

D-54

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Work Order:	007691	.27 01		Date: 11/03/05	Page:	2
'vclear information						
KWP Required : Contain Integrity: Train Status :	N	Contain Closure Q Group NCR	::	Doc Pkg : QA Grade:	A Mode:	
TS/SLC Related : Maintenance Rel. : Detection : Discovery Status : Ctrl Rm Comm Reqd:		Tech Spec Action LCO : Symptom : Plant Effect: Safety Class: N	1: 15	Tech Spec Date: Failure/Date: Sys Effect :		

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Work Order: 0076912	7 01	Da	ate: 11/03/0)5 Page:	3
<u>s Found / As Left Conditions</u>		Films -	<u>`</u>		
Surv Found Within Acceptar	ce Criteria:	Yest or " No	2		
Surv Left Within Acceptanc	e Criteria ៈ	Yes No)		·
Update Predefine (circle o	ne of the fol	lowing):			
Complete/SAT - Complet	e/Portions UN	ISAT - Partial	- Failed		
DESCRIBE AS FOUND EQUIPMEN (A)Better than Expctd (C	CONDITIONS	(Circle One)))Worse than Exp	ctd (F)Faile	d (N)N/A	
Comments					
OCW124 AIR RECENT	VAULTE L	Fixed . Ined			-
ALLOW UPDATE					-
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0BwOS CW-A1 Revision 2 1/1/ Continuous Use

UNIT COMMON CIRCULATING WATER SYSTEM BLOWDOWN AND MAKEUP VACUUM BREAKER VALVE INSPECTION

A. <u>STATEMENT OF APPLICABILITY</u>

This procedure provides the steps necessary to visually inspect & manually cycle CW Blowdown and Makeup Vacuum Breaker/Butterfly Isolation Valves to increase reliability. This procedure to be performed per a predefined program during all modes of operation.

B. <u>REFERENCES</u>

- 1. Station Procedures:
 - a. BwOP CW-M2, CW System Valve Lineup.
 - b. BwOP CW-9, Circulating Water Makeup System Startup.
 - c. BwOP CW-10, Circulating Water Makeup Pump/System Shutdown.
 - d. BwOP CW-12, Circulating Water Blowdown System Fill, Startup, Operation, and Shutdown.
- 2. Station Drawing: M-44, Sheet 3A, CW Makeup System.
- 3. ODCM Radioactive Effluent Technical Standards (RETS):
 - a. 12.2.1.a.
 - b. 12.3.1.a.
- 4. CR A2000-04281, Blowdown Vacuum Breaker Failure Root Cause Report.

C. <u>PREREQUISITES</u>

- Circulating Water Blowdown must be in operation to perform Blowdown Vacuum Breaker Valve portion of this surveillance.
 - Circulating Water Makeup must be in operation to perform Makeup Vacuum Breaker Valve portion of this surveillance.
- A suitable operator extension bar/wrench is required to perform butterfly isolation valve actuations from outside the valve pit.
- A. A suitable pry bar is required to remove valve pit manhole covers.
- δ . A ~10 foot tape measure is required for taking valve pit water levels.
- 6. A radio should be carried along, if available.
- \mathcal{S} . An electronic navigation device, (GPS) may be required.
- D. <u>PRECAUTIONS</u>
 - INFORM Shift Manager before starting, and after completing surveillance.
 - **4.** If a blowdown line inspection is required per BwOP CW-12, or initiating BwARs, the Blowdown Vacuum Breaker Valve portion of this surveillance need only be performed (with the exception steps F.3 & G.3 do not apply). The associated predefine shall only be credited as a partial surveillance.

E. LIMITATIONS AND ACTIONS

- \mathcal{L} . To preclude entry into confined space, all inspections/valve manipulations to be performed without personnel entry into the valve pit.
- **&**. Leaking CW Blowdown Vacuum Breakers shall be treated as possible NPDES violation and potentially contaminated (water/soil).
- **b**. If any leak is discovered in the Blowdown system, CONTACT the Shift Manager immediately; generate an Issue Report (IR).
- **4.** CONTACT Radiation Protection immediately if any leaks are discovered in the CW Blowdown system.
- **b.** NOTIFY the licensed Wastewater Treatment Operator (Via Chemistry Department) if any leaks are discovered in the CW Blowdown system

If a large leak (ie; water running off general area) is discovered in the Makeup system, CONTACT the Shift Manager immediately, generate an Issue Report (IR).

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E.

NOTIFY the licensed Wastewater Treatment Operator (Via Chemistry Department) if large leaks (ie; water running off general area) are discovered in CW makeup system.

