



August 2, 2006

ASME, Section XI, Article IWA-6000

U. S. Nuclear Regulatory Commission  
ATTN: Document Control Desk  
Washington, DC 20555-0001

Palisades Nuclear Plant  
Docket 50-255  
License No. DPR-20

ASME Section XI Inservice Inspection 90-Day Report

Nuclear Management Company, LLC (NMC) is enclosing the 90-day report for the Palisades Nuclear Plant (PNP) Inservice Testing Program. The American Society of Mechanical Engineers (ASME) Boiler and Pressure Vessel Code, Section XI, Article IWA-6000, requires that inservice inspection reports be submitted within 90 days following the completion of the most recent refueling outage. PNP completed a refueling outage on May 10, 2006.

Summary of Commitments

This letter contains no new commitments and no revisions to existing commitments.

Paul A. Harden  
Site Vice President, Palisades Nuclear Plant  
Nuclear Management Company, LLC

Enclosure

CC Administrator, Region III, USNRC  
Project Manager, Palisades, USNRC  
Resident Inspector, Palisades, USNRC

A047

**ENCLOSURE 1**

**NUCLEAR MANAGEMENT COMPANY  
PALISADES NUCLEAR PLANT  
DOCKET 50-255**

**August 2, 2006**

**INSERVICE INSPECTION (ISI) OF CLASS 1, 2 AND 3 SYSTEMS**


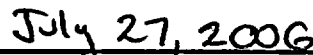
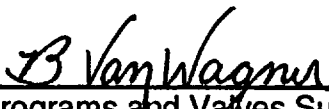
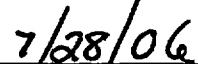

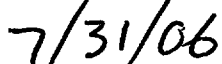
**ISI Report 3-9**

**123 Pages Follow**

**PALISADES NUCLEAR PLANT  
ENGINEERING PROGRAMS DEPARTMENT**

**Review and Approval Summary**

**TITLE: ISI REPORT 3-9**

	
ISI Engineer / MWacker	Date
	
ASME Programs and Valves Supervisor / BVVanWagner	Date
	
Engineering Programs Manager / THFouty	Date

## PALISADES NUCLEAR PLANT

### 2006 INSERVICE INSPECTION REPORT

Submitted in accordance with the American Society of Mechanical Engineers (ASME) Boiler and Pressure Vessel (B&PV) Code, Section XI, Article IWA-6000, 1989 Edition.

1. Date: August 2, 2006
2. Plant Owner: Consumers Energy  
212 West Michigan Avenue  
Jackson, Michigan 49201
3. Plant: Palisades Nuclear Plant  
27780 Blue Star Memorial Highway  
Covert, Michigan 49043
4. Unit No: 1
5. Commercial Service Date: December 31, 1971

6. Major Components Inspected:

<u>Component</u>	<u>Manufacturer</u>	<u>Mfg Serial No.</u>	<u>State No.</u>	<u>National Board No.</u>
Steam Generator	Combustion Eng	CE-70277-1	M358176M	NB22864
RPV Head	Combustion Eng	CE-66110	M96725M	NB20827

7. Completion Date for Inspections: May 10, 2006
8. Code Inspector: Kenneth L Blake
9. Authorized Inspection Agency: Hartford Steam Boiler
10. Abstract: See ISI Report

## **2006 INSERVICE INSPECTION 3-9 PALISADES NUCLEAR PLANT**

### **Summary**

Inservice Inspection 3-9 was conducted during the period of November 18, 2004, through May 10, 2006, in accordance with Section 5.5.7 of the Palisades Nuclear Plant Technical Specifications. The American Society of Mechanical Engineers (ASME) Boiler and Pressure Vessel (B&PV) Code, Section XI, 1989 Edition controlled the inspections and provided the acceptance criteria for these examinations. Included in this report are three sections. Section 1 details the examinations that were performed and provides the final inspection results. Section 2 provides a listing of the repairs and replacements that have been performed over the last operating cycle and during the refueling outage. The attached NIS-2 forms document these repairs and replacements. Section 3 contains the documentation for acceptance, by analysis, for porosity which was found in a three-inch service water system weld.

### **Inspection Activities**

This was the second examination of the third period of the third inspection interval. Areas examined during this inspection included "A" steam generator and regenerative heat exchanger welds. Various components of the primary coolant system, engineered safeguards system, main steam system, main feedwater system and support systems, as identified in the attached Non-destructive Examination (NDE) Results Summary Report, were also examined.

The examinations were performed using ultrasonic (UT), liquid penetrant (PT), radiographic (RT), and visual techniques. The examinations were conducted by the Consumers Energy non-destructive testing (NDT) services department, Westdyne, and Lambert MacGill Thomas examination personnel, using site-approved procedures. Examinations were performed by personnel qualified in the NDT process used, in accordance with the requirements of ASME Section XI, IWA-2300.

**SECTION 1**

**EXAMINATION DETAILS AND  
FINAL INSPECTION RESULTS**



FORM NIS-1 (Back)

8. Examination Dates 11/18/2004 to 5/10/2006 9. Inspection Interval from 5/12/1995 to 12/12/2006
10. Abstract of Examinations. Include a list of examinations and a statement concerning status of work required for current interval. See ISI Report "NDE Results Summary"
11. Abstract of Conditions Noted See ISI Report "NDE Results Summary"
12. Abstract of Corrective Measures Recommended and Taken See ISI Report "NDE Results Summary"

We certify that the statements made in this report are correct and the examinations and corrective measures taken conform to the rules of the ASME Code, Section XI.

Certificate of Authorization No. (if applicable) n/a Expiration Date n/a  
Date July 27 18 2006 Signed Consumers Energy By M. Oehl / NMC  
Owner

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Michigan and employed by HSB-CT of Connecticut have inspected the components described in this Owner's Report during the period November 18, 2004 to May 10, 2006, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

K. S. Blake Commissions Mi. 300762  
Inspector's Signature National Board, State, Province, and Endorsements  
Date July 27 18 2006



<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
<b>Aug</b>					
	<b>ESS</b>				
		ESS-24-SIS-SH1-207	Acceptable	UT/PT	
		ESS-24-SIS-SH2-207	Acceptable	UT/PT	
		ESS-6-SIS-2A1-21	Acceptable	UT/PT	
		ESS-6-SIS-2B1-27	Acceptable	UT/PT	
	<b>FWS</b>				
		FWS-18-FWL-1S1-245	Acceptable	UT/PT	
		FWS-18-FWL-1S1-257	Acceptable	UT/PT	
		FWS-18-FWL-1S1-258	Acceptable	UT/PT	
		FWS-18-FWL-1S1-261	Acceptable	UT/PT	
		FWS-18-FWL-2S1-262	Acceptable	UT/PT	
	<b>MSS</b>				
		MSS-36-MSL-1S1-216	Acceptable	UT/PT	
		MSS-36-MSL-1S1-216LDI	Acceptable	UT/PT	
		MSS-36-MSL-1S1-216LDO	Acceptable	UT/PT	
		MSS-36-MSL-1S1-216LU	Acceptable	UT/PT	
		MSS-36-MSL-1S1-217	Acceptable	UT/PT	
		MSS-36-MSL-1S1-217LD	Acceptable	UT/PT	
		MSS-36-MSL-1S1-217LUI	Acceptable	UT/PT	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		MSS-36-MSL-1S1-217LUO	Acceptable	UT/PT	
		MSS-36-MSL-2S1-218	Acceptable	UT/PT	
		MSS-36-MSL-2S1-218LDI	Acceptable	UT/PT	
		MSS-36-MSL-2S1-218LDO	Acceptable	UT/PT	
		MSS-36-MSL-2S1-218LU	Acceptable	UT/PT	
		MSS-36-MSL-2S1-219	Acceptable	UT/PT	
		MSS-36-MSL-2S1-219LD	Acceptable	UT/PT	
		MSS-36-MSL-2S1-219LUI	Acceptable	UT/PT	
		MSS-36-MSL-2S1-219LUO	Acceptable	UT/PT	
		MSS-6-RVR-1S4-203	Acceptable	UT/PT	
		MSS-6-RVR-2S1-203	Acceptable	UT/PT	
		MSS-6-RVR-2S4-203	Acceptable	UT/PT	
		MSS-6-RVR-2S6-203	Acceptable	UT/PT	
		MSS-8-MSV-1S1-212	Acceptable	UT/PT	
	<b>PCS</b>	Bowl Plug SGA-1	Acceptable	BM Visual	
		Bowl Plug SGA-2	Acceptable	BM Visual	
		Bowl Plug SGB-1	Acceptable	BM Visual	
		Bowl Plug SGB-2	Acceptable	BM Visual	
		Cold Leg Charging A #1	Acceptable	BM Visual	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		Cold Leg Charging B #2	Acceptable	BM Visual	
		Cold Leg Spray CV-1057 #1	Acceptable	BM Visual	
		Cold Leg Spray CV-1057 #2	Acceptable	BM Visual	
		Cold Leg Spray CV-1059 #1	Acceptable	BM Visual	
		Cold Leg Spray CV-1059 #2	Acceptable	BM Visual	
		DPT-0112A	Acceptable	BM Visual	
		DPT-0112A/C	Acceptable	BM Visual	
		DPT-0112A/C	Acceptable	BM Visual	
		DPT-0112B	Acceptable	BM Visual	
		DPT-0112B/D	Acceptable	BM Visual	
		DPT-0112B/D	Acceptable	BM Visual	
		DPT-0112C	Acceptable	BM Visual	
		DPT-0112D	Acceptable	BM Visual	
		DPT-0122A	Acceptable	BM Visual	
		DPT-0122A/C	Acceptable	BM Visual	
		DPT-0122A/C	Acceptable	BM Visual	
		DPT-0122B	Acceptable	BM Visual	
		DPT-0122B/D	Acceptable	BM Visual	
		DPT-0122B/D	Acceptable	BM Visual	
		DPT-0122C	Acceptable	BM Visual	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		DPT-0122D	Acceptable	BM Visual	
		PCS-011 Weld 1 (DPT-0112A/C)	Acceptable	BM Visual	
		PCS-011 Weld 15 (DPT-0112A)	Acceptable	BM Visual	
		PCS-011 Weld 22 (DPT-0112A/C)	Acceptable	BM Visual	
		PCS-011 Weld 8 (DPT-0112C)	Acceptable	BM Visual	
		PCS-012 Weld 1 (DPT-0112B)	Acceptable	BM Visual	
		PCS-012 Weld 15 (DPT-0112D)	Acceptable	BM Visual	
		PCS-012 Weld 22 (DPT-0112B/D)	Acceptable	BM Visual	
		PCS-012 Weld 8 (DPT-0112B/D)	Acceptable	BM Visual	
		PCS-013 Weld 1 (DPT-0122A/C)	Acceptable	BM Visual	
		PCS-013 Weld 15 (DPT-0122C)	Acceptable	BM Visual	
		PCS-013 Weld 22 (DPT-0122A/C)	Acceptable	BM Visual	
		PCS-013 Weld 8 (DPT-0122A)	Acceptable	BM Visual	
		PCS-014 Weld 1 (DPT-0122B/D)	Acceptable	BM Visual	
		PCS-014 Weld 13 (DPT-0122B/D)	Acceptable	BM Visual	
		PCS-014 Weld 20 (DPT-0122B)	Acceptable	BM Visual	
		PCS-014 Weld 6 (DPT-0122D)	Acceptable	BM Visual	
		PCS-015 Weld 1 Drain	Acceptable	BM Visual	
		PCS-015 Weld 1 Drain	Acceptable	BM Visual	
		PCS-016 Weld 1 Drain	Acceptable	BM Visual	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		PCS-016 Weld 1 Drain	Acceptable	BM Visual	
		PCS-017 Weld 1 Drain	Acceptable	BM Visual	
		PCS-017 Weld 1 Drain	Acceptable	BM Visual	
		PCS-018 Weld 1 Drain	Acceptable	BM Visual	
		PCS-018 Weld 1 Drain	Acceptable	BM Visual	
		PCS-023 Weld 1	Acceptable	BM Visual	
		PCS-023 Weld 1	Acceptable	BM Visual	
		PCS-026 Weld 1 (SX-0112)	Acceptable	BM Visual	
		PCS-027 Weld 1 (SX-1023A)	Acceptable	BM Visual	
		PCS-035 Weld 11	Acceptable	BM Visual	
		PCS-035 Weld 12	Acceptable	BM Visual	
		PCS-036 Weld 14	Acceptable	BM Visual	
		PCS-036 Weld 15	Acceptable	BM Visual	
		PCS-037 Weld 15	Acceptable	BM Visual	
		PCS-037 Weld 16	Acceptable	BM Visual	
		PCS-038 Weld 14	Acceptable	BM Visual	
		PCS-038 Weld 15	Acceptable	BM Visual	
		PCS-040 Weld 17	Acceptable	BM Visual	
		PCS-041 Weld 48	Acceptable	BM Visual	
		PCS-042 Weld 1	Acceptable	BM Visual	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		PCS-042 Weld 10	Acceptable	BM Visual	
		PCS-042 Weld 2	Acceptable	BM Visual	
		PCS-042 Weld 3	Acceptable	BM Visual	
		PCS-042 Weld 4	Acceptable	BM Visual	
		PCS-042 Weld 5	Acceptable	BM Visual	
		PCS-042 Weld 6	Acceptable	BM Visual	
		PCS-042 Weld 7	Acceptable	BM Visual	
		PCS-042 Weld 8	Acceptable	BM Visual	
		PCS-042 Weld 9	Acceptable	BM Visual	
		PCS-043 Weld 1	Acceptable	BM Visual	
		PCS-043 Weld 10	Acceptable	BM Visual	
		PCS-043 Weld 11	Acceptable	BM Visual	
		PCS-043 Weld 12	Acceptable	BM Visual	
		PCS-043 Weld 2	Acceptable	BM Visual	
		PCS-043 Weld 3	Acceptable	BM Visual	
		PCS-043 Weld 4	Acceptable	BM Visual	
		PCS-043 Weld 5	Acceptable	BM Visual	
		PCS-043 Weld 6	Acceptable	BM Visual	
		PCS-043 Weld 7	Acceptable	BM Visual	
		PCS-043 Weld 8	Acceptable	BM Visual	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		PCS-043 Weld 9	Acceptable	BM Visual	
		PCS-12-PSL-1H1-7	Acceptable	UT	
		PCS-12-PSL-1H1-7	Acceptable	BM Visual	
		PCS-12-PSL-1H1-8	Acceptable	BM Visual	
		PCS-12-PSL-1H1-8	Acceptable	UT	
		PCS-12-SCS-2H1-1	Acceptable	BM Visual	
		PCS-12-SCS-2H1-2	Acceptable	BM Visual	
		SX-0112	Acceptable	BM Visual	
		SX-1023A	Acceptable	BM Visual	
	<b>PZR</b>				
		PCS-12-PSL-1H1-1	Acceptable	UT	
		PCS-12-PSL-1H1-1	Acceptable	BM Visual	
		PCS-12-PSL-1H1-2	Acceptable	BM Visual	
		PCS-12-PSL-1H1-2	Acceptable	UT	
		PCS-4-PSS-1P1-20	Acceptable	BM Visual	
		PCS-4-PSS-1P1-21	Acceptable	BM Visual	
		Pressurizer Heater Sleeves	Acceptable	BM Visual	
	<b>RVH</b>				
		119-01-A	Acceptable	BM Visual	
		119-01-A	Acceptable	UT	
		119-01-B	Acceptable	BM Visual	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		119-02-A	Acceptable	BM Visual	
		119-02-A	Acceptable	UT	
		119-02-B	Acceptable	BM Visual	
		119-03-A	Acceptable	BM Visual	
		119-03-A	Acceptable	UT	
		119-03-B	Acceptable	BM Visual	
		119-04-A	Acceptable	BM Visual	
		119-04-A	Acceptable	UT	
		119-04-B	Acceptable	BM Visual	
		119-05-A	Acceptable	UT	
		119-05-A	Acceptable	BM Visual	
		119-05-B	Acceptable	BM Visual	
		119-06-A	Acceptable	UT	
		119-06-A	Acceptable	BM Visual	
		119-06-B	Acceptable	BM Visual	
		119-07-A	Acceptable	UT	
		119-07-A	Acceptable	BM Visual	
		119-07-B	Acceptable	BM Visual	
		119-08-A	Acceptable	BM Visual	
		119-08-A	Acceptable	UT	



