Exelon Generation Company, LLC Dresden Nuclear Power Station 6500 North Dresden Road Morris, IL 60450-9765



February 20, 2006

SVPLTR #06-0013

U. S. Nuclear Regulatory Commission ATTN: Document Control Desk Washington, DC 20555-0001

> Dresden Nuclear Power Station, Unit 2 Renewed Facility Operating License No. DPR-19 NRC Docket No. 50-237

Subject: Owner's Activity Report Submittal Fourth 10-Year Interval 2005 Refueling Outage Activities

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This letter submits the Owner's Activity Report (i.e., Form OAR-1) and In Vessel Visual Inspection (IVVI) Report for the Dresden Nuclear Power Station (DNPS) Unit 2 refueling outage (D2R19) which began on October 20, 2005, and was completed on November 20, 2005. This is the second refueling outage conducted in the first inspection period of the fourth 10-year inservice inspection interval for DNPS Unit 2. A copy of the Owner's Activity Report and IVVI Report are provided as attachments to this letter.

This Owner's Activity Report is submitted in accordance with American Society of Mechanical Engineers (ASME) Boiler and Pressure Vessel Code Case N-532-1, "Alternate Requirements to Repair and Replacement Documentation Requirements and Inservice Summary Report Preparation and Submission," and Regulatory Guide 1.147, "Inservice Inspection Code Case Acceptability, ASME Section XI, Division 1," Revision 14. Code Case N-532-1 requires an Owner's Activity Report Form OAR-1 to be prepared and certified upon completion of each refueling outage. In accordance with the conditions of Regulatory Guide 1.147, this OAR-1 form is being submitted within ninety days of the completion of the refueling outage.

The IVVI report meets the reporting requirements of BWRVIP-18, "BWR Vessel and Internals Project, BWR Core Spray Internals Inspection and Flaw Evaluation Guidelines" and BWRVIP-94, "BWR Vessel and Internals Project Program Implementation Guide."

February 20, 2006 U. S. Nuclear Regulatory Commission Page 2 of 2

Should you have any questions concerning this letter, please contact Mr. Pedro Salas, Regulatory Assurance Manager, at (815) 416 - 2800.

Respectfully,

for/Danny G. Bost

Danny G. Bost ^V Site Vice President Dresden Nuclear Power Station

Attachments: 1)Owner's Activity Report, Form OAR-1 D2R192)In Vessel Visual Inspection Report – D2R19

cc: Regional Administrator – Region III NRC Senior Resident Inspector, Dresden Station

ATTACHMENT 1

Owner's Activity Report, Form OAR-1

D2R19

FORM OAR-1 OWNER'S ACTIVITY REPORT

Report Number Refueling Outage D2R19 OAR-1		
Owner Exelon Generation Company (EGC, LLC), 300 Exelon Way, Kennett Square,	PA, 19348	
(Name and Address of Owner) Plant Dresden Nuclear Power Station, 6500 N. Dresden Road, Morris, IL 60450		
(Name and Address of Plant) Unit No. 2 Commercial Service Date 06-09-1970 (If applicable)	Refueling outage no.	D2R19
Current inspection interval 4 th Inspection Interval	······································	
(1st, 2rd, 3rd, 4th, other) Current inspection period 1 st Inspection Period		
(1st, 2nd, 3rd) Edition and Addenda of Section XI applicable to the inspection plan	1995 Edition with 1996 Adder	nda
Date and revision of inspection plan 02/20/2006 Revision 4	<u> </u>	
Edition and Addenda of Section XI applicable to repairs and replacements, if different th	an the inspection plan	N/A
CERTIFICATE OF CONFORMANCE	E	
I certify that the statements made in this Owner's Activity Report are correct, and t evaluations, and corrective measures represented by this report conform to the requiren		pairs, replacements,
Certificate of Authorization No. <u>None</u> Expiration Date	<u>_</u>	
Signed Joh N. Kick , ISI Coordinator Date	2/17/06	
Owner or Owner's Designee, Title		
CERTIFICATE OF INSERVICE INSPEC	TION	
I, the undersigned, holding a valid commission issued by the National Board of Boile	r and Pressure Vessel Inspector	rs and the State or
Province of <u>Illinois</u> , and employed by <u>HSBCT</u> of <u>Hartford, Connecticut</u> have inspect Report, during the period <u>1/28/2004</u> to <u>2/17/2006</u> , and state that to the best of r		•
activities represented by this report in accordance with the requirements of Section XI.	ny knowledge and beller, the O	when has performed
By signing this certificate neither the Inspector nor his employer makes any warranty	v, expressed or implied, concern	ing the examinations
ests, repairs, replacements, evaluations, and corrective measures described in this repo		
mployer shall be liable in any manner for any personal injury or property damage or a loss nspection.	s of any kind arising from or con	nected with this
Commissions IL 1546		
	Province. and Endorsements	-
Date $2/12/06$		
		<u> </u>

