

P.O. Box 63 Lycoming, New York 13093

July 26, 2005 NMP1L 1968

U.S. Nuclear Regulatory Commission ATTN: Document Control Desk Washington, D.C. 20555-0001

SUBJECT: Nine Mile Point Unit 1 Docket No. 50-220 Facility Operating License No. DPR-63

2005 Owner's Activity Report for Inservice Examinations

Gentlemen:

Pursuant to 10 CFR 50.55a, Nine Mile Point Nuclear Station, LLC (NMPNS) is submitting the 2005 Owner's Activity Report for Inservice Examinations for Nine Mile Point Unit 1. The report summarizes the results of examinations performed during the Second Period of the Third Ten-Year Interval, December 26, 2002, through December 25, 2006, including those conducted during Refueling Outage Eighteen (RFO-18). This report closes out the Second Inservice Inspection Period.

This report meets the requirements of American Society of Mechanical Engineers (ASME) Code Case N-532-1, approved for use by Regulatory Guide 1.147, "Inservice Inspection Code Case Acceptability, ASME Section XI, Division 1," Revision 13.

Very truly yours,

Hiller CHoht

William C. Holston Manager Engineering Services

WCH/RF Attachment

cc: Mr. S. J. Collins, NRC Regional Administrator, Region I
 Mr. G. K. Hunegs, NRC Senior Resident Inspector
 Mr. T. G. Colburn, Senior Project Manager, NRR (2 copies)

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Constellation Energy Group

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Nine Mile Point Nuclear Station

Nine Mile Point Nuclear Station, LLC P.O. Box 63 Lake Road Lycoming, New York 13093

THIRD INSERVICE INSPECTION INTERVAL SECOND INSERVICE INSPECTION PERIOD 2005 OWNER'S ACTIVITY REPORT FOR RFO-18 INSERVICE EXAMINATIONS

Prepared For

Nine Mile Point Nuclear Station P.O. Box 63 Lycoming, New York 13093

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Commercial Service Date:

NRC Docket Number:

Document Number:

Revision Number:

Date: June 28, 2005

50-220

December 26, 1969

NMP1-OAR-003-018

6-28.05 Prepared by erson - ISI Program Manager

Approved by:

Mohamed N Khan – Acting General Supervisor Enginéering Programs

	Nine Mile Point Nuclear Station Unit 1	NMP1-OAR-003-18
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		RECORD OF	REVISION
REVISION No.	DATE	AFFECTED PAGES	REASON FOR REVISION
00	June 28, 2005	Entire Document	Initial issue of Owner's Activity Report for ASME Section XI Inservice Inspection, Risk-Informed Inspection and Containment Inservice Examinations in accordance with the requirements of ASME Code Case N-532-1.

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ABSTRACT

This Owner's Activity Report summarizes the results of the Nine Mile Point Nuclear Station (NMPNS), Unit 1, American Society of Mechanical Engineers (ASME) Section XI Inservice Inspection, Risk-Informed Inspection and Containment Inservice Examinations performed during Refueling Outage Eighteen (RFO-18), from March 21, 2005 through April 28, 2005, and the last outage of the Second Inservice Inspection Period that started on 26 December 2002 and is scheduled to end on 25 December 2006. This Owner's Activity Report closes out the Second Inservice Inspection Period.

As an alternate to the requirements of the ASME, Boiler and Pressure Vessel Code (B&PVC), Section XI, Article IWA-6000, NMPNS is implementing ASME Code Case N-532-1, "Alternative Requirements to Repair and Replacement Documentation Requirements and Inservice Summary Report Preparation and Submission as Required by IWA-4000 and IWA-6000, Section XI, Division 1". Regulatory Guide 1.147, Revision 13, approved ASME Code Case N-532-1 for use. This Report complies with the requirements of Code Case N-532-1 and the conditions identified in RG 1.147.

OWNER'S ACTIVITY REPORTS - FORM OAR-1

Owner's Activity Reports Form OAR-1 were prepared and certified upon completion of the Nine Mile Point Unit 1, 2005 refueling outage (RFO-18) examination activity in accordance with the following inspection plans and schedules:

- NMP1-ISI-003, Third Inservice Inspection Plan and Schedule
- NMP1-RI-ISI-003, Risk-Informed Inspection Plan and Schedule
- NMP1-IWE-003, First Containment Inservice Inspection Plan and Schedule.

