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Monticello ISFSI

Dry Spent Fuel Storage
at the
Monticello Nuclear Generating Plant

U.S. Nuclear Regulatory Commission

December 8, 2004



Enclosure 2

Meeting Agenda

- **Introductions**
- **MNGP Spent Fuel Storage History**
- **MNGP Dry Fuel Storage Project**
- **10 CFR Part 50 Interface**
- **State of Minnesota Approval Process**
- **Closing/Questions**

Project Plan

The Monticello ISFSI Project will successfully design and implement a spent fuel storage and transportation system at the site. The Project will develop a plan to support continuous plant operation through the license renewal period and future decommissioning.

History of Spent Fuel at MNGP

- **1970 - Original Spent Fuel Pool (SFP) configured for 740 assemblies**
- **1978 - Re-rack SFP**
- **1984 to 1985 - Shipped 1058 assemblies to GE Morris, IL**
- **2004 - Initiated Study for Dry Fuel Storage**

Current Spent Fuel Pool Status

- **2237 Assembly License**
- **2209 Assembly Capacity**
- **1478 Assemblies in Storage**
- **Full Core Offload Capability Lost March 2007**
 - **Contingency Evaluation for Temp. Rack**
- **Sufficient space to support plant operation until**

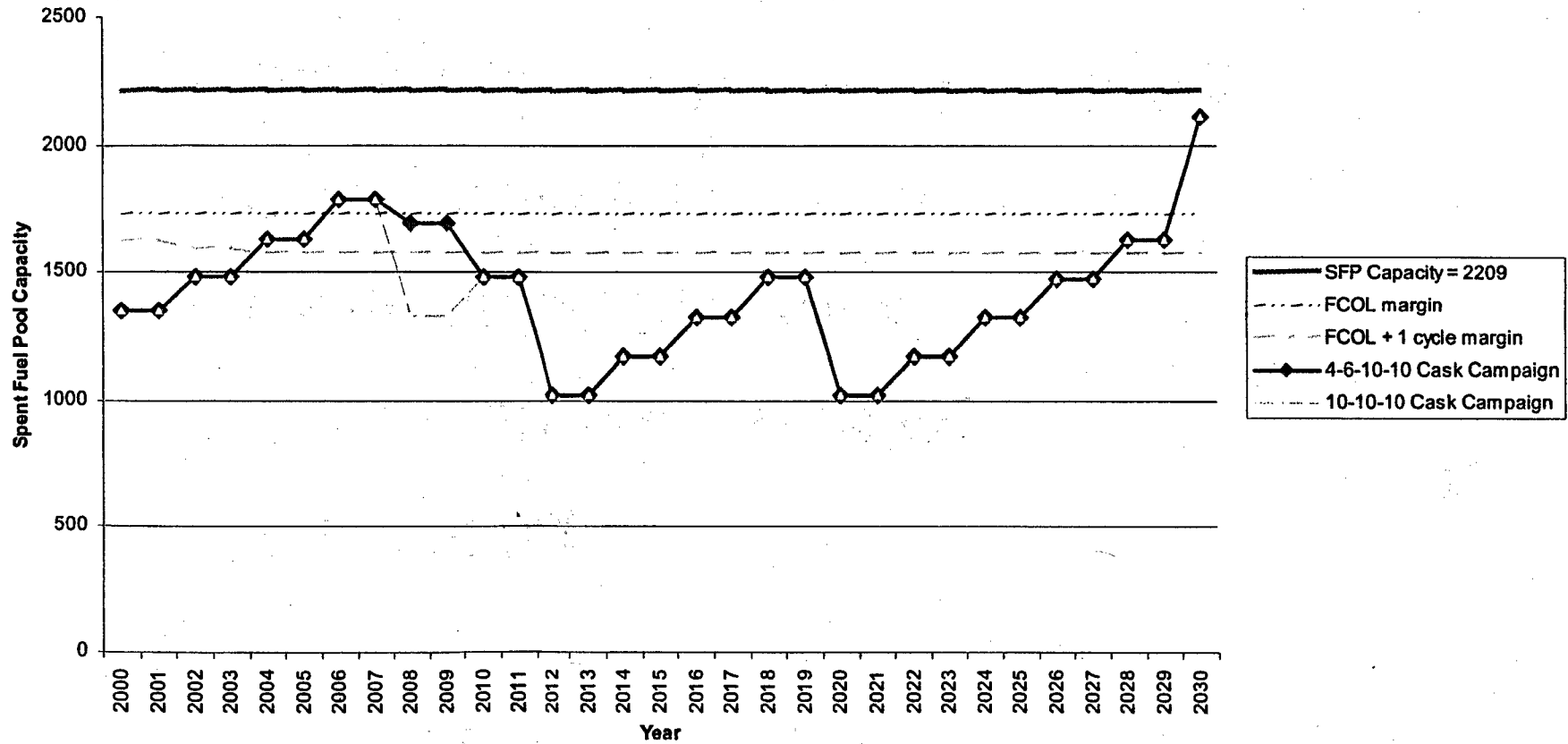
EOL in 2010

Study Findings

- **Evaluation Scope**
 - **Reactor Building Evaluation**
 - **Crane Assessment**
 - **ISFSI Site Evaluation**
- **Technology Assessment**
- **SFP Evaluation**
- **Minnesota Regulatory Timeline**

85 Ton - single failure proof
Re 1.124 design proof

MNGP Storage Requirements



- SFP Capacity = 2209
- - - FCOL margin
- · - FCOL + 1 cycle margin
- ◆ 4-6-10-10 Cask Campaign
- ◆ 10-10-10 Cask Campaign

MNGP Key Considerations

- **ISFSI Siting**
- **General License Technology**
- **Certificate of Need Process**
- **Crane Upgrade to 105 ton**
- **Heavy Load Analysis for Rx Building**
- **Quality Assurance Program**

Project Schedule

Albert Wong:
 6-9 no NRC structural
 John M.: heads load
 one) m + email on turnaround
 including Rx Bldg + crane upgrade
 - floor loading
 - bldg. loading
 - crane structure
 no NRC review
 - several license issues

ISFSI Study

ISFSI Design

Environmental Impact Statement

Certificate of Need

Legislative Review

Cask Fabrication

Rx. Bldg. & Crane Upgrade (installation)

