ATTACHMENT B

INSPECTION SCOPE

ATTACHMENT B.1

Hot Leg Bobbin Coil Inspection Scope

CBE-A HOT LEG .610 BOBBIN INSPECTION PROGRAM

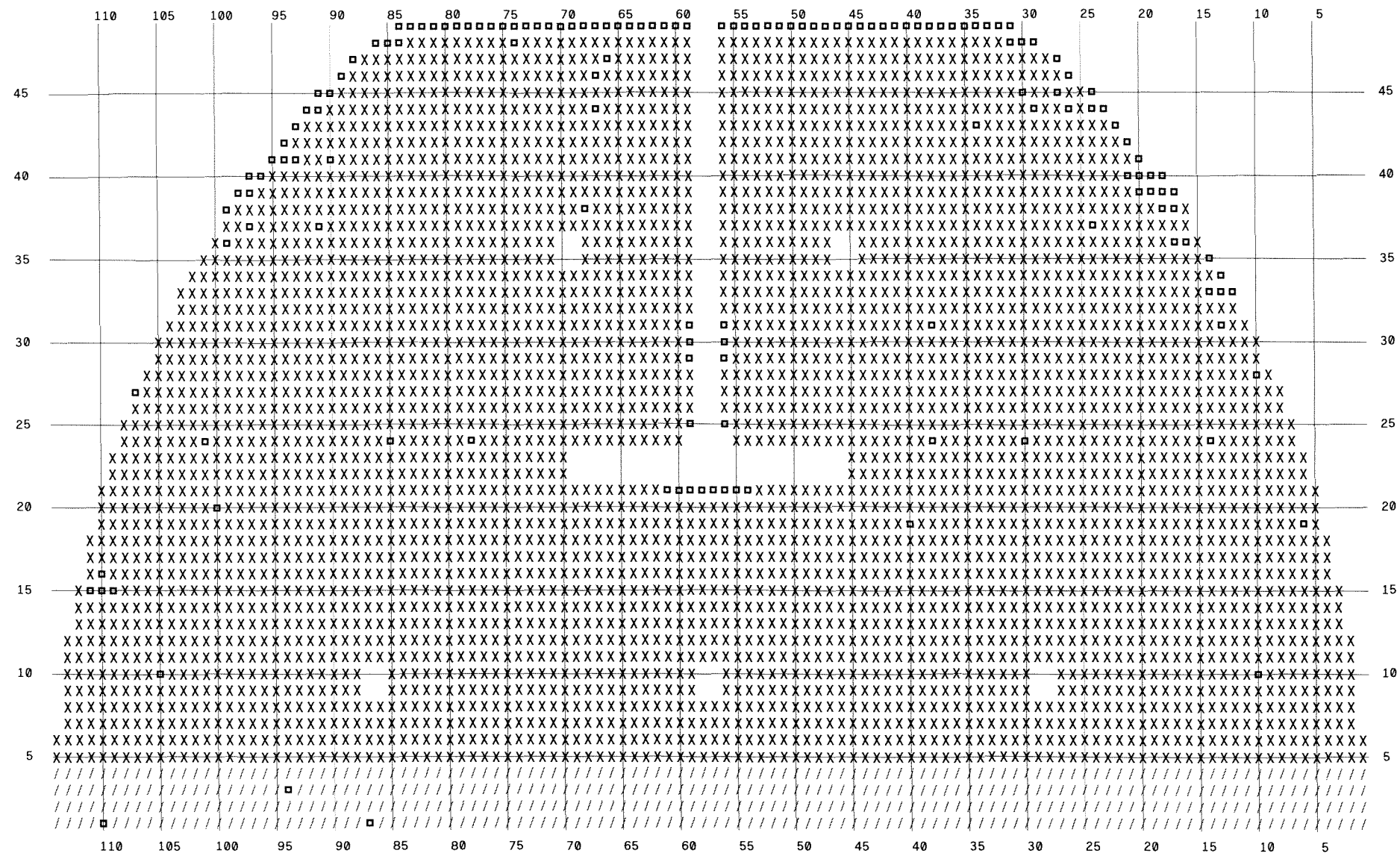
AS TESTED

Byron B2R12 CBE D5

X 3973 TESTED TEC THROUGH TEH

/ 453 TESTED 11H THROUGH TEH

□ 152 PLUGGED TUBE



Westinghouse Electric Company LLC - ST Max 10/06/2005 14:12:39

CBE-B HOT LEG .610 BOBBIN INSPECTION PROGRAM

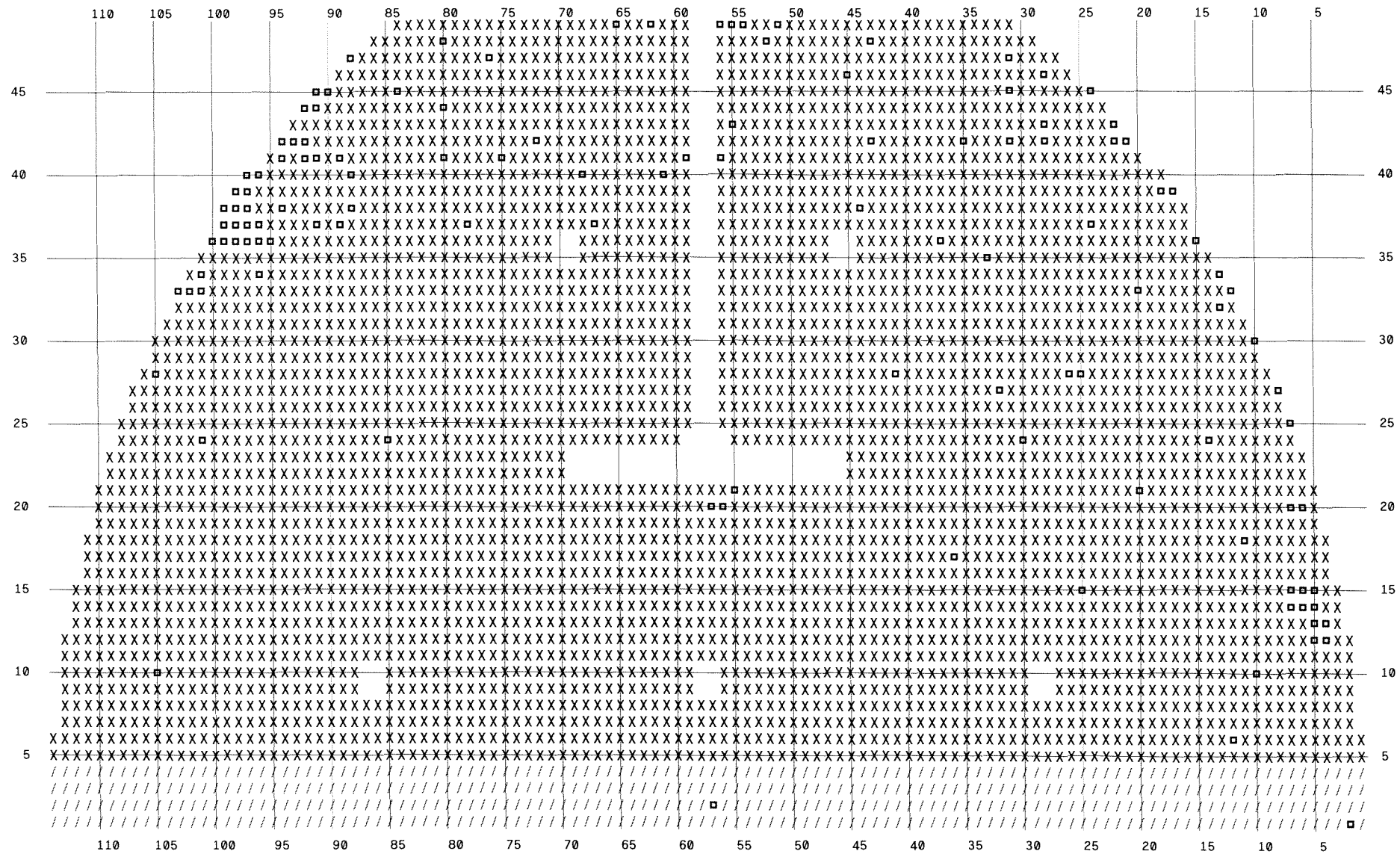
AS TESTED

Byron B2R12 CBE D5

X 4003 TESTED TEC THROUGH TEH

/ 454 TESTED 11H THROUGH TEH

▫ 121 PLUGGED TUBE



Westinghouse Electric Company LLC - ST Max 10/06/2005 11:23:10

CBE-C HOT LEG .610 BOBBIN INSPECTION PROGRAM

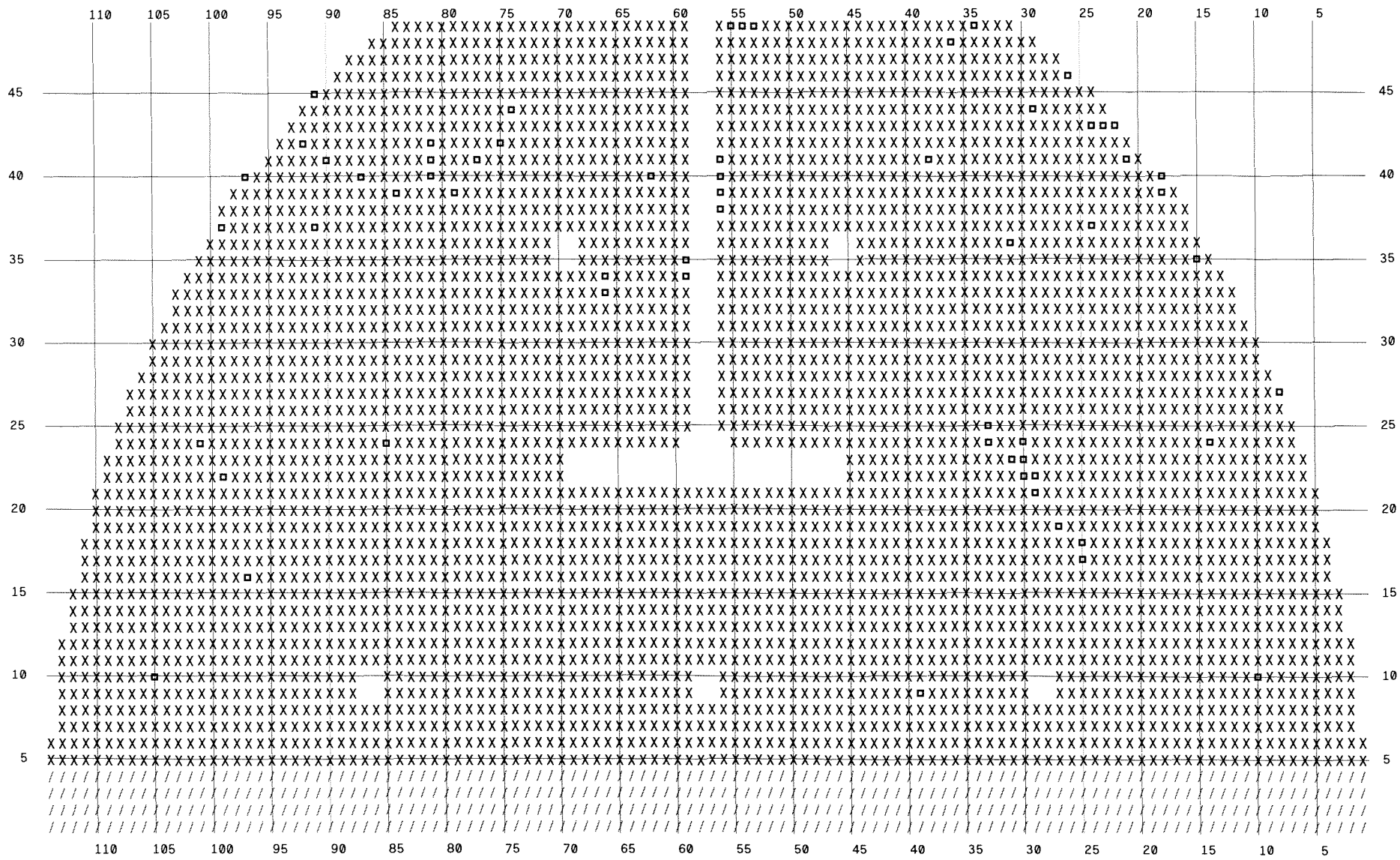
AS TESTED

Byron B2R12 CBE D5

X 4061 TESTED TEC THROUGH TEH

/ 456 TESTED 11H THROUGH TEH

▫ 61 PLUGGED TUBE



