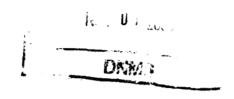
ExxonMobil Refining & Supply Company

700 ExxonMobil Road P.O. Box 1163 Billings, Montana 59103-1163 406 657 5380 Telephone 406 657 5374 Facsimile

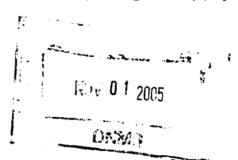


EXonMobil

Refining & Supply

October 26, 2005

United States Nuclear Regulatory Commission Region IV ATTN: Mr. Bob Evans 611 Ryan Plaza Drive, Suite 400 Arlington, TX 76011



Re: Termination of NRC Radioactive Materials License Number SUB-1382, NRC Docket Number 040-08769

Dear Mr. Evans:

Please accept this letter as the ExxonMobil Billings Refinery's official request for you to review and approve the report entitled <u>Radiological Survey and Dose Modeling for Termination of License SUB-1382</u> that has been submitted to you via PDF file by Mr. Mark Garcia of Weston Solutions, Inc. of Albuquerque, NM.

We believe that after reviewing the Weston report, you will approve our request to terminate our License Number SUB-1382 and allow us unrestricted use of the site. Should you have any questions or require any additional information, please contact me at (406) 657-5218 or Mr. Garcia at (505) 837-6586.

Sincerely,

David A. Newburn Radiation Safety Officer

DAN:tml

CERTIFIED MAIL, RETURN RECEIPT REQUESTED

cc: Mark Garcia, Weston Solutions

Robert Schoenfelder, Weston Solutions

From:

"Garcia, Mark" < Mark. Garcia @ Weston Solutions.com>

To:

<rje@nrc.gov>

Date:

10/25/2005 4:43:43 PM

Subject:

ExxonMobil Report

Mr. Evans,

Here is the ExxonMobil radiological survey report in support of License Termination. If you have any question please contact me.

Thank you,

Mark G. Garcia Weston Solutions Inc. (505) 837-6586

Radiological Survey and Dose Modeling for Termination of License SUB 1382

Prepared for:

ExxonMobil Refining and Supply Company Billings, Montana

October 2005

Prepared by:
Weston Solutions, Inc.
6565 Americas Parkway NE
Suite 200
Albuquerque, NM 87110-1517

Mark Garcia, CMP, Technical Manager



470581



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EXXONMOBIL DOSE MODELING

1. INTRODUCTION

This report was prepared by Weston Solutions, Inc. for the ExxonMobil Refining and Supply Co. ExxonMobil) refinery at Billings, Montana. The work was completed in conjunction with ExxonMobil's decision to terminate its radioactive materials license no. SUB-1382 granted by the U.S. Nuclear Regulatory Commission, Region IV.

1.1 OBJECTIVE

The objective of the dose modeling is to determine if the materials remaining onsite are contaminated with depleted uranium to a level that would result in a dose to an individual in excess of 25 millirem (mrem). The 25 mrem dose limit has been established by the U.S. Nuclear Regulatory Commission (NRC) as the maximum dose to the average member of the critical group resulting from the unrestricted release of a site following license termination.

Depleted uranium (DU) consists of the uranium isotopes U-238, U-235, and U-234 in equilibrium with their associated decay products. Although DU consists of these isotopes, 99% of its mass is from U-238 and therefore, in this report the radionuclides of concern are U-238 and its associated decay products. WESTON defined the following five areas of interest at the facility to be addressed in the license termination:

- The F551 furnace and associated downstream equipment,
- The spent catalyst storage area,
- The mechanical building (garage),
- The F551 Furnace sump, and
- The F551 furnace perimeter.

An average value is determined for each area of interest and used as the source term for the NRC-approved DandD version 2.1.0 computer model to determine if the license may be terminated without restrictions, commonly known as unrestricted release.

Two modeling scenarios were used; one for building occupancy and one for a resident farmer. Although neither scenario is likely to happen, they were selected to provide a set of very conservative assumptions and ensure an over-estimate of the potential doses to the critical groups. The results of the surveying, sample collection, and dose modeling indicate that the residual contamination present at the site would result in a potential dose of 2.13 mrem per year to the resident farmer and 6.55 mrem/yr to the building occupant. These values are well below the 25 mrem per year limit for license termination with unrestricted use.

1.2 SITE HISTORICAL INFORMATION

From 1980 to 1986 the F551 Hydrogen Reformer furnace used 84 furnace tubes that contained a DU catalyst. The furnace tubes were approximately 40 feet long with an outside diameter (OD) of 6 inches, an inside diameter (ID) of 4.5 inches, and a wall thickness of 1.5 inches. Each tube had two 4-inch diameter pigtails, both located approximately 3 feet from the bottom of the tube. The catalyst support



cones, known as "bullets," were placed inside the bottom end of the tubes with the catalyst loaded on top. Although there were three different bullet designs, base dimensions were approximately 3 feet long, with 4.5-inch OD and 4-inch ID, and one end of the bullet was tapered. Each furnace tube had an end cap flange approximately 1 inch thick and 10 inches in diameter at each end.

The DU catalyst was removed from each tube in 1986, shipped off-site, and replaced with a non-radioactive nickel-molybdenum catalyst. A survey of several tubes conducted in 1988 led to the determination that the tubes would be managed as radioactively contaminated material. However, measurements performed in 1995 indicated that a large portion of each furnace tube (approximately 37 feet) was not contaminated above background levels and could have been released with no further concern about radiation levels (free released) and disposed of as industrial waste or recycled.

In February and March of 1995, all furnace tubes were removed for metallurgical inspection. Prior to inspection or disassembly, the furnace tubes were surveyed for fixed and removable radioactivity. Although the results generally demonstrated background levels at tube tops and at pigtails, some furnace tube bottom openings showed elevated levels above background. To remove this residual activity, workers wearing personal protective equipment (PPE) removed and cleaned all blind flanges and catalyst support cones using glove bags.

When surveys showed successful decontamination to a free release limit of less than 5,000 disintegrations per minute per 100 centimeters squared (dpm/100 cm²), a confirmatory measurement for total (fixed and removable) contamination and removable contamination was conducted. Survey data from the 1995 tube refurbishment and decontamination indicate that the furnace tubes were all decontaminated to less than 5000 dpm/100 cm², at which time they were internally sandblasted, and no further surveys were conducted to document the final contamination levels. The tubes were placed back into service at that time.

During the 2002 Hydrocracker turnaround, five furnace tubes were removed (furnace tube numbers 62, 77, 81, 82, and 83). Approximately 3-foot sections of tube were cut from the ends of each tube. In addition, 17 catalyst support cones were removed. The end cap flanges from each of the five tube were removed as well. These tubes, cones, and flanges are stored on site in a wooden box within a secured area with appropriate labeling in place. Surveys performed at the time confirmed that contamination levels were less than 5,000 dpm/100 cm².

In 2005, during another Hydrocracker turnaround that included replacement of all the tubes with new ones, ExxonMobil contracted WESTON to provide radiation safety support and perform radiation surveys and monitoring to characterize potentially contaminated equipment and areas, arrange for appropriate transportation and disposal of contaminated materials, and document final conditions to support termination of the NRC license. This report presents the dose modeling results, which are based on data from radiological surveys conducted at the site during this turnaround. Section 2 describes the areas surveyed and presents the results used in the modeling. Section 3 describes the modeling. Section 4 contains the conclusions reached through the modeling.

2. RADIOLOGICAL SURVEYS

Instrument surveys conducted during the 2005 turnaround indicated where residual contamination existed and which potentially contaminated areas were clean. Measurements were performed to meet two objectives. First, measurements were taken of potentially impacted areas and accessible sections of process equipment that were to remain in place after the turnaround was completed to provide input data



for dose modeling to support license termination and release of the site for unrestricted use. Second, measurements were taken of contaminated items for use in characterizing the waste to be disposed at a license radioactive waste disposal site.

During the Hydrocracker turnaround, radiological surveys were performed at the points where each individual furnace tube was attached to other process equipment and where related equipment were accessible to determine if upstream or downstream equipment had been contaminated during the use of radioactive materials. The surface radiological surveys included direct static surveys with handheld pancake GM survey meters and swipe samples for removable contamination. The swipe samples were analyzed for gross alpha activity.

Once the tubes were removed from the furnace and placed in a remote lay-down area, surveys were performed of the tubes, the equipment that was removed along with the tubes, and the potentially impacted areas where the catalyst was stored or equipment was handled. Survey results were used to segregate the items that would require disposal at a licensed radioactive waste site and to characterize the radioactive contents of the waste. Additional measurements were performed of the tubes, which were to remain at the site as uncontaminated items, for input to the dose models.

2.1 SURVEY DESCRIPTION AND RESULTS FOR DOSE MODELING

WESTON's health physicist reviewed a process flow diagram for the F551 furnace and discussed it with ExxonMobil's process engineer to determine the potential for residual contamination in various parts of the furnace and related process equipment. Parts of the equipment that could reasonably be contaminated were identified and plans were made to access them during the tube removal activities. Surveys were conducted of the accessible internal and external areas.

In addition, four potentially impacted areas of the site were identified based on WESTON's review of the procedures for handling the catalyst and the furnace equipment. Those four areas were monitored for residual contamination on floor surfaces and in surrounding soils.

2.1.1 Instrumentation

The following instruments were used to perform the surveys described above.

Internal tube monitor -- Two pancake Geiger-Mueller (GM) detectors mounted back to back and attached to two data loggers were used to monitor the internal surfaces of the tubes. This unit is 22% efficient for Sr/Y-90, which is similar in energy to the Th-234/Pa-234m decay product of U-238. Instrument efficiency and function tests were performed daily with a Sr/Y90 source.

Surface monitor – Surfaces of equipment were scanned using a handheld pancake GM survey meter. This unit is 22% efficient for Sr/Y-90, with energies similar to Th-234/Pa-234m. Instrument efficiency and function checks were performed daily with a Sr/Y90 source.

Removable contamination monitor – Swipes were counted on a commercial alpha swipe counter with a 37.5% efficiency for U-238 and a 36.3% efficiency for Th-230. Instrument efficiency and function checks performed daily with a Th-230 source.

2.1.2 F551 Furnace and Associated Process Equipment

The furnace tubes that previously contained the uranium catalyst were permanently removed and replaced with new tubes during the turnaround in 2005. However, the rest of the furnace components and other process equipment in the furnace circuit remained in place. WESTON conducted instrument surveys and



collected swipe samples while the tubes were removed and the furnace was inoperable, which allowed access to critical areas that cannot be accessed when the furnace is in use. The surveys and sampling activities focused on the following components:

- Top pigtails (curved tubes) that attach each tube to the inlet stream
- Bottom pigtails that attach each tube to the process and draw product from the tubes to a collection basin refractory drum (D503)
- D503 collection basin refractory drum where radiological contamination would pool because the velocity of the system is at its lowest at that point, therefore facilitating deposition of entrained material
- Additional downstream processing equipment with accessible internal surfaces (E523, E526, and T509).

The furnace tube attachment points (pigtails) and accessible downstream processing equipment (D503, E523, E526 and T509) are shown in Figure 1. Figure 2 demonstrates the technique used for surveying the pigtail attachment points. The furnace tubes have all been removed and relocated to a low background area, known as the catalyst storage area, for surveying. Figure 3 shows the pipe inlet to the D503 refractory drum. A section of the elbow was removed and replaced with a new section. The elbow will be disposed of as radioactive waste.

Survey results

Activity detected on the attachment points, pigtails, and downstream processing equipment D503, E523, E526, and T509 is assumed to be the result of DU. The total activity in the accessible areas was estimated and an average value was derived as a reasonably conservative estimate of the total amount of licensed material that might remain in those components that will remain in use at the site after license termination. The derived activity is presented below, and was input to the dose model.

Average alpha plus beta/gamma activity = 1.59E+03 dpm/100cm2 = 5.17E+03 pCi

2.1.2.1 Furnace Tubes, Upper End Flanges, and Hardware (Nuts and Bolts)

The furnace tubes were moved to a low background radiation work area and each tube was surveyed externally and internally to determine the presence of residual radioactive contamination. The external surface was scanned to achieve 100% coverage with a handheld pancake GM survey meter. The inside of the furnace tubes were made accessible by removing the contents (catalyst and catalyst support cones, discussed in Section 2.2) and the upper and lower tube end flanges. The catalyst was removed following ExxonMobil procedure RMP-100-23. Interior surfaces were surveyed using the internal tube monitor described in Section 2.1.1.

The upper and lower tube end flanges and hardware (nuts and bolts) where segregated, placed on pallets, and designated as a survey units. The survey units were scanned to achieve 100% coverage with a handheld pancake GM detector, followed by collection of swipe samples for removable contamination.

Once the insides of the furnace tubes were made accessible, the tubes were placed on pipe racks to allow an internal tube monitor to pass through the center. The assembly was passed through the tube, rotated 90 degrees, and pulled back through the tube stopping at 10-cm increments in each direction for static counts. The 10-second static counts made at each stop resulted in 100% static coverage of the inside surfaces and a minimum detectable concentration (MDC) of 2,362/100cm² dpm. See Appendix D for MDC calculations.

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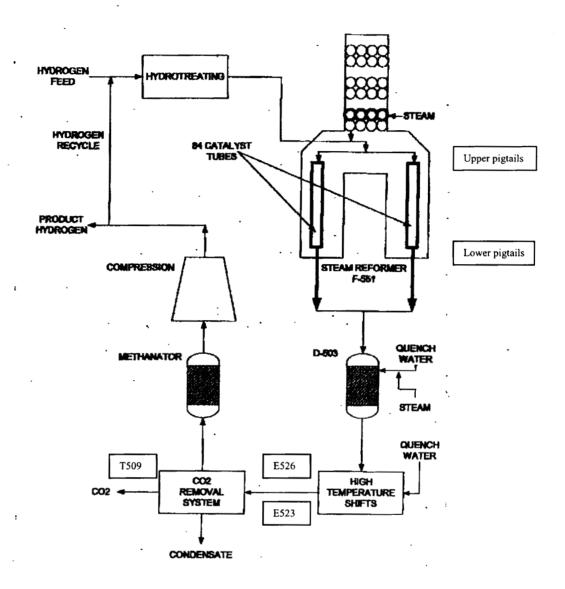


Figure 1. Process Schematic.





Figure 2. Pigtail attachment points.



Figure 3. Downstream processing equipment - D503.





Figure 4. F551 furnace tubes and survey tool.

Figure 4 shows the furnace tubes positioned on the pipe rack ready for surveying and the internal tube monitor passing through the center of one tube.

Survey results for individual furnace tubes (89) total

Average alpha plus beta/gamma activity = $8.88E+02 \text{ dpm/}100\text{cm}^2 = 1.75E+05 \text{ pCi}$

2.1.2.2 Top end flanges (Survey Unit # 1)

The top end flanges were placed on a wooden pallet lined with Herculite. After a single layer was completed, the layer was surveyed for removable and fixed contamination and another layer was placed on top of the first and monitored in the same manner. The process was repeated until all the end flanges on the pallet were surveyed. The results from the survey were combined, averaged, and reported in dpm/100cm² and picocuries.

Figure 5 shows the first layer of top end flanges positioned on the lined pallet ready for surveying. Each layer was surveyed with a handheld pancake GM, and then swipes were collected. This technique resulted in 100% scan coverage of each layer.

Survey results for top end flanges (Survey Unit #1)

1st layer average	=	$5.08E+02 \text{ dpm}/100\text{cm}^2 =$	1.16E+03 pCi
2nd layer average	=	$1.06E+03 \text{ dpm}/100\text{cm}^2 =$	2.43E+03 pCi
3rd layer average	=	$2.54E+02 \text{ dpm}/100\text{cm}^2 =$	5.79E+02 pCi
4th layer average	=	$2.03E+02 \text{ dpm}/100\text{cm}^2 =$	4.62E+02 pCi
Average	=	$5.08E+02 \text{ dpm}/100\text{cm}^2 =$	1.16E+03 pCi

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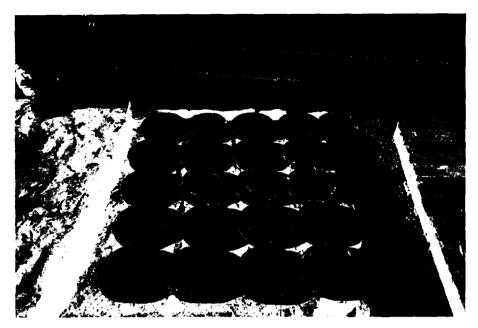


Figure 5. Top end flanges Survey Unit # 1.

2.1.2.3 Hardware Nuts and Bolts (Survey Unit # 3)

The nuts and bolts were placed on a wooden pallet lined with Herculite. After a single layer was completed, the layer was surveyed for removable and fixed contamination. The process was repeated until all the nuts and bolts were on the pallet and surveyed. The results from the survey were combined, averaged, and reported in dpm/100cm² and picocuries. In order to determine surface area and report in dpm/100cm², each layer was modeled as a tray with the dimensions of the pallet (4ft long by 4 ft wide by 4 in. high).

Figure 6 shows the end flange hardware after the surveying was completed. Layers of the hardware were surveyed using the handheld pancake GM meters, and swipe samples were collected.

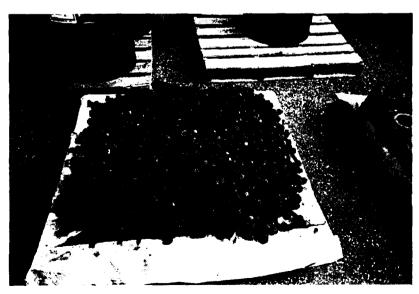


Figure 6. Hardware nuts and bolts Survey Unit # 3.



