

444 South 16th Street Mall Omaha NE 68102-2247

> August 29, 2005 LIC-05-0100

U. S. Nuclear Regulatory Commission ATTN.: Document Control Desk Washington, DC 20555

- References: 1. Docket No. 50-285
 - 2. Letter from OPPD (S. Gambhir) to NRC (Document Control Desk) dated June 22, 1998 (LIC-98-0082)

SUBJECT: Fort Calhoun Station Unit No. 1 2005 Refueling Outage Inservice Inspection Results and NIS-1 and NIS-2 Forms

Technical Specification Section 5.9.3a and the American Society of Mechanical Engineers (ASME) Boiler and Pressure Vessel Code, Section XI, Subsection IWA-6230, require that Omaha Public Power District (OPPD) submit the subject information for Fort Calhoun Station Unit No. 1 (FCS).

Please find enclosed the Inservice Inspection (ISI) results for the FCS 2005 Refueling Outage (RFO), Form NIS-1 "Owner's Report for Inservice Inspections." Also enclosed is Form NIS-2 "Owner's Report for Repairs or Replacements," for applicable repairs and replacements completed during Fuel Cycle No. 22, including those completed during FCS 2005 RFO.

In Reference 2, OPPD committed to provide a list of examinations performed with less than 100% of Code required volumetric coverage on the NIS-1 Form. All examinations performed during the 2005 RFO achieved 100% of Code coverage and therefore the attached NIS-1 Form does not contain this information.

U. S. Nuclear Regulatory Commission LIC-05-0100 Page 2

No commitments are made to the NRC in this letter. If you have any questions or require additional information, please contact Tom Matthews at 402-533-6938.

Sincerely,

Faulplas

H. J. Fauthaber Division Manager

HJF/mle

Enclosures

- 1. Form NIS-1, Owner's Report for Inservice Inspections
- 2. Form NIS-2, Owner's Report for Repair/Replacement Activity

FORM NIS-I OWNER'S REPORT FOR INSERVICE INSPECTIONS As required by the Provisions of the ASME Code Rules

1. Owner <u>Omaha Pu</u> l	blic Power District, 444 S. 1			6 pages total						
(Name and Address of Owner) 1										
2. Plant Fort Calho	oun Station, P.O. Box 550, I	Fort Calhoun NE 68023								
		(Name and Address of Pl	ant)							
3. Plant Unit <u>1</u>	4. Owner Ce	rtificate of Authorization (if required) <u>N/A</u>							
5. Commercial Servic	e Date <u>9/23/73</u>	6. National Board Number	for UnitN/A							
7. Components Inspec	cted									
Component of	Manufacturer or	Manufacturer or								
Appurtenance	Installer	Installer Serial No.	State or Province No.	National Board No.						
	SEE ATTACHEI	PAGES FOR ALL EXA	MS PERFORMED	1						
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Note: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (I) size is $8 \frac{1}{2}$ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

(12/88)

This form (EOO029) may be obtained from the Order Dept., ASME, 22 Law Drive, Box 2300, Fairfield, NJ 07007-2300.

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FORM NIS-1 (Back)

8. Examination Dates	2/7/05	_ to	5/15/05		
9. Inspection Period Identification _	First Period				
10. Inspection Interval Identification	Fourth Interval				
11. Applicable Edition of Section X	1998	Adder	nda	_2000	
12. Date/Revision of Inspection Plan	n11/1/004REVISIC	<u>DN 1</u>			

13. Abstract of Examinations and Tests. Include a list of examinations and tests and a statement concerning status of work required for the Inspection Plan.

SEE ATTACHMENTS

14. Abstract of Results of Examinations and Tests. SEE ATTACHMENTS

15. Abstract of Corrective Measures.

SEE ATTACHMENTS

We certify that a) the statements made in this report are correct, b) the examinations and tests meet the Inspection Plan as required by the ASME Code, Section XI, and c) corrective measures taken conform to the rules of the ASME Code, Section XI.

