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December 22, 2005 JAFP-05-0187

United States Nuclear Regulatory Commission Attn: Document Control Desk Washington, DC 20555-0001

Subject: James A. FitzPatrick Nuclear Power Plant Docket No. 50-333 Core Operating Limits Report Revisions 19 & 20 (Cycle 17 update)

Dear Madam or Sir;

Attached are Revisions 19 (effective date 10/5/2005) and 20 (effective 11/19/2005) to the James A. FitzPatrick (JAF) Core Operating Limits Report (COLR). These reports are being submitted in accordance with Technical Specifications (TS) 5.6.5.

Revision 19 of the COLR removed the changes in Rev 18 as a result of a delay in implementation of new APRM digital flow cards. In addition, the stability portion of the analysis which was acceptable up to 6000 MWD/ST had been extended to 9000 MWD/ST and the COLR updated.

Revision 20 of the COLR incorporates both analog and digital APRM setpoint changes during the transition period to the new digital APRM flow cards. The new cards have been previously analyzed in the reload analysis completed by Global Nuclear Fuel (GNF) for Cycle 17 operations. In addition, the stability portion of the analysis which was acceptable up to 9000 MWD/ST has been extended to 13,600 MWD/ST and the COLR updated.

In addition, editorial corrections and administrative changes, that do not alter the intent of the COLR, were also included in both Revisions 19 and 20.

There are no commitments contained in this report.

Questions concerning this report may be addressed to Mr. William Drews, Reactor Engineering Supervisor, at (315) 349-6562.

Very truly yours,

TAS:GB:las

Attachment as stated

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cc: next page

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# ENTERGY NUCLEAR OPERATIONS, INC. JAMES A. FITZPATRICK NUCLEAR POWER PLANT REPORT

# CORE OPERATING LIMITS REPORT REVISION 19

DATE: 1-15-05 APPROVED BY: William Drews **REACTOR ENGINEERING SUPERINTENDENT** 

DATE: 10-5-05 APPROVED BY: Kevin Mulligan 7 **GENERAL MANAGER - PLANT OPERATIONS** 

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CYCLE 17

4.

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# 1.0 PURPOSE

This report provides the cycle-specific operating limits for Cycle 17 of the James A. FitzPatrick Nuclear Power Plant. The following limits are addressed:

- Operating Limit Minimum Critical Power Ratio (MCPR)
- Flow Dependent MCPR Limits
- Average Planar Linear Heat Generation Rate (APLHGR)
- Linear Heat Generation Rate (LHGR)
- Flow-Biased Average Power Range Monitor (APRM) and Rod Block Monitor (RBM) Settings
- Stability Option ID Exclusion Region

# 2.0 APPLICABILITY

COLR Rev 19 is effective for the new APRM digital flow bias reference cards and the new conservative buffer/exclusion region > 9000 MWD/ST

COLR Rev 18 is effective for the old APRM analog flow bias reference cards and the buffer/exclusion region < 9000 MWD/ST

The plant shall be operated within the limits specified in this report. If any of these limits are exceeded, the corrective actions specified in the Technical Specifications shall be taken.

#### 3.0 REFERENCES

- 3.1 JAFNPP Administrative Procedure 12.05, Control of Core Operating Limits Report.
- 3.2 JAFNPP Technical Specifications.
- 3.3 Design Change Package ER-JF-03-0155, Cycle 17 Core Reload
- 3.4 RAP-7.3.17, Core Monitoring Software and Database Changes.
- 3.5 Plant Operation Up To 100% Power With One Steam Line Isolated, JAF-SE-96-035.
- 3.6 James A. FitzPatrick Nuclear Power Plant Kf Curve Update, GE-NE-J11-03426-00-01, September 1998.
- 3.7 General Electric Standard Application for Reload Fuel, NEDE-24011-P-A-14
- 3.8 GNF Report, Supplemental Reload Licensing Report for James A. FitzPatrick Reload 16 Cycle17, 0000-0026-1984SRLR, Rev.0, Class I, September, 2004.
- 3.9 JAF-SE-00-032, Rev.0, Extended Loadline Limit Analysis (ELLLA) Implementation.

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- 3.10 JAF-RPT-MISC-04054, Rev.0, Operation under Extended Loadline Limit Analysis (ELLLA) and Power Uprate
- 3.11 GE Letter, R. Kingston to P. Lemberg, Scram Time Versus Notch Positions for Option B, REK-E: 02-009, May 28, 2002
- 3.12 GE Report, James A. FitzPatrick Nuclear Power Plant Final Feedwater Temperature Reduction NEDC-33077, September 2002.
- 3.13 JD-02-122, Final Feedwater Temperature Reduction Implementation.
- 3.14 GE Report, GE14 Fuel Design Cycle-Independent Analyses for J. A. Fitzpatrick Nuclear Power Plant, GE-NE-0000-0002-1752-01P, Rev. 0, DRF 0000-0002-1752, September 2002.
- 3.15 GNF Report, GNF Report, Fuel Bundle Information Report for James A. FitzPatrick Reload 16 Cycle 17, 0000-0026-1984FBIR, Revision 0, September 2004.
- 3.16 GNF Report, Supplemental Reload Licensing Report for James A. FitzPatrick Reload 15 Cycle16, 0003-9220SRLR, Rev.0, Class I, August, 2002.
- 3.17 GNF Letter, Updated SLMCPRs for JAF Cycle 17, February 28, 2005
- 3.18 JF-03-00402, ARTS/MEOD Phase 1 Implementation
- 3.19 JAF-RPT-MISC-04489, Rev.2, Power-Flow Map Report
- 3.20 GENE-0000-0030-4847-R1, March2005, Option 1D Exclusion Region Evaluation for FitzPatrick Cycle 17

#### 4.0 **DEFINITIONS**

- 4.1 <u>Average Planar Linear Heat Generation Rate (APLHGR)</u>: The APLHGR shall be applicable to a specific planar height and is equal to the sum of the heat generation rate per unit length of fuel rod for all the fuel rods in the specified assembly at the specified height divided by the number of fuel rods in the fuel assembly at the height.
- 4.2 <u>Fraction of Limiting Power Density</u>: The ratio of the linear heat generation rate (LHGR) existing at a given location to the design LHGR. The design LHGR is given in Table 8.2.
- 4.3 <u>Linear Heat Generation Rate(LHGR)</u>: The LHGR shall be the heat generation rate per unit length of fuel rod. It is the integral of the heat flux over the heat transfer area associated with the unit length.

- 4.4 <u>Maximum Fraction of Limiting Power Density (MFLPD)</u>: The MFLPD shall be the largest value of the fraction of limiting power density in the core. The fraction of limiting power density shall be the LHGR existing at a given location divided by the specified LHGR limit for that bundle type.
- 4.5 <u>Minimum critical power ratio (MCPR)</u>: The MCPR shall be the smallest critical power ratio (CPR) that exists in the core for each type of fuel. The CPR is that power in the assembly that is calculated by application of the appropriate correlation(s) to cause some point in the assembly to experience boiling transition, divided by the actual assembly operating power.
- 4.6 <u>Rated Recirculation Flow</u>: That drive flow which produces a core flow of 77.0 x 10<sup>6</sup> lb/hr.

#### 5.0 **RESPONSIBILITIES**

NOTE: See AP-12.05 (Reference 3.1).

5.1 Shift Manager:

Assure that the reactor is operated within the limits described herein.

5.2 Reactor Engineering Superintendent:

Assure that the limits described herein are properly installed in the 3D-Monicore databank used for thermal limit surveillance (Reference 3.4)

# 6.0 SPECIAL INSTRUCTIONS/REQUIREMENTS

Not Applicable

# 7.0 PROCEDURE

# 7.1 Operating Limit MCPR

During operation, with thermal power  $\geq 25\%$  of rated thermal power (RTP), the Operating Limit MCPR shall be equal to or greater than the limits given below.

- 7.1.1 Technical Specification LCO 3.2.2, Minimum Critical Power Ratio (MCPR)
- 7.1.2 The Operating Limit MCPR shall be determined based on the following requirement:
  - 7.1.2.1. The average scram time to notch position 36 shall be:

$$\tau_{AVE} \leq \tau_{B}$$

7.1.2.2. The average scram time to notch position 36 is determined as follows:

$$\tau_{AVE} = \frac{\sum_{i=1}^{n} N_{i} \tau_{i}}{\sum_{i=1}^{n} N_{i}}$$

WHERE:

- n = Number of surveillance tests performed to date in the cycle,
- $N_i = Number of active rods measured in the surveillance i$
- $\tau_1$  = Average scram time to notch position 36 of all rods measured in surveillance test i.

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7.1.2.3.

The adjusted analysis mean scram time is calculated as follows:

$$\tau_B(\text{sec}) = \mu + 1.65 \sigma \left[ \frac{N_1}{\sum\limits_{i=1}^n N_i} \right]^{1/2}$$

#### WHERE:

- $\mu$  = Mean of the distribution for the average scram insertion time to the dropout of notch position 36 = 0.830 sec.
- σ = Standard deviation of the distribution for average scram insertion time to the dropout of notch position 36 = 0.019 sec.
- $N_1$  = The total number of active rods measured in Technical Specification SR 3.1.4.4.

The number of rods to be scram tested and the test intervals are given in Technical Specification LCO 3.1.4, Control Rod Scram Times

- 7.1.3 When requirement of 7.1.2.1 is met, the Operating Limit MCPR shall not be less than that specified in Table 8.1, Table 8.1.A, Table 8.1.B or Table 8.1.C as applicable.
- 7.1.4 WHEN the requirement 7.1.2.1 is not met (i.e.  $\tau_B < \tau_{AVE}$ ), THEN the Operating Limit MCPR values (as a function of  $\tau$ ) are given in Figure 8.1, Figure 8.1.A, Figure 8.1.B or Figure 8.1.C as applicable.

$$\tau = \frac{(\tau_{AVE} - \tau_B)}{(\tau_A - \tau_B)}$$

WHERE:

- $\tau_{AVE}$  = The average scram time to notch position 36 as defined in 7.1.2.2.
- $\tau_B$  = The adjusted analysis mean scram time as defined in 7.1.2.3.
- $\tau_A$  = the scram time to notch position 36 as defined in Technical Specification Table 3.1.4-1.