Survey results for hardware nuts and bolts:

Average alpha plus beta/gamma activity = 2.53E+02 dpm/100cm² = 1.59E+04 pCi

2.1.3 Potentially impacted areas

In addition, the following potentially impacted areas were surveyed.

- Spent catalyst storage area
- Mechanical building (garage)
- F551 furnace sump
- F551 furnace perimeter
- Background locations.

After the removal was complete and all furnace tubes and associated equipment had been surveyed, samples (soil or sediment) were collected at all potentially impacted areas. Soil samples were collected and submitted to an offsite laboratory for gamma spectroscopy analysis. If an area had been previously surveyed, those results may be used to support the final status survey if deemed appropriate. The following areas were designated as potentially impacted and sampled:

- Spent catalyst storage area sump in the center of the staging area.
- Mechanical building (garage) sump that runs the length of the garage.
- F551 furnace sump sump below the furnace.
- F551 furnace perimeter- the perimeter of the foundation
- Background samples samples collected in the parking lot outside of the fenced area of the plant.

Figures 7 through 12 show the potentially impacted areas of the plant that were surveyed. If radioactive materials were used or stored in an area, it was designated as a potentially impacted area and sampled. The samples were either soil or sediment and submitted to an offsite laboratory for radiochemical analysis.

Sample Results for the potentially impacted areas:

Sediment in F551 sump	Uranium	=	2.2 pCi/g
Mechanical garage	Uranium	=	< 1.0 pCi/g
F551 perimeter	Uranium	=	< 1.0 pCi/g
Spent catalyst area	Uranium	=	< 1.0 pCi/g
Background	Uranium	=	< 1.0 pCi/g

The NRC-approved Derived Concentration Guideline Level (DCGL) for U-238 is equal to 1.4E+01 pCi/g.





Figure 7. Spent Catalyst Storage area.

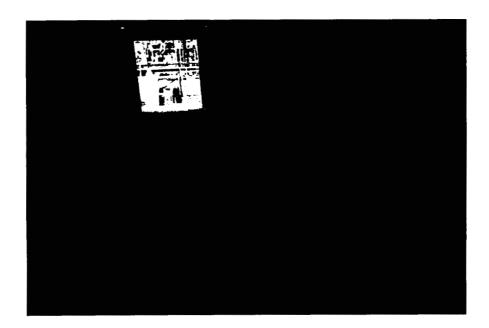


Figure 8. Mechanical Garage.





Figure 9. F551 Sump.



Figure 10. F551 perimeter.





Figure 11. Background location #1.



Figure 12. Background location # 2.

2.2 CONTAMINATED MATERIALS DISPOSAL

2.2.1 Bottom end flanges (Survey Unit #2)

The bottom end flanges were placed on a wooden pallet lined with Herculite. After a single layer was completed, the layer was surveyed for removable and fixed contamination and another layer was placed on top of the first and monitored in the same manner. The process was repeated until all the end flanges on the pallet were surveyed. The results from the survey were combined, averaged, and reported in dpm/100cm² and picocuries.



Figure 13 shows the first layer of bottom end flanges ready for surveying. After the results were reviewed, it was determined that the bottom end flanges contain detectable amounts of DU and will require disposal at a licensed radioactive waste site.

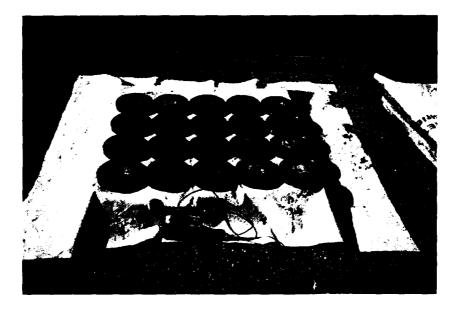


Figure 13. Bottom end flanges Survey Unit # 2.

Survey results for bottom end flanges:

Bottom end flanges have detectable concentrations of DU and will be disposed of as radiological waste along with the catalyst support cones.

2.2.2 Pipe Elbow from D503 (Survey Unit #4)

A pipe elbow was removed from the D503 process equipment. The section of pipe connects the manifold to the D503 refractory drum. The pipe was surveyed with a handheld GM pancake meter, and a swipe was collected for removable contamination. The section of pipe will be disposed along with the furnace tubes, end flanges, and hardware.

Figure 14 shows the pipe elbow removed from the inlet to D503 refractory drum. After the data were reviewed, results indicated that the elbow contains detectable amounts of DU and will be disposed of as radiological waste along with the catalyst support cones and the bottom end flanges.

Survey Results for pipe elbow:

The D503 pipe elbow contains detectable concentrations of DU and will be disposed of as radiological waste along with the catalyst support cones and the bottom end flanges.





Figure 14. D503 Pipe Elbow Survey Unit # 4.

2.2.3 Catalyst Support Cones

Figures 15 shows wipe surveys being performed for several catalyst support cones removed from the inside of the furnace tubes. The catalyst support cones were surveyed to determine the radionuclide inventory for waste disposal purposes and placed into the radiological waste box as shown in Figure 16 for shipment to the approved waste disposal site.



Figure 15. Survey of catalyst support cones.





Figure 16. Catalyst support cones inside radiological waste box.

2.2.4 Catalyst Removed from Use

The catalyst had been regularly replaced several times since the uranium catalyst was last used in the 1980's and the current load was not expected to be significantly contaminated based on the negligible levels of loose contamination detected in the tubes. The catalyst was emptied from the tubes into 55-gallon drums and representative samples were collected and delivered to Energy Laboratories in Billings, MT. The samples were analyzed by gamma spectroscopy and the following results were reported.

Sample No.	Radionuclide	Result (pCi/g)	Laboratory reporting Limit (pCi/g)
EM-Tube Catalyst-01	U-238	<1.0	1.0
EM-Tube Catalyst-02	U-238	<1.0	1.0
EM-Tube Catalyst-03	U-238	<1.0	1.0
EM-Tube Catalyst-04	U-238	<1.0	1.0
EM-Tube Catalyst-05	U-238	<1.0	1.0
EM-Tube Catalyst-06	U-238	<1.0	1.0
EM-Tube Catalyst-07	U-238	<1.0	1.0
EM-Tube Catalyst-08	U-238	<1.0	1.0
EM-Tube Catalyst-09	U-238	<1.0	1.0
EM-Tube Catalyst-10	u-238	<1.0	1.0

The results indicated that the spent catalyst is not contaminated with DU and therefore was disposed of as non-radioactive waste following ExxonMobil's Standard Operating Procedures.

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3. DOSE MODELING

Using the field survey data collected, the potential dose can be determined using the NRC-approved computer model DandD (version2.1.0). The survey data are converted from field values in counts per minute (cpm) to usable input values, such as disintegrations per minute per 100 centimeters squared (dpm/100cm²) and picocuries per gram (pCi/g) when appropriate.

The computer model uses set scenarios to calculate potential dose. The following scenarios were selected for this modeling:

- Building Occupancy Scenario. This scenario accounts for exposure to fixed and removable surface contamination on the walls, floor and ceiling of the facility. It assumes that the building may be used for commercial or light industrial (office or warehouse). Exposure pathways are external exposure from building surfaces, inhalation of re-suspended loose contamination, and inadvertent ingestion of removable surface contamination.
- Resident Farmer Scenario. This scenario accounts for exposure involving residual radioactivity in the surface soil. A resident farmer obtains some of his or her diet from produce grown on site and uses water from the aquifer beneath the site for drinking water and irrigation. Exposure pathways are external exposure from soil, inhalation of re-suspended soil, ingestion of soil, ingestion of drinking water, ingestion of plant products grown in contaminated soil and using ground water from the site for irrigation, ingestion of animal products grown onsite, and ingestion of fish from pond filled with ground water from the site.

The default parameters provided in the DandD computer model for the building occupancy and resident farmer scenario are used for modeling the furnace tubes, top end flanges, flange nuts and bolts, attachment points, and the downstream processing equipment. The potentially impacted areas were modeled using only the resident farmer scenario since the sample matrix is soil. The attachment points and downstream processing equipment were modeled as one unit because they are connected and one continuous system.

3.1 SCENARIO - BUILDING OCCUPANCY

Critical Group - In this building occupancy scenario the average member of the critical group is an individual that works in a commercial building. The individuals work conditions are: work area of 10 m², working duration of 45 hrs/wk for 365 days, with an average breathing rate of 1.4 m³/hr. The input values are the defaults used in the DandD computer model.

Source Term - ExxonMobil is licensed by NRC for the use and storage of DU only. As mentioned in this report DU refers to U-238 and its associated decay products in equilibrium. The collection of data and conversion to dpm/100cm² is specific to each survey unit and listed in Table 1.

Table 1. Survey Data for the Building Occupancy Scenario

Survey unit	Data source	Input activity to model
Attachment points, upstream and downstream equipment.	Direct static and removable contamination measurements at each attachment point and accessible downstream processing equipment.	Average = 1.59E+03 dpm/100cm ²

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Survey unit	Data source	Input activity to model
Furnace tubes	Direct static measurements of internal surface 100% scan coverage.	Average = 8.88E+02 dpm/100cm ²
Top end flanges	Direct static and removable contamination measurements.	Average = 5.06E+02 dpm/100cm ²
Flange Nuts and Bolts	Direct static and removable contamination measurements.	Average = 2.53E+02 dpm/100cm ²
Potentially impacted areas	Soil samples analyzed for uranium activity.	Not considered in the building occupancy scenario.

3.1.1 Exposure Pathways Considered

The following exposure pathways in the building occupancy scenario model are defined in NUREG/CR-5512 Volume 1.

- External exposure to penetrating radiation from surface sources,
- Inhalation of resuspended surface contamination, and
- Inadvertent ingestion of surface contamination.

3.1.2 DandD General Parameters

The default values provided in DandD version 2.1.0 for the following general input parameters are used with the exception of the resuspension factor for loose contamination (Rfo). This value was modified (constant value of 9.6E-07 m⁻¹) as recommended in NUREG 1720 because the building occupancy scenario is dominated by the inhalation of the single radionuclide (U-238). The use of this modified resuspension factor was deemed appropriate after review of the five studies used in the development of NUREG 1720. The contamination present at this site has similar characteristic to that of the five studies used to re-evaluate the resuspension factor, with the most significant being aged mostly fixed contamination.

3.1.3 Building Occupancy Modeling Results

Table 2 provides the results for the building occupancy scenario.

Table 2. Modeling Results for Building Occupancy Scenario

Survey unit or description	90 th percentile TEDE
Attachment point up and downstream equipment.	3.22E+00 mrem/yr
Individual furnace tubes (89 Total).	1.80E+00 mrem/yr
Top end flanges.	1.02E+00 mrem/yr
End flange nuts and bolts.	5.12E-01 mrem/yr.
Potentially impacted areas	Not modeled in this scenario



3.2 SCENARIO - RESIDENT FARMER

Critical Group - In the resident farmer scenario the average member of the critical group is an individual who lives on the site where light farming takes place. The individual consumes produce, animal products, and fish from a pond on the site. The groundwater from the site is used as drinking water, irrigation, and to fill the pond. The input values are the defaults used in the DandD computer code.

Source Term - ExxonMobil is licensed by NRC for the use and storage of DU only. As mentioned in this report DU refers to U-238 and its associated decay products in equilibrium.

The results from the survey of each survey unit or area of interest were used to calculate the total inventory of U-238 in pCi (assumed to be alpha plus beta/gamma). The total U-238 inventory is assumed to be evenly distributed over a 2,500 m² area (as stated in NUREG/CR-5512) at a depth of 0.15 m. The soil activity concentration (pCi/g) is calculated using the area, depth, soil density and activity.

Area = 2500 m^2 Depth = 0.15 mSoil density = $1.6 \text{ E}06 \text{ g/m}^3$

U-238 activity = Total activity in pCi

Activity concentration $(pCi/g) = (Total \ activity \ in \ pCi) \div [(2500 \ m^2) \ x \ (0.15 \ m) \ x \ (1.6 \ E06 \ g/m^3)]$

The collection of data and conversion to pCi/g is specific to each area of interest and listed in Table 3.

Table 3. Survey Data for the Resident Farmer Scenario

Survey unit	Data source	Input activity to model
Attachment points, upstream and downstream equipment.	Direct static and removable contamination measurements.	8.62E-06 pCi/g
Furnace tubes	Direct static measurements of internal surface 100% scan coverage.	2.92E-04 pCi/g
Top end flanges	Direct static and removable contamination measurements.	1.93E-06 pCi/g
Flange nuts and bolts	Direct static and removable contamination measurements.	2.65E-05 pCi/g
Potentially impacted areas	Soil samples analyzed for uranium activity.	1.10E+00 pCi/g above background at one location F551 sump.

3.2.1 Exposure Pathways Considered

The exposure pathways for the residential scenario model are defined in NUREG/CR-5512 Volume 3. The radiation dose results from the exposure by external sources, inhalation, and ingestion of radioactive material.

The exposure pathways considered in the residential scenario are:



- External exposure to penetrating radiation from soil source while outside
- External exposure to penetrating radiation from soil source while inside
- Inhalation exposure to resuspended soil while outside
- Inhalation exposure to resuspended soil while inside
- Inhalation exposure to resuspended surface soils tracked inside
- Direct ingestion of soil
- Inadvertent ingestion of soil tracked inside
- Ingestion of drinking water from ground water
- Ingestion of plant products grown in contaminated soil
- Ingestion of plant products irrigated with contaminated ground water
- Ingestion of animal products grown onsite, and
- Ingestion of fish from a contaminated surface water source.

3.2.2 DandD General Parameters

The residential scenario requires the use of 652 input parameters. For the site evaluation all of the default parameters were used. Refer to the attached DandD Residential Scenario Report for a list.

3.2.3 Resident Farmer Dose Modeling Results

Table 4 provides the results for the building occupancy scenario.

Table 4. Modeling Results for Resident Farmer Scenario

Survey unit or description	90 th percentile TEDE
Attachment point up and downstream equipment.	1.67E-05 mrem/yr
Individual furnace tubes (89 Total).	5.67E-04 mrem/yr
Top end flanges.	3.74E-06 mrem/yr
End flange nuts and bolts.	5.14E-05 mrem/yr
Potentially impacted areas	2.13E+00 mrem/yr

4. CONCLUSION

The results of the surveying, sample collection, and dose modeling indicate that the residual contamination present at the site would result in a potential dose of 2.13 mrem per year to the resident farmer and 6.55 mrem/yr to the building occupant. These values are well below the 25 mrem per year limit for license termination with unrestricted use.



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Appendix A

Calculation of Source Term Inputs for Dose Modeling



Appendix A contains the spreadsheets used to convert the field data results for each survey unit or area of interest, into the correct input source term values (i.e., counts per minute to disintegrations per minute or picoCuries). The following spreadsheets are contained in Appendix A.

- Attachment point characterization
- Downstream equipment characterization
- Furnace tube characterization
- Survey Unit #1 Top end flange characterization
- Survey Unit #3 Nuts and bolts
- Characterization of potentially impacted areas of plant



<u>Furnace Tube Radiological Characterization</u> (Attachment points 1 thru 20) F551 furnace tube attachment points "pigtail attachments upstream and downstream" tubes 1 – 20.

Constants	
15	Alpha probe active area (cm²)
0.33	Alpha efficiency for Depleted Uranium from manufacturer
15	Beta probe area (cm²)
0.22	Beta probe efficiency for Sr/Y-90 from manufacturer
Conversions	
	area)/(instrument efficiency) = dpm/cm ²
(dpm/cm ²)*(total a	rea)/(2.22E12 Ci/dpm) = Ci
(dpm/f)/(100 cm2)	*(total area)/(2.22E12 Ci/dpm) = Ci
2.22E+12 dpm/Ci	

1		Swipe Data	Direct Measu	rement Data	Activity Determination For Each Item						
	Surface area	Direct Beta- Gamma Net	Direct Alpha Net	Removable Alpha	Direct Alpha	Direct Beta- Gamma	Total	Total Alpha	Total Beta- Gamma		Beta-
Item #	(cm²)	(cpm)	(cpm)	(dpm/100cm ²)	(dpm/100cm ²)	(dpm/100cm²)	(dpm/100cm²)	(dpm)	(dpm)	Alpha (Ci)	gamma (Ci)
1A-upper attachment, inside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
1B-upper attachment, outside	100	20	20	0	4.04E+02	6.06E+02	1.01E+03	4.04E+02	1.21E+02	1.82E-10	5.46E-11
1C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
1D-lower attachment, outside	100	0	0	3	0.00E+00	0.00E+00	3.00E+00	3.00E+00	0.00E+00	1.35E-12	0.00E+00
2A-upper attachment, inside	100	20	20	0	4.04E+02	6.06E+02	1.01E+03	4.04E+02	1.21E+02	1.82E-10	5.46E-11
2B-upper attachment, outside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
2C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
2D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
3A-upper attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
3B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
3C-lower attachment, inside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
3D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
4A-upper attachment, inside	100	0	0	4	0.00E+00	0.00E+00	4.00E+00	4.00E+00	0.00E+00	1.80E-12	0.00E+00
4B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
4C-lower attachment, inside	100	0	0	4	0.00E+00	0.00E+00	4.00E+00	4.00E+00	0.00E+00	1.80E-12	0.00E+00
4D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
5A-upper attachment, inside	100	0	0	5	0.00E+00	0.00E+00	5.00E+00	5.00E+00	0.00E+00	2.25E-12	0.00E+00
5B-upper attachment, outside	100	20	20	0	4.04E+02	6.06E+02	1.01E+03	4.04E+02	1.21E+02	1.82E-10	5.46E-11
5C-lower attachment, inside	100	0	0	3	0.00E+00	0.00E+00	3.00E+00	3.00E+00	0.00E+00	1.35E-12	0.00E+00
5D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
6A-upper attachment, inside	100	0	0	3	0.00E+00	0.00E+00	3.00E+00	3.00E+00	0.00E+00	1.35E-12	0.00E+00
6B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
6C-lower attachment, inside	100	0	0	7	0.00E+00	0.00E+00	7.00E+00	7.00E+00	0.00E+00	3.15E-12	0.00E+00
6D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
7A-upper attachment, inside	100	20	20	5	4.04E+02	6.06E+02	1.02E+03	4.09E+02	1.21E+02	1.84E-10	5.46E-11
7B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
7C-lower attachment, inside	100_	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
7D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
8A-upper attachment, inside	100	0	0	3	0.00E+00	0.00E+00	3.00E+00	3.00E+00	0.00E+00	1.35E-12	0.00E+00
8B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
8C-lower attachment, inside	100	0	0	6	0.00E+00	0.00E+00	6.00E+00	6.00E+00	0.00E+00	2.70E-12	0.00E+00
8D-lower attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
9A-upper attachment, inside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
9B-upper attachment, outside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
9C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
9D-lower attachment, outside	100	0	0	5	0.00E+00	0.00E+00	5.00E+00	5.00E+00	0.00E+00	2.25E-12	0.00E+00
10A-upper attachment, inside	100	0	0	3	0.00E+00	0.00E+00	3.00E+00	3.00E+00	0.00E+00	1.35E-12	0.00E+00