IF, during the surveillance performance, debris is discovered on a valve which could interfere with valve operation and/or excessive corrosion build up is present on external valve assembly components (ie; bolting, air release piping, etc.), GENERATE a Work Request (WR) to have the valve repaired.

IF, during the surveillance performance, the butterfly isolation valve being cycled will not operate, or appears to be too difficult to operate, GENERATE an Issue Report (IR).

F. <u>MAIN BODY</u>

NOTE

To preclude entry into confined space, all inspections/valve manipulations to be performed without personnel entry into the valve pit.

NOTE

Perform Steps 1 through 6 for each of the valves listed on the blowdown or makeup data sheets.

- REMOVE the manhole cover for the associated valve pit.
- 2. PERFORM a visual inspection of the Vacuum Breaker valve and its associated Air Release valve. Specific items to look for are listed below:
 - Water leaking from top of Vacuum Breaker valve.
 - Water leaking from the vent of Air Release valve.
 - \mathcal{L} Debris on value which could interfere with value operation.
 - **A**. Excessive corrosion build up on external valve assembly components (ie; bolting, air release piping, etc.).



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High water level around base Vacuum Breaker valve.

- 4. IF vacuum Breaker butterfly isolation valve to be stroked in the next step has a locking device, THEN remove the locking device (otherwise N/A).
 - OPERATE Vacuum Breaker butterfly isolation through a full cycle of operation.
 - IF locking device was removed in Step F.3, THEN replace the locking device (otherwise N/A).
 - REPLACE the manhole cover for the associated valve pit.
- \mathscr{X} . PERFORM Steps 1 through 6 for each of the values listed on Blowdown and/or Makeup data sheets.
- 6. GENERATE an Issue Report (IR) for any valves w/ UNSAT conditions on the data sheet(s).

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GENERATE an Issue Report (IR) for any of the following conditions: 1) any blowdown valves with leakage, 2) any makeup valves with <u>large</u> leakage (ie; water running off general area), and/or 3) isolation valves which cycled UNSAT.

FORWARD a copy of data sheets to System Engineering for trending purposes.

G. ACCEPTANCE CRITERIA

NOTE Generate an Issue Report (IR) for any Acceptance Criteria not met.

No visible sign of water leakage from vacuum breaker valve assemblies listed on the data sheet. Applicable to blowdown vacuum breakers only.

- No large leakage (ie; water running off general area) from vacuum breaker valve assemblies listed on the data sheet. Applicable to makeup vacuum breakers only.
- Each isolation value on the data sheet(s) has been operated through a full cycle of operation.

(Final) 5

CW BLOWDOWN VACUUM BREAKER VALVE ANNUAL INSPECTION DATA SHEET

NOTE

Contact Radiation Protection immediately if any leaks are discovered in the CW Blowdown system.

NOTE

Vacuum breaker valves are listed on data sheet starting at the River Screen House and working back to the plant.

NOTE .

Generate a Work Request (WR) for any valves with UNSAT. conditions. Generate an Issue Report (IR) for any Blowdown Valves with UNSAT leakage and/or Isolation Valves, which cycled UNSAT.

<u>0CW078</u>

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Location: O 0.1 mile north of Smiley Rd. & 50' west of Hwy 113. Gain access from Hwy 113.

O N 41° 15.046' W 88° 08.276'

1. Valve assembly leak-free:

- 2. Debris present on valve:
- 3. Excessive external corrosion:
- 4. Water present in valve pit:
- 5. 0CW077 Isolation Valve cycled:

Comments:

UNSAT (Circle appropriate) UNSAT (Circle appropriate) UNSAT (Circle appropriate) YES____inches (Circle appropriate) /SAT UNSAT (Circle appropriate)

1 11-11-05 Initial Date

CW BLOWDOWN VACUUM BREAKER VALVE ANNUAL INSPECTION DATA SHEET (Contd)

<u>0CW075</u>

Location:

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O 0.2 mile north of Smiley Rd. & 0.1 mile west of West River Rd (22400 West). Gain access from Smiley Rd. near visible natural gas pipe crossing sign.