NOTE:	IF the operating limit MCPR obtained from these figures is determined to be less than the operating limit MCPR found in 7.1.3, THEN 7.1.3 shall apply.
7.1.5	During single-loop operation, the Operating Limit MCPR shall be increased by 0.02.
7.1.6	During reactor power operation with core flow less than 100 percent of rated, the Operating Limit MCPR shall be multiplied by the appropriate $K_f$ specified in Figure 8.2.
Average Pla	nar Linear Heat Generation Rate (APLHGR)
7.2.1	Technical Specification LCO 3.2.1, Average Planar Linear Heat Generation Rate (APLHGR)
7.2.2	During operation, with thermal power $\geq 25\%$ rated thermal power (RTP), the APLHGR shall be within the limits given in Tables 8.3 and 8.3.A (Figures 8.3 and 8.3.A) for the appropriate fuel type.
7.2.3	During single loop operation, the APLHGR for each fuel type shall not exceed the values given in 7.2.2 above multiplied by the appropriate value (0.78 for GE12 and GE14 fuel).
Lincar Hea	t Generation Rate (LHGR)
7.3.1	Technical Specification LCO 3.2.3, Linear Heat Generation Rate (LHGR)

- 7.3.2 During operation, with thermal power  $\geq 25\%$  rated thermal power (RTP), the LHGR for each fuel rod as a function of axial location and exposure shall be within limits based on applicable LHGR limit values given in Tables 8.2 and 8.2.A for appropriate fuel and rod type.
- 7.3.3 During single loop operation, the LHGR for each fuel type shall not exceed the values given in 7.3.2 above multiplied by the appropriate value (0.78 for GE12 and GE14 fuel).

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7.2

7.3

# 7.4 APRM Trip Settings

7.4.1	APRM Flow Referenced Flux Scram Trip Setting (Run Mode)		
7.4.1.1.	Technical Specifications:		
	LCO 3.2.4, Average Power Range Mo LCO 3.3.1.1, Reactor Protection Syste		t
	LCO 5.5.1.1, Reactor Protection Syste	in (iti 5) instrumentation	
7.4.1.2.	When operating in Mode 1, the APRN Trip setting shall be	A Neutron Flux-High (Flow Bizs	ied)
	for two loop operation:		
	$S \le (\% RTP) = 0.38*W+61.0\%$	0< ₩ ≤ 24.7%	
	$S \le (\% RTP) = 1.15*W+42.0\%$	<b>24.7&lt; ₩ ≤ 47.0%</b>	
	$S \le (\% RTP) = 0.63*W+73.7\%$	47.0< ₩ ≤ 68.7%	
	$S \le (\% RTP) = 117.00\% (Clamp)$	₩ > 68.7%	
	for single loop operation:	•	
	$S \le (\% RTP) = 0.38*W+57.9\%$	0< ₩ ≤ 32.7%	
	$S \le (\% RTP) = 1.15*W+32.8\%$	32.7< ₩ ≤ 50.1%	
	$S \le (\% RTP) = 0.58*W+61.3\%$	50.1< ₩ ≤ 95.9%	
	$S \le (\% RTP) = 117.00\% (Clamp)$	₩ > 95.9%	

# WHERE:

S = Setting in percent of rated thermal power;

W = Recirculation flow in percent of rated;

# NOTE:

Compliance with the "Allowed Region of Operation" on the Power-Flow Map, Figure 3.7-1 of the FSAR is defined by the equation 0.58W + 50% and is individually controlled and assures boundaries are not exceeded during normal operation.

7.4.1.3.

In the event of operation with a Maximum Fraction of Limiting Power Density (MFLPD) greater than the Fraction of Rated Power (FRP), the setting shall be modified as follows

for two loop operation:

$$\begin{split} & S \leq (\% \text{ RTP}) = (0.38* \text{W} + 61.0\%)(\text{FRP/MFLPD}) & 0 < \text{W} \leq 24.7\% \\ & S \leq (\% \text{ RTP}) = (1.15* \text{W} + 42.0\%)(\text{FRP/MFLPD}) & 24.7 < \text{W} \leq 47.0\% \\ & S \leq (\% \text{ RTP}) = (0.63* \text{W} + 73.7\%)(\text{FRP/MFLPD}) & 47.0 < \text{W} \leq 68.7\% \\ & S \leq (\% \text{ RTP}) = (117.00\%(\text{Clamp}))(\text{FRP/MFLPD}) & \text{W} > 68.7\% \end{split}$$

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CYCLE 17

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	for single loop operation:
	$S \le (\% \text{ RTP}) = (0.38*W_d+57.9\%)(FRP/MFLPD)$ $0 < W \le 32.7\%$ $S \le (\% \text{ RTP}) = (1.15*W_d+32.8\%)(FRP/MFLPD)$ $32.7 < W \le 50.1\%$
	$S \le (\% \text{ RTP}) = (0.58*W_d + 61.3\%)(FRP/MFLPD) 50.1 < W \le 95.9\%$
	$S \le (\% RTP) = (117.00\% (Clamp))(FRP/MFLPD) W > 95.9\%$
	WHERE:
	FRP = Fraction of Rated Power;
	MFLPD = Maximum Fraction Of Limiting Power Density, see Definition 4.4.
	The ratio of FRP to MFLPD shall be set equal to 1.0 unless the actual operating value is less than the design value of 1.0, in which case the actual operating value will be used.
7.4.2	APRM Neutron Flux-High (Flow Biased) Rod Block Trip Setting (Relocated to the Technical Requirements Manual)
RBM Up	scale Rod Block Trip Setting
7.5.1	Technical Specification LCO 3.3.2.1, Control Rod Block Instrumentation
7.5.2	The RBM upscale rod block trip setting shall be:
	$S \leq 0.66W + K$ for two loop operation;
	$S \leq 0.66W + K - 0.66 \Delta W$ for single loop operation;
	WHERE:
	S = rod block setting in percent of initial;
	W = Loop flow in percent of rated
	K = Any intercept value may be used because the RBM intercept value <u>does not</u> effect the MCPR Operating Limit and the RBM is not assumed to function to protect the Safety Limit MCPR.
	$\Delta W = Difference$ between two loop and single loop effective drive flow at the same core flow.
	NOTE: If K can be any value, then $K = 0.66\Delta W$ can also be any value, and the trip setting adjustment for single loop operation is not necessary.
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7.6

Stability (	Stability Option 1-D Exclusion Region and Buffer Zone.	
7.6.1	Technical Specification LCO 3.4.1, Recirculation Loops Operating	
7.6.2	The reactor shall not be intentionally operated within the Exclusion Region given in Figure 8.4 when the SOLOMON Code is operable.	
7.6.3	The reactor shall not be intentionally operated within the Buffer Zone given in Figure 8.4 when the SOLOMON Code is inoperable.	

# 7.7 K<sub>f</sub> - Flow Dependent MCPR Limit

Figure 8.2 is the  $K_f$  limit. Values of  $K_f$  are obtained using the following equation (see Reference 3.6):

 $K_f = MAX [1.0, A - SLOPE * WT]$ 

WHERE:

WT = Core Flow as % of Rated,  $30\% \le WT \le 100\%$ 

SLOPE =  $(A_F/100/OLMCPR) * (SLMCPR/SLMCPR_{generic})$ 

A =  $(B_{\rm F}/OLMCPR) * (SLMCPR / SLMCPR_{\rm generic})$ 

SLMCPR  $_{generic} = 1.07$ 

SLMCPR = Technical Specification LCO 2.1.1, Reactor Core SLs

OLMCPR = The lowest value obtained from Figures 8.1, 8.1.A, 8.1.B and 8.1.C as per 7.1.4, or, if the note in 7.1.4 applies, then 7.1.3 requirement must be met.

 $A_F$ ,  $B_F$  = Coefficients for the K<sub>f</sub> curve listed below:

Scoop Tube Setpoint %	Ar	B <sub>r</sub>
102.5	0.571	1.655
107.0	0.586	1.697
112.0	0.602	1.747
117.0	0.632	1.809

All coefficients apply to Manual Flow Control Mode

# 8.0 FIGURES AND TABLES

# 8.1 **FIGURES**

- Figure 8.1. MCPR Operating Limit Versus t for GE12 and GE14.
- Figure 8.1.A. MCPR Operating Limit Versus  $\tau$  for Operation above 75% of Rated Thermal Power with Three Steam Lines in Service for GE12 and GE14.
- Figure 8.1.B MCPR Operating Limit Versus  $\tau$  for Operation with Turbine Bypass Valves Out of Service
- Figure 8.1.C MCPR Operating Limit Versus t for Operation with Final Feedwater Temperature Reduction
- Figure 8.2 Kf Factor
- Figure 8.3 Exposure Dependent APLHGR Limit for GE14 Fuel
- Figure 8.3.A Exposure Dependent APLHGR Limit for GE12 Fuel
- Figure 8.4 Stability Option 1D Exclusion Region
- Figure 8.5 Exposure Dependent LHGR Limit for GE14 Fuel.
- Figure 8.5.A Exposure Dependent LHGR Limit for GE12 Fuel.
- Figure 8.6. Cycle 17 Loading Pattern, Full Core by Bundle Design
- Figure 8.7 Users Guide

#### 8.2 TABLES

- Table 8.1
   MCPR Operating Limit for Incremental Cycle Core Average Exposure
- Table 8.1.AMCPR Operating Limit for Incremental Cycle Core Average Exposure for<br/>Operation above 75% of Rated Thermal Power with Three Steam Lines in<br/>Service
- Table 8.1.B
   MCPR Operating Limit for Operation with Turbine Bypass Valves Out of Service
- Table 8.1.C
   MCPR Operating Limit for Operation with Final Feedwater Temperature Reduction
- Table 8.2Maximum LHGR GE14
- Table 8.2.A Maximum LHGR GE12
- Table 8.3APLHGR Limits for GE14 Fuel
- Table 8.3.A
   APLHGR Limits for GE12 Fuel

#### 9.0 EXHIBITS

NONE

# TABLE 8.1

MCPR Operating Limit For Incremental Cycle Core Average Exposure

Cycle 17 Exposure Range	All Fuel Types
BOC to <eoc -="" 2.7="" gwd="" st<="" td=""><td>1.39</td></eoc>	1.39
EOC - 2.7 GWD/ST to EOC	1.43

Technical Specification LCO 3.2.2, Minimum Critical Power Ratio (MCPR)

For single loop operation, these limits shall be increased as given in Section 7.1.5.

- NOTE: 1. When entering a new Exposure Range, check the current value of t to assure adjustment per Step 7.1.4
  - 2. Applicable for any value of K, see Step 7.5.2

# TABLE 8.1.A

MCPR Operating Limit for Incremental Cycle Core Average Exposure for Operation above 75% of Rated Thermal Power with Three Steam Lines in Service

Cycle 17 Exposure Range	All Fuel Types
BOC to <eoc -="" 2.7="" gwd="" st<="" td=""><td>1.41</td></eoc>	1.41
EOC – 2.7 GWD/ST to EOC	1.45

Technical Specification LCO 3.2.2, Minimum Critical Power Ratio (MCPR)

For single loop operation, these limits shall be increased as given in Section 7.1.5.