I+	Item Information					rement Data		Activity Dete	ermination For Ea	ch Item	
	Surface area Gamma Net Alpha Net			Swipe Data Removable Alpha (dpm/100cm ²)	Direct Alpha (dpm/100cm²)	Direct Beta- Gamma (dpm/100cm ²)	Total (dpm/100cm²)	Total Alpha (dpm)	Total Beta- Gamma (dpm)	Alpha (Ci)	Beta- gamma (Ci)
Item #		(cpn) 0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
10B-upper attachment, outside	100	20	20	0	4.04E+02	6.06E+02	1.01E+03	4.04E+02	1.21E+02	1.82E-10	5.46E-11
10C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
10D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
11A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
11B-upper attachment, outside	100		0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
11C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
11D-lower attachment, outside	100	0		2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
12A-upper attachment, inside	100	0	0	0	4.04E+02	6.06E+02	1.01E+03	4.04E+02	1.21E+02	1.82E-10	5.46E-11
12B-upper attachment, outside	100	20	20		0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
12C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
12D-lower attachment, outside	100	0	0			6.06E+02	1.01E+03	4.04E+02	1.21E+02	1.82E-10	5.46E-11
13A-upper attachment, inside	100	20	20	0	4.04E+02	6.06E+02	1.01E+03	4.04E+02	1.21E+02	1.82E-10	5.46E-11
13B-upper attachment, outside	100	20	20	0	4.04E+02	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
13C-lower attachment, inside	100	0	0	1	0.00E+00		0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
13D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
14A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	3.00E+00	3.00E+00	0.00E+00	1.35E-12	0.00E+00
14B-upper attachment, outside	100	0	0	3	0.00E+00	0.00E+00		0.00E+00	0.00E+00	0.00E+00	0.00E+00
14C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00		0.00E+00	2.70E-12	0.00E+00
14D-lower attachment, outside	100	0	0	6	0.00E+00	0.00E+00	6.00E+00	6.00E+00	0.00E+00	0.00E+00	0.00E+00
15A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.21E+02	1.83E-10	5.46E-11
15B-upper attachment, outside	100	20	20	2	4.04E+02	6.06E+02	1.01E+03	4.06E+02		0.00E+00	0.00E+00
15C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	9.01E-13	0.00E+00
15D-lower attachment, outside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00		0.00E+00
16A-upper attachment, inside	100	0	00	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
16B-upper attachment, outside	100	0	0	5	0.00E+00	0.00E+00	5.00E+00	5.00E+00	0.00E+00	2.25E-12	0.00E+00
16C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
16D-lower attachment, outside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	
17A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
17B-upper attachment, outside	100	0	0	11	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
17C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
17D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
18A-upper attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
18B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
18C-lower attachment, inside	100	0	0	10	0.00E+00	0.00E+00	1.00E+01	1.00E+01	0.00E+00	4.50E-12	0.00E+00
18D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
19A-upper attachment, inside	100	0	0	5	0.00E+00	0.00E+00	5.00E+00	5.00E+00	0.00E+00	2.25E-12	0.00E+00
19B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
19C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
19D-lower attachment, moted	100	0	0	4	0.00E+00	0.00E+00	4.00E+00	4.00E+00	0.00E+00	1.80E-12	0.00E+00
20A-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
20B-upper attachment, inside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
20C-lower attachment, inside	100	40	40	1	8.08E+02	1.21E+03	2.02E+03	8.09E+02	4.85E+02	3.64E-10	2.18E-10
20D-lower attachment, inside	100	0	0	† †	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
ZOD-lower attachment, outside	1 100	<u>-</u>	<u> </u>	Total	4.44E+03	6.67E+03	1.12E+04	4.56E+03	1.58E+03	2.05E-09	7.10E-10
				Average	5.56E+01	8.33E+01	1.40E+02	5.70E+01	1.97E+01	2.57E-11	8.87E-12
				Maximum	8.08E+02	1.21E+03	2.02E+03	8.09E+02	4.85E+02	3.64E-10	2.18E-10
				Std. dev.	154.07	231.11	384.96	153.86	65.24	0.00	0.00
									Average (pCi)	2.57E+01	8.87E+00



Furnace Tube Radiological Characterization (Attachment points 21 thru 40) F551 furnace tube attachment points "pigtail attachments upstream and downstream" tubes 21 - 40.

Constants	
15	Alpha probe active area (cm²)
0.33	Alpha efficiency for Depleted Uranium from manufacturer
15	Beta probe area (cm²)
0.22	Beta probe efficiency for Sr/Y-90 from manufacturer
Conversions	
(cpm)/(instrument	area)/(instrument efficiency) = dpm/cm ²
(dpm/cm ²)*(total a	area)/(2.22E12 Ci/dpm) = Ci
(dpm/f)/(100 cm ²)	*(total area)/(2.22E12 Ci/dpm) = Ci
2.22E+12 dpm/Ci	

1t	em Information			Swipe Data	Direct Meas	urement Data		Activity Det	ermination For E	ach Item	
Item #	Surface area (cm²)	Direct Beta- Gamma Net (cpm)	Direct Alpha Net (cpm)	Removable Alpha (dpm/100cm²)	Direct Alpha (dpm/100cm ²)	Direct Beta- Gamma (dpm/100cm ²)	Total (dpm/100cm²)	Total Alpha (dpm)	Total Beta- Gamma (dpm)	Alpha (Ci)	Beta- gamma (Ci)
21A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
21B-upper attachment, outside	100	0	0	6	0.00E+00	0.00E+00	6.00E+00	6.00E+00	0.00E+00	2.70E-12	0.00E+00
21C-lower attachment, inside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
21D-lower attachment, outside	100	0	0	3	0.00E+00	0.00E+00	3.00E+00	3.00E+00	0.00E+00	1.35E-12	0.00E+00
22A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
22B-upper attachment, outside	100	0	0	6	0.00E+00	0.00E+00	6.00E+00	6.00E+00	0.00E+00	2.70E-12	0.00E+00
22C-lower attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
22D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
23A-upper attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
23B-upper attachment, outside	100	0	0	4	0.00E+00	0.00E+00	4.00E+00	4.00E+00	0.00E+00	1.80E-12	0.00E+00
23C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
23D-lower attachment, outside	100	0	0	6	0.00E+00	0.00E+00	6.00E+00	6.00E+00	0.00E+00	2.70E-12	0.00E+00
24A-upper attachment, inside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
24B-upper attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
24C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
24D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
25A-upper attachment, inside	100	20	20	2	4.04E+02	6.06E+02	1.01E+03	4.06E+02	1.21E+02	1.83E-10	5.46E-11
25B-upper attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
25C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
25D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
26A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
26B-upper attachment, outside	100	20	20	0	4.04E+02	6.06E+02	1.01E+03	4.04E+02	1.21E+02	1.82E-10	5.46E-11
26C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
26D-lower attachment, outside	100	0	0	3	0.00E+00	0.00E+00	3.00E+00	3.00E+00	0.00E+00	1.35E-12	0.00E+00
27A-upper attachment, inside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
27B-upper attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
27C-lower attachment, inside	100	0	0	3	0.00E+00	0.00E+00	3.00E+00	3.00E+00	0.00E+00	1.35E-12	0.00E+00
27D-lower attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
28A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
28B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
28C-lower attachment, inside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
28D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
29A-upper attachment, inside	100	20	20	0	4.04E+02	6.06E+02	1.01E+03	4.04E+02	1.21E+02	1.82E-10	5.46E-11
29B-upper attachment, outside	100	20	20	0	4.04E+02	6.06E+02	1.01E+03	4.04E+02	1.21E+02	1.82E-10	5.46E-11
29C-lower attachment, inside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
29D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00



	tem Information			Swipe Data	Direct Meas	urement Data		Activity De	termination For Ea	ch Item	
		Direct Beta-	Direct	Removable		Direct Beta-			Total Beta-		
	Surface area	Gamma Net	Alpha Net	Alpha	Direct Alpha	Gamma	Total	Total Alpha	Gamma		Beta-
Item #	(cm²)	(cpm)	(cpm)	(dpm/100cm ²)	(dpm/100cm ²)	(dpm/100cm ²)	(dpm/100cm ²)	(dpm)	(dpm)	Alpha (Cí)	gamma (Ci)
30A-upper attachment, inside	100	20	20	0	4.04E+02	6.06E+02	1.01E+03	4.04E+02	1.21E+02	1.82E-10	5.46E-11
30B-upper attachment, outside	100	20	20	3	4.04E+02	6.06E+02	1.01E+03	4.07E+02	1.21E+02	1.83E-10	5.46E-11
30C-lower attachment, inside	100	00	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
30D-lower attachment, outside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
31A-upper attachment, inside	100	0	0	11	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
31B-upper attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
31C-lower attachment, inside	100	40	40	1	8.08E+02	1.21E+03	2.02E+03	8.09E+02	4.85E+02	3.64E-10	2.18E-10
31D-lower attachment, outside	100	00	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
32A-upper attachment, inside	100	20	20	11	4.04E+02	6.06E+02	1.01E+03	4.05E+02	1.21E+02	1.82E-10	5.46E-11
32B-upper attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
32C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
32D-lower attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
33A-upper attachment, inside	100	20	20	1	4.04E+02	6.06E+02	1.01E+03	4.05E+02	1,21E+02	1.82E-10	5.46E-11
33B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
33C-lower attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
33D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
34A-upper attachment, inside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
34B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
34C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
34D-lower attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
35A-upper attachment, inside	100	ŏ	ō	Ö	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
35B-upper attachment, outside	100	20	20	1	4.04E+02	6.06E+02	1.01E+03	4.05E+02	1.21E+02	1.82E-10	5.46E-11
35C-lower attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
35D-lower attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
36A-upper attachment, inside	100	0		- 	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
36B-upper attachment, outside	100	 	0	0	0.00E+00	0.00E+00	0.00E+00		+		0.00E+00
36C-lower attachment, inside	100	1 0	0	1	0.00E+00	0.00E+00		0.00E+00	0.00E+00	0.00E+00	0.00E+00
36D-lower attachment, miside	100	0	0	,	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
37A-upper attachment, inside	100	0	0	1 1	0.00E+00		0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
37B-upper attachment, inside	100	- 0	0	2		0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
37C-lower attachment, inside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
		0-			0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
37D-lower attachment, outside	100		0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
38A-upper attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
38B-upper attachment, outside		20	20	0	4.04E+02	6.06E+02	1.01E+03	4.04E+02	1.21E+02	1.82E-10	5.46E-11
38C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
38D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
39A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
39B-upper attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
39C-lower attachment, inside	100	0	0	3	0.00E+00	0.00E+00	3.00E+00	3.00E+00	0.00E+00	1,35E-12	0.00E+00
39D-lower attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
40A-lower attachment, inside	100	0	0	11	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
40B-upper attachment, outside	100	20	20	0	4.04E+02	6.06E+02	1.01E+03	4.04E+02	1.21E+02	1.82E-10	5.46E-11
40C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
40D-lower attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
				Total	5.25E+03	7.88E+03	1.32E+04	5.34E+03	1.82E+03	2.40E-09	8.19E-10
				Average	6.57E+01	9.85E+01	1.65E+02	6.67E+01	2.27E+01	3.01E-11	1.02E-11
				Maximum	8.08E+02	1.21E+03	2.02E+03	8.09E+02	4.85E+02	3.64E-10	2.18E-10
				Std. dev.	163.19	244.79	407.85	163.07	67.07	0.00	0.00
									Average (pCi)	3.01E+01	1.02E+01



<u>Furnace Tube Radiological Characterization (Attachment points 41 thru 60)</u> F551 furnace tube attachment points "pigtall attachments upstream and downstream" tubes 41 – 60.

Constants	
15	Alpha probe active area (cm²)
0.33	Alpha efficiency for Depleted Uranium from manufacturer
15	Beta probe area (cm²)
0.22	Beta probe efficiency for Sr/Y-90 from manufacturer
Conversions	
(cpm)/(instrument	area)/(instrument efficiency) = dpm/cm ²
	rea)/(2.22E12 Ci/dpm) = Ci
(dpm/f)/(100 cm ²)	*(total area)/(2.22E12 Ci/dpm) = Ci
2.22E+12 dpm/Ci	

lt.	em Information			Swipe Data	Direct Meas	rement Data	<u> </u>	Activity Det	ermination For E	ach Item	
Item#	Surface area	Direct Beta- Gamma Net	Direct Alpha Net (cpm)	Removable Alpha (dpm/100cm²)	Direct Alpha (dpm/100cm²)	Direct Beta- Gamma (dpm/100cm ²)	Total (dpm/100cm²)	Total Alpha (dpm)	Total Beta- Gamma (dpm)	Alpha (Ci)	Beta- gamma (Ci)
41A-upper attachment, inside	100	(cpm) 0	0	3	0.00E+00	0.00E+00	3.00E+00	3.00E+00	0.00E+00	1.35E-12	0.00E+00
	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
41B-upper attachment, outside 41C-lower attachment, inside	100	20	20	0	4.04E+02	6.06E+02	1.01E+03	4.04E+02	1.21E+02	1.82E-10	5.46E-11
	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
41D-lower attachment, outside	100	1 6	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
42A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
42B-upper attachment, outside			0			0.00E+00			0.00E+00	2.70E-12	0.00E+00
42C-lower attachment, inside	100	0		6	0.00E+00		6.00E+00	6.00E+00			
42D-lower attachment, outside	100	<u> </u>	0	3	0.00E+00	0.00E+00	3.00E+00	3.00E+00	0.00E+00	1.35E-12	0.00E+00
43A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
43B-upper attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
43C-lower attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
43D-lower attachment, outside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
44A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
44B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
44C-lower attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
44D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
45A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
45B-upper attachment, outside	100	0	0	00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
45C-lower attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
45D-lower attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
46A-upper attachment, inside	100	0	0	11	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00_
46B-upper attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
46C-lower attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
46D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
47A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
47B-upper attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
47C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
47D-lower attachment, outside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
48A-upper attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
48B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
48C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
48D-lower attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
49A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
49B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
49C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
49D-lower attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
50A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00



lt	em Information			Swipe Data	Direct Meas	urement Data		Activity Det	termination For Ea	ch Item	
		Direct Beta-	Direct	Removable		Direct Beta-			Total Beta-		
***************************************	Surface area	Gamma Net	Alpha Net	Alpha	Direct Alpha	Gamma	Total	Total Alpha	Gamma		Beta-
Item #	(cm²)	(cpm)	(cpm)	(dpm/100cm ²)	(dpm/100cm ²)	(dpm/100cm ²)	(dpm/100cm ²)	(dpm)	(dpm)	Alpha (Ci)	gamma (Ci)
50B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
50C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
50D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
51A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
51B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
51C-lower attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
51D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
532A-upper attachment, inside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
52B-upper attachment, outside	100	0	00	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
52C-lower attachment, inside	100	00	00	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
52D-lower attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
53A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
53B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
53C-lower attachment, inside	100	140	0	0	0.00E+00	4.24E+03	4.24E+03	0.00E+00	0.00E+00	0.00E+00	0.00E+00
53D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
54A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
54B-upper attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
54C-lower attachment, inside	100	80	80	3	1.62E+03	2.42E+03	4.04E+03	1.62E+03	1.94E+03	7.29E-10	8.74E-10
54D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
55A-upper attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
55B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
55C-lower attachment, inside	100	90	90	1	1.82E+03	2.73E+03	4.55E+03	1.82E+03	2.45E+03	8.19E-10	1.11E-09
55D-lower attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
56A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
56B-upper attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
56C-lower attachment, inside	100	80	80	0	1.62E+03	2.42E+03	4.04E+03	1.62E+03	1.94E+03	7.28E-10	8.74E-10
56D-lower attachment, outside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
57A-upper attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
57B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
57C-lower attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
57D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
58A-upper attachment, inside	100	0	0	3	0.00E+00	0.00E+00	3.00E+00	3.00E+00	0.00E+00	1.35E-12	0.00E+00
58B-upper attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
58C-lower attachment, inside	100	80	80	1	1.62E+03	2.42E+03	4.04E+03	1.62E+03	1.94E+03	7.28E-10	8.74E-10
58D-lower attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
59A-upper attachment, inside	100	0	ŏ	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
59B-upper attachment, outside	100	0	Ö	Ö	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00 0.00E+00
59C-lower attachment, inside	100	60	60	Ö	1.21E+03	1.82E+03	3.03E+03	1.21E+03			
59D-lower attachment, outside	100	0	0	1 - 1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	1.09E+03 0.00E+00	5.46E-10	4.91E-10
60A-lower attachment, inside	100	0	0	'	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	4.50E-13	0.00E+00
60B-upper attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00		0.00E+00	0.00E+00
60C-lower attachment, inside	100	0	0	Ö	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	4.50E-13	0.00E+00
60D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00 0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
occioner attachment, outside	100		·	Total	8.28E+03	1.67E+04	2.50E+04	8.34E+03	0.00E+00	0.00E+00	0.00E+00
				Average	1.04E+02				9.48E+03	3.76E-09	4.27E-09
				Maximum	1.04E+02 1.82E+03	2.08E+02	3.13E+02	1.04E+02	1.19E+02	4.70E-11	5.34E-11
						4.24E+03	4.55E+03	1.82E+03	2.45E+03	8.19E-10	1.11E-09
	•			Std. dev.	388.39	740.06	1067.72	388,46	469.16	0.00	0.00
									Average (pCi)	4.70E+01	5.34E+01



<u>Furnace Tube Radiological Characterization (Attachment points 61 thru 80)</u> F551 furnace tube attachment points "pigtail attachments upstream and downstream" tubes 61 - 80.