<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		119-08-B	Acceptable	BM Visual	
		119-09-A	Acceptable	BM Visual	
		119-09-A	Acceptable	UT	
		119-09-B	Acceptable	BM Visual	
		119-10-A	Acceptable	BM Visual	
		119-10-A	Acceptable	UT	
		119-10-B	Acceptable	BM Visual	
		119-11-A	Acceptable	BM Visual	
		119-11-A	Acceptable	UT	
		119-11-B	Acceptable	BM Visual	
		119-12-A	Acceptable	BM Visual	
		119-12-A	Acceptable	UT	
		119-12-B	Acceptable	BM Visual	
		119-13-A	Acceptable	BM Visual	
		119-13-A	Acceptable	UT	
		119-13-B	Acceptable	BM Visual	
		119-14-A	Acceptable	BM Visual	
		119-14-A	Acceptable	UT	
		119-14-B	Acceptable	BM Visual	
		119-15-A	Acceptable	UT	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		119-15-A	Acceptable	BM Visual	
		119-15-B	Acceptable	BM Visual	
		119-16-A	Acceptable	BM Visual	
		119-16-A	Acceptable	UT	
		119-16-B	Acceptable	BM Visual	
		119-17-A	Acceptable	UT	
		119-17-A	Acceptable	BM Visual	
		119-17-B	Acceptable	BM Visual	
		119-18-A	Acceptable	UT	
		119-18-A	Acceptable	BM Visual	
		119-18-B	Acceptable	BM Visual	
		119-19-A	Acceptable	BM Visual	
		119-19-A	Acceptable	UT	
		119-19-B	Acceptable	BM Visual	
		119-20-A	Acceptable	UT	
		119-20-A	Acceptable	BM Visual	
		119-20-B	Acceptable	BM Visual	
		119-21-A	Acceptable	UT	
		119-21-A	Acceptable	BM Visual	
		119-21-B	Acceptable	BM Visual	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		119-22-A	Acceptable	UT	
		119-22-A	Acceptable	BM Visual	
		119-22-B	Acceptable	BM Visual	
		119-23-A	Acceptable	UT	
		119-23-A	Acceptable	BM Visual	
		119-23-B	Acceptable	BM Visual	
		119-24-A	Acceptable	UT	
		119-24-A	Acceptable	BM Visual	
		119-24-B	Acceptable	BM Visual	
		119-25-A	Acceptable	BM Visual	
		119-25-A	Acceptable	UT	
		119-25-B	Acceptable	BM Visual	
		119-26-A	Acceptable	BM Visual	
		119-26-A	Acceptable	UT	
		119-26-B	Acceptable	BM Visual	
		119-27-A	Acceptable	BM Visual	
		119-27-A	Acceptable	UT	
		119-27-B	Acceptable	BM Visual	
		119-28-A	Acceptable	BM Visual	
		119-28-A	Acceptable	UT	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		119-28-B	Acceptable	BM Visual	
		119-29-AR	Acceptable	UT	
		119-29-AR	Acceptable	BM Visual	
		119-29-B	Acceptable	BM Visual	
		119-30-AR	Acceptable	UT	
		119-30-AR	Acceptable	BM Visual	
		119-30-B	Acceptable	BM Visual	
		119-31-A	Acceptable	UT	
		119-31-A	Acceptable	BM Visual	
		119-31-B	Acceptable	BM Visual	
		119-32-A	Acceptable	UT	
		119-32-A	Acceptable	BM Visual	
		119-32-B	Acceptable	BM Visual	
		119-33-A	Acceptable	UT	
		119-33-A	Acceptable	BM Visual	
		119-33-B	Acceptable	BM Visual	
		119-34-A	Acceptable	UT	
		119-34-A	Acceptable	BM Visual	
		119-34-B	Acceptable	BM Visual	
		119-35-A	Acceptable	UT	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		119-35-A	Acceptable	BM Visual	
		119-35-B	Acceptable	BM Visual	
		119-36-A	Acceptable	UT	
		119-36-A	Acceptable	BM Visual	
		119-36-B	Acceptable	BM Visual	
		119-37-A	Acceptable	UT	
		119-37-A	Acceptable	BM Visual	
		119-37-B	Acceptable	BM Visual	
		119-38-A	Acceptable	UT	
		119-38-A	Acceptable	BM Visual	
		119-38-B	Acceptable	BM Visual	
		119-39-A	Acceptable	UT	
		119-39-A	Acceptable	BM Visual	
		119-39-B	Acceptable	BM Visual	
		119-40-A	Acceptable	UT	
		119-40-A	Acceptable	BM Visual	
		119-40-B	Acceptable	BM Visual	
		119-41-A	Acceptable	BM Visual	
		119-41-A	Acceptable	UT	
		119-41-B	Acceptable	BM Visual	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		119-42-A	Acceptable	BM Visual	
		119-42-A	Acceptable	UT	
		119-42-B	Acceptable	BM Visual	
		119-43-A	Acceptable	UT	
		119-43-A	Acceptable	BM Visual	
		119-43-B	Acceptable	BM Visual	
		119-44-A	Acceptable	BM Visual	
		119-44-A	Acceptable	UT	
		119-44-B	Acceptable	BM Visual	
		119-45-A	Acceptable	BM Visual	
		119-45-A	Acceptable	UT	
		119-45-B	Acceptable	BM Visual	
		119-46	Acceptable	BM Visual	
		119-46	Acceptable	UT	
		119-46-A	Acceptable	BM Visual	
		119-47	Acceptable	BM Visual	
		119-47	Acceptable	UT	
		119-47-A	Acceptable	BM Visual	
		119-48	Acceptable	BM Visual	
		119-48	Acceptable	UT	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		119-48-A	Acceptable	BM Visual	
		119-49	Acceptable	UT	
		119-49	Acceptable	BM Visual	
		119-49-A	Acceptable	BM Visual	
		119-50	Acceptable	UT	
		119-50	Acceptable	BM Visual	
		119-50-A	Acceptable	BM Visual	
		119-51	Acceptable	BM Visual	
		119-51	Acceptable	UT	
		119-51-A	Acceptable	BM Visual	
		119-52	Acceptable	BM Visual	
		119-52	Acceptable	UT	
		119-52-A	Acceptable	BM Visual	
		119-53	Acceptable	UT	
		119-53	Acceptable	BM Visual	
		119-53-A	Acceptable	BM Visual	
		PCS-034A Weld 1	Acceptable	BM Visual	
		RPV Vent Line	Acceptable	UT	
		RPV Vent Line	Acceptable	BM Visual	

**B-B**

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
	<b>PZR</b>	Pressurizer T-72 Weld 2-982A	Acceptable	UT	
	<b>RGA</b>	Regen Heat Exchanger Weld E-56A-03	Acceptable	UT	
		Regen Heat Exchanger Weld E-56A-04	Acceptable	UT	
	<b>SG1</b>	SG No.1 E-50A Weld 1-101-251	Acceptable	UT	
		SG No.1 E-50A Weld 1-1402-271	Acceptable	UT	
		SG No.1 E-50A Weld 1-1404-271	Acceptable	UT	
<b>B-D</b>	<b>RGA</b>	Regen Heat Exchanger Weld E-56A-05	Acceptable	UT	
		Regen Heat Exchanger Weld E-56A-05-IRS	Acceptable	UT	
		Regen Heat Exchanger Weld E-56A-07	Acceptable	UT	
	<b>RGB</b>	Regen Heat Exchanger Weld E-56B-05	Acceptable	UT	
		Regen Heat Exchanger Weld E-56B-05-IRS	Acceptable	UT	
		Regen Heat Exchanger Weld E-56B-07	Acceptable	UT	
	<b>SG1</b>	SG No.1 E-50A Weld 1-102-251A	Acceptable	UT	
		SG No.1 E-50A Weld 1-102-251A-IRS	Acceptable	UT	
		SG No.1 E-50A Weld 1-102-251B	Acceptable	UT	
		SG No.1 E-50A Weld 1-102-251B-IRS	Acceptable	UT	



<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		SG No.1 E-50A Weld 1-104-251	Acceptable	UT	
		SG No.1 E-50A Weld 1-104-251-IRS	Acceptable	UT	
<b>B-G-1</b>					
	<b>RPV</b>				
		RPV-Ligaments	Acceptable	UT	
	<b>RVH</b>				
		RPVCH S/N 37 Nut	Acceptable	MT	
		RPVCH S/N 37 Stud	Acceptable	UT/MT	
		RPVCH S/N 37 Washer	Acceptable	VT-1	
		RPVCH S/N 38 Nut	Acceptable	MT	
		RPVCH S/N 38 Stud	Acceptable	UT/MT	
		RPVCH S/N 38 Washer	Acceptable	VT-1	
		RPVCH S/N 39 Nut	Acceptable	MT	
		RPVCH S/N 39 Stud	Acceptable	UT/MT	
		RPVCH S/N 39 Washer	Acceptable	VT-1	
		RPVCH S/N 40 Nut	Acceptable	MT	
		RPVCH S/N 40 Stud	Acceptable	UT/MT	
		RPVCH S/N 40 Washer	Acceptable	VT-1	
		RPVCH S/N 41 Nut	Acceptable	MT	
		RPVCH S/N 41 Stud	Acceptable	UT/MT	
		RPVCH S/N 41 Washer	Acceptable	VT-1	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		RPVCH S/N 42 Nut	Acceptable	MT	
		RPVCH S/N 42 Stud	Acceptable	UT/MT	
		RPVCH S/N 42 Washer	Acceptable	VT-1	
		RPVCH S/N 43 Nut	Acceptable	MT	
		RPVCH S/N 43 Stud	Acceptable	UT/MT	
		RPVCH S/N 43 Washer	Acceptable	VT-1	
		RPVCH S/N 44 Nut	Acceptable	MT	
		RPVCH S/N 44 Stud	Acceptable	UT/MT	
		RPVCH S/N 44 Washer	Acceptable	VT-1	
		RPVCH S/N 45 Nut	Acceptable	MT	
		RPVCH S/N 45 Stud	Acceptable	UT/MT	
		RPVCH S/N 45 Washer	Acceptable	VT-1	
		RPVCH S/N 46 Nut	Acceptable	MT	
		RPVCH S/N 46 Stud	Acceptable	UT/MT	
		RPVCH S/N 46 Washer	Acceptable	VT-1	
		RPVCH S/N 47 Nut	Acceptable	MT	
		RPVCH S/N 47 Stud	Acceptable	UT/MT	
		RPVCH S/N 47 Washer	Acceptable	VT-1	
		RPVCH S/N 48 Nut	Acceptable	MT	
		RPVCH S/N 48 Stud	Acceptable	UT/MT	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		RPVCH S/N 48 Washer	Acceptable	VT-1	
		RPVCH S/N 49 Nut	Acceptable	MT	
		RPVCH S/N 49 Stud	Acceptable	UT/MT	
		RPVCH S/N 49 Washer	Acceptable	VT-1	
		RPVCH S/N 50 Nut	Acceptable	MT	
		RPVCH S/N 50 Stud	Acceptable	UT/MT	
		RPVCH S/N 50 Washer	Acceptable	VT-1	
		RPVCH S/N 51 Nut	Acceptable	MT	
		RPVCH S/N 51 Stud	Acceptable	UT/MT	
		RPVCH S/N 51 Washer	Acceptable	VT-1	
		RPVCH S/N 52 Nut	Acceptable	MT	
		RPVCH S/N 52 Stud	Acceptable	UT/MT	
		RPVCH S/N 52 Washer	Acceptable	VT-1	
		RPVCH S/N 53 Nut	Acceptable	MT	
		RPVCH S/N 53 Stud	Acceptable	UT/MT	
		RPVCH S/N 53 Washer	Acceptable	VT-1	
		RPVCH S/N 54 Nut	Acceptable	MT	
		RPVCH S/N 54 Stud	Acceptable	UT/MT	
		RPVCH S/N 54 Washer	Acceptable	VT-1	

**B-G-2**

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
	<b>ESS</b>	CK3118-BT	Acceptable	VT-1	
	<b>P1A</b>	Primary Coolant Pump P-50A 1A- 2BT-B-1-16	Acceptable	VT-1	
		Primary Coolant Pump P-50A 1A- 2BT-W-1-16	Acceptable	VT-1	
	<b>P1B</b>	1B-2BT-B-1-16	Acceptable	VT-1	
		1B-2BT-W-1-16	Acceptable	VT-1	
	<b>PCS</b>	MO3016-BT	Acceptable	VT-1	
		PCS-4-PRS-1P2-3BT	Acceptable	VT-1	
		PCS-4-PRS-1P3-8BT	Acceptable	VT-1	
	<b>SG1</b>	SG No.2 E-50B Primary Manway #1 Studs	Acceptable	VT-1	
		SG No.2 E-50B Primary Manway #2 Studs	Acceptable	VT-1	
	<b>SG2</b>	SG No.1 E-50A Primary Manway # 1	Acceptable	VT-1	
		SG No.1 E-50A Primary Manway # 2	Acceptable	VT-1	
<b>B-N-1</b>	<b>RPV</b>	RPV-Vessel Interior	Acceptable	VT-3	
<b>C-A</b>	<b>SG1</b>	1-101-241	Acceptable	UT	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		1-102-221	Acceptable	UT	
		1-201-246	Acceptable	UT	
<b>C-B</b>	<b>SG1</b>				
		1-104-221	Acceptable	UT	
		1-105-201-IRS	Acceptable	MT	
		1-1510-271	Acceptable	PT	
<b>C-C</b>	<b>ESS</b>				
		ESS-12-SIS-1A1-3PL1-4(H739)	Acceptable	PT	
		ESS-12-SIS-1B1-7PL1-4(H728)	Acceptable	PT	
		ESS-6-LTC-1A-203PL1-4(H726)	Acceptable	PT	
		ESS-6-LTC-1A-218PL1-4(H722)	Acceptable	PT	
	<b>FWS</b>				
		FWS-18-FWL-2S1-257PL1-4(H32A)	Acceptable	PT	
	<b>MSS</b>				
		MSS-36-MSL-1S1-210PL	Acceptable	MT	
		MSS-36-MSL-2S1-212PL	Acceptable	MT	
	<b>SG1</b>				
		1-A	Acceptable	MT	
		1-B	Acceptable	MT	
		1-C	Acceptable	MT	
		1-D	Acceptable	MT	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		1-E	Acceptable	MT	
		1-F	Acceptable	MT	
<b>D-B</b>					
	<b>CCS</b>				
		CCS-10-RWS-1P1-PR1-DB(H8)	Acceptable	VT-3	
		CCS-16-CPU-1PA-PS(H323)	Acceptable	VT-3	
		CCS-20-CPU-1PA-PS(H303.2)	Acceptable	VT-3	
	<b>FWS</b>				
		FWS-6-AWS-SLC-PS	Acceptable	VT-3	
	<b>SWS</b>				
		SWS-10-CRS-RL1-PS(H302)	Acceptable	VT-3	
		SWS-10-CRS-RL1-PS1	Acceptable	VT-3	
		SWS-10-CRS-RL3-PS5	Acceptable	VT-3	
		SWS-10-CRS-RL4-PR1-DB	Acceptable	VT-3	
		SWS-10-CRS-SL3-PS4	Acceptable	VT-3	
		SWS-10-CRS-SL3-PS5	Acceptable	VT-3	
		SWS-16-CRS-SH1-PR-DB	Acceptable	VT-3	
		SWS-16-SWP-OLA-PS(H9)	Acceptable	VT-3	
		SWS-24-CSW-SH1-PSA1	Acceptable	VT-3	
		SWS-6-CRS-2S1-PS(H297)	Acceptable	VT-3	
		SWS-6-CRS-2S2-PS1(H28)	Acceptable	VT-3	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		SWS-6-CRS-3S1-PS1(H27)	Acceptable	VT-3	
		SWS-6-CRS-4R2-PS3(H18)	Acceptable	VT-3	
		SWS-6-CRS-4S1-PS1(H11)	Acceptable	VT-3	
		SWS-6-CRS-4S2-PS1(H10)	Acceptable	VT-3	
		SWS-6-EPS-SLB-PR3B-DB(H67.1)	Acceptable	VT-3	
		SWS-8-CRS-RL2-PS2(H39)	Acceptable	VT-3	
<b>F-A</b>					
	<b>CCS</b>				
		CCS-10-RWS-1P1-PR1(H8)	Acceptable	VT-3	
		CCS-16-CPU-1PA-PSS(H323)	Acceptable	VT-3	
		CCS-20-CPU-1PA-PSS(H303.2)	Acceptable	VT-3	
	<b>CSA</b>				
		P-54A-02	Acceptable	VT-3	
	<b>ESS</b>				
		ESS-10-SDC-XIA-202PR(H120.1)	Acceptable	VT-3	
		ESS-12-SIS-1B1-7PR(H728)	Acceptable	VT-3	
		ESS-12-SIS-1LP-219PR(R143.1)	Acceptable	VT-3	
		ESS-14-SIS-HPA-207PR1	Acceptable	VT-3	
		ESS-14-SIS-HPA-207PR2	Acceptable	VT-3	
		ESS-24-SIS-SH1-203PR(H169.1)	Acceptable	VT-3	
		ESS-24-SIS-SH1-209PR1(H169)	Acceptable	VT-3	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		ESS-6-SIS-2B1-16PR(R-770.1)	Acceptable	VT-3	
		ESS-6-SIS-2B1-20PR(H-767)	Acceptable	VT-3	
		ESS-8-SIS-HPB-207PR(H179)	Acceptable	VT-3	
	<b>FWS</b>				
		FWS-18-FWL-1S1-256APR(R32.1)	Acceptable	VT-3	
		FWS-6-AWS-OLC-PR2 (H4)	Acceptable	VT-3	
		FWS-6-AWS-SLC-PSS (H4)	Acceptable	VT-3	
	<b>HSB</b>				
		P-66B-02	Acceptable	VT-3	
	<b>LSB</b>				
		P-67B-02	Acceptable	VT-3	
	<b>PCS</b>				
		PCS-4-PSS-1P1-5PR(H-22A)	Acceptable	VT-3	
	<b>PZR</b>				
		Pressurizer T-72 Weld 4-984/5-984-SS	Acceptable	VT-3	
	<b>RGA</b>				
		Regen Heat Exchanger Weld E-56A-S-01	Acceptable	VT-3	
	<b>SG1</b>				
		1-A-SS	Acceptable	VT-3	
		1-B-SS	Acceptable	VT-3	
		1-C-SS	Acceptable	VT-3	
		1-D-SS	Acceptable	VT-3	
		1-E-SS	Acceptable	VT-3	