- NOTE: 1. When entering a new Exposure Range, check the current value of  $\tau$  to assure adjustment per Step 7.1.4
  - 2. Applicable for any value of K, see Step 7.5.2

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# TABLE 8.1.B

MCPR Operating Limit for Operation with Turbine Bypass Valves Out of Service

Cycle 17 Exposure Range	All Fuel Types
ALL	1.47

Technical Specification LCO 3.2.2, Minimum Critical Power Ratio (MCPR)

Technical Specification LCO 3.7.6, Main Turbine Bypass System

For single loop operation, these limits shall be increased as given in Section 7.1.5.

- NOTE: 1. When entering a new Exposure Range, check the current value of  $\tau$  to assure adjustment per Step 7.1.4
  - 2. Applicable for any value of K, see Step 7.5.2

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# TABLE 8.1.C

MCPR Operating Limit for Operation with Final Feedwater Temperature Reduction

Cycle 17 Exposure Range	All Fuel Types
At EOC only (see below)	1.43

Technical Specification LCO 3.2.2, Minimum Critical Power Ratio (MCPR)

For single loop operation, these limits shall be increased as given in Section 7.1.5.

- NOTE: 1. When entering a new Exposure Range, check the current value of t to assure adjustment per Step 7.1.4
  - 2. Applicable for any value of K, see Step 7.5.2

MCPR Operating Limits in this table apply when at reduced feedwater temperature near end-of-cycle, see JD-02-122 (Reference 3.14) for further information.

# **TABLE 8.2**

Maximum LHGR - GE14

# Peak Pellet Exposure UO2 LHGR Limit GWd/ST kW/ft 0.00 13.40 14.51 13.40 57.61 8.00 63.50 5.00

Peak Pellet Exposure	Most Limiting Gadolinia LHGR Limit
GWd/ST	kW/ft
0.00	12.26
12.28	12.26
55.00	7.32
60.84	4.57

Technical Specification LCO 3.2.3, Linear Heat Generation Rate (LHGR)

Design features of the fuel assemblies in the Cycle 17 core are provided in References 3.3, 3.16

For single loop operation these LHGR values shall be multiplied by 0.78

Linearly interpolate for LHGR at intermediate exposure

# TABLE 8.2.A

Peak Pellet Exposure	UO <sub>2</sub> LHGR Limit
GWd/ST	kW/ft
0.00	11.80
13.24	11.80
63.50	6.39

#### Maximum LHGR – GE12

Peak Pellet Exposure	Most Limiting Gadolinia LHGR Limit
GWd/ST	kW/ft
0.00	11.35
11.69	11.35
63.50	6.20

Technical Specification LCO 3.2.3, Linear Heat Generation Rate (LHGR)

Design features of the fuel assemblies in the Cycle 17 core are provided in References 3.3, 3.16

For single loop operation these LHGR values shall be multiplied by 0.78

Linearly interpolate for LHGR at intermediate exposure

# TABLE 8.3

# Exposure Dependent APLHGR Limit for GE14 Fuel

Average Planar Exposure	APLHGR Limit kW/ft	
GWd/ST		
0.00	12.82	
14.51	12.82	
19.13	12.82	
57.61	8.00	
63.50	5.00	

# TABLE 8.3.A

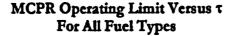
Exposure Dependent APLHGR Limit for GE12 Fuel

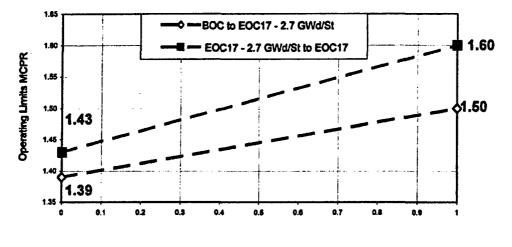
Average Planar Exposure	APLHGR Limit	
GWd/ST	kW/ft	
0.00	10.62	
13.24	10.62	
24.20	10.62	
63.50	6.39	

Technical Specification LCO 3.2.1, Average Planar Linear Heat Generation Rate (APLHGR) For single loop operation these APLHGR values shall be multiplied by 0.78 Linearly interpolate for APLHGR at intermediate exposure

CYCLE 17

# **FIGURE 8.1**





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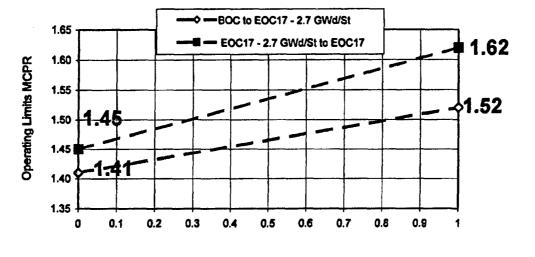
Technical Specification LCO 3.2.2, Minimum Critical Power Ratio (MCPR)

For single loop operation, these limits shall be increased as given in Section 7.1.5.

NOTE: Should the operating limit MCPR obtained from this figure be less than the operating limit MCPR found in 7.1.3 for the applicable RBM Upscale Rod Block trip level setting then 7.1.3 shall apply (Not applicable in Cycle 17).

#### FIGURE 8.1.A

MCPR Operating Limit Versus T For Operating Above 75% of Rated Thermal Power with Three Steam Lines in Service For all Fuel Types



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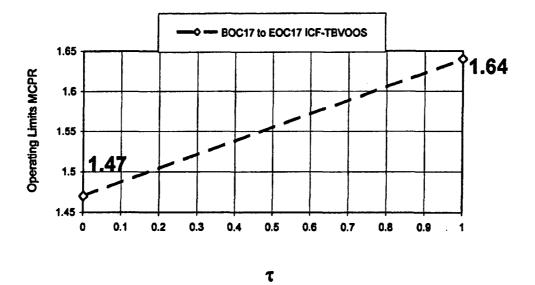
Technical Specification LCO 3.2.2, Minimum Critical Power Ratio (MCPR)

For single loop operation, these limits shall be increased as given in Section 7.1.5.

NOTE: Should the operating limit MCPR obtained from this figure be less than the operating limit MCPR found in 7.1.3 for the applicable RBM Upscale Rod Block trip level setting then 7.1.3 shall apply (Not applicable in Cycle 17).

# **FIGURE 8.1.B**

# MCPR Operating Limit Versus τ for Operation with Turbine Bypass Valves Out of Service



Technical Specification LCO 3.2.2, Minimum Critical Power Ratio (MCPR)

For single loop operation, these limits shall be increased as given in Section 7.1.5.

NOTE: Should the operating limit MCPR obtained from this figure be less than the operating limit MCPR found in 7.1.3 for the applicable RBM Upscale Rod Block trip level setting then 7.1.3 shall apply (Not applicable in Cycle 17).

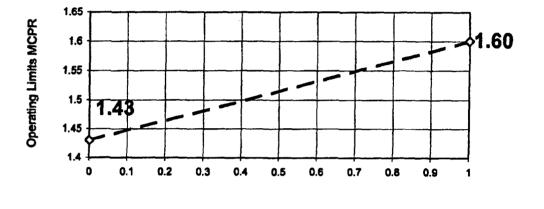
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# FIGURE 8.1.C

MCPR Operating Limit Versus T for Operation with Final Feedwater Temperature Reduction



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Technical Specification LCO 3.2.2, Minimum Critical Power Ratio (MCPR)

For single loop operation, these limits shall be increased as given in Section 7.1.5.

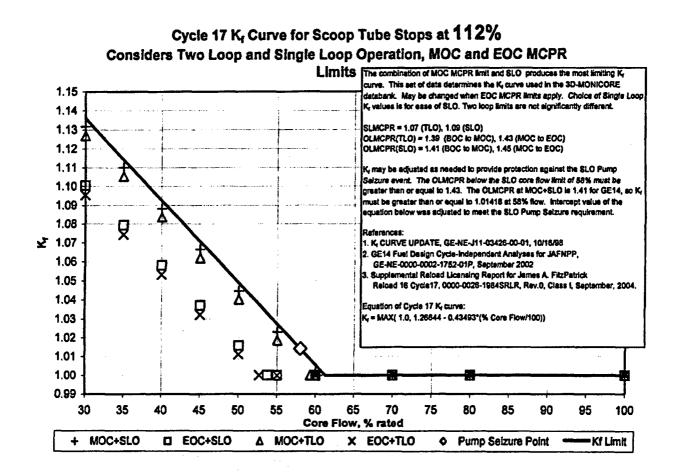
NOTE: Should the operating limit MCPR obtained from this figure be less than the operating limit MCPR found in 7.1.3 for the applicable RBM Upscale Rod Block trip level setting then 7.1.3 shall apply (Not applicable in Cycle 17).

CYCLE 17

CYCLE 17

# FIGURE 8.2

K<sub>f</sub> Factor



Technical Specification LCO 3.2.2, Minimum Critical Power Ratio (MCPR)

See Section 7.7

NOTE: K<sub>f</sub> for Single Loop Operation is slightly greater than for Dual Loop Operation limits. Therefore, K<sub>f</sub> calculated for Single Loop Operation is more conservative and will be applied to Dual Loop Operation as well. ~

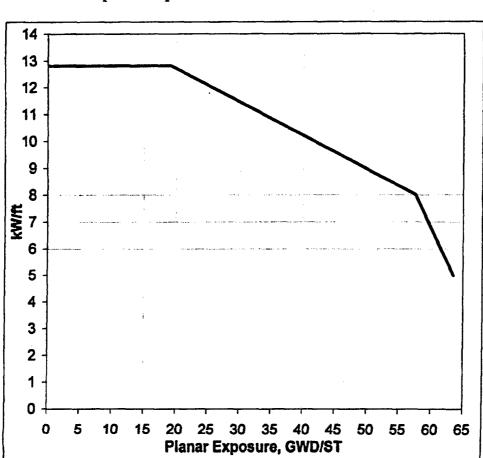


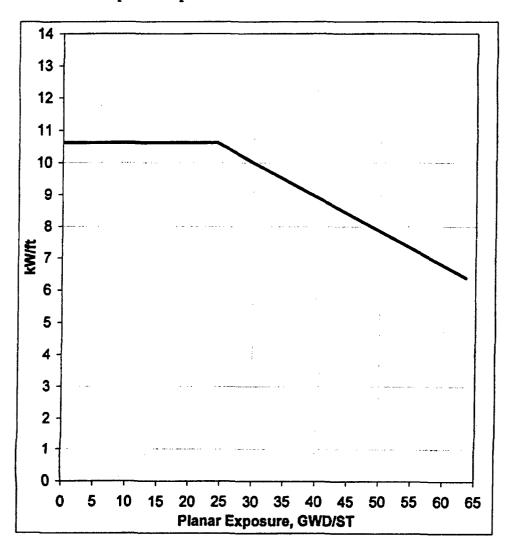
FIGURE 8.3

Exposure Dependent APLHGR Limit for GE14 Fuel

Technical Specification LCO 3.2.1, Average Planar Linear Heat Generation Rate (APLHGR) For single loop operation these APLHGR values shall be multiplied by 0.78. ñ.