Examination Category	Total Examinations Required for The Interval	Total Examinations Credited for This Period	Total Examinations Credited (%) For The Period	Total Examinations Credited (%) To Date for The Interval	Remarks	
B-A	2	0	0	0	Components scheduled in accordance with Program B. One during the second inspection period and one during the third inspection period.	
	25	0	0	0	Deferral Permissible	
B-D	62	16	26	26	Components scheduled in accordance with Program B.	
B-G-1	5	1	20	20	Deferral Permissible	
B-G-2	34	8	24	24	Components scheduled in accordance with Program B.	
	1	1	100	100	Examinations limited to components selected under Examination Category B-L-2 and B-M-2.	
B-K	13	4	31	31	Components scheduled in accordance with Program B.	
B-L-2	N/A	N/A	N/A	N/A	Examinations limited to disassembled components.	
B-M-1	1	0	0	0	Deferral Permissible	
B-M-2	5	5	100	100	Examinations limited to disassembled components.	
B-N-1	3	1	33	33	One component examined each inspection period.	
B-N-2	60	15	25	25	Deferral Permissible	
B-O	8	0	0	0	Deferral Permissible	
B-P	10	4	40	40	Two pressure tests performed each refuel outage.	
C-A	2	0	0	0	Components scheduled in accordance with Program B. One during the second inspection period and one during the third inspection period.	
C-B	12	2	17	17	Components scheduled in accordance with Program B.	
	18	6	33	33	Six components examined each inspection period.	
C-C	11	2	18	18	Components scheduled in accordance with Program B.	
C-H	54	17	31	31	Eighteen pressure tests performed each inspection period.	
F-A	142	45	32	32	Components scheduled in accordance with Program B.	
R-A	75	20	27	27	Components scheduled in accordance with Program B.	
	105	42	40	40	Twenty-one components examined each refuel outage.	

 TABLE 1

 ABSTRACT OF EXAMINATIONS AND TESTS

TABLE 2ITEMS WITH FLAWS OR RELEVANT CONDITIONS THATREQUIRED EVALUATION FOR CONTINUED SERVICE

Examination Category	Item Number	Item Description	Flaw Characterization (IWA-3300)	Flaw or Relevant Condition Found During Scheduled Section XI Examination or Test (Yes or No)

No items with flaws or relevant conditions required evaluation for continued service during the period covered by this report.

TABLE 3
ABSTRACT OF REPAIRS, REPLACEMENTS, OR CORRECTIVE MEASURES
REQUIRED FOR CONTINUED SERVICE

Code Class	Repair, Replacement, or Corrective Measure	Item Description	Description of Work	Flaw or Relevant Condition Found During Scheduled Section XI Examination or Test (Yes/No)	Date Completed	Repair/ Replacement Number
			Re-located clamp to			
	Corrective	Main Steam Snubber 2-	prevent contact with			
1	Measure	3001A-49	structure.	No	5/6/2004	N/A
	,	Main Steam Snubber	Replaced partially			
1	Replacement	2-0203-3A-34	dislodged load pin.	No	5/7/2004	2-04-007
	Corrective	Torus Penetration	Tightened loose flange			
2	Measure	Flange	bolt.	No	7/13/2005	N/A
	Corrective	Strut M-3209-25	Install missing bolt on			_
2	Measure	Embedment Plate	embedment plate.	No	Scheduled	TBD
	Corrective			· · ·		_
2	Measure	Snubber 2-1501-15	Tightened loose bolt.	No	10/21/2005	N/A

In Vessel Visual Inspection Report – D2R19

Core Spray System Inspections

Core Spray piping was inspected using a combination of ultrasonic testing and visual inspection in accordance with the recommendations in BWRVIP-18, "BWR Core Spray Internals Inspection and Flaw Evaluation Guidelines." Previously identified Core Spray flaws were sized and compared to the allowable flaw sizes in General Electric Report, GENE-B13-02136-00-01-R2, dated May 2005. Each of the identified flaws will remain below the allowable crack size for at least one more cycle of operation. No new flaws were identified during the D2R19 inspections.

Steam Dryer Inspections

Detailed steam dryer inspections were performed in accordance with the recommendations in BWRVIP-139, "Steam Dryer Inspection and Flaw Evaluation Guidelines." Additional dryer component surfaces were examined to verify that the conditions previously identified at Quad Cities and Dresden were not present on the Dresden unit 2 dryer. During this inspection, flaws were identified in the welds that attached the gussets to the cover plates on the outer hoods. No loose parts were generated as a result of these flaws. The flaws were ground out and weld repairs performed. Additionally, the gussets to cover plate attachments were modified, moving the load to the support ring and reducing stress at the previously cracked locations.

Jet Pump Riser Inspections

Jet Pump riser piping welds RS-1, RS-2 and RS-3 were visually inspected on five of the ten risers in accordance with the requirements of BWRVIP-41, "Jet Pump Assembly Inspection and Flaw Evaluation." No new flaws were identified. Previously identified cracking on Jet Pump 15/16 RS-1 was measured. The D2R19 measurement found no change in length since D2R15.