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OF LESIMKEPEAGE DIVISION

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AUG 1 7 1961

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Leo Dubinski, Assistant Morector for Materials Original Division of Compliance STATEMENT OF ENFORCEMENT ACTION -ENGLEBARD INDUSTRIES ATTLEBORO, MASSACHUSETTS LICENSE NO. SHM-185

CO:ULB

Reference is made to report dated February 17, 1961, of inspection on subject licensee, which was forwarded to your office by CO memo dated March 23, 1961.

It would be appreciated if you will let us know the status of enforcement action on this inspection. New York will defer scheduling a reinspection until informed that such action has been completed or that none is planned.

Thank you for your cooperation.

ce: R. W. Kirkman, MY 4

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Dubinski

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8/ /61

THE COMMONWEALTH OF MASSACHUSETTS Dept. of Public Health

Ammust 9. 196

State House, Boston 33

EOL Div of Compliance

b. I. Makepoess Division Ingelmed Infostries, Inc. Fine and Daman streets Attlebore, Massakastis Roi FielMVIII Redicective Ligsld Meste Maporal System 61 Angelherd Industries, D. N. Metaporae Miviadam, Route 192

Charles and the

A recent emmination by an empireer from this Department poveshed tost the vaste disposal system at the Engelbard Labouries Plant, D. E. Subspaces Mivision, Soute 152, Flainville, was not operating optisfactorily. It use noted that when a load was applied to the system, liquid vester exateining redicative material overfland to the sparace of the ground.

The Department is informed that earing the institled April 1961, the leading pite nors purped out by the Hild Southery Camping Service, 2015 Dangy Road, Morth Attleborough, and that Wis works in sold to have been overtually disposed of at the Spath Maleborough Service Transmont Plant.

The existing direct for the first that the required and of the Department, as puttings in a commitment of to you detect february 4, 1950, at her 1954 of the initial other of a record localing pit, have not been complicat of the side suber eleven back been descripted to seen equinat possible elevent logs of specimentary at a strictled to seen equinat possible elevent logs of specimenture report to the specime of the ground.

The Department of Public Ecolite bereky withfrom approval of the open dispersive pointing the cohject plant cai requires that your account charged aveing pointing the cohject plant cai requires that your account charged the convious of a gualified conjunct to design and subsit when he to a Department for approval for charged to mate transmut building at Pending the approval of plans for the and facilities and their individual, at no the approval of plans for the and facilities are our face individual, at no the approval of plans to constitue cate the our face of the ground.

the legerment regions that it is achieved of your tables in this action before September 1, 1961.

Yery will soone,

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NYEO COMPLEXICE DIVISION

AUG 24 1961

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Astencian: Nr. H. Y. Witteelorf, Control Manager

Care 2 modest

Theis reflects to the inspectition constanted on December 11 and 13, 1950, of your artivities antherical weder ADI Dyyrodret Material License No. 22-5214-1, Senson Material License No. 5-5161, and Special Deciser Natarial License To. 626-165.

Mr. Ren

Cherra were no finds of nerrowering tores saind for ifactors He. 20-5216-1. Minh reacted to linease Sec. C-7161 and ONE-185. It appears that certain of point detivities were not conducted in fail compliance with the resultaness of the ASC's "Resulting for Protection Against Maileries," Jump 20, Mile 10, Gade of Reducil Regulations, in these

1. Some film bodge spanning indicate that during the parts of January 9, 1980 through Director 15, 1960, Mp. Descript Rodard 1's whale body expension to bets and gamen puttation the in antonia of 9009 will breakty the is any and of several perials of 13 consumptive useks, this is in visioning of better 20.101(s)(2)(15), "Experime of Maileticals in particulation."

L. Surveys parterned partment to Kasting 20.901(*), "Automps," were not almostic in that:

> A. 900 have not determined compliance with Section 20.101(b), "Constantsections in Silicont) as encentriced actual," with regoodt to sinterno entries related to manuatricted areas desing inclosuration of encountricted areas desing inclosured entitles, and

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b. pass have not departured admollaged with Section 10.101(a). "Exposure of individuals in restricted State," with pappent 25 the formate solt operdeparts exposure to airborts solidantivity.

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- 3. Air deschalsents, is such of which was showed 600 remain of descharted watering, were use inhelial as remained by Section 70.203(2)(2) and (2)(4), Numerican signs, labels and signals."
- 4. A new pelline are which contained 1160 prime of 27. Mariana materia, who get isboled as excelled by Marian 20.203(C)(1) and (C)(4), "Consiler vigue, Isbals and signals."

