Certificate of Compliance No 6078, Revision 24, June 25, 1998.
2) Letter to NRC from Combustion Engineering Inc., "Request for Amendment for the Model 927 Shipping Package," July 31, 1998.

Enclosures: I) Revised Pages for Certificate of Compliance No. 6078 Application

Dear Sir:

In response to our telephone conversation with Mr. David Tiktinsky on August 13, 1998 relative to the referenced amendment submittal, Combustion Engineering is re-submitting Sheets 1 through 4 of the licensing drawings for the Model 927 shipping package. Callout View E-E on Sheet 2 of 4 was revised to include the size and type of weld on the end brace assembly.

Combustion Engineering, Inc., requests approval as soon as possible, and must have approval by August 28, 1998 in order to support upcoming fuel shipments.

If there are questions regarding this matter, please feel free to contact Mr. Robert Freeman of my staff at (314) 937-4691 Ext. 425 or me at (314) 937-4691 Ext. 399.

Sincerely, *Robert W. Sharkey* for RWS

COMBUSTION ENGINEERING, INC.

Robert W. Sharkey
Director, Regulatory Affairs

8-14-98

Date

RA98/789
cc: C. Ross Chappell

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change: LA (E-signature) 4 0
PMM 1 0

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Mr. Encl.

ABB CENO Fuel Operations

Combustion Engineering, Inc.

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**Enclosure I
to RA98/789**

**Combustion Engineering, Inc.
Certificate Application List of Affected Pages**

Date: August 14, 1998

Combustion Engineering, Inc., provides for information those pages affected by this supplement to the amendment request. The following replacement pages are provided in this enclosure:

<u>Page</u>	<u>Rev.</u>	<u>Date</u>
1-4	4	8/14/98
1-5	4	8/14/98
1-6	4	8/14/98
1-7	4	8/14/98

FIGURE WITHHELD UNDER 10 CFR 2.390

E TO
OF FUEL

4	DES	8/13/98	<i>AME</i>	<i>AM/ABS</i>	REVERSED NOTE #4, SECT. E-E TO ADD 1/4" TO WELD CALLOUT RETIRED SECTION E-E PER DRAWING SECTION (A-2), SHE. 3
3	DES	7/28/98			REMOVED DIMENSIONS, RELOCATED ITEM #7 TO AGREE WITH SECTION E-E (C-1) ADDED NOTES 4, 5 & 6 TO SECT. VIEW L-L PER DRAWING SECT. (A-2), SHE. 3
2	DES	8/18/98			CHANGED MATERIAL CALLOUT OF ITEMS 12 & 38 FROM C. STEEL TO STEEL
1	DES	8/4/98			CHANGED WELD CALLOUT FROM 1/8 TO 1/4 FOR SECT. W-W
REV	BY	DATE	APP'D	DATE	DESCRIPTION
DRAWN BY: D. MOSBY 8/6/98					ABB
- APPROVALS -					
FACILITIES ENGINEER: <i>[Signature]</i> 8/13/98					NUCLEAR POWER
QUALITY MANAGER: <i>[Signature]</i> 8/13/98					
REC. OFFICE: <i>[Signature]</i> 8/13/98					
OTHERS/					
SCALE: 1" = 1'					927 SHIPPING CONTAINER
TOLERANCES UNLESS OTHERWISE SPECIFIED					
FRACTIONAL ± _____					
DECIMAL ± _____					
ANGULAR ± _____					
SHT 1 OF 4			DRAWING NUMBER L-6078-01		REV 4

9808200 268-01

FIGURE WITHHELD UNDER 10 CFR 2.390

9808200268-02

REV	BY	DATE	APP'D	DATE	DESCRIPTION
4	DDH	8/12/98	<i>Rick Stokke</i>		REVISED WELD (A, B, C, D, E, F, G, H, I, J, K, L, M, N, O, P, Q, R, S, T, U, V, W, X, Y, Z) TO WELD CALLOUT (SEE SECTION L-6 FOR DRAWING SECTION (L-6))
3	DDH	7/29/98			REVISED DIMENSIONS, INDICATED FROM 40 TO AGREE WITH SECTION VIEW E-C, (C-1), USED NOTES A, B & C TO SECTION VIEW E-C PER DRAWING (E-C) (SEE 1)
2	DDH	6/19/98			CHANGED MATERIAL QUALITY OF ITEM 12 & 24 FROM C STEEL TO STEEL.
1	DDH	5/14/98			CHANGED WELD CALLOUT FROM 1/8 TO 1/4 FOR SECTION M-M

