



# **Crystal River Unit 3 Regulatory Conference Region II, Atlanta, GA**

July 22, 2005

- Introduction –
- Description of Finding –
- Electrical Distribution and  
Plant Layout –
- Response Timeline –
- Probabilistic Safety  
Assessment –
- Conclusions -
- Closing Remarks –

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# Background – NRC Triennial Inspection

- Findings related to today's presentation:
  - Single failure criteria violation for 4160V ES protective relaying.
  - B EDG lockout reset manual action not considered feasible in required time frame
- Introduced during implementation of Off-Site Power and Backup Emergency Safeguards Transformer installations (1990/1993)
- Vulnerability originally recognized in Fire Study as a Fire Protection issue (Appendix R Manual Action) but not as a Single Failure Criteria Violation

# Background – Single Failure Issue

- Modifications implemented
  - Eliminating need for manual action to reset the B EDG lockout.
- Immediate extent of condition – 4160V and 480V Emergency Safeguards power distribution protective relaying and metering with no additional vulnerabilities identified
- Root Cause Analysis performed:
  - Failure to perform Failure Modes Effects Analysis during OPT/BEST modifications
  - Corrective Actions:
    - ◆ Implement FMEA process
    - ◆ Detailed Extent of Condition completed with no additional vulnerabilities identified

# Highlights of NRC Findings:

- Reliance on manual actions vs. physical separation or protection
- Local Manual Action to reset B EDG Lockout not feasible:
  - Proximity to Fire location – Fire in A ES SWGR Room
    - ◆ Fire Team entry through B ES SWGR Room requires fire door between rooms to be open, No floor drains in rooms
  - Manual Action time critical – 30 minutes:
    - ◆ Restoration of ventilation and cooling to Emergency Feedwater Isolation and Control (EFIC)
  - Operator arrival at B SWGR room – 25 minutes, room not yet ventilated – smoke filled, water on floor, water mist
    - ◆ CR3 Time validated / NRC walk-down

# CR-3 Insights

- 30 minute time requirement to re-establish EFIC room cooling is conservative.
  - Fire Study 30 minute time limit conservatively chosen for simplicity
  - At least 120 minutes available
  - Steam driven EFP-2 remains available
- Fire Study and NRC SDP do not credit use of Auxiliary Feedwater System.
  - System free of fire damage
  - FWP-7 has it's own diesel generator
  - Emergency Operating Procedures direct system use when EFW unavailable

# CR-3 Insights

- As a result of the above items, secondary side heat removal is not lost
  - **Eliminates uncertainties in Phase II evaluation regarding:**
    - ◆ Effectiveness of secondary side cooling following an overcooling event
    - ◆ Primary system response with a delay in secondary side heat removal
- Only one scenario causes loss of power to Unit Auxiliary loads
  - **Reduces probability of normal secondary side heat removal loss**

# CR-3 Insights

- At least one off-site power transformer remains available in all scenarios
- EDG availability without room cooling
  - Diesel has started and is running unloaded
  - Engine coolant and lube oil cooling remains unaffected
  - No power to EDG Room Supply Fans until ES Bus re-powered
  - Engine heat raises room ambient temperature



# Electrical Distribution and Physical Layout

- CR3 Energy Complex Switchyard Layout
- Emergency Safeguards (ES) Electrical Buses
- Control Complex Physical Layout
- Photos of the ES Switchgear Rooms
- Photos of the ES Switchgear Control Cubicles
- Fire Scenarios
- Mechanical / Hydraulic Time Line
- ES Switchgear Room Fire Model
- Evaluation of Auxiliary Feed Water Pump Circuits

