

August 25, 2005

Mr. Ronnie L. Gardner, Manager  
Site Operations and Regulatory Affairs  
Framatome ANP  
3315 Old Forest Road  
Lynchburg, VA 24501

SUBJECT: DRAFT SAFETY EVALUATION FOR TOPICAL REPORT BAW-10243(P),  
"STATISTICAL FUEL ASSEMBLY HOLD DOWN METHODOLOGY," FOR  
REVIEW (TAC NO. MC4531)

Dear Mr. Gardner:

By letter dated September 21, 2004, Framatome ANP (FANP) submitted Topical Report (TR) BAW-10243(P), "Statistical Fuel Assembly Hold Down Methodology" to the U.S. Nuclear Regulatory Commission (NRC) staff for review. Enclosed for FANPs review and comment is a copy of the NRC staff's draft safety evaluation (SE) for the TR.

Pursuant to Section 2.390 of Title 10 of the *Code of Federal Regulations* (10 CFR), we have determined that the enclosed draft SE does not contain proprietary information. However, we will delay placing the draft SE in the public document room for a period of 10 working days from the date of this letter to provide you with the opportunity to comment on the proprietary aspects. If you believe that any information in the enclosure is proprietary, please identify such information line-by-line and define the basis pursuant to the criteria of 10 CFR 2.390. After 10 working days, the draft SE will be made publicly available, and an additional 10 working days are provided to you to comment on any factual errors or clarity concerns contained in the draft SE. The final SE will be issued after making any necessary changes and will be made publicly available. The NRC staff's disposition of your comments on the draft SE will be discussed in the final SE.

R. Gardner

-2-

To facilitate the NRC staff's review of your comments, please provide a marked-up copy of the draft SE showing proposed changes and provide a summary table of the proposed changes.

If you have any questions, please contact Michelle C. Honcharik at 301-415-1774.

Sincerely,

**/RA by D. Collins for /**

Robert A. Gramm, Chief, Section 2  
Project Directorate IV  
Division of Licensing Project Management  
Office of Nuclear Reactor Regulation

Project No. 728

Enclosure: Draft SE

R. Gardner

-2-

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DISTRIBUTION:

**PUBLIC (No DPC for 10 working days)**

PDIV-2 Reading

RidsNrrDlpmLpdiv (HBerkow)

RidsNrrDlpmLpdiv2 (RGramm)

RidsNrrPMMHonchariik

RidsNrrLADJohnson

RidsOgcRp

RidsAcrcAcnwMailCenter

FAkstulewicz

PClifford

RidsNrrDlpmLpdiv1 (DTerao)

**ADAMS ACCESSION NO.: ML052370440**

**NRR-043**

**\*No substantive changes**

| OFFICE | PDIV-1/PM  | PDIV-1/LA | SRXB-A/SC*   | PDIV-1/SC | PDIV-2/SC              | PDIV/D  |
|--------|------------|-----------|--------------|-----------|------------------------|---------|
| NAME   | MHoncharik | DJohnson  | FAkstulewicz | DTerao    | DCollins for<br>RGramm | HBerkow |
| DATE   | 8/19/05    | 8/18/05   | 7/15/05      | 8/19/05   | 8/23/05                | 8/23/05 |

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DRAFT SAFETY EVALUATION BY THE OFFICE OF NUCLEAR REACTOR REGULATION

TOPICAL REPORT BAW-10243(P)

"STATISTICAL FUEL ASSEMBLY HOLD DOWN METHODOLOGY"

FRAMATOME ANP

PROJECT NO. 728

1     1.0     INTRODUCTION AND BACKGROUND  
2

3     By letter dated September 21, 2004 (Reference 1), as supplemented by letter dated April 15  
4     and July 5, 2005 (References 2 and 3), Framatome ANP (FANP) requested review and  
5     approval of topical report (TR) BAW-10243(P), "Statistical Fuel Assembly Hold Down  
6     Methodology." The TR describes a statistical methodology to calculate net assembly holddown  
7     (NHD) force. Employing a probabilistic (Monte-Carlo) propagation of uncertainties, the  
8     statistical methodology is used to demonstrate that the fuel assembly design provides sufficient  
9     net downward force to counteract the vertical hydraulic lift force created by the core flow rate so  
10    that the fuel assembly remains in a seated position during normal operation and anticipated  
11    transients. Current methods employ a deterministic treatment of uncertainties which may lead  
12    to actual fuel assembly compressive forces greater than necessary (to counteract uplift forces),  
13    which could promote assembly distortion.  
14

15    2.0     REGULATORY EVALUATION  
16

17    Regulatory guidance for the review of fuel system designs and adherence to applicable Title 10  
18    of the *Code of Federal Regulations* (10 CFR), Part 50, Appendix A, General Design Criteria  
19    (GDC) is provided in NUREG-0800, "Standard Review Plan for the Review of Safety Analysis  
20    Reports for Nuclear Power Plants" (SRP), Section 4.2, "Fuel System Design" (Reference 4). In  
21    accordance with SRP Section 4.2, the objectives of the fuel system safety review are to provide  
22    assurance that:  
23