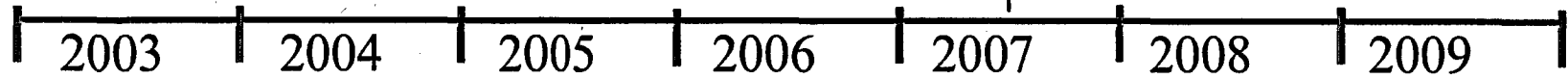
ISFSI Construction

Loading Campaign

no SFPD review

NRC review was licensing changes

CHI & SFPD Inspectors

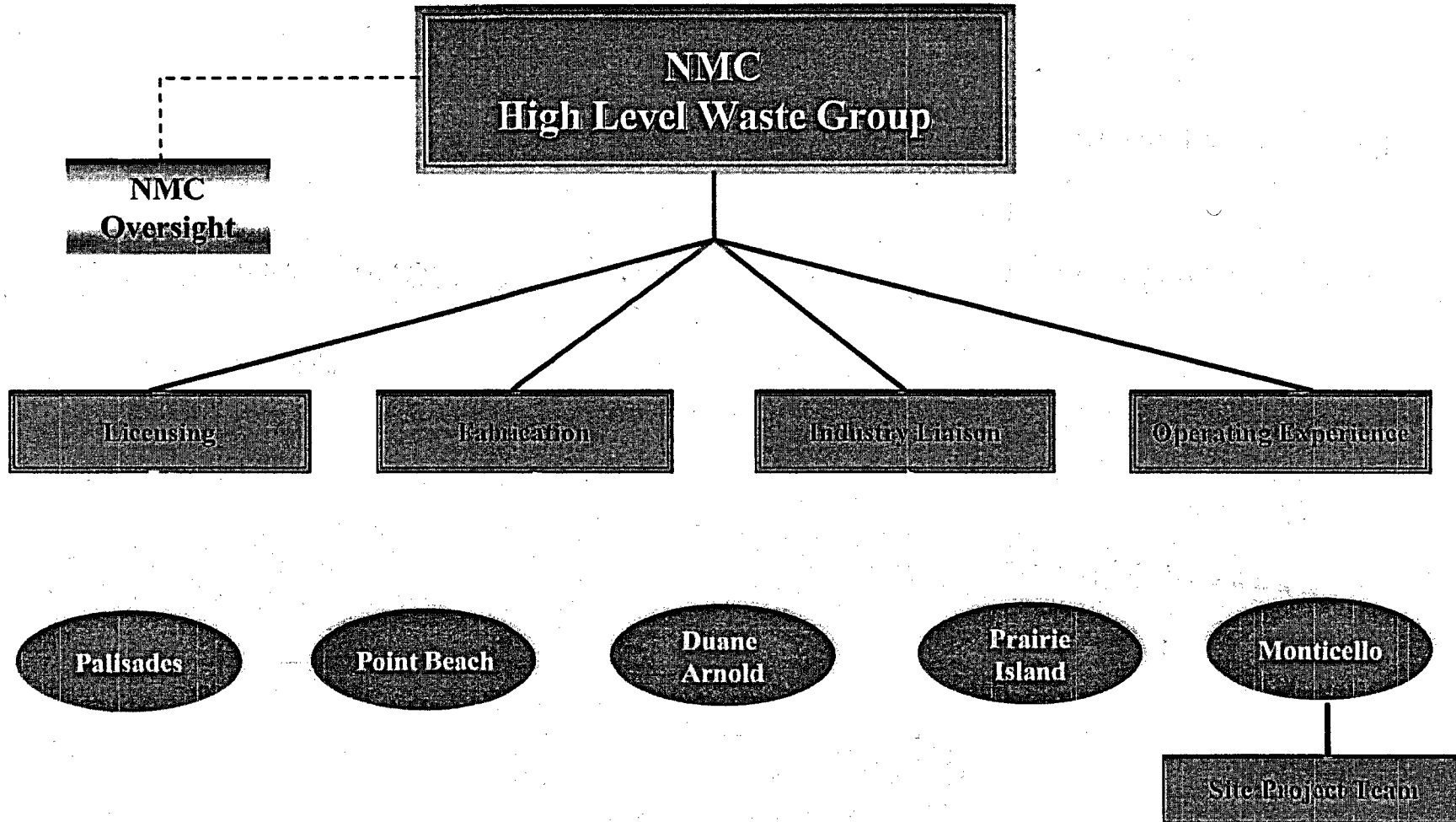


MNGP Operating Cycles



Key Milestones

- **ISFSI Siting**
- **Technology Selection**
- **Resource Plan & Certificate of Need Filing**
- **Fabrication**
- **MN Legislative Review** *need before starting construction*
- **ISFSI Construction**
- **Initial Canister Loading**



MNGP - ISFSI

ISFSI

Design Engineering
(Sargent & Lundy)

Technology - NUHOMS[®]
(Transnuclear)

Part 50

Reactor Bldg. Evaluation
(Stevenson & Assoc.)

Crane Upgrade
(Ederer)

Minnesota

(Xcel Energy)

