



September 15, 2006

10 CFR 50.55a

U.S. Nuclear Regulatory Commission
ATTN: Document Control Desk
Washington, DC 20555

Palisades Nuclear Plant
Docket 50-255
License No. DPR-20

Request for Authorization to Extend the Third 10-Year ISI Interval for Reactor Vessel Weld Examination

- References:*
- 1) *Westinghouse Owners Group Topical Report, WCAP-16168-NP, "Risk-Informed Extension of Reactor Vessel Inservice Inspection Interval," dated October 2003*
 - 2) *Letter from Nuclear Regulatory Commission to Westinghouse Electric Company, "Summary of Teleconference with the Westinghouse Owners Group Regarding Potential One Cycle Relief of Reactor Pressure Vessel Shell Weld Inspections at Pressurized Water Reactors Related to WCAP-16168-NP, "Risk Informed Extension of Reactor Vessel In-Service Inspection Intervals," dated January 27, 2005*
 - 3) *Letter from NMC to NRC, "Request for Authorization to Extend the Third 10-Year ISI Interval for Reactor Vessel Weld Examination," dated March 31, 2005*
 - 4) *Letter from NMC to NRC, "Response to Request for Additional Information Related to Request to Extend the Third 10-Year ISI Interval for Reactor Vessel Weld Examination," dated October 11, 2005*
 - 5) *Letter from NRC to NMC, "Palisades Nuclear Plant – Request for Authorization to Extend the Third Inservice Inspection Interval for Reactor Vessel Weld Examination (TAC NO. MC6547)" dated November 29, 2005*
 - 6) *Letter from NRC to NMC "Palisades Nuclear Plant – Corrected Page for Request for Authorization to Extend the Third Inservice Inspection Interval for Reactor Vessel Weld Examination (TAC NO. MC6547)" dated December 14, 2005*

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Per reference 3, NMC submitted a relief request to extend the ISI interval for reactor vessel weld exams by one refueling cycle. The relief request was approved by the NRC by letters dated November 29, 2005 and December 14, 2005 (References 5 and 6). Due to the current status of Reference 1, NMC is requesting approval of the relief request for an additional refueling cycle.

Pursuant to 10 CFR 50.55a(a)(3)(i), Nuclear Management Company, LLC (NMC) is requesting Nuclear Regulatory Commission (NRC) approval for the use of an alternative to the requirements of the American Society of Mechanical Engineers (ASME) Boiler and Pressure Vessel Code, Section XI, paragraph IWB-2412, Inspection Program B, for the Palisades Nuclear Plant. NMC is submitting this relief request because the Westinghouse Owners Group Topical Report (Reference 1) is currently being reviewed by the NRC and not yet approved.

Palisades third inspection interval began on May 12, 1995, and considering the ASME Code-allowed extensions, will end on December 12, 2006. The examination of the reactor vessel welds (Category B-A), the nozzle-to-vessel welds and inner radius sections (Category B-D), and reactor vessel nozzle-to-piping welds (Category B-J), for the third interval is currently scheduled for the fall 2007 refueling outage, as allowed by the previously approved relief request (Reference 5 and 6). As a result of the adoption of a Risk Informed Inservice Inspection Program at Palisades, the Category B-J welds are presently included in the augmented inspection program as defense-in-depth exams.

NRC approval is requested to extend the third inspection interval for the Category B-A, B-D, and B-J welds for one additional refueling cycle for the subject examinations. The technical justification for this request is consistent with the guidance provided in Reference 2. The extension of the inspection interval for these examinations will still provide for an acceptable level of quality and safety, as described in the enclosed request. NMC requests approval by September 1, 2007.

Summary of Commitments

This letter contains no new commitments and no revisions to existing commitments.



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Nuclear Management Company, LLC

Enclosures (1)
Attachments (5)

CC Administrator, Region III, USNRC
Project Manager, Palisades, USNRC
Resident Inspector, Palisades, USNRC

ENCLOSURE 1
REQUEST FOR AUTHORIZATION TO EXTEND THE THIRD 10-YEAR INSERVICE
INSPECTION INTERVAL FOR REACTOR VESSEL WELD EXAMINATION
PALISADES NUCLEAR PLANT

1.0 ASME Code Component(s) Affected

The affected component is the Palisades Nuclear Plant reactor vessel (RV), specifically, the following American Society of Mechanical Engineers (ASME) Boiler and Pressure Vessel (BPV) Code, Section XI examination categories and item numbers covering examinations of the RV. These examination categories and item numbers are from IWB-2500 and Table IWB-2500-1 of the ASME BPV Code, Section XI.

Examination Category	Item No.	Description
B-A	B1.11	Circumferential Shell Welds
B-A	B1.12	Longitudinal Shell Welds
B-A	B1.21	Circumferential Head Welds
B-A	B1.22	Meridional Head Welds
B-A	B1.30	Shell-to-Flange Weld
B-D	B3.90	Nozzle-to-Vessel Welds
B-D	B3.100	Nozzle Inner Radius Areas
B-J*	B9.11	Circumferential Welds in Piping

* As a result of the adoption of a Risk Informed Inservice Inspection Program at Palisades, the Category B-J welds are presently included in the augmented inspection program as defense-in-depth exams.

(Throughout this request, the above examination categories are referred to as "the subject examinations," and the ASME BPV Code, Section XI, is referred to as "the Code.")

2.0 Applicable Code Edition and Addenda

The Palisades Nuclear Plant third interval Inservice Inspection (ISI) Program Plan is prepared to the 1989 Edition of the Code.

3.0 Applicable Code Requirement

IWB-2412, Inspection Program B, requires volumetric examination of essentially 100% of RV pressure retaining welds identified in Table IWB-2500-1, once each ten-year interval. In accordance with IWA-2430(d) and IWA-2430(e), Palisades third inspection interval is currently scheduled to conclude on December 12, 2006. However, the interval has been extended until the fall 2007 refueling outage for the subject examinations as allowed by a previously approved relief request (references 12 & 13).

4.0 Reason for Request

An alternative is requested from the requirement of IWA-2412, Inspection Program B, that volumetric examination of essentially 100% of RV pressure retaining welds, examination categories B-A, B-D and B-J, be performed once each ten-year interval. Extension of the inspection interval, for examination category B-A, B-D and B-J, by an additional refueling cycle beyond the currently scheduled inspection is requested for the subject examinations.

The intent of the requested additional refueling cycle extension is to allow for deferment of the subject examinations to allow time for NRC review of industry efforts to extend the ISI interval for the subject examinations from 10 to 20 years. These efforts use ASME Section XI, Code Case N-691 (Reference 4), as a basis for using risk-informed insights to show that extending the inspection interval from 10 to 20 years results in a change in RV failure frequency that satisfies the requirements of Regulatory Guide 1.174 (Reference 7). Following NRC approval of these efforts, NMC intends to submit a separate request to extend the current 10-year interval for Palisades Nuclear Plant to 20 years.

5.0 Proposed Alternative and Basis for Use

The third inspection interval for Palisades started on May 12, 1995, and will end on December 12, 2006. This inspection interval includes credit for the IWA-2430(d) allowed one-year extension and the IWA-2430(e) allowed 215-day extension, due to the 2001 extended maintenance outage. The subject examinations are currently scheduled during the fall 2007 refueling outage, as allowed by the previous relief request that was approved by letters dated November 29, 2005, and December 14, 2005 (References 12 & 13). The proposed inspection date is two refueling cycles beyond the Code-allowed inspection interval. In accordance with 10 CFR 50.55a(a)(3)(i), this interval extension is requested on the basis that the current inspection interval can be extended, while providing an acceptable level of quality and safety.

The requirements for a technical basis to extend the 10-year RV ISI interval by one refueling cycle are contained in a letter to the Westinghouse Owners Group, dated January 27, 2005 (Reference 3). This letter provides the basis for the one refueling cycle extension of the 10-year inspection interval for the subject examinations. This justification continues to be applicable as a basis for extending the inspection interval for the subject inspections by two refueling outages.

The technical justification for the extension of the inspection interval for the subject examinations was developed based on the guidance provided in Reference 3. The technical justification consists of five areas. These are:

- 5.1 Plant specific RV ISI history
- 5.2 Fleetwide RV ISI history
- 5.3 Degradation mechanisms in the RV
- 5.4 Material condition of the RV relative to embrittlement
- 5.5 Operational experience relative to RV structural integrity challenging events

5.1 Palisades Reactor Vessel Inservice Inspection History

Palisades is in its third ISI interval for the RV. Two inservice inspections have been performed on the Category B-A, B-D and B-J welds to date. In summary, these inspections have been performed in accordance with Regulatory Guide 1.150 (Reference 8), and have achieved acceptable coverage, with no reportable indications found. Based on the examination method and coverage obtained, it is reasonable to conclude that the examinations were of sufficient quality to detect any significant flaws that would challenge RV integrity. A detailed inspection history of the subject examinations is contained in Attachment 1.

The welds connecting the primary coolant system hot and cold leg loop piping to the RV nozzles are classified as Category B-J welds, in accordance with the ASME Code, Section XI, 1989 Edition. However, as a result of the adoption of a Risk Informed Inservice Inspection Program at Palisades, these welds are presently included in the augmented inspection program as defense-in-depth exams. These welds were last inspected in 1995, and the results of these exams are included in Attachment 1. By letter dated March 1, 2002 (Reference 9), Palisades submitted to the NRC the Risk Informed Inservice Inspection Program. In that submittal, Palisades committed to continue to inspect these welds as part of the ASME Code, Section XI, RV inspection program. By letter dated May 19, 2003 (Reference 11), the NRC issued the safety evaluation approving the Risk Informed Inspection Program. The inspection of these welds is tied to the inspection interval associated with the B-A and B-D welds. Therefore, these welds are included in this relief request

The segments connecting the primary coolant system hot and cold leg loop piping to the RV nozzles were ranked as low safety significant by the expert panel as part of the risk ranking process. Additionally, these segments contributed less than 0.01% of the system total piping segment core damage frequency. Therefore, the impact on the delta risk evaluation was inconsequential. Changing the inspection interval for these welds would have no effect on the conclusions in the analyses. These welds will be inspected during the next mechanized RV examination.

5.2 Fleetwide Reactor Vessel Inservice Inspection History

As part of the technical basis for ASME Code Case N-691, a survey of RV ISI history for 14 pressurized water reactors (PWRs) was performed. These 14 plants represented 301 total years of service, and included RVs fabricated by various vendors. These plants reported that no reportable findings had been discovered during examinations of their RVs category B-A, B-D, and B-J welds.

It is widely recognized in the fracture mechanics community that fatigue crack growth of embedded flaws is substantially smaller than that of surface breaking flaws. Surface breaking flaws in the RV cladding are typically a result of lack of fusion defects between bands of cladding. In studies performed by Pacific Northwest National Laboratory for the NRC Pressurized Thermal Shock (PTS) Risk

Reevaluation, it was determined that in plants with multi-pass cladding, for a flaw to exist through the cladding, two flaws would have to be aligned on top of one another. The probability of this occurring is very low ($<.0001$). The Palisades RV is constructed with multi-pass cladding, and therefore, has a low probability of containing through-cladding surface-breaking flaws.

All PWR plants, except one, have performed their first 10-year ISI of the subject examinations. No surface-breaking or near-surface flaws of any significance have been found in any of these inspections performed per the requirements of Regulatory Guide 1.150 or ASME Section XI, Appendix VIII.

5.3 Degradation Mechanisms in the Reactor Vessel

The welds for which the subject examinations are conducted are similar metal low alloy steel welds. The only currently known degradation mechanism for this type of weld is fatigue due to thermal and mechanical cycling from operational transients. Studies have shown that while flaw growth of simulated flaws in a RV would be small, the operational transient which has the greatest contribution to flaw growth is the cooldown transient. The cooldown transient is a low frequency transient, and is not expected to occur more than once during the requested inspection extension period. Therefore, any flaw growth during the requested deferral period will be inherently small.

The fatigue usage factors for the welds in the subject examinations are much less than the ASME Code design limit of 1.0 after 40 years of operation. These usage factors are calculated using a very conservative design duty cycle. It is very unlikely that more than a few of these events (e.g. heatup or cooldown) would actually occur during the extension period of this proposed alternative.

It is important to note that this request does not apply to any dissimilar metal welds, including Alloy 600 basemetal, or Alloy 82/182 weld material where primary water stress corrosion cracking is a concern.

5.4 Material Condition of the Reactor Vessel Relative to Embrittlement

The RV beltline is the limiting area in terms of embrittlement for the subject examinations. The composition of each material in the RV beltline, along with fluence and embrittlement data, can be found in the NRC RV Integrity Database (RVID). This information is provided for Palisades in the table below.

Palisades-Specific Material Values Drawn from the RVID									
Major Material Region Description				Cu [wt%]	Ni [wt%]	P [wt%]	Un-Irradiated RT _{NDT}		RT _{PTS} @EOL
#	Type	ID	Location				[°F]	Method	
1	Axial Weld	3-112A	lower	0.213	1.010	0.019	- 56	Generic	268.6
2	Axial Weld	3-112B	lower	0.213	1.010	0.019	- 56	Generic	268.6
3	Axial Weld	3-112C	lower	0.213	1.010	0.019	- 56	Generic	268.6
4	Axial Weld	2-112A	upper	0.213	1.010	0.019	- 56	Generic	268.6
5	Axial Weld	2-112B	upper	0.213	1.010	0.019	- 56	Generic	268.6
6	Axial Weld	2-112C	upper	0.213	1.010	0.019	- 56	Generic	268.6
7	Circ Weld	9-112	intermediate	0.203	1.018	0.013	- 56	Generic	281.5
8	Plate	D3804-1	lower	0.190	0.480	0.016	0	ASME NB-2331	187.3
9	Plate	D3804-2	lower	0.190	0.500	0.015	-30	MTEB 5-2	159.9
10	Plate	D3804-3	lower	0.120	0.550	0.010	-25	MTEB 5-2	106.6
11	Plate	D3803-1	upper	0.240	0.510	0.009	-5	ASME NB-2331	194.4
12	Plate	D3803-2	upper	0.240	0.520	0.010	-30	MTEB 5-2	194.9
13	Plate	D3803-3	upper	0.240	0.500	0.011	-5	ASME NB-2331	194.4

10 CFR 50.61 currently provides PTS screening criteria of RT_{PTS} equal to 270°F for plates and axial welds, and RT_{PTS} equal to 300°F for circumferential welds. For Palisades, the axial welds are the limiting material, and their RT_{PTS} value at end of life (EOL) approaches the current PTS screening criteria. However, it is recognized by the NRC and industry that a large amount of conservatism exists in the current PTS screening criteria. In the NRC PTS Risk Re-evaluation, results have shown that it may be possible to remove an amount of conservatism equivalent to reducing a plant's RT_{PTS} value by at least 70°F. While the exact amount of conservatism that will be removed has not been determined, it is clear that Palisades will be below the current PTS screening criteria during the extension period, and further below the potential revised PTS screening criteria.

5.5 Operational Experience Relative to Reactor Vessel Structural Integrity Challenging Events

It is widely recognized that the greatest possible challenge to RV integrity for a PWR is PTS. A PTS event can be generally described as a rapid cooling of the RV followed by late repressurization. Plants have taken steps such as implementing emergency operating procedures (EOPs) and operator training to lower the likelihood of a PTS event occurring. Due to the implementation of such measures, the number of occurrences of PTS events fleetwide is very small. When considered over the combined fleetwide PWR operating history, the frequency of PTS events is very small. When considering the frequency of PTS events, and the length of the requested extension, the probability of a PTS event occurring during the requested extension is also very low. Combining the low probability of a PTS event with the low probability of a flaw existing in the RV, the probability of RV failure due to PTS is very small.

Palisades has implemented EOPs and operator training to prevent the occurrence of PTS events. Palisades EOPs include caution statements at critical locations warning the operator of the potential for causing PTS.

Palisades has not performed an analysis in accordance with the requirements of Regulatory Guide 1.154 (Reference 10). Palisades minimizes the amount of neutron fluence accumulated at the RV beltline using a low leakage core, to keep the RV below the PTS screening criterion, obviating the need to perform this analysis.

There is a significant reduction in risk if the safety injection water temperature is increased. In an effort to minimize plant risk, a Palisades system operating procedure was revised stating the "...preferred [safety injection refueling water tank] SIRWT temperature band is 85°F to 90°F," and "...the SIRWT should be maintained greater than or equal to 80°F whenever the PCS is in Mode 1, 2, 3, or 4."

Additionally, Palisades has performed an assessment of the operating characteristics of the plant that assure that the likelihood of a severe PTS event over the next operating cycle, which could challenge the integrity of the RPV if a flaw were present is very low for the various accident sequences. This assessment is contained in Attachment 1.

The current requirements for inspection of RV pressure-containing welds have been in effect since the 1989 Edition of the Code. The industry has expended significant cost and man-rem exposure that have shown no service-induced flaws in the RV for ASME Section XI, Category B-A, B-D, or B-J, RV welds. ASME Section XI Code Case N-691 and industry efforts have shown that risk-insights can be used to extend the RV inservice inspection interval from 10 to 20 years. This extension satisfies the change in risk requirements of Regulatory Guide 1.174, and in accordance with 10 CFR 50.55a(3)(i), maintains an acceptable level of quality and safety. Based on these efforts having shown that the risk of vessel failure with a 10-year inspection interval extension is low and achieves an acceptable level of quality and safety, it is reasonable to conclude that a two refueling cycle extension will also achieve an acceptable level of quality and safety. Furthermore, Section 5 provides a qualitative

basis that the risk associated with extending the inspection interval by one refueling cycle is small. Therefore, NMC considers the proposed alternative for the subject examinations at Palisades to provide an acceptable level of quality and safety in accordance with 10 CFR 50.55a(3)(i).

6.0 Duration of Proposed Alternative

The alternative is requested to extend the third ISI interval by two refueling cycles beyond the ASME Code required 10-year inspection interval, the Code-allowed twelve month extension, and the Code-allowed 215-day extension. This request is applicable to the third inspection interval only. If this relief request is approved, the third ISI interval for the subject exams will end at the conclusion of the spring 2009 refueling outage.

7.0 Precedent

By letters dated March 31, 2005, and October 11, 2005, NMC submitted this same relief request for Palisades Nuclear Plant. By letters dated November 29, 2005 (TAC NO. MC6547), and December 14, 2005 (TAC NO. MC6547) (References 12 and 13), the NRC approved the relief request for PNP. NMC is resubmitting the same relief request, for an additional one refueling cycle, updated with the information provided by letter dated October 11, 2005 (Ref 14).

8.0 References

1. WCAP-16168-NP, "Risk-Informed Extension of Reactor Vessel In-Service Inspection Interval," October 2003.
2. NRC to WOG, "WOG Request for the Staff Review of Topical Report WCAP-16168-NP "Risk-Informed Extension of Reactor Vessel In-Service Inspection Intervals," August 18, 2004.
3. NRC to WOG, "Summary of Teleconference with the Westinghouse Owners Group Regarding Potential One Cycle Relief of Reactor Pressure Vessel Shell Weld Inspections at Pressurized Water Reactors Related to WCAP-16168-NP, "Risk-Informed Extension of Reactor Vessel In-Service Inspection Intervals, " January 27, 2005.
4. ASME Boiler and Pressure Vessel Code, Code Case N-691, "Application of Risk-Informed Insights to Increase the Inspection Interval for Pressurized Water Reactor Vessels," Section XI, Division 1, November 2003.
5. NRC Memorandum, Thadani to Collins, "Technical Basis for Revision of the Pressurized Thermal Shock (PTS) Screening Criteria in the PTS Rule (10CFR50.61)," December 31, 2002.
6. NRC Reactor Vessel Integrity Database, Version 2.0.1, July 6, 2000.

7. Regulatory Guide 1.174, "An Approach for Using Probabilistic Risk Assessment in Risk-Informed Decisions on Plant-Specific Changes to the Licensing Basis," dated November 2002.
8. Regulatory Guide 1.150, "Ultrasonic Testing of Reactor Vessel Welds During Preservice and Inservice Examinations," dated February 1983.
9. NMC to NRC, "Relief Request: Alternate ASME Code, Section XI, Risk-Informed Inservice inspection Program," dated March 1, 2002.
10. Regulatory Guide 1.154, "Format and Content of Plant-Specific Pressurized Thermal Shock Safety Analysis Reports for Pressurized Water Reactors," dated January 1987.
11. NRC to NMC, "Palisades Plant – Risk-Informed Inservice Inspection Program (TAC NO. MB4420)," dated May 19, 2003.
12. Letter from NRC to NMC "Palisades Nuclear Plant – Request for Authorization to Extend the Third Inservice Inspection Interval for Reactor Vessel Weld Examination (TAC NO. MC6547)" dated November 29, 2005
13. Letter from NRC to NMC "Palisades Nuclear Plant – Corrected Page for Request for Authorization to Extend the Third Inservice Inspection Interval for Reactor Vessel Weld Examination (TAC NO. MC6547)" dated December 14, 2005
14. Letter from NMC to NRC, "Response to Request for Additional Information Related to Request to Extend the Third 10-Year ISI Interval for Reactor Vessel Weld Examination," dated October 11, 2005

Attachment 1 PALISADES PTS ASSESSMENT

The Palisades Nuclear Plant (PNP) has design characteristics that assure the likelihood of a severe PTS event over the next operating cycle, which would challenge the integrity of the RPV if a flaw is present, is very low for the following accident sequences. The PNP high pressure safety injection (HPSI) pump's design shutoff head is low, which limits the pressure challenge in the described sequences below. In addition, the PNP nominal pressurizer operating design value of 2060 psia is about 150 psi less than other operating pressurized water reactors (PWRs). Therefore, the likelihood of challenging a pressurizer safety relief valve (SRV) is less than that for other PWRs. Furthermore, the PNP pressure and temperature curves are based on Appendix G pressure and temperature limits and utilize a 200 degree subcooling limit. The 200 degree subcooling curve provides extra margin in regard to PTS.

The PNP has operating procedures that assure the likelihood of a severe PTS event over the next operating cycle, which would challenge the integrity of the RPV if a flaw is present, is very low for the following accident sequences. The PNP operator response to each of the listed sequences would be in accordance with the PNP Emergency Operating Procedures (EOPs). The EOPs are based on the Westinghouse Owners Group (WOG) CEN-152, "Emergency Procedure Guidelines," for Combustion Engineering (CE) nuclear steam supply system (NSSS) plants.

Sequence 1

This event is characterized as a vapor space loss-of-coolant accident (LOCA). Upon receipt of a reactor trip, the operators would implement EOP-1.0, "Standard Post Trip Actions," provided as Attachment 2, followed by entry into EOP-4.0, "Loss of Coolant Accident Recovery," provided as Attachment 3.

In order to minimize the risk for a PTS event, the operators control PCS temperature, and PCS pressure within the limits of EOP Supplement 1, "Pressure Temperature Limit Curves," provided as Attachment 5.

PCS temperature is controlled by steaming the steam generators in accordance with EOP-4.0, Step 4.23. This removes energy from the PCS that could potentially cause PCS pressure to raise leading to a PTS event.

Parameters are continuously monitored to determine if safety injection (SI) and charging pump flow can be throttled or stopped. EOP-4.0, Step 4.26 (a continuously applicable step) provides SI throttle criteria. Step 4.34 provides the instructions for throttling SI and controlling charging and letdown. If HPSI pumps and charging pumps were started by an SI actuation signal, then this step is used to reduce or stop HPSI or charging flow to reduce the chances of over pressurizing the PCS and low temperature stressing of the reactor vessel.

Once the pressurizer SRV closes, and the SI throttle criteria is verified, EOP-4.0 provides several steps to control primary coolant system (PCS) inventory in order to prevent a PTS event.

Step 4.33 re-establishes letdown if it was isolated in order to control PCS inventory. The control of letdown in a solid condition provides the operator a method to control PCS pressure within EOP Supplement 1 limits.

Step 4.35 (a continuously applicable step) provides contingency actions to address over-subcooling or pressurizer pressure greater than the limits of EOP Supplement 1. The concern for PTS is minimized by staying below the upper subcooled limits shown in EOP Supplement 1.

Step 4.71 provides contingency actions should the subsequent closing of the SRV result in water solid conditions in the PCS. The goal of this step is to maintain the PCS within the limits of EOP Supplement 1, by controlling PCS temperature and pressure with the steam generators, and by controlling HPSI, charging, and letdown flow.

Sequence 2

This event is characterized as an excess steam demand event (ESDE.) Upon receipt of a reactor trip, the operators would implement EOP-1.0, "Standard Post Trip Actions," (SPTA) followed by entry into EOP-6.0, "Excess Steam Demand Event," provided as Attachment 4.

During performance of the SPTA, PCS heat removal safety function acceptance criteria are evaluated in Step 4.8. Contingency action, Step 4.8.a.3, requires that, if a steam generator (SG) has an indication of an ESDE, feedwater flow to the affected SG be secured. This supports the strategy outlined in CEN-152, that the operator should not feed a suspected faulted steam generator. Upon entering EOP-6.0, identification and isolation of the affected SG is again addressed in steps 13, 14, and 15. Feedwater is isolated to the affected SG to limit the inventory available to boil off, thus limiting or stopping uncontrolled plant cooldown and stabilizing the plant.

The SI throttle criteria are verified in EOP-6.0, Step 4.17 (a continuously applicable step) and throttling is addressed in Step 4.18. If HPSI pumps and charging pumps were started by an SI actuation signal, then this step is used to limit or stop HPSI or charging flow to reduce the chances of over pressurizing the PCS and low temperature stressing the reactor vessel.

As outlined in Step 4.23 (a continuously applicable step) PCS pressure is maintained within the limits of EOP Supplement 1. The concern for PTS is minimized by staying below the upper subcooled limits shown in EOP Supplement 1. Contingency actions listed in Step 4.23.1, address over-subcooled conditions in the PCS. These include controlling HPSI, charging, and letdown flows, reducing PCS pressure, and controlling

PCS cooldown rate in order to restore PCS temperature and pressure within the limits of EOP Supplement 1, thereby minimizing PTS concerns.

Sequence 3

A LOCA is an accident which is caused by a break in the PCS pressure boundary. The break can be as large as a double ended guillotine break in the hot leg, or as small as a

break which results in a loss of PCS fluid at a rate that is just in excess of the available charging capacity of the plant.

Small and large break LOCAs differ in their effect on the post-LOCA PCS heat removal process. For a large break LOCA, the only path necessary for PCS heat removal, in both the short and long term, is the break flow with core boil off. For small breaks, heat removal via the flow out the break is not sufficient to provide cooling and, therefore, SG heat removal is required. The emergency procedure guidelines take this into account with the decisions that must be made. Although distinct small and large break LOCA information is contained in the bases section of EOP-4.0, the action steps to be used during the actual emergency do not require the operator to distinguish between break sizes.

There are two paths initially available for PCS heat removal: heat transfer to the secondary side via the SGs, and heat transfer via the fluid flowing out the break. Large break LOCAs have sufficient fluid flowing out the break to provide adequate heat removal without relying on the SGs. Small break LOCAs do not have sufficient fluid flowing out of the break to provide adequate heat removal. Therefore, SG heat removal is required in addition to break flow for adequate heat removal. Because the LOCA EOP does not distinguish between large and small break LOCAs, SG heat removal capability is required at all times during a LOCA (EOP-4.0, Step 4.23). Steaming the SGs removes energy from the PCS that could potentially cause PCS pressure to raise leading to a PTS event.

Parameters are continuously monitored to determine if SI and charging pump flow can be throttled or stopped. EOP-4.0, Step 4.26 (a continuously applicable step) provides SI throttle criteria. Step 4.34 provides the instructions for throttling SI and controlling charging and letdown. If HPSI pumps and charging pumps were started by an SI actuation signal, then this step is used to reduce or stop HPSI or charging flow to reduce the chances of over pressurizing the PCS and low temperature stressing of the reactor vessel.

Step 4.35 (a continuously applicable step) provides contingency actions to address over-subcooling or pressurizer pressure greater than the limits of EOP Supplement 1. The concern for PTS is minimized by staying below the upper subcooled limits shown in EOP Supplement 1. Contingency actions listed in Step 4.35.1 address over-subcooled conditions in the PCS, including throttling SI flows.

A break location in the pressurizer surge line could impact the ability of the operator to determine if SI throttle criteria are met due to either the inability to refill the pressurizer or lack of PCS pressure indication. If SI throttle criteria cannot be verified, then the operator would continue to maintain full SI flow, while aggressively steaming the SGs to remove heat from the PCS (EOP-4.0, Step 4.23).

ATTACHMENT 2

EOP-1, "STANDARD POST TRIP ACTIONS"

25 Pages Follow (Procedure Attachments not included)



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-1.0
Revision	12
Issued Date	2/11/02

STANDARD POST-TRIP ACTIONS

<u><i>P. J. Tub</i></u>	<u>1 1/29/02</u>
Procedure Sponsor	Date
<u>G.P. Imisano</u>	<u>1 1/2/02</u>
Technical Reviewer	Date
<u>GWSleeper</u>	<u>1 1/1/01</u>
User Reviewer	Date



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-1.0
Revision	12
Page	1 of 24

TITLE: STANDARD POST-TRIP ACTIONS

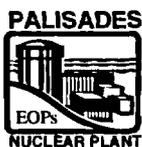
USER ALERT CONTINUOUS USE PROCEDURE

Read each step of the procedure prior to performing that step. When sign-offs are required, sign off each step as complete before proceeding to the next step.

1.0 **PURPOSE**

This procedure provides the immediate actions which must be accomplished after a Reactor trip has occurred or should have occurred. These actions are necessary to ensure that the plant is placed in a stable, safe condition or that the plant is configured to respond to a continuing emergency.