Constants	
15	Alpha probe active area (cm²)
0.33	Alpha efficiency for Depleted Uranium from manufacturer
15	Beta probe area (cm²)
0.22	Beta probe efficiency for Sr/Y-90 from manufacturer
Conversions	
(cpm)/(instrument	area)/(instrument efficiency) = dpm/cm²
	area)/(2.22E12 Ci/dpm) = Ci
(dpm/f)/(100 cm ²)	*(total area)/(2.22E12 Ci/dpm) = Ci
2.22E+12 dpm/Ci	

It	Swipe Data	Direct Measu	rement Data	Activity Determination For Each Item							
Item #	Surface area	Direct Beta- Gamma Net (cpm)	Direct Alpha Net (cpm)	Removable Alpha (dpm/100cm²)	Direct Alpha (dpm/100cm²)	Direct Beta- Gamma (dpm/100cm²)	Total (dpm/100cm²)	Total Alpha (dpm)	Total Beta- Gamma (dpm)	Alpha (Ci)	Beta- gamma (Ci)
61A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
61B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
61C-lower attachment, inside	100	40	40	1	8.08E+02	1.21E+03	2.02E+03	8.09E+02	4.85E+02	3.64E-10	2.18E-10
61D-lower attachment, outside	100	. 0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
62A-upper attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
62B-upper attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
62C-lower attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
62D-lower attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
63A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
63B-upper attachment, outside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
63C-lower attachment, inside	100	0	0	5	0.00E+00	0.00E+00	5.00E+00	5.00E+00	0.00E+00	2.25E-12	0.00E+00
63D-lower attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
64A-upper attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
64B-upper attachment, outside	100	0	0	4	0.00E+00	0.00E+00	4.00E+00	4.00E+00	0.00E+00	1.80E-12	0.00E+00
64C-lower attachment, inside	100	0	0	5	0.00E+00	0.00E+00	5.00E+00	5.00E+00	0.00E+00	2.25E-12	0.00E+00
64D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
65A-upper attachment, inside	100	0	0	11	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
65B-upper attachment, outside	100	0	0	3	0.00E+00	0.00E+00	3.00E+00	3.00E+00	0.00E+00	1.35E-12	0.00E+00
65C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
65D-lower attachment, outside	100	0	0	3	0.00E+00_	0.00E+00	3.00E+00	3.00E+00	0.00E+00	1.35E-12	0.00E+00
66A-upper attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
66B-upper attachment, outside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
66C-lower attachment, inside	100	0	0	2	0.00E+00_	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
66D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
67A-upper attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
67B-upper attachment, outside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
67C-lower attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
67D-lower attachment, outside	100	0	0	3	0.00E+00	0.00E+00	3.00E+00	3.00E+00	0.00E+00	1.35E-12	0.00E+00
68A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
68B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
68C-lower attachment, inside	100	60	60	1	1.21E+03	1.82E+03	3.03E+03	1.21E+03	1.09E+03	5.46E-10	4.91E-10
68D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
69A-upper attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
69B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
69C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
69D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00



	tem Information			Swipe Data	Direct Measu			Activity Det	ermination For Eac	h Item	
		Direct Beta-	Direct	Removable	· — ·	Direct Beta-			Total Beta-		
	Surface area	Gamma Net	Alpha Net	Alpha	Direct Alpha	Gamma	Total	Total Alpha	Gamma	AL-1 (O!)	Beta-
Item #	(cm²)	(cpm)	(cpm)	(dpm/100cm ²)	(dpm/100cm²)	(dpm/100cm²)	(dpm/100cm²)	(dpm)	(dpm)	Alpha (Ci)	gamma (Ci)
70A-upper attachment, inside	100	00	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
70B-upper attachment, outside	100	0	00	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
70C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
70D-lower attachment, outside	100	0	0	11	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
71A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
71B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
71C-lower attachment, inside	100	40	40	2	8.08E+02	1.21E+03	2.02E+03	8.10E+02	4.85E+02	3.65E-10	2.18E-10
71D-lower attachment, outside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
72A-upper attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
72B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
72C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
72D-lower attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
73A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
73B-upper attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
73C-lower attachment, inside	100	20	20	0	4.04E+02	6.06E+02	1.01E+03	4.04E+02	1.21E+02	1.82E-10	5.46E-11
73D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
74A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
74B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
74C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
74D-lower attachment, made	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
75A-upper attachment, inside	100	 0	0	3	0.00E+00	0.00E+00	3.00E+00	3.00E+00	0.00E+00	1.35E-12	0.00E+00
75B-upper attachment, inside	100	1 0	ő	4	0.00E+00	0.00E+00	4.00E+00	4.00E+00	0.00E+00	1.80E-12	0.00E+00
75C-lower attachment, inside	100	0	0	1 0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
75D-lower attachment, inside	100	1 0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
		1 0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
76A-upper attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
76B-upper attachment, outside	100			 _			1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
76C-lower attachment, inside	100	0	0	1 1	0.00E+00	0.00E+00 0.00E+00	1.00E+00		0.00E+00	4.50E-13	0.00E+00
76D-lower attachment, outside	100	0	0		0.00E+00		0.00E+00	1.00E+00 0.00E+00	0.00E+00	0.00E+00	0.00E+00
77A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00					
77B-upper attachment, outside	100	0	0	3	0.00E+00	0.00E+00	3.00E+00	3.00E+00	0.00E+00	1.35E-12	0.00E+00
77C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
77D-lower attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
78A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
78B-upper attachment, outside	100	0	0	00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
78C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
78D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
79A-upper attachment, inside	100	0	0	4	0.00E+00	0.00E+00	4.00E+00	4.00E+00	0.00E+00	1.80E-12	0.00E+00
79B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
79C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
79D-lower attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
80A-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
80B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
80C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
80D-lower attachment, outside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
				Total	3.23E+03	4.85E+03	8.16E+03	3.31E+03	2.18E+03	1.49E-09	9.83E-10
				Average	4.04E+01	6.06E+01	1.02E+02	4.13E+01	2.73E+01	1.86E-11	1.23E-11
				Maximum	1.21E+03	1.82E+03	3.03E+03	1.21E+03	1.09E+03	5.46E-10	4.91E-10
				Std. dev.	188.53	282.79	471.36	188.57	143.00	0.00	0.00
									Average (pCi)	1.86E+01	1.23E+01



Furnace Tube Radiological Characterization (Attachment points 81 thru 84)

F551 furnace tube attachment points "pigtall attachments upstream and downstream" tubes 61 - 84.

Constants	
15	Alpha probe active area (cm²)
0.33	Alpha efficiency for Depleted Uranium from manufacturer
15	Beta probe area (cm²)
0.22	Beta probe efficiency for Sr/Y-90 from manufacturer
Conversions	
(cpm)/(instrument a	rea)/(instrument efficiency) = dpm/cm²
(dpm/cm ²)*(total are	ea)/(2.22E12 Ci/dpm) = Ci
(dpm/f)/(100 cm ²)*(t	otal area)/(2.22E12 Ci/dpm) = Ci
2.22E+12 dpm/Ci	

It	em Information			Swipe Data	Direct Measu	rement Data		Activity Def	ermination For Ea	ch Item	
Item #	Surface area (cm²)	Direct Beta- Gamma Net (cpm)	Direct Alpha Net (cpm)	Removable Alpha (dpm/100cm²)	Direct Alpha (dpm/100cm²)	Direct Beta- Gamma (dpm/100cm²)	Total (dpm/100cm²)	Total Alpha (dpm)	Total Beta- Gamma (dpm)	Alpha (Ci)	Beta- gamma (Ci)
81A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
81B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
81C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
81D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
82A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
82B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
82C-lower attachment, inside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
82D-lower attachment, outside	100	00	0	11	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
83A-upper attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
83B-upper attachment, outside	100	0	0	2	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
83C-lower attachment, inside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
83D-lower attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
84A-upper attachment, inside	100	0	0	3	0.00E+00	0.00E+00	3.00E+00	3.00E+00	0.00E+00	1.35E-12	0.00E+00
84B-upper attachment, outside	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
84C-lower attachment, inside	100	0	0	1	0.00E+00	0.00E+00	1.00E+00	1.00E+00	0.00E+00	4.50E-13	0.00E+00
84D-lower attachment, outside	100	0	0	4	0.00E+00	0.00E+00	4.00E+00	4.00E+00	0.00E+00	1.80E-12	0.00E+00
				Total	0.00E+00	0.00E+00	1.30E+01	1.30E+01	0.00E+00	5.86E-12	0.00E+00
				Average	0.00E+00	0.00E+00	8.13E-01	8.13E-01	0.00E+00	3.66E-13	0.00E+00
				Maximum	0.00E+00	0.00E+00	4.00E+00	4.00E+00	0.00E+00	1.80E-12	0.00E+00
				Std. dev.	0.00	0.00	0.99	1.28	0.00	0.00	0.00
									Average (pCi)	3.66E-01	0.00E+00



Radiological Characterization of F551 Furnace

F551 furnace downstream processing equipment.

Constants	
15	Alpha probe active area (cm²)
0.33	Alpha efficiency for Depleted Uranium from manufacturer
15	Beta probe area (cm²)
0.22	Beta probe efficiency for Sr/Y-90 from manufacturer
Conversions	
cpm)/(instrument	area)/(instrument efficiency) = dpm/cm²
dpm/cm ²)*(total a	area)/(2.22E12 Ci/dpm) = Ci
(dpm/f)/(100 cm ²)	*(total area)/(2.22E12 Ci/dpm) = Ci
2.22E+12 dpm/C	

	Item Information			Swipe Data	Direct Measu	rement Data		Activity Dete	rmination For Eac	h Item	
	Surface area	Direct Beta- Gamma Net (cpm)	Direct Alpha Net (cpm)	Removable Alpha (dpm/100cm²)	Direct Alpha (dpm/100cm²)	Direct Beta- Gamma (dpm/100cm²)	Total (dpm/100cm²)	Total Alpha (dpm)	Total Beta- Gamma (dpm)	Alpha (Ci)	Beta- gamma (Ci)
Item #	100	100	100	3	2.02E+03	3.03E+03	5.05E+03	2.02E+03	3.03E+03	9.11E-10	1.37E-09
D-503 Drum (D503-2)	100	120	120	5	2.42E+03	3.64E+03	6.07E+03	2.43E+03	4.36E+03	1.09E-09	1.97E-09
D-503 Contents (D503-1)		200	200	1	4.04E+03	6.06E+03	1.01E+04	4.04E+03	1.21E+04	1.82E-09	5.46E-09
D-503 pipe(D503-S1)	100		150	3	3.03E+03	4.55E+03	7.58E+03	3.03E+03	6.82E+03	1.37E-09	3.07E-09
D-503 pipe (D503-S2)	100	150	1800	0	3.64E+04	5.45E+04	9.09E+04	3.64E+04	9.82E+05	1.64E-08	4.42E-07
D-503 pipe (D503-S3)	100	1800		2	6.06E+03	9.09E+03	1.52E+04	6.06E+03	2.73E+04	2.73E-09	1.23E-08
D-503 pipe (D503-S4)	100	300	300		0.00E+00	0.00E+00	5.00E+00	5.00E+00	0.00E+00	2.25E-12	0.00E+00
D-503 pipe (D503-S5)	100	0	0	5	0.00E+00	0.00E+00	2.00E+00	2.00E+00	0.00E+00	9.01E-13	0.00E+00
D-503 pipe (D503-S6)	100	0	0	2		0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
D-503 pipe (D503-S7)	100	0	0	0	0.00E+00		6.00E+00	6.00E+00	0.00E+00	2.70E-12	0.00E+00
D-503 pipe (D503-S8)	100	0	0	6	0.00E+00	0.00E+00		0.00E+00	0.00E+00	0.00E+00	0.00E+00
E523-A	100	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
E523-B	100	0	0	0	0.00E+00	0.00E+00	0.00E+00		1.21E+02	1.82E-10	5.46E-11
E526-A	100	20	20	0	4.04E+02	6.06E+02	1.01E+03	4.04E+02		1.82E-10	5.46E-11
E526-B	100	20	20	0	4.04E+02	6.06E+02	1.01E+03	4.04E+02	1.21E+02		2.18E-10
T509-A	100	40	40	0	8.08E+02	1.21E+03	2.02E+03	8.08E+02	4.85E+02	3.64E-10	
T509-B	100	40	40	1	8.08E+02	1.21E+03	2.02E+03	8.09E+02	4.85E+02	3.64E-10	2.18E-10
1309-6	1			Total	5.64E+04	8.45E+04	1.41E+05	5.64E+04	1.04E+06	2.54E-08	4.67E-07
				Average	3.52E+03	5.28E+03	8.81E+03	3.52E+03	6.48E+04	1.59E-09	2.92E-08
				Maximum	3.64E+04	5.45E+04	9.09E+04	3.64E+04	9.82E+05	1.64E-08	4.42E-07
				Std. dev.	8935.28	13402.93	22337.80	8934.88	244645.25	0.00	0.00
				3.3. 407.	3300.20				Average (pCi)	1.59E+03	2.92E+04



Furnace Tube Radiological Characterization
Furnace tubes removed from F551 hydrogen reformer furnace. Tubes once contained depleted uranium catalyst.

Constants	
15	Alpha probe active area (cm²)
0.33	Alpha efficiency for Depleted Uranium from manufacturer
15	Beta probe area (cm²)
0.22	Beta probe efficiency for Sr/Y-90 from manufacturer
conversions	
cpm)/(instrun	nent area)/(instrument efficiency) = dpm/cm ²
dpm/cm ²)*(to	tal area)/(2.22E12 Ci/dpm) = Ci
dpm/f)/(100 c	m ²)*(total area)/(2.22E12 Ci/dpm) = Ci
.22E+12 dpn	n/Ci
Surface Area	Formulas
Open right cire	cular cylinder SA: (Pi x D x L)

	Parcel Information	Contamination Measurement Data			Activity Determination For Each Item					
					Direct Beta-				l con Lacronicii	i
Item#	Description	Item Modeled As	Surface Area (cm²)	Direct Alpha (dpm/100cm²)	Gamma (dpm/100cm²)	Total dpm/100cm ²	Direct Alpha (dpm)	Direct Beta- Gamma (dpm)	Alaba (Ci)	Beta-
Tube 1	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	3.84E+02	5.76E+02	9.60E+02	1.68E+05		Alpha (Ci)	gamma (Ci)
Tube 2	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	4.44E+02	6.67E+02	1.11E+03		2.51E+05	7.55E-08	1.13E-07
Tube 3	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	4.24E+02	6.36E+02	1.06E+03	1.94E+05	2.91E+05	8.74E-08	1.31E-07
Tube 4	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	5.25E+02	7.88E+02	1.31E+03	1.85E+05	2.78E+05	8.35E-08	1.25E-07
Tube 5	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	3.64E+02	5.45E+02		2.29E+05	3.44E+05	1.03E-07	1.55E-07
Tube 6	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	4.65E+02		9.09E+02	1.59E+05	2.38E+05	7.15E-08	1.07E-07
Tube 7	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1		6.97E+02	1.16E+03	2.03E+05	3.04E+05	9.14E-08	1.37E-07
Tube 8	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	4.04E+02 4.44E+02	6.06E+02	1.01E+03	1.76E+05	2.65E+05	7.95E-08	1.19E-07
Tube 9	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1		6.67E+02	1.11E+03	1.94E+05	2.91E+05	8.74E-08	1.31E-07
Tube 10	Furnace tube 4.5" dia. X 40 Length	Cylinder		1.01E+02	1.52E+02	2.53E+02	4.41E+04	6.62E+04	1.99E-08	2.98E-08
Tube 11	Furnace tube 4.5" dia. X 40' Length		43671.1	3.03E+02	4.55E+02	7.58E+02	1.32E+05	1.99E+05	5.96E-08	8.94E-08
Tube 12		Cylinder	43671.1	2.63E+02	3.94E+02	6.57E+02	1.15E+05	1.72E+05	5.17E-08	7.75E-08
	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	2.02E+02	3.03E+02	5.05E+02	8.82E+04	1.32E+05	3.97E-08	5.96E-08
Tube 13	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	2.63E+02	3.94E+02	6.57E+02	1.15E+05	1.72E+05	5.17E-08	7.75E-08
Tube 14	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	3.64E+02	5.45E+02	9.09E+02	1.59E+05	2.38E+05	7.15E-08	1.07E-07
Tube 15	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	4.24E+02	6.36E+02	1.06E+03	1.85E+05	2.78E+05	8.35E-08	1.25E-07
Tube 16	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	4.65E+02	6.97E+02	1.16E+03	2.03E+05	3.04E+05	9.14E-08	1.37E-07
Tube 17	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	3.43E+02	5.15E+02	8.59E+02	1.50E+05	2.25E+05	6.76E-08	1.01E-07
Tube 18	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	5.05E+02	7.58E+02	1.26E+03	2.21E+05	3.31E+05	9.94E-08	1.49E-07
Tube 19	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	4.44E+02	6.67E+02	1.11E+03	1.94E+05	2.91E+05	8.74E-08	1.31E-07
Tube 20	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	5.25E+02	7.88E+02	1.31E+03	2.29E+05	3.44E+05	1.03E-07	1.55E-07
Tube 21	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	5.25E+02	7.88E+02	1.31E+03	2.29E+05	3.44E+05	1.03E-07	1.55E-07
Tube 22	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	4.44E+02	6.67E+02	1.11E+03	1.94E+05	2.91E+05	8.74E-08	1.31E-07
Tube 23	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	4.04E+02	6.06E+02	1.01E+03	1.76E+05	2.65E+05	7.95E-08	1.19E-07
Tube 24	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	5.66E+02	8.48E+02	1.41E+03	2.47E+05	3.71E+05	1.11E-07	1.67E-07
Tube 25	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	4.44E+02	6.67E+02	1.11E+03	1.94E+05	2.91E+05	8.74E-08	1.31E-07
Tube 26	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	3.84E+02	5.76E+02	9.60E+02	1.68E+05	2.51E+05	7.55E-08	1.13E-07
Tube 27	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	4.24E+02	6.36E+02	1.06E+03	1.85E+05	2.78E+05	8.35E-08	1.25E-07
Tube 28	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	5.45E+02	8.18E+02	1.36E+03	2.38E+05	3.57E+05	1.07E-07	1.61E-07
Tube 29	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	2.63E+02	3.94E+02	6.57E+02	1.15E+05	1.72E+05	5.17E-08	7.75E-08
Tube 30	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	2.83E+02	4.24E+02	7.07E+02	1.24E+05	1.85E+05	5.56E-08	8.35E-08
Tube 31	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	2.22E+02	3.33E+02	5.56E+02	9.70E+04	1.46E+05	4.37E-08	6.56E-08
Tube 32	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	3.64E+02	5.45E+02	9.09E+02	1.59E+05	2.38E+05	7.15E-08	1.07E-07
Tube 33	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	8.08E+01	1.21E+02	2.02E+02	3.53E+04	5.29E+04	1.59E-08	2.38E-08
Tube 34	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	2.83E+02	4.24E+02	7.07E+02	1.24E+05	1.85E+05	5.56E-08	8.35E-08