In addition to the Owner's Activity Report, Form OAR-1, the following Tables are also included:

- a. Abstract of Examinations and Tests, Table 1, provides such information as ASME Code Examination Category, Total Examinations Required for the Inspection Interval, Total Examinations Required for this Period, Total Examinations Credited (%) for this Period, Total Examinations Credited (%) to Date for the Interval, and any remarks that may be applicable to each Examination Category.
- b. Items with Flaws or Relevant Conditions that Require Evaluation for Continued Service, Table 2, provides a listing of item(s) with flaws or relevant conditions that required evaluation to determine acceptability for continued service, whether or not the flaw or relevant condition was discovered during a scheduled examination or test, and provides such information as Examination Category, Examination Item Number, Item Description, Flaw Characterization (as required by IWA-3300), and whether the flaw or relevant condition was found during a scheduled Section XI examination or test.
- c. Abstract of Repairs, Replacements or Corrective Measures Required for Continued Service, Table 3, identifies those items containing flaws or relevant conditions that exceeded the ASME Section XI acceptance criteria (IWX-3000) or in the case of supports IWF-3000 acceptance criteria; even though the discovery of the flaw or relevant condition that necessitated the repair, replacement or corrective measure, may not have resulted from an examination or test required by Section XI, and provides such information as Code Class, whether the item is a repair, replacement or corrective action, item description, description of work, if the flaw or relevant condition was found during a scheduled Section XI Examination or test, date completed and the repair replacement plan number.

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In accordance with ASME Section XI, IWB-2412 (a), IWC-2412, IWD-2412 and IWE-2412(a), and with the exception of the examinations that may be deferred until the end of the inspection interval as specified in Table IWB-2500-1, IWC-2500-1, IWD-2500-1, IWF-2500-1 and IWE-2500-1, including those examinations which NMPNS has requested and received approval in the form of relief request, the required examinations in each examination category have been completed for the Second Inservice Inspection Period in accordance with Tables IWB-2412-1, IWC-2412-1, IWD-2412-1, and IWE-2412-1.

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FORM OAR-1 OWNER'S ACTIVITY REPORT As required by the provisions of the ASME Code Case N-532-1
Report Number NMP1-OAR-003-18
Owner <u>Nine Mile Point Nuclear Station, LLC, P.O. Box 63 Lake Road, Lycoming, New York 13093</u> (Name and Address of Owner)
Plant Nine Mile Point Nuclear Station, P. O. Box 63, Lycoming, New York 13093 (Name and Address of Plant)
Plant Unit Commercial Service Date <u>December 26, 1969</u> Refueling Outage Number_RFO-18
Current Inspection Interval Third Inservice Inspection Interval – December 26, 1999 to December 25, 2009 (1st, 2nd, 3rd, 4th, Other)
Current Inspection Period <u>Second Inservice Inspection Period – December 26, 2002 to December 25, 2006</u> (1st, 2nd, 3rd)
Edition and Addenda of Section XI applicable to the Inspection Plan 1989 Edition, No Addenda
Date and Revision of Inspection Plan NMP1-ISI-003, Revision 03, Dated August 6, 2003 Edition and Addenda of ASME Section XI applicable to Repairs and Replacements, if different than the Inspection Plan N/A
CERTIFICATE OF CONFORMANCE
I certify that the statements made in this Owner's Activity Report are correct, and that the examinations, tests, repairs, replacements, evaluations and corrective measures represented by this report conform to the requirements of Section XI.
Certificate of Authorization No. <u>N/A</u> (If applicable) Expiration Date <u>N/A</u>
Signed <u>MOHAMED</u> KHAN <u>H.Ch.</u> (General Supervisor - Engineering Programs) Date <u>6/28/05</u>
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of <u>N/A</u> and employed by <u>ABSG Consulting Inc.</u> of <u>Houston, Texas 77060</u> have inspected the items described in this Owner's Activity Report, during the period <u>03/21/05</u> to <u>04/28/05</u> , and state that to the best of my knowledge and belief, the Owner has performed all activities represented by this report in accordance with the requirements of Section XI.
By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations, tests, repairs, replacements, evaluations and corrective measures described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Commissions 10195 N. I Inspector's Signature National Board, State, Province, and Endorsements