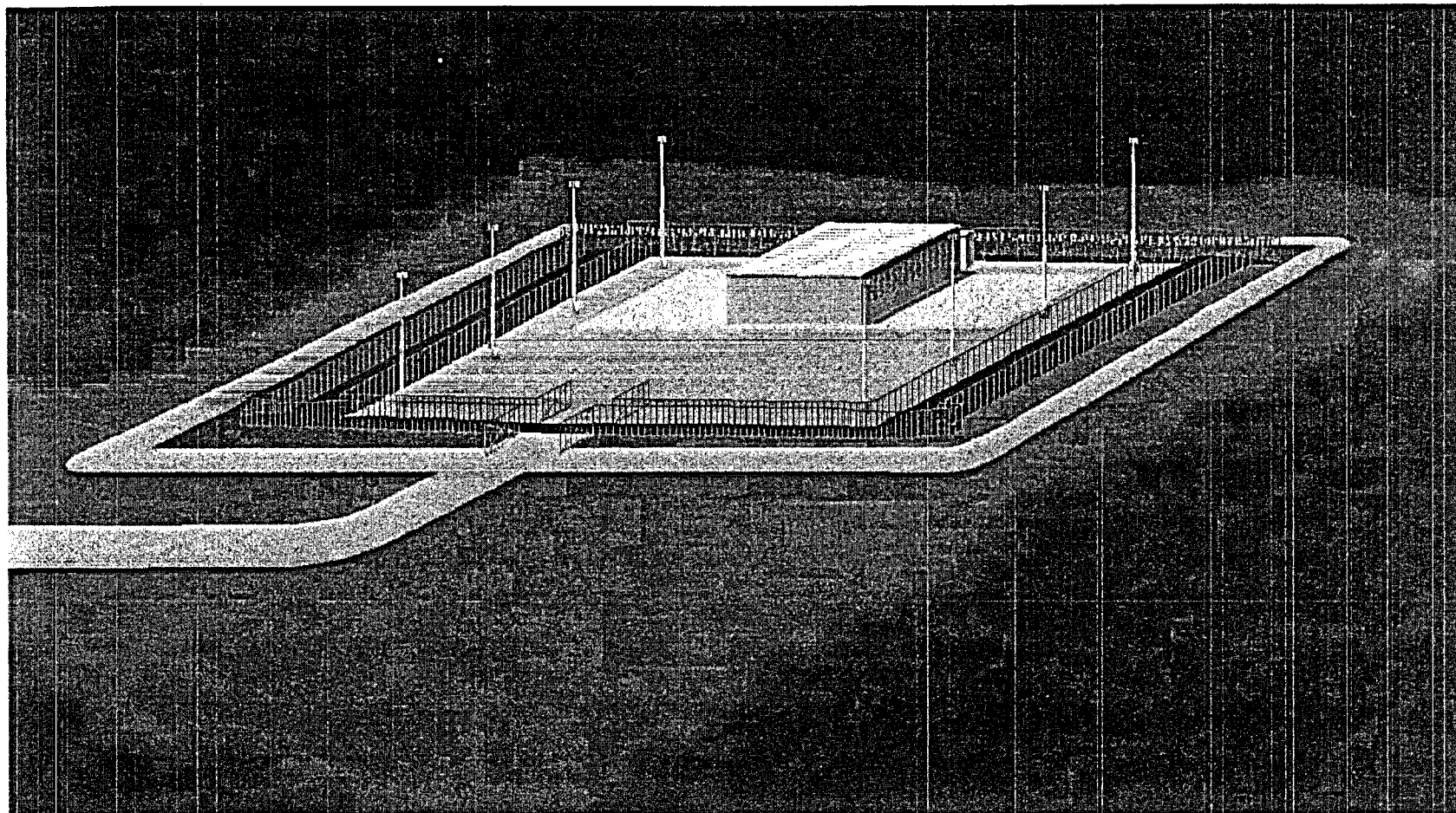
Resource Plan

Certificate of Need

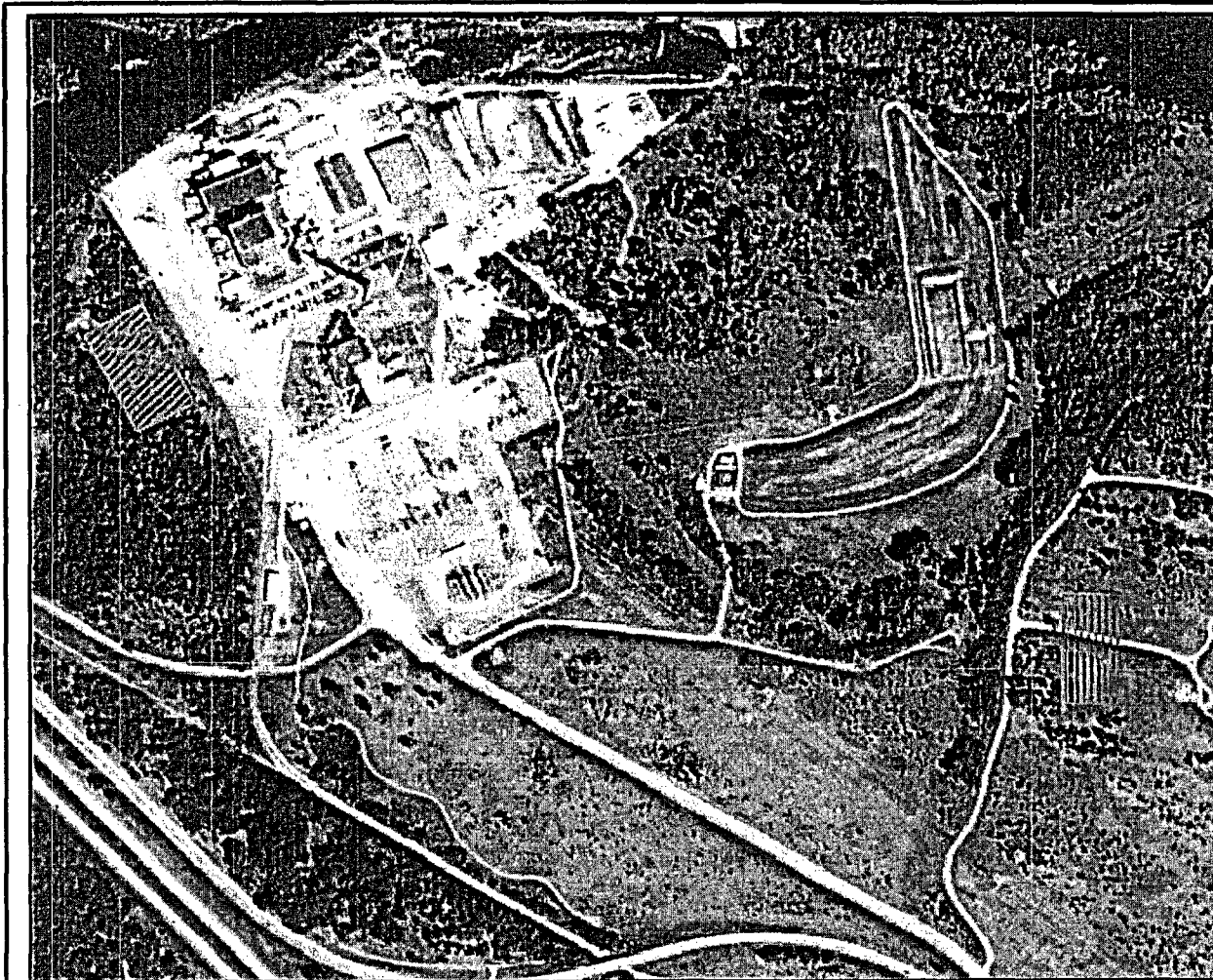
Environmental (EAW)

Monticello ISFSI

MNGP's Dry Fuel Storage Project



NMC
Committed to Nuclear Excellence



Preferred and Alternate Site Locations

Monticello Spent Fuel Storage
Generator Plant

Legend

Site



Preferred Site



Alternate Site

0 135 270 540 810 1080 Feet



Monticello Spent Fuel Storage

\\swb01s01\gep1\Env_Report_Maps\GIS\2_site.mxd August 31, 2004 1:41
Source: USGS, MN Dept. of Land Management Information Center, Minnesota Geographic Data Clearinghouse, MN DNR

Reactor Building Crane
Current License Basis

*current
licensing
basis*

NRC SE (5/19/77) approved the following:

- **Crane modifications for 85-ton Single Failure Proof** *dup/dram*
 - **Comply with draft NRC Regulatory Guide 1.104 “Overhead Crane Handling Systems for Nuclear Power Plants” where practical**
- **Use of 70-ton Spent Fuel Shipping Cask IF-300**

Reactor Building Crane ^{Proposed} Upgrade

- Use NUHOMS® Dry Storage Canister and Transfer Cask
- Upgrade Crane to 105-ton Single Failure Proof
- Comply with NUREGs-0554/0612 for operating plants where practical
- Evaluate crane upgrade under 50.59 process
- Evaluate and modify building and structures as required

use existing bridge + trolley upgrade - ~~max~~ trolley

determine if NRC review req'd based on this

85 → 105 T is a lot

lot of work to do seismic analysis of upgrade



presented by
Xcel energy

Minnesota Regulatory and Environmental Requirements
for Spent Fuel Storage at Monticello