Westinghouse Electric Company LLC - ST Max 10/06/2005 13:43:31

CBE-D HOT LEG .610 BOBBIN INSPECTION PROGRAM

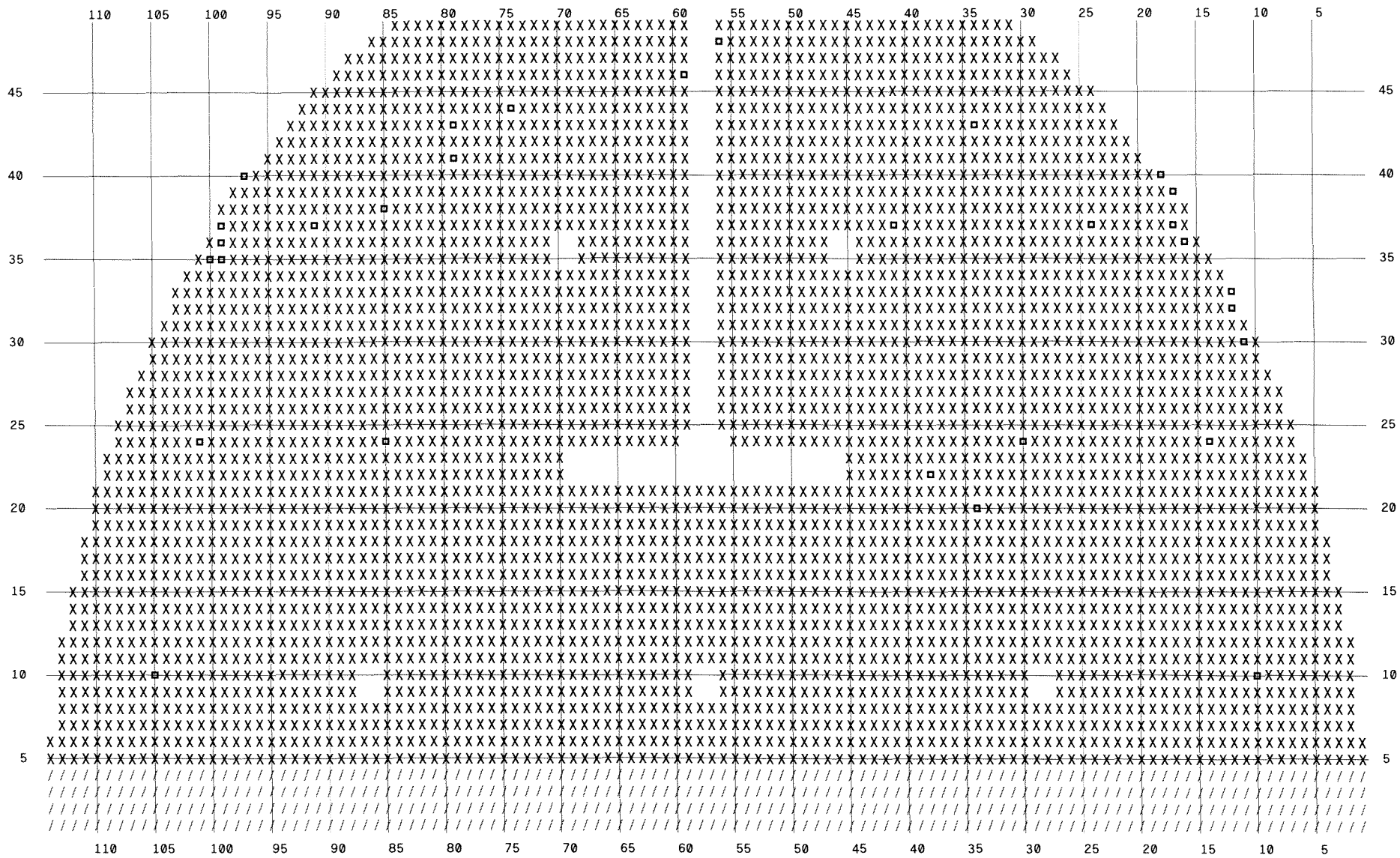
AS TESTED

Byron B2R12 CBE D5

X 4092 TESTED TEC THROUGH TEH

/ 456 TESTED 11H THROUGH TEH

▫ 30 PLUGGED TUBE



Westinghouse Electric Company LLC - ST Max 10/06/2005 19:31:59

Attachment B.2

Hot Leg Low Row U-Bend Bobbin Coil Inspection Scope

CBE-A HOT LEG .590 BOBBIN INSPECTION PROGRAM

AS TESTED

Byron B2R12 CBE D5

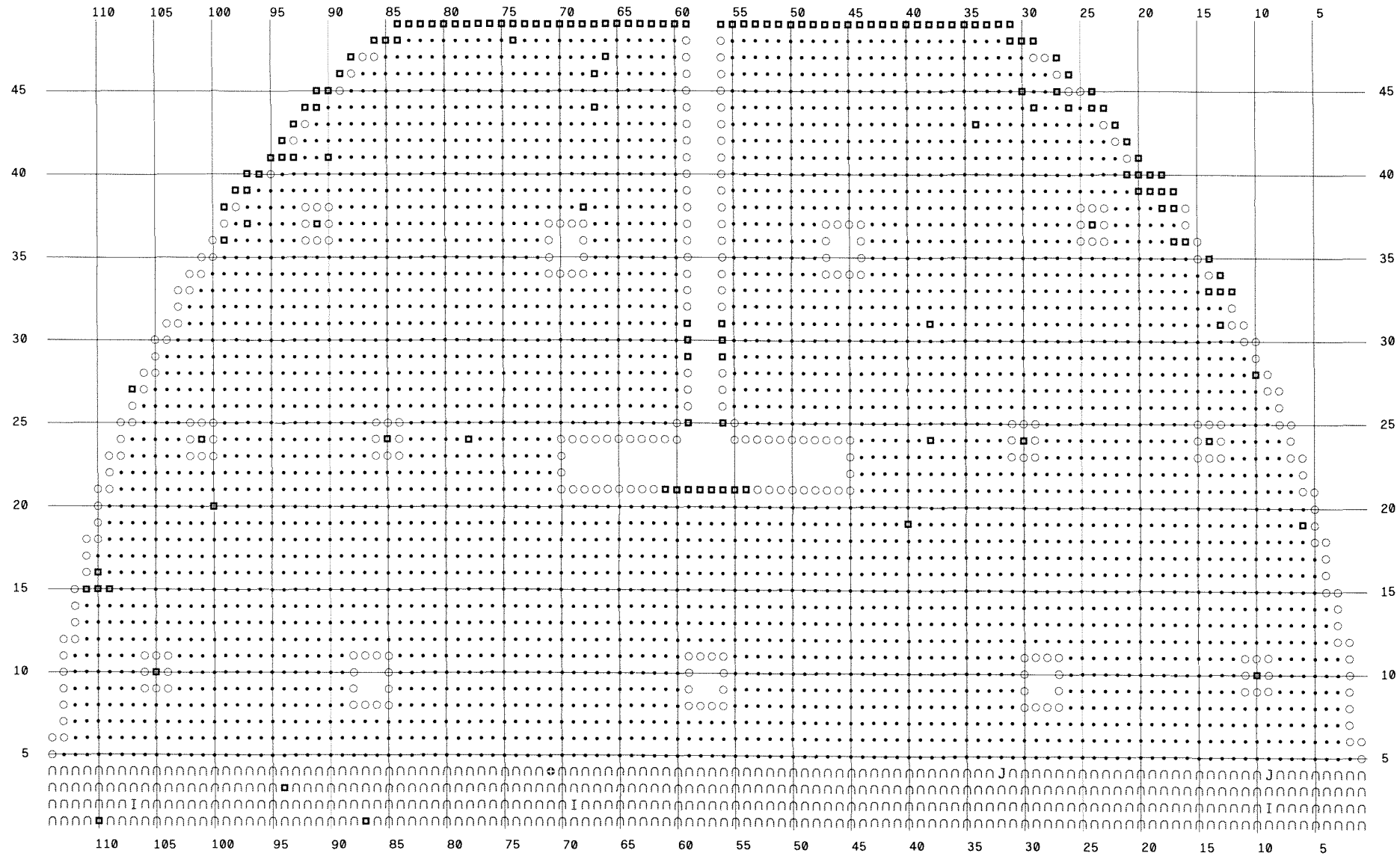
⊕ 1 TESTED 10C THROUGH 10H

J 2 TESTED 11C THROUGH TEH

∩ 447 TESTED 11C THROUGH 10H

I 3 TESTED 11C THROUGH 09H

◘ 152 PLUGGED TUBE



Westinghouse Electric Company LLC - ST Max 10/06/2005 14:12:59

CBE-B HOT LEG .590 BOBBIN INSPECTION PROGRAM

AS TESTED

Byron B2R12 CBE D5

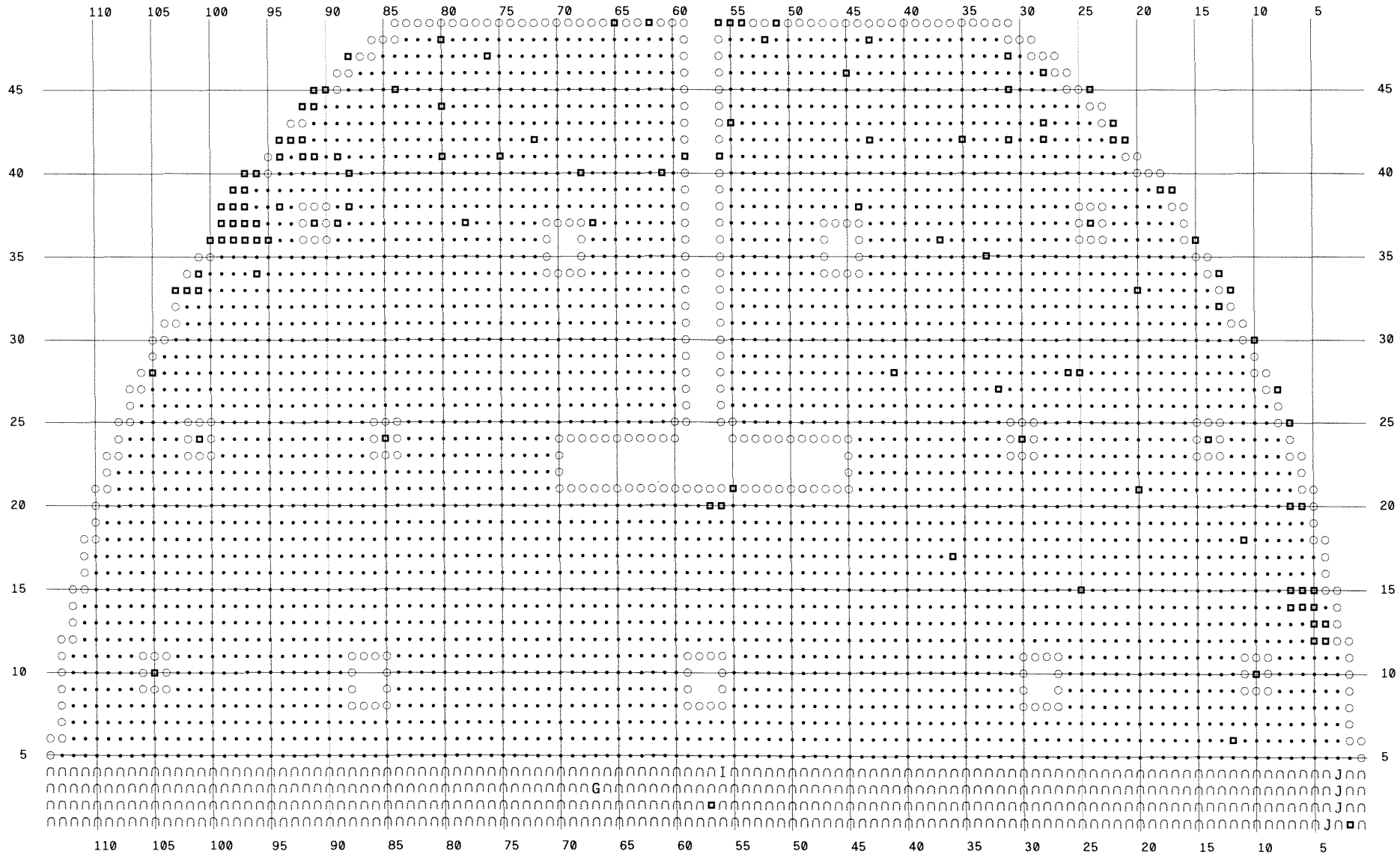