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Date 4-29-05

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FORM OAR-1 OWNER'S ACTIVITY REPORT As required by the provisions of the ASME Code Case N-532-1
Report Number NMP1-OAR-003-18
Owner <u>Nine Mile Point Nuclear Station, LLC, P.O. Box 63 Lake Road, Lycoming, New York 13093</u> (Name and Address of Owner)
Plant Nine Mile Point Nuclear Station, P. O. Box 63, Lycoming, New York 13093 (Name and Address of Plant)
Plant Unit Commercial Service Date <u>December 26, 1969</u> Refueling Outage Number_ <u>RFO-18_</u>
Current Inspection Interval Third Inservice Inspection Interval – December 26, 1999 to December 25, 2009 (1st, 2nd, 3rd, 4th, Other)
Current Inspection Period <u>Second Inservice Inspection Period – December 26, 2002 to December 25, 2006</u> (1st, 2nd, 3rd)
Edition and Addenda of Section XI applicable to the Inspection Plan1989 Edition, No Addenda
Date and Revision of Inspection Plan NMP1-RI-ISI-003, Revision 01, Dated December 30, 2003 Edition and Addenda of ASME Section XI applicable to Repairs and Replacements, if different than the Inspection Plan N/A
CERTIFICATE OF CONFORMANCE
I certify that the statements made in this Owner's Activity Report are correct, and that the examinations, tests, repairs, replacements, evaluations and corrective measures represented by this report conform to the requirements of Section XI.
Certificate of Authorization NoN/A Expiration DateN/A
Signed MOHAMED KHAN M.Icha Date 1/28/05
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of <u>N/A</u> and employed by <u>ABSG Consulting Inc.</u> of <u>Houston, Texas</u> <u>77060</u> have inspected the items described in this Owner's Activity Report, during the period <u>03/21/05</u> to <u>04/28/05</u> , and state that to the best of my knowledge and belief, the Owner has performed all activities represented by this report in accordance with the requirements of Section XI.
By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations, tests, repairs, replacements, evaluations and corrective measures described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Commissions10195N.I Inspector's SignatureNational Board, State, Province, and Endorsements
Date 6-29-05

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FORM OAR-1
OWNER'S ACTIVITY REPORT
As required by the provisions of the ASME Code Case N-532-1
Report Number NMP1-OAR-003-18
Owner <u>Nine Mile Point Nuclear Station, LLC, P.O. Box 63 Lake Road, Lycoming, New York 13093</u> (Name and Address of Owner)
Plant Nine Mile Point Nuclear Station, P. O. Box 63, Lycoming, New York 13093 (Name and Address of Plant)
Plant Unit Commercial Service Date <u>December 26, 1969</u> Refueling Outage Number_ <u>RFO-18_</u>
Current Inspection Interval First Containment Inspection Interval - December 26, 1999 to December 25, 2009 (1st, 2nd, 3rd, 4th, Other)
Current Inspection Period Second Inservice Inspection Period – December 26, 2002 to December 25, 2006 (1st, 2nd, 3rd)
Edition and Addenda of Section XI applicable to the Inspection Plan <u>1998 Edition, No Addenda</u>
Date and Revision of Inspection Plan <u>NMP1-IWE-003, Revision 03, Dated August 6, 2003</u> Edition and Addenda of ASME Section XI applicable to Repairs and Replacements, if different than the Inspection Plan N/A
CERTIFICATE OF CONFORMANCE I certify that the statements made in this Owner's Activity Report are correct, and that the examinations, tests, repairs, replacements, evaluations and corrective measures represented by this report conform to the requirements of Section XI.
Continents of Authorization No. N/A
Certificate of Adultifization No. INA (If applicable) (If applicable) Signed
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of <u>N/A</u> and employed by <u>ABSG Consulting Inc.</u> of <u>Houston, Texas</u> 77060 have inspected the items described in this Owner's Activity Report, during the period <u>03/21/05</u> to <u>04/28/05</u> , and state that to the best of my knowledge and belief, the Owner has performed all activities represented by this report in accordance with the requirements of Section XI.
By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations, tests, repairs, replacements, evaluations and corrective measures described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Commissions 10105 N.L

Inspector's Signature

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Commissions 10195 N. I National Board, State, Province, and Endorsements

Date 6-29-05

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TABLE 1
ABSTRACT OF EXAMINATION AND TESTS
As required by the provisions of the ASME Code Case N-532-1