- ^{^ need} Certificate of Need Minnesota Public Utilities Commission _{for 75FSI}
- Environmental Impact Statement (EIS) Minnesota Environmental Quality Board _{prepared by set public involvement}
- Legislative oversight opportunity, if they choose

by EBY or soon after
will site License Renewed next spring so need 75FSI

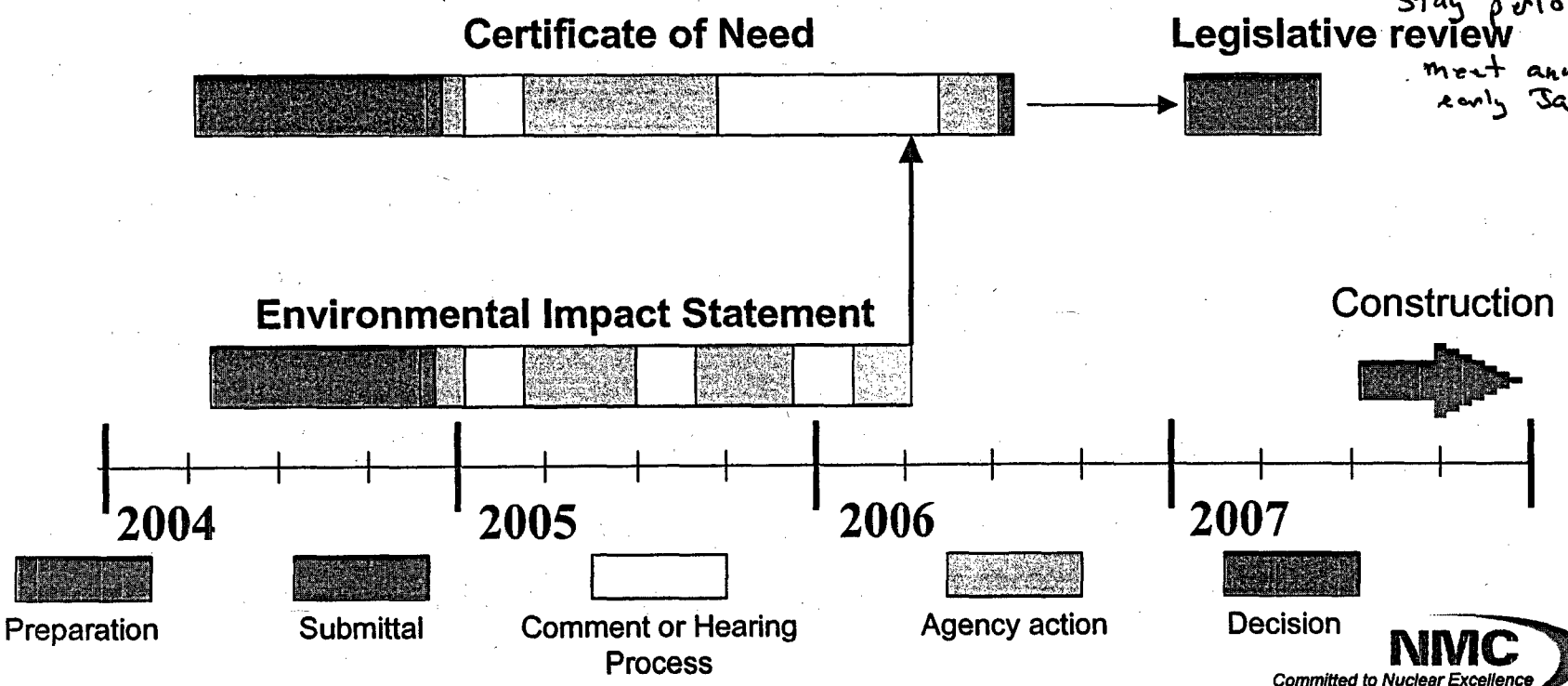


Environmental Quality Board

Minnesota Regulatory Timeline

Process & schedule estimate

PUC decision has to be made before the start of the next legislative session until June of stay after decision meet annual early Jan



Summary

- **MNGP can operate through its current license in 2010.**
- **MNGP needs additional spent fuel storage capacity for license renewal operation to 2030.**
- **Dry fuel storage supports continued MNGP operation and the ISFSI will be sized to support eventual decommissioning.** *in 2030 emptying of pool*
- **Minnesota's regulatory process requires the state to complete both an Environmental Impact Statement and Certificate of Need.**

Questions



Monticello Nuclear Generating Plant

