

A Joint Venture of GE, Toshiba, & Hitachi

Global Nuclear Fuel – Americas, LLC Castle Hayne Road, Wilmington, NC 28401

January 27, 2006

Director
Office of Nuclear Material Safety & Safeguards
U.S. Nuclear Regulatory Commission
ATTN: Document Control Desk
Washington, D.C. 20555-0001

Subject: Revised ISA Summary per 10CFR70.72(d)

Reference: (1) License SNM-1097, Docket 70-1113

(2) Letter, C. M. Vaughan to Director, ONMSS, 6/12/03
(3) Letter, K. M. Ramsey to C. M. Vaughan, 6/16/04
(4) Letter, C. M. Vaughan to Director, ONMSS, 8/5/04
(5) Letter, K. M. Ramsey to C. M. Vaughan, 9/22/04, RAI
(6) Letter, C. M. Vaughan to Director, ONMSS, 10/12/04
(7) Letter, C. M. Vaughan to Director, ONMSS, 10/21/04
(8) Letter, K. M. Ramsey to C. M. Vaughan, 11/5/04

(9) Meeting with the NRC in Washington, DC, C. M. Vaughan, G. H. Smith and F. E. Beaty on 11/16/04

(10) Letter, C.M. Vaughan to Director ONMSS, 11/30/04 (11) Letter, C.M. Vaughan to Director ONMSS, 1/28/05 (12) Letter, C.M. Vaughan to Director ONMSS, 5/18/05

## PROPRIETARY INFORMATION PURSUANT TO 2.390(d)

Attachment 2 of this letter contains company proprietary information. Upon removal of Attachment 2, this document is decontrolled. Please withhold Attachment 2 of this letter from the public.

Global Nuclear Fuel – Americas, LLC (GNF-A) in Wilmington, NC hereby submits Revision 6 to our ISA Summary in order to provide revised summary pages, make corrections and modifications that will clarify our ISA program and provide a brief summary of these changes in order to comply with the requirements of 10CFR70.72(d)(3).

Pursuant to 10CFR70.72(d)(2), the records required by 10CFR70.62 (a)(2) have undergone minor modifications to comply with 10CFR70 requirements.

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The following are provided as Attachments to this letter.

Attachment 1 contains the Description and Reason for Change by Page and Section

Attachment 2 contains the ISA Summary in its entirety. Within this Summary document, are the pages that have changed as identified in Attachment 1 above.

All pages in the Table of Contents are identified as 1/27/06, Rev. 6. A vertical line has been placed in the right hand margin where changes in the Table of Contents occurred for this submittal.

In the rest of the document, only the pages containing a change for this revision are identified as 1/27/06, Rev. 6 with a vertical line in the right hand margin where the change was made. The remaining pages that did not change contain their previous revision number, previous date and revision mark where the previous change was made.

Please contact me on (910) 675-5656 if you have any questions or would like to discuss this matter further.

Sincerely,

Global Nuclear Fuel – Americas, LLC

Original Signature on file

C. M. Vaughan, Manager Facility Licensing

## Attachments

cc: CMV-06-010

Dr. W. Travers, Regional Administrator – Region II, Atlanta M.N. (Nick) Baker, HQ, Washington, D.C.

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## **ATTACHMENT 1**

DESCRIPTION AND REASON FOR CHANGE BY PAGE AND SECTION

	DESCRIPTION AND REASON FOR CHANGE BY PAGE AND SECTION						
Pages	Section	Description of Change	Reason for Change				
Cover		Updated revision number, date and	Annual ISA update.				
		description of the cover sheet.					
ii	TOC	Removed section 3.4.2, DCP Annunciator	See change below.				
		and renumbered 3.4.3 Process Monitoring					
		as 3.4.2. Also, removed the underline on					
		existing pages i and ii under the letters					
		"A" which caused a vertical line to appear					
		in the right column. All pages of the					
		Table of Contents are identified as					
		Revision 6, 1/27/06.					
1.4	Table 1.1	Removed AEGL limits from consequence	GNF-A will use ERPG				
		severity table.	limits only.				
1.8	Table 1.6	Added footnote, and renamed Enhanced	Footnote was missing,				
		controls to Augmented controls.	renamed per NRC request.				
1.9	Table 1.7	Removed verbiage describing Duration	Verbiage is in error. This				
		Index for failures lasting up to one minute	is very common for				
		as "not" very common.	engineered controls.				
1.9	Table 1.7	Added footnotes. Footnotes were missi					
1.10	Table 1.9	Renamed Enhanced controls to	Per NRC request.				
		Augmented controls.	_				
1.13	1.5.9	Modified section heading to include	Per NRC request.				
		Defense in Depth.	_				
2.2 –	2.2	Added statement on external events. Text	Per NRC discussions.				
2.2A		on page 2.2A remained the same,					
		however, page 2.2A is a new page.					
2.3 –	2.2.1	Added statistics on tornado occurrence	Per NRC discussions.				
2.3A		and severity in New Hanover County.					
		Page 2.3A is a new page, but the text did					
		not change from the last submittal.					
2.5 –	2.3.2	Modified description of Criticality	GNF-A Nuclear Safety				
2.5A		Warning System, and added note on	modifications.				
		testing of horn system. Page 2.5A is a					
		new page, but the text did not change					
		from the last submittal.					
3.5	3.3.2	Modified description of fire alarm	The local fire detection				
		detection annunciator.	annunciator panel was				
			removed from the DCP				
			facility. Alarms are now				
			annunciated at ECC.				