Dependent to the provisions of Bestion 1.801(s), "Montae of violation, of the ABC's "Rules of Prestice," Part 2, Ticle 10, Code of Foderal Regulations, you are tequested to notify this office, within thirty days of your resulpt of this notice, of sky these violations eccurred and inform is of the corrective steps taken or to be instituted in aphieving correction and provesting further violations and the date when buck correction and full compliance will be Achieved.

Alasse note the clustions listed above are usin under 10 CMA 20 prior to its revision as Jacobry 1, 1961. Maslaged is a copy of the former 10 CPA 20 under which you use imported and a copy of the second Note 10 which is surrantly effective.

themak your four your Latter dated May 10, 1961, in which you shots that We define the surply on accounts limits purposet to Dection M0.101(%). "Reposers of instivionils to rediction in restricted erens," of present 10 072 20,

Dea: Compliance Division, MQ) Sampliance Division, MQ) Sampliance Division, MYON) w/cpy ltr 3/10/61 Tublic Document Room)

Sher R. Price Addistant Director Mivision of Licensing And Regulation

Intellogent wat i L. 10 CPA 20 S. 10 CPA 20 Answer S. 10 CPA 2 S.

DIA:25 CT BLA CENTING EXTYLee

BNGELHARD INDUSTRIES. INC.)

D. F. MAKERY ACP DIVISION PINE & DUNHAN STREETS ATTLEBORD MASS NO. ATTLEBORD XMISSI MY 5-9358

MAY 1.1 1931

1 40_ 70

🖌 May 10, 1961

Gantleman;

Reference: Our Letter of April 24, 1961 Concerning Radiation Overexposure

overexposure to two of our personnel, we have made further study of the situation and feel that in view of provisions stated in 10 CFR 20 per. 20,101 (b.), these people may be allowed to resume their jobs as melters immediately.

determined the accumulated occupational dose for each of the fact that we have on form AEC-4, and have found that the exposures to the whole body received during the first quarter of 1961 were less than three rems and did not exceed the accumulative occupational exposures as determined by the formula S(N-18).

through more rigid supervision and revised operating procedures as much as possible the foregoing information, we feel that our interpretation of the regulations is correct and have allowed the two man to resume work on the melting furnace.

> Very truly yours, D. E. MAREPEACE BIVISION

noton M. Win Norton H. Weiss

Norton M. Weiss Health and Safety Manager

NMV:dc

CC: Manager, New York Operations Office B.H. Gardiner, Chicago Operations Office T.F. Kelly, Commonwealth of Massachusetts

april 10,1961

Response Electric Corporation

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Lytil Johnson M. I. n. of Micensing & Regulation Atomic Energy Commission Fington 25, D. C.

See Str

Pursuant to 10 CFN 71, Paragraph 71.23, application is made of with for approval to ship inn-irradiated WTR fuel elements from inghouse Testing Reactor, Waitz Mill, Fennsylvania to the following testime, in addition to those authorized in your letter of March 31, 1961:

> Englehard Industries, Inc. 149 Murray Street Newark, New Jersey Makepeace Division of Englehard Industries, Inc. Route 152

Flainville, Massachusetta

The sulpments will be carried out unler the Special Nuclear Materials Privision of the Operating License TR-2. All other a mittors applicable under the present permit to ship to the Westinghouse Atomic wer Department, Fired Hills, Pa. and to the Westinghouse Atomic File Department; Cheswick, Pa. will apply.

If you require additional information, please feel free to contact us.

Very truly yours,

2.6 Robert J. Catlin, Manages Health Physics Section

H. . : paw

YOU CAN DE SUSE, IN MY Westinghouse

OPTIONAL FORM NO. 10

UNITED STATES GOVERNMENT Memorandum

TO : J. C. Clarke, Manager New York Operations Office

DATE: February 23, 1961

FROM : Kenneth A. Dunbar, Manager Chicago Operations Office

SUBJECT: PHYSICAL INVENTORY OF LICENSE MATERIALS AS OF 12/31/60 -ENGELHARD INDUSTRIES, INC., D. E. MAKEPEACE DIVISION, SNM-185

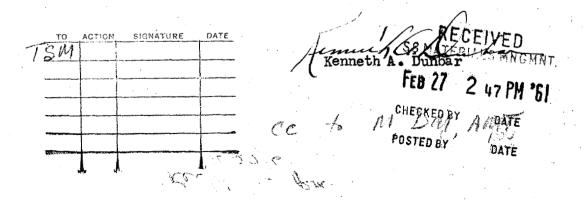
TS:JP

A complete physical inventory was made of SS materials, as of December 31, 1960, in conjunction with our SS materials survey of Station DEM. The following is an analysis of the difference between the inventory reported, as of December 31, 1960, on Form AEC-578, and the physical inventory:

