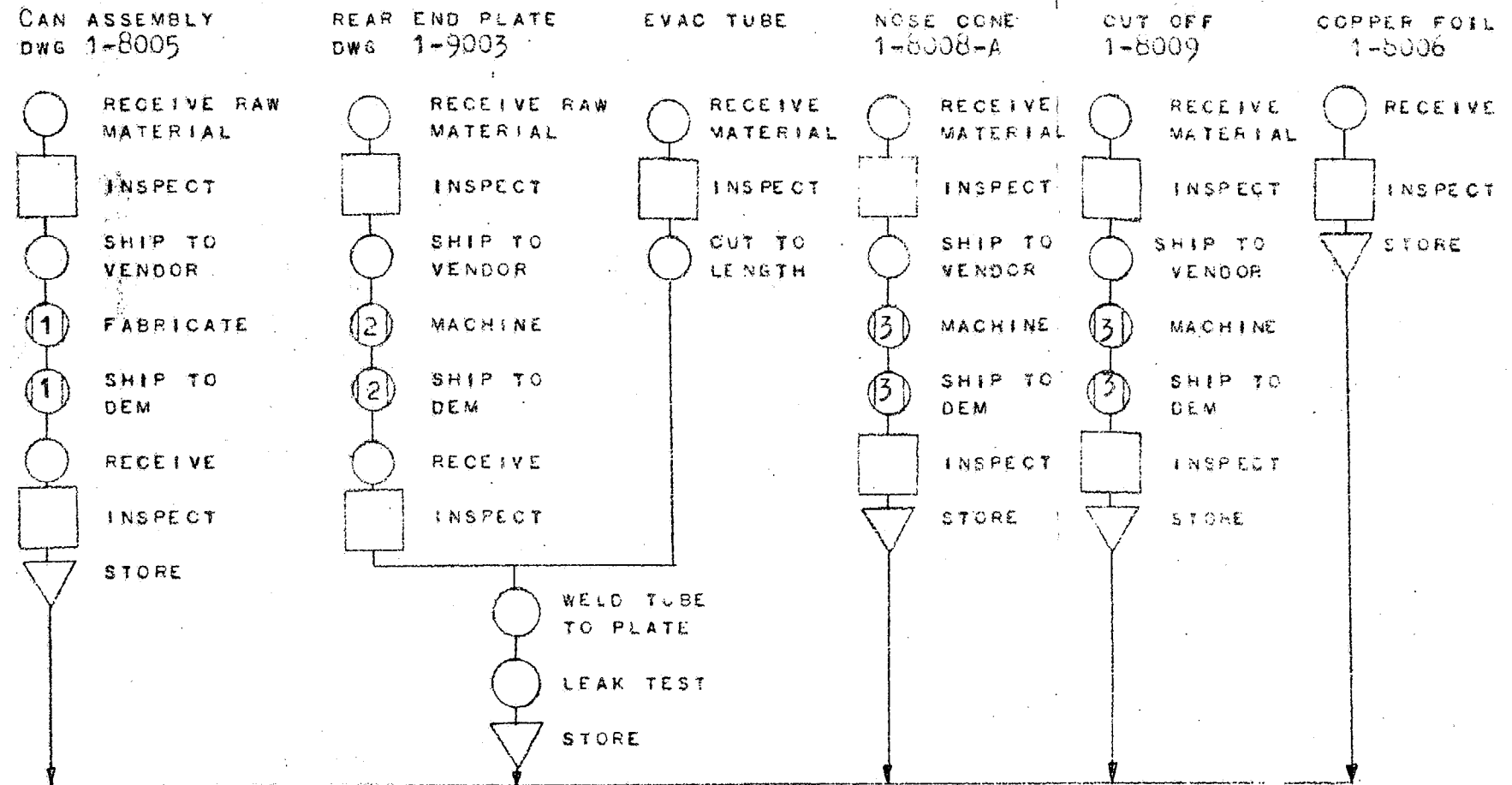
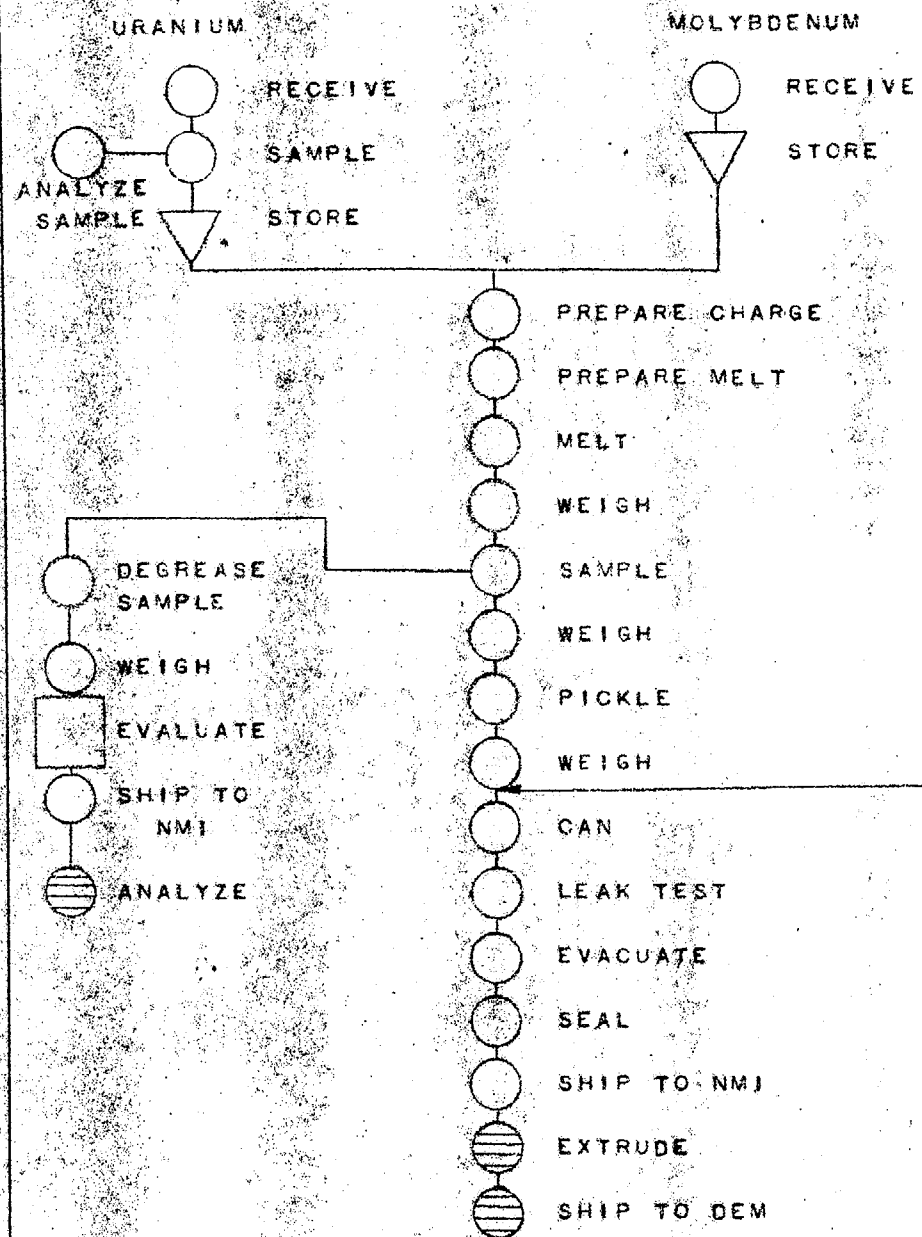