End of Section 1.0



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-1.0
Revision	12
Page	2 of 24

TITLE: STANDARD POST-TRIP ACTIONS

2.0 ENTRY CONDITIONS

Standard Post Trip Actions may be entered when ANY of the following symptom(s) of a Reactor Trip exist:

1. Reactor Trip alarm (EK-0972).
2. Control Rod bottom lights on.
3. Rapid reduction of Reactor power.
4. Red trip lights lit on Clutch Power Supplies 1 through 4.
5. RPS trip logic lights on.
6. RPS trip setpoint(s) exceeded.
7. Licensed operator evaluation indicates conditions warrant a Reactor trip.

End of Section 2.0



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-1.0
Revision	12
Page	3 of 24

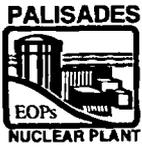
TITLE: STANDARD POST-TRIP ACTIONS

3.0 EXIT CONDITIONS

SPTAs may be exited when ANY of the following conditions exist:

1. IF ALL safety function acceptance criteria are met,
AND NO contingency actions were performed,
THEN GO TO EOP-2.0 "Reactor Trip Recovery."
2. IF ANY safety function acceptance criteria are NOT met,
OR ANY contingency action was taken,
THEN GO TO Attachment 1, "Event Diagnostic Flow Chart" to diagnose
the event.

End of Section 3.0



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-1.0
Revision	12
Page	4 of 24

TITLE: STANDARD POST-TRIP ACTIONS

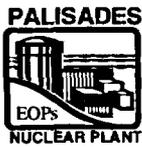
4.0 IMMEDIATE ACTIONS

- | | |
|---|--|
| <input checked="" type="checkbox"/> <u>INSTRUCTIONS</u> | <input checked="" type="checkbox"/> <u>CONTINGENCY ACTIONS</u> |
|---|--|

Record Time of Reactor Trip _____

1. **DETERMINE** that Reactivity Control acceptance criteria met:

- | | |
|--|---|
| <input type="checkbox"/> a. VERIFY Reactor power lowering. | <input type="checkbox"/> a.1. PERFORM ANY of the following: <ul style="list-style-type: none"> • PUSH BOTH REACTOR TRIP pushbuttons on EC-02 and EC-06. • OPEN CRD Clutch Power Feeder Breakers 42-1RPS and 42-2RPS. • PLACE ALL CRD clutch power toggle switches to CLUTCH OFF. |
| <input type="checkbox"/> b. VERIFY negative startup rate. | |
| <input type="checkbox"/> c. VERIFY a maximum of one full length Control Rod NOT fully inserted. | <input type="checkbox"/> c.1. COMMENCE emergency boration. |

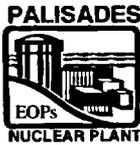


PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-1.0
Revision	12
Page	5 of 24

TITLE: STANDARD POST-TRIP ACTIONS

- | <input checked="" type="checkbox"/> INSTRUCTIONS | <input checked="" type="checkbox"/> CONTINGENCY ACTIONS |
|---|---|
| <p>2. DETERMINE that Main Turbine-Generator acceptance criteria are met:</p> | |
| <p><input type="checkbox"/> a. VERIFY Main Turbine is tripped.</p> | <p><input type="checkbox"/> a.1. IF plant was operating at power AND the MSIVs are open, THEN PERFORM ANY of the following:</p> <ol style="list-style-type: none">1) MANUALLY TRIP Main Turbine at Control Panel C-01 (preferred).2) CLOSE BOTH MSIVs.<ul style="list-style-type: none">• CV-0510 ('A' S/G)• CV-0501 ('B' S/G) |
| <p><input type="checkbox"/> b. VERIFY that the Main Generator is disconnected from grid by ANY of the following:</p> <ul style="list-style-type: none">• Main Generator Output Breakers open.<ul style="list-style-type: none">◦ 25F7◦ 25H9• MOD 26H5 open. | <p><input type="checkbox"/> b.1. PERFORM ANY of the following:</p> <ol style="list-style-type: none">1) OPEN Main Generator Output Breakers at Control Panel C-01.<ul style="list-style-type: none">• 25F7• 25H92) CONNECT jumper between terminals 1 and 10 on Relay 487U (Y Phase) inside Panel C-04. |

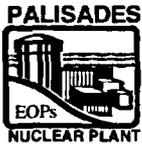


PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-1.0
Revision	12
Page	6 of 24

TITLE: STANDARD POST-TRIP ACTIONS

- | <input checked="" type="checkbox"/> INSTRUCTIONS | <input checked="" type="checkbox"/> CONTINGENCY ACTIONS |
|--|---|
| 3. CONTROL the Feedwater System as follows: | |
| <input type="checkbox"/> a. PLACE ALL operating Main Feed Pump Individual Speed Controllers to MAN. <ul style="list-style-type: none">• HIC-0526• HIC-0529 | |
| <input type="checkbox"/> b. IF BOTH Main Feed Pumps are operating, THEN RAMP ONE Main Feed Pump to minimum speed. | <input type="checkbox"/> b.1. IF a Main Feed Pump's speed can NOT be lowered, THEN TRIP the Main Feed Pump. |
| <input type="checkbox"/> c. WHEN T_{AVE} lowers towards 525°F (535°F preferred), THEN RAMP the remaining Main Feed Pump to minimum speed. | <input type="checkbox"/> c.1. IF a Main Feed Pump's speed can NOT be lowered, THEN TRIP the Main Feed Pump. |
| <input type="checkbox"/> d. ENSURE CLOSED ALL Main Feed Regulating Valves and ALL Bypass Feed Regulating Valves for BOTH S/Gs: <ul style="list-style-type: none">• CV-0701 ('A' S/G)• CV-0735 ('A' S/G)
• CV-0703 ('B' S/G)• CV-0734 ('B' S/G) | <input type="checkbox"/> d.1. IF ALL Main Feed Regulating Valves AND ALL Bypass Feed Regulating Valves can NOT be closed, THEN TRIP the operating Main Feed Pumps. |



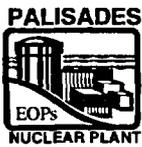
PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-1.0
Revision	12
Page	7 of 24

TITLE: STANDARD POST-TRIP ACTIONS

- | <input checked="" type="checkbox"/> INSTRUCTIONS | <input checked="" type="checkbox"/> CONTINGENCY ACTIONS |
|--|---|
| <p>4. DETERMINE that Vital Auxiliaries-Electric acceptance criteria are met:</p> <p>a. VERIFY that station loads have transferred to offsite electrical power such that ALL of the following conditions exist:</p> | |
| <input type="checkbox"/> 1) Buses 1C and 1D energized. | <input type="checkbox"/> 1.1) ENSURE D/G started for bus NOT energized. <ul style="list-style-type: none">• 1-1 D/G (Bus 1C)• 1-2 D/G (Bus 1D) |
| <input type="checkbox"/> 2) <u>IF</u> SIAS is NOT actuated, <u>THEN</u> Bus 1E is energized. | <input type="checkbox"/> 1.2) ENSURE associated D/G output breaker closed (one attempt only) <ul style="list-style-type: none">• Bus 1C (D/G 1-1): 152-107• Bus 1D (D/G 1-2): 152-213 |
| <input type="checkbox"/> 3) Buses 1A and 1B are energized. | |
| <input type="checkbox"/> 4) Y01 is energized. | |

(continue)



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No EOP-1.0
Revision 12
Page 8 of 24

TITLE: STANDARD POST-TRIP ACTIONS

INSTRUCTIONS

CONTINGENCY ACTIONS

4. (continued)

NOTE: The following indications can be used for status of DC power:

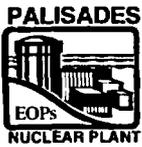
DC Bus	Indication
D11A	P-8A Control Power
D11-1	CV-0510 MSIV
D11-2	K-7A Trip Power
D21A	P-8C Control Power
D21-1	CV-0501 MSIV
D21-2	K-7B Trip Power

5) ALL of the following DC Buses are energized:

- Left Channel DC Buses
 - D11A
 - D11-1
 - D11-2
- Right Channel DC Buses
 - D21A
 - D21-1
 - D21-2

6) At least 3 of 4 Preferred AC Buses are energized.

- Y10
- Y20
- Y30
- Y40

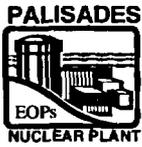


PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-1.0
Revision	12
Page	9 of 24

TITLE: STANDARD POST-TRIP ACTIONS

- | <input checked="" type="checkbox"/> INSTRUCTIONS | <input checked="" type="checkbox"/> CONTINGENCY ACTIONS |
|--|--|
| <p>5. DETERMINE that PCS Inventory Control acceptance criteria are met:</p> | <p><input type="checkbox"/> 5.1. <u>IF</u> PLCS does NOT respond, <u>THEN RESTORE AND MAINTAIN</u> PZR level between 42% and 57%:</p> |
| <p><input type="checkbox"/> a. VERIFY BOTH of the following conditions exist:</p> <ul style="list-style-type: none">• Pressurizer (PZR) level between 20% and 85%• PZR level trending to between 42% and 57% | <p>a. OPERATE PZR Level Control System (PLCS).</p> <p>b. MANUALLY OPERATE Charging and Letdown.</p> |
| <p><u>NOTE:</u> Determine PCS subcooling using T_H with forced circulation and the Average of Qualified CETs with natural circulation.</p> | |
| <p><input type="checkbox"/> b. VERIFY PCS at least 25°F subcooled.</p> | |

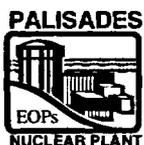


PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-1.0
Revision	12
Page	10 of 24

TITLE: STANDARD POST-TRIP ACTIONS

- | <input checked="" type="checkbox"/> INSTRUCTIONS | <input checked="" type="checkbox"/> CONTINGENCY ACTIONS |
|--|--|
| <input type="checkbox"/> 6. DETERMINE that PCS Pressure Control acceptance criteria are met by verifying that BOTH of the following conditions exist: <ul style="list-style-type: none">• PZR pressure between 1650 and 2185 psia• PZR pressure trending toward 2010 and 2100 psia | <input type="checkbox"/> 6.1. <u>IF</u> PPCS is NOT operating properly, <u>THEN RESTORE AND MAINTAIN</u> PZR pressure within the limits of EOP Supplement 1: <ul style="list-style-type: none">a. OPERATE PZR Pressure Control System.b. MANUALLY OPERATE PZR heaters and PZR spray. <input type="checkbox"/> 6.2. <u>IF</u> PZR pressure is less than 1605 psia, <u>THEN PERFORM</u> the following: <ul style="list-style-type: none">a. VERIFY SIAS initiated ("SAFETY INJ INITIATED" EK-1342 in alarm)
<u>OR PUSH</u> left and right INJECTION INITIATE pushbuttons on EC-13.<ul style="list-style-type: none">• PB1-1• PB1-2b. ENSURE ALL available HPSI and LPSI pumps operating with the associated loop isolation valves open. <input type="checkbox"/> 6.3. <u>IF</u> PZR pressure is less than 1300 psia, <u>THEN STOP</u> PCPs as needed to establish one PCP operating in each loop. <input type="checkbox"/> 6.4. <u>IF</u> PZR pressure is less than minimum PCP operation limits of EOP Supplement 1, <u>THEN STOP ALL</u> PCPs. |



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-1.0
Revision	12
Page	11 of 24

TITLE: STANDARD POST-TRIP ACTIONS

INSTRUCTIONS CONTINGENCY ACTIONS

7. **DETERMINE** that **Core Heat Removal** acceptance criteria are met:

- a. **VERIFY** at least one PCP is operating.
- b. **VERIFY** Loop ΔT ($T_H - T_C$) is less than 10°F.

NOTE: Determine PCS subcooling using T_H with forced circulation and average of qualified CETs with natural circulation.

- c. **VERIFY** PCS at least 25°F subcooled.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

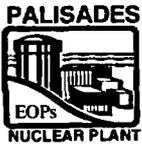
Proc No	EOP-1.0
Revision	12
Page	12 of 24

TITLE: STANDARD POST-TRIP ACTIONS

- | <input checked="" type="checkbox"/> INSTRUCTIONS | <input checked="" type="checkbox"/> CONTINGENCY ACTIONS |
|---|--|
| <p>8. DETERMINE that PCS Heat Removal acceptance criteria are met:</p> | |
| <p><input type="checkbox"/> a. VERIFY at least one S/G has BOTH of the following:</p> <ul style="list-style-type: none">• Level between 5% and 70%• Feedwater available to maintain S/G level | <p><input type="checkbox"/> a.1. For low level, ENSURE at least one S/G has feedwater flow of at least 165 gpm.</p> <p><input type="checkbox"/> a.2. For high level, REDUCE feedwater flow to the affected S/G.</p> <p><input type="checkbox"/> a.3. <u>IF</u> one S/G has indication of an ESDE or SGTR, <u>THEN SECURE</u> feedwater flow to the affected S/G.</p> |
| <p><input type="checkbox"/> b. VERIFY that T_{AVE} is between 525°F and 540°F.</p> | <p><input type="checkbox"/> b.1. <u>IF</u> T_{AVE} is greater than 540°F, <u>THEN RESTORE</u> T_{AVE} to between 525°F and 540°F using ANY of the following:</p> <ul style="list-style-type: none">• Turbine Bypass Valve (preferred)• Atmospheric Steam Dump Valves |

(continue)

(continue)



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-1.0
Revision	12
Page	13 of 24

TITLE: STANDARD POST-TRIP ACTIONS



INSTRUCTIONS

8.

(continued)



c. **VERIFY BOTH S/G pressures** are between 800 psia and 970 psia.

(continue)



CONTINGENCY ACTIONS

(continued)

b.2.

IF T_{AVE} is less than 525°F, **THEN PERFORM BOTH** of the following:

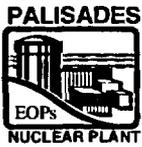
- 1) **ENSURE** Feedwater flow is NOT excessive.
- 2) **RESTORE** T_{AVE} to between 525°F and 540°F using ANY of the following:
 - Turbine Bypass Valve (preferred)
 - Atmospheric Steam Dump Valves

c.1.

IF either S/G pressure is greater than 970 psia, **THEN RESTORE** S/G pressure to less than 970 psia using ANY of the following:

- Turbine Bypass Valve (preferred)
- Atmospheric Steam Dump Valves

(continue)



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-1.0
Revision	12
Page	14 of 24

TITLE: STANDARD POST-TRIP ACTIONS



INSTRUCTIONS

8.

(continued)



CONTINGENCY ACTIONS

(continued)

c.2.

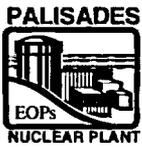
IF either S/G pressure is less than 800 psia,
THEN PERFORM ALL of the following:

- 1) **ENSURE** that the Turbine Bypass Valve is closed.
- 2) **ENSURE** that the Atmospheric Steam Dump Valves are closed.
- 3) **CLOSE BOTH MSIVs.**
 - CV-0510 ('A' S/G)
 - CV-0501 ('B' S/G)

c.3.

IF either S/G pressure is less than 500 psia,
THEN ENSURE CLOSED the following valves:

- 1) **BOTH MSIVs.**
 - CV-0510 ('A' S/G)
 - CV-0501 ('B' S/G)
- 2) **Main Feed Regulating Valve and Bypass Feed Regulating Valve on affected S/G only:**
 - CV-0701 ('A' S/G)
 - CV-0735 ('A' S/G)
 - CV-0703 ('B' S/G)
 - CV-0734 ('B' S/G)



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-1.0
Revision	12
Page	15 of 24

TITLE: STANDARD POST-TRIP ACTIONS



INSTRUCTIONS

9. **DETERMINE** that **Containment Isolation** acceptance criteria are met:



- a. **VERIFY** containment pressure less than 0.85 psig.

- PIA-1814
- PIA-1815



CONTINGENCY ACTIONS

- a.1. **IF** Containment pressure is greater than or equal to 4.0 psig, **THEN PERFORM ALL** of the following:

- 1) **VERIFY** Containment Isolation Signal initiated ("CIS INITIATED" EK-1126 in alarm)
OR PUSH left and right HIGH RADIATION INITIATE pushbuttons on EC-13.

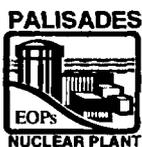
- CHRL-CS
- CHRR-CS

- 2) **ENSURE CLOSED** the following:

- BOTH MSIVs:
 - CV-0510 ('A' S/G)
 - CV-0501 ('B' S/G)
- Main Feed Reg Valves:
 - CV-0701 ('A' S/G)
 - CV-0703 ('B' S/G)
- Bypass Feed Reg Valves:
 - CV-0735 ('A' S/G)
 - CV-0734 ('B' S/G)

(continue)

(continue)



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No EOP-1.0

Revision 12

Page 16 of 24

TITLE: STANDARD POST-TRIP ACTIONS



INSTRUCTIONS

9.

(continued)



CONTINGENCY ACTIONS

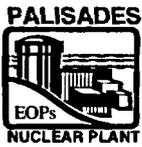
(continued)

- CCW Isolation Valves:
 - CV-0910, (KEY: 337)
 - CV-0911, (KEY: 338)
 - CV-0940, (KEY: 336)

3) **ENSURE** SIAS initiated by performing the following:

- a. **VERIFY** "SAFETY INJ INITIATED" EK-1342 alarmed **OR PUSH** left and right INJECTION INITIATE pushbuttons on EC-13.
 - PB1-1
 - PB1-2
- b. **ENSURE ALL** available HPSI and LPSI pumps operating with the associated loop isolation valves open.

(continue)

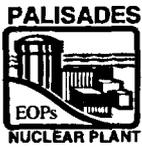


PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-1.0
Revision	12
Page	17 of 24

TITLE: STANDARD POST-TRIP ACTIONS

- | <input checked="" type="checkbox"/> INSTRUCTIONS | <input checked="" type="checkbox"/> CONTINGENCY ACTIONS |
|--|--|
| 9. (continued) | |
| <input type="checkbox"/> b. VERIFY Containment Area Monitor alarms clear and NO unexplained rise. <ul style="list-style-type: none">• RIA-1805• RIA-1806• RIA-1807• RIA-1808 | <input type="checkbox"/> b.1. IF Containment radiation level is greater than 1×10^1 R/hr on ANY Containment Area Monitor, THEN PERFORM BOTH of the following: <ol style="list-style-type: none">1) VERIFY Containment Isolation Signal initiated ("CIS INITIATED" EK-1126 in alarm)
OR PUSH left and right HIGH RADIATION INITIATE pushbuttons on EC-13.<ul style="list-style-type: none">• CHRL-CS• CHRR-CS2) CORROBORATE Containment Area Monitor readings by comparing to Containment High Range Monitor readings.<ul style="list-style-type: none">• RIA-2321• RIA-2322 |
| <input type="checkbox"/> c. VERIFY Condenser Off Gas Monitor RIA-0631 alarm clear and NO unexplained rise. | |
| <input type="checkbox"/> d. VERIFY Main Steam Line Monitor alarms clear and NO unexplained rise. <ul style="list-style-type: none">• RIA-2323• RIA-2324 | |



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-1.0
Revision	12
Page	18 of 24

TITLE: STANDARD POST-TRIP ACTIONS

- INSTRUCTIONS**
10. **DETERMINE** that **Containment Atmosphere** acceptance criteria are met:
- a. **VERIFY** Containment temperature less than 125°F.
- b. **VERIFY** Containment pressure less than 0.85 psig.
- PIA-1814
 - PIA-1815

- CONTINGENCY ACTIONS**
- 10.1. **ENSURE** the Containment Air Coolers are in operation as follows:
- a. **IF** SIAS is NOT present, **THEN ENSURE OPERATING ALL** available Containment Air Cooler fans.
- V-1A and V-1B
 - V-2A and V-2B
 - V-3A and V-3B
 - V-4A and V-4B
- b. **OPEN** Containment Air Cooler high capacity outlet valves as Service Water System capacity permits:
- CV-0867 ✱
 - CV-0861
 - CV-0864
 - CV-0873
- 10.2. **IF** Containment pressure is greater than or equal to 4.0 psig, **THEN PERFORM ALL** of the following:
- a. **ENSURE OPERATING ALL** available Containment Air Cooler 'A' fans.
- V-1A
 - V-2A
 - V-3A
 - V-4A

(continue)

(continue)

✱ CV-0869 VHX-4 Inlet Valve will be closed if a SIAS has occurred



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-1.0
Revision	12
Page	19 of 24

TITLE: STANDARD POST-TRIP ACTIONS



INSTRUCTIONS

10.

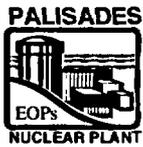
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CONTINGENCY ACTIONS

(continued)

- b. ENSURE OPEN ALL available Containment Spray Valves.
- c. ENSURE ALL available Containment Spray Pumps are operating.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-1.0
Revision	12
Page	20 of 24

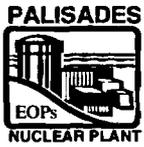
TITLE: STANDARD POST-TRIP ACTIONS

- | <input checked="" type="checkbox"/> INSTRUCTIONS | <input checked="" type="checkbox"/> CONTINGENCY ACTIONS |
|--|---|
| 11. DETERMINE that Vital Auxiliaries-Water acceptance criteria met by performing ALL of the following: | |
| <input type="checkbox"/> a. VERIFY at least two Service Water Pumps operating. | <input type="checkbox"/> a.1. START available Service Water Pumps. |
| <input type="checkbox"/> b. VERIFY BOTH Critical SW Headers in operation with pressures greater than 42 psig. | <input type="checkbox"/> b.1. START available Service Water Pumps. |
| | <input type="checkbox"/> b.2. <u>IF</u> SW Header pressure is less than 42 psig, <u>AND</u> SIAS is NOT present, <u>THEN PERFORM BOTH</u> of the following:

1) ENSURE CLOSED
Containment Air Cooler high capacity valves as necessary to raise SW Header pressure greater than 42 psig.

• CV-0867
• CV-0861
• CV-0864
• CV-0873

2) <u>IF</u> SW Header pressure is less than 42 psig following the closing of containment Air Cooler high capacity valves, <u>THEN ENSURE CLOSED</u> Non-critical SW Isolation valve CV-1359. |
| <input type="checkbox"/> c. VERIFY OPERATING at least one CCW Pump. | <input type="checkbox"/> c.1. START available CCW Pumps. |



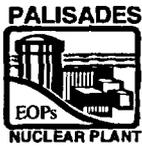
PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-1.0
Revision	12
Page	21 of 24

TITLE: STANDARD POST-TRIP ACTIONS

- | <input checked="" type="checkbox"/> <u>INSTRUCTIONS</u> | <input checked="" type="checkbox"/> <u>CONTINGENCY ACTIONS</u> |
|--|---|
| <input type="checkbox"/> 12. DETERMINE that Vital Auxiliaries-Air acceptance criteria met by verifying Instrument Air pressure greater than 85 psig. | <input type="checkbox"/> 12.1. START available Instrument Air Compressors as necessary. |
| | <input type="checkbox"/> 12.2. <u>IF</u> Feedwater Purity Building Air supply is available, <u>THEN OPEN</u> FWP Air Cross-tie Valve, CV-1221 as necessary. |

End of Section 4.0



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-1.0
Revision	12
Page	22 of 24

TITLE: STANDARD POST-TRIP ACTIONS

5.0 OPERATOR ACTIONS

INSTRUCTIONS CONTINGENCY ACTIONS

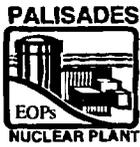
1. WHEN SIRWT level is less than or equal to 25%,
THEN:

- a. Prior to RAS, **PERFORM** Pre-RAS actions. Refer to EOP Supplement 42.
- b. IF RAS occurs,
THEN PERFORM Post-RAS actions. Refer to EOP Supplement 42.

CAUTION

Each D/G is limited to a 2500 KW continuous load rating and a 2750 KW two-hour load rating. Operation of VC-10 (VC-11) will draw approximately 44 KW.

- 2. **ENSURE** CR HVAC is aligned for Emergency Mode Operation within 20 minutes of the time of the Reactor Trip by performing the following:
 - a. **ENSURE** at least one Air Filter Unit Fan associated with an operating train is ON:
 - V-26A
 - V-26B
 - b. **ENSURE OFF** the following fans:
 - V-94 Purge Fan
 - V-47 Switchgear Exhaust Fan



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-1.0
Revision	12
Page	23 of 24

TITLE: STANDARD POST-TRIP ACTIONS

5.0 OPERATOR ACTIONS



INSTRUCTIONS

3. VERIFY BOTH of the following:

- a. At least one Condensate Pump operating.
- b. At least one Cooling Tower Pump operating.

4. IF an SIAS has initiated, THEN PERFORM EOP Supplement 5 "Checklist for Safeguards Equipment Following SIAS."

5. IF a CHP or CHR has initiated, THEN PERFORM EOP Supplement 6 "Checklist for Containment Isolation and CCW Restoration to Containment."

6. **COMMENCE** Emergency Shutdown Checklist. Refer to GOP-10, "Balance of Plant Actions Following a Reactor Trip."

7. IF Reactor trip was due to Equipment Fire, THEN REFER TO ONP-25.1, "Fire Which Threatens Safety Related Equipment."

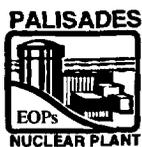
8. IF the MSIV AND MSIV bypass valves are closed, THEN ENSURE TRIPPED BOTH Main Feed Pumps.



CONTINGENCY ACTIONS

3.1. **CLOSE BOTH MSIVs.**

- CV-0510
- CV-0501



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-1.0
Revision	12
Page	24 of 24

TITLE: STANDARD POST-TRIP ACTIONS

5.0 OPERATOR ACTIONS

INSTRUCTIONS CONTINGENCY ACTIONS

9. IF ALL of the following conditions exist:

- ALL safety function acceptance criteria met
- No contingency action was taken
- Control Room is habitable,

THEN GO TO EOP-2.0, "Reactor Trip Recovery."

10. IF ANY of the following conditions exist:

- ANY safety function acceptance criteria NOT met
- ANY contingency action was taken
- Control Room is NOT habitable,

THEN REFER TO Attachment 1, "Event Diagnostic Flow Chart" AND DIAGNOSE the event.

End of Section 5.0

ATTACHMENT 3

EOP-4, "LOSS OF COOLANT ACCIDENT RECOVERY"

112 Pages Follow (Procedure Attachments not included)



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No EOP-4.0

Revision 17

Issued Date 12/15/05

LOSS OF COOLANT ACCIDENT RECOVERY

RLTucker /12/13/05

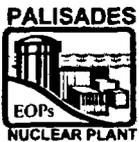
Procedure Sponsor Date

VLMocerj /11/28/05

Technical Reviewer Date

DBCampbell /11/4/05

User Reviewer Date



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	1 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

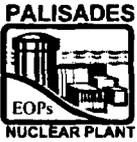
USER ALERT
CONTINUOUS USE PROCEDURE

Read each step of the procedure prior to performing that step. When sign-offs are required, sign off each step as complete before proceeding to the next step.

1.0 PURPOSE

This procedure provides operator actions which must be accomplished in the event of a Loss of Coolant Accident (LOCA) when the Shutdown Cooling System is NOT initially in service. These actions are necessary to ensure that the Plant is placed in a stable condition. The goals of this procedure are to mitigate the effects of a LOCA, isolate the break (if possible), and to establish long term cooling using the Safety Injection System or the Shutdown Cooling System. This procedure achieves these goals while maintaining adequate core cooling and minimizing radiological releases to the environment.

End of Section 1.0



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	2 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

2.0 ENTRY CONDITIONS

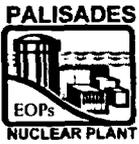
1. EOP-1.0, "Standard Post Trip Actions," has been performed.

OR

The event initiated from a lower mode when the Shutdown Cooling System is NOT initially in service.

2. Plant conditions indicate that a LOCA has occurred as indicated by ANY of the following:
 - a. Abnormal Pressurizer level change (low or high)
 - b. Pressurizer pressure low for existing plant conditions
 - c. SIAS automatically activated
 - d. Standby Charging Pumps start
 - e. CHP or CHR alarms
 - f. Containment pressure, temperature or humidity high
 - g. Containment Sump level rising
 - h. Quench Tank level, temperature, or pressure high
 - i. Volume Control Tank level dropping

End of Section 2.0



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	3 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

3.0 EXIT CONDITIONS

1. The diagnosis of a LOCA is NOT confirmed.

OR

2. ANY of the Safety Function Status Check Sheet acceptance criteria are NOT satisfied
AND corrective actions to restore the safety function are NOT effective.

OR

3. The Loss of Coolant Accident Recovery procedure has accomplished its purpose by satisfying ALL of the following:

- a. ALL Safety Function Status Check Sheet acceptance criteria are being satisfied
- b. Shutdown Cooling entry conditions are satisfied

OR

The break has been isolated

OR

The PCS is in long term cooling

- c. An appropriate approved plant procedure can be implemented

End of Section 3.0



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	4 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

4.0 OPERATOR ACTIONS

INSTRUCTIONS

CONTINGENCY ACTIONS

CAUTION

During degraded Containment conditions, the operator should not rely on any single instrument indication due to large instrument errors. Alternate/additional instrumentation should be used to confirm trending of PCS conditions.

© 1. **CONFIRM** proper event diagnosis by performing ALL of the following:

a. **VERIFY** Attachment 1, "Safety Function Status Check Sheet" acceptance criteria:

1) Are satisfied at intervals of approximately fifteen minutes.

OR

2) Corrective actions to restore Attachment 1, "Safety Function Status Check Sheet," acceptance criteria are effective.

1.1. **GO TO ONE** of the following:

- EOP-1.0, "Standard Post Trip Actions," Attachment 1, "Event Diagnostic Flowchart" **AND RE-DIAGNOSE** the event.

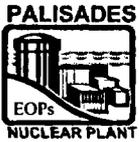
- For events initiated from a lower mode, **GO TO** the EOP considered appropriate by the Shift Supervisor.

- EOP-9.0, "Functional Recovery Procedure."