- 24    a.     the fuel system is not damaged as a result of normal operation and anticipated  
25    operational occurrences (AOOs),  
26    b.     fuel system damage is never so severe as to prevent control rod insertion when it is  
27    required,  
28    c.     the number of fuel rod failures is not underestimated for postulated accidents, and  
29    d.     coolability is always maintained.  
30

31    To meet the requirements of GDC 10 as it relates to Specified Acceptable Fuel Design Limits  
32    for normal operation, including AOOs, fuel system damage criteria should be given for all  
33    known damage mechanisms. SRP Section 4.2.II.A.1.(g) states:

1            *Worst-case hydraulic loads for normal operation should not exceed the holddown*  
2            *capability of the fuel assembly (either gravity or holddown springs). Hydraulic loads for*  
3            *this evaluation are reviewed as described in SRP Section 4.4.*  
4

5            The NRC staff's review of BAW-10243(P) ensures that application of the statistical fuel  
6            assembly holddown (SHD) methodology to fuel assembly designs will satisfy this regulatory  
7            criteria at a 95/95 percent level of protection and confidence.  
8

### 9            3.0    TECHNICAL EVALUATION

10  
11           The net force on the fuel assembly consists of the downward force of the fuel assembly  
12           holddown spring, the downward force of the weight of the fuel assembly, the upward buoyancy  
13           force of the water, and the upward force imposed on the fuel assembly by the coolant flow. The  
14           fundamental equation for calculating NHD force in BAW-10243(P) is identical to those  
15           employed for current fuel assembly designs. In response to a request for additional information  
16           (RAI) concerning the pedigree of these governing equations (RAI #5, Reference 2), FANP  
17           responded that the governing equations "are identical in form for both the deterministic and  
18           statistical analyses" and that the "difference in application is the propagation of uncertainties  
19           through the equations." In response to RAI #2b (Reference 2), FANP stated that the  
20           fundamental equation "has been used by Framatome ANP for deterministic calculations and  
21           contains all the axial forces acting on the fuel assembly." Further, FANP states that the "SHD  
22           methodology provides a means of statistically accommodating uncertainties that avoids the  
23           overly-conservative compounding of uncertainties that can lead to excessive forces on the fuel  
24           assembly design that could potentially lead to distortion." Based on review of Section 4.0 of  
25           BAW-10243(P) and response to these RAIs, the NRC staff finds the governing equations used  
26           to calculate NHD force acceptable, because the equations account for all the axial forces.  
27

28           Section 9.0 of BAW-10243(P) defines the analysis process for determining the NHD force using  
29           the probabilistic methods. The first step is defining the statepoints for evaluation, which is  
30           discussed in Section 6.0 of BAW-10243(P). A series of statepoints covering a wide range of  
31           plant operating conditions at different burnup steps are investigated in order to identify the  
32           limiting statepoint. Limiting statepoints often include (1) isothermal reactor coolant pump  
33           startup (e.g., 85 EF) at end-of-life, and (2) steady-state design overpower (e.g., 125 percent) full  
34           flow conditions at end-of-life. When the core is composed of different fuel designs, the limiting  
35           fuel assembly for each fuel design will be determined for each of the statepoints.  
36

37           The next analytical step is to quantify the nominal value and uncertainty distribution for each of  
38           the variables and propagate the uncertainties. FANP noted that the propagation of  
39           uncertainties technique was initially reviewed and approved by the NRC staff for departure from  
40           nucleate boiling (DNB) analyses in BAW-10170P-A (Reference 5). Similar to BAW-10170P-A,  
41           the input variable uncertainties are assumed to be either normally or uniformly distributed.  
42           Section 5.0 of BAW-10243(P) states "if the normal distribution cannot be verified for a given  
43           uncertainty, the uniform distribution can be conservatively substituted for propagation." In  
44           response to an RAI on the treatment of uncertainties (RAI #1, Reference 2), FANP stated that  
45           the normal distribution is verified with the standard D prime test which requires a sample size of  
46           at least 50. The NRC staff has previously approved the use of the D prime normality test  
47           (Section 2.2 of Reference 5).

1 In response to an RAI (Reference 3), FANP identified that the W test may be used to verify  
2 normality on smaller data sets (< 50 data). This approach is consistent with NUREG-1475. In  
3 a supplemental description of the methodology (Reference 3), FANP also mentioned that a data  
4 set could be propagated as normal, even if this data set failed a normality check, provided the  
5 measured standard deviation was penalized by the ratio (3.5/3.0). Based upon the information  
6 presented in Reference 3 that FANP's approach is consistent with NUREG-1475, the NRC staff  
7 finds this approach acceptable.