	Parcel Information	Contamination Measurement Data			Δα	Activity Determination For Each Item				
				Direct Beta-			Activity Determination For Each Item			
Item #	D	Item	Surface	Direct Alpha	Gamma	Total	Direct Alpha	Direct Beta-		Beta-
Tube 35	Description	Modeled As	Area (cm²)	(dpm/100cm²)	(dpm/100cm ²)	dpm/100cm ²	(dpm)	Gamma (dpm)	Alpha (Ci)	gamma (Ci)
Tube 35	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	2.42E+02	3.64E+02	6.06E+02	1.06E+05	1.59E+05	4.77E-08	7.15E-08
	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	4.04E+02	6.06E+02	1.01E+03	1.76E+05	2.65E+05	7.95E-08	1.19E-07
Tube 37	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	3.43E+02	5.15E+02	8.59E+02	1.50E+05	2.25E+05	6.76E-08	1.01E-07
Tube 38	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	4.85E+02	7.27E+02	1.21E+03	2.12E+05	3.18E+05	9.54E-08	1.43E-07
Tube 39	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	2.83E+02	4.24E+02	7.07E+02	1.24E+05	1.85E+05	5.56E-08	8.35E-08
Tube 40	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	5.45E+02	8.18E+02	1.36E+03	2.38E+05	3.57E+05	1.07E-07	1.61E-07
Tube 41	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	1.21E+02	1.82E+02	3.03E+02	5.29E+04	7.94E+04	2.38E-08	3.58E-08
Tube 42	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	2.83E+02	4.24E+02	7.07E+02	1.24E+05	1.85E+05	5.56E-08	8.35E-08
Tube 43	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	1.01E+02	1.52E+02	2.53E+02	4.41E+04	6.62E+04	1.99E-08	2.98E-08
Tube 44	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	1.01E+02	1.52E+02	2.53E+02	4.41E+04	6.62E+04	1.99E-08	2.98E-08
Tube 45	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	3.64E+02	5.45E+02	9.09E+02	1.59E+05	2.38E+05	7.15E-08	1.07E-07
Tube 46	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	4.85E+02	7.27E+02	1.21E+03	2.12E+05	3.18E+05	9.54E-08	1.43E-07
Tube 47	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	3.43E+02	5.15E+02	8.59E+02	1.50E+05	2.25E+05	6.76E-08	1.01E-07
Tube 48	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	8.48E+02	1.27E+03	2.12E+03	3.71E+05	5.56E+05	1.67E-07	2.50E-07
Tube 49	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	5.86E+02	8.79E+02	1.46E+03	2.56E+05	3.84E+05	1.15E-07	1.73E-07
Tube 50	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	6.06E+02	9.09E+02	1.52E+03	2.65E+05	3.97E+05	1.19E-07	1.79E-07
Tube 51	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	3.43E+02	5.15E+02	8.59E+02	1.50E+05	2.25E+05	6.76E-08	1.01E-07
Tube 52	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	3.43E+02	5.15E+02	8.59E+02	1.50E+05	2.25E+05	6.76E-08	1.01E-07
Tube 53	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	2.63E+02	3.94E+02	6.57E+02	1.15E+05	1.72E+05	5.17E-08	7.75E-08
Tube 54	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	4.24E+02	6.36E+02	1.06E+03	1.85E+05	2.78E+05	8.35E-08	1.25E-07
Tube 55	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	2.83E+02	4.24E+02	7.07E+02	1.24E+05	1.85E+05	5.56E-08	8.35E-08
Tube 56	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	5.05E+02	7.58E+02	1.26E+03	2.21E+05	3.31E+05	9.94E-08	1.49E-07
Tube 57	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	2.02E+02	3.03E+02	5.05E+02	8.82E+04	1.32E+05	3.97E-08	5.96E-08
Tube 58	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	4.04E+02	6.06E+02	1.01E+03	1.76E+05	2.65E+05	7.95E-08	1.19E-07
Tube 59	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	4.85E+02	7.27E+02	1.21E+03	2.12E+05	3.18E+05	9.54E-08	1.43E-07
Tube 60	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	2.42E+02	3.64E+02	6.06E+02	1.06E+05	1.59E+05	4.77E-08	7.15E-08
Tube 61	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	3.64E+02	5.45E+02	9.09E+02	1.59E+05	2.38E+05	7.15E-08	
Tube 62	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	5.25E+02	7.88E+02	1.31E+03	2.29E+05	3.44E+05	1.03E-07	1.07E-07
Tube 63	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	3.84E+02	5.76E+02	9.60E+02	1.68E+05	2.51E+05	7.55E-08	1.55E-07
Tube 64	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	4.24E+02	6.36E+02	1.06E+03	1.85E+05	2.78E+05		1.13E-07
Tube 65	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	4.44E+02	6.67E+02	1.11E+03	1.94E+05	2.91E+05	8.35E-08	1.25E-07
Tube 66	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	3.64E+02	5.45E+02	9.09E+02	1.59E+05	2.38E+05	8.74E-08	1.31E-07
Tube 67	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	3.23E+02	4.85E+02	8.08E+02	1.41E+05	2.38E+05 2.12E+05	7.15E-08	1.07E-07
Tube 68	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	3.84E+02	5.76E+02	9.60E+02	1.68E+05		6.36E-08	9.54E-08
Tube 69	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	3.84E+02	5.76E+02	9.60E+02	1.68E+05	2.51E+05	7.55E-08	1.13E-07
Tube 70	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671,1	5.45E+02	8.18E+02	1.36E+03	2.38E+05	2.51E+05	7.55E-08	1.13E-07
Tube 71	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	2.02E+02	3.03E+02	5.05E+02	8.82E+04	3.57E+05	1.07E-07	1.61E-07
Tube 72	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	2.63E+02	3.94E+02	6.57E+02	1,15E+05	1.32E+05	3.97E-08	5.96E-08
Tube 73	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	3.03E+02	4.55E+02	7.58E+02	1.32E+05	1.72E+05	5.17E-08	7.75E-08
Tube 74	Furnace tube 4.5" día. X 40' Length	Cylinder	43671.1	2.22E+02	3.33E+02	5.56E+02		1.99E+05	5.96E-08	8.94E-08
Tube 75	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	1.01E+02	1.52E+02	2.53E+02	9.70E+04 4.41E+04	1.46E+05	4.37E-08	6.56E-08
Tube 76	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	2.63E+02	3.94E+02	6.57E+02	1.15E+05	6.62E+04	1.99E-08	2.98E-08
Tube 77	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	3.84E+02	5.76E+02	9.60E+02		1.72E+05	5.17E-08	7.75E-08
Tube 78	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	3.23E+02	4.85E+02	8.08E+02	1.68E+05	2.51E+05	7.55E-08	1.13E-07
Tube 79	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	2.22E+02	3.33E+02	5.56E+02	1.41E+05	2.12E+05	6.36E-08	9.54E-08
Tube 80	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	8.08E+01	1.21E+02	2.02E+02	9.70E+04	1.46E+05	4.37E-08	6.56E-08
Tube 81	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	4.44E+02	6.67E+02		3.53E+04	5.29E+04	1.59E-08	2.38E-08
Tube 82	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	2.83E+02		1.11E+03	1.94E+05	2.91E+05	8.74E-08	1.31E-07
Tube 83	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	4.04E+02	4.24E+02	7.07E+02	1.24E+05	1.85E+05	5.56E-08	8.35E-08
	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	1.41E+02	6.06E+02 2.12E+02	1.01E+03 3.54E+02	1.76E+05 6.18E+04	2.65E+05	7.95E-08	1.19E-07
Tube 84								9.26E+04	2.78E-08	4.17E-08



	Parcel Information				Contamination Measurement Data			Activity Determination For Each Item			
Item #	Description	Item Modeled As	Surface Area (cm²)	Direct Alpha (dpm/100cm²)	Direct Beta- Gamma (dpm/100cm²)	Total dpm/100cm ²	Direct Alpha (dpm)	Direct Beta- Gamma (dpm)	Alpha (Ci)	Beta- gamma (Ci)	
Tube 77-02	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	1.62E+02	2.42E+02	4.04E+02	7.06E+04	1.06E+05	3.18E-08	4.77E-08	
Tube 81-02	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	8.08E+01	1.21E+02	2.02E+02	3.53E+04	5.29E+04	1.59E-08	2.38E-08	
Tube 82-02	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	4.85E+02	7.27E+02	1.21E+03	2.12E+05	3.18E+05	9.54E-08	1.43E-07	
Tube 83-02	Furnace tube 4.5" dia. X 40' Length	Cylinder	43671.1	1.01E+02	1.52E+02	2.53E+02	4.41E+04	6.62E+04	1.99E-08	2.98E-08	
			Total	3.16E+04	4.74E+04	7.90E+04	1.38E+07	2.07E+07	6.22E-06	9.33E-06	
			Average	3.55E+02	5.33E+02	8.88E+02	1.55E+05	2.33E+05	6.99E-08	1.05E-07	
			Maximum	8.48E+02	1.27E+03	2.12E+03	3.71E+05	5.56E+05	1.67E-07	2.50E-07	
								Average (pCi)	6.99E+04	1.05E+05	



	Direct Contamination Measurement Data Entry Average Direct Beta-Gamma (net cpm)	Average Direct Alpha (net cpm)
Item #		19
Tube #1	19	22
Tube #2	22	21
Tube #3	21	26
Tube # 4	26	
Tube # 5	18	23
Tube # 6	23	
Tube # 7	20	20
Tube # 8	22	22
Tube # 9	5	5
Tube # 10	15	15
Tube # 11	13	13
Tube # 12	10	10
Tube # 13	13	13
Tube # 14	18	18
Tube # 15	21	21
Tube # 16	23	23
Tube # 17	17	17
Tube # 18	25	25
Tube # 19	22	22
Tube # 20	26	26
Tube # 21	26	26
Tube # 22	22	22
Tube # 23	20	20
Tube # 24	28	28
Tube # 25	22	22
Tube # 26	19	19
Tube # 27	21	21
Tube # 28	27	27
Tube # 29	13	13
Tube # 30	14	14
Tube # 31	11	11
Tube # 32	18	18
Tube # 33	4	4
Tube # 34	14	14
Tube # 35	12	12
Tube # 36	20	20
Tube # 37	17	17
	24	24
Tube # 38	14	14
Tube # 39	27	27
Tube # 40	6	6
Tube # 41	14	14
Tube # 42		5
Tube # 43	5	5
Tube # 44	5	18
Tube # 45	18	
Tube # 46	24	24
Tube # 47	17	17
Tube # 48	42	42



Item #	Average Direct Beta-Gamma (net cpm)	Average Direct Alpha (net cpm
Tube # 50	30	30
Tube # 51	17	17
Tube # 52	17	17
Tube # 53	13	13
Tube # 54	21	21
Tube # 55	14	14
Tube # 56	25	25
Tube # 57	10	10
Tube # 58	20	20
Tube # 59	24	24
Tube # 60	12	12
Tube # 61	18	18
Tube # 62	26	26
Tube # 63	19	19
Tube # 64	21	21
Tube # 65	22	22
Tube # 66	18	18
Tube # 67	16	16
Tube # 68	19	19
Tube # 69	19	19
Tube # 70	27	27
Tube # 71	10	10
Tube # 72	13	13
Tube # 73	15	15
Tube # 74	11	11
Tube # 75	5	5
Tube # 76	13	13
Tube # 77	19	19
Tube # 78	16	16
Tube # 79	11	11
Tube # 80	4	4
Tube # 81	22	22
Tube # 82	14	14
Tube # 83	20	20
Tube # 84	7	7
Tube # 62-02	24	24
Tube # 77-02	8	8
Tube # 81-02	4	4
Tube # 82-02	24	24
Tube # 83-02	5	5



Radiological Characterization Characterization of furnace tube top flanges.

Constants					
15	Alpha probe active area (cm²)				
0.33	Alpha efficiency				
15	Beta probe area (cm²)				
0.22	Beta probe efficiency				
Conversions					
(cpm)/(instrume	ent area)/(instrument efficiency) = dpm/cm ²				
(dpm/cm ²)*(tota	at area)/(2.22E12 Ci/dpm) = Ci				
(dpm/f)/(100 cn	n²)*(total area)/(2.22E12 Ci/dpm) = Ci				
2.22E+12	dpm/Ci				
1.00E-12	pCi/Ci				
Surface Area Formulas					
Disk Surface Area = Pi / 4 x D^2					

_ ,	Item Information		
Item #	Description	Item Modeled As	Surface Area (cm²)
Top Flange	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 1st -1	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 1st -1	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 1st -1	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 1st -2	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 1st - 2	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 1st - 2	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 1st - 2	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 1st - 3	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 1st - 3	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 1st - 3	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 1st - 3	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 1st - 4	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 1st - 4	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 1st - 4	Top flange - Disk "25.4 cm Dia."	Disk	506.5

C	ontamination M		
Removable Alpha (dpm/ 100cm²)	Removable Beta (dpm/ 100cm²)	Direct Alpha (dpm/ 100cm ²)	Direct Beta- Gamma (dpm/ 100cm ²)
6.00E+00	NM	4.04E+02	6.06E+02
6.00E+00	NM	0.00E+00	0.00E+00
6.00E+00	NM	4.04E+02	6.06E+02
6.00E+00	NM	4.04E+02	6.06E+02
1.00E+00	NM	0.00E+00	0.00E+00
1.00E+00	NM	0.00E+00	0.00E+00
1.00E+00	NM	4.04E+02	6.06E+02
1.00E+00	NM	8.08E+02	1.21E+03
0.00E+00	NM	0.00E+00	0.00E+00
0.00E+00	NM	4.04E+02	6.06E+02
0.00E+00	NM	4.04E+02	6.06E+02
0.00E+00	NM _	4.04E+02	6.06E+02
4.00E+00	NM	0.00E+00	0.00E+00
4.00E+00	NM	4.04E+02	6.06E+02
4.00E+00	NM	0.00E+00	0.00E+00

Activity Determination For Each Item								
Removable Alpha (dpm)	Removable Beta (dpm)	Direct Alpha (dpm)	Direct Beta- Gamma (dpm)					
3.04E+01	NM	2.05E+03	3.07E+03					
3.04E+01	NM	0.00E+00	0.00E+00					
3.04E+01	NM	2.05E+03	3.07E+03					
3.04E+01	NM	2.05E+03	3.07E+03					
5.06E+00	NM	0.00E+00	0.00E+00					
5.06E+00	NM ·	0.00E+00	0.00E+00_					
5:06E+00	NM	2.05E+03	3.07E+03					
5.06E+00	NM	4.09E+03	6.14E+03					
0.00E+00	NM	0.00E+00	0.00E+00					
0.00E+00	NM	2.05E+03	3.07E+03					
0.00E+00	NM	2.05E+03	3.07E+03					
0.00E+00	NM	2.05E+03	3.07E+03					
2.03E+01	NM	0.00E+00	0.00E+00					
2.03E+01	NM	2.05E+03	3.07E+03					
2.03E+01	NM	0.00E+00	0.00E+00					

A-17 A-17



Item Information					
Item #	Description	ltem Modeled As	Surface Area (cm²)		
Top Flange 1st - 4	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange 1st - 5	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange 1st - 5	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange 1st - 5	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange 1st - 5	Top flange - Disk "25.4 cm Dia."	Disk	506.5		