# FIGURE 8.3.A

Exposure Dependent APLHGR Limit for GE12 Fuel



Technical Specification LCO 3.2.1, Average Planar Linear Heat Generation Rate (APLHGR) For single loop operation these APLHGR values shall be multiplied by 0.78.

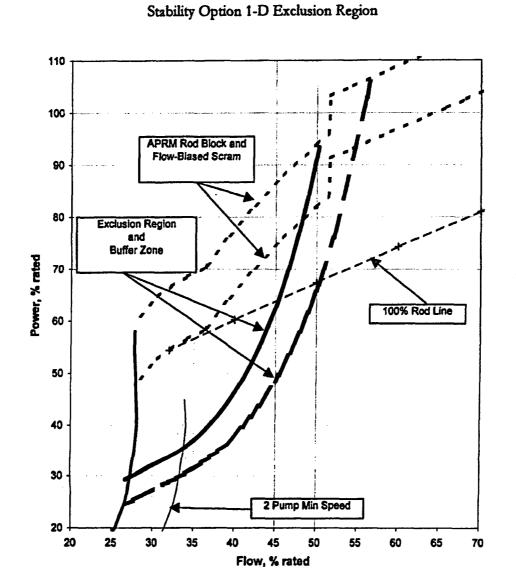
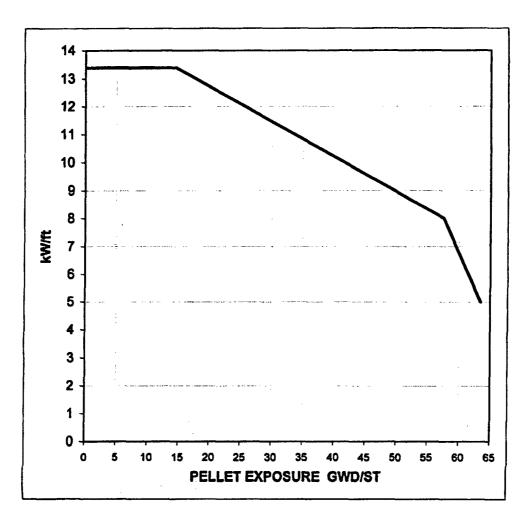


FIGURE 8.4

# FIGURE 8.5

Exposure Dependent LHGR Limit for GE14 Fuel



Technical Specification LCO 3.2.3, Linear Heat Generation Rate (LHGR)

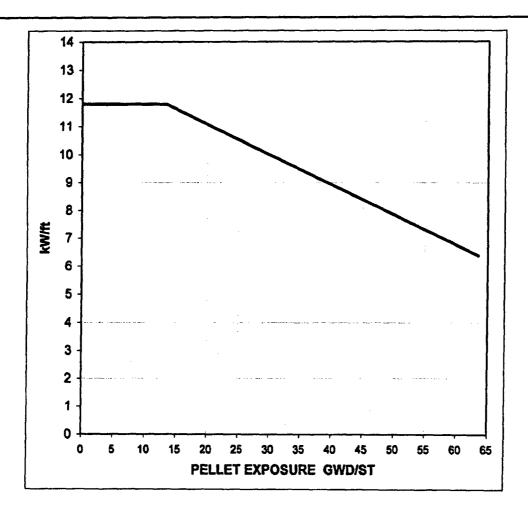
This curve represents the limiting exposure dependent LHGR values per Reference 3.16

Design features of the fuel assemblies in the Cycle 17 core are provided in Reference 3.3

# FIGURE 8.5.A

Exposure Dependent LHGR Limit for GE12 Fuel

CYCLE 17

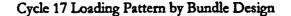


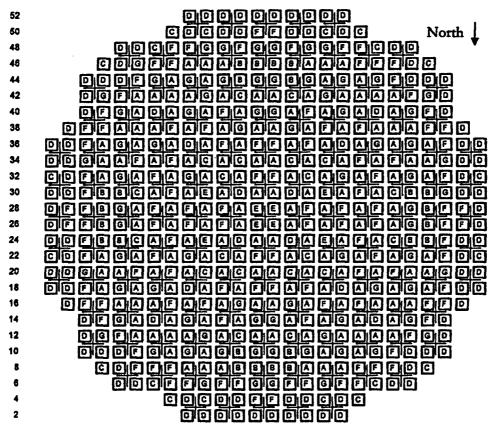
Technical Specification LCO 3.2.3, Linear Heat Generation Rate (LHGR) This curve represents the limiting exposure dependent LHGR values per Reference 3.16 Design features of the fuel assemblies in the Cycle 17 core are provided in Reference 3.3

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CYCLE 17

# FIGURE 8.6





1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39 41 43 45 47 49 51

Fuel	Туре
B=GE14-P10DNAB405-15G6.0-100T-150-T6 (Cycle 17)	E=GE12-P10DSB407-14G6.0-100T-150-T6 (Cycle 15) F=GE14-P10DNAB405-16GZ-100T-150-T6 (Cycle 16) G=GE14-P10DNAB405-16GZ-100T-150-T6 (Cycle 16)

# CYCLE 17

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# FIGURE 8.7

# **USERS GUIDE**

The COLR defines thermal limits for the various operating conditions expected during the cycle. At the start of the cycle the 3D-Monicore databank contains limits for;

- Cycle exposure range of BOC to < EOC17 2.7 GWD/ST</li>
- $\tau = 0$
- Dual recirculation pump operation
- Four steam line operation, and
- Operation with Turbine Bypass Valves Out-of-Service
- Final Feedwater Temperature Reduction

The following is a table that offers a check to assure the correct limits are applied when operating states or conditions change.

Change in Operating State	Change in Limits	Procedure Reference	
Cycle Exposure = EOC17 - 2.7 GWD/ST OLMCPR changes to EOC values at cycle exposure of 12.0 GWD/ST	See Table 8.1(8.1.A for 3SL) or Figure 8.1 for τ ≠ 0(8.1.A for 3SL) for change in MCPR. Kf limit may be changed in recognition of higher OLMCPR.	None	
Scram Time Test Results such that $\tau \neq 0$ Option B limits for OLMCPR must be interpolated with Option A limits	Use new 7 and see Figure 8.1 or 8.1.A for 3SL. K <sub>f</sub> limit may be changed in recognition of higher OLMCPR.	RAP-7.4.1	
Single Loop Operation The SLMCPR increases by 0.02 and therefore OLMCPR limits increase	Increase MCPR Limits by 0.02, or change acceptance criterion in ST-5E to 0.98. Ke does not change.	ST-5E	
by 0.02. MFLPD and MAPLHGR are reduced by a multiplier in SLO.	Verify that 3D-Monicore has recognized the idle recirculation loop and is applying the SLO MFLPD and MAPLHGR multiplier of 0.78.		
Three Steam Line Operation (3SL) OLMCPR values increase by 0.02 when operating on 3SL	Increase OLMCPR according to Table 8.1.A or Figure 8.1.A( $\tau \neq 0$ ). K <sub>f</sub> limit may be changed in recognition of higher OLMCPR.	None	
Operation with Turbine Bypass Valves Out-of-Service OLMCPR values increase, no LHGR change required	Increase OLMCPR according to Table 8.1.B or Figure 8.1.B( $\tau \neq 0$ ). K <sub>f</sub> limit <u>may</u> be changed in recognition of higher OLMCPR.	None	
Operation under Final Feedwater Temperature Reduction OLMCPR values increase, no LHGR change required	Increase OLMCPR according to Table 8.1.C or Figure 8.1.C( $\tau \neq 0$ ). Ke limit may be changed in recognition of higher OLMCPR.	None	

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# ENTERGY NUCLEAR OPERATIONS, INC. JAMES A. FITZPATRICK NUCLEAR POWER PLANT REPORT

# CORE OPERATING LIMITS REPORT REVISION 20

DATE: 11/19/05 APPROVED BY: William Drews **REACTOR ENGINEERING SUPERINTENDENT** 

APPROVED BY: Kevin Mulligan 11-1-DATE: **GENERAL MANAGER – PLANT OPERATIONS** 

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CYCLE 17

## 1.0 PURPOSE

This report provides the cycle-specific operating limits for Cycle 17 of the James A. FitzPatrick Nuclear Power Plant. The following limits are addressed:

- Operating Limit Minimum Critical Power Ratio (MCPR)
- Flow Dependent MCPR Limits
- Average Planar Linear Heat Generation Rate (APLHGR)
- Linear Heat Generation Rate (LHGR)
- Flow-Biased Average Power Range Monitor (APRM) and Rod Block Monitor (RBM) Settings
- Stability Option ID Exclusion Region

### 2.0 APPLICABILITY

Section 7.4 is effective until the new APRM digital flow bias trip reference cards (FTRC) are installed after which Section 7.5 applies for the APRM Flow – Biased trip settings. Figure 8.4 (Exclusion Region) applies at cycle exposure less than 13600 MWD/ST. Since both the APRM Flow – Biased trip settings of Section 7.5 and the Exclusion Region of Figure 8.4.A are incorporated into the Power – Flow map issued through Reference 3.19, the Exclusion Region represented in Figure 8.4.A will apply following installation of the new APRM digital flow bias trip reference cards. If the FTRC cards are not installed prior to a cycle exposure of 13600 MWD/ST, then Figure 8.4.A shall be revised to incorporate the Analog FTRC trip settings.

The plant shall be operated within the limits specified in this report. If any of these limits are exceeded, the corrective actions specified in the Technical Specifications shall be taken.