(continue)

© = Continuously applicable step

☞ = Hold Point



**PALISADES NUCLEAR PLANT
EMERGENCY OPERATING
PROCEDURE**

Proc No	EOP-4.0
Revision	17
Page	5 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

1. (continued)

b. IF ALL of the following conditions exist:

- Steam Generator Blowdown Monitor, RIA-0707, has NOT alarmed
- SIAS has NOT occurred OR has been reset
- CHP and CHR signals are NOT present,

THEN SAMPLE S/Gs for activity and Lithium AND **VERIFY** sample results do NOT indicate a SGTR.

c. Observation of NO abnormal S/G level rise (NOT attributable to feed flow or swell).

© 2. **REFER TO** the Site Emergency Plan AND **CLASSIFY** the event per EI-1, "Emergency Classification and Actions."

3. **OPEN** the placekeeper AND **RECORD** the time of EOP entry.

4. IF PZR pressure is less than or equal to 1605 psia OR Containment pressure is greater than or equal to 4.0 psig, THEN **VERIFY** "SAFETY INJ INITIATED" (EK-1342) is alarmed.

4.1. **PUSH BOTH** left and right INJECTION INITIATE pushbuttons on EC-13.

- PB1-1
- PB1-2

© = Continuously applicable step

☪ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	6 of 111

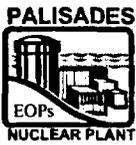
TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

5. IF SIAS is present,
THEN PERFORM ALL of the following:
- a. **ENSURE** available safeguards equipment operated or operating. Refer to EOP Supplement 5.
- b. **VERIFY** at least minimum SI flow. Refer to EOP Supplement 4.
- c. IF Letdown Orifice Stop Valves are closed,
THEN PLACE handswitches in the CLOSE position:
- HS-2003
 - HS-2004
 - HS-2005

CONTINGENCY ACTIONS

- b.1. IF SI flow is NOT within the limits of EOP Supplement 4,
THEN PERFORM ANY of the following to restore SI flow:
- 1) **ENSURE** electrical power available to SI pumps and valves.
 - 2) **ENSURE** correct SI valve lineup.
 - 3) **ENSURE** adequate SI pump seal cooling.
 - 4) **START** additional SI pumps as needed until SI flow is within the limits of EOP Supplement 4.



**PALISADES NUCLEAR PLANT
EMERGENCY OPERATING
PROCEDURE**

Proc No	EOP-4.0
Revision	17
Page	7 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

NOTE: P-50A and P-50B shall not be operated simultaneously when T_c is less than 300°F.

6. IF PZR pressure lowers to less than 1300 psia AND SIAS is initiated, THEN PERFORM BOTH of the following:
 - a. **ENSURE** one PCP is stopped in each loop.
 - b. IF PCS is less than 25°F subcooled, THEN ENSURE ALL PCPs stopped.

7. WHEN PCS temperature lowers, THEN ENSURE PCPs configured as follows:

PCS T_c	MAXIMUM OPERATING PCPs
<450°F	3
<300°F	2

8. IF PCPs are operating, THEN VERIFY PCP operating limits are satisfied. Refer to EOP Supplement 1.

- 8.1. **STOP** PCPs which do NOT satisfy PCP operating limits.

© = Continuously applicable step

☞ = Hold Point



**PALISADES NUCLEAR PLANT
EMERGENCY OPERATING
PROCEDURE**

Proc No	EOP-4.0
Revision	17
Page	8 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

9. IF open,
THEN CLOSE CWRTs Vent
Valves:

- CV-1064
- CV-1065

10. **ISOLATE** the LOCA by performing
ALL of the following:

- a. IF PZR pressure is less than
2100 psia,
THEN VERIFY BOTH PORVs
are closed.

- a.1. **CLOSE** the PORV block valves:

- MO-1042A
- MO-1043A

- b. **ENSURE CLOSED** Letdown
Stop Valves:

- CV-2001
- CV-2009

- c. **ENSURE CLOSED** PCS
Sample Isolation Valves:

- CV-1910
- CV-1911

- d. **ENSURE CLOSED** Reactor
Vessel and PZR Vent Valves on
C-11A:

- PRV-1067
- PRV-1068
- PRV-1069
- PRV-1070

(continue)

© = Continuously applicable step

☺ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	9 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

10.

(continued)

e. **VERIFY BOTH** of the following conditions exist:

- CCW Radiation Monitor, RIA-0915, alarm clear
- "COMPONENT CLG SURGE TANK T-3 HI-LO LEVEL" (EK-1172) is clear

f. **VERIFY PZR Relief Valve(s)** NOT lifting by the following:

- Observation of Acoustic Monitor Panel indications on C-11A
- PZR Relief Valve Discharge Temperature indicators on C-12
- Observation of Quench Tank temperature, pressure and level

e.1. **IF** PCS to CCW leak is evident, **THEN PERFORM ALL** of the following:

- 1) **LOCATE** the leak. Refer to ONP-23.1, "Primary Coolant Leak."
- 2) **ISOLATE** the leak. Refer to ONP-23.1, "Primary Coolant Leak."
- 3) **IF** CCW was isolated to any operating PCP, **THEN SECURE** the affected PCP(s).

f.1. **REDUCE** PCS pressure to less than 1800 psia.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	10 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

11. IF LOCA is outside of containment as indicated by ANY of the following:

- Abnormal rise in Auxiliary Building Area Monitors.
- Abnormal rise in East or West ESS Room Sump levels.
- Abnormal rise in Dirty Waste Drain Tanks level

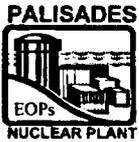
THEN PERFORM ALL of the following:

- a. **LOCATE AND ISOLATE** the leak.
- b. **ENSURE** applicable areas of the Auxiliary Building are isolated by performing the following:
 - 1) IF any of the following alarms have annunciated,
 - EK-1364, Gaseous Waste Monitoring Hi Radiation
 - EK-1366, Plant Area Monitoring Hi Radiation

(continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	11 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

11.

(continued)

THEN REFER TO ARP-8,
"Safeguards Safety Injection
and Isolation Scheme EK-13
(EC-13)" AND PERFORM
Corrective Actions for any
alarming monitors listed.

2) **NOTIFY** plant personnel to
stay clear of the affected
areas of the Auxiliary
Building.

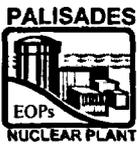
c. **INITIATE** actions to makeup to
the SIRWT. Refer to one of the
following:

- SOP-2A, "Chemical &
Volume Control System
Charging & Letdown"
- SOP-17A, "Clean
Radioactive Waste System"

d. **MANUALLY INITIATE** CIS by
pushing left or right HIGH
RADIATION INITIATE
pushbuttons on EC-13
AND PERFORM EOP
Supplement 6.

- CHRL-CS
- CHRR-CS

e. **NOTIFY** the TSC.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	12 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

12. **PLACE** at least one Hydrogen Monitor in operation, ensuring the appropriate Key Switch in the "ACCI" position. Refer to SOP-38, "Gaseous Process Monitoring System."

13. **IF ANY** of the following conditions exist:

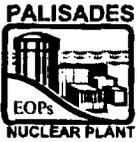
- Containment pressure is greater than or equal to 4.0 psig
- Any operable Containment Radiation Monitor rises to 1×10^1 R/hr,

THEN PERFORM ALL of the following:

- a. **VERIFY** "CIS INITIATED" (EK-1126) is alarmed.
- b. **VERIFY** Containment Isolation. Refer to EOP Supplement 6.

CONTINGENCY ACTIONS

- a.1. **MANUALLY INITIATE** CIS by pushing left or right HIGH RADIATION INITIATE pushbutton on EC-13.
 - CHRL-CS
 - CHRR-CS
- b.1. **CLOSE** valves that failed to automatically operate.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	13 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

14. IF Containment pressure is greater than or equal to 4.0 psig, THEN PERFORM ALL of the following:

a. **VERIFY** Containment Spray alignment AND at least minimal acceptable spray flow per following table:

NUMBER OF RUNNING CS PUMPS	NUMBER OF OPEN CS VALVES	CS FLOW MUST BE AT LEAST:
RAS NOT Present		
1	at least 1	2185 gpm total
2 or 3	2	2940 gpm total
RAS Present		
1	1	1525 gpm
2 or 3	2	3100 gpm total

a.1. **OPEN** available Containment Spray valves to obtain required configuration and at least minimum flow.

- CV-3001
- CV-3002

AND

START available Containment Spray pumps

- P-54A
- P-54B
- P-54C

b. **ENSURE** at least one Containment Air Cooler Accident Fan operating.

- V-1A
- V-2A
- V-3A
- V-4A



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	14 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

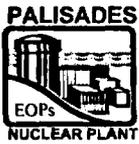
INSTRUCTIONS

CONTINGENCY ACTIONS

CAUTION

Operation of PCPs should be minimized when seal cooling is NOT present or controlled bleedoff is isolated.

15. IF PCP seal cooling is unavailable, THEN PERFORM ALL of the following:
 - a. **CLOSE** PCP Controlled Bleedoff valves:
 - CV-2083
 - CV-2099
 - b. **CLOSE** PCP Controlled Bleedoff Relief Stop, CV-2191.
 - c. **RESTORE** PCP seal cooling. Refer to ONP-6.2, "Loss of Component Cooling."



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	15 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

- © 16. IF the Containment Spray System is operating,
AND ALL of the following conditions are satisfied:
- RAS has NOT actuated
 - Containment Pressure less than 33 psia
- PI-1805
PI-1812
- Containment Air Coolers operating in accident mode (Refer to SFSC Table CA)
 - SIS Actuated with flow within the requirements of EOP Supplement 4

THEN PERFORM the following:

- a. IF three Containment Spray Pumps are operating,
THEN STOP one of the following Containment Spray pumps.
- P-54B
 - P-54C
- b. IF two Containment Spray Pumps are operating,
THEN PERFORM the following:
- 1) **CLOSE** one Containment Spray Valve as follows:

(Continue)

CONTINGENCY ACTIONS

- 16.1. IF Containment Pressure rises to greater than or equal to 70 psia,
THEN ENSURE the following:
- a. All available Containment Spray Pumps operating. Refer to EOP Supplement 42 for starting additional spray pumps.
- b. All available Containment Air Coolers operating in accident mode (Refer to SFSC Table CA.)



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	16 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

16.

(Continued)

a) **PLACE** one CHP Bypass
Switch to BYPASS:

- HS-3001C, CV-3001
(Preferred, Key: 397)
- HS-3002C, CV-3002
(Key: 396)

b) **ENSURE CLOSED**
associated Containment
Spray Valve:

- CV-3001 (preferred)
- CV-3002

c) **STOP** one of the
following Containment
Spray Pumps:

- P-54B
- P-54C

c. **VERIFY** Containment pressure
maintained less than 70 psia.

PI-1805

PI-1812

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	17 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

CAUTION

Continued operation of the sprays after pressure has been reduced to an acceptable level increases the possibility of wetting electrical connectors (which may result in electrical grounds, shorts and other malfunctions) and containment sump screen clogging.

- © 17. IF any Containment Spray Pumps operating, AND ALL of the following conditions are satisfied:

Parameter	Condition
Containment pressure	less than 3 psig
	NOT required for CTMT ambient cooling
	NOT required for HPSI subcooling
	NOTE: These conditions must be met prior to securing the last Containment Spray pump.
Containment Spray operation	NOT needed for iodine removal as determined by Chemistry <u>OR ALL</u> of the following: <ul style="list-style-type: none"> • Containment high range Gamma monitors read less than 1800 R/Hr • Containment isolated per EOP Supplement 6 • less than one hour has elapsed since reactor trip

- 17.1. IF Containment Pressure rises to greater than 3 psig AND no Containment Spray Pump operating, THEN

- 1) **OPEN** one Containment Spray Valve.
- 2) **START** one Containment Spray Pump.

(Continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	18 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

17. (Continued)

THEN STOP spray pumps one at a time, waiting to see the effect of reduced spray flow as follows:

- a. **IF** three Containment Spray Pumps are operating, **THEN STOP** one Containment Spray Pump as directed by the CRS.

- b. **IF** Containment pressure is less than 3 psig, **AND** two Containment Spray Pumps are operating, **THEN PERFORM** the following as directed by the CRS:
 - 1) **CLOSE** one Containment Spray Valve as follows:
 - a) **PLACE** one CHP Bypass Switch to BYPASS:
 - HS-3001C, CV-3001 (Preferred, Key: 397)
 - HS-3002C, CV-3002 (Key : 396)

 - b) **ENSURE CLOSED** associated Containment Spray Valve:
 - CV-3001(Preferred)
 - CV-3002

(Continue)



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	19 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

17.

(Continued)

2) **STOP** one Containment Spray Pump.

c. IF Containment pressure is less than 3 psig AND one Containment Spray Pump is operating, THEN STOP the Containment Spray Pump as directed by the CRS.

d. WHEN ALL Containment Spray Pumps have been stopped, THEN ENSURE CLOSED BOTH Containment Spray Valves.

1) **ENSURE BOTH** CHP Bypass Switches in BYPASS:

- HS-3001C, CV-3001 Bypass (Key: 397)
- HS-3002C, CV-3002 Bypass (Key: 396)

2) **ENSURE CLOSED BOTH** Conatinent Spray Valves:

- CV-3001
- CV-3002



**PALISADES NUCLEAR PLANT
EMERGENCY OPERATING
PROCEDURE**

Proc No	EOP-4.0
Revision	17
Page	20 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

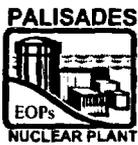
18. WHEN all Containment Spray Pumps have been stopped, THEN PERFORM ALL of the following:
- a. IF MFW or Condensate pumps are operating AND feedwater from these sources is NOT desired, THEN PLACE ALL of the following controllers in MANUAL AND CLOSE:
- 1) Feedwater Regulating Valves
 - LIC-0701 ('A' S/G)
 - LIC-0703 ('B' S/G)
 - 2) Feedwater Regulating Bypass Valves
 - LIC-0735 ('A' S/G)
 - LIC-0734 ('B' S/G)
- b. IF CCW to containment has NOT been restored, THEN PLACE the following CCW valve keyswitches to CLOSE:

CCW Valve	Keyswitch	Key
CV-0910	HS-0910	337
CV-0911	HS-0911	338
CV-0940	HS-0940	336

(Continue)

© = Continuously applicable step

☺ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	21 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

18. (Continued)

NOTE: Automatic reinitiation of spray will not occur until after SIAS has been reset.

c. **RESET** CHP circuits by pushing left and right HIGH PRESSURE RESET pushbuttons on C-13

- CHPL - Reset
- CHPR - Reset

d. **WHEN** CHP has been reset, **THEN ENSURE** both Containment Spray Valve CHP Bypass Keyswitches are in **NORMAL**:

- HS-3001C
- HS-3002C



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	22 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

19. **VERIFY BOTH** of the following:
- At least one Cooling Tower Pump operating
 - P-39A
 - P-39B
 - At least one Condensate Pump operating
 - P-2A
 - P-2B

CONTINGENCY ACTIONS

- 19.1. **ENSURE CLOSED BOTH MSIVs:**
- CV-0510 ('A' S/G)
 - CV-0501 ('B' S/G)
- 19.2. **ENSURE CLOSED** from the Control Room BOTH MSIV Bypass valves:
- MO-0510 ('A' S/G)
 - MO-0501 ('B' S/G)
- a. **IF ANY MSIV Bypass valves were open when power/position indication was lost, THEN LOCALLY CLOSE ANY open MSIV Bypass valve.**
- b. **ENSURE CLOSED ALL S/G Blowdown Valves:**

'A' S/G	'B' S/G
CV-0739	CV-0738
CV-0771	CV-0770
CV-0767	CV-0768

20. **IF the LOCA is isolated, THEN GO TO Step 65.**



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	23 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

CAUTION

Each D/G is limited to a 2500 KW continuous load rating and a 2750 KW two-hour load rating. Operation of VC-10 (VC-11) will draw approximately 44 KW.

21. **ENSURE** at least one train of CR HVAC in Emergency Mode. Refer to SOP-24, "Ventilation and Air Conditioning System."

NOTE: IF emergency boration is in progress, THEN cooldown may commence/continue while the required shutdown margin value is calculated.

- © 22. **VERIFY** PCS boron concentration greater than or equal to required boron concentration as verified by sample or hand calculation. Refer to EOP Supplement 35.

- a. IF Emergency boration is in progress
AND PCS boron concentration is greater than or equal to required boron concentration,
THEN SECURE emergency boration. Refer to EOP Supplement 40.

- 22.1. IF PCS boron concentration is less than required boron concentration, THEN PERFORM BOTH of the following:

- a. **ENSURE** emergency boration is in progress.
- b. WHEN required boron concentration is reached, THEN SECURE emergency boration. Refer to EOP Supplement 40.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	24 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

CAUTION

A maximum PZR cooldown rate of 200°F/Hr and a maximum PZR Spray ΔT (PZR vapor temp - spray temp) of 350°F should be observed to prevent damage to the PZR or Spray Nozzle.

NOTE: PZR level indication decalibration will occur during cooldown. Correction curves in EOP Supplement 9, "Pressurizer Level Corrections Hot Calibrated" or EOP Supplement 10, "Pressurizer Level Corrections Cold Calibrated" should be used.

NOTE: S/G level indication decalibration will occur during cooldown. Correction curves in EOP Supplement 11, "S/G Level Correction" should be used.

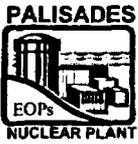
NOTE: Steam flow through two of the four Atmospheric Steam Dump Valves should be adequate to establish an initial cooldown rate of 75°F/hr.

NOTE: P-50A and P-50B shall not be operated simultaneously when T_c is less than 300°F.

(continue)

© = Continuously applicable step

☺ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	25 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

23. (continued)

23. **COMMENCE** steaming S/Gs as follows:

a. **REFER TO** the following:

- EOP Supplement 1, Pressure and Temperature Limit Curves
- EOP Supplement 33, PCS Heatup/Cooldown Rate Data

b. IF safety injection flow is causing a cooldown in excess of required limits, THEN **OPERATE** the Turbine Bypass Valve to maintain all of the following as applicable:

- S/Gs within 50 psi of Psat for Average of Qualified CETs
- As required to establish or support natural circulation
- As required to establish or support two phase natural circulation

b.1. **OPERATE** Atmospheric Steam Dump Valves.

1) IF desired to enhance temperature control, THEN **ISOLATE** two Atmospheric Steam Dump Valves. Refer to Table 23-1.

(Continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	26 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

23. (Continued)

c. WHEN PCS cooldown rate can be controlled within required limits, THEN OPERATE the Turbine Bypass Valve to cooldown at the maximum allowed rate.

c.1. **OPERATE** Atmospheric Steam Dump Valves.

1) IF desired to enhance temperature control, THEN ISOLATE two Atmospheric Steam Dump Valves. Refer to Table 23-1.

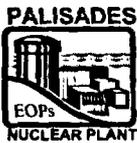
Table 23-1

'A' S/G	MV-MS101, ASDV CV-0782 Inlet <u>OR</u> MV-CA782, A/S to CV-0782
	MV-MS103, ASDV CV-0781 Inlet <u>OR</u> MV-CA781, A/S to CV-0781
'B' S/G	MV-MS102, ASDV CV-0779 Inlet <u>OR</u> MV-CA779, A/S to CV-0779
	MV-MS104, ASDV CV-0780 Inlet <u>OR</u> MV-CA780, A/S to CV-0780

CAUTION

Operating P-50A and P-50B simultaneously when T_c is less than 300°F is prohibited by Technical Specifications.

d. **ENSURE** not more than two PCPs operating (preferably one in each loop.)



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	27 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

24. IF BOTH of the following conditions exist for each S/G:

- At least three of four S/G pressure sigmas indicate between 510 and 550 psia (indicators between alarm flags)
- A controlled cooldown is in progress

THEN **BLOCK** MSIS for the S/G meeting the above conditions by performing ALL the following:

a. **BLOCK** MSIV closure signal for the applicable S/G by pushing the appropriate pushbutton on Control Panel C-01:

- HS/LPE-50A ('A' S/G)
- HS/LPE-50B ('B' S/G)

b. **VERIFY** "STEAM GEN VALVES ISOLATION LOCKOUT" (EK-0970) is alarmed.

c. **ENSURE CLOSED** BOTH Main Feed Reg Valves:

- CV-0701 ('A' S/G)
- CV-0703 ('B' S/G)

d. **ENSURE CLOSED** BOTH Bypass Feed Reg Valves:

- CV-0735 ('A' S/G)
- CV-0734 ('B' S/G)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	28 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

NOTE: Use the following instruments to determine spray nozzle ΔT :

- PZR Vapor Phase Temperature, TI-0101
- Spray line temperature, TIA-0103 or TIA-0104 (use the lowest temperature if using main sprays)
- Charging line temperature, TI-0212 (if using Auxiliary Spray)

© 25. **RECORD** each occurrence of PZR Spray operation with a ΔT (PZR vapor phase temp minus spray temp) greater than 200°F in the Narrative Log.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	29 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

NOTE: Use ANY of the following to determine Average of Qualified CETs:

- PPC point "KCETA"
(Average of Qualified CETs)
- PPC Incore Qualified CET Map (PPC page 313)
- Manual calculation. Refer to SOP-34, "Plant Process Computer (PPC) System."

© 26. **VERIFY** SI Pump throttling criteria are satisfied by ALL of the following:

- a. Based on the Average of Qualified CETs, PCS subcooling meets ONE of the following:
 - At least 25°F subcooled for non-degraded Containment conditions
 - Greater than the minimum subcooling curve on EOP Supplement 1 for degraded Containment conditions
- b. Corrected PZR level is greater than 20% (40% for degraded Containment) and controlled. **REFER TO** EOP Supplements 9 and 10.

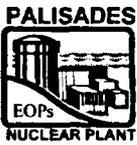
26.1. **IF ANY** of the SI Pump throttling criteria can NOT be maintained, **THEN RAISE** HPSI flow **AND START** HPSI Pumps as necessary.

PUMP	VALVE	
	NUMBER	DESCRIPTION
Train 1		
P-66B	MO-3009	HPSI Train 1 to Loop 1B
	MO-3011	HPSI Train 1 to Loop 2A
	MO-3007	HPSI Train 1 to Loop 1A
	MO-3013	HPSI Train 1 to Loop 2B
Train 2		
P-66A	MO-3066	HPSI Train 2 to Loop 1B
	MO-3064	HPSI Train 2 to Loop 2A
	MO-3068	HPSI Train 2 to Loop 1A
	MO-3062	HPSI Train 2 to Loop 2B

(continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	30 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

26. (continued)

- c. At least one S/G is available for PCS heat removal with corrected level being maintained or being restored to between 60% and 70%.
REFER TO EOP Supplement 11.
- d. Operable RVLMS channels indicate greater than 102 inches above the bottom of fuel alignment plate (621' 8").

NOTE: Reactor Vessel Upper Head voiding resulting from controlled PCS pressure reductions is not expected to result in safety functions being jeopardized.

- © 27. **COMMENCE** depressurization of the PCS to 270 psia by performing ANY of the following:
 - a. **OPERATE** PZR heaters and Main or Auxiliary PZR sprays.
 - b. **IF** SI Pump throttling criteria are met,
THEN PERFORM ANY of the following:
 - 1) **CONTROL** Charging and Letdown.
 - 2) **THROTTLE** HPSI flow.

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	31 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

28. IF ALL of the following conditions exist:
- PZR pressure is less than 1687 psia
 - SIAS is NOT actuated or blocked
 - "Safety Injection Signal Block Permit" (EK-1369) is alarmed
 - A controlled cooldown and/or controlled depressurization is in progress,

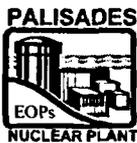
THEN **BLOCK** SIAS by performing ALL of the following:

- a. **PLACE AND HOLD** SIAS block handswitch PB3-1 to **BLOCK**.
- 1) **VERIFY** the following annunciator in alarm:
 - "SAFETY INJ BLOCK RELAY SI-1" (EK-1337)
 - 2) **RELEASE** SIAS block handswitch PB3-1.

(continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	32 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

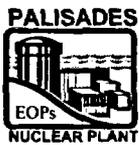
CONTINGENCY ACTIONS

28. (continued)
- b. **PLACE AND HOLD** SIAS block handswitch PB3-2 to BLOCK.
- 1) **VERIFY** the following annunciators in alarm:
- "SAFETY INJ BLOCK RELAY SI-2" (EK-1338)
 - "SAFETY INJ BLOCKED" (EK-1339)
- 2) **RELEASE** SIAS block handswitch PB3-2.
29. IF HPSI Pumps are operating AND SI Pump throttling criteria are satisfied, THEN THROTTLE HPSI flow OR STOP one HPSI Pump at a time.

PUMP	VALVE	
	NUMBER	DESCRIPTION
Train 1		
P-66B	MO-3009	HPSI Train 1 to Loop 1B
	MO-3011	HPSI Train 1 to Loop 2A
	MO-3007	HPSI Train 1 to Loop 1A
	MO-3013	HPSI Train 1 to Loop 2B
Train 2		
P-66A	MO-3066	HPSI Train 2 to Loop 1B
	MO-3064	HPSI Train 2 to Loop 2A
	MO-3068	HPSI Train 2 to Loop 1A
	MO-3062	HPSI Train 2 to Loop 2B

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No EOP-4.0

Revision 17

Page 33 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

30. IF LPSI Pumps are operating
AND PZR pressure is being
controlled greater than 200 psia,
THEN PERFORM BOTH of the
following:

a. **STOP** the operating LPSI
Pumps:

- P-67A
- P-67B

b. **CLOSE** the LPSI injection
valves:

- MO-3008 LPSI Loop 1A
- MO-3010 LPSI Loop 1B
- MO-3012 LPSI Loop 2A
- MO-3014 LPSI Loop 2B

31. IF PZR pressure lowers to less
than 200 psia
AND LPSI pumps have been
stopped,
THEN PERFORM BOTH of the
following:

a. **ENSURE OPERATING ALL**
available LPSI pumps:

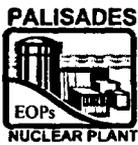
- P-67A
- P-67B

b. **ENSURE OPEN** LPSI injection
valves:

- MO-3008 LPSI Loop 1A
- MO-3010 LPSI Loop 1B
- MO-3012 LPSI Loop 2A
- MO-3014 LPSI Loop 2B

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	34 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

- © 32. As resources permit, **INITIATE** preparations for either of the following:
- a. Post-RAS injection from Spent Fuel Pool. Refer to EOP Supplement 44.
 - b. Refill of SIRW Post-RAS. Refer to EOP Supplement 43.
33. IF Letdown is isolated AND BOTH of the following conditions exist:
- SI Pump throttling criteria are met
 - Letdown is needed or desired,
- THEN RESTORE Letdown. Refer to EOP Supplement 27.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	35 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

NOTE: PZR level instrument de-calibration occurs due to PCS pressure and containment temperature changes. Level correction is per EOP Supplements 9 and 10.

NOTE: IF the PCS is in a water solid condition for PCS Pressure Control, THEN the PZR level limit of 85% may be exceeded.

NOTE: PZR level should be maintained greater than 36% (40% for degraded Containment) to have continued availability of PZR Heaters.

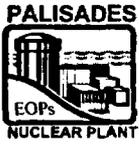
34. IF SI Pump throttling criteria are met, THEN MAINTAIN corrected PZR level between 20% and 85% (42% to 57% preferred) by performing ANY of the following:

- a. **THROTTLE** HPSI flow.
- b. **CONTROL** Charging and Letdown.

(continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	36 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

34. (continued)

- 1) **ENSURE** normal charging path aligned as follows:
 - a) **OPEN** Charging Line Stop Valve, CV-2111.
 - b) **OPEN** at least one Charging Stop Valve:
 - CV-2113
 - CV-2115
 - c) **IF** BOTH Charging Stop Valves fail to open **THEN ENSURE** greater than 33 gpm flow through CK-CVC2112.

(continue)

CONTINGENCY ACTIONS

NOTE: **IF** an interruption in boration via Charging Pump to HPSI Train 2 occurs, **THEN** a different SI cold leg injection nozzle should be used when restoring flow.

- 1.1) **IF** the normal charging path is NOT available **AND** HPSI Train 2 is available, **THEN CHARGE** to the PCS via the HPSI header by performing ALL of the following:
 - 1) **STOP** ALL Charging Pumps.
 - 2) **CLOSE** Charging Line Stop Valve, CV-2111.
 - 3) **CLOSE** Letdown Orifice Stop Valves:
 - CV-2003
 - CV-2004
 - CV-2005
 - 4) **CLOSE** Letdown Containment Isolation Valve CV-2009.
 - 5) **ENSURE CLOSED** HPSI Pump B Discharge to Train 2, CV-3018.

(continue)

© = Continuously applicable step

☛ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No EOP-4.0

Revision 17

Page 37 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

34. (continued)

CONTINGENCY ACTIONS

(continued)

- 6) **OPEN ONE HPSI Train 2 Injection Valve:**
 - MO-3062
 - MO-3064
 - MO-3066
 - MO-3068

- 7) **PLACE SIT Pressure Indicating Controller associated with valve opened above to MANUAL AND CLOSE:**
 - PIC-0338, MO-3062
 - PIC-0347, MO-3064
 - PIC-0346, MO-3066
 - PIC-0342, MO-3068

- 8) **OPEN Charging Pump Discharge to Train 2, MO-3072.**

- 9) **START Charging pumps as necessary to control PZR level.**

© = Continuously applicable step

☞ = Hold Point



**PALISADES NUCLEAR PLANT
EMERGENCY OPERATING
PROCEDURE**

Proc No	EOP-4.0
Revision	17
Page	38 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

- © 35. **MAINTAIN** PCS pressure within the limits of EOP Supplement 1 by performing ANY of the following:
- a. **CONTROL** the following:
- PZR heaters
 - Main Spray
 - Auxiliary Spray (Supplement 37)
- b. IF SI Pump throttling criteria are met, THEN CONTROL HPSI, Charging, and Letdown flows.