Assigned Activity Beta-gamma Activity Alpha Activity Total Beta/gamma and alpha

C	ontamination M	easurement Da	ata	İ
Removable Alpha (dpm/ 100cm²)	Removable Beta (dpm/ 100cm²)	Direct Alpha (dpm/ 100cm²)	Direct Beta- Gamma (dpm/ 100cm²)	
4.00E+00	NM	0.00E+00	0.00E+00	
6.00E+00	NM	0.00E+00	0.00E+00	
6.00E+00	NM	0.00E+00	0.00E+00	
6.00E+00	NM	0.00E+00	0.00E+00	
6.00E+00	NM	0.00E+00	0.00E+00	
3.40E+00	NM	2.02E+02	3.03E+02	Averag (dpm)
6.00E+00	NM	8.08E+02	1.21E+03	Averag (Ci)

Activi	ity Determinati	on For Each I	tem
Alpha Removable A		Direct Alpha (dpm)	Direct Beta- Gamma (dpm)
2.03E+01	NM	0.00E+00	0.00E+00
3.04E+01	NM	0.00E+00	0.00E+00
3.04E+01	NM	0.00E+00	0.00E+00
3.04E+01	NM	0.00E+00	0.00E+00
3.04E+01	NM	0.00E+00	0.00E+00
1.72E+01	0.00E+00	1.02E+03	1.53E+03
7.76E-12	0.00E+00	4.61E-10	6.91E-10

Average Maximum

(Ci)	(pCi)	(DPM)	(dpm/100c m2)
6.91E-10	6.91E+02	1.53E+03	3.03E+02
4.69E-10	4.69E+02	1.02E+03	2.05E+02
1.16E-09	1.16E+03	2.56E+03	5.08E+02

Removable Contamination Measurement Data Entry				
Item #	Swipe Results	Removable Alpha (dpm/100cm²)	Removable Beta (dpm/100cm²)*	
Top Flange 1st -1	5/04/05 #1	6.00E+00	NM	
Top Flange 1st -1	5/04/05 #1	6.00E+00	NM	
Top Flange 1st -1	5/04/05 #1	6.00E+00	NM	
Top Flange 1st -1	5/04/05 #1	6.00E+00	NM	
Top Flange 1st -2	5/04/05 #2	1.00E+00	NM	
Top Flange 1st - 2	5/04/05 #2	1.00E+00	NM	
Top Flange 1st - 2	5/04/05 #2	1.00E+00	NM	
Top Flange 1st - 2	5/04/05 #2	1.00E+00	NM	
Top Flange 1st - 3	5/04/05 #3	0.00E+00	NM	
Top Flange 1st - 3	5/04/05 #3	0.00E+00	NM	
Top Flange 1st - 3	5/04/05 #3	0.00E+00	NM	
Top Flange 1st - 3	5/04/05 #3	0.00E+00	NM	
Top Flange 1st - 4	5/04/05 #4	4.00E+00	NM	
Top Flange 1st - 4	5/04/05 #4	4.00E+00	NM	
Top Flange 1st - 4	5/04/05 #4	4.00E+00	NM	
Top Flange 1st - 4	5/04/05 #4	4.00E+00	NM	
Top Flange 1st - 5	5/04/05 #5	6.00E+00	NM	
Top Flange 1st - 5	5/04/05 #5	6.00E+00	NM	
Top Flange 1st - 5	5/04/05 #5	6.00E+00	NM	
Top Flange 1st - 5	5/04/05 #5	6.00E+00	NM	

Direct Contamination Measurement Data Entry				
Item#	Direct Beta- Gamma (net cpm)	Direct Alpha (net cpm)		
Top Flange 1st -1	20	20		
Top Flange 1st -1	0	0		
Top Flange 1st -1	20	20		
Top Flange 1st -1	20	20		
Top Flange 1st -2	0	0		
Top Flange 1st - 2	0	0		
Top Flange 1st - 2	20	20		
Top Flange 1st - 2	40	40		
Top Flange 1st - 3	0	0		
Top Flange 1st - 3	20	20		
Top Flange 1st - 3	20	20		
Top Flange 1st - 3	20	20		
Top Flange 1st - 4	0	0		
Top Flange 1st - 4	20	20		
Top Flange 1st - 4	0	0		
Top Flange 1st - 4	0	0		
Top Flange 1st - 5	0	0		
Top Flange 1st - 5	0	0		
Top Flange 1st - 5	0	0		
Top Flange 1st - 5	0	0		



Radiological Characterization Characterization of furnace tube top flanges.

Constants	
15	Alpha probe active area (cm²)
0.33	Alpha efficiency
15	Beta probe area (cm²)
0.22	Beta probe efficiency
Conversions	
	nt area)/(instrument efficiency) = dpm/cm2
(dpm/cm2)*(total	l area)/(2.22E12 Ci/dpm) = Ci
(dpm/f)/(100 cm	²)*(total area)/(2.22E12 Ci/dpm) = Ci
2.22E+12 dpm/0	Di 💮
1.00E-12 pCi/Ci	
Surface Area F	ormulas
Disk Surface Ar	ea = Pi / 4 x D^2

	Item Information				
Item #	Description	Item Modeled As	Surface Area (cm²)		
Top Flange					
2nd -1	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange	To Book District Acres District	Disk	506.5		
2nd -1	Top flange - Disk "25.4 cm Dia."	DISK	306.5		
Top Flange 2nd -1	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange	Top hange - Disk 25.4 cm Dia.	Disk	300.0		
2nd -1	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange					
2nd -2	Top flange - Disk "25.4 cm Dia."	Di <u>s</u> k	506.5		
Top Flange					
2nd -2	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange		1			
2nd -2	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange	- a p: 1 #05 4 pia #	Diet	505.5		
2nd -2	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange 2nd - 3	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange	Top hange - Disk 25.4 cm Dia.	Disk	300.0		
2nd - 3	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange	, op mange				
2nd - 3	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange					
2nd - 3	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange		1			
2nd - 4	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange	T F Diel: #25 4 Di- #	Diek	506.5		
2nd - 4	Top flange - Disk "25.4 cm Dia."	Disk	500.5		
Top Flange 2nd - 4	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top rlange	TOP hange - DISK 23.4 CITIDIA.	DISK	1 500.5		

Contamination Measurement Data				
Removable Alpha (dpm/ 100cm²)	Removable Beta (dpm/ 100cm²)	Direct Alpha (dpm/ 100cm ²)	Direct Beta- Gamma (dpm/ 100cm ²)	
6.00E+00	NM	0.00E+00	0.00E+00	
6.00E+00	NM	0.00E+00	0.00E+00	
6.00E+00	NM	0.00E+00	0.00E+00	
6.00E+00	NM	4.04E+02	6.06E+02	
1.00E+00	NM	4.04E+02	6.06E+02	
1.00E+00	NM	4.04E+02	6.06E+02	
1.00E+00	NM	8.08E+02	1.21E+03	
1.00E+00	NM	8.08E+02	1.21E+03	
0.00E+00	NM	4.04E+02	6.06E+02	
0.00E+00	NM	8.08E+02	1.21E+03	
0.00E+00	NM	4.04E+02	6.06E+02	
0.00E+00	NM	0.00E+00	0.00E+00	
4.00E+00	NM	4.04E+02	6.06E+02	
4.00E+00	NM_	4.04E+02	6.06E+02	
4.00E+00	NM	4.04E+02	6.06E+02	
4.00E+00	NM_	4.04E+02	6.06E+02	

Activity Determination For Each Item				
Removable Alpha	Removable	Direct Alpha	Direct Beta- Gamma	
(dpm)	Beta (dpm)	(dpm)	(dpm)	
3.04E+01	NM	0.00E+00	0.00E+00	
3.04E+01	NM	0.00E+00	0.00E+00	
3.04E+01	NM	0.00E+00	0.00E+00	
3.04E+01	NM	2.05E+03	3.07E+03	
5.06E+00	NM	2.05E+03	3.07E+03	
5.06E+00	NM	2.05E+03	3.07E+03	
5.06E+00	NM	4.09E+03	6.14E+03	
5.06E+00	NM	4.09E+03	6.14E+03	
0.00E+00	NM	2.05E+03	3.07E+03	
0.00E+00	NM	4.09E+03	6.14E+03	
0.00E+00	NM	2.05E+03	3.07E+03	
0.00E+00	NM	0.00E+00	0.00E+00	
2.03E+01	NM	2.05E+03	3.07E+03	
2.03E+01	NM	2.05E+03	3.07E+03	
2.03E+01	NM	2.05E+03	3.07E+03	
2.03E+01	NM	2.05E+03	3.07E+03	

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Item Information				
Item # 2nd - 4	Description	item Modeled As	Surface Area (cm²)	
Top Flange 2nd - 5	Top flange - Disk "25.4 cm Dia."	Disk	506.5	
Top Flange 2nd - 5	Top flange - Disk "25.4 cm Dia."	Disk	506.5	
Top Flange 2nd - 5	Top flange - Disk "25.4 cm Dia."	Disk	506.5	
Top Flange 2nd - 5	Top flange - Disk "25.4 cm Dia."	Disk	506.5	

Co	ntamination Me	easurement D	Data	
Removable Alpha (dpm/ 100cm ²)	Removable Beta (dpm/ 100cm²)	Direct Alpha (dpm/ 100cm ²)	Direct Beta- Gamma (dpm/ 100cm²)	
6.00E+00	NM	8.08E+02	1.21E+03	
6.00E+00	NM	8.08E+02	1.21E+03	
6.00E+00	NM	0.00E+00	0.00E+00	
6.00E+00	NM	8.08E+02	1.21E+03	
3.40E+00	NM	4.24E+02	6.36E+02	Average (dpm)
6.00E+00	NM	8.08E+02	1.21E+03	Average (Ci)

Activity Determination For Each Item					
Removable Alpha (dpm)	Removable Beta (dpm)	Direct Alpha (dpm)	Direct Beta- Gamma (dpm)		
,					
3.04E+01	NM	4.09E+03	6.14E+03		
3.04E+01	NM	4.09E+03	6.14E+03		
3.04E+01	NM	0.00E+00	0.00E+00		
3.04E+01	NM	4.09E+03	6.14E+03		
1.72E+01	0.00E+00	2.15E+03	3.22E+03		
7.76E-12	0.00E+00	9.68E-10	1.45E-09		

Assigned Activity	(Ci)	(pCi)	(DPM)	(dpm/ 100cm²)
Beta-gamma Activity	1.45E-09	1.45E+03	3.22E+03	6.36E+02
Alpha Activity	9.76E-10	9.76E+02	2.17E+03	4.28E+02
Total beta/gamma and alpha	2.43E-09	2.43E+03	5.39E+03	1.06E+03

Average Maximum

Removable Contamination Measurement Data Entry					
Item #	Swipe Results	Removable Alpha (dpm/100cm²)	Removable Beta (dpm/100cm²)*		
Top Flange 2nd -1	5/04/05 #1	6.00E+00	NM		
Top Flange 2nd -1	5/04/05 #1	6.00E+00	NM		
Top Flange 2nd -1	5/04/05 #1	6.00E+00	NM		
Top Flange 2nd -1	5/04/05 #1	6.00E+00	NM		
Top Flange 2nd -2	5/04/05 #2	1.00E+00	NM		
Top Flange 2nd -2	5/04/05 #2	1.00E+00	NM		
Top Flange 2nd -2	5/04/05 #2	1.00E+00	NM		
Top Flange 2nd -2	5/04/05 #2	1.00E+00	NM		
Top Flange 2nd - 3	5/04/05 #3	0.00E+00	NM		
Top Flange 2nd - 3	5/04/05 #3	0.00E+00	NM		
Top Flange 2nd - 3	5/04/05 #3	0.00E+00	NM		
Top Flange 2nd - 3	5/04/05 #3	0.00E+00	NM		
Top Flange 2nd - 4	5/04/05 #4	4.00E+00	NM		
Top Flange 2nd - 4	5/04/05 #4	4.00E+00	NM		
Top Flange 2nd - 4	5/04/05 #4	4.00E+00	NM		
Top Flange 2nd - 4	5/04/05 #4	4.00E+00	NM		
Top Flange 2nd - 5	5/04/05 #5	6.00E+00	NM		
Top Flange 2nd - 5	5/04/05 #5	6.00E+00	NM		
Top Flange 2nd - 5	5/04/05 #5	6.00E+00	NM		
Top Flange 2nd - 5	5/04/05 #5	6.00E+00	NM		

Direct Contamination Measurement Data Entry				
item#	Direct Beta- Gamma (net cpm)	Direct Alpha (net cpm)		
Top Flange 2nd -1	0	0		
Top Flange 2nd -1	0	0		
Top Flange 2nd -1	0	0		
Top Flange 2nd -1	20	20		
Top Flange 2nd -2	20	20		
Top Flange 2nd -2	20	20		
Top Flange 2nd -2	40	40		
Top Flange 2nd -2	40	40		
Top Flange 2nd - 3	20	20		
Top Flange 2nd - 3	40	40		
Top Flange 2nd - 3	20	20		
Top Flange 2nd - 3	0	0		
Top Flange 2nd - 4	20	20		
Top Flange 2nd - 4	20	20		
Top Flange 2nd - 4	20	20		
Top Flange 2nd - 4	20	20		
Top Flange 2nd - 5	40	40		
Top Flange 2nd - 5	40	40		
Top Flange 2nd - 5	0	0		
Top Flange 2nd - 5	40	40		



Radiological Characterization Characterization of furnace tube top flanges.

Constants	
15	Alpha probe active area (cm²)
0.33	Alpha efficiency
15	Beta probe area (cm²)
0.22	Beta probe efficiency
Conversions	
(dpm/cm²)*(tota (dpm/f)/(100 cm 2.22E+12 dpm/	
1.00E-12 pCi/C	<u> </u>
Surface Area f	ormulas
Disk Surface A	rea ≈ Pi / 4 x D^2

	Item Information				
Item#	Description	item Modeled As	Surface Area (cm²)		
Top Flange	Ton flames Diek #25 4 am Die #	Diete	E06 E		
3rd -1 Top Flange	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
3rd -1	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange	Top hange blok bo. Your bla.		000.0		
3rd -1	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange					
3rd -1	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange	T 0 50 105 1 50 1	<u>.</u>	500.5		
3rd - 2	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange 3rd - 2	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange	Top hange - bisk 20.4 cm bia.	Disk	300.5		
3rd - 2	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange					
3rd - 2	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange					
3rd - 3	Top flange - Disk "25.4 cm Dia."	Disk	506,5		
Top Flange 3rd - 3	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange	Top hange - Disk 20.4 cm Dia.	Disk	300.5		
3rd - 3	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange					
3rd - 4	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange					
3rd - 4	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange	Tan Banan Dial HOE 4 at Dist	5:-1:	500.5		
3rd - 4	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
Top Flange 3rd - 4	Top flange - Disk "25.4 cm Dia."	Disk	506.5		
<u> </u>	TOP hange - DISK 25.4 OIII DIG.	Disk	<u> </u>		

Contamination Measurement Data				
Removable Alpha (dpm/ 100cm²)	Removable Beta (dpm/ 100cm²)	Direct Alpha (dpm/ 100cm²)	Direct Beta- Gamma (dpm/ 100cm ²)	
1.00E+00	NM	0.00E+00	0.00E+00	
1.00E+00	NM	0.00E+00	0.00E+00	
1.00E+00	NM	4.04E+02	6.06E+02	
1.00E+00	NM	0.00E+00	0.00E+00	
2.00E+00	NM	4.04E+02	6.06E+02	
2.00E+00	NM	0.00E+00	0.00E+00	
2.00E+00	NM	0.00E+00	0.00E+00	
2.00E+00	NM	4.04E+02	6.06E+02	
1.00E+00	NM	0.00E+00	0.00E+00	
1.00E+00	NM	0.00E+00	0.00E+00	
1.00E+00	NM	0.00E+00	0.00E+00	
1.00E+00	NM	0.00E+00	0.00E+00	
0.00E+00	NM _	0.00E+00	0.00E+ <u>0</u> 0	
0.00E+00	NM	0.00E+00	0.00E+00	
0.00E+00	NM	0.00E+00	0.00E+00	

Activ	Activity Determination For Each Item				
Removable Alpha (dpm)	Removable Beta (dpm)	Direct Alpha (dpm)	Direct Beta- Gamma (dpm)		
5.06E+00	NM .	0.00E+00	0.00E+00		
5.06E+00	NM	0.00E+00	0.00E+00		
5.06E+00	NM	2.05E+03	3.07E+03		
5.06E+00	NM	0.00E+00	0.00E+00		
1.01E+01	NM	2.05E+03	3.07E+03		
1.01E+01	NM	0.00E+00	0.00E+00		
1.01E+01	NM_	0.00E+00	0.00E+00		
1.01E+01	NM	2.05E+03	3.07E+03		
5.06E+00	NM	0.00E+00	0.00E+00		
5.06E+00	NM	0.00E+00	0.00E+00		
5.06E+00	NM	0.00E+00	0.00E+00		
5.06E+00	NM	0.00E+00	0.00E+00		
0.00E+00	NM	0.00E+00	0.00E+00		
0.00E+00	NM	0.00E+00	0.00E+00		
0.00E+00	NM	0.00E+00	0.00E+00		

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Item Information				
Item #	Description	item Modeled As	Surface Area (cm²)	
Top Flange 3rd - 5	Top flange - Disk "25.4 cm Dia."	Disk	506.5	
Top Flange 3rd - 5	Top flange - Disk "25.4 cm Dia."	Disk	506.5	
Top Flange 3rd - 5	Top flange - Disk "25.4 cm Dia."	Disk	506.5	
Top Flange 3rd - 5	Top flange - Disk "25.4 cm Dia."	Disk	506.5	
Top Flange 3rd - 5	Top flange - Disk "25.4 cm Dia."	Disk	506.5	