∩ 448 TESTED 11C THROUGH 10H

J 4 TESTED 11C THROUGH TEH

I 1 TESTED 11C THROUGH 09H

G 1 TESTED 11C THROUGH 07H

▫ 121 PLUGGED TUBE



Westinghouse Electric Company LLC - ST Max 10/06/2005 11:23:20

CBE-C HOT LEG .590 BOBBIN INSPECTION PROGRAM

AS TESTED

Byron B2R12 CBE D5

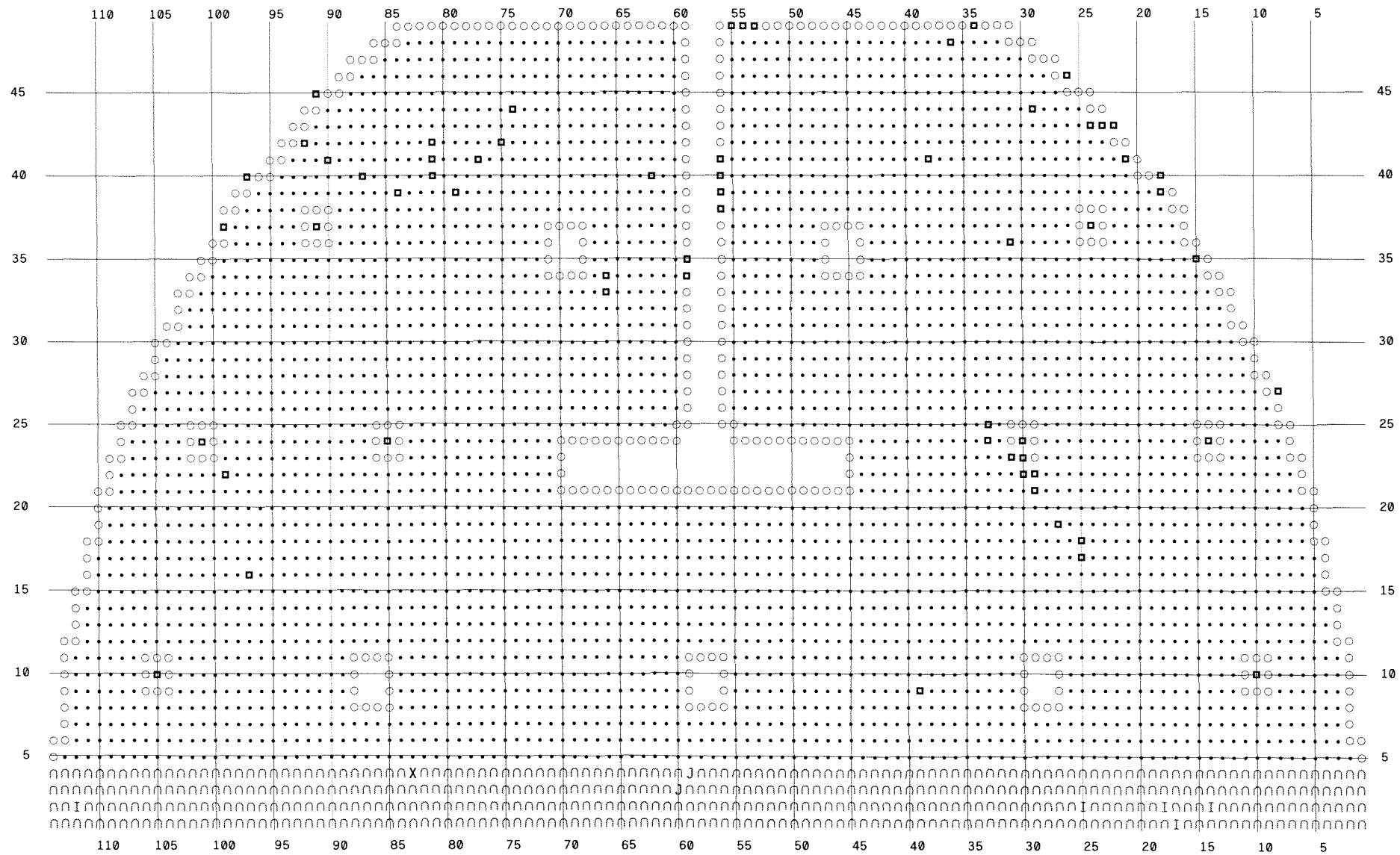
X 1 TESTED TEC THROUGH TEH

J 2 TESTED 11C THROUGH TEH

I 5 TESTED 11C THROUGH 09H

∩ 448 TESTED 11C THROUGH 10H

◘ 61 PLUGGED TUBE

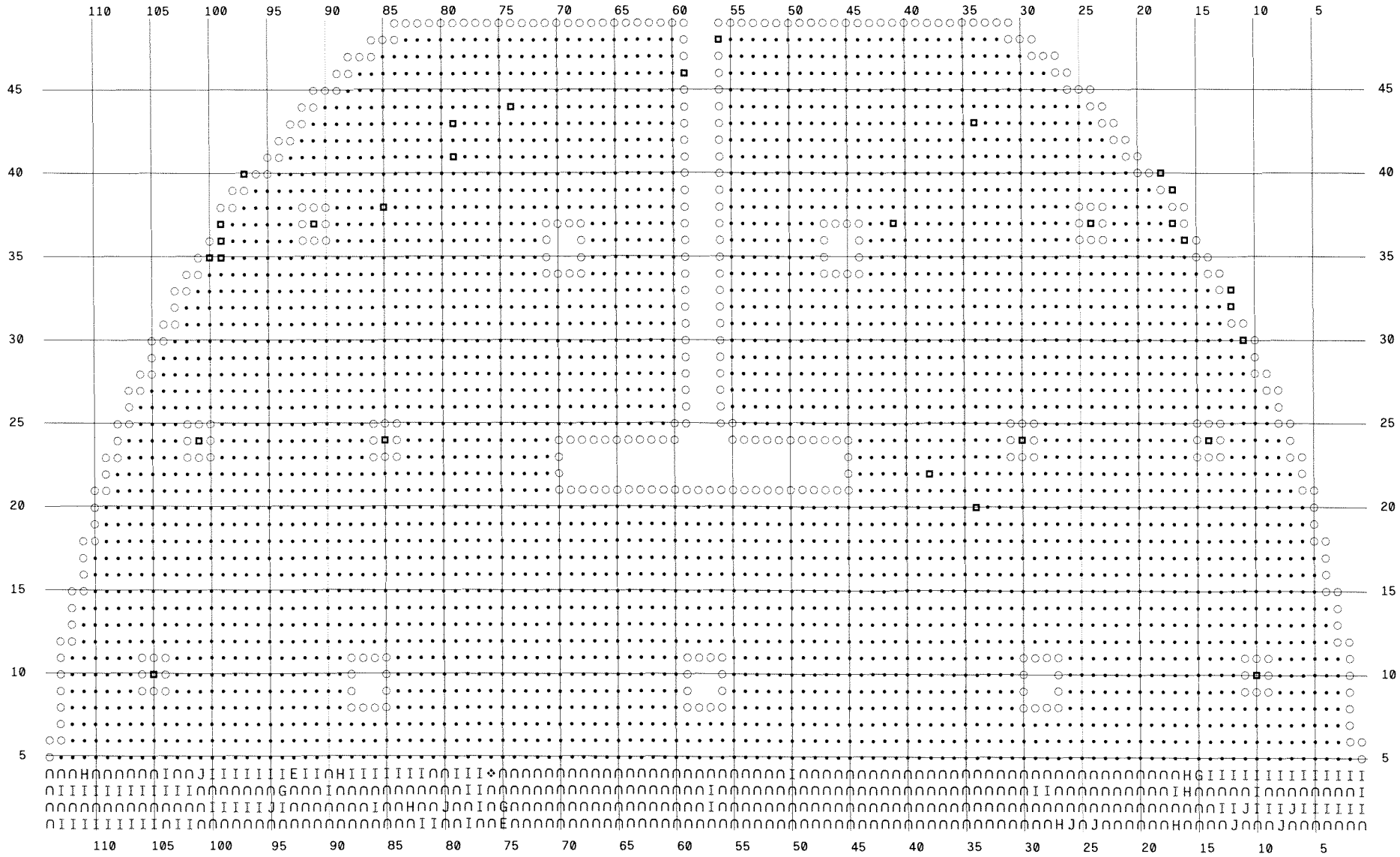


Westinghouse Electric Company LLC - ST Max 10/06/2005 13:43:55

CBE-D HOT LEG .590 BOBBIN INSPECTION PROGRAM

Byron B2R12 CBE D5

J 9 TESTED 11C THROUGH TEH
E 2 TESTED 11C THROUGH 05H
G 3 TESTED 11C THROUGH 07H
H 7 TESTED 11C THROUGH 08H
I 90 TESTED 11C THROUGH 09H
∩ 344 TESTED 11C THROUGH 10H
❖ 1 TESTED 09C THROUGH 10H
◘ 30 PLUGGED TUBE



