

Appendix B

Material Properties for ANSYS Model of HI-STAR 100 Cask

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Table Error! No text of specified style in document..1. Homogeneous Fuel Region for Westinghouse 17x17 OFA

Temperature (°F)	Thermal Conductivity (Btu/hr-in-°F) (x)	Thermal Conductivity (Btu/hr-in-°F) (y)	Thermal Conductivity (Btu/hr-in-°F) (z)	Density (lbm/in ³)	Specific Heat (Btu/lbm-°F)	Description
0	0.04412	0.04412	0.06256	0.14353	0.05869	Fuel Region (2.25 multiplier against helium contribution to account for limited convection and pressurization enhancement)
100	0.04412	0.04412	0.06256	0.14353	0.05869	
200	0.04412	0.04412	0.06256	0.14352	0.05869	
300	0.05078	0.05078	0.06509	0.14352	0.05869	
400	0.05895	0.05895	0.06797	0.14352	0.05869	
500	0.06837	0.06837	0.07082	0.14352	0.05869	
600	0.07834	0.07834	0.07391	0.14352	0.05869	
700	0.08920	0.08920	0.07756	0.14352	0.05869	
800	0.09508	0.09508	0.08121	0.15352	0.05869	
900	0.09508	0.09508	0.08484	0.15352	0.05869	
1000	0.09508	0.09508	0.08600	0.15352	0.05869	

Table Error! No text of specified style in document..2. Alloy-X

Temperature (°F)	Thermal Conductivity (Btu/hr-in-°F) (x)	Thermal Conductivity (Btu/hr-in-°F) (y)	Thermal Conductivity (Btu/hr-in-°F) (z)	Density (lbm/in ³)	Specific Heat (Btu/lbm-°F)	Description
200	0.70000	*	*	0.28993	0.12000	Basket Plates, Basket Supports, Boral Plate Sheathing, MPC shell, impact limiter skin shell
450	0.81667	*	*			
700	0.91667	*	*			
1400	1.19670	*	*			

Table Error! No text of specified style in document..3. Helium

Temperature (°F)	Thermal Conductivity (Btu/hr-in-°F) (x)	Thermal Conductivity (Btu/hr-in-°F) (y)	Thermal Conductivity (Btu/hr-in-°F) (z)	Density (lbm/in ³)	Specific Heat (Btu/lbm-°F)	Description
0	0.00650	*	*	6.90E-06	1.24000	gas conduction between MPC and cask
200	0.00808	*	*	4.81E-06		
400	0.00958	*	*	3.69E-06		
600	0.01075	*	*	2.99E-06		
800	0.01150	*	*	2.52E-06		
1400	0.01370	*	*	1.71E-06		

Table Error! No text of specified style in document..4. Helium (2.25 multiplier to account for limited convection and pressurization enhancement)

Temperature (°F)	Thermal Conductivity (Btu/hr-in-°F) (x)	Thermal Conductivity (Btu/hr-in-°F) (y)	Thermal Conductivity (Btu/hr-in-°F) (z)	Density (lbm/in ³)	Specific Heat (Btu/lbm-°F)	Description
0	0.01400	*	*	6.90E-06	1.24000	Conduction in: central core region, between guide tubes and basket plates, between fuel and compartments, and between basket and MPC Shell
200	0.01740	*	*	4.81E-06		
400	0.02063	*	*	3.69E-06		
600	0.02315	*	*	2.99E-06		
800	0.02476	*	*	2.52E-06		
1400	0.02950	*	*	1.71E-06		

Table Error! No text of specified style in document..5. Boral Plates (includes 0.004" helium gap and gap radiation on both sides of Boral)