Certificate of Authorization No. (if applicable)N	/AExpiration DateN/A
Date Aug 24 2005Signed	16 fermeBy_OPPD
0 ((Owner)
CERTIFICATE	OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by	he National Board of Boiler and Pressure Vessel Inspectors and the State or
Province of <u>Nebraska</u>	and employed by <u>HSBCT</u> of
Hartford, CT	ave inspected the components described in this Owner's Report during the
period <u>1/15/04</u> to 08/24/05	, and state that to the best of my knowledge and belief, the
	rrective measures described in this Owner's Report in accordance with the
Inspection Plan and as required by the ASME Code, Section	on XI.
By signing this certificate neither the Inspector nor h	is employer makes any warranty, expressed or implied, concerning the
examinations, tests, and corrective measures described in	this Owner's Report. Furthermore, neither the Inspector nor his employer
shall be liable in any manner for any personal injury or pr	operty damage or a loss of any kind arising from or connected with this
inspection.	
KKaltmanComm	nissions NB11047A, N, I, C, NS 10094 NE
Ingrector's Signature	National Board. State. Province. and Endol5ements
Date aug 24 2005	
1	

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Omaha Public Power District 444 S. 16th Mall Omaha, NE 68102 2005 Refueling Outage

CAT.	ITEM NO.	ТҮРЕ	COMPONENT	DESCRIPTION	ISOMETRIC	TEST	RESULTS
B-B	B2.11		PRZ-SC-3-403	SHELL TO LOWER HEAD	A-03	UT	ACCEPTABLE
B-B	B2.40		SG-1-C-2	LOWER HEAD TO EXTENSION RING	A-05	UT	ACCEPTABLE
B-D	B3.120		PRL-1-IR	INSIDE RADIUS	A-04	UT	ACCEPTABLE
B-D	B3.120		PSL-1-IR	INSIDE RADIUS	A-04	<u>UT</u>	ACCEPTABLE
B-D	B3.120		PSL-2-IR	INSIDE RADIUS	A-04		ACCEPTABLE
B-D	B3.120		PSS-1-IR	INSIDE RADIUS	A-04	UT	ACCEPTABLE
B-F	B5.50		3-PRL-1A	NOZZLE/FLANGE	A-16	 PT	ACCEPTABLE
B-F	B5.50		3-PRL-2A	NOZZLE/FLANGE	A-16	PT	ACCEPTABLE
B-F	B5.50		3-PRL-1/01A	NOZZLE TO RED.	A-19	 PT	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-01	RPV HEAD NUT	A-01A		ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-02	RPV HEAD NUT	A-01A		ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-03	RPV HEAD NUT	A-01A		ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-04	RPV HEAD NUT	A-01A		ACCEPTABLE
B-G-1	B6.10	_	RPV-G1-N-05	RPV HEAD NUT	A-01A		ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-06	RPV HEAD NUT	A-01A		ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-07	RPV HEAD NUT	A-01A		ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-08	RPV HEAD NUT	A-01A		ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-09	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-10	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-11	RPV HEAD NUT	A-01A		ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-12	RPV HEAD NUT	A-01A	VTI	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-13	RPV HEAD NUT	A-01A		ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-14	RPV HEAD NUT	A-01A		ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-15	RPV HEAD NUT	A-01A		ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-16	RPV HEAD NUT	A-01A		ACCEPTABLE
B-G-1	B6.10	_	RPV-G1-N-17	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-18	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10		RPV-GI-N-19	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-20	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-21	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-22	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10	-	RPV-G1-N-23	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-24	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-25	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-26	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-27	RPV HEAD NUT	A-01A	VTI	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-28	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-29	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-30	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-31	RPV HEAD NUT	A-01A	VTI	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-32	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-33	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-34	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-35	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-36	RPV HEAD NUT	A-01A	VTI	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-37	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-38	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-39	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-40	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-41	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10	 	RPV-G1-N-42	RPV HEAD NUT	A-01A	VTI	ACCEPTABLE
							page 3

Omaha Public Power District 444 S. 16th Mall Omaha, NE 68102 2005 Refueling Outage