Westinghouse Electric Company LLC - ST Max 10/06/2005 16:48:04

Attachment B.3

Cold Leg Bobbin Coil Inspection Scope

CBE-A COLD LEG .610 BOBBIN INSPECTION PROGRAM

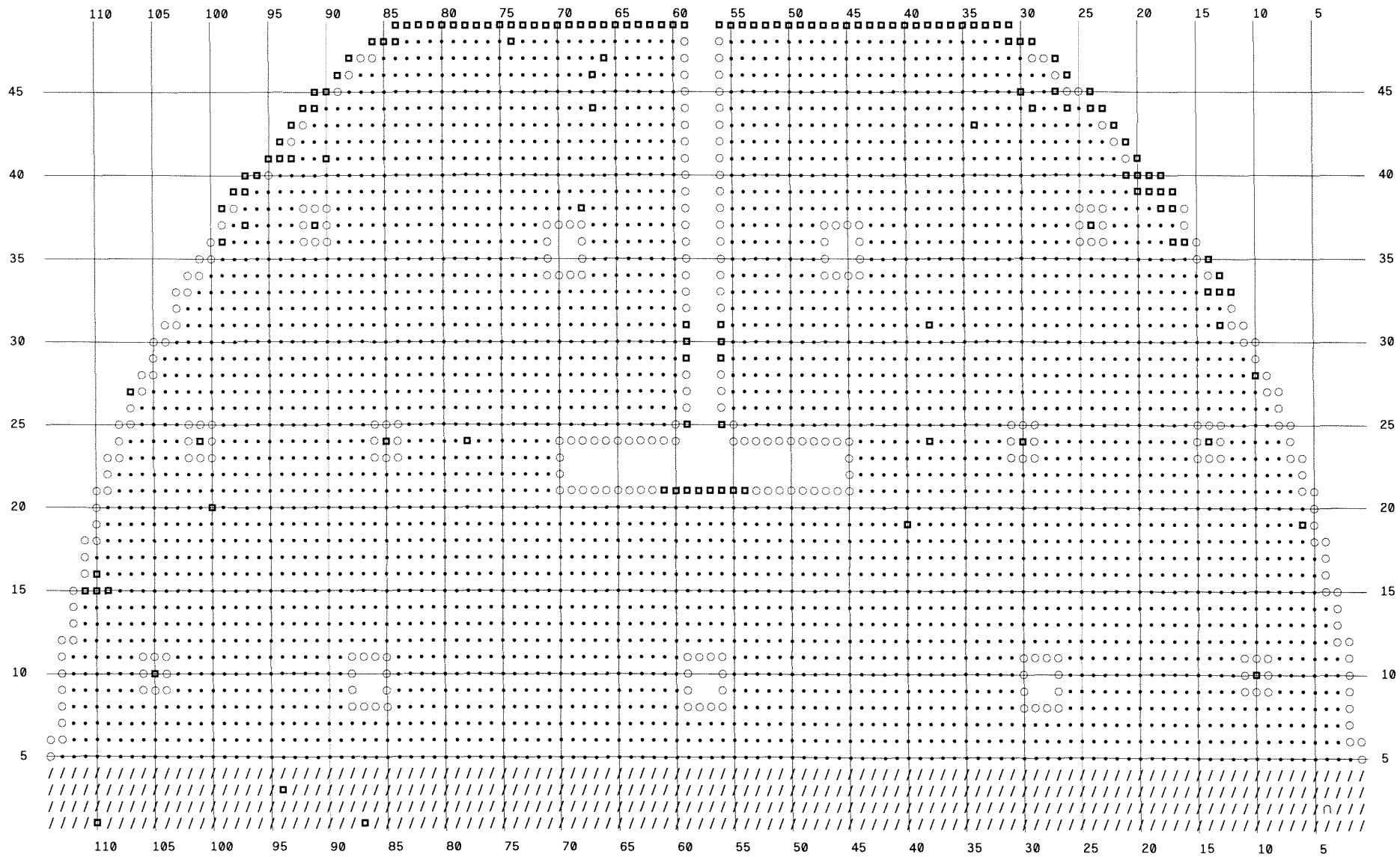
AS TESTED

Byron B2R12 CBE D5

/ 452 TESTED 11C THROUGH TEC

∩ 1 TESTED 11H THROUGH TEC

▫ 152 PLUGGED TUBE



Westinghouse Electric Company LLC - ST Max 10/06/2005 14:14:12

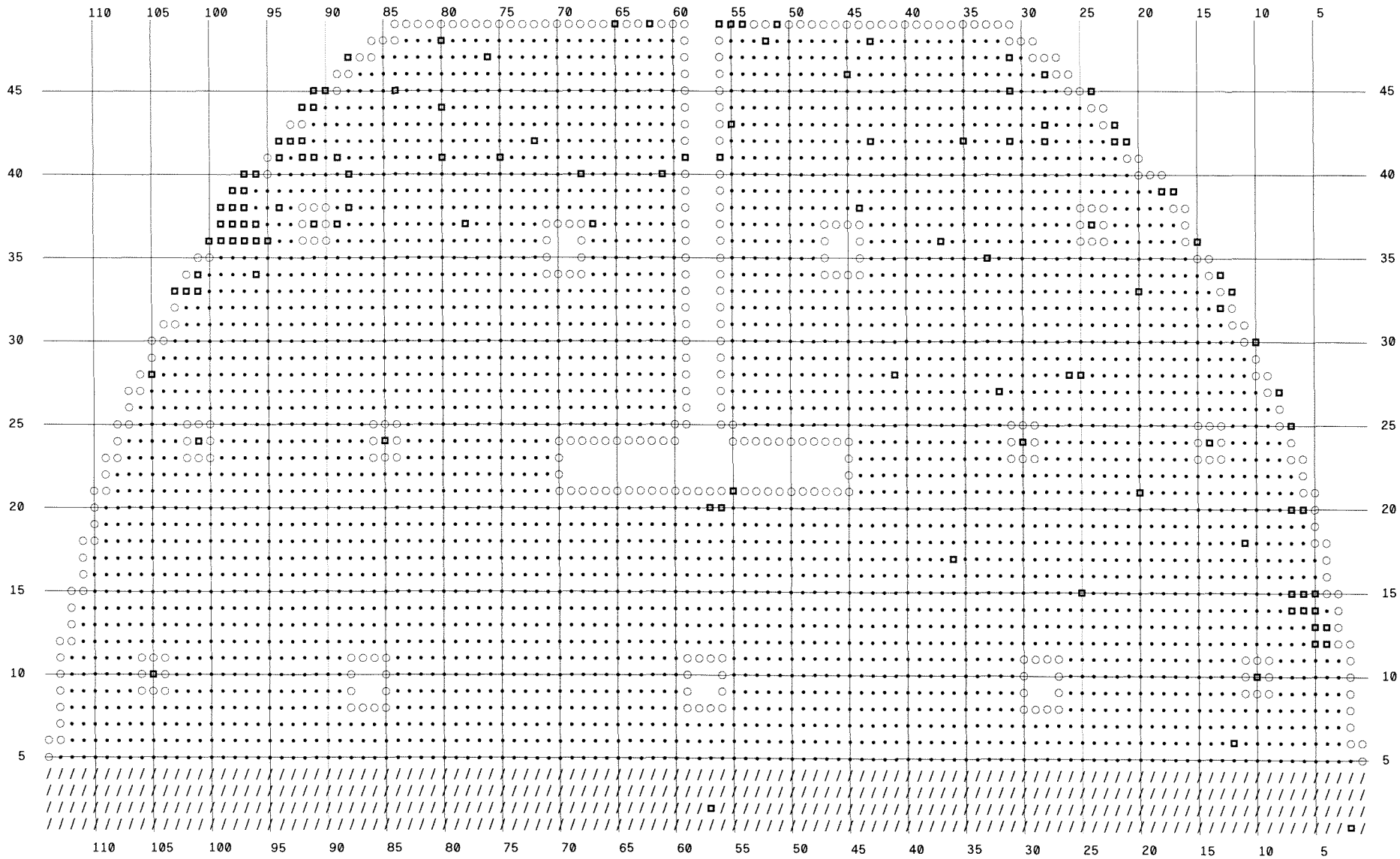
CBE-B COLD LEG .610 BOBBIN INSPECTION PROGRAM

AS TESTED

Byron B2R12 CBE D5

/ 454 TESTED 11C THROUGH TEC

▫ 121 PLUGGED TUBE



Westinghouse Electric Company LLC - ST Max 10/06/2005 11:24:31

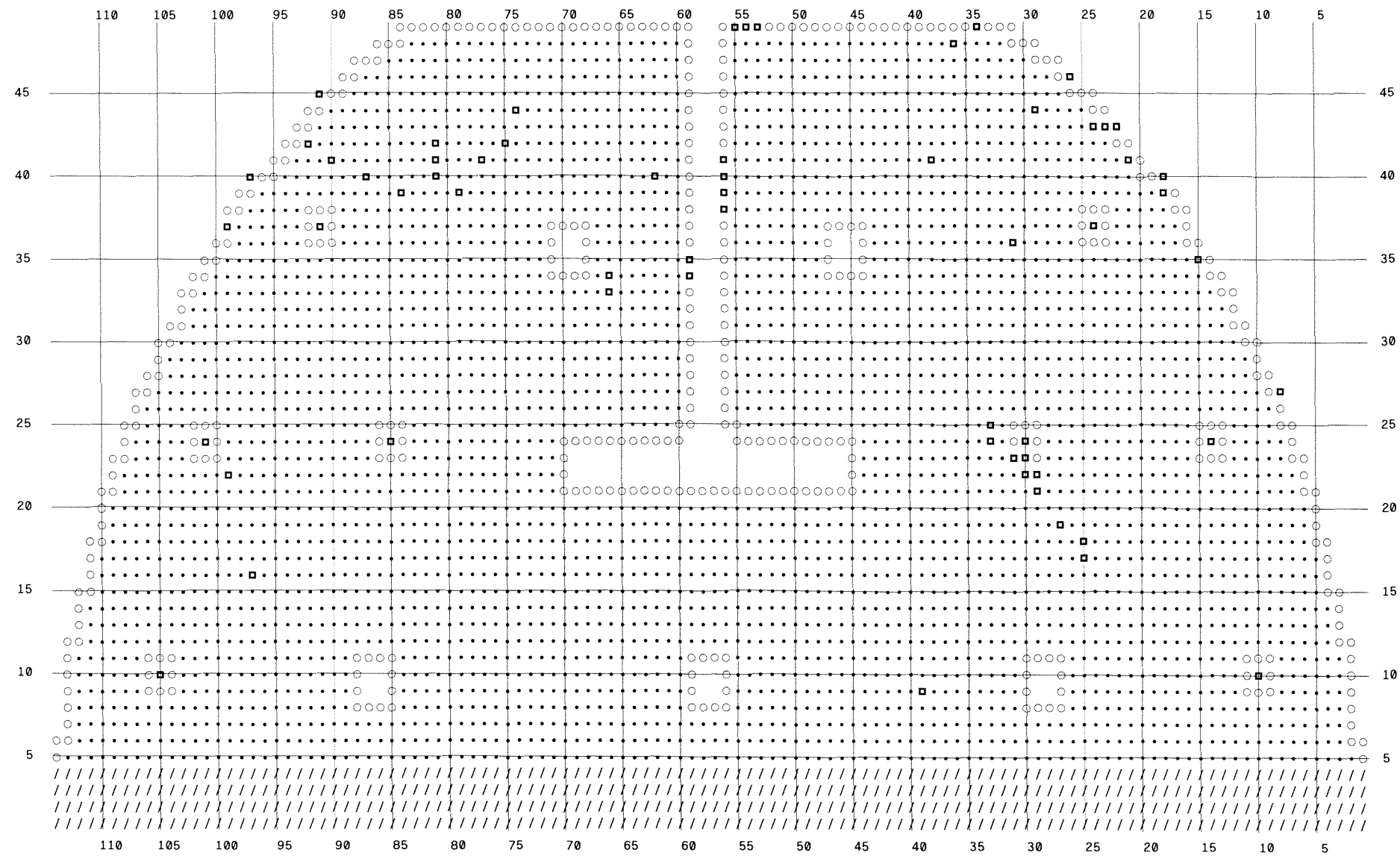
CBE-C COLD LEG .610 BOBBIN INSPECTION PROGRAM

AS TESTED

Byron B2R12 CBE D5

/ 456 TESTED 11C THROUGH TEC

▫ 61 PLUGGED TUBE



Westinghouse Electric Company LLC - ST Max 10/06/2005 13:44:59

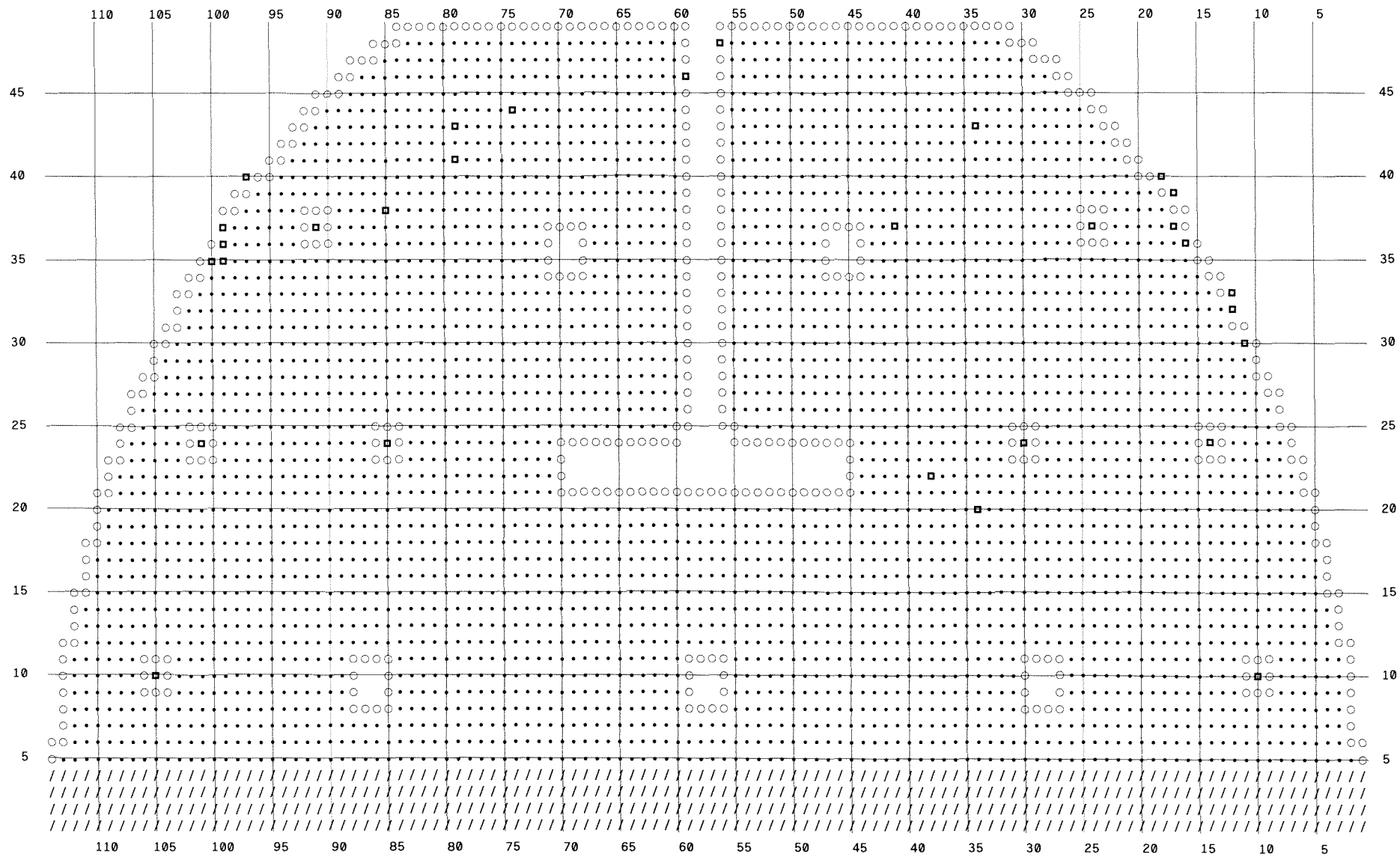
CBE-D COLD LEG .610 BOBBIN INSPECTION PROGRAM

