

### SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION

1. LICENSEE/LOCATION INSPECTED: Enbridge Pipeline, L.L.C. Deer River, Minnesota	2. NRC/REGIONAL OFFICE U.S. Nuclear Regulatory Commission Region III 2443 Warrenton Road Lisle, Illinois 60532-4352
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REPORT 2006-001

3. DOCKET NUMBER(S) 030-35871	4. LICENSEE NUMBER(S) 13-32357-01	5. DATE(S) OF INSPECTION 2/23/06 & 3/6/06
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**LICENSEE:**

The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:


- 1. Based on the inspection findings, no violations were identified.
- 2. Previous violation(s) closed.
- 3. The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, and corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy, NUREG-1600, to exercise discretion, were satisfied.  
  
\_\_\_\_\_ Non-Cited Violation(s) was/were discussed involving the following requirement(s) and Corrective Action(s):
- 4. During this inspection certain of your activities, as described below and/or attached, were in violation of NRC requirements and are being cited. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.  
  
(Violations and Corrective Actions)

**Licensee's Statement of Corrective Actions for Item 4, above.**

I hereby state that, within 30 days, the actions described by me to the inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

Title	Printed Name	Signature	Date
LICENSEE'S REPRESENTATIVE			
NRC INSPECTOR	Michael M LaFranzo		3/6/06

**Docket File Information**  
**SAFETY INSPECTION REPORT**  
**AND COMPLIANCE INSPECTION**



1. LICENSEE <b>Enbridge Pipeline, L.L.C.</b> REPORT NUMBER(S) <b>2006-001</b>		2. NRC/REGIONAL OFFICE <b>Region III</b> <b>2443 Warrenville Road</b> <b>Lisle, IL 60532</b>	
3. DOCKET NUMBER(S) <b>030-35871</b>	4. LICENSE NUMBER(S) <b>13-32357-01</b>	5. DATE(S) OF INSPECTION <b>2/23/06 thru 3/6/06</b>	
6. INSPECTION PROCEDURES USED <b>87124</b>	7. INSPECTION FOCUS AREAS <b>03.01-03.07</b>		
<b>SUPPLEMENTAL INSPECTION INFORMATION</b>			
1. PROGRAM CODE(S) <b>03120</b>	2. PRIORITY <b>K5</b>	3. LICENSEE CONTACT <b>Robert Pollock - RSO</b>	4. TELEPHONE NUMBER <b>715-398-8335</b>
<input type="checkbox"/> Main Office Inspection		Next Inspection Date: <u>3/2011</u>	
<input checked="" type="checkbox"/> Field <u>Deer River, Minnesota</u>			
<input type="checkbox"/> Temporary Job Site			

**PROGRAM SCOPE**

The Licensee is authorized to possess, install and remove gauges containing Cs-137 at numerous sites within the states of Minnesota and Michigan. During this inspection, a single site in Deer River, Minnesota was inspected. The site had three gauges which are used as flow measurement devices for the transfer of petroleum through pipes.

**Performance Observations**

The inspector reviewed the licensee maintenance program and found that from the time of the last inspection, the licensee did remove and reinstall a gauge as part of a non-nuclear related maintenance program. The inspector determined that the removal and installation was in accordance with NRC regulations. The inspector verified gauge integrity and reviewed leak test records, shutter test records and inventories. The inspector did not identify any abnormal items. *The inspector interviewed staff on-site and the RSO via telephone and noted that each individual had sufficient knowledge to implement the radiation program adequately.*

The inspector reviewed the licensee's corrective actions regarding a violation identified during an inspection in May 2000. The violation involved the licensee's failure to notify the NRC within 24 hours and provide a written report within 30 days after a shutter on a gauge was stuck in the open position. The inspector did not identify any negative issues regarding the corrective actions and considers the violation closed.