<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		1-F-SS	Acceptable	VT-3	
		SG No.1 E-50A 1-SK-SS	Acceptable	VT-3	
	<b>SIS</b>				
		ESS-6-SIS-2HP-216PRA(R203.1)	Acceptable	VT-3	
	<b>SWS</b>				
		SWS-10-CRS-RL1-PSS(H302)	Acceptable	VT-3	
		SWS-10-CRS-RL1-PSS1(H48)	Acceptable	VT-3	
		SWS-10-CRS-RL3-PSS5(H264)	Acceptable	VT-3	
		SWS-10-CRS-RL4-PR1(H275)	Acceptable	VT-3	
		SWS-10-CRS-SL3-PSS4(H254)	Acceptable	VT-3	
		SWS-10-CRS-SL3-PSS5(H256)	Acceptable	VT-3	
		SWS-16-CRS-SH1-PR(H284)	Acceptable	VT-3	
		SWS-16-SWP-OLA-PSS(H9)	Acceptable	VT-3	
		SWS-24-CSW-SH1-PSSA1(H281.1)	Acceptable	VT-3	
		SWS-6-CRS-2S1-PSS(H297)	Acceptable	VT-3	
		SWS-6-CRS-2S2-PSS1(H28)	Acceptable	VT-3	
		SWS-6-CRS-3S1-PSS1(H27)	Acceptable	VT-3	
		SWS-6-CRS-4R2-PSS3(H18)	Acceptable	VT-3	
		SWS-6-CRS-4S1-PSS1(H11)	Acceptable	VT-3	
		SWS-6-CRS-4S2-PSS1(H10)	Acceptable	VT-3	
		SWS-6-EPS-SLB-PR3B(H67.1)	Acceptable	VT-3	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		SWS-8-CRS-RL2-PSS2(H39)	Acceptable	VT-3	
	<b>VAS</b>				
		VAS-8-CPU-RL1-205PR(H1)	Acceptable	VT-3	
<b>R-A</b>					
	<b>AFW</b>				
		Segment AFW-010	Acceptable	VT-2	
		Segment AFW-011	Acceptable	VT-2	
		Segment AFW-012	Acceptable	VT-2	
		Segment AFW-016	Acceptable	VT-2	
		Segment AFW-018	Acceptable	VT-2	
	<b>BLD</b>				
		Segment BLD-003	Acceptable	VT-2	
		Segment BLD-004	Acceptable	VT-2	
		Segment BLD-005A	Acceptable	VT-2	
		Segment BLD-006A	Acceptable	VT-2	
	<b>CBA</b>				
		Segment CBA-012	Acceptable	VT-2	
	<b>CDS</b>				
		CDS-014 Weld 12	Acceptable	UT	
	<b>CSW</b>				
		CSW-006B Weld 4	Acceptable	UT	
		CSW-007 Weld 7	Acceptable	UT	
		CSW-008 Weld 5	Acceptable	UT	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		CSW-009 Weld 1	Acceptable	UT	
		CSW-016 Weld 2	Acceptable	UT	
		CSW-017 Weld 2	Acceptable	UT	
	<b>CWS</b>				
		Segment CWS-011	Acceptable	VT-2	
		Segment CWS-012	Acceptable	VT-2	
	<b>FWS</b>				
		AFW-010 Weld 4	Acceptable	UT	
		AFW-012 Weld 9	Acceptable	UT	
	<b>HED</b>				
		HED-001 Weld 5	Acceptable	UT	
		HED-002 Weld 3	Acceptable	UT	
		HED-005 Weld 20	Acceptable	UT	
	<b>LPI</b>				
		LPI-002 Weld 12	Acceptable	UT	
		LPI-002 Weld 13	Acceptable	UT	
		LPI-002A Weld 19	Acceptable	UT	
		LPI-002A Weld 21	Acceptable	UT	
		LPI-004 Weld 12	Acceptable	UT	
		LPI-004 Weld 13	Acceptable	UT	
		LPI-004A Weld 26	Acceptable	UT	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		LPI-004A Weld 27	Acceptable	UT	
		Segment LPI-001A	Acceptable	VT-2	
		Segment LPI-002A	Acceptable	VT-2	
		Segment LPI-003A	Acceptable	VT-2	
		Segment LPI-004A	Acceptable	VT-2	
	<b>MSS</b>				
		MSS-027 Weld 3	Acceptable	UT	
		MSS-041 Weld 2	Acceptable	UT	
		MSS-047 Weld 25	Acceptable	UT	
		MSS-048 Weld 5	Acceptable	UT	
		MSS-049 Weld 8	Acceptable	UT	
		MSS-059 Weld 41	Acceptable	UT	
		MSS-060 Weld 36	Acceptable	UT	
		MSS-067 Weld 2	Acceptable	UT	
		MSS-069 Weld 2	Acceptable	UT	
		MSS-071 Weld 5	Acceptable	UT	
		MSS-076 Weld 3	Acceptable	UT	
		Segment MSS-048	Acceptable	VT-2	
		Segment MSS-049	Acceptable	VT-2	
	<b>NSW</b>				
		NSW-001 Weld 38	Acceptable	UT	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		NSW-004 Weld 6	Acceptable	UT	
		NSW-005 Weld 45	Acceptable	UT	
		NSW-010A Weld 23	Acceptable by Analysis	RT	See Section 3 EC-7950
		NSW-010C Weld 6	Acceptable	UT	
		Segment NSW-005	Acceptable	VT-2	
	<b>PCS</b>				
		PCS-036 Weld 14	Acceptable	UT	
		PCS-036 Weld 15	Acceptable	UT	
		Segment PCS-011	Acceptable	VT-2	
		Segment PCS-012	Acceptable	VT-2	
		Segment PCS-013	Acceptable	VT-2	
		Segment PCS-014	Acceptable	VT-2	
		Segment PCS-015	Acceptable	VT-2	
		Segment PCS-016	Acceptable	VT-2	
		Segment PCS-017	Acceptable	VT-2	
		Segment PCS-018	Acceptable	VT-2	
		Segment PCS-019A	Acceptable	VT-2	
		Segment PCS-019B	Acceptable	VT-2	
		Segment PCS-020A	Acceptable	VT-2	
		Segment PCS-020B	Acceptable	VT-2	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		Segment PCS-021A	Acceptable	VT-2	
		Segment PCS-021B	Acceptable	VT-2	
		Segment PCS-022A	Acceptable	VT-2	
		Segment PCS-022B	Acceptable	VT-2	
		Segment PCS-023	Acceptable	VT-2	
		Segment PCS-026	Acceptable	VT-2	
		Segment PCS-027	Acceptable	VT-2	
		Segment PCS-034A	Acceptable	VT-2	
		Segment PCS-040	Acceptable	VT-2	
		Segment PCS-041	Acceptable	VT-2	
		Segment PCS-042	Acceptable	VT-2	
		Segment PCS-043	Acceptable	VT-2	
	<b>PZR</b>	PZR-001 Weld 1	Acceptable	UT	
		PZR-001 Weld 2	Acceptable	UT	
		PZR-001 Weld 7	Acceptable	UT	
		PZR-001 Weld 8	Acceptable	UT	
		PZR-016 Weld 14	Acceptable	UT	
		PZR-017 Weld 22	Acceptable	UT	
		Segment PZR-002	Acceptable	VT-2	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		Segment PZR-003	Acceptable	VT-2	
		Segment PZR-004	Acceptable	VT-2	
		Segment PZR-005	Acceptable	VT-2	
		Segment PZR-006	Acceptable	VT-2	
		Segment PZR-007	Acceptable	VT-2	
		Segment PZR-008	Acceptable	VT-2	
		Segment PZR-009	Acceptable	VT-2	
		Segment PZR-010	Acceptable	VT-2	
		Segment PZR-014A	Acceptable	VT-2	
		Segment PZR-015	Acceptable	VT-2	
		Segment PZR-018	Acceptable	VT-2	
		Segment PZR-019	Acceptable	VT-2	
		Segment PZR-020	Acceptable	VT-2	
	<b>SDC</b>				
		SDC-002B1 Weld 26	Acceptable	UT	
		SDC-002B1 Weld 26LDI	Acceptable	UT	
		SDC-002B1 Weld 26LDO	Acceptable	UT	
		SDC-002B1 Weld 26LU	Acceptable	UT	
		SDC-002B2 Weld 9	Acceptable	UT	
		SDC-002B2 Weld 9LD	Acceptable	UT	

<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		SDC-002B2 Weld 9LUI	Acceptable	UT	
		SDC-002B2 Weld 9LUO	Acceptable	UT	
		SDC-005 Weld 3	Acceptable	UT	
		SDC-005 Weld 3LDI	Acceptable	UT	
		SDC-005 Weld 3LDO	Acceptable	UT	
		SDC-005 Weld 3LU	Acceptable	UT	
		SDC-011A1 Weld 2	Acceptable	UT	
		SDC-011A1 Weld 2LD	Acceptable	UT	
		SDC-011A2 Weld 5	Acceptable	UT	
		SDC-012A1 Weld 2	Acceptable	UT	
		Segment SDC-002B1	Acceptable	VT-2	
		Segment SDC-005	Acceptable	VT-2	
		Segment SDC-006	Acceptable	VT-2	
		Segment SDC-009	Acceptable	VT-2	
		Segment SDC-011A2	Acceptable	VT-2	
		Segment SDC-012A2	Acceptable	VT-2	
		Segment SDC-021B	Acceptable	VT-2	
	<b>SSS</b>	Segment SSS-001A	Acceptable	VT-2	
		Segment SSS-001B	Acceptable	VT-2	



<b>Category</b>	<b>System</b>	<b>Component ID</b>	<b>Disposition</b>	<b>Exam</b>	<b>Comments</b>
		Segment SSS-002A	Acceptable	VT-2	
		Segment SSS-002B	Acceptable	VT-2	
		Segment SSS-005A	Acceptable	VT-2	
		Segment SSS-006A	Acceptable	VT-2	
		Segment SSS-007	Acceptable	VT-2	
		Segment SSS-008A	Acceptable	VT-2	
		Segment SSS-009	Acceptable	VT-2	
		SSS-007 Weld 2	Acceptable	RT	
		SSS-007 Weld 22	Acceptable	RT	
		SSS-007 Weld 3	Acceptable	RT	
		SSS-007 Weld 32	Acceptable	RT	
		SSS-007 Weld 66	Acceptable	RT	
		SSS-007 Weld 69	Acceptable	RT	

**SECTION 2**

**ASME SECTION XI  
REPAIRS AND REPLACEMENTS**

## **ASME Section XI Repairs and Replacements**

The following is a list of the repairs or replacements which have been performed through the restart from the 2006 refueling outage for which NIS-2 forms are attached.

	<b>Work Order</b>	<b>Description of Work</b>
1.	19400	Rebuilt Service Water Pump P-7C
2.	26320	Replaced Snubber SNB-38
3.	16739	Replaced Valve MV-SW136
4.	21496	Replaced SIRW Tank Recirc Pump P-74
5.	27257	Replaced Valve CV-0826
6.	27405	Replaced Valve CV-0823
7.	25184	Replaced Valves CV-0821/MV-SW769
8.	25693	Replaced Valves CV-0822/MV-SW770
9.	29819	Repaired VHX-4
10.	26963	Plugged 22 tubes in the "A" Steam Generator
11.	26964	Plugged 10 tubes in the "B" Steam Generator
12.	20457	Replaced Valve CV-3070
13.	270650	Installed Weldolet and Cap on CSW Line
14.	25456	Replaced Steam Generator Studs
15.	269848	Repaired RV-0703
16.	269853	Repaired RV-0705
17.	267581	Repaired RV-0706
18.	269856	Repaired RV-0707
19.	269857	Repaired RV-0715
20.	26379	Repaired RV-0716
21.	269863	Repaired RV-0721
22.	269864	Repaired RV-0722
23.	26226	Repaired RV-1041

**PALISADES NUCLEAR POWER PLANT**

**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **19400**

1. Owner Consumers Energy Company

Date 6/26/2006

Name \_\_\_\_\_

2. Plant Palisades Nuclear Power Plant

Sheet 1 of 2

Name \_\_\_\_\_

27780 Blue Star Highway, Covert, MI 49043

WO# 19400

3. Work Performed by Nuclear Management Company, LLC

Repair Organization P.O. No., Job No., etc

Address \_\_\_\_\_

Name \_\_\_\_\_

27780 Blue Star Hwy, Covert, MI 49043

Type Code Symbol Stamp N/A

Authorization N/A

Expiration Date N/A

Code Class Class 3

Address \_\_\_\_\_

4. Identification of System SWS

5. (a) Applicable Construction Code B31.1, 1955 Edition

Addenda n/a

Code Case n/a

(b) Applicable Edition of Section XI Utilized for Repair/Replacement Activity 1989 With No Addenda

(c) Applicable Section XI Code Cases None

6. Identification of Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Corrected, Removed, or Installed	ASME Code Stamped (Yes or No)
Discharge Nozzle	Rotating Equip Repair Inc	N/A	N/A	PO#G0271087	2005	Installed	No
Pump Column	Rotating Equip Repair Inc	N/A	N/A	PO#P806660	2005	Installed	No
Pump Bowl	Rotating Equip Repair Inc	N/A	N/A	PO#G0254628	2005	Installed	No

7. Description of Work Rebuild Service Water Pump P-7C Using Rebuilt Bowl Assembly per EAR-2001-0542

8. Tests conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Exempt

Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

Other: N/A

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at the top of this form.



**PALISADES NUCLEAR POWER PLANT**

**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **26320**

1. Owner Consumers Energy Company  
Name \_\_\_\_\_

Date 5/1/2006

2. Plant Palisades Nuclear Power Plant  
Name \_\_\_\_\_  
27780 Blue Star Highway, Covert, MI 49043  
Address \_\_\_\_\_

Sheet 1 of 2  
WO# 26320  
Repair Organization P.O. No., Job No., etc \_\_\_\_\_

3. Work Performed by Owner  
Name \_\_\_\_\_  
Same \_\_\_\_\_  
Address \_\_\_\_\_

Type Code Symbol Stamp N/A  
Authorization N/A  
Expiration Date N/A  
Code Class Class 2

4. Identification of System ESS

5. (a) Applicable Construction Code B31.1,  
Addenda n/a

1989 Edition \_\_\_\_\_ Edition \_\_\_\_\_  
Code Case n/a

(b) Applicable Edition of Section XI Utilized for Repair/Replacement Activity 1989 With No Addenda

(c) Applicable Section XI Code Cases None

6. Identification of Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Corrected, Removed, or Installed	ASME Code Stamped (Yes or No)
Snubber	Anchor Darling	ADH-1000-2487	n/a	PO#GO284322	1999	Installed	No

7. Description of Work Replaced Snubber SNB-38 per Snubber Program

8. Tests conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Exempt   
Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

Other: n/a

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at the top of this form.

**PALISADES NUCLEAR POWER PLANT**  
**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **25320**

9. Remarks

n/a

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this conforms to the requirements of the ASME Code, Section XI.

Type Code Symbol Stamp \_\_\_\_\_ N/A \_\_\_\_\_

Certificate of Authorization No. \_\_\_\_\_ N/A \_\_\_\_\_ Expiration Date \_\_\_\_\_ N/A \_\_\_\_\_

Signed *Michael J. Kelly*, ASME Program Engineer Date June 26, 2006

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Michigan and employed by HSB-CT of Connecticut have inspected the components described in this Owner's Report during the period November 18, 2004 to May 10, 2006, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measure described in the Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury of property damage or a loss of any kind arising from or connected with this inspection.

*K. Blake* Commissions MI 300762  
Inspector's Signature National Board, Province and Endorsements

Date July 05, 2006

**PALISADES NUCLEAR POWER PLANT**

**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **16739**

1. Owner Consumers Energy Company

Date 6/26/2006

2. Plant Palisades Nuclear Power Plant

Sheet 1 of 2

27780 Blue Star Highway, Covert, MI 49043

WO# 16739

3. Work Performed by Owner

Repair Organization P.O. No., Job No., etc

Name

Type Code Symbol Stamp N/A

Same

Authorization N/A

Address

Expiration Date N/A

4. Identification of System SWS

Code Class Class 3

5. (a) Applicable Construction Code ASME B31.1, 1955 Edition

Addenda n/a

Code Case n/a

(b) Applicable Edition of Section XI Utilized for Repair/Replacement Activity 1989 With No Addenda

(c) Applicable Section XI Code Cases None

6. Identification of Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Corrected, Removed, or Installed	ASME Code Stamped (Yes or No)
MV-SW136	Crane Nuclear	Model 143 1/2 XU	n/a	PO#G0309185	2006	Installed	No
Flanges 4" 300#	Energy Steel Supply	n/a	n/a	PO#P807305	2006	Installed	No
Studs 5/8" -11 UNC X4" Long	Muskon Inc	n/a	n/a	PO#P805467	2006	Installed	No
Hex Nuts 5/8"-11	Muskon Inc	n/a	n/a	PO#P805467	2006	Installed	No

7. Description of Work Replace Valve MV-SW136

8. Tests conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Exempt   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

Other: \_\_\_\_\_

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at the top of this form.



**PALISADES NUCLEAR POWER PLANT**  
**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **16739**

9. Remarks

None

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**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this conforms to the requirements of the ASME Code, Section XI.

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *Michael W. Oet*, ASME Program Engineer Date July 26, 2006

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Michigan and employed by HSB-CT of Connecticut have inspected the components described in this Owner's Report during the period November 18, 2004 to May 10, 2006, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measure described in the Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury of property damage or a loss of any kind arising from or connected with this inspection.

*K. S. Blake* Commissions MI 300762  
Inspector's Signature National Board, Province and Endorsements

Date July 26, 2006

**PALISADES NUCLEAR POWER PLANT**

**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **21496**

1. Owner Consumers Energy Company

Date 6/26/2006

2. Plant Palisades Nuclear Power Plant  
 Name  
27780 Blue Star Highway, Covert, MI 49043

Sheet 1 of 2

WO#21496

3. Work Performed by Owner  
 Name  
Same  
 Address

Repair Organization P.O. No., Job No., etc

Type Code Symbol Stamp N/A

Authorization N/A

Expiration Date N/A

4. Identification of System \_\_\_\_\_

Code Class Class 2

5. (a) Applicable Construction Code ASME B31.1 ,

1955 Edition

Addenda n/a

Code Case n/a

(b) Applicable Edition of Section XI Utilized for Repair/Replacement Activity 1989 With No Addenda

(c) Applicable Section XI Code Cases None

6. Identification of Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Corrected, Removed, or Installed	ASME Code Stamped (Yes or No)
P-74 SIRW Recirc Pump	Chesterton	3247GS	n/a	PO#G0195946-CQ	1996	Installed	No
4"x1 1/2" Conc Reducer	Energy & Process Corp	n/a	n/a	PO# P00002253	2006	Installed	No
4" Flange	Energy & Process Corp	n/a	n/a	PO# P00002253	2006	Installed	No

7. Description of Work Replaced SIRW Tank Recirculation Pump P-74 per EAR-2003-0270

8. Tests conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Exempt   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

Other: N/A

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at the top of this form.