Temperature (°F)	Thermal Conductivity (Btu/hr-in-°F) (x)	Thermal Conductivity (Btu/hr-in-°F) (y)	Thermal Conductivity (Btu/hr-in-°F) (z)	Density (lbm/in ³)	Specific Heat (Btu/lbm-°F)	Description
0	0.30836	4.62020	4.62020	0.08390	0.24762	parallel to thickness (switch x & y to define cross-width)
100	0.34331	4.62550	4.62550	0.08390		
200	0.37738	4.64850	4.64850	0.08390		
300	0.40969	4.69040	4.69040	0.08390		
400	0.44166	4.73250	4.73250	0.08390		
500	0.46611	4.74620	4.74620	0.08390		
600	0.49024	4.75200	4.75200	0.08390		
700	0.50544	4.73700	4.73700	0.08390		
800	0.52053	4.72210	4.72210	0.08390		
900	0.53517	4.70710	4.70710	0.08390		
1000	0.54970	4.69220	4.69220	0.08390		
1100	0.56438	4.68350	4.68350	0.08390		

Table Error! No text of specified style in document..6. Carbon Steel (SA-516, Gr. 70)

Temperature (°F)	Thermal Conductivity (Btu/hr-in-°F) (radial)	Thermal Conductivity (Btu/hr-in-°F) (circumferential)	Thermal Conductivity (Btu/hr-in-°F) (axial)	Density (lbm/in ³)	Specific Heat (Btu/lbm-°F)	Description
200	0.17409	2.03330	2.03330	0.28299	0.10000	Gamma Shield with 0.01" air gaps between plates
450	0.22634	1.99170	1.99170			
700	0.28273	1.86670	1.86670			
1400	0.44136	1.46670	1.46670			

Table Error! No text of specified style in document..7. Carbon Steel (SA-515, Gr. 70)

Temperature (°F)	Thermal Conductivity (Btu/hr-in-°F) (x)	Thermal Conductivity (Btu/hr-in-°F) (y)	Thermal Conductivity (Btu/hr-in-°F) (z)	Density (lbm/in ³)	Specific Heat (Btu/lbm-°F)	Description
200	2.43330	*	*	0.28299	0.10000	For radial channels of overpack and enclosure of shells of overpack (Fins)
450	2.25830	*	*			
700	2.05000	*	*			
1400	1.46670	*	*			

Table Error! No text of specified style in document..8. Holtite-A

Temperature (°F)	Thermal Conductivity (Btu/hr-in-°F) (x)	Thermal Conductivity (Btu/hr-in-°F) (y)	Thermal Conductivity (Btu/hr-in-°F) (z)	Density (lbm/in ³)	Specific Heat (Btu/lbm-°F)	Description
*	0.03108	*	*	0.06076	0.39000	Neutron Shield/In impact limiter

Table Error! No text of specified style in document..9. HT-870

Temperature (°F)	Thermal Conductivity (Btu/hr-in-°F) (x)	Thermal Conductivity (Btu/hr-in-°F) (y)	Thermal Conductivity (Btu/hr-in-°F) (z)	Density (lbm/in ³)	Specific Heat (Btu/lbm-°F)	Description
*	0.00340	*	*	0.00868	0.39000	Foam on back side of fins

Table Error! No text of specified style in document..10. Air Properties Representing Degraded Materials

Temperature (°F)	Thermal Conductivity (Btu/hr-in-°F) (x)	Thermal Conductivity (Btu/hr-in-°F) (y)	Thermal Conductivity (Btu/hr-in-°F) (z)	Density (lbm/in ³)	Specific Heat (Btu/lbm-°F)	Description
200	0.00148	*	*	3.48E-05	0.24110	For degraded Holtite-A, HT-870, and Honeycomb after fire
450	0.00188	*	*	2.53E-05	0.24605	
700	0.00227	*	*	1.99E-05	0.25355	
1400	0.00336	*	*	1.31E-05	0.27445	

Table Error! No text of specified style in document..11. One-Quarter-Inch Fillet Weld - Carbon Steel (SA-515, Gr. 70)

Temperature (°F)	Thermal Conductivity (Btu/hr-in-°F) (x)	Thermal Conductivity (Btu/hr-in-°F) (y)	Thermal Conductivity (Btu/hr-in-°F) (z)	Density (lbm/in ³)	Specific Heat (Btu/lbm-°F)	Description
200	1.21670	2.43330	2.43330	0.28299	0.10000	Reduced radial channel conductivity (Fin Fillet Weld Root)
450	1.12920	2.25830	2.25830			
700	1.02500	2.05000	2.05000			
1400	0.73333	1.46670	1.46670			