CAT.	ITEM NO.	ТУРЕ	COMPONENT	DESCRIPTION	ISOMETRIC	TEST	RESULTS
						11.51	
B-G-1	B6.10		RPV-G1-N-43	RPV HEAD NUT	A-01A		ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-44	RPV HEAD NUT	A-01A		ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-45	RPV HEAD NUT	A-01A	VTI	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-46	RPV HEAD NUT	A-01A	VTI	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-47	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-1	B6.10		RPV-G1-N-48	RPV HEAD NUT	A-01A	VT1	ACCEPTABLE
B-G-2	B7.20		PH-1	MANWAY BOLTS	A-04	VT1	ACCEPTABLE
B-G-2	B7.30		SG-1-1	INLET BOLTING	A-05	VTI	ACCEPTABLE
B-G-2	B7.30		SG-1-2	OUTLET BOLTS	A-05	VTI	ACCEPTABLE
B-G-2	B7.60		RCP-MF-RC3A-4	SEAL ASSEMBLY	A-09B	VT1	ACCEPTABLE
B-G-2	B7.60		RCP-MF-RC3B-4	SEAL ASSEMBLY	A-09B	VT1	ACCEPTABLE
B-G-2	B7.70		2-CL-12/HCV-238	BOLTS FISH. 2.OT	A-43	VT1	ACCEPTABLE
B-J	B9.11		12-SI-12/18	PIPE TO ELBOW	A-22	PT/UT	ACCEPTABLE
B-J	B9.11		12-SI-12/19	ELBOW/NOZZLE	A-22	PT/UT	ACCEPTABLE
B-J	B9.21		3-PSS-14/01	NOZZLE/ELBOW	A-17	PT	ACCEPTABLE
B-J	B9.21		3-PSS-14/02	ELBOW TO PIPE	A-17	PT	ACCEPTABLE
B-J	B9.32		MRC-1/14B	2" C.L. BRANCH	A-08	РТ	ACCEPTABLE
B-J	B9.32		12-SI-14/17-BC	BRANCH CONNECTION	A-23	PT	ACCEPTABLE
B-J	B9.40		2-CL-12/14	PIPE/ELBOW	A-43	PT	ACCEPTABLE
B-J	B9.40		2-CL-12/15	ELBOW TO PIPE	A-43	PT	ACCEPTABLE
B-J	B9.40		2-CL-12/16	PIPE TO ELBOW	A-43	РТ	ACCEPTABLE
B-J	B9.40		2-CL-12/17	ELBOW TO PIPE	A-43	РТ	ACCEPTABLE
B-J	B9.40		2-CL-12/18	PIPE/NOZZLE	A-43	PT	ACCEPTABLE
B-K	B10.10		SG-1-SL-1	SG INTEGRAL ATTACHMENT	A-05	MT	ACCEPTABLE
B-K	B10.20		12-SDC-20/13-PL-2	ATTACHMENT	A-42	PT	ACCEPTABLE
B-M-1	B12.30		2-CL-1/CH-345	BODY WELD 2.0G	A-43	PT	ACCEPTABLE
B-N-1	B13.10		RPV-N1-1	RPV INTERIOR	A-01	VT3	ACCEPTABLE
B-O	B14.10		RPVCH-CRD-BO-41	CEDM HOUSING	A-02A	PT	ACCEPTABLE
B-O	B14.10		RPVCH-CRD-BO-41-2	CEDM HOUSING	A-02A	<u> </u>	ACCEPTABLE
C-A	C1.30		SG-1-4B	EXTENSION RING TO SHELL	B-01	UT	ACCEPTABLE
C-F-2	C5.51		16-FW-2001/08	PIPE TO ELBOW	B-07	MT/UT	ACCEPTABLE
C-F-2	C5.51		16-FW-2001/09	ELBOW TO PIPE	B-07	MT/UT	ACCEPTABLE
C-F-2	C5.51		16-FW-2001/10	PIPE TO ELBOW	B-07	MT/UT	ACCEPTABLE
C-F-2	C5.51		16-FW-2001/11	ELBOW TO SE	B-07	MT/UT	ACCEPTABLE
C-F-2	C5.51		16-FW-2001/12	SE TO NOZZLE	B-07	MT/UT	ACCEPTABLE
F-A	F1.10	<u>A</u>	3-PSS-14/02-PR-2	STRUT, 3-BOLT	A-17	VT3	ACCEPTABLE
F-A	F1.20	C	16-FW-2001/07-PR	SPRING CAN	B-07	VT3	ACCEPTABLE
F-A	F1.20	A	10-AC-2001/32-PR	STRUT, 3-BOLT	B-50	VT3	ACCEPTABLE
F-A	F1.20	A	8-AC-2003/01-PR	TRAP/U-BOLT/GANG	B-54	VT3	ACCEPTABLE
F-A	F1.40	В	PRZ-FA-1	SUPPORT BOLTS	A-03	VT3	ACCEPTABLE
B-G-2	B7.70		2-LL-21/TCV-202	VALVE BOLTING	<u>A-4</u> 7	VT1	ACCEPTABLE
C-F-1	C5.11	PRE-SERVICE		REDUCER TO PIPE	B-34	PT/UT	ACCEPTABLE
E-G	E8.10	PRE-SERVICE	EQUIP. HATCH BOLTS	BOLTS 9 & 28	001-9	VT1	ACCEPTABLE
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UNIT 1 COMMERCIAL OPS 09/26/1973

