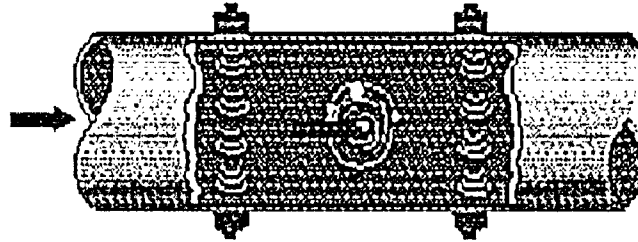


Enclosure 2

Non-Proprietary Version

**Supporting Material for NRC Meeting Regarding
CROSSFLOW Ultrasonic Flow Measurement System Status**



CROSSFLOW Ultrasonic Flow Measurement System

**CROSSFLOW Status Update
September 12, 2005**

CROSSFLOW Status Update

- Meeting Objectives:
 - Address Reactor Systems Branch questions to facilitate review and approval of pending plant-specific LARs
 - Discuss guidance to achieve acceptable plant-specific implementation
 - Concur on CROSSFLOW X-Beam topical report review activities
 - Update the NRC on the status of CROSSFLOW Generic Action Plan (GAP) initiatives

CROSSFLOW Status Update

- Agenda
 - History/Background Non-proprietary
 - Overview of CROSSFLOW Proprietary
 - Reactor Systems Branch Questions Proprietary
 - WOG CROSSFLOW Task Force User Guidelines Proprietary
 - Status of CROSSFLOW Phase 2 GAP Initiatives Proprietary
 - Phase 3 GAP Initiatives Proprietary

History/Background

CROSSFLOW Status Update

- CROSSFLOW Topical Reports
 - CENPD-397-P-A, Rev. 1, “Improved Flow Measurement Accuracy Using CROSSFLOW Ultrasonic Flow Measurement Technology”, May 2000
 - This is the licensing basis document for CROSSFLOW technology.
 - WCAP-15689-P, Rev. 1, “Evaluation of Transit-Time and Cross-Correlation Ultrasonic Flow Measurement Experience with Nuclear Plant Feedwater Flow Measurement”, September 2002
 - Submitted at the request of the NRC to provide information relative to Caldon Report ER-262, “Effects of Velocity Profile Changes Measured In-Plant on Feedwater Flow Measurement Systems ”.
 - WCAP-16163-P, Rev. 0, “CROSSFLOW Ultrasonic Flow Measurement System, X-Beam Modification”, February 2005
 - Currently under NRC review.

CROSSFLOW Status Update

- Recent CROSSFLOW Vendor Communications
 - Signal Interference
 - TB-03-6, "CROSSFLOW Ultrasonic Flow Measurement System Signal Issues", September 5, 2003.
 - NSAL-03-12, "CROSSFLOW Ultrasonic Flow Measurement System Flow Signal Interference Issues", December 5, 2003.
 - Configuration/Alignment Sensitivity Observations
 - TB-04-4, "Information Regarding Recent CROSSFLOW Ultrasonic Flow Measurement System Performance Observations", February 12, 2004

