



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
REGION IV  
611 RYAN PLAZA DRIVE, SUITE 400  
ARLINGTON, TEXAS 76011-4005

June 17, 2006

Castlerock Engineering  
ATTN: Andy Pilskalns  
1114 East Babcock Street  
Bozeman, Montana 59715

SUBJECT: NEW LICENSE

Please find enclosed License No. 25-29229-01. An environmental assessment for this action is not required, since this action is categorically excluded under 10 CFR 51.22(c)(14)(viii). You should review this license carefully and be sure that you understand all conditions. **We have not added the Radium-226 portable gauge you requested since this material is not yet under the jurisdiction of the NRC. You should contact the Montana Department of Public Health and Human Services in Helena, Montana for information concerning the registration of any radium sources you wish to acquire.** If you have any questions, please contact me at 925-673-9646.

The NRC needs your Taxpayer Identification Number in order to make payments (refunds). Please complete and return the self-addressed, stamped NRC Form 531, "Request for Taxpayer Identification Number," which is enclosed for your convenience along with a copy of NRC Form 3, "Notice to Employees", which needs to be posted in accordance with 10 CFR 19.11.

**Please note that 10 CFR 30.34, Terms and conditions of licenses, was revised to enhance the security requirements for portable gauges containing byproduct material. This revision became effective July 11, 2005. Revised 10 CFR 30.34 now requires that "each portable gauge licensee shall use a minimum of two independent physical controls that form tangible barriers to secure portable gauges from unauthorized removal, whenever portable gauges are not under the control and constant surveillance of the licensee" (i.e., when not in use). Guidance on these security procedures is provided in the errata sheet for Appendix H of NUREG-1556, Volume 1, Revision 1 which can be found in the following link: <http://www.nrc.gov/reading-rm/doc-collections/nuregs/staff/sr1556/v1/r1/>.**

NRC's Regulatory Issue Summary (RIS) 2005-31, provides criteria to identify security-related sensitive information and guidance for handling and marking of such documents. This ensures that potentially sensitive information is not made publicly available through ADAMS. The RIS may be located on the NRC Web site at: <http://www.nrc.gov/reading-rm/doc-collections/gen-comm/reg-issues/2005/> and the link for frequently asked questions may be located at: <http://www.nrc.gov/reading-rm/sensitive-info/faq.html>. Pursuant to NRC's RIS 2005-31, the enclosed materials license will be made publicly available.

NRC expects licensees to conduct their programs with meticulous attention to detail and a high standard of compliance. Because of the serious consequences to employees and the public that can result from failure to comply with NRC requirements, you must conduct your radiation

safety program according to the conditions of your NRC license, representations made in your license application, and NRC regulations. In particular, note that you must:

1. Operate by NRC regulations 10 CFR Part 19, "Notices, Instructions and Reports to Workers: Inspection and Investigations," 10 CFR Part 20, "Standards for Protection Against Radiation," and other applicable regulations.
2. Notify NRC in writing of any change in mailing address.
3. In accordance with 10 CFR 30.36(d), notify NRC, promptly, in writing within 60 days, and request termination of the license:
  - a. When you decide to terminate all activities involving materials authorized under the license whether at the entire site or any separate building or outdoor area;
  - b. If you decide not to acquire or possess and use authorized material; or
  - c. When no principal activities under the license have been conducted for a period of 24 months.
4. Request and obtain a license amendment before you:
  - a. Change Radiation Safety Officers;
  - b. Order byproduct material in excess of the amount, radionuclide or form authorized on the license;
  - c. Add or change the areas or address(es) of use identified in the license application or on the license, except for areas of use where byproduct material is used only in accordance with either 10 CFR 35.100 or 35.200; or
  - d. Change the name or ownership of your organization.
5. Submit a complete renewal application or termination request at least 30 days before the expiration date on your license. You will receive a reminder notice approximately 90 days before the expiration date. Possession of radioactive material after your license expires is a violation of NRC regulations.