FT CALHOUN STATION P.O. BOX 550 FT CALHOUN, NE 68023

SYSTEM PRESSURE TESTS PERFORMED - FORT CALHOUN STATION DURING CYCLE 22 AND 2005 RUFUELING OUTAGE

TEST PERFORMED	SYSTEM TESTED
OP-ST-RC-3007	REACTOR COOLANT
QC-ST-CH-3002	CVCS
QC-ST-CH-3005	CVCS
QC-ST-MS-3001	MAIN STEAM
QC-ST-MX-3001	BORATED SYSTEMS
QC-ST-MX-3002	BORATED SYSTEMS
QC-ST-MX-3003	AREAS OF LIMITED ACCESS
SE-ST-SA-3002	STARTING AIR
SE-ST-SA-3003	STARTING AIR
QC-ST-SFP-3001	SPENT FUEL POOL
SE-ST-SDC-3001	SHUTDOWN COOLING
SE-ST-SDC-3002	SHUTDOWN COOLING
SE-ST-SDC-3003	SHUTDOWN COOLING
QC-ST-NG-3001	NITROGEN GAS
QC-ST-SI-3008	SAFETY INJECTION
SE-ST-SI-3027	SAFETY INJECTION
QC-ST-SL-3001	PRIMARY SAMPLE
QC-ST-SL-3002	PRIMARY SAMPLE
QC-ST-SL-3004	PRIMARY SAMPLE

OPPD 444 S. 16 TH MALL OMAHA, NE 68102 2005 REFUELING OUTAGE AT FORT CALHOUN UNIT 1, COMM. OP. 9/26/73 FORT CALHOUN STATION POST OFFICE BOX 550 FORT CALHOUN, NE 68023

PRESERVICE EXAMINATIONS

Preservice VT examinations of replaced bolting were performed on the following components. FH-5 transfer tube flange bolting RC-2A manway bolting RC-4 manway bolting RC-141 inlet flange bolting RC-142 inlet flange bolting

Preservice VT-3 inspections were performed on the following equipment/piping supports. AC-4A and AC-4B support legs, ACS-2012-1, CHS-2049-2, SIH-236, SIS-112C, SIS-112E, SIS-112F, SIS-192, SIS-193, SIS-220, SIS-164/SIH-208 AND SIS-2034-1.

Preservice NDE inspections were performed on the following welds. SI-203 Replacement: Reference drawing CH-2014, file 8171. PT examinations were performed on welds F-18G, F-19H, F-21J, F-15 and F-20I.

SI-220 replacement: Reference drawing E-2520 IC-75, file 35622. PT and RT examinations were performed on welds F-5, F-5A, F-13 and F-13A.

HCV-327 replacement: Reference drawing E-2520 IC-74 = file 35621 and drawing C-4371 = file 60560. PT and RT examinations were performed on welds F-2, F-11, F-15A, F-15B and F-15C.