Start of Proprietary Meeting

Proprietary CROSSFLOW Discussions

Overview of CROSSFLOW

CROSSFLOW System

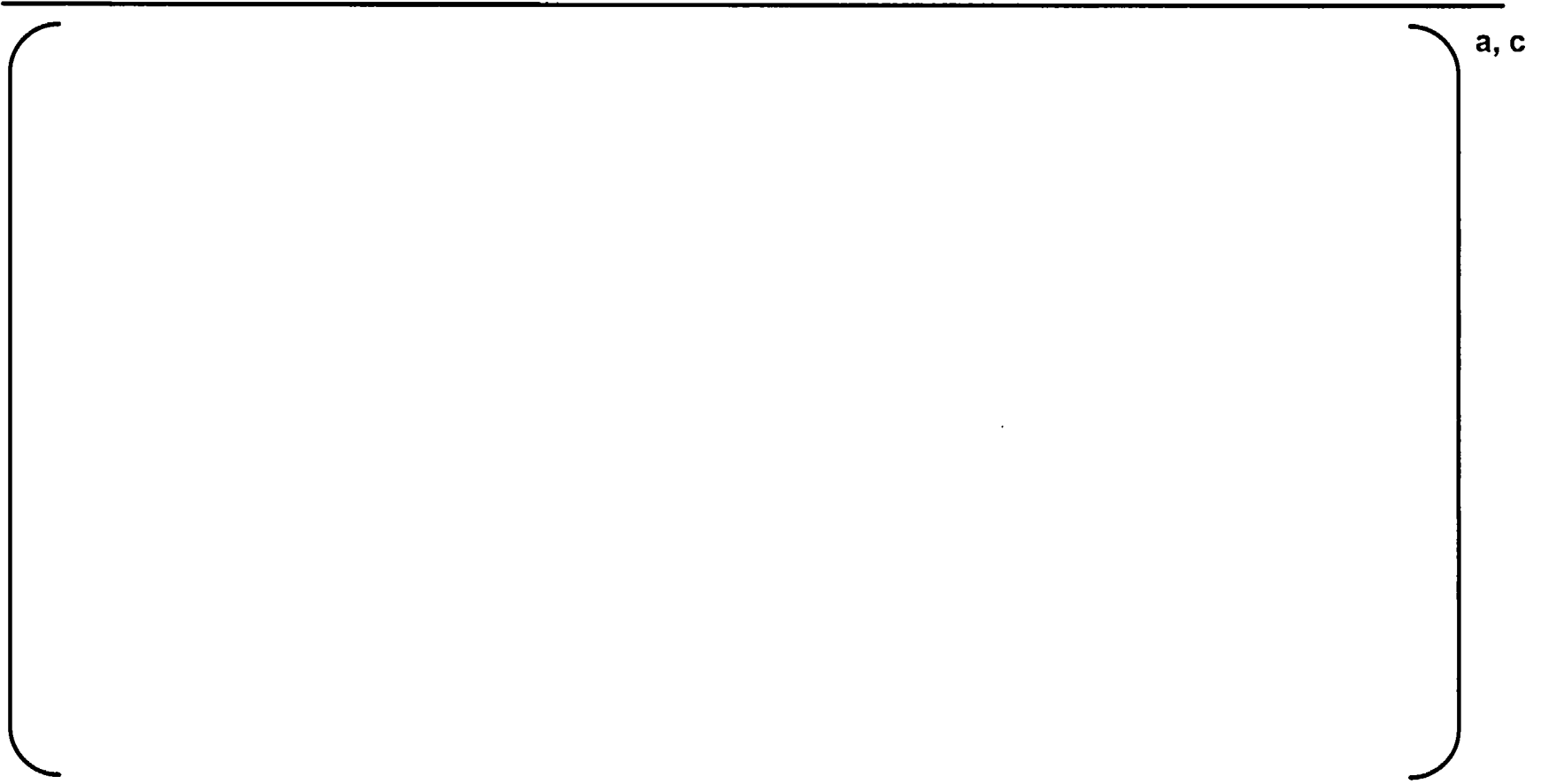
- Ultrasonic flow measurement based on cross correlation technology
- Provides an independent feed water flow measurement
 - Does not replace existing plant instrumentation
 - Used in conjunction with other plant instrumentation
- 40 CROSSFLOW systems for feed water flow measurement are in operation globally by 20 utilities
 - MUR Appendix K power uprate installations (11 in the USA)
 - Venturi power recovery installations (6 in the USA)
 - Over 100 plant-years of service experience

CROSSFLOW Implementation and Operation

- Establish plant baseline
 - Installation procedures provide rigorous approach for establishing installation baseline
- System operation – alarms and diagnostics
 - Continuous monitoring of system performance
 - System is designed to recognize unacceptable performance and alert users through system alarms
- Periodic surveillance and maintenance
 - Provided in vendor documentation and summarized in WOG CTF guidelines
- Operating experience
 - CROSSFLOW performance is consistent with the design and licensing basis

Reactor Systems Branch Questions

Stable Flow measurement



WOG CROSSFLOW Task Force User Guidelines

CROSSFLOW Status Update



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Status of CROSSFLOW Phase 2 GAP Initiatives

CROSSFLOW Status Update

- The following Generic Action Plan (GAP) Phase 2 Initiatives were established:



CROSSFLOW Status Update



CROSSFLOW Status Update



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CROSSFLOW Status Update



Phase 3 GAP Initiatives

CROSSFLOW Status Update

- Phase 3 GAP Initiatives



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Summary

CROSSFLOW Status Update

- Summary
 - The combined efforts of the WOG CTF and W/AMAG have improved processes for implementing and operating the CROSSFLOW system in plant-specific installations
 - These efforts continue to ensure that CROSSFLOW systems are operating consistent with their licensing and design basis
 - Plant-specific LARs for Fort Calhoun and Calvert Cliffs are consistent with the approved CROSSFLOW base topical/SER and there are no open issues that should delay the approvals