In addition, please note that NRC Form 313 requires the applicant, by signature, to verify that the applicant understands that all statements contained in the application are true and correct to the best of the applicant's knowledge. The signatory for the application should be the licensee or certifying official rather than a consultant. Since the NRC also accepts a letter requesting amendment or renewal of an NRC license, the signatory for such a request should also be the licensee or certifying official rather than a consultant.

NRC will periodically inspect your radiation safety program. Failure to conduct your program according to NRC regulations, license conditions, and representations made in your license application and supplemental correspondence with NRC may result in enforcement action against you. This could include issuance of a notice of violation; imposition of a civil penalty; or

an order suspending, modifying, or revoking your license as specified in the NRC Enforcement Policy. The NRC Enforcement Policy is available on the following internet address:  
<http://www.nrc.gov/what-we-do/regulatory/enforcement/enforc-pol.pdf>.

The NRC no longer publishes the NRC Rules and Regulations loose leaf supplements due to budget constraints. However, an electronic version of the NRC's regulations is available on the NRC Web site at [www.nrc.gov](http://www.nrc.gov). To view these regulations, highlight "Electronic Reading Room" and choose "Regulations" on the drop down menu. An electronic version of the NUREG-1556 Series publications is also available on the NRC Web site. To view these guidance documents, highlight "Electronic Reading Room," choose "All Document Types" on the drop down menu. Scroll down to "NUREG-Series Publications" and select "Publications Prepared by the NRC Staff." Then, choose "NUREG-1556" from the table and select the appropriate volume(s) for your license type.

In accordance with 10 CFR 2.390 of the NRC's "Rules of Practice," a copy of this letter and its enclosure will be available electronically for public inspection in the NRC Public Document Room or from the NRC's document system (ADAMS). ADAMS is accessible from the NRC Web site at <http://www.nrc.gov/reading-rm/adams.html>.

Thank you for your cooperation.

Sincerely,

**IRA**

James L. Montgomery, Health Physicist  
Nuclear Materials Licensing Branch

Docket: 030-37201  
License: 25-29229-01  
Control: 470971

Enclosures: As stated

**MATERIALS LICENSE**

Pursuant to the Atomic Energy Act of 1954, as amended, the Energy Reorganization Act of 1974 (Public Law 93-438), and Title 10, Code of Federal Regulations, Chapter I, Parts 30, 31, 32, 33, 34, 35, 36, 39, 40, and 70, and in reliance on statements and representations heretofore made by the licensee, a license is hereby issued authorizing the licensee to receive, acquire, possess, and transfer byproduct, source, and special nuclear material designated below; to use such material for the purpose(s) and at the place(s) designated below; to deliver or transfer such material to persons authorized to receive it in accordance with the regulations of the applicable Part(s). This license shall be deemed to contain the conditions specified in Section 183 of the Atomic Energy Act of 1954, as amended, and is subject to all applicable rules, regulations, and orders of the Nuclear Regulatory Commission now or hereafter in effect and to any conditions specified below.

Licensee	
1. Castlerock Engineering	3. License number 25-29229-01
2. 1114 East Babcock Street Bozeman, Montana 59715	4. Expiration date June 30, 2016
	5. Docket No. 030-37201 Reference No.

6. Byproduct, source, and/or special nuclear material  A. Cesium-137  B. Americium-241  C. Cesium-137  D. Americium-241	7. Chemical and/or physical form  A. Sealed sources (AEA Technology/QSA, Inc. Model CDCW556 or Isotope Products Lab Model No. HEG-137)  B. Sealed sources (AEA Technology/QSA, Inc. Model AMNV.997 or Isotope Products Lab Models 3021, 3027 or Am1.NO2)  C. Sealed sources (CPN Model CPN-131)  D. Sealed sources (CPN Model CPN-131)	8. Maximum amount that licensee may possess at any one time under this license  A. 24 millicuries total. No single source to exceed the maximum activity specified in the certificate of registration issued by NRC or an Agreement State  B. 120 millicuries total. No single source to exceed the maximum activity specified in the certificate of registration issued by NRC or an Agreement State  C. 30 millicuries total. No single source to exceed the maximum activity specified in the certificate of registration issued by NRC or an Agreement State  D. 150 millicuries total. No single source to exceed the maximum activity specified in the certificate of registration issued by NRC or an Agreement State
---	--	--