# 500KV Switchyard One-Line Diagram

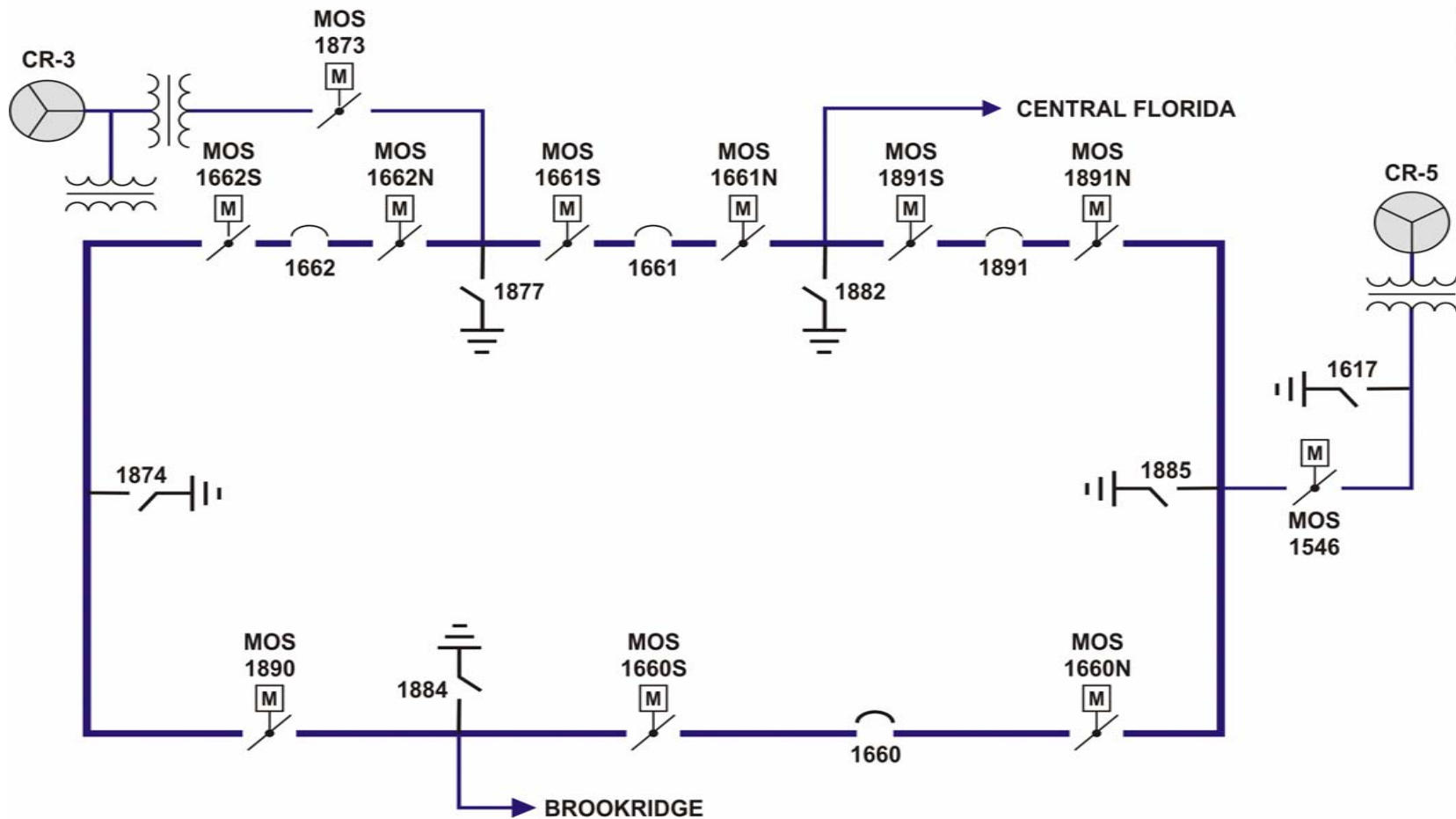
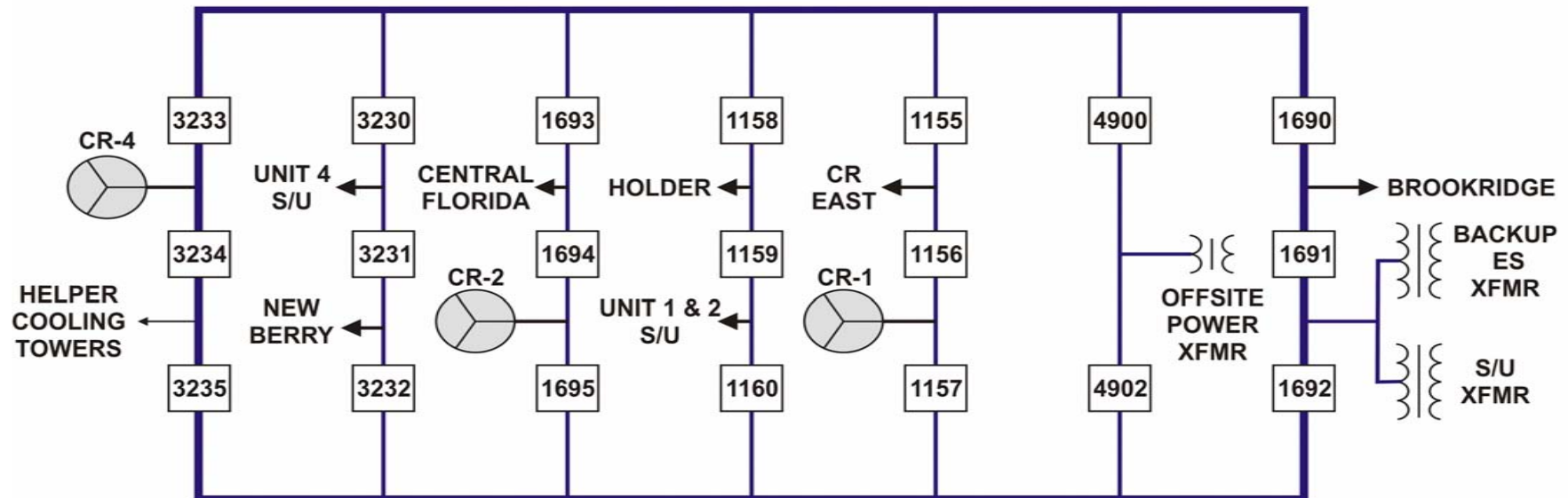