AS TESTED

Byron B2R12 CBE D5

/ 456 TESTED 11C THROUGH TEC

▫ 30 PLUGGED TUBE



Westinghouse Electric Company LLC - ST Max 10/06/2005 16:49:27

Attachment B.4

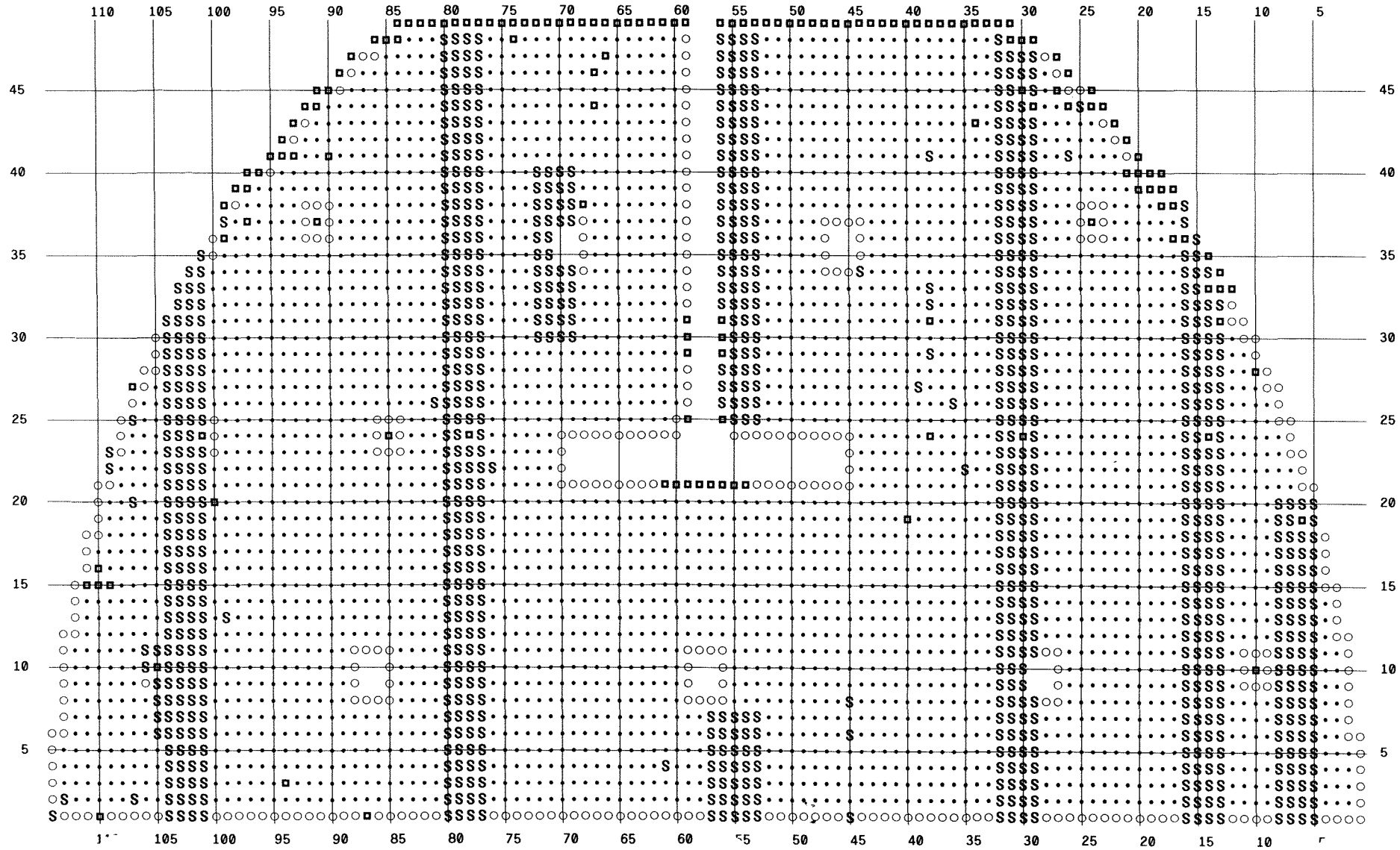
Hot Leg Top of Tubesheet Plus-Point Inspection Scope