DESCRIPTION AND REASON FOR CHANGE BY PAGE AND SECTION						
Pages	Section	Description of Change	Reason for Change			
3.6A, 3.7	3.4.1,	Modified description of fire alarm	The local fire detection			
	3.4.2,	detection annunciator. Removed section	annunciator panel was			
	3.4.3	3.4.2, and renumbered section 3.4.3	removed from the DCP			
			facility. Alarms are now			
			annunciated at ECC.			
4.15	4.3	Added additional node sections in Table	GNF-A has performed			
		4.3.	ISA evaluations on these			
			additional areas in 2005.			
5.46	5.1.13	Replaced IROFS 1214 with IROFS 1216.	Transcription error from			
			internal ISA to ISA			
			Summary document.			
5.69 -	5.1.20	Removed accident sequence two, and	Per NRC discussions with			
5.73		renumbered subsequent accident	GNF-A, this accident			
		sequences.	sequence should not be			
			included in ISA Summary.			
5.113 –	5.2.1	Revised node per ISA team review.	Per NRC discussion,			
5.114A		Replaced IROFS 2104, and added	IROFS 2104 was			
		additional accident sequence.	improperly applied.			
5.115 –	5.2.2	Reassigned IROFS 2101 to active control	ISA team determined that			
5.116		of gad slugger feed hopper interlock.	the passive control for			
			IROFS 2101 was not as			
			effective as the active			
			control at mitigating this			
			accident scenario			
5.121	5.2.5	Revised node per ISA team review.	These IROFS were			
		Consolidated IROFS 2202, 2203, and	designated as an IROFS			
		2204 with revised IROFS 2201. Updated	system rather than			
- 10-		overall likelihood.	individual IROFS.			
5.125 -	5.2.7	Revised node per ISA team review.	These IROFS were			
5.126		Consolidated IROFS 2202, 2203, and	designated as an IROFS			
		2204 with revised IROFS 2201. Updated	system rather than			
5 105	5.2.1	overall likelihood.	individual IROFS.			
5.135	5.3.1	Revised node per ISA team review.	ISA team determined that			
		Modified IROFS 4101 to reflect mass	IROFS 4101 oil drum			
		check on oil cans prior to addition to oil	scan, was not effective for			
F 146	5 2 7	drum.	this accident scenario.			
5.146	5.3.7	Revised text of accident scenario.	Removed reference to			
			GNF-A internal process			
			limits.			

Note that the following changes made to Appendix A reflect the reasons for changes in Section 5 noted above.

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DESCRIPTION AND REASON FOR CHANGE BY PAGE AND SECTION					
Pages	Section	Description of Change			
A1.5	Appendix A	Corrected reference to IROFS 1112 for section 5.1.11			
		(no correction was necessary in section 5.1.11).			
A1.6	Appendix A	In section 5.1.13, changed reference to IROFS 1216.			
A1.9	Appendix A	In section 5.1.20, removed accident sequence 2, and			
		renumbered subsequent accident sequences.			
A1.14	Appendix A	Added additional accident sequence and IROFS for			
		section 5.2.1.			
A1.14A	Appendix A	Removed IROFS 2202, 2203, and 2204 from sequence			
		5.2.5			
A1.15	Appendix A	Removed IROFS 2202, 2203, and 2204 from sequence			
		5.2.7			
A1.16	Appendix A	Modified description of IROFS 4101			

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## **ATTACHMENT 2**

The ISA Summary is being submitted in its entirety to facilitate NRC review.

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