DRAWN BY: D. MOSEY		5/1/98		ABB
-- APPROVALS --				
FACILITY ENGINEER	<i>R. W. ...</i>	DATE	5/1/98	NUCLEAR POWER
QUALITY MANAGER	<i>C. ...</i>	DATE	5/1/98	
REG. APPROVAL	<i>A. ...</i>	DATE	5/1/98	
OTHERS		DATE		
SCALE: 1/8" = 1"		927 SHIPPING CONTAINER		
TOLERANCES (UNLESS OTHERWISE SPECIFIED)				
FRACTIONAL	± _____			
DECIMAL	± _____			
ANGULAR	± _____			
SHT 2 OF 4	DRAWING NUMBER	L-6078-01		4

FIGURE WITHHELD UNDER 10 CFR 2.390

9808200 268-03

REV	BY	DATE	APP'D	DATE	DESCRIPTION
4	DEM	8/13/98	<i>And Sisk</i>		REVISED NOTE 4, SECT. E-E, TO ADD 1/4" TO WELD CALLOUT PERTAINING TO SECTION E-E PER DRAWING SECTION (A-2), SHT 2
3	DEM	7/20/98			REMOVED DIMENSION 4.000 FROM ITEM 47 TO WORK WITH SECTION E-E (C-1) ADDED NOTES 4, 5 & 9 TO SECT. VIEW E-E FROM DRAWING SECT. (A-2) SHT 2
2	DEM	8/18/98			CHANGED MATERIAL CALLOUT OF REARS 12 & 36 FROM C. STEEL TO STEEL
1	DEM	6/4/98			CHANGED WELD CALLOUT FROM 5/8 TO 1/4 FOR SECT. M-M

DRAWN BY: D. MOSBY		8/4/98	ABB
= APPROVALS =			
FACILITIES ENGINEER:	<i>[Signature]</i>	8/12/98	NUCLEAR POWER
QUALITY MANAGER:	<i>[Signature]</i>	8/13/98	
REG. APPROV:	<i>[Signature]</i>	8/13/98	
OTHER:		1/98	
SCALE: 1" = 1'		927 SHIPPING CONTAINER	
TOLERANCES UNLESS OTHERWISE SPECIFIED			
FRACTIONAL	± _____		
DECIMAL	± _____		
ANGULAR	± _____	SHT 3 OF 4 DRAWING NUMBER L-6078-01 REV 4	

FIGURE WITHHELD UNDER 10 CFR 2.390

9808200268-04

4	DCM	8/13/98	<i>Amie Bluffs</i>	REVERSED NOTE #A, SECT. E-C, TO ADD 1/4" TO WELD CALLOUT REVERSED SECTION E-C FOR DRAWING SECTION (A-1) SHT 2	
3	DCM	7/29/98		REMOVED DIMENSIONS, REDESIGNED ITEM AT TO AGREE WITH SECTION E-C (C-1) ADDED NOTES 4, 5 & 6 TO SECT. NEW E-C FOR DRAWING SECT. (A-1) SHT 2	
2	DCM	8/18/98		CHANGED MATERIAL CALLOUT OF ITEMS 12 & 20 FROM C. STEEL TO STEEL	
1	DCM	6/4/98		CHANGED WELD CALLOUT FROM 3/8 TO 1/4 FOR SECT. M-M	
REV	BY	DATE	APP'D	DATE	DESCRIPTION
DRAWN BY: D. MOSBY					5/4/98
- APPROVALS -					ABB
FACILITIES ENGINEER <i>[Signature]</i>					
QUALITY ENGINEER <i>[Signature]</i>					
REG. ATTORNEY <i>[Signature]</i>					
OTHERS/					NUCLEAR POWER
SCALE: 1/8" = 1"					927 SHIPPING CONTAINER
TOLERANCES UNLESS OTHERWISE SPECIFIED					
FRACTIONAL ± _____ DECIMAL ± _____ ANGULAR ± _____					
SHT 4 OF 4			DRAWING NUMBER		L-6078-01
					REV 4