CBE-A HOT LEG TOP OF TUBESHEET +POINT INSPECTION PROGRAM

AS TESTED
Byron B2R12 CBE D5

S 921 TESTED TSH -17 INCHES THROUGH TSH +3 INCHES

▫ 152 PLUGGED TUBE



Westinghouse Electric Company LLC - ST Max 10/06/2005 12:15:10

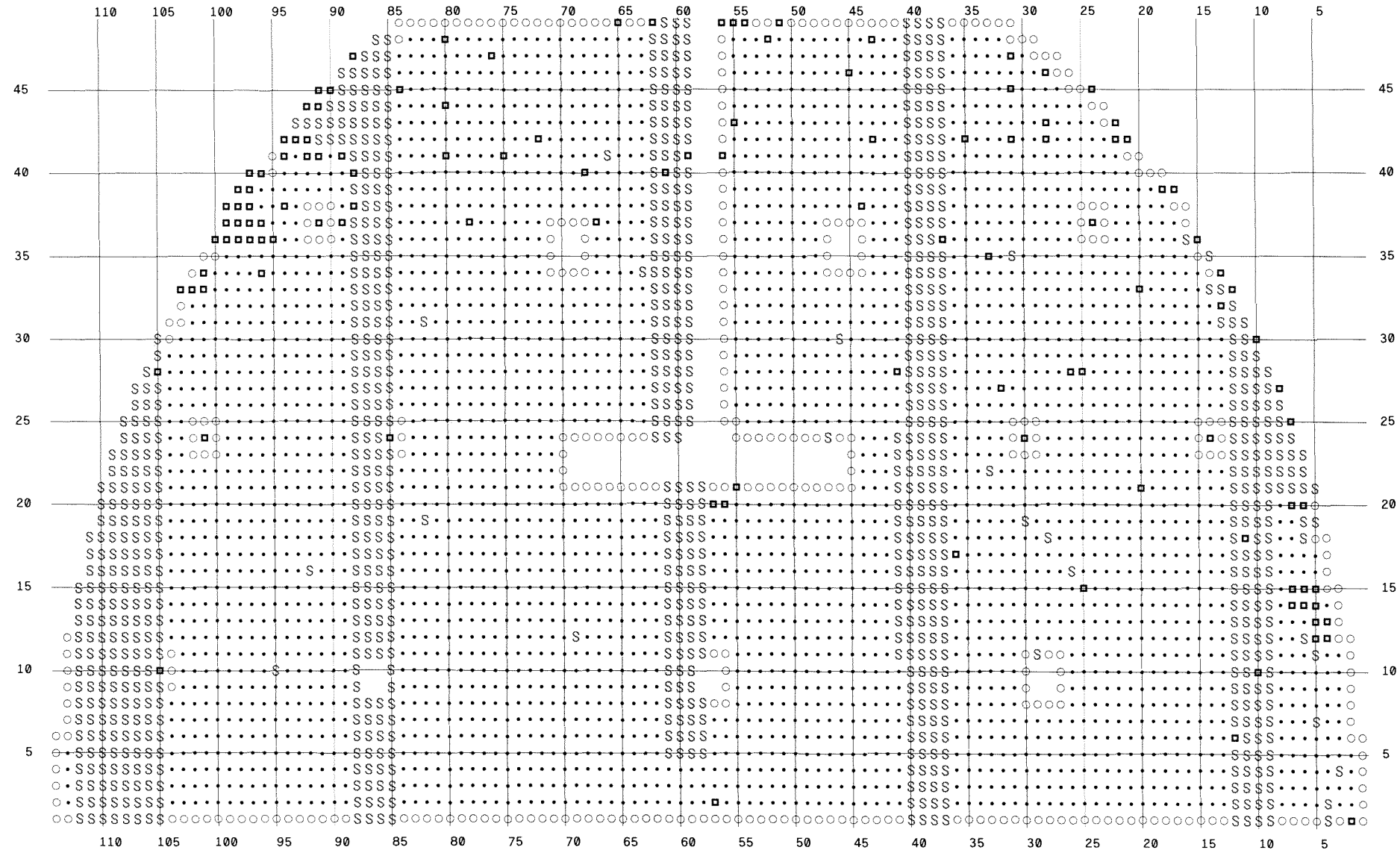
CBE-B HOT LEG TOP OF TUBESHEET +POINT INSPECTION PROGRAM

AS TESTED

Byron B2R12 CBE D5

S 914 TESTED TSH -17 INCHES THROUGH TSH +3 INCHES

▫ 121 PLUGGED TUBE



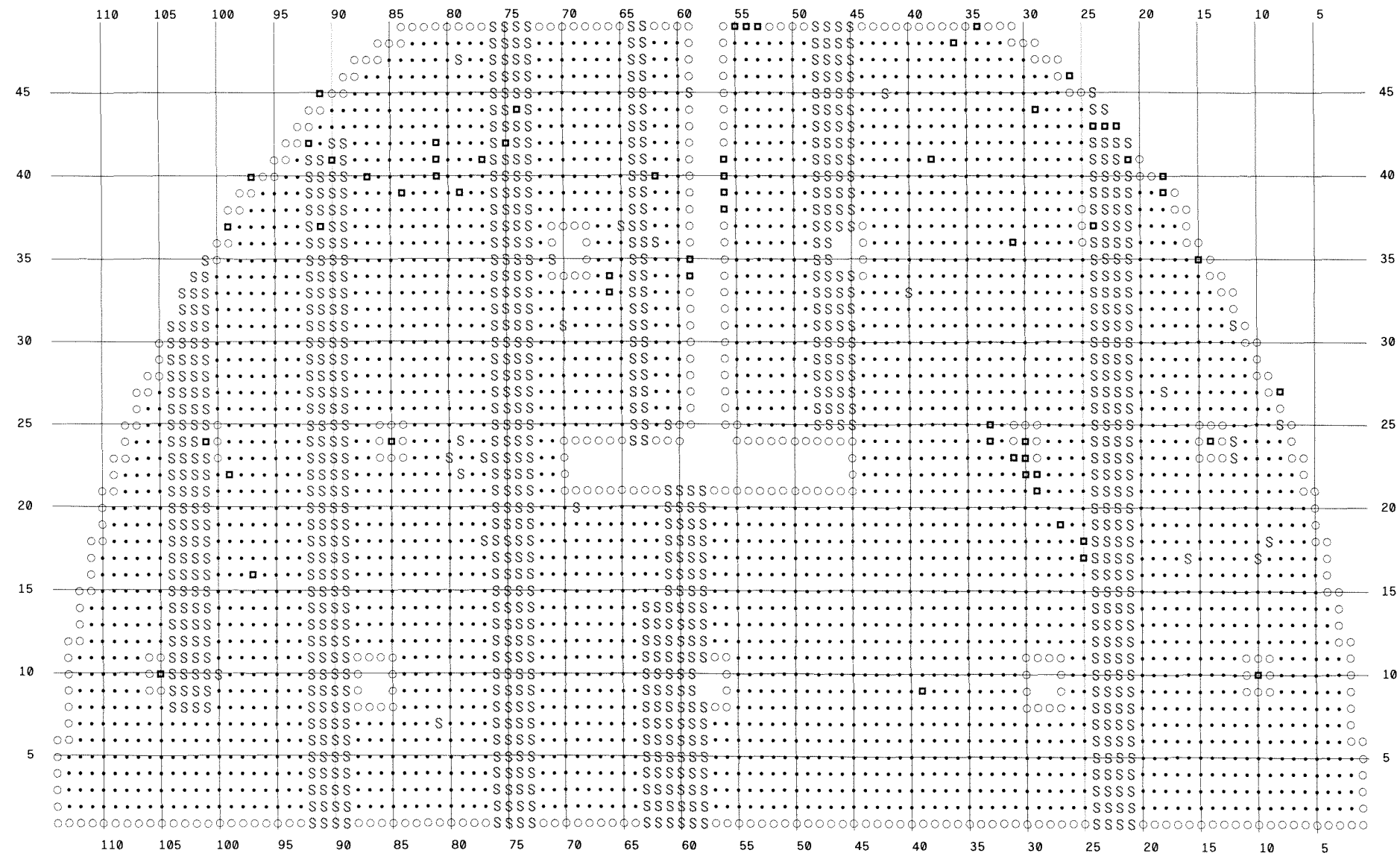
Westinghouse Electric Company LLC - ST Max 10/06/2005 11:22:58

CBE-C HOT LEG TOP OF TUBESHEET +POINT INSPECTION PROGRAM