1	Contamination Measurement Data				
	Removable Alpha (dpm/ 100cm ²)	Removable Beta (dpm/ 100cm²)	Direct Alpha (dpm/ 100cm²)	Direct Beta- Gamma (dpm/ 100cm²)	
	0.00E+00	NM	0.00E+00	0.00E+00	
	2.00E+00	NM	4.04E+02	6.06E+02	
	2.00E+00	NM	0.00E+00	0.00E+00	
	2.00E+00	NM	4.04E+02	6.06E+02	
	2.00E+00	NM	0.00E+00	0.00E+00	
Average	1.20E+00	NM	1.01E+02	1.52E+02	
Maximum	2.00E+00	NM	4.04E+02	6.06E+02	

Activity Determination For Each Item				
Removable Alpha (dpm)	Removable Beta (dpm)	Direct Alpha (dpm)	Direct Beta- Gamma (dpm)	
0.00E+00	NM	0.00E+00	0.00E+00	
1.01E+01	NM	2.05E+03	3.07E+03	
1.01E+01	NM	0.00E+00	0.00E+00	
1.01E+01	NM	2.05E+03	3.07E+03	
1.01E+01	NM	0.00E+00	0.00E+00	
6.08E+00	0.00E+00	5.12E+02	7.67E+02	
2.74E-12	0.00E+00	2.30E-10	3.46E-10	

Average (dpm) Average (Ci)

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Assigned Activity	(Ci)	(pCi)	(DPM)	(dpm/ 100cm²)
Beta Activity	3.46E-10	3.46E+02	7.67E+02	1.52E+02
Alpha Activity	2.33E-10	2.33E+02	5.18E+02	1.02E+02
Total heta/gamma and ainha	5.79E-10	5.79E+02	1.28E+03	2.54E+02

Removable	Swipe Results	Removable Alpha (dpm/100cm²)	Removable Beta (dpm/100cm²)*
Top Flange 3rd -1	5/05/05 #6	1.00E+00	NM
Top Flange 3rd -1	5/05/05 #6	1.00E+00	NM
Top Flange 3rd -1	5/05/05 #6	1.00E+00	NM
Top Flange 3rd -1	5/05/05 #6	1.00E+00	NM
Top Flange 3rd - 2	5/05/05 #7	2.00E+00	NM
Top Flange 3rd - 2	5/05/05 #7	2.00E+00	NM
Top Flange 3rd - 2	5/05/05 #7	2.00E+00	NM
Top Flange 3rd - 2	5/05/05 #7	2.00E+00	NM
Top Flange 3rd - 3	5/05/05 #8	1.00E+00	NM
Top Flange 3rd - 3	5/05/05 #8	1.00E+00	NM
Top Flange 3rd - 3	5/05/05 #8	1.00E+00	NM
Top Flange 3rd - 4	5/05/05 #8	1.00E+00	NM
Top Flange 3rd - 4	5/05/05 #9	0.00E+00	NM
Top Flange 3rd - 4	5/05/05 #9	0.00E+00	NM
Top Flange 3rd - 4	5/05/05 #9	0.00E+00	NM
Top Flange 3rd - 5	5/05/05 #9	0.00E+00	NM
Top Flange 3rd - 5	5/05/05 #10	2.00E+00	NM
Top Flange 3rd - 5	5/05/05 #10	2.00E+00	NM
Top Flange 3rd - 5	5/05/05 #10	2.00E+00	NM
Top Flange 3rd - 5	5/05/05 #10	2.00E+00	NM

Direct Contamination Measurement Data Entry			
Item #	Direct Beta- Gamma (net cpm)	Direct Alpha (net cpm)	
Top Flange 3rd -1	0	0	
Top Flange 3rd -1	0	0	
Top Flange 3rd -1	20	20	
Top Flange 3rd -1	0	0	
Top Flange 3rd - 2	20	20	
Top Flange 3rd - 2	0	0	
Top Flange 3rd - 2	0	0	
Top Flange 3rd - 2	20	20	
Top Flange 3rd - 3	0	0	
Top Flange 3rd - 3	0	0	
Top Flange 3rd - 3	0	0	
Top Flange 3rd - 4	0	0	
Top Flange 3rd - 4	0	0	
Top Flange 3rd - 4	0	0	
Top Flange 3rd - 4	0	0	
Top Flange 3rd - 5	0	0	
Top Flange 3rd - 5	20	20	
Top Flange 3rd - 5	0	0	
Top Flange 3rd - 5	20	20	
Top Flange 3rd - 5	0	0	



Radiological Characterization Characterization of furnace tube top flanges.

Constants		
15	Alpha probe active area (cm²)	
0.33	Alpha efficiency	
15	Beta probe area (cm²)	
0.22	Beta probe efficiency	
Conversions		
(dpm/cm ²)*(tota		
Surface Area F	ormulas	
Disk Surface Area = Pi / 4 x D^2		

Item Information			
ltem #	Description	ltem Modeled As	Surface Area (cm²)
Top Flange 4th -1	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 4th -1	Top flange - Disk *25.4 cm Dia.*	Disk	506.5
Top Flange 4th -1	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 4th -1	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 4th -2	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 4th -2	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 4th -2	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 4th -2	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 4th - 3	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 4th - 3	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 4th - 3	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 4th - 3	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 4th - 4	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 4th - 4	Top flange - Disk "25.4 cm Dia."	Disk	506.5
Top Flange 4th - 4	Top flange - Disk "25.4 cm Dia."	Disk	506.5

Contamination Measurement Data				
Removable Alpha (dpm/ 100cm ²)	Removable Beta (dpm/ 100cm²)	Direct Alpha (dpm/ 100cm²)	Direct Beta- Gamma (dpm/ 100cm ²)	
1.00E+00	NM	0.00E+00	0.00E+00	
1.00E+00	NM	4.04E+02	6.06E+02	
1.00E+00	NM	0.00E+00	0.00E+00	
1.00E+00	NM	0.00E+00	0.00E+00	
1.00E+00	NM	0.00E+00	0.00E+00	
1.00E+00	NM	0.00E+00	0.00E+00	
1.00E+00	NM	0.00E+00	0.00E+00	
1.00E+00	NM	0.00E+00	0.00E+00	
0.00E+00	NM	0.00E+00	0.00E+00	
0.00E+00	NM	0.00E+00	0.00E+00	
0.00E+00	NM _	0.00E+00	0.00E+00	
0.00E+00	NM	0.00E+00	0.00E+00	
4.00E+00	NM	0.00E+00	0.00E+00	
4.00E+00	NM	4.04E+02	6.06E+02	
4.00E+00	NM	0.00E+00	0.00E+00	

Activi Removable Alpha (dpm)	ty Determinati Removable Beta (dpm)	Direct Alpha (dpm)	Direct Beta- Gamma (dpm)	
5.06E+00	NM	0.00E+00	0.00E+00	
5.06E+00	NM	2.05E+03	3.07E+03	
5.06E+00	NM	0.00E+00	0.00E+00	
5.06E+00	NM	0.00E+00	0.00E+00	
5.06E+00	NM	0.00E+00	0.00E+00	
5.06E+00	NM	0.00E+00	0.00E+00	
5.06E+00	NM	0.00E+00	0.00E+00	
5.06E+00	NM_	0.00E+00	0.00E+00	
0.00E+00	NM	0.00E+00	0.00E+00	
0.00E+00	NM	0.00E+00	0.00E+00	
0.00E+00	NM	0.00E+00	0.00E+00	
0.00E+00	NM	0.00E+00	0.00E+00	
2.03E+01	NM	0.00E+00	0.00E+00	
2.03E+01	NM	2.05E+03	3.07E+03	
2.03E+01	NM	0.00E+00	0.00E+00	

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Item Information				
Item #	Description	Item Modeled As	Surface Area (cm²)	
Top Flange 4th - 4	Top flange - Disk "25.4 cm Dia."	Disk	506.5	
Top Flange 4th - 5	Top flange - Disk "25.4 cm Dia."	Disk	506.5	
Top Flange 4th - 5	Top flange - Disk "25.4 cm Dia."	Disk	506.5	
Top Flange 4th - 5	Top flange - Disk "25.4 cm Dia."	Disk	506.5	
Top Flange 4th - 5	Top flange - Disk "25.4 cm Dia."	Disk	506.5	

I	Contamination Measurement Data					
	Removable Alpha (dpm/ 100cm²)	Removable Beta (dpm/ 100cm²)	Direct Alpha (dpm/ 100cm ²)	Direct Beta- Gamma (dpm/ 100cm²)		
	4.00E+00	NM	0.00E+00	0.00E+00		
	0.00E+00	NM	4.04E+02	6.06E+02		
ļ	0.00E+00	NM	0.00E+00	0.00E+00		
ļ	0.00E+00	NM	0.00E+00	0.00E+00		
ļ	0.00E+00	NM_	4.04E+02	6.06E+02		
	1.20E+00	NM	8.08E+01	1.21E+02	Average (dpm)	
Į	4.00E+00	NM	4.04E+02	6.06E+02	Average (Ci)	

Activity Determination For Each Item				
Removable Alpha (dpm)	Removable Beta (dpm)	Direct Alpha (dpm)	Direct Beta- Gamma (dpm)	
2.03E+01	NM	0.00E+00	0.00E+00	
0.00E+00	NM	2.05E+03	3.07E+03	
0.00E+00	NM	0.00E+00	0.00E+00	
0.00E+00	NM	0.00E+00	0.00E+00	
0.00E+00	NM	2.05E+03	3.07E+03	
6.08E+00	0.00E+00	4.09E+02	6.14E+02	
2.74E-12	0.00E+00	1.84E-10	2.77E-10	

Average	
Maximum	

Assigned Activity	(Ci)	(pCi)	(DPM)	(dpm/ 100cm²)
Beta/gamma Activity	2.77E-10	2.77E+02	6.14E+02	1.21E+02
Alpha Activity	1.87E-10	1.87E+02	4.15E+02	8.20E+01
Total beta/gamma and alpha	4.64E-10	4.64E+02	1.03E+03	2.03E+02

Removable Contamination Measurement Data Entry				
Item#	Swipe Results	Removable Alpha (dpm/ 100cm²)	Removable Beta (dpm/100cm²)*	
Top Flange 4th -1	5/05/05 #11	1.00E+00	NM	
Top Flange 4th -1	5/05/05 #11	1.00E+00	NM	
Top Flange 4th -1	5/05/05 #11	1.00E+00	NM	
Top Flange 4th -1	5/05/05 #11	1.00E+00	NM	
Top Flange 4th -2	5/05/05 #12	1.00E+00	NM	
Top Flange 4th -2	5/05/05 #12	1.00E+00	NM	
Top Flange 4th -2	5/05/05 #12	1.00E+00	NM	
Top Flange 4th -2	5/05/05 #12	1.00E+00	NM	
Top Flange 4th - 3	5/05/05 #13	0.00E+00	NM	
Top Flange 4th - 3	5/05/05 #13	0.00E+00	NM	
Top Flange 4th - 3	5/05/05 #13	0.00E+00	NM	
Top Flange 4th - 3	5/05/05 #13	0.00E+00	NM	
Top Flange 4th - 4	5/05/05 #14	4.00E+00	NM	
Top Flange 4th - 4	5/05/05 #14	4.00E+00	NM	
Top Flange 4th - 4	5/05/05 #14	4.00E+00	NM	
Top Flange 4th - 4	5/05/05 #14	4.00E+00	NM	
Top Flange 4th - 5	5/05/05 #15	0.00E+00	NM	
Top Flange 4th - 5	5/05/05 #15	0.00E+00	NM	
Top Flange 4th - 5	5/05/05 #15	0.00E+00	NM	
Top Flange 4th - 5	5/05/05 #15	0.00E+00	NM	

Direct Contamination Measurement Data Entry				
Item #	Direct Beta- Gamma (net cpm)	Direct Alpha (net cpm)		
Top Flange 4th -1	0	0		
Top Flange 4th -1	20	20		
Top Flange 4th -1	0	0		
Top Flange 4th -1	0	0		
Top Flange 4th -2	0	0		
Top Flange 4th -2	0	0		
Top Flange 4th -2	0	0		
Top Flange 4th -2	0	0		
Top Flange 4th - 3	0	0		
Top Flange 4th - 3	0	0		
Top Flange 4th - 3	0	0		
Top Flange 4th - 3	0	0		
Top Flange 4th - 4	0	0		
Top Flange 4th - 4	20	20		
Top Flange 4th - 4	0	0		
Top Flange 4th - 4	0	0		
Top Flange 4th - 5	20	20		
Top Flange 4th - 5	0	0		
Top Flange 4th - 5	0	0		
Top Flange 4th - 5	20	20		



Radiological Characterization

Survey Unit # 3 "Nuts and Bolts from Flanges".

Constants						
15	Alpha probe active area (cm	²)				
0.33	Alpha efficiency for Depleted	Alpha efficiency for Depleted Uranium from manufacturer				
15	Beta probe area (cm²)					
0.22	Beta probe efficiency for Sr/	Beta probe efficiency for Sr/Y-90 from manufacturer				
Conversions						
(dpm/cm ²)*(total area (dpm/f)/(100 cm ²)*(tot 2.22E+12 dpm/Ci	a)/(instrument efficiency) = dpm/cm /(2.22E12 Ci/dpm) = Ci al area)/(2.22E12 Ci/dpm) = Ci					
Surface Area Formu	la					
Tray Surface Area =	LxWx2 + LxHx2 + WxHx2	Each layer resembles a tray 4ft. L x 4ft. W x 4in. H (122cm x 122cm x 10.2 cm)				

	formation		Swir	oe Data	Direct Measu	urement Data		ctivity Determina	tion For Each Iten	1
	Surface area	Direct Beta- Gamma Net (cpm)	Direct Alpha Net (cpm)	Removable Alpha (dpm/100cm²)	Direct Alpha (dpm/100cm²)	Direct Beta- Gamma (dpm/100cm²)	Total Alpha (dpm)	Total Beta- Gamma (dpm)	Alpha (Ci)	Beta (Ci)
Item #	34,746	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Nuts and bolts - 1st layer (A)	34,746	0	0	1	0.00E+00	0.00E+00	3.47E+02	0.00E+00	1.57E-10	0.00E+00
Nuts and bolts - 1st layer (B)		0	0	2	0.00E+00	0.00E+00	6.95E+02	0.00E+00	3.13E-10	0.00E+00
Nuts and bolts - 1st layer (C)	34,746	0	 0	<u> </u>	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Nuts and bolts - 1st layer (D)	34,746		20	<u> </u>	4.04E+02	6.06E+02	1,40E+05	1.21E+02	6.32E-08	5.46E-11
Nuts and bolts - 2nd layer (E)	34,746	20		1	4.04E+02	6.06E+02	1.41E+05	1,21E+02	6.34E-08	5.46E-11
Nuts and bolts - 2nd layer (F)	34,746	20	20	1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Nuts and bolts - 3rd layer (G)	34,746	00	0	0		0.00E+00	3.47E+02	0.00E+00	1.57E-10	0.00E+00
Nuts and bolts - 3rd layer (H)	34,746	. 0	0	11	0.00E+00	0.002+00	3.472.02	0.002.00		
			Average	1	1.01E+02	1.52E+02	3.53E+04	3.03E+01	1.59E-08	1.37E-11
								Total (pCi)	1.59E+04	1.37E+01

Combine average alpha, beta, gamma (dpm) =	3.53E+04
Combine average alpha, beta, gamma (dpm/100cm²) =	2.53E+02
Combine average alpha, beta, gamma (pCi) ≂	1.59E+04

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Characterization of Potential Impacted Areas of Plant

Sample Location	Radionuclide Identified	Laboratory Results	Units	pCi/g	Comments
F551 Sump	Uranium	3	mg/kg	0.9	Metals analysis
F551 Sump	Uranium	3.2	mg/kg	1.1	Metals analysis
Mechanical Garage	U-238	1.1	pCi/g	1.1	Assumed equilibrium with daughters (Pb-214).
	Th-232	1.2	pCi/g		Assumed equilibrium with daughters (Ra-228).
	K-40	19.3	pCi/g		Background value.
Mechanical Garage	U-238	2.3	pCi/g	1.1	Assumed equilibrium with daughters (Th-234).
	Th-232	1.2	pCi/g		Assumed equilibrium with daughters (Pb-212).
	K-40	18	pCi/g		Background value.
F551 Perimeter	U-238	1.3	pCi/g	1.3	Assumed equilibrium with daughters (Pb-214).
	Th-232	1.8	pCi/g		Assumed equilibrium with daughters (Ra-228).
	K-40	_21	pCi/g		Background value.
F551 Perimeter	U-238	1.1	pCi/g	1.1	Assumed equilibrium with daughters (Pb-214).
	Th-232	1.9	pCi/g		Assumed equilibrium with daughters (Ra-228).
	K-40	19	pCi/g		Background value.
CSA - Drain	Th-232	1	pCi/g		Assumed equilibrium with daughters (Pb-212).
	K-40	22	pCi/g		Background value.
CSA - Drain	K-40	16.2	pCi/g		Background value.
Background	Th-232	1.2	pCi/g		Assumed equilibrium with daughters (Ra-228).
	K-40	23	pCi/g		Background value.
Background	K-40	23.6	pCi/g		Background value.
			Average	1.1	U-238 since it is radionuclide of interest.



Appendix B

Dose Modeling Report Summaries for – Building Occupancy Scenario



Appendix B contains the DandD dose modeling summary reports for each of the survey units and areas of interest evaluated using the building resident scenario. Appendix B has the following dose modeling summary reports attached:

- ExxonMobil Attachment and downstream building occupancy
- ExxonMobil Furnace tube building occupancy
- ExxonMobil Top flange building occupancy
- ExxonMobil Nuts and bolts building occupancy



DandD Building Occupancy Scenario

DandD Version: 2.1.0

Run Date/Time: 10/6/2005 1:46:28 PM Site Name: ExxonMobil, Billings Montana

Description: Contamination from attachment points and downstream equipment is on the

building surface.