PALISADES NUCLEAR POWER PLANT

FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY

ITEM 21496

9. Remarks

None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this conforms to the requirements of the ASME Code, Section XI.

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature], ASME Program Engineer Date July 26, 2006

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Michigan and employed by HSB-CT of Connecticut have inspected the components described in this Owner's Report during the period November 18, 2004 to May 10, 2006, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measure described in the Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury of property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions MI 300762  
Inspector's Signature National Board, Province and Endorsements

Date July 27, 2006

**PALISADES NUCLEAR POWER PLANT**

**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **27257**

1. Owner Consumers Energy Company

Date 6/26/2006

Name \_\_\_\_\_

2. Plant Palisades Nuclear Power Plant

Sheet 1 of 2

Name \_\_\_\_\_

27780 Blue Star Highway, Covert, MI 49043

WO#27257

Address \_\_\_\_\_

Repair Organization P.O. No., Job No., etc

3. Work Performed by Enertech

Type Code Symbol Stamp N/A

Name \_\_\_\_\_

Authorization N/A

2950 Birch Street, Brea, CA 92821

Expiration Date N/A

Address \_\_\_\_\_

Code Class Class 3

4. Identification of System CCW

5. (a) Applicable Construction Code ANSI B16.4, 1981 Edition

Addenda n/a

Code Case n/a

(b) Applicable Edition of Section XI Utilized for Repair/Replacement Activity 1989 With No Addenda

(c) Applicable Section XI Code Cases None

6. Identification of Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Corrected, Removed, or Installed	ASME Code Stamped (Yes or No)
CV-0826 CCW Heat Exchanger Control Valve	Enertech	S/N 10315	n/a	PO#2276	2006	Corrected	N

7. Description of Work Installed hard stop and repaired areas of Erosion/Cavitation on ID of Valve Body

8. Tests conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Exempt   
 Other  Pressure NOP psi Test Temp. NOT °F

Other: n/a

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at the top of this form.

**PALISADES NUCLEAR POWER PLANT**  
**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM 27257

9. Remarks

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**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this conforms to the requirements of the ASME Code, Section XI.

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *Michael V. Oehl*, ASME Program Engineer Date July 21, 2006

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Michigan and employed by HSB-CT of Connecticut have inspected the components described in this Owner's Report during the period November 18, 2004 to May 10, 2006, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measure described in the Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury of property damage or a loss of any kind arising from or connected with this inspection.

*K. Blake* Commissions MI 300762  
Inspector's Signature National Board, Province and Endorsements

Date July 25, 2006

**PALISADES NUCLEAR POWER PLANT**

**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **27405**

1. Owner Consumers Energy Company

Date 6/26/2006

2. Plant Palisades Nuclear Power Plant  
 Name  
27780 Blue Star Highway, Covert, MI 49043  
 Address

Sheet 1 of 2

3. Work Performed by Owner  
 Name  
Same  
 Address

WO#27405  
 Repair Organization P.O. No., Job No., etc

Type Code Symbol Stamp N/A  
 Authorization N/A  
 Expiration Date N/A  
 Code Class Class 3

4. Identification of System CCW

5. (a) Applicable Construction Code ANSI B16.4,  
 Addenda n/a

1981 Edition  
 Code Case n/a

(b) Applicable Edition of Section XI Utilized for Repair/Replacement Activity 1989 With No Addenda

(c) Applicable Section XI Code Cases None

6. Identification of Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Corrected, Removed, or Installed	ASME Code Stamped (Yes or No)
CV-0823 CCW Heat Exchanger Control Valve	Enertech	S/N 11524	n/a	PO#P808270	2006	Installed	No

7. Description of Work Installed hard stop and repaired areas of Erosion/Cavitation on ID of Valve Body

8. Tests conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Exempt   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

Other: n/a

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at the top of this form.



**PALISADES NUCLEAR POWER PLANT**

**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **25184**

1. Owner Consumers Energy Company

Date 6/26/2006

2. Plant Palisades Nuclear Power Plant

Sheet 1 of 2

27780 Blue Star Highway, Covert, MI 49043

WO# 25184

3. Work Performed by Nuclear Management Company, LLC

Repair Organization P.O. No., Job No., etc

27780 Blue Star Hwy, Covert, MI 49043

Type Code Symbol Stamp N/A

Authorization N/A

Expiration Date N/A

4. Identification of System SWS

Code Class Class 3

5. (a) Applicable Construction Code ASME B31.1

1973 Edition          Edition         

Addenda 1974 Addend

Code Case n/a

(b) Applicable Edition of Section XI Utilized for Repair/Replacement Activity 1989 With No Addenda

(c) Applicable Section XI Code Cases n/a

6. Identification of Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Corrected, Removed, or Installed	ASME Code Stamped (Yes or No)
CV-0821	Fisher	S/N17545158	n/a	PO#P806452	2006	Installed	No
MV-SW769	Velan	S/N6615405-02	n/a	OP#P806519	2006	Installed	No

7. Description of Work Replaced Valve CV-0821 and Installed new Isolation Valve MV-SW769

8. Tests conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Exempt   
 Other  Pressure          psi Test Temp.          °F

Other: n/a

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at the top of this form.



**PALISADES NUCLEAR POWER PLANT**  
**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **251182**

9. Remarks

n/a

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this conforms to the requirements of the ASME Code, Section XI.

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed Michael W. Oehl, ASME Program Engineer Date July 26, 2006

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Michigan and employed by HSB-CT of Connecticut have inspected the components described in this Owner's Report during the period November 18, 2004 to May 10, 2006, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measure described in the Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury of property damage or a loss of any kind arising from or connected with this inspection.

K. Blake Commissions MI 300762  
Inspector's Signature National Board, Province and Endorsements

Date July 26, 2006

**PALISADES NUCLEAR POWER PLANT**

**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **25693**

1. Owner Consumers Energy Company

Date 6/26/2006

2. Plant Palisades Nuclear Power Plant

Sheet 1 of 2

27780 Blue Star Highway, Covert, MI 49043

WO# 25693

Address

Repair Organization P.O. No., Job No., etc

3. Work Performed by Nuclear Management Company, LLC

Type Code Symbol Stamp N/A

27780 Blue Star Hwy, Covert, MI 49043

Authorization N/A

Address

Expiration Date N/A

4. Identification of System SWS

Code Class Class 3

5. (a) Applicable Construction Code ASME B31.1, 1973 Edition          Edition

Addenda 1974 Addend

Code Case n/a

(b) Applicable Edition of Section XI Utilized for Repair/Replacement Activity 1989 With No Addenda

(c) Applicable Section XI Code Cases n/a

6. Identification of Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Corrected, Removed, or Installed	ASME Code Stamped (Yes or No)
CV-0822	Fisher	S/N17545159	n/a	PO#P806452	2006	Installed	No
MV-SW770	Velan	Model F12-11X13-BC2A	n/a	PO#P806519	2006	Installed	No

7. Description of Work Replaced Valve CV-0822 and Installed new Isolation Valve MV-SW770

8. Tests conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Exempt   
 Other  Pressure          psi Test Temp.          °F

Other: n/a

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at the top of this form.

**PALISADES NUCLEAR POWER PLANT**  
**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **25698**

9. Remarks

n/a

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**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this conforms to the requirements of the ASME Code, Section XI.

Type Code Symbol Stamp \_\_\_\_\_ N/A \_\_\_\_\_

Certificate of Authorization No. \_\_\_\_\_ N/A \_\_\_\_\_ Expiration Date \_\_\_\_\_ N/A \_\_\_\_\_

Signed *Michael V. Clark*, ASME Program Engineer Date July 26, 2006

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Michigan and employed by HSB-CT of Connecticut have inspected the components described in this Owner's Report during the period November 18, 2004 to May 10, 2006, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measure described in the Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury of property damage or a loss of any kind arising from or connected with this inspection.

*K.S. Blake* Commissions MI 300762  
Inspector's Signature National Board, Province and Endorsements

Date July 26, 2006

**PALISADES NUCLEAR POWER PLANT**

**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **29819**

1. Owner Consumers Energy Company

Date 6/26/2006

2. Plant Palisades Nuclear Power Plant  
 Name  
27780 Blue Star Highway, Covert, MI 49043

Sheet 1 of 2

WO#29819

3. Work Performed by Owner  
 Name  
Same  
 Address

Repair Organization P.O. No., Job No., etc

Type Code Symbol Stamp N/A

Authorization N/A

Expiration Date N/A

4. Identification of System VAS

Code Class Class 3

5. (a) Applicable Construction Code ASME B31.1,  
 Addenda n/a

1955 Edition

Code Case n/a

(b) Applicable Edition of Section XI Utilized for Repair/Replacement Activity 1989 With No Addenda

(c) Applicable Section XI Code Cases None

6. Identification of Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Corrected, Removed, or Installed	ASME Code Stamped (Yes or No)
Tube Plugs	Heat Exchanger Prod Corp	n/a	n/a	PO#663	2005	Installed	No

7. Description of Work Plugged tube in VHX-4 Heat Exchanger

8. Tests conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Exempt   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

Other: n/a

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at the top of this form.



**PALISADES NUCLEAR POWER PLANT**

**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **26963**

1. Owner Consumers Energy Company

Date 6/26/2006

Name \_\_\_\_\_

2. Plant Palisades Nuclear Power Plant

Sheet 1 of 2

Name \_\_\_\_\_

27780 Blue Star Highway, Covert, MI 49043

WO#26963

Address \_\_\_\_\_

Repair Organization P.O. No., Job No., etc \_\_\_\_\_

3. Work Performed by Owner

Type Code Symbol Stamp N/A

Name \_\_\_\_\_

Authorization N/A

Same \_\_\_\_\_

Expiration Date N/A

Address \_\_\_\_\_

Code Class Class 1

4. Identification of System PCS

5. (a) Applicable Construction Code ASME Section III

1977 Edition

Addenda n/a

Code Case n/a

(b) Applicable Edition of Section XI Utilized for Repair/Replacement Activity 1989 With No Addenda

(c) Applicable Section XI Code Cases None

6. Identification of Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Corrected, Removed, or Installed	ASME Code Stamped (Yes or No)
Tube Plugs	Westinghouse Electric Company	n/a	n/a	PO#1281	2005	Installed	No

7. Description of Work Plugged 22 tubes in the "A" Steam Generator

8. Tests conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Exempt

Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

Other: \_\_\_\_\_

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at the top of this form.

**PALISADES NUCLEAR POWER PLANT**  
**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **26966**

9. Remarks

None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this conforms to the requirements of the ASME Code, Section XI.

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *Michael G. Ah*, ASME Program Engineer Date June 26, 2006

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Michigan and employed by HSB-CT of Connecticut have inspected the components described in this Owner's Report during the period November 18, 2004 to May 10, 2006, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measure described in the Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury of property damage or a loss of any kind arising from or connected with this inspection.

*K. Blake* Commissions MI 300762  
Inspector's Signature National Board, Province and Endorsements

Date July 06, 2006

**PALISADES NUCLEAR POWER PLANT**

**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **26964**

1. Owner Consumers Energy Company

Date 6/26/2006

2. Plant Palisades Nuclear Power Plant

Sheet 1 of 2

Name  
27780 Blue Star Highway, Covert, MI 49043  
Address

WO#26964

Repair Organization P.O. No., Job No., etc

3. Work Performed by Owner

Type Code Symbol Stamp N/A

Name  
Same

Authorization N/A

Address

Expiration Date N/A

4. Identification of System PCS

Code Class Class 1

5. (a) Applicable Construction Code ASME Section III

1977 Edition

Addenda n/a

Code Case n/a

(b) Applicable Edition of Section XI Utilized for Repair/Replacement Activity 1989 With No Addenda

(c) Applicable Section XI Code Cases None

6. Identification of Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Corrected, Removed, or Installed	ASME Code Stamped (Yes or No)
Tube Plugs	Westinghouse Electric Company	n/a	n/a	PO#1281	2005	Installed	No

7. Description of Work Plugged 10 tubes in the "B" Steam Generator

8. Tests conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Exempt   
Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

Other: \_\_\_\_\_

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at the top of this form.



**PALISADES NUCLEAR POWER PLANT**  
**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **26964**

9. Remarks

None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this conforms to the requirements of the ASME Code, Section XI.

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed Michael W. Oels, ASME Program Engineer Date JUNE 26, 2006

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Michigan and employed by HSB-CT of Connecticut have inspected the components described in this Owner's Report during the period November 18, 2004 to May 10, 2006, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measure described in the Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury of property damage or a loss of any kind arising from or connected with this inspection.

K. Blake Commissions MI 300762  
Inspector's Signature National Board, Province and Endorsements

Date July 06, 2006

**PALISADES NUCLEAR POWER PLANT**

**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM 20457

1. Owner Consumers Energy Company Date 6/26/2006  
 Name \_\_\_\_\_  
 2. Plant Palisades Nuclear Power Plant Sheet 1 of 2  
 Name \_\_\_\_\_  
27780 Blue Star Highway, Covert, MI 49043 WO#20457  
 Address \_\_\_\_\_ Repair Organization P.O. No., Job No., etc \_\_\_\_\_  
 3. Work Performed by Owner Type Code Symbol Stamp N/A  
 Name \_\_\_\_\_ Authorization N/A  
Same Expiration Date N/A  
 Address \_\_\_\_\_ Code Class Class 2  
 4. Identification of System ESS  
 5. (a) Applicable Construction Code ASME B31.1, 1955 Edition \_\_\_\_\_ Edition \_\_\_\_\_  
 Addenda n/a Code Case n/a  
 (b) Applicable Edition of Section XI Utilized for Repair/Replacement Activity 1989 With No Addenda  
 (c) Applicable Section XI Code Cases N-416-1

6. Identification of Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Corrected, Removed, or Installed	ASME Code Stamped (Yes or No)
CV-3070	Aloyco Inc	68-M113-1	n/a	PO#4838	2006	Installed	No

7. Description of Work Replaced HPSI Pump P-66B subcooling valve CV-3070

8. Tests conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Exempt   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

Other: n/a

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at the top of this form.

**PALISADES NUCLEAR POWER PLANT**  
**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **20457**

9. Remarks

None

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**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this conforms to the requirements of the ASME Code, Section XI.

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *Michael W. Cole*, ASME Program Engineer Date June 27, 2006

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Michigan and employed by HSB-CT of Connecticut have inspected the components described in this Owner's Report during the period November 18, 2004 to May 10, 2006, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measure described in the Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury of property damage or a loss of any kind arising from or connected with this inspection.

*K. Blake* Commissions MI 300762  
Inspector's Signature National Board, Province and Endorsements

Date July 27, 2006

**PALISADES NUCLEAR POWER PLANT**

**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **270650**

1. Owner Consumers Energy Company

Date 6/26/2006

2. Plant Palisades Nuclear Power Plant  
 Name  
27780 Blue Star Highway, Covert, MI 49043

Sheet 1 of 2

WO#270650

3. Work Performed by Owner  
 Name  
Same  
 Address

Repair Organization P.O. No., Job No., etc

Type Code Symbol Stamp N/A

Authorization N/A

Expiration Date N/A

4. Identification of System CSW

Code Class Class 3

5. (a) Applicable Construction Code ASME B31.1

1955 Edition          Edition

Addenda n/a

Code Case n/a

(b) Applicable Edition of Section XI Utilized for Repair/Replacement Activity 1989 With No Addenda

(c) Applicable Section XI Code Cases N-416-1

6. Identification of Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Corrected, Removed, or Installed	ASME Code Stamped (Yes or No)
3" Weldolet	Dubose	n/a	n/a	PO#5457	2006	Installed	No
3" Pipe Cap	Dubose	n/a	n/a	PO#5457	2006	Installed	No

7. Description of Work Installed weldolet and cap on servive water pipe

8. Tests conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Exempt   
 Other  Pressure          psi Test Temp.          °F

Other: n/a

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at the top of this form.



**PALISADES NUCLEAR POWER PLANT**

**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **25456**

1. Owner Consumers Energy Company

Date 6/26/2006

2. Plant Palisades Nuclear Power Plant  
 Name  
27780 Blue Star Highway, Covert, MI 49043  
 Address

Sheet 1 of 2

WO#25456

3. Work Performed by Owner  
 Name  
Same  
 Address

Repair Organization P.O. No., Job No., etc

Type Code Symbol Stamp N/A

Authorization N/A

Expiration Date N/A

4. Identification of System PCS

Code Class Class 1

5. (a) Applicable Construction Code ASME Serction III,  
 Addenda n/a

1989 Edition          Edition

Code Case n/a

(b) Applicable Edition of Section XI Utilized for Repair/Replacement Activity 1989 With No Addenda

(c) Applicable Section XI Code Cases None

6. Identification of Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Corrected, Removed, or Installed	ASME Code Stamped (Yes or No)
Studs	Westinghouse	n/a	n/a	PO# G0201602	n/a	Installed	No
Nuts	Westinghouse	n/a	n/a	PO# G78219	n/a	Installed	No
Helicoil	Westinghouse	n/a	n/a	PO# G0318552	n/a	Installed	No

7. Description of Work Replace stuck stud & studs #10 OB and Stud #14 IB

8. Tests conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Exempt

Other  Pressure NOP psi Test Temp. NOT °F

Other: n/a

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at the top of this form.

**PALISADES NUCLEAR POWER PLANT**  
**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **25456**

9. Remarks

None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this conforms to the requirements of the ASME Code, Section XI.

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed Michael W. Oak, ASME Program Engineer Date June 27, 2006

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Michigan and employed by HSB-CT of Connecticut have inspected the components described in this Owner's Report during the period November 18, 2004 to May 10, 2006, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measure described in the Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury of property damage or a loss of any kind arising from or connected with this inspection.

K. Blake Commissions MI 300762  
Inspector's Signature National Board, Province and Endorsements

Date July 06, 2006





**PALISADES NUCLEAR POWER PLANT**  
**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **269848**

9. Remarks

See Attached Form NVR-1 for RV-0703

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**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this conforms to the requirements of the ASME Code, Section XI.