O N 41° 15.023' W 88° 09.166'

1.	Valve assembly leak-free:	(SAT	UNSAT	(Circle appropriate)
2.	Debris present on valve:	SAT	UNSAT	(Circle appropriate)
3.	Excessive external corrosion:	GAT	UNSAT	(Circle appropriate)
4.	Water present in valve pit:	NO	YES inches	(Circle appropriate)
5.	0CW074 Isolation Valve cycled:	SAT	UNSAT	(Circle appropriate)
	Comments:	\smile		

11-11-05 Initial Date

0CW144

- Location: O 0.2 mile north of Smiley Rd. & 0.5 mile west of West River Rd (22400 West). Gain access from Smiley Rd. near visible natural gas pipe crossing sign (same starting point as 0CW075 vlv).
 - O N 41° 15.017' W 88° 09.575'

		Comments:			
¢	5.	0CW143 Isolation Valve cycled:	SAT	UNSAT	(Circle appropriate)
	4.	Water present in valve pit:	NO	YES inches	(Circle appropriate)
	3.	Excessive external corrosion:	SAT	UNSAT	(Circle appropriate)
	2.	Debris present on valve:	SAT	UNSAT	(Circle appropriate)
¢	1.	Valve assembly leak-free:	SAT	UNSAT	(Circle appropriate)

112-11-05 Date Initial

CW BLOWDOWN VACUUM BREAKER VALVE ANNUAL INSPECTION DATA SHEET (Contd)

<u>0CW069</u>

Location: O 0.2 mile North of Smiley Rd. & 1.2 mile west of West River Rd. (22400 West). Gain access from Smiley Rd. on east side of farmer fence row at steel gate.

> O N 41° 15.001' W 88° 10.384'

¢	1.	Vaive assembly leak-free:	SAT	UNSAT	(Circle appropriate)
	2.	Debris present on valve:	SAT	UNSAT	(Circle appropriate)
	3.	Excessive external corrosion:	SAT	UNSAT	(Circle appropriate)
	4. .	Water present in valve pit:	NO	YES inches	(Circle appropriate)
¢	5.	0CW068 Isolation Valve cycled: Comments:	SAT	UNSAT	(Circle appropriate)

111-11-06 Initial Date 0CW066 Location: 0.2 mile north of Smiley Rd. & 0.5 mile east of Essex Rd. Gain access 0 from Essex Rd. near cemetery. N 41° 14.998' 0 W 88° 10.726' UNSAT ¢ 1. Valve assembly leak-free: (Circle appropriate) 2. Debris present on valve: UNSAT (Circle appropriate) 3. Excessive external corrosion: UNSAT (Circle appropriate) 4. Water present in valve pit: YES____ inches (Circle appropriate) 0CW065 Isolation Valve cycled: (SAT UNSAT 5. (Circle appropriate) Comments: ____ 111-11-05 Initial Date

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CW BLOWDOWN VACUUM BREAKER VALVE ANNUAL INSPECTION DATA SHEET (Contd)

0CW140 0.2 mile north of Smiley Rd. & 0.2 mile east of Essex Rd. Gain access Location: 0 from Essex Rd. near cemetery (same starting point as 0CW066). 0 N 41° 14.994' W 88° 11.005' UNSAT ¢ 1. Valve assembly leak-free: (Circle appropriate) 2. Debris present on valve: UNSAT (Circle appropriate) UNSAT (Circle appropriate) 3. Excessive external corrosion: YES____inches 4. Water present in valve pit: (Circle appropriate) 0CW139 Isolation Valve cycled: UNSAT (Circle appropriate) 5. ¢ Comments: 1 11-9.05 Initial Date 0CW063 0.2 mile north of Smiley Rd. & 0.1 mile west of Essex Rd. Gain access Location: 0 from Smiley Rd. near forest preserve property drive. N 41º 14.969' 0 0 W 88° 11.494' UNSAT (Circle appropriate) ć 1. Valve assembly leak-free: UNSAT (Circle appropriate) Debris present on valve: ŚĂT 2. 3. · Excessive external corrosion: (SAT UNSAT (Circle appropriate) ίΝΟ, YES inches (Circle appropriate) Water present in valve pit: 4. UNSAT 0CW062 Isolation Valve cycled: (Circle appropriate) 5. (SAT ¢ Comments:

1 11-11-05 Initial Date

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CW BLOWDOWN VACUUM BREAKER VALVE ANNUAL INSPECTION DATA SHEET (Contd)

<u>0CW138</u>

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Location: O 0.2 mile north of Smiley Rd. & 0.7 mile west of Essex Rd. Gain access from Smiley Rd. at Braidwood Dunes & Savanna Nature Preserve sign. O N 41° 14.962'

O W 88° 12.097'