Figure 1 - Crystal River 500KV Switchyard

# 230KV Switchyard One-Line Diagram

OPS-4-88-TP04



**Figure 2 - 230KV Switchyard**



# Emergency Safeguards (ES) Buses

# Control Complex 108' Elevation

# Control Complex 108' Elevation “B” 4160V Switchgear (SWGR) Room

# Control Complex 108' Elevation “B” 4160V SWGR



# Control Complex 108' Elevation

## “A” 4160V SWGR

# Control Complex 108' Elevation “A” 4160V SWGR

# Control Complex 108' Elevation “A” 4160V SWGR

# Control Complex 108' Elevation

# Fire Scenarios

- Evaluated Fire Scenarios in the “A” 4160V Switchgear Room
  - **Fire had to impact the CT relay circuits associated with a single failure issue.**
  - **Result in a loss of both ES Buses.**
  - **Require the manual action to reset the B-EDG lockout.**
- Validated four cabinet fires
  - **Three cabinets, 3207, 3211 and EFP-1, that are located on the north section of the A ES Bus.**
  - **One Cabinet, 3205, located on the south section of the A ES Bus.**

# Establishing Ventilation Cooling

- Appendix R Fire Study
  - Mechanical Hydraulic Timeline
  - Identifies time critical functions to ensure safe shutdown
  - Meeting the time line is one of the methods of establishing the feasibility of manual actions
- Engineering Evaluation 61671
  - Evaluated margin HVAC Calculation
  - Temperature Rise timeline modeled
  - Critical equipment design temperatures are not exceeded for 140 minutes

# Establishing Ventilation

- Summary
  - For a fire in the “A” ES 4160V Switchgear Room, the loss of ventilation will cause the temperature to increase in the Control Complex
  - Modeling of the Control Complex shows that EFIC Room equipment will not be challenged for at least 140 minutes after loss of all ventilation.
  - 120 minutes to reset lockout relay provides additional 20 minutes to restore ventilation

# Fire Model

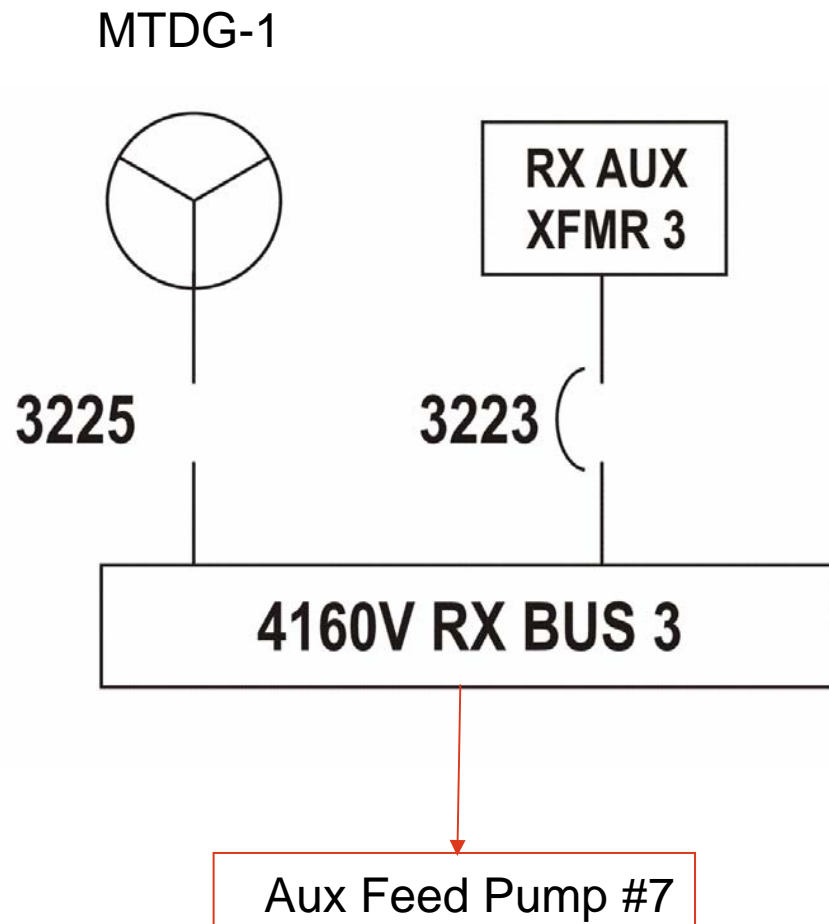
- Conditions of Habitability in the Switchgear Rooms
- A Fire Model was prepared by an independent consultant
  - Modeled the conditions in the “A” 4160V Switchgear Room for credible fire scenarios
  - Evaluated the habitability of the “B” 4160V Switchgear Room