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *Mich W. Osh*, ASME Program Engineer Date JUNE 26, 2006

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Michigan and employed by HSB-CT of Connecticut have inspected the components described in this Owner's Report during the period November 18, 2004 to May 10, 2006, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measure described in the Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury of property damage or a loss of any kind arising from or connected with this inspection.

*KJB* Commissions MI 300762  
Inspector's Signature National Board, Province and Endorsements

Date July 05, 2006

**FORM NVR-1 REPORT OF REPAIR  REPLACEMENT   
OF NUCLEAR PRESSURE RELIEF DEVICES**

1. Work performed by: NWS Technologies, LLC Purchase Order # 00004610  
131 Venture Boulevard, Spartanburg, SC 29306

2. Work performed for: Nuclear Management Company - Palisades Nuclear Plant

3/4. Owner - name, address and identification of nuclear power plant: Nuclear Management Company - Palisades Nuclear Plant, 27780 Blue Star Memorial Hwy, Covert, MI 49043

5. a: Repaired pressure relief device: Main Steam Safety Valve  
 b: Name of manufacturer: Anderson Greenwood / Crosby  
 c: Identifying nos.

	<u>HA 55</u>	<u>RV-0703</u>	<u>n/a</u>	<u>steam</u>	<u>6Q8</u>	<u>n/a</u>
	(type)	(mfr's S/N)	(NB#)	(service)	(size)	(yr.built)
d: Construction Code:	<u>ASME Sec. III</u>	<u>1968</u>	<u>n/a</u>	<u>n/a</u>	<u>1</u>	
	(name/section/division)	(edition)	(addenda)	(Code Cases(s))	(Code Class)	

6. ASME Code Section XI applicable for inservice inspection: 1989 n/a n/a  
 (edition) (addenda) (Code Case(s))

7. ASME Code Section XI used for repairs, replacements: 1989 n/a n/a  
 (edition) (addenda) (Code Case(s))

8. Construction Code used for repairs, replacements: 1968 n/a n/a  
 (edition) (addenda) (Code Case(s))

9. Design responsibilities: n/a

10. Opening pressure: 1025 psig  
 Set-pressure adjustment made at: NWS Technologies, LLC using steam

11. Description of work (include name and identifying number of replacement parts): As-found steam test. Disassembled, inspected, modified guide and upper spring washer per Palisades Modification EAR-2005-0043, replaced spindle, lapped seats. Certified set-pressure using steam. Jacked & Lapped. Certified seat tightness using steam.

12. Remarks: NWS Traveler #: 06-127. Replaced spindle.

**CERTIFICATE OF COMPLIANCE**

I, Cesar V. Sierra certify that to the best of my knowledge and belief the statements made in this report are correct and the repair, modification or replacement of the pressure relief devices described above conforms to Section XI of the ASME Code and the National Board Inspection Code "VR" and "NR" rules.

National Board Certificate of Authorization No. 632 to use the "VR" stamp expires April 3, 2009.  
 National Board Certificate of Authorization No. 81 to use the "NR" stamp expires April 9, 2009.

4/19/06 NWS Technologies, LLC Cesar V. Sierra Manager, QA  
 Date Repair Organization Authorized representative Title

**CERTIFICATE OF INSPECTION**

I, Charles F. Toegel Jr. holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and certificate of competency issued by the jurisdiction of North Carolina and employed by Hartford Steam Boiler of CT of Hartford, CT have inspected the repair, modification or replacement described in this report on 4/19/06 and state that to the best of my knowledge and belief, this repair, modification or replacement has been completed in accordance with Section XI of the of the ASME Code and the National Board Inspection Code "VR" and "NR" rules.

By signing this certificate, neither the undersigned nor my employer makes any warranty, expressed or implied, concerning this repair, modification or replacement described in this report. Furthermore, neither the undersigned nor my employer shall be liable in any manner for any personal injury, property damage or loss of any kind arising from or connected with this inspection.

4/19/2006 Charles F. Toegel Jr. NB # 8462, A, N, I NC# 1073  
 Date Inspector's Signature Commissions (NB (incl endorsements), jurisdiction, & no.)





**FORM NVR-1 REPORT OF REPAIR  REPLACEMENT   
OF NUCLEAR PRESSURE RELIEF DEVICES**

1. Work performed by: NWS Technologies, LLC Purchase Order # 00004610  
131 Venture Boulevard, Spartanburg, SC 29306
2. Work performed for: Nuclear Management Company - Palisades Nuclear Plant
- 3/4. Owner - name, address and identification of nuclear power plant: Nuclear Management Company - Palisades Nuclear Plant, 27780 Blue Star Memorial Hwy, Covert, MI 49043
5. a: Repaired pressure relief device: Main Steam Safety Valve  
 b: Name of manufacturer: Anderson Greenwood / Crosby  
 c: Identifying nos.
- |                       |  |                            |                          |                                |                             |                           |
|-----------------------|--|----------------------------|--------------------------|--------------------------------|-----------------------------|---------------------------|
|                       | <u>HA 55</u>                           | <u>RV-0705</u>             | <u>n/a</u>               | <u>steam</u>                   | <u>6Q8</u>                  | <u>n/a</u>                |
|                       | <small>(type)</small>                  | <small>(mfr's S/N)</small> | <small>(NB#)</small>     | <small>(service)</small>       | <small>(size)</small>       | <small>(yr.built)</small> |
| d: Construction Code: | <u>ASME Sec. III</u>                   | <u>1968</u>                | <u>n/a</u>               | <u>n/a</u>                     | <u>1</u>                    |                           |
|                       | <small>(name/section/division)</small> | <small>(edition)</small>   | <small>(addenda)</small> | <small>(Code Cases(s))</small> | <small>(Code Class)</small> |                           |
6. ASME Code Section XI applicable for inservice inspection: 1989 n/a n/a  
(edition) (addenda) (Code Case(s))
7. ASME Code Section XI used for repairs, replacements: 1989 n/a n/a  
(edition) (addenda) (Code Case(s))
8. Construction Code used for repairs, replacements: 1968 n/a n/a  
(edition) (addenda) (Code Case(s))
9. Design responsibilities: n/a
10. Opening pressure: 1025 psig  
 Set-pressure adjustment made at: NWS Technologies, LLC using steam
11. Description of work (include name and identifying number of replacement parts): As-found steam test. Disassembled, inspected, modified guide and upper spring washer per Palisades Modification EAR-2005-0043, replaced spindle, lapped seats. Certified set-pressure using steam. Jacked & Lapped. Certified seat tightness using steam.
12. Remarks: NWS Traveler #: 06-128. Replaced spindle.

**CERTIFICATE OF COMPLIANCE**

I, Cesar V. Sierra certify that to the best of my knowledge and belief the statements made in this report are correct and the repair, modification or replacement of the pressure relief devices described above conforms to Section XI of the ASME Code and the National Board Inspection Code "VR" and "NR" rules.

National Board Certificate of Authorization No. 632 to use the "VR" stamp expires April 3, 2009.  
 National Board Certificate of Authorization No. 81 to use the "NR" stamp expires April 9, 2009.

4/19/06 NWS Technologies, LLC *Cesar V. Sierra* Manager, QA  
Date Repair Organization Authorized representative Title

**CERTIFICATE OF INSPECTION**

I, Charles F. Toegel Jr. holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and certificate of competency issued by the jurisdiction of North Carolina and employed by Hartford Steam Boiler of CT of Hartford, CT have inspected the repair, modification or replacement described in this report on 4/19/06 and state that to the best of my knowledge and belief, this repair, modification or replacement has been completed in accordance with Section XI of the of the ASME Code and the National Board Inspection Code "VR" and "NR" rules.

By signing this certificate, neither the undersigned nor my employer makes any warranty, expressed or implied, concerning this repair, modification or replacement described in this report. Furthermore, neither the undersigned nor my employer shall be liable in any manner for any personal injury, property damage or loss of any kind arising from or connected with this inspection.

4/19/2006 *Charles F. Toegel Jr.* NB # 8462, A, N, I NC# 1073  
Date Inspectors Signature Commissions (NB (incl endorsements), jurisdiction, & no.)

**PALISADES NUCLEAR POWER PLANT**

**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **267581**

1. Owner Consumers Energy Company  
 Name \_\_\_\_\_

2. Plant Palisades Nuclear Power Plant  
 Name \_\_\_\_\_  
27780 Blue Star Highway, Covert, MI 49043  
 Address \_\_\_\_\_

3. Work Performed by NWS Technologies, LLC  
 Name \_\_\_\_\_  
131 Venture Blvd, Spartanburg, SC 29301  
 Address \_\_\_\_\_

4. Identification of System MSS  
 Address \_\_\_\_\_

5. (a) Applicable Construction Code ASME Section III,  
 Addenda n/a

Date 6/26/2006

Sheet 1 of 2

WO#267581  
 Repair Organization P.O. No., Job No., etc \_\_\_\_\_

Type Code Symbol Stamp VR / NR

Authorization 632 / 81

Expiration Date 4/3/2009 4/9/2009

Code Class \_\_\_\_\_

1968 Edition

Code Case n/a

(b) Applicable Edition of Section XI Utilized for Repair/Replacement Activity 1989 With No Addenda

(c) Applicable Section XI Code Cases None

6. Identification of Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Corrected, Removed, or Installed	ASME Code Stamped (Yes or No)
RV-0706	See Attached Form NVR-1	-	-	-	-	-	-

7. Description of Work Repaired Relief Valve

8. Tests conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Exempt

Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

Other: \_\_\_\_\_

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at the top of this form.



**FORM NVR-1 REPORT OF REPAIR  REPLACEMENT   
OF NUCLEAR PRESSURE RELIEF DEVICES**

1. Work performed by: **NWS Technologies, LLC** Purchase Order # 00004610  
131 Venture Boulevard, Spartanburg, SC 29306

2. Work performed for: Nuclear Management Company - Palisades Nuclear Plant

3/4. Owner - name, address and identification of nuclear power plant: Nuclear Management Company - Palisades Nuclear Plant, 27780 Blue Star Memorial Hwy, Covert, MI 49043

5. a: Repaired pressure relief device: Main Steam Safety Valve  
b: Name of manufacturer: Anderson Greenwood / Crosby  
c: Identifying nos.

	<u>HA 55</u>	<u>RV-0706</u>	<u>n/a</u>	<u>steam</u>	<u>6Q8</u>	<u>n/a</u>
	(type)	(mfr's S/N)	(NB#)	(service)	(size)	(yr.built)
d: Construction Code:	<u>ASME Sec. III</u>	<u>1968</u>	<u>n/a</u>	<u>n/a</u>	<u>1</u>	
	(name/section/division)	(edition)	(addenda)	(Code Case(s))	(Code Class)	

6. ASME Code Section XI applicable for inservice inspection: 1989 n/a n/a  
(edition) (addenda) (Code Case(s))

7. ASME Code Section XI used for repairs, replacements: 1989 n/a n/a  
(edition) (addenda) (Code Case(s))

8. Construction Code used for repairs, replacements: 1968 n/a n/a  
(edition) (addenda) (Code Case(s))

9. Design responsibilities: n/a

10. Opening pressure: 1025 psig  
Set-pressure adjustment made at: NWS Technologies, LLC using steam

11. Description of work (Include name and identifying number of replacement parts): As-found steam test. Disassembled, inspected, modified guide and upper spring washer per Palisades Modification EAR-2005-0043, lapped seats. Certified set-pressure and seat tightness using steam.

12. Remarks: NWS Traveler #: 06-129.

**CERTIFICATE OF COMPLIANCE**

I, Cesar V. Sierra certify that to the best of my knowledge and belief the statements made in this report are correct and the repair, modification or replacement of the pressure relief devices described above conforms to Section XI of the ASME Code and the National Board Inspection Code "VR" and "NR" rules.

National Board Certificate of Authorization No. 632 to use the "VR" stamp expires April 3, 2009.

National Board Certificate of Authorization No. 81 to use the "NR" stamp expires April 9, 2009.

4/19/06 NWS Technologies, LLC *Cesar V. Sierra* Manager, QA  
Date Repair Organization Authorized representative Title

**CERTIFICATE OF INSPECTION**

I, Charles F. Toegel Jr. holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and certificate of competency issued by the jurisdiction of North Carolina and employed by Hartford Steam Boiler of CT of Hartford, CT have inspected the repair, modification or replacement described in this report on 4/19/06 and state that to the best of my knowledge and belief, this repair, modification or replacement has been completed in accordance with Section XI of the of the ASME Code and the National Board Inspection Code "VR" and "NR" rules.

By signing this certificate, neither the undersigned nor my employer makes any warranty, expressed or implied, concerning this repair, modification or replacement described in this report. Furthermore, neither the undersigned nor my employer shall be liable in any manner for any personal injury, property damage or loss of any kind arising from or connected with this inspection.

4/19/2006 *Charles F. Toegel Jr.* NB # 8462, A, N, I NC# 1073  
Date Inspector's Signature Commissions (NB (incl endorsements), jurisdiction, & no.)



**PALISADES NUCLEAR POWER PLANT**

**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **269856**

1. Owner Consumers Energy Company

Date 6/26/2006

Name \_\_\_\_\_

2. Plant Palisades Nuclear Power Plant

Sheet 1 of 2

Name \_\_\_\_\_

27780 Blue Star Highway, Covert, MI 49043

WO#269856

Address \_\_\_\_\_

Repair Organization P.O. No., Job No., etc \_\_\_\_\_

3. Work Performed by NWS Technologies, LLC

Type Code Symbol Stamp VR / NR

Name \_\_\_\_\_

Authorization 632 / 81

131 Venture Blvd, Spartanburg, SC 29301

Expiration Date 4/3/2009 4/9/2009

Address \_\_\_\_\_

4. Identification of System MSS

Code Class \_\_\_\_\_

5. (a) Applicable Construction Code ASME Section III , 1968 Edition

Addenda n/a

Code Case n/a

(b) Applicable Edition of Section XI Utilized for Repair/Replacement Activity 1989 With No Addenda

(c) Applicable Section XI Code Cases None

6. Identification of Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Corrected, Removed, or Installed	ASME Code Stamped (Yes or No)
RV-0707	See Attached Form NVR-1	-	-	-	-	-	-

7. Description of Work Repaired Relief Valve

8. Tests conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Exempt   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

Other: \_\_\_\_\_

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at the top of this form.

PALISADES NUCLEAR POWER PLANT

FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY

ITEM 259856

9. Remarks

See Attached Form NVR-1 for RV-0707

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this conforms to the requirements of the ASME Code, Section XI.

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed Michael W. Oehl, ASME Program Engineer Date JUNE 26, 2006

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Michigan and employed by HSB-CT of Connecticut have inspected the components described in this Owner's Report during the period November 18, 2004 to May 10, 2006, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measure described in the Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury of property damage or a loss of any kind arising from or connected with this inspection.

K. S. Blahut Commissions MI 300762  
Inspector's Signature National Board, Province and Endorsements

Date July 05, 2006

**FORM NVR-1 REPORT OF REPAIR  REPLACEMENT   
OF NUCLEAR PRESSURE RELIEF DEVICES**

1. Work performed by: NWS Technologies, LLC Purchase Order # 00004610  
131 Venture Boulevard, Spartanburg, SC 29306
2. Work performed for: Nuclear Management Company - Palisades Nuclear Plant
- 3/4. Owner - name, address and identification of nuclear power plant: Nuclear Management Company - Palisades Nuclear Plant, 27780 Blue Star Memorial Hwy, Covert, MI 49043
5. a: Repaired pressure relief device: Main Steam Safety Valve  
 b: Name of manufacturer: Anderson Greenwood / Crosby  
 c: Identifying nos.

	<u>HA 55</u>	<u>RV-0707</u>	<u>n/a</u>	<u>steam</u>	<u>6Q8</u>	<u>n/a</u>
	(type)	(mfr's S/N)	(NB#)	(service)	(size)	(yr.built)
d: Construction Code:	<u>ASME Sec. III</u>	<u>1968</u>	<u>n/a</u>	<u>n/a</u>	<u>n/a</u>	<u>1</u>
	(name/section/division)	(edition)	(addenda)	(Code Cases(s))		(Code Class)
6. ASME Code Section XI applicable for inservice inspection:			<u>1989</u>	<u>n/a</u>	<u>n/a</u>	<u>n/a</u>
			(edition)	(addenda)		(Code Case(s))
7. ASME Code Section XI used for repairs, replacements:			<u>1989</u>	<u>n/a</u>	<u>n/a</u>	<u>n/a</u>
			(edition)	(addenda)		(Code Case(s))
8. Construction Code used for repairs, replacements:			<u>1968</u>	<u>n/a</u>	<u>n/a</u>	<u>n/a</u>
			(edition)	(addenda)		(Code Case(s))

9. Design responsibilities: n/a

10. Opening pressure: 1025 psig

Set-pressure adjustment made at: NWS Technologies, LLC using steam

11. Description of work (include name and identifying number of replacement parts): Disassembled, inspected, modified guide and upper spring washer per Palisades Modification EAR-2005-0043, lapped seats. Certified set-pressure using steam. Jacked & Lapped. Certified seat tightness using steam.

12. Remarks: NWS Traveler #: 06-130.

**CERTIFICATE OF COMPLIANCE**

I, Cesar V. Sierra certify that to the best of my knowledge and belief the statements made in this report are correct and the repair, modification or replacement of the pressure relief devices described above conforms to Section XI of the ASME Code and the National Board Inspection Code "VR" and "NR" rules.

National Board Certificate of Authorization No. 632 to use the "VR" stamp expires April 3, 2009.

National Board Certificate of Authorization No. 81 to use the "NR" stamp expires April 9, 2009.

4/19/06 NWS Technologies, LLC Cesar V. Sierra Manager, QA  
 Date Repair Organization Authorized representative Title

**CERTIFICATE OF INSPECTION**

I, Charles F. Toegel Jr. holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and certificate of competency issued by the jurisdiction of North Carolina and employed by Hartford Steam Boiler of CT of Hartford, CT have inspected the repair, modification or replacement described in this report on 4/19/06 and state that to the best of my knowledge and belief, this repair, modification or replacement has been completed in accordance with Section XI of the of the ASME Code and the National Board Inspection Code "VR" and "NR" rules.