FileName: C:\Documents and Settings\garciam\My Documents\ExxonMobil\ExxonMobil Dose

Modeling\ExxonMobil Attachment and Downstream Building Occupancy.mcd

Options:

Implicit progeny doses included with explicit parent doses Nuclide concentrations are distributed among all progeny

Number of simulations: 100

Seed for Random Generation: 8718721

Averages used for behavioral type parameters

External Pathway is ON Inhalation Pathway is ON Secondary Ingestion Pathway is ON

Initial Activities:

Nuclide	Area of Contamination (m²)	Distribution
238U	UNLIMITED	CONSTANT(dpm/100 cm**2)
Justification for concentration: Average activity from survey of attachment points and accessible downstream equipment.		<u>Value</u> 1.59E+03

Site Specific Parameters:

General Parameters:

Parameter Name	Description	Distribution	
Rfo:Loose	Resuspension factor for loose	CONSTANT(1/m)	



Resuspension Factor	contamination		
Justification for modific fraction from NUREG 1	ation: Recommended release 720.	Value	9.60E-07
		Default CON LOGARITH	
		<u>Value</u> 9.12E-06	<u>Probability</u> 0.00E+00
		1.10E-04 1.46E-04	7.67E-01 9.09E-01
		1.62E-04	9.50E-01
		1.85E-04 1.90E-04	9.90E-01 1.00E+00

Correlation Coefficients:

None

Summary Results:

90.00% of the 100 calculated TEDE values are < 3.22E+00 mrem/year . The 95 % Confidence Interval for the 0.9 quantile value of TEDE is 3.22E+00 to 3.22E+00 mrem/year



DandD Building Occupancy Scenario

DandD Version: 2.1.0

Run Date/Time: 9/15/2005 9:39:35 AM

Site Name: ExxonMobil Refining and Supply Co. Bilings Montana

Description: Surface contamination inside furnace tubes is assumed to be contamination on

building surface.

FileName:C:\Documents and Settings\garciam\My Documents\ExxonMobil\ExxonMobil Dose

Modeling\ExonnMobil Furnace Tube Building Occupancy.mcd

Options:

Implicit progeny doses included with explicit parent doses Nuclide concentrations are distributed among all progeny

Number of simulations: 100

Seed for Random Generation: 8718721

Averages used for behavioral type parameters

External Pathway is ON Inhalation Pathway is ON

Secondary Ingestion Pathway is ON

Initial Activities:

Nuclide	Area of Contamination (m²)	Distribution		
238U	UNLIMITED	CONSTANT(dpm/100 cm**2)		
Justification for concentration: Average value from survey of 89 furnace tubes.		Value	8.88E+02	

Site Specific Parameters:

General Parameters:

Parameter Name	Description		Distribution
Rfo:Loose Resuspension Factor	Resuspension factor for loose contamination	CONSTANT(1	/m)
	on: Recommend value from NUREG nilar to those used in the study. Aged stly fixed.	<u>Value</u> 9.60E-07	
		Default CONT LOGARITHM	
		Value 9.12E-06 1.10E-04 1.46E-04 1.62E-04 1.85E-04 1.90E-04	Probability 0.00E+00 7.67E-01 9.09E-01 9.50E-01 9.90E-01 1.00E+00



Correlation Coefficients:

None

Summary Results:

90.00% of the 100 calculated TEDE values are <1.80E+00 mrem/year . The 95 % Confidence Interval for the 0.9 quantile value of TEDE is 1.80E+00 to 1.80E+00 mrem/year



DandD Building Occupancy Scenario

DandD Version: 2.1.0

Run Date/Time: 9/16/2005 10:43:30 AM Site Name: ExxonMobil, Billings Montana

Description: Contamination from top end flanges is on the building surface.

FileName:C:\Documents and Settings\garciam\My Documents\ExxonMobil\ExxonMobil Dose

Modeling\ExxonMobil Top Flange Building Occupancy.mcd

Options:

Implicit progeny doses included with explicit parent doses Nuclide concentrations are distributed among all progeny

Number of simulations: 100

Seed for Random Generation: 8718721

Averages used for behavioral type parameters

External Pathway is ON Inhalation Pathway is ON

Secondary Ingestion Pathway is ON

Initial Activities:

Nuclide	Area of Contamination (m ²)	Distribution		
238U	UNLIMITED	CONSTANT(dpm/100 cm**2)		
Justification for concentration: Total activity from survey of top end flanges.		Value	5.06E+02	

Site Specific Parameters:

General Parameters:

Parameter Name Description			Distribution
Rfo:Loose Resuspension Factor	Resuspension factor for loose contamination	CONSTANT(1	/m)
Justification for modification from NUREG 1720.	on: Recommended release fraction	Value	9.60E-07
		Default CONTI LOGARITHMI	
		Value	Probability
		9.12E-06	0.00E+00
		1.10E-04	7.67E-01
		1.46E-04	9.09E-01
		1.62E-04	9.50E-01
		1.85E-04	9.90E-01
		1.90E-04	1.00E+00



Correlation Coefficients:

None

Summary Results:

90.00% of the 100 calculated TEDE values are <1.02E+00 mrem/year . The 95 % Confidence Interval for the 0.9 quantile value of TEDE is 1.02E+00 to 1.02E+00 mrem/year



DandD Building Occupancy Scenario

DandD Version: 2.1.0

Run Date/Time: 9/16/2005 2:12:17 PM Site Name: ExxonMobil, Billings Montana

Description: Contamination from flange nuts&bolts is on the building surface.

FileName: C:\Documents and Settings\garciam\My Documents\ExxonMobil\ExxonMobil Dose

Modeling\ExxonMobil Nuts&Bolts Building Occupancy.mcd

Options:

Implicit progeny doses included with explicit parent doses Nuclide concentrations are distributed among all progeny

Number of simulations: 100

Seed for Random Generation: 8718721

Averages used for behavioral type parameters

External Pathway is ON Inhalation Pathway is ON Secondary Ingestion Pathway is ON

Initial Activities:

Nuclide	Area of Contamination (m²)	Distribution		
238U	UNLIMITED	CONSTANT(dpm/100 cm**2)		
Justification for concentration: Total activity from survey of flange nuts and bolts.		<u>Value</u> 2.53E+02		

Site Specific Parameters:

General Parameters:

Parameter Name	Description		Distribution
Rfo:Loose Resuspension Factor	Resuspension factor for loose contamination	CONSTANT(1/m)	
<u>Justification for modification:</u> Recommended release fraction from 1720.			9.60E-07
		Default CONT LOGARITHM	
		Value 9.12E-06 1.10E-04 1.46E-04 1.62E-04	Probability 0.00E+00 7.67E-01 9.09E-01 9.50E-01
		1.85E-04 1.90E-04	9.90E-01 1.00E+00



Correlation Coefficients:

None

Summary Results:

90.00% of the 100 calculated TEDE values are <5.12E-01 mrem/year . The 95 % Confidence Interval for the 0.9 quantile value of TEDE is 5.12E-01 to 5.12E-01 mrem/year



Appendix C

Dose Modeling Report Summaries for – Resident Farmer Scenario

Appendix C contains the DandD dose modeling summary reports for each of the survey units and areas of interest evaluated using the resident farmer scenario. Appendix C has the following dose modeling summary reports attached:

- ExxonMobil Attachment and downstream residential
- ExxonMobil Furnace tube residential
- ExxonMobil Top flange residential
- ExxonMobil Nuts and bolts residential
- ExxonMobil potentially impacted areas residential



DandD Residential Scenario

DandD Version: 2.1.0

Run Date/Time: 10/6/2005 1:55:01 PM Site Name: ExxonMobil, Billings Montana

Description: Activity from attachment points and downstream equipment spread over 2500

square meters.

FileName: C:\Documents and Settings\garciam\My Documents\ExxonMobil\ExxonMobil Dose

Modeling\ExxonMobil Attachment and Downstream Residential.mcd

Options:

Implicit progeny doses NOT included with explicit parent doses Nuclide concentrations are distributed among all progeny

Number of simulations: 100

Seed for Random Generation: 8718721

Averages used for behavioral type parameters

External Pathway is ON
Inhalation Pathway is ON
Secondary Ingestion Pathway is ON
Agricultural Pathway is ON
Drinking Water Pathway is ON
Irrigation Pathway is ON
Surface Water Pathway is ON

Initial Activities:

Nuclide	Area of Contamination (m²)	Distribution		100 to the control of
238U	2500	CONSTANT(pCi/g)		
Justification for concentration: Activity determined from survey of attachment points and downstream equipment. Conversion to pCi/g using total area, soil depth, soil density and total U-238 activity. Limited area by default using NUREG/CR-5512.		Value	8.62E-06	Commence of the Commence of th



Site Specific Parameters:

General Parameters:

None

Element Dependant Parameters

None

Correlation Coefficients:

None

Summary Results:

90.00% of the 100 calculated TEDE values are < 1.67E-05 mrem/year . The 95 % Confidence Interval for the 0.9 quantile value of TEDE is 1.03E-05 to 4.60E-05 mrem/year



DandD Residential Scenario

DandD Version: 2.1.0

Run Date/Time: 10/10/2005 9:30:51 AM Site Name: ExxonMobil Billings, Montana

Description: Surface contamination from inside of furnace tubes is spread over 2500 square

meters.

FileName: C:\Documents and Settings\garciam\My Documents\ExxonMobil\ExxonMobil Dose

Modeling\ExxonMobil Furnace Tube Residential.mcd

Options:

Implicit progeny doses NOT included with explicit parent doses Nuclide concentrations are distributed among all progeny

Number of simulations: 100

Seed for Random Generation: 8718721

Averages used for behavioral type parameters

External Pathway is ON
Inhalation Pathway is ON
Secondary Ingestion Pathway is ON
Agricultural Pathway is ON
Drinking Water Pathway is ON
Irrigation Pathway is ON
Surface Water Pathway is ON

Initial Activities:

Nuclide	Area of Contamination (m²)	Distribution			
238U	2500	CONSTANT(pCi/g)			
Justification for concentration: Activity determined from survey of furnace tubes and conversion to pCi/g using total area, soil depth, soil density and total U-238 activity. Limited area by default using NUREG/CR-5512.		Value	2.92E-04		

Site Specific Parameters:

General Parameters:

None



Element Dependant Parameters

None

Correlation Coefficients:

None

Summary Results:

90.00% of the 100 calculated TEDE values are <7.60E-04 mrem/year . The 95 % Confidence Interval for the 0.9 quantile value of TEDE is 3.44E-04 to 3.88E-03 mrem/year



DandD Residential Scenario

DandD Version: 2.1.0

Run Date/Time: 10/6/2005 2:03:39 PM Site Name: ExxonMobil, Billings Montana

Description: Activity from top flanges spread over 2500 square meters.

FileName: C:\Documents and Settings\garciam\My Documents\ExxonMobil\ExxonMobil Dose

Modeling\ExxonMobil Top Flange Residential.mcd

Options:

Implicit progeny doses NOT included with explicit parent doses

Nuclide concentrations are distributed among all progeny

Number of simulations: 100

Seed for Random Generation: 8718721

Averages used for behavioral type parameters

External Pathway is ON
Inhalation Pathway is ON
Secondary Ingestion Pathway is ON
Agricultural Pathway is ON
Drinking Water Pathway is ON
Irrigation Pathway is ON
Surface Water Pathway is ON

Initial Activities:

Nuclide	Area of Contamination (m²)	Distribution
238U	2500	CONSTANT(pCi/g)
conversion to pCi/g u	rey of top end flanges and using total area, soil depth, U-238 activity. Limited	Value 1.93E-06

Site Specific Parameters:

General Parameters:

None



Element Dependant Parameters

None

Correlation Coefficients:

None

Summary Results:

90.00% of the 100 calculated TEDE values are <3.74E-06 mrem/year . The 95 % Confidence Interval for the 0.9 quantile value of TEDE is 2.30E-06 to 1.03E-05 mrem/year



DandD Residential Scenario

DandD Version: 2.1.0

Run Date/Time: 9/16/2005 2:14:10 PM Site Name: ExxonMobil, Billings Montana

Description: Activity from end flange nuts and bolts spread over 2500 square meters.

FileName:C:\Documents and Settings\garciam\My Documents\ExxonMobil\ExxonMobil Dose

Modeling\ExxonMobil Nuts&Bolts Residential.mcd

Options:

Implicit progeny doses NOT included with explicit parent doses Nuclide concentrations are distributed among all progeny

Number of simulations: 100

Seed for Random Generation: 8718721

Averages used for behavioral type parameters

External Pathway is ON
Inhalation Pathway is ON
Secondary Ingestion Pathway is ON
Agricultural Pathway is ON
Drinking Water Pathway is ON
Irrigation Pathway is ON
Surface Water Pathway is ON

Initial Activities:

Nuclide Area of Contamination (m²)		Distribution		
238U	2500	CONSTANT(pCi/g)		
Justification for concentration: Activity determined from survey of nuts and bolts from end flanges and conversion to pCi/g using total area, soil depth, soil density and total U-238 activity. Limited area by default using NUREG/CR-5512.		Value	2.65E-05	

Site Specific Parameters:

General Parameters:

<u>None</u>

Element Dependant Parameters

None



Correlation Coefficients:

None

Summary Results:

90.00% of the 100 calculated TEDE values are <5.14E-05 mrem/year . The 95 % Confidence Interval for the 0.9 quantile value of TEDE is 3.16E-05 to 1.41E-04 mrem/year



DandD Residential Scenario

DandD Version: 2.1.0

Run Date/Time: 9/9/2005 10:06:18 AM Site Name: ExxonMobil, Billings Montana

Description: Activity from soil samples collected at potential impacted areas of plant, spread

over 2500 square meters.

FileName:C:\Documents and Settings\garciam\My Documents\ExxonMobil potential impacted

areas Residential.mcd

Options:

Implicit progeny doses NOT included with explicit parent doses Nuclide concentrations are distributed among all progeny

Number of simulations: 100

Seed for Random Generation: 8718721

Averages used for behavioral type parameters

External Pathway is ON
Inhalation Pathway is ON
Secondary Ingestion Pathway is ON
Agricultural Pathway is ON
Drinking Water Pathway is ON
Irrigation Pathway is ON
Surface Water Pathway is ON

Initial Activities:

Nuclide Area of Contamination (m²)		Distribution		
238U	2500	CONSTANT(pCi/g)		
Justification for concentration: Activity determined from collection of soil samples from potential impacted areas of plant. Limited area by default using NUREG/CR-5512.		<u>Value</u> 1.10E+00		

Site Specific Parameters:

General Parameters:

None None

Element Dependant Parameters

None



Correlation Coefficients:

None

Summary Results:

90.00% of the 100 calculated TEDE values are <2.13E+00 mrem/year . The 95 % Confidence Interval for the 0.9 quantile value of TEDE is 1.31E+00 to 5.87E+00 mrem/year



Appendix D

MINIMUM DETECTABLE CONCENTRATION (MDC) CALCULATIONS



APPENDIX D

This appendix contains two calculation worksheets to determine minimum detectable concentrations for the following cases:

- Static measurements using tube survey tool.
- Scanning measurements using handheld pancake GM survey meter.

Static Minimum Detectable Concentration for Tube Survey Tool

Static Minimum Detectable Concentration (MDC) was calculated using the methodology outlined in NUREG 1761, Radiological Surveys for Controlling Release of Solid Materials.

The minimum detectable concentration is an estimate of the minimum concentration level that can be practically measured with a specific instrument, and sampling and/or measurement technique. For an integrated measurement over a preset time, the MDC for surface activity can be approximated by the following:

Weighted efficiency for static measurement with pancake GM survey meter

Trongintou omerone.	y 101 otatio modea. onone			
Radionuclide	Activity fraction	e,	e _s	weighted efficiency
U-238	0.998	0.1	0.25	0.02495
Th-234	0.998	0.125	0.25	0.031188
Pa-234m	0.998	0.6	0.5	0.2994
U-234	8.00E-06	0.1	0.25	2.00E-07
U-235	2.00E-03	0.1	0.25	0.00005
Th-231	2.00E-03	0.225	0.25	0.000113
				0.3557

Static MDC for pancake GM survey meter

Background (counts)

15

Count time (T) min.

0.1667

Probe area (cm)

15

Static Minimum Detectable Concentration (MDC)

MDC = $(3+4.65(Bkg)^{1/2})$ ÷(weighted efficiency) (T) (probe area/100)

Static MDC = 2362.121 | dpm/100cm²



Scan Minimum Detectable Concentration for Pancake GM survey meter

Weighted efficiency for scanning with pancake GM meter

troighted circulation for countries that particulate circulation					
Radionuclide	Activity fraction	e i	e _s	weighted efficiency	
U-238	0.998	0.02	0.25	0.00499	
Th-234	0.998	0.02	0.25	0.00499	
Pa-234m	0.998	0.12	0.5	0.05988	
U-234	8.00E-06	0.02	0.25	4.00E-08	
U-235	2.00E-03	0.02	0.25	0.00001	
Th-231	2.00E-03	0.045	0.25	2.25E-05	
				0.060803	

0.069893

Scan MDC for pancake GM survey meter

Background (cpm)

90

Scan interval (sec)

Performance level @ 95% true positive false

and 25%

2.32

positive = d Background counts in scan interval (b_i) = (bkg)(Scan interval)(Minutes/seconds)

1.5 cps

Minimum detectable counts in scan interval (si) = $d(b_i)^{1/2}$

 $s_i = 2.841408$

Minimum Detectable Count Rate (MDCR) = $(s_i)(60/i)$

MDCR = 170.4845

Scanning Minimum Detectable Concentration (Scan MDC) = (MDCR)/(p)^{1/2} ◆ (Weighted Efficiency)

Scan MDC = 3449.602 dpm/100cm²