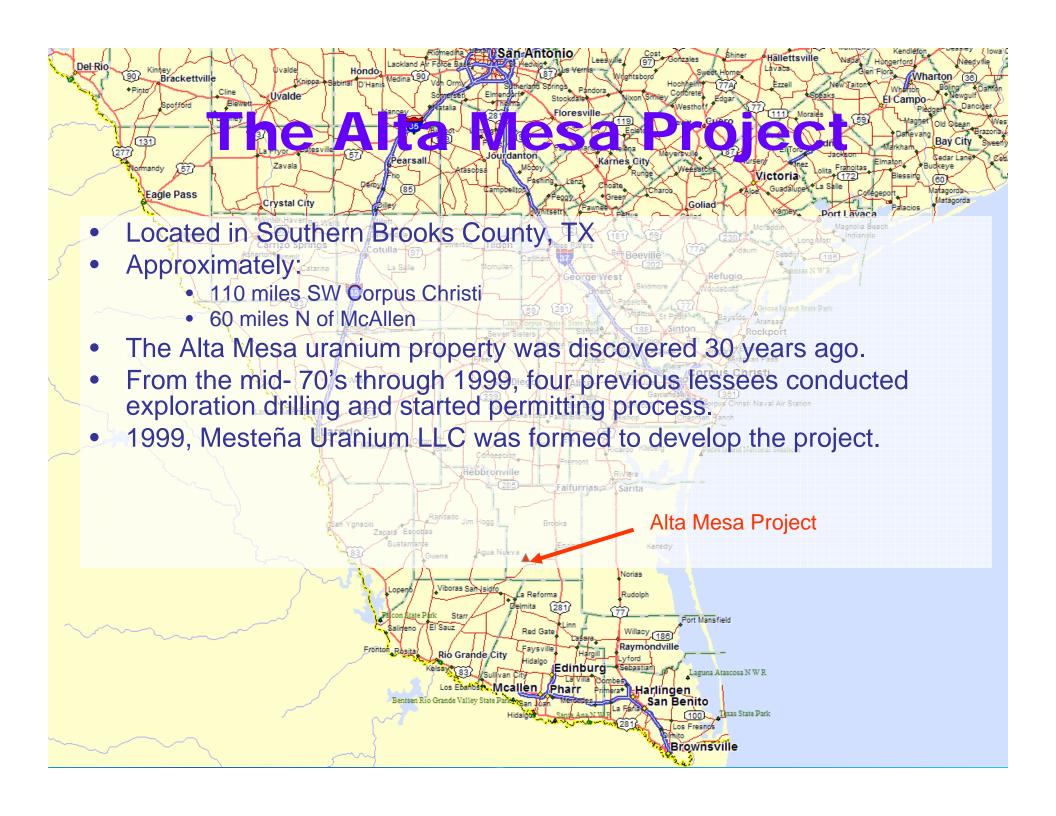


#### **New Project Challenges**

- Permitting and Licensing
- Availability of Trained Personnel
  - Experienced Workers
  - Technical Staff
- Equipment Availability
- Experienced Contractors
  - Construction
  - Drilling
- Cost Increases

Wellfield Development 11/04



#### The Alta Mesa Project

- Newest ISL Uranium Recovery Facility
- South Texas geology, characterized by:
  - Sedimentary formations with extensive oil and gas production.
  - Significant faulting resulting in source of geochemical setting.
  - Typical roll- front roll-front ore body with narrow fronts (<75 ft wide).</li>
- Operational Capacity
  - 5,000 GPM Design Flow Capacity
  - 1,000,000 lb U<sub>3</sub>O<sub>8</sub> Design Annual Production Capacity
- Carbonate In-Situ Leach Process
- Conventional Up-Flow Ion-Exchange System

### **The Alta Mesa Project**

- Licensing and Permitting (1999 2004)
- Project Development Commenced August 2004
  - Installation of Monitor Well Ring
  - Installation of Disposal Well
  - Commencement of Wellfield Development
- Plant Construction commenced January 2005.
- Commercial Operations started October 28, 2005
- First shipment of yellowcake product in January 2006.

## Licensing and Permitting

- Provides the greatest uncertainty to the timing of the startup of a new project.
- All ISL Uranium Recovery Facilities in the U.S. are required to obtain the following: (In Texas)
  - Radioactive Materials License (DSHS)
  - Class III UIC Permit (TCEQ)
  - Production Area Authorization (TCEQ)
  - Exploration Permit (TRC)
  - Class I UIC Permit (Disposal Well) (TCEQ)
- The time required for these approvals is varied.

#### Factors Effecting Approval Time

- Agency Staffing Levels
  - With the exception of a few operations, the focus of regulatory activity has been decommissioning.
  - As a result staffing levels have declined.
  - Retirements and transfers
- Regulations
  - Overlap in the regulating ISL facilities
    - NRC regulations, guidance, and policy.
    - UIC regulations.
    - Dual Regulation

Typical Wellfield manifold





- Turnover rates
  - Work ethic of younger employees.
  - Drug testing.
  - Competition for experienced employees
- Approaches to addressing need
  - Finding experienced personnel from former operations.
  - Training new employees and building workforce from local sources.
  - Dependence on experienced contractors.
  - Hiring graduating engineers and geologists and provide rapid "on the job" training

## Construction Challenges

- Getting Started
  - Material shortages
  - Steel for superstructure
  - Concrete and cement
- Finding equipment
  - Lead times extended during construction.
  - Vessels
    - New Fiberglass IX vessels had not been constructed in over 10 years.
    - · Fabrication of large fiberglass vessels limited manufacturers.
    - Steel pressure vessels (sand filters) had long lead times.
  - To address the lead time issues
    - Multiple supply sources
    - Material substitution, polyethylene tanks rather than fiberglass.