	Enriched Element	Uranium (Gm) Isotope
Ending Inventory, Form AEC-578 Physical Inventory as of	3,954,199.00	1,044,318.16
12/31/60	3,947,127.26	1,042,676.74
Difference	7,071.74	1,641.42

According to the licensee, the difference is not defined as a loss for the following reasons:

- (a) Estimates have been included in the inventory of miscellaneous scrap.
- (b) All elements are shipped on an analytical basis.
- (c) A large quantity of scrap of questionable value is in the process of recovery.
- (d) Any difference that arises at the conclusion of a completed contract will be taken up at that time.





UNITED STATES ATOMIC ENERGY COMMISSION CHICAGO OPERATIONS OFFICE 9800 SOUTH CASS AVENUE ARGONNE, ILLINOIS

October 12, 1960

Mr. Edward O'Neil SS Materials Representative D. E. Makepeace Division Pine and Dunham Streets Attleboro, Massachusetts

Dear Mr. O'Neil:

We have rescheduled our SS Materials Management Survey for the period November 28 through December 2, 1960 to coincide with the year-end closing of November 30, 1960 mentioned. in your October 5, 1960 letter.

We will advise you later concerning members of the survey team, pick-up arrangements and necessary reservations.

Very t ruly yours.

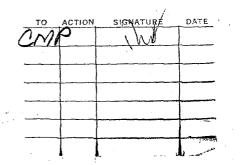
Sheldon Kops, Chief Nuclear Materials Branch Technical Services Division

cc: R. W. Kirkman, Director, Compliance Division, New York Operations Office

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September 28, 1960

Mr. Edward O'Neil, SS Materials Representative D. E. Makepeace Company Pine & Dunham Streets Attleboro, Massachusetts

Dear Mr. O'Neil:

The Nuclear Materials Branch of the Chicago Operations Office plans on conducting a nuclear materials management survey at D. E. Makepeace Company, Attleboro, Massachusetts from October 2h through October 28, 1960. The survey team will consist of Messrs. William P. Bonovan and John Pellettlere.

To assure ourselves that there is no commingling of licensee and accountability material, we plan on inventorying both groups of SS material.

We will contact you later concerning reservations.

Very truly yours,

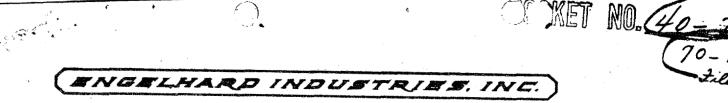
Sheldon Kops, Chief Nuclear Materials Branch Technical Services Division

cc: <u>R. W. Kirkman, Director</u> Compliance Division, New York Operations Office

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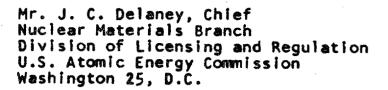
D. E. MAKEPEACE DIVISION PINE & DUNHAM STREETS ATTLEBORD, MASS. ATTLEBORD 1-0090

MM Klevin My Nelson OUR NEW TELEPHONE NUMBER IS CASTLE 2-5500

February 21, 1961

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Dear Mr. Delaney:

We would like to take this opportunity of commenting on your letter of February 10th addressed to Mr. Canham.

He has obtained a memorandum from Norton Weiss, our Health and Safety Officer, copy of which | am enclosing, herewith. We feel this covers the situation and trust you agree.

Thanking you for bringing these matters to our attention, we are

Very truly yours,

MAKEPEAGE DIVISION D. E.

W. F. Mittendorf Senior Vice-President

WFM/ms Enclosure

ENGELHARD INDUSTRIES, INC.

D. E. MAKEPEACE DIVISION ATTLEBORO, MASS.

DATE February 17, 1961

TOMR. C. A. Canham

SUBJECT ARC Letter of 2-10-61

COPIES TO

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Mr. W. F. Mittendorf

With reference to the above letter from the AEC mentioning two (8) instances of non-compliance with our license, the following comments are in order:

At the time of the alleged overexposure to Walker and Cloutier, July 1960, radiation surveys were made with G-N survey meters which were the only instruments available to us. It was felt that, in view of the high levels of radiation which were being encountered, instrumentation of a higher capability and wider range should be obtained. Additional instruments were procured and also additional personnel to utilize them properly.

We have been in compliance with sections 20.201, and 20.401 since September 1960 and this fact was confirmed by Mr. Klevin in his inspection made in December 1960.

Sincerely,

MIN

Norton M. Weiss

XMW/01