SI-203 replacement:

Reference drawing E-2520 IC-77 = file 35624 and drawing C-4371 = file 60560. PT and RT examinations were performed on welds F-3, F-6, F-7 AND F-12. PT, RT and UT examinations were performed on weld F-11A.

RC-112 and RC-135 replacement: Reference drawing WD-2073, file 8940. PT examinations were performed on welds 6E, 7F, 8G, 21 and 24.

RC-113 and RC-134 replacement: Reference drawing WD-2072, file 8939, PT examinations were performed on welds 4, 5, 6, and 7.

RC-123 and RC-130 replacement: Reference drawing WD-2047, file 8916. PT examinations were performed on welds F-6F, F-7G, F-10J, F-11, F-11K, F-9I and F-12.

RC-124 and RC-132 replacement: Reference drawing WD-2060, file 8928. PT examinations were performed on welds F-7, F-8, F-9 and F-10.

FORM NIS-2 OWNER'S REPORT FOR REPAIR/ REPLACEMENT ACTIVITY As Required by the Provisions of the ASME Code, Section XI

1. Owner <u>Om</u> a	aha Public Pow	er District		Date <u>08/24/2</u>	<u>2005</u>		
444 S. 16th St	Name <u>reet. Mall Oma</u> Address	<u>ha. NE</u>		Sheet <u>1</u>	of	5	
2. Plant <u>Fort (</u>	Calhoun Station Name	L		Unit <u>NO. 1</u>			
<u>P.O. Box 550.</u>	Fort Calhoun Address	NE 68023				ver District zation P.O. No Jo	b No., etc.
3. Work Perfo	ormed by <u>Omat</u>	<u>a Public Power</u> Name	<u>District</u>	÷ 1	•	mp <u>N/A</u>	
See Above	Addr	ess		Expiration I	Date	N/A	
4. Identification	on of System_S	see attached She	eets				
		See att	ached Sheets				
5. (a) Applica	ble Constructio	on Code	19	Edition,Add	enda,		Code Case
(c) Applica	ble Edition of S ble Section XI on of Compone	Code Case(s)	ized for Repa	ir/Replacement Activ	vity 19 <u>98/2</u>	2000 Addenda	
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Corrected, Removed, or Installed	ASME Code Stamped (Yes or No)

Component	Manufacturer	Serial No.	Board No.	Other Identification	Built	Installed	or No)
See attached	Sheets						
	•		•	•	•	·	

7. Description of Work See attached sheets

8. Tests Conducted: Hydrostatic 🗆	Pneumatic 🗆	Nominal Oper	Deperating Pressure Exempt Test Temp°F	
Other 🗆 Pressu	re	_ psi	Test Temp	_°F
See attached sheets				
NOTE: Supplemental sheets in form of lists, ske	tches, or drawings n	nay be used, provide	ed (1) size is 8 1/2 in. x 11 in.,	

(2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at the top of this form.

(12/95) This form may be obtained from the Order Dept., ASME, 22 Law Drive, Box 2300, Fairfield, NJ 07007-.2300.

FORM NIS-2 (Back)

9. Remarks N/A

Applicable Manufacturer's Data Reports to be attached

CERTIFIC	ATE OF COMPLIANCE
I certify that the statements made in the report are code, Section XI.	correct and that this conforms to the requirements of the ASME
Type Code Symbol Stamp <u>N /A</u>	
Certificate of Authorization No. <u>N / A</u>	Expiration Date <u>N / A</u>
Signed A Coma Owner or Owner's Designee, Title Manager - Consinuering	Date aug 24, 2005, 15 th
	0
CERTIFICATE C	OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issu and the State or Province of Nebraska and employe	ed by the National Board of Boiler and Pressure Vessel Inspectors
of <u>Hartford, CT</u> Owner's Report during the period <u>OI/15/04</u> my knowledge and belief, the Owner has performed ex Report in accordance with the requirements of the ASM	aminations and taken corrective measures described in this Owner's
By signing this certificate neither the Inspector nor h the examinations and corrective measures described in	his employer makes any warranty, expressed or implied, concerning this Owner's Report. Furthermore, neither the Inspector nor his l injury or property damage or a loss of any kind arising from or
Inspector's Signature	Commissions <u>NB11047A, NJC NS 10094NE</u> National Board, State, Province, and Endorsements
Date, Aug 24 18 2005	-
,	