# Fire Model

- Results of the Fire Model:
  - No Hot Gas Layer formed
  - Visibility restored within 60 minutes except for smoldering fire
  - Toxic gas and oxygen levels remain acceptable in the “B” Switchgear Room

# Auxiliary Feed Water Pump – FWP-7



## Auxiliary Feed Water Pump Circuits

- Engineering Disposition 60385 evaluated:
  - Power and control circuits for FWP-7
  - Power and control circuits for MTDG-1
- Conclusions:
  - FWP-7 and MTDG-1 power and control circuits remain free from fire damage
  - Can be started from the control room

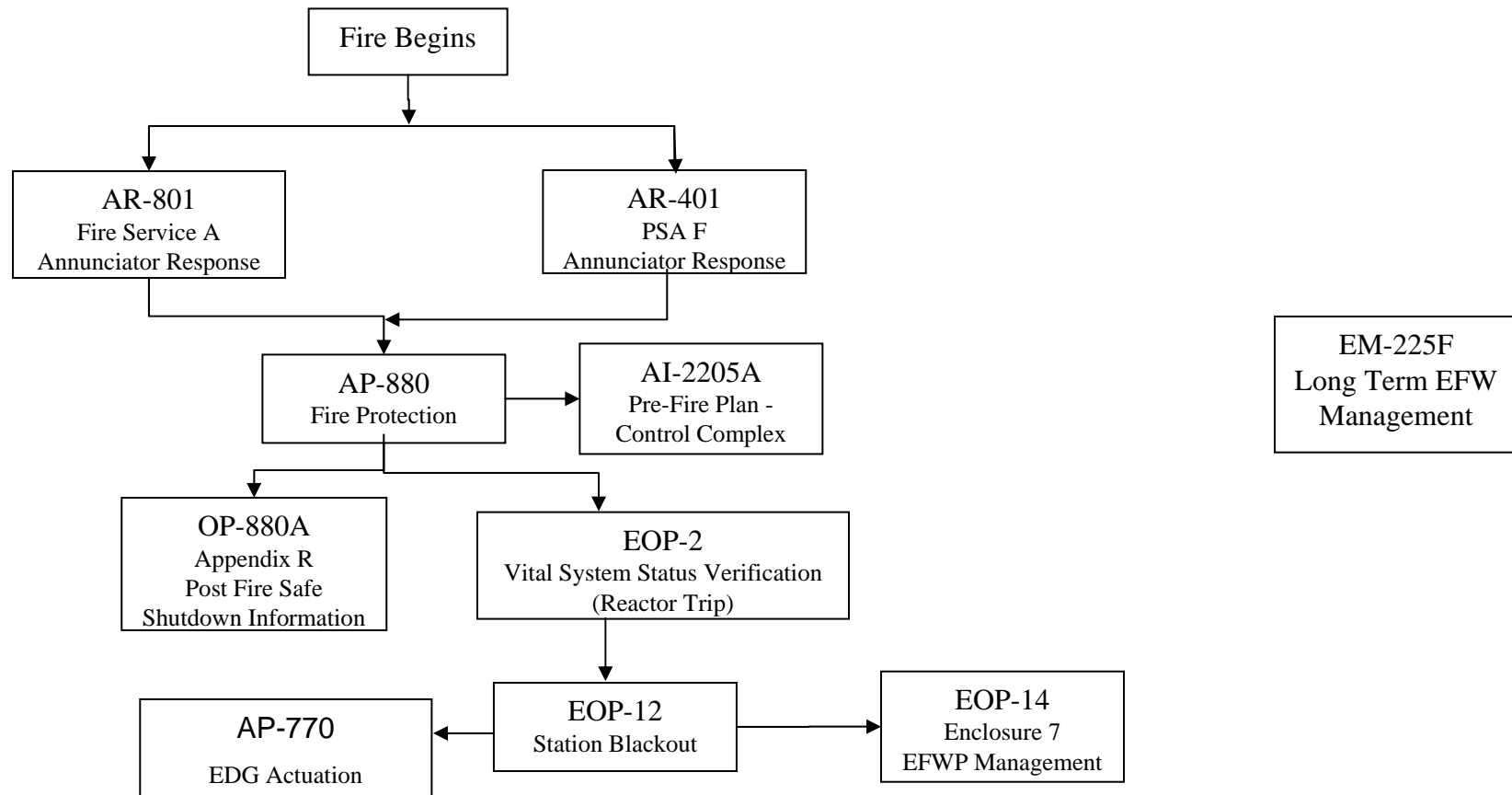
# Electrical Distribution and Physical Layout Summary