ENRICHED INGOT FABRICATION



PRDC Plans

- CODE
- OPERATION AT DEM
 - ◐ OPERATION AT VENDOR
 - ◑ OPERATION AT NMI
 - INSPECTION
 - ▽ STORAGE
- VENDOR CODE
- NO. 1 JACQUES & SON
 - NO. 2 LINDBERGS TOOL
 - NO. 3 PRECISION TOOL

CHG. LET.	DESCRIPTION	DATE	BY	APP.	CHG. NO.
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G-2	G-1	ITEM NO.	DRAWING NO.	DESCRIPTION	PROJECT NO.	USED ON ASS'Y	
TOLERANCES UNLESS OTHERWISE SPECIFIED		APPROVED		DATE	FINISH & SPECIFICATION		
DECIMAL		DRAWN		H. CORBISHLEY	11-30-60		
FRACTIONAL		CHECKED			MATERIAL & SPECIFICATION		
ANGULAR		APPROVED		J. Wilson	11-30-60		
BREAK ALL SHARP EDGES		ENGELHARD INDUSTRIES, INC.				SCALE	SIZE
REMOVE ALL BURRS		D. E. MAKEPEACE DIVISION				ATTLEBORO, MASS.	DRAWING NO.
						B	SK - 68
							REV.

ENRICHED SLUG FABRICATION

CAN ASSEMBLY
DWG 1-6003

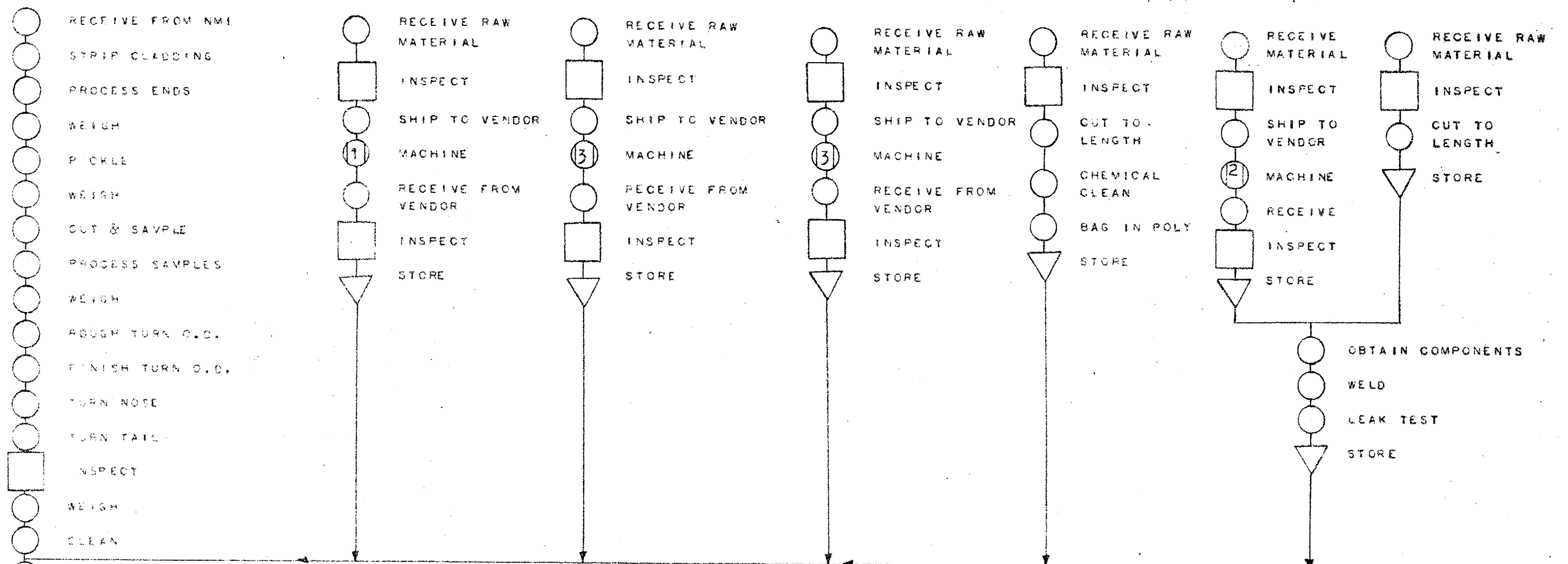
SECONDARY NOSE CONE
DWG 1-6005

SECONDARY CUT-OFF
DWG 1-6006

CLADDING SLEEVE
DWG 1-6007

END PLATE
1-6004

EVACUATION TUBE



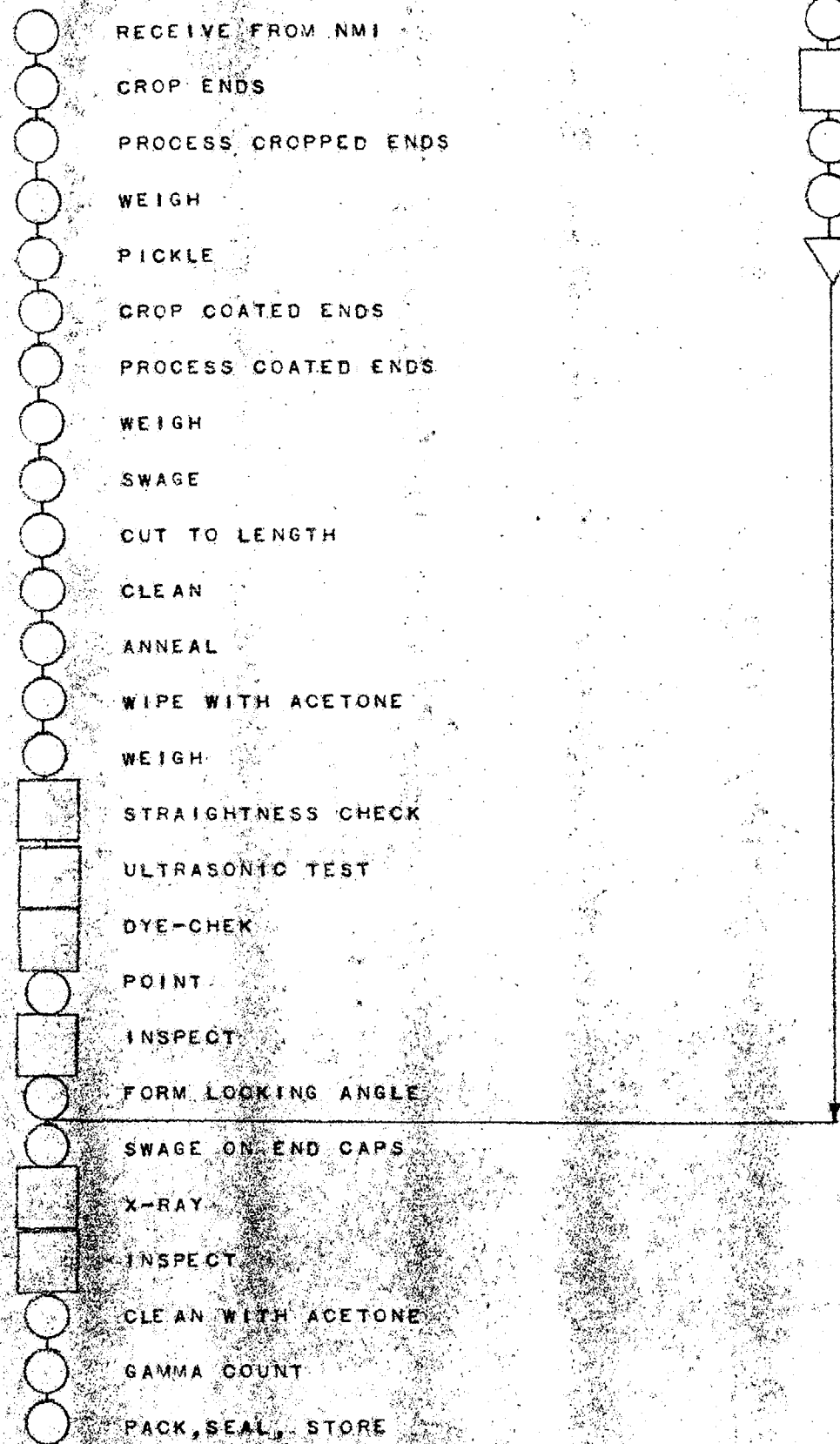
- CAN
- LEAK TEST
- EVACUATE
- SEAL
- PACK
- SHIP TO NMI
- EXTRUDE
- SHIP TO DEM