### 3.0 **REFERENCES**

- 3.1 JAFNPP Administrative Procedure 12.05, Control of Core Operating Limits Report.
- 3.2 JAFNPP Technical Specifications.
- 3.3 Design Change Package ER-JF-03-0155, Cycle 17 Core Reload
- 3.4 ENN-DC-503, 3D Monicore New Cycle Update and Databank Maintenance.
- 3.5 Plant Operation Up To 100% Power With One Steam Line Isolated, JAF-SE-96-035.
- 3.6 James A. FitzPatrick Nuclear Power Plant K<sub>f</sub> Curve Update, GE-NE-J11-03426-00-01, September 1998.
- 3.7 General Electric Standard Application for Reload Fuel, NEDE-24011-P-A-14

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- 3.8 GNF Report, Supplemental Reload Licensing Report for James A. FitzPatrick Reload 16 Cycle17, 0000-0026-1984SRLR, Rev.0, Class I, September, 2004. 3.9 JAF-SE-00-032, Rev.0, Extended Loadline Limit Analysis (ELLLA) Implementation. JAF-RPT-MISC-04054, Rev.0, Operation under Extended Loadline Limit Analysis (ELLLA) 3.10 and Power Uprate 3.11 GE Letter, R. Kingston to P. Lemberg, Scram Time Versus Notch Positions for Option B, REK-E: 02-009, May 28, 2002 3.12 GE Report, James A. FitzPatrick Nuclear Power Plant Final Feedwater Temperature Reduction NEDC-33077, September 2002. 3.13 JD-02-122, Final Feedwater Temperature Reduction Implementation. 3.14 GE Report, GE14 Fuel Design Cycle-Independent Analyses for J. A. Fitzpatrick Nuclear Power Plant, GE-NE-0000-0002-1752-01P, Rev. 0, DRF 0000-0002-1752, September 2002. 3.15 GNF Report, GNF Report, Fuel Bundle Information Report for James A. FitzPatrick Reload 16 Cycle 17, 0000-0026-1984FBIR, Revision 0, September 2004. 3.16 GNF Report, Supplemental Reload Licensing Report for James A. FitzPatrick Reload 15 Cycle16, 0003-9220SRLR, Rev.0, Class I, August, 2002. 3.17 GNF Letter, Updated SLMCPRs for JAF Cycle 17, February 28, 2005 3.18 JF-03-00402, ARTS/MEOD Phase 1 Implementation 3.19 JAF-RPT-MISC-04489, Rev.2, Power-Flow Map Report 3.20 GENE-0000-0030-4847-R1, March2005, Option 1D Exclusion Region Evaluation for FitzPatrick Cycle 17
- 3.21 GNF Report, Validation of FitzPatrick Cycle 16 Exclusion and Buffer Region Application for Cycle 17 Operation Up to 13600 MWD/ST Exposure, GE-NE-0000-0033-3112-R2, November 2005
- 3.22 GE Letter, FitzPatrick APRM Flow Biased Rod Block and Scram Setpoints, NSA01-273, July 3, 2001

### 4.0 **DEFINITIONS**

4.1 <u>Average Planar Linear Heat Generation Rate (APLHGR)</u>:

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The APLHGR shall be applicable to a specific planar height and is equal to the sum of the heat generation rate per unit length of fuel rod for all the fuel rods in the specified assembly at the specified height divided by the number of fuel rods in the fuel assembly at the height.

## 4.2 <u>Fraction of Limiting Power Density</u>: The ratio of the linear heat generation rate (LHGR) existing at a given location to the design LHGR. The design LHGR is given in Table 8.2.

- 4.3 <u>Linear Heat Generation Rate(LHGR)</u>: The LHGR shall be the heat generation rate per unit length of fuel rod. It is the integral of the heat flux over the heat transfer area associated with the unit length.
- 4.4 <u>Maximum Fraction of Limiting Power Density (MFLPD)</u>: The MFLPD shall be the largest value of the fraction of limiting power density in the core. The fraction of limiting power density shall be the LHGR existing at a given location divided by the specified LHGR limit for that bundle type.
- 4.5 <u>Minimum critical power ratio (MCPR)</u>: The MCPR shall be the smallest critical power ratio (CPR) that exists in the core for each type of fuel. The CPR is that power in the assembly that is calculated by application of the appropriate correlation(s) to cause some point in the assembly to experience boiling transition, divided by the actual assembly operating power.
- 4.6 <u>Rated Recirculation Flow</u>: That drive flow which produces a core flow of 77.0 x 10<sup>6</sup> lb/hr.

#### 5.0 **RESPONSIBILITIES**

NOTE: See AP-12.05 (Reference 3.1).

5.1 Shift Manager:

Assure that the reactor is operated within the limits described herein.

5.2 Reactor Engineering Superintendent:

Assure that the limits described herein are properly installed in the 3D-Monicore databank used for thermal limit surveillance (Reference 3.4)

#### 6.0 SPECIAL INSTRUCTIONS/REQUIREMENTS

Not Applicable

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### 7.0 PROCEDURE

### 7.1 **Operating Limit MCPR**

During operation, with thermal power  $\geq 25\%$  of rated thermal power (RTP), the Operating Limit MCPR shall be equal to or greater than the limits given below.

- 7.1.1 Technical Specification LCO 3.2.2, Minimum Critical Power Ratio (MCPR)
- 7.1.2 The Operating Limit MCPR shall be determined based on the following requirement:
  - 7.1.2.1. The average scram time to notch position 36 shall be:

$$\tau_{AVE} \leq \tau_{B}$$

7.1.2.2. The average scram time to notch position 36 is determined as follows:

$$\tau_{AVE} = \frac{\sum_{i=1}^{n} N_{i} \tau_{i}}{\sum_{i=1}^{n} N_{i}}$$

WHERE:

- n = Number of surveillance tests performed to date in the cycle,
- $N_{i} = N_{i}$  Number of active rods measured in the surveillance i
- $\tau_1$  = Average scram time to notch position 36 of all rods measured in surveillance test i.

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7.1.2.3.

\* The adjusted analysis mean scram time is calculated as follows:

$$\tau_B(\sec) = \mu + 1.65 \sigma \left[ \frac{N_1}{\sum_{i=1}^n N_i} \right]^{1/2}$$

#### WHERE:

- $\mu$  = Mean of the distribution for the average scram insertion time to the dropout of notch position 36 = 0.830 sec.
- $\sigma$  = Standard deviation of the distribution for average scram insertion time to the dropout of notch position 36 = 0.019 sec.
- $N_1$  = The total number of active rods measured in Technical . Specification SR 3.1.4.4.

The number of rods to be scram tested and the test intervals are given in Technical Specification LCO 3.1.4, Control Rod Scram Times

When requirement of 7.1.2.1 is met, the Operating Limit MCPR shall not be less than that specified in Table 8.1, Table 8.1.A, Table 8.1.B or Table 8.1.C as applicable.

WHEN the requirement 7.1.2.1 is not met (i.e.  $\tau_B < \tau_{AVE}$ ), THEN the Operating Limit MCPR values (as a function of  $\tau$ ) are given in Figure 8.1, Figure 8.1.A, Figure 8.1.B or Figure 8.1.C as applicable.

$$\tau = \frac{(\tau_{\rm AVE} - \tau_{\rm B})}{(\tau_{\rm A} - \tau_{\rm B})}$$

WHERE:

- $\tau_{AVE}$  = The average scram time to notch position 36 as defined in 7.1.2.2.
- $\tau_{\rm B}$  = The adjusted analysis mean scram time as defined in 7.1.2.3.
- $\tau_{A}$  = the scram time to notch position 36 as defined in Technical Specification Table 3.1.4-1.

7.1.3

7.1.4

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NOTE:	IF the operating limit MCPR obtained from these figures is determined to be less than the operating limit MCPR found in 7.1.3, THEN 7.1.3 shall apply.
7.1.5	During single-loop operation, the Operating Limit MCPR shall be increased by 0.02.
7.1.6	During reactor power operation with core flow less than 100 percent of rated, the Operating Limit MCPR shall be multiplied by the appropriate $K_f$ specified in Figure 8.2.
Average Pla	nar Linear Heat Generation Rate (APLHGR)
7.2.1	Technical Specification LCO 3.2.1, Average Planar Linear Heat Generation Rate (APLHGR)
7.2.2	During operation, with thermal power $\geq 25\%$ rated thermal power (RTP), the APLHGR shall be within the limits given in Tables 8.3 and 8.3.A (Figures 8.3 and 8.3.A) for the appropriate fuel type.

7.2.3 During single loop operation, the APLHGR for each fuel type shall not exceed the values given in 7.2.2 above multiplied by the appropriate value (0.78 for GE12 and GE14 fuel).

### 7.3 Linear Heat Generation Rate (LHGR)

- 7.3.1 Technical Specification LCO 3.2.3, Linear Heat Generation Rate (LHGR)
- 7.3.2 During operation, with thermal power  $\geq 25\%$  rated thermal power (RTP), the LHGR for each fuel rod as a function of axial location and exposure shall be within limits based on applicable LHGR limit values given in Tables 8.2 and 8.2:A for appropriate fuel and rod type.
- 7.3.3 During single loop operation, the LHGR for each fuel type shall not exceed the values given in 7.3.2 above multiplied by the appropriate value (0.78 for GE12 and GE14 fuel).

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7.4	APRM Trip S	Settings (Analog Flow Trip Reference Cards)	
	7.4.1	APRM Flow Referenced Flux Scram Trip Setting (Run Mode)	
	7.4.1.1.	Technical Specifications: LCO 3.2.4, Average Power Range Monitor (APRM) Gain and Setpoint LCO 3.3.1.1, Reactor Protection System (RPS) Instrumentation	
	7.4.1.2.	When operating in Mode 1, the APRM Neutron Flux-High (Flow Biased) Trip setting shall be:	
		$S \leq 0.58W + 66\%$ for two loop operation;	
		$S \leq 0.58W + 66\% - 0.58 \Delta W$ for single loop operation;	
		WHERE:	
		S = Setting in percent of rated thermal power;	
		W = Recirculation flow in percent of rated;	
		$\Delta W$ = Difference between two loop and single-loop effective drive flow at the same core flow.	
	NOTE:	Concerning APRM Neutron Flux-High (Flow Biased) Rod Block and Scram Trip settings: Reference 3.22 establishes Equivalent Analytical Limits for these settings. The nominal trip setpoint $S \le 0.58W + 62\%$ (with clamp at 117%) for the Scram. Compliance with the "Allowed Region of Operation" on the Power-Flow Map, Figure 3.7-1 of the FSAR is defined by the equation $0.58W + 50\%$ and is individually controlled and assures boundaries are not exceeded during normal operation.	
	7.4.1.3.	In the event of operation with a Maximum Fraction of Limiting Power Density (MFLPD) greater than the Fraction of Rated Power (FRP), the setting shall be modified as follows:	
		$S \leq (0.58W + 66\%)(FRP/MFLPD)$ for two loop operation;	
		S $\leq$ (0.58W + 66% - 0.58 $\Delta$ W)(FRP/MFLPD) for single-loop operation;	
		WHERE:	
		FRP = Fraction of Rated Power;	
	,	MFLPD = Maximum Fraction Of Limiting Power Density, see Definition 4.4.	
		The ratio of FRP to MFLPD shall be set equal to 1.0 unless the actual operating value is less than the design value of 1.0, in which case the actual operating value will be used.	