- CR3 has a robust switchyard
- CR3 has modified the protective relaying circuits by removing the watt-hour meter, thus removing the single failure mechanism
- The modeling of the control complex temperatures shows that there is time available to accomplish the manual action.
- Fire modeling supports the ability of the operator to reset the lockout in the “B” Switchgear Room
- FWP-7 and its emergency power source MTDG-1 are unaffected by fires in the “A” Switchgear Room

# Fire Response

- Five Man On-Site Brigade
  - Team Leader is a Licensed Operator
  - Cart Driver is a Non licensed Operator
- Site Emergency Response Coordinator
  - Responds to provide assistance and act as Emergency Medical Technician
- Security provides scene control
- Local Fire Departments
  - Provides backup support

# Response Procedures



# Control Complex - 108' Elevation

## T3 – T5 Plant Response

- CR Enters Abnormal Procedure (AP) -880, Fire Protection and performs the following:
  - Sound fire alarm/muster Fire Brigade
  - Secure ventilation
  - Isolate PORV

# T5 – T10 Plant Response

- **AP-880 – Secondary Plant Operator (SPO)**  
Charges fire header for Control Complex
- **AP-880 - CR Closes Borated Water Storage Tank (BWST) valves**
- **AP-880 - CR Transfers both ES 4160V Buses to Offsite Power Transformer**
  - **FTL will request “A” ES 4160V de-energization**
- Fire Brigade is dressed with Primary hose charged
  - **Secondary hose being charged**



# Control CompleteDELETED DUE TO PRO

# T10-T15 Fire Brigade Response

- Primary team enters “A” ES 4160V SWGR room with fog nozzle.
  - Second nozzle man trained to carry extinguisher
- Secondary team is in ready status at muster area with charged backup line
- Limiting extinguishing time is smoldering fire
  - Takes ~ 20 minutes to extinguish
  - Requires opening upper cabinets to locate fire

# T10 -T15 Plant Response

- Trip reactor if fire is impacting safe operation
- Perform EOP-2, Reactor Trip, Immediate Actions
  - **Ensure Reactor is shut down**
  - **Ensure Turbine valves are closed**
- Transition to EOP-12, Station Blackout
- **AP-880 Enclosure 1 CR** Initiates both Trains of EFW
- **AP-880 Enclosure 1 CR** Isolates Main feedwater and Main steam to both steam generators

# T15-T20 Plant Response

- **EOP-12 CR Isolates Main Steam to both steam generators**
- **EOP-12 Isolate losses to reactor coolant system**
- **EOP-12 CR Ensures EFW is operating (EFP-3, EFP-2 or FWP-7)**
  - **FWP-7 and its diesel (MTDG-1) can be started and controlled from Control Room**
- **EOP-12 SPO Aligns Backup air to atmospheric dump valves**
- **EOP-12 CR Manages battery loads**