**MATERIALS LICENSE  
SUPPLEMENTARY SHEET**

License Number  
25-29229-01

Docket or Reference Number  
030-37201

- |   |   |   |
|---|---|---|
| <p>6. Byproduct, source, and/or special nuclear material</p> <p>E. Cesium-137</p> <p>F. Americium-241</p> | <p>7. Chemical and/or physical form</p> <p>E. Sealed sources (HSI Dwg #2200064)</p> <p>F. Sealed sources (HSI Dwg #2200067)</p> | <p>8. Maximum amount that licensee may possess at any one time under this license</p> <p>E. 33 millicuries total. No single source to exceed the maximum activity specified in the certificate of registration issued by NRC or an Agreement State</p> <p>F. 33 millicuries total. No single source to exceed the maximum activity specified in the certificate of registration issued by NRC or an Agreement State</p> |
|---|---|---|
- 
9. Authorized use
- |  |   |
|--|---|
| <p>A. and B.</p> <p>C. and D.</p> <p>E. and F.</p> | <p>For use in Troxler Models 3411 and 3430 portable gauging devices for measuring physical properties of materials.</p> <p>For use in CPN International Model MC Series Portaprobe portable gauging devices for measuring physical properties of materials.</p> <p>For use in Humboldt Scientific Model 5001 portable gauging devices for measuring physical properties of materials.</p> |
|--|---|

**CONDITIONS**

10. Licensed material may be used or stored at the licensee's facility located at 1114 East Babcock Street, Bozeman, Montana and may also be used at temporary job sites of the licensee anywhere in the United States where the U.S. Nuclear Regulatory Commission maintains jurisdiction for regulating the use of licensed material, including areas of exclusive Federal jurisdiction within Agreement States.
- If the jurisdiction status of a Federal facility within an Agreement State is unknown, the licensee should contact the federal agency controlling the job site in question to determine whether the proposed job site is an area of exclusive Federal jurisdiction. Authorization for use of radioactive materials at job sites in Agreement States not under exclusive Federal jurisdiction shall be obtained from the appropriate state regulatory agency.
11. Licensed material shall only be used by, or under the supervision and in the physical presence of, individuals who have received the training described in application dated April 24, 2006.
12. The Radiation Safety Officer (RSO) for this license is Andy Pilskalns.