CODE EXAMINATION CATEGORY	TOTAL EXAMINATIONS REQUIRED FOR INTERVAL	*TOTAL EXAMINATIONS REQUIRED FOR THIS PERIOD	TOTAL EXAMINATIONS CREDITED (%) FOR THE PERIOD	TOTAL EXAMINATIONS CREDITED (%) TO DATE FOR THE INTERVAL	REMARKS
B-A	42	4	4 - 100%	12 - 28.6%	Deferral Permissible
B-D	80	28	28 -100%	50 - 62.5%	Deferral Permissible
B-G-1	411	135	126 - 93.3%	269 - 65.5%	Deferral Permissible
B-G-2	95	33	33 - 100%	74 - 67%	
в-К	11	3	3 - 100%	6 - 54.5%	CC N-509 ·
B-L-2	1	1	0 - 0.0%	0-0.0%	Deferral Permissible, When Disassembled
B-M-1	1	1	0-0.0%	0-0.0%	Deferral Permissible
B-M-2	23	9	9 – 100%	13 - 56.5%	Deferral Permissible, When Disassembled
B-N-1	99	44	44 -100%	52 - 52.5%	Note 1
B-N-2	28	14	14 - 100%	19-67.9%	Deferral Permissible
B-0	8	5	5 - 100%	5 - 62.5%	Deferral Permissible
C-A	4	1	1 - 100%	2 - 50.0%	
C-B	4	1	1 - 100%	2 - 50.0%	
C-C	32	10	10 - 100%	20-62.5%	CC N-509
C-G	21	10	5 - 50%	11 - 52.4%	RR-ISI-7, When Disassembled
D-A	25	5	5 -100%	13 - 52.0%	CC-N-509
F-A	185	70	70 - 100%	121-65.4%	CC N-491-1
R-A	71	30	30 - 100%	38 - 53.5%	RI-ISI, Note 2
E-A	2400	695	685 - 100%	1618 - 67.4%	Note 1

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Notes:

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100% of accessible surfaces examined each period Reference RR-RI-ISI-22, all Risk-Informed examinations to be completed in the 2nd and 3rd periods

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TABLE 2 ITEMS WITH FLAWS OR RELEVANT CONDITIONS THAT REQUIRE EVALUATION FOR CONTINUED SERVICE As required by the provisions of the ASME Code Case N-532-1

EXAMINATION CATEGORY	ITEM NUMBER	ITEM DESCRIPTION	FLAW CHARACTERIZATION (IWA-3300)	FLAW OR RELEVANT CONDITION FOUND DURING SCHEDULED SECTION XI EXAMINATION OR TEST (YES OR NO)
B-N-2	B13.40	Tie rod Stabilizer	Wedge Movement	Yes
R-A	R1.16	32-WD-046 Nozzle N1B Safe End to Elbow re- examination	Surface Planar	Yes
R-A	R1.16	32-WD-050 Valve to Pipe re-examination	Surface Planar	Yes
R-A	R1.16	32-WD-086 Nozzle N1C Safe End to Elbow re- examination	Surface Planar	Yes
R-A	R1.20	32-WD-085 Nozzle N1C to Safe End	Subsurface Planar	Yes
R-A	R1.16	32-WD-126 Nozzle N1D Safe End to Elbow re- examination	Surface Planar	Yes
B-D	B3.90	32-WD-166 Nozzle N1E to Vessel	Subsurface Planar	Yes
R-A	R1.20	32-WD-167 Nozzle N1E to Safe End	Subsurface Planar	Yes
R-A	R1.16	32-WD-168 Nozzle N1E Safe End to Elbow re- examination	Surface Planar	Yes
F-A	F1.10	39-H10 Spring Support	Support Misalignment	Yes
B-D	B3.100	39-WD-089-IR Nozzle 5B Inner Radius Section	Peeled Material	Yes
B-G-2	B7.70	IV-40-06-VB Valve	Deformed Threads	· Yes
в-D	<u>B3.90</u>	44.1-WD-018 Nozzle N9 to Vessel	Subsurface Planar	Yes
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TABLE 3 ABSTRACT OF REPAIRS, REPLACEMENTS, OR CORRECTIVE MEASURES REQUIRED FOR CONTINUED SERVICE As required by the provisions of the ASME Code Case N-532-1