8  
9 In its response to a request for further information on the treatment of uncertainties, FANP  
10 submitted supplemental information (Reference 3). In FANP's response, the treatment of  
11 variable uncertainties with data and without data is defined. A protection level of 95 percent for  
12 any given variable uncertainty is the standard requirement and part of the basis for the  
13 propagation of uncertainties methodology. Note that a less strict application is credited for  
14 dimensional tolerances (i.e., assumed 3  $\sigma$  distribution). This is judged acceptable, based upon  
15 tight manufacturing techniques, as supported by the data provided for fuel assembly height and  
16 spring height (Reference 3). FANP's supplemental text also describes the conservative  
17 treatment of skewed, biased, or uneven variable uncertainties.

18  
19 In response to an RAI concerning the use of a nominal fuel assembly weight with no uncertainty  
20 (RAI #7, Reference 2), FANP provided measured data demonstrating that the variability was  
21 insignificant. Based on this data, the NRC staff finds the use of a nominal fuel assembly weight  
22 acceptable.

23  
24 In response to an RAI concerning an adjustment of assembly pressure drop based on flow ratio  
25 (RAI #9, Reference 2), FANP stated that the fuel assembly hydraulic resistance, at a given  
26 statepoint, could be corrected for the small variations in core volumetric flow. FANP also stated  
27 that small variations in the inlet temperature, at a given statepoint, could be adjusted by a  
28 simple density ratio. Based on this response, the NRC staff accepts the methods used to  
29 adjust inlet temperature and hydraulic resistance over the small range of propagation around  
30 the base case for a given statepoint.

31  
32 The third analytical step is to perform a hydraulic evaluation of the core using an NRC-approved  
33 thermal-hydraulic code. The core is modeled with the plant-specific fuel cycle core  
34 configuration, including the inlet flow distribution applicable to the plant design, to obtain the  
35 pressure drop across the various fuel assemblies (RAI #6, Reference 2).

36  
37 The final analytical step is to use the propagation model to determine the NHD force for each  
38 fuel assembly design at each of the statepoints. From these calculated values, the minimum  
39 NHD value with the statistical protection at the 95 percent level with 95 percent protection is  
40 selected. For example, the minimum NHD force applying a population of 10,000 data points,  
41 results in the following 95/95 level of protection,

$$42 \quad \text{NHD}_{95/95} = \text{NHD}_{\text{mean}} - 1.67 (\sigma_{\text{NHD}})$$

43  
44  
45 The fuel assembly design has adequate hold down when the limiting condition 95/95 NHD is  
46 positive.

1 In response to an RAI concerning the application of the SHD methodology to non-FANP fuel  
2 designs (RAI #8, Reference 2), FANP stated that the non-FANP vendor or the utility would be  
3 required to furnish sufficient information on the non-FANP fuel design for the SHD methodology  
4 to be applied. If sufficient information was unavailable, FANP would incorporate conservative  
5 assumptions to ensure that at least a 95/95 level of protection was maintained.

6  
7 **4.0 CONCLUSION**

8  
9 Based upon a review of the methods described in BAW-10243(P) (Reference 1) and in  
10 response to RAIs (References 2 and 3), the NRC staff finds the SHD methodology acceptable.

11  
12 **5.0 REFERENCES**

- 13  
14 1. Letter from J. F. Mallay (FANP) to U.S. Nuclear Regulatory Commission, "Request for  
15 Review and Approval of BAW-10243(P) 'Statistical Fuel Assembly Hold Down  
16 Methodology,'" dated September 21, 2004. Agencywide Documents Access and  
17 Management System (ADAMS) Accession No. ML042960502.  
18  
19 2. Letter from J. S. Holm (FANP) to U.S. Nuclear Regulatory Commission, "Response to a  
20 Request for Additional Information Regarding BAW-10243(P), Revision 0, 'Statistical  
21 Fuel Assembly Hold Down Methodology,'" dated April 15, 2005. ADAMS Accession  
22 No. ML051090330.  
23  
24 3. Letter from R. L. Gardner (FANP) to U.S. Nuclear Regulatory Commission, "Additional  
25 Information for the Review of BAW-10243(P), Revision 0, 'Statistical Fuel Assembly  
26 Hold Down Methodology,'" dated July 5, 2005. ADAMS Accession No. ML051890342.  
27  
28 4. NUREG-0800, "Standard Review Plan for the Review of Safety Analysis Reports for  
29 Nuclear Power Plants," Section 4.2, "Fuel System Design," Draft Revision 3, April 1996.  
30  
31 5. Letter from U.S. Nuclear Regulatory Commission to J. H. Taylor (B&W), "Acceptance for  
32 Referencing of Topical Report BAW-10170P, 'Statistical Core Design for Mixing Vane  
33 Cores', Dated September 1987," September 14, 1988. ADAMS Legacy Library  
34 Accession No. 8809200162.  
35

36 Principal Contributor: P. Clifford

37  
38 Date: August 25, 2005