(continue)

CONTINGENCY ACTIONS

- 35.1. IF the PCS is oversubcooled OR PZR pressure is greater than the maximum limits of EOP Supplement 1, THEN PERFORM ANY of the following to restore subcooling or PCS pressure to within the appropriate limit:
- a. **OPERATE** available S/G(s) to stop the cooldown AND STABILIZE Qualified CET temperatures and Loop T_cs.
- b. **OPERATE** the following to lower PZR pressure within allowable limits:
- Main Spray
 - Auxiliary Spray (Supplement 37)
- c. IF SI Pump throttling criteria are met, THEN CONTROL HPSI, Charging, and Letdown flows.
- 35.2. IF PCS cooldown rate exceeds Technical Specification limits, THEN PERFORM ANY of the following to restore the cooldown rate to within Technical Specification limits:
- a. **OPERATE** available S/G(s) to stop the cooldown AND STABILIZE Qualified CET temperatures and Loop T_cs.

(continue)



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No EOP-4.0

Revision 17

Page 39 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

35. (continued)

- © 36. **ENSURE** at least one S/G has corrected level being maintained or being restored to between 60% and 70%. Refer to EOP Supplement 11.

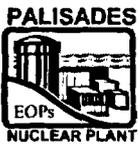
CONTINGENCY ACTIONS

(continued)

- b. **OPERATE** the following to maintain PZR pressure within limits of EOP Supplement 1:
- PZR heaters
 - Main Spray
 - Auxiliary Spray (Supplement 37)
 - Letdown
- c. As directed by the Shift Supervisor, **CONTINUE** the PCS cooldown at less than or equal to Technical Specification limits. Refer to EOP Supplement 33.

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	40 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

© 37. **PERFORM ALL** of the following:

a. **CALCULATE** minimum PCS
cooldown rate. Refer to
EOP Supplement 2.

b. **VERIFY BOTH** of the following:

- The calculated cooldown rate does NOT exceed Technical Specification limits.
- The calculated cooldown rate is achievable with the existing PCS heat removal path.

b.1. IF additional sources of inventory which allow the requirements to be met are NOT available, THEN GO TO EOP-9.0, "Functional Recovery Procedure."



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	41 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

- © 38. **MONITOR** for formation of PCS voiding as indicated by ANY of the following:
- Indicated Charging and Letdown flows do NOT correspond to PZR level trend.
 - PZR level rising significantly faster than trend expected from Auxiliary Spray flow.
 - Core ΔT (Average of Qualified CETs - T_C) or Loop ΔT ($T_H - T_C$) rising for same secondary steaming and Auxiliary Feed rates.
 - Any operable PCS temperature indication is less than 25°F subcooled.
 - Operable RVLMS indicates voiding in the Reactor Vessel.
39. IF PCS voiding is indicated AND ANY of the following exist:
- PCS pressure reduction is inhibited
 - PCS heat removal is inhibited
 - The Shift Supervisor directs void elimination,
- THEN PERFORM void elimination actions. Refer to EOP Supplement 26.

© = Continuously applicable step

☛ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	42 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

40. IF ANY of the following AC or DC buses are NOT energized, THEN RESTORE power to the affected buses. Refer to the following applicable procedure:

CONTINGENCY ACTIONS

- 40.1. IF Bus 1D and Bus 1E are NOT energized, THEN as resources permit, PROVIDE power to PZR Heaters from Bus 1C. Refer to ONP-2.1, "Loss of AC Power," Attachment 1.

BUS	PROCEDURE
1C or 1D	EOP Supplement 29
1E with No SIAS	EOP Supplement 29
1E with SIAS	SOP-30
Y10	ONP-24.1, "Loss of Preferred AC Bus Y10"
Y20	ONP-24.2, "Loss of Preferred AC Bus Y20"
Y30	ONP-24.3, "Loss of Preferred AC Bus Y30"
Y40	ONP-24.4, "Loss of Preferred AC Bus Y40"
Y01	ONP-24.5, "Loss of Instrument AC Bus Y01"
Any DC Bus	ONP-2.3, "Loss of DC Power"

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	43 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

41. IF offsite power was lost
AND offsite power is available,
THEN RESTORE power to plant
equipment by performing ALL of
the following:
- a. IF NONE of the following are
energized:
- 'R' Bus
 - 'F' Bus
 - Cook 1 Line,
- THEN INITIATE actions to
restore power to 'F' or 'R' Bus,
as available. Refer to EOP
Supplement 21.
- b. WHEN ANY of the following are
energized:
- 'R' Bus
 - 'F' Bus
 - Cook 1 Line,
- THEN INITIATE actions to
restore Plant power. Refer to
EOP Supplement 29.

(continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	44 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

41. (continued)

- c. **RESTORE** power to the affected bus(es). Refer to the following applicable procedure:

BUS	PROCEDURE
1E (without SIS)	EOP Supplement 29
1E (with SIS)	SOP-30
1A or 1B	ONP-2.1, "Loss of AC Power"

- d. **RESTART** plant equipment as desired.

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	45 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

CAUTION

Each D/G is limited to the following load rating:

- 2500 KW continuous
- 2750 KW two hours per 24 hour period

42. WHEN 2400V Bus 1C or Bus 1D is energized, THEN as resources permit, **ENERGIZE** Plant buses by performing ALL of the following:

a. IF Bus 1C is energized, THEN PERFORM ALL of the following:

- 1) **ENSURE CLOSED** the following breakers:
 - 152-115 (Bus 1C to Transformers 11 and 19)
 - 152-108 (Bus 1C to Transformer 13)

42.1. IF equipment needed to maintain Safety Functions is available from a de-energized 2400V Vital Bus AND a power supply is available, THEN ENERGIZE the bus AND RESTORE the needed equipment.

(continue)



**PALISADES NUCLEAR PLANT
EMERGENCY OPERATING
PROCEDURE**

Proc No	EOP-4.0
Revision	17
Page	46 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

42.

(continued)

2) **ENSURE** 480V MCCs are energized as appropriate:

- MCC 1: 52-1906
(Bus 19)
- MCC 3: 52-1301
(Bus 13)
- MCC 7: 52-1103
(Bus 11)

b. IF Bus 1D is energized,
THEN PERFORM the following:

1) **ENSURE CLOSED** 152-201
(Bus 1D to
Transformers 12 and 20)

2) **ENSURE** 480V MCCs energized as appropriate:

- MCC 2: 52-2006
(Bus 20)
- MCC 8: 52-1201
(Bus 12)

(continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	47 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

42. (continued)

NOTE: IF only one MCC is available (MCC 1 or MCC 2), THEN BOTH vital DC Buses should be powered from the two Battery Chargers supplied by the same energized MCC.

c. **ENSURE CLOSED** Battery Charger Feeder Breakers from available MCCs:

1) MCC 1

- Charger No 1 Feeder 52-146
- Charger No 4 Feeder 52-186

2) MCC 2

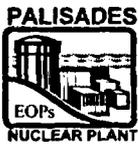
- Charger No 2 Feeder 52-225
- Charger No 3 Feeder 52-285

d. **VERIFY** 125V DC Buses D10 and D20 are powered by a Battery Charger.

d.1. **PLACE** Battery Chargers in operation. Refer to SOP-30, "Station Power."

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	48 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

43. IF ALL PCPs are stopped,
THEN VERIFY natural circulation
flow in at least one PCS loop by
ALL of the following:

- Core ΔT less than 50°F
(Average of Qualified CETs
minus T_c)
- Loop T_{Hs} and Loop T_{Cs}
constant or lowering
- Average of Qualified CETs at
least 25°F subcooled
- Difference between Loop T_H
and Average of Qualified CETs
is less than or equal to 15°F

44. IF ALL PCPs are stopped,
AND natural circulation criteria are
NOT satisfied,
THEN ENSURE ALL of the
following conditions exist:

- All available Charging pumps
are operating
- SI flow is within the limits of
EOP Supplement 4
- At least one S/G is available for
removing heat from PCS with
level being maintained or
restored to between 60%
and 70%
- Average of Qualified CETs is
less than superheated

CONTINGENCY ACTIONS

43.1. **ENSURE** proper control of S/G
feeding and steaming rates.

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	49 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

45. WHEN BOTH of the following conditions exist:

- PZR Pressure within limits of EOP Supplement 1
- PCS Cooldown rate is within required limits

THEN PLACE LTOP in service as follows:

- a. **ENSURE OPEN** PORV Isolation Valves. Refer to SOP-1B, "Primary Coolant System - Cooldown," Attachment 6.
- b. **PLACE BOTH** of the following PORV LTOP enable keyswitches to ENABLE:
 - HS-0105A (Key: 1)
 - HS-0105B (Key: 4)
- c. **PLACE BOTH** of the following PORV Handswitches to AUTO:
 - HS-1042B
 - HS-1043B
- d. **MAINTAIN** PZR pressure within limits of EOP Supplement 1.

46. WHEN PCP restart is desired, THEN RESTART desired PCPs. Refer to EOP Supplement 3.

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	50 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

47. WHEN required shutdown boron concentration has been established (approximately 30 to 45 minutes using all charging pumps), THEN ALIGN Charging Pump suction to SIRWT. Refer to EOP Supplement 40.

© 48. VERIFY the containment sump level is rising as the SIRWT level is lowering.

CONTINGENCY ACTIONS

48.1. IF Containment Sump level is NOT rising as SIRWT level lowers, THEN PERFORM ALL of the following:

- a. **CONFIRM** the LOCA is outside containment.
- b. **INITIATE** actions to makeup to the SIRWT. Refer to one of the following:
 - SOP-2A, "Chemical & Volume Control System Charging & Letdown"
 - SOP-17A, "Clean Radioactive Waste System"
- c. IF "CIS INITIATED" (EK-1126) is clear, THEN MANUALLY INITIATE CIS by pushing left or right HIGH RADIATION INITIATE pushbuttons on EC-13 AND PERFORM EOP Supplement 6.
 - CHRL-CS
 - CHRR-CS
- d. **NOTIFY** the TSC.

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No EOP-4.0

Revision 17

Page 51 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

49. WHEN SIRWT level less than or equal to 25%,
THEN prior to RAS, **PERFORM** Pre-RAS Actions. Refer to EOP Supplement 42.

CONTINGENCY ACTIONS

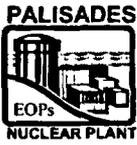
CAUTION

Each D/G is limited to a 2500 KW continuous load rating and a 2750 KW two-hour load rating. Operation of VC-10 (VC-11) will draw approximately 44 KW.

50. IF Control Room HVAC Compressor VC-10 or VC-11 tripped on high temperature due to low SW flow,
THEN RESET AND START VC-10 or VC-11.

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	52 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

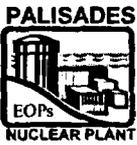
NOTE: Subsequent to the actions in Step 51, the TSC must approve closure of ANY of the failed open valves.

51. **WHEN** Containment water level approaches the level specified below, **THEN ENSURE OPEN** the following valves
AND OPEN associated breakers:

Cntmt Water Level	Valve		
	Number	Bkr	Description
595' 9"	MCC No. 1		
	MO-3008	52-141	LPSI Loop 1A
	MO-3010	52-147	LPSI Loop 1B
	MCC No. 2		
	MO-3012	52-247	LPSI Loop 2A
	MO-3014	52-251	LPSI Loop 2B
596' 4"	MCC No. 1		
	MO-3009	52-197	HPSI Train 1 to Loop 1B
	MO-3011	52-157	HPSI Train 1 to Loop 2A
	MO-3007	52-137	HPSI Train 1 to Loop 1A
	MO-3013	52-151	HPSI Train 1 to Loop 2B
	MCC No. 2		
	MO-3066	52-257	HPSI Train 2 to Loop 1B
	MO-3064	52-237	HPSI Train 2 to Loop 2A
	MO-3068	52-261	HPSI Train 2 to Loop 1A
	MO-3062	52-241	HPSI Train 2 to Loop 2B

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	53 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

CAUTION

Premature initiation of RAS can lead to insufficient Containment Sump inventory for SI Pump operation. Minimum Containment Water level of 593' 6" is necessary for adequate ESS pump NPSH.

52. WHEN BOTH of the following conditions exist:

- LOCA inside Containment
- SIRWT level lowers to less than 2%

THEN REFER TO EOP

Supplement 42

AND PERFORM the following:

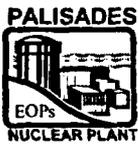
- a. Post-RAS actions
- b. **MONITOR** for indications of sump screen clogging.

53. IF Containment Water level is less than 593' 6" following a RAS, THEN PERFORM the following:

- a. **NOTIFY TSC.**
- b. **INVESTIGATE** cause of low containment water level.
- c. **MONITOR** for indications of inadequate ESS pump NPSH.

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	54 of 111

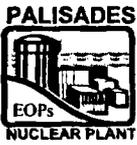
TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

54. IF RAS is initiated,
THEN PERFORM the following:
- a. IF BOTH HPSI Pumps are operating,
THEN VERIFY total HPSI Pump flow greater than 100 gpm.
- b. IF one HPSI Pump is operating,
THEN VERIFY the operating HPSI Pump has flow greater than 50 gpm.

CONTINGENCY ACTIONS

- a.1. IF total HPSI Pump flow less than 100 gpm,
THEN PERFORM ALL of the following:
- 1) **STOP ALL** Charging Pumps. Refer to EOP Supplement 39, "Alternate Methods of Reducing PCS Pressure," as needed to control PZR pressure.
 - 2) IF total HPSI Pump still has flow less than 100 gpm,
THEN STOP one HPSI Pump.
- b.1. IF the operating HPSI Pump has flow less than 50 gpm,
THEN PERFORM ALL of the following:
- 1) **STOP ALL** Charging Pumps. Refer to EOP Supplement 39, "Alternate Methods of Reducing PCS Pressure," as needed to control PZR pressure.
 - 2) IF the operating HPSI Pump still has flow less than 50 gpm,
THEN STOP the HPSI Pump.
 - 3) **CONSULT** with the TSC for further guidance.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	55 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

- © 55. IF containment sump screen clogging is indicated, THEN PERFORM the following:
- a. IF 3 Containment Spray Pumps are operating, THEN STOP one Containment Spray Pump (P-54B or P-54C preferred.)
 - b. **THROTTLE** HPSI flow to achieve 200 to 250 gpm flow to each operating train using either Option 1 or Option 2:

CONTINGENCY ACTIONS

- b.1. IF HPSI loop isolation valves are de-energized, THEN PERFORM the following:
 - 1) **STOP** one HPSI pump.
 - 2) **ENERGIZE** and **CLOSE** two HPSI loop isolation valves associated with the operating HPSI pump (Refer to Option 1 or 2).

(Continue)

(Continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	56 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

55.

(Continued)

(Continued)

OPTION 1		
POSITION	NUMBER	DESCRIPTION
Train 1 (P-66B)		
Closed	MO-3009	HPSI Trn 1 to Loop 1B
Closed	MO-3013	HPSI Trn 1 to Loop 2B
Throttled	MO-3011	HPSI Trn 1 to Loop 2A
Throttled	MO-3007	HPSI Trn 1 to Loop 1A
Train 2 (P-66A)		
Closed	MO-3064	HPSI Trn 2 to Loop 2A
Closed	MO-3068	HPSI Trn 2 to Loop 1A
Throttled	MO-3066	HPSI Trn 2 to Loop 1B
Throttled	MO-3062	HPSI Trn 2 to Loop 2B

OPTION 2		
POSITION	NUMBER	DESCRIPTION
Train 1 (P-66B)		
Closed	MO-3011	HPSI Trn 1 to Loop 2A
Closed	MO-3007	HPSI Trn 1 to Loop 1A
Throttled	MO-3009	HPSI Trn 1 to Loop 1B
Throttled	MO-3013	HPSI Trn 1 to Loop 2B
Train 2 (P-66A)		
Closed	MO-3066	HPSI Trn 2 to Loop 1B
Closed	MO-3062	HPSI Trn 2 to Loop 2B
Throttled	MO-3064	HPSI Trn 2 to Loop 2A
Throttled	MO-3068	HPSI Trn 2 to Loop 1A

OPTION 1		
BKR	NUMBER	DESCRIPTION
Train 1 (P-66B)		
52-197	MO-3009	HPSI Trn 1 to Loop 1B
52-151	MO-3013	HPSI Trn 1 to Loop 2B
Train 2 (P-66A)		
52-237	MO-3064	HPSI Trn 2 to Loop 2A
52-261	MO-3068	HPSI Trn 2 to Loop 1A

OPTION 2		
BKR	NUMBER	DESCRIPTION
Train 1 (P-66B)		
52-157	MO-3011	HPSI Trn 1 to Loop 2A
52-137	MO-3007	HPSI Trn 1 to Loop 1A
Train 2 (P-66A)		
52-257	MO-3066	HPSI Trn 2 to Loop 1B
52-241	MO-3062	HPSI Trn 2 to Loop 2B

(Continue)

© = Continuously applicable step

⊖ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	57 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

55.

(Continued)

- c. **STOP** remaining operating Containment Spray Pumps as follows:
- 1) **IF** containment pressure greater than 4 psig **OR** CHP NOT reset, **THEN CLOSE** one containment spray valve.
 - a) **PLACE** one CHP Bypass Switch to **BYPASS**:
 - HS-3001C, CV-3001 (Key: 397)
 - HS-3002C, CV-3002 (Key : 396)
 - b) **ENSURE CLOSED** associated Containment Spray Valve:
 - CV-3001
 - CV-3002
 - 2) **STOP** all Containment Spray Pumps.
 - P-54A
 - P-54B
 - P-54C

(Continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	58 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

55.

(Continued)

3) **ENSURE BOTH CHP**

Bypass Switches in
BYPASS.

- HS-3001C, CV-3001
(Key: 397)
- HS-3002C, CV-3002
(Key : 396)

4) **ENSURE CLOSED BOTH**
Containment Spray Valves:

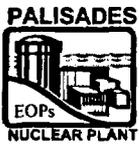
- CV-3001
- CV-3002

d. **MONITOR** HPSI pump for
improved or stable
performance.

d.1. **IF** HPSI pump performance does
NOT improve,
THEN PERFORM the following:

- 1) **IF** HPSI loop isolation valves
are energized,
THEN THROTTLE HPSI
flow to 50 to 100 gpm on
each operating train (low in
the band preferred.)
- 2) **IF** HPSI pump performance
is NOT improved,
THEN STOP HPSI pump.
- 3) **IF** HPSI pump performance
improves,
THEN RAISE flow to a point
where stable pump
performance can be
maintained.

(Continue)



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	59 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

55. (Continued)
- e. **NOTIFY** TSC to begin monitoring for SAMG entry conditions.
 - f. **GO TO** EOP-9.0
56. **PLACE** the following ESS Room Sump Pump handswitches in OFF **AND CAUTION TAG** "Do Not Use - LOCA in Progress":
- East P-72A (42-165ASS)
 - East P-72B (42-165BSS)
 - West P-73A (42-155ASS)
 - West P-73B (42-155BSS)
57. IF Charging Pump suction is aligned to the SIRWT AND RAS has initiated, THEN PERFORM ALL of the following:
- a. **STOP ALL** Charging Pumps:
 - P-55A
 - P-55B
 - P-55C
 - b. **RACK OUT ALL** Charging Pump breakers:

CHARGING PUMP	BREAKER
P-55A	52-1205
P-55B	52-1308 52-1206
P-55C	52-1105

(continue)

© = Continuously applicable step

⊞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	60 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

57.

(continued)

c. **PLACE** a Caution Tag on their handswitches that reads "Do NOT Use - No suction source available"

- 52-1205CS
- 52-1206CS
- 52-1105CS

58. IF ALL operable Containment Area Radiation Monitors indicate less than 1×10^1 R/hr AND Containment pressure is less than 3.0 psig, THEN RESET CHR by pushing the following:

- The RESET pushbutton on each Containment Area Radiation Monitor.
- BOTH left and right HIGH RADIATION RESET pushbuttons on C-13.

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	61 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

NOTE: Failure of Instrument Air to containment will prevent venting the SITs.

59. IF PZR pressure is between 350 psia and 300 psia as read on PI-0104 (NR) or PR-0125 and controlled AND a controlled cooldown is in progress, THEN ISOLATE SITs as follows:

a. **UNLOCK AND CLOSE** the following breakers:

BREAKER	OUTLET VALVE	SIT
52-2129	MO-3041	T-82A
52-2329	MO-3045	T-82B
52-2229	MO-3049	T-82C
52-2429	MO-3052	T-82D

KEY: 190

b. **CLOSE** the following SIT Outlet Valves:

BREAKER	OUTLET VALVE	KEY
52-2129	MO-3041	98
52-2329	MO-3045	99
52-2229	MO-3049	100
52-2429	MO-3052	101

59.1. IF ANY SIT could NOT be isolated, THEN VENT the unisolated SIT using ONE of the following:

a. **VENT** to containment as follows:

1) **ENSURE CLOSED** CWRT Vent Isolation Valves:

- CV-1064
- CV-1065

2) **VENT** each unisolated SIT one tank at a time by opening the Vent Valve and closing when tank is vented.

SIT	VENT VALVE
T-82A	CV-3067
T-82B	CV-3065
T-82C	CV-3063
T-82D	CV-3051

(continue)

(continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	62 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

59.

(continued)

CONTINGENCY ACTIONS

(continued)

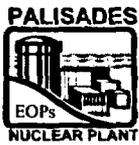
3) WHEN ALL the following conditions are met:

- Unisolated SITs are vented and their associated vent valve closed
- Plant conditions allow venting containment

THEN OPEN CWRT Vent Isolation Valves:

- CV-1064
- CV-1065

b. **VENT** unisolated SITs via Clean Waste Receiver Tank Header per SOP-3, "Safety Injection and Shutdown Cooling System."



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	63 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

60. IF the elapsed time from event initiation (EOP Entry) is 5.5 hours AND Shutdown Cooling will NOT be in service prior to 6.5 hours after event initiation (EOP Entry) AND ANY of the following conditions are satisfied:

- Based on the Average of Qualified CETs, PCS subcooling meets ONE of the following:
 - Less than 25°F subcooled for non-degraded Containment conditions
 - Less than the minimum subcooling curve on EOP Supplement 1 for degraded Containment conditions
- Corrected PZR level is less than 20% (40% for degraded Containment) (Refer to EOP Supplements 9 and 10)
- Operable RVLMS channels indicate less than 102 inches above the bottom of fuel alignment plate,

THEN ESTABLISH simultaneous hot and cold leg injection by performing ALL of the following in the order listed:

(continue)

CONTINGENCY ACTIONS

60.1. IF hot leg injection can NOT be established via the normal path, THEN INITIATE hot leg injection via HPSI flow through the PZR. Refer to EOP Supplement 20.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	64 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

60.

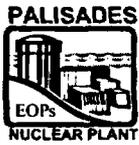
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- a. **CLOSE** HPSI Train 2 to Cold Leg Valve, MO-3080.
(KEY: 117)
- b. **OPEN** HPSI Train 2 to Hot Leg Valve, MO-3082.
(KEY: 118)
- c. **CLOSE** HPSI Train 1 to Cold Leg Valve, MO-3081.
(KEY:115)
- d. **OPEN** HPSI Train 1 to Hot Leg Valve, MO-3083.
(KEY: 116)
- e. IF HPSI Train 2 is in operation,
THEN VERIFY HPSI flow to Loop 1 hot leg on FI-0316A.
- f. IF HPSI Train 1 is in operation,
THEN VERIFY HPSI flow to Loop 1 hot leg on FI-0317A.
- g. **OBSERVE** HPSI flow to PCS cold legs on the following indicators:
 - FI-0308A
 - FI-0310A
 - FI-0312A
 - FI-0313A

(continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No EOP-4.0

Revision 17

Page 65 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

60.

(continued)

h. **VERIFY** total HPSI flow to Loop 1 hot leg is approximately equal to total HPSI flow to cold legs.

- FI-0316A
- FI-0317A

i. **VERIFY** the following:

- Total HPSI flow is within acceptable limits. Refer to EOP Supplement 4.
- Containment spray flow is within acceptable limits. Refer to SFSC, Table CA.

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	66 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

61. IF measured Containment hydrogen concentration is between 1% and 3%,
THEN PERFORM ALL the following:

- a. **CONTACT TSC.**
- b. **OPEN MCC 9 Feeder Breaker, 52-1304.**

LOCATION: On Bus 13

62. IF SI Pump Throttling criteria are satisfied,
THEN RESET SIAS. Refer to SOP-3, "Safety Injection and Shutdown Cooling System," Attachment 4.

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	67 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

63. WHEN ALL of the following Shutdown Cooling System entry conditions are met:

- PCS parameters are acceptable for existing Containment conditions:

Parameter	Containment Less Than 175°F <u>AND</u> Less Than 3 psig at all times during the event	Containment Greater Than or Equal To 175°F <u>OR</u> Greater Than or Equal To 3 psig at any time during the event
PCS Pressure	Less Than 270 psia	REFER TO EOP Supplement 1
PZR Level	Greater than 36% and controlled	Greater than 40% and controlled
Avg of Qualified CETs Subcooling	Greater than 25°F	REFER TO EOP Supplement 1
Avg of Qualified CETs and Loop T _{cs} Temperature	Less than 300°F	REFER TO EOP Supplement 1

- TSC has determined that PCS activity is acceptable for circulation outside Containment.
- Containment Spray Pumps are NOT in use for Containment Atmosphere safety function.
- Shutdown Cooling System monitoring equipment power is available from Y01.

OR

(Continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	68 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

63.

(Continued)

Alternate measures for loss of Y01 are established. **REFER TO ONP-17, "Loss of Shutdown Cooling."**

- LTOP operable.
- Power to the following Shutdown Cooling Return Valves is available:
 - MO-3015 (MCC-1)
 - MO-3016 (MCC-2)

OR

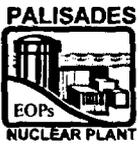
Access to Containment is acceptable for manual valve operation.

THEN PERFORM the following:

(continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	69 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

63.

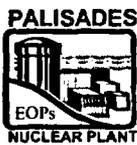
(continued)

- a. IF hot leg injection is in use,
THEN SECURE hot leg
injection as follows:
- 1) **CLOSE** HPSI Train 2 to Hot
Leg Valve, MO-3082.
(KEY: 118)
 - 2) **OPEN** HPSI Train 2 to Cold
Leg Valve, MO-3080.
(KEY: 117)
 - 3) **CLOSE** HPSI Train 1 to Hot
Leg Valve, MO-3083.
(KEY: 116)
 - 4) **OPEN** HPSI Train 1 to Cold
Leg Valve, MO-3081.
(KEY: 115)
- b. **STOP** operating HPSI and LPSI
Pumps.
- c. **ENSURE** SIAS is reset. Refer
to SOP-3, "Safety Injection and
Shutdown Cooling System,"
Attachment 4.
- d. **GO TO** GOP-9, "Mode 3
≥ 525 °F to Mode 4 or Mode 5"
or TSC approved procedure.

64. IF SDC entry conditions can NOT
be established,
THEN MAINTAIN long-term
cooling.

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	70 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

65. IF the LOCA is isolated,
THEN PERFORM Steps 66
through 97.

NOTE: Use ANY of the following to
determine Average of Qualified
CETs:

- PPC point "KCETA"
(Average of Qualified CETs)
- PPC Incore Qualified CET
Map (PPC page 313)
- Manual calculation. Refer to
SOP-34, "Plant Process
Computer (PPC) System."

© 66. **VERIFY** SI Pump throttling criteria
are satisfied by ALL of the
following:

- a. Based on the Average of
Qualified CETs, PCS
subcooling meets ONE of the
following:
- At least 25°F subcooled for
non-degraded Containment
conditions
 - Greater than the minimum
subcooling curve on EOP
Supplement 1 for degraded
Containment conditions

66.1. IF ANY of the SI Pump throttling
criteria can NOT be maintained,
THEN RAISE HPSI flow AND
START HPSI Pumps as necessary.

PUMP	VALVE	
	NUMBER	DESCRIPTION
Train 1		
P-66B	MO-3009	HPSI Train 1 to Loop 1B
	MO-3011	HPSI Train 1 to Loop 2A
	MO-3007	HPSI Train 1 to Loop 1A
	MO-3013	HPSI Train 1 to Loop 2B
Train 2		
P-66A	MO-3066	HPSI Train 2 to Loop 1B
	MO-3064	HPSI Train 2 to Loop 2A
	MO-3068	HPSI Train 2 to Loop 1A
	MO-3062	HPSI Train 2 to Loop 2B

(continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	71 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

66.

(continued)

- b. Corrected PZR level is greater than 20% (40% for degraded Containment) and controlled.
REFER TO EOP Supplements 9 and 10.
- c. At least one S/G is available for PCS heat removal with corrected level being maintained or being restored to between 60% and 70%.
REFER TO EOP Supplement 11.
- d. Operable RVLMS channels indicate greater than 102 inches above the bottom of fuel alignment plate (621' 8").

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	72 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

67. IF HPSI Pumps are operating
AND SI Pump throttling criteria are
 satisfied,
THEN THROTTLE HPSI flow
OR STOP one HPSI Pump at a
 time.