By signing this certificate, neither the undersigned nor my employer makes any warranty, expressed or implied, concerning this repair, modification or replacement described in this report. Furthermore, neither the undersigned nor my employer shall be liable in any manner for any personal injury, property damage or loss of any kind arising from or connected with this inspection

4/19/2006 Charles F. Toegel Jr. NB # 8462, A, N, I NC# 1073  
 Date Inspector's Signature Commissions (NB (incl endorsements), jurisdiction, & no.)

**PALISADES NUCLEAR POWER PLANT**

**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **269857**

1. Owner Consumers Energy Company  
 Name \_\_\_\_\_  
 2. Plant Palisades Nuclear Power Plant  
 Name \_\_\_\_\_  
27780 Blue Star Highway, Covert, MI 49043  
 Address \_\_\_\_\_  
 3. Work Performed by NWS Technologies, LLC  
 Name \_\_\_\_\_  
131 Venture Blvd, Spartanburg, SC 29301  
 Address \_\_\_\_\_  
 4. Identification of System MSS  
 5. (a) Applicable Construction Code ASME Section III,  
 Addenda n/a

Date 6/26/2006  
 Sheet 1 of 2  
 WO#269857  
 Repair Organization P.O. No., Job No., etc \_\_\_\_\_  
 Type Code Symbol Stamp VR / NR  
 Authorization 632 / 81  
 Expiration Date 4/3/2009 4/9/2009  
 Code Class \_\_\_\_\_  
 1968 Edition  
 Code Case n/a

(b) Applicable Edition of Section XI Utilized for Repair/Replacement Activity 1989 With No Addenda  
 (c) Applicable Section XI Code Cases None

6. Identification of Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Corrected, Removed, or Installed	ASME Code Stamped (Yes or No)
RV-0715	See Attached Form NVR-1	-	-	-	-	-	-

7. Description of Work Repaired Relief Valve

8. Tests conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Exempt   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

Other: \_\_\_\_\_

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at the top of this form.



**FORM NVR-1 REPORT OF REPAIR  REPLACEMENT   
OF NUCLEAR PRESSURE RELIEF DEVICES**

1. Work performed by: NWS Technologies, LLC Purchase Order # 00004610  
131 Venture Boulevard, Spartanburg, SC 29306
2. Work performed for: Nuclear Management Company - Palisades Nuclear Plant
- 3/4. Owner - name, address and identification of nuclear power plant: Nuclear Management Company - Palisades Nuclear Plant, 27780 Blue Star Memorial Hwy, Covert, MI 49043
5. a: Repaired pressure relief device: Main Steam Safety Valve  
b: Name of manufacturer: Anderson Greenwood / Crosby  
c: Identifying nos.
- |                       |  |  |  |  |   |   |
|-----------------------|--|--|--|--|---|---|
|                       | <u>HA 55</u><br><small>(type)</small>                          | <u>RV-0715</u><br><small>(mfr's S/N)</small> | <u>n/a</u><br><small>(NB#)</small>     | <u>steam</u><br><small>(service)</small>     | <u>6Q8</u><br><small>(size)</small>     | <u>n/a</u><br><small>(yr.built)</small> |
| d: Construction Code: | <u>ASME Sec. III</u><br><small>(name/section/division)</small> | <u>1968</u><br><small>(edition)</small>      | <u>n/a</u><br><small>(addenda)</small> | <u>n/a</u><br><small>(Code Cases(s))</small> | <u>1</u><br><small>(Code Class)</small> |   |
6. ASME Code Section XI applicable for inservice inspection: 1989  
(edition) n/a  
(addenda) n/a  
(Code Case(s))
7. ASME Code Section XI used for repairs, replacements: 1989  
(edition) n/a  
(addenda) n/a  
(Code Case(s))
8. Construction Code used for repairs, replacements: 1968  
(edition) n/a  
(addenda) n/a  
(Code Case(s))
9. Design responsibilities: n/a
10. Opening pressure: 1005 psig  
Set-pressure adjustment made at: NWS Technologies, LLC using steam
11. Description of work (include name and identifying number of replacement parts): As-found steam test. Disassembled, inspected, modified guide and upper spring washer per Palisades Modification EAR-2005-0043, lapped seats. Certified set-pressure using steam. Jacked & Lapped. Certified seat tightness using steam.
12. Remarks: NWS Traveler #: 06-131.

**CERTIFICATE OF COMPLIANCE**

I, Cesar V. Sierra certify that to the best of my knowledge and belief the statements made in this report are correct and the repair, modification or replacement of the pressure relief devices described above conforms to Section XI of the ASME Code and the National Board Inspection Code "VR" and "NR" rules.

National Board Certificate of Authorization No. 632 to use the "VR" stamp expires April 3, 2009.  
National Board Certificate of Authorization No. 81 to use the "NR" stamp expires April 9, 2009.

4/19/06 NWS Technologies, LLC *Cesar V. Sierra* Manager, QA  
Date Repair Organization Authorized representative Title

**CERTIFICATE OF INSPECTION**

I, Charles F. Toegel Jr. holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and certificate of competency issued by the jurisdiction of North Carolina and employed by Hartford Steam Boiler of CT of Hartford, CT have inspected the repair, modification or replacement described in this report on 4/19/06 and state that to the best of my knowledge and belief, this repair, modification or replacement has been completed in accordance with Section XI of the of the ASME Code and the National Board Inspection Code "VR" and "NR" rules.

By signing this certificate, neither the undersigned nor my employer makes any warranty, expressed or implied, concerning this repair, modification or replacement described in this report. Furthermore, neither the undersigned nor my employer shall be liable in any manner for any personal injury, property damage or loss of any kind arising from or connected with this inspection.

4/19/2006 *Charles F. Toegel Jr.* NB # 8462, A, N, I NC# 1073  
Date Inspector's Signature Commissions (NB (incl endorsements), jurisdiction, & no.)

**PALISADES NUCLEAR POWER PLANT**

**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **26379**

1. Owner Consumers Energy Company

Date 6/26/2006

2. Plant Palisades Nuclear Power Plant  
 Name  
27780 Blue Star Highway, Covert, MI 49043  
 Address

Sheet 1 of 2

WO#26379

3. Work Performed by NWS Technologies, LLC  
 Name  
131 Venture Blvd, Spartanburg, SC 29301  
 Address

Repair Organization P.O. No., Job No., etc

Type Code Symbol Stamp VR / NR

Authorization 632 / 81

Expiration Date 4/3/2009 4/9/2009

4. Identification of System MSS  
 Address

Code Class \_\_\_\_\_

5. (a) Applicable Construction Code ASME Section III,  
 Addenda n/a

1968 Edition

Code Case n/a

(b) Applicable Edition of Section XI Utilized for Repair/Replacement Activity 1989 With No Addenda

(c) Applicable Section XI Code Cases None

6. Identification of Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Corrected, Removed, or Installed	ASME Code Stamped (Yes or No)
RV-0716	See Attached Form NVR-1	-	-	-	-	-	-

7. Description of Work Repaired Relief Valve

8. Tests conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Exempt   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

Other: \_\_\_\_\_

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at the top of this form.





**FORM NVR-1 REPORT OF REPAIR  REPLACEMENT   
OF NUCLEAR PRESSURE RELIEF DEVICES**

1. Work performed by: NWS Technologies, LLC Purchase Order # 00004610  
131 Venture Boulevard, Spartanburg, SC 29306
2. Work performed for: Nuclear Management Company - Palisades Nuclear Plant
- 3/4. Owner - name, address and identification of nuclear power plant: Nuclear Management Company - Palisades Nuclear Plant, 27780 Blue Star Memorial Hwy, Covert, MI 49043
5. a: Repaired pressure relief device: Main Steam Safety Valve  
 b: Name of manufacturer: Anderson Greenwood / Crosby  
 c: Identifying nos.

	<u>HA 55</u>	<u>RV-0716</u>	<u>n/a</u>	<u>steam</u>	<u>6Q8</u>	<u>n/a</u>
	<small>(type)</small>	<small>(mfr's S/N)</small>	<small>(NB#)</small>	<small>(service)</small>	<small>(size)</small>	<small>(yr.built)</small>
d: Construction Code:	<u>ASME Sec. III</u>	<u>1968</u>	<u>n/a</u>	<u>n/a</u>	<u>1</u>	
	<small>(name/section/division)</small>	<small>(edition)</small>	<small>(addenda)</small>	<small>(Code Cases(s))</small>	<small>(Code Class)</small>	

6. ASME Code Section XI applicable for inservice inspection: 1989 n/a n/a  
(edition) (addenda) (Code Case(s))

7. ASME Code Section XI used for repairs, replacements: 1989 n/a n/a  
(edition) (addenda) (Code Case(s))

8. Construction Code used for repairs, replacements: 1968 n/a n/a  
(edition) (addenda) (Code Case(s))

9. Design responsibilities: n/a
10. Opening pressure: 1005 psig  
 Set-pressure adjustment made at: NWS Technologies, LLC using steam
11. Description of work (include name and identifying number of replacement parts): Disassembled, inspected, modified guide and upper spring washer per Palisades Modification EAR-2005-0043, replaced disc, lapped seats. Certified set-pressure and seat tightness steam.
12. Remarks: NWS Traveler #: 06-132. Replaced disc.

**CERTIFICATE OF COMPLIANCE**

I, Cesar V. Sierra certify that to the best of my knowledge and belief the statements made in this report are correct and the repair, modification or replacement of the pressure relief devices described above conforms to Section XI of the ASME Code and the National Board Inspection Code "VR" and "NR" rules.

National Board Certificate of Authorization No. 632 to use the "VR" stamp expires April 3, 2009.  
 National Board Certificate of Authorization No. 81 to use the "NR" stamp expires April 9, 2009.

4/20/06 NWS Technologies, LLC *Cesar V. Sierra* Manager, QA  
Date Repair Organization Authorized representative Title

**CERTIFICATE OF INSPECTION**

I, Carl R. Enos holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and certificate of competency issued by the jurisdiction of Tennessee and employed by Hartford Steam Boiler of CT of Hartford, CT have inspected the repair, modification or replacement described in this report on 4/20/06 and state that to the best of my knowledge and belief, this repair, modification or replacement has been completed in accordance with Section XI of the of the ASME Code and the National Board Inspection Code "VR" and "NR" rules.

By signing this certificate, neither the undersigned nor my employer makes any warranty, expressed or implied, concerning this repair, modification or replacement described in this report. Furthermore, neither the undersigned nor my employer shall be liable in any manner for any personal injury, property damage or loss of any kind arising from or connected with this inspection.

4/20/06 *Carl R. Enos* NB # 8460, A, N, I TN# 2236  
Date Inspector's Signature Commissions (NB (incl endorsements), jurisdiction, & no.)

**PALISADES NUCLEAR POWER PLANT**

**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **269863**

1. Owner Consumers Energy Company

Date 6/26/2006

2. Plant Palisades Nuclear Power Plant  
 Name  
27780 Blue Star Highway, Covert, MI 49043  
 Address

Sheet 1 of 2

WO#269863

Repair Organization P.O. No., Job No., etc

3. Work Performed by NWS Technologies, LLC  
 Name  
131 Venture Blvd, Spartanburg, SC 29301  
 Address

Type Code Symbol Stamp VR / NR

Authorization 632 / 81

Expiration Date 4/3/2009 4/9/2009

4. Identification of System MSS  
 Address

Code Class Class 2

5. (a) Applicable Construction Code ASME Section III,  
 Addenda n/a

1968 Edition

Code Case n/a

(b) Applicable Edition of Section XI Utilized for Repair/Replacement Activity 1989 With No Addenda

(c) Applicable Section XI Code Cases None

6. Identification of Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Corrected, Removed, or Installed	ASME Code Stamped (Yes or No)
RV-0721	See Attached Form NVR-1	-	-	-	-	-	-

7. Description of Work Repaired Relief Valve

8. Tests conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Exempt   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

Other: \_\_\_\_\_

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at the top of this form.



**FORM NVR-1 REPORT OF REPAIR  REPLACEMENT   
OF NUCLEAR PRESSURE RELIEF DEVICES**

1. Work performed by: NWS Technologies, LLC Purchase Order # 00004610  
131 Venture Boulevard, Spartanburg, SC 29306
2. Work performed for: Nuclear Management Company - Palisades Nuclear Plant
- 3/4. Owner - name, address and identification of nuclear power plant: Nuclear Management Company - Palisades Nuclear Plant, 27780 Blue Star Memorial Hwy, Covert, MI 49043
5. a: Repaired pressure relief device: Main Steam Safety Valve  
 b: Name of manufacturer: Anderson Greenwood / Crosby  
 c: Identifying nos.
- |                       |  |                            |                          |                                |                            |                            |
|-----------------------|--|----------------------------|--------------------------|--------------------------------|----------------------------|----------------------------|
|                       | <u>HA 55</u>                           | <u>RV-0721</u>             | <u>n/a</u>               | <u>steam</u>                   | <u>6Q8</u>                 | <u>n/a</u>                 |
|                       | <small>(type)</small>                  | <small>(mfr's S/N)</small> | <small>(NB#)</small>     | <small>(service)</small>       | <small>(size)</small>      | <small>(yr.b)</small>      |
| d: Construction Code: | <u>ASME Sec. III</u>                   | <u>1968</u>                | <u>n/a</u>               | <u>n/a</u>                     | <u>1</u>                   | <u>1</u>                   |
|                       | <small>(name/section/division)</small> | <small>(edition)</small>   | <small>(addenda)</small> | <small>(Code Cases(s))</small> | <small>(Code Clas)</small> | <small>(Code Clas)</small> |
6. ASME Code Section XI applicable for inservice inspection: 1989 n/a n/a  
(edition) (addenda) (Code Case)
7. ASME Code Section XI used for repairs, replacements: 1989 n/a n/a  
(edition) (addenda) (Code Case)
8. Construction Code used for repairs, replacements: 1968 n/a n/a  
(edition) (addenda) (Code Case)
9. Design responsibilities: n/a
10. Opening pressure: 985 psig  
 Set-pressure adjustment made at: NWS Technologies, LLC using steam
11. Description of work (include name and identifying number of replacement parts): As-found steam test. Disassembled inspected, modified guide and upper spring washer per Palisades Modification EAR-2005-0043, replaced spindle, lapped seats. Certified set-pressure using steam. Jacked & Lapped. Certified seat tightness using steam.
12. Remarks: NWS Traveler #: 06-133. Replaced spindle.

**CERTIFICATE OF COMPLIANCE**

I, Cesar V. Sierra certify that to the best of my knowledge and belief the statements made in this report are correct and the repair, modification or replacement of the pressure relief devices described above conforms to Section XI of the ASME Code and the National Board Inspection Code "VR" and "NR" rules.

National Board Certificate of Authorization No. 632 to use the "VR" stamp expires April 3, 2009.  
 National Board Certificate of Authorization No. 81 to use the "NR" stamp expires April 9, 2009.

4/19/06 NWS Technologies, LLC *Cesar V. Sierra* Manager, QA  
Date Repair Organization Authorized representative Title

**CERTIFICATE OF INSPECTION**

I, Charles F. Toegel Jr. holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and certificate of competency issued by the jurisdiction of North Carolina and employed by Hartford Steam Boiler of CT of Hartford, CT have inspected the repair, modification or replacement described in this report on 4/19/06 and state that to the best of my knowledge and belief this repair, modification or replacement has been completed in accordance with Section XI of the of the ASME Code and the National Board Inspection Code "VR" and "NR" rules.

By signing this certificate, neither the undersigned nor my employer makes any warranty, expressed or implied concerning this repair, modification or replacement described in this report. Furthermore, neither the undersigned nor my employer shall be liable in any manner for any personal injury, property damage or loss of any kind arising from or connected with this inspection.

4/19/2006 *Charles F. Toegel Jr.* NB # 8462, A, N, I NC# 1073  
Date Inspector's Signature Commissions (NB (incl endorsements), jurisdiction, & no

**PALISADES NUCLEAR POWER PLANT**

**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **269864**

1. Owner Consumers Energy Company

Date 6/26/2006

Name \_\_\_\_\_

2. Plant Palisades Nuclear Power Plant

Sheet 1 of 2

Name \_\_\_\_\_

27780 Blue Star Highway, Covert, MI 49043

WO#269864

Address \_\_\_\_\_

Repair Organization P.O. No., Job No., etc \_\_\_\_\_

3. Work Performed by NWS Technologies, LLC

Type Code Symbol Stamp VR / NR

Name \_\_\_\_\_

Authorization 632 / 81

131 Venture Blvd, Spartanburg, SC 29301

Expiration Date 4/3/2009 4/9/2009

Address \_\_\_\_\_

4. Identification of System MSS

Code Class \_\_\_\_\_

5. (a) Applicable Construction Code ASME Section III ,

1968 Edition

Addenda n/a

Code Case n/a

(b) Applicable Edition of Section XI Utilized for Repair/Replacement Activity 1989 With No Addenda

(c) Applicable Section XI Code Cases None

6. Identification of Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Corrected, Removed, or Installed	ASME Code Stamped (Yes or No)
RV-0722	See Attached Form NVR-1	-	-	-	-	-	-

7. Description of Work Repaired Relief Valve

8. Tests conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Exempt

Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

Other: \_\_\_\_\_

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at the top of this form.



**FORM NVR-1 REPORT OF REPAIR  REPLACEMENT   
OF NUCLEAR PRESSURE RELIEF DEVICES**

1. Work performed by: **NWS Technologies, LLC** Purchase Order # 00004610  
131 Venture Boulevard, Spartanburg, SC 29306

2. Work performed for: Nuclear Management Company - Palisades Nuclear Plant

3/4. Owner - name, address and identification of nuclear power plant: Nuclear Management Company - Palisades Nuclear Plant, 27780 Blue Star Memorial Hwy, Covert, MI 49043

5. a: Repaired pressure relief device: Main Steam Safety Valve  
 b: Name of manufacturer: Anderson Greenwood / Crosby  
 c: Identifying nos.