# Emergency Feedwater (EFW) and Auxiliary Feedwater (AFW) Systems

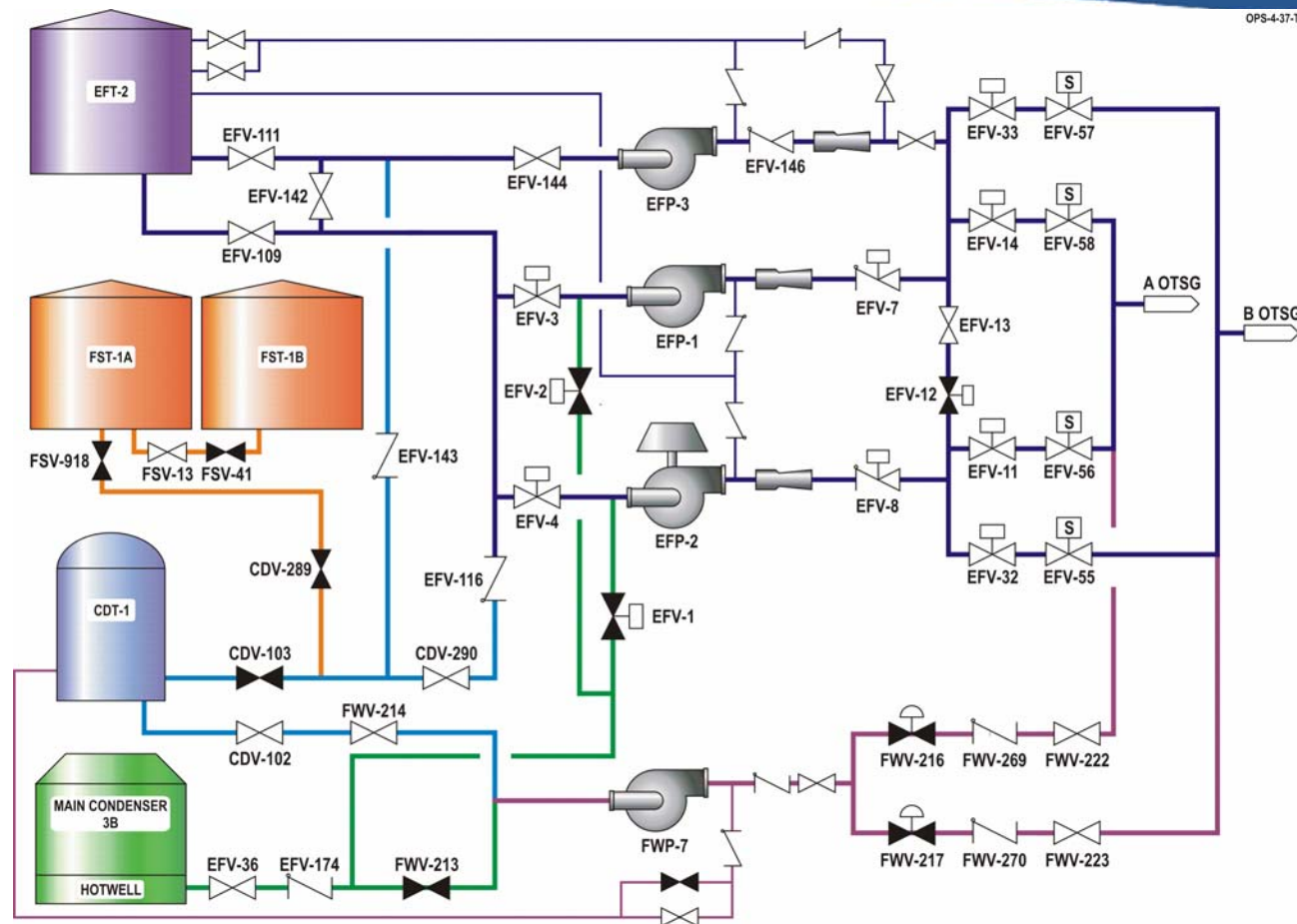


FIGURE 1 - EMERGENCY AND AUXILIARY FEEDWATER

# T20 –T35 Plant Response

- **OP-880A** PPO aligns EFP-2 flow path to prevent spurious valve closure (T20)
- **OP-880A** PPO aligns EFP-3 flow path to prevent overfill (T32)
- **OP-880A** PPO Opens Breakers for BWST valves (T35)
- Fire is out (T35)

# T35-T60 Plant Response

- **OP-880A** PPO is available to reset “B” EDG Lockout (T-37)
  - Smoke should clear to 4 ft visibility in 20 minutes after SWGR room door is closed
  - If habitability of room is impaired, the PPO has SCBA in local area and full bunker gear available in Fire Brigade dress out area
  - IF “B” ES 4160V SWGR room is inaccessible for PPO, CR would notify FTL to have Cart Driver (Operator) perform action

# Control Complex 108' Elevation “B” 4160V SWGR – South Bus



# Operator Manual Action

- Only two of this type lockouts in “B” ES 4160V SWGR room
  - Second is for HPI pump ES select
- Proper lockout operation provides immediate feedback (EDG output breaker closure)
  - IF lock out reset is unsuccessful, task can be re-performed
- Fire brigade members are in electrically rated boots.
- High voltage gloves are staged just outside SWGR rooms

# Operator Manual Action

- **Post Fire Room Conditions**
  - **Smoke diminishing**
    - ◆ Natural or forced ventilation
  - **Water in SWGR room is less than 1”**
    - ◆ Trained to use Primary hose to divert water to hallway
    - ◆ Water drains to Control Complex stairwell
    - ◆ Water absorbing devices are on fire cart for water management
  - **Could be steam in atmosphere**
    - ◆ Trained to minimize time “B” to “A” SWGR door is opened

# Operator Manual Action

- Establishing EFIC Room Cooling
  - Following Power restoration
    - ◆ CR starts EFIC room fan (1 minute)
    - ◆ SPO starts Appendix R Chiller (5 minutes)
    - ◆ Total time for EFIC ventilation restoration is less than 66 minutes from fire initiation