PUMP	VALVE	
	NUMBER	DESCRIPTION
Train 1		
P-66B	MO-3009	HPSI Train 1 to Loop 1B
	MO-3011	HPSI Train 1 to Loop 2A
	MO-3007	HPSI Train 1 to Loop 1A
	MO-3013	HPSI Train 1 to Loop 2B
Train 2		
P-66A	MO-3066	HPSI Train 2 to Loop 1B
	MO-3064	HPSI Train 2 to Loop 2A
	MO-3068	HPSI Train 2 to Loop 1A
	MO-3062	HPSI Train 2 to Loop 2B

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	73 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

68. IF LPSI Pumps are operating
AND PZR pressure is being
controlled greater than 200 psia,
THEN PERFORM BOTH of the
following:

a. **STOP** the operating LPSI
Pumps:

- P-67A
- P-67B

b. **CLOSE** the LPSI injection
valves:

- MO-3008 LPSI Loop 1A
- MO-3010 LPSI Loop 1B
- MO-3012 LPSI Loop 2A
- MO-3014 LPSI Loop 2B

69. IF PZR pressure lowers to less
than 200 psia
AND LPSI pumps have been
stopped,
THEN PERFORM BOTH of the
following:

a. **ENSURE OPERATING ALL**
available LPSI pumps:

- P-67A
- P-67B

b. **ENSURE OPEN** LPSI injection
valves:

- MO-3008 LPSI Loop 1A
- MO-3010 LPSI Loop 1B
- MO-3012 LPSI Loop 2A
- MO-3014 LPSI Loop 2B

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	74 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

70. IF Letdown is isolated
AND BOTH of the following
conditions exist:

- SI Pump throttling criteria are met
- Letdown is needed or desired,

THEN RESTORE Letdown. Refer
to EOP Supplement 27.

© 71. **VERIFY** the PCS is NOT in a water
solid condition as indicated by
BOTH of the following:

- a. No exaggerated or severe
pressure response to PCS
inventory or temperature
changes.
- b. ANY of the following:
 - Corrected PZR level is less
than 100%. **REFER TO**
EOP Supplements 9 and 10
 - RVLMS indicates voiding

71.1. IF water solid PCS condition is
indicated,
THEN MAINTAIN the PCS within
the limits of EOP Supplement 1 by
ANY of the following:

- a. **OPERATE** available S/G(s) to
control the cooldown
AND STABILIZE Qualified CET
temperatures and Loop T_cs.
- b. IF SI Pump throttling criteria are
met,
THEN CONTROL HPSI,
Charging, and Letdown flows.

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No EOP-4.0

Revision 17

Page 75 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

72. IF it is desired to draw a bubble in the PZR,
THEN PERFORM ALL of the following:

a. **ENSURE ENERGIZED ALL** available PZR heaters.

b. IF ANY of the following conditions exist:

- Both S/G pressures can be maintained below the existing PCS pressure
- At least one PCP is operating

THEN PERFORM ALL of the following to reduce PCS pressure:

- 1) IF SI Pump throttling criteria are met,
THEN CONTROL Charging, Letdown, and HPSI flow.
- 2) **INITIATE** PCS cooldown within Technical Specification limits.
- 3) **MONITOR** the PCS cooldown rate using PPC. Refer to EOP Supplement 33.

(continue)

© = Continuously applicable step

⊞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	76 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

72.

(continued)

- 4) **MAINTAIN** PCS temperature and pressure within the limits of EOP Supplement 1.
 - 5) **MAINTAIN** 25°F subcooling.
- c. IF a bubble forms in the Reactor Vessel Upper Head region, THEN PERFORM BOTH of the following:
- 1) **CONTROL** Charging, Letdown, and HPSI flow to maintain PCS level greater than the 102 inches above the bottom of fuel alignment plate (621' 8").
 - 2) **CONTINUE** efforts to draw a bubble in the PZR.

73. IF SI Pump throttling criteria are met, THEN MAINTAIN corrected PZR level between 20% and 85% (42% to 57% preferred) by performing ANY of the following (Refer to EOP Supplements 9 and 10):

- a. **CONTROL** Charging and Letdown.
- b. **THROTTLE** HPSI flow.

© = Continuously applicable step

☞ = Hold Point



**PALISADES NUCLEAR PLANT
EMERGENCY OPERATING
PROCEDURE**

Proc No	EOP-4.0
Revision	17
Page	77 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

- © 74. **MAINTAIN** PCS pressure within the limits of EOP Supplement 1 by performing ANY of the following:
- a. **CONTROL** the following:
- PZR heaters
 - Main Spray
 - Auxiliary Spray (Supplement 37)
- b. IF SI Pump throttling criteria are met,
THEN CONTROL HPSI, Charging, and Letdown flows.

(continue)

CONTINGENCY ACTIONS

- 74.1. IF the PCS is oversubcooled OR PZR pressure is greater than the maximum limits of EOP Supplement 1,
THEN PERFORM ANY of the following to restore subcooling or PCS pressure to within the appropriate limit:
- a. **OPERATE** available S/G(s) to stop the cooldown
AND STABILIZE Qualified CET temperatures and Loop T_cs.
- b. **OPERATE** the following to lower PZR pressure within allowable limits:
- Main Spray
 - Auxiliary Spray (Supplement 37)
- c. IF SI Pump throttling criteria are met,
THEN CONTROL HPSI, Charging, and Letdown flows.
- 74.2. IF PCS cooldown rate exceeds Technical Specification limits,
THEN PERFORM ANY of the following to restore the cooldown rate to within Technical Specification limits:
- a. **OPERATE** available S/G(s) to stop the cooldown
AND STABILIZE Qualified CET temperatures and Loop T_cs.

(continue)



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	78 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

74. (continued)

- © 75. **ENSURE** at least one S/G has corrected level being maintained or being restored to between 60% and 70%. Refer to EOP Supplement 11.

CONTINGENCY ACTIONS

(continued)

- b. **OPERATE** the following to maintain PZR pressure within limits of EOP Supplement 1:
- PZR heaters
 - Main Spray
 - Auxiliary Spray (Supplement 37)
 - Letdown
- c. As directed by the Shift Supervisor, **CONTINUE** the PCS cooldown at less than or equal to Technical Specification limits. Refer to EOP Supplement 33.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	79 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

© 76. **PERFORM ALL** of the following:

a. **CALCULATE** minimum PCS
cooldown rate. Refer to
EOP Supplement 2.

b. Verify **BOTH** of the following:

- The calculated cooldown rate does **NOT** exceed Technical Specification limits.
- The calculated cooldown rate is achievable with the existing PCS heat removal path.

b.1. IF additional sources of inventory which allow the requirements to be met are **NOT** available, **THEN GO TO EOP-9.0**, "Functional Recovery Procedure."

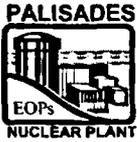
77. **EVALUATE** the need for a plant cooldown based on **ALL** of the following:

- Technical Specifications require plant cooldown
- Plant equipment repair requires plant cooldown
- Availability of Auxiliary systems
- Available Feedwater reserve inventory
- The Shift Supervisor deems plant cooldown is necessary

78. IF a plant cooldown is **NOT** required, **THEN GO TO Step 88**.

© = Continuously applicable step

= Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	80 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

NOTE: IF emergency boration is in progress, THEN cooldown may commence/continue while the required shutdown margin value is calculated.

© 79. **VERIFY** PCS boron concentration greater than or equal to required boron concentration as verified by sample or hand calculation. Refer to EOP Supplement 35.

- a. IF Emergency boration is in progress
AND PCS boron concentration is greater than or equal to required boron concentration, **THEN SECURE** emergency boration. Refer to EOP Supplement 40.

79.1. IF PCS boron concentration is less than required boron concentration, **THEN PERFORM BOTH** of the following:

- a. **ENSURE** emergency boration is in progress.
- b. WHEN required boron concentration is reached, **THEN SECURE** emergency boration. Refer to EOP Supplement 40.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	81 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

CAUTION

A maximum PZR cooldown rate of 200°F/Hr and a maximum PZR Spray ΔT (PZR vapor temp - spray temp) of 350°F should be observed to prevent damage to the PZR or Spray Nozzle.

NOTE: PZR level indication decalibration will occur during cooldown. Correction curves in EOP Supplement 9, "Pressurizer Level Corrections Hot Calibrated" or EOP Supplement 10, "Pressurizer Level Corrections Cold Calibrated" should be used.

NOTE: S/G level indication decalibration will occur during cooldown. Correction curves in EOP Supplement 11, "S/G Level Correction" should be used.

NOTE: Steam flow through two of the four Atmospheric Steam Dump Valves should be adequate to establish an initial cooldown rate of 75°F/hr.

(continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No EOP-4.0

Revision 17

Page 82 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

80. (continued)

© 80. **COMMENCE** steaming S/Gs as follows:

a. **REFER TO** the following:

- EOP Supplement 1, Pressure and Temperature Limit Curves
- EOP Supplement 33, PCS Heatup/Cooldown Rate Data

b. IF safety injection flow is causing a cooldown in excess of required limits, THEN **OPERATE** the Turbine Bypass Valve to maintain all of the following as applicable:

- S/Gs within 50 psi of Psat for Average of Qualified CETs
- As required to establish or support natural circulation
- As required to establish or support two phase natural circulation

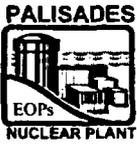
b.1. **OPERATE** Atmospheric Steam Dump Valves.

1) IF desired to enhance temperature control, THEN **ISOLATE** two Atmospheric Steam Dump Valves. Refer to Table 80-1.

(Continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	83 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

80.

(Continued)

- c. **WHEN** PCS cooldown rate can be controlled within required limits, **THEN OPERATE** the Turbine Bypass Valve to cooldown at the maximum allowed rate.

- c.1. **OPERATE** Atmospheric Steam Dump Valves.

- 1) **IF** desired to enhance temperature control, **THEN ISOLATE** two Atmospheric Steam Dump Valves. Refer to Table 80-1.

Table 80-1

'A' S/G	MV-MS101, ASDV CV-0782 Inlet OR MV-CA782, A/S to CV-0782
	MV-MS103, ASDV CV-0781 Inlet OR MV-CA781, A/S to CV-0781
'B' S/G	MV-MS102, ASDV CV-0779 Inlet OR MV-CA779, A/S to CV-0779
	MV-MS104, ASDV CV-0780 Inlet OR MV-CA780, A/S to CV-0780

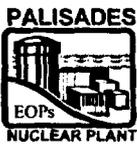
CAUTION

Operating P-50A and P-50B simultaneously when T_c is less than 300°F is prohibited by Technical Specifications.

- d. **ENSURE** not more than two PCPs operating (preferably one in each loop.)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	84 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

81. **WHEN** BOTH of the following conditions exist:

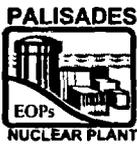
- PZR Pressure within limits of EOP Supplement 1
- PCS Cooldown rate is within required limits

THEN PLACE LTOP in service as follows:

- ENSURE OPEN** PORV Isolation Valves. Refer to SOP-1B, "Primary Coolant System - Cooldown," Attachment 6.
- PLACE BOTH** of the following PORV LTOP enable keyswitches to ENABLE:
 - HS-0105A (Key: 1)
 - HS-0105B (Key: 4)
- PLACE BOTH** of the following PORV Handswitches to AUTO:
 - HS-1042B
 - HS-1043B
- MAINTAIN** PZR pressure within limits of EOP Supplement 1.

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	85 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

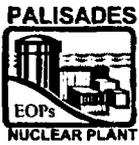
NOTE: Use the following instruments to determine spray nozzle ΔT :

- PZR Vapor Phase Temperature, TI-0101
- Spray line temperature, TIA-0103 or TIA-0104 (use the lowest temperature if using main sprays)
- Charging line temperature, TI-0212 (if using Auxiliary Spray)

© 82. **RECORD** each occurrence of PZR Spray operation with a ΔT (PZR vapor phase temp minus spray temp) greater than 200°F in the Narrative Log.

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	86 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

NOTE: Reactor Vessel Upper Head voiding resulting from controlled PCS pressure reductions is not expected to result in safety functions being jeopardized.

- © 83. **COMMENCE** depressurization of the PCS to 270 psia by performing ANY of the following:
- a. **OPERATE** PZR heaters and Main or Auxiliary PZR sprays.
 - b. **IF** SI Pump throttling criteria are met,
THEN PERFORM ANY of the following:
 - 1) **CONTROL** Charging and Letdown.
 - 2) **THROTTLE** HPSI flow.

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	87 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

84. **IF BOTH** of the following conditions exist for each S/G:

- At least three of four S/G pressure sigmas indicate between 510 and 550 psia (indicators between alarm flags)
- A controlled cooldown is in progress

THEN BLOCK MSIS for the S/G meeting the above conditions by performing **ALL** the following:

- a. **BLOCK MSIV** closure signal for the applicable S/G by pushing the appropriate pushbutton on Control Panel C-01:
 - HS/LPE-50A ('A' S/G)
 - HS/LPE-50B ('B' S/G)
- b. **VERIFY "STEAM GEN VALVES ISOLATION LOCKOUT"** (EK-0970) is alarmed.
- c. **ENSURE CLOSED BOTH Main Feed Reg Valves:**
 - CV-0701 ('A' S/G)
 - CV-0703 ('B' S/G)
- d. **ENSURE CLOSED BOTH Bypass Feed Reg Valves:**
 - CV-0735 ('A' S/G)
 - CV-0734 ('B' S/G)

© = Continuously applicable step

Ⓜ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	88 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

85. **IF ALL** of the following conditions exist:
- PZR pressure is less than 1687 psia
 - SIAS is NOT actuated or blocked
 - "Safety Injection Signal Block Permit" (EK-1369) is alarmed
 - A controlled cooldown and/or controlled depressurization is in progress,

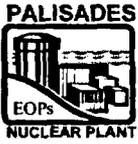
THEN BLOCK SIAS by performing ALL of the following:

- a. **PLACE AND HOLD** SIAS block handswitch PB3-1 to BLOCK.
- 1) **VERIFY** the following annunciator in alarm:
 - "SAFETY INJ BLOCK RELAY SI-1" (EK-1337)
 - 2) **RELEASE** SIAS block handswitch PB3-1.

(continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No EOP-4.0

Revision 17

Page 89 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

85.

(continued)

b. **PLACE AND HOLD** SIAS block
handswitch PB3-2 to BLOCK.

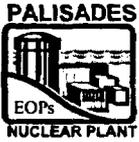
1) **VERIFY** the following
annunciators in alarm:

- "SAFETY INJ BLOCK
RELAY SI-2" (EK-1338)
- "SAFETY INJ
BLOCKED" (EK-1339)

2) **RELEASE** SIAS block
handswitch PB3-2.

© = Continuously applicable step

☞ = Hold Point



**PALISADES NUCLEAR PLANT
EMERGENCY OPERATING
PROCEDURE**

Proc No	EOP-4.0
Revision	17
Page	90 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

- © 86. **MONITOR** for formation of PCS voiding as indicated by ANY of the following:
- Indicated Charging and Letdown flows do NOT correspond to PZR level trend.
 - PZR level rising significantly faster than trend expected from Auxiliary Spray flow.
 - Core ΔT (Average of Qualified CETs - T_c) or Loop ΔT ($T_H - T_c$) rising for same secondary steaming and Auxiliary Feed rates.
 - Any operable PCS temperature indication is less than 25°F subcooled.
 - Operable RVLMS indicates voiding in the Reactor Vessel.
87. IF PCS voiding is indicated AND ANY of the following exist:
- PCS pressure reduction is inhibited
 - PCS heat removal is inhibited
 - The Shift Supervisor directs void elimination,
- THEN PERFORM void elimination actions. Refer to EOP Supplement 26.

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	91 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

88. **IF** ANY of the following AC or DC buses are NOT energized, **THEN RESTORE** power to the affected buses. Refer to the following applicable procedure:

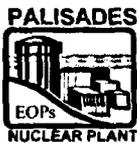
BUS	PROCEDURE
1C or 1D	EOP Supplement 29
1E with No SIAS	EOP Supplement 29
1E with SIAS	SOP-30
Y10	ONP-24.1, "Loss of Preferred AC Bus Y10"
Y20	ONP-24.2, "Loss of Preferred AC Bus Y20"
Y30	ONP-24.3, "Loss of Preferred AC Bus Y30"
Y40	ONP-24.4, "Loss of Preferred AC Bus Y40"
Y01	ONP-24.5, "Loss of Instrument AC Bus Y01"
Any DC Bus	ONP-2.3, "Loss of DC Power"

CONTINGENCY ACTIONS

- 88.1. **IF** Bus 1D and Bus 1E are NOT energized, **THEN** as resources permit, **PROVIDE** power to PZR Heaters from Bus 1C. Refer to ONP-2.1, "Loss of AC Power," Attachment 1.

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	92 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

89. IF offsite power was lost
AND offsite power is available,
THEN RESTORE power to plant
equipment by performing ALL of
the following:

a. IF NONE of the following are
energized:

- 'R' Bus
- 'F' Bus
- Cook 1 Line,

THEN INITIATE actions to
restore power to 'F' or 'R' Bus,
as available. Refer to EOP
Supplement 21.

b. WHEN ANY of the following are
energized:

- 'R' Bus
- 'F' Bus
- Cook 1 Line,

THEN INITIATE actions to
restore Plant power. Refer to
EOP Supplement 29.

(continue)



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No EOP-4.0
Revision 17
Page 93 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

89.

(continued)

- c. **RESTORE** power to the affected bus(es). Refer to the following applicable procedure:

BUS	PROCEDURE
1E (without SIS)	EOP Supplement 29
1E (with SIS)	SOP-30
1A or 1B	ONP-2.1, "Loss of AC Power"

- d. **RESTART** plant equipment as desired.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	94 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

CAUTION

Each D/G is limited to the following load rating:

- 2500 KW continuous
- 2750 KW two hours per 24 hour period

90. WHEN 2400V Bus 1C or Bus 1D is energized, THEN as resources permit, **ENERGIZE** Plant buses by performing ALL of the following:

a. IF Bus 1C is energized, THEN PERFORM ALL of the following:

1) **ENSURE CLOSED** the following breakers:

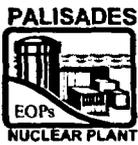
- 152-115 (Bus 1C to Transformers 11 and 19)
- 152-108 (Bus 1C to Transformer 13)

90.1. IF equipment needed to maintain Safety Functions is available from a de-energized 2400V Vital Bus AND a power supply is available, THEN ENERGIZE the bus AND RESTORE the needed equipment.

(continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	95 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

90.

(continued)

2) **ENSURE** 480V MCCs are energized as appropriate:

- MCC 1: 52-1906
(Bus 19)
- MCC 3: 52-1301
(Bus 13)
- MCC 7: 52-1103
(Bus 11)

b. IF Bus 1D is energized,
THEN PERFORM the following:

1) **ENSURE CLOSED** 152-201
(Bus 1D to
Transformers 12 and 20)

2) **ENSURE** 480V MCCs energized as appropriate:

- MCC 2: 52-2006
(Bus 20)
- MCC 8: 52-1201
(Bus 12)

(continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	96 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

90. (continued)

NOTE: IF only one MCC is available (MCC 1 or MCC 2), THEN BOTH vital DC Buses should be powered from the two Battery Chargers supplied by the same energized MCC.

c. **ENSURE CLOSED** Battery Charger Feeder Breakers from available MCCs:

1) MCC 1

- Charger No 1 Feeder 52-146
- Charger No 4 Feeder 52-186

2) MCC 2

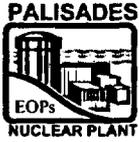
- Charger No 2 Feeder 52-225
- Charger No 3 Feeder 52-285

d. **VERIFY** 125V DC Buses D10 and D20 are powered by a Battery Charger.

d.1. **PLACE** Battery Chargers in operation. Refer to SOP-30, "Station Power."

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	97 of 111

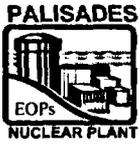
TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

91. IF ALL PCPs are stopped,
THEN VERIFY natural circulation
flow in at least one PCS loop by
ALL of the following:
- Core ΔT less than 50°F
(Average of Qualified CETs
minus T_c)
 - Loop T_{Hs} and Loop T_{Cs}
constant or lowering
 - Average of Qualified CETs at
least 25°F subcooled
 - Difference between Loop T_H
and Average of Qualified CETs
is less than or equal to 15°F
92. WHEN PCP restart is desired,
THEN RESTART desired PCPs.
Refer to EOP Supplement 3.
93. IF a plant cooldown is NOT in
progress,
THEN GO TO a TSC approved
procedure.

CONTINGENCY ACTIONS

- 91.1. **ENSURE** proper control of S/G
feeding and steaming rates.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	98 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

94. IF PZR pressure is between 350 psia and 300 psia as read on PI-0104 (NR) or PR-0125 and controlled AND a controlled cooldown is in progress, THEN ISOLATE SITs as follows:

a. UNLOCK AND CLOSE the following breakers:

BREAKER	OUTLET VALVE	SIT
52-2129	MO-3041	T-82A
52-2329	MO-3045	T-82B
52-2229	MO-3049	T-82C
52-2429	MO-3052	T-82D

KEY: 190

b. CLOSE the following SIT Outlet Valves:

BREAKER	OUTLET VALVE	KEY
52-2129	MO-3041	98
52-2329	MO-3045	99
52-2229	MO-3049	100
52-2429	MO-3052	101

(continue)

CONTINGENCY ACTIONS

NOTE: Failure of Instrument Air to containment will prevent venting the SITs.

94.1. IF ANY SIT could NOT be isolated, THEN VENT the unisolated SIT using ONE of the following:

a. VENT to containment as follows:

1) **ENSURE CLOSED** CWRT Vent Isolation Valves:

- CV-1064
- CV-1065

2) **VENT** each unisolated SIT one tank at a time by opening the Vent Valve and closing when tank is vented.

SIT	VENT VALVE
T-82A	CV-3067
T-82B	CV-3065
T-82C	CV-3063
T-82D	CV-3051

(continue)



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	99 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

94. (continued)

CONTINGENCY ACTIONS

(continued)

3) WHEN ALL the following conditions are met:

- Unisolated SITs are vented and their associated vent valve closed
- Plant conditions allow venting containment

THEN OPEN CWRT Vent Isolation Valves:

- CV-1064
- CV-1065

b. **VENT** unisolated SITs Via Clean Waste Receiver Tank Header per SOP-3, "Safety Injection and Shutdown Cooling System."



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	100 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

95. IF a SIAS or CHR signal is actuated
AND is no longer needed,
THEN RESET the signal as follows:
- a. IF SI Pump throttling criteria are satisfied
AND Containment pressure is less than 3.0 psig,
THEN RESET SIAS. Refer to SOP-3, "Safety Injection and Shutdown Cooling System," Attachment 4.
 - b. IF ALL operable Containment Area Radiation Monitors indicate less than 1×10^1 R/hr
THEN RESET CHR by pushing BOTH left and right HIGH RADIATION RESET pushbuttons on C-13.

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	101 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

96. IF ALL of the following conditions are met:

- T_c is below 325°F
AND prior to T_c s less than 300°F
- SI Pump throttling criteria are met
- HPSI pumps are NOT required for inventory control
- A cooldown is in progress,

THEN DISABLE BOTH HPSI pumps by removing Control Power fuses and fuse holders from the following breakers:

- 152-207, HP Safety Injection Pump P-66A

LOCATION: 'D' Bus

- 152-113, HP Safety Injection Pump P-66B

LOCATION: 'C' Bus

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	102 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

97. WHEN ALL of the following Shutdown Cooling System entry conditions are met:

- PCS parameters are acceptable for existing Containment conditions:

Parameter	Containment Less Than 175°F AND Less Than 3 psig at all times during the event	Containment Greater Than or Equal To 175°F OR Greater Than or Equal To 3 psig at any time during the event
PCS Pressure	Less Than 270 psia	REFER TO EOP Supplement 1
PZR Level (corrected)	Greater Than 36% and controlled	Greater than 40% and controlled
Avg of Qualified CETs Subcooling	Greater Than 25°F	REFER TO EOP Supplement 1
Avg of Qualified CETs and Loop T _{h,s} Temperature	Less Than 300°F	REFER TO EOP Supplement 1

- TSC has determined that PCS activity is acceptable for circulation outside Containment.
- Containment Spray Pumps are not in use for Containment Atmosphere safety function.

(continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	103 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

INSTRUCTIONS

CONTINGENCY ACTIONS

97.

(continued)

- Shutdown Cooling System monitoring equipment power is available from Y01

OR

Alternate measures for loss of Y01 are established per ONP-17, "Loss of Shutdown Cooling."

- LTOP is operable.
- Power to the following Shutdown Cooling Return Valves is available:
 - MO-3015 (MCC-1)
 - MO-3016 (MCC-2)

OR

Access to Containment is acceptable for manual valve operation,

THEN GO TO GOP-9, "Mode 3 ≥ 525°F To Mode 4 or Mode 5" or TSC approved procedure.

End Of Section 4.0

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	104 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

5.0 PLACEKEEPER

EOP ENTRY TIME: _____

TIME OF SIAS: _____

<u>STEP</u>	<u>INSTRUCTIONS</u>	<u>PAGE</u>	<u>START</u>	<u>DONE</u>
4.	Verify SIAS initiated	5	_____	_____
5.	Ensure adequate SI flow and safeguards equipment status	6	_____	_____
6.	If PZR pressure lowers to less than 1300 psia then establish one PCP per loop or if PCS subcooling is less than 25°F subcooled, then trip all PCPs	7	_____	_____
7.	Ensure proper PCP configuration as PCS temperature lowers	7	_____	_____
8.	Verify operating limits for any running PCP	7	_____	_____
9.	If open, then close CWRTs vent valves.	8	_____	_____
10.	Isolate the LOCA	8	_____	_____
11.	If the LOCA is outside of Containment, isolate the leak and initiate CIS	10	_____	_____
12.	Place Hydrogen Monitor in service	12	_____	_____
13.	If the Containment has pressure greater than or equal to 4.0 psig or has high radiation, ensure Containment Isolation signal initiated	12	_____	_____
14.	If the Containment pressure is greater than or equal to 4.0 psig, verify available Containment Spray Pumps running -	13	_____	_____
15.	If PCP seal cooling is lost, isolate seal leakoff and restore PCP seal cooling	14	_____	_____
16.	Early Secure Containment Spray	15	_____	◎
17.	Secure Containment Spray	17	_____	◎

◎ = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	105 of 111

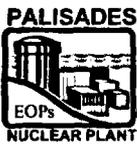
TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

5.0 PLACEKEEPER

<u>STEP</u>	<u>INSTRUCTIONS</u>	<u>PAGE</u>	<u>START</u>	<u>DONE</u>
18.	Reset CHP	20	_____	_____
19.	Verify condenser cooling or isolate steam to condenser	22	_____	_____
20.	If the LOCA is isolated, go to Step 65	22	_____	_____
21.	Ensure at least one train of CR HVAC in Emergency Mode.	23	_____	_____
22.	Verify PCS boron concentration greater than or equal to required boron concentration.	23	_____	◎
23.	Commence steaming S/G(s)	25	_____	_____
24.	When Main Steam pressure is between 510 and 550 psia, block MSIS	27	_____	_____
25.	Record each occurrence of PZR spray with ΔT greater than 200°F	28	_____	◎
26.	Verify SI Pump throttling criteria are satisfied	29	_____	◎
27.	Commence depressurizing the PCS to 270 psia	30	_____	◎
28.	When PZR pressure is less than 1687 psia and SIAS is not actuated, BLOCK SIAS	31	_____	_____
29.	If HPSI Pumps are operating and SI Pump throttling criteria are satisfied, throttle HPSI flow or stop pumps	32	_____	_____
30.	If LPSI Pumps are operating and PZR pressure is being controlled greater than 200 psia, stop pumps and close valves	33	_____	_____
31.	If PZR pressure lowers uncontrollably to less than 200 psia and LPSI Pumps have been stopped, restart LPSI pumps and open valves	33	_____	_____

◎ = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	106 of 111

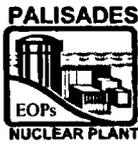
TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

5.0 PLACEKEEPER

<u>STEP</u>	<u>INSTRUCTIONS</u>	<u>PAGE</u>	<u>START</u>	<u>DONE</u>
32.	As resources permit, prepare post-RAS injection sources.	34	_____	◎
33.	If Letdown is isolated and conditions allow, restore Letdown	34	_____	_____
34.	If SI Pump throttling criteria are met, then maintain PZR level between 20% and 85% (42% to 57% preferred)	35	_____	_____
35.	Maintain PCS pressure within the limits of EOP Supplement 1	38	_____	◎
36.	Ensure at least one S/G has corrected level being maintained or restored to between 60% and 70%	39	_____	◎
37.	Verify calculated cooldown rate does not exceed Technical Specification limits and the cooldown is achievable with the existing PCS heat removal path	40	_____	◎
38.	Monitor PCS for void formation	41	_____	◎
39.	If PCS voiding is indicated, perform void elimination	41	_____	_____
40.	If any vital AC or DC buses are not energized, restore power to affected buses	42	_____	_____
41.	If offsite power was lost and is available, restore power to plant equipment	43	_____	_____
42.	When 2400V Bus 1C or 1D is energized, then energize Plant buses	45	_____	_____
43.	Verify natural circulation flow in at least one loop	48	_____	_____

◎ = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	109 of 111

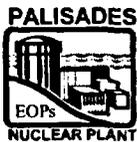
TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

5.0 PLACEKEEPER

<u>STEP</u>	<u>INSTRUCTIONS</u>	<u>PAGE</u>	<u>START</u>	<u>DONE</u>
68.	If LPSI Pumps are operating and PZR pressure is being controlled greater than 200 psia, stop pumps and close valves	73	_____	_____
69.	If PZR pressure lowers uncontrollably to less than 200 psia and LPSI Pumps have been stopped, restart LPSI pumps and open valves	73	_____	_____
70.	If Letdown is isolated and conditions allow, restore Letdown	74	_____	_____
71.	Verify the PCS is not in a water solid condition	74	_____	◎
72.	If it is desired to draw a bubble in the PZR, perform the actions to draw a bubble in the PZR	75	_____	_____
73.	If SI Pump throttling criteria are met, maintain corrected PZR level between 20% and 85% using Charging, Letdown and HPSI	76	_____	_____
74.	Maintain PCS pressure within the limits of EOP Supplement 1	77	_____	◎
75.	Ensure at least one S/G has corrected level being maintained or restored to between 60% and 70%	78	_____	◎
76.	Verify calculated cooldown rate does not exceed Technical Specification limits and the cooldown is achievable with the existing PCS heat removal path	79	_____	◎
77.	Evaluate the need for a plant cooldown	79	_____	☞
78.	Routing step if plant cooldown not required	79	_____	_____
79.	Verify PCS boron concentration greater than or equal to cold shutdown boron concentration	80	_____	◎

◎ = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	110 of 111

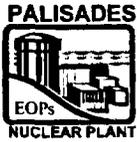
TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

5.0 PLACEKEEPER

<u>STEP</u>	<u>INSTRUCTIONS</u>	<u>PAGE</u>	<u>START</u>	<u>DONE</u>
80.	Commence steaming S/G(s)	82	_____	◎
81.	When PZR Pressure and PCS cooldown within limits, then place LTOP in service.	84	_____	_____
82.	Record each occurrence of PZR spray with ΔT greater than 200°F	85	_____	◎
83.	Commence depressurizing the PCS to 270 psia	86	_____	◎
84.	When Main Steam pressure is between 510 and 550 psia, block MSIS	87	_____	_____
85.	When PZR pressure is less than 1687 psia and SIAS is not actuated, BLOCK SIAS	88	_____	_____
86.	Monitor PCS for void formation	90	_____	◎
87.	If PCS voiding is indicated, perform void elimination	90	_____	_____
88.	If any vital AC or DC buses are not energized, restore power to affected buses	91	_____	_____
89.	If offsite power was lost and is available, restore power to plant equipment	92	_____	_____
90.	When 2400V Bus 1C or 1D is energized, then energize Plant buses	94	_____	_____
91.	Verify natural circulation flow in at least one loop	97	_____	_____
92.	If desired, restart PCPs	97	_____	_____
93.	Seek TSC guidance if plant cooldown not in progress	97	_____	_____

◎ = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-4.0
Revision	17
Page	111 of 111

TITLE: LOSS OF COOLANT ACCIDENT RECOVERY

5.0 PLACEKEEPER

<u>STEP</u>	<u>INSTRUCTIONS</u>	<u>PAGE</u>	<u>START</u>	<u>DONE</u>
94.	If PZR pressure is between 350 psia and 300 psia and a cooldown is in progress, isolate SITs	98	_____	_____
95.	Reset unnecessary safety actuation signals	100	_____	_____
96.	Disable both HPSI pumps when listed conditions are met	101	_____	_____
97.	When all shutdown cooling system entry conditions are met, exit this procedure	102	_____	_____

END OF SECTION 5.0

© = Continuously applicable step

☞ = Hold Point

ATTACHMENT 4

EOP-6, "EXCESS STEAM DEMAND EVENT"

70 Pages Follow (Procedure Attachments not included)



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

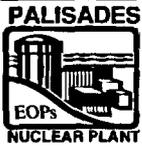
Proc No EOP-6.0

Revision 15

Issued Date 12/15/05

EXCESS STEAM DEMAND EVENT

<u>RLTucker</u>	<u>1/12/13/05</u>
Procedure Sponsor	Date
<u>VL Mocer i</u>	<u>1/11/28/05</u>
Technical Reviewer	Date
<u>DBCampbell</u>	<u>1/11/4/05</u>
User Reviewer	Date



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	1 of 69

TITLE: EXCESS STEAM DEMAND EVENT

USER ALERT CONTINUOUS USE PROCEDURE

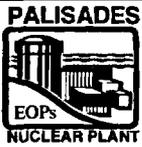
Read each step of the procedure prior to performing that step. When sign-offs are required, sign off each step as complete before proceeding to the next step.

