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**SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION**

<p>1. LICENSEE/LOCATION INSPECTED: <i>Non-Destructive Testing Group Hint, MI 48504 REPORT 2006-092 DP</i></p>	<p>2. NRC/REGIONAL OFFICE  U.S. Nuclear Regulatory Commission Region III 2443 Warrenville Road Lisle, Illinois 60532-4351</p>
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<p>3. DOCKET NUMBER(S) <i>030-35807</i></p>	<p>4. LICENSEE NUMBER(S) <i>21-32340-01</i></p>	<p>5. DATE(S) OF INSPECTION <i>Oct. 31, 2006</i></p>
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**LICENSEE:**

The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:

1. Based on the inspection findings, no violations were identified.

2. Previous violation(s) closed.

3. The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, and corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy, NUREG-1600, to exercise discretion, were satisfied.

\_\_\_\_\_ Non-Cited Violation(s) was/were discussed involving the following requirement(s) and Corrective Action(s):

4. During this inspection certain of your activities, as described below and/or attached, were in violation of NRC requirements and are being cited. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.

(Violations and Corrective Actions)

**Licensee's Statement of Corrective Actions for Item 4, above.**

I hereby state that, within 30 days, the actions described by me to the inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

Title	Printed Name	Signature	Date
LICENSEE'S REPRESENTATIVE			
NRC INSPECTOR	Deborah A. Piskura	<i>DAPiskura</i>	10/31/06

(10-2003)  
10 CFR 2.201

**Docket File Information**  
**SAFETY INSPECTION REPORT**  
**AND COMPLIANCE INSPECTION**



1. LICENSEE <b>Non-Destructive Testing Group</b> REPORT NUMBER(S) <b>2006-002</b>		2. NRC/REGIONAL OFFICE <b>Region III</b> <b>2443 Warrenville Road, Suite 210</b> <b>Lisle, IL 60532</b>	
3. DOCKET NUMBER(S) <b>030-35807</b>		4. LICENSE NUMBER(S) 21-32340-01	5. DATE(S) OF INSPECTION Oct. 31, 2006
6. INSPECTION PROCEDURES USED 87121		7. INSPECTION FOCUS AREAS 03.01, 03.02, 03.03, 03.04, 03.05, 03.06, and 03.07	
<b>SUPPLEMENTAL INSPECTION INFORMATION</b>			
1. PROGRAM 03320	2. PRIORITY C 1	3. LICENSEE CONTACT Patrick Durkin, RSO	4. TELEPHONE NUMBER 810.424.2524
<input checked="" type="checkbox"/> Main Office Inspection	Next Inspection Date: <u>October 2007</u>		
<input type="checkbox"/> Field Office _____			
<input type="checkbox"/> Temporary Job Site _____			

**PROGRAM SCOPE**

This private testing company employed 100+ individuals and offered a variety of destructive and non-destructive testing services. The company operated three field offices located in the Midwest and Pennsylvania; the majority of the radiographic activities were conducted by the Pittsburgh field office. Region I reviewed the activities at the Pittsburgh office (IR 03035807/2006001) in March and August 2006 with no violations of NRC requirements and no violations of the Increased Controls.

At the Flint office, radiographic operations were conducted occasionally (typically 5-10 times per month) by 3 full-time radiography personnel. The Flint office possessed 1 portable QSA Global (formerly Amersham/AEA) model 660B camera containing an Ir-192 source and three empty 660B cameras. The Flint office was authorized to conduct radiographic operations on the business property (performed as a temporary job site). The majority of the radiographic operations were conducted at temporary job sites.

The inspection consisted of interviews with select licensee personnel, review of select records, and independent radiation measurements. Radiographic operations were not performed on the day of this inspection of the Flint office.

The maximum TEDE doses in 2005 and YTD 2006 to a radiographer was reported as 115 mrem and 325 mrem respectively.

The inspection included a review of the licensee's actions in response to the Order for Increased Controls (EA-05-090), dated Nov. 14, 2005. The results of the IC inspection were documented in IR 030-35807/2006003.