¢	1.	Valve assembly leak-free:	SAT	UNSAT	(Circle appropriate)	
	2.	Debris present on valve:	SAT	UNSAT	(Circle appropriate)	
	3.	Excessive external corrosion:	SAT	UNSAT	(Circle appropriate)	
	4.	Water present in valve pit:	NO	YES inches	(Circle appropriate)	
¢	5.	0CW137 Isolation Valve cycled	: SAT	UNSAT	(Circle appropriate)	
		Comments:			· · · · · · · · · · · · · · · · · · ·	
			· .		G 11:-11-18;	•
<u>0CV</u>	<u>v060</u>				Initial Date	
Loca	ation:	O 0.2 mile due north of Bra	idwood hol	ding pond. Gain a	access from holding	•
		O N 41° 14.681' O W 88° 12.641'		p nouse.		ļ
¢	1.	Valve assembly leak-free:	SAT	UNSAT	(Circle appropriate)	
	2.	Debris present on valve:	SAT	UNSAT	(Circle appropriate)	
	3.	Excessive external corrosion:	\$AT	UNSAT	(Circle appropriate)	
	4.	Water present in valve pit:	NO	YES inches	(Circle appropriate)	
¢	5.	0CW059 Isolation Valve cycled:	(SÁ)	UNSAT	(Circle appropriate)	
		Comments:		•		

1/1-9-05 Date

CW BLOWDOWN VACUUM BREAKER VALVE ANNUAL INSPECTION DATA SHEET (Contd)

<u>0CW136</u>

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Location: O 0.2 mile north of holding pond & 0.1 mile west of 0CW060 valve. Gain access from holding pond at demineralizer makeup pump house (same starting point as 0CW060).

- O N 41° 14.618' O W 88° 12.834'
- UNSAT 1. Valve assembly leak-free: (Circle appropriate) 2. Debris present on valve: UNSAT (Circle appropriate) 3. **Excessive external corrosion:** UNSAT (Circle appropriate) Water present in valve pit: YES inches (Circle appropriate) 4. **0CW135 Isolation Valve cycled:** 5. UNSAT (Circle appropriate) Comments:

1/3 - 10CW058

- Location: O 50' due south of switch yard. Gain access from gravel road just south of switch yard.
 - O N 41° 14.567' O W 88° 13.482'

UNSAT Valve assembly leak-free: 1. SAT (Circle appropriate) ¢ 2. Debris present on valve: UNSAT (Circle appropriate) UNSAT (Circle appropriate) 3. Excessive external corrosion: Water present in valve pit: YES____ inches (Circle appropriate) 4.

(Circle appropriate) 0CW057 Isolation Valve cycled: UNSAT 5. ¢ DUE TO LEOKAGE HOS OCW 058 CLOSED Comments: £37

_______ Date

<u>1//-9-05</u> Date

CW MAKEUP VACUUM BREAKER VALVE ANNUAL INSPECTION DATA SHEET

NOTE

Vacuum breaker valves are listed on data sheet starting at the River Screen House and working back to the plant.

NOTE

Generate a Work Request (WR) for any valves with UNSAT conditions. Generate an Issue Report (IR) for any Makeup Valves with large leakage (i.e., water running off general area) and/or Isolation Valves which cycled UNSAT.

0CW146

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Location: O 0.1 mile north of Smiley Rd. & 50' west of Hwy 113. Gain access from Hwy 113. O N 41° 15.045'

W 88° 08.277'

Valve assembly leak-free: SAT UNSAT (Circle appropriate) ¢ 1. UNSAT 2. Debris present on valve: (Circle appropriate) Excessive external corrosion: UNSAT (Circle appropriate) 3. YES___ inches 4. Water present in valve pit: (Circle appropriate) 5. 0CW031 Isolation Valve cycled: /SAT UNSAT (Circle appropriate) ¢ Comments:

1 11-11-05 Pager D-8 -90-12 Pager D-8 Make-up are for the Make-up Mal. Initial Date

CW MAKEUP VACUUM BREAKER VALVE ANNUAL INSPECTION DATA SHEET (Contd)

0CW036

Location:

n: O 0.2 mile north of Smiley Rd. & 0.1 mile west of West River Rd. (22400 West). Gain access from Smiley Rd. near visible natural gas pipe crossing sign.

O N 41° 15.019' W 88° 09.159'

¢	1.	Valve assembly leak-free:	(SAT)	UNSAT	(Circle appropriate)
	2.	Debris present on valve:	SAT	UNSAT	(Circle appropriate)
	3.	Excessive external corrosion:	SAT	UNSAT	(Circle appropriate)
	4.	Water present in valve pit:	NO	YES inches	(Circle appropriate)
¢	5.	0CW035 Isolation Valve cycled:	6AT	UNSAT	(Circle appropriate)
		Comments:			

0CW124

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Location:	0	0.2 mile north of Smiley Rd. & 0.5 mile west of West River Rd. (22400
		West). Gain access from Smiley Rd. near visible natural gas pipe
		crossing sign (same starting point as 0CW036 vlv).