1.0 PURPOSE

This procedure provides operator actions which must be accomplished in the event of an Excess Steam Demand Event (ESDE). These actions are necessary to ensure that the Plant is placed in a safe, stable condition.

The goal of this procedure is to safely establish a plant condition that will allow the implementation of an appropriate existing procedure or a procedure provided by the Plant Technical Support Center for operation of the plant in hot shutdown or below.

End of Section 1.0



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	2 of 69

TITLE: EXCESS STEAM DEMAND EVENT

2.0 ENTRY CONDITIONS

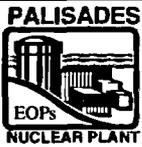
1. EOP 1.0, "Standard Post Trip Actions," has been performed.

OR

The event initiated from a lower mode when the Shutdown Cooling System is NOT initially in service.

2. Plant conditions indicate an Excess Steam Demand Event has occurred. ANY of the following may be present:
 - a. Loud noise indicative of a high energy steam line break.
 - b. Lowering PCS T_{AVE} .
 - c. Steam flow/feed flow mismatch.
 - d. Rise in feedwater flow.
 - e. Possible rise in Containment temperature, humidity, and Containment Sump level, with no significant radiation level increase on Containment Hi Range radiation monitors (Containment Area Monitors may fail high due to high temperature and humidity conditions).
 - f. Low pressure in affected S/G(s) following MSIV closure.
 - g. Possible rise in reactor power.

End of Section 2.0



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	3 of 69

TITLE: EXCESS STEAM DEMAND EVENT

3.0 EXIT CONDITIONS

1. The diagnosis of an Excess Steam Demand Event is NOT confirmed.

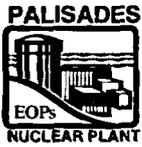
OR

2. ANY of the Safety Function Status Check Sheet acceptance criteria are NOT satisfied
AND corrective actions to restore the safety function are NOT effective.

OR

3. The Excess Steam Demand Event procedure has accomplished its purpose by satisfying ALL of the following:
 - a. All Safety Function Status Check acceptance criteria are being satisfied.
 - b. Shutdown Cooling Entry conditions are satisfied or a cooldown is NOT required and maintaining the plant in Hot Shutdown condition is desired.
 - c. An appropriate, approved procedure to implement exists or has been approved by the plant Technical Support Center.

End of Section 3.0



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	4 of 69

TITLE: EXCESS STEAM DEMAND EVENT

4.0 OPERATOR ACTIONS

INSTRUCTIONS

CONTINGENCY ACTIONS

CAUTION

During degraded Containment conditions, the operator should not rely on any single instrument indication due to large instrument errors. Alternate/additional instrumentation should be used to confirm trending of PCS conditions.

© 1. **CONFIRM** proper event diagnosis by performing ALL of the following:

a. **VERIFY** Attachment 1, "Safety Function Status Check Sheet" acceptance criteria:

1) Are satisfied at intervals of approximately fifteen minutes.

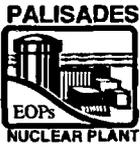
OR

2) Corrective actions to restore Attachment 1, "Safety Function Status Check Sheet," acceptance criteria are effective.

1.1. **GO TO ONE** of the following:

- EOP-1.0, "Standard Post Trip Actions," Attachment 1, "Event Diagnostic Flowchart" **AND RE-DIAGNOSE** the event.
- For events initiated from a lower mode, **GO TO** the EOP considered appropriate by the Shift Supervisor.
- EOP-9.0, "Functional Recovery Procedure."

(continue)



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	5 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

1. (continued)

b. IF ALL of the following conditions exist:

- Steam Generator Blowdown Monitor, RIA-0707, has NOT alarmed
- SIAS has NOT occurred
OR has been reset
- CHP and CHR signals are NOT present,

THEN SAMPLE S/Gs for activity and Lithium AND VERIFY sample results do NOT indicate a SGTR.

c. Observation of NO abnormal S/G level rise (NOT attributable to feed flow or swell).

© 2. **REFER TO** the Site Emergency Plan AND CLASSIFY the event per EI-1, "Emergency Classification and Actions."

3. **OPEN** the placekeeper AND RECORD the time of EOP entry.

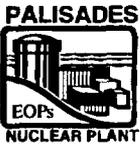
4. IF PZR pressure is less than or equal to 1605 psia
OR Containment pressure is greater than or equal to 4.0 psig,
THEN VERIFY "SAFETY INJ INITIATED" (EK-1342) is alarmed.

4.1. **PUSH BOTH** left and right INJECTION INITIATE pushbuttons on EC-13.

- PB1-1
- PB1-2

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	6 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

5. IF SIAS is present,
THEN PERFORM ALL of the
following:

a. **ENSURE** available safeguards
equipment operated or
operating. Refer to EOP
Supplement 5.

b. **VERIFY** at least minimum SI
flow. Refer to EOP
Supplement 4.

b.1. IF SI flow is NOT within the limits of
EOP Supplement 4,
THEN PERFORM ANY of the
following to restore SI flow:

1) **ENSURE** electrical power
available to SI pumps and
valves.

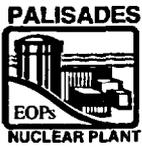
2) **ENSURE** correct SI valve
lineup.

3) **ENSURE** adequate SI pump
seal cooling.

4) **START** additional SI pumps as
needed until SI flow is within the
limits of EOP Supplement 4.

c. IF Letdown Orifice Stop Valves
are closed,
THEN PLACE handswitches in
the CLOSE position:

- HS-2003
- HS-2004
- HS-2005



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	7 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

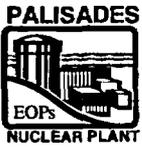
NOTE: Failure to close MSIV and MSIV bypass valves on the unaffected S/G will result in steaming the unaffected S/G through the break.

6. **ENSURE** MSIVs and MSIV Bypass Valves are closed:

S/G	VALVE	DESCRIPTION
'A'	CV-0510	MSIV
	MO-0510	MSIV BYPASS
'B'	CV-0501	MSIV
	MO-0501	MSIV BYPASS

NOTE: P-50A and P-50B shall not be operated simultaneously when T_c is less than 300°F.

7. **IF** PZR pressure lowers to less than 1300 psia
AND SIAS is initiated,
THEN PERFORM BOTH of the following:
- a. **ENSURE** one PCP is stopped in each loop.
 - b. **IF** PCS is less than 25°F subcooled,
THEN ENSURE ALL PCPs stopped.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	8 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

8. **COMMENCE** emergency boration to establish PCS boron concentration greater than or equal to the boron concentration needed for T_{AVE} greater than 525°F as verified by sample or hand calculation. Refer to EOP Supplement 35.

a. WHEN PCS boron concentration is greater than or equal to the required boron concentration, THEN emergency boration may be secured. **REFER TO EOP Supplement 40.**

9. WHEN PCS temperature lowers, THEN ENSURE PCPs configured as follows:

PCS T_c	MAXIMUM OPERATING PCPs
<450°F	3
<300°F	2

10. IF PCPs are operating, THEN VERIFY PCP operating limits are satisfied. Refer to EOP Supplement 1.

10.1. **STOP** PCPs which do NOT satisfy PCP operating limits.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	9 of 69

TITLE: EXCESS STEAM DEMAND EVENT

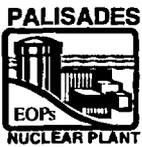
INSTRUCTIONS

11. **VERIFY BOTH** of the following:
- At least one Cooling Tower Pump operating
 - P-39A
 - P-39B
 - At least one Condensate Pump operating
 - P-2A
 - P-2B

CONTINGENCY ACTIONS

- 11.1. **ENSURE CLOSED BOTH MSIVs:**
- CV-0510 ('A' S/G)
 - CV-0501 ('B' S/G)
- 11.2. **ENSURE CLOSED** from the Control Room BOTH MSIV Bypass valves:
- MO-0510 ('A' S/G)
 - MO-0501 ('B' S/G)
- a. IF ANY MSIV Bypass valves were open when power/position indication was lost, THEN LOCALLY CLOSE ANY open MSIV Bypass valve.
- b. **ENSURE CLOSED ALL S/G Blowdown Valves:**

'A' S/G	'B' S/G
CV-0739	CV-0738
CV-0771	CV-0770
CV-0767	CV-0768



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	10 of 69

TITLE: EXCESS STEAM DEMAND EVENT

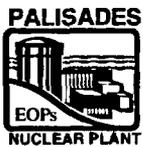
INSTRUCTIONS

CONTINGENCY ACTIONS

CAUTION

Each D/G is limited to a 2500 KW continuous load rating and a 2750 KW two-hour load rating. Operation of VC-10 (VC-11) will draw approximately 44 KW.

12. **ENSURE** at least one train of CR HVAC in Emergency Mode. Refer to SOP-24, "Ventilation and Air Conditioning System."
- © 13. **DETERMINE** the most affected S/G by considering ALL of the following:
 - High steam flow from S/G
 - Lowering S/G pressure
 - Lowering S/G level
 - Lowering Loop T_c temperature



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	11 of 69

TITLE: EXCESS STEAM DEMAND EVENT

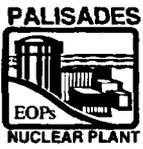
INSTRUCTIONS

CONTINGENCY ACTIONS

NOTE: Maintenance of heat removal via the least affected S/G during dual events (SGTR/SGTR, ESD/ESD, or SGTR/ESD combinations) is preferable to isolation of both S/Gs and going to once-through-cooling.

14. IF MSIS has NOT isolated the leak, THEN ISOLATE the most affected steam generator. Refer to the following applicable EOP supplement:

- EOP Supplement 17 ('A' S/G)
- EOP Supplement 18 ('B' S/G)



**PALISADES NUCLEAR PLANT
EMERGENCY OPERATING
PROCEDURE**

Proc No	EOP-6.0
Revision	15
Page	12 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

15. **VERIFY** the correct S/G is isolated by comparing ALL of the following:

- S/G pressures
- S/G levels
- PCS Loop T_C temperatures

CONTINGENCY ACTIONS

15.1. **IF** the wrong S/G was isolated, **THEN PERFORM ALL** of the following on the least affected S/G:

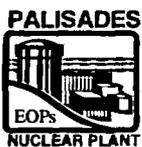
a. **OPEN** the Atmospheric Steam Dump Valve air supply valves and manual isolation valves. Refer to the following applicable EOP Supplement:

- EOP Supplement 17 ('A' S/G)
- EOP Supplement 18 ('B' S/G)

b. **ESTABLISH** Auxiliary Feedwater flow through ANY associated AFW valve:

'A' S/G	'B' S/G
CV-0737A CV-0749	CV-0736A CV-0727

15.2. **GO TO** Step 14 to isolate the affected S/G.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No EOP-6.0

Revision 15

Page 13 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

CAUTION

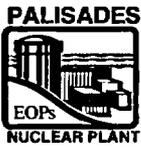
When ALL PCPs are stopped, steaming the least affected S/G must occur prior to dryout of the most affected S/G to prevent lifting PZR Code Safety Valves or Pressurized Thermal Shock rupture of the PCS.

- © 16. **STABILIZE** PCS temperature as follows:
- a. **MAINTAIN** level in the least affected S/G between 60% and 70%.
 - b. **IF** the steam leak is isolated, **THEN ESTABLISH** steam flow from BOTH S/Gs using the Atmospheric Steam Dump Valves.

(continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	14 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

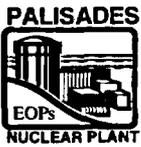
16. (continued)

WARNING

IF Containment pressure is higher than the most affected S/G pressure AND the ESDE is inside of containment, THEN opening of the ASDVs on the most affected S/G will provide a direct release path to the environment.

NOTE: Steaming BOTH S/Gs using ASDVs is permitted prior to isolation of the most affected S/G if necessary to control temperature /pressure of the least affected S/G.

- c. IF the steam leak is NOT isolated, THEN STEAM the least affected S/G as necessary to maintain the following, as applicable:
- WHEN T_{cs} in the affected loop are lowering, THEN MAINTAIN the least affected S/G pressure within 50 psid above the most affected S/G pressure
 - WHEN T_{cs} in the affected loop are NOT lowering, THEN STABILIZE PCS T_{cs} using the least affected S/G



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	15 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

NOTE: Use ANY of the following to determine Average of Qualified CETs:

- PPC point "KCETA" (Average of Qualified CETs)
- PPC Incore Qualified CET Map (PPC page 313)
- Manual calculation. Refer to SOP-34, "Plant Process Computer (PPC) System."

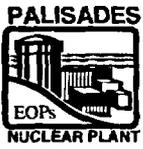
© 17. **VERIFY** SI Pump throttling criteria are satisfied by ALL of the following:

- a. Based on the Average of Qualified CETs, PCS subcooling meets ONE of the following:
 - At least 25°F subcooled for non-degraded Containment conditions
 - Greater than the minimum subcooling curve on EOP Supplement 1 for degraded Containment conditions
- b. Corrected PZR level is greater than 20% (40% for degraded Containment) and controlled. **REFER TO** EOP Supplements 9 and 10.

17.1. **IF ANY** of the SI Pump throttling criteria can NOT be maintained, **THEN RAISE** HPSI flow **AND START** HPSI Pumps as necessary.

PUMP	VALVE	
	NUMBER	DESCRIPTION
Train 1		
P-66B	MO-3009	HPSI Train 1 to Loop 1B
	MO-3011	HPSI Train 1 to Loop 2A
	MO-3007	HPSI Train 1 to Loop 1A
	MO-3013	HPSI Train 1 to Loop 2B
Train 2		
P-66A	MO-3066	HPSI Train 2 to Loop 1B
	MO-3064	HPSI Train 2 to Loop 2A
	MO-3068	HPSI Train 2 to Loop 1A
	MO-3062	HPSI Train 2 to Loop 2B

(continue)



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	16 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

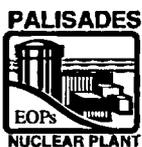
CONTINGENCY ACTIONS

17. (continued)
- c. At least one S/G is available for PCS heat removal with corrected level being maintained or being restored to between 60% and 70%.
REFER TO EOP Supplement 11.
 - d. Operable RVLMS channels indicate greater than 102 inches above the bottom of fuel alignment plate (621' 8").
18. **IF** HPSI Pumps are operating
AND SI Pump throttling criteria are satisfied,
THEN THROTTLE HPSI flow
OR STOP one HPSI Pump at a time.

PUMP	VALVE	
	NUMBER	DESCRIPTION
Train 1		
P-66B	MO-3009	HPSI Train 1 to Loop 1B
	MO-3011	HPSI Train 1 to Loop 2A
	MO-3007	HPSI Train 1 to Loop 1A
	MO-3013	HPSI Train 1 to Loop 2B
Train 2		
P-66A	MO-3066	HPSI Train 2 to Loop 1B
	MO-3064	HPSI Train 2 to Loop 2A
	MO-3068	HPSI Train 2 to Loop 1A
	MO-3062	HPSI Train 2 to Loop 2B

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	17 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

19. IF LPSI Pumps are operating
AND PZR pressure is being
controlled greater than 200 psia,
THEN PERFORM BOTH of the
following:

a. **STOP** the operating LPSI
Pumps:

- P-67A
- P-67B

b. **CLOSE** the LPSI injection
valves:

- MO-3008 LPSI Loop 1A
- MO-3010 LPSI Loop 1B
- MO-3012 LPSI Loop 2A
- MO-3014 LPSI Loop 2B

20. IF PZR pressure lowers to less
than 200 psia
AND LPSI pumps have been
stopped,
THEN PERFORM BOTH of the
following:

a. **ENSURE OPERATING ALL**
available LPSI pumps:

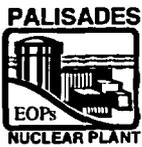
- P-67A
- P-67B

b. **ENSURE OPEN** LPSI injection
valves:

- MO-3008 LPSI Loop 1A
- MO-3010 LPSI Loop 1B
- MO-3012 LPSI Loop 2A
- MO-3014 LPSI Loop 2B

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	18 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

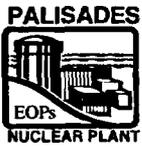
NOTE: Failure to maintain greater than 100 gpm AFW flow to at least one S/G will result in an automatic start of the next available AFW pump if the pump controls are in Auto.

- © 21. **ENSURE** the least affected S/G has corrected level being maintained or being restored to between 60% and 70%. Refer to EOP Supplement 11.

NOTE: Use the following instruments to determine spray nozzle ΔT :

- PZR Vapor Phase Temperature, TI-0101
- Spray line temperature, TIA-0103 or TIA-0104 (use the lowest temperature if using main sprays)
- Charging line temperature, TI-0212 (if using Auxiliary Spray)

- © 22. **RECORD** each occurrence of PZR Spray operation with a ΔT (PZR vapor phase temp minus spray temp) greater than 200°F in the Narrative Log.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	19 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

- © 23. MAINTAIN PCS pressure within the limits of EOP Supplement 1 by performing ANY of the following:
- a. CONTROL the following:
- PZR heaters
 - Main Spray
 - Auxiliary Spray (Supplement 37)
- b. IF SI Pump throttling criteria are met,
THEN CONTROL HPSI, Charging, and Letdown flows.

CONTINGENCY ACTIONS

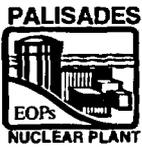
- 23.1. IF the PCS is oversubcooled OR PZR pressure is greater than the maximum limits of EOP Supplement 1,
THEN PERFORM ANY of the following to restore subcooling or PCS pressure to within the appropriate limit:
- a. OPERATE available S/G(s) to stop the cooldown
AND STABILIZE Qualified CET temperatures and Loop T_cs.
- b. OPERATE the following to lower PZR pressure within allowable limits:
- Main Spray
 - Auxiliary Spray (Supplement 37)
- c. IF SI Pump throttling criteria are met,
THEN CONTROL HPSI, Charging, and Letdown flows.

(continue)

(continue)

© = Continuously applicable step

☞ = Hold Point



**PALISADES NUCLEAR PLANT
EMERGENCY OPERATING
PROCEDURE**

Proc No	EOP-6.0
Revision	15
Page	20 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

23. (continued)

(continued)

d. IF ALL of the following conditions are met:

- Above actions to lower PCS pressure are NOT effective
- PORVs are required to open to reduce PCS pressure
- PZR level is less than 85%

THEN PERFORM BOTH of the following:

1) **OPEN** PORV Isolation Valves:

- MO-1042A
- MO-1043A

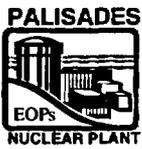
CAUTION

Rupture of the Quench Tank rupture disk is likely during any sustained opening of PORVs. This would result in rising Containment atmosphere temperature and pressure. Quench Tank temperature and pressure should be monitored during PORV operation.

2) **CYCLE** the PORVs as necessary to maintain BOTH of the following:

(continue)

(continue)



**PALISADES NUCLEAR PLANT
EMERGENCY OPERATING
PROCEDURE**

Proc No	EOP-6.0
Revision	15
Page	21 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

23. (continued)

(continue)

CONTINGENCY ACTIONS

(continued)

- PZR corrected level less than 85% (REFER TO EOP Supplements 9 and 10)
- PZR pressure within the limits of EOP Supplement 1.

3) IF ALL of the following PORV closing criteria are met:

- PZR pressure is less than 2100 psia
- PZR pressure is less than the maximum limits of EOP Supplement 1
- PORVs are NOT required open to reduce PZR pressure,

THEN CLOSE the PORVs:

- PRV-1042B
- PRV-1043B

4) IF the PORV closing criteria are met
AND either PORV will NOT close,
THEN CLOSE associated PORV Isolation Valve:

- MO-1042A
- MO-1043A

(continue)



**PALISADES NUCLEAR PLANT
EMERGENCY OPERATING
PROCEDURE**

Proc No	EOP-6.0
Revision	15
Page	22 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

23. (continued)

(continued)

5) **ENSURE** started the following containment cooling fans:

a) ALL available Containment Air Cooler 'A' fans for ALL available Containment Air Coolers.

b) IF SIAS not present, THEN ALL available Containment Air Cooler 'B' fans for ALL available Containment Air Coolers.

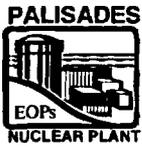
6) IF ANY of the following conditions exist:

- Containment pressure is greater than or equal to 4.0 psig.
- Any operable CONTAINMENT Radiation Monitor rises to 1×10^1 R/hr,

THEN PERFORM ALL of the following:

(continue)

(continue)



**PALISADES NUCLEAR PLANT
EMERGENCY OPERATING
PROCEDURE**

Proc No	EOP-6.0
Revision	15
Page	23 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

23.

(continued)

(continued)

a) **VERIFY "CIS INITIATED"**
(EK-1126) is alarmed
OR
MANUALLY INITIATE
CIS by pushing left or
right HIGH RADIATION
INITIATE pushbuttons on
EC-13:

- CHRL-CS
- CHRR-CS

b) **VERIFY** Containment
Isolation. Refer to EOP
Supplement 6.

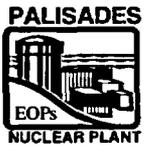
7) **IF** the Pressure Control
safety function is still in
jeopardy,
THEN GO TO EOP-9.0.

23.2. **IF** PCS cooldown rate exceeds
Technical Specification limits,
THEN PERFORM ANY of the
following to restore the cooldown
rate to within Technical
Specification limits:

a. **OPERATE** available S/G(s) to
stop the cooldown
AND STABILIZE Qualified CET
temperatures and Loop T_cs.

(continue)

(continue)



**PALISADES NUCLEAR PLANT
EMERGENCY OPERATING
PROCEDURE**

Proc No	EOP-6.0
Revision	15
Page	24 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

23. (continued)

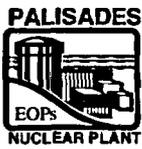
(continued)

b. **OPERATE** the following to maintain PZR pressure within limits of EOP Supplement 1:

- PZR heaters
- Main Spray
- Auxiliary Spray (Supplement 37)
- Letdown

c. As directed by the Shift Supervisor, **CONTINUE** the PCS cooldown at less than or equal to Technical Specification limits. Refer to EOP Supplement 33.

24. **PLACE** at least one Hydrogen Monitor in operation, ensuring the appropriate Key Switch in the "ACCI" position. Refer to SOP-38, "Gaseous Process Monitoring System."



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	25 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

25. IF ANY of the following conditions exist:

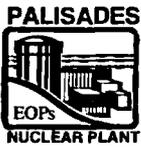
- Containment pressure is greater than or equal to 4.0 psig
- Any operable Containment Radiation Monitor rises to 1×10^1 R/hr,

THEN PERFORM ALL of the following:

- a. **VERIFY "CIS INITIATED"** (EK-1126) is alarmed.
- b. **VERIFY** Containment Isolation. Refer to EOP Supplement 6.

CONTINGENCY ACTIONS

- a.1. **MANUALLY INITIATE** CIS by pushing left or right HIGH RADIATION INITIATE pushbutton on EC-13.
 - CHRL-CS
 - CHRR-CS
- b.1. **CLOSE** valves that failed to automatically operate.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	26 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

26. IF Containment pressure is greater than or equal to 4.0 psig, **THEN PERFORM ALL** of the following:

- a. **VERIFY** Containment Spray alignment **AND** at least minimal acceptable spray flow per following table:

NUMBER OF RUNNING CS PUMPS	NUMBER OF OPEN CS VALVES	CS FLOW MUST BE AT LEAST:
RAS NOT Present		
1	at least 1	2185 gpm total
2 or 3	2	2940 gpm total
RAS Present		
1	1	1525 gpm
2 or 3	2	3100 gpm total

- a.1. **OPEN** available Containment Spray valves to obtain required configuration and at least minimum flow.

- CV-3001
- CV-3002

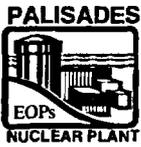
AND

START available Containment Spray pumps

- P-54A
- P-54B
- P-54C

- b. **ENSURE** at least one Containment Air Cooler Accident Fan operating.

- V-1A
- V-2A
- V-3A
- V-4A



**PALISADES NUCLEAR PLANT
EMERGENCY OPERATING
PROCEDURE**

Proc No **EOP-6.0**
Revision **15**
Page **27 of 69**

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

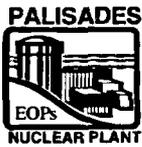
27. IF Containment pressure rises to greater than or equal to 35 psia AND CCW Containment Isolation Valves were opened, THEN PLACE the following CCW Containment Isolation Valve keyswitches to CLOSE:

CCW Valve	Keyswitch	Key
CV-0910	HS-0910	337
CV-0911	HS-0911	338
CV-0940	HS-0940	336

CAUTION

Operation of PCPs should be minimized when seal cooling is NOT present or controlled bleedoff is isolated.

28. IF PCP seal cooling is unavailable, THEN PERFORM ALL of the following:
- a. **CLOSE** PCP Controlled Bleedoff valves:
 - CV-2083
 - CV-2099
 - b. **CLOSE** PCP Controlled Bleedoff Relief Stop, CV-2191.
 - c. **RESTORE** PCP seal cooling. Refer to ONP-6.2, "Loss of Component Cooling."



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	28 of 69

TITLE: EXCESS STEAM DEMAND EVENT

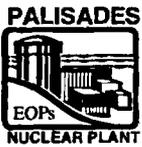
INSTRUCTIONS

- © 29. **VERIFY** the containment sump level is rising as the SIRWT level is lowering.

30. WHEN SIRWT level less than or equal to 25%, THEN prior to RAS, **PERFORM** Pre-RAS Actions. Refer to EOP Supplement 42.

CONTINGENCY ACTIONS

- 29.1. IF Containment Sump level is NOT rising as SIRWT level lowers, THEN PERFORM BOTH of the following:
- a. **INITIATE** actions to makeup to the SIRWT. Refer to ONE of the following:
 - SOP-2A, "Chemical & Volume Control System Charging & Letdown"
 - SOP-17A, "Clean Radioactive Waste System"
 - b. IF "CIS INITIATED" (EK-1126) is clear, THEN MANUALLY INITIATE CIS by pushing left or right HIGH RADIATION INITIATE pushbuttons on EC-13.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	29 of 69

TITLE: EXCESS STEAM DEMAND EVENT

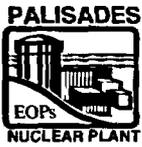
INSTRUCTIONS

CONTINGENCY ACTIONS

CAUTION

Premature initiation of RAS can lead to insufficient Containment Sump inventory for SI Pump operation. Minimum Containment Water level of 593' 6" is necessary for adequate ESS pump NPSH.