# Technical Support Center

- Staffed at maximum of 75 minutes
- Provides support and guidance outside of EOPs and APs
- EM-225F provides guidance for diverse EFW/AFW lineups (EFP-3)
- Provide guidance for electrical distribution alignment

# Summary

- Reset of “B” EDG lockout is feasible
- Restoration of EFIC room ventilation can be accomplished well before equipment temperature limits are exceeded
- Primary heat removal is maintained with EFP-2
- FWP-7 provides a readily available source of backup to emergency feedwater
- EFP-3 and Offsite Power available via Technical Support Center guidance

# PSA Model Inputs and Methodology

## PSA Analysis

- ▶ Fire Modeling
- ▶ Initial Conditions
- ▶ Initiator Selection
- ▶ Appendix R Procedure Impacts
- ▶ Human Reliability Analysis (HRA)
- ▶ Core Damage Frequency
- ▶ Conservatisms
- ▶ Sensitivities

# PSA Model Inputs and Methodology

## Fire/Smoke Model

- Considered Thermal and High Energy Fires
- Suppression times assumed out to 35 minutes from alarm
- Habitability (“Cleared”) conditions based on:
  - visibility (4ft)
  - carbon monoxide (500 ppm)
  - oxygen (16%)
  - temperature (116F)
  - radiant heat flux (2.5kW/m<sup>2</sup>)

# PSA Model Inputs and Methodology

## Fire/Smoke Model

- **Thermal Fires**

- ▶ 200kw and 65kw
- ▶ Initial Damage limited to cubicle (can propagate)
- ▶ No hot gas layer (HGL)
- ▶ Smoke “cleared” within 60 minutes for all cases except smoldering fires

- **High Energy Arcing Faults (HEAF)**

- ▶ All targets within 3ft (H) and 5ft (V) are failed at T=0
- ▶ No HGL
- ▶ Smoke “cleared” within 60 minutes



# PSA Model Inputs and Methodology

## Initial Conditions

- On-line 100% power
- “A” 4160V ES Bus aligned to OPT (BKR 3211)
- “B” 4160V ES Bus aligned to BEST (BKR 3206)
- Operating equipment
  - MUP-1B
  - RWP-1, SWP-1C (non-safety related)
  - “A” train HVAC

# PSA Model Inputs and Methodology

## Initiator Selection

- **FMEA of single failure scenarios was performed**
- **Abnormal bus alignments can be screened out based on time spent in these configurations (<1%)**
- **With normal bus alignment the fire must create:**
  - **ES “A” bus fault**
  - **CT path open with ground present on ESA side of OPT circuits**
- **Initiators limited to cubicles containing or close to the CT circuits connecting the OPT feeds to breakers 3211 & 3212**

# PSA Model Inputs and Methodology

# PSA Model Inputs and Methodology

## Two fire initiators modeled

- **Fire 1 – North Bus Breaker cubicles 3207,3211,EFP-1**
  - **HEAF and Thermal fires (1.86E-04/yr)**
    - ◆ **Conservatism, HEAF in 3207 is less likely based on data**
    - ◆ **Conservatism, Thermal fire in EFP-1 cubicle needs to propagate**
  - **Fails both ES buses at T=0**
    - ◆ **Control Complex HVAC stops**
    - ◆ **No Makeup (incl. RCP seal injection)**
    - ◆ **Emergency Diesels can not load due to fault**
    - ◆ **Plant trip assumed (manual or 3207 protective circuitry)**
    - ◆ **Startup transformer continues supplying offsite power to unit loads (RWP-1, SWP-1C ,RCPs, Battery Chargers, IA, MFW)**
    - ◆ **BEST available**

# PSA Model Inputs and Methodology

Two fire initiators modeled (cont.)

- Fire 2 – South Bus Breaker cubicle 3205
  - HEAF fire only (1.42E-05/yr)
    - ◆ **Conservative, HEAF is less likely based on data**
  - Fails both ES buses at T=0
    - ◆ **Control Complex HVAC stops**
    - ◆ **No Makeup (incl. RCP seal injection)**
    - ◆ **Emergency Diesels can not load due to fault**
    - ◆ **Loss of Startup transformer**
    - ◆ **OPT available**

# PSA Model Inputs and Methodology

## Other modeled impacts due to Appendix R Fire Procedures

- ▶ EFP-3 injection lines closed and de-energized
- ▶ PORV-block closed and de-energized
- ▶ MSIVs closed, MFW tripped