O N 41° 15.017' W 88° 09.576'

1.	Valve assembly leak-free:	SAT	UNSAT	(Circle appropriate)
2.	Debris present on valve:	SAT	UNSAT	(Circle appropriate)
3.	Excessive external corrosion:	SAT	UNSAT	(Circle appropriate)
4.	Water present in valve pit:	NO	YES inches	(Circle appropriate)
5.	0CW123 Isolation Valve cycled:	SAT	UNSAT	(Circle appropriate)
	Comments: AIR RELEASE VA	LVE IS	LEAKING CONTIN	UEDUSLY
	OCWIZE IS CLOSED & ES	T JUNG	r	

111-11-05 Initial Date

111-11-0

Date

Initial

CW MAKEUP VACUUM BREAKER VALVE ANNUAL INSPECTION DATA SHEET (Contd)

0CW039

Location: O 0.2 mile north of Smiley Rd. & 1.2 mile west of West River Rd. (22400 West). Gain access from Smiley Rd. on east side of farmer fence at steel gate.

> O N 41° 15.000' W 88° 10.385'

		Comments:			
¢	5.	0CW038 Isolation Valve cycled:	SAT	UNSAT	(Circle appropriate)
•	4.	Water present in valve pit:	NÒ	YES inches	(Circle appropriate)
	3.	Excessive external corrosion:	SAT	UNSAT	(Circle appropriate)
	2.	Debris present on valve:	SAT	UNSAT	(Circle appropriate)
¢	1.	Valve assembly leak-free:	(SAT)	UNSAT	(Circle appropriate)

1 11-11-05 Initial Date

0CW128

Location: O 0.2 mile north of Smiley Rd. & 0.5 mile east of Essex Rd. Gain access from Essex Rd. near cemetery. O N 41° 14.997'

- W 88° 10.726'
- Valve assembly leak-free: UNSAT (Circle appropriate) ¢ 1. 2. UNSAT (Circle appropriate) Debris present on valve: 3. Excessive external corrosion: UNSAT (Circle appropriate) YES____ inches 4. Water present in valve pit: (Circle appropriate) 0CW127 Isolation Valve cycled: UNSAT 5. (Circle appropriate) ¢ Comments:

111-9-05 Date

CW MAKEUP VACUUM BREAKER VALVE ANNUAL INSPECTION DATA SHEET (Contd)

<u>0CW130</u>

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Location: O 0.2 mile north of Smiley Rd. & 0.2 mile east of Essex Rd. Gain access from Essex Rd. near cemetery (same starting point as 0CW128). O N 41° 14.989'

W 88° 11.007'

1.	Valve assembly leak-free:	SAT	UNSAT	(Circle appropriate)
2.	Debris present on valve:	Â	UNSAT	(Circle appropriate)
3.	Excessive external corrosion:	€A 7	UNSAT	(Circle appropriate)
4.	Water present in valve pit:	NO	YES inches	(Circle appropriate)
5.	0CW129 Isolation Valve cycled:	(SA)	UNSAT	(Circle appropriate)
	Comments:	~ .		

Date 0CW132 0.2 mile north of Smiley Rd. & 0.1 mile west of Essex Rd. Gain access Location: 0 from Smiley Rd. near forest preserve property drive. N 41° 14.969' 0 W 88° 11.494' 0 UNSAT (Circle appropriate) 1. Valve assembly leak-free: 2. SAT UNSAT (Circle appropriate) Debris present on valve: UNSAT (Circle appropriate) 3. Excessive external corrosion: ŃΟ YES____ inches (Circle appropriate) Water present in valve pit: 4. 5. 0CW131 Isolation Valve cycled: (SAT) UNSAT (Circle appropriate) ¢ Comments: 11-11-05 Initial Date D-11

CW MAKEUP VACUUM BREAKER VALVE ANNUAL INSPECTION DATA SHEET (Contd)

<u>0CW134</u>

Location:

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O 0.2 mile north of Smiley Rd. & 0.7 mile west of Essex Rd. Gain access from Smiley Rd. at Braidwood Dunes & Savanna Nature Preserve sign.

O N 41° 14.962' O W 88° 12.097'

¢	1.	Valve assembly leak-free:	SAT	UNSAT	(Circle appropriate)
	2.	Debris present on valve:	SAT	UNSAT	(Circle appropriate)
	3.	Excessive external corrosion:	SAT	UNSAT	(Circle appropriate)
	4.	Water present in valve pit:	NO	YES inches	(Circle appropriate)
¢	5.	0CW133 Isolation Valve cycled:	SAT	UNSAT	(Circle appropriate)
		Comments:	· .		
		· · ·			

111-11-05 Initial Date

(Final) D-12