AS TESTED
Byron B2R12 CBE D5

S 914 TESTED TSH -17 INCHES THROUGH TSH +3 INCHES

▫ 61 PLUGGED TUBE



Westinghouse Electric Company LLC - ST Max 10/06/2005 13:44:20

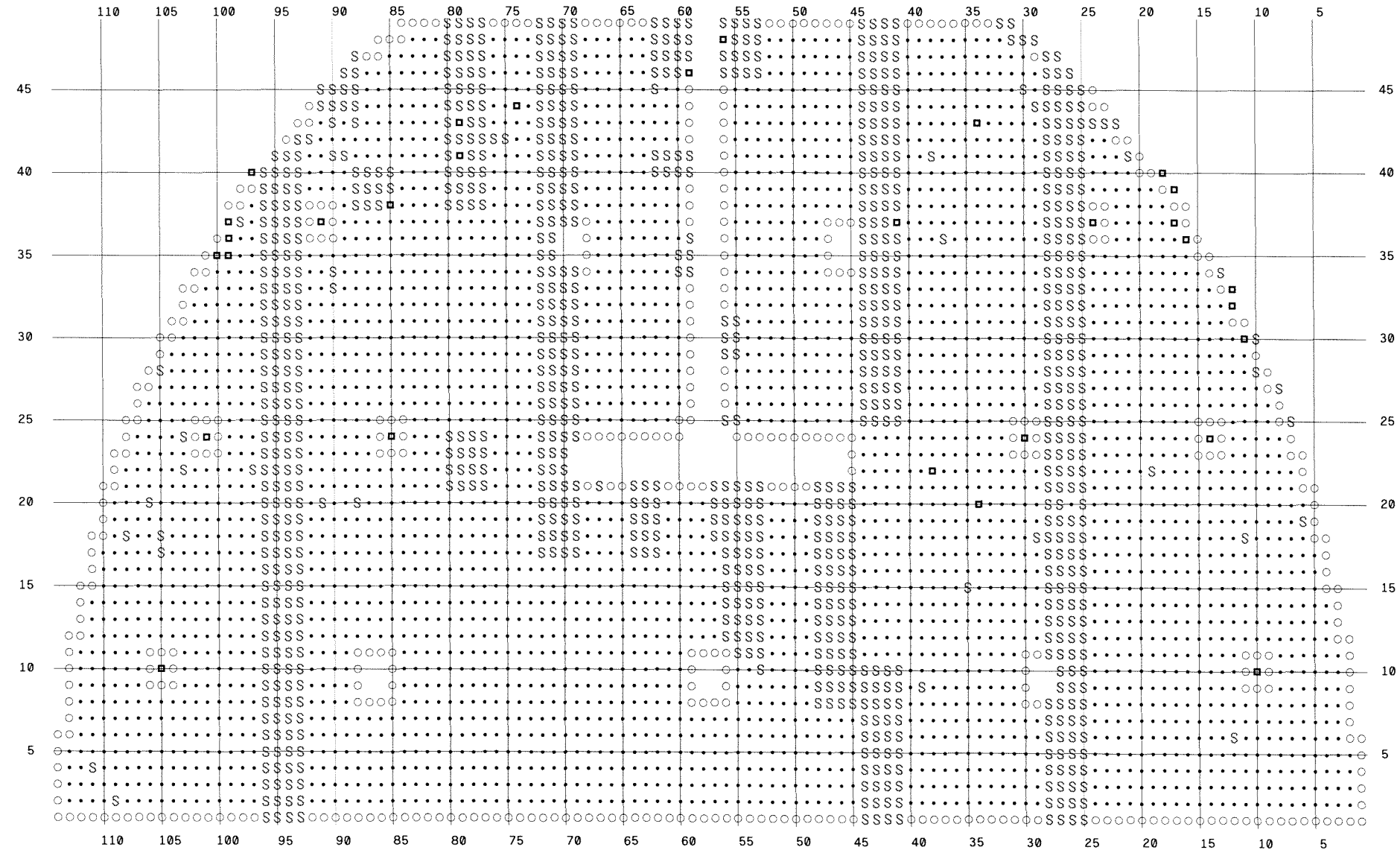
CBE-D HOT LEG TOP OF TUBESHEET +POINT INSPECTION PROGRAM

AS TESTED

Byron B2R12 CBE D5

S 914 TESTED TSH -17 INCHES THROUGH TSH +3 INCHES

▫ 30 PLUGGED TUBE



Westinghouse Electric Company LLC - ST Max 10/06/2005 19:37:12

Attachment B.5

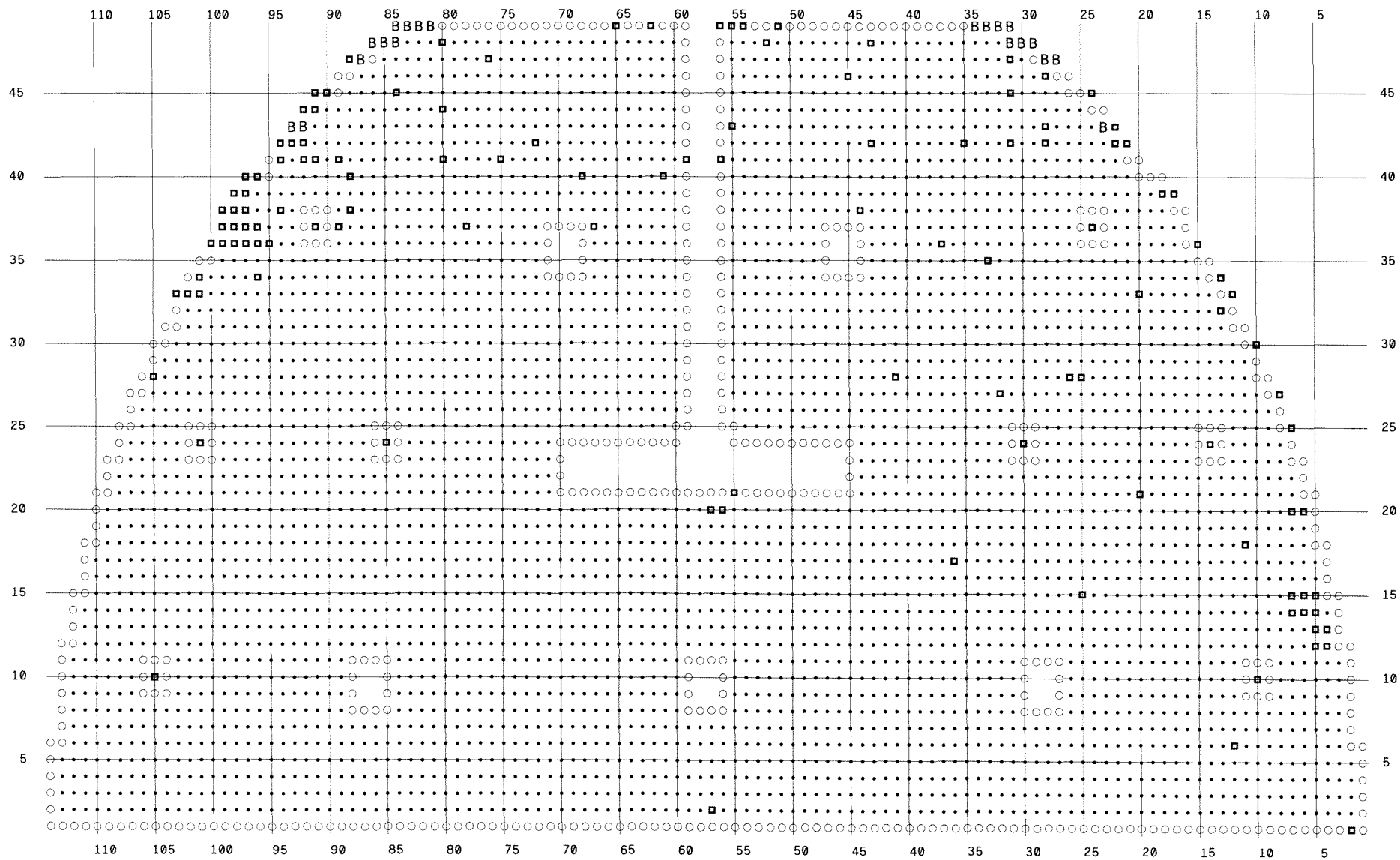
Baffle Plate Expansion Plus-Point Inspection Scope