UNIT 1 COMMERCIAL OPS 09/26/1973

FT CALHOUN STATION P.O. BOX 550 FT CALHOUN, NE 68023

ASME COMPONENTS REPAIRED/REPLACED - FORT CALHOUN STATION DURING CYCLE 22 AND 2005 REFUELING OUTAGE

WORK	COMPONENT	CL.	SER. NO	MANUF.	NAT'L BOARD NO.	SYS.	WORK PERFORMED	APPLICABLE CONSTRUCTION CODE	YEAR BUILT	ASME CODE STAMP Y/N	REPAIR/ REPLACEMENT	TEST CONDUCTED
WO 15691-01	FC-2818	3	N/A	MCDONNELL MILLER	N/A	ccw	REPLACED FLOW SWITCH, PIPE, UNIONS, TEES	USAS B31.7 68 DRAFT	1971	N	REPLACEMENT	VT-2 (78PSI/70F)
WO 59951-01	RC-3B	2	N/A	N/A	N/A	AC-CCW	REPLACED PIPING	USAS B31.7 68 DRAFT	1970	N	REPLACEMENT	VT, PT, VT-2 (85PSI/AMBIENT)
WO 28155-01	HCV-2809A	3	4662202	FISHER	N/A	AC-CCW	REPLACED PLUG/STEM & SEAT RING	USAS B31.7 68 DRAFT	1973	N	REPLACEMENT	VT-2 (100PSI/59F)
WO 32851-01	HCV-2809B	3	N/A	FISHER	N/A	AC-CCW	REPLACED PLUG/STEM & SEAT RING	USAS B31.7 68 DRAFT	1973	N	REPLACEMENT	VT-2 (100PSI/59F)
WO 133994-01	HCV-489A	3	137451	FISHER	N/A	AC-CCW	REPLACED DISC/SHAFT	USAS B31.7 68 DRAFT	1973	N	REPLACEMENT	N/A
WO 133990-01	HCV-490B	3	137454	FISHER	N/A	AC-CCW	REPLACED DISC/SHAFT	USAS B31.7 68 DRAFT	1973	N	REPLACEMENT	N/A
WO 109379-01	AC-1A	3	74754	WHITLOCK	N/A	AC-RW	REPAIR TUBE SHEET & INSTALLED TUBE PLUGS	ASME III 68	1970	N	REPAIR	VT, MT VT-2 (88PSI/85F)
WO 148765-01/10	VARIOUS	1&2	N/A	PAUL-MUNROE		AC-CCW, CH, SI	REPLACED PAUL MUNROE SNUBBERS WITH LISEGA	ASME III 77	198 1	N	REPLACEMENT	VT-3
WO 162459-01	SI-188	1	N99640-00- 0001	CROSBY	N/A	SI-SDC	REPLACED VALVE	ASME III 89	2003	N	REPLACEMENT	VT-2 (225PSI/200F)
WO 170711-02	VA-8B	2	N/A	AMERICAN AIR FILTER	N/A	AC-CCW	REPLACED FLANGES	USAS B31.7 68 DRAFT	1970	N	REPLACEMENT	VT, PT, VT-2 (92PSI/58F) CC N-416-1
WO 170694-01	PCV-102-2	1	BL-06978	DRESSER	N/A	RC	MACHINED DISCS & BODY, REPLACED VALVE & FASTENERS	USAS B31.7 68 DRAFT	1970	N	REPLACEMENT	VT, VT-1, PT, VT-2 (2150PSI/426F)
WO 164996-02	FCV-269X	2	6910-95003- 5-1	COPES VULCAN	N/A	cvcs	REPLACED PLUG/STEM & BONNET NUT	USAS B31.7 68 DRAFT	1973	N	REPLACEMENT	VT-2 (55PSI/72F)
WO 149105-01	AC-10A	3	N/A	BYRON JACKSON	N/A	AC-RW	REPLACED PUMP (SERIES & TOP CASE) FASTENERS	USAS B31.7 68 DRAFT	1973	N	REPLACEMENT	N/A
WO 163393-02	CH-203	1	N/A	DRESSER	N/A	cvcs	REPLACED VALVE, PIPING, & U-BOLTS/NUTS	DRAFT P&V CODE 68	1973	1 1	REPAIR & REPLACMENT	VT, PT, VT-2 (2150PSI/430F)
NO 160715 01	PC 112 & PC 135		N/A	ORESSER	N/A	RC	REPLACED VALVE & PIPING	DRAFT PAV CODE 68	1969	N		VT, PT, VT-2 (2150PSI/430F)