CODE CLASS	REPAIR REPLACEMENT OR CORRECTIVE MEASURE	ITEM DESCRIPTION	DESCRIPTION OF WORK	FLAW OR RELEVANT CONDITION FOUND DURING SCHEDULED SECTION XI EXAMINATION OR TEST (YES OR NO)	DATE COMPLETE	REPAIR REPLACEMENT PLAN NUMBER
1	Replacement	CRD-U3-B	Replaced eight CRD cap screws	NO	04/22/05	03-01723-01
1	Replacement	CRD-B4-B	Replaced eight CRD cap screws	NO	04/20/05	03-08253-00
1	Replacement	CRD-E3-B	Replaced eight CRD cap screws	NO	04/20/05	03-08254-00
1	Replacement	CRD-G1-B	Replaced eight CRD cap screws	NO	04/20/05	03-08259-00
1	Replacement	CRD-P5-B	Replaced eight CRD cap screws	NO	04/20/05	03-08260-00
1	Replacement	CRD-R8-B	Replaced eight CRD cap screws	NO .	04/25/05	03-08285-00
1	Replacement	CRD-Q4-B	Replaced eight CRD cap screws	NO .	04/20/05	03-08286-00
1	Replacement	CRD-N12-B	Replaced eight CRD cap screws	NÖ	04/25/05	03-08287-00
1	Replacement	CRD-E4-B	Replaced eight CRD cap screws	NO	04/20/05	04-07857-00
1	Replacement	CRD-P7-B	Replaced eight CRD cap screws	NO	04/25/05	04-15824-00
1	Replacement	CRD-R6-B	Replaced eight CRD cap screws	NÖ	04/25/05	04-15825-00
1	Replacement	CRD-L3-B	Replaced eight CRD cap screws	NO	04/25/05	04-15826-00
1	Replacement	CRD-M5-B	Replaced eight CRD cap screws	NO	04/25/05	04-15827-00
1	Replacement	CRD-T4-B	Replaced eight CRD cap screws	NO	04/25/05	04-15828-00
1	Replacement	CRD-D5-B	Replaced eight CRD cap screws	NO	04/21/05	04-15829-00
1	Replacement	CRD-T3-B	Replaced eight CRD cap screws	NO	04/24/05	05-01231-00
1	Replacement	CRD-R3-B	Replaced eight CRD cap screws	NO	04/24/05	05-01232-00
1	Replacement	32-WD-011-FB	Replaced flange bolting	NO	04/21/05	03-04849-05
1	Replacement	32-WD-051-FB	Replaced flange bolting	NO	04/21/05	03-04849-05
1	Replacement	32-WD-091-FB	Replaced flange bolting	NO	04/21/05	03-04849-05

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CODE CLASS	REPAIR REPLACEMENT OR CORRECTIVE MEASURE	ITEM DESCRIPTION	DESCRIPTION OF WORK	CONDITION FOUND DURING SCHEDULED SECTION XI EXAMINATION OR TEST (YES OR NO)	DATE COMPLETE	REPAIR REPLACEM PLAN NUMBER
1	Replacement	32-WD-100-FB	Replaced flange bolting	NO	04/21/05	03-04849-05
1	Replacement	32-WD-133-FB	Replaced flange bolting	NO	04/21/05	03-04849-05
1	Replacement	32-WD-142-FB	Replaced flange bolting	NO	04/21/05	.03-04849-05
1	Replacement	32-WD-175-05	Replaced flange bolting	NO	04/21/05	03-04849-05
1	Replacement	32-WD-184-FB	Replaced flange bolting	NÖ	04/21/05	03-04849-05
1	Replacement	32-WD-020-FB	Replaced flange bolting	NO	04/21/05	03-04849-05
1	Replacement	32-WD-060-FB	Replaced flange bolting	NO	04/21/05	03-04849-05
1	Replacement	32-191-SHB	Replaced Pump 15 Seal Housing	NO	04/22/05	04-08920-02
1	Replacement	CKV-31-01R	Replaced Valve	NO	04/22/05	04-11757-00
1	Replacement	CKV-31-02R	Replaced Valve	NO	04/22/05	04-11756-00
1	Replacement	IV-38-13	Replace Valve	NO	04/07/05	04-00393-01
1	Replacement	33-A2 Anchor	Replaced clam shell bolting	NO	04/15/05	03-04850-07
1	Replacement	CKV-40-21	Replaced Valve	NO	03/31/05	04-10576-00
1	Replacement	CRD-H1-B	Replaced eight CRD cap screws	NO	04/25/05	05-08043-00
1	Replacement	32-MS-06	Replaced Mechanical Snubber	NO	04/15/05	04-12304-00
1	Replacement	32-MS-15	Replaced Mechanical Snubber	NO	04/15/05	04-12304-01
1	Replacement	32-MS-21	Replaced Mechanical Snubber	NO	04/15/05	04-12304-02
1	Replacement	32-MS-22	Replaced Mechanical Snubber	NO	04/15/05	04-12304-03
2	Replacement	44.2-MS-01	Replaced Mechanical Snubber	NO	03/31/05	04-12304-04
2	Replacement	81-MS-2	Replaced Mechanical Snubber	NO	03/31/05	04-12304-05

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END OF INSERVICE INSPECTION OWNER'S ACTIVITY REPORT FOR REFUELING OUTAGE EIGHTEEN (RFO-18)