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#### 7

## CORE OPERATING LIMITS REPORT

	7.4.2		PRM Neutron Flux-High (Flow Biased) Rod Block Trip Setting Relocated to the Technical Requirements Manual)			
7.5	APRM Trip	APRM Trip Settings (Digital Flow Cards)				
	7.5.1	APRM Flow Referenced Flux Scram Trip Setting (Run Mode)				
	7.5.1.1.	Technical Specifications: LCO 3.2.4, Average Power Range Mo LCO 3.3.1.1, Reactor Protection Syste				
	7.5.1.2.	When operating in Mode 1, the APRN Trip setting shall be	I Neutron Flux-High (Flow Biased)			
		for two loop operation:				
		$S \le (\% RTP) = 0.38*W+61.0\%$	0< W ≤ 24.7%			
		$S \le (\% RTP) = 1.15*W+42.0\%$	24.7< ₩ ≤ 47.0%			
		$S \le (\% RTP) = 0.63*W+73.7\%$	47.0< ₩ ≤ 68.7%			
		$S \le (\% RTP) = 117.00\% (Clamp)$	W > 68.7%			
		for single loop operation:				
		$S \le (\% RTP) = 0.38*W+57.9\%$	0< ₩ ≤ 32.7%			
		S≤ (% RTP) = 1.15*W+32.8%	$32.7 \le 50.1\%$			
		$S \le (\% RTP) = 0.58*W+61.3\%$	50.1< ₩ ≤ 95.9%			
		$S \le (\% RTP) = 117.00\% (Clamp)$	₩ > 95.9%			
		WHERE:				
		S = Setting in percent of a	rated thermal power;			
		W = Recirculation flow in	percent of rated;			
	<b></b>		-			
	NOTE:	Compliance with the "Allowed Region of Operation" on the Power-F Map, Figure 3.7-1 of the FSAR is defined by the equation 0.58W + 50 and is individually controlled and assures boundaries are not exceeded during normal operation.				
7.5.1.3. In the event of operation with a Maximum Fraction of Limiti Density (MFLPD) greater than the Fraction of Rated Power ( setting shall be modified as follows		0				

for two loop operation:

$$\begin{split} & S \leq (\% \text{ RTP}) = (0.38*W+61.0\%)(FRP/MFLPD) & 0 < W \leq 24.7\% \\ & S \leq (\% \text{ RTP}) = (1.15*W+42.0\%)(FRP/MFLPD) & 24.7 < W \leq 47.0\% \\ & S \leq (\% \text{ RTP}) = (0.63*W+73.7\%)(FRP/MFLPD) & 47.0 < W \leq 68.7\% \end{split}$$

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CYCLE 17

 $S \le (\% \text{ RTP}) = (117.00\%(\text{Clamp}))(\text{FRP/MFLPD}) W > 68.7\%$ 

for single loop operation:

$$\begin{split} & S \leq (\% \text{ RTP}) = (0.38*W_d + 57.9\%)(\text{FRP/MFLPD}) \quad 0 < W \leq 32.7\% \\ & S \leq (\% \text{ RTP}) = (1.15*W_d + 32.8\%)(\text{FRP/MFLPD}) \quad 32.7 < W \leq 50.1\% \\ & S \leq (\% \text{ RTP}) = (0.58*W_d + 61.3\%)(\text{FRP/MFLPD}) \quad 50.1 < W \leq 95.9\% \end{split}$$

S≤ (% RTP) = (117.00% (Clamp))(FRP/MFLPD) W > 95.9%

### WHERE:

FRP = Fraction of Rated Power; MFLPD = Maximum Fraction Of Limiting Power Density, see Definition 4.4.

The ratio of FRP to MFLPD shall be set equal to 1.0 unless the actual operating value is less than the design value of 1.0, in which case the actual operating value will be used.

7.5.2 APRM Neutron Flux-High (Flow Biased) Rod Block Trip Setting (Relocated to the Technical Requirements Manual)

### 7.6 RBM Upscale Rod Block Trip Setting

7.6.1 Technical Specification LCO 3.3.2.1, Control Rod Block Instrumentation

7.6.2 The RBM upscale rod block trip setting shall be:

 $S \leq 0.66W + K$  for two loop operation;

 $S \leq 0.66W + K - 0.66 \Delta W$  for single loop operation;

### WHERE:

S	. =	rod block setting in percent of initial;
W	=	Loop flow in percent of rated
К	=	Any intercept value may be used because the RBM intercept value <u>does not</u> effect the MCPR Operating Limit and the RBM is not assumed to function to protect the Safety Limit MCPR.
A 377		Difference between two loop and single loop

 $\Delta W$  = Difference between two loop and single loop effective drive flow at the same core flow.

NOTE:	If K can be any value, then K – $0.66\Delta$ W can also be any
	value, and the trip setting adjustment for single loop
	operation is not necessary.

### 7.7 Stability Option 1-D Exclusion Region and Buffer Zone.

- 7.7.1 Technical Specification LCO 3.4.1, Recirculation Loops Operating
- 7.7.2 The reactor shall not be intentionally operated within the Exclusion Region given in Figure 8.4 when the SOLOMON Code is operable.
- 7.7.3 The reactor shall not be intentionally operated within the Buffer Zone given in Figure 8.4 when the SOLOMON Code is inoperable.

### 7.8 K<sub>f</sub> – Flow Dependent MCPR Limit

Figure 8.2 is the  $K_f$  limit. Values of  $K_f$  are obtained using the following equation (see Reference 3.6):

 $K_f = MAX [1.0, A - SLOPE * WT]$ 

### WHERE:

WT = Core Flow as % of Rated,  $30\% \le WT \le 100\%$ 

SLOPE =  $(A_F/100/OLMCPR) * (SLMCPR/SLMCPR_{generic})$ 

A =  $(B_F/OLMCPR) * (SLMCPR / SLMCPR_{generic})$ 

SLMCPR generic = 1.07

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SLMCPR = Technical Specification LCO 2.1.1, Reactor Core SLs

OLMCPR = The lowest value obtained from Figures 8.1, 8.1.A, 8.1.B and 8.1.C as per 7.1.4, or, if the note in 7.1.4 applies, then 7.1.3 requirement must be met.

 $A_F$ ,  $B_F$  = Coefficients for the  $K_f$  curve listed below:

Scoop Tube Setpoint %	AF	Br
102.5	0.571	1.655
107.0	0.586	1.697
112.0	0.602	1.747
~117.0	0.632	1.809

All coefficients apply to Manual Flow Control Mode

## 8.0 FIGURES AND TABLES

## 8.1 **FIGURES**

- Figure 8.1. MCPR Operating Limit Versus 7 for GE12 and GE14.
- Figure 8.1.A. MCPR Operating Limit Versus  $\tau$  for Operation above 75% of Rated Thermal Power with Three Steam Lines in Service for GE12 and GE14.
- Figure 8.1.B MCPR Operating Limit Versus  $\tau$  for Operation with Turbine Bypass Valves Out of Service
- Figure 8.1.C MCPR Operating Limit Versus  $\tau$  for Operation with Final Feedwater Temperature Reduction
- Figure 8.2 K<sub>f</sub> Factor
- Figure 8.3 Exposure Dependent APLHGR Limit for GE14 Fuel
- Figure 8.3.A Exposure Dependent APLHGR Limit for GE12 Fuel

Figure 8.4 Stability Option 1-D Exclusion Region

Figure 8.4.A Stability Option 1-D Exclusion Region

Figure 8.5 Exposure Dependent LHGR Limit for GE14 Fuel.

- Figure 8.5.A Exposure Dependent LHGR Limit for GE12 Fuel.
- Figure 8.6. Cycle 17 Loading Pattern, Full Core by Bundle Design
- Figure 8.7 Users Guide

### 8.2 TABLES

Table 8.1	MCPR Opera	ting Limit fo	or Incremental (	Cycle Core 1	Average Exposure
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- Table 8.1.AMCPR Operating Limit for Incremental Cycle Core Average Exposure for<br/>Operation above 75% of Rated Thermal Power with Three Steam Lines in<br/>Service
- Table 8.1.BMCPR Operating Limit for Operation with Turbine Bypass Valves Out of<br/>Service
- Table 8.1.C
   MCPR Operating Limit for Operation with Final Feedwater Temperature Reduction
- Table 8.2Maximum LHGR GE14
- Table 8.2.AMaximum LHGR GE12
- Table 8.3 APLHGR Limits for GE14 Fuel
- Table 8.3.AAPLHGR Limits for GE12 Fuel

### 9.0 EXHIBITS

NONE

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## **TABLE 8.1**

Cycle 17 Exposure Range	All Fuel Types
BOC to <eoc -="" 2.7="" gwd="" st<="" td=""><td>1.39</td></eoc>	1.39
EOC – 2.7 GWD/ST	1.43

MCPR Operating Limit For Incremental Cycle Core Average Exposure

Technical Specification LCO 3.2.2, Minimum Critical Power Ratio (MCPR)

For single loop operation, these limits shall be increased as given in Section 7.1.5.

- NOTE: 1. When entering a new Exposure Range, check the current value of  $\tau$  to assure adjustment per Step 7.1.4
  - 2. Applicable for any value of K, see Step 7.6.2

## TABLE 8.1.A

## MCPR Operating Limit for Incremental Cycle Core Average Exposure for Operation above 75% of Rated Thermal Power with Three Steam Lines in Service

Cycle 17 Exposure Range	All Fuel Types
BOC to <eoc 2.7="" gwd="" st<="" td="" –=""><td>1.41</td></eoc>	1.41
EOC - 2.7 GWD/ST to EOC	1.45

Technical Specification LCO 3.2.2, Minimum Critical Power Ratio (MCPR)

For single loop operation, these limits shall be increased as given in Section 7.1.5.

- NOTE: 1. When entering a new Exposure Range, check the current value of  $\tau$  to assure adjustment per Step 7.1.4
  - 2. Applicable for any value of K, see Step 7.6.2

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CYCLE 17

## TABLE 8.1.B

MCPR Operating Limit for Operation with Turbine Bypass Valves Out of Service

Cycle 17 Exposure Range	All Fuel Types
ALL	1.47

Technical Specification LCO 3.2.2, Minimum Critical Power Ratio (MCPR)

Technical Specification LCO 3.7.6, Main Turbine Bypass System

For single loop operation, these limits shall be increased as given in Section 7.1.5.