	<u>HA 55</u>	<u>RV-0722</u>	<u>n/a</u>	<u>steam</u>	<u>6Q8</u>	<u>n/a</u>
	(type)	(mfr's S/N)	(NB#)	(service)	(size)	(yr.built)
d: Construction Code:	<u>ASME Sec. III</u>	<u>1968</u>	<u>n/a</u>	<u>n/a</u>	<u>1</u>	<u>1</u>
	(name/section/division)	(edition)	(addenda)	(Code Cases(s))	(Code Class)	
6. ASME Code Section XI applicable for inservice inspection:		<u>1989</u>	<u>n/a</u>	<u>n/a</u>	<u>n/a</u>	<u>n/a</u>
		(edition)	(addenda)	(Code Case(s))	(Code Case(s))	(Code Case(s))
7. ASME Code Section XI used for repairs, replacements:		<u>1989</u>	<u>n/a</u>	<u>n/a</u>	<u>n/a</u>	<u>n/a</u>
		(edition)	(addenda)	(Code Case(s))	(Code Case(s))	(Code Case(s))
8. Construction Code used for repairs, replacements:		<u>1968</u>	<u>n/a</u>	<u>n/a</u>	<u>n/a</u>	<u>n/a</u>
		(edition)	(addenda)	(Code Case(s))	(Code Case(s))	(Code Case(s))

9. Design responsibilities: n/a

10. Opening pressure: 985 psig  
 Set-pressure adjustment made at: NWS Technologies, LLC using steam

11. Description of work (include name and identifying number of replacement parts): As-found steam test. Disassembled, inspected, modified guide and upper spring washer per Palisades Modification EAR-2005-0043, lapped seats. Certified set-pressure and seat tightness using steam.

12. Remarks: NWS Traveler #: 06-134.

**CERTIFICATE OF COMPLIANCE**

I, Cesar V. Sierra certify that to the best of my knowledge and belief the statements made in this report are correct and the repair, modification or replacement of the pressure relief devices described above conforms to Section XI of the ASME Code and the National Board Inspection Code "VR" and "NR" rules.  
 National Board Certificate of Authorization No. 632 to use the "VR" stamp expires April 3, 2009.  
 National Board Certificate of Authorization No. 81 to use the "NR" stamp expires April 9, 2009.  
4/19/06 NWS Technologies, LLC Cesar Sierra Manager, QA  
 Date Repair Organization Authorized representative Title

**CERTIFICATE OF INSPECTION**

I, Charles F. Toegel Jr. holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and certificate of competency issued by the jurisdiction of North Carolina and employed by Hartford Steam Boiler of CT of Hartford, CT have inspected the repair, modification or replacement described in this report on 4/19/06 and state that to the best of my knowledge and belief, this repair, modification or replacement has been completed in accordance with Section XI of the of the ASME Code and the National Board Inspection Code "VR" and "NR" rules.  
 By signing this certificate, neither the undersigned nor my employer makes any warranty, expressed or implied, concerning this repair, modification or replacement described in this report. Furthermore, neither the undersigned nor my employer shall be liable in any manner for any personal injury, property damage or loss of any kind arising from or connected with this inspection.  
4/19/2006 Charles F. Toegel Jr. NB # 8462, A, N, I NC# 1073  
 Date Inspector's Signature Commissions (NB (incl endorsements), jurisdiction, & no.)

**PALISADES NUCLEAR POWER PLANT**

**FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY**

ITEM **26226**

1. Owner Consumers Energy Company  
 Name \_\_\_\_\_  
 2. Plant Palisades Nuclear Power Plant  
 Name \_\_\_\_\_  
27780 Blue Star Highway, Covert, MI 49043  
 Address \_\_\_\_\_  
 3. Work Performed by NWS Technologies, LLC  
 Name \_\_\_\_\_  
131 Venture Blvd, Spartanburg, SC 29301  
 Address \_\_\_\_\_

Date 6/26/2006  
 Sheet 1 of 2

WO#26226  
 Repair Organization P.O. No., Job No., etc  
 Type Code Symbol Stamp VR / NR  
 Authorization 632 / 81  
 Expiration Date 4/3/2009 4/9/2009  
 Code Class Class 1

4. Identification of System PCS  
 Address \_\_\_\_\_  
 5. (a) Applicable Construction Code ASME Section III  
 Addenda Winter 1965

1965 Edition  
 Code Case n/a

(b) Applicable Edition of Section XI Utilized for Repair/Replacement Activity 1989 With No Addenda

(c) Applicable Section XI Code Cases None

6. Identification of Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Corrected, Removed, or Installed	ASME Code Stamped (Yes or No)
RV-1041	See Attached Form NVR-1	-	-	-	-	-	-

7. Description of Work Repaired Pressurizer Relief Valve

8. Tests conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Exempt   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

Other: \_\_\_\_\_

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at the top of this form.



PALISADES NUCLEAR POWER PLANT

FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY

ITEM 26226

9. Remarks

See Attached Form NVR-1 for RV-1041

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this conforms to the requirements of the ASME Code, Section XI.

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature], ASME Program Engineer Date July 26, 2006

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Michigan and employed by HSB-CT of Connecticut have inspected the components described in this Owner's Report during the period November 18, 2004 to May 10, 2006, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measure described in the Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury of property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions MI 300762  
Inspector's Signature National Board, Province and Endorsements

Date July 26, 2006

**FORM NVR-1 REPORT OF REPAIR  REPLACEMENT   
OF NUCLEAR PRESSURE RELIEF DEVICES**

1. Work performed by: **NWS Technologies, LLC** Purchase Order # 00002497  
131 Venture Boulevard, Spartanburg, SC 29306

2. Work performed for: Consumers Energy - Palisades Nuclear Plant

3/4. Owner - name, address and identification of nuclear power plant: Consumers Energy - Palisades Nuclear Plant, 27780 Blue Star Memorial Hwy, Covert, MI 49043

5. a: Repaired pressure relief device: Pressurizer Safety Valve  
 b: Name of manufacturer: Consolidated - Dresser  
 c: Identifying nos.

	<u>31739A-1</u>	<u>BL09390</u>	<u>n/a</u>	<u>steam</u>	<u>3"</u>	<u>n/a</u>
	<small>(type)</small>	<small>(mfr's S/N)</small>	<small>(NB#)</small>	<small>(service)</small>	<small>(size)</small>	<small>(yr.built)</small>
d: Construction Code:	<u>ASME Sec. III</u>	<u>1965</u>	<u>W'65a</u>	<u>n/a</u>	<u>1</u>	
	<small>(name/section/division)</small>	<small>(edition)</small>	<small>(addenda)</small>	<small>(Code Cases(s))</small>	<small>(Code Class)</small>	
6. ASME Code Section XI applicable for inservice inspection:		<u>1989</u>	<u>n/a</u>	<u>n/a</u>		
		<small>(edition)</small>	<small>(addenda)</small>	<small>(Code Case(s))</small>		
7. ASME Code Section XI used for repairs, replacements:		<u>1989</u>	<u>n/a</u>	<u>n/a</u>		
		<small>(edition)</small>	<small>(addenda)</small>	<small>(Code Case(s))</small>		
8. Construction Code used for repairs, replacements:		<u>1965</u>	<u>W'65a</u>	<u>n/a</u>		
		<small>(edition)</small>	<small>(addenda)</small>	<small>(Code Case(s))</small>		

9. Design responsibilities: n/a

10. Opening pressure: 2485 psig  
 Set-pressure adjustment made at: NWS Technologies, LLC using steam


11. Description of work (Include name and identifying number of replacement parts): As-found test, disassembled, inspected, replaced disc, lapped, assembled, certified set-pressure and seat tightness.

12. Remarks: NWS Traveler # 06-118. Replaced disc and 4 body gaskets

CERTIFICATE OF COMPLIANCE			
I, <u>Cesar V. Sierra</u> certify that to the best of my knowledge and belief the statements made in this report are correct and the repair, modification or replacement of the pressure relief devices described above conforms to Section XI of the ASME Code and the National Board Inspection Code "VR" and "NR" rules.			
National Board Certificate of Authorization No. <u>632</u>	to use the "VR" stamp expires	<u>April 3, 2009.</u>	
National Board Certificate of Authorization No. <u>81</u>	to use the "NR" stamp expires	<u>April 9, 2009.</u>	
<u>4/19/06</u> Date	<u>NWS Technologies, LLC</u> Repair Organization	<u><i>Cesar V. Sierra</i></u> Authorized representative	<u>Manager, QA</u> Title
CERTIFICATE OF INSPECTION			
I, <u>Charles F. Toegel Jr.</u> holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and certificate of competency issued by the jurisdiction of <u>North Carolina</u> and employed by <u>Hartford Steam Boiler of CT</u> of <u>Hartford, CT</u> have inspected the repair, modification or replacement described in this report on <u>4/19/06</u> and state that to the best of my knowledge and belief, this repair, modification or replacement has been completed in accordance with Section XI of the of the ASME Code and the National Board Inspection Code "VR" and "NR" rules.			
By signing this certificate, neither the undersigned nor my employer makes any warranty, expressed or implied, concerning this repair, modification or replacement described in this report. Furthermore, neither the undersigned nor my employer shall be liable in any manner for any personal injury, property damage or loss of any kind arising from or connected with this inspection.			
<u>4/19/2006</u> Date	<u><i>Charles F. Toegel Jr.</i></u> Inspector's Signature	<u>NB # 8462, A, N, I</u>	<u>NC# 1073</u>
		Commissions (NB (incl endorsements), jurisdiction, & no.)	

**SECTION 3**

**ASME SECTION XI  
ANALYSIS OF WELD NSW-010A23**

	<h2 style="margin: 0;">Calculation Signature Sheet</h2>
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**Document Information**

NMC Calculation (Doc) No: EC-7950	Revision: 0
Title: Flaw Evaluation of Palisades CSW Piping Weld NSW-010A23	
Facility: <input type="checkbox"/> DA <input type="checkbox"/> MT <input type="checkbox"/> PB <input type="checkbox"/> PI <input checked="" type="checkbox"/> PL <input type="checkbox"/> HU/FT	Unit: <input checked="" type="checkbox"/> 1 <input type="checkbox"/> 2
Safety Class: <input checked="" type="checkbox"/> SR <input type="checkbox"/> Aug Q <input type="checkbox"/> Non SR	
Special Codes: <input type="checkbox"/> Safeguards <input type="checkbox"/> Proprietary	
Calc Type (PassPort DOC-DESC-CODE): DOC (if applicable)	

**Major Revisions**

EC Number: 7950	<input checked="" type="checkbox"/> Vendor Calc
Vendor Name or Code: SIA	Vendor Doc No: PAL-09Q-301
Description of Revision: Initial issue	
Prepared by: <i>Structural Integrity Associates</i>	Date: <i>5/01/06</i>
Reviewed by: <i>James Wong</i>	Date: <i>5/2/06</i>
Type of Review: <input type="checkbox"/> Design Verification <input type="checkbox"/> Tech Review <input checked="" type="checkbox"/> Vendor Acceptance	
Method Used (For DV Only): <input type="checkbox"/> Review <input type="checkbox"/> Alternate Calc <input type="checkbox"/> Test	
Approved by: <i>mt vesin</i>	Date: <i>5/2/06</i>

**Minor Revisions**

EC No:	<input type="checkbox"/> Vendor Calc:
Minor Rev. No:	
Description of Change:	
Pages Affected:	
Prepared by:	Date:
Reviewed by:	Date:
Type of Review: <input type="checkbox"/> Design Verification <input type="checkbox"/> Tech Review <input type="checkbox"/> Vendor Acceptance	
Method Used (For DV Only): <input type="checkbox"/> Review <input type="checkbox"/> Alternate Calc <input type="checkbox"/> Test	
Approved by:	Date:

(continued on next page)



**Structural Integrity  
Associates, Inc.**

**CALCULATION  
PACKAGE**

File No.: PAL-09Q-301

Project No.: PAL-09Q

**PROJECT NAME:** Flaw Evaluation of Palisades CSW Piping Weld NSW-010A23

**Contract No:** N/A

**CLIENT:** Nuclear Management Company

**PLANT:** Palisades

**CALCULATION TITLE:** ASME Code Section XI Flaw Evaluation of Indications in CSW Piping Weld  
NSW-010A23

<b>Document Revision</b>	<b>Affected Pages</b>	<b>Revision Description</b>	<b>Project Mgr. Approval Signature &amp; Date</b>	<b>Preparer(s) &amp; Checker(s) Signatures &amp; Date</b>
0	1 - 10 A1 - A15 Computer Files	Original Issue	PH 5/04/06	GAM 5/02/06  NGC 5/02/06
1	1 - 10 A1 - A15 Computer Files	Revised ASME Code Section XI used for the evaluation	PH 5/04/06	GAM 5/02/06  NGC 5/02/06

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## 1 INTRODUCTION

During routine inservice inspection in the 2006 refueling outage, two rounded indications were identified in Weld NSW-010A23 of the critical service water (CSW) system Line HB-23 at Palisades Nuclear Plant (Palisades). These indications were identified using radiographic examinations. The rounded indications measured 0.140 and 0.125 inches.

The piping is a 3-inch NPS assumed to be fabricated from ASTM A106 Grade B carbon steel. An evaluation performed by NMC personnel indicates that the observed flaws do not meet the ASME Code, Section XI acceptance standards of Table IWB-3514-4. Consequently, per IWA-3300, the indications were combined into a single subsurface flaw and evaluated per the guidelines of ASME B&PV Code, Section XI, IWB-3650, which include acceptance criteria based on the failure mode. A conservative fatigue crack growth evaluation is then performed to determine the adequacy of continued operation of the piping system with the observed indications.

## 2 TECHNICAL APPROACH

The flaw evaluation consists of the following tasks:

- Perform a flaw evaluation based on the guidelines of ASME B&PV Code, Section XI, IWB-3650 to calculate the allowable flaw size for the CSW pipe weld. Applied stresses due to the moment loading from the piping design analysis are used. Given that the material of the pipe elbow is carbon steel, the flaw acceptance criteria of Paragraph IWB-3650 of Reference 1 are used. This paragraph requires the use Appendix H of ASME Code, Section XI, which has screening criteria for determining the failure mode (linear elastic fracture mechanics (LEFM), elastic-plastic fracture mechanics (EPFM) or limit load).
- Determine the stress intensity factors at the flaw and perform a fatigue crack growth analysis to compare end-of-evaluation period flaw size to the allowable flaw size computed above.
- The ASME Section XI Code of record at Palisades is the 1989 Edition. However, for this evaluation the Addenda through 1990 will be used since prior to this Addenda, there were no provisions in the Code for performing flaw evaluation for ferritic piping and alternate means had to be used to meet the safety margins in the Code.

## 3 DESIGN INPUT

### 3.1 Design and Operating Conditions

The design and operating conditions of the CSW system are provided by Reference 2. The pressure and temperature data for CSW Line HB-23 is as follows:



- Design Temperature = 300°F
- Design Pressure = 100 psig
- Maximum Operating Temperature = 170°F
- Maximum Operating Pressure = 125 psig
- Normal Operating Temperature = 114°F
- Normal Operating Pressure = 65 psig

### 3.2 Pipe Dimensions

The CSW pipe where the indication was discovered is an 3-inch Schedule 40 pipe [3]. The nominal dimensions of the pipe are:

- Nominal Outer Diameter = 3.5 in.
- Nominal Wall Thickness = 0.216 in.

### 3.3 Material Properties

The CSW system pipe containing the indication is assumed to be fabricated from ASTM A106 Grade B carbon steel per Reference 3. The design allowable stress,  $S_m$ , of the weld metal is taken to be the same as that of the base metal of the pipe. At the normal operating temperature of 65°F [2],  $S_m$  is equal to 20,000 psi [5]. Therefore, the flow stress,  $\sigma_f$ , defined as  $2.4 S_m$ , is equal to 48,000 psi. However, conservative default values derived from Appendix H of ASME Code, Section XI ( $S_m = 18,100$  psi) are used in the evaluation.

### 3.4 Flaw Characterization

The indications are rounded indications located in the lower vertical elbow weld NSW-010A23 on Line HB-23 of the CSW system [4]. The inspection results summarized in References 4 and 6 show that the largest indication is 0.14 inches diameter rounded, centered near the neutral axis, 0.1 inches from the outer surface of the weld. The other indication is 0.125 inches in diameter. Using the flaw characterization rules of ASME Section XI, IWA-3300, this flaw is classified as a subsurface flaw. Per ASME Code, Section XI, IWA-3370, indications detected by radiographic examinations shall be considered to be linear indications. Hence, the lengths of the flaws are combined to give a total length of 0.265 inches. The depth of the combined flaw is the maximum diameter of the two indications, which is 0.14 inches. If the flaw is conservatively considered a surface flaw, the flaw depth to thickness ration is 0.65.

### 3.5 Applied Stresses

The applicable stresses at the location of the indication are provided by Reference 7 which contains stress results from a piping analysis of the CSW piping system. Maximum stresses due to pressure, deadweight, seismic loadings and thermal expansion are extracted from the piping analysis at the node representing the weld (Node 115) for use in this evaluation.

The following maximum stress values at Node 115 (beginning of elbow) are used herein:

- Pressure + Deadweight,  $P + DW = 0.517$  ksi



- Pressure + Deadweight + Seismic, P+DW+SEIS = 0.965 ksi
- Thermal Expansion, T = 0.002 ksi

#### 4 ASSUMPTIONS

1. The service life is assumed to be 40 years from the date of this evaluation (40 years + 20 years license extension).
2. For this evaluation is assumed that the location of the flaw will experience 400 cycles of the combined maximum load (Pressure + Deadweight + Seismic + Thermal) which correspond to 40 years of original plant life plus 20 years of license extension.
3. The piping material per the piping specification can be ASTM A-106 Grade B or A53 Grade B or SA-106 Grade B. While the mechanical properties of these materials are identical, ASTM A-106 Grade B will be assumed for this evaluation.