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ASME COMPONENTS REPAIRED/REPLACED - FORT CALHOUN STATION DURING CYCLE 22 AND 2005 REFUELING OUTAGE

WORK					NAT'L BOARD			APPLICABLE	YEAR	ASME CODE	REPAIR/	
DOCUMENT	COMPONENT	CL.	SER. NO	MANUF.	NO.	SYS.	WORK PERFORMED	CONSTRUCTION CODE	BUILT	STAMP Y/N	REPLACEMENT	TEST CONDUCTED
WO 124108-02	HCV-335	2	J38869001	MASONEILAN	N/A	SI-LP	REPLACED VALVE & FASTENERS	USAS B31.7 68 DRAFT	1985	N	REPLACEMENT	N/A
WO 149754-01	SI-185	2	N/A	HANCOCK	N/A	sı	REPLACED VALVE & PIPING	ASME III 68	1971	N	REPLACEMENT	VT, PT, VT-2 (40PSI/64F)
WO 149757-01	SI-305	3	N/A	HANCOCK	N/A	SI	REPLACED VALVE & PIPING & FASTENERS	CONTRACT 763	1971	N	REPLACEMENT	VT, PT, VT-2 (40PSI/79F)
WO 113267-01	AC-101	3	32728	MISSION	N/A	AC-CCW	REPLACED VALVE & PIPING & FASTENERS	DRAFT P&V CODE 68	1971	N	REPLACEMENT	VT, MT, VT-2 (42PSI/60F)
WO 113268-01	AC-104	3	32730	MISSION	N/A	AC-CCW	REPLACED VALVE & PIPING & FASTENERS	DRAFT P&V CODE 68	1971	N		VT, MT, VT-2 (90PSI/64F)
WO 113269-01	AC-107	3	32729	MISSION	N/A	AC-CCW	REPLACED VALVE & PIPING	DRAFT P&V CODE 68	1971	N	REPLACEMENT	VT, MT, VT-2 (93PSI/62F)
WO 163395-02	HCV-312	2	N/A	VELAN	N/A	SI-LP	REPLACED VALVE, PIPING, & U-BOLTS/NUTS	DRAFT P&V CODE 68	1971	N	REPLACEMENT	VT, PT, VT-2 (1050PSI/78F)
WO 189500-01	SA-4B-1	3	N/A	N/A	N/A	DG-SA	REPLACED BUSHING	CONTRACT 763	1973	N	REPLACEMENT	N/A
WO 170494-02	MS-291	2	BN09110	DRESSER	N/A	MS	REPLACED DISC	ASME III 68	1973	N	REPLACEMENT	LEAK TEST
WO 143280-03	HCV-204	2	N/A	N/A	N/A	cvcs	REPLACE PIPE FITTINGS & FASTENERS	USAS B31.7 68 DRAFT	1973	N	REPLACEMENT	VT, PT, VT-2 (2150PSI/430F)
WO 196249	AC-4A & AC-4B	3	75377 & 75378	WHITLOCK	N/A	AC-CCW	REPLACED SUPPORTS	CONTRACT 763	1973	N	REPLACEMENT	VT, VT-3
WO 160708-01	RC-163	1	OP3-R-9954	KEROTEST	N/A	RC	REPLACED PIPE & FITTINGS	USAS B31.7 68 DRAFT	1973	N		VT, PT, VT-2 (2150PSI/430F)
WO 198362-02	SIS-8C	2	N/A	N/A	N/A	SI-CS	REPOSITIONED CLEVIS	CONTRACT 763	1973	N	REPAIR	VT, VT-3
WO 132395-03	HCV-425A	2	4662140	FISHER	N/A	AC-CCW	REPLACED PLUG/STEM & FASTENERS	ASME III 68	1973	N		
WO 160718-03	NOZZLE NEAR RC-104	1	N/A	N/A	N/A	RC		ASME III 65/W66	1970	N		VT, PT VT-2 (430F/2150PSI)
WO 202556-01	AC-12B	3	2427	S.P. KINNEY	N/A	AC-RW	REPLACED STRAINER	CONTRACT 763	1973	N	REPLACEMENT	N/A
WO 201075-01							MACHINED SEATING SURFACE & REPLACED					 ∨T, MT