- NOTE: 1. When entering a new Exposure Range, check the current value of  $\tau$  to assure adjustment per Step 7.1.4
  - 2. Applicable for any value of K, see Step 7.6.2

## TABLE 8.1.C

## MCPR Operating Limit for Operation with Final Feedwater Temperature Reduction

Cycle 17 Exposure Range	All Fuel Types
At EOC only (see below)	1.43

Technical Specification LCO 3.2.2, Minimum Critical Power Ratio (MCPR)

For single loop operation, these limits shall be increased as given in Section 7.1.5.

- NOTE: 1. When entering a new Exposure Range, check the current value of  $\tau$  to assure adjustment per Step 7.1.4
  - 2. Applicable for any value of K, see Step 7.6.2

MCPR Operating Limits in this table apply when at reduced feedwater temperature near end-of-cycle, see JD-02-122 (Reference 3.13) for further information.

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CYCLE 17

## TABLE 8.2

### Maximum LHGR - GE14

Peak Pellet Exposure	UO <sub>2</sub> LHGR Limit
GWd/ST	kW/ft
0.00	13.40
14.51	13.40
57.61	8.00
63.50	5.00

Peak Pellet Exposure	Most Limiting Gadolinia LHGR Limit	
GWd/ST	kW/ft	
0.00	12.26	
12.28	12.26	
55.00	7.32	
60.84	4.57	

Technical Specification LCO 3.2.3, Linear Heat Generation Rate (LHGR)

Design features of the fuel assemblies in the Cycle 17 core are provided in References 3.3, 3.15

For single loop operation these LHGR values shall be multiplied by 0.78

Linearly interpolate for LHGR at intermediate exposure

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TABLE 8.2.A

Peak Pellet Exposure	UO <sub>2</sub> LHGR Limit
GWd/ST	kW/ft
0.00	11.80
13.24	11.80
63.50	6.39

### Maximum LHGR - GE12

Peak Pellet Exposure	Most Limiting Gadolinia LHGR Limit	
GWd/ST	kW/ft	
0.00	11.35	
11.69	11.35	
63.50	6.20	

Technical Specification LCO 3.2.3, Linear Heat Generation Rate (LHGR)

Design features of the fuel assemblies in the Cycle 17 core are provided in References 3.3, 3.15

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For single loop operation these LHGR values shall be multiplied by 0.78

Linearly interpolate for LHGR at intermediate exposure

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CYCLE 17

## **TABLE 8.3**

Exposure Dependent APLHGR Limit for GE14 Fuel

Average Planar Exposure	APLHGR Limit
GWd/ST	kW/ft
0.00	12.82
14.51	12.82
19.13	12.82
57.61	8.00
63.50	5.00

### **TABLE 8.3.A**

Exposure Dependent APLHGR Limit for GE12 Fuel

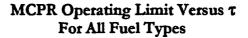
Average Planar Exposure	APLHGR Limit	
GWd/ST	kW/ft	
0.00	10.62	
13.24	10.62	
24.20	10.62	
63.50	6.39	

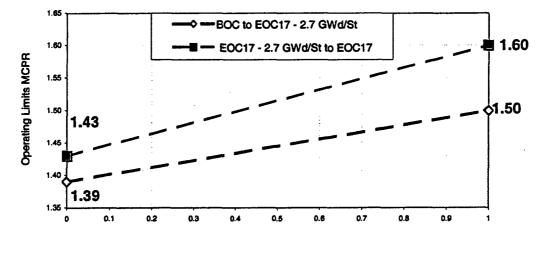
Technical Specification LCO 3.2.1, Average Planar Linear Heat Generation Rate (APLHGR) For single loop operation these APLHGR values shall be multiplied by 0.78 Linearly interpolate for APLHGR at intermediate exposure

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CYCLE 17

### FIGURE 8.1





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Technical Specification LCO 3.2.2, Minimum Critical Power Ratio (MCPR)

For single loop operation, these limits shall be increased as given in Section 7.1.5.

NOTE: Should the operating limit MCPR obtained from this figure be less than the operating limit MCPR found in 7.1.3 for the applicable RBM Upscale Rod Block trip level setting then 7.1.3 shall apply (Not applicable in Cycle 17).

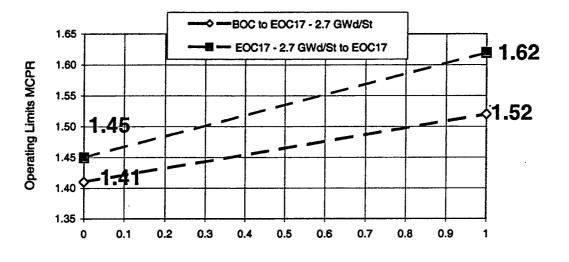
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CYCLE 17

### **FIGURE 8.1.A**

MCPR Operating Limit Versus  $\tau$ For Operating Above 75% of Rated Thermal Power with Three Steam Lines in Service For all Fuel Types



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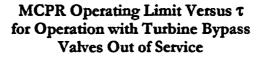
Technical Specification LCO 3.2.2, Minimum Critical Power Ratio (MCPR)

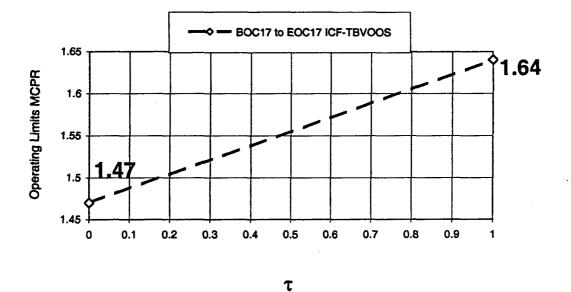
For single loop operation, these limits shall be increased as given in Section 7.1.5.

**NOTE:** Should the operating limit MCPR obtained from this figure be less than the operating limit MCPR found in 7.1.3 for the applicable RBM Upscale Rod Block trip level setting then 7.1.3 shall apply (Not applicable in Cycle 17).

CYCLE 17

### FIGURE 8.1.B





Technical Specification LCO 3.2.2, Minimum Critical Power Ratio (MCPR)

For single loop operation, these limits shall be increased as given in Section 7.1.5.

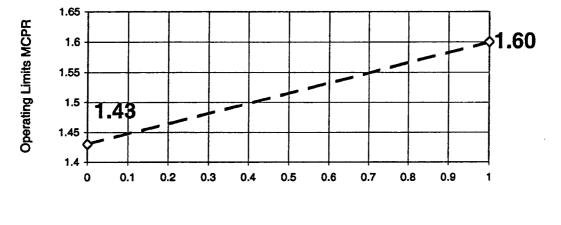
**NOTE:** Should the operating limit MCPR obtained from this figure be less than the operating limit MCPR found in 7.1.3 for the applicable RBM Upscale Rod Block trip level setting then 7.1.3 shall apply (Not applicable in Cycle 17).

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CYCLE 17

## FIGURE 8.1.C

MCPR Operating Limit Versus  $\tau$ for Operation with Final Feedwater Temperature Reduction



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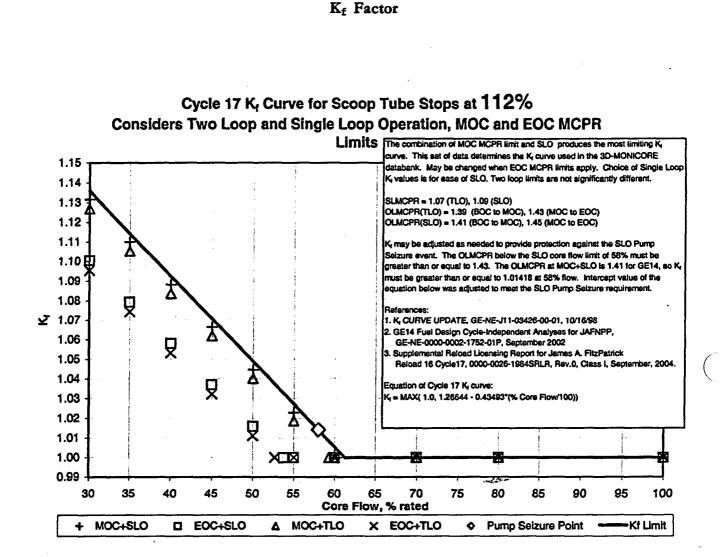
Technical Specification LCO 3.2.2, Minimum Critical Power Ratio (MCPR)

For single loop operation, these limits shall be increased as given in Section 7.1.5.

**NOTE:** Should the operating limit MCPR obtained from this figure be less than the operating limit MCPR found in 7.1.3 for the applicable RBM Upscale Rod Block trip level setting then 7.1.3 shall apply (Not applicable in Cycle 17).

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CYCLE 17



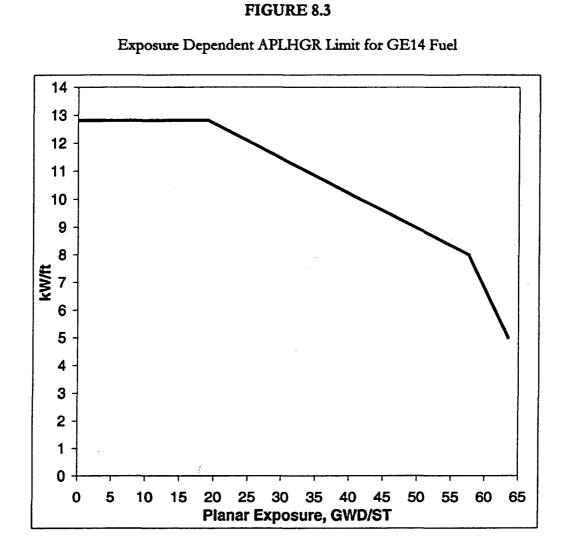
**FIGURE 8.2** 

Technical Specification LCO 3.2.2, Minimum Critical Power Ratio (MCPR)

See Section 7.8

NOTE: K<sub>f</sub> for Single Loop Operation is slightly greater than for Dual Loop Operation limits. Therefore, K<sub>f</sub> calculated for Single Loop Operation is more conservative and will be applied to Dual Loop Operation as well.

CYCLE 17



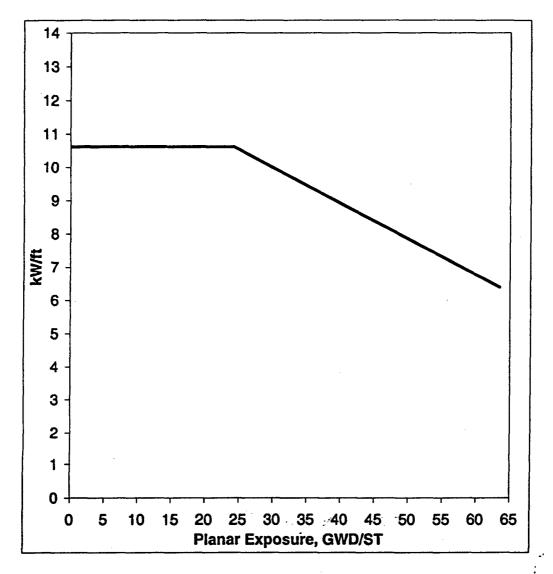
Technical Specification LCO 3.2.1, Average Planar Linear Heat Generation Rate (APLHGR) For single loop operation these APLHGR values shall be multiplied by 0.78.