31. WHEN SIRWT level lowers to below 2%,
THEN PERFORM Post-RAS Actions. Refer to EOP Supplement 42.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	30 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

32. IE Charging Pump suction is aligned to the SIRWT AND RAS has initiated, THEN PERFORM ALL of the following:

a. **STOP ALL** Charging Pumps:

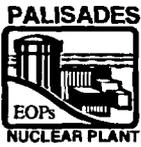
- P-55A
- P-55B
- P-55C

b. **RACK OUT ALL** Charging Pump breakers:

CHARGING PUMP	BREAKER
P-55A	52-1205
P-55B	52-1308 52-1206
P-55C	52-1105

c. **PLACE** a Caution Tag on their handswitches that reads "Do NOT Use - No suction source available"

- 52-1205CS
- 52-1206CS
- 52-1105CS



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	31 of 69

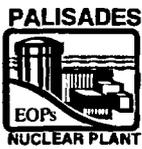
TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

33. WHEN Containment pressure is less than 3.0 psig,
AND CHP has initiated,
THEN PERFORM ALL of the following:
- a. IF CV-3001, Containment Spray Valve, is open,
THEN PLACE HS-3001A to the OPEN position.
 - b. IF CV-3002, Containment Spray Valve, is open,
THEN PLACE HS-3002A to the OPEN position.
 - c. IF MFW or Condensate pumps are operating
AND feedwater from these sources is NOT desired,
THEN PLACE ALL of the following controllers in MANUAL
AND CLOSE:
 - 1) Feedwater Regulating Valves
 - LIC-0701 ('A' S/G)
 - LIC-0703 ('B' S/G)
 - 2) Feedwater Regulating Bypass Valves
 - LIC-0735 ('A' S/G)
 - LIC-0734 ('B' S/G)

(continue)



**PALISADES NUCLEAR PLANT
EMERGENCY OPERATING
PROCEDURE**

Proc No EOP-6.0
Revision 15
Page 32 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

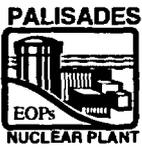
33. (continued)

- d. IF CCW to containment has NOT been restored, THEN PLACE the following CCW valve keyswitches to CLOSE:

CCW Valve	Keyswitch	Key
CV-0910	HS-0910	337
CV-0911	HS-0911	338
CV-0940	HS-0940	336

NOTE: Automatic reinitiation of spray will not occur until after SIAS has been reset.

- e. **RESET** CHP circuits by pushing left and right HIGH PRESSURE RESET pushbuttons on C-13
- CHPL - Reset
 - CHPR - Reset



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	33 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

CAUTION

Continued operation of the sprays after pressure has been reduced to an acceptable level increases the possibility of wetting electrical connectors which may result in electrical grounds, shorts and other malfunctions.

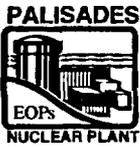
34. IF the Containment Spray System is operating, AND ALL of the following conditions are satisfied:

Parameter	Condition
Containment pressure	less than 3 psig
	NOT required for CTMT ambient cooling
	NOT required for HPSI subcooling
	NOTE: These conditions must be met prior to securing the last Containment Spray pump.
Containment Spray operation	NOT needed for iodine removal as determined by Chemistry <u>OR ALL</u> of the following: <ul style="list-style-type: none"> • Containment high range Gamma monitors read less than 1800 R/Hr • Containment isolated per EOP Supplement 6 • less than one hour has elapsed since reactor trip

(continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	34 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

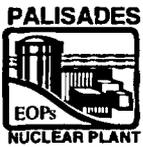
34. (continued)

THEN Containment Spray Pumps may be secured by performing the following:

NOTE: Securing spray pumps one at a time and waiting a short period to see the effect of reduced sprays will aid in the determination of the need for continued spray.

- a. IF three Containment Spray Pumps are operating, THEN STOP one Containment Spray Pump as directed by the Shift Supervisor.
- b. IF two Containment Spray Pumps are operating, THEN PERFORM the following as directed by the Shift Supervisor:
 - 1) **CLOSE** one Containment Spray Valve.
 - CV-3001
 - CV-3002
 - 2) **STOP** one Containment Spray Pump.
- c. IF one Containment Spray Pump is operating, THEN STOP the Containment Spray Pump as directed by the Shift Supervisor.

(continue)



**PALISADES NUCLEAR PLANT
EMERGENCY OPERATING
PROCEDURE**

Proc No	EOP-6.0
Revision	15
Page	35 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

34.

(continued)

d. WHEN ALL Containment Spray Pumps have been stopped, THEN ENSURE CLOSED BOTH Containment Spray Valves.

- CV-3001
- CV-3002

e. IF CHP has been reset, THEN ENSURE both Containment Spray Valve CHP Bypass Keyswitches are in NORMAL:

- HS-3001C
- HS-3002C

35. IF ALL operable Containment Area Radiation Monitors indicate less than 1×10^1 R/hr AND Containment pressure is less than 3.0 psig, THEN RESET CHR by pushing the following:

- The RESET pushbutton on each Containment Area Radiation Monitor.
- BOTH left and right HIGH RADIATION RESET pushbuttons on C-13.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	36 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

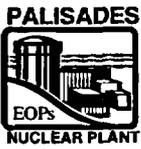
NOTE: Subsequent to the actions in Step 36, the TSC must approve closure of ANY of the failed open valves.

36. **WHEN** Containment water level approaches the level specified below, **THEN ENSURE OPEN** the following valves
AND OPEN associated breakers:

Cntmt Water Level	Valve		
	Number	Bkr	Description
595' 9"	MCC No. 1		
	MO-3008	52-141	LPSI Loop 1A
	MO-3010	52-147	LPSI Loop 1B
	MCC No. 2		
	MO-3012	52-247	LPSI Loop 2A
	MO-3014	52-251	LPSI Loop 2B
596' 4"	MCC No. 1		
	MO-3009	52-197	HPSI Train 1 to Loop 1B
	MO-3011	52-157	HPSI Train 1 to Loop 2A
	MO-3007	52-137	HPSI Train 1 to Loop 1A
	MO-3013	52-151	HPSI Train 1 to Loop 2B
	MCC No. 2		
	MO-3066	52-257	HPSI Train 2 to Loop 1B
	MO-3064	52-237	HPSI Train 2 to Loop 2A
	MO-3068	52-261	HPSI Train 2 to Loop 1A
	MO-3062	52-241	HPSI Train 2 to Loop 2B

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	37 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

37. IF Letdown is isolated
AND BOTH of the following
conditions exist:

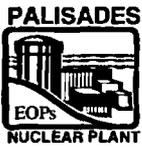
- SI Pump throttling criteria are met
- Letdown is needed or desired,

THEN RESTORE Letdown. Refer
to EOP Supplement 27.

38. IF ANY of the following criteria are
met:

- PCS boron concentration is at
the required shutdown boron
concentration based on sample
or hand calculation. **REFER
TO** EOP Supplement 35.
- "CONCENTRATED BORIC
ACID TANK LO-LO LEVEL"
(EK-0716 and EK-0722) are
alarmed.

THEN ALIGN the Charging Pump
suction to the VCT (if Letdown is in
service) or SIRWT as directed by
the Shift Supervisor. Refer to EOP
Supplement 40.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	38 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

© 39. **VERIFY** the PCS is NOT in a water solid condition as indicated by BOTH of the following:

- a. No exaggerated or severe pressure response to PCS inventory or temperature changes.
- b. ANY of the following:
 - Corrected PZR level is less than 100%. **REFER TO** EOP Supplements 9 and 10
 - RVLMS indicates voiding

40. IF it is desired to draw a bubble in the PZR, **THEN PERFORM ALL** of the following:

- a. **ENSURE ENERGIZED ALL** available PZR heaters.
- b. IF ANY of the following conditions exist:
 - Both S/G pressures can be maintained below the existing PCS pressure
 - At least one PCP is operating

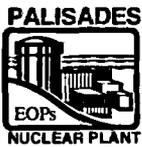
THEN PERFORM ALL of the following to reduce PCS pressure:

(continue)

CONTINGENCY ACTIONS

39.1. IF water solid PCS condition is indicated, **THEN MAINTAIN** the PCS within the limits of EOP Supplement 1 by ANY of the following:

- a. **OPERATE** available S/G(s) to control the cooldown **AND STABILIZE** Qualified CET temperatures and Loop T_cs.
- b. IF SI Pump throttling criteria are met, **THEN CONTROL** HPSI, Charging, and Letdown flows.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	39 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

40.

(continued)

- 1) IF SI Pump throttling criteria are met,
THEN CONTROL Charging, Letdown, and HPSI flow.
 - 2) **INITIATE** PCS cooldown within Technical Specification limits.
 - 3) **MONITOR** the PCS cooldown rate using PPC. Refer to EOP Supplement 33.
 - 4) **MAINTAIN** PCS temperature and pressure within the limits of EOP Supplement 1.
 - 5) **MAINTAIN** 25°F subcooling.
- c. IF a bubble forms in the Reactor Vessel Upper Head region,
THEN PERFORM BOTH of the following:
- 1) **CONTROL** Charging, Letdown, and HPSI flow to maintain PCS level greater than the 102 inches above the bottom of fuel alignment plate (621' 8").
 - 2) **CONTINUE** efforts to draw a bubble in the PZR.

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	40 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

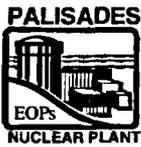
NOTE: PZR level instrument de-calibration occurs due to PCS pressure and containment temperature changes. Level correction is per EOP Supplements 9 and 10.

NOTE: IF the PCS is in a water solid condition for PCS Pressure Control, THEN the PZR level limit of 85% may be exceeded.

NOTE: PZR level should be maintained greater than 36% (40% for degraded Containment) to have continued availability of PZR Heaters.

41. IF SI Pump throttling criteria are met, THEN MAINTAIN corrected PZR level between 20% and 85% (42% to 57% preferred) by performing ANY of the following:
- THROTTLE** HPSI flow.
 - CONTROL** Charging and Letdown.

(continue)



**PALISADES NUCLEAR PLANT
EMERGENCY OPERATING
PROCEDURE**

Proc No	EOP-6.0
Revision	15
Page	41 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

41.

(continued)

NOTE: IF an interruption in boration via Charging Pump to HPSI Train 2 occurs, THEN a different SI cold leg injection nozzle should be used when restoring flow.

- 1) **ENSURE** normal charging path aligned as follows:
 - a) **OPEN** Charging Line Stop Valve, CV-2111.
 - b) **OPEN** at least one Charging Stop Valve:
 - CV-2113
 - CV-2115
 - c) IF BOTH Charging Stop Valves fail to open THEN **ENSURE** greater than 33 gpm flow through CK-CVC2112.

- 1.1) IF the normal charging path is NOT available AND HPSI Train 2 is available, THEN CHARGE to the PCS via the HPSI header by performing ALL of the following:
 - 1) **STOP** ALL Charging Pumps.
 - 2) **CLOSE** Charging Line Stop Valve, CV-2111.
 - 3) **CLOSE** Letdown Orifice Stop Valves:
 - CV-2003
 - CV-2004
 - CV-2005
 - 4) **CLOSE** Letdown Containment Isolation Valve CV-2009.
 - 5) **ENSURE CLOSED** HPSI Pump B Discharge to Train 2, CV-3018.

(continue)

(continue)



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	42 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

41. (continued)

CONTINGENCY ACTIONS

(continued)

6) **OPEN ONE HPSI Train 2 Injection Valve:**

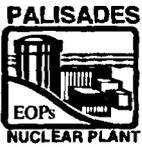
- MO-3062
- MO-3064
- MO-3066
- MO-3068

7) **PLACE SIT Pressure Indicating Controller associated with valve opened above to MANUAL AND CLOSE:**

- PIC-0338, MO-3062
- PIC-0347, MO-3064
- PIC-0346, MO-3066
- PIC-0342, MO-3068

8) **OPEN Charging Pump Discharge to Train 2, MO-3072.**

9) **START Charging pumps as necessary to control PZR level.**



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	43 of 69

TITLE: EXCESS STEAM DEMAND EVENT

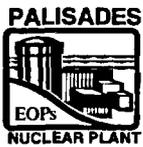
INSTRUCTIONS

42. IF ANY of the following AC or DC buses are NOT energized, THEN RESTORE power to the affected buses. Refer to the following applicable procedure:

BUS	PROCEDURE
1C or 1D	EOP Supplement 29
1E with No SIAS	EOP Supplement 29
1E with SIAS	SOP-30
Y10	ONP-24.1, "Loss of Preferred AC Bus Y10"
Y20	ONP-24.2, "Loss of Preferred AC Bus Y20"
Y30	ONP-24.3, "Loss of Preferred AC Bus Y30"
Y40	ONP-24.4, "Loss of Preferred AC Bus Y40"
Y01	ONP-24.5, "Loss of Instrument AC Bus Y01"
Any DC Bus	ONP-2.3, "Loss of DC Power"

CONTINGENCY ACTIONS

- 42.1. IF Bus 1D and Bus 1E are NOT energized, THEN as resources permit, PROVIDE power to PZR Heaters from Bus 1C. Refer to ONP-2.1, "Loss of AC Power," Attachment 1.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	44 of 69

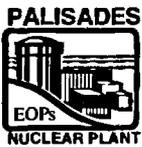
TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

43. IF offsite power was lost
AND offsite power is available,
THEN RESTORE power to plant
equipment by performing ALL of
the following:
- a. IF NONE of the following are
energized:
- 'R' Bus
 - 'F' Bus
 - Cook 1 Line,
- THEN INITIATE actions to
restore power to 'F' or 'R' Bus,
as available. Refer to EOP
Supplement 21.
- b. WHEN ANY of the following are
energized:
- 'R' Bus
 - 'F' Bus
 - Cook 1 Line,
- THEN INITIATE actions to
restore Plant power. Refer to
EOP Supplement 29.

(continue)



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No EOP-6.0
Revision 15
Page 45 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

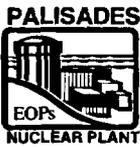
CONTINGENCY ACTIONS

43. (continued)

- c. **RESTORE** power to the affected bus(es). Refer to the following applicable procedure:

BUS	PROCEDURE
1E (without SIS)	EOP Supplement 29
1E (with SIS)	SOP-30
1A or 1B	ONP-2.1, "Loss of AC Power"

- d. **RESTART** plant equipment as desired.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	46 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

CAUTION

Each D/G is limited to the following load rating:

- 2500 KW continuous
- 2750 KW two hours per 24 hour period

44. WHEN 2400V Bus 1C or Bus 1D is energized,
THEN as resources permit,
ENERGIZE Plant buses by performing ALL of the following:

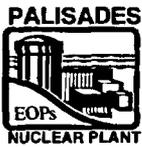
a. IF Bus 1C is energized,
THEN PERFORM ALL of the following:

1) **ENSURE CLOSED** the following breakers:

- 152-115 (Bus 1C to Transformers 11 and 19)
- 152-108 (Bus 1C to Transformer 13)

44.1. IF equipment needed to maintain Safety Functions is available from a de-energized 2400V Vital Bus AND a power supply is available, THEN ENERGIZE the bus AND RESTORE the needed equipment.

(continue)



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	47 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

44.

(continued)

2) **ENSURE** 480V MCCs are energized as appropriate:

- MCC 1: 52-1906
(Bus 19)
- MCC 3: 52-1301
(Bus 13)
- MCC 7: 52-1103
(Bus 11)

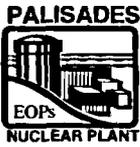
b. **IF** Bus 1D is energized,
THEN PERFORM the following:

1) **ENSURE CLOSED** 152-201
(Bus 1D to
Transformers 12 and 20)

2) **ENSURE** 480V MCCs energized as appropriate:

- MCC 2: 52-2006
(Bus 20)
- MCC 8: 52-1201
(Bus 12)

(continue)



**PALISADES NUCLEAR PLANT
EMERGENCY OPERATING
PROCEDURE**

Proc No	EOP-6.0
Revision	15
Page	48 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

44. (continued)

NOTE: IF only one MCC is available (MCC 1 or MCC 2), THEN BOTH vital DC Buses should be powered from the two Battery Chargers supplied by the same energized MCC.

c. **ENSURE CLOSED** Battery Charger Feeder Breakers from available MCCs:

1) MCC 1

- Charger No 1 Feeder 52-146
- Charger No 4 Feeder 52-186

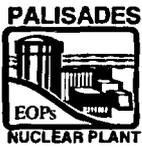
2) MCC 2

- Charger No 2 Feeder 52-225
- Charger No 3 Feeder 52-285

d. **VERIFY** 125V DC Buses D10 and D20 are powered by a Battery Charger.

d.1. **PLACE** Battery Chargers in operation. Refer to SOP-30, "Station Power."

45. WHEN PCP restart is desired, THEN **RESTART** desired PCPs. Refer to EOP Supplement 3.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	49 of 69

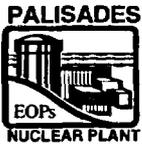
TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

46. IF ALL PCPs are stopped,
THEN VERIFY natural circulation
flow in at least one PCS loop by
ALL of the following:
- Core ΔT less than 50°F
(Average of Qualified CETs
minus T_c)
 - Loop T_{Hs} and Loop T_{Cs}
constant or lowering
 - Average of Qualified CETs at
least 25°F subcooled
 - Difference between Loop T_H
and Average of Qualified CETs
is less than or equal to 15°F
47. IF ALL PCPs are stopped,
AND natural circulation criteria are
NOT satisfied,
THEN ENSURE ALL of the
following conditions exist:
- All available Charging pumps
are operating
 - SI flow is within the limits of
EOP Supplement 4
 - At least one S/G is available for
removing heat from PCS with
level being maintained or
restored to between 60%
and 70%
 - Average of Qualified CETs is
less than superheated

CONTINGENCY ACTIONS

- 46.1. **ENSURE** proper control of S/G
feeding and steaming rates.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	50 of 69

TITLE: EXCESS STEAM DEMAND EVENT

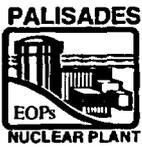
INSTRUCTIONS

CONTINGENCY ACTIONS

48. IF measured Containment hydrogen concentration is between 1% and 3%,
THEN PERFORM ALL the following:

- a. **CONTACT TSC.**
- b. **OPEN MCC 9 Feeder Breaker, 52-1304.**

LOCATION: On Bus 13



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	51 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

© 49. **PERFORM ALL** of the following:

a. **CALCULATE** minimum PCS
cooldown rate. Refer to
EOP Supplement 2.

b. **VERIFY BOTH** of the following:

- The calculated cooldown rate does NOT exceed Technical Specification limits.
- The calculated cooldown rate is achievable with the existing PCS heat removal path.

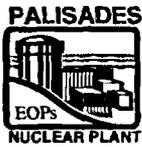
b.1. IF additional sources of inventory which allow the requirements to be met are NOT available, THEN GO TO EOP-9.0, "Functional Recovery Procedure."

50. **EVALUATE** the need for a plant
cooldown based on ALL of the
following:

- Technical Specifications require plant cooldown
- Plant equipment repair requires plant cooldown
- Availability of Auxiliary systems
- Available Feedwater reserve inventory
- The Shift Supervisor deems plant cooldown is necessary

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	52 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

51. IF plant cooldown is NOT desired, THEN PERFORM ANY of the following:

- **MAINTAIN** the plant in a stabilized condition.
- **GO TO** an alternate TSC approved procedure.

NOTE: IF emergency boration is in progress, THEN cooldown may commence/continue while the required shutdown margin value is calculated.

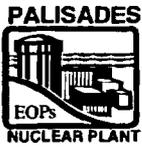
© 52. **VERIFY** PCS boron concentration greater than or equal to required boron concentration as verified by sample or hand calculation. Refer to EOP Supplement 35.

- a. IF Emergency boration is in progress AND PCS boron concentration is greater than or equal to required boron concentration, THEN SECURE emergency boration. Refer to EOP Supplement 40.

CONTINGENCY ACTIONS

52.1. IF PCS boron concentration is less than required boron concentration, THEN PERFORM BOTH of the following:

- a. **ENSURE** emergency boration is in progress.
- b. WHEN required boron concentration is reached, THEN SECURE emergency boration. Refer to EOP Supplement 40.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	53 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

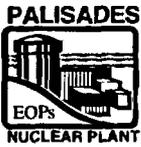
CONTINGENCY ACTIONS

53. WHEN BOTH of the following conditions exist:

- PZR Pressure within limits of EOP Supplement 1
- PCS Cooldown rate is within required limits

THEN PLACE LTOP in service as follows:

- a. **ENSURE OPEN** PORV Isolation Valves. Refer to SOP-1B, "Primary Coolant System - Cooldown," Attachment 6.
- b. **PLACE BOTH** of the following PORV LTOP enable keyswitches to ENABLE:
 - HS-0105A (Key: 1)
 - HS-0105B (Key: 4)
- c. **PLACE BOTH** of the following PORV Handswitches to AUTO:
 - HS-1042B
 - HS-1043B
- d. **MAINTAIN** PZR pressure within limits of EOP Supplement 1.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	54 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

CAUTION

A maximum PZR cooldown rate of 200°F/Hr and a maximum PZR Spray ΔT (PZR vapor temp - spray temp) of 350°F should be observed to prevent damage to the PZR or Spray Nozzle.

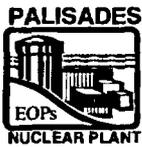
NOTE: PZR level indication decalibration will occur during cooldown. Correction curves in EOP Supplement 9, "Pressurizer Level Corrections Hot Calibrated" or EOP Supplement 10, "Pressurizer Level Corrections Cold Calibrated" should be used.

NOTE: Reactor Vessel Upper Head voiding resulting from controlled PCS pressure reductions is not expected to result in safety functions being jeopardized.

NOTE: Steam flow through two of the four Atmospheric Steam Dump Valves should be adequate to establish an initial cooldown rate of 75°F/hr.

54. **COOLDOWN** by performing the following:
- DETERMINE** the PCS cooldown rate since event initiation using EOP Supplement 33.

(continue)



**PALISADES NUCLEAR PLANT
EMERGENCY OPERATING
PROCEDURE**

Proc No	EOP-6.0
Revision	15
Page	55 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

54. (continued)

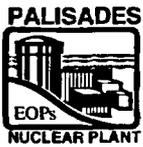
- b. WHEN the PCS cooldown rate is within required limits, THEN COMMENCE a cooldown within the required limits using the Atmospheric Steam Dump Valves.

NOTE: P-50A and P-50B shall not be operated simultaneously when T_c is less than 300°F.

- c. **ENSURE** not more than two PCPs operating (preferably one pump in each loop).
- d. **MONITOR** the PCS cooldown rate. Refer to EOP Supplement 33.

55. **MAXIMIZE** PZR spray flow while controlling PCS pressure by using PZR heaters to equalize PCS and PZR boron concentration.

56. IF the PCS is to be opened AND PCS activity is acceptable for flow outside of containment, THEN DEGASIFY the PCS. Refer to SOP-2A, "Chemical And Volume Control System Charging And Letdown; Concentrated Boric Acid."



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	56 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

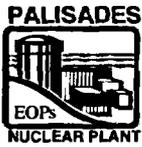
CONTINGENCY ACTIONS

57. **IF BOTH** of the following conditions exist for each S/G:

- At least three of four S/G pressure sigmas indicate between 510 and 550 psia (indicators between alarm flags)
- A controlled cooldown is in progress

THEN BLOCK MSIS for the S/G meeting the above conditions by performing ALL the following:

- a. **BLOCK** MSIV closure signal for the applicable S/G by pushing the appropriate pushbutton on Control Panel C-01:
 - HS/LPE-50A ('A' S/G)
 - HS/LPE-50B ('B' S/G)
- b. **VERIFY** "STEAM GEN VALVES ISOLATION LOCKOUT" (EK-0970) is alarmed.
- c. **ENSURE CLOSED BOTH** Main Feed Reg Valves:
 - CV-0701 ('A' S/G)
 - CV-0703 ('B' S/G)
- d. **ENSURE CLOSED BOTH** Bypass Feed Reg Valves:
 - CV-0735 ('A' S/G)
 - CV-0734 ('B' S/G)



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	57 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

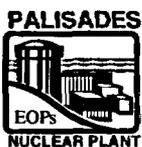
58. IF ALL of the following conditions exist:

- PZR pressure is less than 1687 psia
- SIAS is NOT actuated or blocked
- "Safety Injection Signal Block Permit" (EK-1369) is alarmed
- A controlled cooldown and/or controlled depressurization is in progress,

THEN BLOCK SIAS by performing ALL of the following:

- a. PLACE AND HOLD SIAS block handswitch PB3-1 to BLOCK.
 - 1) VERIFY the following annunciator in alarm:
 - "SAFETY INJ BLOCK RELAY SI-1" (EK-1337)
 - 2) RELEASE SIAS block handswitch PB3-1.

(continue)



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	58 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

58. (continued)

b. **PLACE AND HOLD** SIAS block handswitch PB3-2 to BLOCK.

1) **VERIFY** the following annunciators in alarm:

- "SAFETY INJ BLOCK RELAY SI-2" (EK-1338)
- "SAFETY INJ BLOCKED" (EK-1339)

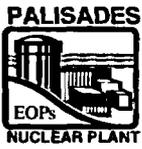
2) **RELEASE** SIAS block handswitch PB3-2.

© 59. **MONITOR** for formation of PCS voiding as indicated by ANY of the following:

- Indicated Charging and Letdown flows do NOT correspond to PZR level trend.
- PZR level rising significantly faster than trend expected from Auxiliary Spray flow.
- Core ΔT (Average of Qualified CETs - T_C) or Loop ΔT ($T_H - T_C$) rising for same secondary steaming and Auxiliary Feed rates.
- Any operable PCS temperature indication is less than 25°F subcooled.
- Operable RVLMS indicates voiding in the Reactor Vessel.

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	59 of 69

TITLE: EXCESS STEAM DEMAND EVENT

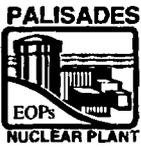
INSTRUCTIONS

CONTINGENCY ACTIONS

60. IF PCS voiding is indicated
AND ANY of the following exist:

- PCS pressure reduction is inhibited
- PCS heat removal is inhibited
- The Shift Supervisor directs void elimination,

THEN PERFORM void elimination actions. Refer to EOP Supplement 26.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	60 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

61. IF PZR pressure is between 350 psia and 300 psia as read on PI-0104 (NR) or PR-0125 and controlled AND a controlled cooldown is in progress, THEN ISOLATE SITs as follows:

a. UNLOCK AND CLOSE the following breakers:

BREAKER	OUTLET VALVE	SIT
52-2129	MO-3041	T-82A
52-2329	MO-3045	T-82B
52-2229	MO-3049	T-82C
52-2429	MO-3052	T-82D

KEY: Locked Valve Key

b. CLOSE the following SIT Outlet Valves:

BREAKER	OUTLET VALVE	KEY
52-2129	MO-3041	98
52-2329	MO-3045	99
52-2229	MO-3049	100
52-2429	MO-3052	101

(continue)

CONTINGENCY ACTIONS

NOTE: Failure of Instrument Air to containment will prevent venting the SITs.

61.1. IF ANY SIT could NOT be isolated, THEN VENT the unisolated SIT using ONE of the following:

a. VENT to containment as follows:

1) ENSURE CLOSED CWRT Vent Isolation Valves:

- CV-1064
- CV-1065

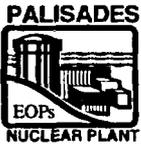
2) VENT each unisolated SIT one tank at a time by opening the Vent Valve and closing when tank is vented.

SIT	VENT VALVE
T-82A	CV-3067
T-82B	CV-3065
T-82C	CV-3063
T-82D	CV-3051

3) WHEN ALL the following conditions are met:

- Unisolated SITs are vented and their associated vent valve closed
- Plant conditions allow venting containment

(continue)



**PALISADES NUCLEAR PLANT
EMERGENCY OPERATING
PROCEDURE**

Proc No	EOP-6.0
Revision	15
Page	61 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

61. (continued)

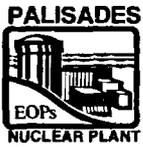
CONTINGENCY ACTIONS

(continued)

THEN OPEN CWRT Vent
Isolation Valves:

- CV-1064
- CV-1065

b. VENT unisolated SITs via Clean
Waste Receiver Tank Header
per SOP-3, "Safety Injection and
Shutdown Cooling System."



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	62 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

62. IF ALL of the following conditions are met:

- T_C is below 325°F
AND prior to T_C s less than 300°F
- SI Pump throttling criteria are met
- HPSI pumps are NOT required for inventory control
- A cooldown is in progress,

THEN DISABLE BOTH HPSI pumps by removing Control Power fuses and fuse holders from the following breakers:

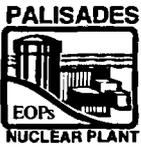
- 152-207, HP Safety Injection Pump P-66A

LOCATION: 'D' Bus

- 152-113, HP Safety Injection Pump P-66B

LOCATION: 'C' Bus

63. IF SI Pump Throttling criteria are satisfied,
THEN RESET SIAS. Refer to SOP-3, "Safety Injection and Shutdown Cooling System," Attachment 4.