Placement of IX Columns 03/05

#### **Construction Challenges**

- Prepare for the unexpected
- Impacts of three hurricanes
  - Emily
    - 20 inches of rain
    - Flooding
      - Hampered construction progress
      - Stopped drilling activities for 2 weeks.

#### Katrina

- Impacted fuel supplies and costs
- Shortage of building materials (principally for metal buildings)
- Significant delays in equipment as normal transit was disrupted.

#### - Rita

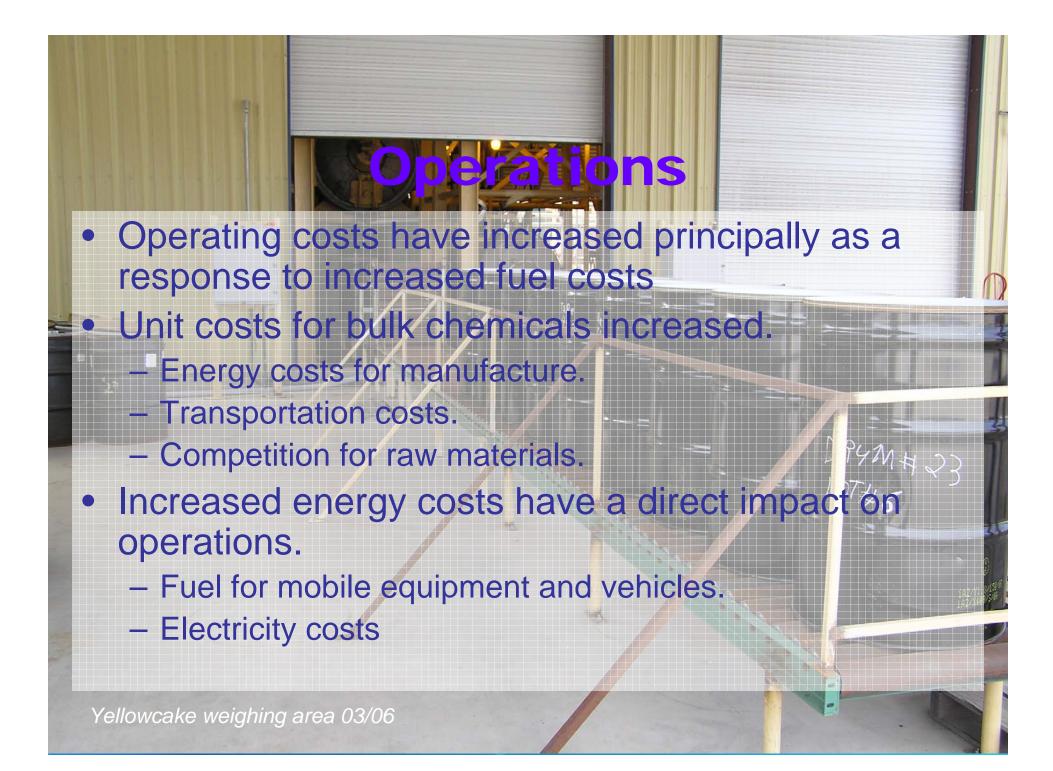
- Mandatory Evacuation
- Loss of manufacturing base for poly-ethylene piping
- Gulf Coast refineries (bulk chemical sources)
- Material shortages and supply source loss mandated process changes and adjustments operating requirements

#### Wellfield Development

- At Alta Mesa, 10 drill rigs are currently in use.
  - All are owned and operated by 3rd Party Contractors.
  - Drilling costs increased during 2004 and 2005,
    - Drilling costs increased by 20% driven by increased fuel, insurance, and labor costs
    - Higher costs are creating additional cost increase pressure.
- Material costs for wellfield installation increased overall by almost 15% through 2005.
  - Portland Cement (over 60% increase)
  - PVC Casing (over 30% increase)
  - Poly-ethlylene piping (over 50% increase)

# Plant Construction///

- During construction, significant and unanticipated cost increase occurred.
- Foundation and superstructure construction costs nearly doubled.
  - Concrete shortages and cost increases
  - Steel prices
- Electrical Installation Costs almost tripled.
  - Raw material cost increases (copper)
  - Installation of additional motor controls to accommodate electrical supplier limitations



#### Conclusions

- The greatest uncertainty for a new project is the licensing and permitting process.
  - Regulatory certainty is a key factor in project planning.
  - Timelines for approval are too dependent on factors outside of operators control.
- Resources such as experienced personnel and trained contractors are a valued commodity.
- Old assumptions of relative cost stability during construction and operations no longer hold.
- Cost contingencies should be re-evaluated for being too conservative.
- Currently, product prices are staying ahead of production cost increases.