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CYCLE 17

## FIGURE 8.3.A

Exposure Dependent APLHGR Limit for GE12 Fuel



Technical Specification LCO 3.2.1, Average Planar Linear Heat Generation Rate (APLHGR) For single loop operation these APLHGR values shall be multiplied by 0.78.

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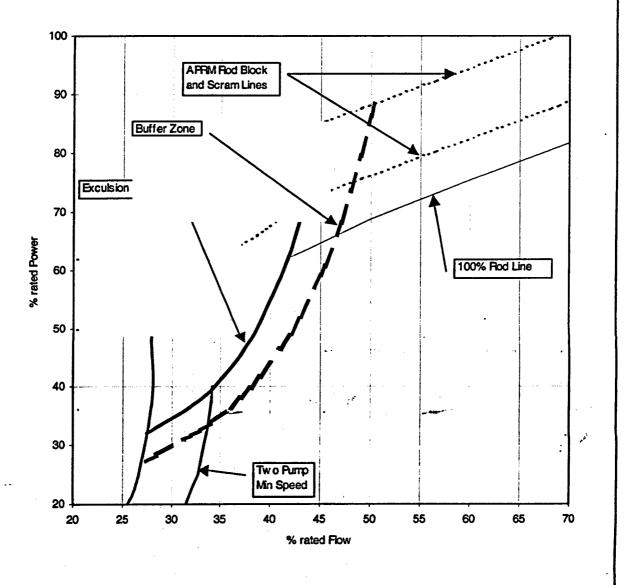
CYCLE 17

## **FIGURE 8.4**

## Stability Option 1-D Exclusion Region

## THE EXCLUSION REGION SHOWN BELOW IS APPLICABLE TO A CYCLE 17 EXPOSURE less than 13,600 MWD/ST

## (see CR-JAF-2004-04360, Section 2.0 and Reference 3.21)



Technical Specification LCO 3.4.1, Recirculation Loops Operating

References 3.16, 3.21

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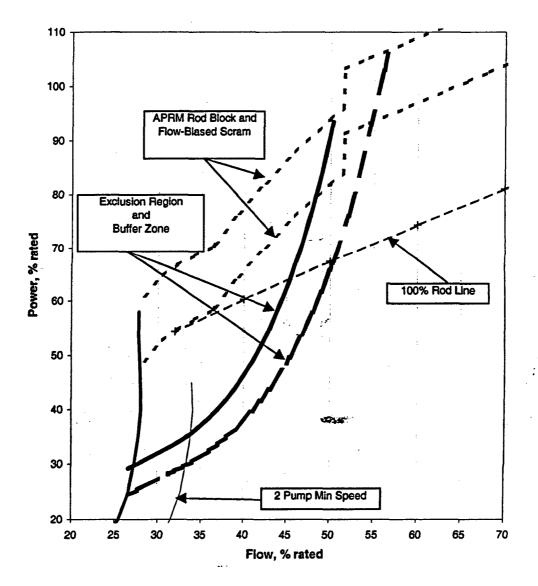
CYCLE 17

## FIGURE 8.4.A

Stability Option 1-D Exclusion Region

THE EXCLUSION REGION SHOWN BELOW IS APPLICABLE TO ANY CYCLE 17 EXPOSURE following installation of new APRM digital flow bias trip reference cards

(see CR-JAF-2004-04360, Section 2.0 and Reference 3.20)



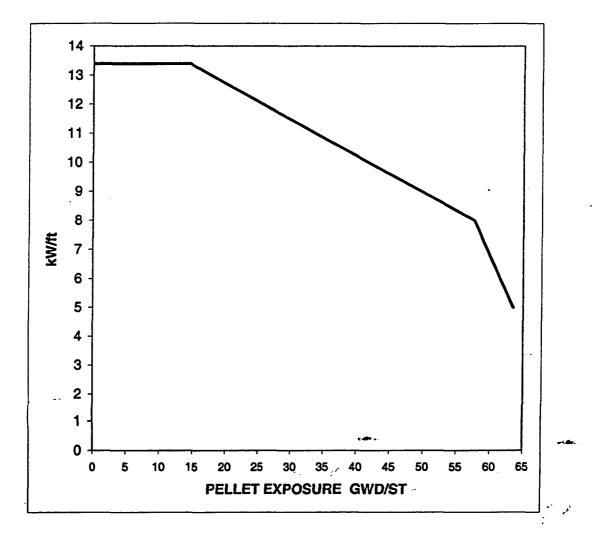
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CYCLE 17

### **FIGURE 8.5**

Exposure Dependent LHGR Limit for GE14 Fuel

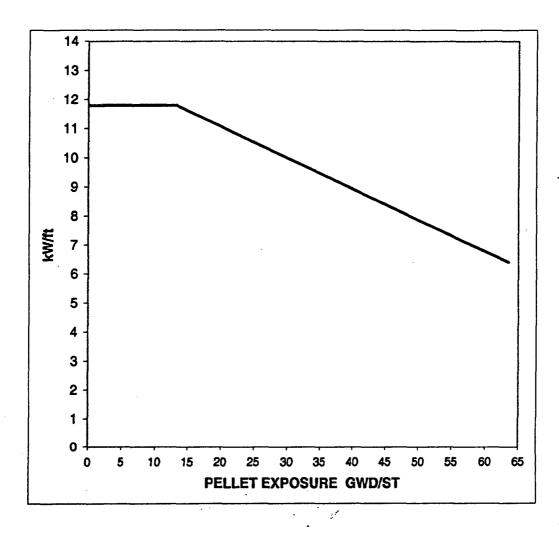


Technical Specification LCO 3.2.3, Linear Heat Generation Rate (LHGR) This curve represents the limiting exposure dependent LHGR values per Reference 3.15 Design features of the fuel assemblies in the Cycle 17 core are provided in Reference 3.3

CYCLE 17

### FIGURE 8.5.A

Exposure Dependent LHGR Limit for GE12 Fuel



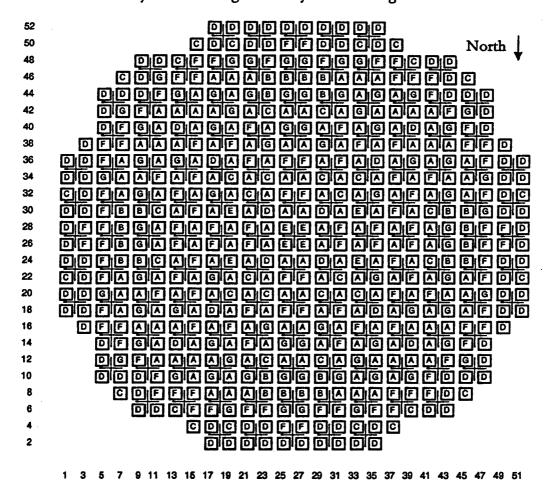
Technical Specification LCO 3.2.3, Linear Heat Generation Rate (LHGR) This curve represents the limiting exposure dependent LHGR values per Reference 3.15 Design features of the fuel assemblies in the Cycle 17 core are provided in Reference 3.3

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CYCLE 17

### FIGURE 8.6

Cycle 17 Loading Pattern by Bundle Design



Fuel	Туре
B=GE14-P10DNAB405-15G6.0-100T-150-T6 (Cycle 17)	E=GE12-P10DSB407-14G6.0-100T-150-T6 (Cycle 15) F=GE14-P10DNAB405-16GZ-100T-150-T6 (Cycle 16) G=GE14-P10DNAB405-16GZ-100T-150-T6 (Cycle 16)

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CYCLE 17

### FIGURE 8.7

### USERS GUIDE

The COLR defines thermal limits for the various operating conditions expected during the cycle. At the start of the cycle the 3D-Monicore databank contains limits for;

- Cycle exposure range of BOC to < EOC17 2.7 GWD/ST
- $\tau = 0$
- Dual recirculation pump operation
- Four steam line operation, and
- Operation with Turbine Bypass Valves Out-of-Service
- Final Feedwater Temperature Reduction

The following is a table that offers a check to assure the correct limits are applied when operating states or conditions change.

Change in Operating State	Change in Limits	Procedure Reference	
Cycle Exposure = EOC17 – 2.7 GWD/ST OLMCPR changes to EOC values	See Table 8.1(8.1.A for 3SL) or Figure 8.1 for $\tau \neq 0(8.1.A$ for 3SL) for change in MCPR.	None	
at cycle exposure of 12.0 GWD/ST	Ke limit may be changed in recognition of higher OLMCPR.		
Scram Time Test Results such that $\tau \neq 0$ Option B limits for OLMCPR must be interpolated with Option A limits	Use new 7 and see Figure 8.1 or 8.1.A for 3SL. K <sub>f</sub> limit <u>may</u> be changed in recognition of higher OLMCPR.	RAP-7.4.1	
Single Loop Operation The SLMCPR increases by 0.02 and therefore OLMCPR limits increase	Increase MCPR Limits by 0.02, or change acceptance criterion in ST-5E to 0.98. K <sub>f</sub> does not change.	RAP-7.4.2 (APRM analog FTRC only),	
by 0.02. MFLPD and MAPLHGR are reduced by a multiplier in SLO.	Verify that 3D-Monicore has recognized the idle recirculation loop and is applying the SLO MFLPD and MAPLHGR multiplier of 0.78.	ST-5E, RAP-7.3.25 (APRM analog FTRC only) 	
Three Steam Line Operation (3SL) OLMCPR values increase by 0.02 when operating on 3SL	Increase OLMCPR according to Table 8.1.A or Figure 8.1.A( $\tau \neq 0$ ). K <sub>f</sub> limit <u>may</u> be changed in recognition of higher OLMCPR.	None	
Operation with Turbine Bypass Valves Out-of-Service OLMCPR values increase, no LHGR change required	Increase OLMCPR according to Table 8.1.B or Figure 8.1.B( $\tau \neq 0$ ). Ke limit may be changed in recognition of higher OLMCPR.	None	
Operation under Final Feedwater Temperature Reduction OLMCPR values increase, no LHGR change required	Increase OLMCPR according to Table 8.1.C or Figure 8.1.C( $\tau \neq 0$ ). K <sub>f</sub> limit <u>may</u> be changed in recognition of higher OLMCPR.	None	

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