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ASME COMPONENTS REPAIRED/REPLACED - FORT CALHOUN STATION DURING CYCLE 22 AND 2005 REFUELING OUTAGE

WORK	COMPONENT	CL.	SER. NO	MANUF.	NAT'L BOARD NO.	SYS.	WORK PERFORMED	APPLICABLE CONSTRUCTION CODE	YEAR BUILT	ASME CODE STAMP Y/N	REPAIR/ REPLACEMENT	
WO 175836-01	HCV-1041A	2	N/A	SCHUTTE KOERTING	N/A	MS	REPLACED FASTENERS	USAS B31.7 68 DRAFT	1973	N	REPLACEMENT	N/A
WO 177822-01	AE-1	MC	N/A	W.J WOOLLEY	N/A	AE	REPLACED FASTENERS	ASME III 68	1973	N	REPLACEMENT	VT-3
WO 169841-01	AC-108	3	64045-6	ALLIS CHALMERS	N/A	AC-CCW	REPLACED FASTENERS	USAS B31.7 68 DRAFT	1973	N	REPLACEMENT	N/A
WO 133999-01	HCV-490A	3	137453	FISHER	N/A	AC-CCW	REPLACED FASTENERS	USAS B31.7 68 DRAFT	1973	И	REPLACEMENT	N/A
WO 169080-02	RC-141	1	N/A	CROSBY	N/A	RC	REPLACED FASTENERS	USAS B31.7 68 DRAFT	1973	N	REPLACEMENT	N/A
WO 169070-02	RC-142	1	N/A	CROSBY	N/A	RC	REPLACED FASTENERS	USAS B31.7 68 DRAFT	1973	N	REPLACEMENT	N/A
WO 188897-01	AC-8	3	74556	WHITLOCK	N/A	AC-SFP	REPLACED FASTENERS	ASME III 68	1973	N	REPLACEMENT	N/A
WO 170494-02	MS-291	2	BN09110	DRESSER	N/A	MS	REPLACED FASTENERS	USAS B31.7 68 DRAFT	1973	N	REPLACEMENT	LEAK TEST
WO 126182-01	RC-3A-M-LO-1	2	N/A	BERLIN CHAPMAN	N/A	AC-CCW	REPLACED FASTENERS	USAS B31.7 68 DRAFT	1973	N	REPLACEMENT	N/A
WO 177085-01	RC-3C-M-LO-1	2	N/A	BERLIN CHAPMAN	N/A	AC-CCW	REPLACED FASTENERS	USAS B31.7 68 DRAFT	1973	N	REPLACEMENT	N/A
WO 200521-06	VA-289	2	N/A	XOMOX	N/A	VA-CON	REPLACED FASTENERS	USAS B31.7 68 DRAFT	1973	N	REPLACEMENT	LEAK TEST
WO 177675-01	AC-12A	3	2426	S.P KINNEY	N/A	AC-RW	REPLACED FASTENERS	USAS B31.7 68 DRAFT	1973	N	REPLACEMENT	N/A
WO 202857-01	RCS-7	1	N/A	N/A	N/A	RC	REPLACED FASTENERS	USAS B31.7 68 DRAFT	1973	N	REPLACEMENT	VT-3
WO 208704-01	RC-4	1	66602	CE	20852	RC	REPLACED FASTENERS	ASME III 65W66	1970	Y	REPLACEMENT	N/A