**MATERIALS LICENSE  
SUPPLEMENTARY SHEET**License Number  
25-29229-01Docket or Reference Number  
030-37201

13. A. Sealed sources shall be tested for leakage and/or contamination at intervals not to exceed the intervals specified in the certificate of registration issued by the U.S. Nuclear Regulatory Commission under 10 CFR 32.210 or by an Agreement State.
- B. In the absence of a certificate from a transferor indicating that a leak test has been made within the intervals specified in the certificate of registration issued by the U.S. Nuclear Regulatory Commission under 10 CFR 32.210 or by an Agreement State prior to the transfer, a sealed source or detector cell received from another person shall not be put into use until tested.
- C. Sealed sources need not be leak tested if they are in storage and are not being used. However, when they are removed from storage for use or transferred to another person, and have not been tested within the required leak test interval, they shall be tested before use or transfer. No sealed source shall be stored for a period of more than 10 years without being tested for leakage and/or contamination.
- D. The leak test shall be capable of detecting the presence of 0.005 microcurie (185 becquerels) of radioactive material on the test sample. If the test reveals the presence of 0.005 microcurie (185 becquerels) or more of removable contamination, a report shall be filed with the U.S. Nuclear Regulatory Commission in accordance with 10 CFR 30.50(c)(2), and the source shall be removed immediately from service and decontaminated, repaired, or disposed of in accordance with Commission regulations. The report shall be filed within 5 days of the date the leak test result is known with the U.S. Nuclear Regulatory Commission, Region IV, 611 Ryan Plaza Drive, Suite 400, Arlington, Texas 76011, ATTN: Director, Division of Nuclear Materials Safety. The report shall specify the source involved, the test results, and corrective action taken.
- E. Tests for leakage and/or contamination shall be performed by persons specifically licensed by the U.S. Nuclear Regulatory Commission or an Agreement State to perform such services. In addition, the licensee is authorized to collect leak test samples but not perform the analysis; analysis of leak test samples must be performed by persons specifically licensed by the Commission or an Agreement State to perform such services.
- F. Records of leak test results shall be kept in units of microcuries and shall be maintained for 3 years.
14. Sealed sources or source rods containing licensed material shall not be opened or sources removed or detached from source rods or gauges by the licensee, except as specifically authorized.
15. The licensee shall conduct a physical inventory every 6 months, or at other intervals approved by the U.S. Nuclear Regulatory Commission, to account for all sealed sources and/or devices received and possessed under the license.
16. Each portable nuclear gauge shall have a lock or outer locked container designed to prevent unauthorized or accidental removal of the sealed source from its shielded position. The gauge or its container must be locked when in transport, storage, or when not under the direct surveillance of an authorized user.
17. Except for maintaining labeling as required by 10 CFR Part 20 or 71, the licensee shall obtain authorization from the U.S. Nuclear Regulatory Commission before making any changes in the sealed source, device, or source-device combination that would alter the description or specifications as

**MATERIALS LICENSE  
SUPPLEMENTARY SHEET**License Number  
25-29229-01Docket or Reference Number  
030-37201

indicated in the respective Registration Certificates issued either by the Commission pursuant to 10 CFR 32.210 or by an Agreement State.

18. Any cleaning, maintenance, or repair of the gauges that requires detaching the source or source rod from the gauge shall be performed only by the manufacturer or other persons specifically licensed by the U.S. Nuclear Regulatory Commission or an Agreement State to perform such services.
19. The licensee is authorized to transport licensed material only in accordance with the provisions of 10 CFR Part 71, "Packaging and Transportation of Radioactive Material."
20. A. If the licensee uses unshielded sealed sources extended more than 3 feet below the surface, the licensee shall use surface casing that extends from the lowest depth to 12 inches above the surface and other appropriate procedures to reduce the probability of the source or probe becoming lodged below the surface. If it is not feasible to extend the casing 12 inches above the surface, the licensee shall implement procedures to ensure that the cased hole is free of obstruction before making measurements.
- B. If a sealed source or a probe containing sealed sources becomes lodged below the surface and it becomes apparent that efforts to recover the sealed source or probe may not be successful, the licensee shall notify the U.S. Nuclear Regulatory Commission and submit the report required by 10 CFR 30.50(b)(2) and (c). The licensee shall not abandon the sealed source or probe without obtaining the Commission's prior written consent.
21. Except as specifically provided otherwise in this license, the licensee shall conduct its program in accordance with the statements, representations, and procedures contained in the documents, including any enclosures, listed below. The U.S. Nuclear Regulatory Commission's regulations shall govern unless the statements, representations, and procedures in the licensee's application and correspondence are

**MATERIALS LICENSE  
SUPPLEMENTARY SHEET**License Number  
25-29229-01Docket or Reference Number  
030-37201

more restrictive than the regulations.

A. Application dated April 24, 2006



FOR THE U.S. NUCLEAR REGULATORY COMMISSION

IRA

Date: June 17, 2006

By: \_\_\_\_\_

James L. Montgomery, Health Physicist  
Nuclear Materials Licensing Branch  
Region IV  
Arlington, Texas 76011