Table Error! No text of specified style in document..12. Carbon Steel (SA-516, Gr. 70)

Temperature (°F)	Thermal Conductivity (Btu/hr-in-°F) (x)	Thermal Conductivity (Btu/hr-in-°F) (y)	Thermal Conductivity (Btu/hr-in-°F) (z)	Density (lbm/in ³)	Specific Heat (Btu/lbm-°F)	Description
200	2.03330	*	*	0.28299	0.10000	Gamma Shield (intimate contact) and impact limiter base structure
450	1.99170	*	*			
700	1.86670	*	*			
1400	1.46670	*	*			

Table Error! No text of specified style in document..13. Aluminum Honeycomb (700 psi unidirectional w/1700 psi cross-core backing)

Temperature (°F)	Thermal Conductivity (Btu/hr-in-°F) (x)	Thermal Conductivity (Btu/hr-in-°F) (y)	Thermal Conductivity (Btu/hr-in-°F) (z)	Density (lbm/in ³)	Specific Heat (Btu/lbm-°F)	Description
68	1.11710	0.47427	1.11710	0.01406	0.20800 (assumed)	Type 1: Aluminum Honeycomb
212	1.15270	0.48944	1.15270	0.01406		
752	1.42620	0.59537	1.42620	0.01406		
1400	1.75440	0.72248	1.75440	0.01406		

Table Error! No text of specified style in document..14. Aluminum Honeycomb (700 psi unidirectional and 2300 psi cross-core)

Temperature (°F)	Thermal Conductivity (Btu/hr-in-°F) (x)	Thermal Conductivity (Btu/hr-in-°F) (y)	Thermal Conductivity (Btu/hr-in-°F) (z)	Density (lbm/in ³)	Specific Heat (Btu/lbm-°F)	Description
68	0.82721	0.31682	0.82721	0.00579	0.20800 (assumed)	Type 2&5: Aluminum Honeycomb
212	0.85369	0.32693	0.85369	0.00579		
752	1.03810	0.39771	1.03810	0.00579		
1400	1.25940	0.48265	1.25940	0.00579		

Table Error! No text of specified style in document..15. Aluminum Honeycomb (2300 psi cross-core)

Temperature (°F)	Thermal Conductivity (Btu/hr-in-°F) (x)	Thermal Conductivity (Btu/hr-in-°F) (y)	Thermal Conductivity (Btu/hr-in-°F) (z)	Density (lbm/in ³)	Specific Heat (Btu/lbm-°F)	Description
68	1.40690	0.63172	1.40690	0.01684	0.20800 (assumed)	Type 3: Aluminum Honeycomb
212	1.45170	0.65194	1.45170	0.01684		
752	1.81430	0.79302	1.81430	0.01684		
1400	2.24930	0.96231	2.24930	0.01684		

Table Error! No text of specified style in document..16. Aluminum Honeycomb (1100 psi unidirectional and 2300 psi cross-core)

Temperature (°F)	Thermal Conductivity (Btu/hr-in-°F) (x)	Thermal Conductivity (Btu/hr-in-°F) (y)	Thermal Conductivity (Btu/hr-in-°F) (z)	Density (lbm/in ³)	Specific Heat (Btu/lbm-°F)	Description
68	1.40690	0.63172	1.40690	1.40630	0.20800 (assumed)	Type 4: Aluminum Honeycomb
212	1.45170	0.65194	1.45170	1.40630		
752	1.81430	0.79302	1.81430	1.40630		
1400	2.24930	0.96231	2.24930	1.40630		

**Table Error! No text of specified style in document..17. Emissivity
Values for Radiation Heat Transfer**

Component	Material	Emissivity
Fuel	Zircaloy	0.80
Basket	Alloy-X	0.36
Support Bracket	Alloy-X	0.36
MPC Wall	Alloy-X	0.36
Borated Aluminum Plate	Boral	0.55
Bare Carbon Steel	Carbon Steel	0.65
Painted Surfaces		0.90
Cask and Impact Limiter Surfaces	Alloy-X	0.36
Tunnel Surface		0.90
Soot Surfaces		0.90