- CODE
- OPERATION AT DEM
 - ◐ OPERATION AT VENDOR
 - ◑ OPERATION AT NMI
 - INSPECTION
 - ▽ STORAGE

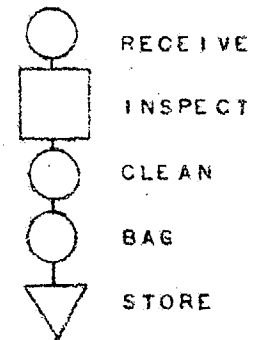
- VENDOR CODE
- No. 1 JACQUES & SON
 - No. 2 LINDBERG TOOL
 - No. 3 PRECISION TOOL

G-2	G-1	ITEM NO.	DRAWING NO.	DESCRIPTION	PROJECT NO.	USED ON ASS'Y
QUANTITY						
TOLERANCES UNLESS OTHERWISE SPECIFIED				APPROVED	DATE	FINISH & SPECIFICATION
DECIMAL				DRAWN	CORBISHLEY	NOV 68
FRACTIONAL				CHECKED		
ANGULAR				APPROVED	<i>J. Dillon</i>	11-30-68
BREAK ALL SHARP EDGES				ENGELHARD INDUSTRIES, INC. D. E. MAKEPEACE DIVISION ATTLEBORO, MASS.		SCALE
REMOVE ALL BURRS				SIZE	B	DRAWING NO.
						SK - 69
						REV.

ENRICHED PIN FABRICATION

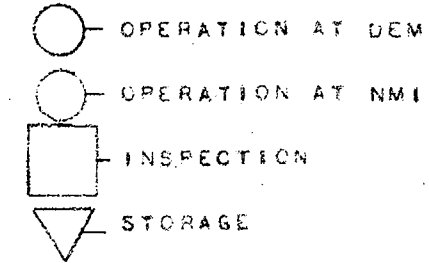


END CAPS



CHG. LET.	DESCRIPTION	DATE	BY	APP.	CHG. NO.
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CODE



G-2	G-1	ITEM NO.	DRAWING NO.	DESCRIPTION	PROJECT NO.	USED ON ASS'Y
QUANTITY						
TOLERANCES UNLESS OTHERWISE SPECIFIED			APPROVED	DATE	FINISH & SPECIFICATION	
DECIMAL			DRAWN		TITLE	
FRACTIONAL			CHECKED		FLOW CHART	
ANGULAR			APPROVED	11-20-65	P.R.D.C. ENRICHED PIN FABRICATION	
BREAK ALL SHARP EDGES			ENGELHARD INDUSTRIES, INC. D. E. MAKEPEACE DIVISION ATTLEBORO, MASS.		SCALE	REV.
REMOVE ALL BURRS					SIZE	
					DRAWING NO.	
					SK - 70	