CBE-B TUBES EXPANDED AT 02C +POINT INSPECTION PROGRAM

Byron B2R12 CBE D5

B 20 TEST 02C -/+ 2 INCHES WITH +POINT PROBE

▫ 121 PLUGGED TUBE



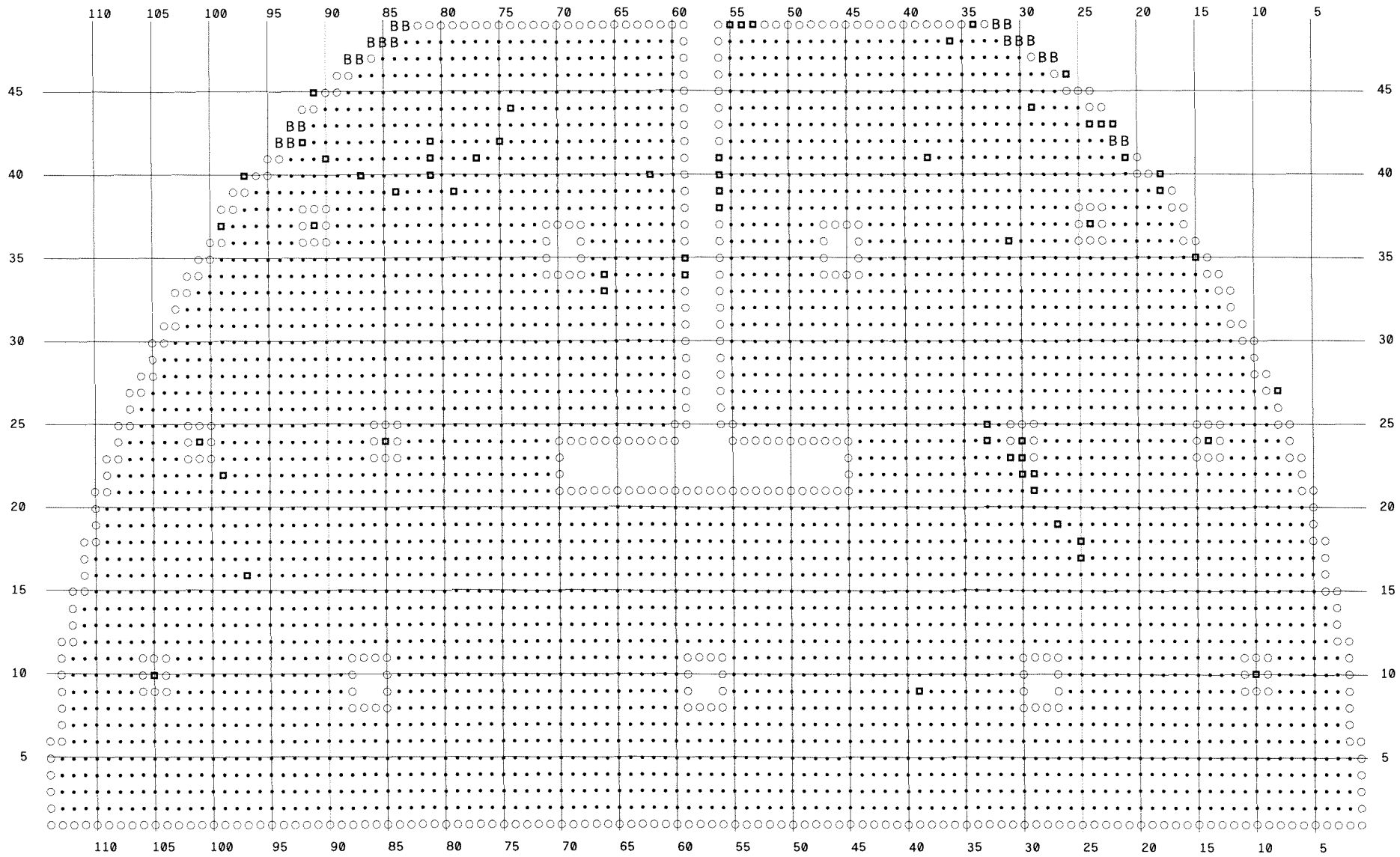
Westinghouse Electric Company LLC - ST Max 10/06/2005 11:24:45

CBE-C TUBES EXPANDED AT 02C +POINT INSPECTION PROGRAM

Byron B2R12 CBE D5

61 PLUGGED TUBE

B 20



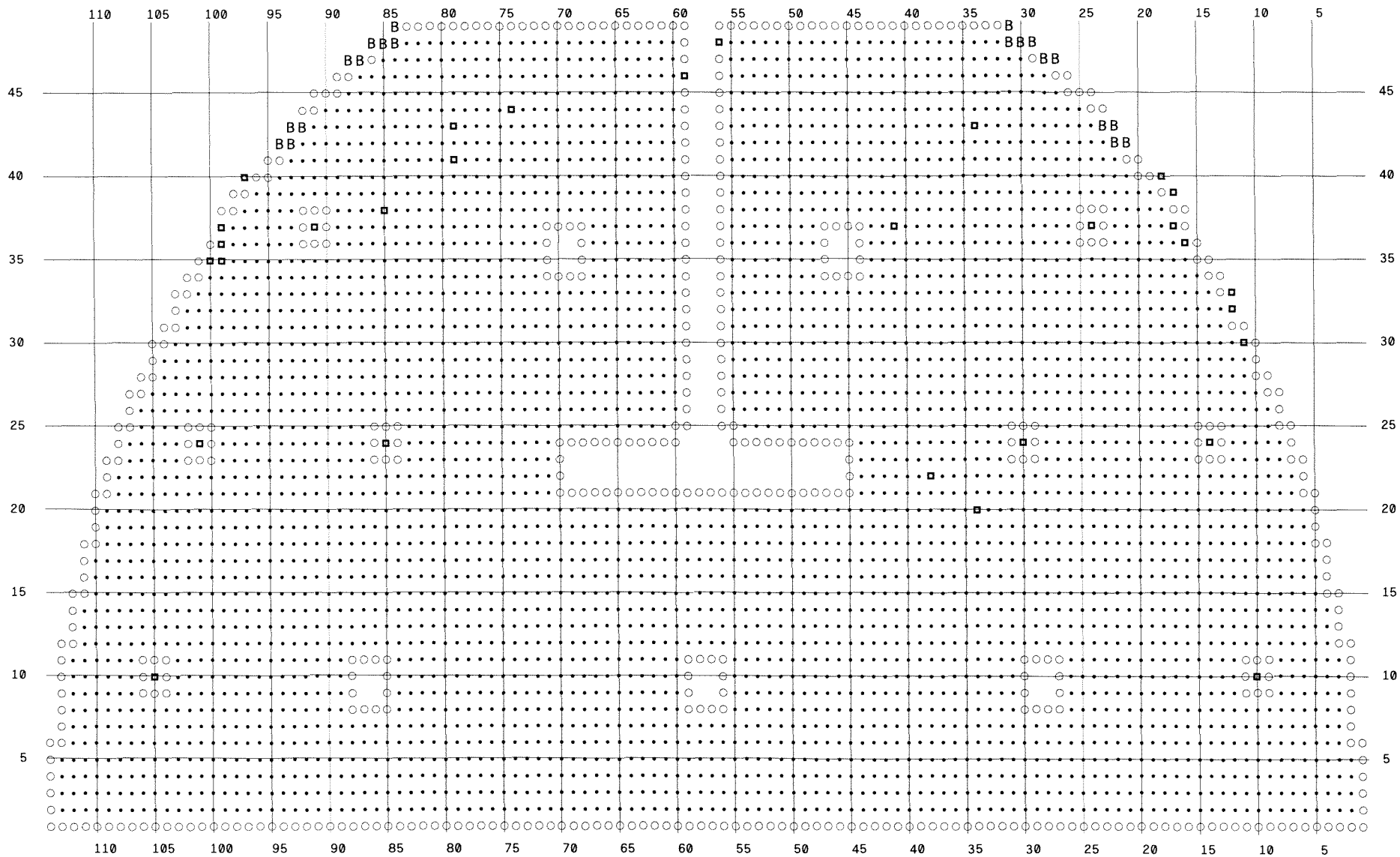
Westinghouse Electric Company LLC - ST Max 10/06/2005 13:42:48

CBE-D TUBES EXPANDED AT 02C +POINT INSPECTION PROGRAM

Byron B2R12 CBE D5

B 20 TEST 02C -/+ 2 INCHES WITH +POINT PROBE

▫ 30 PLUGGED TUBE



Westinghouse Electric Company LLC - ST Max 10/06/2005 16:47:12