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	63 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

64. WHEN ALL of the following Shutdown Cooling System entry conditions are met:

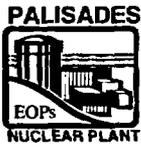
- PCS parameters are acceptable for existing Containment conditions:

Parameter	Containment Less Than 175°F AND Less Than 3 psig at all times during the event	Containment Greater Than or Equal To 175°F OR Greater Than or Equal To 3 psig at any time during the event
PCS Pressure	Less Than 270 psia	REFER TO EOP Supplement 1
PZR Level (corrected)	Greater Than 36% and controlled	Greater than 40% and controlled
Avg of Qualified CETs Subcooling	Greater Than 25°F	REFER TO EOP Supplement 1
Avg of Qualified CETs and Loop T _H S Temperature	Less Than 300°F	REFER TO EOP Supplement 1

- TSC has determined that PCS activity is acceptable for circulation outside Containment.
- Containment Spray Pumps are not in use for Containment Atmosphere safety function.
- Shutdown Cooling System monitoring equipment power is available from Y01
(continue)

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	64 of 69

TITLE: EXCESS STEAM DEMAND EVENT

INSTRUCTIONS

CONTINGENCY ACTIONS

64. (continued)

OR

Alternate measures for loss of Y01 are established per ONP-17, "Loss of Shutdown Cooling."

- LTOP is operable.
- Power to the following Shutdown Cooling Return Valves is available:
 - MO-3015 (MCC-1)
 - MO-3016 (MCC-2)

OR

Access to Containment is acceptable for manual valve operation,

THEN GO TO GOP-9, "Plant Cooldown From Hot Standby/Shutdown" or TSC approved procedure.

End of Section 4.0



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	65 of 69

TITLE: EXCESS STEAM DEMAND EVENT

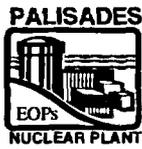
5.0 PLACEKEEPER

EOP ENTRY TIME: _____

<u>STEP</u>	<u>INSTRUCTIONS</u>	<u>PAGE</u>	<u>START</u>	<u>DONE</u>
4.	Verify SIAS initiated	5	_____	_____
5.	Ensure adequate SI flow and safeguards equipment status	6	_____	_____
6.	Ensure MSIVs and MSIV Bypass Valves are closed	7	_____	_____
7.	If PZR pressure lowers to less than 1300 psia then establish one PCP per loop or if PCS subcooling is less than 25°F subcooled, then trip all PCPs	7	_____	_____
8.	Determine required margin boron concentration	8	_____	_____
9.	Ensure proper PCP configuration as PCS temperature lowers	8	_____	_____
10.	Verify operating limits for any running PCP	8	_____	_____
11.	Verify condenser cooling or isolate steam to condenser	9	_____	_____
12.	Ensure at least one train of CR HVAC in Emergency Mode.	10	_____	_____
13.	Determine the most affected S/G	10	_____	◎
14.	Isolate the most affected steam generator	11	_____	_____
15.	Verify the correct S/G is isolated	12	_____	_____
16.	Stabilize PCS temperature	13	_____	◎
17.	Verify SI Pump throttling criteria are satisfied	15	_____	◎
18.	If HPSI Pumps are operating and SI Pump throttling criteria are satisfied, throttle HPSI flow or stop pumps	16	_____	_____

◎ = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	66 of 69

TITLE: EXCESS STEAM DEMAND EVENT

5.0 PLACEKEEPER

EOP ENTRY TIME: _____

STEP	INSTRUCTIONS	PAGE	START	DONE
19.	If LPSI Pumps are operating and PZR pressure is being controlled greater than 200 psia, stop pumps and close valves	17	_____	_____
20.	If PZR pressure lowers uncontrollably to less than 200 psia and LPSI Pumps have been stopped, restart LPSI pumps and open valves	17	_____	_____
21.	Ensure the least affected S/G has level being maintained or being restored to between 60% and 70%	18	_____	©
22.	Record each occurrence of PZR spray with ΔT greater than 200°F	18	_____	©
23.	Maintain PCS pressure within the limits of EOP Supplement 1	19	_____	©
24.	Place Hydrogen Monitor in service	24	_____	_____
25.	If the Containment has pressure greater than or equal to 4.0 psig or has high radiation, ensure Containment Isolation signal initiated	25	_____	_____
26.	If the Containment pressure is greater than or equal to 4.0 psig, verify available Containment Spray Pumps running	26	_____	_____
27.	If Containment pressure rises to greater than or equal to 35 psia, then close the CCW containment isolation valves	27	_____	_____
28.	If PCP seal cooling is lost, isolate seal leakoff and restore PCP seal cooling	27	_____	_____
29.	Verify Containment Sump level rises as the SIRWT level drops	28	_____	©

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	67 of 69

TITLE: EXCESS STEAM DEMAND EVENT

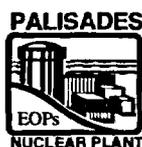
5.0 PLACEKEEPER

EOP ENTRY TIME: _____

<u>STEP</u>	<u>INSTRUCTIONS</u>	<u>PAGE</u>	<u>START</u>	<u>DONE</u>
30.	When SIRWT level less than or equal to 25%, then prior to RAS, perform Pre-RAS Actions.	28	_____	_____
31.	When SIRWT level lowers to below 2%, then perform Post-RAS Actions.	29	_____	_____
32.	If Charging Pump suction is aligned to the SIRWT and RAS has initiated then, disable the Charging Pumps and add caution tag	30	_____	_____
33.	When Containment pressure is less than 3.0 psig and CHP has initiated, align components and reset CHP	31	_____	_____
34.	If Containment Spray System is operating and conditions are satisfied, secure Containment Spray	33	_____	_____
35.	If Containment Area Radiation Monitors indicate less than 1×10^1 R/hr and Containment pressure is less than 3.0 psig, reset CHR	35	_____	_____
36.	When Containment water level approaches SI valve elevations, open and disable SI valves	36	_____	_____
37.	If Letdown is isolated and conditions allow, restore Letdown	37	_____	_____
38.	If requirements are met, then establish charging pump suction from the VCT or SIRWT	37	_____	_____
39.	Verify the PCS is not in a water solid condition	38	_____	◎
40.	If it is desired to draw a bubble in the PZR, perform the actions to draw a bubble in the PZR	38	_____	_____

◎ = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	68 of 69

TITLE: EXCESS STEAM DEMAND EVENT

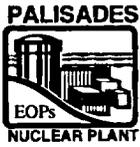
5.0 PLACEKEEPER

EOP ENTRY TIME: _____

<u>STEP</u>	<u>INSTRUCTIONS</u>	<u>PAGE</u>	<u>START</u>	<u>DONE</u>
41.	If SI Pump throttling criteria are met, then maintain PZR level between 20% and 85% (42% to 57% preferred)	40	_____	_____
42.	If any vital AC or DC buses are not energized, restore power to affected buses	43	_____	_____
43.	If offsite power was lost and is available, restore power to plant equipment	44	_____	_____
44.	When 2400V Bus 1C or 1D is energized, then energize Plant buses	46	_____	_____
45.	If desired, restart PCPs	48	_____	_____
46.	Verify natural circulation flow in at least one loop	49	_____	_____
47.	Verify two phase natural circulation	49	_____	_____
48.	If Containment hydrogen concentration is between 1% and 3%, notify TSC and open MCC-9 feeder breaker	50	_____	_____
49.	Verify calculated cooldown rate does not exceed Technical Specification limits and the cooldown is achievable with the existing PCS heat removal path	51	_____	©
50.	Evaluate the need for a plant cooldown	51	_____	_____
51.	Determine alternatives if plant cooldown is not desired	52	_____	_____
52.	Verify PCS boron concentration greater than or equal to required boron concentration.	52	_____	©
53.	When PZR Pressure and PCS Cooldown rate within required limits, place LTOP in service.	53	_____	_____

© = Continuously applicable step

☞ = Hold Point



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

Proc No	EOP-6.0
Revision	15
Page	69 of 69

TITLE: EXCESS STEAM DEMAND EVENT

5.0 PLACEKEEPER

EOP ENTRY TIME: _____

<u>STEP</u>	<u>INSTRUCTIONS</u>	<u>PAGE</u>	<u>START</u>	<u>DONE</u>
54.	Commence a PCS cooldown	54	_____	_____
55.	Maximize PZR spray flow while controlling PCS pressure by using PZR heaters to equalize PCS and PZR boron concentration	55	_____	_____
56.	If the PCS will be opened and PCS activity allows, then lineup for PCS degasification	55	_____	_____
57.	When Main Steam pressure is between 510 and 550 psia, block MSIS	56	_____	_____
58.	When PZR pressure is less than 1687 psia and SIAS is not actuated, BLOCK SIAS	57	_____	_____
59.	Monitor PCS for void formation	58	_____	◎
60.	If PCS voiding is indicated, perform void elimination	59	_____	_____
61.	If PZR pressure is between 350 psia and 300 psia and a cooldown is in progress, isolate SITs	60	_____	_____
62.	Disable both HPSI pumps when listed conditions are met	62	_____	_____
63.	Reset SIAS	62	_____	_____
64.	When all shutdown cooling system entry conditions are met, exit this procedure	63	_____	_____

End of Section 5.0

ATTACHMENT 5

EOP SUPPLEMENT 1, "PRESSURE TEMPERATURE LIMIT CURVES"

5 Pages Follow



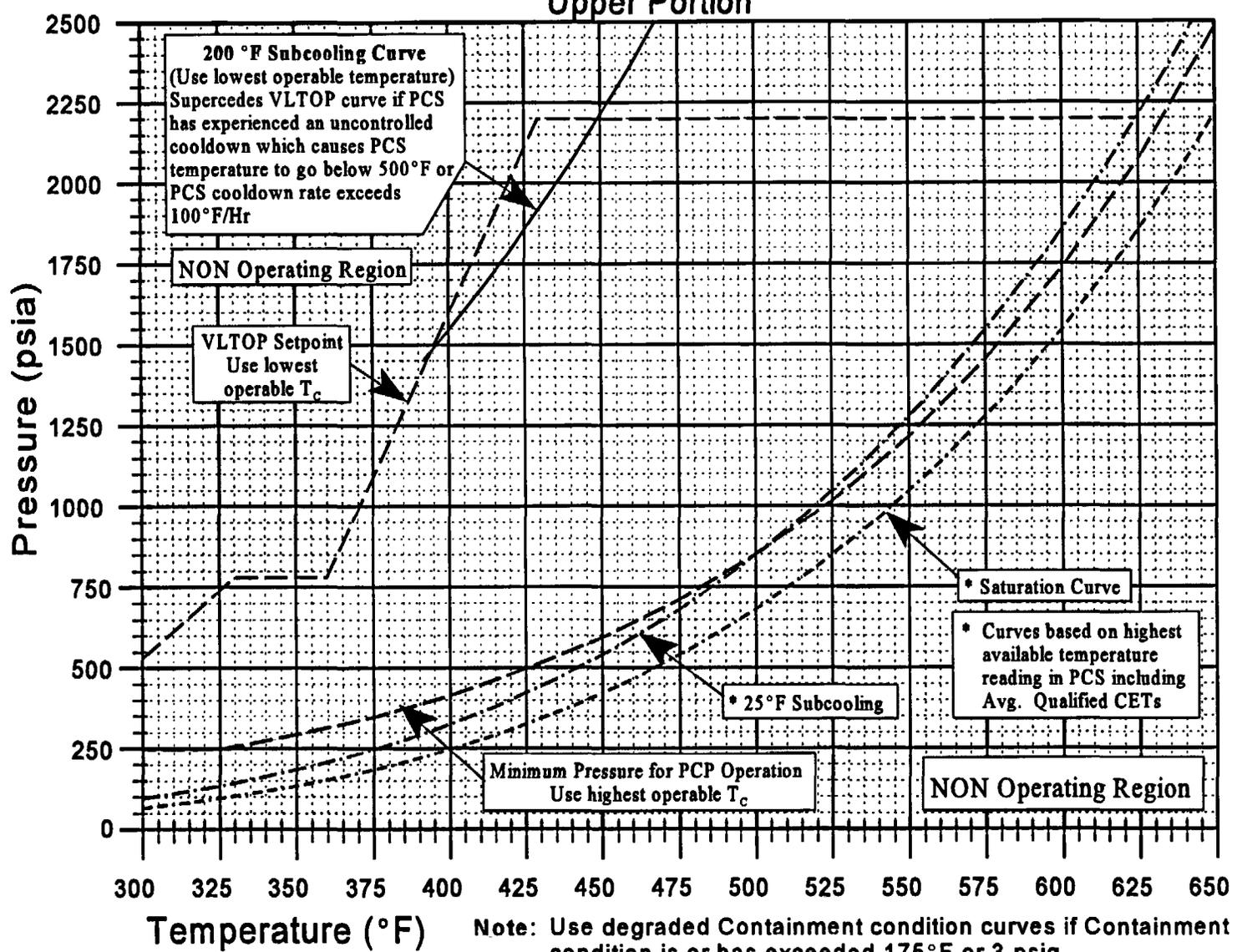
**PALISADES NUCLEAR PLANT
EMERGENCY OPERATING
PROCEDURE**

Proc No EOP Supplement	1
Supplement	1
Revision	5
Page	1 of 5

TITLE: Pressure Temperature Limit Curves

Pressure and Temperature Limit Curves

Upper Portion



200 °F Subcooling Curve
(Use lowest operable temperature)
Supersedes VLTOP curve if PCS
has experienced an uncontrolled
cooldown which causes PCS
temperature to go below 500°F or
PCS cooldown rate exceeds
100°F/Hr

NON Operating Region

VLTOP Setpoint
Use lowest
operable T_c

* Saturation Curve

* Curves based on highest
available temperature
reading in PCS including
Avg. Qualified CETs

* 25°F Subcooling

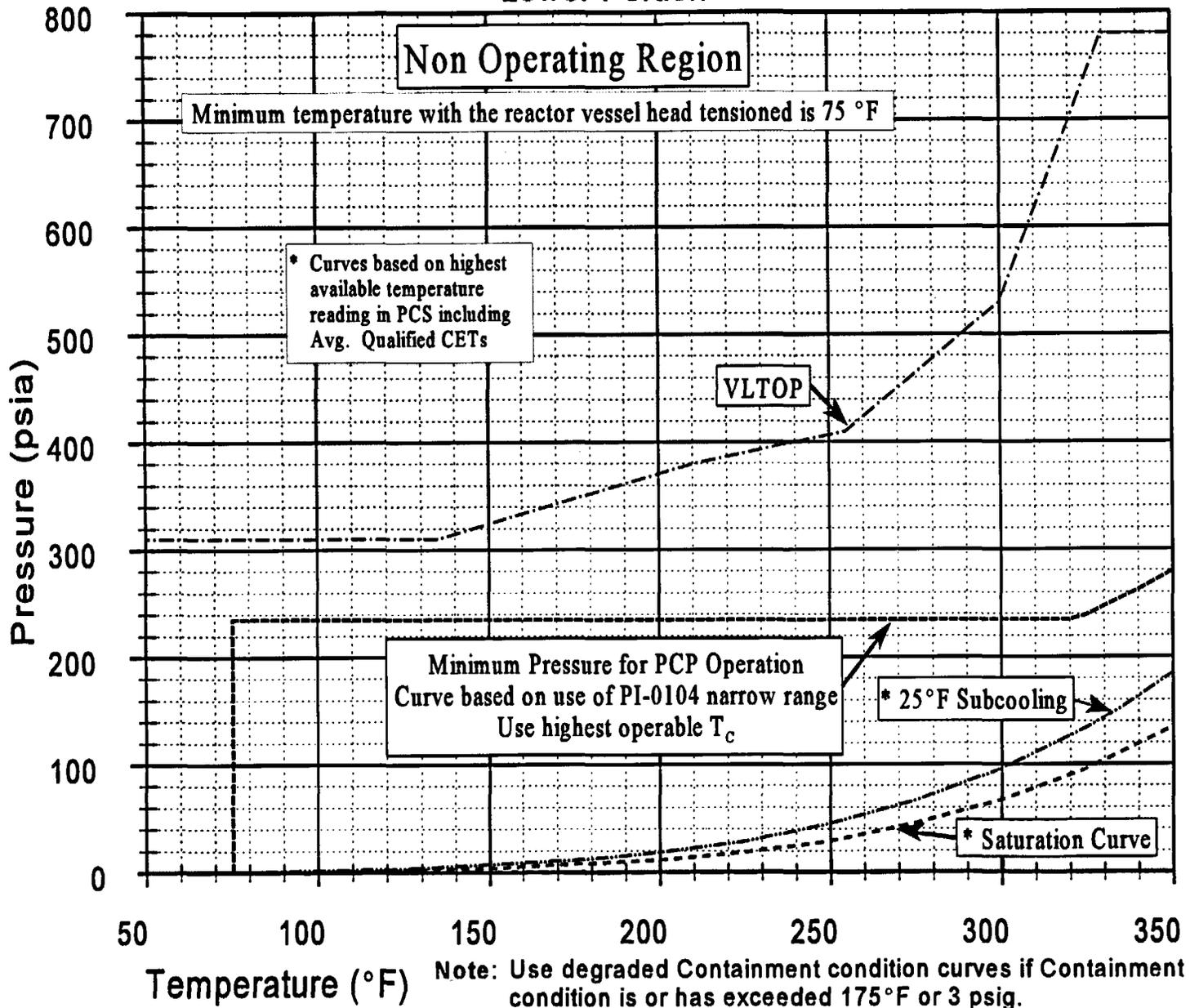
Minimum Pressure for PCP Operation
Use highest operable T_c

NON Operating Region

Note: Use degraded Containment condition curves if Containment condition is or has exceeded 175°F or 3 psig.

Pressure and Temperature Limit Curves

Lower Portion



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

TITLE: Pressure Temperature Limit Curves

Proc No EOP Supplement	1
Supplement	1
Revision	5
Page	2 of 5

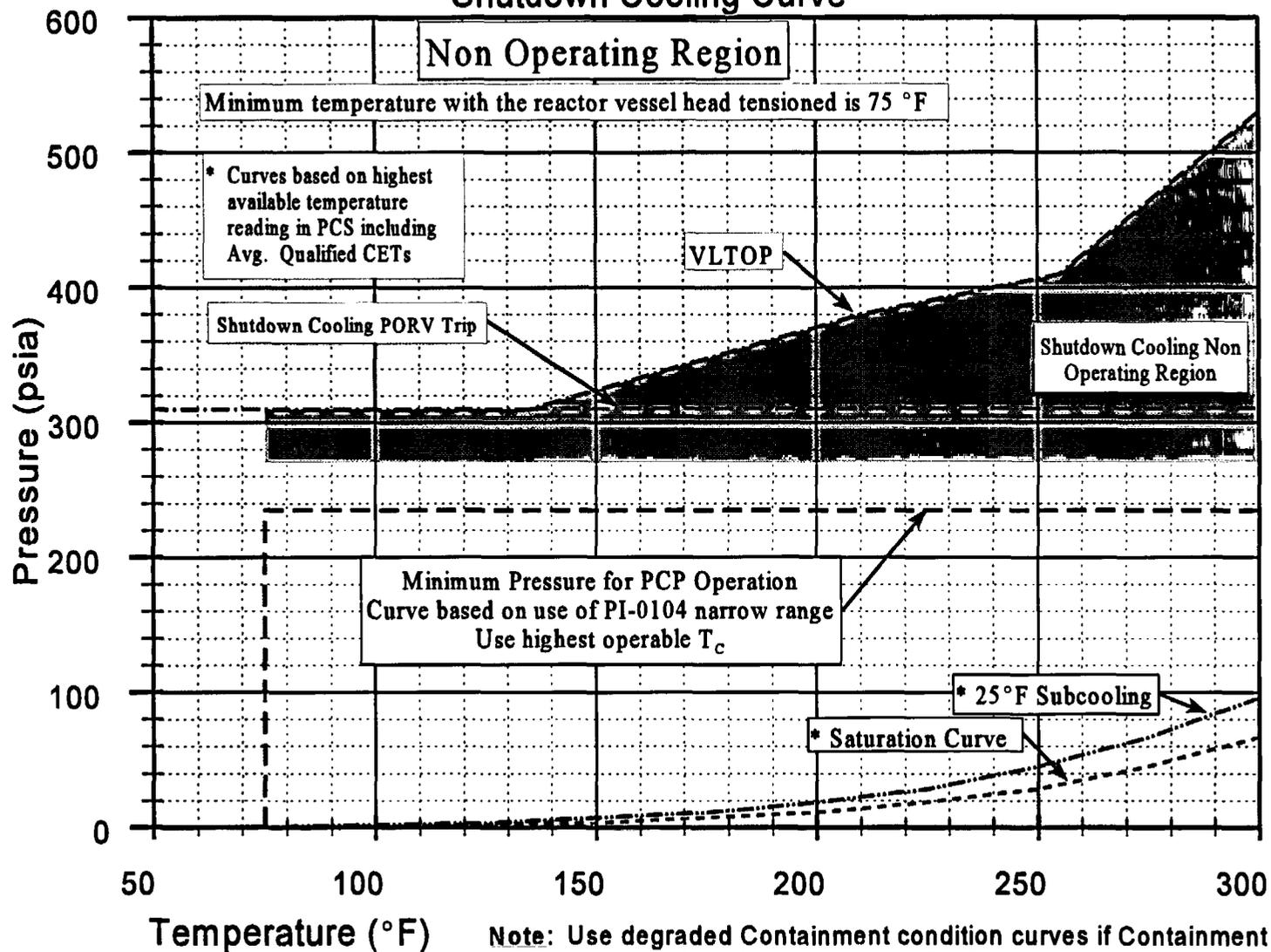


**PALISADES NUCLEAR PLANT
EMERGENCY OPERATING
PROCEDURE**

Proc No EOP Supplement	1
Supplement	1
Revision	5
Page	3 of 5

TITLE: Pressure Temperature Limit Curves

Pressure and Temperature Limit Curves Shutdown Cooling Curve



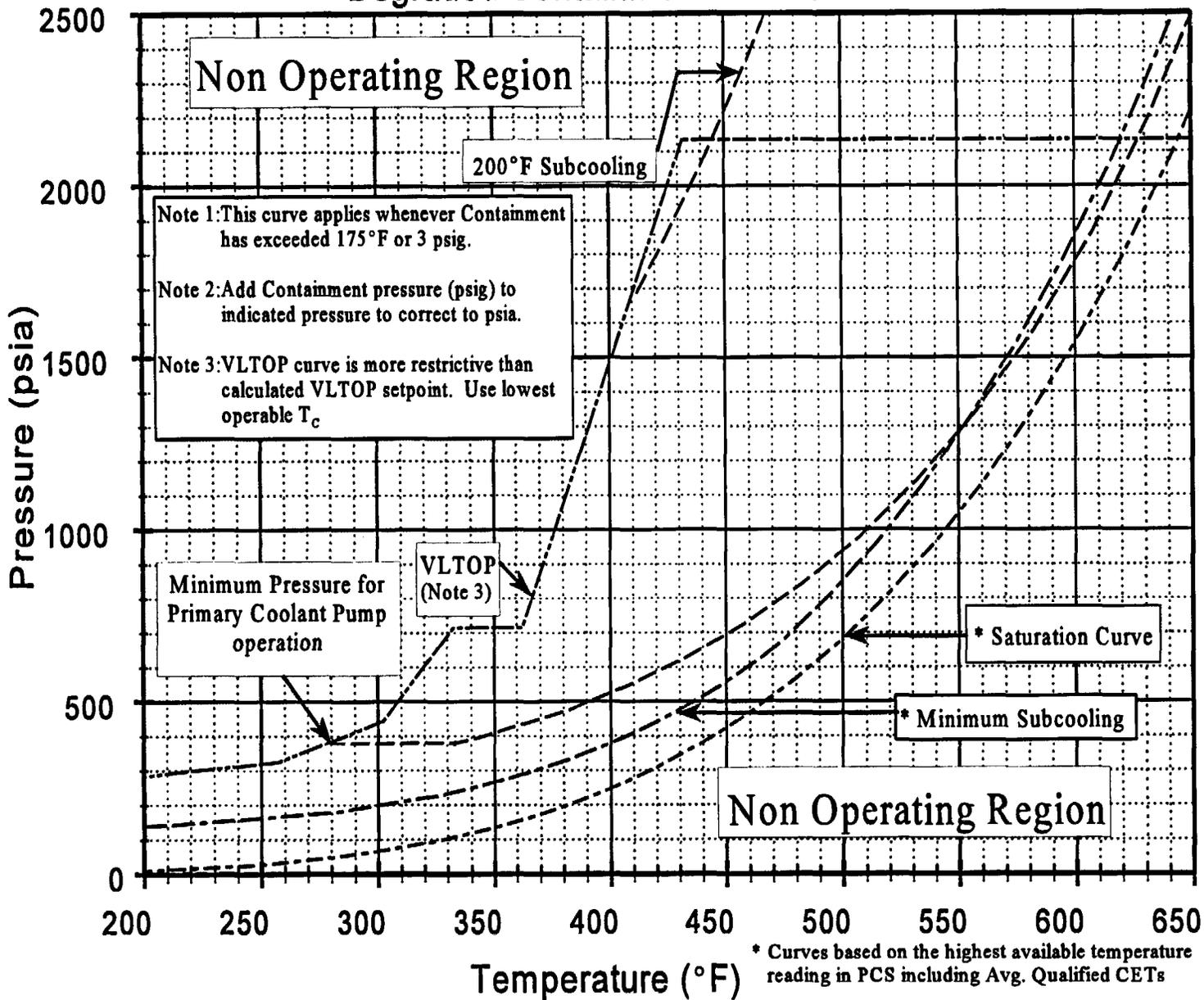
* Curves based on highest available temperature reading in PCS including Avg. Qualified CETs

Minimum Pressure for PCP Operation Curve based on use of PI-0104 narrow range Use highest operable T_c

* 25°F Subcooling

* Saturation Curve

Pressure and Temperature Limit Curves Degraded Containment Conditions

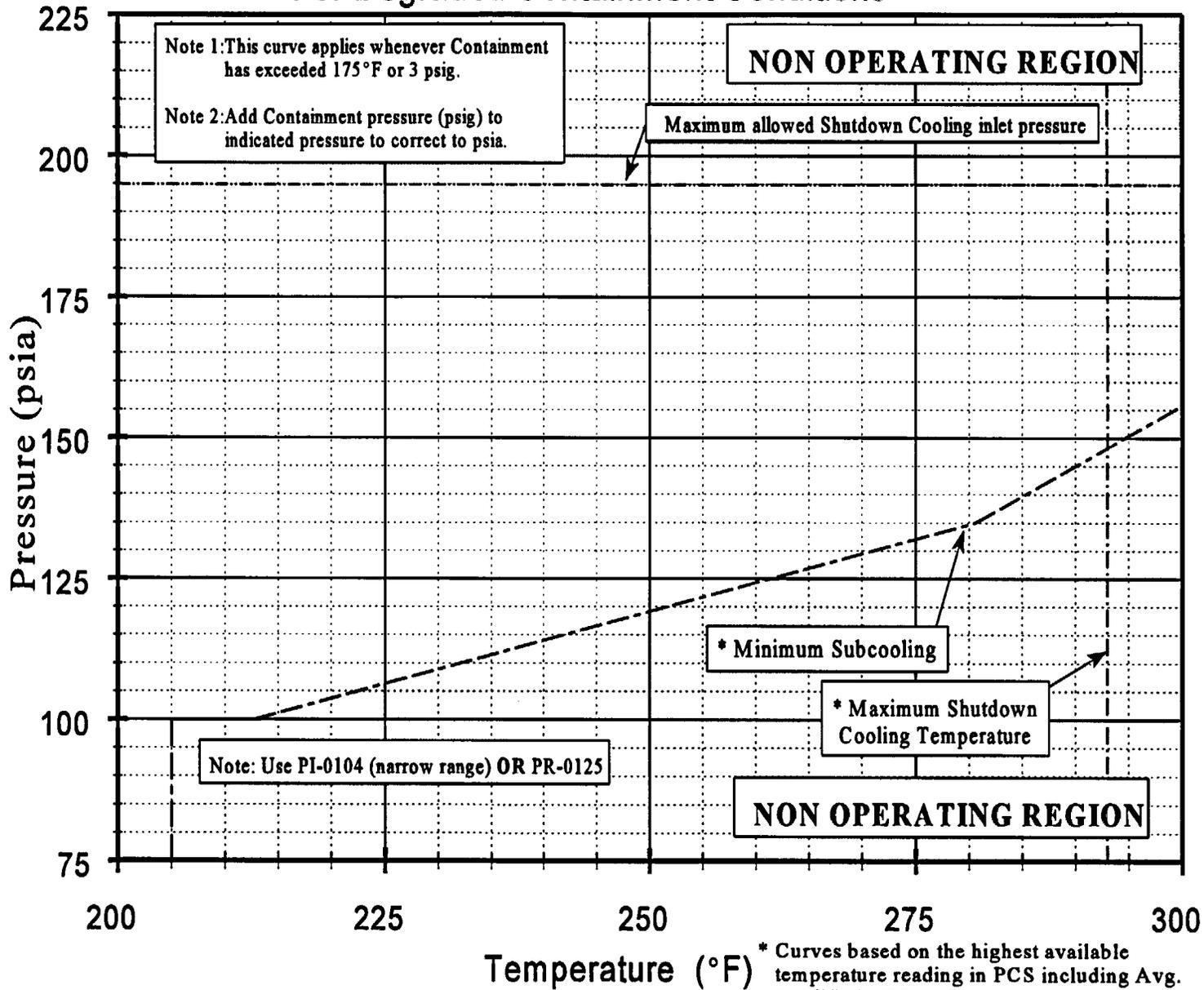


PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

TITLE: Pressure Temperature Limit Curves

Page	4 of 5	Proc No EOP Supplement	1
Revision	5	Supplement	1

Shutdown Cooling Entry Window For Degraded Containment Conditions



* Curves based on the highest available temperature reading in PCS including Avg. Qualified CETs



PALISADES NUCLEAR PLANT EMERGENCY OPERATING PROCEDURE

TITLE: Pressure Temperature Limit Curves

Proc No EOP Supplement	1
Supplement	1
Revision	5
Page	5 of 5