# PSA Model Inputs and Methodology

## HRA Impacts

- ▶ **No credit for local actions outside control room**
  - ◆ EFP-3 recovery due to HVAC
  - ◆ Local start/control of FWP-7
- ▶ **Reduced Credit for time critical control room actions**
  - ◆ Early start of FWP-7 to limit RCS re-pressurization
  - ◆ Trip RCPs following loss of SW cooling
- ▶ **Appendix R actions**
  - ◆ Restore “B” ES power by resetting EGDG-1B lockout
- ▶ **TSC actions**
  - ◆ EFP-3 (if EFP-2 and FWP-7 unavailable)
  - ◆ Offsite Power (if Diesel generator unavailable)

# PSA Model Inputs and Methodology

## Timeline for HRA

- ▶ T=0 min., fire initiation/alarm, AP-880
- ▶ T=12 min., diagnosis complete, enter EOPs, trip RX
- ▶ T=18 min., operator dispatched to perform Appendix R manual actions
- ▶ T=35 min., fire extinguished
- ▶ T=37 min., operator available to reset lockout
  - ▼ Typically simple action (< 1 min to perform), complicated by environmental conditions
  - ▼ Fire brigade members available to assist, Qualified operators
  - ▼ Smoke “cleared” @ T=60 for most cases
- ▶ T=60 min., lockout reset (“B” 4160V power restored)
  - ◆ EGDG-1B operation may be impacted
- ▶ T=66 min., EFIC room cooling restored
- ▶ T=75 min., TSC operational
  - ◆ Begin efforts to align offsite power if EDG unavailable
- ▶ T=120 min., last opportunity to restore EFIC cooling
- ▶ T=140 min., EFIC failure (ends credit for EFP-2)
  - ◆ Start FWP-7 (EOP action)
  - ◆ Attempt other recovery (TSC support)
- ▶ T=200 min., Core damage 1 hr after loss of all core cooling



# PSA Model Inputs and Methodology

## Appendix R Manual Action

### ■ Timeline

- ◆  $T_{sw}$  = 120 minutes
- ◆  $T_{1/2}$  = 12 minutes
- ◆  $T_m$  = 48 minutes

### ■ Probabilities

- ◆  $1.0E-01$  (typical screening value)
- ◆  $6.7E-02$  (traditional HRA methodology,  
with unfavorable PSFs to account for fire condition)
- ◆  $4.4E-02$  (credit applied for fire brigade assistance\*)
- ◆  $2.1E-02$  (unfavorable PSFs, no fire complications)

# PSA Model Inputs and Methodology

## TSC Recovery Actions

- ▶ EFP-3, (EM-225F)
  - ◆ Open EFV-12,13 to feed through “B” train injection path
  - ◆ Open EFV-14,33 to feed through “A” train injection path
- ▶ BEST, (AP-770, OP-880A)
  - ◆ Available for fire scenarios involving North “A” bus
  - ◆ Availability obvious due to continued operation of Startup Transformer
  - ◆ Simple control room action
- ▶ OPT, (AP-770, OP-880A)
  - ◆ Available for fire scenarios involving South “A” bus
  - ◆ Availability would need to be deliberately determined
  - ◆ Simple control room action
- ▶ Completion any of these actions within 1 hour from loss of core cooling (0.3)

# PSA Model Inputs and Methodology

## Conservatisms

- Fire frequencies
  - ◆ not all modeled fires will create the subject faults
    - ▼ Smoldering fires (high smoke production) are less likely to cause the fault before suppressed
    - ▼ propagation of low energy fires between cabinets is less likely before suppression
  - ◆ HEAFs in normally open breakers less likely
- 4 hour battery life
  - ◆ CR3 2004 LOOP event demonstrated > 8hrs (non-1E)

# PSA Model Inputs and Methodology

CDF = 1.47E-07/yr

- Emergency Diesel available
- Initiating Event Frequency (2.0E-04)
- Appendix R manual action (4.4E-02)
  - ◆ Fire brigade assistance credited
- FWP-7 (EOP directed, HEP = 5.6E-03)
  - ◆ Full credit for control room action
- Other recoveries (TSC support, HEP = 0.3)
  - ◆ EFP-3
  - ◆ Offsite power

# PSA Model Inputs and Methodology

# Conclusions

- **Unit Auxiliary Loads lost in only one fire scenario**
- **At least 120 minutes available before EFIC is inoperable**
  - **Room conditions able to be improved, or more time for dress-out**
  - **Time for repeated attempts to reset the EDG lockout**
- **Auxiliary Feedwater and EFP-2 remain available – secondary side heat removal not lost**
- **EFP-3 can be restored with TSC Guidance**
- **Operator action is simple, trained on, proceduralized, and provides immediate feedback**
- **Fire brigade members may be used for manual action after fire out**
- **Offsite power can be restored if EDG unavailable**



# Closing Remarks