#### 5 CALCULATIONS

##### 5.1 Allowable Flaw Size Calculation

The material of the flaw is assumed to be ferritic steel SA-106 Grade and the maximum operating temperature of the CSW line is 170°F. Therefore, as determined from the screening criteria, the LEFM methodology described in ASME Code, Section XI, Appendix H [1] is used in this evaluation in lieu of the other two failure modes (EPFM and limit load). The technical approach consists of determining the critical flaw size in the pipe which corresponds to a stress intensity factor equal to the material fracture toughness. The allowable flaw size is derived from the critical flaw by applying the code specified safety factors.

In this evaluation, default ASME Code Section XI, Appendix H material properties at lower shelf temperature are conservatively used. The evaluation was performed using SI's computer program **pc-CRACK™** [8].

The **pc-CRACK™** output file for the analysis is presented in Appendix A. It shows that for the observed flaw length, the allowable flaw depth is 75% of wall thickness, which is greater than the depth of the observed flaw of 65% of wall thickness.

##### 5.2 Stress Intensity Factors Calculation

A linear elastic fracture mechanics and fatigue crack growth evaluation is performed for the observed indication using **pc-CRACK™**. The fracture mechanics model of an elliptical surface flaw in an infinite plate, as illustrated in Figure 2, is conservatively used in this evaluation. The model with a flaw aspect ratio of 0.5 is used in the evaluation since the actual ratio is 0.53 for the pipe weld indication under evaluation.

Using the applied stresses presented in Section 3.5, the stress intensity factors due to the different load combinations are determined. In the calculation of stress intensity factors, the pressure stress is taken as the membrane stress, which is constant across the wall thickness. The stresses from the deadweight, seismic and thermal expansion moment loads are taken as linearly varying through-wall bending stresses.

The calculated stress intensity factors are presented in Figure 3.

### 5.3 End of Life Fatigue Crack Growth Analysis

Since the indication is assumed to be surface connected, the end of life flaw size due to fatigue crack growth is calculated using the fatigue crack growth rate for ferritic steels exposed to water environments.

The fatigue crack growth rate for carbon and low alloy steel in water environment is given by Appendix A of ASME Code, Section XI as:

$$da/dN = CL * SL * dK^{5.95} \text{ for } dK < dK_{trn}$$

$$da/dN = CU * SU * dK^{1.95} \text{ for } dK \geq dK_{trn}$$

where,

$$dK = K_{max} - K_{min}$$

$$R = K_{min} / K_{max}$$

for  $R \leq 0.25$ :

$$SL = 1.0 \quad SU = 1.0 \quad dK_{trn} = 17.74$$

for  $0.25 < R \leq 0.65$ :

$$SL = 26.9 * R - 5.725 \quad SU = 3.75 * R + 0.06$$

$$dK_{trn} = 17.74 * \{(3.75 * R + 0.06) / (26.9 * R - 5.725)\}^{0.25}$$

for  $0.65 < R$ :

$$SL = 11.76 \quad SU = 2.5 \quad dK_{trn} = 12.04$$

where,

$$CL = 1.0200e-012$$

$$CU = 1.0100e-007$$

for the selected units of force, kip, and length, inch.

The fatigue crack growth is performed for the assumed number of 400 cycles of the maximum combined loading. The initial flaw depth of 0.14 inches is used.

The results of the fatigue crack growth evaluation show that the flaw in the CSW pipe weld does not grow after 400 cycles of the maximum combined loading range. This is because the stress range and, therefore, the corresponding stress intensity factor range are relatively small.

The pc-CRACK<sup>TM</sup> output file for the crack growth analysis is presented in Appendix A.

## 6 CONCLUSIONS AND DISCUSSIONS

Based on the results of the evaluation presented in this calculation package, the indications found during the inservice inspection of the CSW system Line are acceptable for continued operation based on the requirements of ASME Code, Section XI, IWB-3650. The allowable flaw depth for the observed combined flaw length is 75% of pipe wall thickness.

A fatigue crack growth analysis performed using a conservative fracture mechanics model and 400 cycles of the maximum combined loading shows that crack propagation by fatigue is not a concern as the flaw growth did not grow. This indicates that the allowable flaw depth will not be reached during plant operation including 20 years of life extension.



## 7 REFERENCES

1. ASME Boiler and Pressure Vessel Code, Section XI, 1989 Edition with Addenda through 1990.
2. Nuclear Management Company (NMC), Palisades Nuclear Plant Piping Class Summary, SI File No. PAL-09Q-201.
3. Consumers Energy, Palisades Plant Stress Isometric 03316, Drawing No. VEN-M-101, Sheet No.2746, Rev. 6, "Service Water From Engineered Safeguards Cooler V-27 C &D West," SI File No. PAL-09Q-202.
4. NMC Radiographic Examination Report, Sheet Number P-6-8001, dated 4/5/06, SI File No. PAL-09Q-203.
5. ASME Boiler and Pressure Vessel Code, Section III, Division 1, Appendices, 1989 Edition.
6. NMC Ultrasonic Thickness Examination Report, Sheet Number MA0-01, dated 4/27/06, SI File No. PAL-09Q-204.
7. Partial ADLPIPE Stress Analysis Output for CSW System Piping Analysis, EA-03316, 1/9/1995, SI File No. PAL-09Q-205.
8. **pc-CRACK™** for Windows, Version 3.1-98348, Structural Integrity Associates, 1998.



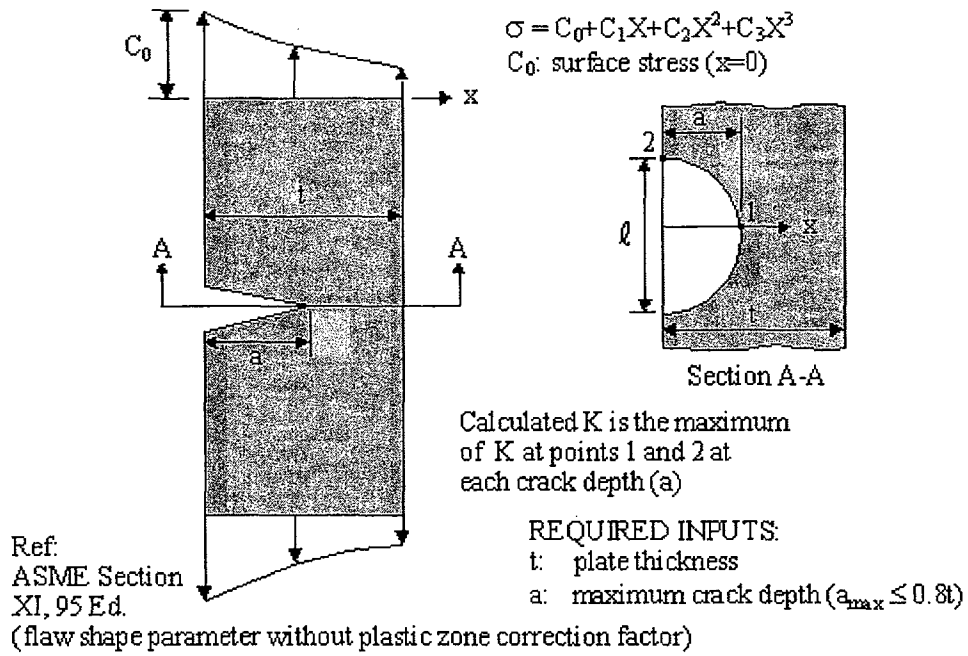


Figure 1: Elliptical Crack in Infinite Plate Model

### Stress Intensity Factors

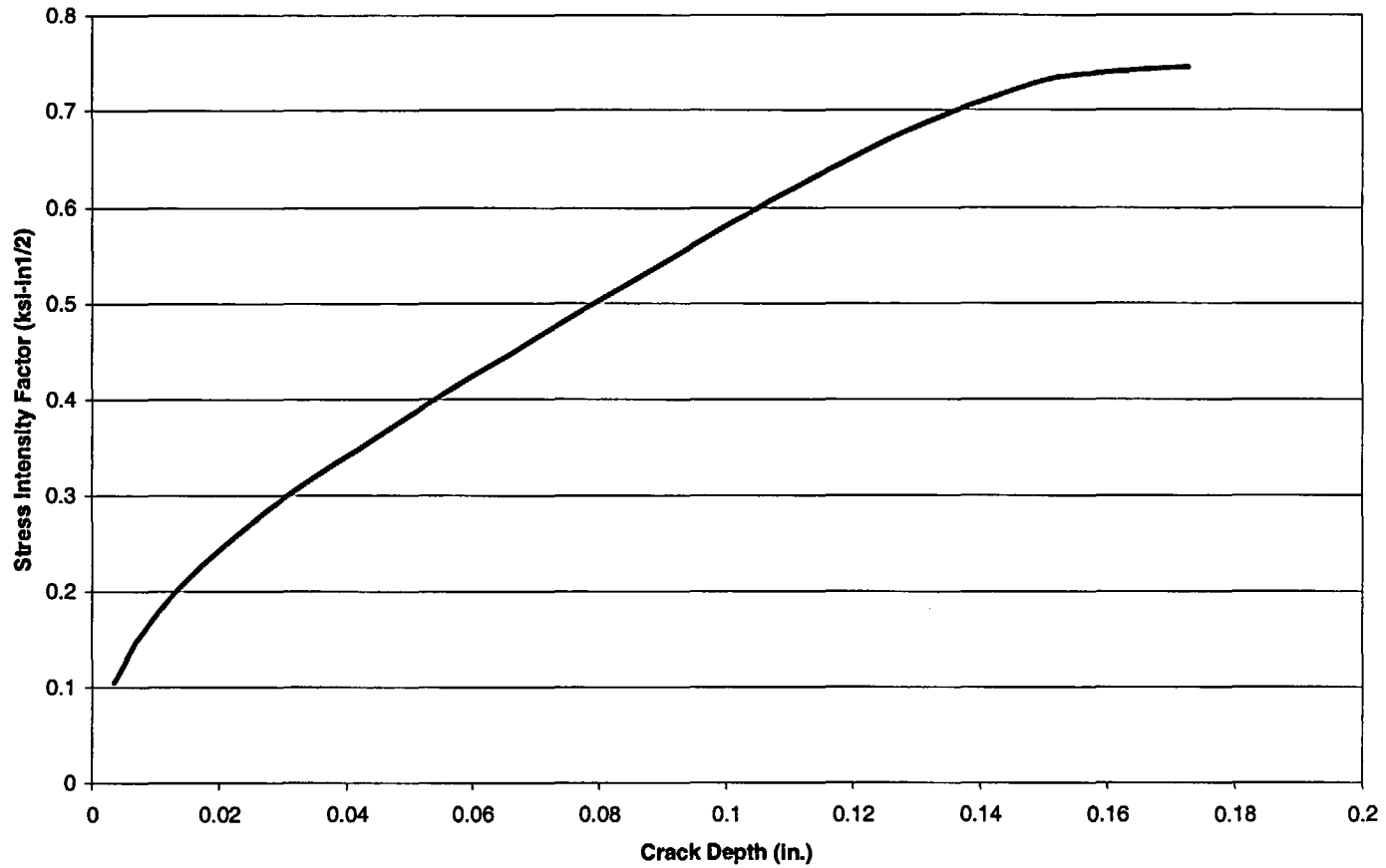


Figure 2: Applied Stress Intensity Factor

**APPENDIX A**  
**pc-CRACK OUTPUT FILES**

<b>Filename</b>	<b>Description</b>	<b>Pages</b>
PAL_ALW.OUT	Allowable Flaw Size Calculation	A2 – A3
PAL_FCG1.OUT	Fatigue Crack Growth Analysis	A4 – A15



## pc-CRACK Output File for Allowable Flaw Evaluation

tm  
pc-CRACK for Windows  
Version 3.1-98348  
(C) Copyright '84 - '98  
Structural Integrity Associates, Inc.  
3315 Almaden Expressway, Suite 24  
San Jose, CA 95118-1557  
Voice: 408-978-8200  
Fax: 408-978-8964  
E-mail: pccrack@structint.com

Allowable Flaw Size Evaluation  
Using ASME Section XI, IWB-3640/50 Procedures and Criteria  
For Circumferential Crack in Carbon Steel Piping

Date: Mon May 01 12:29:13 2006  
Input Data and Results File: PAL\_ALW.CNS

Title: PALISADES, ESW PIPE, CRITICAL FLAW EVALUATION

Material: Seamless/Welded Wrought CS Pipe and Pipe Fitting, YS<=40ksi (Category 1)

### Material properties:

Design stress = 18.1000  
Flow stress = 43.4400  
Elastic modulus = 26000.0000  
Poisson ratio = 0.3000  
Yield stress = 27.1000  
JIC:  
Lower shelf = 45.0000  
Upper shelf = 600.0000

The evaluation assumes default material properties  
for a lower shelf temperature

### Pipe geometry:

Outer diameter = 3.5000  
Wall thickness = 0.2160

### Crack geometry:

Crack depth = 0.1400  
Crack length = 0.2650

Kr' = 0.0256  
Sr' = 0.0134  
Sc = 1.9077

The flawed pipe is assumed to fail by brittle fracture (LEFM).  
The allowable flaw size is determined using code formulas.  
Default safety factors for normal operating (incl. upset and test) condition.

Membrane stress (Pm) = 0.5710 (safety factor = 2.7700)  
Bending stress (Pb) = 0.4480 (safety factor = 2.7700)  
Expansion stress (Pe) = 0.0020 (safety factor = 1.0000)



File No.: PAL-09Q-301

Revision: 1



Design stress = 18.1000  
(Pm + Pb) / Sm = 0.0563  
KIr (residual stress) = 0.0000 (safety factor = 1.0000)  
Nominal pipe size= 3.0000  
a/t = 0.6481  
l/circumference = 0.0241  
allowable a/t = 0.7500

End of pc-CRACK Output

## pc-CRACK Output File for Fatigue Crack Growth Analysis

tm  
 pc-CRACK for Windows  
 Version 3.1-98348  
 (C) Copyright '84 - '98  
 Structural Integrity Associates, Inc.  
 3315 Almaden Expressway, Suite 24  
 San Jose, CA 95118-1557  
 Voice: 408-978-8200  
 Fax: 408-978-8964  
 E-mail: pccrack@structint.com

### Linear Elastic Fracture Mechanics

Date: Mon May 01 12:30:50 2006  
 Input Data and Results File: PAL\_FCG1.LFM

Title: PALISADES, ESW PIPE, FATIGUE CRACK GROWTH ANALYSIS

Load Cases:

Case ID	Stress Coefficients				Type
	C0	C1	C2	C3	
Total	0.965	-4.148	0	0	Coeff

-----Through Wall Stresses for Load Cases With Stress Coeff-----

Wall Depth	Case Total
---------------	---------------

0.0000	0.965
0.0173	0.893323
0.0346	0.821645
0.0518	0.749968
0.0691	0.67829
0.0864	0.606613
0.1037	0.534935
0.1210	0.463258
0.1382	0.39158
0.1555	0.319903
0.1728	0.248226

Crack Model: Elliptical Surface Crack in an Infinite Plate (a/l=0.5)

Reference: ASME Boiler and Pressure Vessel Code, Section XI, '95 Ed.  
 Flaw shape parameter is without plastic zone correction.

WARNING: The stress intensity factor (K) is the maximum of  
 K at the surface and K at the deepest point at each crack depth.

Crack Parameters:


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Plate width: 0.2160  
Max. crack size: 0.1728

-----Stress Intensity Factor-----

Crack Size	Case Total
0.0035	0.0730043
0.0069	0.1031
0.0104	0.126088
0.0138	0.145373
0.0173	0.162275
0.0207	0.177471
0.0242	0.191585
0.0276	0.204768
0.0311	0.217127
0.0346	0.228793
0.0380	0.239861
0.0415	0.250408
0.0449	0.260663
0.0484	0.270693
0.0518	0.280372
0.0553	0.289731
0.0588	0.298798
0.0622	0.307594
0.0657	0.316243
0.0691	0.324987
0.0726	0.333532
0.0760	0.34189
0.0795	0.35007
0.0829	0.358083
0.0864	0.365936
0.0899	0.374191
0.0933	0.382319
0.0968	0.390326
0.1002	0.398215
0.1037	0.405992
0.1071	0.413659
0.1106	0.421651
0.1140	0.4297
0.1175	0.437667
0.1210	0.445556
0.1244	0.453367
0.1279	0.461103
0.1313	0.469093
0.1348	0.477352
0.1382	0.485553
0.1417	0.493699
0.1452	0.50179
0.1486	0.509825
0.1521	0.517955
0.1555	0.526485
0.1590	0.534972
0.1624	0.543417
0.1659	0.551819



File No.: PAL-09Q-301

Revision: 1



Crack growth results:

Total Cycles /Time	Subblock Cycles /Time	Kmax	Kmin	DeltaK	R	DaDn /DaDt	Da	a	a/thk
Block: 1									
1	1	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
2	2	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
3	3	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
4	4	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
5	5	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
6	6	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
7	7	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
8	8	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
9	9	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
10	10	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
Block: 2									
11	1	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
12	2	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
13	3	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
14	4	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
15	5	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
16	6	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
17	7	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
18	8	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
19	9	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
20	10	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
Block: 3									
21	1	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
22	2	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
23	3	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
24	4	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
25	5	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
26	6	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
27	7	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
28	8	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
29	9	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
30	10	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
Block: 4									
31	1	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
32	2	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
33	3	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
34	4	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
35	5	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
36	6	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
37	7	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
38	8	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
39	9	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
40	10	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65



















373	3	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
374	4	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
375	5	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
376	6	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
377	7	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
378	8	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
379	9	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
380	10	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65

Block: 39

381	1	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
382	2	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
383	3	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
384	4	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
385	5	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
386	6	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
387	7	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
388	8	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
389	9	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
390	10	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65

Block: 40

391	1	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
392	2	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
393	3	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
394	4	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
395	5	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
396	6	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
397	7	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
398	8	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
399	9	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65
400	10	4.90e-001	0.00e+000	4.90e-001	0.00	1.46e-014	1.46e-014	0.14	0.65

End of pc-CRACK Output